

1	WOT 1.2? Insights into the flows and fates of e-waste in the UK
2	Dr Alison Stowell <sup>1</sup> ( <u>a.stowell@lancaster.ac.uk</u> )
3	Dr Dmitry Yumashev <sup>1</sup> ( <u>d.yumashev@lancaster.ac.uk</u> )
4	Dr Ivar Struijker Boudier <sup>1</sup> ( <u>ivar_sb@outlook.com</u> )
5	Dr Lingxuan Liu <sup>1</sup> ( <u>lingxuan.lui@lancaster.ac.uk</u> )
6	Sarah Downes <sup>2</sup> ( <u>SDownes@repic.co.uk</u> )
7	<sup>1</sup> Pentland Centre for Sustainability in Business, Lancaster University, Lancaster, UK
8	<sup>2</sup> Repic Ltd, Bury, Lancashire, UK.
9	

#### Abstract

11 In 2019 the EU Waste Electrical and Electronic Equipment (WEEE) Directive documented a 12 sizable increase in e-waste collection targets alongside widening the scope of electrical and electronic products covered by the legislation. These changes have significant impact for the 13 UK, where e-waste collection has been below the levels necessary to meet the targets. 14 15 Understanding the flows and fates of products on and off the market becomes of paramount 16 importance, especially for producer-led organisations who have the responsibility to achieve 17 the targets and cover the operational costs. Historic e-waste estimation methods often 18 assume that one product on the market will equate to one product in the waste stream. In 19 this article, we introduce our research commissioned by the largest UK WEEE producer-led 20 organisation, REPIC Ltd, to explain the gap in products on the market and WEEE collected, 21 and the relationship between the two. We argue that we should move away from the "one-22 in-one-out" estimation to include a wider set of parameters that are tailored specifically for 23 the UK, including those linked with the state of the market for electrical and electronic 24 products and a broader range of socioeconomic indicators. We show how this can be achieved by adapting a state-of-the-art e-waste estimation model, Waste Over Time, to the UK context
and developing it further to include additional drivers.

27

28 Key words: e-waste estimation, WOT, dynamic model, WEEE Regulation, WEEE Directive.

29

### 30 **1. Introduction**

31 The UK has made great commitments to reduce waste, improve resource efficiency and invest 32 in sustainable business (Defra, 2018: 7, BEIS 2017: 2). With such ambitions, the waste sector 33 is once again receiving considerable attention. With government legislators setting recovery 34 and recycling targets to encourage accountability and resource recapture, and to ensure there is suitable funding and responsible disposal to comply with such targets, it is of 35 36 paramount importance to get insights into the flows and fates of complex waste such as 37 Waste Electrical and Electronic Equipment (WEEE). Electrical and Electronic Equipment (EEE) 38 is often in the spotlight due to an increasing number of electrical products in society and 39 valuable resources contained within. For example, an estimated 1.6 million tonnes were generated in the UK in 2016, equating to almost 25 kgs per person (Baldé et al., 2017). 40

In 2019, the European Union's WEEE Directive (2012) set a substantial increase to the waste collection targets for EEE products Placed on the Market (POM). In addition, the scope of products covered by the legislation expanded to include all EEE (European Commission, 2017), unless otherwise stated (Defra, 2017; Defra, 2018). This is referred to as Open Scope. Setting realistic and robust targets is challenging due to the current consumer economy and multifaceted routes to disposal, such as second-hand markets, incorrect disposal in household bins, hoarding and theft, among other factors (Borthakur and Govind, 2017;

Dindarian et al., 2012). The legislative changes have significant implications for the UK since they are transposed into UK WEEE Regulations. Indeed, *"The proposed overall UK WEEE collection target for 2019 is 550,577 tonnes – over 57,000 tonnes higher than the total amount of household WEEE collected and reported in 2018"* (REPIC 2019: para. 2). In contrast, the recently published UK's Environment Agency data for 2017 and 2018 showed a drop in WEEE collected relative to 2016 (data is available from www.gov.uk/government/statistical-datasets/). During the first half of 2019, 244,181 tonnes were collected, or 44% of the 2019 target.

55 With the Directive being premised on the principle of Extended Producer Responsibility (EPR), 56 this places accountability, collection and funding for the end of life products with manufacturers (producers). Therefore, understanding how long products stay in the 57 58 economy, dictates how much WEEE is discarded and when, and consequently how much is 59 available for collection. Improving the understanding of the economic life-cycle and value of products is vital for producer-led organisations. With the reliance on historical data (Van 60 61 Straalen et al., 2016), the changes in post-consumer disposal practices (Borthakur and Govind, 62 2017; Dindarian et al., 2012) provide the opportunity to re-interrogate the flows of EEE and 63 fates of WEEE in order to see how these changes can contribute to target setting and policy 64 delivery (Stowell, Yumashev, et al., 2018).

In this article, we report on a project commissioned by one of the largest UK producer-led organisations, REPIC Ltd. In search of better intelligence on the relationship between EEE POM and WEEE generated and collected, the project aims to investigate the relationship between the two, and to better understand WEEE target setting and the fate of used consumer EEE goods. Building upon previous academic studies enhancing the estimations of e-waste (Wang et al., 2013; Magalini et al., 2016; Van Straalen et al., 2016) and industry

research (WRAP, 2011; 2012; 2016), we sought to understand this phenomenon in greater
depth.

73

74 First, we argue that the amount of WEEE generated (which is available for collection) needs 75 to be determined for legislative targets. The key factors to take into consideration to design 76 effective compliance targets, understand the implications of Open Scope for modelling WEEE generated, and help improve the overall WEEE recycling rates, include: (i) unreported EEE and 77 78 WEEE flows, in particular unregistered sellers placing EEE onto the UK market for the first 79 time and via second-hand markets; (ii) and changes in EEE product weights, product lifespans 80 and household residence times. In order to accurately predict WEEE generated and building 81 on Wang et al. (2013) and Van Straalen et al. (2016), we established UK-specific trends of the 82 following parameters: detailed production and trade figures; age distributions of the products 83 in households and in the waste stream; and unit weight data.

84

85 Second, we argue that there is a need for a new dynamic WEEE model, which has the ability to estimate annual fluctuations in POM and Waste Generated (WG) in response to wider 86 87 socio-economic conditions and specific EEE market conditions, such as inflation-adjusted GDP 88 per capita, consumer confidence index (CCI), inflation indices (CPI or RPI), number of 89 households, wealth distribution across the population, percentages of households with no or 90 multiple units of a given product, and number of businesses owning a given product. We 91 illustrate this by putting forward a proposal for what this model could look like, building upon 92 the current state-of-the-art Waste Over Time (WOT) model (Van Straalen et al., 2016), and 93 show how e-waste estimates could be improved as a result. Practically, we provide new

94 insights on the socio-economic parameters that legislators should take into consideration
95 when setting new recycling targets.

