

1	Detailed kinetic model describing new oligosaccharides synthesis using	
2	different β-galactosidases	
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18 Abstract

19 The production of prebiotic galactooligosaccharides (GOS) from lactose has been widely studied whereas the synthesis of new prebiotic oligosaccharides with improved properties as 20 21 those derived from lactulose is receiving an increasing interest. Understanding the mechanism of enzymatic oligosaccharides synthesis from lactulose would help to improve the quality of 22 the products in a rational way as well as to increase the production efficiency by optimally 23 selecting the operating conditions. A detailed kinetic model describing the enzymatic 24 transgalactosylation reaction during lactulose hydrolysis is presented here for the first time. 25 The model was calibrated with the experimental data obtained in batch assays with two 26 different β-galactosidases at various temperatures and concentrations of substrate. A complete 27 system identification loop, including model selection, robust estimation of the parameters by 28 29 means of a global optimization method and computation of confidence intervals was performed. The kinetic model showed a good agreement between experimental data and 30 predictions for lactulose conversion and provided important insights into the mechanism of 31 formation of new oligosaccharides with potential prebiotic properties. 32

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Keywords: kinetic models, lactulose, transgalactosylation, model selection, parameter
estimation, identifiability analysis.

36

37 1. - Introduction

38 The increased awareness about the relationship between the activity of colon bacteria and health has lead to the enrichment of some food with prebiotics, defined as "selectively 39 fermented ingredients that allow specific changes, both in the composition and/or activity in 40 the gastrointestinal microflora that confer benefits upon host well-being and health" 41 (Roberfroid, 2007). The beneficial properties of galactooligosaccharides (GOS) on the gut 42 43 microflora, particularly as prebiotics, are well-known and a number of studies about their enzymatic production by the conversion of lactose catalyzed by β-galactosidases from 44 45 different origin have been addressed (Iwasaki et al., 1994; Chen et al., 2003; Kim et al., 2004). The hydrolysis process and the transgalactosylation reaction of lactose take place 46 simultaneously making the mechanism very complicated. Effective models for GOS synthesis 47 are of great interest since they would allow GOS production to be optimized (Gosling et al., 48 2010), thus, different authors have developed kinetic models to explain the formation of these 49 50 interesting compounds (Mahoney, 1998; Boon et al., 1999; Kim et al., 2004). However, data fitting for this type of models can be very challenging and the identifiability of candidate 51 models should be checked in parallel to model calibration. Further, the standard use of local 52 53 optimization methods for parameter estimation, such as Levenberg-Marquardt, can result in convergence to local solutions. Therefore, a proper derivation of kinetic models for this type 54 of systems requires the analysis of possible correlations among parameters and the utilization 55 of robust and efficient methods for model calibration. 56

Prebiotic carbohydrates escape digestion in the upper gastrointestinal tract and are fermented by bacteria in the colon, leading to the proliferation of bacteria that are beneficial for health in humans. Because the place where fermentation mainly occurs (proximal or distal colon) is an important factor influencing the extent of the prebiotic effect (Delzenne, 2003), the development of new types of functional carbohydrates with specific fermentation properties

seems to be of interest. Lactulose is a well known disaccharide with excellent prebiotic 62 63 activity that it is mainly consumed by the bacteria of the proximal colon (Tuohy et al, 2002). Therefore, it is reasonable to assume that lactulose-derived oligosaccharides originated during 64 enzymatic hydrolysis of lactulose might be bioactive carbohydrates slowly fermented and, 65 therefore, with higher colonic persistence than lactulose (Cardelle-Cobas et al., 2008). Thus, 66 recently, in our research group, enzymatic transgalactosylation of lactulose with β-67 galactosidases from the commercial preparations Lactozym 3000L HP-G and Pectinex Ultra 68 SP-L was studied and new structures such as 6'-galactosyl-lactulose and 1-galactosil-lactulose 69 70 were characterized for the first time (Martinez-Villaluenga et al., 2008; Cardelle-Cobas et al., 2008). In spite of these studies, no systematic investigation has been done on the kinetic of 71 formation of these compounds. Therefore, we focused the present study on the development 72 of a mathematical model to describe the kinetics of oligosaccharide synthesis and lactulose 73 hydrolysis with the β-galactosidases from Lactozym 3000L HP G and Pectinex Ultra SP-L at 74 various temperatures and substrate concentrations. 75

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77 **2.** - Materials and methods

78 2.1. - Batch reactions

Time-course reactions for hydrolysis and transgalactosylation of lactulose with the β galactosidase from Pectinex Ultra SP-L produced by *Aspergillus aculeatus* were carried out at 333 K for 24 h with initial lactulose concentrations of 0.73, 1.33 and 1.93 M, in 0.1 M sodium phosphate buffer, pH 6.5 and 16 U/mL of β -galactosidase. The influence of temperature was studied at 313, 323 and 333 K with 1.33 M as initial concentration of lactulose (Cardelle-Cobas et al., 2008).

For the β -galactosidase of Lactozym 3000L HP-G produced by *Kluyveromyces lactis*, the assays were carried out with a initial concentration of lactulose of 0.73, 1.33 and 1.93 M in 0.05 M potassium phosphate buffer and 1 mM of MgCl₂, pH 6.5, 3 U/mL of enzyme, 323 K
and 24 h of reaction (Martinez-Villaluenga et al., 2008). The influence of temperature was
also studied with 0.73 M of initial lactulose at 313 and 323 K.

