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The Saint John's Maple Syrap Operation: Something Sweet for Everyone

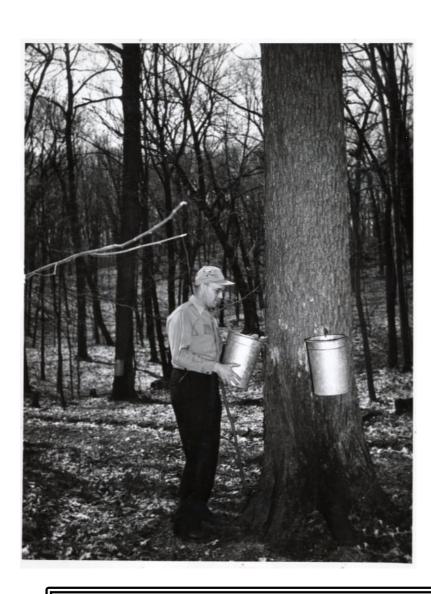


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A Tradition Since 1942

- Fr. Wendelin Luetmer tapped 150 trees in 1942
- Spurred by sugar shortages during WWII
- Syrup produced 55 of past 77 years
 Originally only monastic (Saint John's Abbey)
- Saint John's University (Outdoor University program) became co-partners in 2001



ST. JOHN'S MAPLE SYRUP



A BENEDICTINE TRADITION SINCE 1942

A Benedictine Operation

- Saint John's founded in 1856 by Benedictine monks
- Rule of Benedict
- Maple operation embodies the values of:
 - Stewardship FSC certification
 - Welcoming visitors "as Christ himself"
 - Work
 - Community monks work alongside faculty, students, and community

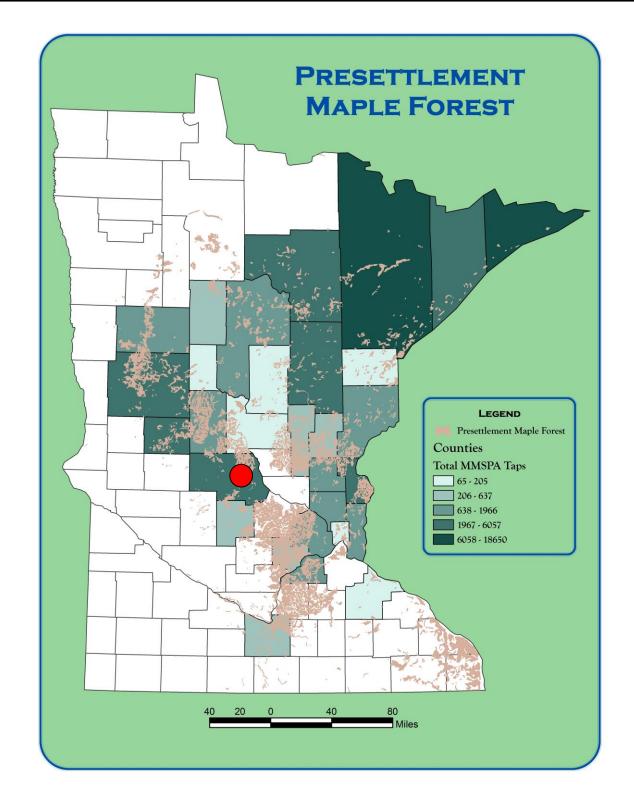


Image courtesy Ben Carlson

Traditional Methods

- Buckets & bags
- 4 x 14 Leader production evaporator
- ca. 1500 taps annually
- 5/16th stainless steel spiles

Production Statistics: 1942 - 2019

Typical Tapping Date	7 March
Number of taps	1343
Sap Flow Season	17 Mar – 11 April
Total Sap Production per season (gal)	9947
Sap per tap (gal)	7.5
Syrup Production (gal)	257 (39 – 560)
Syrup per tap (qt)	0.77
Sap [Sugar] %	2.2(1.4 - 2.7%)
Sap / syrup ratio	40.4
Wood used (cords)	12.5
Syrup (gal) per cord	21.5
Hours of labor/gallon	5.8



Maple Promotions

- College student events Maple Trivia Night,
 Maple Syrup shots, Flapjack Fridays
- Partnership with Third Street Brewery "Sugar Shack Stout"
- Shirts & hats create sense of community
- Branding iron logo souvenir



Mission Statement

The mission of the Saint John's Maple Syrup operation is to continue the long-standing Benedictine tradition of making maple syrup. Since 1942 the monks and their friends have gathered together to tap trees, collect sap and boil it down to produce a heavenly confection that is a testament to the forest stewardship of the Benedictine community. In addition, we strive to provide opportunities for the Saint John's community, including monks, students, and the public at-large, to learn about, and participate in, the process of making this sustainable forest product.

Maple Research

- Course (BIOL385. BIOL327) Projects
- Faculty/Student projects
 - 7/16th vs. 5/16th sap flow
 - Should ice be discarded?
 - Sap flow in box elder
 - Sugar concentration in various species
 - Visual differences between grades

Community Outreach

- Tapping Day communal celebration
- Festivals tapping demos, sap collecting, sundaes, educational activities, shack tours
- Tours of the operation
- 2525 visitors annually (avg)



Education is a Priority

- Experiential & applied learning opportunities
- All ages: preK college
- Age-appropriate curricula
- Concepts range from history to geography to art to botany to physics & engineering
- 2 x 6 Leader Teaching evaporator
- College Courses
 - BIOL201 Physiology of sap flow lab
 - o BIOL385 1 credit course; all aspects of syruping; hands-on
- Maple Syrup 101 community workshop
- 1197 student visitors annually (avg.)
- Various demos (spiles, sugar in syrup & sap, wood cookies)



Blessed with Volunteers

- Run by Br. Walter Kieffer, O.S.B. and a Core Crew
- 156 volunteers annually (avg.)
- Volunteers collectively donate 1197 hours
- "Paid" with syrup
- "Maple Syrup Crew" button





Saint Benedict

