

# Northumbria Research Link

Citation: Dai, Ziyue, Heidrich, Elizabeth S., Dolfing, Jan and Jarvis, Adam P. (2019) Determination of the Relationship between the Energy Content of Municipal Wastewater and Its Chemical Oxygen Demand. *Environmental Science & Technology Letters*, 6 (7). pp. 396-400. ISSN 2328-8930

Published by: American Chemical Society

URL: <https://doi.org/10.1021/acs.estlett.9b00253> <<https://doi.org/10.1021/acs.estlett.9b00253>>

This version was downloaded from Northumbria Research Link:  
<http://nrl.northumbria.ac.uk/id/eprint/44856/>

Northumbria University has developed Northumbria Research Link (NRL) to enable users to access the University's research output. Copyright © and moral rights for items on NRL are retained by the individual author(s) and/or other copyright owners. Single copies of full items can be reproduced, displayed or performed, and given to third parties in any format or medium for personal research or study, educational, or not-for-profit purposes without prior permission or charge, provided the authors, title and full bibliographic details are given, as well as a hyperlink and/or URL to the original metadata page. The content must not be changed in any way. Full items must not be sold commercially in any format or medium without formal permission of the copyright holder. The full policy is available online: <http://nrl.northumbria.ac.uk/policies.html>

This document may differ from the final, published version of the research and has been made available online in accordance with publisher policies. To read and/or cite from the published version of the research, please visit the publisher's website (a subscription may be required.)



**Northumbria**  
**University**  
NEWCASTLE

1 **Determination of the Relationship between the Energy Content of Municipal**  
2 **Wastewater and its Chemical Oxygen Demand**

3  
4 **Ziye Dai, Elizabeth S. Heidrich\*, Jan Dolfing and Adam P. Jarvis**

5  
6 **School of Engineering, Newcastle University, Newcastle upon Tyne NE1 7RU, UK.**

7  
8 **\*Corresponding Author** E-mail: [elizabeth.heidrich@ncl.ac.uk](mailto:elizabeth.heidrich@ncl.ac.uk). Tel: +44 (0)191 208 8997. Fax:  
9 +44 (0)191 208 6502

10  
11 **Abstract**

12 Quantitatively evaluating progress towards energy neutral, or even energy positive,  
13 wastewater treatment necessitates reliable data on the intrinsic energy content of the wastewater.  
14 It has long been assumed that the amount of energy in wastewater is directly related to its chemical  
15 oxygen demand (COD), but the convoluted method for measuring the wastewater energy content  
16 has meant that a reliable, statistically robust relationship between COD and energy has never been  
17 drawn. In this research we use a new drying method and analysed a set of 107 municipal  
18 wastewater samples, with a range of COD values from 16.4 to 1151 mg/L. The results revealed a  
19 strong correlation between COD and energy content of 16.1 kJ/g COD ( $p < 0.001$ ). Reliable  
20 predictions of a wastewater's energy content can now be made on the basis of the COD  
21 measurement alone.

22  
23 **Keywords:**

24 Energy, wastewater, COD, ammonia

## 25 **1. Introduction**

26 It has been estimated that municipal wastewater treatment accounts for approximately 3 – 5%  
27 of total global energy usage <sup>1,2</sup>. Demand for wastewater treatment has increased dramatically in  
28 recent years in major economies such as China <sup>3</sup>, and in many parts of the world standards for  
29 treated effluent discharge are becoming more stringent <sup>4</sup>. Thus, whilst there is a pressing need to  
30 reduce energy consumption globally to combat the effects of climate change, the municipal  
31 wastewater treatment sector faces substantial challenges in contributing to this effort.

32  
33 Common municipal wastewater treatment technologies such as the activated sludge process  
34 have substantial energy requirements, especially due to aeration, which accounts for approximately  
35 50% of the total process energy demand <sup>5</sup>. Despite this high energy consumption current estimates  
36 suggest that there is four to five times more energy in wastewater than is used to operate  
37 wastewater treatment plants <sup>4,5</sup>. This implies that if energy consumption is reduced and energy  
38 recovery maximised it should be feasible for wastewater treatment to be at least energy neutral <sup>4</sup>  
39 or even energy positive <sup>6</sup>.

