

Article

Study of Catalysts' Influence on Photocatalysis/ Photodegradation of Olive Oil Mill Wastewater. Determination of the Optimum Working Conditions

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Abstract: The high production of raw olive oil mill wastewater (OMW) is a current environmental problem due to its high organic load and phenol compounds. In this work, photo-Fenton reaction as an advanced oxidation process has been chosen for OMW treatment. In this sense, different iron salts (FeCl_3 , $\text{Fe}_2(\text{SO}_4)_3$, $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, and $\text{Fe}(\text{ClO}_4)_3$) as catalysts were used in order to compare their effects on treatment. For each catalyst, different H_2O_2 concentrations (2.5, 5.0, 7.5, 10.0, 15.0, 20.0, and 30.0%, w/v) as oxidizing agents were tested. The common experimental conditions were temperature 20 °C, the catalyst/ H_2O_2 ratio = 0.03, pH = 3, and ultraviolet light. The Lagergren kinetic model, in cases of total organic carbon removal, for the best H_2O_2 concentration per catalyst was used. During the experiments, the water quality was determined by measuring the removal percentages on chemical oxygen demand, total carbon, total organic carbon, total nitrogen, total phenolic compounds, total iron, turbidity and electric conductivity. The best catalyst was FeCl_3 and the optimum H_2O_2 concentration was 7.5% (w/v). At these optimal conditions, the removal percentages for chemical oxygen demand, total phenolic compounds, total carbon, total organic carbon and total nitrogen were 60.3%, 88.4%, 70.1%, 63.2% and 51.5%, respectively.

Keywords: olive oil mill wastewater; degradation; photo-Fenton; UV light; iron salts

1. Introduction

Global olive oil production is about 3 millions of tons per year. European Union is the most olive oil producing region representing around 73% of world production, and Spanish olive oil industry produces 45% of total world production [1]. This high production brings a considerable amount of wastewater. In the two-phase process, the wastewater generated come from olives and olive oil washing.

The physicochemical characterization of olive mill wastewater (OMW) depends on the process in which it has been generated. For the press and three-phase continuous centrifugation processes, chemical oxygen demand (COD) and biological oxygen demand (BOD_5) values of wastewater vary in the range of 40–220 g O_2/L and 35–110 g O_2/L , respectively [2,3]. Nevertheless, for the two-phase continuous centrifugation process, the COD and BOD_5 values of wastewater vary from 0.5 to 65 g O_2/L and 0.5 to 19 g O_2/L , respectively [4–6]. In general, total phenolic compounds (TPCs) are in the range of 0.044–1 g/L [7,8]. The high organic load present in OMW requires more dissolved oxygen for its degradation by aerobic microorganisms, which implies its consumption causing low dissolved oxygen

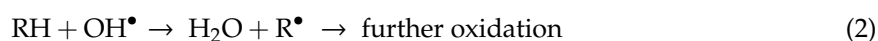
levels. In addition, the phenolic compounds it contains have inhibitory/toxic effects on microbial growth. The solubility of phenolic compounds in water and its relative stability in the environment make them resistance to natural biodegradation. In fact, the US Environmental Protection Agency reported that the degradation of phenol compounds in wastewater is a priority [9]. In addition, this kind of component produces a negative environmental impact on rivers, other natural surface and underground waters, making them unsuitable for use. For this reason, it is necessary to treat these wastewaters before discharging them to natural streams.

Due to the lack of consensus on European legislation for OMW treatment, different possibilities have arisen [10]. In some countries, such as Spain, the main management method is based on the accumulation of these wastewaters in evaporation ponds (large reservoirs) in order to its biological auto-depuration and its elimination during the summer months. This solution requires a low economic investment due to its simplicity of operation. In any case, the auto-depuration of OMW needs large expanses of land with 1 m² of area and 1.5 m of deep per each 2.5 m³ of OMW [11]. Besides, the management method is commonly uncontrolled (having different operational conditions in each season), slow (complete evaporation needs approximately 8–9 months) and has some environmental risks related to atmospheric pollution, clogging, insect plague and aquifer infiltration [12,13].