90 Lactulose solutions were heated before the enzyme was added and maintained at the required 91 temperature throughout all of the experiments. Reactions were performed in individual 92 Eppendorf tubes incubated in an orbital shaker at 300 rpm. Samples were taken at different 93 time intervals and the enzyme was inactivated by heating the sample in water bath at 100 °C 94 for 5 min. The samples were stored at -18°C for subsequent analysis. All assays were 95 performed in duplicate.

96 The carbohydrate composition of the reaction mixtures was determined by High Performance 97 Liquid Chromatography with Pulsed Amperometric Detection (HPAEC-PAD) on an ICS2500 98 Dionex system. Acquisition and processing of data were achieved with Chromeleon software 99 version 6.7 (Dionex Corp., Sunnyvale, CA). Separations were performed at room 100 temperature, following the method of Splechtna et al. (2006). Detection time and voltage 101 parameters were set according to waveform A (Dionex. Technical Note 21).

102 2.2. - Kinetic modeling and estimation of model parameters

Given a kinetic model and a set of experimental data, the aim of parameter estimation is to 103 104 calibrate the model so as to reproduce the experimental data in the best possible way. Calibration of nonlinear models is usually a very challenging task due to nonconvexity that 105 may be overcome by the use of global optimization techniques. However, the key question 106 when trying to identify the parameters of a model is not only whether the model fits the 107 experimental data but also whether the computed parameters are uniquely determined 108 (Schittkowski, 2007). This question is often neglected leading to models that are able to 109 accurately fit the data but with meaningless parameters due to their huge confidence intervals 110 that are not always computed. In order to develop a proper mechanistic model, a complete 111

system identification loop has to be performed (Ljung, 1999). This includes collecting the experimental data, choosing the model structure(s), defining a quality criterion (cost function), optimizing the parameters with respect to the chosen fitting criterion, evaluating the uncertainty of the estimated parameters and validating the results questioning each of the steps in case the model is proven to be inadequate.

117 2.2.1- Model selection

118 The model was selected on the basis of the existent literature about the lactose hydrolysis and transgalactosylation. Moreover, the principle of parsimony, stating that "things should not be 119 multiplied beyond necessity" was also taken into account (Posada and Buckley, 2004).In 120 121 order to select the most adequate among nested models, the Akaike information criterion (Akaike, 1974), containing a penalty function for increase in the number of parameters, was 122 used in this work. On the other hand, sometimes there is prior knowledge indicating a more 123 124 complex phenomenological model than statistical criteria allows. Thus, simplifying the model structure may lead to arbitrary values for the phenomenological parameters with unrealistic 125 optimistic evaluation of their uncertainty. In these cases, it is advisable to fix the 126 nonidentifiable parameters to some nominal values coming from the literature or other 127 reliable sources and fit the rest of them. 128

In conclusion, the discrimination between competing models is a delicate task where a compromise between the goodness of the fit, the mechanistic significance and the quality of the estimated parameters in terms of confidence intervals should be achieved.

132 2.2.2. - Cost function for model calibration

Once the characterization of the model has been performed, the identification problem is stated as the optimization of a scalar cost function J(p) with respect to the model parameters, *p*. The cost function is usually a certain weighted distance measure between the experimental values corresponding to the measured variables, represented by the vector \tilde{y} , and the predicted values for those variables, represented by the vector y. Therefore, the optimal value of p will depend on the cost function chosen. The most widely used cost function (Walter and Pronzato, 1997), the weighted least squares criterion, was considered here:

140
$$J(p) = \sum_{i=1}^{NE} \sum_{j=1}^{NV} \sum_{k=1}^{NV} \frac{\left(\tilde{y}_{ijk} - y_{ijk}(p)\right)^2}{\sigma_{ijk}^2}$$
(1)

141 where σ_{ijk} correspond to the standard deviation of the experimental data, *NE* is the number of 142 experiments, *NV* the number of variables and *NM*_{ij} the number of sampling points per variable 143 and experiment. In this way, data with high standard deviation will have less impact on the 144 solution than those determined more accurately. The weighting factors can be chosen 145 iteratively. If the minimization of the initially chosen cost function leads to a model with an 146 unsatisfactory behavior in some region, the weighting factors associated with this zone could 147 be increased in order to improve it (at the cost of deteriorating the fit somewhere else).

In this study, the experimental data were fitted to the proposed model using the SSm GO toolbox, a global optimization metaheuristic based on Scatter Search developed for parameter estimation in nonlinear dynamic biochemical systems (Egea et al., 2007; Rodriguez-Fernandez et al., 2006a).

152 2.2.3. - Identifiability analysis

In order to guarantee the quality of the estimated parameters, a practical identifiability analysis should be performed. This study aims to answer the question: given a model structure, would the parameters of the model be uniquely identified from the available (limited and noisy) data? (Jacquez and Greif, 1985; Audoly et al., 2001). There are mainly two aspects to be checked on a detailed identifiability analysis: sensitivity analysis and parameter correlation.