40  
41 Quantitatively evaluating progress towards energy neutral, or energy positive, wastewater  
42 treatment necessitates reliable data for both energy consumption and the intrinsic energy content  
43 of the wastewater. The energy content of wastewater comes primarily from compounds that  
44 contribute to Chemical Oxygen Demand (COD) such as lipids and carbohydrates; the contributions  
45 of nitrogen compounds (0.3 kWh/m<sup>3</sup>) are a relatively minor component (~ 15%) of the total  
46 theoretical energy content of 1.96 kWh/m<sup>3</sup> <sup>5</sup>.

47

48 Chemical Oxygen Demand (COD) is therefore taken to be indicative of the energy content  
49 of wastewater since it broadly quantifies the amount of energy-containing organic matter within  
50 it. The advantage of using COD as a measure of energy content is that it is among the most  
51 commonly determined properties of municipal wastewater, its analysis is a straightforward  
52 procedure. But the relationship between COD and energy content is very poorly defined.

53  
54 The reason for the poor comprehension of the relationship between COD and energy  
55 content is that accurate measurement of the energy content of wastewater has been hampered by  
56 the methods available for its determination. In particular, the difficulties arise because of the need  
57 to dry relatively large volumes of aqueous sample prior to determination of the energy content, by  
58 bomb calorimetry, on the dried residue <sup>7,8</sup>. Shizas and Bagley <sup>7</sup> accomplished this via oven drying  
59 at 103°C but, whilst a relatively quick drying procedure, oven drying will have driven off the  
60 volatile organic compounds that are a key contributor to the overall energy content of the  
61 wastewater. Heidrich et al. <sup>8</sup> measured COD losses during oven-drying of 44 – 49%, and therefore  
62 developed a freeze-drying method to avoid such losses. This approach reduced COD loss to 18 –  
63 25% but the main problem with this method was that the drying procedure took four to eight weeks  
64 for a single sample.

65  
66 Korth et al. <sup>9</sup> gathered samples from two wastewater treatment sites over the course of one  
67 year, each sample taken at the same time in the morning. The authors acknowledge the advantage  
68 of capturing more of the energy containing compounds using the state of the art method of freeze  
69 drying, but due to the time requirement of this method it was only used for three of the samples  
70 taken. These had an average energy of 13.0 kJ/gCOD, capturing substantially more energy than

71 the 14 oven dried samples of 5.9 kJ/gCOD. Though this study adds three more data values for the  
72 amount of energy in wastewater, the relationship with COD remains elusive.

73  
74 If the energy content of wastewater is to be routinely used in understanding performance  
75 efficiencies of energy yielding treatment processes such as the use of anaerobic digestion or the  
76 use of bioelectrochemical systems, there needs to be either: a substantially easier method of  
77 making this measurement; or a robust and significant link between the energy and another easy to  
78 measure parameter, most likely the COD. The former option is unlikely as total energy content  
79 must be measured by bomb calorimetry, which in itself uses a specialised piece of equipment, and  
80 further to this the sample of wastewater must be dried prior to this analysis, and the drying process  
81 can greatly affect the energy content. The objectives of this investigation were to (i) develop a  
82 more efficient, but accurate, method for the determination of the energy content of wastewaters  
83 and (ii) reliably determine the relationship between COD and energy content of municipal  
84 wastewater.

85

## 86 **2. Materials and Methods**

87

### 88 *2.1. Sample collection and study sites*

89 Samples were collected between March and October 2016 from four municipal wastewater  
90 treatment plants with varying population equivalents. In total 62 composite samples and 48 spot  
91 samples were taken. (Details in Supporting Information S1). At the request of the wastewater  
92 treatment companies the plants from which samples were collected have been anonymised. All  
93 four of the UK wastewater treatment plants (Wastewaters A, B, C and D) comprise mechanical

94 settlement as the primary treatment process followed by secondary treatment using the activated  
95 sludge process. There was a 25-fold difference in population equivalents served between the  
96 smallest and the largest plant, and the plants are distributed over a wide geographical area of  
97 Northern England and Scotland. During the site selection process plants involving high levels of  
98 industrial effluent were avoided, as previous research has shown these are more likely to contain  
99 high energy containing compounds which will distort the results <sup>8</sup>. The WWTPs chosen mainly  
100 treat domestic wastewater with less than 10% of industrial trade effluent.

