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## Synthesis and Solid-State Studies of Self-assembled C<sub>60</sub> Microtubes

Dedi Liu <sup>a</sup>, Lin Wang <sup>a</sup>, Wen Cui <sup>a</sup>, Mingguang Yao <sup>a</sup>, Quanjun Li <sup>a</sup>, Zepeng Li <sup>a</sup>, Bo Zou <sup>a</sup>, Tian Cui <sup>a</sup>, Bingbing Liu <sup>a,\*</sup>, Bertil Sundqvist <sup>b</sup>.

<sup>a</sup> *State Key Laboratory of Superhard Materials, Jilin University, Changchun 130012, PR China*

<sup>b</sup> *Department of Physics, Umeå University, 90187 Umeå, Sweden*

### **Abstract**

C<sub>60</sub> microtubes were fabricated by a modified solution evaporation method, evaporating a solution of C<sub>60</sub> in toluene in an atmosphere of m-xylene at room temperature. The C<sub>60</sub> microtubes have outer diameters ranging from 2-8 micrometers. IR spectra, TG analysis and x-ray diffraction showed a solvated structure for the as-grown C<sub>60</sub> microtubes. Through a gentle heat-treatment in vacuum, pure C<sub>60</sub> microtubes with single crystalline fcc structure were obtained after the elimination of solvents. It is suggested that the C<sub>60</sub> microtubes form through self-assembly from several individual C<sub>60</sub> nanorods.

Keywords: C<sub>60</sub>, microtube, solid-state studies, self-assembly.

### **Introduction**

Since its initial discovery in 1985 [1], fullerene C<sub>60</sub> has attracted significant

attention due to its unique physical and chemical properties. Very recently, a series of novel one-dimensional nanocrystals, with individual  $C_{60}$  molecules as building blocks, have set off a renaissance in the scientific research [2-4]. Much effort has been made to find a controllable method to fabricate high quality one-dimensional  $C_{60}$  nanocrystals, resulting in the discovery of the liquid–liquid interfacial precipitation method (LLIP) [5,6], the template method [2] and the solution evaporation method [3,7,8]. In particular, tubular nanocrystals received great interest for their unique structure and for potential applications, such as storage materials. As far as we are aware,  $C_{60}$  nano/micro tubes were only obtained using the LLIP method and the template method [2,5]. However, for applications as devices, there remained two challenging tasks: (1) to synthesize tubular  $C_{60}$  crystals with high purity (constituted with pure  $C_{60}$ ) and high crystallinity, and (2) to fix the nanocrystals on substrates with good dispersibility. The solution evaporation method has been successfully employed to fabricate well dispersed  $C_{60}$  nanorods with high purity and high crystallinity, and in this process m-xylene plays a vital role as an effective shape controller [3,7]. This study indicates that the solution evaporation method might be an effective way to fabricate nanotubes meeting these requirements. However, no tubular  $C_{60}$  nanocrystal has been synthesized from pure m-xylene solution with this method, probably due to the close packing of molecules. Here, we provide a new effective approach to the synthesis of  $C_{60}$  nanotubes by using a modified solution method in which we introduce m-xylene into another good solvent for  $C_{60}$ . This approach is the opposite of the LLIP method, in which poor solvents (alcohols) are added to a rich solution of  $C_{60}$ ,

resulting in a liquid-liquid interface [5,6]. In the present study, we found that toluene is an effective shape tuner together with m-xylene. Because of the good solubility of  $C_{60}$  in toluene and m-xylene the growth process involves no interface and thus avoids the formation of entangled structures. We have successfully obtained well dispersed  $C_{60}$  nanocrystals with a regular tube shape by properly adjusting the ratio of toluene to m-xylene.

Crystallization from solutions usually produces  $C_{60}$  solvated structures [9-12]. It has been found that  $C_{60}$  nanorods fabricated from solutions of  $C_{60}$  in m-xylene have a single-crystalline  $C_{60}$ \*1m-xylene solvated structure [7]. This particular structure exhibits a highly enhanced luminescence compared to a pure  $C_{60}$  nanorod [7]. However, it is still an open question whether  $C_{60}$  microtubes obtained from toluene and m-xylene solutions also form solvated structures and if there is any difference between these and single-crystalline  $C_{60}$ \*1m-xylene. This study is important for understanding the formation mechanism of the special tubular shape and how the two solvents tune the shape. Therefore, in this work we also carried out solid-state studies of our fabricated  $C_{60}$  nanotubes by using infrared spectroscopy (IR), x-ray diffraction (XRD) and thermal gravimetric analysis (TGA). It is found that  $C_{60}$  nanotubes form a solvated structure with toluene and m-xylene, and that the molar ratio of the components is 1:2:3 in the order toluene, m-xylene and  $C_{60}$ . The structure found was slightly different from that of  $C_{60}$ \*1m-xylene, due to the introduction of toluene. A tentative mechanism is also proposed to explain the formation of the particular morphology observed.