159 The sensitivity analysis indicates which parameters are the most important and most likely to 160 affect the predictions of the model. For the sake of simplicity, in this work, we applied a

161 linear sensitivity analysis which consists of calculating a linear approximation of how much a 162 variable changes due to a given change in a parameter. In order to make these measures 163 comparable for parameters and states of different order of magnitude, relative measures were 164 used where the sensitivity function is normalized by the value of the parameter and the state:

165
$$S_{\theta,j} = \frac{p_{\theta}}{y_j} \frac{\partial y_j}{\partial p_{\theta}}$$
(2)

For very simple cases, the visual analysis of the relative sensitivity plots can be enough to determine the relative importance of the parameters. However, that becomes intractable when the size of the problem increases and a quantitative justification is needed for establishing a parameters ranking. Brun et al. (2001) recommend the use of the measure δ_{θ}^{msqr} as a ranking criterion in the context of weighted least squares estimation:

171
$$\delta_{\theta}^{msqr} = \sqrt{\sum_{i=1}^{NE} \sum_{j=1}^{NV} \sum_{k=1}^{NM_{ij}} S_{\theta, ijk}^2}$$
(3)

172 A large value of the sensitivity index means that a change in the parameter p_{θ} has an 173 important effect on the model outcome. This makes the parameter p_{θ} identifiable with the 174 data available if all the other parameters are fixed and the larger the sensitivity the more 175 accurately a single parameter can be identified. Therefore, values of critical parameters can be 176 refined while parameters having a little effect can be simplified or even ignored (Karnavas et 177 al., 1993).

Although necessary, high parameter sensitivity is not enough to ensure the identifiability of the model. In the case of several parameters, the sensitivity functions of the parameters have to be linearly independent. In this study, the degree of linear dependence among the sensitivity functions was measured by means of a correlation analysis based on the Fisher Information Matrix (*FIM*) as described in Rodriguez-Fernandez et al. (2006b). Correlations among parameters close to +1 or -1, mean that the parameters are not individually identifiable because a change in one parameter can be compensated by changes in the other parameters. In that case, an infinite number of parameter sets fitting the experimental data with the same accuracy would exist, thus the confidence intervals would be very large. For this reason, the model should be reduced by fixing some of the parameters to their nominal values or by properly grouping some sets.

189 2.2.4. - Confidence intervals

After fitting the parameters *p* to the experimental data, it is important to obtain a measure of the quality of the estimators. In principle, the objective is to obtain the probability distribution of the estimated parameters or an adequate characterization of it, for instance, by computing different percentiles of the distribution. However, in most of the cases this distribution is unknown, therefore, it is necessary to obtain an approximation of it.

A widely used method for describing the confidence intervals of the estimated parameters is the one based on the *FIM*. Nevertheless, this method presents important disadvantages due to its linear nature; therefore in this work, the bootstrap method (Joshi et al., 2006), which provides a more robust approximation, was used.

199 **3. - Results and discussion**

200 *3.1. - Establishment of the kinetic model*

201 Since no previous studies exist on the mechanism of formation of oligosaccharides derived from lactulose, we first hypothesized that it is similar to the synthesis of GOS from lactose. 202 Thus, according to the models available in the literature (Boon et al., 1999; Kim et al., 2004), 203 204 lactulose (Lu) would act as both, substrate and glycosyl acceptor being mainly acceptor to form trisaccharides (Tri) when the concentration is high. Moreover, galactose (Gal) would be 205 bound to the free enzyme to form the galactosyl-enzyme complex (EGal) for further 206 207 transgalactosylation reactions with galactose or fructose (Fru) as acceptors to produce galactosyl-galactose disaccharides (GalGal) and galactosyl-fructose disaccharides (GalFru). 208

In addition, the synthesis of disaccharides and trisaccharides was assumed to be reversible. Unlike other models, mutarotation of galactose (Bakken et al., 1992) and separate production of tri- and tetrasaccharides (Iwasaki et al., 1994) were not taken into account since this would increase the number of parameters leading to identifiability problems. The formation of monosaccharide-enzyme complexes (EI) avoiding the advance of the transgalactosylation reaction was subject to further investigation.

Moreover, the experimental results obtained with the β -galactosidase from Pectinex Ultra SP-L, showed that the compound 6'-galactosyl-lactulose was the main trisaccharide formed, while 6-galactobiose was the disaccharide formed in the highest proportion. Therefore, only the formation of galactosyl-galactose (GalGal) disaccharides was taken into account. In addition, the inhibition assays showed that only galactose caused competitive inhibition on the formation of trisaccharides when the lowest concentration of lactulose was used in the experiments.

On the basis of these theoretical considerations and our experimental data, the following
scheme was proposed for the reactions with the β-galactosidases from Pectinex Ultra SP-L:

224	$E + Lu \xleftarrow{k_1}{k_2} ELu \xrightarrow{k_2} EGal + Fru$	Formation of E-Gal complex
225	EGal + Lu $\xleftarrow{k_3}{k_{\cdot 3}} E + Tri$	Formation of trisaccharides
226	$EGal + Gal \xleftarrow{k_4}{k_4} E + GalGal$	Formation of Gal-Gal disaccharides
227	$\text{EGal} \xleftarrow[k_6]{k_6} E + \text{Gal}$	Hydrolysis
228	E+Gal $\xleftarrow{k_7}{k_7}$ EI	Inhibition by galactose

Once the enzymatic reactions were proposed, and before starting the estimation of parameters, the experimental results were checked based on the sugar residue balance. Thus, it can be determined that, the materials, in each experiment, were conserved for the galactose (Gal) and fructose (Fru) moiety with an error lower than 10% based on the following conservationequations:

- 234 Galactose moiety: $[Lu]_0$ - $[Lu] \approx [Gal] + 2[GalGal] + 2[Tri]$
- 235 Fructose moiety: $[Lu]_0$ - $[Lu] \approx [Fru] + [Tri]$
- 236 The balance equation for the enzyme is $[E] = [E]_0 [EI] [ELu] [EGal]$
- where $[Lu]_0$ is the initial mole concentration of substrate.

