# Numerical Investigation of the In-Plane Seismic Performance of

### Unstrengthened and TRM-Strengthened Rammed Earth Walls

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#### 7 Abstract:

8 The large availability of raw earth around the World led to its extensive use as a building material 9 through history. Thus, earthen materials integrate several historical monuments, but their main use 10 was to build living and working environments for billions of people. On the other hand, past 11 earthquakes revealed their inadequate seismic behavior, which is a matter of concern as a significant 12 percentage of earthen buildings are located in regions with medium to high seismic hazard. 13 Nevertheless, their seismic behavior and the development of efficient strengthening solutions are 14 topics that are not yet sufficiently investigated in the literature. In this context, this study investigates 15 numerically the in-plane seismic behavior of a rammed earth component by means of advanced 16 nonlinear finite element modelling, which included performing nonlinear static (pushover) and 17 nonlinear dynamic analyses. Moreover, the strengthening effectiveness of a low-cost textile reinforced 18 mortar on such component was also evaluated. The strengthening was observed to increase the load 19 and displacement capacities, to preserve the integrity for higher lateral load levels and to postpone 20 failure without adding significant mass to the system. Furthermore, the pushover analysis was shown 21 to predict reliably the capacities of the models with respect to the incremental dynamic analysis.

Keywords: Rammed Earth; Strengthening; Textile Reinforced Mortar; In-plane Behavior; Numerical
 Modelling; Pushover Analysis; Nonlinear Time-History Analysis.

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#### 25 1. Introduction

Different building techniques were developed since the life-style of mankind shifted from nomadic to sedentary. The development of these techniques was mainly promoted by the new materials readily available in the settling region, meaning that most of them relied in the use of raw earth, stone and timber. Among the many earth-based building techniques developed through time, adobe masonry and rammed earth are probably among the most well-known ones and widespread in the world (Houben and Guillaud 1994).

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32 Building in rammed earth consists in compacting layers of earth with adequate particle size 33 distribution and moisture inside two parallel shutters to erect walls (Miccoli et al. 2014). The strength 34 of the material is governed by binding forces due to capillary suction originated at the porous 35 structure of the material with drying (Jaquin et al. 2008) as well as by the friction and interlocking 36 capacity of the coarse particles (Silva et al. 2016 and Silva et al. 2018a). Nowadays, stabilization with 37 cement is a procedure typically used to improve the properties of rammed earth, as a consequence of 38 binding mechanisms associated to the formation of cementitious gels. Nevertheless, lime stabilization 39 has an historical relation with rammed earth, as for instance this procedure was used to build several 40 fortresses in the Iberian Peninsula centuries ago (González 1999). The compaction was traditionally 41 performed with manual rammers, while nowadays this process is facilitated by the use of mechanic 42 equipment, such as pneumatic rammers (Minke 2006).

43 Regarding the origin of rammed earth, Jaquin et al. (2008) argues that it was independently developed

44 in China and in Mediterranean region and later on was spread by the settlers of the new World. This

45 universality of rammed earth gave origin to different names according to the country, namely *Taipa* in

46 Portugal, Tapial in Spain, Pisé in France, Terra Battuta in Italy, Stampflehm in Germany, Chineh in

47 Iran, *Hangtu* in China and *Pakhsa* in Uzbekistan (Jaquin et al. 2008).

48 Several monuments made of earth can be found around the world. Nevertheless, the large availability 49 and low cost of the material were the main reasons why it constituted an appropriate choice for 50 sheltering societies with economic issues, as well as for hardly accessible regions and isolated rural 51 areas. The fact is that the extensive use of raw earth as building material resulted in about 33% of the 52 world population estimated to live in such environments in the nineteen eighties (Houben and 53 Guillaud 1994). Since then, this percentage has been dropping, but the recent pursue for more 54 sustainable building solutions, led to a renewed interest for this type of constructions. Hence, the 55 investigation of the structural performance of earth constructions is vital to provide tools that grant the 56 adequate assessment of the safety of new and existing constructions.

57 Several factors such as rainwater, soluble salts and temperature oscillations can lead to occurrence of damage in rammed earth constructions (Parreira 2007). Furthermore, these constructions are 58 59 significantly vulnerable to earthquakes, as they are mainly built to withstand gravity loads. The low 60 tensile strength, lack of continuity at corners and wall connections, the occurrence of concentrated 61 roof loads, the absence of ring beams, discontinuity between roof and walls, existence of long walls, 62 absence of proper foundation, poor lintel supports, irregularity on the opening distribution and 63 existence of opening close to corners constitute the main factors contributing to high seismic 64 vulnerability of rammed earth constructions (Correia et al. 2015). In spite of such weaknesses, it was 65 observed that an important percentage of these buildings is located in regions with medium to high 66 seismic hazard (De Sensi 2003), which caused many inhabitants and historical monuments to be

67 severely affected by occurrence of earthquakes. An approximate estimation revealed that about 60% 68 of fatalities in earthquakes during the second half of the last century were attributed to failure of 69 unreinforced masonry components (Coburn 2002). For instance, the destruction of the historical 70 citadel of Arg-e-Bam by the 2003 earthquake is one of the most catastrophic cases demonstrating the 71 high seismic vulnerability of earthen constructions, namely of adobe masonry.

72 Regarding the seismic vulnerability of rammed earth structures, some numerical and experimental 73 studies have been previously conducted to assess the seismic performance of rammed earth 74 constructions. Most of the experimental studies are limited to the component level (wallets) by 75 conducting uniaxial or diagonal compression tests to characterize material properties and investigate 76 its local behavior (see Yamin et al. 2004; Miccoli et al. 2014; Miccoli et al. 2015; Bui and Morel 77 2009). With respect to the full-scale building, Bui et al. (2011) employed the frequency domain 78 decomposition procedure to extract dynamic properties of rammed earth structures from in-situ 79 dynamic identification tests. It was concluded that Eurocode 8 equation for estimating the 80 fundamental period of the building would be still valid for rammed earth buildings and that their 81 damping ratio may vary between 2.5-4.0%. In addition, Wang et al. (2016) tested on shaking table a 82 model of a typical rural rammed earth building with one story. It was observed that the failure was 83 characterized by out-of-plane rotation, cracking at the corners and at the loading points where the roof 84 load was transferred to the walls.

