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EFFICIENCY ANALYSIS OF INDIRECT VECTOR CONTROLLED THREE PHASE INDUCTION MOTOR DRIVE

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ABSTRACT: This paper analyses the overall system level efficiency of an indirect vector controlled induction motor drive. Both the induction motor losses and inverter losses are considered. A 5.4-hp induction motor drive is simulated to analyse the efficiency under different operating conditions of the drive. The variation of efficiency under load change and speed change is observed. Simulation results show that efficiency increases as the operation of induction motor drive shifts from unrated to rated conditions. At light loads, the iron losses in the induction motor are significant. The efficiency of the motor can be increased by keeping the flux level below the rated value. Also the influence of hysteresis band on the switching losses of the inverter is analysed. The results suggest that, for efficient operation of the drive, an optimum combination of the various control variables are required.

Keywords: Vector control, Hysteresis band, Indirect field oriented control, Switching losses, Simulink

I. INTRODUCTION

It is estimated that electric machines consume more than 50% of the world electric energy generated. Economic saving and reduction of environmental pollution are the two factors that highlights the importance of analyzing the efficiency in electric drives. The induction motors are widely used in the electrical drives and are responsible for most of the energy consumed by electric motors. In recent years the control of high-performance induction motor drives for general industry applications and production automation has received widespread research interests. Many schemes have been proposed for the control of induction motor drives, among which the field oriented control, or vector control, has been accepted as one of the most effective methods. Vector control offers a number of benefits including speed control over a wide range, precise speed regulation, fast dynamic response, and operation above base speed.

In the field oriented control of an induction motor drive system, current control technology plays the most important role in current-controlled pulse width modulation (PWM) inverters, which are widely applied in high performance dynamic drives system. Among the various current control techniques, considering easy implementation, the conventional hysteresis PWM current control method is a popular one. The advantages of this scheme are its simplicity, good accuracy, good response, and high robustness. The major drawback of this scheme is that high switching frequency can happen at lower hysteresis band so the switching loss of the inverter will be increased. In addition, the current error is not strictly limited. The current ripple can reach twice the hysteresis band.

This paper analyses the overall system level efficiency of a vector controlled induction motor drive which employs a hysteresis current controller for PWM generation. The losses in the induction motor and the switching losses in the inverter circuit of the drive are considered. Induction motors have a high efficiency at rated speed and torque. However, the operation of the machine with rated flux at light loads, iron losses increase dramatically, reducing considerably the efficiency. The hysteresis band of the current controller is the main factor deciding the switching losses in the inverter circuit. It also affects the current ripple and torque ripple of the induction motor drive.

II. INDIRECT FIELD ORIENTED CONTROL

By using field oriented control, torque and flux of the induction motors can be controlled independently as in dc motors. The power circuit consists of a front end diode rectifier and a hysteresis band current control pulse width modulation (PWM) inverter. Fig. 1 shows the block diagram of a typical IFOC of induction motor.

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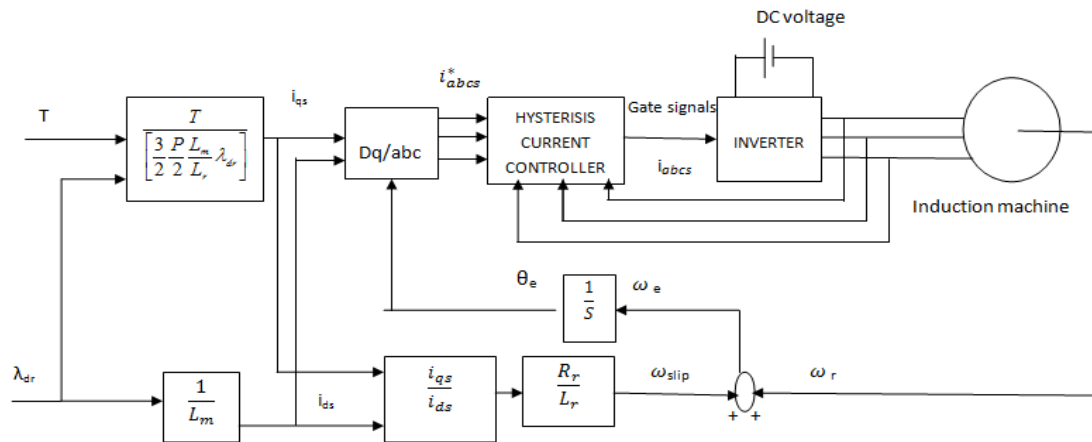