238 Thus, the differential equations for the reactions showed above are:

239
$$\frac{d[Lu]}{dt} = -k_1[Lu][E] + k_{-1}[ELu] - k_3[EGal][Lu] + k_{-3}[Tri][E]$$
(4)

240
$$\frac{d[Gal]}{dt} = -k_4[EGal][Gal] + k_{-4}[GalGal][E] + k_6[EGal] - k_{-6}[Gal][E] - k_7[Gal][E] + k_{-7}[EI]$$
(5)

241
$$\frac{d[Fru]}{dt} = k_2[ELu]$$
(6)

242
$$\frac{d[Tri]}{dt} = k_3 [EGal] [Lu] - k_{-3} [Tri] [E]$$
(7)

243
$$\frac{d[GalGal]}{dt} = k_4 [EGal] [Gal] - k_{-4} [GalGal] [E]$$
(8)

244
$$\frac{d[E]}{dt} = -k_1[Lu][E] + k_{-1}[ELu] + k_3[EGal][Lu] - k_{-3}[Tri][E] + k_4[EGal][Gal] - k_{-4}[E][GalGal] + k_6[EGal] - k_{-6}[E][Gal] + k_7[E][Gal] - k_{-7}[EI]$$
(9)

245
$$\frac{d[ELu]}{dt} = k_1 [Lu][E] - k_{-1} [ELu] - k_2 [ELu]$$
(10)

246
$$\frac{d[EGal]}{dt} = k_2[ELu] - k_3[EGal][Lu] + k_{-3}[Tri][E] - k_4[EGal][Gal] + k_{-4}[E][GalGal] - k_6[EGal] + k_{-6}[E][Gal]$$
(11)

247
$$\frac{d[EI]}{dt} = k_{\gamma}[Gal][E] - k_{\gamma}[EI]$$
(12)

In order to validate the proposed model, equations [4-12] were fitted to the available data from the experiments with the β -galactosidase of Pectinex Ultra SP-L at different lactulose concentrations (0.73, 1.33 and 1.93 M), temperature being constant (333 K), aiming to find the best set of parameters able to describe the oligosaccharides synthesis at any initialconcentration of lactulose among the considered range.

Some of the studies found in the literature (Chen et al., 2003) consider the quasi-steady-state 253 approach for the intermediate complexes (in this work EGal and ELu). Therefore, in this 254 preliminary screening, it was also assumed that $d[EGal]/dt \approx 0$ and $d[ELu]/dt\approx 0$. The fit 255 obtained following these considerations presented some deficiencies, in particular for the 256 257 prediction of fructose and galactose concentration so, unlike other authors, the quasi-steadystate approximation was not taken into account. In addition, it can be observed that, the 258 enzyme-lactulose (ELu) complex was minimally formed in the reaction mixture in 259 260 comparison with the EGal complex. Since the ELu almost did not participate in the reaction, it was removed from the model as well as the parameters corresponding to the coefficients for 261 the formation and hydrolysis $(k_1 \text{ and } k_{-1})$ of ELu. 262

263 The relevance of the inhibition by galactose is not clear in the literature. While authors as Mozaffar et al. (1984) and Bakken et al. (1992) claim its importance, others as Boon et al. 264 (1999) consider it negligible under their experimental conditions. In this work, the model 265 without inhibition was considered as a submodel of the one with inhibition and the Akaike's 266 criterion was computed for both models making use of the experimental data. The value of the 267 268 criterion for the model including inhibition is higher than the one of the model without it, so it can be said that the fit of the data is not significantly better than that obtained with the model 269 without inhibition. Therefore, the inhibition was not considered on the model and the 270 271 reactions were consequently simplified.

272 *3.2. - Model calibration for the Pectinex experiments*

273 Once the mechanistic model was selected, the resulting equations were fitted to the data of 274 three experiments with the β -galactosidase of Pectinex Ultra SP-L at the different lactulose 275 concentrations (0.73, 1.33 and 1.93 M) at 333 K. The measured species were lactulose,

fructose, trisaccharides, galactose and galactosyl-galactose disaccharides at six sampling times (0, 1, 3, 5, 7 and 24 hours). The kinetic coefficients (k_1 , k_3 , k_{-3} , k_4 , k_{-4} , k_6 and k_{-6}) and the initial concentration of the enzyme were optimized by means of the SSm GO toolbox, using the weighted least squares criterion as cost function. The data predicted with the estimated set are in good agreement with the experimental data for the five species measured, so it was used to analyze the practical model identifiability.

