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Effects of edge-stiffened web openings on the behaviour of cold-formed steel channel sections under compression

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Abstract: The use of cold-formed steel (CFS) channel sections are becoming popular as the load-carrying members in building structures, and such channel sections often include web openings for the ease of installation of services. Traditional web openings are normally punched, and are unstiffened which can restrict the size and spacing of web openings. Recently, a new generation of CFS channel sections with edge-stiffened web openings has been developed, and is widely used in New Zealand. However, no experimental investigation has been reported in the literature for such channel sections under compression. In this paper, a total of 75 results comprising 26 axial compression tests and 49 finite element analysis results are reported on the compression resistance of CFS channel sections with both edge-stiffened and unstiffened web openings. For comparison, channel sections without web openings were also tested. For all specimens, initial imperfections were measured using a laser scanner. A nonlinear elasto-plastic finite element model was also developed, and the results showed good agreement with the test results. A parametric study was conducted using the validated finite element model to investigate the effect of opening spacing and column length on compression resistance of channel sections. It is shown that for the case of a channel section having seven edge-stiffened web openings, the compression resistance increased by as much as 22%,

- 1 compared to a plain channel section. For comparison, the same section having unstiffened web
- 2 openings had a 20% reduction in compression resistance, compared to a plain channel section.
- 3 **Keywords:** Cold-formed steel, Channel sections, Axial compression tests, Edge-stiffened web
- 4 openings, Finite element analysis

Notation

a	Diameter of circular web openings;
A_g	Gross cross-sectional area;
b_f	Overall flange width of section;
b_l	Overall lip width of section;
b_f/t	Ratio of flange to thickness;
b_l/t	Ratio of lip to thickness;
CFS	Cold-formed steel;
COV	Coefficient of variation;
d	Overall web depth of section;
DSM	Direct strength method;
E	Young's modulus of elasticity;
FEA	Finite element analysis;
f_{ol}	Elastic local buckling stress;
f_{od}	Elastic distortional buckling stress;
h	Depth of the flat portion of web;
L	Total length of the CFS column;
LVDT	Linear variable displacement transducers;
L/t	Ratio of length to thickness;
n	Opening number;
P_{crd}	Elastic distortional buckling load;
P_{cre}	Elastic flexural buckling load;
P_{crl}	Elastic local buckling load;
P_{D1}	Un-factored design axial strength;
P_{DSM}	Axial strength from the direct strength method;
P_{EXP}	Axial strength from experiments;

P_{FEA}	Axial strength from the finite element analysis;
P_{ne}	Nominal overall buckling strength;
P_{nl}	Nominal local buckling strength;
P_{nd}	Nominal distortional buckling strength;
q	Length of edge-stiffener;
r	Radius of gyration of full unreduced cross-section axis of buckling;
r_i	Inside corner radius of section;
s	Opening spacing;
t	Thickness of section;
$\sigma_{0.2}$	Static 0.2% proof stress;
σ_u	Static ultimate tensile strength;

1 **1 Introduction**

2 The use of cold-formed steel (CFS) channel sections as the primary load-carrying
3 members in buildings is increasing recently. CFS channel sections often include circular web
4 openings that have been pre-punched for ease of installation of services. Such openings are
5 usually unstiffened (Fig. 1(a)). In the literature, extensive work has been reported on the
6 reduction in compression resistance of channel sections having such unstiffened web openings
7 by Kulatunga, Macdonald et al. [1-2] and Moen and Schafer [3-4] covering compression,
8 Uzzaman et al. [5-8] and Lian et al. [9-12] covering web crippling, Pham [13], Pham et al. [14]
9 and Keerthan et al. [15-16] covering shear. Also, for compression, Singh et al. [17] conducted
10 an experimental study to investigate the effect of web openings on the compression resistance,
11 albeit for CFS tubular sections. In a recent study, Yu et al. [18] conducted an analytical study
12 to investigate the effects of multiple unstiffened web openings on the distortional buckling
13 behaviour and Zhao et al. [19] proposed modified direct strength method formulas for CFS
14 with unstiffened web openings.

15 Recently, a new generation of CFS channel sections with edge-stiffened circular web
16 openings (Fig. 1(b)), developed by Howick Ltd.[20], are widely used in New Zealand. As can
17 be seen from Fig. 1(b), there is a continuous edge stiffener around the perimeter of the circular
18 web openings. In the literature, limited work has been reported on the edge-stiffened web
19 openings. A numerical study was reported by Yu et al. [21] covering bending, and it was found
20 that edge-stiffened web openings can improve the compression resistance of CFS channel
21 sections by an average of 14%, compared to that of a plain channel section. Grey and Moen
22 [22] presented procedures for approximating the elastic critical buckling load (or moment) of
23 CFS columns and beams due to the presence of edge-stiffened web openings, without the need
24 for an eigen-value finite element analysis. In terms of experimental tests, Uzzaman et al. [23]

1 presented results for the case of web crippling. Similarly, to the finding of Yu et al. [21], it was
2 found that channel sections having an edge-stiffened circular web opening had an improved
3 web crippling strength, almost as much as that of a plain channel section without web opening.

4 No experimental work in the literature, however, has been reported for CFS channel
5 sections with edge-stiffened web openings subject to axial compression. Furthermore, current
6 design guidance i.e. the American Iron and Steel Institute (AISI) [24] and the Australian and
7 New Zealand Standards (AS/NZS) [25] does not include direct guidance for CFS channel
8 sections with edge-stiffened web openings in compression. The limitations of existing design
9 code procedures for CFS members with edge-stiffened web openings can affect the design
10 flexibility and decreases the reliability of cold-formed products in the modern construction
11 industry.

12 This paper presents an experimental and numerical investigation on the compression
13 resistance of CFS channel sections with edge-stiffened circular web openings. In total, the
14 results of 26 tests are reported, which include 10 tests on specimens with edge-stiffened web
15 openings, 10 tests on specimens with unstiffened web openings and the remaining 6 tests on
16 specimens without web openings.

17 The effect of the column length and opening spacing were considered in the experimental
18 investigation. The material properties were determined from tensile coupon tests and the initial
19 imperfections were measured using a laser scanner. The results of load-axial displacement,
20 load-lateral displacement, load-strain relationship and failure modes were reported.

21 A non-linear elasto-plastic finite element model was developed which included initial
22 imperfections. The finite element model was validated against the test results. The validated
23 model was used for the purposes of a parametric study on the effects of the column length and
24 opening spacing on the compression resistance.

1 **2 Experimental Study**

2 *2.1 Test specimens*

3 In this study, a total of 26 CFS channel sections were tested to failure under axial
4 compression. Nominal cross-sections of test specimens considered in this paper is shown in
5 Fig. 3. Table 1 summarises the measured dimensions of test specimen. As can be seen from
6 Table 1, three different lengths (L) were considered: 750 mm, 1300 mm and 1500 mm. Three
7 different opening spacing (s) were considered as shown in Fig. 2 (390mm, 290mm and
8 190mm). The test specimens comprised of two different section sizes: C190×45×15 and
9 C240×45×15 channel sections (Fig. 3). The edge-stiffener length (q) was fixed as 13 mm.

10 *2.2 Section labels*

11 The specimens were labelled such that the nominal dimensions of the cross sections, the
12 nominal length of specimens, the type of web opening and the openings number were expressed
13 as a label as shown in Fig. 4. For example, the label “C240×45×15-L1500-EH3-1” can be
14 interpreted as follows:

- 15 • The symbol $d \times b_f \times b_l$ refers to the nominal dimensions of the cross sections in millimetres
16 i.e. 240×45×15 means $d = 240$ mm; $b_f = 45$ mm; and $b_l = 15$ mm.
- 17 • “L1500” is the nominal length of the specimen in millimetres i.e. 1500 mm.
- 18 • “EH” identifies a web having an edge-stiffened web opening, “UH” identifies a web
19 having an unstiffened web opening, “NH” identifies a plain channel section having no
20 web opening.
- 21 • “3” represents the openings number.
- 22 • The last number “1” indicates the specimen number for a repeated group.

1 2.3 Material testing

2 Tensile coupon tests were conducted to determine the material properties of the
3 specimens and the coupons were obtained from the centre of the web plate in the longitudinal
4 directions of the untested specimens in accordance with the British Standard for Testing and
5 Materials [26].

6 The coupons were tested using Instron tensile testing machine (Fig. 5). A calibrated
7 extensometer of 50 mm gauge length was used to determine the tensile strain of the coupons.
8 The full stress–strain curves of coupons taken from the C190×45×15 and C240×45×15 channel
9 sections are shown in Fig. 6. As can be seen from Table 2, the average yield strengths were
10 285 MPa and 309 MPa for the C190×45×15 and C240×45×15 channel sections, respectively.

11 2.4 Test-rig and loading procedure

12 A photograph of the test setup is shown in Fig. 7 (a). Also, a schematic drawing of the
13 test setup is shown in Fig. 7 (b). A total of three LVDTs (Linear variable differential
14 transformers) were used to record the specimen displacements. The axial shortening of the
15 specimens was recorded from the readings of LVDT-1 and the lateral displacements were
16 recorded from the readings of LVDT-2 and LVDT-3 at mid-height of the channel sections.
17 Fig. 8 shows the photograph of the pin support used in the test setup.

18 In order to ensure there was no gap between the two pin-ends and end plates of the
19 specimen, all columns were loaded initially up to 25% of their expected failure load and then
20 released. The axial load and the readings of the transducers were recorded by a data acquisition
21 system at regular intervals during the tests. For CFS channel sections with web openings, four
22 strain gauges (SG1, SG2, SG3 and SG4) were used to measure the strain values near the web
23 openings and four different strain gauges (SG5, SG6, SG7 and SG8) were used to measure the
24 strain values at mid-height of the CFS channel sections.

1 Fig. 9 shows the locations of the strain gauges. A universal testing machine of 500 kN
2 capacity was used to apply the axial load to the CFS channel sections. The load was applied
3 through the centre of gravity (CG) of the specimens under pin-ended boundary conditions.
4 Displacement control was used in the column tests with a constant loading rate of 0.02 mm/s.

5 *2.5 Initial imperfections measurement*

6 Imperfections in CFS channel sections can occur as a result of transportation and
7 fabrication processes. Geometric imperfections significantly affect the stability of CFS
8 members under compression. Therefore, the magnitude and shape of the imperfections of each
9 specimen were recorded before undertaking the compression tests.

10 As can be seen from Fig. 10, a laser scanner assembly was used to measure the initial
11 imperfections of all test specimens. The laser scanner assembly comprises a 5500×2500×1500
12 mm steel frame which supports a travelling platform mounted on precision rails in the
13 longitudinal direction. The platform supports a stepper motor, which allows displacement-
14 controlled motion using a rack and pinion system. The platform is designed to have a precision
15 shaft in the transverse (2500 mm) direction which guides a moveable laser scanner.

16 The laser scanner was used to measure imperfections along six longitudinal lines on CFS
17 channel sections with web openings and five longitudinal lines on CFS channel sections
18 without web openings, as shown in Fig. 11. The laser scanner records readings at every 0.1
19 mm.

20 For CFS channel sections with web openings, the local imperfection was calculated by
21 subtracting the average reading along lines W-1 and W-4 from the readings taken along the
22 line W-2 and W-3 (Fig. 12 (a)). The overall imperfections were calculated as the average value
23 of the readings recorded along the lines W-1 and W-4 at mid-height of the columns (Fig. 12

1 (b)). The distortional imperfection was calculated as the maximum reading along the lines F-1
2 and F-2 (Fig. 12 (c)).

3 For CFS channel sections without web openings, the local imperfections were calculated
4 by subtracting the average readings recorded along the lines W-1 and W-3 from the readings
5 taken along the line W-2. A similar procedure was used to measure the initial imperfections of
6 CFS columns by Roy et al. [27] and Ye et al. [28-29].

7 A typical imperfection profile of C190×45×15-L1500-EH3 is plotted against the length
8 of the column in Fig. 12. Table 3 shows the maximum local, distortional and overall
9 imperfections of all test specimens.

10 *2.6 Experimental results*

11 Table 1 summarises the failure loads for all 26 test specimens. Those specimens with
12 1300mm and 1500mm length failed through flexural buckling. As can be seen from Table 1,
13 C240×4×15-L1500 was tested with three repeats. The failure loads for all three tests were close
14 and the corresponding coefficient of variation (COV) was 0.02. Fig. 13 showed the deformed
15 shapes of the 1500 mm-length C240×45×15 channel sections with unstiffened and edge-
16 stiffened web openings.

17 Fig. 14 showed the load versus axial shortening curves for specimens with various
18 lengths, indicating that the column length can affect the compression resistance. Fig. 15 showed
19 that the edge-stiffened web openings had a significant influence on compression resistance in
20 this study. It was shown that for the case of a section having one edge-stiffened web opening,
21 the compression resistance increased by as much as 9.7 %, compared to that of the plain channel
22 sections.

23 It can be seen from Fig. 16 and Table 1 that as more stiffened web openings were
24 introduced; the failure load increased relative that to the plain section. However, for the

1 unstiffened web openings, when more openings were introduced, the failure load reduced
2 relative to that of the plain section. For the case of the C240×45×15 sections with 7 edge-
3 stiffened web openings, the failure load increased by 20 %. For the case of the C240×45×15
4 sections with 5 edge-stiffened web openings, the failure load increased by 11.6%.

5 Fig. 17 showed the axial load versus the lateral displacement at mid-height of specimens.
6 The readings of both LVDT-2 and LVDT-3 were consistent, indicating that the cross-sections
7 were not subject to twisting.

8 Fig. 18 showed the strain gauge readings near central circular web openings at mid-height
9 of two test specimens: C190×45×15-L1500-EH3 and C190×45×15-L1500-EH5. It was
10 observed from the graphs that the test columns behaved in a linear way at low compressive
11 load, but gradually changed to non-linear behaviour as the compressive load increased.

12 **3 Numerical Study**

13 *3.1 General*

14 ABAQUS [30] was used to develop a nonlinear elasto-plastic finite element model to
15 simulate the CFS channel sections with and without web openings subject to axial compression.
16 In the finite element model, the measured cross-section dimensions and the material properties
17 obtained from the coupon tensile tests were used. Modelling techniques are discussed in detail
18 below.

19 *3.2 Modelling of geometry and material properties*

20 An elastic-plastic model was used for modelling the overall geometry of the channel
21 sections with web openings (edge-stiffened and unstiffened) and without web openings. In
22 order to define the isotropic yielding and plastic hardening of the steel, the von Mises yield
23 surface was used in the classical metal plasticity model. The material properties were taken
24 from the tensile coupon tests and included in the FE models. As per the ABAQUS manual [30],

1 the engineering material curve was converted into a true material curve by following the
2 equations below:

$$3 \quad \sigma_{true} = \sigma(1 + \varepsilon) \quad (1)$$

$$4 \quad \varepsilon_{true(pl)} = \ln(1 + \varepsilon) - \frac{\sigma_{true}}{E} \quad (2)$$

5 Where E is the Young's modulus, σ_{true} is the true stress, σ_u is the ultimate tensile strength, σ
6 and ε are the engineering stress and strain respectively in ABAQUS [30].

7 *3.3 FE meshing*

8 S4R shell elements were used to model the CFS channel sections. S4R elements allow
9 each node to have three degrees freedom both along the translational and rotational directions.
10 S4R elements are suitable for analysis of nonlinear problems as it accounts for finite membrane
11 strains and arbitrarily large rotations. Rigid quadrilateral shell elements (R3D4) were used to
12 model the upper and lower endplates. A mesh sensitivity analysis was performed to investigate
13 the effect of different mesh sizes on the compression resistance of such columns. Based on the
14 results of the mesh sensitivity analysis and considering computational time, appropriate mesh
15 sizes were chosen for both channel sections and end plates. Across the length and width, a
16 mesh size of $8 \text{ mm} \times 8 \text{ mm}$ was used for the convergence of both channel sections with and
17 without web openings. Also, for the top and bottom base plates, a mesh size of $12 \text{ mm} \times 12$
18 mm was used. Mesh refinement was made around the web openings for accurate finite element
19 analysis. A typical finite element mesh is shown in Fig. 19 for C240×45×15-L1500-EH1.

20 *3.4 Boundary conditions and loading procedure*

21 Pin-pin boundaries were applied in all FE models for both the channel sections with and
22 without web openings. Two rigid plates were used at the top and bottom ends of the CFS
23 channel sections to simulate the test results. Pin-pin boundary conditions were modelled by

1 applying rotations and displacements to both end plates through a reference point. The
2 reference point was considered as the center of gravity of the cross-section. The applied
3 boundary conditions in the FE model are shown in Fig. 19 for C240×45×15-L1500-EH1. To
4 simulate the experimental boundary conditions, the translation in the x and y are restrained,
5 while the vertical translation in the z direction was not restrained at the top reference point
6 (loading point). For bottom reference point (reaction point), the translation in the x , y and z are
7 restrained. It should be noted that two ends were free to rotate in minor axes. The displacement
8 control was used to apply the axial load through the reference point of the top base plate (Fig.
9 19).

10 *3.5 Contact modelling*

11 “*Surface to surface*” contact was used for modelling the interaction between the cross
12 sections of the CFS channel sections and top surface of end plates. The edges of the channel
13 section were modelled as the slave surface, while the top surfaces of the end plates were
14 considered as the master surface. The normal behaviour of the surface was defined as “hard”,
15 indicating that no penetration of the surfaces into each other was allowed.

16 *3.6 Modelling of initial imperfections*

17 The buckling behaviour of channel sections with web openings (edge-stiffened and un-
18 stiffened) is dependent on many factors, such as the ratio of length to thickness (L/t), flange-
19 thickness ratio (b_f/t) and lip-thickness ratio (b_l/t). Initial imperfections were considered in the
20 FE model. Superimposition of local and overall imperfections was considered for accurate FE
21 analysis. For all channel sections, eigenvalue analyses were performed. For local buckling,
22 very small channel thickness was considered. However, for overall buckling, large channel
23 thickness was used. For local and overall buckling modes, the lowest eigenmode was used in
24 ABAQUS [30]. Similar modelling techniques were presented in the literature for CFS single

1 channel section and built-up columns by past researchers [31-36] to model local and overall
2 imperfections. From the results of the laser scanning, it was observed that the magnitude of
3 local imperfections were higher than expected values [28-29] as a result of minor deformations
4 introduced during transportation of the specimens. Therefore, these imperfection
5 measurements were used for validation of the FEA model. However, for the parametric study,
6 a local imperfection of 0.5% of the channel thickness was used in the parametric study. This
7 value was based on data from previous studies [31-36]. The magnitude of overall imperfections
8 used in the FE modelling of CFS channel sections were calibrated to the values measured from
9 the tests (section 2.5). The distortional imperfections were assessed in a number of the FE
10 models and it was found that they have negligible effect in terms of failure load and deformed
11 shape of the columns. The contours of local and overall buckling models are shown in Fig. 20
12 (a) and Fig. 20 (b), respectively.

13 *3.7 Analysis procedure*

14 Two different methods of analysis were used to model the CFS channel sections with
15 web openings (edge-stiffened and unstiffened) and without web openings: elastic buckling and
16 implicit dynamic analysis. Elastic buckling analyses were used to obtain the eigenvectors for
17 modelling the initial imperfections. Dynamic analysis with implicit time integration was used
18 for calculating the quasi-static response of the models.