Regarding the numerical studies, three main different strategies have been employed so far, namely 85 simplified (using limit analysis), finite element (FE) and discrete element (DE) modeling. Ciancio and 86 87 Augarde (2013) proposed static (elastic analysis) and kinematic (ultimate strength analysis) approaches to evaluate the out-of-plane wind capacity of rammed earth walls. However, the 88 89 simplifications introduced by such models may not be representative of real conditions and behavior. 90 Regarding FE modeling, micro- and macro-modeling approaches were used in Miccoli et al. (2014) to 91 simulate the response of rammed earth wallets tested under uniaxial and diagonal compression. In this 92 case, it was concluded that both methods showed a good agreement against experimental responses. 93 Hence, the interface between layers can be ignored and homogenous material properties can be 94 assumed in the whole rammed earth component. Allahvirdizadeh et al. (2018) used the macro-95 modeling approach to evaluate the out-of-plane seismic performance of a rammed earth subassembly. 96 It was shown that plain walls may fail due to detachment from orthogonal walls and bend over their 97 mid-section. DE modeling is less used than FE modeling, though it was adopted in Bui et al. (2015) to 98 take into account the influence of the layers on the structural behavior of rammed earth components. 99 Similarly to FEM, it was concluded that the results obtained by models with or without interfaces 100 between layers were similar, even when very low interface parameters were considered.

101 The literature on earthen structures has been also focused on the investigation of adequate 102 strengthening solutions, which aim mainly at reducing their seismic vulnerability. In this regard, it is 103 recommended to implement repair works before applying strengthening solutions. Erosion and 104 cracking are typical damage types found in earthen walls, which can be repaired by local rebuilding 105 and injection of compatible grouts (Figueiredo et al. 2013; Silva et al. 2016 and Illampas et al. 2017). 106 With respect to strengthening, several solutions have been proposed, namely the use of boundary 107 wooden elements tying of the walls, introduction of ring beams, and application of composite-based 108 materials (Figueiredo et al. 2013; Yamin et al. 2004).

109 The strengthening of masonry with composite-based solutions has been receiving a great attention in 110 the last two decades, especially with respect to the use of solutions based on fiber reinforced polymers 111 (FRP). The popularity of FRP-based strengthening was driven by its significant efficiency in 112 increasing the shear/flexural capacity and ductility of components with a negligible increase in mass 113 (high strength and stiffness to weight ratio) and ease of application. In other words, this technique can 114 strongly improve the weak tensile strength of masonry and prevent or postpone the occurrence of 115 brittle failure. Despite that, it presents several drawbacks, such as poor fire/high-temperature 116 resistance (low glass transition temperature), lack of vapor permeability, low reversibility, high cost 117 and incompatibility with masonry substrate (Papanicolaou et al. 2008; Valluzzi et al. 2014; Michels et 118 al. 2015).

Most of these issues result from using organic matrices in the application process. Therefore, 119 120 alternative techniques have been developed in order to integrate more compatible matrices such as 121 cement- or lime-based mortars. Moreover, sheets are substituted by mesh grids to grant a good embedment and bond to the support. These alternatives are known as Steel Reinforced Grout (SRG), 122 123 Fiber Reinforced Cementitious Matrix (FRCM) or Textile Reinforced Mortar (TRM). It is evident that 124 their effective application requires understanding their behavior, both at the level of characteristics of 125 the constituent materials and their interaction. In this regard, several experimental studies have been 126 conducted to characterize material properties of composite materials and to investigate its influence on the performance of masonry components (see Papanicolaou et al. 2007; De Felice et al. 2014; 127 128 Ascione et al. 2015; Mordanova et al. 2016; Garofano et al. 2016; Mininno et al. 2017). However, 129 most of the research conducted so far on strengthening of masonry walls with TRM is addressed to 130 brick masonry rather than rammed earth.

In this context, the current study presents a numerical investigation on the in-plane behavior of an unstrengthened and TRM-strengthened rammed earth wall by means of an advanced nonlinear finite element model. The outcomes of this study will be used to design an experimental program on an identical model, but serve firstly to provide a better understanding on the in-plane shear behavior of rammed earth walls subjected to dynamic loading and on the strengthening efficiency of the TRMtechnique.

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#### 138 **2. Model Definition**

In order to reliably assess the in-plane seismic performance of rammed earth walls and also evaluate the strengthening effectiveness of TRM on enhancing their behavior, it is essential to consider a representative geometry and construct valid numerical models. For this purpose, an unstrengthened and a TRM-strengthened models were considered for numerical analysis. This section addresses the main aspects regarding the definition of such models, namely in terms of geometry, nonlinear material models and meshing considerations. Furthermore, it should be noted that the models were implemented and computed using DIANA 10.1 software (DIANA FEA BV 2017).

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### 147 **2.1 Geometry**

An I-shaped geometry was idealized to investigate the in-plane seismic performance of the rammed earth walls. The web wall transfers lateral loads, while the wing walls are only necessary for stability objectives during the experimental program, which is planned to be designed in near future based on outcomes of the current study. Therefore, the wing walls are required to avoid changing the desired failure mode of the model, which is discussed in detail in the following sections.

Furthermore, the definition of the geometry of the model demands satisfying observable conditions (be compatible with real rammed earth buildings) and limitations of the experimental facilities. Hence, the outcomes of previous surveys on rammed earth dwellings located in Alentejo region (southern Portugal) were taken into account (Correia 2007 and Dominguez 2015). This region presents an expressive number of rammed earth dwellings (see Fig. 1), thus the statistical analysis of the different in-plane components identified from the aforementioned survey is expected to provide valid dimensions for the model.

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- (a) (b) 161 **Fig. 1.** Rammed earth constructions in Portugal: (a) Alentejo region (in red); (b) examples of typical dwellings 162 (Silva et al. 2018b)
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The average height and length of the surveyed buildings are presented in Fig. 2. As it can be seen, the average height and length values are 2.20 m and 3.75 m, respectively. Moreover, the thickness of the walls was in all cases of about 0.5 m, which led to consider this same value in this study. Considering

167	the observed values (and also the limitations of the testing facilities), two geometries were defined as
168	illustrated in Fig. 3. It is worthwhile to note that all dimensions of the considered models are
169	identical, excepting the length of their wing walls. It is expected that such difference affects the
170	failure mode of the web walls. It should be noted that the wing walls are very important in the
171	experimental setup due to stability concerns. The considered geometries result in components with a
172	weight of approximately 134 kN and 160 kN (assuming density equal to 2000 kg/m <sup>3</sup> ) for the model
173	with 50cm and 80cm wing walls, respectively. The final component is aimed to be tested on a shaking
174	table, which allows for a maximum mass of about 21 tons and plan dimensions of about $5.6 \times 4.6 \text{ m}^2$ .
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176	Fig. 2. Average length and height of the rammed earth walls identified in the surveyed rammed earth dwellings