## 101 *2.2. Drying method*

102 To avoid problems with substantial energy losses due to oven drying, or very long drying  
103 times by freeze-drying <sup>8</sup>, in this new method samples were dried using a Genevac Rocket 4D  
104 Synergy centrifugal evaporator (SP Scientific, Warminster, Pennsylvania, USA). Glass drying  
105 flasks for the centrifugal evaporator were first dried at 104°C for 1 hour, cooled to room  
106 temperature in a desiccator, and weighed. The apparatus allowed for six glass drying bottles with  
107 400ml capacity to be dried simultaneously. On each run 2 independent samples of wastewater were  
108 prepared, for each wastewater, two flasks were used to yeild enough mass to use for the bomb  
109 calorimeter, and one flask used for the determination of the COD losses during drying. The optimal  
110 drying conditions were determined experimentally to 18 mbar pressure, 30°C and 1800 rpm for 18  
111 hours and 40 minutes, these were used throughout. Once drying was complete the flasks were  
112 further dried in a desiccator for at least two days until the flask and its contents reached constant  
113 weight. The weight of the flask was subtracted from the weight of the flask plus dried contents to  
114 yield total solids concentration of the sample by centrifugal evaporation (TS<sub>ce</sub>).

115

## 116 *2.3. Chemical and energy analysis*

117 Chemical analysis of the raw wastewater samples was carried out within 48 hours of  
118 sample collection. The energy content of the dried sample was conducted using standard  
119 calorimetric methods with a Parr 6100 Compensated Jacket Bomb Calorimeter (Parr  
120 Instrument Company, Moline, Illinois, USA). (Details in Supporting Information S1). The  
121 drying method above yielded approximately 0.5g of sample per wastewater which was then  
122 mixed with a measured quantity of paraffin wax which acts as a combustion aid to allow  
123 complete combustion of the sample. Prior to the analysis wastewater samples, rigorous method  
124 development of the drying and combustion methods was completed which showed the low  
125 variability among replicas with this method (Supporting Information SI 1.4 and Table S2). A  
126 strategic decision was made to complete the analysis of 107 independent repeat samples, rather  
127 than a lower number of independent repeats but with replication (i.e. 36 triplicate samples).  
128 Replicates are not an independent test of a hypothesis and do not therefore provide  
129 reproducibility of the main result, they cannot be used to generate P values<sup>10</sup>. Previous research  
130<sup>11</sup> used 38 triplicate samples and was not able to show a statistically significant correlation of  
131 energy with wastewater parameters. The inherent heterogeneity of wastewater means that large  
132 sample sizes are needed to draw statistically robust conclusions.

133

#### 134 *2.4. COD and energy losses during drying*

135 To measure COD loss using centrifugal evaporation 40 mL of each wastewater sample was  
136 dried simultaneously alongside the samples for the energy analysis, it was subjected to the same  
137 drying times and forces. A lower volume (40ml rather than 400ml) was used as the dried sample  
138 was very difficult to rehydrate into a homogenous solution. After drying, 40 mL of deionised water  
139 was introduced to the drying flask which was then placed in a sonication bath for 10 minutes to



140 aid complete rehydration of the dried sample. COD was then measured on the sample using the  
141 same standard procedure as for the original wastewater sample. Thus, percentage COD loss could  
142 be calculated. Original COD ( $\text{COD}_{\text{original}}$ ) and rehydrated COD ( $\text{COD}_{\text{rehyd.}}$ ) was measured on 36  
143 individual wastewater samples, with triplicate analysis of COD on both original wastewater  
144 samples and rehydrated samples in all cases.