19 *3.8 Validation of the finite element model*

20 In Table 4, a comparison of the test results (P_{EXP}) with the numerical results (P_{FEA}) is
21 shown for C190×45×15 and C240×45×15 channel sections. The mean value of the P_{EXP}/P_{FEA}
22 ratio is 0.99 with the corresponding coefficient of variation (COV) of 0.02. Fig. 21 shows the
23 deformed shapes at failure from experiments and FEA. As can be seen, the deflected
24 shapes predicted by the FE model are similar to the deformed shapes as observed from the

1 experiments. Load-axial shortening behaviour obtained from both the FEA and experimental
2 results is plotted in Fig. 22, which showed good agreement between FEA and test results.

3 **4 Design rules in accordance with the AISI & AS/NZS**

4 The un-factored design strength of CFS channel sections without and with unstiffened
5 web openings can be calculated in accordance with the American Iron and Steel Institute (AISI)
6 [24] and the Australia/New Zealand standards (AS/NZS) [25]. The AISI and AS/NZS
7 recommend the use of both the Effective Width Method (EWM) and the Direct Strength
8 Method (DSM) to calculate the buckling strength and the design capacity. The DSM was used
9 to calculate the axial capacity of channel sections without web openings and with unstiffened
10 web openings in this paper.

11 *4.1 DSM for members without web openings*

12 According to the DSM, the un-factored design strength (P_{D1}) for plain sections without
13 web opening is determined by calculating the minimum value of axial strengths for flexural
14 buckling (P_{ne}), local buckling (P_{nl}), and distortional buckling (P_{nd}), as shown in Equation 3.

$$15 \quad P_{D1} = \min(P_{ne}, P_{nl}, P_{nd}) \quad (3)$$

16 The equations for calculating the axial strength for flexural buckling (P_{ne}) in AISI [24] are
17 shown as below:

$$18 \quad \text{For } \lambda_c \leq 1.5, P_{ne} = (0.658^{\lambda_c^2}) P_y \quad (4)$$

$$19 \quad \text{For } \lambda_c > 1.5, P_{ne} = \left(\frac{0.877}{\lambda_c^2} \right) P_y \quad (5)$$

1 The nominal axial strength for local buckling (P_{nl}) can be calculated by the following
 2 equations:

3 For $\lambda_l \leq 0.776$, $P_{nl} = P_{ne}$ (6)

4 For $\lambda_l > 0.776$, $P_{nl} = \left[1 - 0.15 \left(\frac{P_{crl}}{P_{ne}} \right)^{0.4} \right] \left(\frac{P_{crl}}{P_{ne}} \right)^{0.4} P_{ne}$ (7)

5 The nominal axial strength for distortional buckling (P_{nd}) can be calculated by the following
 6 equations:

7 For $\lambda_d \leq 0.561$, $P_{nd} = P_y$ (8)

8 For $\lambda_d > 0.561$, $P_{nd} = \left[1 - 0.25 \left(\frac{P_{crd}}{P_y} \right)^{0.6} \right] \left(\frac{P_{crd}}{P_y} \right)^{0.6} P_y$ (9)

9 Where,

10 $\lambda_c = \sqrt{\frac{P_y}{P_{cre}}}$, $\lambda_l = \sqrt{\frac{P_{ne}}{P_{crl}}}$, $\lambda_d = \sqrt{\frac{P_y}{P_{crd}}}$, $P_y = A_g f_y$, $P_{crl} = A_g f_{crl}$, $P_{crd} = A_g f_{crd}$ (10)

11 In the above equations, A_g is the gross cross-sectional area. P_{crl} , P_{crd} and P_{cre} are the elastic
 12 local, distortional and overall buckling load, respectively, which were calculated by the
 13 signature curves using the THIN-WALL-2 [37] software.

1 4.2 DSM for members with unstiffened web openings

2 Moen and Schafer [3,4,38,39] proposed modified DSM method for CFS members with
3 unstiffened web openings and it has been adopted in AISI [24] and AS/NZS [25].

4 It was found by Moen and Schafer [3,4,38,39] that for members with unstiffened web
5 openings, the elastic overall buckling stress is predicted with an approximate “weighted
6 average” of cross-sectional properties. The elastic distortional buckling load (P_{crd}) was
7 calculated based on the concept of reduced thickness. To calculate the P_{crd} including the
8 influence of unstiffened web openings, the DSM was used in THIN-WALL-2 [37] software
9 with gross cross-sections to obtain the distortional half-wavelength (L_{crd}). After that another
10 finite strip analysis was performed using the modified thickness. The elastic local buckling
11 stress for members with unstiffened web openings was determined from AS/NZS [25].

12 To obtain the un-factored design strength (P_{D1}) for members with unstiffened web
13 openings, the elastic buckling load was then used in the existing DSM equations as given in
14 Eqs (4)-(9) [25]

15 Table 4 shows a comparison of the test results (P_{EXP}) with the value obtained from DSM
16 (P_{DSM}) for C190×45×15 and C240×45×15 channel sections. The mean values of the P_{EXP}/P_{DSM}
17 ratio are 1.22 and 1.04 for C190×45×15 and C240×45×15 channel sections, respectively.

18 5 Parametric study

19 A parametric study was conducted using validated FE models. The parametric study
20 considered the C190×45×15 channel sections having an opening diameter of 90 mm (for both
21 the edge-stiffened and unstiffened web openings), covering columns length from 810 mm to
22 2970 mm. The slenderness of column (λ_c) ranged from 0.59 to 2.29. Two different opening

1 spacings were considered: a smaller spacing of 180 mm and a larger spacing 540 mm. The ratio
2 of opening spacing to web height (s/d) is 0.95 and 2.84. Furthermore, the parametric study also
3 considered channel sections having edge-stiffened web openings, unstiffened web openings
4 and no web openings (i.e. plain channel sections). The results are presented in Table 5.

5 Figs. 23 and 24 show the variation of compression resistance against column length and
6 non-dimensional slenderness, respectively. For reference, the experimental points for the CFS
7 channel sections are also shown in Figs. 23 and 24 (even though the opening diameter and
8 spacing was slightly different). Also shown in Figs. 23 and 24, the DSM results for
9 compression resistance of the channel sections without web openings and with unstiffened web
10 openings [24-25].

11 The effect of opening spacing and the ratio of opening spacing to the web height (s/d)
12 was investigated in the parametric study. As can be seen from Fig. 23, for the case of
13 C190×45×15-L1350-EH, when “ s/d ” changed from 0.95 to 2.84, the compression resistance
14 was reduced by approximately 12%. For specimens with edge-stiffened web openings, there
15 was an enhancement in compression resistance when “ s/d ” was 0.95 and 2.84, compared to
16 that of the plain channel-section. It was shown that for the case of a channel section with edge-
17 stiffened web openings having “ s/d ” as 0.95, the compression resistance increased by
18 approximately 30 %, compared to that of the plain channel sections.

19 As can be seen from Fig. 23 and Fig. 24, the DSM results were conservative for channel
20 sections without web opening and with unstiffened web openings.

21 **6 Conclusions**

A detailed experimental and numerical investigation on the compression resistance of
CFS channel sections with edge-stiffened web openings was presented in this paper. A total of
75 results comprising 26 tests and 49 finite element analysis results were reported. The material

properties were determined from the tensile coupon tests and the initial imperfections were measured using a laser scanner. The failure modes, load-axial shortening, load-lateral displacement and load-strain relationship were discussed. The effect of the column length and opening spacing was investigated. Based on the experimental and numerical results presented in this paper, the following conclusions can be drawn:

- (1) The test results showed that for the case of CFS channel sections having edge-stiffened web openings, the compression resistance was higher than the plain channel sections. For the case of a channel section having seven edge-stiffened web openings, the compression resistance was increased by as much as 21%, compared to that of the plain channel section. The same section with unstiffened web openings had a 20% reduction in compression resistance when its performance was compared to that of the plain channel section.
- (2) A nonlinear finite element model was developed, which included material nonlinearity and geometric imperfections. The finite element model was validated against the test results, which showed good agreement in terms of failure loads and deflected shapes.
- (3) Using the validated finite element models, a parametric study was conducted to investigate the effect of the opening spacing and the column slenderness on the compression resistance. The compression resistance obtained from the FE analysis was compared against the design strengths calculated using the Direct Strength Method. It was found that the DSM was conservative by around 34.5% for plane channel sections with no web openings which failed through global buckling or a combination of local and global buckling

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Table 1 Measured specimen dimensions and experimental ultimate loads

a) C190×45×15

(i) 750 mm length

Specimen	Web <i>d</i> (mm)	Flange <i>b_f</i> (mm)	Lip <i>b_l</i> (mm)	Length <i>L</i> (mm)	Thickness <i>t</i> (mm)	Stiffener <i>q</i> (mm)	Dia <i>a</i> (mm)	Opening spacing <i>s</i> (mm)	Opening number <i>n</i> (mm)	Exp. load <i>P_{EXP}</i> (kN)	Percentage of strength change due to opening (%)
Plain section											
C190×45×15-L750-NH0	188.5	44.5	15.8	749.8	1.42	-	-	-	-	75.6	-
Edge-stiffened web opening											
C190×45×15-L750-EH1	190.2	44.3	15.1	752.5	1.50	13	97.5	-	1	78.8	+ 4.2
Unstiffened web opening											
C190×45×15-L750-UH1	190.8	44.4	15.3	749.8	1.39	-	91.3	-	1	60.6	- 19.8

(ii) 1300 mm length

Specimen	Web <i>d</i> (mm)	Flange <i>b_f</i> (mm)	Lip <i>b_l</i> (mm)	Length <i>L</i> (mm)	Thickness <i>t</i> (mm)	Stiffener <i>q</i> (mm)	Dia <i>a</i> (mm)	Opening spacing <i>s</i> (mm)	Opening number <i>n</i> (mm)	Exp. load <i>P_{EXP}</i> (kN)	Percentage of strength change due to opening (%)
Plain section											
C190×45×15-L1300-NH0	189.5	44.8	15.2	1303.9	1.41	-	-	-	-	59.7	-
Edge-stiffened web opening											
C190×45×15-L1300-EH1	189.6	44.8	15.2	1301.5	1.48	13	97.0	-	1	64.9	+ 8.7
Unstiffened web opening											
C190×45×15-L1300-UH1	191.5	44.9	15.1	1301.8	1.43	-	90.8	-	1	54.2	- 9.1

(iii) 1500 mm length

Specimen	Web <i>d</i> (mm)	Flange <i>b_f</i> (mm)	Lip <i>b_l</i> (mm)	Length <i>L</i> (mm)	Thickness <i>t</i> (mm)	Stiffener <i>q</i> (mm)	Dia <i>a</i> (mm)	Opening spacing <i>s</i> (mm)	Opening number <i>n</i> (mm)	Exp. load <i>P_{EXP}</i> (kN)	Percentage of strength change due to opening (%)
Plain section											
C190×45×15-L1500-NH0	189.0	44.5	14.5	1502.8	1.43	-	-	-	-	54.9	-
Edge-stiffened web opening											
C190×45×15-L1500-EH1	189.5	45.6	15.9	1502.5	1.53	13	97.6	-	1	60.2	+ 9.7
C190×45×15-L1500-EH3	191.2	45.41	15.5	1501.8	1.52	13	96.8	390	3	62.3	+ 13.5
C190×45×15-L1500-EH5	190.0	45.0	15.8	1501.7	1.53	13	97.2	290	5	63.6	+ 15.8
C190×45×15-L1500-EH7	190.8	45.1	15.6	1501.5	1.51	13	97.5	190	7	66.5	+ 22.1
Unstiffened web opening											
C190×45×15-L1500-UH1	189.1	44.8	15.5	1502.8	1.45	-	89.7	-	1	46.9	- 14.5
C190×45×15-L1500-UH3	190.5	45.4	15.6	1501.5	1.46	-	89.5	390	3	46.1	- 16.0
C190×45×15-L1500-UH5	188.9	44.9	15.0	1501.0	1.44	-	89.9	290	5	44.6	- 18.7
C190×45×15-L1500-UH7	189.0	44.4	15.8	1502.5	1.45	-	90.3	190	7	43.8	- 20.2

b) C240×45×15

Specimen	Web <i>d</i> (mm)	Flange <i>b_f</i> (mm)	Lip <i>b_l</i> (mm)	Length <i>L</i> (mm)	Thickness <i>t</i> (mm)	Stiffener <i>q</i> (mm)	Dia <i>a</i> (mm)	Opening spacing <i>s</i> (mm)	Opening number <i>n</i> (mm)	Exp. load <i>P_{EXP}</i> (kN)	Percentage of strength change due to opening (%)
Plain section											
C240×45×15-L1500-NH0-1	239.0	44.6	15.5	1505.8	1.75	-	-	-	-	62.3	-
C240×45×15-L1500-NH0-2	240.5	44.2	14.8	1502.5	1.74	-	-	-	-	59.5	-
C240×45×15-L1500-NH0-3	238.5	44.9	14.7	1500.1	1.79	-	-	-	-	60.8	-
Edge-stiffened web opening											
C240×45×15-L1500-EH1	238.0	45.7	15.0	1502.0	1.75	13	143.7	-	1	63.9	+ 4.9
C240×45×15-L1500-EH3	239.5	44.9	14.7	1502.5	1.72	13	142.7	390	3	66.0	+ 8.5
C240×45×15-L1500-EH5	238.5	44.7	14.5	1501.5	1.73	13	143.5	290	5	68.0	+ 11.6
C240×45×15-L1500-EH7	239.5	43.5	15.4	1501.8	1.70	13	140.5	190	7	73.2	+ 20.1
Unstiffened web opening											
C240×45×15-L1500-UH1	239.5	44.2	15.6	1502.0	-	-	145.2	-	1	52.1	- 14.5
C240×45×15-L1500-UH3	238.2	44.8	15.2	1502.1	1.71	-	127.2	390	3	49.4	- 18.9
C240×45×15-L1500-UH5	240.7	44.7	15.6	1501.2	1.70	-	130.2	290	5	48.2	- 20.8
C240×45×15-L1500-UH7	239.7	44.6	14.8	1502.3	1.73	-	130.5	190	7	47.3	- 22.4

Table 2 Material properties obtained from coupon tests

Section	Thickness t mm	Yield stress $\sigma_{0.2}$ MPa	Ultimate stress σ_u MPa
240×45×15	1.75	309.31	377.78
190×45×15	1.49	285.17	379.35

Table 3 Maximum amplitude of local, distortional and overall imperfections

Specimen	Local (mm)	Distortional (mm)	Global (mm)
C240×45×15-L1500-NH0-1	0.59	1.04	0.76
C240×45×15-L1500-NH0-2	0.36	1.02	0.29
C240×45×15-L1500-NH0-3	0.25	1.26	0.33
C190×45×15-L1500-NH0	0.52	1.18	0.74
C240×45×15-L1500-UH1	0.58	1.18	0.45
C240×45×15-L1500-UH3	0.99	0.74	0.15
C240×45×15-L1500-UH5	0.91	0.79	0.83
C240×45×15-L1500-UH7	0.21	1.07	0.78
C190×45×15-L1500-UH1	0.47	0.86	0.48
C190×45×15-L1500-UH3	0.54	0.66	0.76
C190×45×15-L1300-NH0	0.26	0.97	0.68
C190×45×15-L750-NH0	0.31	0.89	0.63
C190×45×15-L1300-UH1	0.56	1.10	0.60
C190×45×15-L1500-UH5	0.29	0.58	0.27
C190×45×15-L1500-UH7	0.13	1.04	0.26
C240×45×15-L1500-EH1	0.90	0.71	0.66
C240×45×15-L1500-EH3	0.91	0.77	0.50
C240×45×15-L1500-EH5	0.89	1.09	0.78
C240×45×15-L1500-EH7	0.99	1.03	0.82
C190×45×15-L1500-EH1	1.05	0.55	0.80
C190×45×15-L1500-EH3	1.32	1.01	0.65
C190×45×15-L1500-EH5	1.07	0.48	0.35
C190×45×15-L1500-EH7	1.06	0.44	0.87
C190×45×15-L750-UH1	0.56	0.95	0.79
C190×45×15-L1300-EH1	1.13	0.87	0.35
C190×45×15-L750-EH1	1.26	0.92	0.51

Table 4 Comparisons of ultimate load between numerical, experimental, and theoretical investigations

a) C190×45×15

(i) 750 mm length

Specimen	Exp. results	Numerical results	DSM	Comparison	
	P_{EXP} (kN)	P_{FEA} (kN)	P_{DSM}	P_{EXP} / P_{FEA}	P_{EXP} / P_{DSM}
Plain section					
C190×45×15-L750-NH0	75.65	74.55	58.30	1.01	1.29
Edge-stiffened web opening					
C190×45×15-L750-EH1	78.83	77.63	-	1.02	-
Unstiffened web opening					
C190×45×15-L750-UH1	60.62	62.50	49.86	0.97	1.21

(ii) 1300 mm length

Specimen	Exp. results	Numerical results	DSM	Comparison	
	P_{EXP} (kN)	P_{FEA} (kN)	P_{DSM} (kN)	P_{EXP} / P_{FEA}	P_{EXP} / P_{DSM}
Plain section					
C190×45×15-L1300-NH0	59.69	60.09	48.92	0.99	1.22
Edge-stiffened web opening					
C190×45×15-L1300-EH1	64.90	65.75	-	0.99	-
Unstiffened web opening					
C190×45×15-L1300-UH1	54.23	54.82	42.85	0.99	1.26

(iii) 1500 mm length

Specimen	Exp. results	Numerical results	DSM	Comparison	
	P_{EXP} (kN)	P_{FEA} (kN)	P_{DSM} (kN)	P_{EXP} / P_{FEA}	P_{EXP} / P_{DSM}
Plain section					
C190×45×15-L1500-NH0	54.90	53.59	44.36	1.02	1.23
Edge-stiffened web opening					
C190×45×15-L1500-EH1	60.19	62.30	-	0.97	-
C190×45×15-L1500-EH3	62.31	65.18	-	0.96	-
C190×45×15-L1500-EH5	63.64	66.03	-	0.96	-
C190×45×15-L1500-EH7	66.47	68.39	-	0.97	-
Unstiffened web opening					
C190×45×15-L1500-UH1	46.87	47.12	39.61	0.99	1.18
C190×45×15-L1500-UH3	46.13	45.63	38.38	1.01	1.20
C190×45×15-L1500-UH5	44.62	43.64	37.14	1.02	1.20
C190×45×15-L1500-UH7	44.07	43.59	35.89	1.01	1.22

b) C240×45×15

Specimen	Exp. results	Numerical results	DSM	Comparison	
	P_{EXP} (kN)	P_{FEA} (kN)	P_{DSM} (kN)	P_{EXP} / P_{FEA}	P_{EXP} / P_{DSM}
Plain section					
C240×45×15-L1500-NH0-1	61.35	62.79	59.72	0.98	1.03
C240×45×15-L1500-NH0-2	59.58	61.86	59.72	0.96	1.00
C240×45×15-L1500-NH0-3	60.85	62.10	59.72	0.98	1.02
Edge-stiffened web opening					
C240×45×15-L1500-EH1	63.96	63.52	-	1.01	-
C240×45×15-L1500-EH3	66.09	66.78	-	0.99	-
C240×45×15-L1500-EH5	68.02	69.31	-	0.98	-
C240×45×15-L1500-EH7	73.23	72.51	-	1.01	-
Unstiffened web opening					
C240×45×15-L1500-UH1	52.05	51.71	49.58	1.01	1.05
C240×45×15-L1500-UH3	49.37	49.88	47.65	0.99	1.04
C240×45×15-L1500-UH5	48.22	49.21	45.70	0.98	1.06
C240×45×15-L1500-UH7	47.31	48.59	43.73	0.97	1.08