96

97 Our research in this article also extends the UK e-waste estimation literature through the 98 adaption of the current EU-wide state-of-the-art WOT model to the UK context. This is 99 achieved by developing a novel mapping method of measuring EEE and WEEE weight flows in 100 order to navigate across different categorizations of databases (see supplementary data, 101 Appendix A). This new method improves our understanding of how various aggregate EEE 102 categories adopted in the UK and EU relate to the underlying granular product databases in 103 the trade statistics (Eurostat), which includes the time-evolution of the mapping as old 104 products get disconnected and new ones enter the market.

105

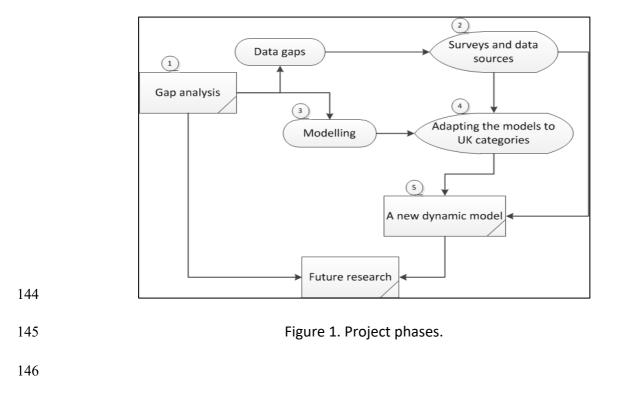
106 The paper has the following structure. We first introduce the study of e-waste flows and fates 107 in the UK context, and then document our gap analysis of the UK EEE and WEEE data, available 108 models and methodologies. We then reach out to actors operating in the relevant sectors to 109 ascertain further insights. An assessment is then undertaken into the publicly available state-110 of-the-art models for quantifying products' POM, WEEE generated and collected, with the 111 focus on mapping the EU-level results to the UK EEE categories. We identify crucial data gaps 112 and discuss the implications in a broader waste management context, before concluding with 113 our prototype of a new dynamic model for assessing the flows and fates of e-waste. Last, we 114 ground these ideas in the relevant empirical context – that of EEE waste management in the 115 UK – by providing a deeper overview of specific implications of policy translations for 116 producer responsibility organisations.

### 118 **2.** The study of e-waste flows in the UK

119 The transposition of Open Scope into UK law came into effect on January 1<sup>st</sup>, 2019. As a result, 120 the UK chose to convert the previous 14 closed categories to 14 Open Scope categories (Defra, 121 2017; 2018). The Open Scope categories are extending to include all EEE, unless explicitly specified otherwise. At the time of this research, collection targets were set to be increased 122 123 from 45% to 65% of EEE POM in the three preceding years, or 85% if based on WEEE 124 Generated (WG) estimates (European Commission, 2017). These amendments, which are 125 now part of the EU-wide legislation, have specific implications to EEE Producers and Producer 126 Compliance Schemes (PCSs) in relation to the ability to meet the new collection targets and 127 compliance costs. Against the backdrop of the legislative changes, REPIC Ltd, which is the 128 largest WEEE PCS in the UK representing WEEE members who account for half of the weight of electrical and electronic products sold in the UK every year (www.repic.co.uk), 129 commissioned the Pentland Centre for Sustainability in Business, Lancaster University 130 131 (www.lancaster.ac.uk/pentland/), to independently investigate and report on existing 132 econometric post-consumer forecasting models. The main aim was to understand what socio-133 economic factors could be included to improve existing models for estimating the generation 134 of WEEE.

The key aims of the study were to: identify possible improvements in EEE and WEEE quantification, including near-term forecasting; estimate WEEE generated to enable REPIC to plan accordingly; scope further work to develop a dynamic flow model for the UK to improve the forecasts of WEEE generated and help set more robust collection targets; and, provide recommendations for further work to fill a prioritised list of data gaps.

- 141 The research was undertaken in five distinct phases that all fed into each other as outlined in
- 142 the schematic in Figure 1.



## 147 **2.1 Gap analysis**

This nine-month desk based part-time pilot study took place between October 2017 and June 2018. It involved: 39 reports and 44 academic research papers reviewed, 7 models and methodologies assessed for applicability to the UK context, 5 technical WEEE experts contacted and consulted, 3 WEEE economists and executives from DEFRA consulted, 46 datasets reviewed and analysed, 70 organisations and individuals surveyed.

The scope of the project was limited to key policies, product categories and codes, as outlined
in Table 1 below. We explored UK EEE POM, WG, WEEE destinations and trends (B2C only)
and excluded Second-hand or Used EEE (SHEEE/UEEE) and batteries.

### Table 1. Key policies, product categories and codes

 Key Policies

 EU WEEE Directive (2012/19/EU)

 UK WEEE Regulations (2013) (as amended)

 Implementation Regulation (2017/699)

 Move to Open Scope (2019)

 Product Categories and Codes

 6 EU Open Scope Categories

 14 UK WEEE Categories

 54 United Nations University (UNU) Codes (referred to as "UNU keys")

500 PRODCOM (PCC) Codes (approx.)

1150 Combined Nomenclature (CN) Codes (approx.)

158

159 We firstly examined existing UK EEE and WEEE data, models and methodologies available 160 both publicly and via REPIC Ltd, and identified the key missing information (see results in 161 section 3). In the e-waste estimation gap analysis, several models and methodologies were 162 identified, showing what (W)EEE estimation tools and forecasting methods are currently available, and where possible improvements could be needed. A comprehensive of available 163 data models and code lists can be found in the PROSUM 5.5 Report (www.prosumproject.eu). 164 165 Each data source was scored on the relevance of the discussed methods in the context of 166 forecasting (W)EEE in the UK, based on whether: it enables WEEE forecasting, it enables EEE

157

167 forecasting, it involves estimation or survey data of designed lifespan and/or household 168 residence time of EEE products, the required data is available, and, it is applicable to any 169 aggregate WEEE category.

170

#### 171 **2.2 Survey and data sources**

We attempted to obtain data to meet the most common shortfalls identified in the gap 172 analysis: unreported EEE and WEEE flows (e.g. exported used EEE, EEE reused within the 173 174 country, the amount of WEEE in residual waste, theft and illegal export), product lifespans, 175 residence times, product trends, reliability of publicly available datasets (B2B is largely 176 absent), consumer demographics, technology trends, and socio-economic trends. In parallel, 177 we reviewed potential sources of raw data, both available publicly (e.g. Eurostat; company 178 reports), provided by REPIC, and included in earlier surveys. This additional review 179 corroborated the shortfalls identified by the gap analysis.

In an attempt to fill some of the gaps identified, two surveys were designed and sent out to 180 181 29 producers (e.g. retailers, manufacturers etc.) and 41 waste collectors (local authorities, 182 treatment facilities, waste management companies), all of whom are REPIC members. We 183 targeted companies who manufactured key EEE products in the 14 UK categories, have B2C 184 sales, predicted growth trends, and who have products that are likely to be caught by Open 185 Scope. The questionnaires included a series of sense-making questions that explore the currently available data and methods. To producers, specific questions were designed to 186 187 examine their top-three product lines, and the WEEE quantification of those products. To the 188 waste collectors, specific questions were designed to zoom in on the operational costs and 189 key barriers of recovery and recycling practices. A series of open-ended questions in the

survey provided a chance to collect managerial insights and concerns on the challenges andfuture trends of POM and WEEE.