145

### 146 2.5. Data analysis

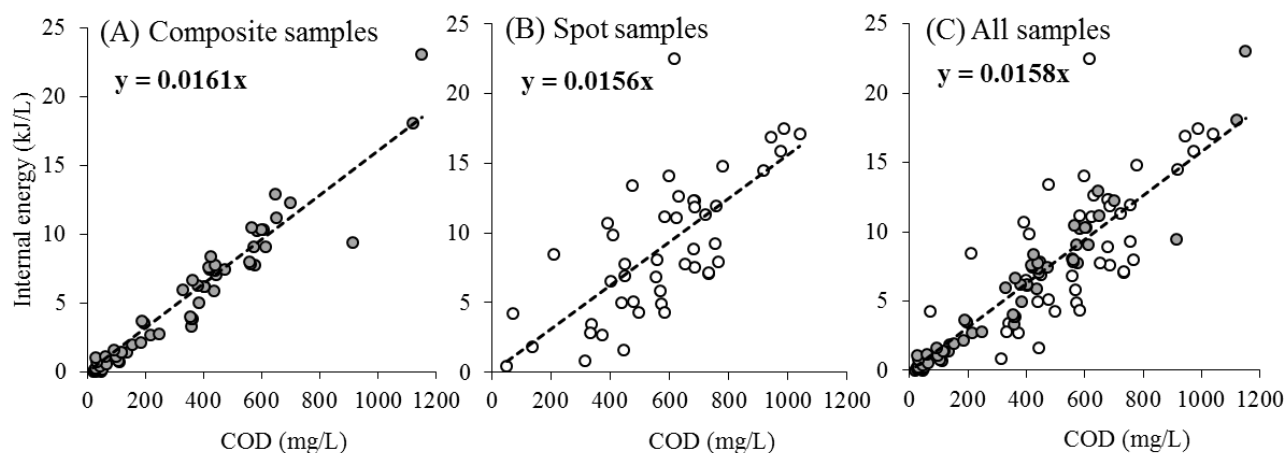
147 Summary statistics were computed in Excel 2013. Minitab 17 was used to calculate  
148 Spearman's rank correlation coefficient ( $r_s$ ) and significance levels ( $p$ ) for these non-normally  
149 distributed data.

150

## 151 3. Results and Discussion

152

153 There is a strong positive linear relationship between COD and energy content of municipal  
154 wastewater (Figure 1). The correlation between COD and energy content is strongest for the  
155 composite samples ( $r_s = 0.967$ ,  $p < 0.001$ ,  $n = 62$ ; Figure 1A), and the regression line indicates an  
156 energy value of 16.1 kJ/g COD. Calculating the regression equation for the spot samples gives  
157 an energy content value of 15.6 kJ/g COD ( $r_s = 0.855$ ,  $p < 0.001$ ,  $n = 48$ ; Figure 1B). Taking all  
158 the data collected yields an energy value of 15.8 kJ/g COD ( $r_s = 0.916$ ;  $p < 0.001$ ,  $n = 107$ ; Figure  
159 1C). Wastewater is highly variable with changes in composition, strength and therefore energy  
160 over any 24 hour period, creating greater scatter in the data points particularly at low COD values  
161 (See Figure S1 in SI). Composite samples are collected and averaged over 24 hours, the value of  
162 16.1 kJ/g COD using these samples is therefore more statistically robust.



163  
 164 **Figure 1. The relationship between COD and energy content of municipal wastewater for**  
 165 **(A) composite samples, (B) spot samples and (C) all samples. The line of best fit is put**  
 166 **through the origin in all graphs on the basis that COD is used as an indicator of wastewater**  
 167 **composition; zero COD therefore indicates zero energy, further graphs with an intercept**  
 168 **are shown in S2 in SI.**

169  
 170 The relationship between COD and energy content has been determined from analyses of  
 171 municipal wastewaters of varying strength with respect to COD, but the four municipal  
 172 wastewaters sampled are typical of COD concentrations of municipal wastewaters internationally  
 173 430 mg/L to 800 mg/L for medium and high strength wastewaters respectively <sup>12</sup>. Summary  
 174 statistics for the quality of the four wastewaters are shown in Table S2 (Supporting Information).  
 175 Mean COD concentrations ( $\pm$  standard deviation) ranged from  $378.9 \pm 174.3$  mg/L in Wastewater  
 176 D to  $684.8 \pm 198.0$  mg/L in Wastewater B, with an overall mean (all raw wastewaters) of  $552.3 \pm$   
 177  $239.7$  mg/L ( $n = 72$ ). Primary treated effluent wastewater had mean COD concentrations ranging  
 178 from  $150.0 \pm 55.9$  mg/L to  $450.0 \pm 96.2$  mg/L (overall mean of all wastewaters of  $326.1 \pm 147.0$

179 mg/L ( $n = 20$ )), and mean secondary treated COD concentrations ranged from  $24.9 \pm 6.7$  mg/L to  
180  $93.8 \pm 27.4$  mg/L (overall mean of all wastewaters of  $45.8 \pm 30.2$  mg/L ( $n = 24$ )).

