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Published in:
Journal of Agricultural and Food Chemistry

DOI:
[10.1021/acs.jafc.0c00959](https://doi.org/10.1021/acs.jafc.0c00959)

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Document Version
Version created as part of publication process; publisher's layout; not normally made publicly available

Publication date:
2020

[Link to publication in University of Groningen/UMCG research database](#)

Citation for published version (APA):

Valk-Weeber, R. L., Deelman-Driessen, C., Dijkhuizen, L., Eshuis-de Ruiter, T., & van Leeuwen, S. (2020). In depth analysis of the contribution of specific glycoproteins to the overall bovine whey N-linked glycoprofile. *Journal of Agricultural and Food Chemistry*, 68(24), 6544-6553. [acs.jafc.0c00959]. <https://doi.org/10.1021/acs.jafc.0c00959>

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J. Agric. Food Chem., **Just Accepted Manuscript** • DOI: 10.1021/acs.jafc.0c00959 • Publication Date (Web): 21 May 2020

Downloaded from pubs.acs.org on June 2, 2020

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1 In depth analysis of the contribution of specific glycoproteins
2 to the overall bovine whey *N*-linked glycoprofile

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24

25 **ABSTRACT:**

26 The *N*-linked glycoprofile of bovine whey is the combined result of individual protein
27 glycoprofiles. In this work, we provide in-depth structural information on the glycan
28 structures of known whey glycoproteins, namely lactoferrin, lactoperoxidase, α -lactalbumin,
29 immunoglobulin-G (IgG) and glycosylation dependent cellular adhesion molecule 1
30 (GlyCAM-1, PP3). The majority (~95%) of *N*-glycans present in the overall whey
31 glycoprofile were attributed to three proteins; Lactoferrin, IgG and GlyCAM-1. We identified
32 specific signature glycans for these main proteins; Lactoferrin contributes oligomannose-type
33 glycans, while IgG carries fucosylated di-antennary glycans with Gal- β (1,4)GlcNAc
34 (LacNAc) motifs. GlyCAM-1 is the sole whey glycoprotein carrying tri- and tetra-antennary
35 structures, with a high degree of fucosylation and sialylation. Signature glycans can be used to
36 recognize individual proteins in the overall whey glycoprofile, as well as for protein
37 concentration estimations. Application of the whey glycoprofile analysis to colostrum samples
38 revealed dynamic protein concentration changes for IgG, lactoferrin and GlyCAM-1 over
39 time.

40 **Keywords:** whey, protein glycosylation, PP3, GlyCAM-1, milk, colostrum

41

42 INTRODUCTION

43 Milk is classically considered to be composed of three fractions: (butter)fat, casein and serum.
44 The serum fraction, frequently called whey, contains the proteins that remain after removal of
45 the caseins ¹.

46 Main high-abundance proteins of the whey fractions are α -lactalbumin, β -lactoglobulin, serum
47 albumin, immunoglobulin G (IgG), Glycosylation dependent cellular adhesion molecule 1
48 (GlyCAM-1; also known as proteose peptone 3, PP3, lactophorin) and lactoferrin. Proteins
49 present in medium abundance include the immunoglobulins IgA, IgM, lactoperoxidase and
50 osteopontin ². Minor abundance proteins include lysozyme and folate binding protein, but also
51 many others. In total over 900 minor abundance proteins have been identified, most of which
52 have not been extensively studied ³.

53 While some proteins are critical for milk stability (β -lactoglobulin) or for solubilizing calcium
54 phosphate (caseins) ⁴, others are known to have specific biological functions. These bioactive
55 proteins are often glycosylated, e.g. lactoferrin, immunoglobulins, lysozyme and
56 lactoperoxidase. Decoration of proteins with carbohydrate moieties occurs either *N*- or *O*-
57 linked, based on the location of the glycans. Mucin-type *O*-linked glycans, initiating with *N*-
58 acetyl-galactosamine (GalNAc) bound to a serine or threonine residue, differ greatly from *N*-
59 linked glycans, initiating with a tri-mannosyl-chitobiose core bound to an asparagine residue
60 ⁵.

61 Some proteins carry exclusively *N*-linked (e.g. lactoferrin) or *O*-linked structures (e.g.
62 osteopontin), while others may carry both (e.g. immunoglobulins, GlyCAM-1). Analysis of
63 *O*- and *N*-linked structures requires different approaches. While most *N*-linked glycans can be
64 released by peptide:*N*-Glycosidase F (PNGase F), no such universal enzyme is available for

65 *O*-linked structures; their release typically involves chemical treatment, e.g. alkali β -
66 elimination. Here we focus on isolation and structural analysis of *N*-linked glycans.

67 A number of studies have focused on individual bovine whey glycoproteins ^{6,7}. These
68 glycoproteins each have their own glycosylation fingerprints (arising from the glycan
69 structures present). All glycoproteins in a milk sample contribute to its overall whey
70 glycoprofile. Glycan structures of similar size and monosaccharide composition tend to co-
71 elute in chromatographic analysis. This complexity makes identification of individual glycan
72 structures a challenge. The types of glycans present on most bioactive whey glycoproteins
73 have been annotated ². It is unknown, however, what the contribution is of individual
74 glycoproteins to the overall whey glycoprofile. Changes in whey protein glycans over the
75 course of lactation have been reported, but these studies focused mostly on IgG and
76 lactoferrin, leaving GlyCAM-1 unstudied ⁸.

77 Whey protein powders, containing IgG, lactoferrin and GlyCAM-1, are processed into
78 different food products, including infant formulas ⁹. Lactoferrin is known to have
79 antimicrobial and immunostimulatory functions. The latter function is mediated by Toll-like
80 receptors, and depends on the composition of the lactoferrin glycoprofile ¹⁰. Similarly, core-
81 fucosylation as present on the glycans of IgG is crucial for receptor interaction ¹¹. Unique
82 functions for GlyCAM-1 and its glycans remain to be identified, although evidence exists for
83 antimicrobial and mucin-like lubricating properties of this protein ^{12,13}. Efficient methods for
84 the unraveling of the overall glycoprofile of whey are crucial for predicting the functional
85 properties of whey, and the products they are processed into.

86 Here, we used UPLC-FLD to identify unique signature *N*-glycans of the whey proteins
87 lactoferrin, lactoperoxidase, α -lactalbumin, IgG and GlyCAM-1. In addition, an overview of
88 the *N*-glycan contribution of each protein to the overall whey glycoprofile is provided. We

89 applied the overall whey glycoprofile analysis method towards milk and colostrum samples.
90 Information on the *N*-glycans of lactoferrin and IgG and their protein concentration in
91 colostrum already was available ^{8,14}, but this information was lacking for GlyCAM-1. Here
92 we show that the concentrations of lactoferrin, IgG and GlyCAM-1 in whey can be followed
93 over time by analysis of their unique glycan structures in the whey glycoprofile.

94 MATERIALS AND METHODS

95 Materials.

96 Bovine lactoferrin, lactoperoxidase and α -lactalbumin samples were provided by
97 FrieslandCampina Domo (Amersfoort, the Netherlands). Bovine gamma globulin fraction 2
98 (purity >98%) was from Serva (Heidelberg, Germany). PNGase F (*Flavobacterium*
99 *meningosepticum*) was from New England Biolabs (Ipswich, UK). Jack bean α -mannosidase
100 (75 U/mL in 3.0 M (NH₄)₂SO₄, 0.1 mM zinc acetate, pH 7.5) was purchased from Sigma-
101 Aldrich Chemie N.V. (Zwijndrecht, the Netherlands). Green coffee bean α -galactosidase (25
102 U/mL 100 mM sodium phosphate pH 6.5, containing 0.25 mg/ml bovine serum albumin),
103 bovine testis β -galactosidase (5 U/mL in 20 mM sodium citrate phosphate, 150 mM NaCl, pH
104 4.0), *Streptococcus pneumoniae* sialidase, (4 U/mL 20 mM Tris-HCl, 25 mM NaCl, pH 7.5)
105 and *Arthrobacter ureafaciens* α -sialidase (5 U/mL in 20 mM Tris-HCl pH 7.5, containing 25
106 mM NaCl) were from Prozyme (Ballerup, Denmark). *Streptococcus pneumoniae* β -*N*-
107 acetylhexosaminidase (40 U/mL in 20 mM Tris-HCl, 50 mM NaCl pH 7.5), jack bean β -*N*-
108 acetylhexosaminidase (50 U/mL in 20 mM sodium citrate phosphate pH 6.0), bovine kidney
109 α -fucosidase (2 U/mL in 20 mM sodium citrate phosphate, 0.25 mg/ml BSA pH 6.0) were
110 from Prozyme (Ballerup, Denmark). Pooled tank milk of Holstein-Friesian cows was obtained
111 from FrieslandCampina Domo. Colostrum and milk samples were collected from 8 cows from
112 a local organic farm (Rietveldhoeve farm, Aduard, Groningen, the Netherlands). Colostrum

113 was collected directly after calving, and then at approximately 12, 24, 36, 48, 60 h *post-*
114 *partum* (Supporting Information, Table S1). Milk samples were collected at 1, 2 and 3
115 months.