192 The questionnaires were sent out between December 2017 and May 2018. The overall 193 response rate was 27% (11 partial and 7 full responses by the producers, and 9 partial and 6 194 full responses by the recyclers). This response rate is above the expected average for survey 195 respondents (Robson, 2002). Survey responses were consolidated, and key features of 196 product-level data were identified that could contribute to influencing (W)EEE flows, such as 197 fast market growth, decreasing average product weight, short residence time regardless of 198 product lifespan, and distribution by unregistered sellers. The qualitative results of the survey 199 were analysed as structured interviews (Robson, 2002) in order to identify key challenges for 200 WEEE management. All data that directly related to the identities of respondents were 201 removed to ensure anonymity.

### 202 **2.3 Model assessment**

203 We identified and assessed publicly available state-of-the-art models for quantifying POM, 204 WG and WEEE collected, with the focus on their applicability to the UK context (e.g. Yu et al., 205 2010; Wang et al., 2013; Kalmykova et al., 2015; Van Straalen et al., 2016; Magalini et al., 206 2016; Thiébaud et al., 2017). Seven publicly available models to predict POM and WEEE 207 arising were investigated. These models are based on various methodologies of quantifying 208 POM and WEEE described in the literature. The most useful class of models are based on 209 input-output-analysis (IOA). A prime example, often used by other researchers, is the 'salesstock-lifespan' model developed by (Wang et al., 2013). Further details on a selection of 210 211 methods appear in Table 2.

Name of the Model	Focus	POM and WG categories	Methodology
Waste Over Time	POM,	UNU, EU10,	POM & residence times
(Statistics Netherlands)	WG	EU6	
		(CN for trade,	
		PCC for	
		manufacturing	
		data)	
EU Excel WEEE	POM,	UNU, EU10,	POM & residence times
calculation tool, UK	WG	EU6	
version			
WRAP	WEEE	UK14	Disposal, processing and
	flows		destination splits

Table 2. A selection of available WEEE modelling tools.

213

The IOA models analysed tend to include the following elements. First, historic EEE POM data is collected from a reliable source, e.g. producers and government data. Second, EEE household residence times are approximated with a Weibull distribution, which is typically

217 used to model the failure rate of a product over time. This allows for predictions along the 218 lines of "in the n<sup>th</sup> year after a given EEE product is put on the market, X% of the sold units 219 will become WEEE". Third, EEE POM is forecast to all future years for which WEEE is to be 220 forecast, based on historic trends. Fourth, the forecasting of WEEE arising relies on historic 221 EEE POM data, forecasts of EEE POM and the residence time distributions. Fifth, stock levels can also be taken into consideration. Stocks are generally defined as the number of items 222 stored in households and/or businesses, regardless of whether they're still functioning or in 223 224 use. Finally, the current generation of the IOA models tend to be driven by the POM data only, while the stock data, if available, serves to calibrate the products residence times. This breaks 225 the immediate link between fluctuations in POM and WEEE associated with stock 226 227 replacement. Several other methodologies are discussed in Magalini et al. (2016), ProSUM 228 5.5 (2017) and ProSUM 3.1 (2017), including sales with average lifespan (Wang et al., 2013), 229 Carnegie Mellon methodology (Dwivedy and Mittal, 2010), and stock and lifespan distribution 230 (Huisman et al., 2012) and leeching method (Araujo et al., 2012). Material Flow Analysis (MFA) 231 is often used to determine the fate of WEEE and its components (Yu et al., 2010; Kalmykova, 232 et al., 2015; Thiébaud et al., 2017).

Eventually, the Waste Over Time (WOT) IOA-type model (Van Straalen et al., 2016) was identified as the most comprehensive tool currently available in terms of the granularity of the underlying historic data and near-term forecasting capabilities. WOT uses historic data for trade (expressed in CN codes) and manufacturing (expressed in PCC codes) for each EU Member State, available from Eurostat, to reconstruct POM as far back as 1980 for 54 aggregate EEE product categories referred to as UNU codes (Baldé et al., 2015). It then applies product household residence time distributions for each UNU category inferred from

available age profile studies and manufacturing lifespan data, to translate historic POM into
WG. Due to its advanced features, WOT was therefore used as the default model for the
analysis.

In addition to studying the documentation of the WOT and EU Excel models, we conducted
technical discussions with some of the leading experts in modelling EEE and WEEE flows
(based in UNU, Statistics Netherlands and Sofies).

246 **2.4 Mapping weight flows across datasets** 

We proceed by mapping the results from the WOT model, which are presented in 54 UNU 247 keys and 6 EU categories, to the 14 UK categories. The research team developed a novel 248 249 mapping method to track weight flows from one set of aggregate EEE categories to another. 250 The new method was required because multiple UNU keys map onto more than one UK 251 category, making it impossible to simply add together the weight flows for each of the UNU 252 keys in order to get the corresponding flows for the UK categories. The same applies to the 253 UK-EU categories mapping, which is required in order to report the UK data for POM and 254 WEEE collected using 6 generic EU categories from 2019 onwards (Figure 2).

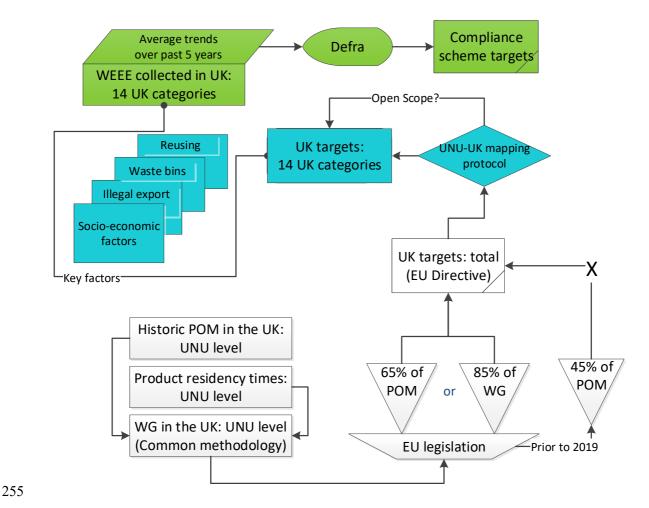


Figure 2. Relationship between the WOT model, target setting, and the inclusion of relevantUK and socio-economic parameters.

258 Mapping aggregate categories such as UNU and UK onto one another requires a higher level 259 of granularity in terms of differentiation between the products. Such granularity is provided 260 by CN product codes. A considerable amount of time and effort was invested into establishing 261 the most complete list of CN products that are in the scope in the UK, both currently and 262 under the Open Scope regulations. Part of this analysis involved updating the existing 263 mapping between CN codes and UK categories, and creating a new mapping for the codes 264 that previously did not have one. 265 We also investigated historic changes in the mappings between CN, PCC, UNU and UK 266 categories, and developed time-varying UNU-UK-EU protocols that reflect on these changes 267 and project the WOT model output onto the UK categories. There are separate UNU-UK-EU mapping protocols for POM and WEEE because the latter consists of EEE products that were 268 269 being sold throughout the historic period (according to the residence time distributions), and 270 therefore the WEEE mapping in a given year includes the POM mappings for all the previous years. Furthermore, the POM mapping protocols provide a methodology for filling the data 271 272 gaps for POM on the CN level, which involved developing an intermediate PCC-UK protocol.