181         The large sampling effort of 107 wastewater samples was facilitated by the improved  
182 drying method of centrifugal evaporation. This method of evaporation is used in chemical and  
183 biochemical laboratories as a gentle yet efficient means of removing liquids or solvents from a  
184 small sized samples. Larger capacity units, such as the one used in this study, are now also used in  
185 the high end catering industry to produce highly reduced sauces. Results showed that the  
186 centrifugal evaporation drying of samples has a greater COD recovery than both freeze-drying and  
187 oven-drying (see Table 1). Using the centrifugal evaporation drying process there was no  
188 particular difference in COD loss during drying of raw wastewater, primary treated and final  
189 effluent, despite the large differences in initial COD: 87.4%, 82.6% and 82.9% respectively (see  
190 Table 1). Losses of COD during drying have previously been ascribed to loss of volatile organic  
191 compounds such as acetate<sup>8</sup>, and that may be the case with losses during centrifugal evaporation  
192 drying also. Nevertheless, centrifugal evaporation incurs lower losses, and is also a quicker drying  
193 process than freeze-drying taking approximately 3 days to dry up to 2.4 L of wastewater sample  
194 as compared to 28 days to freeze dry 1.5 L<sup>8</sup>.

195  
196  
197  
198  
199  
200  
201  
202  
203  
204

205  
206  
207  
208

**Table 1. COD Concentrations of Original Wastewater Samples and Rehydrated Samples, and Percentage COD Recovery, Using Different Drying Methods**

<b>drying method</b>	<b>number of separate wastewater aliquots</b>	<b>COD<sub>original</sub></b>	<b>COD<sub>rehyd</sub></b>	<b>mean COD recovery (%)</b>
<b>centrifugal evaporation</b>	36 <sup>A</sup>	309.9 ± 307.2	267.1 ± 279.7	84.8%
<b>freeze-drying<sup>13</sup></b>	2 <sup>B</sup>	647.3 ± 25.5	506.2 ± 24.4	77.8%
<b>oven-drying<sup>13</sup></b>	2 <sup>B</sup>	647.3 ± 25.5	346.1 ± 15.2	53.7%

209 <sup>A</sup>A randomised selection of raw wastewater (*n* = 16), primary treated effluent (*n* = 12) and final  
210 effluent (*n* = 8); mean and standard deviation calculated from measured values of all 42 samples.

211 <sup>B</sup>Data from Ref<sup>8</sup>; mean and standard deviations are calculated from triplicate analyses of two single  
212 samples of wastewater

213

214 Previous thermodynamic calculations have shown that the energy content of a wide variety  
215 of organic compounds range from approximately 13 – 17 kJ/g COD <sup>8</sup>. Table 2 shows calculated  
216 values for the energy content of a selection of organic compounds commonly found in municipal  
217 wastewaters <sup>14</sup>. The energy per gram of COD in these compounds is typically a little lower than  
218 that of the measured values of wastewaters (Figure 1).

219

220 This may be because there are constituents of wastewater which may contribute to the  
221 energy content but not the COD, most notably urea (enthalpy of combustion of -632 kJ/mol <sup>15</sup>.  
222 Scherson and Criddle <sup>5</sup> theoretically estimate the contribution of different compounds to the total  
223 energy content of wastewater. They approximate nitrogen based compounds to account for 15%  
224 of the total energy, COD based compounds accounting for the remaining 85%. The total energy

225 measured by bomb calorimetry is representative of the energy in the COD and the energy in the  
 226 nitrogen based compounds (less the amount which has been volatilised during the drying process).  
 227 If the COD is only 85% of this, then the true value of energy per gram of COD is 13.7 kJ/gCOD.  
 228 This falls well within the range of known organic compounds shown in table 2. When TKN as a  
 229 measure of nitrogen based compounds was added into the regression, there was an inconsequential  
 230 improvement in the correlation producing an  $r^2$  value of 93.2%, compared to  $r^2$  of 92.9% with  
 231 COD alone (details in SI \*\*\*). COD acts as a good proxy for both these measurements.