116 **Whey Preparation and Protein Isolation.**

117 Milk samples were thawed in a water bath at 37 °C and homogenized. An aliquot of 1 mL
118 was defatted by centrifuging at 4000 x g for 10 min. An amount of 400 µL defatted milk was
119 transferred into a new tube. Of colostrum samples, an amount of 50 µL was transferred and
120 mixed with 350 µL of MilliQ water. For GlyCAM-1 analysis, defatted milk was heated to
121 95°C for 30 min prior to subsequent processing. Caseins were removed by addition of 400 µL
122 125 mM of ammonium acetate at pH 4.6 (ratio of 1:1). The samples were vortexed and left at
123 room temperature for 5 min before centrifuging at 11000 x g for 5 min to precipitate the
124 caseins. An aliquot of 100 µL of the supernatant (acid whey) was transferred into a new tube,
125 400 µL 100 mM ammonium acetate in methanol (MeOH+NH₄Ac) was added and mixed by
126 vortexing. Whey protein precipitation was facilitated by centrifugation for 5 min at 11000 x g.
127 The solvent (containing lactose) was carefully pipetted from the protein pellets. The protein
128 pellets were re-dissolved in 75 µL of 2% SDS and 2% β-mercaptoethanol in 80 mM
129 phosphate buffer at pH 7.5. After addition of the solvent, the samples were incubated at 37 °C
130 for 10 min, after which they were vortexed vigorously and further incubated for an additional
131 10 min, followed by a final vortex mixing. The proteins were denatured for 15 min at 85 °C
132 and cooled to room temperature. An aliquot of 25 µL of 10% NP-40 (NP-40 substitute,
133 Sigma) was added to each sample and mixed by vortexing. Finally, 2 µL of diluted PNGase F
134 (100 units/experiment) was added to the samples and mixed. Glycans were released overnight
135 at 37 °C.

136 **Labeling and Cleanup.**

137 Isolated glycans were labeled with anthranilic acid (2-AA, Sigma) or 2-aminobenzamide (2-
138 AB). The 2-AA label was chosen for applications with fluorescent detection due to the higher
139 sensitivity in these applications. 2-AB was chosen for applications that required mass
140 spectrometry analysis. Direct in solution labeling of whey digests was performed as follows.
141 Whey protein digests of a total volume of 102 μ L were mixed 1:1 with labeling solution (0.7
142 M 2-AA or 2-AB and 2 M of 2-picoline borane or sodium cyanoborohydride in
143 dimethylsulfoxide (DMSO, Sigma): glacial acetic acid (7:3, v/v)). Incubations were
144 performed for 2 h at 65 °C ¹⁵. Labeling reagents were removed by 96-well microcrystalline
145 cellulose SPE as described ¹⁶. Samples were diluted with 612 μ L acetonitrile (final
146 concentration 75% v/v) prior to application to the cellulose SPE.

147 **Anion-exchange SPE Fractionation.**

148 For fractionation of the glycans into sialylated and neutral fractions, 4 aliquots of 100 μ L of
149 acid whey were processed and labeled with 2-AB as described above. The labeled aliquots
150 were pooled and fractionated by anion exchange solid phase extraction (IRIS MAX, 1 mL,
151 Screening Devices). The cartridge was conditioned with 1 mL of acetonitrile and 1 mL of
152 MilliQ water. The labeled whey was passed over the column and collected (neutral glycan
153 fraction). After washing with 1 mL of MilliQ, the acidic glycans were eluted with 1 mL of
154 25% acetonitrile+0.1% TFA. The fractions were lyophilized and redissolved in 400 μ L of
155 MilliQ before HPLC analysis.

156 **HPLC Analysis.**

157 Fluorescently labeled glycans were separated on an Acquity UPLC Glycan BEH Amide
158 column (2.1 mm x 100 mm, 1.7 μ m, Waters Chromatography BV, Etten-Leur, the
159 Netherlands), using an UltiMate 3000 SD HPLC system (Thermo Fisher Scientific, Waltham,
160 MA) equipped with a Jasco FP-920 fluorescence detector (λ_{ex} 330 nm, λ_{em} 420 nm, Jasco

161 Inc, Easton, MD). An injection volume of 3 μ L was used. Ternary gradients were run using
162 MilliQ water, acetonitrile and a buffer solution consisting of 250 mM formic acid in MilliQ
163 water, adjusted to pH 3.0 using ammonia. A constant 20% of the buffer was maintained
164 throughout the run. Elution was performed by a slow sloping gradient of 22% to 40% MilliQ
165 water (total concentration, including buffer) from 0 to 67.5 min. The remaining percentage of
166 the solvent composition comprised of acetonitrile. After completion of the gradient, final
167 gradient conditions were maintained for 9 min and the column reconditioned back to initial
168 conditions for 13 min.

169 **Exoglycosidase Assays.**

170 Sequential digestions with glycosidases (Supporting Information) were performed in 50 mM
171 sodium acetate buffer at pH 5.5 overnight. After each digestion step, the enzymes were
172 removed by 10 kDa cut-off centrifugal filters (Millipore, Tullagreen, Cork, IRL). The 2-AA
173 labeled dextran calibration ladder was from Waters Chromatography BV (Etten-Leur, the
174 Netherlands).

175 **Lactoferrin Concentration Determination.**

176 The concentration of lactoferrin in the colostrum samples was quantified by a bovine
177 lactoferrin ELISA quantitation set (E10-126, Bethyl Laboratories, Montgomery, TX, USA),
178 as described previously ¹⁴.

179 **Mass Spectrometry Analysis.**

180 Mass spectrometry analysis was performed using identical slope and solvent composition as
181 used for the HPLC-fluorescent detection. Settings used for the mass spectrometry analysis
182 were as described earlier ¹⁴. Glycans were identified by their (derivatized) monoisotopic
183 molecular mass, using the GlycoMod tool ¹⁷ (<https://web.expasy.org/glycomod/>) and a 0.2
184 Dalton mass tolerance.

185 RESULTS AND DISCUSSION

186 Overall Whey Glycoprofile.

187 The overall *N*-glycan profile of bovine acid whey showed a complex pattern of peaks (Figure
188 1). There are multiple glycosylated proteins present in acid whey that contribute *N*-glycans to
189 the overall chromatogram. Glycans with similar degree of polymerization and
190 monosaccharide composition tend to elute at the same time. Due to the high number of
191 structures present in the chromatogram, multiple structures can overlap and form combined
192 peaks (peak clusters). Structures, including their isomers were identified by LC-MS. It should
193 be noted that for optimal fluorescent detection, glycans were labeled with 2-AA, while for
194 LC-MS analysis glycans were labeled with 2-AB for improved positive ion mode sensitivity.
195 Identical chromatographic conditions were used for both detection methods. While glycans
196 labeled with 2-AB have a higher retention in the chromatography setup used, the
197 chromatographic patterns are the same¹⁴. Using the structures identified in the 2-AB labeled
198 glycoprofile, the structures in the 2-AA labeled whey glycoprofile were appointed (Figure 1).
199 Structures were further confirmed by sequential exoglycosidase treatment (Supporting
200 Information, Figures S1 and S2). In our study, we were able to identify at least 69 individual
201 glycan structures, not including isomers (see overview in Supporting Information, Table S2).

202 Sialylated and neutral glycans were separated by anion-exchange SPE and profiled (Figure 2).
203 The neutral glycans (Figure 2, black line, 15-33 min) dominated the first half of the
204 chromatogram, while the sialylated glycans eluted in the second half (Figure 2, red line, 33-55
205 min). Shorter sialylated structures overlap with the larger neutral structures between 33- and
206 47-min retention.

207 Previous publications have reported the absence of $\alpha(2,3)$ -linked sialic acid on bovine whey
208 glycans^{8,18}, while others did not specify the linkage type¹⁹. Recently, we reported the

209 presence of $\alpha(2,3)$ sialic acid on bovine lactoferrin isolated from colostrum, but not on the
210 mature milk-derived protein¹⁴. Exoglycosidase treatment of the (mature) whey glycoprofile,
211 with sialidase from *Streptococcus pneumoniae*, with strong preference for $\alpha(2,3)$ -linked sialic
212 acid, confirmed the presence of $\alpha(2,3)$ linkages in trace amounts (Supporting Information,
213 Figure S3). This sialic acid was present on multiply sialylated di-, tri- and tetra-antennary
214 structures, not only on lactoferrin-derived structures. This indicates that the presence of
215 $\alpha(2,3)$ -linked sialic acid is a general feature of whey glycoproteins, and not only of lactoferrin
216 in the colostrum phase.

