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Electrical Properties of lead free ceramics $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, at $x=0.305$.

Jyotsana Negi^a, Surendra Singh^a & N S Panwar^{b*}

^aDepartment of Physics, HNB Garhwal University, Srinagar (Garhwal)-246 174, India

^bUniversity Science Instrumentation Centre, HNB Garhwal University, Srinagar (Garhwal)-246 174, India

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By solid state reaction method, ceramic pellets of $\text{Na}_{0.695}\text{K}_{0.305}\text{NbO}_3$ have been prepared. X-ray- diffraction, Piezo properties, scanning electron microscope, and temperature dependence of dielectric constant and loss tangent of the prepared samples have been studied. It has been observed that, at the transition temperature, dielectric constant peak shifts to lower temperature, and the dielectric constant and loss tangent peak heights decrease, with increasing frequency, and show three structural phase transitions.

Keywords: Ferroelectrics, solid state reaction, dielectric constant, dielectric conductivity.

1 Introduction

Lead-based ferroelectric and piezoelectric materials, such as PbTiO_3 - PbZrO_3 (PZT), are most widely used in acoustic transducers, actuators, and other electromechanical fields because of their electromechanical and high piezoelectric properties¹. However, despite the toxic nature of PbO (which comprises 60–70 wt% of ceramic) it is most commonly used in PZT-based materials, therefore an urgent demand is to find lead-free materials to replace Pb-based ceramics in future. One of the most excellent candidates is sodium potassium niobate, $(\text{Na}, \text{K})\text{NbO}_3$ (NKN), based solid solutions due to the high piezoelectric response, good ferroelectric properties, and especially high Curie temperature. Guo *et al.*² prepared the $(1-x)\text{KNN}-x\text{LiNbO}_3$ ceramics, exhibiting excellent piezoelectric properties, $d_{33} \sim 235$ pC/N, $kt \sim 48\%$, and $TC \sim 460$ °C, which is in the vicinity of the morphotropic phase boundary (MPB) of $(\text{K}_{0.5}\text{Na}_{0.5})\text{NbO}_3$ and LiNbO_3 binary solid solution system. In addition, some modified NKN ceramics prepared by conventional solid-state sintering method have been investigated³⁻⁶.

The low dielectric constant of perovskite $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$ ceramics, coupled with fine structure and improved piezoelectric activity, especially near the equimolar composition of Na and K, make these materials desirable for transducer and certain solid ultrasonic delay line applications, which require

the use of thin-section transducers⁷. Dielectric measurements were first reported, by Matthias and Remeika⁸ on end members of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$ system, *i.e.*, on NaNbO_3 and KNbO_3 , single crystals and observed three transitions at 80, 370 and 480°C for NaNbO_3 ; and two transitions, at 224 and 434°C, for KNbO_3 , at 10 KHz. Afterwards several investigators studied this system⁹⁻¹¹. However, these studies were restricted to low range single frequencies.

The aim of our work is to study the crystal structure, dielectric properties of $(\text{NaK})\text{NbO}_3$ system.

2 Experimental Details

Pellet samples of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$ ($0.250 \leq x \leq 0.350$) were prepared by solid-state reaction method, using the powders of Na_2CO_3 , K_2CO_3 , Nb_2O_5 (all with purity $\geq 99.9\%$, from MERK, Germany). At first the raw powders were separately dried, at 200 °C for 2 hours, to remove the absorbed moisture and weighed in stoichiometric ratio. The weighed powders were dry mixed and ground for 4 hours, and then wet mixed with acetone and ground for 2 hours, using a gate mullet mortar and pestle. The mixture was calcined in an alumina crucible, in ambient atmosphere, at 900 °C, for 4 hours, to remove the present carbon dioxide. When the furnace was switched off and cooled to room temperature the calcined mixture was weighed to ensure the complete carbon dioxide removal from the mixture. The calcined mixture was further ground for half an hour and then pressed into pellets of 8 mm diameter and about 2 mm thickness, using 0.4 GPa uniaxial pressure. These pellets, with

*Corresponding author: (Email: jyotsana.jn42@gmail.com)