232

233 **Table 2 Common Organic Compounds and their Calculated Energy Values**

compounds <sup>a</sup>	type	formula	$\Delta H$ kJ/gCOD <sup>b</sup>
glutamic acid	proteins	C <sub>5</sub> H <sub>9</sub> NO <sub>4</sub>	13.4
aspartic acid		C <sub>4</sub> H <sub>7</sub> NO <sub>4</sub>	13.3
glucose	sugars	C <sub>6</sub> H <sub>12</sub> O <sub>6</sub>	14.6
xylose		C <sub>5</sub> H <sub>10</sub> O <sub>5</sub>	14.7
acetic acid	volatile fatty acids	CH <sub>3</sub> COOH	13.6
butyric acid		CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> COOH	13.6
fulvics	humic substances	C <sub>33</sub> H <sub>32</sub> O <sub>19</sub>	15.7
humics		C <sub>34</sub> H <sub>34</sub> O <sub>16</sub> N <sub>2</sub>	11.6-14.5
cellulose	others	(C <sub>6</sub> H <sub>12</sub> O <sub>6</sub> ) <sub>n</sub>	14.6
lignin		(C <sub>9</sub> H <sub>10</sub> O <sub>2</sub> ) <sub>n</sub> , (C <sub>10</sub> H <sub>12</sub> O <sub>3</sub> ) <sub>n</sub> or	14.1
		(C <sub>11</sub> H <sub>14</sub> O <sub>4</sub> ) <sub>n</sub>	

234 <sup>a</sup>A selection of different compound types selected, but all have been shown to be present at high  
 235 concentration in municipal wastewater by Huang et al. <sup>14</sup>.

236 <sup>b</sup> $\Delta H$  (kJ/gCOD) is calculated from deoxygenation enthalpy values presented by Sato <sup>16</sup>, except for Fulvics  
237 which is based on data in Reddy *et al.* <sup>17</sup>. Values for energy content of additional organic compounds can  
238 be found in Heidrich *et al.* <sup>8</sup>.

239

240 Multiple regression analysis was used to determine the relationship between energy content  
241 and all the wastewater parameters tested: COD, pCOD, TOC, DOC, VS, N-NH<sub>4</sub><sup>+</sup> and P-PO<sub>4</sub><sup>3-</sup> (see  
242 Supporting Information S4 and S5). The parameters related directly to COD show a good  
243 correlation with energy, N-NH<sub>4</sub><sup>+</sup> and P-PO<sub>4</sub><sup>3-</sup> are found to have no statistical correlation with  
244 energy. The use of multiple variables within the regression analysis does not improve the model  
245 beyond the use of COD alone. Within municipal wastewater COD can be regarded as a good proxy  
246 for the concentration of all constituents. The value of 16.1 kJ/gCOD is therefore an empirical  
247 mathematical factor of how much energy there is in wastewater per g of COD material it contains,  
248 rather than the true relationship of how many kJ of energy is actually in each gram of COD.

249

250 The comprehensive and rigorous analysis of the amount of energy within wastewater has  
251 yielded the statistically significant relationship between COD and energy content of 16.1  
252 kJ/gCOD. Using this, a reliable estimate of any wastewater's energy content can now be made  
253 from the simple measurement of COD. This strategically important value will assist in the  
254 development of energy mass balances for wastewater treatment plants, which will in turn support  
255 efforts to transform such systems into energy neutral, or even energy positive, operations.

256

## 257 **Acknowledgements**

258 This work was undertaken during Ziye Dai's Engineering Doctorate research at Newcastle  
259 University, funded jointly by the Engineering & Physical Sciences Research Council (EPSRC)

260 Skills Technology Research and Management (STREAM) EngD Programme (Grant number:  
261 EP/G037094/1), Northumbrian Water and Scottish Water. We are indebted to Mark Haffey  
262 (formerly Scottish Water), Chris Jones and Andrew Moore (both Northumbrian Water) for their  
263 guidance during the research, and also to the many other staff at both water companies who, in  
264 particular, assisted Ziyue Dai with site access and sample collection.

265

266

267

## 268 **Supporting Information**

269 Supporting information is provided on the methods, chemical characteristics of the four  
270 wastewaters, variability in the data set and regression analysis of different wastewater properties  
271 with energy.

