

1 **PIGMENT CHANGES DURING PROCESSING OF GREEN TABLE OLIVE**
2 **SPECIALITIES TREATED WITH ALKALI AND WITHOUT FERMENTATION**

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ABSTRACT

Green table olive preparations including an alkaline treatment, but not preservation by natural fermentation, such as Castelvetro-style, are gaining importance in international trade. One of the main highly valued characteristics for this product is a bright green colour, as similar as possible to the fresh fruit. Large proportions of Cu-chlorophyll complexes have been quantified in commercial products of Castelvetro-style table olives thus in the present work the changes in the chlorophyll and carotenoid composition of olive fruits during this processing style were investigated. The high alkaline pH of the process was the most important feature governing the subsequent transformation of the chlorophyll pigments initially present in the fresh fruit. During processing, the main transformations of pigments were due to allomerization and solvolysis reactions of chlorophylls *a* and *b*, which affected the isocyclic ring of the chlorophyll structure but not the Mg atom that remained, and did not change substantially the pigment colour and, consequently, the fruit colour. No Cu-chlorophyll derivatives were detected. Then, even though the intense alkali treatment of the olives may cause such damage in the fruit cells that enable contact between the chlorophyll derivatives and the endogenous Cu of the fruit, the absence of acidic conditions during the olive processing did not lead to the previous reaction of Mg replacement by 2H, which is necessary for the following insertion of Cu. With respect to the carotenoid fraction, any noticeable change took place.

Keywords: allomerized derivatives; alkaline treatment; carotenoid; Castelvetro-style; chlorophyll; Cu-chlorophyll derivatives; table olive.

35 **1. Introduction**

36 The olive fruits are mostly destined to obtain olive oil. However, a considerable part of
37 them are processed to different types of table olives for direct human consumption. According
38 to the International Olive Council (IOC, 2013), the provisional world production of table
39 olives was 2,424,500 t in the 2012/2013 season. There are numerous commercial preparations
40 of table olives, being a feature common to all of them the removing of the glucoside
41 oleuropein responsible for the natural bitterness of the olive fruit. The treatment of the fruits
42 with dilute alkaline solution is one of the main procedures used worldwide for this purpose
43 via hydrolysis (Garrido-Fernández, Fernández-Díez, & Adams, 1997).

44 Table olives are broadly distinguished as green or black, although there are also other
45 trade products with olives turning colour. The main green table olive commercial preparation
46 is the so-called Spanish or Seville-style which comprises an alkaline treatment of the olives,
47 followed by washings with tap water, and subsequent natural lactic fermentation in brine
48 (Garrido-Fernández, et al., 1997; Rejano, Montañó, Casado, Sánchez, & de Castro, 2010).
49 However, there are other green table olive preparations that include an alkaline treatment but
50 not preservation by natural fermentation, which are gaining importance in international trade,
51 being included as "Specialities" in the trade standard applying to table olives (IOC, 2004).
52 Such elaborations have features and specific names in the different producing countries:
53 Campo Real in Spain (De Lorenzo et al., 2000); Castelvetrano in Italy (Rejano et al., 2010);
54 Picholine in France, (Rejano et al., 2010) and green ripe olives in the United States (USDA,
55 1983). The specific conditions of the alkaline treatment (time and NaOH concentration) and
56 the number and characteristics of the washings are the main differences between the
57 commercial products. In addition to its mild and slightly alkaline taste, one of the main highly
58 valued features for this product is a bright green colour, as similar as possible to the fresh fruit
59 and very different from the characteristic golden-yellow colour of Spanish-style table olives.

60 Generally, colour is one of the most important quality attributes for table olives and
61 can be considered as a quality index. For preparing green table olives, fruits are picked when
62 they have reached their maxima size and their colour varies between green and yellowish
63 green. At this time, the olive colour is due to the presence of two main families of natural
64 pigments, chlorophylls and carotenoids, which are transformed to some derivatives during
65 fruit processing (Gallardo-Guerrero, Gandul-Rojas, Mínguez-Mosquera, & Roca, 2012). In
66 the case of green table olives treated with alkali but not fermented the bright green colour of
67 the fruits is highly instable, changing to yellowish tones with time and losing their related
68 freshness and consumer acceptability. Consequently, the colour of this type of table olive is
69 sometime adulterated with E-141ii colourant to obtain a permanent colour in the final product
70 (Gandul-Rojas, Roca, & Gallardo-Guerrero, 2012). This colourant is a mixture of numerous
71 Cu chlorin-type compounds derived from natural chlorophyll by alkaline hydrolysis and
72 reaction with copper salts.

73 Studies carried out by us, at the request of table olive industries (private reports 2005-
74 2010), have revealed a huge presence of metallo-chlorophyll complexes of Cu in commercial
75 green table olives with a striking bright green colour and labelled both, as “Green olives in
76 soda” and Castelvetro-style. Similar results have been found by Aparicio-Ruiz, Riedl and
77 Schwartz (2011), who estimated percentages of Cu-chlorophyll complexes up to 90% of the
78 total chlorophyll compounds present in commercial samples of bright green table olives.
79 These Cu-chlorophyll complexes are structurally different from those that make up the E-
80 141ii colourant, and they can be generated during the industrial processing of food by adding
81 Cu salts, such as CuCl_2 or CuSO_4 (Segner, Ragusa, Nank, & Hoyle, 1984; LaBorde & von
82 Elbe, 1996). However, in the case of table olives it would be a fraudulent practice because the
83 use of copper salts is not yet accepted (Codex Alimentarius, 1981).