Fig. 1 Typical IFOC block diagram

The speed PI controller generates the reference torque command:

$$T = (K_{p_speed} + \frac{K_{i_speed}}{s})(N_{ref} - N) \quad (1)$$

where N_{ref} is the speed command and N is the actual rotor speed.

The torque and rotor flux reference commands are utilized to generate the motor $d-q$ reference currents:

$$i_{ds}^e = \frac{\lambda_{dr}}{L_m} \quad (2)$$

$$i_{qs}^e = \frac{T}{\left[\frac{3 P L_m}{2 2 L_r} \lambda_{dr} \right]} \quad (3)$$

The flux is kept at rated value up to rated speed. Hence i_{ds}^e , the d -axis component of stator current is constant depending on the rated flux value. The i_{qs}^e , q -axis component of stator current determines the electromagnetic torque developed. The slip frequency ω_{slip} , is generated from i_{qs}^e and i_{ds}^e .

$$\omega_{slip} = \frac{R_r}{L_r} \cdot \frac{i_{qs}^e}{i_{ds}^e} \quad (4)$$

where R_r is the rotor resistance and L_r is rotor inductance.

The synchronous speed, ω_e is the sum of slip frequency, ω_{slip} and electrical angular rotor frequency, ω_r .

$$\omega_e = \omega_{slip} + \omega_r \quad (5)$$

The integration of ω_e yields the rotor pole position, θ_e .

$$\theta_e = \int \omega_e \quad (6)$$

The hysteresis PWM attempts to force the actual motor currents (i_{as} , i_{bs} , i_{cs}) to the reference currents (i_{as}^* , i_{bs}^* , i_{cs}^*) values. The error between the reference currents and the actual currents are used to switch the PWM inverter. The output of the inverter is supplied to the stator of the induction motor.

III. INDUCTION MOTOR DRIVE EFFICIENCY

Minimum power loss operation in induction motor drives brings about significant global energy savings, since machines consume approximately two-thirds of all electricity generation worldwide. The three main components of a motor drive system are the control, machine, and power electronics. Control is based on analog or digital circuits and usually consumes a negligible amount of power; its power consumption is relatively constant. Machine and power electronics dominate the system losses.



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Machines are normally designed to operate at rated flux conditions so that the developed torque per ampere is high and transient response is fast. If the flux component of the stator current in the d-q synchronously rotating frame is set to the rated field flux for the full range of base speed (i.e. from zero to rated value), as is done in conventional vector control method of an induction motor, it results in production of very fast and precise torque response. However, most of the time, industrial drives operate at light loads. If rated flux is maintained at light load the core loss is excessive resulting in poor efficiency of the drive. In addition, in low frequency operations, core loss is rather low compared to copper loss. As the speed increases, the contribution of eddy current loss increases and finally becomes dominant, hence optimal combination of direct axis (d-axis) and quadrature axis (q-axis) current vary depending on the required torque and speed.

IV. INDUCTION MOTOR LOSSES

The operating loss of an induction motor is composed of the stator and rotor copper losses, the core losses and the mechanical losses. The copper loss is due to the flow of current through stator and rotor windings and is given by

$$W_{Cu} = \frac{3}{2} \left[(i_{qs}^e)^2 + (i_{ds}^e)^2 \right] r_s + \left[(i_{qr}^e)^2 + (i_{dr}^e)^2 \right] r_r \quad (7)$$

where i_{qs}^e and i_{ds}^e are q-axis and d-axis stator current respectively and i_{qr}^e and i_{dr}^e are q-axis and d-axis rotor currents respectively.