Table 5 Compression resistance of CFS channel sections with varying opening spacing and lengths from the FE analysis

Specimen	Web d mm	Flange b_f mm	Lip b_l mm	Thickness t mm	Length of column L mm	Slenderness of column λ_c	Opening spacing s mm	Ratio of opening spacing to web height s/d mm	Numerical results P_{FEA} kN
Plain section									
C190×45×15-L1890-NH0-S180	190	45	15	1.45	1890	1.37	-	-	46.1
C190×45×15-L2000-NH0-S180	190	45	15	1.45	2000	1.45	-	-	41.4
C190×45×15-L2300-NH0-S180	190	45	15	1.45	2300	1.67	-	-	33.5
C190×45×15-L2430-NH0-S180	190	45	15	1.45	2430	1.77	-	-	31.3
C190×45×15-L2970-NH0-S180	190	45	15	1.45	2970	2.16	-	-	23.0
Unstiffened web opening									
C190×45×15-L810-UH4-S180	190	45	15	1.45	810	0.59	180	0.95	55.1
C190×45×15-L1350-UH7-S180	190	45	15	1.45	1350	0.98	180	0.95	45.0
C190×45×15-L1890-UH10-S180	190	45	15	1.45	1890	1.37	180	0.95	35.1
C190×45×15-L2430-UH13-S180	190	45	15	1.45	2430	1.77	180	0.95	24.2
C190×45×15-L2970-UH16-S180	190	45	15	1.45	2970	2.16	180	0.95	18.1
Edge-stiffened web opening									
C190×45×15-L810-EH4-S180	190	45	15	1.45	810	0.59	180	0.95	78.2
C190×45×15-L1350-EH7-S180	190	45	15	1.45	1350	0.98	180	0.95	75.1
C190×45×15-L1890-EH10-S180	190	45	15	1.45	1890	1.37	180	0.95	58.5
C190×45×15-L2070-EH11-S180	190	45	15	1.45	2070	1.50	180	0.95	49.8
C190×45×15-L2250-EH12-S180	190	45	15	1.45	2250	1.64	180	0.95	44.3
C190×45×15-L2430-EH13-S180	190	45	15	1.45	2430	1.77	180	0.95	41.1
C190×45×15-L2610-EH14-S180	190	45	15	1.45	2610	1.90	180	0.95	36.4
C190×45×15-L2790-EH15-S180	190	45	15	1.45	2790	2.03	180	0.95	32.7
C190×45×15-L2970-EH16-S180	190	45	15	1.45	2970	2.16	180	0.95	30.5
C190×45×15-L3150-EH17-S180	190	45	15	1.45	3150	2.29	180	0.95	26.3
C190×45×15-L1350-EH3-S540	190	45	15	1.45	1350	0.98	540	2.84	66.3
C190×45×15-L1890-EH4-S540	190	45	15	1.45	1890	1.37	540	2.84	48.2
C190×45×15-L2430-EH5-S540	190	45	15	1.45	2430	1.77	540	2.84	38.3

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(a) C190×45×15-L1500-NH0

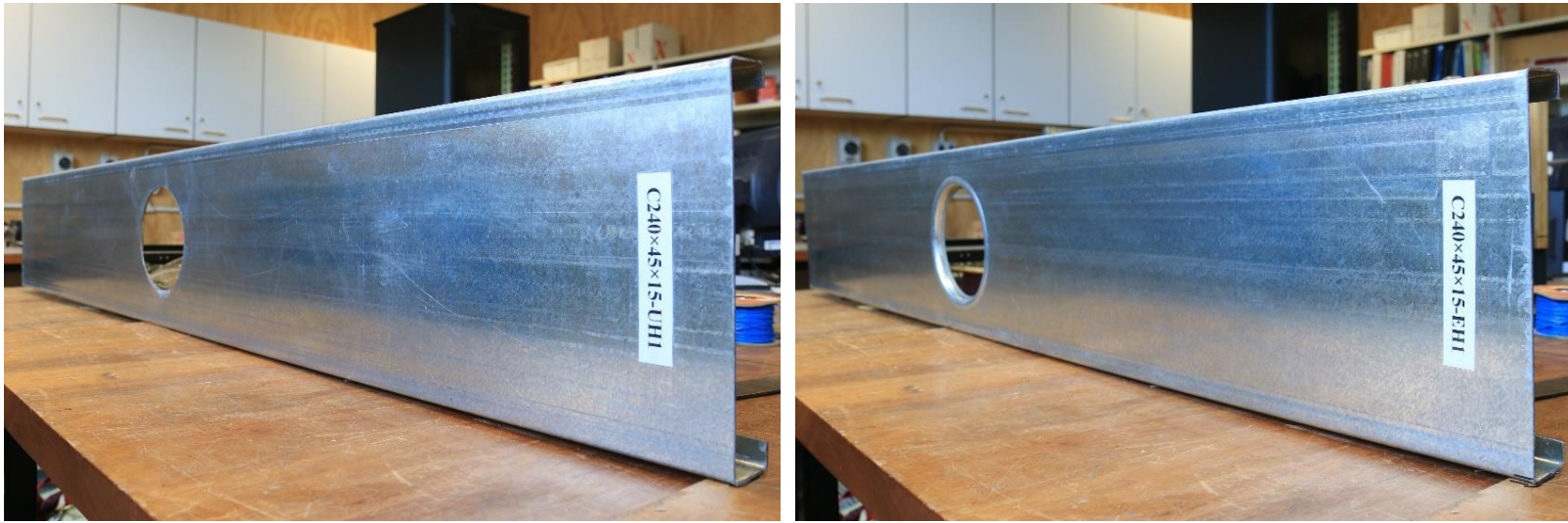
(b) C190×45×15-L1500-UH1

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Fig. 23 Variation of strength against length for section 190×45×15;

Fig. 24 Variation of strength against slenderness for section 190×45×15;



(a) Section with unstiffened web openings

(b) Section with edge-stiffened web openings

Fig. 1 Cold-formed steel channel sections

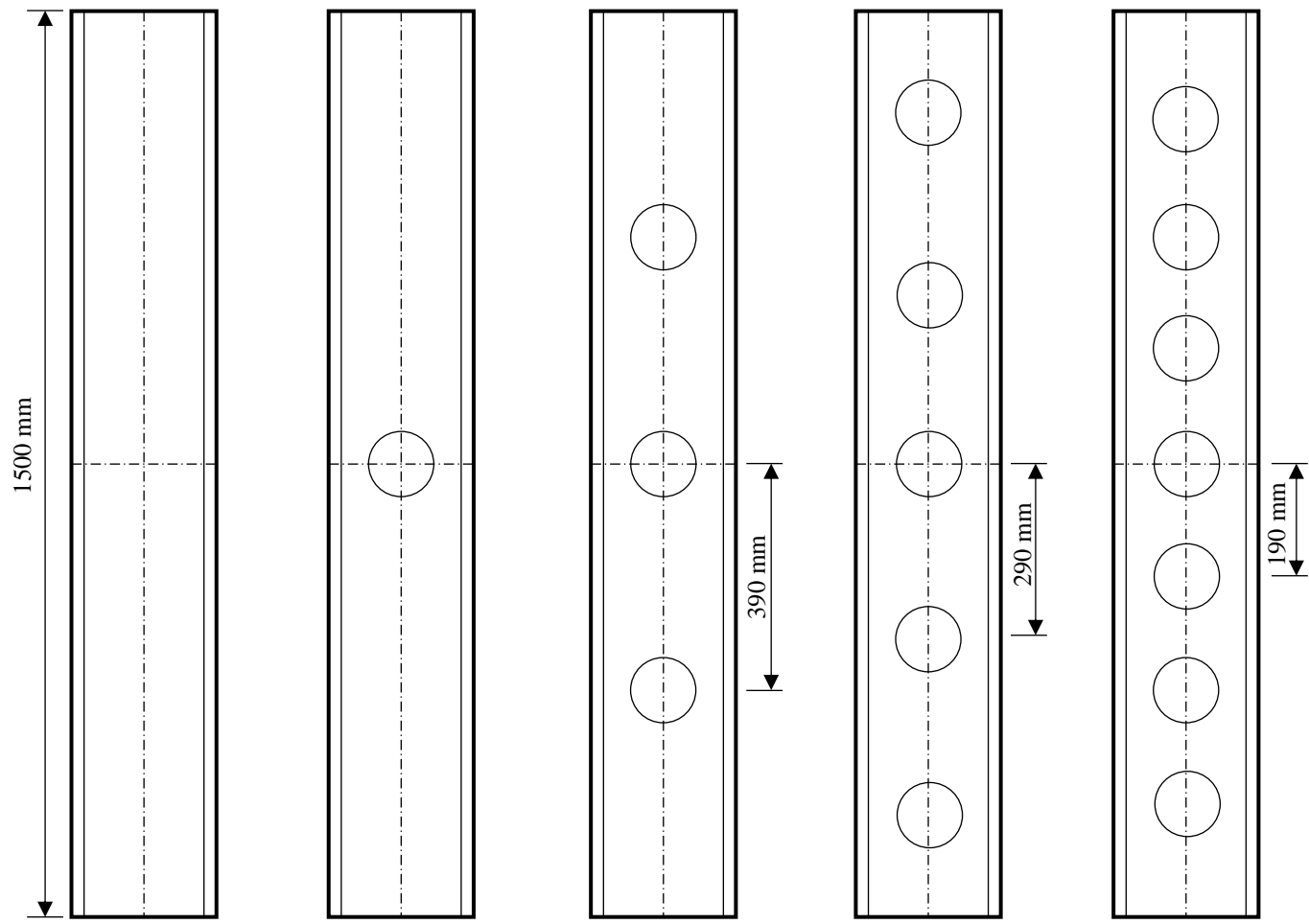
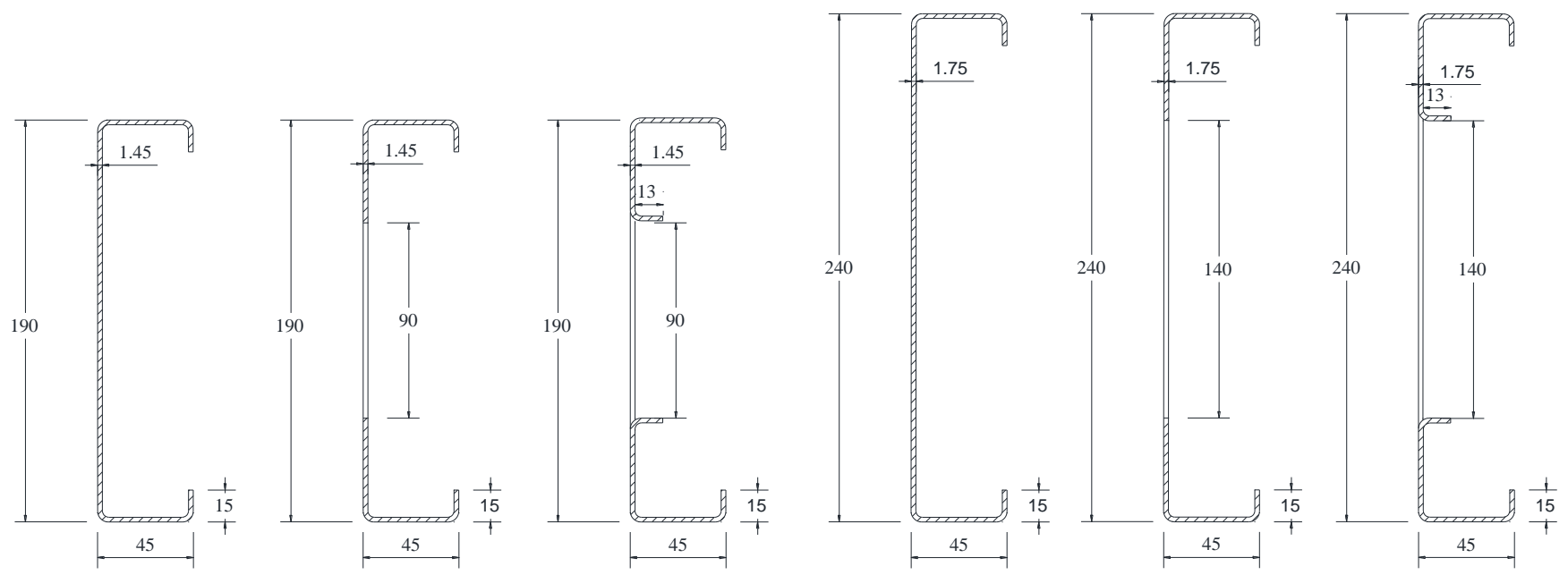


Fig. 2 Different opening spacing



(a) Section 190×45×15

(b) Section 240×45×15

Fig. 3 Nominal cross-sections of the CFS channel sections considered in this paper