272

## 273 **References**

- 274 (1)US EPA Office of Water *Wastewater Management Fact Sheet: Energy Conservation EPA*  
275 *832-F-06-024*. Washington DC. **2006** [Online]. Available at.  
276 (2)Li, W.W., Yu, H.Q. and Rittmann, B.E. 'Reuse water pollutants', *Nature*, **2015**, 528(7580),  
277 29-31.  
278 (3)Zhang, X., Cao, J., Li, J., Deng, S., Zhang, Y. and Wu, J. 'Influence of sewage treatment on  
279 China's energy consumption and economy and its performances', *Renewable and Sustainable*  
280 *Energy Reviews*, **2015**, 49, 1009-1018.  
281 (4)Wan, J., Gu, J., Zhao, Q. and Liu, Y. 'COD capture: a feasible option towards energy self-  
282 sufficient domestic wastewater treatment', *Scientific reports*, **2016**, 6, 25054-25054.  
283 (5)Scherson, Y.D. and Criddle, C.S. 'Recovery of freshwater from wastewater: Upgrading  
284 process configurations to maximize energy recovery and minimize residuals', *Environmental*  
285 *Science and Technology*, **2014**, 48(15), 8420-8432.  
286 (6)McCarty, P.L., Bae, J. and Kim, J. 'Domestic wastewater treatment as a net energy producer-  
287 can this be achieved?', *Environmental Science & Technology*, **2011**, 45(17), 7100-7106.  
288 (7)Shizas, I. and Bagley, D.M. 'Experimental determination of energy content of unknown  
289 organics in municipal wastewater streams', *Journal of Energy Engineering-Asce*, **2004**, 130(2),  
290 45-53.

- 291 (8)Heidrich, E.S., Curtis, T.P. and Dolfing, J. 'Determination of the Internal Chemical Energy of  
292 Wastewater', *Environmental Science & Technology*, **2011**, 45(2), 827-832.
- 293 (9)Korth, B., Maskow, T., Günther, S. and Harnisch, F. 'Estimating the Energy Content of  
294 Wastewater Using Combustion Calorimetry and Different Drying Processes', *Frontiers in*  
295 *Energy Research*, **2017**, 5(23).
- 296 (10)Vaux, D.L., Fidler, F. and Cumming, G. 'Replicates and repeats-what is the difference and is  
297 it significant? A brief discussion of statistics and experimental design', *EMBO Reports*, **2012**,  
298 13(4), 291-296.
- 299 (11)Korth, B., Maskow, T., Günther, S. and Harnisch, F. 'Estimating the Energy Content of  
300 Wastewater Using Combustion Calorimetry and Different Drying Processes', *Frontiers in*  
301 *Energy Research*, **2017**, 5, 23.
- 302 (12) Tchobanoglous, G., Burton, F.L.L., Stensel, H.D.D., *Wastewater Engineering: Treatment*  
303 *and Reuse (4th edition)*. New York: McGraw-Hill. **2004**.
- 304 (13)Heidrich, E., Curtis, T. and Dolfing, J. 'Determination of the internal chemical energy of  
305 wastewater', *Environmental science & technology*, **2010**, 45(2), 827-832.
- 306 (14)Huang, M.-h., Li, Y.-m. and Gu, G.-w. 'Chemical composition of organic matters in  
307 domestic wastewater', *Desalination*, **2010**, 262(1), 36-42.
- 308 (15)Atkins, P., and de Paula, J. *Atkins' Physical Chemistry*. 8th edn. Oxford: Oxford University  
309 Press. **2006**.
- 310 (16)Sato, M. Thermochemistry of the formation of fossil fuels', in Spencer, R.J., Chou, I.M. (ed.)  
311 *Fluid-Mineral Interactions: A Tribute to H.P. Eugster*. Geological Society of America, Special  
312 Publications 2. **1990**, 271-283.
- 313 (17)Reddy, M.M., Leenheer, J.A., Malcolm, R.L. Elemental analysis and heat of combustion of  
314 fulvic acid from Suwannee River', in Averett, R.C., Leenheer, D.M., McKnight, K.A. (ed.)  
315 *Humic substances in the Suwannee River, Georgia: Interactions, properties and proposed*  
316 *structures*. US Geological Survey Open Report **1989**, 151-156.
- 317