84 Nevertheless, the formation of the same Cu-chlorophyll complexes with endogenous
85 copper of the fruits has been demonstrated in Spanish-style table olives of the Gordal variety
86 affected by the alteration known as *green staining*, which is seen as bluish-green spots
87 distributed over the skin (Gallardo-Guerrero, Hornero-Méndez, & Mínguez-Mosquera, 2002;
88 Gandul-Rojas, Gallardo-Guerrero, & Mínguez-Mosquera, 1999; Mínguez-Mosquera,
89 Gallardo-Guerrero, Hornero-Méndez, & Garrido-Fernández, 1995). In principle, the olive
90 fruit contains sufficient Cu to complex in vitro all their chlorophyll pigments, but this fact
91 does not usually happen in table olives processed as Spanish-style because the metal ion is not
92 accessible to form the coordination complexes. However, in relation to the *green staining*
93 alteration, the oxidizing capacity of the alkaline treatment used in the olive processing has
94 been connected with a strong oxidative disintegration of the fruit chloroplasts, allowing
95 contact between the chlorophyll pigments and the endogenous copper of the fruit, and
96 enabling the formation, migration and localized accumulation of the Cu-metallo-chlorophyll
97 derivatives responsible for the anomalous regreening (Gallardo-Guerrero, Gandul-Rojas, &
98 Mínguez-Mosquera, 2007; Gallardo-Guerrero, Milicua, Salvador, Jarén-Galán, & Mínguez-
99 Mosquera, 2003).

100 To date, bright green table olives (such as Castelvetro and Campo Real-styles) have
101 been scarcely studied for different commercial products (Aparicio-Ruiz et al., 2011; Gandul-
102 Rojas et al., 2012), but no detailed study about the pigment transformation during processing
103 has been carried out enabling us to know the normal pigment composition that could and
104 should be found in these products. The Castelvetro-style processing is a good model to
105 study the pigment changes in these specialties of green table olives since the olives are kept
106 longer in alkaline conditions than other similar table olive types, such as Campo-Real,
107 Picholine or green ripe olives and, a priori, it could trigger off a further deterioration of the
108 fruit chloroplasts. Moreover, as mentioned above, large proportions of Cu-chlorophyll

109 complexes have been quantified in commercial Castelvetro-style table olives (Aparicio-
110 Ruiz et al., 2011).

111 This work was aimed to clarify whether the intense alkaline treatment, typical of the
112 Castelvetro-style processing (lasting two weeks in alkaline brine), may cause such damage
113 in the fruit cells that leads to the complexation reaction of the chlorophyll derivatives with
114 endogenous Cu in massive form. With that purpose, the changes on the chlorophyll and
115 carotenoid composition of olive fruits during Castelvetro-style processing, and their
116 involvement in the colour of the final product, have been studied. Only with a deep
117 knowledge of the proper pigments that should be found in a product, we will be able to
118 evaluate adequately its colour and the factors determining its quality.

119

120 **2. Materials and methods**

121

122 *2.1. Raw material and sample preparation.*

123 Fruits of the Manzanilla variety (*Olea europaea* L.), harvested in the optimal maturity
124 degree (when colours varied from light green to yellow-green), were processed at laboratory
125 scale as green table olives treated with alkali and without fermentation, according to the
126 Castelvetro-style as is described (Rejano et al., 2010). The selected olives (around 1.8 kg),
127 were put into four plastic vessels with 3 L total capacity and covered with 1.3 L of NaOH
128 solution at 2% (wt/vol). One hour after this alkaline treatment began 75 g of NaCl was added
129 to each container (equivalent to a final concentration of 5.8% in the NaCl/NaOH solution) and
130 the olives were kept in this alkaline brine for 15 days separated into two batches: one batch
131 was maintained at room temperature (RT) ($17\pm 7^{\circ}\text{C}$) and the other was kept in a cold room
132 (CR) at 4°C . Then, after a brief washing step, the product is ready for marketing. Both
133 experiments were run in duplicate, and samplings were made on fresh fruit (FF), fruits treated

134 with alkali for 1 hour (FTA), and fruits kept in the alkaline brine for 7 and 15 days, both in a
135 CR or at RT.

136

137 *2.2. Pigment extraction.*

138 All procedures were performed under dimmed green light to avoid any photooxidation of
139 chlorophylls and carotenoids. The pigment extraction was performed from 10 g of olive
140 sample taken from a homogenized triturate, prepared from 15-20 pitted fruits. Previously to
141 pit the fruits, they were washed several times with distilled water until the washing pH was
142 neutral. To carry out the pigment extraction, the method of Mínguez-Mosquera and Garrido-
143 Fernández (1989), slightly modified as previously described by Gandul-Rojas et al. (2012),
144 was used. The technique is based on the selective separation of components between N,N-
145 dimethylformamide (DMF) and hexane. The hexane phase carried over lipids and carotenes,
146 whereas the DMF phase retained chlorophylls and xanthophylls. The pigments from the DMF
147 phase were later transferred to ethyl ether, concentrated to dryness, and the dry residue was
148 dissolved in 1.5 mL acetone for pigment analysis by HPLC. β -carotene was directly
149 quantified in the hexane phase by absorbance measurement at 450 nm.