## 273 **2.5 Suggested features of a prototype dynamic model for e-waste**

274 We demonstrated in the previous section that the current generation of the WEEE 275 quantification tools, such as the WOT model, are based on historic EEE POM and product 276 residence times (Van Straalen et al., 2016). Although the POM data in these tools captures 277 historic variations in sales and production across a wide range of products, there is no 278 underlying economic model to link these variations with wider socio-economic conditions. 279 Moreover, the residence times are largely static, implying that the results for WG are smooth 280 and do not reflect on year-on-year fluctuations in the WEEE arising observed in the official data (e.g. 2019 collection target being 57,000 tonnes higher than the total amount collected 281 282 in the previous year). Therefore, the key suggested feature of a new model, which will build 283 on the existing WEEE tools, is the ability to estimate annual fluctuations in POM and WG in 284 response to varying wider socio-economic conditions and specific EEE market conditions in the UK. 285

286

The wider socio-economic parameters will include the UK's inflation-adjusted GDP per capita, consumer confidence index (CCI), inflation indices (CPI or RPI), number of households, wealth distribution across the population, percentages of households with no or multiple units of a given product, number of businesses owning a given product, etc. The specific EEE market parameters will include inflation-adjusted prices of a given EEE product and other replacement, as well as new market drivers that affect the sales, trends in units' weight and so on, depending on the product.

294

**3. Results** 

### **3.1 UK EEE and WEEE data, models and methodologies**

297 The e-waste estimation gap analysis results highlighted the variety of products that are 298 contained in each of the 14 UK (W)EEE categories (e.g. Yu et al 2010). The residence times 299 and weights of these products can vary substantially, even within their respective categories 300 (e.g. Wang et al., 2013; Bakas et al., 2014; Van Eygen et al., 2016; Wilson et al., 2017). Thus, 301 in order to predict the total amount of WEEE arising, the analysis indicated that it would be 302 better to initially work with more refined product categories, so that typical weights and 303 residence times are more similar within each category (Van Straalen et al., 2016). Once the 304 WEEE predictions have been made for these more granular categories, these can then be 305 merged to obtain results for the 14 UK categories. To make accurate predictions, it is 306 therefore necessary to have the following information for each product category of interest. 307 First, historic sales data, as a product count per year, which would ideally span back to the 308 1980s, as some of the products sold back then still contribute to WEEE arising today (ibid).

Second, average item weight in the category (ibid). Third, product residence time distribution
(Wang et al., 2013; Van Straalen et al., 2016).

311 Residence time distributions can vary over time. For example, recent trends show that 312 product lifetimes are generally becoming shorter, which may lead to shorter residence times. 313 One way to estimate residence time distributions is to ask producers to estimate after how 314 many years 25%, 50%, 75% and 90% of the items in a category will have been discarded 315 (TemaNord, 2009). It is not unusual to have an initial spike of WEEE resulting from a new 316 product on the market, e.g. due to teething problems or some customers disliking the 317 product. Therefore, producers should also be asked to estimate the percentage of items 318 discarded in the first year.

A common issue for WEEE forecasting methods is that historic sales data can be difficult to obtain. While this doesn't matter much for products with shorter residence times, it is a problem for products with longer residence times. To resolve this, extrapolation/back-casting techniques are sometimes used (e.g. Bakas et al., 2014) to estimate EEE POM data as far back as the 1980s.

To establish EEE POM the WOT model (Van Straalen et al., 2016) uses sales data. When national production data is available instead, imports and exports need to be taken into account. In that case, the total sales of EEE are usually calculated as follows:

- 327 EEE sales = total domestic production + imports exports
- 328 This is known as the Apparent Consumption method (ProSUM 3.1, 2017).

Some product categories have reached a saturation point, beyond which sales and disposal are strongly correlated. For example, the purchase of a new washing machine is likely linked with the disposal of the old one. New technology, which has not yet reached a saturation point, often shows an initially accelerating penetration rate. This eventually slows down and then levels out at some approximate saturation point. TVs however may be moved to another room in the building. An example of this can be found in a study to derive the penetration of computers over time in Algeria (Hamouda, et al., 2017).

336 The key findings from the gap analysis can be summarised as follows. First, the best available 337 (W)EEE forecasting methods use historic sales data, in combination with product lifespan or 338 residence time distributions, in order to forecast WEEE. Second, the best available (W)EEE 339 forecasting methods have not previously been tailored for the 14 UK categories. Third, one 340 drawback of current methods is that lifespan distributions are fixed based on the year of sale, 341 while in reality lifespan distributions are likely to change due to various factors, such as 342 economic influences, consumer preferences and new product developments (or lack thereof). 343 The prototype dynamic model developed during Phase 5 of the project provides a feasible 344 way of rectifying this shortcoming.

#### 345 **3.2 Unreported flows**

346

Our survey led to both quantitative and qualitative insights from producers, retailers (dealing in second-hand goods) and those operating in the reuse or recycling space. The results included individual product line or aggregate category-level estimates for residence times, unregistered sellers, product trends and other factors.

The producer members who responded to the survey covered a wide range of product lines, ranging from kitchen appliances, dish washers, to Wi-Fi routers, indicating a good coverage of small and large appliances as well as consumer equipment. The data indicated several factors with the potential to significantly influence (W)EEE flows: fast market growth; decreasing average product weight; residence times shorter than product lifespan; and product distribution by unregistered sellers.

The most significant result was the difference between designed product lifespan and household residence time (64% of the respondents), suggesting that in order to estimate WEEE arising based on historic sales data, it is not sufficient to adopt the technological parameters, such as designed lifespan, from producers. In contrast, it is crucial to gather household-level data of product residence through the consumer end, and/or predict WEEE arising in relation to a wider socioeconomic context.

363 37% of respondents indicated that unregistered sellers had become a concern for certain 364 products, mainly small appliances and consumer equipment. Neither our survey nor the data 365 discovery have been able to provide any more details about unregistered sellers, but our 366 survey results indicate that they might contribute to 5-10% of market share for given products. 367 Such result resonates with an estimation in 2019 on the digital marketplace in Europe 368 (www.eunomia.co.uk/tackling-freeriding-epr-online-sales).

Survey respondents were asked to estimate the past and future market change of (W)EEE across the 14 UK categories. The surveyed producers and the collectors shared similar insights on the changing patterns of (W)EEE, suggesting that some product categories will have a fast market growth. The volume of WEEE would most likely increase in product unit count, but many products are becoming lighter. The product diversities in all categories are going to

increase, which might lead to even more complexity to the implementation of Open Scope.