Fig. 3. Considered in-plane models: (a) 50 cm long wing walls (b) 80 cm long wing walls

(b)

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#### 181 **2.2 Material Properties**

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182 Conducting advanced FE analyses requires assigning representative properties to the materials considered to contribute to the structural behavior, as well as to the several levels of interaction 183 184 between them (see Fig. 4). In order to balance reliability with computational power requirements, the 185 current study adopted the macro-modeling approach, meaning that the rammed earth and the strengthening composite system (mesh and mortar) were assumed with homogenized properties. As 186 187 previously discussed, ignoring the influence of the interfaces between rammed earth layers is not 188 expected to significantly affect the obtained outcomes, despite being preferential surfaces for cracking 189 development and failure. The simplification assumed for the strengthening composite prevents the 190 simulation of the sliding failure mode of the mesh within the mortar, which can be a non-negligible 191 aspect when longitudinal and transversal yarns are not welded at the nodes. Furthermore, the 192 connection between the rammed earth and the mortar was assumed as perfectly bonded, meaning that 193 the model is not able to simulate debonding failure. These failure modes are expected to affect the 194 local behavior of the strengthening; nevertheless the total absence of reliable experimental data on 195 bond behavior of TRM-strengthened rammed earth justifies the assumed simplifications.

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<sup>198</sup> Fig. 4. Detailed view of the materials and interaction levels contributing for the structural behavior of the 199 unstrengthened and strengthened models

#### 200 2.2.1 Rammed Earth

201 From a general point of view, rammed earth presents a fragile response under tension due to low 202 tensile strength values, meaning that its seismic response is expected to be controlled by cracking 203 mechanisms. In this regard, the use of smeared cracking models is expected to result in adequate 204 simulation of the mechanical behavior of rammed earth (see Silva et al. 2014; Librici 2016 and 205 Allahvirdizadeh 2017). Thus, the total strain rotating crack model (TSRCM) implemented in DIANA 10.1 (DIANA FEA BV 2017) was used to simulate the rammed earth material of the models. In this 206 207 model the crack initiates when the principal tensile stress reaches the tensile strength of the material 208 and its direction rotates according to the direction of the principal tensile strain. Furthermore, in the 209 post-peak region, the tensile strength degrades following the predefined softening rule (in this study 210 an exponential curve is adopted). Furthermore, it should be noted that the unloading and reloading of 211 the TSRCM (hysteretic behavior) is simulated by a secant approach, meaning that 212 unloading/reloading is processed to/from the origin, respectively.

Identifying the nonlinear mechanical properties of rammed earth is still a fundamental challenge within the investigation of this type of structures, as there are different parameters affecting them, such as particle size distribution, moisture content, compaction (rate and type), void ratio, cohesive strength of particles, fiber content, and quantity and type of additions. Thus, the values available in the literature present high scattering (see Liley and Robinson 1995; Yamin et al. 2004; Parreira 2007; Maniatidis et al. 2007; Bui and Morel 2009; Miccoli et al. 2014).

219 Previous studies revealed the expressive nonlinear behavior of rammed earth under compression, 220 which initiates at very low stress levels (Silva 2013). Such behavior led conventional parabolic 221 relationships typically used to simulate concrete and masonry to be deemed as inadequate for rammed 222 earth, as they result in excessively rigid behaviors that do not portray adequately the nonlinear behavior of the rammed earth. Adopting a multi-linear relationship extracted from average of results 223 224 of uniaxial tests was shown to lead acceptable outcomes instead (Miccoli et al. 2015; Librici 2016). 225 Thus, the current numerical investigation adopted a previously calibrated multi-linear stress-strain relationship in compression (Silva et al. 2014), portrayed in Fig. 5. The experimental results used to 226 227 obtain this relationship were obtained from compression tests on rammed earth cylindrical specimens, 228 which were made of soil collected from Alentejo region (Silva et al. 2016). It should be noted that due 229 to lack of results in the post-peak phase, its development was idealized by assuming a linear trend of 230 the experimental data obtained.

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Fig. 5. Adopted compressive behavior of the rammed earth material

234 Regarding the tensile behavior, an exponential relationship was taken into account. This relationship

- is defined by the tensile strength  $(f_t)$  and mode-I tensile fracture energy  $(G_f^{-1})$ . These parameters were
- assumed with basis on the calibrated model presented in Silva et al. (2014), from which the values
- considered for the tensile strength and mode-I tensile fracture energy were 0.05 MPa and 0.074
- 238 N/mm, respectively. The crack bandwidth was assumed as the square root of the element area (A) to
- 239 make the numerical outcomes independent from the size of the element.
- Finally, the density adopted for the rammed earth was of 2000 kg/m<sup>3</sup>, while a Poisson's ratio of 0.27
- 241 was assumed considering the calibrated model presented in Silva et al. (2014).
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#### 243 2.2.2 TRM strengthening

244 One of the objectives of the current study is to investigate the TRM strengthening effect on rammed earth walls subjected to in-plane loading. The implementation of this type of strengthening on 245 246 rammed earth requires adopting a compatible solution, which is being investigated in the framework 247 of the project SafEarth (Barroso 2017; Oliveira et al. 2017 and Sadeghi et al. 2017). This type of 248 strengthening also aims to be affordable in order to facilitate its dissemination, meaning that low cost meshes are being proposed to integrate this composite material. Thus, the selected solution is 249 250 hereinafter called as low-cost textile reinforced mortar (LC-TRM) and it consists of a low-cost glass fiber mesh embedded in an earth-based mortar, whose characterization of materials and composite 251 252 behavior is detailed elsewhere (Barroso 2017). In brief, the solution adopted in this study presents the highest values of tensile strength and stiffness among the solutions characterized in the 253 254 aforementioned study.

255 The outcomes of uniaxial tensile tests on mesh-mortar coupons (Barroso 2017) were used to define 256 the tensile behavior of the adopted LC-TRM strengthening, by averaging the experimental response 257 curves. In compression, the contribution of the mesh was ignored and the average response curve of 258 mortar specimens tested under compression was adopted (Barroso 2017) to simulate the behavior of 259 the LC-TRM. Both tensile and compressive behaviors were simulated using multi-linear relationships, 260 as illustrated in Fig. 6. The tensile behavior is characterized by a trilinear relationship that simulates the three stages typically observed in TRM, namely uncracked, crack development and cracked (see 261 262 Ascione et al. 2015). The lack of experimental data in the post-peak phase of the mortar tested in compression led also to idealize a linear trend to complete the curve. The TSRCM (DIANA FEA BV 263 2017) was also used to simulate the material behavior of the selected LC-TRM composite. The 264 adopted mechanical properties of the LC-TRM are presented in Fig. 6. The bulk density and 265 Poisson's ratio of the LC-TRM were considered as 1810 kg/m<sup>3</sup> and 0.27, respectively. 266

To the knowledge of authors, there is no experimental study available on the performance of TRMstrengthened rammed earth walls subjected to lateral loads. In spite of that, the adopted modelling approach was satisfactorily used in previous studies to predict the seismic performance of TRMstrengthened masonry panels (Basili et al. 2016).