Fig. 4 Specimen labelling

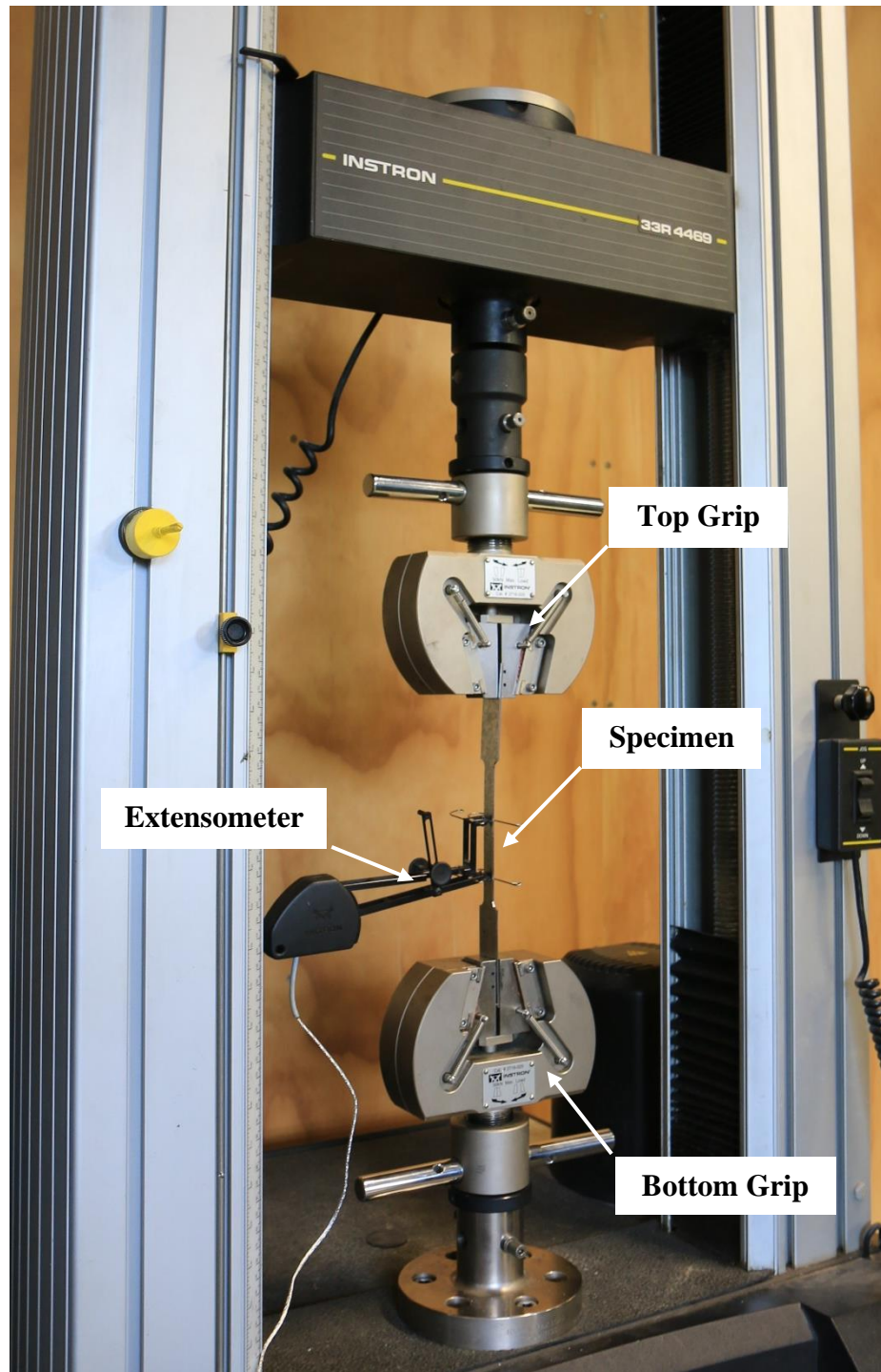


Fig. 5 Coupon test configuration

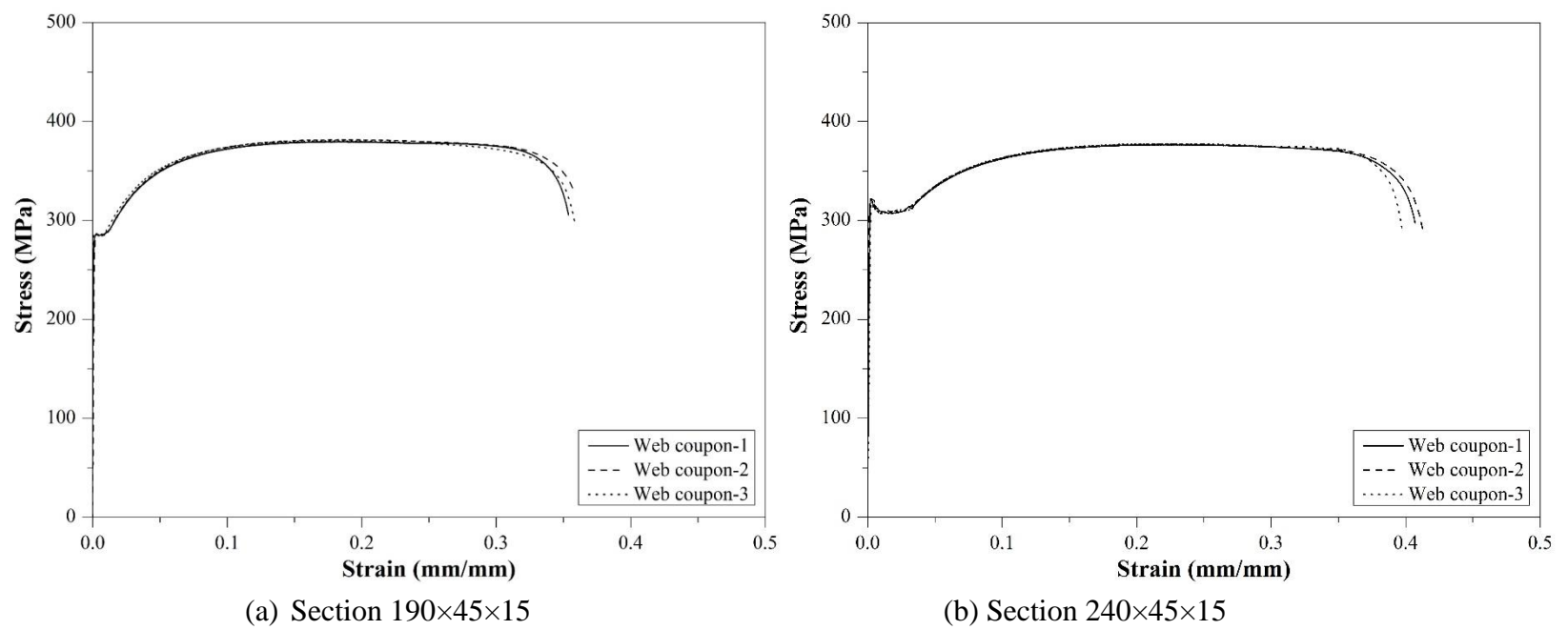
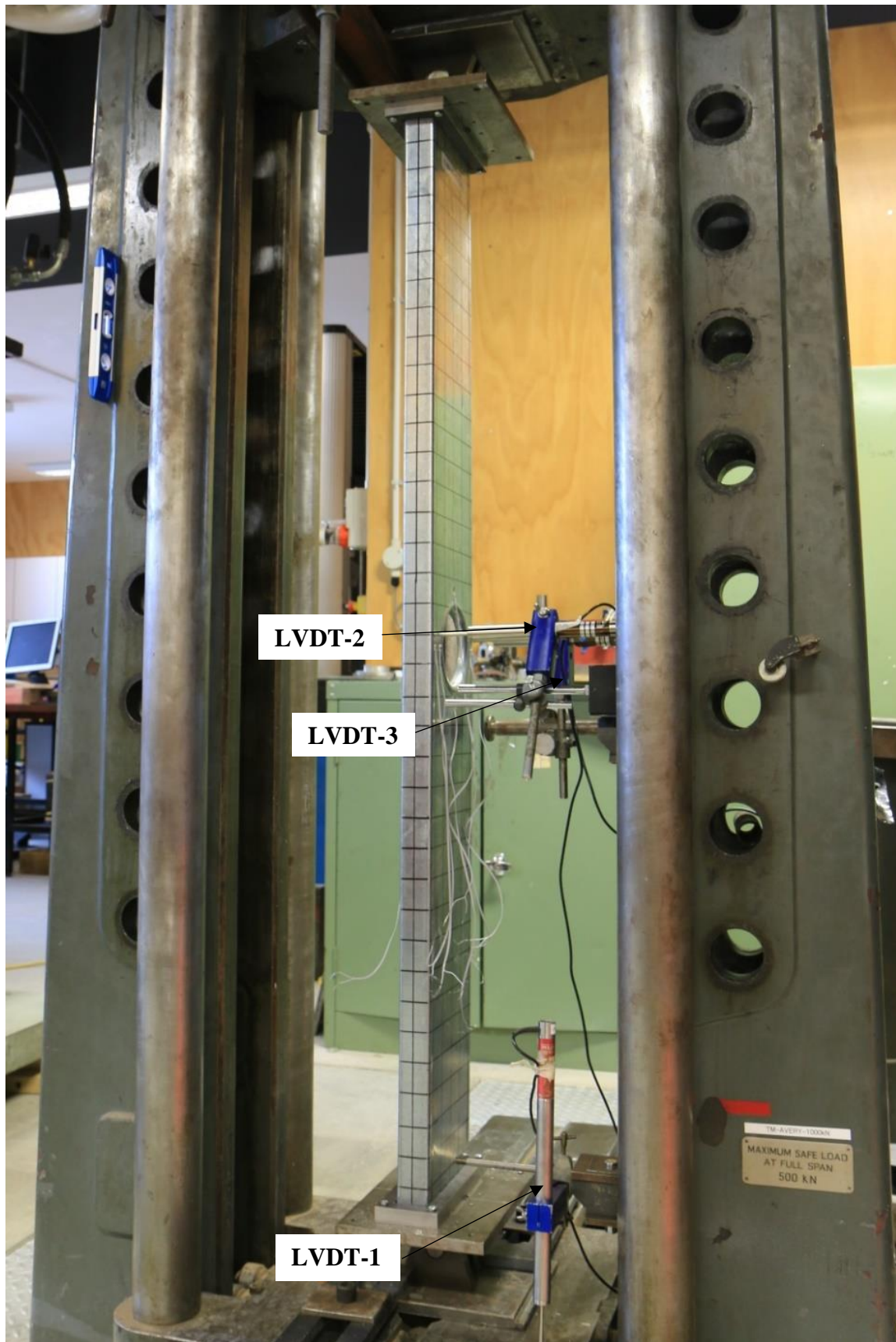
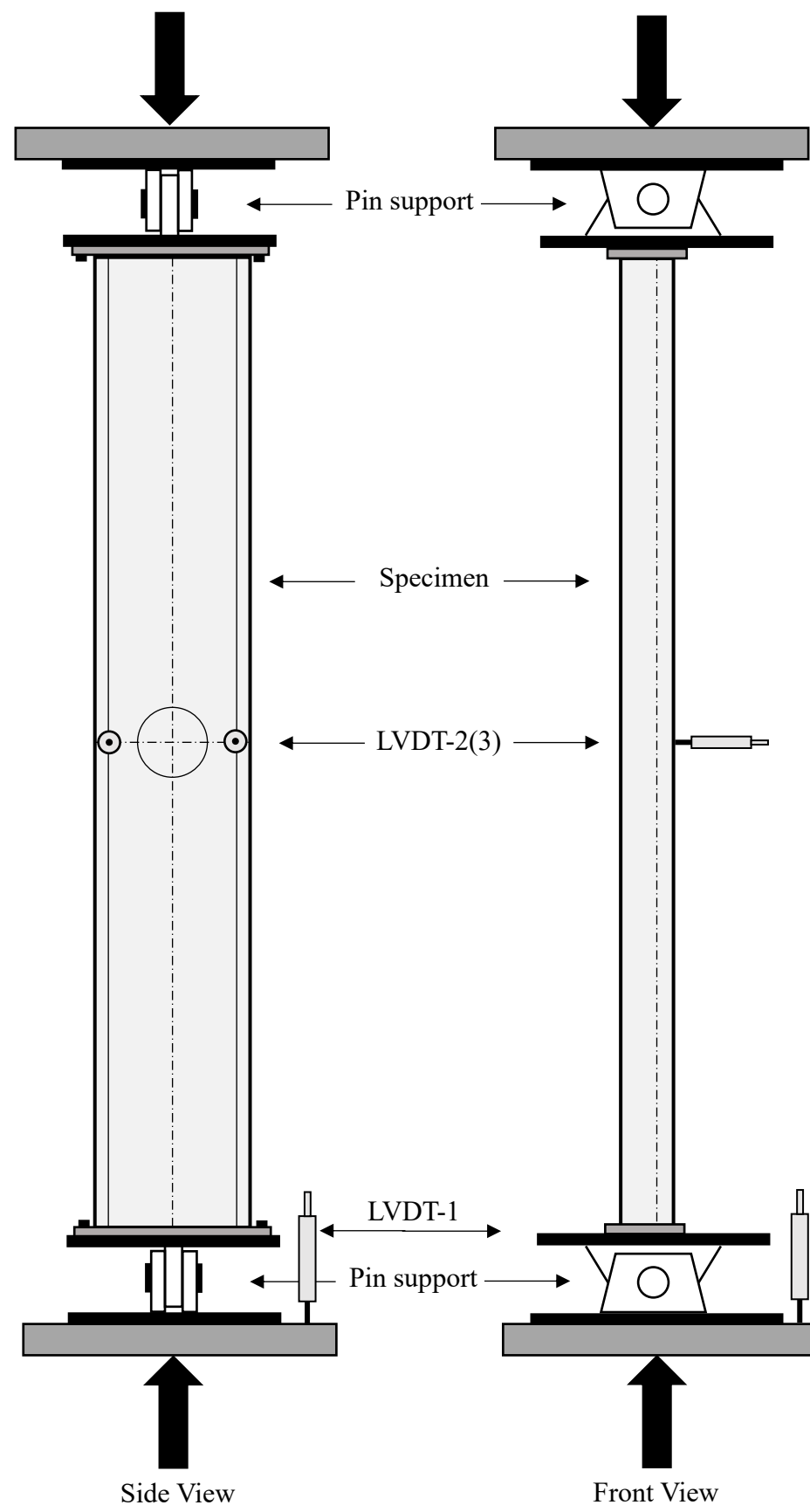


Fig. 6 Stress-strain curves



(a) Photograph



(b) Schematic drawing

Fig. 7 Test set-up

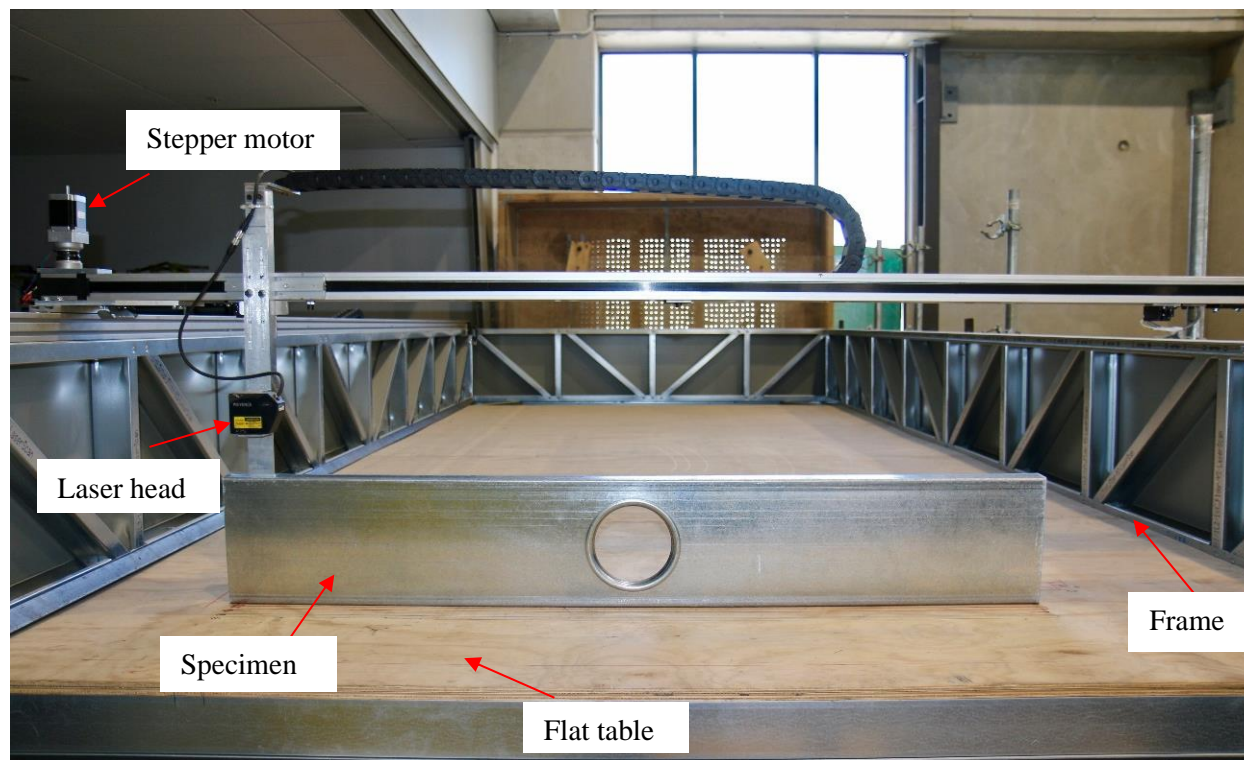


Fig. 10 Photograph of imperfection measurements setup

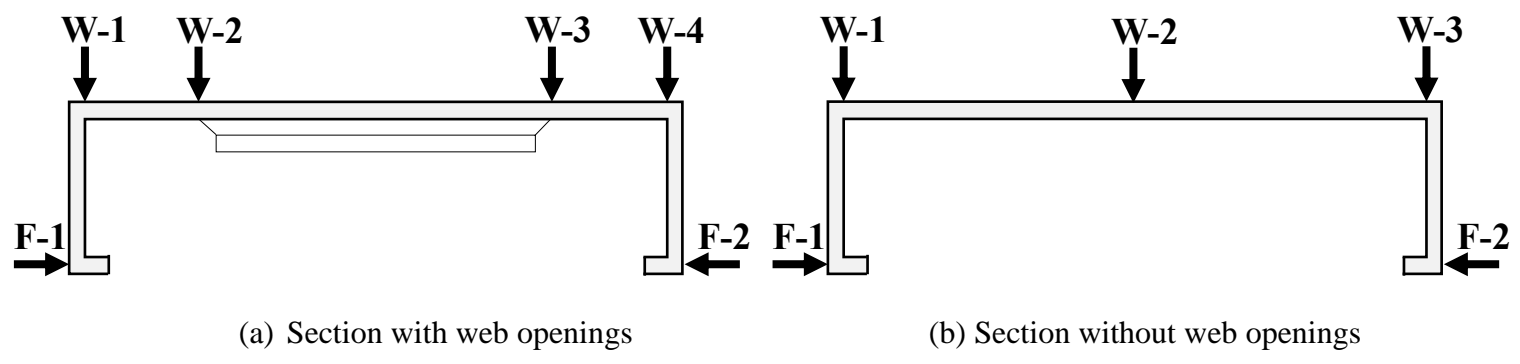
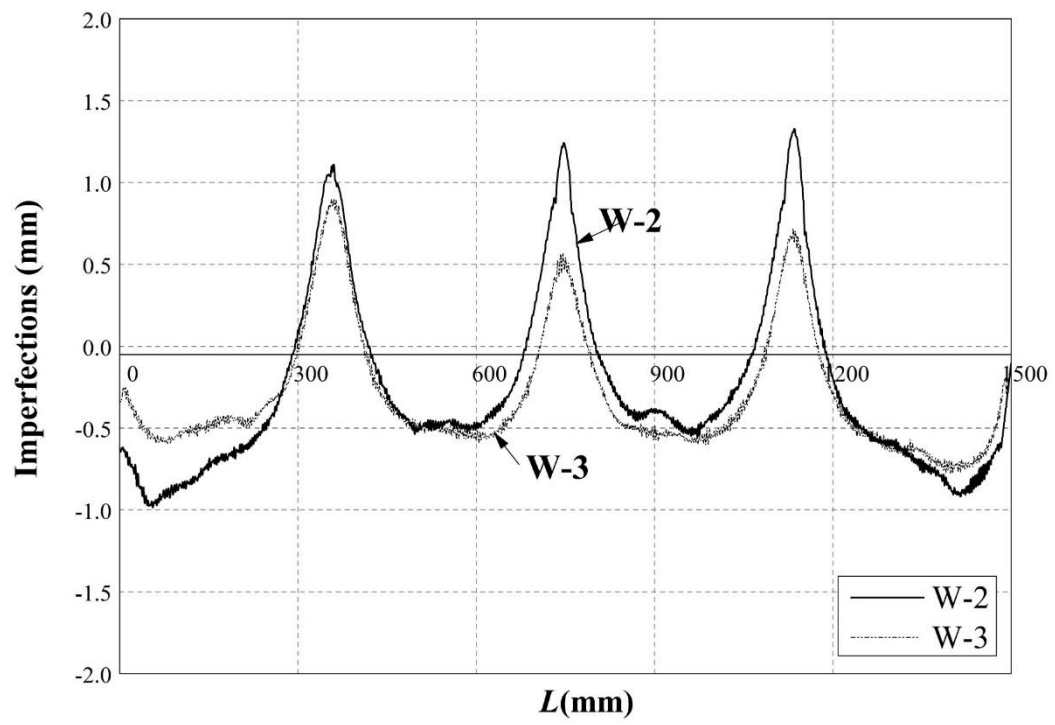
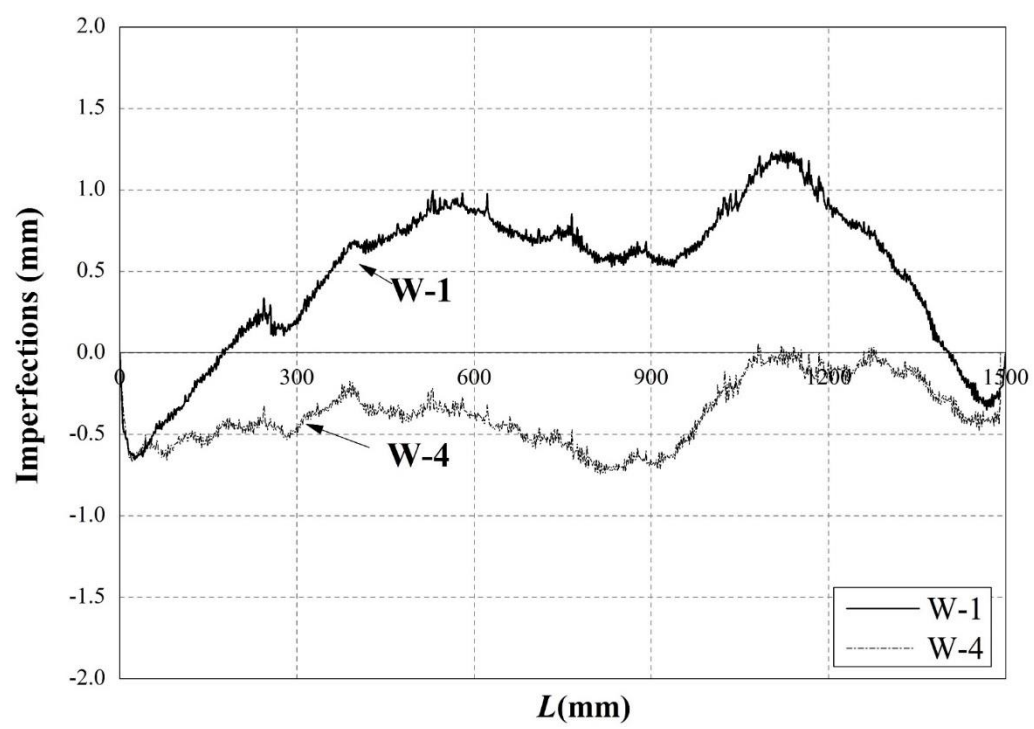