282 The sensitivity analysis (see Figure 1) shows that the model is influenced by changes on each of the eight estimated parameters. However, the correlation matrix presented in Figure 2 283 indicates that the correlations between k₃, k₄ and k₆ and their reverse coefficients (k₋₃, k₋₄ and 284 285 k₋₆, respectively) are very high. In order to minimize this identifiability problem, the reverse constants (k₋₃, k₋₄ and k₋₆) were set to a nominal value and only the direct ones were 286 estimated. As a result, almost the same fit was achieved (only 3% worse) and the 287 288 identifiability and confidence intervals were strongly improved. Since no relevant values for the inverse constants were found in the literature, the assigned ones were somehow arbitrary. 289 The value of the estimated constants and their confidence intervals for the best fit are shown 290 in Table I. As can be observed in Figure 3, the fits for this enzyme for different initial 291 concentrations of lactulose (0.73 M (A), 1.33 M (B) and 1.93 M (C)), showed a good 292 agreement between the predicted and the experimental data. Moreover, the mathematical 293 model is able to accurately predict the higher production of disaccharides and trisaccharides 294 when the initial concentration of lactulose increases. 295

296 *3.3. - Model calibration for the Lactozym experiments*

Since the developed model was able to fit the experimental data corresponding to the synthesis of lactulose-derived oligosaccharides with the β -galactosidase from Pectinex Ultra SP-L, it was interesting to analyze if the same model could describe the synthesis of oligosaccharides with the β -galactosidase of Lactozym 3000L HP G used in previous studies

about the formation of new compounds using lactulose as substrate (Martinez-Villaluenga et 301 302 al., 2008). For this enzyme, experimental data at different concentrations of lactulose (0.73-1.93 M) and different temperatures (313 and 323 K) were also available. The 303 chromatographic profile obtained with this enzyme was quite similar to that obtained for the 304 synthesis of oligosaccharides with Pectinex Ultra SP-L but the amount of compounds was 305 different. Thus, in these assays, two trisaccharides were obtained in a major proportion, the 306 307 6'-galactosyl-lactulose and the 1-galactosil-lactulose. In this way, the same kinetic model with the same assumptions (absence of inhibition at high concentrations of Lu, formation of 308 galactosyl-galactose type disaccharides...) was fitted to the data corresponding to three 309 310 experiments at the same temperature (323 K) and different initial concentrations of lactulose (0.73, 1.33 and 1.95 M). 311

The production of disaccharides was small and it increased with increasing time of reaction 312 313 for both enzymes at all temperatures. This production showed a pretty linear trend for Pectinex Ultra SP-L but for Lactozym 3000L HP G the concentration seemed to be zero or at 314 315 least non measurable during the first 4-6 hours at high concentrations of enzyme, presenting sudden increases afterwards. This made the fitting of the disaccharides very difficult with the 316 available model and, at the same time, they strongly influence the value of the objective 317 318 function due to the small standard deviation of these points (despite the fact that at this low concentration the experimental errors are known to be quite high). That makes the estimation 319 to neglect other species that are more important for this study, so the weights of the objective 320 321 function were manually tuned in order to avoid this bias.

The sensitivity analysis for the best set of parameters obtained with these data and the tuned objective function showed a significantly smaller sensitivity of the model output to the reverse parameters (k_{-3} , k_{-4} and k_{-6}) than to the direct ones and a very high sensitivity to the initial concentration of the enzyme. Moreover the correlation between k_1 and the reverse 326 constants is equal to one so, following the previous scheme, the reverse constants (k_{-3} , k_{-4} and 327 k_{-6}) were set to a nominal value.

The value of the best set of parameters and their confidence intervals are shown in Table I. As 328 expected, the value found for k₁ is higher than that estimated for Pectinex Ultra SP-L at 333 K 329 since the decrease in the concentration of lactulose and the increase in the concentration of 330 fructose are faster for Lactozym 3000L HP G at 323 K. The values found for the formation of 331 332 trisaccharides (k₃) and disaccharides (k₄) were in the same order of magnitude, which means that, in this case, both galactose and lactulose are good glycosyl acceptors to form these 333 compounds. In contrast, for Pectinex Ultra SP-L at 333 K, the value of k₃ was higher than k₄ 334 335 indicating that lactulose acts as a better acceptor than galactose, which explains the fact that, under the assayed conditions, more trisaccharides are formed at a faster reaction rate. Figure 4 336 shows the good agreement found between the experimental data and the predicted values for 337 338 the best fit, supporting the goodness of the model.

339 3.4. - Modeling the temperature dependence

To complete this study, a more complex scheme allowing handling experiments at different
temperatures was included into the model. As a first approach, the rate constants (k₁, k₃, k₋₃,
k₄, k₋₄, k₆ and k₋₆) were assumed to follow the Arrhenius equation:

$$k = K_0 e^{-Ea/RT} \tag{13}$$

344 where Ea = Activation energy (J/mol)

 $K_0 = pre-exponential factor$

346
$$R = ideal gas constant (8.3 J/mol K)$$

347 T = temperature (K)

The expression of the Arrhenius equation for the direct and inverse reactions was employed inthe model as in the following example:

350 Formation of trisaccharides:
$$k_3 = K_{03}e^{-Ea3/RT}$$

351 Hydrolysis of trisaccharides: $k_{-3} = K_{03i}e^{-Ea3i/RT}$

The rate expressions for the proposed model, above mentioned, were fitted simultaneously for 352 the five different experiments carried out with the β -galactosidase of Pectinex Ultra SP-L at 353 various initial concentrations of substrate (0.73, 1.33 and 1.93 M) and temperatures (313, 323 354 and 333 K). The concentration of enzyme and the pH remained constant in all the 355 experiments. Each experiment described the lactulose, fructose, galactose, trisaccharide and 356 357 disaccharide evolution in time. Figure 5 shows the experimental data and the model prediction 358 for the three batch experiments. As can be seen, a good agreement was obtained between the 359 experimental and simulated values.