217 The bovine milk glycoprofile has been investigated previously, either with glycans isolated
218 from commercial whey powders¹⁸, colostrum whey²⁰ or mature milk (Holstein and Jersey
219 cows)²¹.

220 In the analysis of bovine whey glycosylation, the *N*-acetylgalactosamine-*N*-acetylglucosamine
221 (LacdiNAc) motif is important to consider, especially when mass spectrometry is used for
222 structural identification. Since *N*-acetyl-glucosamine (GlcNAc) and *N*-acetylgalactosamine
223 (GalNAc) are isomers and cannot be distinguished by mass spectrometry, MS-based
224 annotation is often difficult and leads to ambiguous results. However, considering the high
225 amount of LacdiNAc motifs reported on bovine milk proteins in earlier studies^{18,19}, the
226 presence of LacdiNAc motifs in high abundance was expected. Karav *et al* and Nwosu *et al*,
227 made no distinction between GlcNAc and GalNAc and instead, the shared identifier HexNAc
228 was used. These papers do not report LacdiNAc structures, but refer to non-galactosylated tri-
229 and tetra-antenna structures instead^{21,22}. Moreover, whereas some studies report complex-
230 type structures up to tetra-antennary with up to three sialic acid residues^{8,18}, other studies
231 report a more limited glycoprofile, mainly oligomannose and di-antennary complex-type
232 structures. Sriwilaijaroen *et al*. used PNGase A (instead of PNGase F), which has affinity for
233 oligomannose-, hybrid- and short complex-type (up to di-antennary) glycans, possibly

234 explaining the more limited glycoprofile obtained ¹⁹. Karav *et al* used the bifidobacterial
235 enzyme EndoBI-1 instead of PNGase F ²². This enzyme cleaves between the two GlcNAc
236 residues of the chitobiose core, thereby information on core-fucosylation is lost. Previous
237 reports have shown that a significant number of structures carry core-fucosylation ^{8,18,21}. Loss
238 of this highly relevant information thus is a significant disadvantage of the use of the EndoBI-
239 1 enzyme for this type of analysis. In our study, multiply sialylated di- and tetra-antennary
240 structures were detected, but not multiply sialylated tri-antennary structures. Van Leeuwen *et*
241 *al.* detected trace amounts of multiply sialylated tri-antennary structures, but only in
242 concentrated fraction; these structures may have remained below the limit of detection in our
243 study ¹⁸. Conversely, we detected a number of doubly sialylated tetra-antennary structures, not
244 reported by van Leeuwen *et al.* Therefore, the data found in our study and in earlier work
245 complement each other. Overall, the level of complexity observed in our study is comparable
246 with that in Takimori *et al.* and Van Leeuwen *et al.* ^{8,18}.

247 **Individual Whey Glycoproteins.**

248 Glycoproteins in bovine whey each have a signature fingerprint of glycans. The concentration
249 of these proteins in bovine whey varies, highest concentrations were reported for IgG (0.3-0.6
250 mg/mL), GlyCAM-1 (0.3-0.5 mg/mL) and lactoferrin (0.1-0.3 mg/mL) ^{4,23}. The other
251 immunoglobulins, IgA and IgM are present at approximately 5 to 10 times lower
252 concentrations than IgG ²⁴. While α -lactalbumin is present in higher protein concentrations
253 (1.5 mg/mL), only ~10% of this protein is glycosylated ²⁵. Lactoperoxidase is typically
254 present in concentrations around 0.03 mg/mL ²⁶. Together, these proteins are most likely the
255 main contributors to the overall whey *N*-linked glycoprofile.

256 GlyCAM-1 is currently not commercially available and therefore had to be isolated from milk
257 samples. When milk is heated, only the heat-stable proteins remain in solution. Acid whey
258 prepared of this heated milk is known as the proteose peptone (PP) fraction, with GlyCAM-1

259 initially labeled as PP3²³. PP3 reportedly is the main contributor to the *N*-linked glycoprofile
260²⁷; the second most abundant protein is a casein proteolytic fragment (PP5) that is not *N*-
261 glycosylated²⁸. The 60 kDa protein osteopontin can also be recovered from the PP fraction.
262 Osteopontin, like casein, is solely *O*-glycosylated and will therefore not interfere in our *N*-
263 glycoprofile analysis²⁹. SDS-PAGE analysis confirmed that other glycoproteins
264 (IgG/lactoferrin/ α -lactalbumin) were sufficiently removed by heating the whey (Supporting
265 Information, Figure S4). Glycan fingerprints were analyzed for the selected main
266 glycoproteins as well as for heated whey (GlyCAM-1) (Figure 3).

267 The glycan fingerprint of GlyCAM-1 is dominated by sialylated complex-type glycan
268 structures, existing in di-, tri-, and tetra-antennary configurations (Figure 3). The observed
269 high levels of sialylated and core-fucosylated glycans for GlyCAM-1 fit previous reports⁶. A
270 few structures were observed here that have not been previously described for GlyCAM-1.
271 For example, we observed multiply sialylated structures, in some cases with a combination of
272 Neu5Ac and Neu5Gc. These include a tetra-antennary structure with two Neu5Ac and one
273 Neu5Gc moiety (Supporting Information, Table S2, nr 70). In addition, tri-sialylated di-
274 antennary structures were found (Supporting Information, Table S2, nr 63 and 64), indicating
275 the addition of a third sialic acid on a GlcNAc, instead of on the terminal Gal(NAc). It should
276 be noted that sialylation on GlcNAc only occurred via an $\alpha(2,6)$ linkage, and only when the
277 Gal(NAc) was $\alpha(2,3)$ sialylated.

278 The glycans on α -lactalbumin showed significant overlap with the glycans found on
279 GlyCAM-1 (Figure 3). The glycan fingerprint of α -lactalbumin was characterized by the
280 presence of di-antennary glycans, of which the majority bears the GalNAc- $\beta(1,4)$ -GlcNAc
281 (LacdiNAc) motif. Both fucosylation and sialylation was abundantly present on the glycans
282 from α -lactalbumin. A minor amount of tri-antennary structures was also identified. The
283 major structures found in the glycosylation fingerprint of α -lactalbumin in this study

284 corresponded with those in an earlier report ²⁵. Minor additional peaks were also observed in
285 the glycan fingerprint, indicating the presence of additional glycan structures. Based on their
286 positions in the chromatogram, these other glycan structures are hypothesized to be variations
287 of the identified di-antennary and tri-antennary structures.

288 The glycan fingerprint of lactoferrin was dominated by the oligomannose structures Man-5 to
289 Man-9, with Man-8 and Man-9 being the most abundant of the set (Figure 3), fitting previous
290 results on mature milk derived lactoferrin ^{7,14}. In addition, di-antennary structures were
291 present, decorated with either galactose or *N*-acetylgalactosamine. Hybrid type structures
292 were also found on lactoferrin. The complete profile of glycan structures of bovine lactoferrin
293 fits to previous reports ^{7,14,30}.

294 In earlier work, Wolf *et al.* identified the glycan structures on lactoperoxidase ³¹. Our study
295 visualized the same glycans (Figure 3), and also confirmed the presence of hybrid structures,
296 which were hypothesized by Wolf *et al.* In addition, the relative quantities of the individual
297 glycans of lactoperoxidase could be calculated. Lactoperoxidase carries a mixture of
298 oligomannose, di-antennary complex and hybrid structures. The relative abundance of the
299 oligomannoses on lactoperoxidase differs from that observed on lactoferrin. On
300 lactoperoxidase, the oligomannoses Man-5 to Man-7 were most abundant. Hybrid- and
301 complex-type structures are decorated with galactose or GalNAc, with the doubly GalNAc
302 decorated structure present in the highest amounts. A small quantity of sialylated structures
303 was also detected on lactoperoxidase, decorated with Neu5Ac or Neu5Gc, or a combination of
304 these sialic acids.

305 Bovine IgG contains di-antennary glycan structures, of which the majority was core-
306 fucosylated (Figure 3). The antennae were decorated with galactose (LacNAc), which is
307 unique as all other bovine milk glycoproteins contain significant amounts of LacdiNAc

308 epitopes. A number of structures was sialylated; Neu5Gc is the predominant sialic acid on this
309 protein.

310 **Signature Glycans and Contribution of Individual Proteins to the Overall Whey** 311 **Glycoprofile.**

312 The individual protein glycan fingerprints gave valuable information on the glycan
313 heterogeneity of each protein. Next, we attempted to visualize the contribution of each protein
314 to the overall whey glycoprofile. An overlay of the glycan fingerprints of the individual whey
315 proteins was prepared, reflecting their reported concentrations in a bovine whey sample
316 (Figure 4). The concentrations were chosen according to the literature established
317 concentration range for IgG, lactoferrin, α -lactalbumin and lactoperoxidase. GlyCAM-1 was
318 analyzed directly from a heated defatted milk sample (pooled tank milk) and therefore
319 represents a typical milk concentration. In the resulting overall glycoprofile, many glycan
320 structures overlap. However, various individual glycans could be identified as signature
321 structures for a single glycoprotein.