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Fig. 6. Adopted stress-strain behavior of the LC-TRM strengthening

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#### 274 2.3 Meshing

The modeling of the unstrengthened structural component was evaluated initially by means of two 275 276 meshing strategies, namely by considering solid and shell elements. Shell elements are widely used in 277 the modeling of masonry structures with the advantage of requiring lower computational demand. 278 However, the considerable thickness of rammed earth walls in comparison to the other dimensions 279 creates doubts on the reliability of shell elements. This concern was evaluated by comparing the use 280 of both element types. It is worth mentioning that the shell models were prepared considering the midsection planes of each wall, as presented schematically in Fig. 7. This strategy evidently presents 281 limitations, namely with regard to the simulation of the connection between walls (assumed as infinite 282 283 rigid) and of the correct length of the wing walls (higher lengths are assumed). Furthermore, the 284 overlapping thickness of the walls leads to a wrong consideration of the real self-weight value and 285 mass distribution, and thus of the inertial forces. These limitations are expected to have influence on 286 the response of the models.

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#### Fig. 7. Schematic view of the shell models

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289 Generally, three types of elements were adopted for meshing the unstrengthened and strengthened 290 models. For the rammed earth, 20 nodes iso-parametric brick elements (designated by CHX60) were 291 used in the solid strategy, while 8 nodes quadrilateral curved shell elements (denoted as CQ40S) were 292 used for the shell strategy and for meshing the TRM strengthening. Moreover, 8+8 nodes quadrilateral rigid interface elements were adopted for the interface between strengthening and wall (called as 293 294 CQ48I). These elements are shown in Fig. 8. It should be noted that the default integration scheme 295  $3 \times 3 \times 3$  was used for the solid elements, while the  $2 \times 2$  scheme was used for the shell ones, where the 296 integration along the thickness considered 7 layers.

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(a) (b) (c) 298 Fig. 8. Types of elements employed in the preparation of the models: (a) CHX60 (b) CQ40S (c) CQ48I (DIANA FEA BV 2017)

Proper selection of the meshing size is necessary to obtain accurate results and relatively adequate computational times. In this regard, three meshing sizes were tested in the models, namely 25mm (over-meshed), 50mm and 100mm. The accuracy of the selected meshing sizes was evaluated in the unstrengthened model by comparing the outcomes under both self-weight and in-plane pushing. It was observed that the model with the meshing size equal to 100mm results in less than 1% error (both in terms of base shear and displacements) with respect to the over-meshed model. Thus, the 100mm mesh size was used in the subsequent numerical investigation.

307 The models were validated by comparing the obtained reactions under gravity load (self-weight of the 308 walls) with the weight computed with basis on the geometry and density of the rammed earth. The 309 solid models accurately predicted the wall's self-weight, while the shell models result in an error of 310 about 7% due to the previously referred geometric limitations. The influence of the error introduced 311 by the shell modeling approach on the dynamic properties of the rammed earth wall is also evidenced 312 in Fig. 9, which presents the frequency ratios between the shell and solid models for the six first 313 corresponding modes; it should be noted that the natural frequencies depend on the assembled mass 314 and stiffness matrices of the models. The frequency ratios are clearly shown to be smaller than 1 due 315 to the higher mass of the shell model, which results in lower frequency values. Higher modes seem to 316 be more affected.

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Fig. 9. Frequency ratios between the shell and solid models for the six first corresponding modes

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#### 320 **3. Pushover Analyses**

321 This section, presents the results of conventional mass-proportioned nonlinear static analyses (so-322 called pushover) performed on all considered models. First a sensitivity analysis on the material 323 properties adopted for rammed earth was performed to evaluate their influence on the in-plane 324 behavior. Then, the results of the considered models are discussed with respect to the loading 325 capacity, displacement capacity and failure modes. It should be noted that pushover analysis is widely 326 employed to assess seismic capacities both in research and practice. In spite of a simplified approach 327 with respect to the dynamic nonlinear analyses, pushover was previously shown to reliably predict the 328 average of the responses; however the predicted damage patterns may differ from reality 329 (Allahvirdizadeh and Gholipour 2017).

330 It is worthwhile mentioning that the models were monotonically pushed only in the positive 331 longitudinal (in-plane) direction (+X), since their symmetric geometry leads to similar mechanical 332 results when monotonically pushed in the negative direction (-X); see Fig. 3 for directions.

#### 334 **3.1 Sensitivity Analysis**

335 The sensitivity analysis was conducted by considering lower and upper values for the mechanical properties of the rammed earth, in addition to the adopted reference values. These values are reported 336 337 in Table 1. It is worthwhile to note that the reference values correspond to the previously discussed 338 values in material characterization (see sections 2.2.1 and 2.2.2); while the lower and upper values were obtained by calculating half and double of those reference values, respectively. These wide 339 340 ranges of values were considered instead of narrow ranges resulting from the lower and upper bounds shown in Fig. 5 to better distinguish the most sensitive parameters. Nevertheless, the adopted ranges 341 342 are still within the values reported in the literature (Miccoli et al. 2014). In the case of Young's modulus of the multi-linear compression, only the initial slope of the curve was adjusted to obtain 343 344 desired values without changing compressive strength or idealized post-peak branch. Similarly, the 345 multi-linear curve was scaled with identical initial and post-peak slopes to obtain aimed compressive 346 strength values.

347 For sake of brevity, the outcomes are only presented for the unstrengthened solid model with 50cm 348 long wing walls. The results of the sensitivity analyses are presented in Fig. 10, in terms of the 349 pushover curves (representing the normalized base shear to the weight of the wall as a function of the 350 displacement at the top mid-section of the right wing wall). The compressive strength and the Poisson's ratio seem to have negligible influence on the behavior. The tensile fracture energy also 351 seems to present negligible influence on the loading capacity, though it seems to control the 352 deformation capacity in the post-peak phase. The loading capacity is not significantly affected by 353 changing the Young's modulus, which controls the stiffness of the models, meaning that the variation 354 of this parameter changes significantly the deformation behavior of the model. Among all tested 355 356 parameters, the tensile strength seems to be the parameter affecting mostly the in-plane behavior of 357 the model. As it is clear, the tensile strength controls both load and displacement capacities. For instance, doubling or halving the tensile strength, results in about 50% increase or decrease in lateral 358 359 load capacity of the component, respectively. Furthermore, the in-plane shear failure of the rammed 360 earth component is demonstrated to be mainly governed by cracking damage.

