

Automatic selection of Unobserved Components models for supply chain forecasting.

Marco A. Villegas, Diego J. Pedregal

ETSI Industriales de Ciudad Real. Universidad de Castilla-La Mancha.

Abstract

For many companies, automatic forecasting has come to be an essential part of Business Analytics applications. The large amounts of data available, the short life-cycle of the analysis and the acceleration of business operations make traditional handmade data analysis unfeasible in such environments. In this paper, an Automatic Forecasting Support System comprising several methods and models is developed in a general State Space framework built in the so called SSpace toolbox written for Matlab. Some of the models included such as Exponential Smoothing and ARIMA are well-known, but we propose a new model family that has very rarely been used before in this context, namely Unobserved Components models. Additional novelties are that Unobserved Components models are used in an automatic identification environment and that their forecasting performance is compared with Exponential Smoothing and ARIMA models estimated with different software packages. The daily sold units dataset of a franchise chain in Spain spanning 166 products and 517 days of sales is used to assess empirically the new system. The system works well in practice and the proposed automatic Unobserved Components models compare very favorably with other methods and other well-known software packages in forecasting terms.

Keywords: Automatic forecasting, model selection, State Space, Unobserved Components, Kalman Filter, Business Analytics

1. Introduction

Business Analytics (BA) combines the latest tools and methodologies to apply statistical and computational modeling and leverage organizational data to enhance the decision making process in business administration and management science. Apart from the multiple technical challenges posed in a real BA implementation, one particular difficulty consists of selecting the most appropriate model to analyze a given dataset. This problem is becoming more and more important as BA has to come to grips with requirements such as online and real-time service levels in big data scenarios.

A disconnect has always existed between two centers of attention in this field. At one extreme lies a set of business concepts and abstractions (e.g., revenue, costs and margin), while at the other are the raw data generated by daily business operations (e.g., point-of-sale or manufacturing transactions). A huge conceptual

gap still separates these two focal points, although some recent efforts have been made to solve the issue, including some conceptual modeling approaches (Decker et al., 2010; Barone et al., 2010). Most propose *conceptual mapping* between business-concepts and raw data-entities. While all these attempts have been both laudable and essential, when dealing with real BA implementations we also have to address the issue of selecting the right statistical technique to best analyze and model the raw data. This polarization means that the success of a good BA implementation inevitably relies on the identification of appropriate data modeling techniques, which is considered to be an unavoidable intermediate step to bridge the two extremes.

In this context, forecasting models are strategic in nature because they are at the root of business decisions ranging from inventory management and scheduling to strategic management (Petropoulos et al., 2014). Focusing on the supply chain context explored in this paper, automatic model selection is essential due to the high number of products whose demand has to be forecast (Fildes and Petropoulos, 2015). In such an envi-

¹ETSI Industriales. Universidad de Castilla-La Mancha. Edificio Politécnico. 13071 - Ciudad Real.

ronment, the distinction between aggregate versus individual model selection is very relevant (Fildes, 1989). In the aggregate approach, a single source of forecasts is chosen for all the time series, while in the individual a particular method for each series is selected on the basis of a forecasting criteria. In general terms, individual selection outperforms aggregate selection, but at the cost of higher complexity level and computational burden (Fildes and Petropoulos, 2015).

Automatic model selection has received a great deal of attention in the specialized time series literature. This interest spans from classical modeling techniques, such as regression analysis, Exponential Smoothing, ARIMA, Transfer Functions, etc. (Hocking, 1976; Gómez and Maravall, 2001; Hyndman et al., 2008; Young, 2011), to more modern Big Data techniques, such as Artificial Neural Networks, Support Vector Machines, etc. (Haykin, 2008; Sapankevych and Sankar, 2009; Hastie et al., 2009). It even might be said that, while classical methods traditionally used to rely on crafted detailed identification tools supervised by humans, more modern models inevitably have to rely on automatic identification and selection techniques due to the amount of data that has to be processed.

In fact, the advent of the Big Data era has meant that even traditional techniques have had to adapt to the times, with companies accumulating so many time series to model and forecast that detailed manual identification becomes literally impossible (Fildes and Petropoulos, 2015). In addition, the short life-cycle of the analysis and the acceleration of business operations contribute to the need for automatic identification techniques.

Automatic identification techniques very often rely on a statistical criterion that is systematically applied to a subspace of feasible models, with the selection of the best model depending on the criterion in question. Many of these criteria sprang up in the 1970's, and have been modified at a later date (Peña, 2001). The Hannan and Quinn Criterion, the Akaike Information Criterion and Schwarz's Bayesian Criterion are often reported in the literature as sensible and reliable statistical criteria (Akaike, 1974; Hannan and Quinn, 1979; Schwarz, 1978). This point of view is well grounded when models are considered correct representations of the data, but have been challenged by a more agnostic point of view based on evidence that, in real life data, in-sample optimal performance according to any of the above criteria does not necessarily imply a superior out-of-sample forecasting performance (Fildes and Petropoulos, 2015).

Exponential Smoothing (ETS) continues to be the

most used modeling technique in business and industry, at least in areas ranging from inventory management and scheduling to planning and strategic management. Its endurance over time is striking, especially as it started as an ad hoc method for smoothing and forecasting time series in the 1950's (Gardner, 1985, 2006). The main reasons for its longevity are probably its good performance in general applications and its intuitive appeal, as it is easy to understand and to communicate to company managers. The fact that they were not grounded in statistics has fueled a root and branch revision in the last 20 years that has dramatically changed the view held of ETS techniques, including automatic identification tools and software (Hyndman et al., 2008; Hyndman and Khandakar, 2008).

The second most widespread methodology after ETS is, to all appearances, ARIMA. More recent than ETS, ARIMA models have expanded since the 1970's after the publication of the influential book by Box and Jenkins (Box et al., 2015). Different automatic identification procedures have been proposed (Gómez and Maravall, 2001; Hyndman and Khandakar, 2008), with TRAMO (in conjunction with SEATS) probably being the most used ARIMA automatic identification procedure in statistical agencies all over the world.