322 The majority of the glycan structures in the overall whey glycoprofile appeared to originate
323 from GlyCAM-1 (Figure 4, blue line). A large portion of the glycans from GlyCAM-1 was
324 sialylated, and the majority of the sialylated structures in the whey glycoprofile are likely to
325 originate from GlyCAM-1. The acidic (sialylated) glycan fraction of the glycan pool indeed
326 showed striking similarities to the glycan fingerprint of GlyCAM-1 (compare Figures 2, 4).
327 Tri- and tetra-antennary structures were not observed (or in very minor quantities) on the
328 other glycoproteins. Therefore, tri- and particularly tetra-antennary structures (with and
329 without sialylation) are signature glycan structures for GlyCAM-1. While sialylated di-
330 antennary structures were also observed on the other glycoproteins, the majority of these
331 glycans originate from GlyCAM-1. LacdiNAc motifs are very common on α -lactalbumin and

332 GlyCAM-1, however the contribution of α -lactalbumin to the overall glycoprofile is limited
333 (see Figure 4 and below).

334 The second highest contributor to the overall bovine whey glycoprofile is lactoferrin. The
335 oligomannose type glycans that were found in the overall glycoprofile are almost exclusively
336 from lactoferrin (Figure 4). While this glycan class was also found on lactoperoxidase (Figure
337 3), the contribution of lactoperoxidase to the overall glycoprofile was minimal (see Figure 4
338 and below). Man-9 in particular eluted in a relatively isolated part of the overall glycoprofile
339 (Figure 4, starred structure), with little overlap or contribution from other co-eluting glycan
340 structures. Therefore, the Man-9 peak was identified as signature glycan for lactoferrin in
341 milk and whey (Figure 4).

342 The third highest contributor to the overall glycoprofile is IgG. Core fucosylated di-antennary
343 glycans with LacNAc motifs are signature glycans for IgG. The glycans from IgG eluted in
344 the first half of the chromatogram (Figure 4). The three most abundant glycan structures of
345 IgG were readily identifiable in the overall whey glycoprofile, although there was some
346 overlap with other co-eluting species (Figure 4).

347 As described earlier, only ~10% of the total amount of α -lactalbumin is glycosylated,
348 therefore, the contribution of this protein, although present at a relatively high concentration,
349 to the overall glycoprofile remained very low (Figure 4). The glycan structures found on α -
350 lactalbumin were also present on GlyCAM-1 (Figure 3). Therefore, no unique signature
351 structures were identified for α -lactalbumin.

352 Although lactoperoxidase is clearly glycosylated (Figure 3), it does not possess any unique
353 identifier glycan structures. Especially lactoperoxidase and lactoferrin showed similarities in
354 glycan structures, albeit in different relative quantities (Figure 3). In view of the low

355 concentration of lactoperoxidase in bovine whey, its contribution to the overall glycoprofile of
356 whey is nihil (Figure 4). No signature glycans were identified for lactoperoxidase.

357 **Other Immunoglobulins.**

358 While the protein concentrations of IgA and IgM are ~10 times lower than IgG protein, their
359 percentages of carbohydrate are higher than for IgG. For IgG, the carbohydrate content was
360 estimated at 2-4%, consisting entirely of *N*-glycans^{32,33}. For IgA the carbohydrate content
361 was estimated at 7-10%, while IgM contains 10-12% carbohydrate per weight³². Although
362 present in much lower protein concentrations, IgA and IgM may still contribute significantly
363 to the overall whey glycoprofile. To the best of our knowledge, no glycoprofiling for bovine
364 IgA and IgM has been performed. Human IgA contains *O*-glycans in addition to *N*-glycans,
365 which contribute to the overall glycan weight, but not to the *N*-glycoprofile. The *N*-linked
366 glycans of human IgA are of the di-antennary type³⁴. Human IgM contains 5 *N*-linked
367 glycosites on each heavy chain, occupied with di-antennary (77% of total) and oligomannose
368 (23% of total) type glycans³⁵. Assuming that the glycosylation of bovine IgA and IgM is
369 similar to that of their human variants, a low to moderate contribution to the di-antennary pool
370 can be expected. But no unique glycan signature structures are evident. Further analysis of the
371 glycoprofiles of bovine IgA and IgM is needed to draw solid conclusions.

372 **Whey Glycoprofiles of Colostrum.**

373 In previous work, we have shown that the glycoprofile of lactoferrin undergoes significant
374 alterations during the short colostrum period¹⁴. Here, the whey glycoprofiles of colostrum
375 and mature milk samples from eight different cows (Supporting Information, Table S1) were
376 analyzed and compared (Figure 5). The protein content (both caseins and whey proteins) of
377 colostrum is significantly higher than of mature milk³⁶. To allow for efficient casein
378 coagulation and whey protein analysis, the colostrum was diluted 8 times prior to casein

379 precipitation. To compare late colostrum with mature milk, the last colostrum sample was also
380 analyzed without additional dilution. Two cows were selected for a comparative analysis, cow
381 1 and cow 3. Cow 1 had low concentrations (<0.1 mg/mL) of lactoferrin during the colostrum
382 phase, as determined by ELISA analysis (Supporting Information, Table S1). In contrast,
383 lactoferrin concentrations were very high (>20 mg/mL) in the day 1 sample of cow 3.

384 In colostrum, large increases in the concentrations of lactoferrin and IgG were expected^{14,36}.
385 The difference in protein concentration of the major proteins (lactoferrin, IgG and GlyCAM-
386 1) between these two cows also was reflected in their glycoprofiles: the colostrum
387 glycoprofile for cow 3 was much more intense than the one obtained for cow 1 (Figure 5).
388 Based on the signature structures defined above, the galactosylated (LacNAc) di-antennary
389 glycans mostly belonged to IgG, while oligomannoses mostly originated from lactoferrin.
390 Sialylated di-antennary glycans with LacdiNAc motifs, tri- and tetra-antennary glycans are
391 signature structures for GlyCAM-1. A selection of the signature structures was annotated in
392 Figure 5. Using these signature glycan structures, it is notable that in cow 3 the structures of
393 lactoferrin were present in higher concentrations than in cow 1, which is in agreement with
394 the higher concentration of lactoferrin found by ELISA (Supporting Information, Table S1).
395 Moreover, the levels of IgG related glycans in cow 3 were significantly higher in the early
396 colostrum phase than in cow 1. Based on the intensity of their signature glycan structures,
397 both cows showed very rapid decreases in lactoferrin and IgG concentrations between the
398 colostrum at day 1 and day 3. From the intensity of the signature structures of IgG, lactoferrin
399 and GlyCAM-1, as well as from the relative proportion of the signature structures of these
400 proteins, their relative protein concentrations were assessed. In early colostrum it appeared
401 that the whey protein balance heavily shifted towards lactoferrin and IgG. Considering
402 GlyCAM-1, a higher concentration of this protein was observed in colostrum, with a rapid

403 decrease in concentration over the colostrum period. However, the concentration of GlyCAM-
404 1 did not increase as extensively as that of IgG and lactoferrin.

405 The glycoprofiles obtained in early colostrum were different from those obtained from late
406 colostrum and mature milk. Altered glycoprofiles, most notable by an increased degree of
407 sialylation and fucosylation in early colostrum, have been reported for both IgG and
408 lactoferrin ^{8,14,37}. This was clearly reflected by the presence of high levels of sialylated IgG
409 structures (Figure 5, peaks 7, 8, 9, 11), which were absent, or severely decreased on mature
410 IgG (Figure 3). Care has to be taken to identify the tri-antennary glycan structures of
411 GlyCAM-1: some of the upregulated sialylated di-antennary structures of IgG co-elute with
412 the tri-antennary structures of GlyCAM-1 in colostrum (Figure 5, area 10). The number of
413 multiply sialylated tetra-antennary structures of GlyCAM-1 appeared higher in early
414 colostrum, indicating that an increased sialylation was also occurring on GlyCAM-1 (Figure
415 5, area 12).

416 Maturation of GlyCAM-1 appeared relatively slow in 50% of the analyzed cows. In cow 3, an
417 increase in GlyCAM-1 signature structures was observed from month 1 to 3. Similar changes
418 were observed for cows 2, 6 and 7 (Supporting Information, Figures S5, 8, 9). This may
419 indicate that the concentration of GlyCAM-1 increased during the first three months of
420 lactation, or that the glycosylation pattern had not stabilized completely, leading to an
421 observed increase of less complex glycan structures later in the lactation cycle.