The survey mainly looked into the following aspects of WEEE management insights: data and methodology gaps for EEE and WEEE quantification, managerial challenges, operational costs of WEEE collection and recovery, and concerns on future trends.

378 The results revealed that within the industry, the data and methods of estimating EEE and 379 WEEE are extremely limited. The producers and collectors mentioned that the following 380 managerial waste management challenges were not taken into account when setting targets 381 for legislation. First, unreported flows, second-hand markets, discrepancies in product 382 lifespan and household residence times, and component part removal/theft were indicated 383 as factors that could impact the differences between WG and WEEE collected and cause an 384 imbalance in National Target setting for producer compliance. Second, for cooling appliances, 385 the UK market has limited capacity of processing this category as only few suitable recyclers are based in the UK, while leads to high gate fee charges to dispose of these units. Third, price 386 sensitivity of scrap/iron is an issue: if there is any future price disruptiveness in the scrap value, 387 388 it would be financially difficult for the facilities that operate the dismantling process; in 389 contrast, if spot prices are high, the producer compliance scheme access to WEEE will reduce. 390 Fourth, retailers in the market may conduct activities that indirectly restrict the access to 391 WEEE by the PCS; for example, retailers collect old products on home delivery for a fee paid 392 by the consumer, so they have an income stream to offset the cost of collection, while some 393 retailers are even building their own recycling plants. Fifth, small appliances are less viable to 394 reuse, as new goods continue to be put on the market at low cost and with limited durability. 395 Sixth, the producer compliance system does not always meet the full cost of collection, 396 transport and processing, other than for Local Authorities, so there can be a cost attached for

other third parties involved in reuse and/or recycling. Finally, the illegal export and extraction
of higher value scrap provides a demand for material outside the legal system.

399 The collector, recycling and reuse respondents had concerns with the increase in costs for 400 WEEE management. This was attributed to several factors, including: increases in labour costs, 401 insurance premiums, and fuel prices; changes in product weights; investment in plant 402 technology; on-going training requirements outlined in legislation (The Waste Management 403 Licensing Regulations 1994); compliance with legislative and industry standards; low gate fees; 404 complementary flows; uncertainty of feedstocks; reduction in the value of metals and plastics; 405 and the availability of producer compliance scheme funding. This indicates that there are a 406 wide range of factors that impact on WEEE generated and collected, which need to be 407 included in future modelling techniques.

408 We also discovered that the major concerns, besides the changing weight/size of (W)EEE, for 409 future trends in innovation and technology, are around battery and internet technologies. 410 Despite batteries not being included in the weight of EEE and WEEE, the collectors raised 411 significant concerns. As an increasing part of the market moves to rechargeable from single 412 use, the time that batteries remain on the market is lengthening. Rechargeable batteries 413 normally last the lifetime of the product. This gives concerns regarding recovery capacity, 414 disassembly, and fire safety issues in WEEE collection and storage. Other concerns regarding 415 future trends include the increasing use of internet-based components in household 416 appliances (e.g., smart kitchen, voice recognition technologies), so that more products will 417 have Wi-Fi components, leading to potential difficulties of dismantling and recovery. Other 418 technologies mentioned included transparent TVs and AI robots.

419 The foreseen changes in recycling and compliance centred on anticipating changes in 420 legislation (e.g. change that could put current operations at risk companies), moving recycling target, and market changes. The following concerns were mentioned. First, the ever-421 422 tightening restrictions on hazardous chemicals in new EEE products will further limit the 423 viability and demand for recycled materials from WEEE, at least for the manufacture of new 424 EEE. Second, there are concerns about the legislation that increases compliance targets, 425 changes the compliance fee mechanism and management of waste streams, but does not 426 factor in product weight changes. Third, there are uncertainties in material market from recycling: some material streams be pushed to one side e.g. plastics exports, while the overall 427 428 impacts on the material market of improved recycling rates are poorly understood. Fourth, a 429 reduction of certain WEEE flows this could trigger recycling plant closures, as the plant 430 capacity can no longer be met. Finally, there is an inevitable uncertainty due to the UK leaving 431 the EU.

Some respondents shared new data regarding product weights and residence times. This
helped to check the relevant settings in the WOT model, but significant or substantial new
data was not provided.

#### 435 **3.3 A new UNU-UK mapping method and WEEE targets for UK categories**

According to article 7.1 of the WEEE Directive 2012/19/EU, the UK-wide collection targets are defined either using the 45% or 65% of the average POM from the previous 3 years, or 85% of WG in a given year. Projecting them on the individual UK (W)EEE categories, although this is not part of the current EU Directive, should help assess how far the collected WEEE is from the theoretical levels of WG in each category. This would indicate where the total unknown WEEE is, which includes WEEE lost to landfill, theft and illegal exports, as well as show

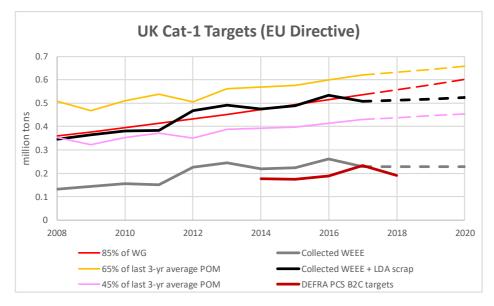
442 category-level lags between POM and WG, which are important for future planning. 443 Combining this information with improved data on legitimate flows and substantiated 444 estimates (light iron scrap from large domestic appliances (LDA); B2B IT from asset recovery companies) could ultimately be used to drive further improvements in the PCS WEEE 445 446 collection targets and reduce WEEE losses. As part of any improvements, it may be necessary 447 to educate consumers on proper WEEE disposal, and work closely with local authorities and other actors to reduce the amount of WEEE or components stolen, managed illegally, and 448 449 disposed of in landfill/incineration.

450 Developing UK category-level targets based on the EU Directive is dependent upon the 451 mapping of the WOT1.2 results for POM and WG (UNU level) onto UK categories. These new 452 "indicative targets" based on the EU Directive are different from the producer compliance 453 schemes WEEE collection targets set by DEFRA, as the latter are based on calculating average 454 trends in WEEE collected within each UK category over the past 4 years. We used the WOT1.2 455 estimates for POM and WG based on new UNU-UK mapping protocols to assess the 45% POM, 456 65% POM and 85% WG targets for the WEEE collected separately for UK Cat 1 (LDA), sum of 457 Cat 2-10 ("small mixed WEEE", SMW), Cat 11 (TVs and computer displays) and Cat 12 (cooling 458 equipment with refrigerants). The results, presented in 4 subplots in Figure 3, reveal category-459 specific challenges facing the sector in order to reduce WEEE losses and improve recycling 460 rates, which are particularly acute for the small mixed WEEE.