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(a)		(b)
(c)		(d)
	(e)	

Fig. 10. Pushover curves obtained from the sensitivity analyses of the unstrengthened solid model with 50cm wing walls: (a) Compressive strength (b) Poisson's ratio (c) Young modulus (d) Tensile strength (e) Tensile fracture energy

#### 368 **3.2 Unstrengthened Models**

In addition to the evaluation of the in-plane behavior of rammed earth components, the pushover analyses of the unstrengthened models allowed to conclude about the modeling approach (i.e. shell or solid) showing the best compromise between accuracy of results and computational effort.

The pushover curves of the models are portrayed in Fig. 11, which the lateral displacement of three nodes, namely on top of the left and right wings, and on top of the middle section of the web were considered. In all cases, the right wing (the wing which was leaned on during the push) controls the behavior. Regarding the meshing approach, the lateral displacements in the shell models are greater than those of the solid ones. Nevertheless, a minor increase in peak capacity is observed from the shell

to the solid models.

The point of damage initiation of the models is also highlighted in the curves, which corresponds to the onset of the cracks' opening. As it can be seen, this state occurs for very low values of the imposed lateral loading, evidencing the great influence of the nonlinear behavior of the rammed earth on the structural behavior.

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	(a)	(b)
	(c)	(d)
383	Fig. 11. Pushover curves of the unstrengthened m	odels: (a) Shell model with 80 cm wings (b) Solid model with
384	80 cm wings (c) Shell model with 5	0 cm wings (d) Solid model with 50 cm wings

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386 The models with 50 cm wings achieved higher load and displacement capacities than those of the models with 80 cm wings. It is also true that the damage initiation occurs earlier for the models with 387 388 80 cm wings. This difference in behavior is explained by the influence of the out-of-plane bending of 389 wings on the response, where the higher their length the earlier is the damage initiation due to tension 390 cracking. Thus, a response of the models governed by the in-plane behavior of the web wall is very 391 unlikely to be the dominant failure mode in the models with 80 cm wings, since these walls induce 392 high bending stresses. These aspects are later discussed by investigating developed strains/stresses. 393 Furthermore, it should be noted that experimental models with similar geometry to that of the 394 numerical models are planned to be experimentally tested in near future, and that due to stability 395 concerns during the tests the wings cannot be eliminated. Therefore, it is of utmost interest to find the 396 dimensions that satisfy not only the experimental concerns, but also represent the desired lateral 397 behavior of the rammed earth walls.

With respect to the failure modes evidenced by the models, when the response is considered by the left wing and the mid web nodes, it is possible to observe that an apparent unloading occurs after reaching the peak load. This situation can be explained by the possible detachment between the right

401 wing and the web wall. Such detachment increases displacements on the right wing, whereas the left

wing and the web unload. It is clear that the sway of the right wing cannot be interpreted entirely asductility of the model.

The contour maps of the total lateral displacements in X-direction (in-plane) at the peak capacity of the models are shown in Fig. 12. As it can be seen, the shell models experienced higher lateral displacements at the right wing. This behavior is a consequence of the disregarded thickness of the web, where the supporting effect is not simulated in its full extension, meaning that the wings are considered with a longer effective length and are more easily bended. Thus, it can be stated that the thickness disregarded of the shell models may lead to the prediction of unreliable failure mechanisms and capacities.

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	(a) (b) (c) (d)
412 413 414	Fig. 12. Total lateral displacements at the peak capacity of the unstrengthened models: (a) shell model with 80cm long wings (b) solid model with 80cm long wings (c) shell model with 50cm long wings (d) solid model with 50cm long wings
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416	To assess the load paths through the models and highlight the regions with damage concentration, the
417	principal tensile strains were also analyzed. The respective contours are presented in Fig. 13. The
418	connection of the web and the right wing is the region with the highest values of tensile strains,
419	indicating that this region is more likely to control the response of the in-plane models and to
420	concentrate the cracking process. The difference between solid and shell models is evident, namely
421	with respect to the distribution of damage in the web of the shell model near the right wing. On the
422	other hand, no diagonal cracks are detected in the model with 80 cm wings, showing the absence of
423	the shear failure of the web. In the case of the model with 50 cm wings, the formation of diagonal
424	cracks is evident, even though not in its full extension, meaning that this model is more representative
425	of the expected behavior for the experimental models. Given the above discussions, only the solid
426	model with 50cm wing length will be considered in the subsequent numerical investigation.

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	(a)	(b)	(c)	(d)
428	Fig. 13. Principal tensile s	trains at the peak capacity	y of the unstrengthened mo	dels: (a) shell model with 80cm
429	long wings (b) solid mode	l with 80cm long wings (	c) shell model with 50cm lo	ong wings (d) solid model with
430		50cm	long wings	

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Furthermore, the influence of transversal (wing) walls on the observed failure mode is addressed by conducting pushover analysis on a model without wing walls. By considering the control node on the middle section of the web wall the obtained pushover curve is shown in Fig. 14a. As it can be seen,

the existence of transversal walls has a considerable influence on the in-plane load capacity of the rammed earth wall (10% reduction); although, their effect on the displacement capacity is much more evident. The occurred failure modes were investigated by comparing the principal tensile strains of both cases, as presented in Fig. 14b and c. As it is evident, the dominant failure mode is changed from detachment of wing walls, in the component with wing walls, to sliding/rocking in the model

- 440 without wing walls.
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(a) (b) (c)
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#### 446 **3.3 Strengthened Models**

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448 The LC-TRM strengthening was applied continuously on all vertical surfaces of the model, which 449 corresponds to the situation that is expected to grant the maximum improvement capacity. The pushover curves of the strengthened model are compared with those of the unstrengthened one in Fig. 450 451 15. The strengthening slightly increased the lateral stiffness and increased considerably the loading 452 and displacement capacities of the component. Despite that, the right wing still sways, meaning that 453 the failure mode did not changed from the unstrengthened model to the strengthened one. By 454 considering the control node on the right wing, the lateral displacement and load capacities of the 455 strengthened model increased approximately 90% and 21%, respectively. Nevertheless, the detachment of the right wing from the web makes the displacement of the control node on the middle 456 section of the web a global indicator of the displacement capacity improvement introduced by the 457 strengthening. With respect to this control node, a 57% increase in the lateral displacement was 458 459 observed. Regarding the damage initiation point, also highlighted in Fig. 15, no difference was 460 detected with respected to the unstrengthened model. As previously discussed, this point corresponds 461 to localized damage occurrence, thus the onset of the damage in the strengthened model is identical to 462 that of the unstrengthened model.