At the same time, the academic literature on the topic has evolved much more than its practical implementation in business and industry, which for the most part remain staunch advocates of ETS and ARIMA. Numerous papers can be found that add new dimensions to the problem, such as judgmental forecasting, modeling the bullwhip effect, intermittent demands, promotions, etc. (Croston, 1972; Syntetos and Boylan, 2001; Trapero et al., 2013, 2015; Trapero and Pedregal, 2016). However, many other papers focus on comparing other techniques, such as Artificial Neural Networks, models with inputs, etc. Fildes et al. (2008); Syntetos et al. (2009, 2016) provide comprehensive surveys.

Despite the wealth of literature on the topic, there is a family of models that has been systematically overlooked, namely structural Unobserved Components models (UC) (Harvey, 1989; Young et al., 1999; Durbin and Koopman, 2012). UC have not been tested in the present context for at least four reasons. First, UC have been developed in academic environments, with no strategy for their dissemination among practitioners for their everyday use in business and industry. They have been applied to a certain degree in state agencies with modest success in terms of dissemination, due to the overwhelming use of X-12-ARIMA and its predecessors, TRAMO and SEATS. Second, the widely-held but not-scientificallly-tested feeling that UC models do not

145 really have anything relevant to add to ETS methods has
146 deterred its use in practice (UC “bear many similarities
147 to exponential smoothing methods, but have multiple
148 sources of random error. In particular, the ‘basic struc-
149 tural model’ (BSM) is similar to Holt-Winters’ method
150 for seasonal data and includes level, trend and seasonal
151 components”, see De Gooijer and Hyndman (2006)).
152 Third, UC models are usually identified by hand, with
153 automatic identification being very rare. Finally, soft-
154 ware is scarcer and sparser than standard packages,
155 some genuine alternatives are e.g., STAMP (Koopman
156 et al., 1999), SSfpack (Koopman et al., 2008), SSpace
157 (Villegas and Pedregal, 2016).

158 A good demonstration of the lack of use of UC mod-
159 els compared to other methods is that they are not in-
160 cluded in many forecasting competitions and studies of
161 forecasting comparisons in supply chain contexts. The
162 list is too long to quote here, but some examples are
163 Makridakis and Hibon (2000a); Fildes et al. (2008);
164 Syntetos et al. (2009); Athanasopoulos et al. (2011);
165 Syntetos et al. (2016). Some of the procedures in these
166 references do in fact involve a comprehensive search
167 among many possibilities as the application of an expert
168 system, but none includes UC models.

169 The alleged similarities between UC and ETS deserve
170 a special comment. There is no doubt that there are
171 similarities, but such a broad statement requires a more
172 rigorous evaluation. In short, ETS and UC share com-
173 mon ground in the same way that ETS and ARIMA, or
174 UC and ARIMA, do. The key point is that UC have
175 their own avenues of development, with some areas that
176 clearly overlap with ETS and ARIMA, while other ar-
177 eas are quite distinct, which is what makes each of the
178 techniques useful in its own way.

179 The main advantages of ETS methods according
180 to Hyndman et al. (2008); Hyndman and Khandakar
181 (2008) are, for example, their intuitive appeal, their abil-
182 ity to handle multiplicative-additive mixed models in a
183 very efficient way, the use of a linear innovation state
184 space model and the development of an automatic iden-
185 tification procedure for different combinations of trend
186 models, seasonals and noises.

187 Without taking anything away from ETS, UC models
188 are much more flexible in several ways, and it is hard
189 to imagine any ETS modification that cannot be imple-
190 mented in a UC context (indeed, some improvements
191 in UC may also be back replicable in ETS). For ex-
192 ample, mixed multiplicative-additive models could be
193 replicated as a UC model with the aid of a non lin-
194 ear state space model and the Extended Kalman Filter
195 and Smoother, although at the cost of a higher compu-
196 tational burden. A further example is that the single

197 source of noise assumed in ETS is in fact an unnec-
198 essary constraint, at least seen from the point of view
199 of UC. Why the noise of trends and seasonal compo-
200 nents ought to be the same? The point is especially puz-
201 zling, because well-known efficient solutions are avail-
202 able for multiple noise models (Durbin and Koopman,
203 2012). Nevertheless, the single noise structure is per-
204 fectly implementable in a UC model, if such an option
205 is considered absolutely essential.

UC also have further advantages. First, there are
no limitations on the type of trends (or ‘levels’) one
may choose for a model. Although most typical trends
are Local Level (or Random Walk) or a Local Lin-
ear Trend, other types are Integrated Random Walk,
Double Integrated Random Walk, Smoothed Trend or
Smoothed Random Walk (Harvey, 1989). Second, the
same is true of the seasonal component: the simplest
is a dummy seasonal, but trigonometric or Dynamic
Harmonic Regression (DHR) with common or differ-
ent hyper-parameters for the harmonics involved can
also be implemented. Spectral tools are very useful in
this respect (Young et al., 1999). Modulated seasonal-
ity may be very interesting in certain applications (Pe-
dregal and Young, 2006). Third, several cycles may
be introduced as trigonometric or DHR components.
Once again, spectral analysis is very valuable in this
case. The mean periods of the cycles may be esti-
mated jointly with other parameters if required (Har-
vey, 1989). Fourth, extending univariate UC to include
inputs is straightforward - a topic that seems very rel-
evant to model outliers and the effect of sales promo-
tions. These can be entered as linear regression terms
with constant or time varying parameters, transfer func-
tions, or even non linear functions (Harvey, 1989). Fi-
nally, multivariate UC models are also available (Durbin
and Koopman, 2012).

In order to contribute to the dissemination of UC
models to a wider audience, in this paper a general Au-
tomatic Forecasting Support System is built for the 166
final products of a food franchise chain with more than
100 stores throughout Spain. Although developed on
this dataset, the system can be applied as is to other
datasets, and consists of fitting a set of models built on
some traditional models such as ETS and ARIMA mod-
els with different levels of complexity. The novelty of
the system, however, is that UC are also included as a
valuable alternative option. All the models in the sys-
tem are cast in a common State Space framework that
is new in two ways. First, as far as the authors know,
this is the first occasion on which UC models have been
used in a supply chain forecasting context. Second, it
is the first time that automatic identification of UC has

249 been proposed. This paper shows that UC are in fact a 295
 250 very powerful choice for forecasting and that they may 296
 251 indeed be identified automatically, which is a standard
 252 feature of many other competitors nowadays.

