

Fast determination of Sudan dyes in chilli tomato sauces using partial filling micellar electrokinetic chromatography

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1 **ABSTRACT**

2

3 A new method based on partial filling micellar electrokinetic chromatography (MEKC)
4 for the quantitative determination of Sudan dyes (I, II, III and IV) in chilli sauces is
5 presented. The separation is achieved filling 25 % of the capillary with a MEKC buffer
6 composed of 40 mM NH_4HCO_3 , 25 mM SDS and 32.5 % (v/v) acetonitrile (ACN). The
7 rest of the capillary is filled using a capillary zone electrophoresis (CZE) buffer
8 composed of 40 mM NH_4HCO_3 and 32.5 % (v/v) ACN. Under optimized conditions,
9 the azo-dyes are baseline separated in less than 8 min with limits of detection (LODs)
10 ranging from 0.57 to 0.71 $\mu\text{g mL}^{-1}$ ($S/N > 3$). Using an internal standard the
11 repeatability of the quantitative determination is improved almost four times. The
12 applicability of the method for rapid screening and determination of Sudan dyes is
13 corroborated by analyzing spiked chilli sauce samples with recoveries from 85 to 99%.
14 The reported conditions are demonstrated to be compatible with mass spectrometry
15 (MS) detection.

16

17 **Keywords:** dyes, capillary electrophoresis, MEKC, tomato chilli sauce, food analysis.

18

19 INTRODUCTION

20 Sudan dyes are a family of lipophilic synthetic organic colorants, characterized
21 by a chromophoric azo-group, extensively used in industrial and scientific applications
22 but banned as food colorants (1, 2). Sudan I, II, III, and IV (see Figure 1) are non-ionic
23 fat-soluble dyes used as additives in gasoline, grease, oils and plastics. These dyes are
24 classified by the International Agency for Research on Cancer (IARC) as category 3
25 carcinogens because they can induce some forms of liver and bladder cancer in animals
26 (3). Moreover, these dyes can generate metabolites that are converted to active
27 mutagens and carcinogens in humans (4). For instance, the azo group of these dyes can
28 be reduced to aromatic amines that are confirmed or suspected carcinogenic compounds
29 (5). Sudan dyes have been illegally added to foodstuffs to enhance the red-orange color
30 of products and easily used because of their low cost and wide availability. Due to the
31 continuing illicit use of Sudan dyes as food colorants including some recent episodes of
32 contamination of hot chilli and derived products from India and marketed in the
33 European Union (6), their determination in different food matrices, especially in
34 different chilli and tomato sauces and related products, has received increasing attention
35 during the last years (7, 8). As a result, development of new and fast analytical methods
36 is still required for the identification and quantification of such compounds in
37 foodstuffs.

38 A wide variety of analytical methodologies have been developed for the
39 determination of Sudan dyes in foodstuffs as recently reviewed by Rebane *et al.* (7).
40 Among the different methodologies developed so far, the most popular are based on the
41 use of high performance liquid chromatography (HPLC) with optical (9-14), or mass
42 spectrometric detection (6, 15-21). Although a great amount of information can be

43 obtained by these methodologies, they are time consuming, need large sample volumes,
44 generate large amounts of waste, or require bulky and expensive instrumentation.

45 Capillary electrophoresis (CE) has been shown as a powerful analytical
46 technique to analyze additives and organic contaminants in foods (22-24) including the
47 separation of Sudan dyes by MEKC with UV detection (25) and pressurized capillary
48 electrochromatography (CEC) with amperometric detection (26). The work described
49 by Liu et al. (26) showed the baseline separation of Sudan I, II, III, and IV in hot chilli
50 powder within 7 min using capillaries of 20 cm packed with 1.5 μm octadecyl silica
51 particles (ODS) with LODs from 0.8 to 1.2 μM . On the other hand, Mejia et al. (25)
52 carried out the determination of Sudan I, II, III, and IV in chilli power using a MEKC
53 method based on the use of borate buffer containing SDS and acetonitrile (ACN). The
54 Sudan dyes were separated in 20 min with LODs from 0.1 to 0.6 $\mu\text{g mL}^{-1}$.

55 CE provides high-speed, high-throughput, low waste generation, highly efficient and
56 reliable separations, and it offers a simple way to handle very small samples (nL).
57 However, it typically suffers from low concentration sensitivity as a consequence of the
58 limited sample volume and short path length for absorbance based detection. This paper
59 describes the development and application of the first capillary electrophoresis method
60 compatible with mass spectrometry (MS) for the simultaneous determination of Sudan
61 dyes (I, II, III, and IV). The described method is based on the use of a straightforward
62 sample preparation step followed by partial filling micellar electrokinetic
63 chromatography allowing a fast and inexpensive screening of the four Sudan dyes in
64 food samples. Moreover, the reported conditions are demonstrated to be compatible
65 with mass spectrometry (MS) detection.

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67

68 **MATERIALS AND METHODS**

69

70 **Reagents and solutions**

71 All reagents were of analytical grade, solvents were of chromatographic purity
72 and water was purified using a Milli-Q system (Millipore, Bedford, MA, U.S.A.). ACN,
73 acetone, dichloromethane and methanol were of chromatographic purity and obtained
74 from Lab-Scan (Gliwice, Poland). Sodium hydroxide was obtained from Panreac
75 (Barcelona, Spain).

76 Electrolyte solutions were prepared daily to the desired concentration from stock
77 solutions of 100 mM of ammonium hydrogen carbonate (NH_4HCO_3 , Fluka, Buchs,
78 Switzerland) and sodium dodecyl sulfate (SDS) (Sigma Aldrich, St Louis, MO, U.S.A.).

79 Sudan I (1-(phenylazo)-2-naphthalenol) and Sudan II (1-[(2,4-
80 dimethylphenyl)azo]-2-naphthalenol) were obtained from Sigma Aldrich (St Louis,
81 MO, U.S.A.). Sudan III (1-(4-phenylazophenylazo)-2-naphthalenol) and Sudan IV (o-
82 tolylazo-otolylazo-betanaphthalenol) were obtained from Fluka (Buchs, Switzerland).