$x = 0.250, 0.300, 0.310, 0.315, 0.320, 0.325, 0.330$ and 0.350 , were sintered, each composition for 4 hours in the order of their melting points, at $1170, 1165, 1160, 1156, 1152, 1150, 1148$ and 1145 °C, respectively, in a high temperature muffle furnace. The crystal structures of the sintered samples were examined using an X-ray diffractometer (PANalytical X'PERT PRO) with Cu K_{α} radiation (wavelength, $\lambda = 1.540598$ Å)¹⁰. X-ray diffraction (XRD) patterns of all the prepared samples were taken with 2θ in the range from 20 to 70° , at ambient temperature. Surface morphology, grain size and energy dispersive X-ray analyses (EDAX) of the prepared pellets were studied using a scanning electron microscope (CARL ZEISS, MA15/EVO18)¹¹. Measurement of Polarization characteristics and piezoelectric parameters of the prepared samples, using a ferroelectric- (PE loop tracer) and piezo- meter (AixACCT Systems, GmbH). For dielectric measurements sintered pellets were electroded, using air drying silver paste, in parallel-plate capacitor configuration. Temperature, frequency and composition ($0.250 \leq x \leq 0.350$) dependence of dielectric constant (K), loss tangent ($\tan \delta$) and dielectric conductivity (σ) of the prepared samples were measured in MIM configuration, in the 1 to 1000 KHz frequency range, using an RCL meter (Fluke- PM6306); and the temperature ranging from RT to 150 °C, using a temperature controller having an accuracy of ± 1 °C.

3 Results and Discussion

Figure 1 presents the observed XRD patterns of the prepared $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$ (0.305) pellet samples. Peak indexing was done with the help of Ceramic Inorganic

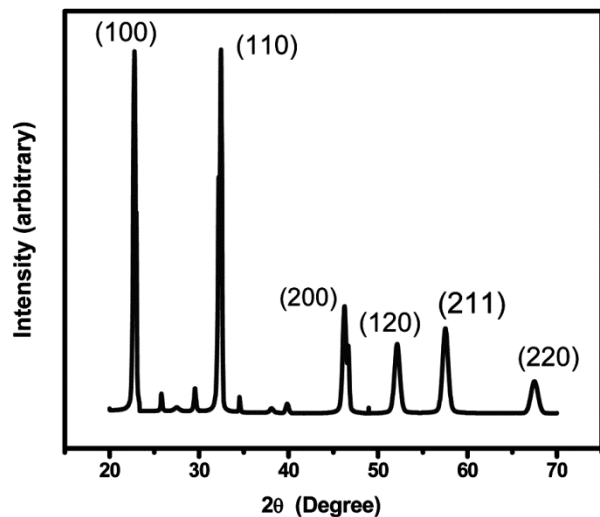


Fig. 1 — XRD patterns for $\text{Na}_{0.695}\text{K}_{0.305}\text{NbO}_3$ samples

Data Cards¹². The X-ray patterns show polycrystalline behavior of the prepared samples and were consistent with reference with the Inorganic Crystal Structure Database (ICSD) (code 00-061-0310) data of $(\text{Na,K})\text{NbO}_3$ with peaks corresponding to $(100), (110), (200), \text{etc.}$

The cell parameters were refined by High Score Plus software, using the Rietveld method¹³, and the background was modeled using the Legendre polynomial and the peaks' profiles were refined by a pseudo-Voigt function. The monoclinic Pm6 space group was chosen in these refinements. Values of calculated subcell parameters are $a = 3.963, b = 3.901, c = 3.937$ and β angle is 90.35 is closely agree with the reported results^{14, 15}, Fig. 2 shows the scanning electron micrographs (SEM) of the prepared samples. The density and porosity greatly affect the dielectric properties of the samples¹⁶.

The observed energy dispersive X-ray analysis (EDAX) results, show significant escaping of alkali (Na and K) ions in the sintered pellets,

The observed polarization- electric field (P-E) hysteresis loops at room temperature, for unpoled NKN samples under an applied electric field of 22 kV/cm and 1 Hz, have been shown in Fig. 3. and the strain (%) at RT, under an applied electric field of 22 kV/cm and 1 Hz, have been shown in Fig. 4. All the