The core (iron) losses due to hysteresis and eddy currents are related as

$$W_{Fe} = \frac{3}{2} \left[K_h \omega_e \lambda_m^e + K_e \omega_e^2 \lambda_m^e \right] \quad (8)$$

where K_h and K_e are the eddy current and hysteresis loss coefficients and λ_m is the flux linkage.

The mechanical losses are dependent on the rotor speed and is given by

$$W_{mech} = K_m \omega_r^2 \quad (9)$$

where K_m is the mechanical loss coefficient.

Thus the total operating losses are given by

$$W_{total} = \frac{3}{2} \left[(i_{qs}^e)^2 + (i_{ds}^e)^2 \right] r_s + \left[(i_{qr}^e)^2 + (i_{dr}^e)^2 \right] r_r + \frac{3}{2} \left[K_h \omega_e \lambda_m^e + K_e \omega_e^2 \lambda_m^e \right] + K_m \omega_r^2 \quad (10)$$

Efficiency of the induction motor is given by

$$\eta = \frac{T_e \omega_r}{T_e \omega_r + W_{total}} \quad (11)$$

where T_e is the electromagnetic torque developed.

V. INVERTER LOSSES

In vector-controlled drives, it is common to employ stator current or flux hysteresis controllers. The hysteresis band affects the switching and conduction action of inverter switching devices. This is illustrated for hysteresis current control of one inverter phase. In the hysteresis band is small, and the switch (assumed insulated gate bipolar transistor (IGBT) in this case) turns on and off more often than in the case shown in where the hysteresis band is larger. With a smaller hysteresis band, current is maintained within a tight range causing the inverter to switch faster. The larger hysteresis band allows more room for current variation and thus yields less inverter switching action.

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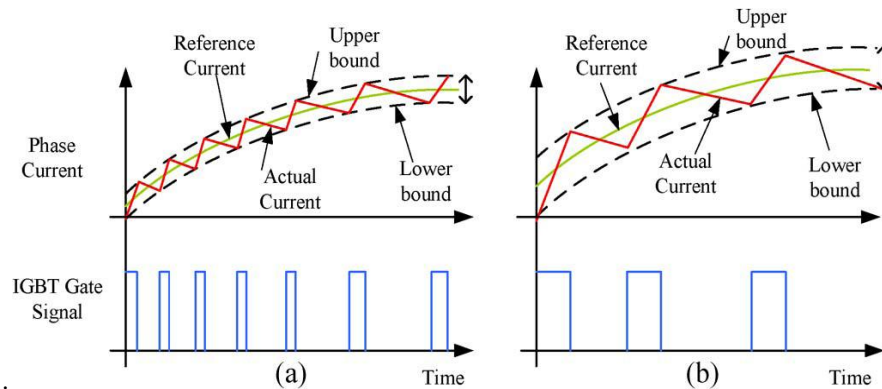


Fig. 2 Variation in the gate signal generation pattern for change in hysteresis band