83 The molecular structures of these dyes are shown in Figure 1. Stock solutions of Sudan
84 I and II were prepared at 1 mg mL^{-1} concentration and Sudan III and IV at 0.25 mg mL^{-1}
85 all in acetone and stored at $4 \text{ }^\circ\text{C}$ until use. Working solutions containing 10 or 20 μg
86 mL^{-1} of each dye were prepared diluting the stock solutions as described below.

87 Likewise, for the calibration curves, standard solutions from 2.5 to 20 $\mu\text{g mL}^{-1}$ of each
88 dye were prepared by appropriate dilution of the stocks. Namely, the Sudan I-IV
89 standard solution in acetone was first diluted in a MEKC buffer (50:50 v/v) composed
90 of 30 mM NH_4HCO_3 , 25 mM SDS and 30 % ACN. Since it was observed that an
91 increase of the concentration of ammonium bicarbonate and SDS improved the peak
92 shape, the concentration of the MEKC solution used to dilute the Sudan I-IV standard

93 acetone mixture (50:50 v/v) was raised to 60 mM NH_4HCO_3 , 50 mM SDS and 30 %
94 ACN.

95 Flumequine (Riedel-de Haën, Seelze, Germany) was used as internal standard. It
96 was added to all samples at a concentration of $10 \mu\text{g mL}^{-1}$ prepared diluting a stock
97 solution of 1 mg mL^{-1} in acetone.

98

99 **Sample preparation**

100 Samples of chilli tomato sauce were acquired from local markets. The procedure
101 of extraction used a mixture of acetone, dichloromethane and methanol (3:2:1, v/v/v)
102 modifying the method proposed by Ertaş *et al.* (11). Namely, 1.0 g of sample was
103 weighed into a sample tube and diluted with 10 mL of the above-mentioned three
104 solvents mixture. Then, the sample was vortexed for 2 min, sonicated for 5 min and
105 centrifuged for 5 min at 10000 rpm to precipitate the solids. The supernatant was
106 collected and evaporated in a rotary evaporator. The dry residue was suspended in 1 mL
107 of acetone containing the internal standard. This solution was diluted (50:50 v/v) in 60
108 mM NH_4HCO_3 with 50 mM SDS and 30 % ACN. Spiked samples were prepared by
109 adding the Sudan dyes into the real samples before extraction. Recoveries were
110 calculated using the average peak relative areas of the spiked samples to the internal
111 standard and the obtained calibration curves.

112

113 **Instrumentation**

114 **MEKC-UV:** Partial filling MEKC experiments were conducted in a capillary
115 electrophoresis system (model P/ACE MDQ, Beckman Instruments, Fullerton, CA,
116 U.S.A.) equipped with a direct UV detector set at 214 nm. Acquisition and data
117 treatment was done using System Gold® Software supplied by Beckman. Uncoated

118 fused-silica capillaries (Composite Metal Services, Worcester, UK) with 60.0 cm total
119 length (50.0 cm effective length) x 50 μ m i.d. were used. New capillaries were
120 preconditioned by flushing the capillary (at 20 psi) with 0.1 M NaOH for 30 min
121 followed by deionized water for 15 min. At the beginning of each day, the capillary was
122 conditioned by flushing 0.1 M NaOH for 10 min, deionized water for 10 min and
123 electrolyte solution for 5 min, whereas at the end of the day, the capillary was rinsed
124 with 0.1 M NaOH and deionized water for 5 min each. Between runs, the capillary was
125 conditioned with CZE buffer (containing the concentration of NH_4HCO_3 and ACN
126 indicated in each case) for 5 min. Then the MEKC buffer (containing the concentration
127 of NH_4HCO_3 , SDS and ACN indicated in each experiment) was pushed in the capillary
128 filling the percentage indicated in each case. The total length of the MEKC plug was
129 varied from 20 % (12 cm) to 100 % (60 cm) of the total capillary length (calculated with
130 CE Expert 1.0 Program, Beckman Instruments). The samples were injected into the
131 capillary using nitrogen at 0.5 psi for 5 s. Finally, the separation was performed placing
132 the CZE buffer solution at the inlet vial. The operating voltage was +30 kV and the
133 temperature was 25 $^{\circ}$ C.

134 **MEKC-MS:** MEKC-MS studies were carried out using a CE system (P/ACE
135 5010 Beckman Instruments, Fullerton, CA, USA) controlled by a PC running System
136 GOLD software from Beckman. The MS employed was an ion trap (IT) mass
137 spectrometer (Esquire 2000, Bruker Daltonics, Bremen, Germany) equipped with an
138 orthogonal electrospray interface (model G1607A from Agilent Technologies, Palo
139 Alto, CA, USA). This instrument was controlled by a PC running the Esquire NT
140 software from Bruker Daltonics. Electrical contact at the electrospray needle tip was
141 established using isopropanol:water (50:50, v/v) with 0.1% formic acid as sheath liquid
142 at a flow rate of 4 μ L/min by a Cole Palmer syringe pump (Vernon Hills, IL, USA).

143 Nebulizer pressure, drying gas flow and drying temperature were 4.0 psi, 4.0 L/min, and
144 200 °C respectively, and the electrospray operated in the positive ion mode (4.5 kV).
145 The m/z range scanned by the mass spectrometer was from 100 – 400 m/z.

146 Separations were performed using uncoated fused-silica capillaries with a total
147 length of 80 cm x 50 µm i.d. The total length of the MEKC plug was 25 % of the
148 capillary length (20 cm). Sample injections were made at 0.5 psi for 6 s and the
149 separation was achieved applying a voltage of 25 kV.