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#### Fig. 15. Pushover curves of the strengthened model

The contour maps of displacements were also investigated to understand the failure mechanism of the strengthened model (see Fig. 16). By comparing the experienced lateral displacements of the unstrengthened and strengthened models at the load factor equal to the peak capacity of the

469	unstrengthened model, it is observed that the strengthened model presents lower deformations, due to
470	increase in the lateral stiffness and a probable better stress distribution capacity. On the other hand,
471	the contour of the strengthened model at its peak capacity shows important deformations at the right
472	wing and in the region of its connection with the web. Therefore, it can be concluded that the failure
473	mechanism of the strengthened model is also governed by detachment of the right wing. Furthermore,
474	the adopted LC-TRM strengthening solution is shown to be efficient on postponing this failure mode.
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476 477 478	<ul> <li>(a) (b) (c)</li> <li>Fig. 16. Total lateral displacements of the strengthened model in comparison to the plain one: (a) unstrengthened model at its peak capacity (b) strengthened model at the peak capacity of the unstrengthened model (c) strengthened model at its peak capacity</li> </ul>
479	
480	Additionally, the applied strengthening solution was expected to increase integrity of the wall by
481	promoting the redistribution stresses and decreasing stress concentration in the most vulnerable
482	regions, as evidenced in the contour maps of the principal tensile strains presented in Fig. 17. A
483	diagonal strut (shear crack) was observed to form at the web of the unstrengthened model at its peak
484	capacity, while this type of damage did not occur in the strengthened model at this point. This
485	situation is due to the increased capacity promoted by the LC-TRM composite and by its contribution
486	in transferring the tensile stresses. At this stage, the detachment between the right wing and the web is
487	completely prevented. Only a small damage in the toe of the left wing was observed, evidencing the
488	tendency of the wall to overturn. It can be also seen that the strengthened model experiences smaller
489	strains in this region in comparison with the unstrengthened model. The principal tensile strains at the
490	peak capacity of the strengthened model show an important detachment of the right wing, despite a
491	portion of the web following the wing. From the kinematic point of view, this added portion means
492	that a greater load is required to cause the right wing to detach from the wall and overturn. Moreover,
493	a diagonal shear crack was observed in the web, whose development is much more expressive than
494	that evidenced in unstrengthened one. This developed diagonal shear crack illustrates the mechanical
495	efficiency of the adopted strengthening solution in improving the in-plane shear behavior of the

496 rammed earth component.

497 On the other hand, it is also important to investigate the damage state of the strengthening. In this 498 regard, the contour of the principal tensile strains at the peak capacity of the strengthened model is 499 presented in Fig. 17d. It clearly shows the working mode of the strengthening solution. In other 500 words, the efficient strengthening technique should mostly work in regions likely to fail without 501 reinforcement, namely at the connection of the right wing with the web and at the diagonal of the 502 web. Thus, it is comprehensible that considerable tensile strains developed at the strengthening 503 adjacent to the right wing, which were responsible to postpone the detachment. 504

	(a)	(b)	(c)	(d)
505	Fig. 17. Principal tensi	le strains of the strength	ened model in comparison	to the unstrengthened one: (a)
506	unstrengthened model at i	ts peak capacity (b) stre	engthened model at the pea	k capacity of the unstrengthened
507	model (c) strengthene	d model at its peak capa	acity (d) LC-TRM strength	ening at peak capacity of the
508		stren	gthened model	
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#### 510 4. Influence of the Damage on Dynamic Behavior (Modal Analysis)

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The initiation and development of cracks (damage) under monotonically increasing lateral loads cause the stiffness of a structure to decrease. As a consequence, the dynamic properties (i.e. frequencies and mode shapes) of the damaged models change as well. Such changes can be employed to evaluate and monitor in a simple way the damage evolution during the pushover analyses. To this purpose, stepwise modal analyses were conducted on both unstrengthened and strengthened models during the pushover analyses presented above.

518 The initial (undamaged) mode shapes, periods and cumulative effective mass participation (*CEM*) of 519 four highest contributing modes in each principal direction (X and Y) of both models are reported in 520 Table 2. As it can be seen, the introduction of the strengthening did not change the mode shapes of the 521 component, since it introduced minor influence on the mass and stiffness. However, a slight increase

522 on the *CEM* and a slight reduction in periods can be distinguished.

523 The damage development in the models was evaluated by normalizing the frequency values obtained 524 from different lateral loading levels (imposed during the pushover analyses) to the initial values. It is 525 worthwhile to note that the frequencies at each imposed lateral displacement were obtained by 526 running a modal analysis at the corresponding step considering the updated stiffness matrix. This 527 frequency ratio was only determined up to the loading capacity of the models and is plotted as 528 function of the displacement at the middle node on the top of the web wall (see Fig. 18). In general, 529 the frequencies of the unstrengthened model present an exponential decrease with increasing 530 displacement, though this reduction is smoother in the case of the strengthened model. At the loading 531 capacity of the unstrengthened model, the frequency decreased about 11% (average of considered modes), while in the case of the strengthened model the decrease was of about 6% for the same 532 533 corresponding displacement level. This lower decrease of the frequency ratio of the strengthened 534 model with respect to the unstrengthened one means that the LC-TRM strengthening is able to reduce the level of damage of the component for equivalent levels of deformation. 535

537 538 Table 2. Initial (undamaged) dynamic properties of the unstrengthened and strengthened models

(a) (b)

#### (c) (d) 539 Fig. 18. Damage evolution based on the frequency ratio of the highest participating modes: (a) Mode 1 (b) 540 Mode 4 (c) Mode 8 (d) Mode 10

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### 542 **5. Nonlinear Dynamic Analyses**

543 Employing nonlinear static analyses (pushover) may lead to acceptable results of the dynamic 544 response of existing structures (Allahvirdizadeh et al. 2017); however, the predicted damage can 545 significantly differ from the more robust nonlinear dynamic analyses (Allahvirdizadeh and Gholipour 546 2017). Thus, the applicability and reliability of the pushover analyses in assessing the seismic 547 performance of rammed earth components was evaluated by comparison with the results from nonlinear time-history analyses. In this regard, incremental dynamic analyses, so-called IDA 548 549 (Vamvatsikos and Cornell 2002) were conducted by applying a series of linearly scaled ground 550 motion records.