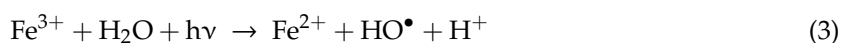
In this context, advanced oxidation processes (AOPs) have considerable potential for the treatment of different polluted wastewaters, due to the formation of hydroxyl radicals, which oxidize a wide range of compounds [14–17]. In addition, chemical oxidation not only has a high efficiency and simplicity but also it produces no residues [18]. Advanced oxidation processes include normally a transition metal (Fe³⁺, Cu²⁺, Mn²⁺, Co²⁺ and Ag⁺) as a catalyst, an oxidizing agent (O₃, H₂O₂ and KMnO₄) and/or an energy source (artificial UV-light or solar light) [19]. The combination of H₂O₂ as an oxidizing agent and iron salt without any energy source (dark conditions) is named as the Fenton reagent [20,21]. It is known that the Fenton reaction has a high potential to treat wastewater with a high load of organic matter due to its high effectivity in removing a wide range of hazardous organic pollutants from wastewater. Its main benefit is the complete degradation of the contaminants to harmless compounds, e.g., CO₂, water and inorganic salts [18,22–24]. Fenton's reagent generates hydroxyl radicals according to the following reaction [25]:



The generation of hydroxyl radicals involves a complex reaction sequence in an aqueous solution. Hydroxyl radicals can oxidize organics (RH) by abstraction of protons producing organic radicals (R[•]), which are highly reactive and can be further oxidized [26]:



Recent studies claim the benefits of combined Fenton process with ultraviolet/solar light irradiation (H₂O₂/catalyst/UV or Visible) due to the reaction time being shorter and the removal rate being higher, which makes it possible to work with smaller equipment and reduce operating costs [14,27–29]. In addition, in these conditions, the Fenton reaction increases its oxidizing capacity due to the decomposition of the photoactive Fe(OH)₂⁺ species by UV/visible light, promoting an additional generation of OH[•] radicals (Equation (3)) in the solution [30,31].



Reaction 3 shows that UV/Visible irradiation leads not only to the formation of additional hydroxyl radicals but also to the recycling of the iron catalyst. The resulting product of organic matter after the photo-Fenton reaction is carbon dioxide as the final product. If the organic matter contains heteroatoms, oxidation often leads to the formation of inorganic acids (HCl, HNO₃, H₂SO₄, etc.). [29]. The organic

bonded nitrogen can be released in ionic and gaseous forms, for example as nitrate, nitrite, ammonia, molecular nitrogen, dinitrogen monoxide and nitrogen monoxide [32].

The implementation of these treatment processes in olive oil mills is clearly beneficial, taking into account: (i) the mild operational conditions (room temperature, atmospheric pressure), (ii) the lack of high investments (economic equipment), (iii) the simplicity of the technology and (iv) the eco-friendly character of the process (harmless oxidizing agents and recoverable catalysts) [33]. In previous works, Fe^{3+} salts (coming mainly from ferric chloride, FeCl_3) were as effective as Fe^{2+} ones, in spite of producing an initial slower rate of H_2O_2 decomposition [30]. In this sense, Nieto et al. [18] studied OMW treatment through a homogeneous Fenton-like reaction. Furthermore, Esteves et al. [33] tested $\text{Fe}^{3+}/\text{H}_2\text{O}_2$ and $\text{Fe}^{3+}/\text{H}_2\text{O}_2/\text{UV}$ systems for OMW treatment. In the second system, the UV/visible light generated from a high-pressure mercury vapor, Heraeus TQ (TQ is the lightest of the permissible cap lamps) 150 with 150 W, was used. The comparison between Fenton and photo-Fenton reactions for OMW treatment was developed achieving 34.9% vs. 41.8% on total organic carbon (TOC) removal, 55.7% vs. 63.2% on COD removal and 81.4% vs. 83.8% of total phenolic compounds (TPCs) removal. Esteves et al. [33], also tested two different iron salts $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ and $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ at only $[\text{Fe}^{2+}$ or $\text{Fe}^{3+}] = 1$ g/L, obtaining that TOC removal was higher in the case of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ in comparison with applying $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ as the catalyst.

In this research work, the treatment of olives and olive oil washing wastewaters using a homogeneous photo-Fenton reaction for the photodegradation of the organic matter was studied. The effect of four iron salts (Fe^{2+} or Fe^{3+}) at different hydrogen peroxide concentrations (2.5, 5.0, 7.5, 10.0, 15.0, 20.0, and 30.0%, w/v) in the photodegradation of industrial OMWs were studied (data not found in the literature). In addition, the photolysis effect on OMW (UV/OMW) at different initial organic matters were studied as control experiments. The best catalyst for OMWs treatment was chosen based on the evaluation of the photodegradation efficacy in terms of total carbon (TC), total organic carbon (TOC), total nitrogen (TN), COD, phenolic compounds (PCs), and turbidity in the final treated wastewater. In addition, the best % H_2O_2 (w/v) to use was selected according to the kinetic modelling in base of TOC removal.