## 2. Experiment

$C_{60}$  (purity>99.9%) was purchased from Wuda Sanwei Carbon Cluster Corporation, China, toluene was purchased from Beijing Chemical Plant China, and m-xylene (purity>99.0%) was purchased from Phentex Corporation USA.

A saturated toluene solution of  $C_{60}$  was deposited as small drops on a substrate and the same volume of m-xylene was placed in the same way about one centimeter away on the same substrate. An inverted glass beaker, about 80ml in volume, was then used to cover both. After slow evaporation of the  $C_{60}$  toluene solution in the m-xylene atmosphere under the cover, we obtained  $C_{60}$  microtubes on the substrate. Different substrates, including Si, glass, aluminum foil, etc. have been tested and all substrates that are chemically inert to the solvents have been found useful for crystal growth.

$C_{60}$  microtubes on a silicon substrate were examined by means of a scanning electron microscope (SEM, SSX-550 SAIMADZU, Japan). When the solutions were dropped directly onto a copper mesh with carbon microgrids to produce  $C_{60}$  microtubes, a transmission electron microscope (TEM, JEM-2010, Japan) could be employed to study their morphology. X-ray powder diffraction were performed by a Rigaku D/max-RA, using  $CuK\alpha_1$  radiation with  $\lambda = 1.5406\text{\AA}$ , Raman spectroscopy studies were performed by a Raman spectrometer (Renishaw inVia, UK) with an 830 nm laser as excitation to avoid photo-polymerization. IR absorption spectroscopy (Nicolet Avatar 370 DTGS) and TGA (Perkin-Elmer) were also carried out to study the composition of the samples.

## 3. Result and discussion

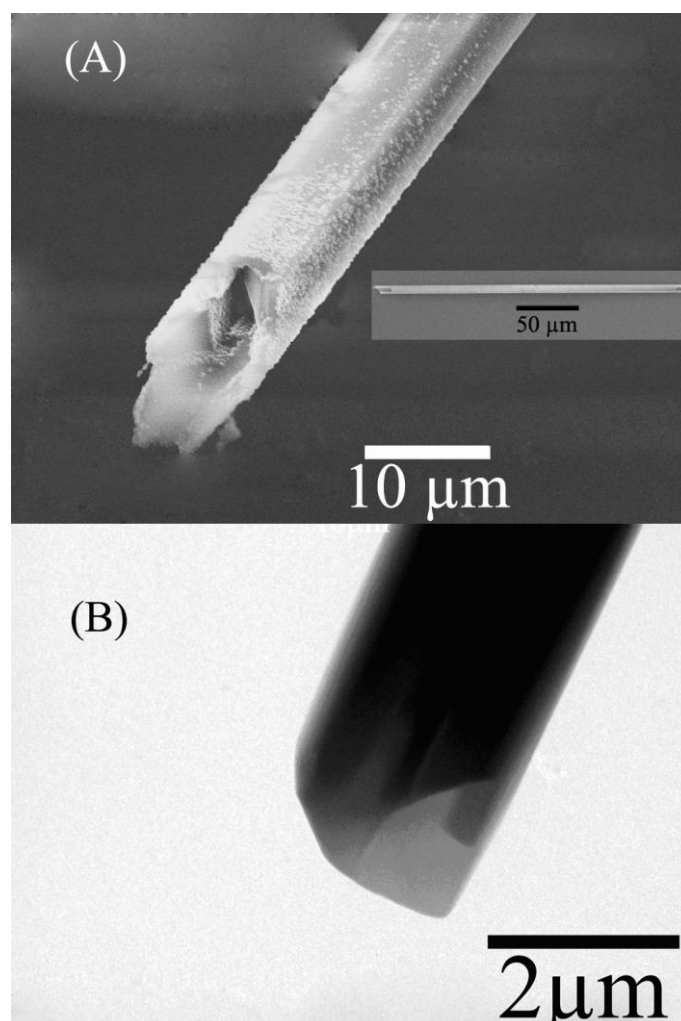


Fig. 1. SEM (A) and TEM (B) images of a single  $C_{60}$  microtube. Insert in part (A) was the image of one single  $C_{60}$  microtube after heat treated at  $150^{\circ}\text{C}$  in vacuum.