150

151 *2.3. Pigment analysis by HPLC*

152 Pigment separation was carried out according to a modification of the method of
153 Mínguez-Mosquera, Gandul-Rojas, Montaña-Asquerino and Garrido-Fernández (1991), as is
154 described by Gandul-Rojas et al., (2012). Spectrophotometric detection of pigments was
155 performed at 410, 430, 450 and 666 nm. The on-line UV-Vis spectra were recorded from 350
156 to 800 nm with the photodiode-array detector. Data were collected and processed with a LC
157 HP ChemStation (Rev.A.05.04). Pigments were identified by co-chromatography with the
158 corresponding standard and from the spectral characteristics as has been described in detail

159 elsewhere (Mínguez-Mosquera et al., 1991; Mínguez-Mosquera & Gandul-Rojas, 1995;
160 Aparicio-Ruiz et al., 2011). Fig.1 shows the structures and assigned numbers for the
161 chlorophyll pigments relevant to this study. Pigments were quantified using external standard
162 calibration curves prepared with purified standards of each pigment. Analyses were
163 performed in triplicate for the fresh fruit and in quadruplicate for processed olives (each
164 experiment was run in duplicated and each one was analysed by duplicated).

165

166 *2.4. pH Measurement*

167 The pH was measured in the homogenized triturated resulting from triturating the plant
168 material in a minimum volume of distilled water with a polytron homogenizer at 24000
169 rpm/min for 1 min. The water was added to facilitate homogenization.

170 *2.5. Reagents*

171 For all purposes, analytical grade (American Chemical Society) reagents were used
172 (Panreac, Barcelona, Spain). The solvents used for chromatography were of HPLC grade
173 (Teknokroma, Barcelona, Spain). The deionized water used was obtained from a Milli-Q[®] 50
174 system (Millipore Corporation, Milford, MA).

175

176 *2.6. Apparatus*

177 Equipment included a pH meter, model pH 555 (Teknokroma, Barcelona, Spain), an
178 Ultra-Turrax model T-25 polytron homogenizer (Janke Kunker, IKA-Laboratechnik), a Büchi
179 rotavapor, Model R 110 (Laboratoriums-technik AG, Switzerland), a bench-top centrifuge
180 Mikro20 (hettich Zentrifugen, Tuttlingen, Germany), and an HP 1100 Hewlett-Packard (Palo
181 Alto, CA) liquid chromatograph fitted with an HP 1100 automatic injector and diode array
182 detector.

183

184 2.7. *Statistical analysis*

185 Data were expressed as mean values \pm standard deviation (SD). Basic statistic, mean
186 and SD, were calculated for the results with Statistica 6.0 software (Statsoft, 2001).
187 Comparison between mean variables was made by the Duncan's multiple range tests and the
188 differences were considered significant when $p < 0.05$.

189

190 **3. Results and discussion**

191

192 At present, the chloroplastic pigment composition in olive fruits is well known, as well
193 as that their quantitative composition depends on the olive variety and the ripeness degree of
194 the fruits (Mínguez-Mosquera & Gallardo-Guerrero, 1995a, Roca & Mínguez-Mosquera,
195 2001, Vergara-Domínguez, Gandul-Rojas, & Roca, 2011). Then, as expected, chlorophyll *a*
196 (1.1*a*) and chlorophyll *b* (1.1*b*) were the main components in the chlorophyll fraction of the
197 fresh fruit, accompanied by minor quantities of their respective epimers, chlorophyll *a*'
198 (1.1*a*') and chlorophyll *b*' (1.1*b*'). Moreover, 13²-OH-chlorophylls *a* (1.2*a*) and *b* (1.2*b*),
199 pheophytin *a* (1.3*a*) and other minor catabolic intermediates were also detected. The
200 carotenoid fraction was composed of lutein, β -carotene, neoxanthin, violaxanthin and
201 antheraxanthin. Table 1 shows the initial concentration of the chlorophyll and carotenoid
202 pigments in the fresh olives, as well as the qualitative and quantitative changes in these
203 pigments during the processing of fruits as Castelvetro-style table olives.

204 Monitoring of the pigments began after the treatment of the fruits with 2% NaOH
205 solution for 1 hour. At this time, the pH of the alkaline solution was 12.74 while in the juice
206 of the fruit was 5.48, i.e., around the internal pH value which may be reached in the case of
207 olives when the cell integrity is broken and the own acids of the fruits are liberated (Garrido-
208 Fernández et al., 1997). This meant that the alkali had scarcely penetrated into the fruit.

209 Therefore, as the skin of the olive was resistant to the NaOH solution after 1 hour of the
210 alkaline treatment, any qualitative change was observed in the pigment profile of the olive
211 fruits. Nevertheless, a slight increase in the chlorophylls a' (1.1a') and b' (1.1b') epimers was
212 detected. The epimerization is the mildest transformation possible of the chlorophylls and, in
213 general, is favoured by temperature (Schwartz & Lorenzo, 1990).

214 It is a common practice in the olive sector industries to maintain a share of production
215 under refrigerated conditions to retard the degradation of the characteristic bright green colour
216 of the product. Because of this, after the addition of NaCl (see *Section 2.1*), replicated
217 containers were stored in a cold room or at room temperature with the aim to study any effect
218 of the temperature on the pigment transformations, and they were monitored for pigment
219 analysis at the middle and at the end time of the process (7 and 15 days, respectively).