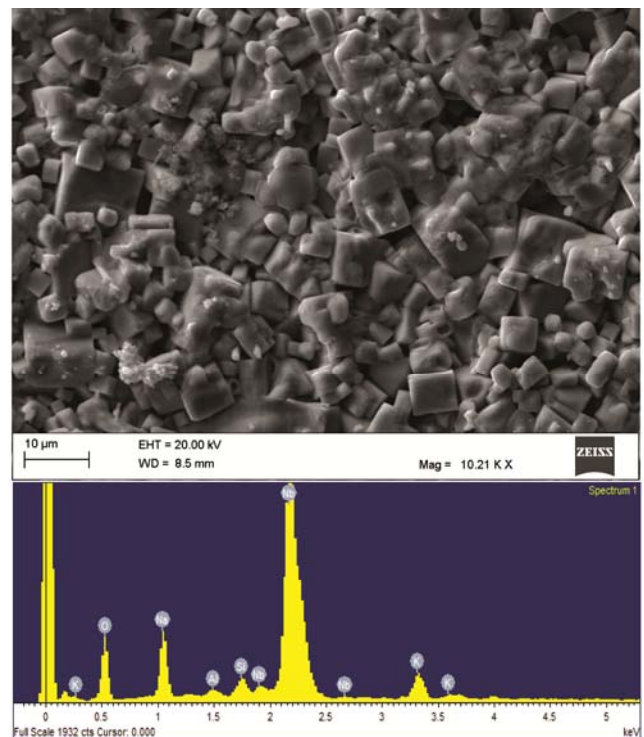


Fig. 2 — SEM photographs and EDAX of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$ sample

samples show a normal hysteresis loop confirming ferroelectric nature of all the prepared NKN ceramics. Shape of the P-E hysteresis loop depends on the microstructure, stress, defects, and processing conditions¹⁷. It has been reportedly observed that the ferro- and piezo- electric properties not only depend on the preparation conditions, but also on the type of the manufacturing company and the grain size of the starting materials^{18,19}.

The temperature dependence of dielectric constant for different frequency has been shown in Fig. 5. , at 10, 100 and 1000 kHz, respectively. Three structural phase transitions, at about 180, 400 and 458 °C have been observed. Between these temperatures $\text{K}_x\text{Na}_{1-x}\text{NbO}_3$ is in monoclinic, tetragonal, rhombohedral and cubic phase, as observed in

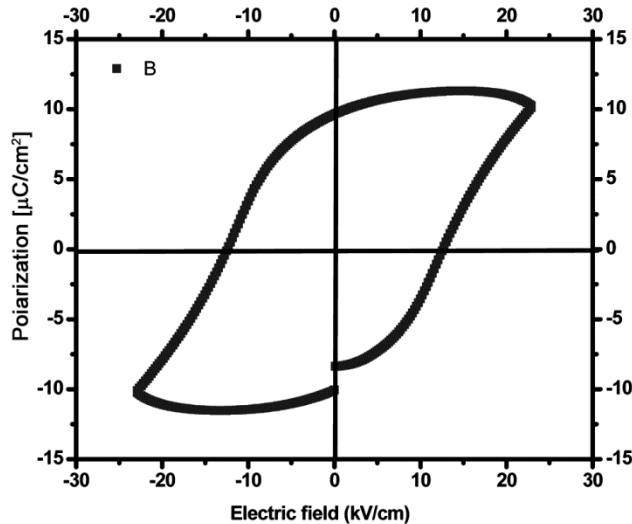


Fig. 3 — P-E loop for different composition(s) of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, at applied field 22 kV/cm.

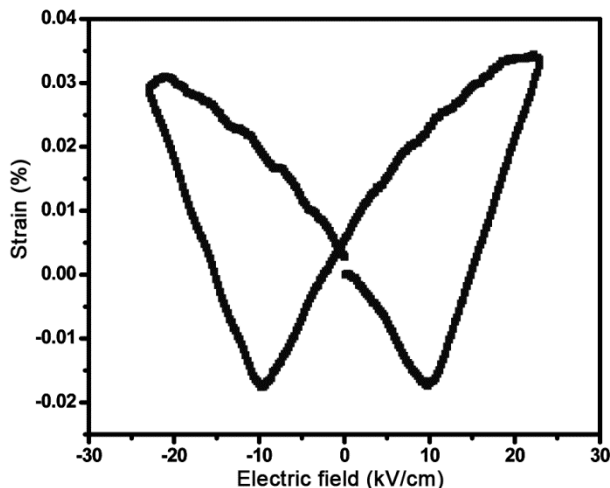


Fig. 4 — Variation of strain (%) with electric field, in $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, at applied field 22 kV/cm.

the previously reported studies²⁰⁻²³. Similar behavior is observed for the loss tangent, as shown in Fig. 6. The temperature dependence of conductivity for composition has been shown in Fig. 7, at 10, 100 and 1000 kHz, respectively. The figures show that the conductivity of the $\text{K}_x\text{Na}_{1-x}\text{NbO}_3$ system increases with the increase of temperature. It is also observed that the conductivity increases with increasing concentration of K in the mixed system.