The outcomes obtained from IDA can be interpreted from two perspectives, namely force-based or displacement-based. In the former, the maximum experienced lateral force (i.e. the intensity of the applied ground motion record) and corresponding displacement are extracted from each nonlinear dynamic analysis, while the latter seeks for the maximum experienced lateral displacement and corresponding lateral force. In general, a reliable pushover prediction should lie down within the boundaries defined by the aforementioned perspectives. Thus, an identical approach is here presented with respect to both unstrengthened and strengthened models.

The outcomes from dynamic analyses depend on the applied ground motion record, meaning that it should be properly defined. The source of that record can be either instrumental (recorded from previously occurred earthquakes) or synthetically generated. Each of these methods can induce a level of uncertainty to the obtained outcomes, though this topic is beyond the scope of this study (for details see Watson-Lamprey 2007; Haselton et al. 2009; Wang 2011; Allahvirdizadeh et al. 2013).

Regarding the IDA performed on the models, an artificial generated ground motion record was adopted. The ground motion was generated taking into account the seismicity conditions of Odemira (Alentejo region, southern Portugal) for the near-field earthquake, as established in the Portuguese national annex of Eurocode 8 (IPQ 2010). Simqke-gr software (Simqke\_gr 2012), was used to generate a ground motion record compatible with the design spectrum. Subsequently, a baseline correction and a filtering of the frequencies outside of the range 0.1-20 Hz were performed by means of the SeismoSignal software (Seismosoft 2016). The spectrum of the generated record is compared

with the design spectra in Fig. 19. The modes with the highest mass contribution (see Table 2) are also presented in Fig. 19 and reveal the sensitivity of the rammed earth component to earthquakes with high frequencies.

573

574 Fig. 19. Generated ground motion record in comparison with the design spectrum (near-field earthquake of Odemira region)

576

577 In addition to the ground motion record, it is vital to define a proper damping ratio of the system to 578 take into account the energy dissipation. In this regard, the Rayleigh viscous damping approach was 579 adopted (Chopra 2012). It should be noted that there is no general consensus about the damping ratio 580 value in rammed earth constructions, particularly when running non-linear dynamic analyses. Hence, 581 a 3% damping ratio was considered.

582 The IDA was performed by linearly scaling the generated ground motion a series of times until 583 numerical instability started to be observed. The resulting scaled ground motions were applied to the 584 models in the longitudinal direction (X direction in Fig. 3). Then, the hysteretic curves of each 585 analysis, representing the normalized base shear (load factor) as function of the experienced lateral 586 displacement, were used to extract the envelop curves (Fig. 20a). Finally, the points of maximum 587 experienced force and displacements at both positive and negative directions were extracted to plot the force- and displacement-based IDA curves. The resulting IDA curves of the unstrengthened and 588 589 strengthened models are presented respectively in Fig. 20 b and c, where they are also compared with 590 the corresponding pushover curve. In general, the pushover analysis seems to accurately predict both 591 the load and displacement capacities of the models with respect to the IDA.

592

(a)

(c)

(b)

Fig. 20. Outcomes of the nonlinear dynamic analyses: (a) example of hysteretic curve envelop (b)
 displacement- and force-based IDA curves of the plain model (c) displacement- and force-based IDA curves of the strengthened model

596

597 Regarding the damage observed in the IDA, Fig. 21 present the contour maps of the maximum values 598 of the principal tensile strains experienced by the models when subjected to the ground motion with 599 the highest intensity. Again, the applied LC-TRM is shown not to change the failure mode, which is 600 composed of shear cracking in the web and detachment of wing walls. Furthermore, the comparison 601 of these contour maps with those presented in Fig. 17 reveal that, in general, the damage predicted by 602 the pushover analyses agrees with that of the nonlinear dynamic analysis. Nevertheless, the damage

(b)

observed in the web wall due to sway of wing walls in the unstrengthened model is not correctlyportrayed by pushover.

(a)

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606 607	Fig. 21. Maximum values of the principal tensile strains of the models observed for the highest intensity ground motion: (a) unstrengthened model (b) strengthened model
608	
609	6. Conclusions
610	The current study investigated the in-plane seismic performance of rammed earth walls by means of
611	advanced nonlinear finite element modeling. The main remarks are highlighted as follows:
(12	

The conducted sensitivity analyses have shown that parameters other than tensile strength have
 minor influence on the load and displacement capacities of the numerical models. It was noticed
 that doubling or halving the tensile strength results in 50% increase or reduction of the load
 capacity, respectively.

- 616 Damage (cracking) at both unstrengthened and strengthened models initiates at very low lateral
  617 load levels, though due to its local occurrence, the behavior of the wall seems to remain elastic
  618 up to higher load levels.
- The comparison between models based on solid elements and those based on shell elements
   revealed that the latter experience higher lateral displacements due to disregarding of the
   thickness of the walls. Furthermore, the shell based models were shown to not allow a correct
   prediction of damage. Thus, the use of solid elements is recommended in the modeling of thick
   rammed earth walls, like the ones from typical Portuguese dwellings.
- 624 The models with short wing walls achieved higher load and displacement capacities. Moreover,
  625 failure due to shear cracking of the web wall is more likely to occur in this component.
- The sections in the unstrengthened model deemed as the most critical are the connections
  between web and wing walls, despite the observation of some diagonal cracks in the web wall.
  Thus, detachment of the wing walls is the most likely failure mode of the unstrengthened
  rammed earth component when subjected to in-plane loading.
- 630 The LC-TRM strengthening increased the loading and displacement capacities of the
  631 unstrengthened model in about 21% and 56%, respectively.
- The LC-TRM strengthening does not change the failure mode of the rammed earth component;
   nevertheless it postpones failure by assuring a better stress distribution in the critical sections.
- The decrease of the frequency ratio of the highest contributing modes was used as a damage
- 635 indicator of the pushover analyses and it allowed observing that the LC-TRM strengthening636 decrease this indicator from 11% to 6%.