150

151 **RESULTS AND DISCUSSION**

152 **Method development**

153 Sudan dyes (see Figure 1) are lypophilic compounds and weak acids with pKa
154 values around 11.65. Because of their neutral nature the separation of these dyes was
155 studied by MEKC trying to develop a partial filling method compatible in the future
156 with electrospray-MS detection. Different background electrolyte (BGE) compositions
157 using volatile buffers (ammonium acetate and ammonium bicarbonate) plus SDS were
158 investigated to separate the compounds by partial filling MEKC. Different organic
159 solvents were also added to the BGE in order to increase the solubility of these
160 hydrophobic analytes. First, Sudan I-IV solubilities were studied in mixtures of water
161 and organic solvents, observing that the dyes were more soluble in ACN, acetone and
162 isopropanol. In good agreement with Mejia *et al.* (25), ACN gave better separation
163 when it was used as organic modifier in the MEKC buffer. The best separation
164 conditions were obtained using NH₄HCO₃, SDS and ACN. Thus, the effect of different
165 concentrations of NH₄HCO₃, SDS and percentage of ACN on the MEKC separation of
166 the four investigated dyes was explored. As can be observed in Figure 2A, the four
167 Sudan dyes were not separated when a concentration of 15 mM SDS was used, whereas

168 broader peaks were observed when 50 mM SDS was employed, obtaining a good
169 compromise between separation and peak broadening using 25 mM of SDS. Next, using
170 a concentration of 25 mM SDS the effect of the concentration of NH_4HCO_3 was
171 investigated. As shown the Figure 2B, using a high concentration (40 mM NH_4HCO_3)
172 broader peaks and longer migration times were obtained, while the use of a low
173 concentration (20 mM NH_4HCO_3) decreased the resolution between peaks. Thus, a
174 concentration of 30 mM NH_4HCO_3 containing 25 mM of SDS and 30 % ACN was
175 chosen as the optimum conditions for the separation of the four Sudan dyes, observing
176 that an increase of the percentage of ACN to either 35 or 40 % generated a decrease of
177 resolution (data not shown). Although the selected BGE composed of 30 mM
178 NH_4HCO_3 , 25 mM of SDS and 30 % ACN enabled the separation of the four dyes, it
179 could not be used in combination with MS detection because of the contamination of
180 the ion source induced by the presence of SDS in the BGE, which causes low ionization
181 efficiencies and loss of detection sensitivity (27-29). To avoid that SDS reaches the MS
182 detector, the use of partial filling was investigated to make compatible the MEKC
183 conditions with electrospray-MS detection (29). Then, the MEKC buffer composed of
184 30 mM NH_4HCO_3 , 25 mM SDS with 30 % ACN was used to fill 20, 25, 50, 75 or 100
185 % of the capillary. The rest of the capillary was filled with a CZE buffer composed of
186 30 mM of NH_4HCO_3 and 30 % ACN. Filling the 20 % of the capillary with MEKC
187 buffer led to the lost of the baseline resolution (data not shown). The best conditions in
188 terms of analysis speed and peak shape were obtained filling 25 % of the capillary
189 length with the MEKC buffer providing analysis time shorter than 7 min as can be
190 observed in Figure 3.

191

192 **Method repeatability and quantitative analysis**

193 The selected conditions of Figure 3 were employed to study the method
194 repeatability. As can be observed in Table 1 the relative standard deviation (%RSD_{n=10})
195 varied from 1.3 to 3.1 % for the analysis time and from 12.5 to 25.5 % for the relative
196 peak area. These latter values are unacceptable for quantitative analysis. For this reason,
197 flumequine was selected among different compounds as internal standard (IS). This
198 compound fulfills the requirements of no interfering with the analytes migration time
199 and it has similar solubility, electrophoretic mobility and extinction coefficient that the
200 studied compounds. Thus, the values of % RSD were improved more than 3 times for
201 Sudan I, II and III by using a relative peak area which was calculated dividing the
202 analyte corrected peak area by the I.S corrected peak area (see Table 1). However, the %
203 RSD value obtained for Sudan IV was still too high (25.4 %). This fact is probably due
204 to the low solubility of this analyte that causes poor peak shape (see Sudan IV peak in
205 Figure 4A). In order to improve this result an additional study of the analytes solubility
206 was carried out. The solubility of the dyes could be improved increasing the percentage
207 of ACN from 30 % to 35 % as could be deduced from their peak shapes. However,
208 using 35 % ACN, the separation was lost. Therefore, concentration of NH₄HCO₃ and
209 SDS were again varied to improve both solubility and resolution. Increasing the SDS
210 concentration and using 40 mM of NH₄HCO₃ and 35 % of ACN better peak shapes and
211 a slightly improvement of the resolution was observed. However, complete baseline
212 separation of the four analytes could not be obtained. A more subtle optimization of the
213 separation conditions was then carried out, concluding that a partial filling of 25 % with
214 a MEKC buffer composed of 40 mM NH₄HCO₃, 25 mM SDS and 32.5 % ACN
215 provided baseline separation of the four compounds with good peak shapes for all the
216 Sudan dyes as can be deduced from Figure 4B. Under these new conditions, both
217 repeatability and sensitivity of the method were improved as can be deduced comparing

218 the results from Table 1 and 2. The LODs for Sudan I-IV were improved from 1.28-
219 3.07 $\mu\text{g mL}^{-1}$ to 0.57-0.71 $\mu\text{g mL}^{-1}$. In addition, the relative peak area repeatability for
220 Sudan IV improved from 25.4% to 8.8 %. Using these conditions, the inter-day
221 repeatability and the linearity of the method were studied. The results obtained for the
222 inter-day repeatability (see Table 2) provided % RSD values lower than 10 % in all
223 cases. With regards to the linearity, it was determined by plotting the peak areas as a
224 function of the Sudan I-IV concentration in $\mu\text{g mL}^{-1}$. The intercept, slope, correlation
225 coefficient (R^2), and the regression standard error for each of the Sudan dyes are shown
226 in Table 3. For the linear range studied from 2.5 to 20 $\mu\text{g mL}^{-1}$ (namely, 2.5, 5, 7.5, 10,
227 12.5, 15, and 20 $\mu\text{g mL}^{-1}$), values of R^2 higher than 0.99 were obtained in all cases,
228 corroborating the good possibilities of this method for the quantitative analysis of Sudan
229 dyes in food additives.