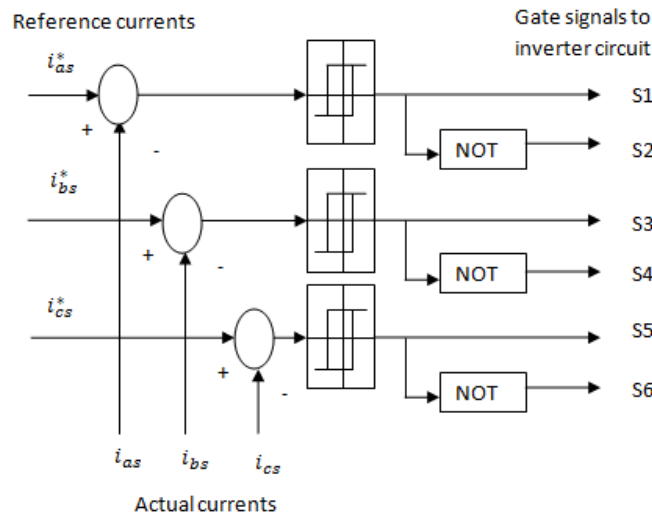


Fig. 3 Hysteresis current controller

A simplified diagram of the proposed three-phase PWM current controller is shown in Fig 3. The current controller involves three independent hysteresis comparators and three logic gates with NOT function. The drive signals for the inverter power switches are derived from the output signals of the controller. In the current controller, the three-phase current commands (i_{as}^* , i_{bs}^* , and i_{cs}^*) are compared with the actual stator currents (i_{as} , i_{bs} , and i_{cs}), and then the resulting errors are fed into the two-level hysteresis comparators, respectively. The hysteresis comparator output signal is defined as:

$$y = 0, i_{abc} > \left(i_{abc}^* + \frac{\Delta i}{2} \right)$$

$$y = 1, i_{abc} < \left(i_{abc}^* - \frac{\Delta i}{2} \right)$$

where i_{abc} denotes one of the three-phase currents and i_{abc}^* is its reference, and Δi denotes the preset hysteresis band for all

phases. Assuming, when the actual stator current increases and reaches the upper limit ($i_{abc}^* + \Delta i/2$), the hysteresis comparator output is $y=0$, so that an appropriate voltage vector is selected to decrease the stator current. Conversely, when the actual stator current decreases and reaches the lower limit ($i_{abc}^* - \Delta i/2$), the hysteresis comparator output is $y=1$, so that another appropriate voltage vector is chosen to increase the stator current. Therefore, a smaller ripple will be produced if a narrower hysteresis band is employed, but the power dissipation in the inverter switches will increase



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owing to a larger switching frequency. The current ripple and switching frequency are two chief considerations for determining current band. In the conventional hysteresis current controller, it is well known that the current varies around the reference with a certain ripple. The current ripple can reach twice the hysteresis band due to the interaction between the inverter switches.

VI. SIMULATION RESULTS

An indirect field oriented controlled 5.4 hp induction motor drive is simulated using MATLAB / SIMULINK. Simulations have been carried on a 5.4 hp induction motor drive, the ratings of which are summarized in the Table I. The performance of the drive under different operating conditions is observed. Table II shows the efficiency of IM at different speed and load conditions.

TABLE I MOTOR PARAMETERS

Rated power	5.4 hp
Rated speed	1430 rpm
Rated current	9.1 A
Rated torque	26.7 Nm
Number of poles	4

It is observed that the iron losses are almost constant for the conventional method at different load condition for a given constant speed. When the machine operates at lower loads or at non rated speeds, its efficiency decrease due to unbalance between the two main losses components, with the iron losses dominating at light loads. At rated speed, the efficiency changes from 60% to 82% as load is increased from 20%(5.34 Nm) to 100%(26.7 Nm) of the rated load torque. The mechanical losses are constant for a given speed and varies proportionally as the speed varies.

TABLE II EFFICIENCY OF 5.4HP INDUCTION MOTOR

Speed(rpm)	Load (% of rated torque)	Cu loss(W)	Fe loss(W)	Mech loss(W)	Total loss(W)	Efficiency(%)
1430(rated speed)	100	404	287	168	852	82
	80	290	283	168	737	81
	60	195	278	168	637	78.7
	40	126	273	168	564	73.5
	20	84	271	168.6	524	60
1144(80% of rated speed)	100	394	188	107.6	690	81.71
	80	277	186	107.5	573	81.2
	60	188	183	107.6	480	79.6
	40	122	179	107.8	411	75.21
	20	83	177	108.3	370	63.2
858(60% of rated speed)	100	390	106	60.82	558	80.27
	80	280	104	60.82	444	80
	60	187	102	60.82	348	79.8
	40	124.4	100.4	60.82	285	76.7
	20	83	99.1	60.82	244	65
572(40% of rated speed)	100	386	52.37	27	470	76.6
	80	276	51	27	352	77.8
	60	187	48.8	27	263	76.7
	40	123	47.2	27	195	76
	20	83	45.8	27	157	66.7
286(20% of rated speed)	100	384	15	6.728	407	67.4
	80	274	14	6.749	292	67.3
	60	184	13.3	6.747	204	68.5
	40	120	12.5	6.73	141	66.7
	20	82	11.6	6.728	94	60