The final concentration of trisaccharides increases as the temperature increases being maximum at 333 K. This phenomenon is captured by the model and reflected on the value of the parameters, E_{a3} is greater than E_{a3i} , meaning that the formation of trisaccharides is favored by the temperature. In the case of the disaccharides, the opposite effect is observed; the final concentration is smaller for higher temperatures. Accordingly, E_{a4i} is larger than E_{a4} meaning that the inverse reaction is favored by the temperature more than it is the direct reaction. Therefore, the production of disaccharides decreases at high temperatures.

The same procedure was followed for the synthesis of oligosaccharides by the β -galactosidase 367 of Lactozym 3000L HP G. Thus, the data coming from four experiments at different lactulose 368 369 concentrations (0.73, 1.33 and 1.93 M) and temperatures (313 and 323 K) were fitted using the same kinetic model. Simulated values were plotted as continuous lines in Figure 6, while 370 371 experimental results are given as symbols, showing the good agreement obtained for this enzyme. In this case the available temperatures were only two, therefore, the fitting of the 372 373 model was more challenging and the decreasing of disaccharides formation with the temperature was not captured properly. That explains why E_{a4} is larger than E_{a4i} even if the 374 final concentration of disaccharides is slightly smaller at 323 K than at 313 K. Regarding the 375

trisaccharides, their behavior is properly captured. The data show that lactulose is a better acceptor of glycosyl at 313 K than at 323 K and the estimated parameters point out in the same direction, E_{a3i} is larger than E_{a3} . Since the constant of the inverse reaction increases with the temperature, the amount of trisaccharides will also decrease.

The numeric values obtained for the best fit in the temperature-dependent model for the two 380 enzymes used in this work are showed in Table II. It is worth noting that, the correlation 381 382 found between the different parameters, especially between the pre-exponential factors and their corresponding activation energy for the Arrhenius equations are very close to 1, so it 383 cannot be stated that these sets of parameters are the only ones providing a good fit to the 384 385 experimental data. This is due to, in one hand, to the difficulties inherent to the Arrhenius equation structure already reported by other authors as Pritchard and Bacon (1978). On the 386 other hand, the limited amount of experimental data (*i.e.* for the β -galactosidase only data at 387 388 two different temperatures and with a difference of only 10°C) makes the identification even harder. 389

Table III shows the reaction rates coefficients calculated from the best parameters obtained 390 for the proposed model at a fixed temperature. The temperatures selected were those for 391 which a maximum formation of trisaccharides was obtained, i. e., 333 K for the Pectinex 392 393 Ultra SP-L and 313 K for the Lactozym 3000L HP G. Although identifiability results indicate a strong dependence of the direct and reverse constants, we can indicate for all calculated 394 parameters at the most favorable temperature among the range of this study for the formation 395 396 of trisaccharides, a set of parameters that give an approximation of the behavior of both enzymes in the formation of oligosaccharides derived from lactulose. As can be seen in the 397 table, for the β-galactosidase of Lactozym 3000L HP G the fitted reaction rate coefficient for 398 the formation of the EGal complex was much higher than that obtained for the β -399 galactosidase of Pectinex Ultra SP-L, indicating a higher rate of formation and, therefore, a 400

faster decrease in lactulose concentration in the reaction medium when Lactozym 3000L HP 401 G is used as source of β-galactosidase. For Pectinex Ultra SP-L, the fitted reaction rate 402 403 coefficient for the formation of trisaccharides (k₃) was found to be higher than that for disaccharides (k_4) and the values found for the reverse reactions $(k_{-3} \text{ and } k_{-4})$ were similar. 404 Therefore, for the β -galactosidase of Pectinex Ultra SP-L at 333 K, it is possible to establish 405 that lactulose acts a better glycosyl acceptor to form trisaccharides but these are more easily 406 broken down; galactose is a poorer acceptor than lactulose but has more chances to form 407 disaccharides at lower concentrations of lactulose and the disaccharides originated are much 408 more stable. On the contrary, in the case of Lactozym 3000L HP G, the fitted reaction rate 409 410 coefficient for trisaccharide formation (k_3) was similar to that found for disaccharides (k_4) being the values obtained for the reverse reactions (k₋₃, k₋₄) strikingly different. Thus, for the 411 412 β-galactosidase of Lactozym 3000L HP G, both lactulose and galactose are good glycosyl acceptors to form trisaccharides and disaccharides, being the latter more rapidly hydrolyzed 413 414 and, therefore, less stable.