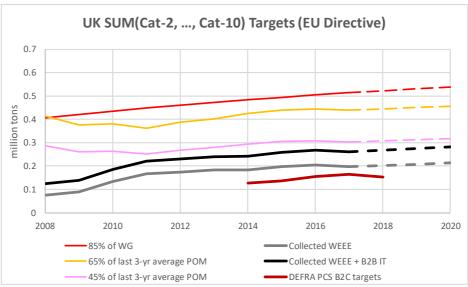
To derive the UNU-UK mapping protocol, we identified two extensive lists of CN codes relevant to UK EEE market: one prepared by WEEE Europe in conjunction with REPIC, which has CN codes mapped onto UNU and UK categories; and WOT (Van Straalen et al., 2016), with CN mappings onto PCC and UNU codes, but no UK categories. These lists have 671 and 762

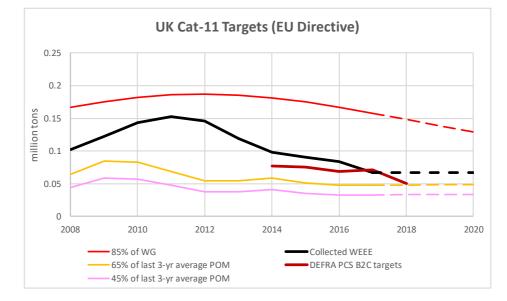
465 and CN codes, respectively, of which 292 codes overlap, while the rest are unique to each of 466 the two lists. Combined, the two lists contain 1150 unique CN codes. We reviewed all the CN codes from the two lists combined, assigning UK codes to the WOT CN codes not on the WEEE 467 Europe list for the first time, and updating the UK codes for the WEEE Europe list (part of 468 469 which overlaps with WOT). We also indicated possible changes to the CN-UK mapping due to the implementation of Open Scope, which involved a technical conversation with e-waste 470 economists from DEFRA. This was a difficult and sometimes ambiguous task given the terms 471 472 used to describe the CN codes, and the on-going development of the UK guidance on scope. This assessment is, therefore, on-going. 473

474 The analysis of the CN-UK mapping defined by these lists showed that multiple UNU keys map to 2 or more UK categories. Therefore, to convert the UNU-level WOT model output for POM 475 476 and WG into 14 UK categories, fractional weight flow splits are required, which define the new UNU-UK mapping protocols. The protocols are different for POM and WG, with the latter 477 478 relying on historic versions of the former, and both types of protocols are time-varying, which 479 reflects on the evolution of the individual products and aggregate categories with time. A 480 detailed technical description of the new mapping protocols is provided in the Supplementary 481 Materials.









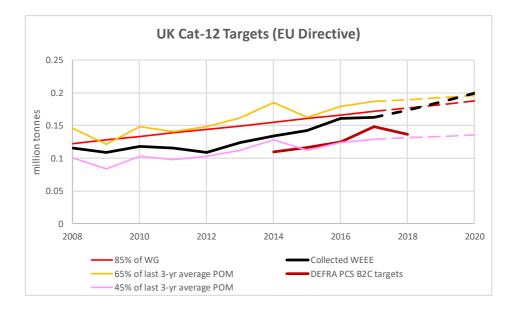


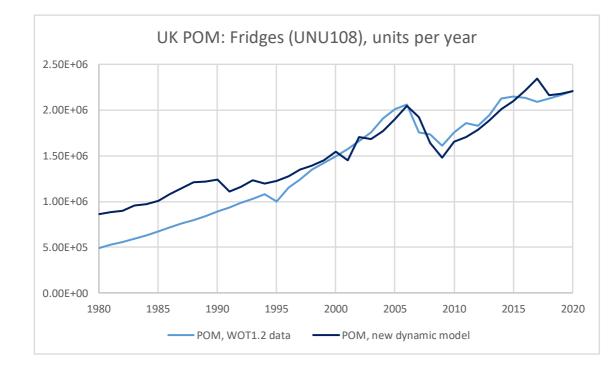
Figure 3. The Indicative "85% of WG" and "65% and 45% of POM" Targets for UK Cat-1 (LDA), 2-10 (SMW), 11 (displays) and 12 (cooling equipment), based on the EU Directive and projected on UK categories using time-varying UNU-UK protocol. The plots also show WEEE Collected with substantiated estimates for LDA scrap (Cat 1) and B2B IT (Cat 2-10), and DEFRA PCS targets for 2014-2018.

486

## 493 **3.4 A prototype dynamic model: case study for fridges**

494 Building upon all of the above, we developed a prototype for a new dynamic model for POM 495 and WG, as called for by Wang et al. (2013), and identified the crucial data gaps. The new 496 model is driven by several socio-economic and market parameters that have not been 497 included in the current generation of the IOA models. The prototype is able to reconstruct 498 historic POM estimates from WOT with a good degree of accuracy and provides a plausible 499 explanation of how both POM and WEEE generated have been responding to year-on-year 500 fluctuations in the economy. In the results for fridges presented in Figure 4 and Figure 5 501 (number of units sold and discarded), we used UK ONS data (www.ons.gov.uk) for index-502 linked GDP and number of households, along with reconstructions of historic inflationadjusted prices per unit. We also introduced an elasticity parameter for product replacement
behaviour depending on the disposable income relative to the unit's price, which affects the
product residence time when the market is mature. These features allow the estimates for
WG to respond to socio-economic and market fluctuations. Further details of the model and
its calibration based on the data are provided in the Supplementary Materials.

508



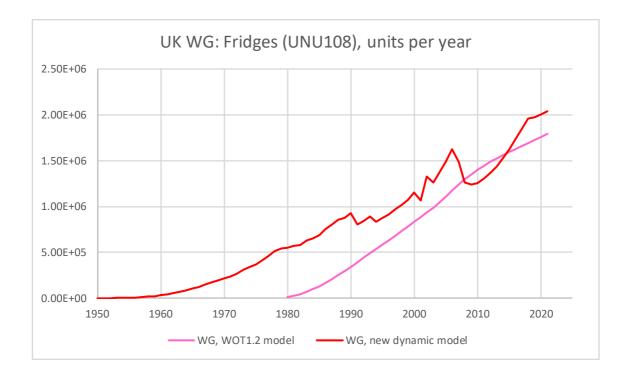
509

510 Figure 4. Modelled POM (units) for fridges in the UK, which provides the closest match to the

511 WOT1.2 data for POM (number of units) between 1995 and 2021, plotted against the latter.

512 Source: new dynamic model (prototype) driven by a number of socio-economic and market

513 parameters.



515

Figure 5. Modelled WG (units) for fridges in the UK corresponding to the optimal solution for
the POM with the closest fit to the WOT1.2 data (number of units) between 1995 and 2021.
The WG from WOT1.2 is also plotted for reference. Source: new dynamic model (prototype).