A. Efficiency analysis of 5.4hp induction motor under load change

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Fig.5 shows the simulated dynamic performance of the 1M drive for a step change in load torque. During starting motor draws high stator current with low frequency to develop the necessary starting torque and once the motor picks up speed the frequency increases and the magnitude of current reduces. There are small ripples in the stator current and hence in the developed electromagnetic torque due to switching in hysteresis PWM current controller. When the load is increased from 20% to 100% of rated torque at $t = 0.5$ sec, the speed controller maintains the motor at rated speed. The electromagnetic torque developed by the motor increases to the rated value 26.7 Nm to satisfy the load torque requirement with a proportional increase in the stator current.

The direct axis current is a constant value depending up on the rated flux value and the quadrature axis current is proportional to the load torque. But when the drive is operated at light load condition, the efficiency is poor as the iron losses is maximum corresponding to the rated flux.

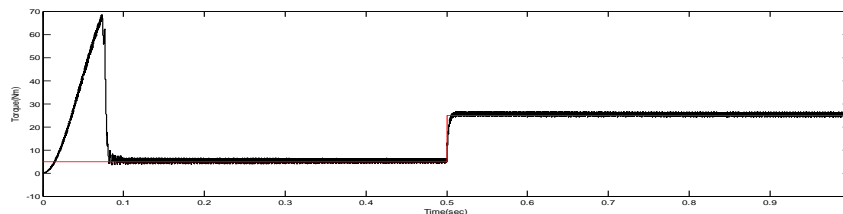


Fig. 5(a) Torque

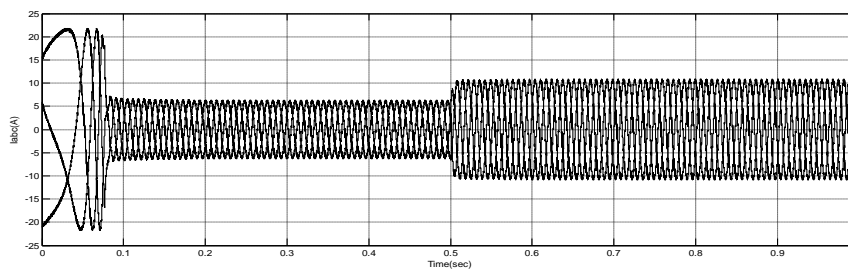


Fig. 5(b) Current

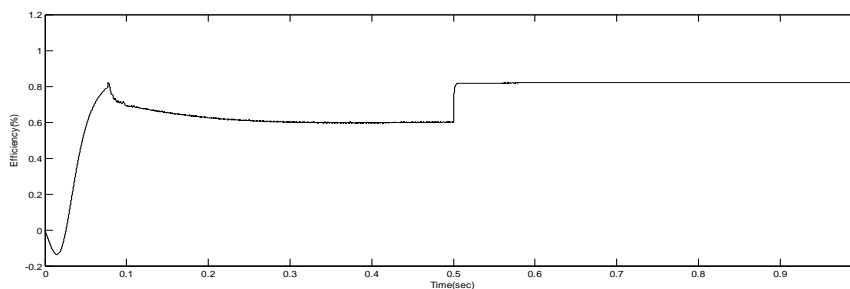


Fig. 5(d) Efficiency

B. Efficiency analysis of 5.4 hp induction motor under speed change