415 **4. - Conclusions**

The proposed model can describe the oligosaccharide synthesis using the β -galactosidases 416 from Pectinex Ultra SP-L (A. aculeatus) and Lactozym 3000L HP-G (K. lactis) at several 417 temperatures and initial concentrations of lactulose. The experimental data are in good 418 agreement with the predictions of the developed model. In accordance with the experimental 419 420 data, the kinetic parameters describing the reversible oligosaccharide synthesis are of different magnitude for both β -galactosidases, since they produce different amounts and types of 421 oligosaccharides. The formation of trisaccharide was favored in the synthesis of 422 423 oligosaccharides using lactulose as substrate and Pectinex Ultra SP-L, whereas the formation of disaccharides was higher when the β -galactosidase from Lactozym 3000L HP G was used 424 as enzyme. Moreover, the formation of trisaccharides is larger at high temperatures when 425

using Pectinex Ultra SP-L (maximum at 333 K) even though the formation of disaccharides is 426 427 larger at lower temperatures. In the case of the Lactozym 3000L HP-G, the production of both di- and trisaccharides is higher at 313 K (the minimum temperature used for the experiments). 428 429 This is the first time that a complete system identification loop, including model selection using the Akaike criterion, robust estimation of the parameters by means of a global 430 optimization method and computation of confidence intervals is performed for the kinetic 431 432 study on the formation of new oligosaccharides with potential prebiotic properties. Important insights into the mechanism of formation of new oligosaccharides with potential prebiotic 433 properties were obtained from the developed model that could ultimately be used to select the 434 optimal operating conditions for increasing the efficiency of the production or for the 435 selective formation of a target di- or trisaccharide. 436

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521 **LIST OF FIGURES:**

522 FIGURE 1.- Local relative sensitivity of the eight parameters involved on the model 523 describing the lactulose conversion with β -galactosidase of Pectinex Ultra SP-L at constant 524 temperature.

- 525 FIGURE 2.- Correlation matrix of the eight parameters involved on the model describing the
- 526 lactulose conversion with β -galactosidase of Pectinex Ultra SP-L at constant temperature.

527 FIGURE 3.- Time-course reactions for lactulose conversion with β -galactosidase of Pectinex

528 Ultra SP-L with three different initial concentrations of lactulose (A) 0.73 M, (B) 1.33 M and

529 (C) 1.93 M and temperature of 333 K. Symbols are the points of experimental data and lines

- are the predicted values for the best fit of the quasi-steady state model.
- FIGURE 4.- Time-course reactions for lactulose conversion with β-galactosidase of Lactozym
 3000L HP G with three different initial concentrations of lactulose (A) 0.73 M, (B) 1.33 M
 and (C) 1.93 M and temperature of 323 K.
- 534 FIGURE 5.- Time-course reactions for lactulose conversion with β -galactosidase of Pectinex
- 535 Ultra SP-L with initial concentration of lactulose of 1.93 M and different temperatures (A)
- 536 313 K, (B) 323 K and (C) 333 K.
- FIGURE 6.- Time-course reactions for lactulose conversion with β-galactosidase of Lactozym
 3000L HP G with initial concentration of lactulose of 0.73 M and different temperatures (A)
 313K and (B) 323K.

541 **TABLE CAPTIONS:**

- 542 Table I.-Optimal parameter for the hydrolysis of lactulose and synthesis of oligosaccharides
- 543 by the β-galactosidase from Pectinex Ultra SP-L (*Aspergillus aculeatus*) and Lactozym 3000L
- 544 HP G (Kluyveromyces lactis)

- 546 Table II.-Optimal parameter for the hydrolysis of lactulose and synthesis of oligosaccharides
- 547 by the β -galactosidase from Pectinex Ultra SP-L (*Aspergillus aculeatus*) and Lactozym 3000L
- 548 HP G (Kluyveromyces lactis)
- 549
- 550 Table III.-Reaction rate coefficients for the optimal temperature of formation of trisaccharides
- by the β -galactosidases from Pectinex Ultra SP-L (333K) and Lactozym 3000L HP G (313K)

Table I.-Optimal parameter for the hydrolysis of lactulose and synthesis of oligosaccharides by the β -galactosidase from Pectinex Ultra SP-L (Aspergillus aculeatus) and Lactozym 3000L HP G (Kluyveromyces lactis)

	Estimated values	Estimated values
Parameter	A. Aculeatus	K. Lactis
	(Pectinex Ultra SP-L)	(Lactozym 3000L HP G)
k ₁	$3.6 \cdot 10^{0} \pm 7.8 \cdot 10^{-1} \mathrm{M}^{-1} \mathrm{h}^{-1}$	$2.2~\cdot 10^2 \pm 5.9 \cdot 10^1~M^{1}h^{1}$
k ₃	$8.8 \cdot 10^{0} \pm 1.6 \cdot 10^{0} \text{ M}^{-1}\text{h}^{-1}$	$3.4\cdot 10^{\text{-1}}\pm 8.4\cdot 10^{\text{-2}}\ \text{M}^{\text{-1}}\text{h}^{\text{-1}}$
k_3	$1.0 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$	$1.0 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$
\mathbf{k}_4	$1.8 \cdot 10^{0} \pm 3.4 \cdot 10^{-1} \mathrm{M^{-1} h^{-1}}$	$2.9\cdot 10^{\text{-1}}\pm 7.7\cdot 10^{\text{-2}}\text{M}^{\text{-1}}\text{h}^{\text{-1}}$
k .4	$1.0 \cdot 10^2 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.0 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$
k ₆	$3.3 \cdot 10^{0} \pm 6.3 \cdot 10^{-1} \text{ M}^{-1} \text{h}^{-1}$	$4.4\cdot 10^{^{-1}}\pm 1.0\cdot 10^{^{-1}}M^{^{-1}}h^{^{-1}}$
k6	$1.0 \cdot 10^2 \mathrm{M}^{-1} \mathrm{h}^{-1}$	$1.0 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$
EO	$1.5 \cdot 10^{-1} \pm 1.5 \cdot 10^{-2} \mathrm{M}$	$1.0 \cdot 10^{-1} \pm 1.9 \cdot 10^{-2} \text{ M}$