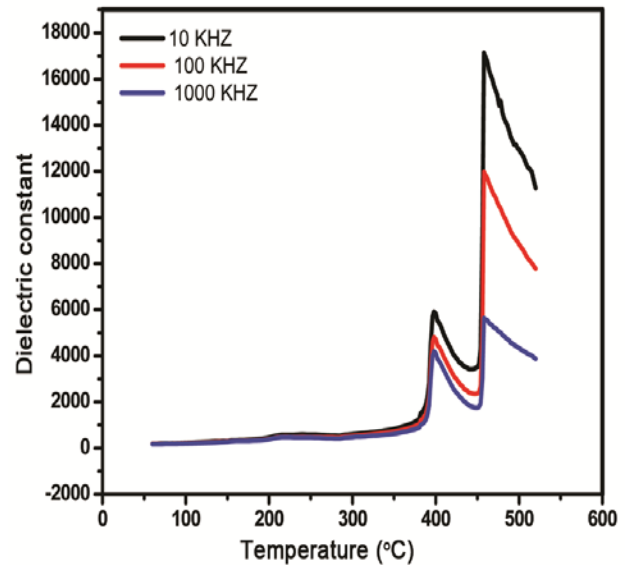


Fig. 5 — Temperature variation of dielectric constant (K) of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, for different frequency.

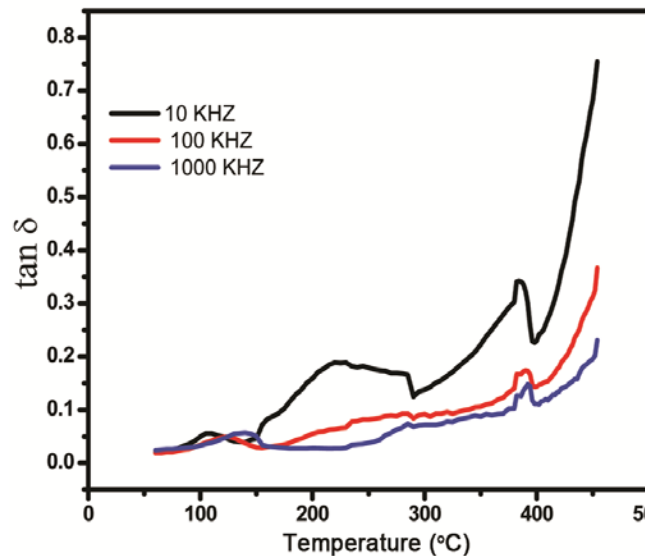


Fig. 6 — Temperature variation of dielectric loss ($\tan \delta$) of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, for different frequency.

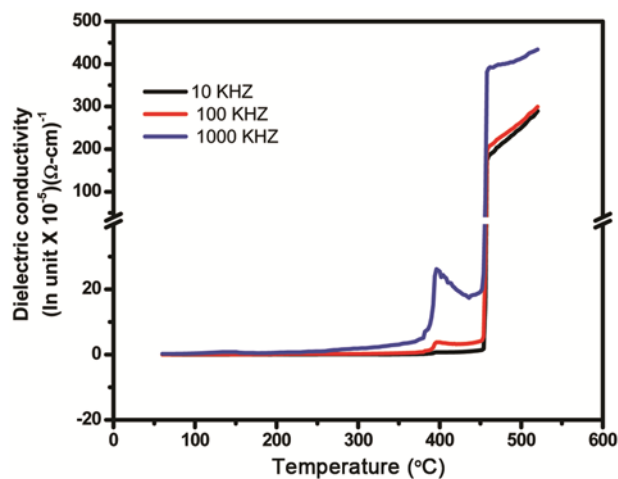


Fig. 7 — Temperature variation of dielectric conductivity (σ) of $\text{Na}_{1-x}\text{K}_x\text{NbO}_3$, for different frequency.

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