253 The remainder of the paper is organized as follows: 298
 254 Section 2 presents the forecasting methods in the sys- 299
 255 tem. Section 3 gives a brief summary of the State Space 300
 256 general framework in which all of these are actually 301
 257 cast. Section 4 presents specific aspects of the automatic 302
 258 identification routines used. Section 5 sets out the case 303
 259 study and the findings. Finally, section 6 offers some 304
 260 final remarks and conclusions.

261 2. Forecasting methods

262 2.1. Benchmarks

263 Two methods usually found in the literature are tested 309
 264 here as base benchmarks to be improved on: the sea- 310
 265 sonal Naïve and Autoregressive models (AR). The sea- 311
 266 sonal Naïve produces forecasts that are simple projec- 312
 267 tions of the last seasonal span into the future.

268 AR models seek to capture the correlation structure of 313
 269 a time series by regressing a stationary output variable 314
 270 on its past values. Because of the stationarity condition, 315
 271 regular and seasonal difference operators are usually ap- 316
 272 plied to the initial non-stationary data (Box et al., 2015). 317
 273 A general AR(p) model is: 318

$$274 \quad y_t = (1 - B)^d (1 - B^7)^D z_t \quad (1)$$

$$y_t = \sum_{i=1}^p \phi_i y_{t-i} + a_t = \frac{1}{(1 - \phi_1 B - \dots - \phi_p B^p)} a_t$$

275 where a_t is a white noise sequence (i.e., serially uncor- 321
 276 related with zero mean and constant variance); B stands 322
 277 for the backshift operator so $B^7 z_t = z_{t-7}$; $(1 - B)$ is the 323
 278 difference operator; $(1 - B^7)$ is the seasonal difference 324
 279 operator (the power of B is 7 in this case, as the data 325
 280 is daily with a weekly seasonal); d and D are the reg-
 281 ular and seasonal integer difference orders necessary to
 282 induce stationarity; ϕ_i are a set of parameters to esti-
 283 mate; and y_t is the stationary series, obtained from dif-
 284 ferencing the original, non-stationary data, z_t . A con-
 285 stant should be included in the model if the mean of the
 286 differenced series y_t is not zero.

287 2.2. Autoregressive Integrated Moving Average model 331 288 (ARIMA)

289 This is an extension of the previous model to include 332
 290 multiplicative seasonality and moving average terms, 333
 291 popularized by Box et al. (2015). The formulation of 334
 292 an ARIMA(p, d, q) \times (P, D, Q) $_7$ model for the stationary 335
 293 time series y_t is: 336

$$294 \quad y_t = \frac{(1 + \theta_1 B + \dots + \theta_q B^q)}{(1 + \phi_1 B + \dots + \phi_p B^p)} \frac{(1 + \Theta_1 B^7 + \dots + \Theta_Q B^{7Q})}{(1 + \Phi_1 B^7 + \dots + \Phi_P B^{7P})} a_t \quad (2)$$

where new parameters appear, namely θ_i ($i =$
 $1, 2, \dots, q$), Θ_j ($j = 1, 2, \dots, Q$) and Φ_k ($k = 1, 2, \dots, P$).

297 2.3. Exponential smoothing (ETS)

298 The main principle in exponential smoothing is that 299
 300 forecasts are built as a correction of the last data by a 301
 302 weighted average of past forecast errors that decay fol- 302
 303 lowing an exponential pattern. This pattern is applied to 303
 304 reflect the fact that the most recent information is more 304
 305 valuable for forecasting the immediate future than the 305
 306 oldest data. The simplest version is Brown's single ex- 306
 307ponential smoothing (Brown, 1959), shown in equation 307
 (3), where a hat on a variable stands for a forecast of the
 variable.

$$308 \quad \hat{z}_{t+1} = \hat{z}_t + \alpha(z_t - \hat{z}_t) \quad (3)$$

309 This simple model may be completed in many differ-
 310 ent ways before reaching the well-known Holt-Winters
 311 method with seasonality (Winters, 1960). Exponen-
 312 tial smoothing techniques have recently been revised in
 313 depth and extended in many respects. Some of these ad-
 314 ditions include the use of damped trends, mixing multi-
 315 plicative and additive components in one single model,
 316 using a State Space framework, and even considering
 317 multivariate versions. A detailed description of most
 318 of these alternatives can be found in Hyndman et al.
 319 (2008).

320 2.4. Unobserved components models (UC)

321 These models decompose any time series into parts
 322 with economic meaning, such as trends, cycles, season-
 323 als, irregulars, etc. The general formulation used for the
 324 data in this paper is

$$325 \quad z_t = T_t + S_t + I_t \quad (4)$$

326 where T_t , S_t and I_t stand for the trend, seasonal and ir-
 327 regular components, respectively. The flexibility of this
 328 approach is introduced via the components' dynamic
 329 specification.

330 Trends are usually taken from the following family:

$$331 \quad \begin{bmatrix} T_{t+1} \\ T_{t+1}^* \end{bmatrix} = \begin{bmatrix} \alpha & 1 \\ 0 & 1 \end{bmatrix} \begin{bmatrix} T_t \\ T_t^* \end{bmatrix} + \begin{bmatrix} \eta_t \\ \eta_t^* \end{bmatrix} \quad (5)$$

332 where T_t^* is referred to as the slope of the trend, $0 <$
 333 $\alpha \leq 1$, η_t and η_t^* are white noise sequences with vari-
 334 ances σ_η^2 and $\sigma_{\eta^*}^2$, respectively. This model is called
 335 Smoothed Trend (ST) and subsumes the following spe-
 336 cific cases: i) Random Walk (RW), by eliminating the
 337 second equation and $\alpha = 1$; ii) Integrated Random Walk
 338 (IRW) with $\alpha = 1$ and $\sigma_\eta^2 = 0$; iii) Smoothed Random

339 Walk (SRW) with $\sigma_\eta^2 = 0$; and iv) Local Linear Trend 383
 340 (LLT) with $\alpha = 1$, see e.g., Harvey (1989), Taylor et al. 384
 341 (2007) and Durbin and Koopman (2012).

