



Faculty of Manufacturing Engineering

**EFFECT OF ACID TREATED BIOCHAR ON UREA FERTILIZER
FOR RETAINING AMMONIUM AND NITRATE IONS IN SOIL**

Farhaneem binti Norazman

Master of Science in Manufacturing Engineering

2018

**EFFECT OF ACID TREATED BIOCHAR ON UREA FERTILIZER FOR
RETAINING AMMONIUM AND NITRATE IONS IN SOIL**

FARHANEEM BINTI NORAZMAN

**A thesis submitted
in fulfillment of the requirements for the degree of Master of Science
in Manufacturing Engineering**

Faculty of Manufacturing Engineering

UNIVERSITI TEKNIKAL MALAYSIA MELAKA

2018

DECLARATION

I declare that this thesis entitled “Effect of Acid Treated Biochar on Urea Fertilizer for Retaining Ammonium and Nitrate Ions in Soil” is the result of my own research except as cited in the references. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

Signature :

Name : Farhancem binti Norazman

Date :

APPROVAL

I hereby declare that I have read this thesis and in my opinion this thesis is sufficient in terms of scope and quality for the award of Master of Science in Manufacturing Engineering

Signature :

Supervisor Name : En. Mohd Fairuz bin Dimin

Date :

DEDICATION

To my beloved husband, children, mother and father

ABSTRACT

Urea is widely used as fertilizer because it is inexpensive, economical to produce, soluble in water and contain high amount of nitrogen (47%). Biochar impregnated urea has the potential to improve nitrogen use efficiency of plant by reducing the N losses via gaseous emission of ammonia (NH₃) and nitrous oxide (N₂O) to the atmosphere and nitrate leaching into surface and ground water bodies. The aim of this study is to investigate the biochar performance in reducing the loses of ammonium and nitrate ions by increasing its negative surface charge to improve its cation exchange capacity (CEC) which may influence its ability to retain the ions. The biochar was derived from rubber wood sawdust, underwent a pyrolysis process before treated with phosphoric acid at various concentration to improve its ion retention properties. From the optimization result obtained using response surface method regarding the acid treatment process, the best setting suggested for biochar was treatment with 1.5M phosphoric acid at 90°C. Confirmation runs obtained from the best setting were 7.06 pH with negative surface charge of 7.18 mmol/gram. Ammonium and nitrate retention in soil were measured and compared between ureas impregnated with acid treated and untreated biochars. Results showed that urea with acid treated biochar was able to retain 48.7% of ammonium and 45.2% of nitrate as compared to 44.7% and 28.0% shown by urea with untreated biochar, after week 3. This study affirms that acid treated biochar increases the ability of urea to retain more ammonium and nitrate compared to the untreated biochar.

ABSTRAK

Urea digunakan secara meluas kerana ianya murah, ekonomik untuk dihasilkan, larut dalam air dan mengandungi kandungan nitrogen yang tinggi (47%). Urea yang mengandungi biochar berpotensi untuk meningkatkan kecekapan penggunaan nitrogen tumbuhan dengan mengurangkan kehilangan N melalui pelepasan gas ammonia (NH_3) dan nitrous oksida (N_2O) ke atmosfera dan penembusan nitrat ke dalam tanah. Tujuan kajian ini adalah untuk mengkaji prestasi biochar dalam mengurangkan kehilangan ion ammonium dan nitrat dengan meningkatkan caj permukaan negatif untuk meningkatkan kapasiti pertukaran kation (CEC) yang mungkin mempengaruhi kemampuannya untuk mengekalkan ion. Biochar berasal dari habuk kayu getah, menjalani proses pirolisis sebelum dirawat dengan asid fosforik pada pelbagai tumpuan untuk memperbaiki sifat pengekalan ionnya. Menerapkan kaedah permukaan tindak balas untuk mengoptimumkan proses rawatan asid, tetapan terbaik yang dicadangkan untuk biochar perlu dirawat dengan asid fosforik 1.5M pada 90°C. Pengesahan yang diperolehi daripada penetapan terbaik adalah 7.06 pH dengan caj permukaan negatif sebanyak 7.18 mmol / gram. Pengekalan ammonium dan nitrat dalam tanah diukur dan dibandingkan antara urea yang mengandungi biochar terawat asid dengan sampel mengandungi biochar tidak dirawat. Keputusan menunjukkan urea mengandungi biochar yang dirawat dengan asid dapat mengekalkan 48.7% ammonium dan 45.2% daripada nitrat berbanding 44.7% dan 28.0% yang ditunjukkan oleh urea mengandungi biochar yang tidak dirawat, selepas minggu ke-3. Kajian ini membuktikan bahawa biochar yang dirawat dengan asid dapat membantu urea mengekalkan lebih banyak ammonium dan nitrate berbanding biochar yang tidak dirawat.