2. Results and Discussion

2.1. Analysis of OMW Characterization Parameters

Table 1 shows the characterization of raw OMWs collected from different evaporation ponds. In general, high values for all parameter were registered. However, low values (COD = 501 mg O_2/L , TOC = 177 mg/L, TN = 12.6 mg/L, electric conductivity (EC) = 1.51 mS/cm and pH = 7.04) were registered in the case of OMW accumulated in the pond of Seville 2. This pond only accumulated olives washing wastewater, which normal COD value is below 1000 mg O_2/L [22]. According to the literature [17,22,23,27,28], COD values of olive oil washing wastewater from the two-phase process normally vary from 4000 to 16,000 mg O_2/L . In this sense, only COD of Seville 1 (6187 mg O_2/L) was found in the range. Samples of Seville 3 and 4 have high organic matter (COD = 18,981 mg O_2/L and 38,139 mg O_2/L , respectively) in comparison with the literature, due to the evaporation effect in the ponds during spring and summer seasons in this region. Similar effect was observed on the other OMWs parameters as pH (>7.04) and electric conductivity (>30.7 mS/cm) values registered. Besides, other wastewaters (as that coming from washing of machines and tanks or brine wastewater) can be mixed in the ponds since some of these ponds collected also wastewaters from table olive processing.

On the other hand, the great variation among the different parameters of these wastewaters was not only due to the mixture of wastewaters in each pond but also because of the way each industry operates (Table 1). In this sense, the variation may be also due to (1) the regeneration cycles of the water used in the olives machines, (2) the chemicals and dirt contained in the olives, (3) the chemicals used for OMW treatment by sedimentation such as aluminum sulfate or ferric chloride before its discharge in the evaporation ponds, etc.

Table 1. Characterization of raw olive oil mill wastewater (OMW) from different evaporation ponds.

Parameters	Seville 1	Seville 2	Seville 3	Seville 4
pH	8.6	7.04	8.6	8.63
Electric Conductivity (mS/cm)	30.7	1.51	116	142
Turbidity (FTU)	149	134	997	724
Total Solids (% w/w)	2.32	0.0935	11.4	26.2
Suspended Solids (% w/w)	0.518	0.0625	-	25.06
Organic matter (% w/w)	0.316	0.0501	1.90	0.177
Ash (% w/w)	2.01	0.0434	9.56	25.9
Chemical oxygen demand, COD, (mg O ₂ /L)	6187	511	18,981	38,139
Total phenolic compounds, TPCs, (mg/L)	20.0	7.2	189.6	84.9
Total carbon, TC, (mg/L)	3710	207	14,212	29,981
Total organic carbon, TOC, (mg/L)	2903	177	11,684	25,006
Inorganic carbon, IC, (mg/L)	807	119	2528	4875
Total nitrogen, TN, (mg/L)	87	12.6	391.7	928
Total iron (mg/L)	48.2	9.0	42.3	107.6
Chloride (mg/L)	8756	-	11,544	10,637
Sulfates (mg/L)	545	631	1299	21,270

2.2. Effect of Photo-Fenton Reaction on Organic Matter Degradation

Considering the characterization determined of the raw wastewaters (Table 1) and the mean initial COD values showed in the bibliography (3000–4000 mg O₂/L, Nieto et al. [18]). In this work, it was chosen to use a wastewater with a relatively high initial COD value equal to 6454 ± 307 mg O₂/L for the performance of the experiments. Therefore, mixtures of these real raw wastewaters were performed to eliminate the factor of the uniqueness of the mill and to achieve a real representative OMW sample, as shown in Table 2.

Table 2. Characterization of the representative initial wastewater used in the photocatalyzed experiments.