A SEM image of a  $C_{60}$  microtube is shown in Fig.1A. The outer diameters of the  $C_{60}$  microtubes are about 2 to 7 micrometers, and the inner diameters are 1 to 3 micrometers. The wall thickness is about one micrometer. When a single  $C_{60}$  microtube was imaged, its detailed features were apparent. The microtubes had a hexagonal cross section and an open end without a regular shape. Insert in Fig. 1A shows the image of one single  $C_{60}$  microtubes heat treated at  $150^{\circ}\text{C}$ , which indicated

that the microtube morphologies can maintain under this condition. The TEM image in Fig. 1B shows a relatively small C<sub>60</sub> microtube with an outer diameter of about 2 micrometers, and the TEM image of the tip also shows a tubular shape.

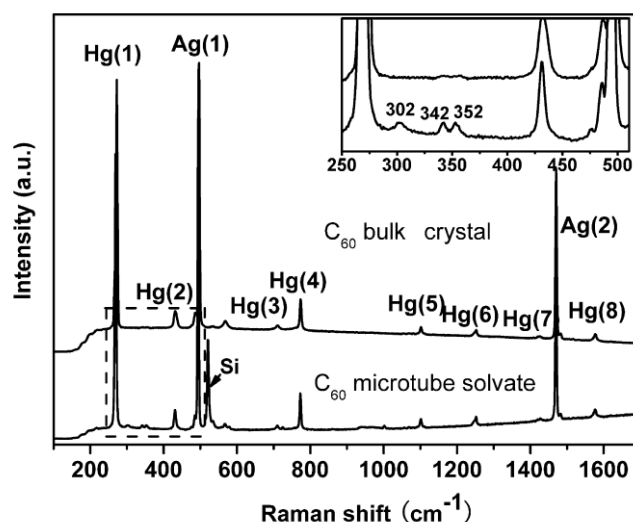


Fig. 2. Raman spectra of C<sub>60</sub> bulk crystals (top) and as-grown C<sub>60</sub> microtubes (bottom).

Raman spectroscopy is a powerful tool to analyze C<sub>60</sub>. It is well known that there are ten Raman peaks for C<sub>60</sub>, eight of which are Hg modes and two are Ag modes [13, 14]. In this study, Raman spectra were collected to characterize the microtubes as shown in Fig. 2, where the spectra of C<sub>60</sub> bulk crystal are also shown for comparison. The Raman spectra of as-grown C<sub>60</sub> microtubes also have ten peaks at the positions 270, 430, 495, 711, 773.4, 1101.5, 1250, 1427, 1470 and 1576.4 cm<sup>-1</sup>, these peaks indicated that the microtubes consist of C<sub>60</sub>. The peak located at 520 cm<sup>-1</sup> is contributed by the silicon substrate, showing that the obtained spectrum is reliable. A direct comparison of the two spectra shows that the microtubes have spectroscopic

features very similar to those of pristine  $C_{60}$ , indicating that the microtubes really consist primarily of  $C_{60}$ . Furthermore, the Raman spectra show that the  $A_g(2)$  pentagonal pinch mode of the  $C_{60}$  microtubes is found at  $1470\text{ cm}^{-1}$ , which is characteristic for pristine  $C_{60}$ . It is well known from the literature that this line will shift to lower frequencies in polymerized  $C_{60}$  [15-17], indicating that the microtubes consist of monomeric  $C_{60}$ . In addition, several new weak peaks were detected at 342, 353, and  $537\text{ cm}^{-1}$ , and the  $C_{60}$  peaks normally found at 496 and  $272\text{ cm}^{-1}$  were shifted to 494 and  $269\text{ cm}^{-1}$ , respectively. Similar shifts and new peaks have also been found in the Raman spectra of  $C_{60}$  solvates formed with toluene and m-xylene.[7,18] The new peaks and the shifts described above further confirmed that solvent molecules have been introduced into the  $C_{60}$  lattice, where they interact with  $C_{60}$  molecules and lower the local symmetry.