342 Seasonal components used in this paper take a 385
 343 trigonometric form that is more flexible than the dummy
 344 seasonal model (Harvey, 1989). The basic component
 345 for the j -th harmonic is the following:

$$346 \begin{bmatrix} S_{t+1}^{(j)} \\ S_{t+1}^{*(j)} \end{bmatrix} = \begin{bmatrix} \cos\lambda_j & \sin\lambda_j \\ -\sin\lambda_j & \cos\lambda_j \end{bmatrix} \begin{bmatrix} S_t^{(j)} \\ S_t^{*(j)} \end{bmatrix} + \begin{bmatrix} \psi_t^{(j)} \\ \psi_t^{*(j)} \end{bmatrix} \quad (6)$$

347 where $\lambda_j = 2\pi j/s$ is the frequency of the seasonal com-
 348 ponent, with s being the seasonal period or the number
 349 of observations per year, $S_t^{*(j)}$ an additional state neces-
 350 sary for the specification, and $\psi_t^{(j)}$ and $\psi_t^{*(j)}$ white noises
 351 with common variance σ_j^2 .

352 The full seasonal component is built by block con-
 353 catenation of this type of model for the fundamental fre-
 354 quency and all its harmonics, i.e., $\lambda_j, j = 1, 2, \dots, [s/2]$,
 355 where $[s/2] = s/2$ for even s numbers, and $[s/2] =$
 356 $(s - 1)/2$ for odd s numbers. For the daily data with
 357 a weekly seasonal of the case study below $s = 7$ and
 358 $j = 1, 2, 3$. The standard stable specification for the sea-
 359 sonal component selects a common noise variance for
 360 the fundamental frequency and all its harmonics, i.e.,
 361 $\sigma_j^2 = \sigma^2, j = 1, 2, 3$.

362 The above UC model specification sometimes leaves
 363 some serial correlation in the innovations. This problem
 364 may be tackled in two complementary ways, namely,
 365 by introducing higher flexibility in the seasonal compo-
 366 nent by allowing different variances for each harmonic
 367 (Young et al., 1999), or/and selecting a colored noise for
 368 the irregular white noise component (Harvey, 1989).

369 2.5. Combination of methods

370 The combination of forecasts has received consider-
 371 able attention in the literature with overwhelming evi-
 372 dence that combining forecasts improves forecasting
 373 performance, see e.g., Makridakis and Hibon (2000b);
 374 Kourentzes et al. (2014). Despite many different meth-
 375 ods existing for combining forecasting methods, often
 376 the simplest alternatives, such as mean and median, are
 377 the optimal choice, see Barrow and Kourentzes (2016)
 378 and references therein. Mean and median are included
 379 in this study for the sake of comparison.

380 3. State Space methods

381 All the univariate models in the previous section
 382 are suitable for the general linear and Gaussian State

Space framework, whose general formulation is given
 by equation (7).

$$385 \begin{aligned} \text{Transition equation:} \quad & \alpha_{t+1} = \Phi_t \alpha_t + E_t \eta_t \\ \text{Observation equation:} \quad & z_t = H_t \alpha_t + C_t \epsilon_t \end{aligned} \quad (7)$$

386 In this equation, α_t is the state vector; η_t and ϵ_t are
 387 the state and observation noises, drawn from Gaussian
 388 distributions with zero mean and variance Q_t and R_t ,
 389 respectively. The remaining elements in (7) are referred
 390 to as the system matrices with appropriate dimensions.

391 Given model (7), the well-known Kalman Filter and
 392 state smoother produce the optimal estimates (in the
 393 sense of minimizing the mean squared errors) of the
 394 first- and second-order moments (mean and covariance)
 395 of the state vector, conditional on all the data in a sam-
 396 ple. Exact initialization of the algorithms is available
 397 for both stationary and non stationary versions of the
 398 general system (7), implying that the initial conditions
 399 issue is efficiently solved for all the individual models.

400 The unknown parts in the system matrices can be es-
 401 timated by Exact Maximum Likelihood computed us-
 402 ing the KF via “prediction error decomposition”, see
 403 details in Harvey (1989), Young et al. (1999), Taylor
 404 et al. (2007), Durbin and Koopman (2012).

405 All the forecasting techniques used in this paper are
 406 tractable with the SSpace toolbox written in MATLAB
 407 (Villegas and Pedregal, 2016), available from the au-
 408 thors upon request. In fact, they are simply a subset
 409 of a much wider range of linear, non-Gaussian and non-
 410 linear models implementable in SSpace.

411 4. Automatic model selection

412 This section briefly summarizes the specific algo-
 413 rithms for automatic model selection for each of the
 414 family models considered in this paper. All of these fol-
 415 low the general approach of searching in a wide model
 416 space with a given criterion, Schwarz Bayesian Crite-
 417 rion (SBC) in our case, combined in some cases with
 418 some data pre-processing, as specified below. The de-
 419 sired result is a parsimonious model, albeit sufficiently
 420 complex to be a correct statistical representation of the
 421 data.

422 4.1. AR and ARIMA

423 The automatic identification of ARIMA models is
 424 carried out in two steps in a modified version of Hyn-
 425 dman and Khandakar (2008). The first step consists
 426 of identifying the regular and seasonal integration or-
 427 ders (d and D). In the second step, the model space is
 428 searched in an intelligent way using SBC.

The way in which the integration orders of time series is handled in Hyndman and Khandakar (2008) is by means of formal unit root statistical tests. Applied to our dataset, these formal tests repeatedly produced wrong seasonal integration orders, leading to forecasts that were misaligned with the true data. The problem was easily solved by replacing the unit root tests with a heuristic rule for selecting the combination of regular and seasonal differences that minimizes the resulting stationary series' variance. The rest of the algorithm follows the indications of Hyndman and Khandakar (2008).

4.2. ETS

The model space is all possible combinations of level, growth, seasonal and noise of the following options: i) simple exponential, double exponential and damped trend for level and growth; ii) seasonal and non seasonal; iii) AR models of orders 0 (white noise), 1, or 2.

4.3. UC

The model space in this case is composed of all combinations of the following possibilities: i) Trends: RW, IRW, LLT, ST, SRW; ii) non seasonal component, seasonal components with common variance for all harmonics, and seasonal component with different variances for all of these; iii) irregular components, such as AR models of order 0 (white noise), 1, 2.

As far as the authors know, this is the first time that UC models have been used in an automatic identification context of the type found in this paper.