ACKNOWLEDGEMENTS

In the name of Allah, the Most Gracious and the Most Merciful. I would like to take this opportunity to express my utmost appreciation to everyone involved directly and indirectly in completing and perfecting my research. First and foremost, thank you to my supervisor, En. Mohd Fairuz bin Dimin and my project leader/ my second supervisor Professor Dr. Azizah binti Shaaban for their endless guidance and supports throughout this research project. I am very thankful to have a strong support members form “one Baja” groups; Azlina, Ismaliza, Norhidayah, Anas, Sian Meng, and Yip Hing,

A very warm appreciation to the lab technicians and staffs of Faculty of Manufacturing Engineering, Faculty of Mechanical Engineering, PPS and CRIM of Universiti Teknikal Malaysia Melaka (UTeM), Faculty of Agriculture, UPM, for the use of facilities and consultation throughout the duration of this research study.

Furthermore, many thanks to my beloved husband, Mr Hadi Afiq, children, Hana and Umar, parents, Mr Norazman and Mdm Zaini, as well as family and family in-law for their continuous guidance, support and everlasting love throughout my research journey in UTeM. I would also like to express my gratitude to all my postgraduate friends who have always supported me all the way through the process of completing this thesis.

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LIST OF ABBREVIATIONS

UF	-	Urea Fertilizer
N	-	Nitrogen
CEC	-	Cation Exchangeable Charge
SRF	-	Slow Release Fertilizer
SEM	-	Scanning Electron Microscope
EDX	-	Energy Dispersive X-Ray
FT-IR	-	Fourier Transform Infrared
ATR	-	Attenuated Total Reflectance
RSM	-	Response Surface Methodology
CCD	-	Central Composite Design
ANOVA	-	Analysis of Variance
RWSD	-	Rubber Wood Sawdustp

LIST OF SYMBOLS

N	-	Normality
M	-	Molarity
h	-	Hour
mmol/g	-	Mili mol per gram
α	-	Alpha
$^{\circ}\text{C}$	-	Degree celcius
wt%	-	Weight percentage
%	-	Percentage
μm	-	Micrometer
nm	-	Nanometer
g/mL	-	Gram per milliliter
mL/g	-	Milliliter per gram
m^2/g	-	Meter square per gram
\pm	-	Plus minus
ml	-	Milliliter
mg	-	Milligram
g	-	Gram

LIST OF PUBLICATIONS

1. Farhaneem, N., Dimin, M. F., Shaaban, A., N Mohamad., 2018. Optimization of Phosphoric Acid Treatment Biochar using Response Surface Method. *Journal of Advance Manufacturing Technology*, 12 (1), pp. 453-466.
2. Farhaneem, N., Se, S. M., Dimin, M. F., Shaaban, A., 2017. Microstructural Analysis of Biochar Obtained from Rubber Wood Sawdust via Slow Pyrolysis. *Solid State Phenomena, Trans Tech Publication*, Switzerland, 264, pp. 13-16.

CHAPTER 1

INTRODUCTION

This chapter focuses on the background of urea fertilizer and its function in paddy field fertilization and rice production in Malaysia. Problems related to urea fertilizer and biochar impregnated urea from the earlier researcher are also included. Lastly, goal, scope and thesis overview are explained in this chapter.

1.1 Background

The demand to optimize rice production is becoming more important in Malaysia as the nation is heavily dependent on rice as a staple food. The demand of rice increases with the increase of population in Malaysia. The optimum rice production will not only deliver sufficient supply of food for the country, but also necessary in providing food security. Therefore, it is important to improve rice production in Malaysia especially improving the used of fertilizer for the rice cultivation.