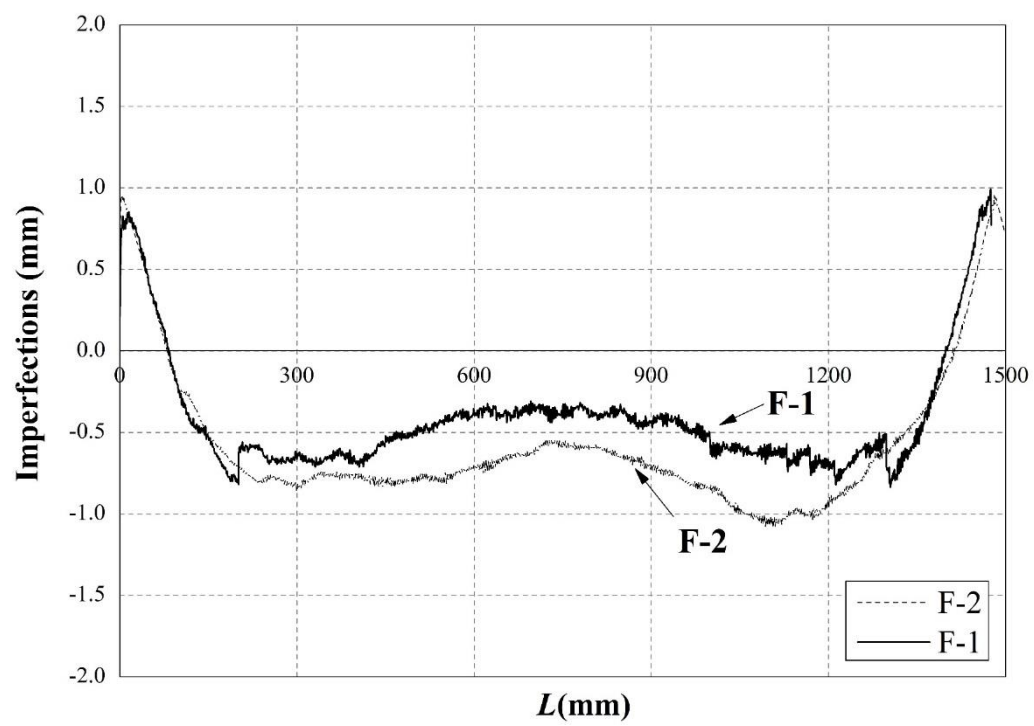
Fig. 11 Locations of the imperfection measurements



(a) Imperfection of W-2 and W-3



(b) Imperfection of W-1 and W-4



(c) Imperfection of F-1 and F-2

Fig. 12 Typical imperfection profile (C190×45×15-L1500-EH3)

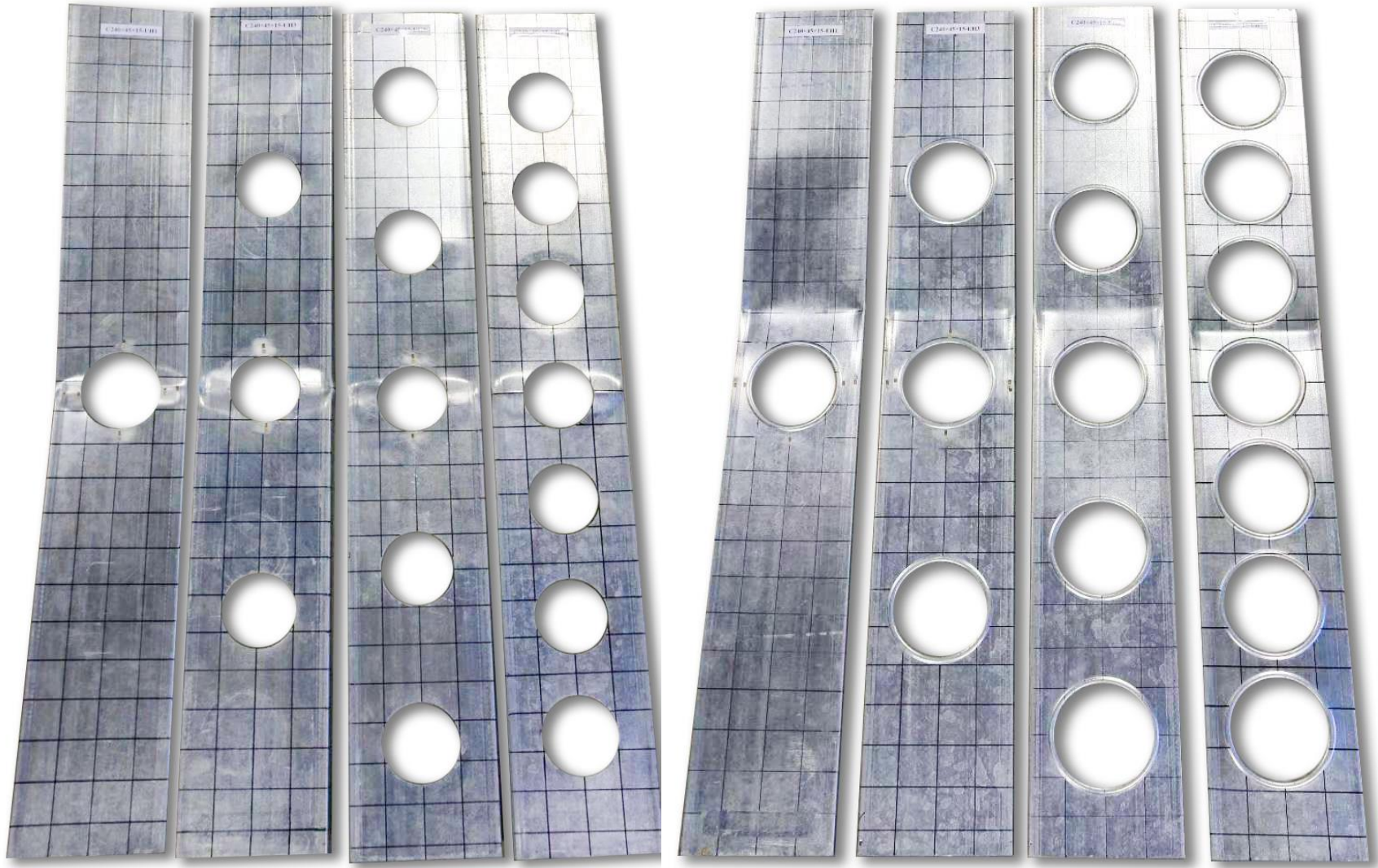


Fig. 13 Failure modes of 1500 mm long specimens with unstiffened and edge-stiffened web openings

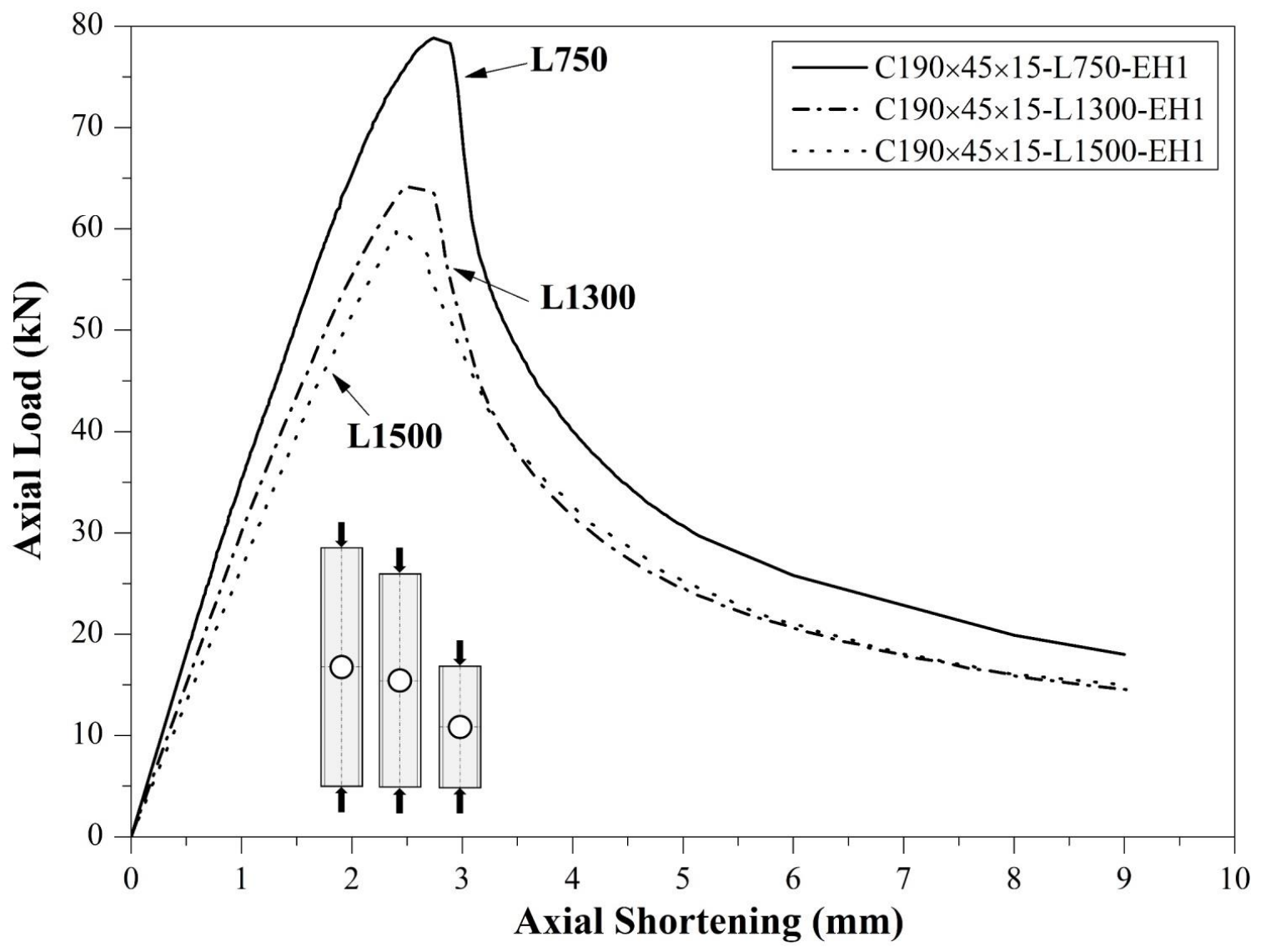


Fig. 14 Load versus axial shortening curves for specimens with various lengths

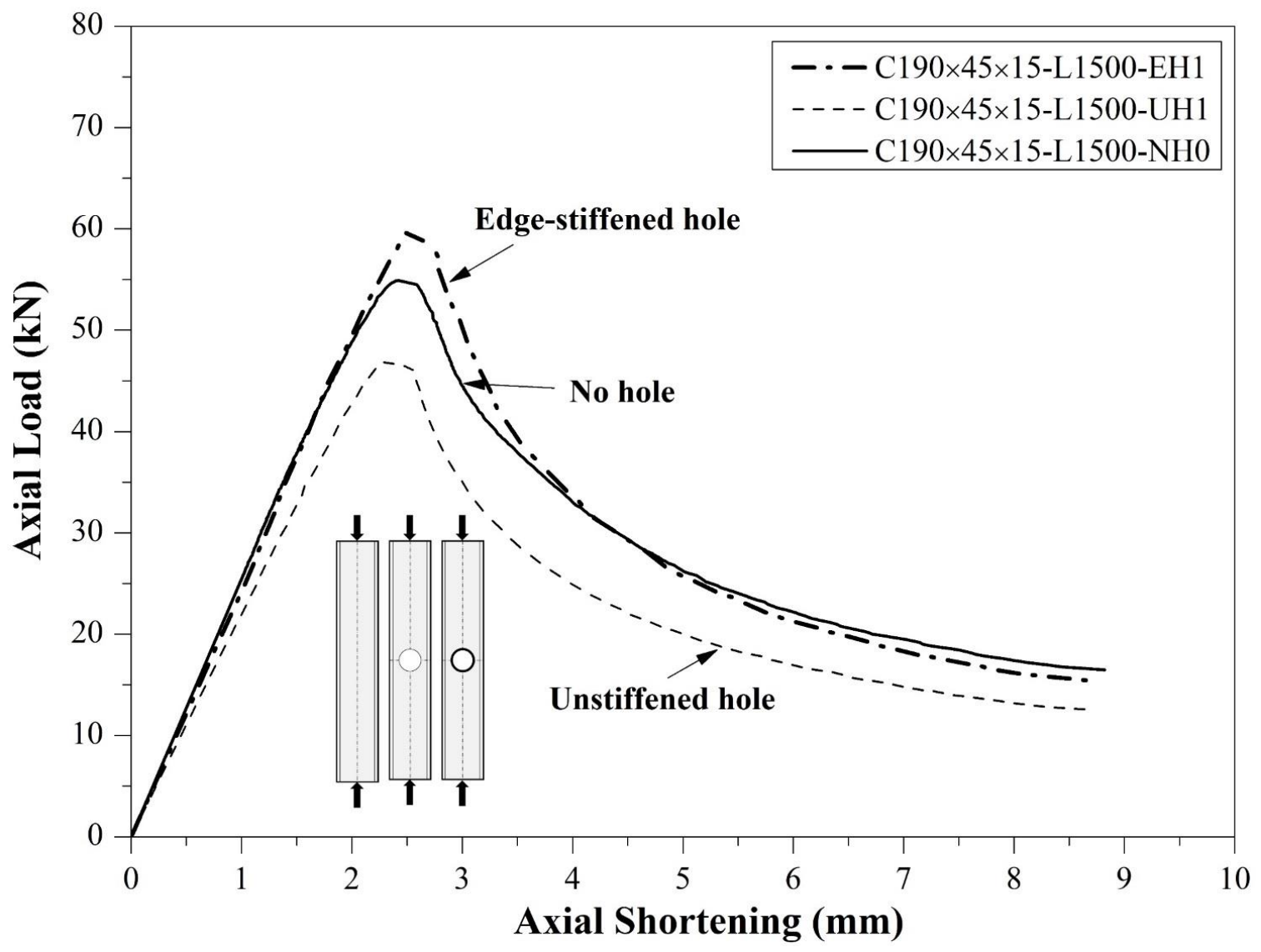
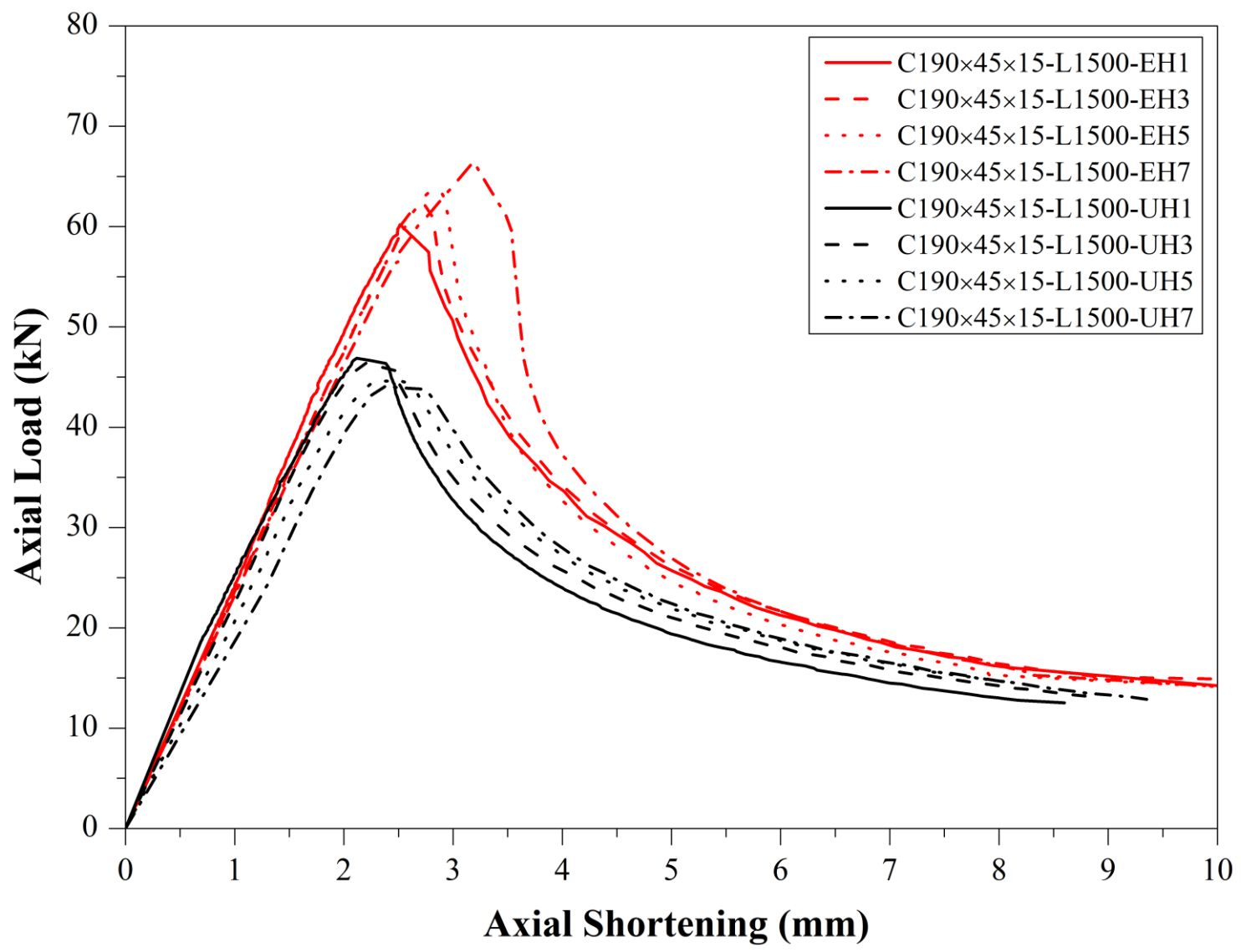
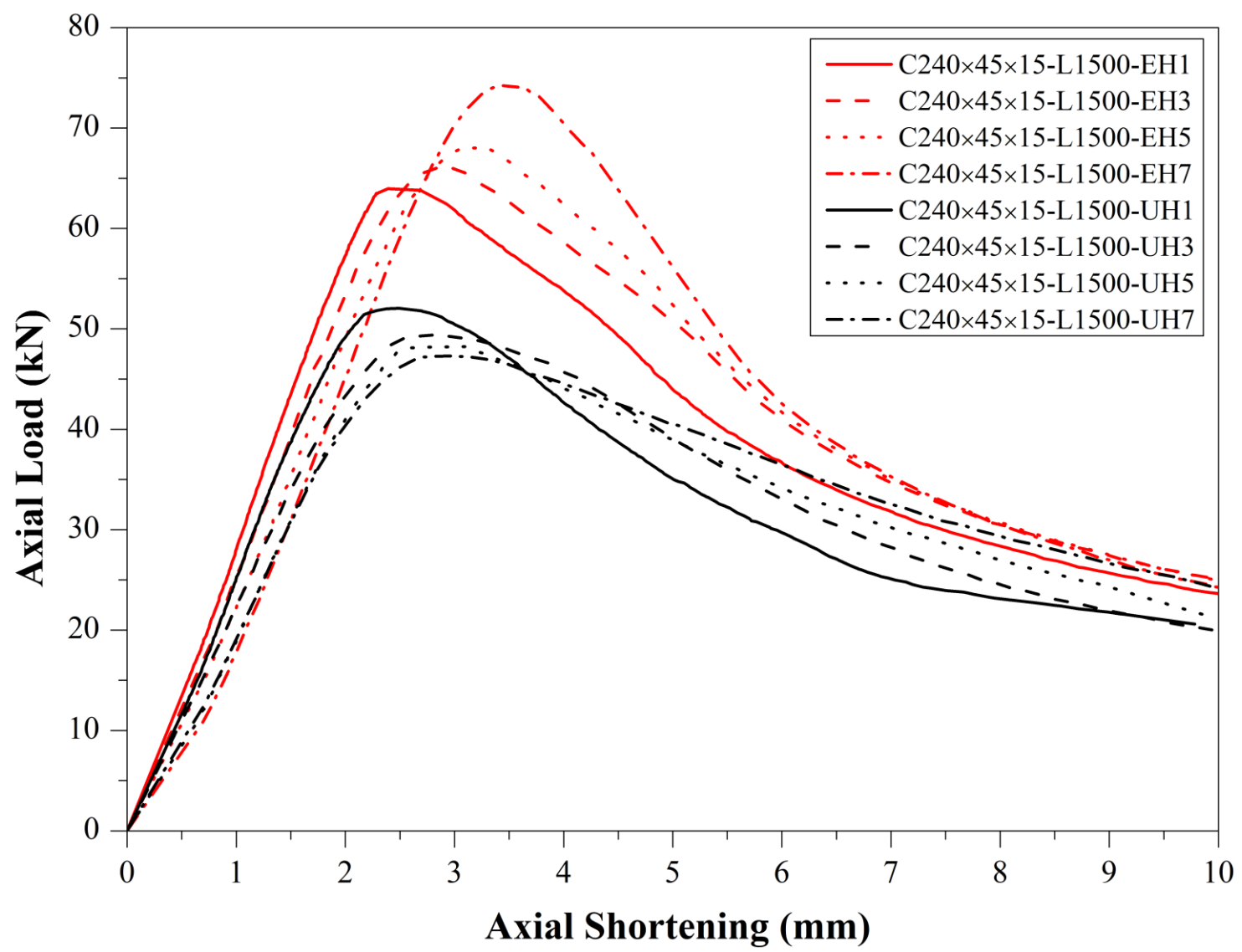