422 To our knowledge, GlyCAM-1 has not yet been quantified in bovine colostrum. In koala, a
423 significantly higher GlyCAM-1 concentration was observed in colostrum versus mature milk
424 ³⁸. In camel milk, GlyCAM-1 (PP3) was only detected in colostrum after 48 h post-partum ³⁹.
425 Our results suggest that the GlyCAM-1 concentration in cows is increased in colostrum,
426 followed by an immediate decrease and finally a slow stabilization over the first months of

427 lactation. However, further research towards colostrum GlyCAM-1, both in concentration and
428 glycosylation, is needed.

429 **The Contribution of GlyCAM-1.**

430 The reported concentration of GlyCAM-1 in bovine milk (0.3-0.4 mg/mL)²³, was in the same
431 range as that of the biologically relevant proteins IgG (0.5 mg/mL) and lactoferrin (0.1-0.3
432 mg/mL). Based on the generated whey glycoprofile, GlyCAM-1 was the highest contributor
433 of (sialylated) glycans. GlyCAM-1 is not only present in the milk of typical dairy livestock
434 (i.e. bovine, ovine and caprine⁴⁰, but also has been reported in murine milk¹². While a
435 GlyCAM-1 gene homologue is found in humans, no functional GlyCAM-1 proteins are
436 secreted into the milk⁴¹. In contrast, Gustafsson *et al.* tentatively reported GlyCAM-1
437 (lactophorin) in human milk, based on the SDS-PAGE derived molecular weight analysis of
438 major glycoproteins⁴². Trace amounts of GlyCAM-1 were detected by Hettinga *et al.*, also
439 suggesting that a homologue in fact is present in human milk⁴³.

440 Regarding the origin and function of GlyCAM-1, there is limited and also contradicting
441 information. Originally, GlyCAM-1 was described as PP3, a protein originated from the milk
442 fat globule membrane (MFGM). This conclusion was supported by the cross-reactivity of
443 GlyCAM-1 with an antibody to soluble glycoprotein (SGP), an MFGM protein⁴⁴. The
444 conclusion that PP3 is a MFGM protein was questioned in detail by Girardet *et al.*, who
445 instead suggested that the cross reactivity of the anti-SGP antibodies detected GalNAc, an
446 epitope that is common on MFGM proteins, as well as on GlyCAM-1⁴⁵. Here, we report that
447 GalNAc, in LacdiNAc motifs, is very abundant on most whey glycoproteins, which may
448 explain the observed cross-reactivity. Contrarily, Bak *et al* described that a C-terminal peptide
449 of PP3 acted as a membrane anchor⁴⁶, supporting membrane association. Another publication
450 suggested that GlyCAM-1 (PP3) exists in a membrane bound and a secreted form in mice¹².

451 This also fits the observations of Sørensen *et al* and Hettinga *et al*, showing significant levels
452 of GlyCAM-1 in both serum, as well as the MFGM fraction ^{40,43}.

453 GlyCAM-1 is not solely expressed in the mammary glands, it is also detected in the epithelial
454 cells of lymph nodes, lungs, uterus and cochlea ⁴⁷. In lymph nodes, GlyCAM-1 mediates
455 lymphocyte trafficking, while in other tissues the function remains unknown. In the mammary
456 gland, GlyCAM-1 expression is regulated by progesterone and prolactin ⁴⁷. Suggested
457 functions for GlyCAM-1 included the inhibition of lipases ⁴⁸, acting as a lubricant ¹², or
458 protection against mastitis ⁴⁹ possibly by its anti-bacterial properties ¹³. In the immune system,
459 GlyCAM-1 has been indicated in L-selectin mediated leukocyte rolling and trafficking ⁵⁰.
460 Changes in GlyCAM-1 expression levels have been implicated in inflammation response ^{51,52}.

461 Our data shows that GlyCAM-1 is the major contributor to the mature bovine whey *N*-linked
462 glycoprofile. This novel insight comes as a surprise, as GlyCAM-1 has remained a
463 significantly under-studied protein. Literature concerning this particular protein is relatively
464 scarce and is further complicated due to the different synonyms used for GlyCAM-1, such as
465 lactophorin and PP3. Furthermore, information is contradictory with regards to GlyCAM-1
466 nomenclature, size, location in the milk, concentration and functionality. GlyCAM-1 is the
467 dominant protein in heated milk; therefore, it is also likely to remain intact in processed whey
468 powders. The proteins lactoferrin and IgG have both been identified as proteins with
469 important immune stimulatory functions, which are mediated by their glycans. The highly
470 glycosylated GlyCAM-1 potentially also has significant effects on the functional properties of
471 the products it is processed into. Lactoferrin *N*-glycans were previously shown to influence
472 TLR-mediated response in THP-1 and HEK293 reporter cell lines ¹⁰. Considering the high
473 levels of GlyCAM-1 glycans in bovine milk, this protein is an interesting target for further
474 studies. In conclusion, the approaches reported in this paper for bovine whey glycoprofile
475 analysis allow a rapid screening and interpretation of milk and whey (product) samples from

476 various sources, visualizing variations in individual whey protein concentrations based on
477 their signature glycans. In this work we explored (methods for) the qualitative analysis of the
478 overall bovine milk glycoprofiles. The quantitative potential of this approach remains to be
479 explored.

480 **ACKNOWLEDGEMENTS**

481 We thank Family Arie and Brechtje van Wijk for the colostrum/milk sample collection at
482 Rietveldhoeve Farm. The authors thank Hjalmar Permentier and Walid Maho at the Mass
483 Spectrometry Facility ERIBA (University of Groningen) for their assistance with the mass
484 spectrometry analysis.

485 **FUNDING**

486 This work was financially supported by FrieslandCampina, the University of
487 Groningen/Campus Fryslân, and the University of Groningen.

488 **Supporting information**

489 Full description of the exoglycosidase assay procedure. Collection schedule and lactoferrin
490 concentrations of the colostrum and milk samples. *N*-glycan structure overview and *m/z*
491 values of the detected structures in bovine whey. Exoglycosidase assay chromatograms of
492 whey *N*-glycans, separated into a neutral and acidic fraction. Chromatogram of a whey profile
493 digestion with a α 2,3-specific sialidase. SDS-PAGE analysis of whey and glycoproteins on a
494 12.5% polyacrylamide gel. Colostrum and milk whey glycoprofiles obtained from cows 2, 4,
495 5, 6, 7 and 8.

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672 **Figures**

673 **Figure 1.** Overall acid whey HPLC glycoprofile obtained for pooled milk from Holstein-
674 Friesian cows. Glycan structures detected and identified by mass spectrometry were added to
675 the spectrum; for a full overview of all structures, see Supporting Information, Table S2.
676 Structures with main contributions to the peak intensity are marked with *.

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681 chromatography fractionation.