220 In general, the main transformations of pigments found were due to allomerization
221 reactions of chlorophylls a and b . The allomerization reactions are those in which the
222 isocyclic ring of the chlorophyll molecule (Fig. 1) is oxidized by triplet molecular oxygen
223 ($^3\text{O}_2$), and include a complex series of oxidation on C-13² (Hynninen, 1991). As it is shown
224 in Table 1, the content of the allomerized derivative 13²-OH-chlorophyll a (1.2a), initially
225 detected in the fresh fruit, increased during the fruit processing, and the formation of some
226 15¹-OH-lactone-chlorophylls a (2.1a) and b (2.1b) was also detected. Some different
227 behaviour was found between chlorophylls a and b , since for the latter it was not observed
228 any increase of the compound 13²-OH-chlorophyll b (1.2b), while the formation of the
229 corresponding 15¹-OH-lactone-derivative (2.1b) was proportionally higher. In this respect,
230 differences between the allomerization of chlorophyll a and chlorophyll b have been
231 described in the literature (Hynninen & Assandri 1973; Hyvärinen & Hynninen, 1999).
232 Moreover it stood out the appearance of new allomerized chlorophyll derivatives
233 characterized by an open isocyclic ring (chlorin- and rhodin-type structures, for the series a

234 and *b*, respectively), resulting from solvolysis reactions of the mentioned ring (Hynninen,
235 1991). Those compounds were identified as the Mg complex of 15²-Me-phytol-chlorin *e*₆ ester
236 (3.3*a*), 15²-Me-phytol-rhodin *g*₇ ester (3.3*b*), and 15²-Me-phytol-isochlorin *e*₄ (tentative) ester
237 (3.4*a*). No Cu-chlorophyll derivatives were detected.

238 The Mg-chlorophyll derivatives with chlorin *e*₆, or rhodin *g*₇ structure were preliminary
239 identified in Spanish-style table olives of the Gordal variety as Mg-phytol-chlorin *e*₆ (3.1*a*),
240 and Mg-phytol-rhodin *g*₇ (3.1*b*) (Mínguez-Mosquera & Gallardo-Guerrero, 1995b), according
241 to their chromatographic characteristics and absorption spectral data (Mínguez-Mosquera &
242 Gandul-Rojas, 1995). Afterwards, the molecular mass data of the corresponding Mg-free-
243 derivative of the series *a*, obtained by positive-ion fast atom bombardment mass spectrometry
244 and positive/negative ion electrospray mass spectrometry led to its identification as purpurin 7
245 *a* phytol ester, also called 15-glyoxylic acid pheophytin *a* (3.8*a*) (Mínguez-Mosquera,
246 Gandul-Rojas, & Garrido-Fernández, 1996) and, consequently, the precursor was identified as
247 15-glyoxylic acid chlorophyll *a* (3.2*a*). This compound has similar chromatographic and
248 spectral characteristics than Mg-phytol-chlorin *e*₆ (3.1*a*) but differs by 14 units in molecular
249 mass. Nowadays, fragmentation pattern data obtained recently with a Quadrupole/time-of-
250 flight mass spectrometer by Aparicio-Ruiz et al. (2011), suggest new structures such as 15²-
251 Me-phytol-chlorin *e*₆ ester (3.6*a*), for the Mg-free derivative of the series *a*, and 15²-Me-
252 phytol-rhodin *g*₇ ester (3.6*b*), for the corresponding to the series *b*. Accordingly, their
253 precursor compounds detected in the present work should be identified as the Mg complexes
254 of 15²-Me-phytol-chlorin *e*₆ ester (3.3*a*), and 15²-Me-phytol-rhodin *g*₇ ester (3.3*b*),
255 respectively. These structures have the same molecular mass than 15-glyoxylic acid
256 chlorophyll *a* (3.2*a*) — or 15-glyoxylic acid chlorophyll *b* (3.2*b*) — but different
257 fragmentation pattern. Similarly, the above authors (Aparicio-Ruiz et al., 2011) propose a
258 structure of 15²-Me-phytol-isochlorin *e*₄ ester (3.7*a*) for the Mg-free compound previously

259 identified as 15-formyl-pheophytin *a* (3.9*a*) by its molecular mass in Spanish-style table
260 olives (Gandul-Rojas, et al., 1999), being their corresponding precursors the Mg complex of
261 15²-Me-phytol-isochlorin *e*₄ ester (3.4*a*) and 15-formyl-chlorophyll *a* (3.5*a*), respectively.

262 The formation of the chlorin- and rhodin-type compounds fits properly with the
263 mechanism proposed by Hynninen (1973) for the solvolysis of the isocyclic ring of the
264 chlorophyll and their derivatives, as well as with some degradation products of chlorophylls *a*
265 and *b* obtained by alkaline treatment in aqueous media (Mínguez-Mosquera & Gandul-Rojas,
266 1995), while the 15-glyoxylic acid chlorophyll derivatives previously identified, are mainly
267 found when chlorophylls stand in methanol solution exposed to atmospheric oxygen
268 (Hyvärinen & Hynninen, 1999; Kuronen, Hyvärinen, & Hynninen, 1993; Wooley, Moir,
269 Hester, & Keely, 1998).

270 In addition to all of the allomerized derivatives formed in the fruits during processing, a
271 small increase of chlorophyll *a*' (1.1*a*'), as well as the appearance of some pyropheophytin *a*
272 (1.4*a*), was also detected, probably due to the slight raise of temperature that takes place
273 during the alkaline treatment (Tarrado-Castellarnau, Domínguez-Ortega, Tarrado-
274 Castellarnau, & Pleite-Gutierrez, 2013).