Fig. 15 Comparison of load-displacement response for specimens with and without web openings

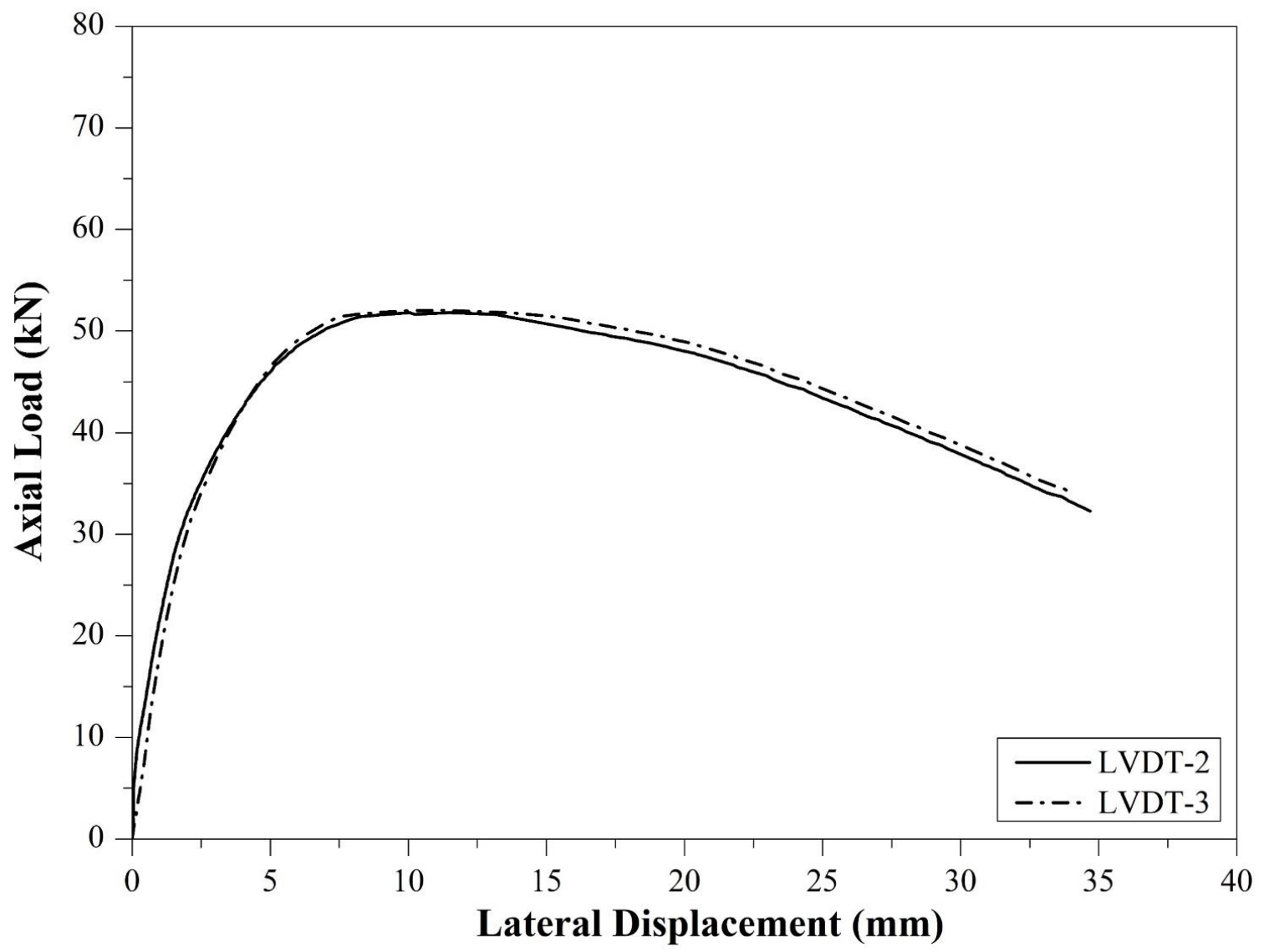


(a) Section 190×45×15

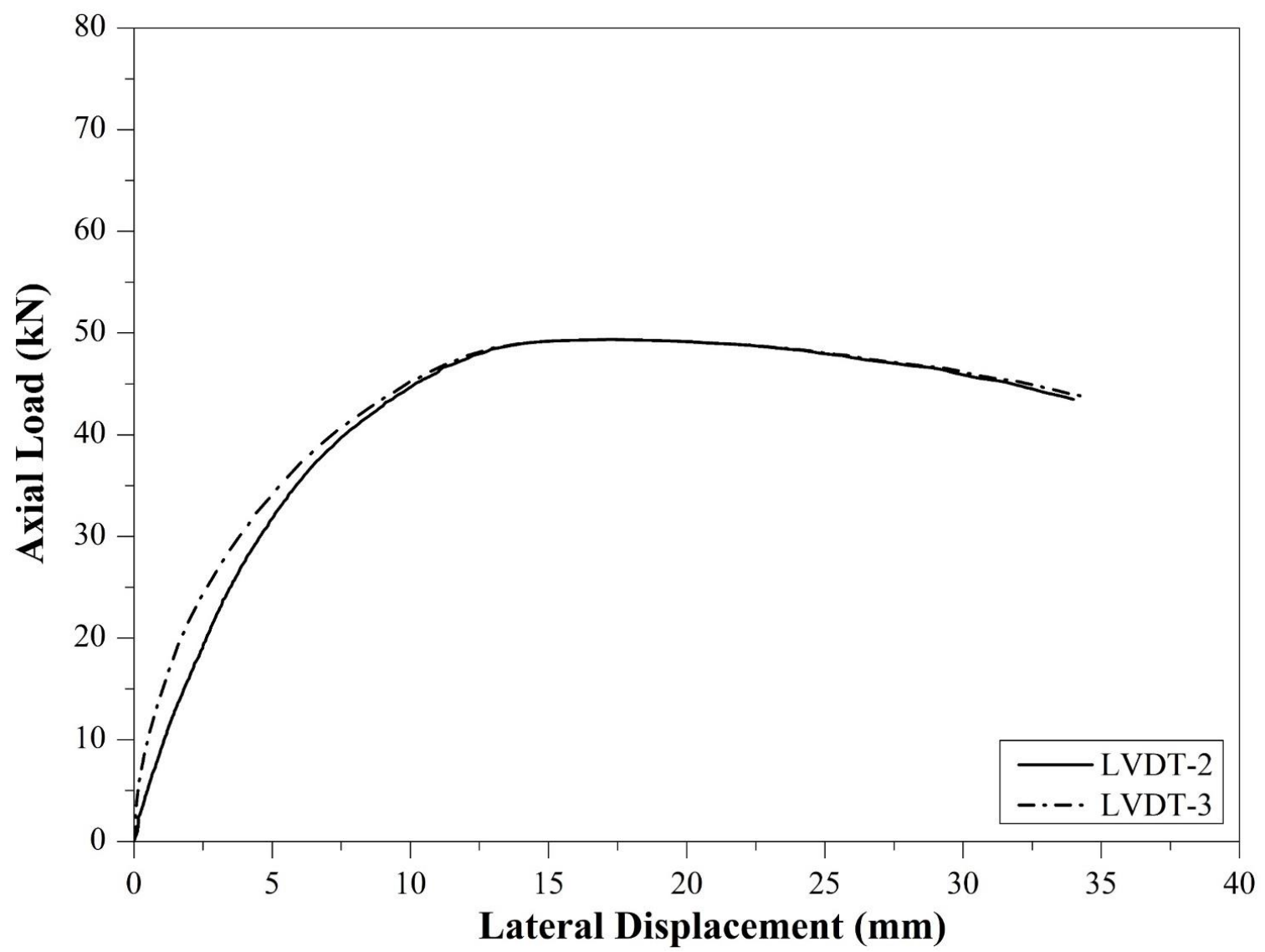


(b) Section 240×45×15

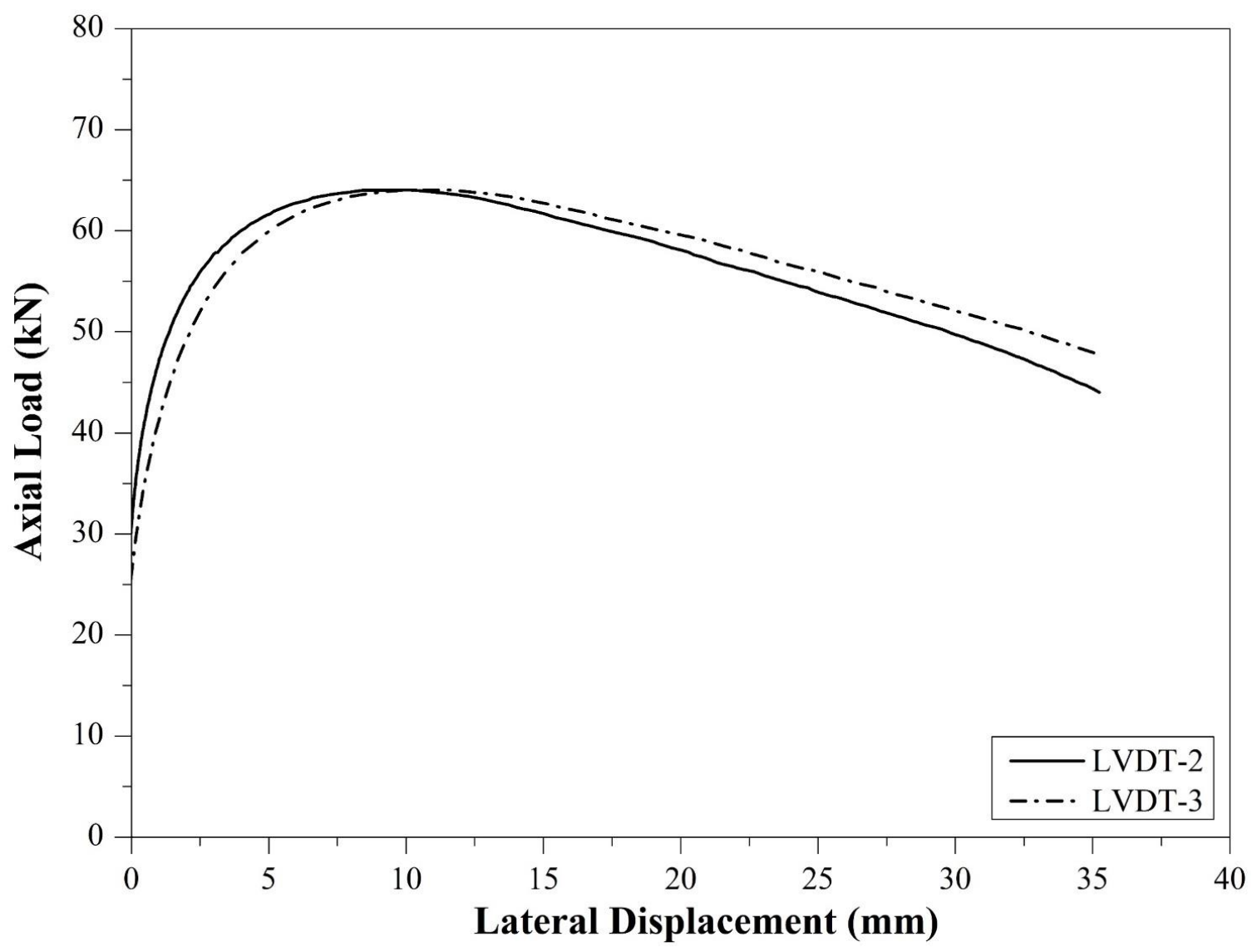
Fig. 16 Axial load versus axial shortening curves of specimens with different opening spacing