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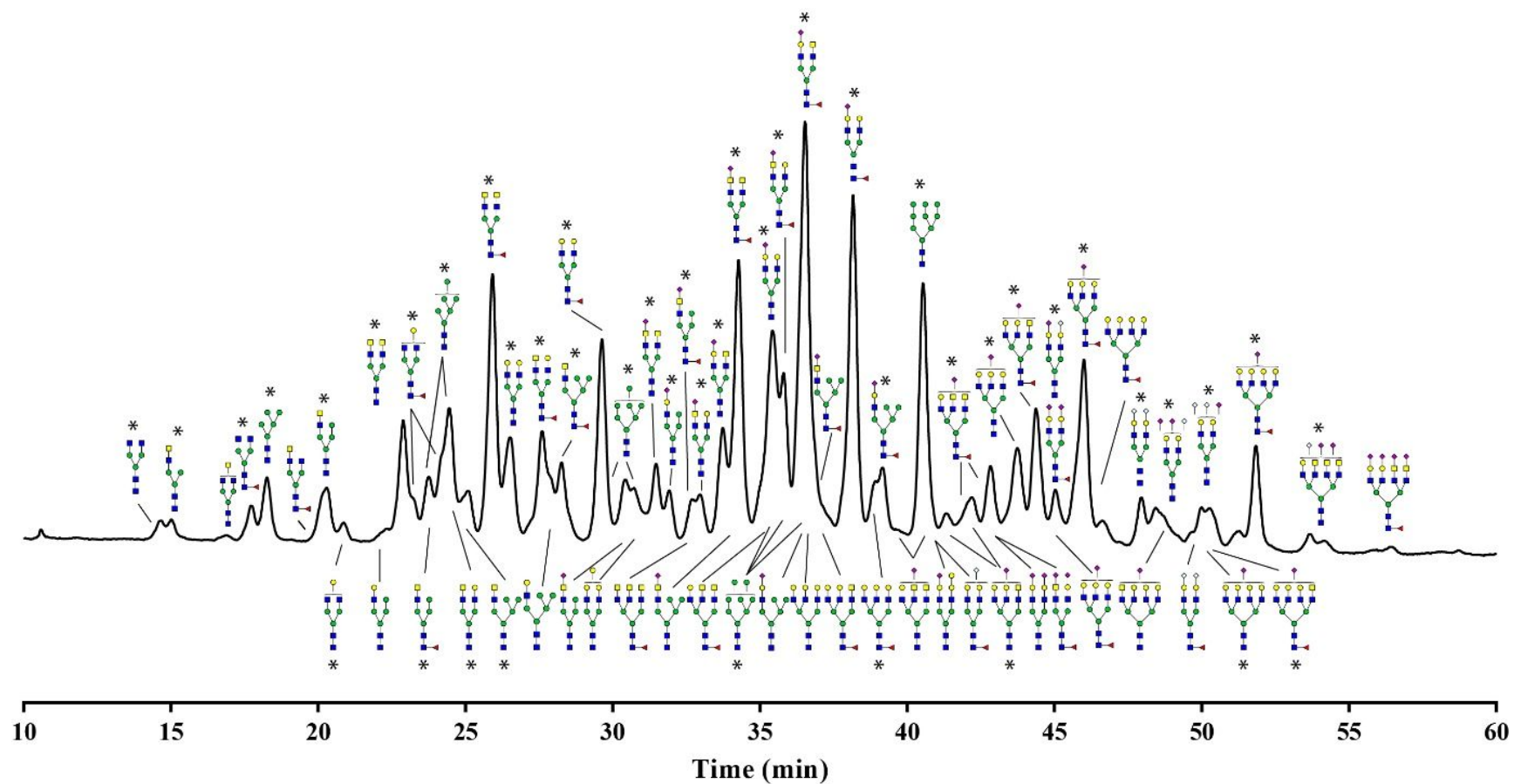
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697 Sections with multiple co-eluting tri-antennary (Tri) and tetra-antennary (Tetra) glycans are
698 bracketed. Additional glycoprofiles from cows 2, 4, 6, 7 and 8 are provided in the supporting
699 information (Supporting Information, Figures S5-10).

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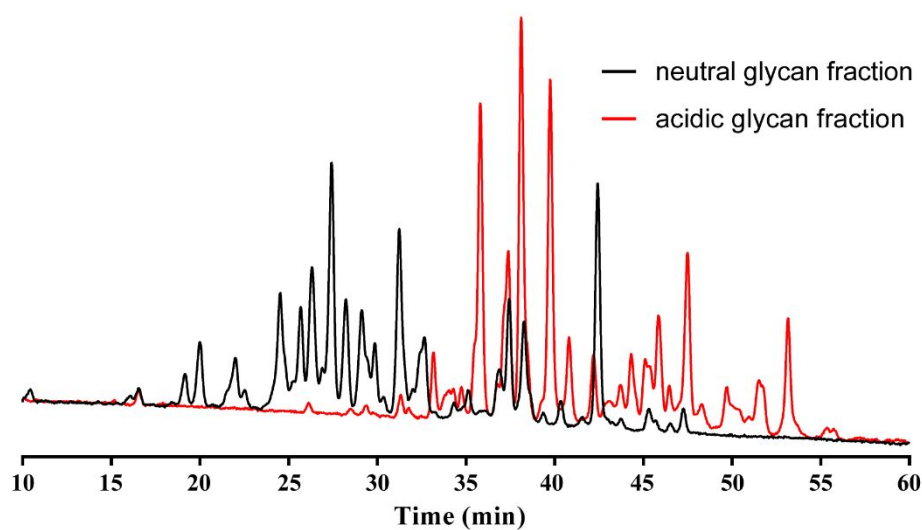
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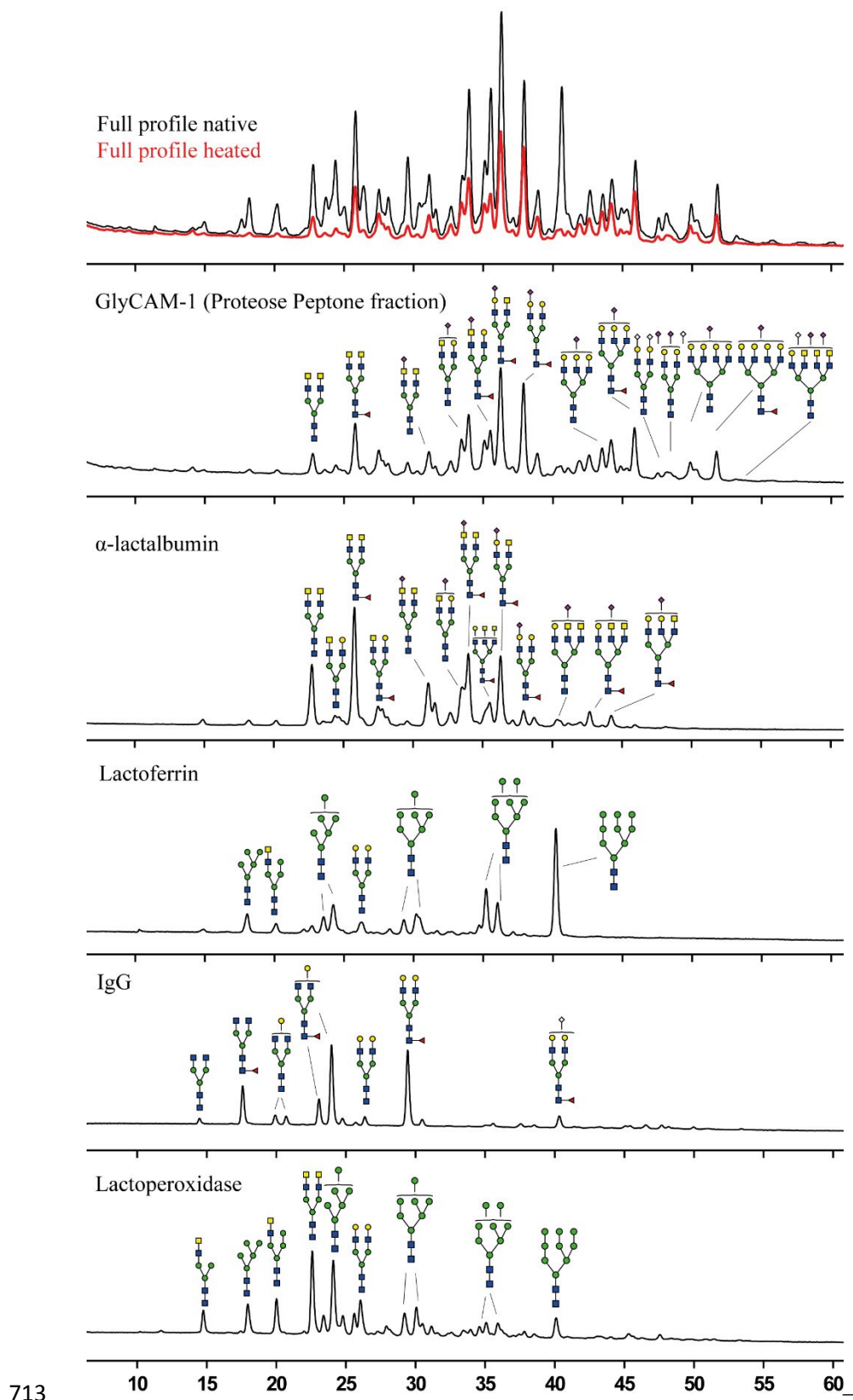
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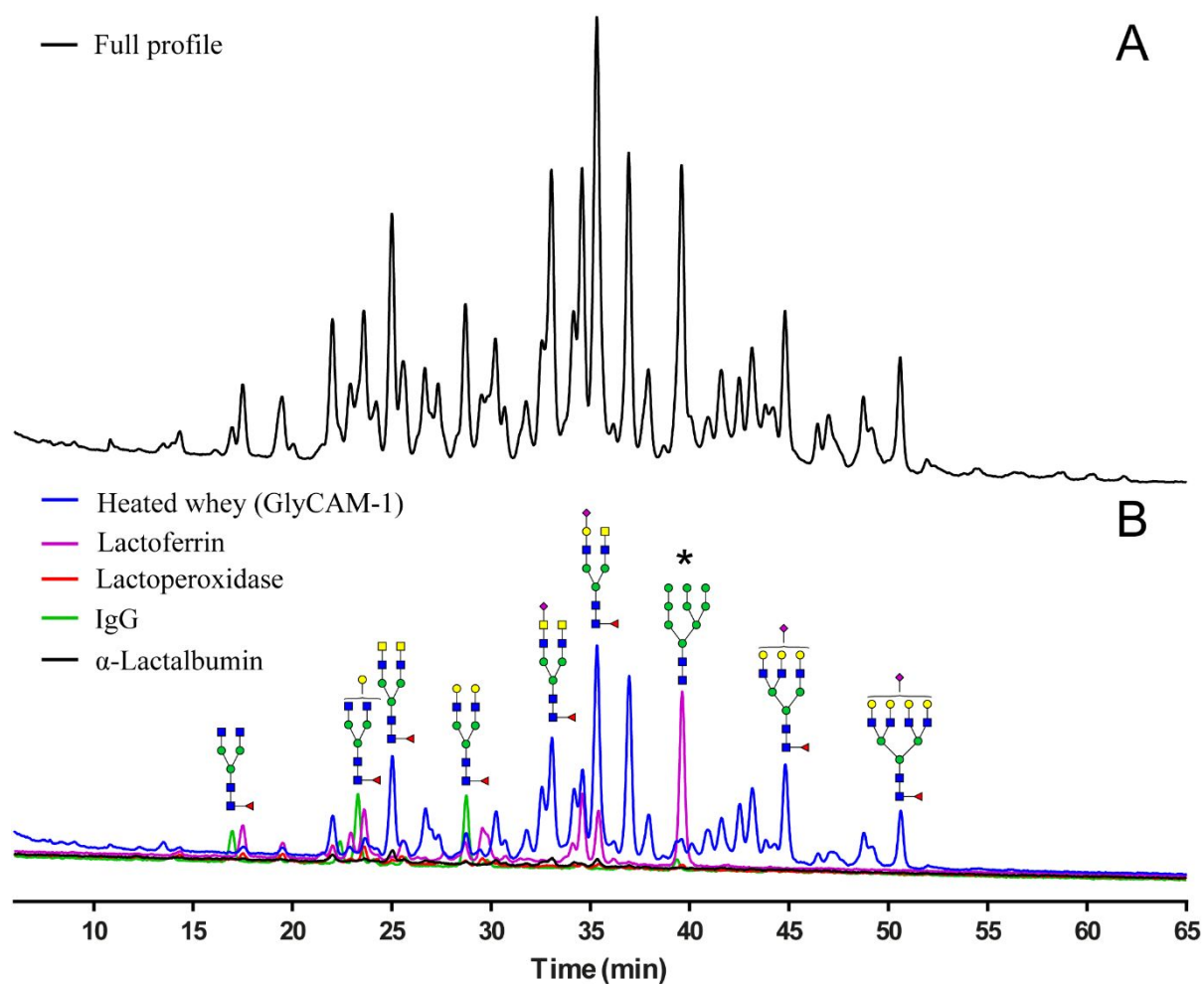
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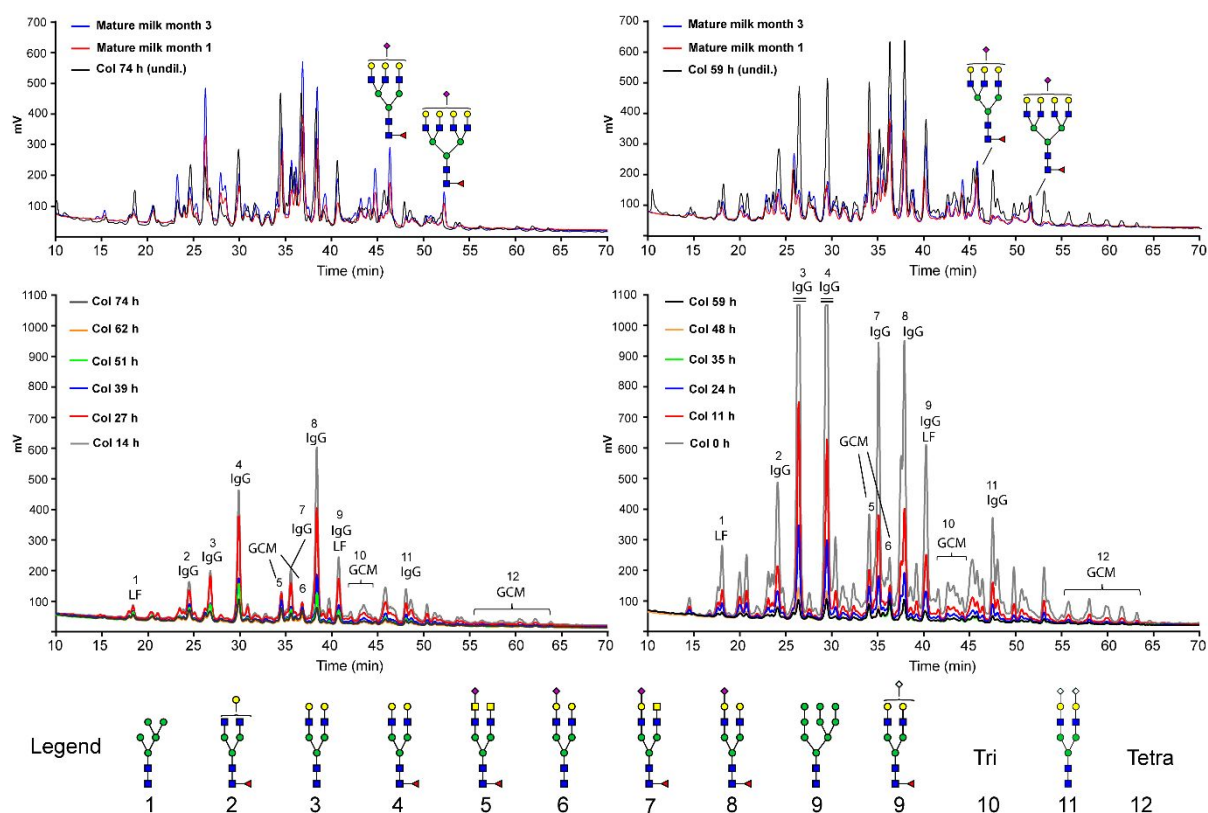
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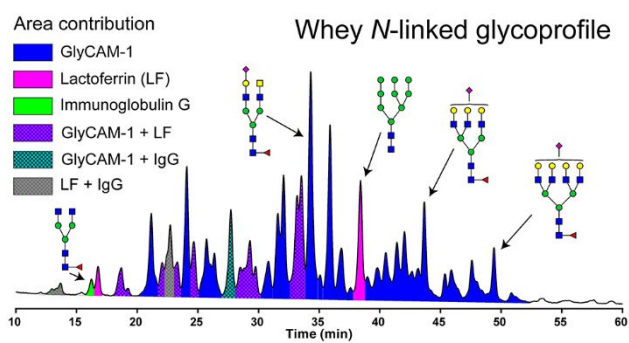
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738 **For Table of Contents only:**