5. Case study

The proposed evaluation of the models was performed on a set of 166 products from a food franchise with more than 100 stores throughout Spain. The company specializes in selling everyday dishes made from natural products at affordable prices in take-away and take-in formats. Demand for all these products is not intermittent, in the sense that all values are continuous and well above zero. 517 daily sales observations were made for each product with 414 observations used for in-sample and the remainder for out-of-sample evaluation. In-sample operations consisted of the automatic identification and estimation of all forecasting methods using initial daily observations, and the production of 1 to 14 days ahead forecasts. Therefore, a set of 90, 14 days ahead forecast rounds was carried out for each

product. Figure 1 shows some typical examples of the time series in the dataset.

Several metrics are used to evaluate the forecasting performance of each method, namely the average relative Mean Absolute Error (AvgRelMAE), the Absolute Scaled Error (ASE) and the Cumulative Absolute Scaled Error (CASE), see Davidenko and Fildes (2013) and Davidenko and Fildes (2016).

Calling $r_i = \frac{MAE_i^A}{MAE_i^B}$ the ratio of the MAE of model A and horizon h over the MAE of benchmark model B for time series i , the AvgRelMAE for horizon h and m time series is calculated as

$$\text{AvgRelMAE}_h = \exp\left(\frac{1}{m} \sum_{i=1}^m \ln r_i\right) \quad (8)$$

AvgRelMAE shows how the adjustments improve/reduce the MAE compared to the benchmark (Naïve in later examples) statistical forecast. Values below 1 means that on average the model outperforms the benchmark. Values above 1 indicates the opposite.

The Absolute Scaled Error with origin T and forecast horizon h (ASE_h) is defined as

$$ASE_h = \frac{|z_{T+h} - \hat{z}_{T+h}|}{\frac{1}{T} \sum_{i=1}^T z_i} \quad (9)$$

The denominator is included to normalize the errors so as to be able to summarize the results across different products. Results in the case study are robust to replacing the absolute error with squared errors in equation (9) and are available from the authors upon request. Taking ASE_h as the basic metrics, the mean and median can be considered valid measures for aggregated forecast performance across all products.

Finally, the Cumulative Absolute Scaled Error with origin T and forecast horizons from 1 to h ($CASE_h$) is defined as the cumulative mean of ASE_h up to horizon h , i.e.,

$$CASE_h = \frac{1}{h} \sum_{l=1}^h \frac{|z_{T+l} - \hat{z}_{T+l}|}{\frac{1}{T} \sum_{i=1}^T z_i} \quad (10)$$

Figure 2 shows the maximum and minimum $CASE_{14}$ values for all models across all individual products, excluding the Naïve, to avoid distortions. There is considerable variation in the forecastability of each product, since there are some products for which errors are below 0.25, while there are a few other products for which errors are above 0.8. The relevance of Figure 2 is that, although differences in forecast errors are detected across models and products, all models behave similarly for

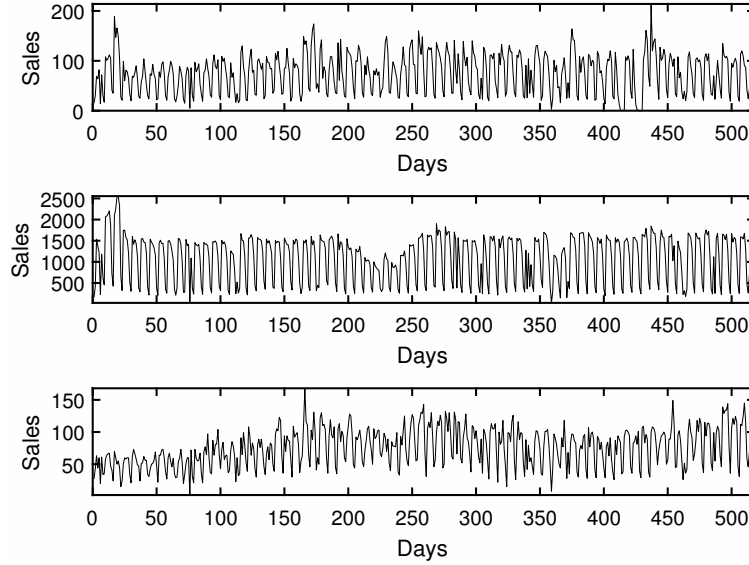


Figure 1: Three examples of demand time series

Table 1: Percentage of products for which each model is best and worst according to $CASE_{14}$.

	Best	Worst
ARIMA	41.0%	5.4%
AR	5.4%	72.3%
ETS	11.4%	17.5%
UC	42.2%	4.9%

the same product in that, when forecast errors are high, all the models show high errors, and vice versa. This ensures that the overall forecasting results are not influenced by extreme values or any other sort of anomaly in the data or in the identification or estimation procedures.

Table 1 complements Figure 2 by showing the percentage of products for which each method is best or worst for all forecasting origins according to $CASE_{14}$. UC and ARIMA compete for top place. ETS takes middle spot, a long way behind, and the AR model is the clear loser.

Tables 2 and 3 show the $AvgRelMAE$, the median and 75% percentile of ASE_h for all products, all forecast origins and some selected forecast horizons. Figure 3 shows the median and 75% percentile of $CASE_h$ in a graphical form excluding the Naïve model.

Several conclusions may be extracted from this information:

- As expected, forecasting performance worsens with longer horizons.
- All methods outperform both the Naïve and AR

benchmarks by a wide margin. Although AR is only considered here as a benchmark, it systematically outperforms Naïve.

- UC is the best model for all forecast horizons, followed by ARIMA and ETS.
- Simple forecast combination methods outperform ARIMA and ETS but do not improve on UC. The performance of ARIMA and ETS is very similar in this case, mainly due to the absence of anomalous data.
- The median of $CASE_h$ and ASE_h (see middle panel of Figure 3 and Table 3) shows that, although UC is a better option, all the models, with the exception of AR and Naïve (not included in the Figure) offer very similar results. This means that it is hard to find differences in the models with performance below the median values. However, as the bottom panel shows, differences are more apparent when the 75% percentile is considered. The advantage of UC models is clearer in these cases.