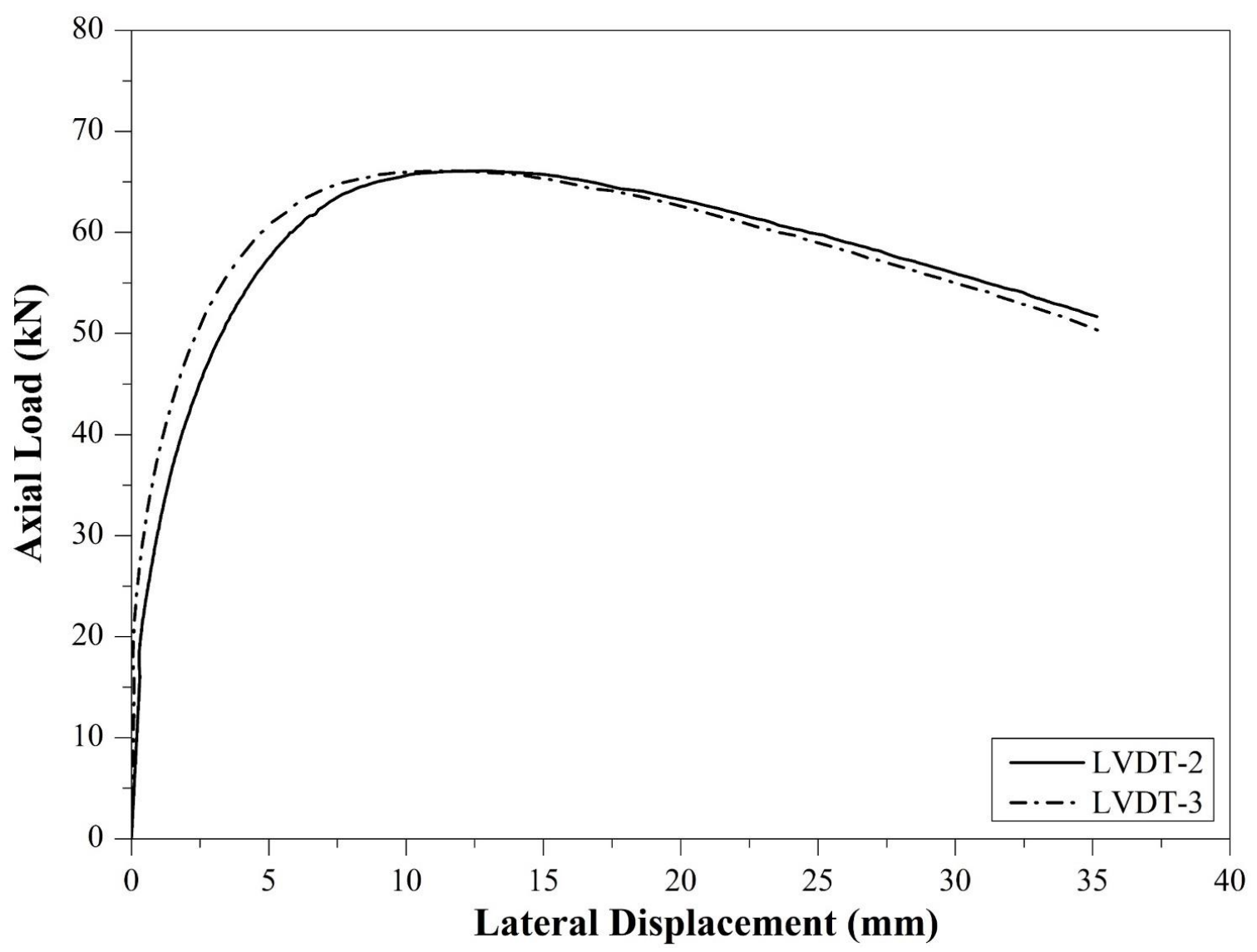
(a) C240x45x15-L1500-UH1



(b) C240x45x15-L1500-UH3

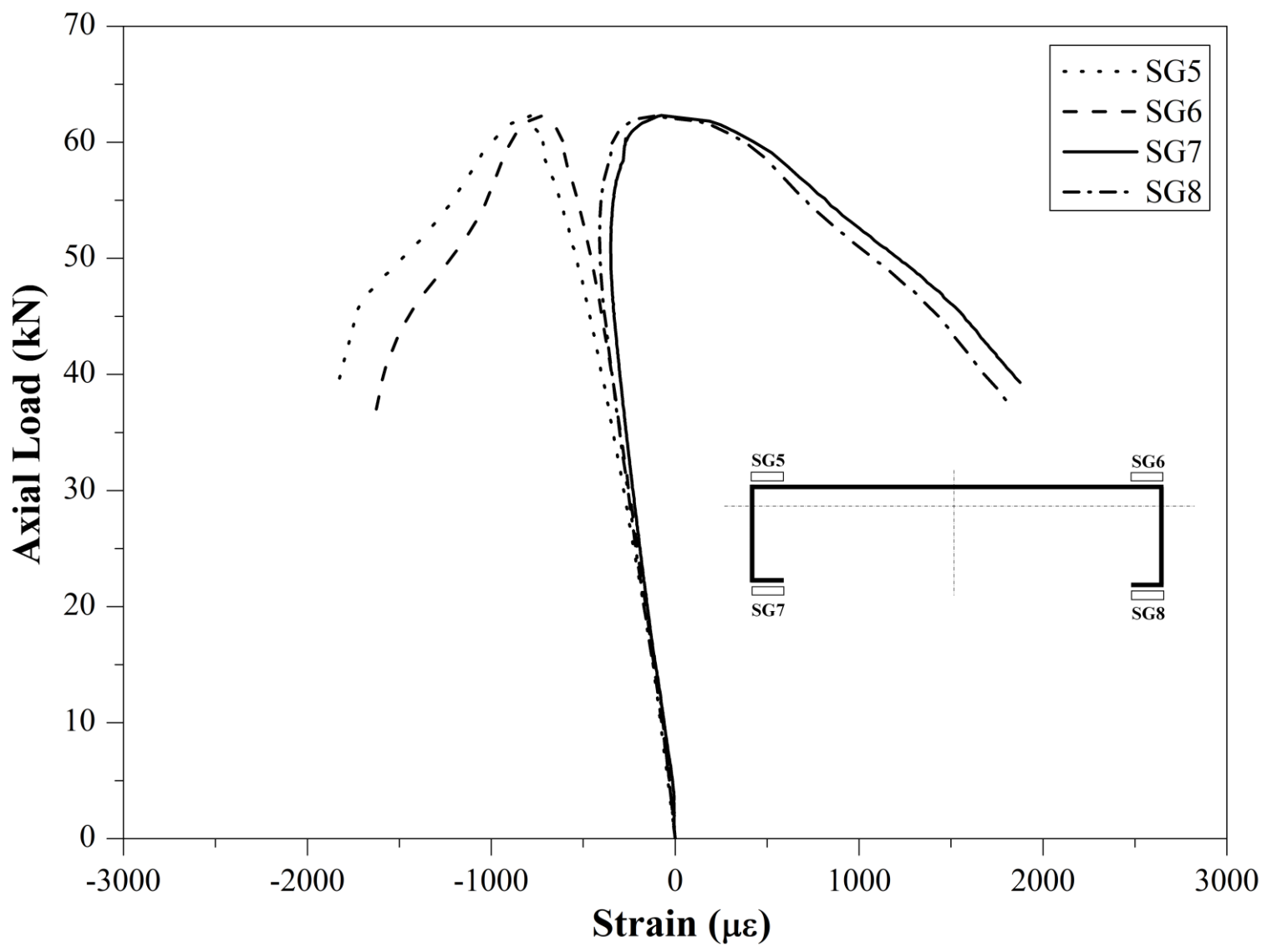


(c) C240×45×15-L1500-EH1

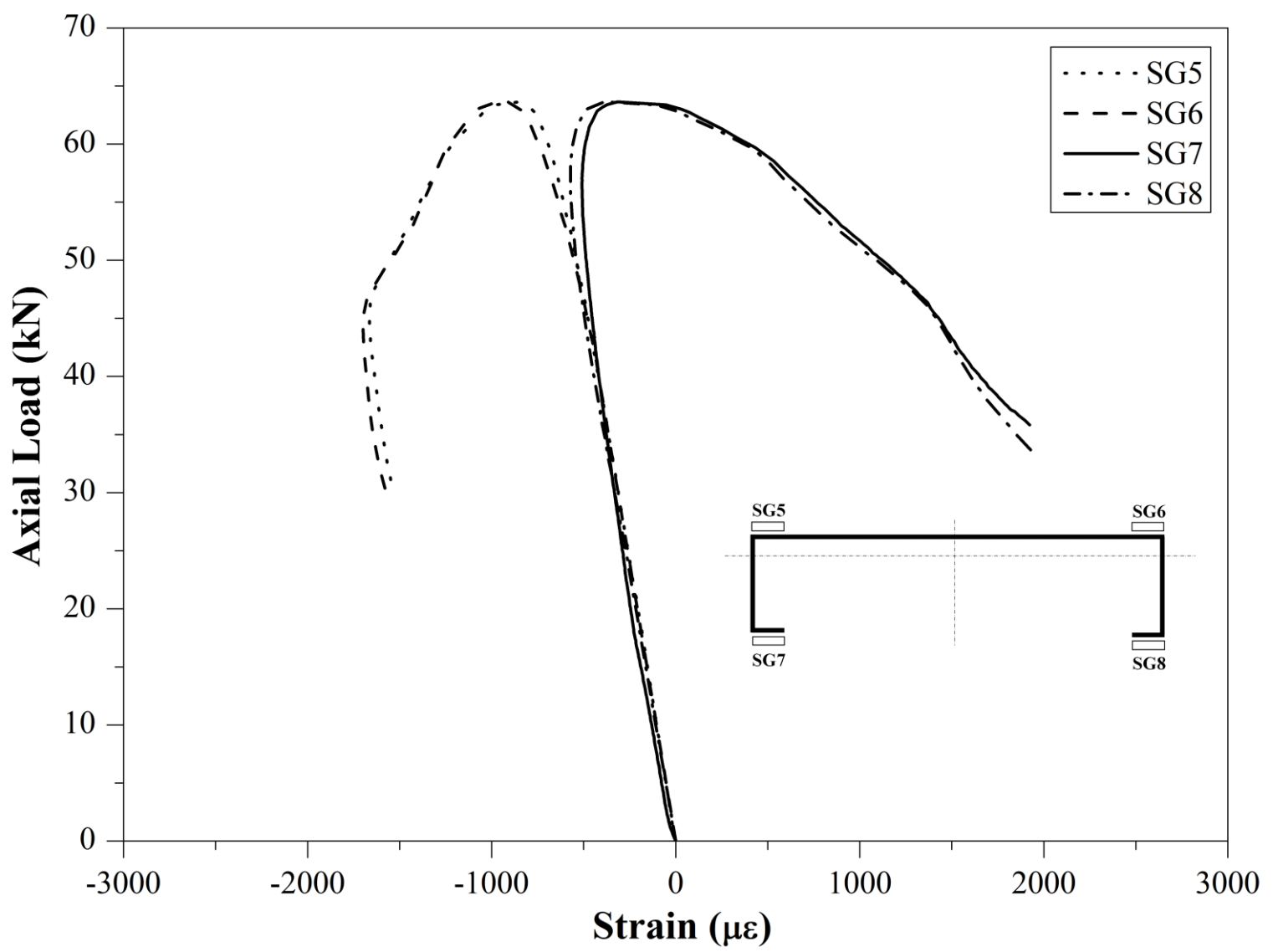


(d) C240×45×15-L1500-EH3

Fig. 17 Axial load versus lateral displacement relationship at mid-height of specimens



(a) C190x45x15-L1500-EH3



(b) C190x45x15-L1500-EH5

Fig. 18 Axial load versus strain

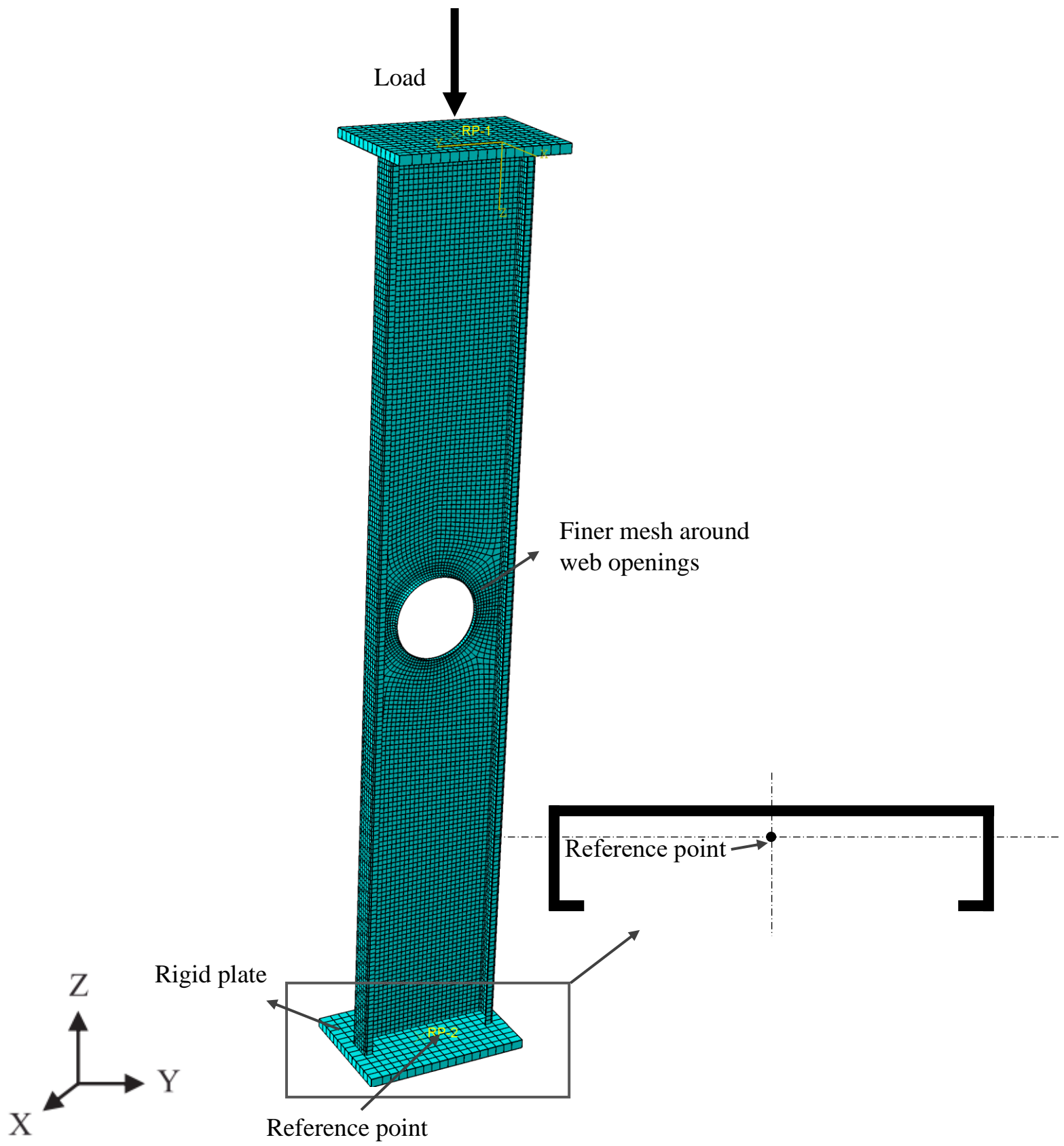
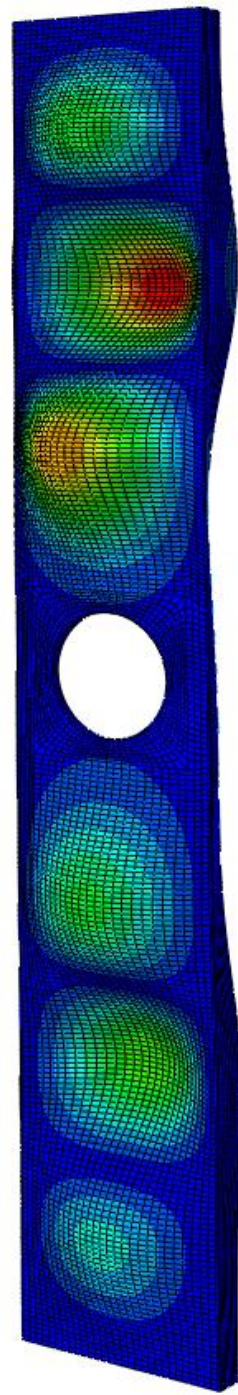
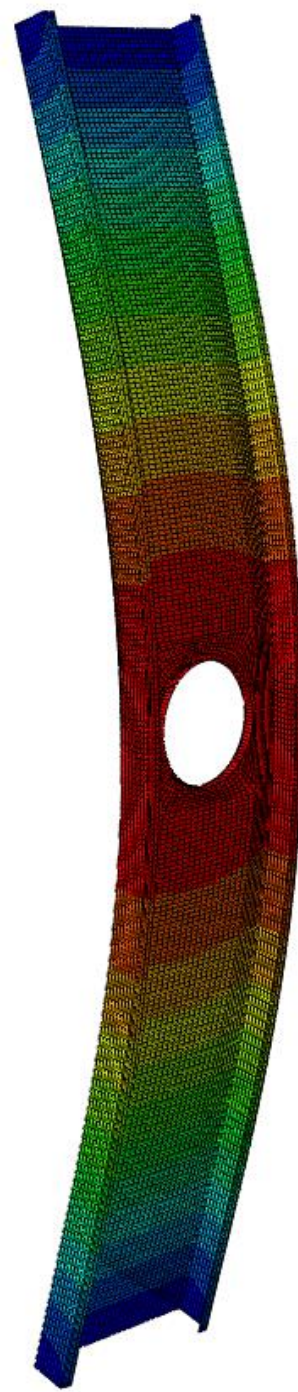


Fig. 19 Boundary condition and mesh type for C240×45×15-L1500-EH1



(a) Local buckling

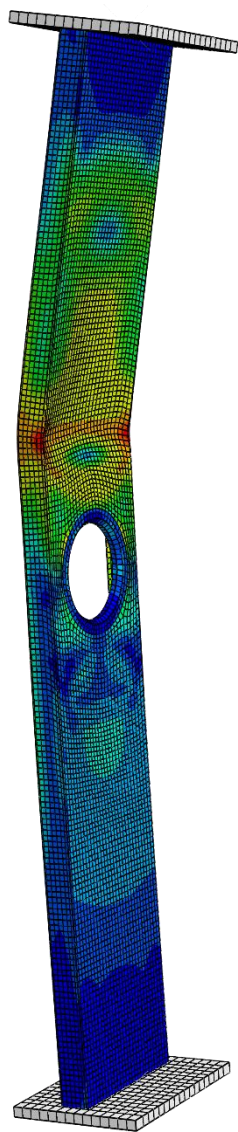


(b) Overall buckling

Fig. 20 Initial imperfection contours (C240×45×15-L1500-EH1)