Table II.-Optimal parameter for the hydrolysis of lactulose and synthesis of oligosaccharides by the β -galactosidase from Pectinex Ultra SP-L (Aspergillus aculeatus) and Lactozym 3000L HP G (Kluyveromyces lactis)

	Estimated value	Estimated value
Parameter	A. aculeatus	K. lactis
	(Pectinex Ultra SP-L)	(Lactozym 3000L HP G)
k ₀₁	$3.8 \cdot 10^2 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$4.8 \cdot 10^3 \text{ M}^{-1} \text{h}^{-1}$
k ₀₃	$1.9 \cdot 10^4 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.4 \cdot 10^1 \text{ M}^{-1} \text{h}^{-1}$
k _{-03i}	$1.5 \cdot 10^2 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.1 \cdot 10^{6} \text{ M}^{-1} \text{h}^{-1}$
k ₀₄	$3.2 \cdot 10^{\circ} \text{ M}^{-1} \text{h}^{-1}$	$2.6 \cdot 10^0 \mathrm{M}^{-1} \mathrm{h}^{-1}$
k ₋₀₄	$5.3 \cdot 10^5 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.2 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$
k ₀₆	$1.9 \cdot 10^2 \mathrm{M^{-1}h^{-1}}$	$2.1 \cdot 10^1 \mathrm{M}^{-1}\mathrm{h}^{-1}$
k.06	$1.1 \cdot 10^5 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.4 \cdot 10^3 \text{ M}^{-1} \text{h}^{-1}$
E _{a1}	$1.3 \cdot 10^4 \text{ J/M}$	$9.7 \cdot 10^3 \mathrm{J/M}$
E _{a3}	$2.2 \cdot 10^4 \mathrm{J/M}$	$9.0\cdot10^3\mathrm{J/M}$
E_{a3i}	$1.0 \cdot 10^3 \mathrm{J/M}$	$2.8 \cdot 10^4 \text{ J/M}$
E _{a4}	$1.0 \cdot 10^3 \mathrm{J/M}$	$4.1 \cdot 10^3 \mathrm{J/M}$
E_{a4i}	$2.3 \cdot 10^4 \mathrm{J/M}$	$3.0 \cdot 10^2 \text{ J/M}$
E _{a6}	$1.4 \cdot 10^4 \mathrm{J/M}$	$8.4\cdot10^3\mathrm{J/M}$
E _{a6i}	$2.2 \cdot 10^4 \text{ J/M}$	$6.4 \cdot 10^3 \mathrm{J/M}$
E ₀	$2.0 \cdot 10^{-1} \mathrm{M}$	$6.6 \cdot 10^{-2} \mathrm{M}$

Table(s)

Table III.-Reaction rate coefficients for the optimal temperature of formation of trisaccharides by the β -galactosidases from Pectinex Ultra SP-L (333K) and Lactozym 3000L HP G (313K)

Reaction rate constants	Rate coefficients values	
	A. aculeatus (Pectinex Ultra SP-L)	K.lactis (Lactozym 3000 L HP-G)
\mathbf{k}_1	$2.8 \cdot 10^0 \mathrm{M}^{-1} \mathrm{h}^{-1}$	$1.1 \cdot 10^2 \mathrm{M}^{-1} \mathrm{h}^{-1}$
k ₃	$6.4 \cdot 10^0 \mathrm{M}^{-1} \mathrm{h}^{-1}$	$4.4 \cdot 10^{-1} \mathrm{M}^{-1} \mathrm{h}^{-1}$
k.3	$1.1 \cdot 10^2 \ \mathrm{M}^{-1} \mathrm{h}^{-1}$	$2.3 \cdot 10^1 \text{ M}^{-1} \text{h}^{-1}$
k_4	$2.3 \cdot 10^0 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$5.4 \cdot 10^{-1} \text{ M}^{-1} \text{h}^{-1}$
k.4	$1.3 \cdot 10^2 \text{ M}^{-1} \text{h}^{-1}$	$1.1 \cdot 10^2 \mathrm{M}^{-1}\mathrm{h}^{-1}$
k ₆	$1.3 \cdot 10^0 \mathrm{M}^{-1} \mathrm{h}^{-1}$	$8.3 \cdot 10^{-1} \text{ M}^{-1} \text{h}^{-1}$
k6	$4.0 \cdot 10^1 \mathrm{M}^{-1}\mathrm{h}^{-1}$	$1.2 \cdot 10^2 \mathrm{M}^{-1}\mathrm{h}^{-1}$

Figure(s)



Figure(s)

Correlation Matrix

































Figure(s)