230 **Application to real samples**

231 The proposed method was applied to the identification and determination of
232 Sudan dyes in three different samples of chilli tomato sauces. No presence of Sudan dye
233 was detected in any of the studied samples. Thus, in order to demonstrate the
234 applicability and accuracy of this new method, the samples were spiked with known
235 amount of Sudan dyes.

236 Accuracy of the method was evaluated as the recovery obtained by each Sudan
237 dyes when spiking the samples of chilli tomato sauces with 2.5 $\mu\text{g mL}^{-1}$ of Sudan I and
238 II and 5.0 $\mu\text{g mL}^{-1}$ of Sudan III and IV. Table 4 shows that the recovery values obtained
239 for Sudan I and II were from 92.1 to 99.0 % while the values obtained for Sudan III and
240 IV were lower (from 85.2 to 92.1 %). These data are in agreement with the literature
241 where the recoveries values depend on the solvent utilized for the extraction and the
242 matrix of the samples, being generally lower for Sudan IV (7).

243 Figure 5 shows the electropherograms obtained under the optimized conditions
244 for the separation of Sudan I, II, III and IV from a spiked chilli tomato sauce, namely,
245 the chilli tomato sauce was spiked with $2.5 \mu\text{g mL}^{-1}$ of Sudan I and II and $5 \mu\text{g mL}^{-1}$ of
246 Sudan III and IV. LOD slightly higher than those obtained for the standard samples
247 were obtained for chilli tomato sauce. Namely, the LOD was 0.68, 0.63, 0.94 and 1.25
248 $\mu\text{g mL}^{-1}$ for Sudan I, II, III, and IV, respectively. This fact can be explained by both the
249 recoveries mentioned above (from 85 to 99%) and the presence of interferences from
250 the matrix that can negatively affect the separation and detection of the dyes. This figure
251 demonstrates the selectivity of the method developed in this work since it provides an
252 adequate separation between the Sudan dyes studied and the rest of constituents from
253 the complex matrix of the chilli tomato sauce.

254

255 **Preliminary MEKC-MS results.**

256 The compatibility of the developed MEKC method with MS detection was
257 studied for the simultaneous determination of Sudan dyes. Due to instrumental
258 constraints the coupling MEKC-MS needs longer capillary, thus, the injection time of
259 samples and the plug were adapted to the dimension of the capillary in order to carry out
260 the analysis in comparable condition with MEKC-UV. Besides, several analytical
261 parameters, such as ESI voltage, nature of sheath liquid, temperature and flow of dry
262 gas were optimized in order to obtain the higher intensity in the MS signal by flushing
263 the standards by low pressure (0.5 psi) towards the MS instrument. The highest intensity
264 of the MS signals was obtained using the ESI source in positive mode (4.5 kV),
265 isopropanol:water (50:50 v/v) with 0.1 % formic acid as sheath liquid and a temperature
266 of dry gas of $200 \text{ }^\circ\text{C}$ flowing at 4 L/min. Figure 6 depicts the partial filling MEKC-MS
267 extracted-ion electropherograms (EIE) for the standard mixture of Sudan I, II, III and IV

268 dyes. As can be observed in this figure, the $[M-H]^+$ obtained for each dye was: 249.2,
269 277.1, 353.2 and 381.2 m/z for Sudan I, II, III, and IV, respectively (values that are in
270 good agreement with the expected molecular weight for these compounds: 248.3, 276.3,
271 352.4 and 380.4 $g\ mol^{-1}$, respectively). Under these conditions, the LODs obtained were
272 ranging from 0.52 to 1.67 $\mu g/mL$ for the four dyes. These LODs are similar to those
273 obtained by MEKC-UV, although they could be improved by using MS/MS in multiple
274 reaction monitoring (MRM) mode. This possibility is currently being under study at our
275 laboratory.

276

277 In summary, a new method for the determination of Sudan dyes by partial filling
278 micellar electrokinetic chromatography was developed. After a fine optimization of the
279 analytical conditions (BGE composition and ionic strength, surfactant concentration,
280 type and percentage of organic modifier, and percentage of capillary filled with the
281 MEKC solution) a fast method was achieved that allows the simultaneous determination
282 of Sudan dyes (I, II, III, and IV) in less than 8 min with minimum instrumentation needs
283 and cost. The LODs provided by this method were ranging from 570 to 710 $ng\ mL^{-1}$.
284 Although samples containing Sudan dyes were not found, the method was successfully
285 applied for the analysis of Sudan dyes (I, II, III and IV) in spiked chilli tomato sauces
286 samples with good recoveries, showing the potential of the method for quality control of
287 food samples. Moreover, the partial filling MEKC method is also demonstrated to be
288 compatible with MS detection.

289

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297

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- 383

384 **FIGURE CAPTIONS**

385

386 **Figure 1.** Structures of the four Sudan dyes analyzed in this work.

387

388 **Figure 2.** Effect of SDS and ammonium bicarbonate concentration on MEKC
389 separation of Sudan I to IV ($10 \mu\text{g mL}^{-1}$ each) by partial filling with 25 % buffer MEKC
390 and 75 % CZE buffer. (A) MEKC buffer composed of 30 mM NH_4HCO_3 and 30% v/v
391 ACN with 15 mM, 25 mM and 50 mM SDS and CZE buffer composed of 30 mM
392 NH_4HCO_3 and 30 % v/v ACN (B) MEKC buffer composed of 20, 30 and 40 mM
393 NH_4HCO_3 , 25 mM SDS and 30 % v/v ACN and the respective CZE buffer contained
394 the same concentration of NH_4HCO_3 and 30 % v/v ACN. Other conditions: run voltage
395 30 kV, detection wavelength 214 nm; sample injected at 0.5 psi for 5 s; capillary with
396 50 μm i.d., 60 cm of total length and 50 cm of detection length.

397

398 **Figure 3.** Electropherograms of a standard mixture of Sudan I-IV ($20 \mu\text{g mL}^{-1}$ each)
399 partially filling a percentage of the capillary with the MEKC buffer of (A) 100%, (B) 75
400 %; (C) 50 %, and (D) 25 %. MEKC buffer: 30 mM NH_4HCO_3 , 25 mM SDS and 30 %
401 (v/v) ACN; CZE buffer: 30 mM NH_4HCO_3 and 30 % (v/v) ACN. Other conditions as in
402 Figure 2.