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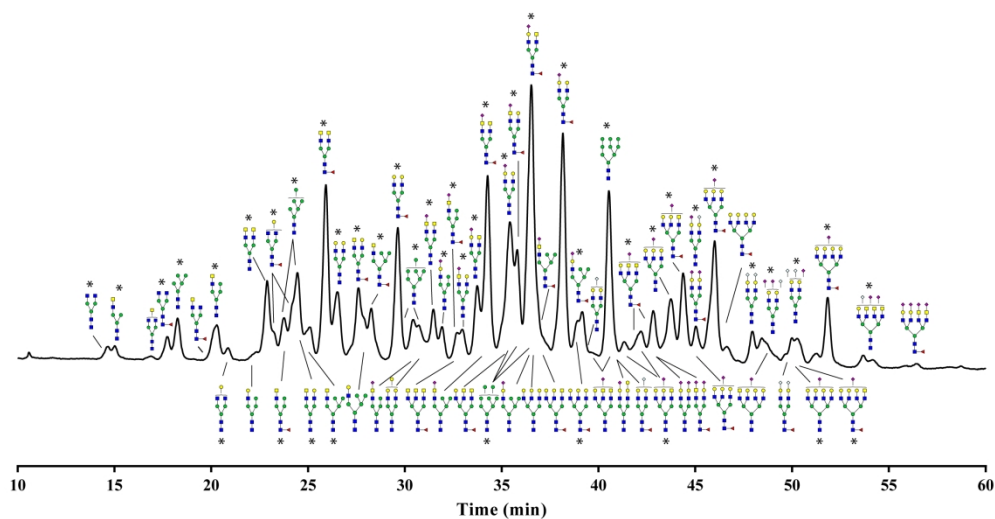