# 520 **4. Discussion and conclusion**

521 Our research enhances UK e-waste estimations through the adaption of the current EU-wide 522 Waste Over Time (WOT) model for e-waste generation. Addressing Wang et al. (2013) and 523 Van Straalen et al. (2016) call to include wider socio-economic parameters we have shared 524 how this could be undertaken in a UK context. Starting with highlighting how this could be 525 achieved by creating a novel mapping method to track and match weight flows from one set 526 of aggregate EEE categories to another. This novel method improved our understanding of 527 how the aggregate EEE categories adopted in the UK and EU relate to the underlying granular product databases in the trade statistics (Eurostat), which includes the time-evolution of the 528 mapping as old products get disconnected and new ones enter the market. 529

531 In addition, we provide new insights into the socio-economic parameters that policy makers 532 should take into consideration when setting new targets to enhance overall recycling rates. A wider set of parameters need be taken into consideration, as current forecasting methods 533 534 are reliant on predetermined lifespan distributions for weight-based calculations of EEE POM 535 and WG. Our gap analysis and survey results indicate disparities between EEE POM, WG and WEEE collected that can trigger an imbalance in National Target setting. Focus areas should 536 537 include: Mass Balance - missing components (e.g. compressors, hard-drives etc.) and changing product weights should be better represented; Product lifespan and residence times 538 539 - more information needs to be gathered from households since current data mostly comes 540 from producers; Unreported Flows – further insights into second-hand or used EEE, legal and illegal WEEE flows are required. 541

542 Our findings compliment previous industry studies with some similar findings (WRAP, 2011; 543 2012; 2016). Collecting data within the areas indicated above should be prioritised, as this 544 would not only provide input into a new dynamic model, but will improve intelligence about 545 the implications of Open Scope, compliance target setting, compliance costs and current and 546 future protocols. Capturing products as they enter the market, their weight and their fates 547 would also provide insights into EEE POM and WG trends. Accurate information on product 548 lifespan and residence times would give much needed insights into time horizons from EEE 549 POM to WG and the basis for target setting. In addition, gathering further intelligence on 550 unreported flows will identify system losses and possible entry points for unregistered sellers.

551 These new insights could help redirect the flows of EEE POM and WEEE, e.g. by boosting the 552 demand for secondary materials from WEEE and/or by stimulating growth in the second hand

or used EEE sector. The desired outcomes of these investigations are especially important given the UK's Circular Economy and Clean Growth strategy (BEIS, 2017), which includes an ambitious target to achieve zero waste by 2050 (Defra, 2018a).

556 In conclusion, we argue that there is a need to move beyond the "one-in-one-out" assumption 557 in order to have a more robust understanding of UK EEE and WEEE flows. This requires the 558 following data: historic production and trade statistics, in combination with product lifespan 559 distributions that can be derived from surveys; outputs for EEE POM and WG that are tailored 560 for the 14 UK Categories; socio-economic factors that reflect consumption trends; market and 561 technology trends that impact on purchase, weight, end of life patterns, reuse and recycling; and, better quantification of the fates of WEEE which are unreported or unknown. Utilising 562 563 these data-driven insights would be beneficial both to practitioners operating in this space, 564 and researchers focusing on e-waste estimations regardless of EU member state.

565 The next step of developing the dynamic model is to build on the existing body of qualitative and quantitative research on EEE markets to derive statistical relationships between the 566 567 socio-economic and market conditions introduced above, and the products' annual sales, 568 stock and residence times. Where the data is not available, the quantifications of the 569 proposed relationships will rely on tailor-made surveys across the EEE sector. Although 570 considerable further development of the dynamic model is needed at this stage, we suggest that adopting some of the principles showcased in the prototype model presented here could 571 already assist UK and other EU countries with getting a better insight into flows and fates of 572 573 waste. In turn, having more robust estimates for Waste Generated (WG) and improving 574 knowledge of unreported flows of WEEE could enable a richer understanding of the amount

575	of WEEE available for collection, and assist with future policy setting aimed at increasing the
576	collected WEEE.

#### 578 Author Contributions

- 579 AS, SD, LL and DY conceived the research, AS, LL and ISB undertook the gap analysis and
- 580 designed the survey with SD and DY. AS and LL disseminated and analysed the survey data,
- ISB, DY and SD analysed the quantitative data. DY and ISB developed the mapping protocols,
- 582 DY developed the dynamic model. All wrote the paper.
- 583

## 584 Acknowledgements

585 We would like to thank REPIC Ltd for funding this research and giving permission for the 586 findings to be shared.

587

### 588 **References:**

589 Araujo, M. G. et al. 2012. A model for estimation of potential generation of waste electrical

590 and electronic equipment in Brazil. Waste Management, 32, 335-342.

- 591 Bakas, I. et al. 2014. Present and potential future recycling of critical metals in WEEE. The
- 592 International Institute for Industrial Environmental Economics, Copenhagen
- 593 Resource Institute, Copenhagen, Sweden.
- 594 Baldé, C.P. et al. 2017. The Global E-waste Monitor 2017 Quantities, flows and resources.
- 595 United Nations University, IAS-SCYCLE, Bonn, Germany.
- 596 Baldé, C.P. et al. 2015. E-waste statistics: Guidelines on classifications, reporting and
- 597 indicators. United Nations University, IAS SCYCLE, Bonn, Germany. 2015.

598 Information retrieved 11<sup>th</sup> August 2010. <https://i.unu.edu/media/ias.unu.edu-

599 en/project/2238/E-waste-Guidelines\_Partnership\_2015.pdf>.

- 600 Borthakur, A., Govind, M. 2017. Emerging trends in consumers' E-waste disposal behaviour
- and awareness: A worldwide overview with special focus on India. Resources,
- 602 Conservation and Recycling, 117, 102-113.
- 603 Department of Business, Energy, and Industry Strategy (BEIS). 2017. The Clean Growth
- 604 Strategy: Leading the way to a low carbon future. Information retreived 27 July 2018.
- 605 <a href="https://assets.publishing.service.gov.uk/government/uploads/system/uploads/atta">https://assets.publishing.service.gov.uk/government/uploads/system/uploads/atta</a>
- 606 chment\_data/file/700496/clean-growth-strategy-correction-april-2018.pdf>.
- 607 Department Environment, Farming and Rural Affairs (Defra). 2018a. Our Waste, our
- resources, a strategy for England. Information retrieved 6 June 2017.
- 609 <a href="https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment">https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment</a>
- 610 \_data/file/765914/resources-waste-strategy-dec-2018.pdf>.
- 611 Department Environment, Farming and Rural Affairs (Defra). 2018b. UK Waste of Electronic
- 612 and Equipment Regulation 2013. Summary of consultation responses and the UK
- 613 Government's response to the proposed amendment. Information retrieved 9 Jan
- 614 **2018**.
- 615 <a href="https://assets.publishing.service.gov.uk/government/uploads/system/uploads/atta">https://assets.publishing.service.gov.uk/government/uploads/system/uploads/atta</a> 616 chment data/file/709447/weee-consult-sum-resp.pdf>.
- 617 Department Environment, Farming and Rural Affairs (Defra). 2017. UK Waste of Electronic
- and Electrical Equipment 2013 Regulations. Consultation on proposed Amendments.
- 619 Information retrieved 6 June 2017. <fhttps://consult.defra.gov.uk/environmental-
- 620 quality/weee-regulations-