403

404 **Figure 4.** Effect of acetonitrile percentage on the separation of a standard mixture of
405 Sudan I to IV ($10 \mu\text{g mL}^{-1}$ each) plus the internal standard (I.S., $10 \mu\text{g mL}^{-1}$ of
406 flumequine) by partial filling 25 % of the capillary with MEKC buffer and 75 % with
407 CZE buffer. (A) MEKC solution contained 30 mM NH_4HCO_3 , 25 mM SDS and 30 %
408 (v/v) ACN; CZE buffer composed of 30 mM NH_4HCO_3 and 32.5 % (v/v) ACN; (B)

409 MEKC solution contained 40 mM NH_4HCO_3 , 25 mM SDS and 32.5 % (v/v) ACN; CZE
410 buffer composed of 40 mM NH_4HCO_3 and 32.5 % (v/v) ACN. Other conditions as in
411 Figure 2.

412

413 **Figure 5.** Electropherograms of chilli tomato sauce (A) and the same chilli tomato
414 sauce spiked with $2.5 \mu\text{g mL}^{-1}$ of Sudan I and II and $5 \mu\text{g mL}^{-1}$ of Sudan III and IV (B).
415 Other conditions as in Figure 4B.

416

417 **Figure 6.** Partial filling MEKC-MS extracted ion electropherograms (EIE) of a standard
418 mixture containing $5 \mu\text{g/mL}$ of each Sudan dye. Conditions: uncoated fused-silica
419 capillary, $50 \mu\text{m ID} \times 80 \text{ cm}$ total length; CZE buffer composed of 40 mM ammonium
420 bicarbonate and 32.5 % ACN (v/v); the capillary was partially filled (25 %) with a
421 MEKC solution composed of 40 mM ammonium bicarbonate, 25 mM SDS and 32.5 %
422 ACN (v/v); sample injected at 0.5 psi for 6 s; applied voltage, 25 kV; temperature, 25
423 °C. ESI conditions: positive ion mode; spray voltage, 4.5 kV; sheath liquid,
424 isopropanol/water (50/50 v/v) with 0.1% formic acid at $4 \mu\text{L/min}$; drying gas flow, 4
425 L/min; drying temperature, 200 °C; nebulizer pressure, 4 psi.

Table 1. Repeatability and limit of detection (LOD) obtained for the four Sudan dyes using the partial filling-MEKC method.

Analyte	Repeatability (%RSD, n=10)			LOD ($\mu\text{g mL}^{-1}$)
	Migration Time	Corrected Peak Area¹⁾	Relative Peak Area²⁾	
Sudan I	1.3	24.5	8.8	1.28
Sudan II	1.5	25.5	7.5	1.53
Sudan III	2.2	23.6	9.6	2.19
Sudan IV	3.1	12.5	25.4	3.07

¹⁾ Corrected peak area calculated as (peak area)/(migration time)

²⁾ Relative peak area calculated as (analyte corrected peak area)/(internal standard corrected peak area). Flumequine was used as internal standard.

Table 2. Intra-day and inter-day precision and limit of detection obtained.

Analyte	Intra-day precision (%RSD, n=10)		Inter-day precision (%RSD, n=15, 3 days)		LOD ($\mu\text{g mL}^{-1}$)
	Migration Time	Relative Peak Area ¹⁾	Migration Time	Relative Peak Area ¹⁾	
Sudan I	2.3	3.2	2.3	4.1	0.57
Sudan II	2.5	5.9	2.5	5.8	0.63
Sudan III	2.8	5.2	2.9	6.9	0.66
Sudan IV	3.2	8.8	3.3	9.9	0.71

¹⁾ Relative peak area calculated as (analyte corrected peak area)/(internal standard corrected peak area). Flumequine was used as internal standard.

Table 3. Results of calibration of peak area ratio versus concentration of Sudan I-IV (concentration interval from 2.5 to 20 $\mu\text{g mL}^{-1}$). Flumequine was used as internal standard at 10.0 $\mu\text{g mL}^{-1}$.

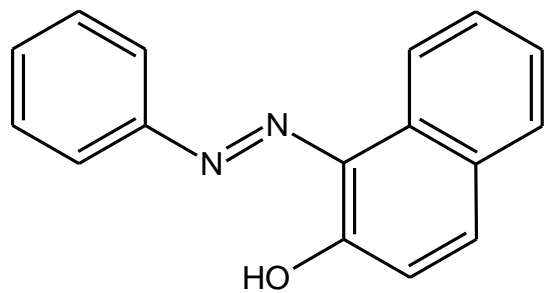
Analyte	Intercept	Slope	R²	SE
Sudan I	0.040 \pm 0.008	0.052 \pm 0.001	0.997	0.017
Sudan II	0.110 \pm 0.013	0.061 \pm 0.001	0.993	0.028
Sudan III	0.085 \pm 0.011	0.051 \pm 0.001	0.994	0.023
Sudan IV	0.038 \pm 0.021	0.057 \pm 0.001	0.994	0.026

SE, regression standard error.

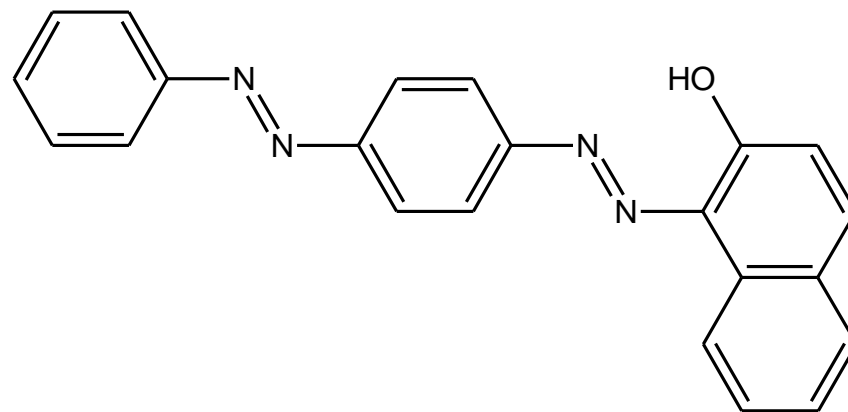
Table 4. Recovery values of Sudan I-IV from different chilli tomato sauces. Chilli samples were spiked with 2.5 $\mu\text{g mL}^{-1}$ of Sudan I and II and 5 $\mu\text{g mL}^{-1}$ of Sudan III and IV.