275 Some decrease in the total chlorophylls was detected after the seventh day of the
276 processing, which did not progress later. The pigment decrease should be due to certain
277 degradation to uncoloured compounds, although we should also consider the possibility that
278 the new compounds formed, with chlorin *e*₆, or rhodin *g*₇ structure, which are more polar than
279 the native chlorophylls, could diffuse from the fruit inside to the surrounding brine solution
280 due to an osmotic effect. Concerning to this result, it stood out that the higher decrease was
281 found for the chlorophylls of the series *b*, what might be related with the reactivity differences
282 of chlorophyll *a* and chlorophyll *b*, under comparable reaction conditions (Hynninen,
283 Leppäkases, & Mesilaakso, 2006).

284 With respect to the carotenoid pigments of the fruits, the alkaline treatment did not have
285 any effect on them, since they are stable compounds towards alkali (Schiedt & Liaaen-Jensen,
286 1995). Therefore, any noticeable change took place throughout the olive processing.

287 During the whole processing time of green table olives as Castelvetro-style, fruits
288 were subjected to a high alkaline pH, around 10-11 units. Consequently, reactions replacing
289 the Mg atom of the chlorophyll molecule by two H, as well as isomerization reactions of
290 carotenoids with the 5,6-epoxy group in their structure, to the 5,8-furanoid group, which
291 easily occur under acidic conditions, were not observed. These reactions are however
292 characteristic in the processing of Spanish-style table olives due to the acid pH resulting from
293 the fermentation step (Mínguez-Mosquera & Gandul-Rojas, 1994; Mínguez-Mosquera,
294 Gandul-Rojas, & Mínguez-Mosquera, 1994). During fermentation, sugars pass into the brine
295 and are metabolized by microorganisms with the formation of lactic acid and other organic
296 acids providing a characteristic and distinctive acid flavour to the fermented product. In
297 addition, at the end of the lactic fermentation, the pH values are low enough to allow the
298 preservation of the product in safety. Instead, the taste of the Castelvetro-style table olives
299 is mild and slightly alkaline, and the product suffers from a short shelf life due to the
300 relatively high pH of the olive pulp at the end of the process. In this case, the use of some sort
301 of thermal treatment in order to preserve olives in the long term is required and, unfortunately,
302 the colour and other organoleptic characteristics are significantly changed during these
303 conservation treatments. In general, similar qualitative changes of chlorophylls were produced
304 both in a cold room and at room temperature, but some quantitative differences were found.
305 To evaluate the overall chlorophyll transformation during the table olive processing, the
306 chlorophyll pigments were grouped into three fractions (in percentage terms), according to the
307 main changes of chlorophylls as follow: native chlorophylls — *a* and *b* (1.1*a* and 1.1*b*),
308 including their respective epimers (1.1*a*' and 1.1*b*') and the minor Mg-free derivatives present

309 initially in the fruits or formed during processing (1.3*a* and 1.4*a*) — , allomerized
310 chlorophylls — 13²-OH-chlorophylls *a* and *b* (1.2*a* and 1.2*b*), and 15¹-OH-lactone-
311 chlorophylls *a* and *b* (2.1*a* and 2.1*b*) —, and chlorin- and rhodin-type derivatives, resulting
312 from allomerized and solvolysis reactions — the Mg complex of 15²-Me-phytol-chlorin *e*₆
313 (3.3*a*), 15²-Me-phytol-rhodin *g*₇ (3.3*b*) and 15²-Me-phytol-isochlorin *e*₄ esters (3.4*a*) (Fig. 2).
314 It could be checked that reactions were faster when olives were processed at room
315 temperature, so that the chlorophyll derivatives formed were significantly higher under those
316 conditions than in a cold room for the same sampling date. At the end of the fruit processing
317 in a cold room, the allomerized and the chlorin- and rhodin-type derivatives increased,
318 reaching similar proportions than those formed at the middle of the process (7th day sampling)
319 at room temperature. However, in the last case, only the chlorin- and rhodin-type compounds
320 increased significantly until the end of the process, while a slight but significant decrease in
321 the percentage of the allomerized derivatives was found. Consequently, the main difference
322 found between processing in a cold room or at room temperature, was some higher proportion
323 of the chlorophyll derivatives with structure chlorine or rhodin-type, when fruits were
324 processed at room temperature, reaching levels similar to the native chlorophylls (*a* and *b*),
325 and in no case the Mg was removed from the chlorophyllic structure.

326 The results of the present study demonstrated that the green colour of olive fruits after
327 processing as Castelvetro-style was mainly due to the presence of chlorophylls *a* and *b* as
328 well as other allomerized chlorophyll derivatives with Mg in their structures. Since Cu-
329 chlorophyll complexes were not detected at any time, our results did not explain in principle
330 the high presence of these compounds (ranging from 33% to 99% of the total chlorophylls)
331 that has been identified in bright green table olives marketed as Castelvetro (Aparicio-Ruiz
332 et al., 2011).