(i) Test

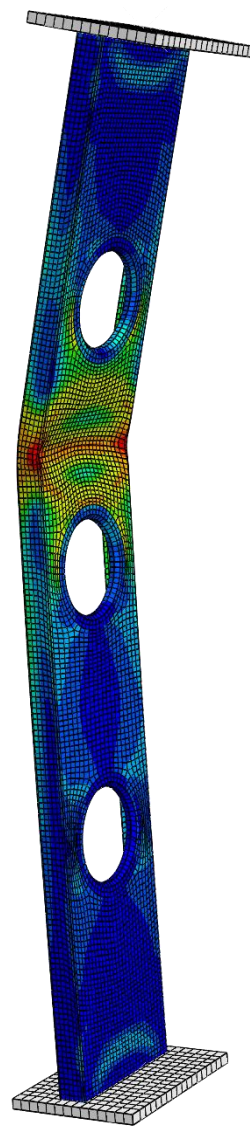


(ii) FEA

(a) C240×45×15-L1500-EH1



(i) Test

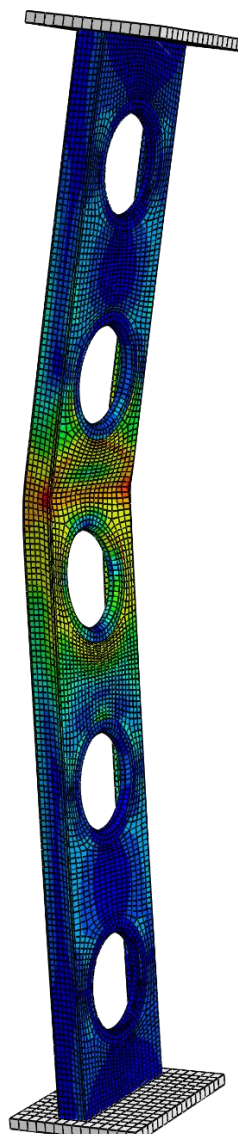


(ii) FEA

(b) C240×45×15-L1500-EH3



(i) Test

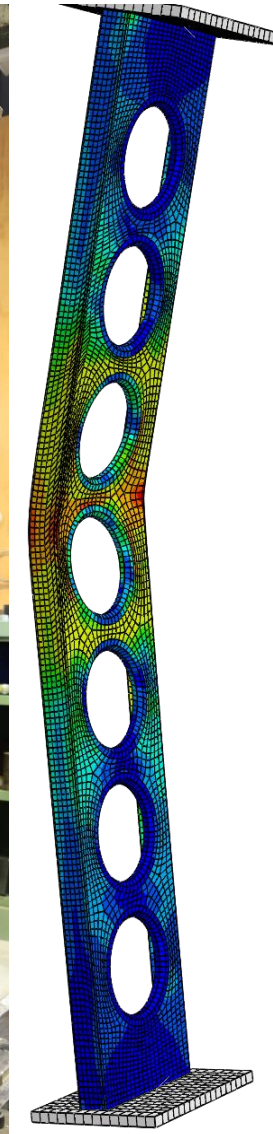


(ii) FEA

(c) C240×45×15-L1500-EH5



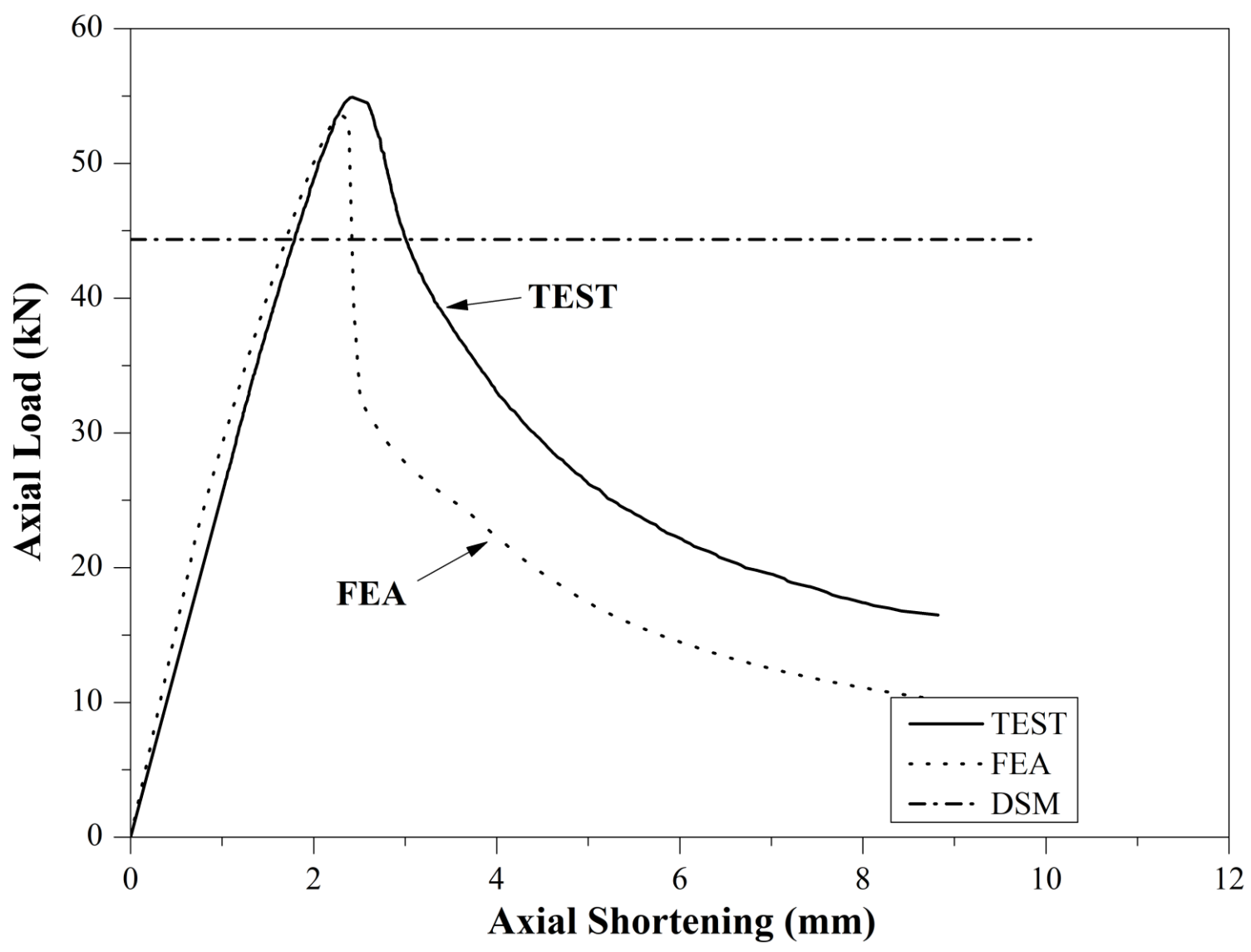
(i) Test



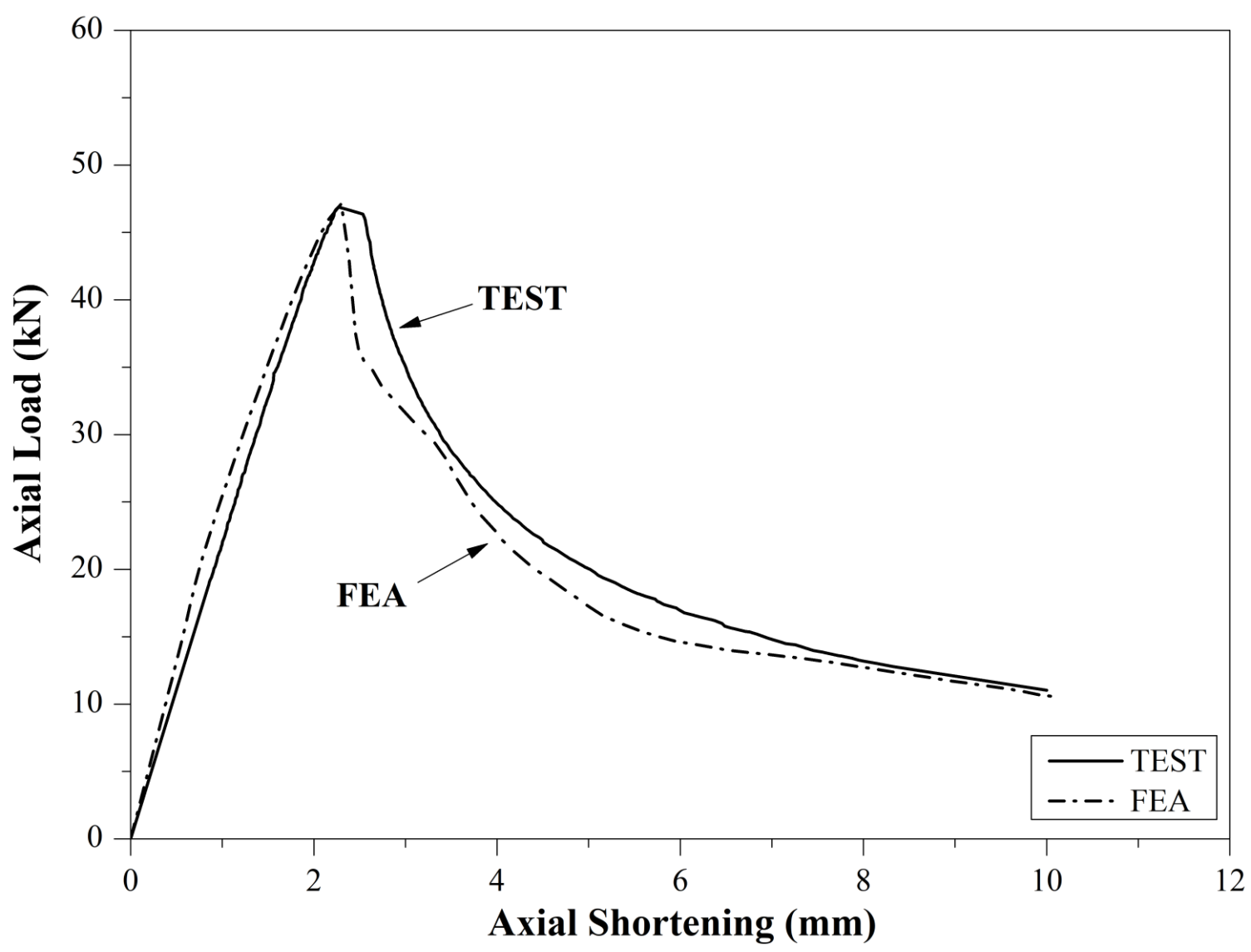
(ii) FEA

(d) C240×45×15-L1500-EH7

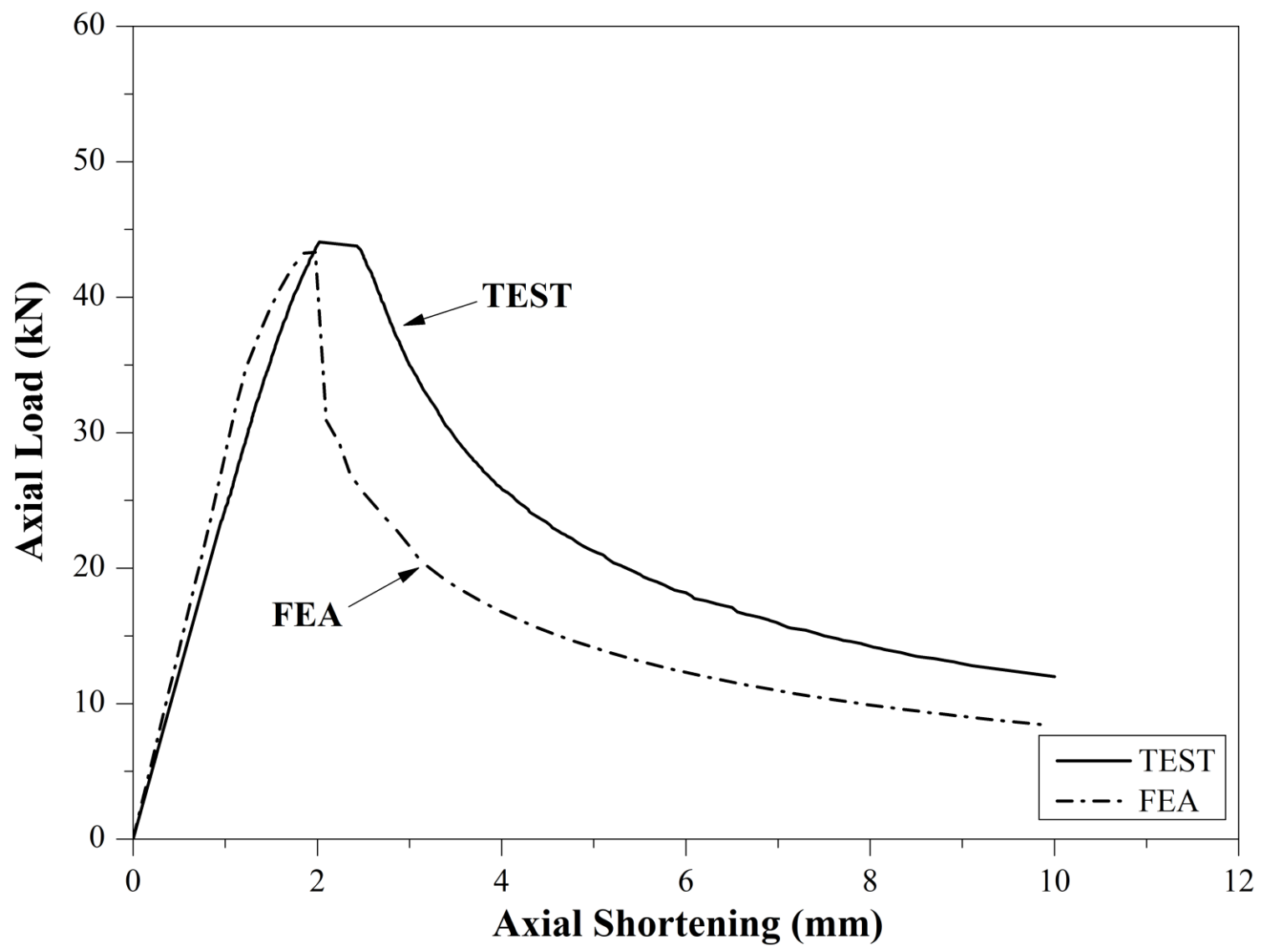
Fig. 21 Deformed shapes at failure from experiments and FEA



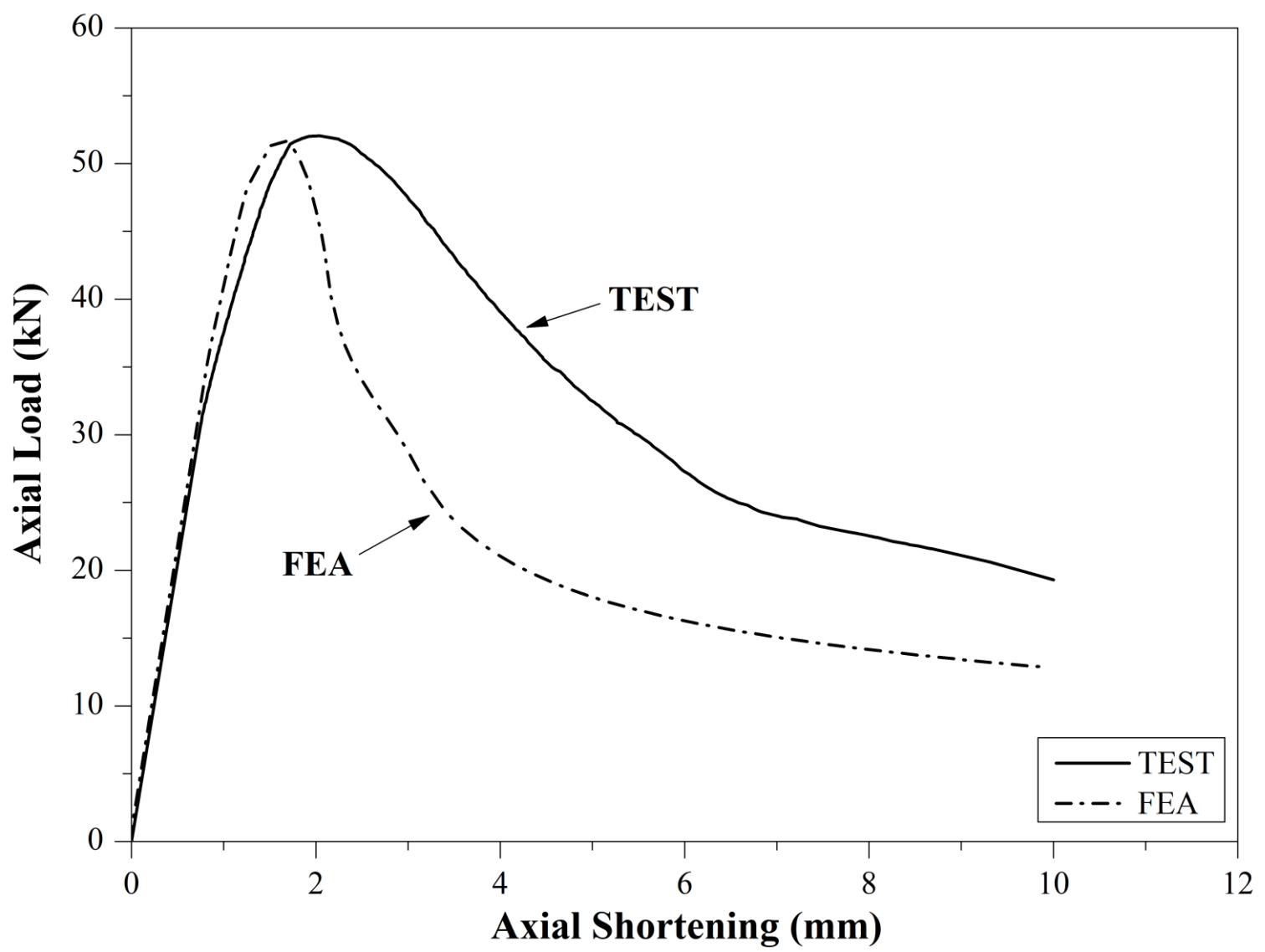
(a) C190x45x15-L1500-NH0



(b) C190x45x15-L1500-UH1



(c) C190x45x15-L1500-UH7



(d) C240x45x15-L1500-UH1

Fig. 22 Load versus axial displacement curves from experiments and FEA

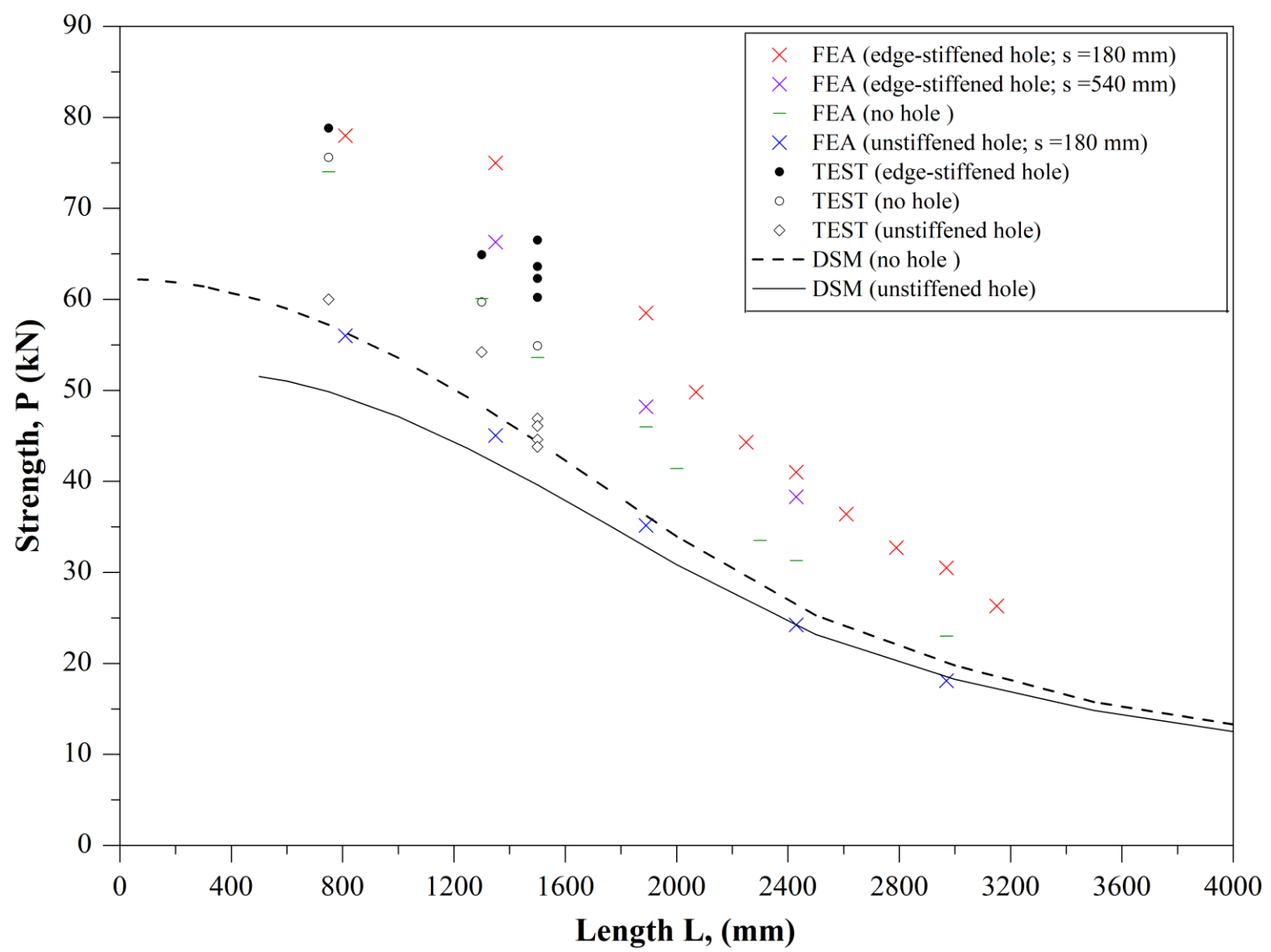


Fig. 23 Variation of strength against length for section 190×45×15

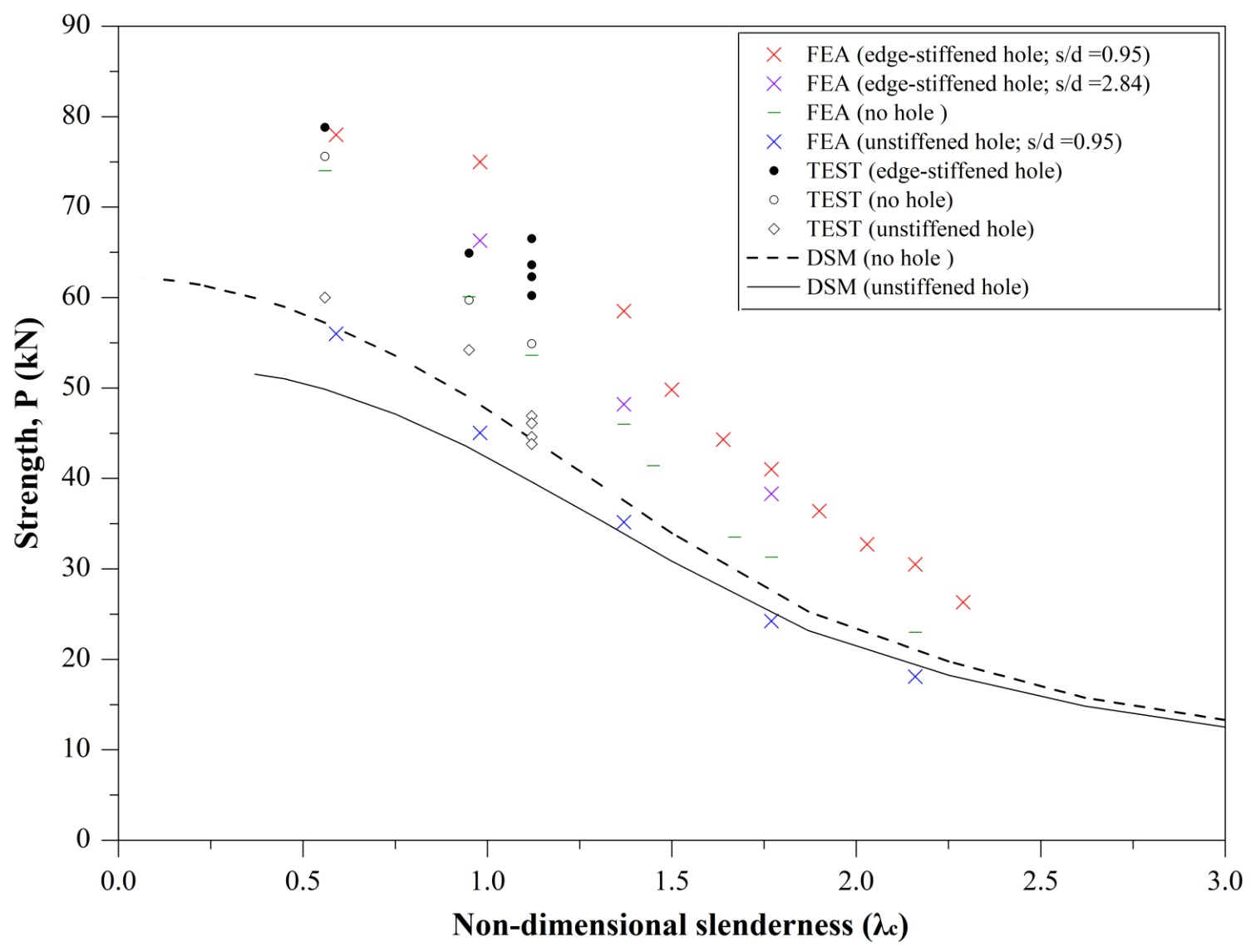


Fig. 24 Variation of strength against slenderness for section 190×45×15