Analyte	Recoveries (%)		
	Chilli tomato sauce 1	Chilli tomato sauce 2	Chilli tomato sauce 3
Sudan I	98.2 \pm 1.0	95.2 \pm 2.5	95.3 \pm 6.1
Sudan II	99.0 \pm 2.7	97.2 \pm 1.1	92.1 \pm 1.2
Sudan III	90.4 \pm 1.2	92.1 \pm 2.2	88.4 \pm 4.2
Sudan IV	85.5 \pm 5.2	90.4 \pm 3.4	85.2 \pm 2.5

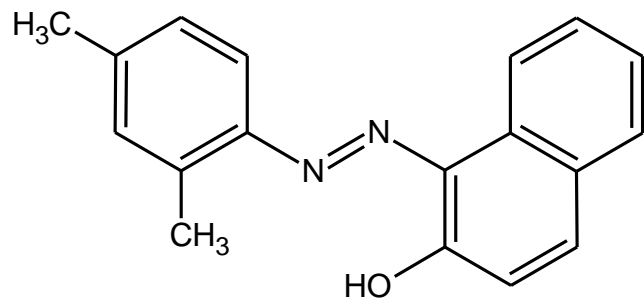
Figure 1



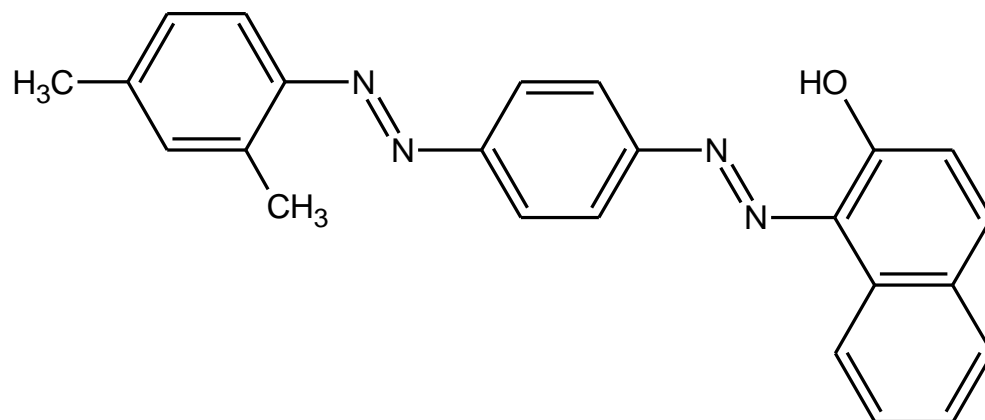
Sudan I



Sudan III



Sudan II



Sudan IV

Figure 2