333 The intense alkaline treatment of the olives, typical of the Castelvetro-style
334 processing, may cause such damage in the fruit cells that enables contact between the
335 chlorophyll derivatives and the endogenous Cu of the fruit (Gallardo-Guerrero et al., 2007).
336 However, it is known that the Cu-chlorophyll complexes are always formed from Mg-free
337 derivatives, never from chlorophylls or Mg-derivatives, and the absence of acidic conditions
338 during the olive processing did not lead to the previous reaction of Mg replacement by 2H,
339 which is necessary for the following insertion of Cu. Nevertheless, we can not rule out the
340 possibility that Cu-chlorophyll complexes can be formed later in the olives if they are
341 subsequently subjected to some thermal treatment (sterilization or pasteurization), which
342 typically produces a massive formation of Mg-free chlorophyll derivatives (Schwartz and
343 Lorenzo, 1990). This point is at present under study since, due to the relatively high pH of the
344 olive pulp after the water washings, and according to the Quality Standards which regulate
345 trade in table olives (Codex Alimentarius, 1981), thermal treatments are frequently used for
346 these types of green table olive specialities in order to preserve the product in the long term.

347

348 **4. Conclusion**

349

350 We can conclude that the high alkaline pH of the Castelvetro table olive processing is
351 the main feature which will govern the subsequent transformation of the chlorophyll pigments
352 initially present in the fresh fruit. During processing, the main transformations of pigments
353 were due to oxidation reactions of chlorophylls *a* and *b*, which affected the isocyclic ring of
354 the chlorophyll structure but not the Mg atom that remained, and did not change substantially
355 the pigment colour and, consequently, the fruit colour. However, the pigment transformation
356 found in the present study for Castelvetro-style green table olives after processing, was far
357 from the pigment composition identified in marketed olives (Aparicio-Ruiz et al., 2011). At

358 present, the effect of different packing conditions on the final composition of pigments is
359 under study.

360

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366

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476

477 **FIGURE CAPTIONS**

478 **Figure 1.** Structures and assigned numbers (No) for the chlorophyll pigments relevant to this
479 study.

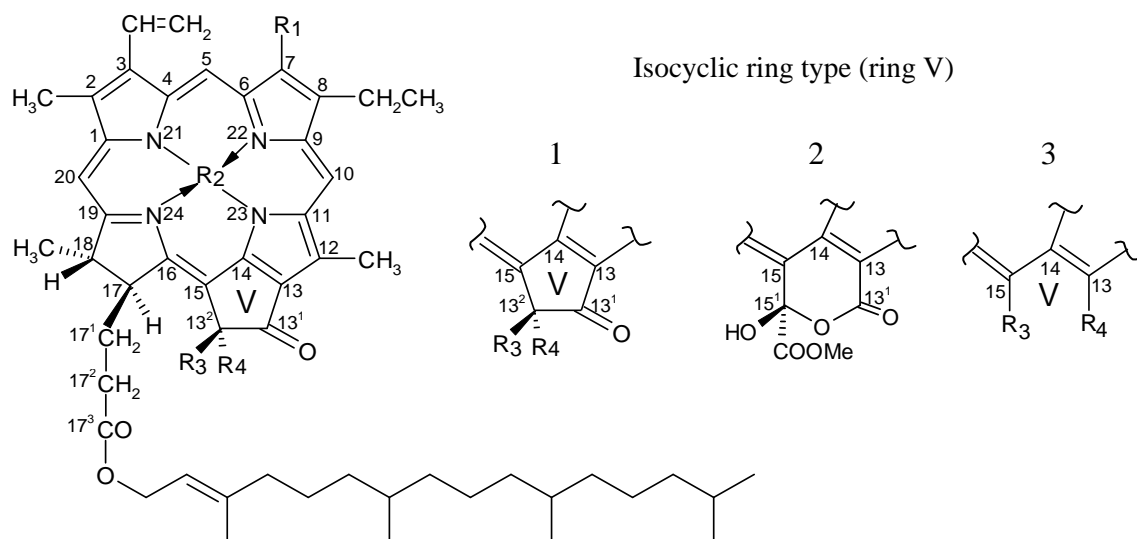
480 **Figure 2.** Changes in the percentage composition of the chlorophyll pigments present in olive
481 fruits during processing as Castelvetro-style table olives. According to the main changes of
482 chlorophylls during processing, pigments are grouped into three fractions as follow: Chls *a*
483 and *b* (sum of chlorophylls *a* and *b* (1.1*a* and 1.1*b*), their respective epimers (1.1*a*' and 1.1*b*'))
484 and the minor Mg-free derivatives present in the fruits (1.3*a* and 1.4*a*), allomerized chls *a* and
485 *b* (sum of 13²-OH-chlorophylls *a* and *b* (1.2*a* and 1.2*b*), and 15¹-OH-lactone-chlorophylls *a*
486 and *b* (2.1*a* and 2.1*b*)), and chlorin- and rhodin-type chls (sum of the Mg complex of 15²-
487 Me-phytol-chlorin *e*₆ (3.3*a*), 15²-Me-phytol-rhodin *g*₇ (3.3*b*) and 15²-Me-phytol-isochlorin *e*₄
488 esters (3.4*a*)).

489 For each pigment fraction, values with different letters above the standard deviation bars are
490 significantly different ($p < 0.05$). Abbreviations: FF, fresh fruit; FTA, fruits treated with alkali
491 for 1 hour; FCR and FTR, fruits kept in alkaline brine in a cold room and at room
492 temperature, respectively; chls, chlorophylls.