Fertilizers are the most important added nutrient for plants to consume in order to introduce higher yield. Based on the International Fertilizer Industry Association's (IFA) Fertilizer Outlook 2013-2017, the total fertilizer nutrient ($N+P_2O_5+K_2O$) consumption is forecasted at 184.67 million tonnes in 2014 and estimated to reach 186.6 million tonnes in 2015. It is expected to reach 199 million tonnes by the end of 2019 and attain successful growth of 1.6 percent per year. The global demand for fertilizer nutrients is summarized in Table 1.1. It is likely to show that the world of fertilizer consumption has been increasing over the year.

Table 1.1: World demand for fertilizer nutrients, 2015-2019 (thousand tonnes)

Year	2015	2016	2017	2018	2019
Nitrogen (N)	112539	113955	115489	116905	118222
Phosphate (P_2O_5)	42113	42865	43785	44652	45527
Potash (K_2)	31973	32802	336229	34452	352257
Total	18625	189622	192912	196009	199006

Based on the world demand fertilizer nutrient, nitrogen shows the highest consumption compared to other nutrients. The world nitrogen fertilizer demand has increased from 111,400,000 tonnes in 2013 to 113,100,000 tonnes in 2014, at a growth rate of 1.5 percent. It is expected to be around 119,400,000 tonnes in 2018 at the annual growth of 1.4 percent (FAO, 2015).

Urea fertilizers as the source of nitrogen (N) has been widely used on the soil for providing additional nutrient for plant growth and sustaining the soil fertility. The application of urea fertilizers on paddy fields has been accepted to produce high rice grain yields and improves the N availability. Based on previous report (Trenkel 1997 and Zheng et al. 2010), among the N fertilizers, urea is commonly used to be applied on paddy fields because it is the cheapest form of granular chemical N fertilizer which contains high N nutrient of about 47%. This is important as fertilizers have grown increasingly and represents about 50% of the world's N fertilizers (Fageria and Baligar, 2001). Thus, it is economical to produce, ease of handling, transport and available throughout the world (Ibrahim et al., 2014).

However, it has been estimated that about 60% of the urea N is lost to the environment. N fertilizers that are lost from cultivated soils via ammonia (NH_3) volatilization, nitrate (NO_3) leaching and nitrous oxide (N_2O) emission could give high economic and environmental impact (Ramírez et al., 1997 ; Zhou et al., 2003). Thus, it is

important to search an alternative as a substrate that can regulate the release of N from urea fertilizers. Hence, many research has been made on the modification of urea fertilizer as a slow release fertilizer (SRF) to enhance the efficiency of urea. Nutrient from the urea fertilizer such as ammonium and nitrate ion which are absorbed by the plant can be retained. The used of organic and inorganic materials such as starch, biochar, neem, tar, zeolite, halloysite and etc has been introduced. From the previous study, the use of organic substance such as biochar can be used as a substrate to regulate the adsorption and desorption pattern of N in different formed that can serve as a based to develop biochar based slow release fertilizer.

Biochar is the carbon-rich product of agricultural wastes such as wood, manure and leaves heated in a closed container with or without availability of oxygen (Lehmann & Joseph, 2009; Lee et al., 2013). It is well-known as a value-added product, which can be used for several purposes such as a support material for delivering plant nutrients (González et al., 2012). Biochar is likely to be used as a soil amendment medium in agricultural application since it has the ability as a soil conditioner to improve soil fertility and nutrient-use efficiency using locally available and renewable material in a sustainable way.

Published studies suggest the modification of biochar before their combining with urea as a bio-fertilizer. These modifications include the addition of one or more nutrients either by a direct mixing process, encapsulation or palletization. Hence it was found that, modification of biochar include chemical treatment can improve their physical and chemical properties (Lin et al., 2012b). The use of phosphoric acid (H_3PO_4) treatment is reported to alter the properties of biochar surface and reduce environmental effect when it is being applied to the surface of soils (Doydora et al., 2011). Hence, the current research is to introduce the treatment on biochar with urea to increase the efficiency of N plant uptake and reduce nitrous oxide (N_2O) and ammonia (NH_3) released to the environment.