A robustness test checks for the independence of the results from the software used. Part of the experiment was repeated with other software to run this test, namely the FORECAST package (Hyndman and Khandakar, 2008) in R that allows for automatic identification of AR, ARIMA and ETS models, and TRAMO (Gómez and Maravall, 2001), which allows for an additional ARIMA identification and forecasting system with outlier handling, if desired. The tested in this paper are AR,

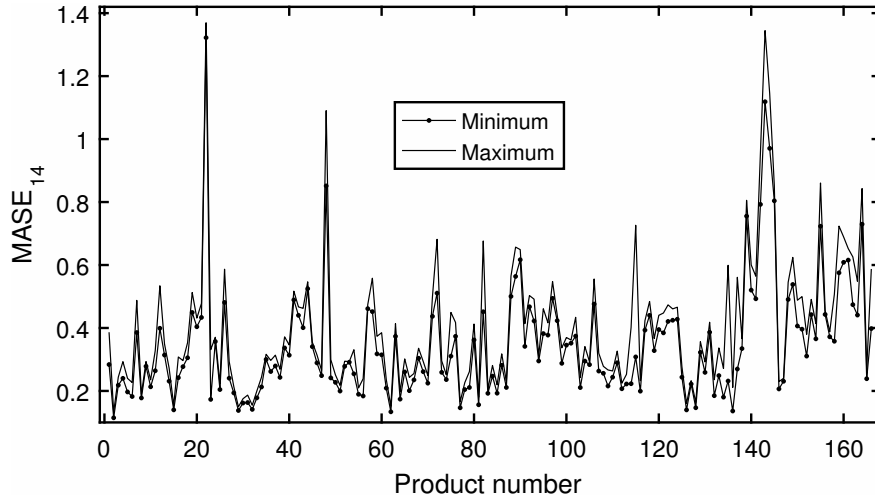


Figure 2: Minimum and maximum values of $CASE_{14}$ for four models and each product.

Table 2: AvgRelMAE for selected forecasting horizons. Boldface used to highlight minimum values of each column.

AvgRelMAE	1	2	3	4	5	6	7	10	14
AR	0.807	0.854	0.869	0.880	0.887	0.890	0.890	0.913	0.915
ARIMA	0.740	0.783	0.801	0.814	0.821	0.824	0.825	0.829	0.839
ETS	0.756	0.802	0.817	0.828	0.833	0.835	0.836	0.844	0.847
UC	0.730	0.772	0.790	0.801	0.808	0.811	0.813	0.817	0.824
Mean	0.735	0.778	0.795	0.807	0.814	0.818	0.820	0.824	0.831
Median	0.733	0.776	0.792	0.804	0.810	0.814	0.815	0.821	0.828

Table 3: Median and 75% percentile of ASE_h for selected forecasting horizons.

Median	1	2	3	4	5	6	7	10	14
NAIVE	0.270	0.270	0.269	0.269	0.270	0.270	0.270	0.279	0.282
AR	0.238	0.252	0.253	0.257	0.259	0.259	0.261	0.272	0.276
ARIMA	0.216	0.228	0.232	0.235	0.237	0.236	0.238	0.243	0.249
ETS	0.219	0.234	0.239	0.241	0.240	0.240	0.241	0.248	0.252
UC	0.211	0.223	0.228	0.230	0.231	0.231	0.232	0.237	0.243
Mean	0.216	0.227	0.231	0.233	0.236	0.237	0.239	0.246	0.248
Median	0.215	0.227	0.231	0.233	0.234	0.234	0.236	0.242	0.246
75% perc.	1	2	3	4	5	6	7	10	14
NAIVE	0.573	0.574	0.572	0.574	0.577	0.577	0.579	0.590	0.592
AR	0.459	0.490	0.503	0.511	0.521	0.522	0.521	0.549	0.551
ARIMA	0.429	0.458	0.470	0.474	0.478	0.482	0.485	0.494	0.504
ETS	0.440	0.471	0.479	0.486	0.485	0.487	0.489	0.506	0.508
UC	0.422	0.443	0.457	0.460	0.463	0.467	0.469	0.481	0.483
Mean	0.426	0.453	0.464	0.468	0.475	0.478	0.481	0.490	0.499
Median	0.428	0.452	0.464	0.470	0.475	0.475	0.479	0.492	0.494

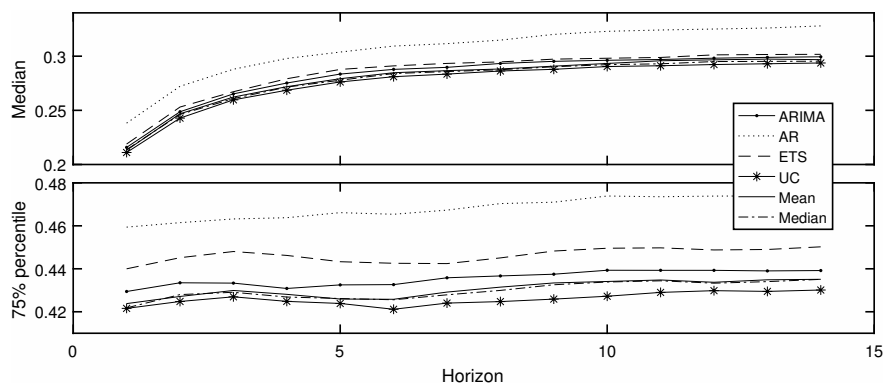


Figure 3: Median (top panel) and 75% percentile (bottom panel) of $CASE_h$ for all models excluding the Naïve.

568 ARIMA and ETS in R (hereafter with a prefixed 'R-' to 601
 569 distinguish them from the previous models in SSpace) 602
 570 and ARIMA estimated with TRAMO. This last option 603
 571 includes two versions, with and without outlier 604
 572 treatment, referred to as TRAMO(*) and TRAMO, respec- 605
 573 tively.

574 Results are summarized in Tables 4, 5 and Figure 4 in 606
 575 similar formats to those used above. Previous UC model 607
 576 performance results are repeated to facilitate compar- 608
 577 isons.