Fig.6 shows the simulated dynamic performance of the 1M drive for a step change in speed. At $t = 0.5$ sec, when the commanded speed is increased from 286 rpm to 1430 rpm (rated speed) with the same load torque, the actual motor speed tracks the commanded speed. In addition, the torque does not change in the steady state and there is no change in the stator current. It is observed that at constant speed, increasing load on the 1M drive results in improved efficiency. It is observed that the efficiency increases with increase in speed under fixed load operation of the drive. At rated load, the efficiency changes from 67.4% to 82% as the speed is increased from 20% (286 rpm) to 100% (1430 rpm) of the rated load torque.

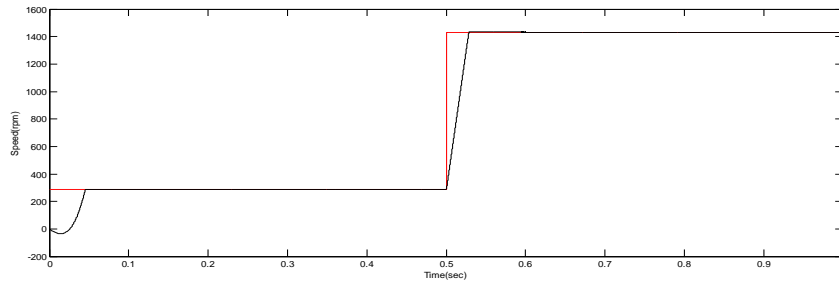


Fig. 6(a) Speed

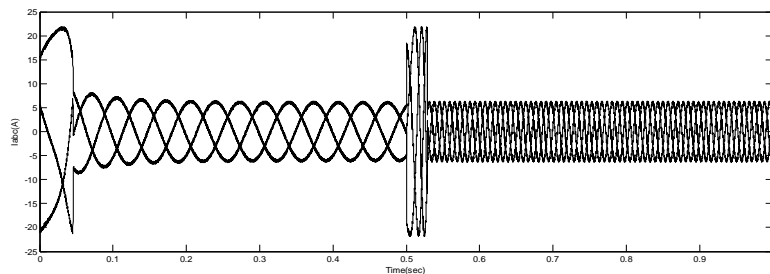


Fig. 6(c) Current

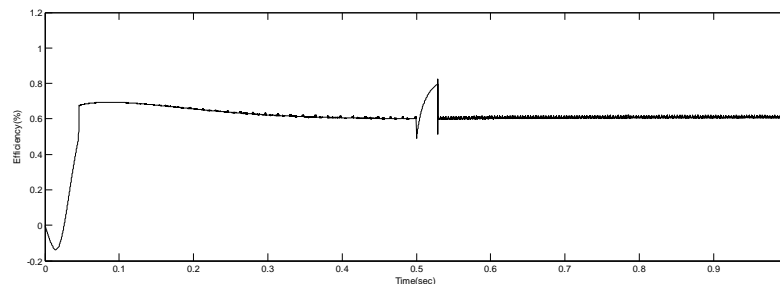


Fig. 6(d) Efficiency

C. Efficiency analysis of 5.4 hp induction motor under hysteresis band change

The induction motor drive was simulated with hysteresis band $h=0.5$ and $h=4$. Fig. 7(a), (b), (c) and Fig. 8(a), (b), (c) shows the pulses, current and torque waveforms for $h=0.5$ and $h=4$ respectively. It can be seen that the number of switching has been decreased when the hysteresis band was increased from $h=0.5$ to $h=4$. However the torque and current ripple increases as seen from Fig 8(b) and Fig. 8(c). The torque ripple factor rises from 15% to 60% with the increase in hysteresis band of the current controller.