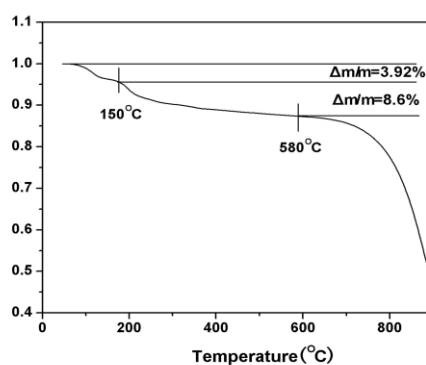


Fig. 3. TGA curve of as-grown  $C_{60}$  microtubes.

Although the Raman spectra show that solvent molecules are incorporated into the as-grown  $C_{60}$  microtubes, the kind and stoichiometry of solvents is not clear. To determine the molar ratio between  $C_{60}$  and solvent molecules in the as-grown



microtubes, thermogravimetry analysis (TGA) was employed. The temperature was ramped from 40 °C to 900 °C at a rate of 5 °C/min in an N<sub>2</sub> atmosphere. This procedure should also help us to study the thermal behavior of the as-grown solvate microtubes. The TGA curve is shown in Fig. 3. Clearly, there are three mass loss regions in the studied range of temperature, indicating that there are at least three components in the samples. From a careful analysis of the curves, it is found that the first mass loss starts as soon as the study begins. Considering the possible components of the samples, this mass loss should be due to the vaporization of toluene. This indicates that the toluene in the solvate is not air-stable. In the higher temperature region, just above the first mass loss region, the second mass loss starts at about 150°C. This temperature is close to the boiling temperature of m-xylene (135°C), indicating that this mass loss was due to the evaporation of this component. In the highest temperature region there is a last mass loss beginning at about 580°C, which is close to the sublimation temperature of C<sub>60</sub> in N<sub>2</sub> atmosphere. This indicates that the last mass loss can be identified with sublimation of the C<sub>60</sub>. Furthermore, it is also found that the mass losses of toluene and m-xylene correspond to about 3.92% and 8.6% of the total weight, respectively, while the mass loss of C<sub>60</sub> is about 87.48%. From this we can ascertain that the molar ratios of the solvate components are 1:2:3 for toluene, m-xylene and C<sub>60</sub>, respectively. This suggests that there is one solvent molecule for each C<sub>60</sub>. From a comparison with the composition of the C<sub>60</sub>·1m-xylene nanorods obtained from pure m-xylene solution, it can be speculated that toluene has replaced m-xylene in some of its positions in the lattice of the as-grown C<sub>60</sub> microtubes.

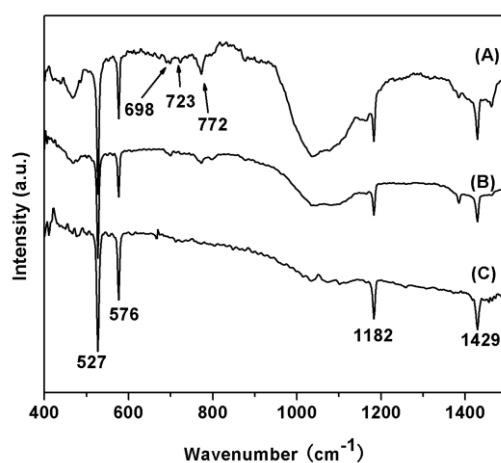


Fig. 4. IR spectra for  $C_{60}$  microtubes stored in air for (A) one day, (B) two months and for microtubes (C) heat-treated at  $150^{\circ}\text{C}$  in vacuum.

Knowledge about the stability of the  $C_{60}$  solvates in air at room temperature is important for both practical applications and for our understanding of the formation mechanism of  $C_{60}$  microtubes. To confirm the stability of the solvents in as-grown  $C_{60}$  microtubes, IR spectroscopy was also carried out on samples kept in air for one day, for two months, and heat-treated at  $150^{\circ}\text{C}$  in vacuum, respectively. The spectra A, B and C in Fig. 4 show sharp absorption peaks, characteristic for  $C_{60}$ , at the positions  $527$ ,  $576$ ,  $1182$  and  $1429\text{ cm}^{-1}$ , indicating that the specimens were primarily composed of  $C_{60}$  molecules. However, for the as-grown sample, three additional peaks at  $698$ ,  $772$  and  $723\text{ cm}^{-1}$  were found (curve A). The former two absorption peaks are characteristic for m-xylene and the peak at  $723\text{ cm}^{-1}$  for toluene. This result again indicates that the as-grown microtubes are solvates containing m-xylene and toluene, consistent with the TGA results.