578 Some interesting findings are:

- 579 • According to AvgRelMAE, the UC model outper- 612
 580 forms all others. Only minor exceptions appear 613
 581 when the median of ASE_h are considered.
- 582 • R-AR performs worse than its AR counterpart 614
 583 in the preceding tables and is the second worst 615
 584 method so far, even outperformed by Naïve for 616
 585 horizons greater than 2.
- 586 • On the other hand, R-ETS outperforms its ETS 619
 587 equivalent in the preceding tables. This may be due 620
 588 to the fact that R-ETS allows for general ARMA 621
 589 models for the observational noise, while ETS con- 622
 590 strain them to AR up to order 2.
- 591 • Results shown for R-ARIMA are obtained constrain- 623
 592 ing the seasonal differences to 1 in the autom- 624
 593 atic procedure. The errors are considerably 625
 594 larger when this parameter is selected fully auto- 626
 595 matically with formal unit roots. For example, the 627
 596 median of ASE_1 without the constraint is 0.350 628
 597 compared to 0.217 in Table 5, and the median of 629
 598 ASE_{14} is 0.383 (compared to 0.239 in Table 5).
- 599 • TRAMO and TRAMO(*) are worse than R- 632
 600 ARIMA and R-ETS for longer horizons, although 633

better for shorter ones. TRAMO(*) is somewhat better than TRAMO.

- Once more, the median of error measures reduces the magnitude of the errors (see middle panel of Figure 4), i.e., all procedures work similarly for the more easily forecastable cases with the exception of R-AR. Differences among models are more apparent when the 75% percentiles is considered. This is also the case for TRAMO and TRAMO(*), implying that there is a more visible outlier effect in less forecastable cases.

Another important procedure to assess how great differences are between methods is to use formal statistical tests to evaluate whether differences are statistically significant. This can be done with rank tests (see Koning et al. (2005) and references therein) that rank methods by forecast error measurement. Tests are performed in several different ways:

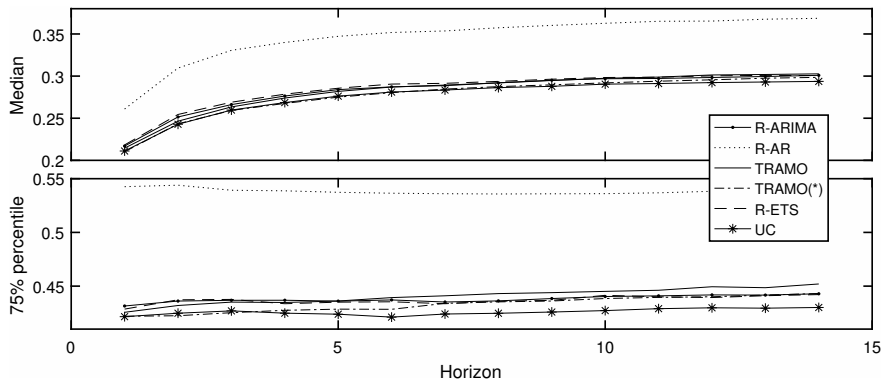
- Overall: the null hypothesis assumes all methods are statistically indistinguishable.
- Multiple comparisons: having rejected the previous hypothesis, this additional test provides a basis for testing which method(s) is(are) responsible for the differences by performing a battery of pair comparison tests. All null hypotheses assume that differences between methods are statistically insignificant. A simple graphical device easily and simultaneously provides evidence of all the tests by presenting the mean rank for each method with their confidence bands. Methods whose intervals do not overlap are significantly different. Forecasting accuracy is the same for methods with overlapping intervals. This graphical evidence for our

Table 4: AvgRelMAE for additional models.

AvgRelMAE	1	2	3	4	5	6	7	10	14
R-AR	0.958	0.991	1.000	1.004	1.004	1.003	1.003	1.007	1.004
R-ARIMA	0.757	0.797	0.810	0.820	0.826	0.829	0.827	0.835	0.840
TRAMO	0.739	0.787	0.807	0.823	0.832	0.837	0.840	0.853	0.865
TRAMO(*)	0.733	0.779	0.796	0.812	0.822	0.828	0.832	0.845	0.861
R-ETS	0.743	0.811	0.816	0.828	0.835	0.834	0.829	0.842	0.833
UC	0.730	0.772	0.790	0.801	0.808	0.811	0.813	0.817	0.824

Table 5: Median and 75% percentile of ASE_h of additional models.

Median	1	2	3	4	5	6	7	10	14
R-AR	0.261	0.269	0.269	0.268	0.270	0.270	0.271	0.283	0.283
R-ARIMA	0.217	0.227	0.228	0.232	0.234	0.235	0.234	0.239	0.239
TRAMO	0.214	0.230	0.234	0.238	0.240	0.240	0.240	0.250	0.255
TRAMO(*)	0.210	0.225	0.228	0.230	0.233	0.233	0.233	0.243	0.247
R-ETS	0.218	0.239	0.239	0.243	0.244	0.243	0.238	0.247	0.245
UC	0.211	0.223	0.228	0.230	0.231	0.231	0.232	0.237	0.243
75% perc.	1	2	3	4	5	6	7	10	14
R-AR	0.543	0.566	0.571	0.580	0.581	0.581	0.580	0.591	0.594
R-ARIMA	0.432	0.455	0.464	0.471	0.476	0.477	0.477	0.492	0.498
TRAMO	0.426	0.455	0.472	0.482	0.484	0.489	0.492	0.508	0.521
TRAMO(*)	0.422	0.450	0.459	0.464	0.471	0.477	0.482	0.501	0.512
R-ETS	0.429	0.469	0.470	0.477	0.484	0.485	0.480	0.499	0.494
UC	0.422	0.443	0.457	0.460	0.463	0.467	0.469	0.481	0.483

Figure 4: Median (top panel) and 75% percentile (bottom panel) of $CASE_h$ for alternative models.

dataset and a 5% significance level interval is presented in the top panel of Figure 5, where the dotted horizontal line indicates the point at which the best method (namely UC) is worse. In other words, any method with an interval crossed by this line is indistinguishable from the best option, while all the methods with a non-overlapping interval are significantly worse.

- Multiple comparisons with the mean: all methods are compared to mean behavior to determine whether they are better or worse than the mean (based on a null of equal behavior). Once more, a simple graph presents the mean ranks along with the overall mean and its confidence interval. Methods above the confidence band are significantly worse than the mean, while methods below the confidence band are better. Evidence for the dataset is presented in the bottom panel of Figure 5.

