

## Breakthrough studies of Co<sub>3</sub>O<sub>4</sub> supported activated carbon monolith for simultaneous SO<sub>2</sub>/NO<sub>x</sub> removal from flue gas

### ABSTRACT

This work investigates the deposition precipitation, pore volume impregnation and hydrothermal methods of synthesizing activated carbon monolith supported metal oxide adsorbent (Co<sub>3</sub>O<sub>4</sub>/ACM). The hydrothermally synthesized Co<sub>3</sub>O<sub>4</sub> activated carbon monolith adsorbent (Hm-Co<sub>3</sub>O<sub>4</sub>/ACM) demonstrate better adsorption capacity (SO<sub>2</sub> is 123.1, NO<sub>x</sub> is 130.2 mg/g) than the adsorbents synthesized by the other methods. The adsorbent displayed high affinity to NO<sub>x</sub> adsorption where this influence was associated to operation conditions, physical and chemical properties of the adsorbent which were expressed in the plot of the breakthrough curve. Moreover, the surface properties (BET), thermal decomposition (TGA), functional groups (FTIR), chemical composition (XRD) and surface morphology (FESEM) of the adsorbent were investigated. The Langmuir adsorption isotherm fitted the experimental results meanwhile, the thermal regeneration of the adsorbent over two cycles showed an average regeneration efficiency of 94.4% for SO<sub>2</sub> and 94.8% for NO<sub>x</sub>. Finally, the post regeneration characterization analyses were discussed.

**Keyword:** Activated carbon monolith; Breakthrough curves; Environment; Synthesis; Flue gas