1.2 Problem statement

The major concern of the farmers is the efficiency of urea fertilizer being applied to the rice crop. The consumption efficiency or plant uptake of N from urea is very low at about 35-60% due to its water soluble property and agriculture practice (application of urea fertilizer) (Li et al., 2008). There is approximately about 60% of N of applied urea reported to have lost to the environment that can causes economic and resources loss and serious environmental pollution such as surface runoff, nitrate leaching, urea hydrolysis and ammonia volatilization (Jones et al., 2007; Liu et al., 2010).

Previously, researches has been made on modification of urea fertilizer to improve their efficiency and reduce environmental effect. Biochar application has been reported to increase the efficiency of urea fertilizer and able to lower environmental effect (Ding et al., 2010; Blackwell et al., 2009). Recent works have been done on the use of biochar as a support material to the urea fertilizer. It was found that biochar can be impregnated with urea and the compound produced has capability as a slow release mechanism. Moreover, with the supplement of biochar to urea, fertilizers tend to smoothen and retard nutrient release into the soil when it is applied (González et al., 2015). The use of these impregnated biochar with urea can also help to reduce ammonia volatilization and nitrous oxide (N₂O) emission.

Other studies have examined biochar's ion exchange and surface charge characteristics which also vary among different chars. Both of these properties are expected to influence ion adsorption during application (Mukherjee et al., 2011). Surface charge is a parameter that can be used to predict the adsorption and nutrient holding characteristics of a soil or soil component. Biochar has negative surface charge that help to increase cation exchange charge (CEC). According to Brady and Weil. (1984), CEC has been found can improve soil's ability to hold nutrient such as ammonium and nitrate.

From the previous research by Sian Meng, 2014, biochar produced at 400°C results on 2.5-3mmol/g negative surface charge. The higher negative surface charge is a potential for the retention of more nutrient by improving the CEC and able to reduce ammonia and nitrous oxide emission. Thus, for the alternative approach, these biochar properties can be improve by using chemical activation method such as KOH, NaOH, HCL, H₃PO₄ and etc. However, the role of biochar treated with phosphoric acid still unclear up to now on retaining the ammonium and nitrate.

1.3 Objectives

The objectives of this research are as follow:

1. To evaluate and characterize the phosphoric acid treated biochar.
2. To optimize the combined effect of process of treated biochar using Central Composite Design (CCD) of Response Surface Method (RSM).
3. To evaluate the performance of biochar impregnated urea with respect to ammonia and nitrous oxide loss.

1.4 Research scope

The study is focusing on acid treatment of biochar as the biochar is impregnated into urea fertilizer to produce treated biochar-urea (TBU). Rubber wood sawdust (RWSD) is selected as the biomass resources to produce biochar through pyrolysis process by using horizontal furnace. The biochar samples are treated with phosphoric acid following the designed experiment by using Response Surface Methodology (RSM) via Central Composite Design (CCD) method. Based on the result and analysis by Design Expert Software, the selected treated biochar (TB1) and treated biochar 2 (TB2) are chosen and the sample is then compared with biochar that has not been treated which is labelled as CB. All

the selected biochar are characterized by using FTiR, mercury microporosity, SEM and SEM/EDX to compare their physiochemical properties before the biochar is impregnated with urea fertilizer. For the application of the fertilizer, incubation and mineralization test is used to determine N₂O release and NH₃ loss from paddy soils including nutrient retained by using leaching test.

1.5 Thesis overview

This thesis is divided into five chapters. The first chapter is the introduction of the research including background, problem statement, research objectives, and scope of study. Chapter two presents the literature review discussing on urea fertilizer and their slow release mechanism, effect of urea fertilizer, biochar and their properties as a support material to the fertilizer, process and acid treatment in biochar and application of biochar and biochar urea to the soil. Then, it is followed by the chapter three which further explains the methodology of the research work including preparation of biochar by rubber wood sawdust (RWSD), acid treatment in biochar using experimental design, characterization and application of urea impregnated biochar to the paddy soils. Next, all the results of the research are analyzed and discussed in chapter four. Finally, chapter five summarizes and concludes the research with some recommendations for further improvement in the area.