- 637 The comparison of the outcomes of IDA with those of pushover analyses revealed that pushover
   638 analysis can reliably predict both the in-plane loading and displacement capacities of the rammed
   639 earth models.
- The damage evidenced from IDA and pushover analyses portrayed identical failure modes,
   nevertheless the damage distribution is not properly identical due to the dynamic nature of the
   loading in the IDA.
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- 649

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- Fig. 1. Rammed earth constructions in Portugal: (a) Alentejo region (in red); (b) examples of typical dwellings(Silva et al. 2018b)
- **Fig. 2.** Average length and height of the rammed earth walls identified in the surveyed rammed earth dwellings
- Fig. 3. Considered in-plane models: (a) 50 cm long wing walls (b) 80 cm long wing walls
- 792 Fig. 4. Detailed view of the materials and interaction levels contributing for the structural behavior of the
- v unstrengthened and strengthened models
- 794 Fig. 5. Adopted compressive behavior of the rammed earth material
- 795 Fig. 6. Adopted stress-strain behavior of the LC-TRM strengthening
- 796 Fig. 7. Schematic view of the shell models
- Fig. 8. Types of elements employed in the preparation of the models: (a) CHX60 (b) CQ40S (c) CQ48I
  (DIANA FEA BV 2017)
- 799 Fig. 9. Frequency ratios between the shell and solid models for the six first corresponding modes
- 800 Fig. 10. Pushover curves obtained from the sensitivity analyses of the unstrengthened solid model with 50cm
- 801 wing walls: (a) Compressive strength (b) Poisson's ratio (c) Young modulus (d) Tensile strength (e) Tensile
- 802 fracture energy
- Fig. 11. Pushover curves of the unstrengthened models: (a) Shell model with 80 cm wings (b) Solid model with
  80 cm wings (c) Shell model with 50 cm wings (d) Solid model with 50 cm wings
- Fig. 12. Total lateral displacements at the peak capacity of the unstrengthened models: (a) shell model with
  80cm long wings (b) solid model with 80cm long wings (c) shell model with 50cm long wings (d) solid model
  with 50cm long wings
- Fig. 13. Principal tensile strains at the peak capacity of the unstrengthened models: (a) shell model with 80cm
  long wings (b) solid model with 80cm long wings (c) shell model with 50cm long wings (d) solid model with
  50cm long wings
- 811 Fig. 14. Influence of wing walls on performance of the rammed earth component: (a) pushover curve (b)
- 812 principal tensile strains of the unstrengthened rammed earth wall with 50cm long wing walls (c) principal tensile
- 813 strains of the unstrengthened rammed earth wall without wing walls
- 814 **Fig. 15.** Pushover curves of the strengthened model
- 815 Fig. 16. Total lateral displacements of the strengthened model in comparison to the plain one: (a)
- 816 unstrengthened model at its peak capacity (b) strengthened model at the peak capacity of the unstrengthened
- 817 model (c) strengthened model at its peak capacity
- Fig. 17. Principal tensile strains of the strengthened model in comparison to the unstrengthened one: (a) unstrengthened model at its peak capacity (b) strengthened model at the peak capacity of the unstrengthened

820 821	model (c) strengthened model at its peak capacity (d) LC-TRM strengthening at peak capacity of the strengthened model
822 823	Fig. 18. Damage evolution based on the frequency ratio of the highest participating modes: (a) Mode 1 (b) Mode 4 (c) Mode 8 (d) Mode 10
824 825	Fig. 19. Generated ground motion record in comparison with the design spectrum (near-field earthquake of Odemira region)
826 827 828	Fig. 20. Outcomes of the nonlinear dynamic analyses: (a) example of hysteretic curve envelop (b) displacement- and force-based IDA curves of the plain model (c) displacement- and force-based IDA curves of the strengthened model
829 830	<b>Fig. 21.</b> Maximum values of the principal tensile strains of the models observed for the highest intensity ground motion: (a) unstrengthened model (b) strengthened model
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850	Table 1. Parameters considered in the sensitivity analysis
851	Table 2. Initial (undamaged) dynamic properties of the unstrengthened and strengthened models
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	(a) (b)
876	Fig. 1. Rammed earth constructions in Portugal: (a) Alentejo region (in red); (b) examples of typical dwellings
877	(Silva et al. 2018b)
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891 Fig. 2. Average length and height of the rammed earth walls identified in the surveyed rammed earth dwellings























1014 Fig. 9. Frequency ratios between the shell and solid models for the six first corresponding modes

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Fig. 10. Pushover curves obtained from the sensitivity analyses of the unstrengthened solid model with 50cm
 wing walls: (a) Compressive strength (b) Poisson's ratio (c) Young modulus (d) Tensile strength (e) Tensile
 fracture energy











Fig. 14. Influence of wing walls on performance of the rammed earth component: (a) pushover curve (b)
 principal tensile strains of the unstrengthened rammed earth wall with 50cm long wing walls (c) principal tensile
 strains of the unstrengthened rammed earth wall without wing walls

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Table 1. Parameters considered in the sensitivity analysis				
Parameter	Reference Value	Lower Value	Upper Value	
Compressive Strength	$f_c = 1.28$ MPa	$0.5 f_c = 0.64 \text{ MPa}$	$2.0f_c = 2.56$ MPa	
Poisson's Ratio	$v_{ref} = 0.27$	$v_{lower} = 0.1$	$v_{upepr} = 0.4$	
Young Modulus	E = 1034  MPa	0.5E = 517 MPa	2.0 <i>E</i> = 2068 MPa	
Tensile Strength	$f_t = 0.05 \text{ MPa}$	$0.5 f_t = 0.025$ MPa	$2.0f_t = 0.1$ MPa	
Tensile Fracture Energy	$G_f^I = 0.074 \text{ N/mm}$	$0.5G_{f}^{I} = 0.037$ N/mm	$2.0G_t^I = 0.148$ N/mm	

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Mode	Mode Shape	Unstrengthened Model	Strengthened Model
1		$f_1 = 19.9 \; Hz$	$f_1 = 22.1 \ Hz$
		$CEM_x = 0.0\%$	$CEM_x = 0.0\%$
		<i>CEM</i> <sub>y</sub> = 55.8%	<i>CEM</i> <sub>y</sub> = 57.5%
		$f_4 = 38.3 \; Hz$	$f_4 = 40.3 \; Hz$
4		$CEM_{x} = 72.2\%$	$CEM_x = 72.3\%$
		<i>CEM<sub>y</sub></i> = 62.5%	<i>CEM</i> <sub>y</sub> = 63.0%
		$f_8 = 73.0 \ Hz$	$f_8 = 80.0 \ Hz$
8		$CEM_{x} = 72.2\%$	$CEM_{x} = 72.3\%$
		<i>CEM</i> <sub>y</sub> = 77.6%	<i>CEM</i> <sub>y</sub> = 79.3%
		$f_{10} = 84.7 \ Hz$	$f_{10} = 89.2 \ Hz$
10		$CEM_{x} = 78.6\%$	$CEM_x = 78.3\%$
		<i>CEM</i> <sub>y</sub> = 77.6%	<i>CEM</i> <sub>y</sub> = 79.3%

Table 2. Initial (undamaged) dynamic properties of the unstrengthened and strengthened models

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