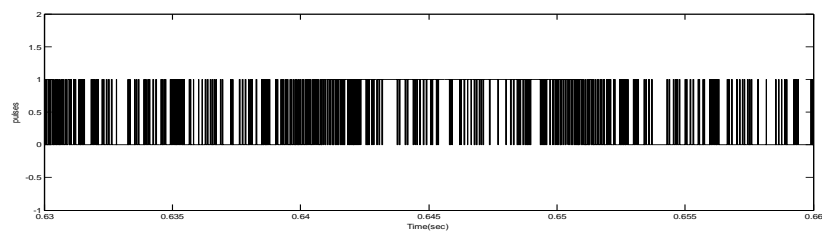


Fig. 7(a) Gate pulse



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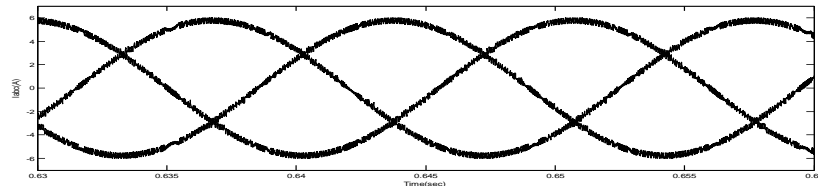


Fig 7(b).Current

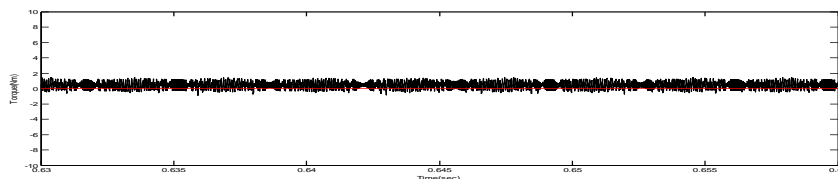


Fig. 7(c) Torque

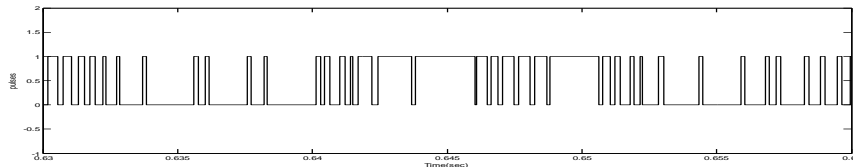


Fig. 8(a) Gate pulse

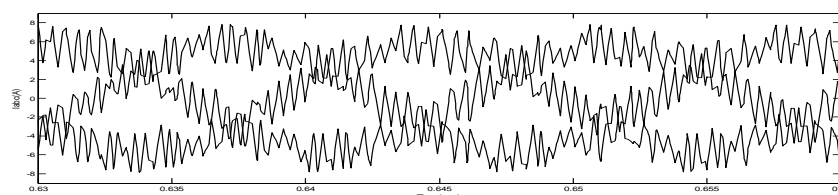


Fig. 8(b) Current

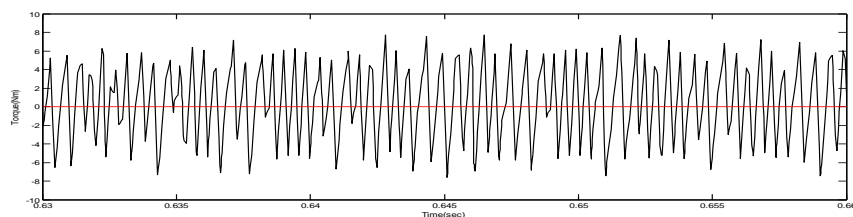


Fig. 8(c) Torque

VII. CONCLUSION

The overall efficiency of induction motor drive depends on various factors like hysteresis band of the current controller, load conditions, flux level. The induction motor drive efficiency can be improved by means of loss reduction, which can be realized by motor selection and design, improvement of the waveforms supplied by power inverters, utilizing a suitable control method. The efficiency of induction motor at light loads can be improved by operating the machine at a flux level below the rated value, thus controlling the iron losses. The switching losses in the inverter and the torque ripple in the induction motor are the critical factors deciding the hysteresis band for the current controller.

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