- amendments/supporting\_documents/WEEE%20Regulations%20Amendments%20Op
   en%20Scope%20consultation%20document%202017.pdf>.
- Dindarian, A., Gibson, A.A.P., Quariguasi-Frota-Neto, J. 2012. Electronic product returns and
   potential resue opportunties case study in the United Kingdom. Journal of Cleaner
- 625 Production, 32, 22-31.
- Dwivedy, M., Mittal, R.K. 2010. Estimation of future outflows of e-waste in India. Waste
  Management, 30, 483-491.
- 628 European Commission (EC). 2017. 2017/699 Implementing Regulation. Common
- 629 methodology for the calculation of the weight of electrical and electronic equipment
- 630 (EEE) placed on the market of each Member State. Information retrieved 18 Sept
- 631 2017. Information retrieved 18 Sept 2017. < https://eur-lex.europa.eu/legal-
- 632 content/EN/TXT/?uri=CELEX%3A32017R0699>.
- 633 Eurostat. 2011. RAMON Metadata Server (Prodcom and Combined Nomenclature codes).
- 634 Eurostat.
- 635 European Union (EU). 2012. Directive 2012/19/EU on Waste Electrical and Electronic
- 636 Equipment (WEEE). Information retreived 27 July 2019. < https://eur-
- 637 lex.europa.eu/legal-content/EN/TXT/HTML/?uri=CELEX:32012L0019&from=EN>.
- Hamouda, K., Rachid A., Vera, S.R., Wang, F. 2017. Methodology for WEEE assessment in
- 639 Algeria. International Journal of Environmental Studies, 74, 1-18.
- 640 Huisman, J. et al. 2012. The Dutch WEEE Flows. Bonn: United Nations University.
- 641 Kalmykova, Y., Patrício, J., Rosado, L., Berg, P. EO., 2015. Out with the old, out with the new
- 642 The effect of transitions in TVs and monitors technology on consumption and
- 643 WEEE generation in Sweden 1996–2014. Waste Management, 46, 511-522.

644	Magalini, F et al. 2016. Study on Collection Rates of Waste Electrical and Electronic
645	Equipment (WEEE), possible measures to be initiated by the Commission as required
646	by Article 7(4), 7(5), 7(6) and 7(7) of Directive 2012/19/EU on Waste Electrical and
647	Electronic Equipment (WEEE). European Commission. Information retreived 05 Dec
648	2017. <
649	https://ec.europa.eu/environment/waste/weee/pdf/Final_Report_Art7_publication.
650	pdf>.
651	TemaNord. 2009. Method to measure the amount of WEEE generated – Report to Nordic
652	council's subgroup on EEE waste. Nordic Council of Ministers, Copenhagen, Denmark.
653	Prospecting Secondary raw materials in Urban mine and Mining Wastes (ProSum). 2019. 5.5
654	Data Models and Code Lists. Horizon 2020 European Union. Information retrieved 27
655	July 2019. <
656	http://prosumproject.eu/sites/default/files/D5%205%20ProSUM_DataModels%26C
657	odeLists_final.pdf>.
658	Prospecting Secondary raw materials in Urban mine and Mining Wastes (ProSUM). 2017. 3.1
659	Historic and Current Stocks. Horizon 2020 European Union. Information retrieved 27
660	July 2019. <
661	http://prosumproject.eu/sites/default/files/24%2003%2016%20Upload%20ProSUM
662	%20Deliverable%203.1%20v5.1%20Final.pdf>.
663	REPIC. 2019. How will higher WEEE targets be met?. Information retrieved 27 July 2019. <
664	http://www.repic.co.uk/News/How-will-higher-WEEE-targets-be-met?>.
665	Robson, C. 2002. Real World Research. Oxford: Blackwell Publishers Ltd.
666	Stowell, A.F., Yumashev, D., Struijker Boudier, I., Liu, L. 2018. Setting robust and realistic PCS
667	targets for WEEE to support the transition to a Circular Economy – An Industry White

- 668 Paper, 21<sup>st</sup> September 2018. UK, *REPIC Ltd*. Information retrieved 27 July 2019.
- 669 <a href="http://dynamicweeemodel.co.uk">http://dynamicweeemodel.co.uk</a>>.
- 670 Thiébaud, E., Hilty, L.M., Schluep, M., Faulstich, M. 2017. Use, Storage, and Disposal of
- 671 Electronic Equipment in Switzerland. Environmental Science and Technology 51,
- 6724494-4502.
- 673 UK Gov, 2013. 2013/3113 The Waste Electrical and Electronic Equipment Regulations 2013.
  674 Information retrieved 27 July 2019.
- 675 <a href="http://www.legislation.gov.uk/uksi/2013/3113/contents/made">http://www.legislation.gov.uk/uksi/2013/3113/contents/made</a>>.
- 676 UK Gov, 1994. 1994/1056 The Waste Management Licensing Regulations 1994. Information
- 677 retrieved 27 July 2019.
- 678 <a href="https://www.legislation.gov.uk/uksi/1994/1056/contents/made">https://www.legislation.gov.uk/uksi/1994/1056/contents/made</a>>.
- Van Eygen, E., De Meester, S., Phuong Tran, H., Dewulf, H. 2016. Resource savings by urban
- 680 mining: The case of desktop computers in Belgium. Information retrieved 27 July
- 681 2019. < https://biblio.ugent.be/publication/7061099>.
- Van Straalen, V.M, Roskam, A.J., Baldé, C.P. 2016. Waste over Time [computer software].
- 683 The Hague: Statistics Netherlands (CBS). Information retrieved 10 August 2017.
- 684 <http://github.com/Statistics-Netherlands/ewaste>.
- Wang, F., Huisman, J., Stevels, A., Baldé, C. P. 2013. Enhancing e-waste estimates: Improving
   data quality by multivariate Input–Output Analysis. Waste Management, 33, 2397-
- 6872407.
- 688 Wilson, G. et al., 2017. The hibernating mobile phone: Dead storage as a barrier of efficient 689 electronic waste recovery. Waste Management, 60, 521-533.
- 690 WRAP. 2011. Banbury, Market flows of WEEE materials: Final report into study of market
- 691 flows of WEEE materials, including development of a mass balance model.

- 692 Information retreived 29 July 2019. < http://www.wrap.org.uk/content/weee-flows-</li>
   693 report>.
- 694 WRAP. 2012. Banbury, Mapping consumption and waste of raw materials in electrical 695 products in the UK: An analysis of material and value flows of critical materials and precious metals within electrical and electronic equipment, written by David Parker and Dr Josie 696 697 Arendorf. Information retrieved 29 July 2019. < http://www.wrap.org.uk/sustainable-698 electricals/esap/re-use-and-recycling/recovery-of-critical-raw-materials>. WRAP. 2016. Banbury, UK EEE Flows 2016: Quantification of the volume of electrical and 699 700 electronic equipment placed on the market (POM) and associated waste produced 701 (WEEE) in the UK, Prepared by Carys White, Valpak. Information retrieved 27 July 702 2019. <https://www.valpak.co.uk/docs/default-source/environmental-703 consulting/eee530-uk-weee-flows-final\_publish.pdf>. 704 Yu, J. et al. 2010. Forecasting global generation of obsolete personal computers. 705 Environmental Science & Technology 44, 3232–3237. 706 707