In the IR spectrum shown as curve B in Fig. 4, for the sample kept for two months in air, the two peaks at  $698\text{ cm}^{-1}$  and  $772\text{ cm}^{-1}$  are still observed, but the absorption peak at  $723\text{ cm}^{-1}$  has disappeared. Combining this with the TGA results, the disappearance should be due to the loss of toluene. The result further confirms that toluene in the crystals is not stable at room temperature, but that the solvent m-xylene is. The IR spectrum of a sample treated at  $150^{\circ}\text{C}$  for 5 hours in vacuum ( $10^{-4}\text{ Pa}$ ) is shown as curve C in Fig. 4. No characteristic absorption peaks for solvents were observed, indicating that all the solvents in the samples were removed under these conditions, and that we have obtained pure microtubes consisting of only  $\text{C}_{60}$ .

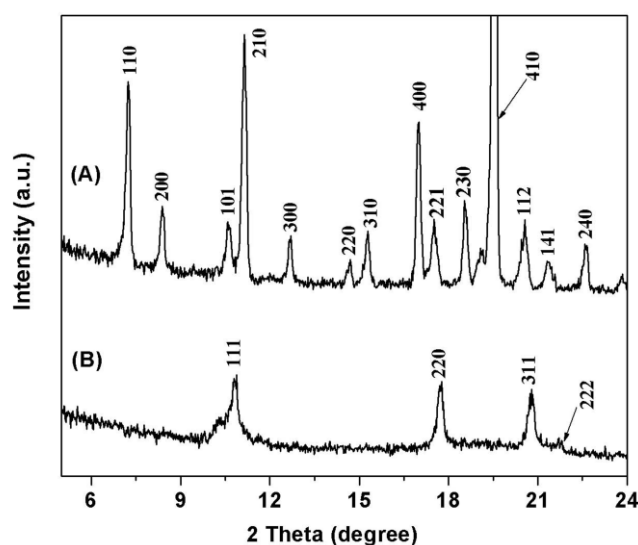


Fig. 5. XRD patterns from (A) as-grown  $\text{C}_{60}$  microtubes and (B)  $\text{C}_{60}$  microtubes treated at  $150^{\circ}\text{C}$  in vacuum.

To investigate the structure of the solvated and pure  $\text{C}_{60}$  microtubes, X-ray diffraction (XRD) has been carried out. As shown by curve A in Fig. 5, the structure of as-grown  $\text{C}_{60}$  microtubes has been indexed by a hexagonal system with cell

dimensions  $a = 2.411$  nm and  $c = 0.930$  nm ( $a/c = 2.593$ ), which is slightly different from the parameters of  $C_{60}$  nanorods obtained by evaporation of a solution of  $C_{60}$  in pure m-xylene. [2,7] This slight difference in the values of cell parameters is attributed to the presence of toluene in some m-xylene positions. XRD patterns for microtubes heat-treated at a temperature about  $200^{\circ}\text{C}$  in vacuum of about  $10^{-4}$  Pa, which according to the TGA and IR results should consist of pure  $C_{60}$ , are presented as curve B in Fig. 5. As expected, the microtubes have XRD features very similar to those of pristine bulk  $C_{60}$  [19,20]. Peaks have been indexed as the (111), (220), (311) and (222) diffraction peaks from a fcc lattice, indicating that the  $C_{60}$  microtubes have the same fcc structure as pristine  $C_{60}$ . This result suggests that single crystalline pure  $C_{60}$  microtubes were obtained under these gentle treatment conditions.

Fig. 6A shows SEM images of a selected incomplete microtube found among our samples, a side-view SEM image of the morphology of the tip of incomplete  $C_{60}$  microtubes is exhibited. The SEM image of the incomplete microtube reveals that neighboring individual nanorods are assembled together, resulting in a bundle with the morphology of a fence. To confirm this proposed growth mechanism we have designed two similar experiments differing in the evaporation rates of the solution. First, the solution of  $C_{60}$  in toluene was kept in the atmosphere of m-xylene for only five minutes, and was then opened in the aerator to make the solvent evaporate rapidly (in about five minutes). SEM images of the obtained samples are shown in Fig. 6C. The SEM images reveal  $C_{60}$  crystals with rodlike morphologies and diameters in the range of 100 to 300 nm. In the other experiment, the solution was evaporated at a

temperature of  $-10^{\circ}\text{C}$  to slow down the evaporation rate. The SEM image shown in Fig 6B shows that a microtube-like structure has been synthesized on the Si substrate. Individual  $\text{C}_{60}$  microrods have diameters in the range of 1 to 2  $\mu\text{m}$ , which is smaller than the diameters of  $\text{C}_{60}$  microtubes but much larger than those of  $\text{C}_{60}$  nanorods. In addition, the tips of the  $\text{C}_{60}$  microrods consist of several  $\text{C}_{60}$  nanorods assembled together. These results indicate that the morphology of the  $\text{C}_{60}$  crystals grown have a close relationship with the evaporation rates.