TABLE 1. Changes in the chloroplastic pigment composition ($\mu\text{mol/kg}$ pitted fruit) of olive fruits during processing as Castelvetro-style table olives. ^{a,b}

	FF	Time of processing					
		FTA	FCR			FRT	
			1 hour	7 days	15 days	7 days	15 days
Chlorophyll pigment							
Chlorophyll <i>a</i>	53.10 \pm 2.75 ^a	49.86 \pm 1.13 ^a	21.36 \pm 2.50 ^b	15.88 \pm 0.36 ^c	16.64 \pm 0.12 ^c	13.11 \pm 0.75 ^c	
Chlorophyll <i>a</i> '	0.37 \pm 0.06 ^a	1.45 \pm 0.02 ^b	3.14 \pm 0.06 ^c	2.21 \pm 0.08 ^d	3.91 \pm 0.23 ^c	2.89 \pm 0.08 ^c	
13 ² -OH-chlorophyll <i>a</i>	1.48 \pm 0.08 ^a	1.46 \pm 0.47 ^a	7.23 \pm 0.97 ^b	9.81 \pm 0.16 ^c	9.76 \pm 1.04 ^c	8.21 \pm 0.89 ^{b,c}	
Pheophytin <i>a</i>	0.65 \pm 0.05 ^a	0.73 \pm 0.06 ^a	0.11 \pm 0.02 ^{b,c}	1.43 \pm 0.06 ^d	0.23 \pm 0.07 ^b	0.07 \pm 0.04 ^c	
Pyropheophytin <i>a</i>	-	-	0.09 \pm 0.01 ^a	0.88 \pm 0.22 ^b	0.22 \pm 0.09 ^a	0.15 \pm 0.04 ^a	
15 ¹ -OH-lactone-chlorophyll <i>a</i>	-	-	traces	traces	0.82 \pm 0.07 ^a	0.63 \pm 0.22 ^a	
Mg-15 ² -Me-phytol-chlorin <i>e</i> ₆ ester	-	-	9.24 \pm 0.24 ^a	10.76 \pm 1.55 ^a	10.65 \pm 0.03 ^a	14.49 \pm 1.80 ^b	
Mg-15 ² -Me-phytol-isochlorin <i>e</i> ₄ ester	-	-	0.08 \pm 0.00 ^a	0.33 \pm 0.02 ^b	0.29 \pm 0.02 ^b	0.67 \pm 0.09 ^c	
Chlorophyll <i>b</i>	12.11 \pm 1.41 ^a	11.37 \pm 0.54 ^a	3.95 \pm 0.63 ^b	3.19 \pm 0.19 ^{b,c}	1.54 \pm 0.12 ^{c,d}	1.20 \pm 0.06 ^d	
Chlorophyll <i>b</i> '	0.48 \pm 0.07 ^a	1.44 \pm 0.03 ^b	0.93 \pm 0.04 ^c	0.67 \pm 0.13 ^d	0.41 \pm 0.01 ^{a,e}	0.27 \pm 0.00 ^e	
13 ² -OH- chlorophyll <i>b</i>	0.57 \pm 0.29 ^a	0.24 \pm 0.03 ^a	0.31 \pm 0.03 ^a	0.44 \pm 0.18 ^a	0.35 \pm 0.03 ^a	0.30 \pm 0.04 ^a	
15 ¹ -OH-lactone-chlorophyll <i>b</i>	-	-	0.10 \pm 0.00 ^a	0.25 \pm 0.06 ^a	0.18 \pm 0.03 ^a	0.09 \pm 0.09 ^a	
Mg-15 ² -Me-phytol-rhodin <i>g</i> ₇ ester	-	-	0.50 \pm 0.08 ^a	0.80 \pm 0.00 ^a	0.47 \pm 0.02 ^a	1.23 \pm 0.53 ^a	
Total series <i>a</i>	55.60 \pm 2.78 ^a	53.50 \pm 1.68 ^a	41.24 \pm 3.77 ^b	41.29 \pm 1.20 ^b	42.51 \pm 1.31 ^b	40.21 \pm 3.93 ^b	
Total series <i>b</i>	13.16 \pm 1.19 ^a	13.05 \pm 0.59 ^a	5.80 \pm 0.70 ^b	5.35 \pm 0.58 ^b	2.94 \pm 0.05 ^c	3.10 \pm 0.72 ^c	
Total chlorophylls	68.76 \pm 3.97 ^a	66.55 \pm 2.27 ^a	47.03 \pm 4.46 ^b	46.64 \pm 0.63 ^b	45.44 \pm 1.26 ^b	43.31 \pm 4.65 ^b	
Carotenoid pigment ^c							
Lutein	7.65 \pm 0.74 ^a	7.97 \pm 0.52 ^a	7.82 \pm 1.46 ^a	7.30 \pm 0.84 ^a	8.24 \pm 1.23 ^a	7.96 \pm 1.11 ^a	
β -carotene	5.74 \pm 0.07 ^a	5.89 \pm 0.08 ^a	6.16 \pm 0.71 ^a	5.96 \pm 0.41 ^a	5.68 \pm 0.06 ^a	5.56 \pm 0.12 ^a	
Violaxanthin	3.50 \pm 0.44 ^a	3.34 \pm 0.60 ^a	4.08 \pm 0.85 ^a	3.72 \pm 0.14 ^a	3.52 \pm 0.67 ^a	3.15 \pm 0.28 ^a	
Neoxanthin	2.98 \pm 0.13 ^a	2.88 \pm 0.21 ^a	3.26 \pm 0.47 ^a	3.16 \pm 0.01 ^a	3.12 \pm 0.34 ^a	2.91 \pm 0.26 ^a	
Antheraxanthin	0.32 \pm 0.03 ^a	0.54 \pm 0.02 ^b	0.35 \pm 0.07 ^a	0.30 \pm 0.03 ^a	0.36 \pm 0.03 ^a	0.33 \pm 0.02 ^a	
Total Carotenoids	20.20 \pm 1.41 ^a	20.66 \pm 1.26 ^a	21.67 \pm 2.86 ^a	20.43 \pm 1.13 ^a	21.62 \pm 2.17 ^a	20.50 \pm 2.00 ^a	