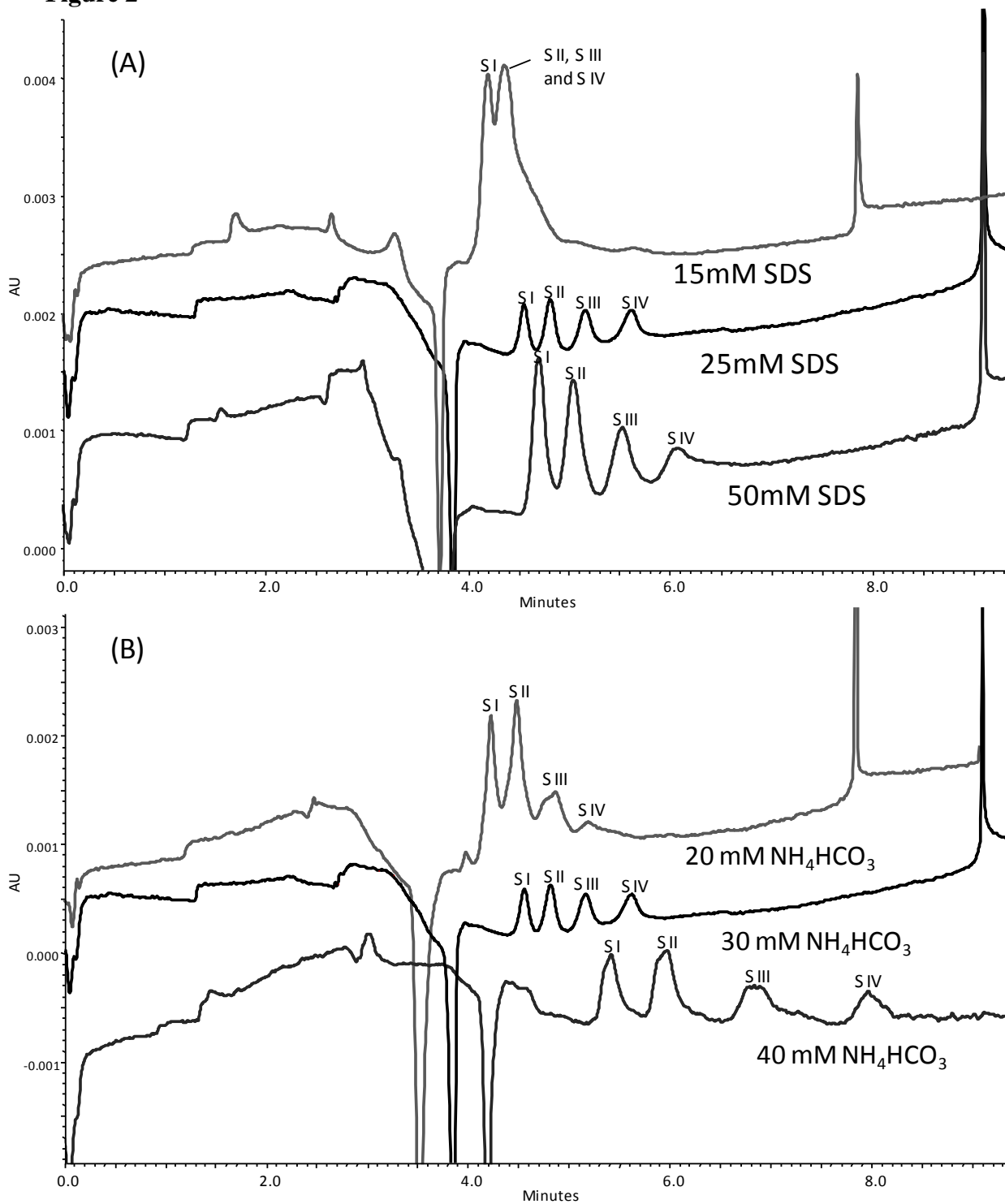


Figure 3

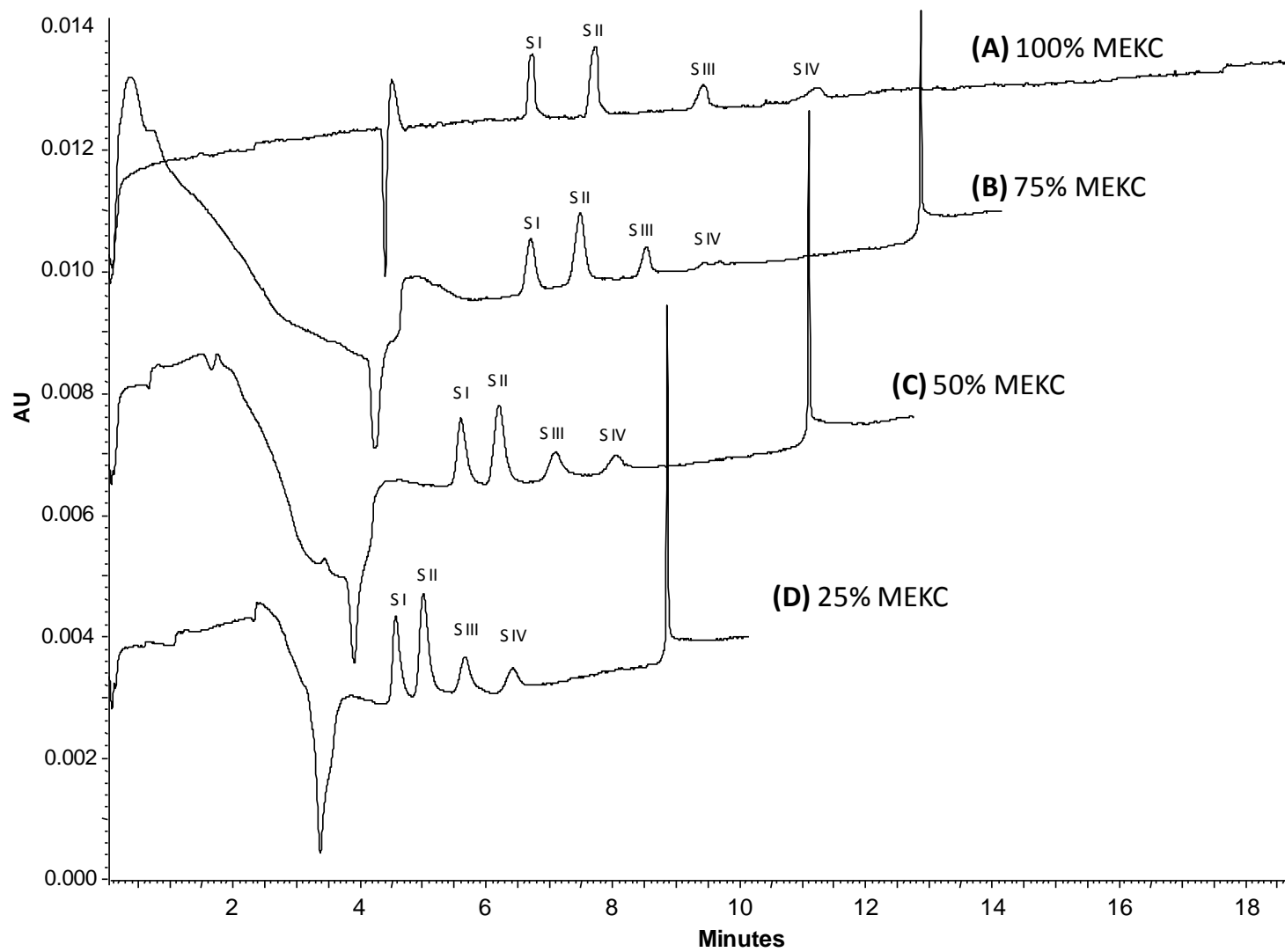


Figure 4

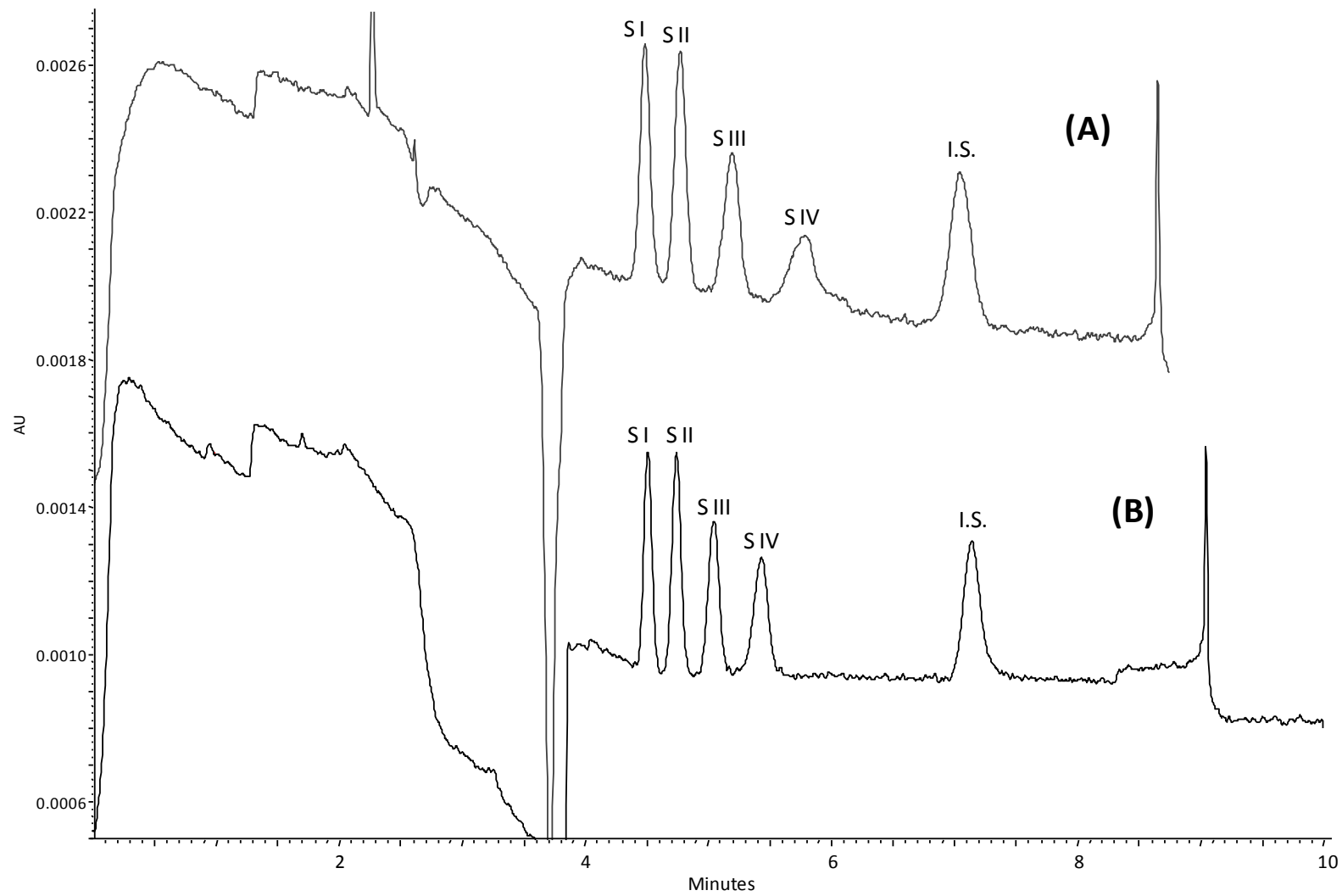


Figure 5.

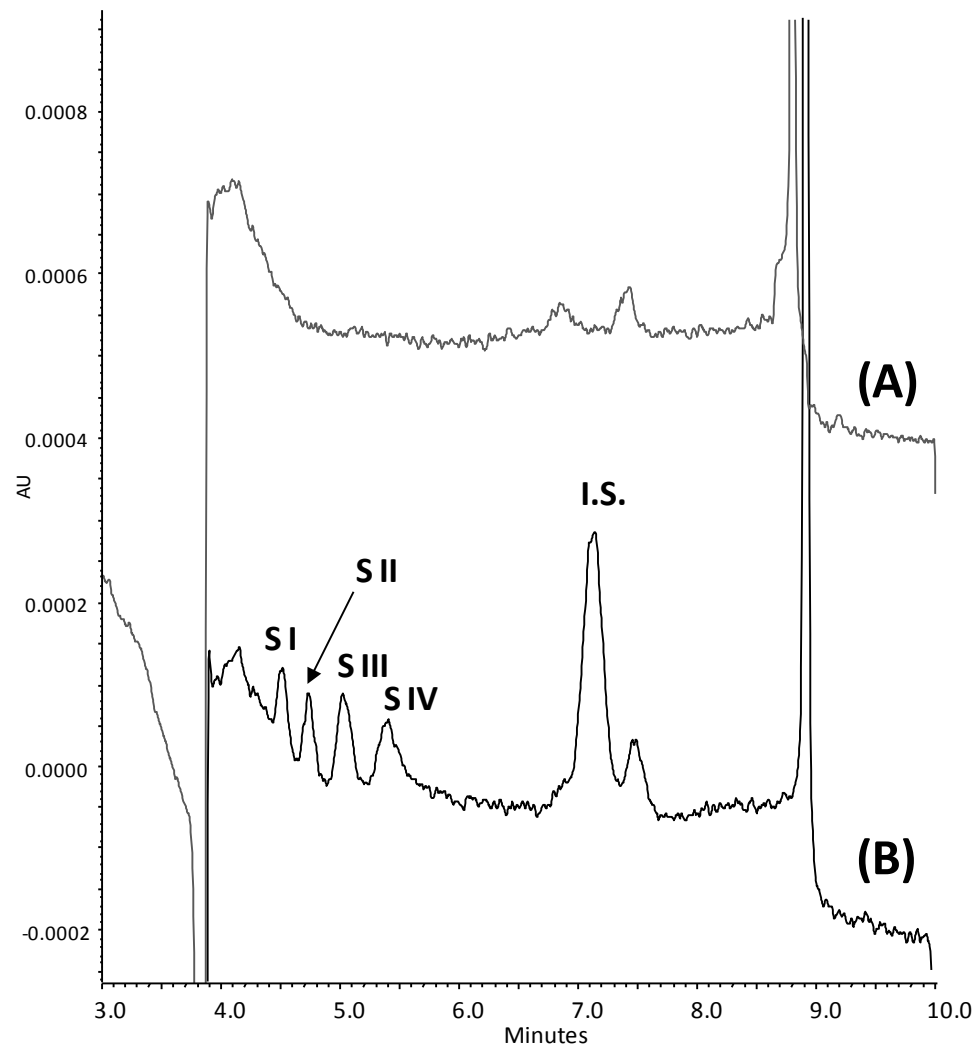


Figure 6.