The evidence provided by Figure 5 is complemented with Table 6. Said table repeats the tests disaggregated by forecast horizon, showing the number of forecasting horizons for which each method is worse or better than the best (first and second column) and the number of horizons for which each method is worse than the mean (third column). Some points emerge from all this evidence:

- The overall test disregarding the benchmark methods (Naïve, AR and R-AR) clearly indicates that methods are significantly different. According to Koning et al. (2005) the statistical value is 106.79 and the critical value for the test at 5% significance level should be sought on a Chi-squared with $K - 1$ degrees of freedom, with K being the number of methods (9 in our case). The critical value is 15.51, see details in Koning et al. (2005). The same overall tests done by forecast horizon give values that range between a minimum of 65.77 for a lag of 7, to a maximum of 88.1 for lag 14. Therefore, the null hypothesis of all methods performing equally is rejected in all cases with a high level of confidence.
- Multiple comparisons suggest that UC is significantly different from all other methods except ARIMA and Median. One particular point of interest is that UC is different from both ETS and R-ETS, implying that UC is not as similar to ETS methods as might be expected (see introduction).
- One striking fact in the top panel of Figure 5 is the differences observed between ARIMA,

R-ARIMA, TRAMO and TRAMO(*), which are supposed to be methodologically equivalent. ARIMA seems different to TRAMO and TRAMO(*), with R-ARIMA sharing part of its interval on both sides. Differences in automatic identification, initialization issues and optimizer routines are responsible for the difference in performance.

- Multiple comparisons with the mean shown in the bottom panel of Figure 5 reinforce what has already been said. R-ETS and TRAMO perform worse than the mean, while ARIMA and UC perform significantly better.
- Table 6 provides still more evidence along the same lines. The first column shows that, with the exception of ARIMA and Median, most methods are worse than UC most of the time. Similarly, the only methods systematically better and never worse than the mean are ARIMA and UC. However, while the remaining models are never better than the mean, they are sometimes worse.

The evidence provided so far shows clearly that UC is a powerful tool that may be added to the tool box of researchers and practitioners in the area of supply chain forecasting. The reasons why UC is superior in this case is because of its greater flexibility at least in three ways: i) multiple noise State Space systems are used, in particular noises for trends and seasonals are different; ii) an ample menu of trends are trained and iii) seasonal components are more flexible, since models with different variances for the harmonics are allowed. The dataset used in these experiments exhibits strong seasonal components in comparison to the trends, and the advantage of using different sources of noise for different components and the greater flexibility of the seasonal components themselves in UC models is clearly highlighted by their outperformance.

6. Conclusions

The advent of the Big Data era poses many challenges to researchers and practitioners in the field of forecasting in industrial and business environments. One of these challenges is the efficient and robust automatic handling of massive databases. Naturally, this is also essential for the specific area of supply chain forecasting, for which many solutions have been proposed in the academic literature, although everyday applications simply use a much smaller number of techniques.

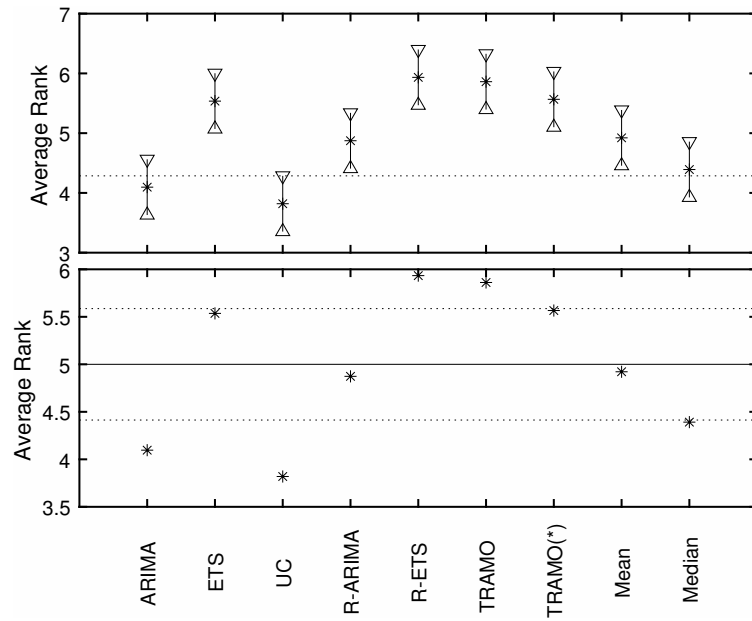


Figure 5: Multiple comparisons plot (top) and multiple comparisons with the mean (bottom) of some forecasting methods.

Table 6: Results of multiple comparisons by forecast horizons.

	No. of horizons with method significantly worse than UC	No. of horizons with method significantly better than UC	No. of horizons with method significantly worse than mean
ARIMA	0	12	0
ETS	14	0	3
UC	0	14	0
R-ARIMA	9	0	1
R-ETS	13	0	8
TRAMO	14	0	9
TRAMO(*)	13	0	4
Mean	12	0	0
Median	0	2	0

In this paper, a general Automatic Forecasting Support System is built in the unified framework provided by State Space methods developed in the SSpace toolbox written in MATLAB. This system takes advantage of well-established automatic identification methods for well-established model families, mainly Exponential Smoothing and ARIMA models. It also incorporates Unobserved Components models, which are quite uncommon in these types of applications.

As far as the authors know, this is the first time UC models have been proposed in a supply chain forecasting context, and this is also the first time automatic identification of UC models has been proposed.

A comprehensive evaluation shows that UC models compete very favorably with other standard alternatives in forecasting terms. This is true for all the models estimated by the toolbox, implying that UC is slightly better than ARIMA and significantly better than ETS.

The results are consistent when the same models are estimated with alternative, well-established software packages, which points to the quality of the software developed and the usefulness of UC models as forecasting devices in the area.

Most importantly, significant differences are also shown to exist among methods. In particular, UC is significantly better than ETS, invalidating, or at least discrediting, the idea that UC models are “similar” to ETS. However, UC is also better than ARIMA models estimated with other software, but very similar to ARIMA in the toolbox.

The findings are clearly specific to the dataset used in this paper and we make no claims whatsoever that they will always be valid for other datasets. Obviously, the approach and the UC models themselves need to be tested on many more datasets for such a conclusion to be drawn. Notwithstanding, this paper provides a starting point for considering UC models as a competitive method with great potential in this and other fields.

One important point is that UC methods’ outperformance is not due to any greater complexity in the models themselves. In fact, the State Space framework in which UC models are cast shares common ground with the other methods used. The sole difficulty lies in the fact that they are simply not as well known by academics and practitioners in the field. Therefore, academics and practitioners are cordially invited to experience the benefits of working with UC and/or SSpace for themselves.

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