^a Abbreviations: FF, fresh fruit; FTA, fruit treated with alkali for 1 hour, FCR, fruit processed in cold room; FRT, Fruit processed at room temperature. ^b Data represent the mean value \pm SD (n = 3 for the fresh fruit, and n = 4 for processed olives). Values with different letters in a row are significantly different (p < 0.05). ^c Data include the respective *cis* isomers in those cases that they were present.



Pigment	No	I.ring ^a	R ₁	R ₂	R ₃	R ₄
Chlorophyll <i>a</i>	1.1 <i>a</i>	1	CH ₃	Mg	H	COOCH ₃
Chlorophyll <i>a</i> '	1.1 <i>a</i> '	1	CH ₃	Mg	COOCH ₃	H
13 ² -OH-chlorophyll <i>a</i>	1.2 <i>a</i>	1	CH ₃	Mg	OH	COOCH ₃
Pheophytin <i>a</i>	1.3 <i>a</i>	1	CH ₃	2H	H	COOCH ₃
Pyropheophytin <i>a</i>	1.4 <i>a</i>	1	CH ₃	2H	H	H
15 ¹ -OH-lactone-chlorophyll <i>a</i>	2.1 <i>a</i>	2	CH ₃	Mg		
Mg-phytol-chlorin <i>e</i> ₆	3.1 <i>a</i>	3	CH ₃	Mg	CH ₂ COOH	COOH
15-Glyoxylic acid chlorophyll <i>a</i>	3.2 <i>a</i>	3	CH ₃	Mg	COCOOH	COOH
Mg-15 ² -Me-phytol-chlorin <i>e</i> ₆ ester	3.3 <i>a</i>	3	CH ₃	Mg	CH ₂ COOCH ₃	COOH
Mg-15 ² -Me-phytol-isochlorin <i>e</i> ₄ ester	3.4 <i>a</i>	3	CH ₃	Mg	CH ₂ COOCH ₃	H
15- Formyl -chlorophyll <i>a</i>	3.5 <i>a</i>	3	CH ₃	Mg	COH	COOH
15 ² -Me-phytol-chlorin <i>e</i> ₆ ester	3.6 <i>a</i>	3	CH ₃	2H	CH ₂ COOCH ₃	COOH
15 ² -Me-phytol-isochlorin <i>e</i> ₄ ester	3.7 <i>a</i>	3	CH ₃	2H	CH ₂ COOCH ₃	H
15- Glyoxylic acid pheophytin <i>a</i>	3.8 <i>a</i>	3	CH ₃	2H	COCOOH	COOH
15-Formyl pheophytin <i>a</i>	3.9 <i>a</i>	3	CH ₃	2H	COH	COOH
Chlorophyll <i>b</i>	1.1 <i>b</i>	1	COH	Mg	H	COOCH ₃
Chlorophyll <i>b</i> '	1.1 <i>b</i> '	1	COH	Mg	COOCH ₃	H
13 ² -OH-chlorophyll <i>b</i>	1.2 <i>b</i>	1	COH	Mg	OH	COOCH ₃
15 ¹ -OH-lactone-chlorophyll <i>b</i>	2.1 <i>b</i>	2	COH	Mg		
Mg-phytol-rhodin <i>g</i> ₇	3.1 <i>b</i>	3	COH	Mg	CH ₂ COOH	COOH
15- Glyoxylic acid chlorophyll <i>b</i>	3.2 <i>b</i>	3	COH	Mg	COCOOH	COOH
Mg-15 ² -Me-phytol-rhodin <i>g</i> ₇ ester	3.3 <i>b</i>	3	COH	Mg	CH ₂ COOCH ₃	COOH
15 ² -Me-phytol-rhodin <i>g</i> ₇ ester	3.6 <i>b</i>	3	COH	2H	CH ₂ COOCH ₃	COOH

^a I.ring: isocyclic ring.

Figure 1

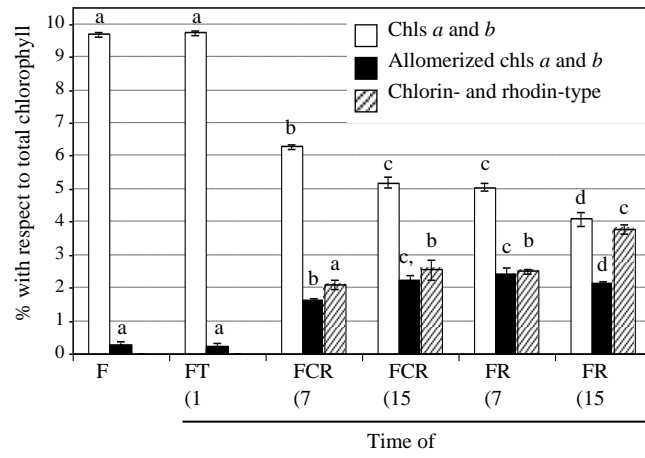


Figure 2