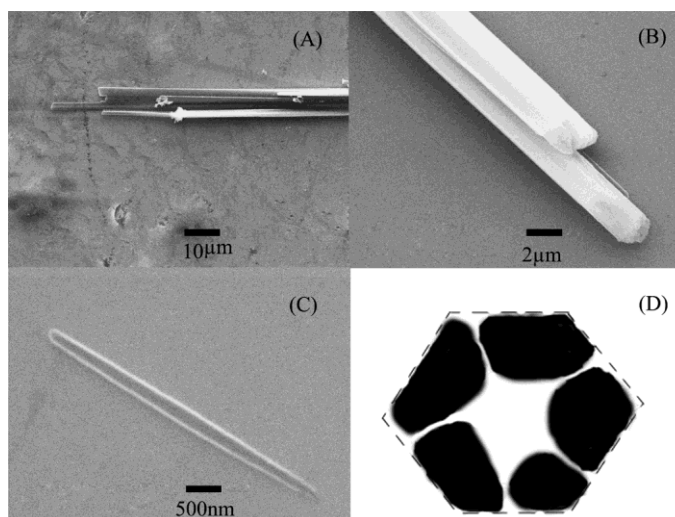


Fig. 6. SEM images of (A) incomplete  $\text{C}_{60}$  microtubes synthesized at room temperature, (B)  $\text{C}_{60}$  microrods synthesized at  $-10^{\circ}\text{C}$  and (C)  $\text{C}_{60}$  nanorods obtained by rapid evaporation of solution. Part (D) shows the proposed model for the cross section of  $\text{C}_{60}$  microtubes.

In our previous work, we have found that m-xylene is an effective shape controller for  $\text{C}_{60}$  nanorods [2,7], forming a single crystalline solvated structure with  $\text{C}_{60}$ . In this work m-xylene was also introduced into the lattice of  $\text{C}_{60}$ , as shown by the TGA and

IR results, the presence of m-xylene is attributed to its being dissolved into the toluene solution, where it can take part in the formation of 1D fullerene structure. Considering the experiments with different evaporation rates mentioned above, we believe that single nanorods are the first step in the fabrication of C<sub>60</sub> microtubes and rods. It is reasonable that the incomplete C<sub>60</sub> microtubes correspond to early stages in their growth, which may also result in the formation of hexagonal prismatic tubular morphologies at the final growth stage. From SEM observations of the C<sub>60</sub> microtubes we propose the dotted line model of C<sub>60</sub> microtubes shown in Fig. 6D, suggesting that the C<sub>60</sub> microtubes are formed by the coalescence of neighboring nanorods. This mechanism is similar to that of ZnO microtubes [21]. However, in the case of rapid evaporation there was not enough time for the nanorods to aggregate together, and only individual nanorods were obtained. In the opposite case, when the solution evaporated more slowly, the C<sub>60</sub> nanorods were packed more closely and solid microrods were obtained instead of microtubes.

#### **4. Conclusion**

In summary, C<sub>60</sub> microtubes were fabricated by modifying the facile solution evaporation method developed earlier through evaporating toluene solution in an atmosphere of m-xylene at room temperature. The microtubes have hexagonal cross sections and outer diameters ranging from 2 to 8 micrometers. The as-grown samples consisted of C<sub>60</sub> solvated with toluene and m-xylene, and the molar ratios of the components were 1:2:3 for toluene, m-xylene and C<sub>60</sub>, respectively. The as-grown

samples have an hcp structure ( $a = 2.411$  nm and  $c = 0.93$  nm). After heat-treatment at  $200^{\circ}\text{C}$  in vacuum the solvents were removed and pure  $\text{C}_{60}$  single crystalline microtubes with an fcc structure ( $a = 1.428$  nm) were obtained. Moreover, a reasonable growth mechanism was proposed, suggesting that  $\text{C}_{60}$  microtubes were self-assembled from several individual nanorods.

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