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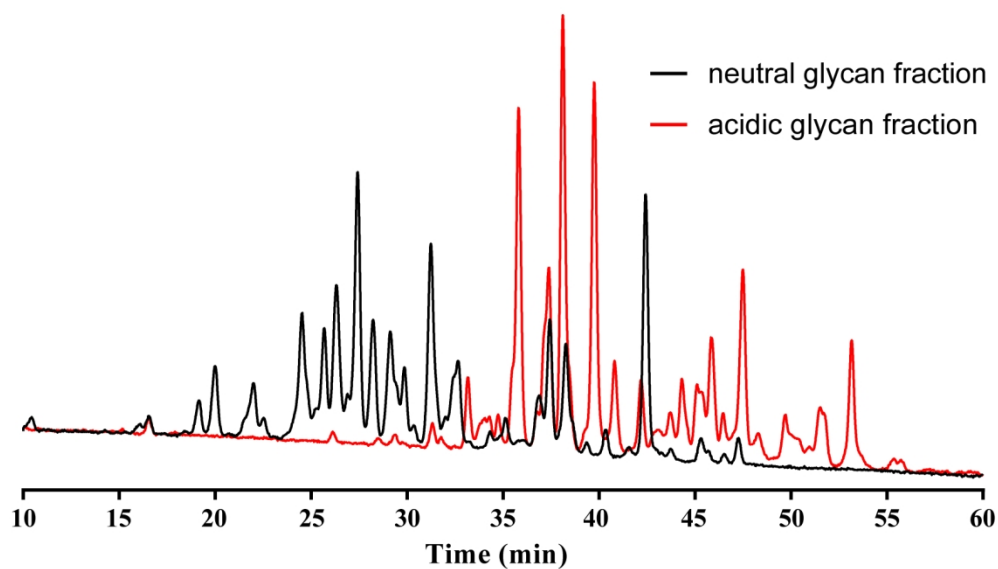


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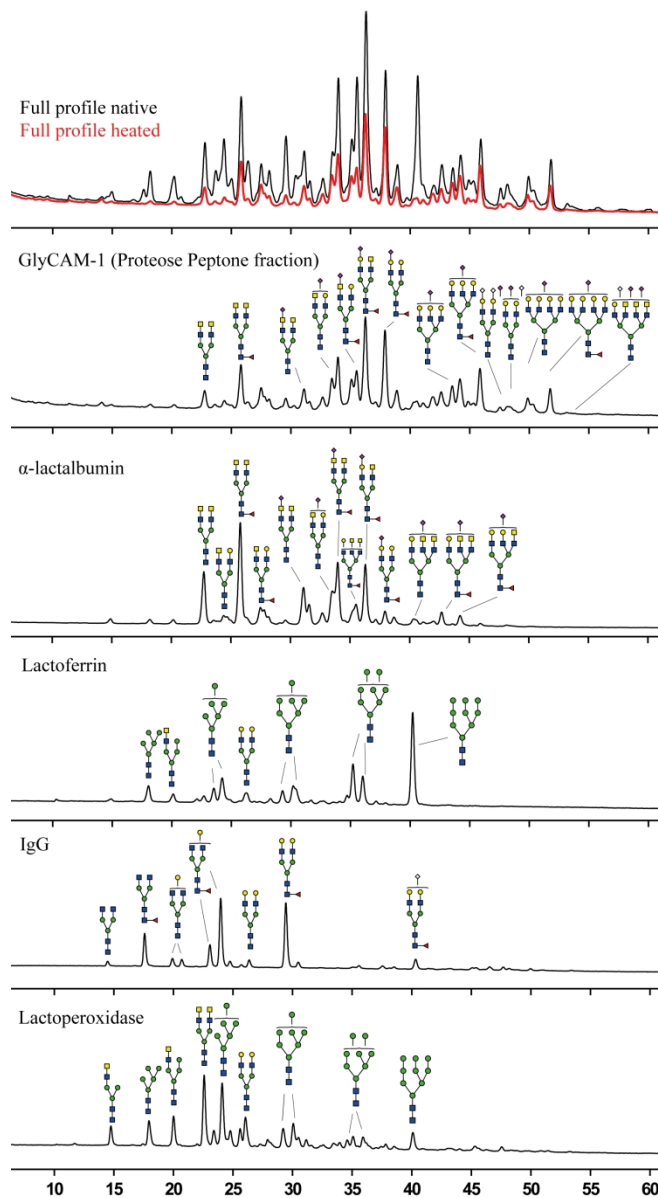


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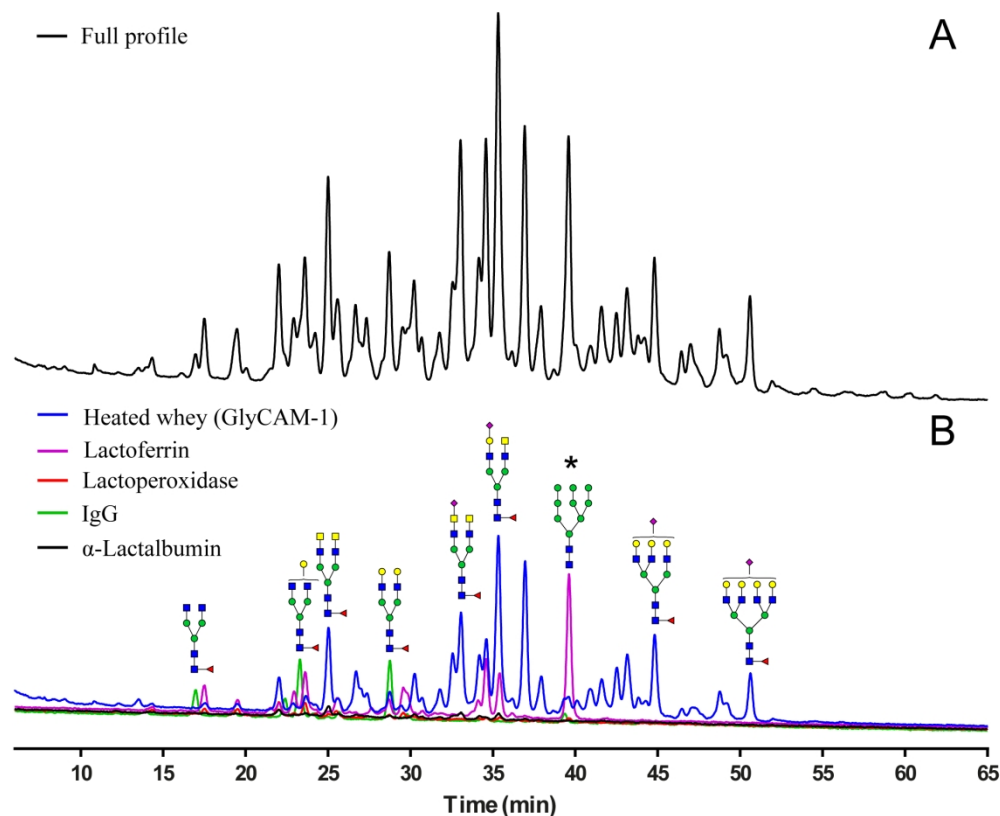


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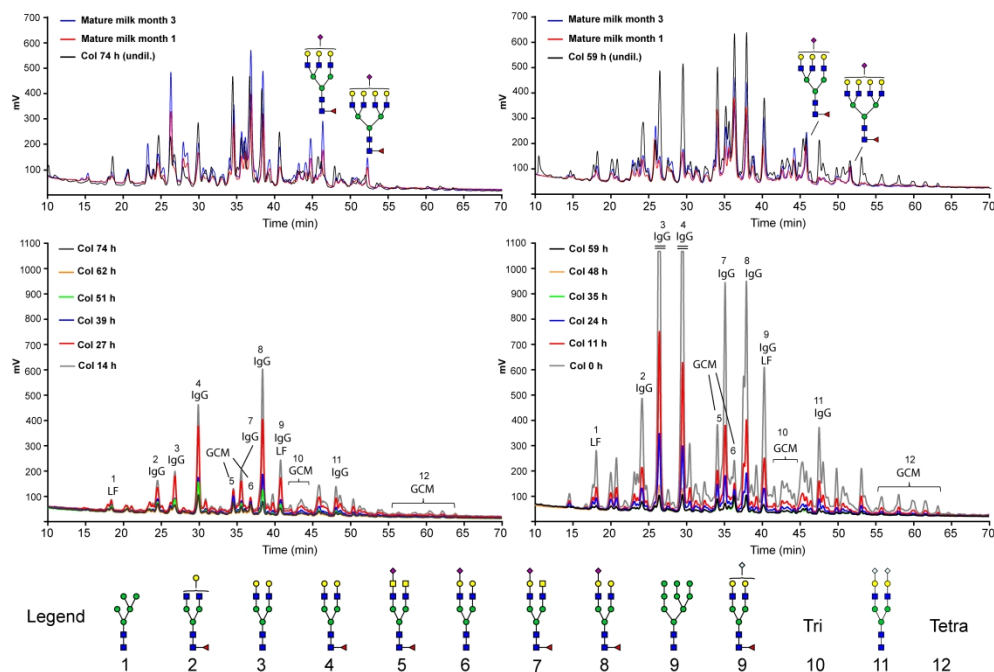


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