Parameter	Value \pm Standard Deviation
pH	9.0 ± 0.4
Electric conductivity (mS/cm)	37 ± 3
COD (mg O ₂ /L)	6454 ± 307
TOC (mg/L)	3245 ± 683
TC (mg/L)	4060 ± 718
IC (mg/L)	814 ± 113
TN (mg/L)	104 ± 12
Turbidity (FTU)	278 ± 220
Total Phenolic compounds (mg/L)	30 ± 9
Total iron, (mg/L)	39 ± 55
SO ₄ ²⁻ , (mg/L)	441 ± 219
Chlorine, mg/L	$10,295 \pm 1907$

Figure 1A shows how the TOC values of OMW decreased throughout the experiment time. For both OMW loads, an instantaneous reaction was detected in the first 3 min. Then, a slowly reaction was observed towards the end of the experiment. Figure 1B shows the removal percentages registered for nitrogen and carbon species. In this sense, depreciated variation was determined in the cases of TOC (average value = 33.7 ± 0.7 mg/L and CV = 2.1%), TC (average value = 42.5 ± 1.0 mg/L and CV = 2.4%) and TN (average value = 40.6 ± 0.4 mg/L and CV = 0.1%). Only, in the case of inorganic carbon (IC) slightly higher CV = 8.3% was registered (IC = 81.9 ± 6.8 mg/L). In addition, similar results were obtained in the case of the COD values (average value = 15.6 ± 0.5 mg O₂/L and CV = 3.5%). These results allow the conclusion that, in the OMW photolysis experiments, the removal percentages of TOC, TC, IC, TN and COD are virtually independent of the initial organic matter of OMWs.

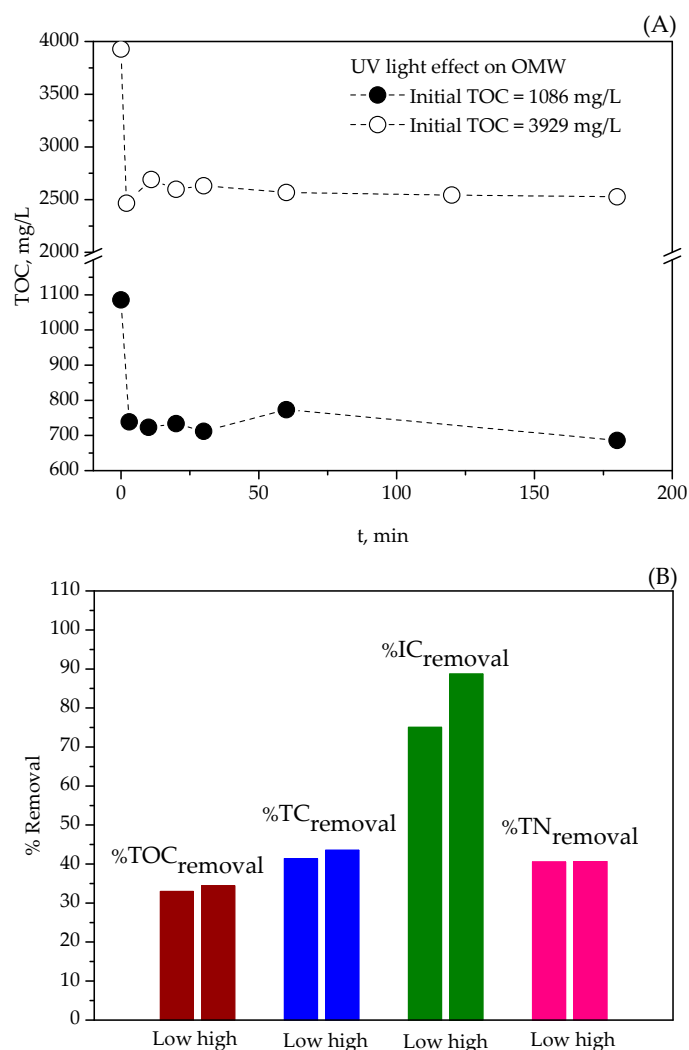


Figure 1. Effect of artificial ultraviolet light on the photodegradation of OMW (photolysis). **(A)** Variation of TOC value of two different OMW with high (Initial TOC = 3929 mg/L) and low (Initial TOC = 1086 mg/L) organic loads throughout the photodegradation. **(B)** Variation of the global removal percentages of TOC, TC, IC and TN parameters for OMW with different organic loads. Common operating conditions: pH = 3, T = 20 °C and stirring speed = 150 rpm.

Figure 2 shows the variation of the TC content of the wastewater versus the operating time when the FeCl₃ is used as a catalyst in the system (Catalyst/UV/H₂O₂). A similar behavior has been recorded in the rest of the iron catalysts used (Figure S1). As it can be observed, photo-oxidation of OMW occurs in two stages: the first is an instantaneous reduction (instantaneous reaction) of total carbon in the first 5 min, and the second is a gradual reduction (slower reaction) where the degradation occurs more slowly (Figure 2). This mechanism of reaction is similar to that observed in the reaction recorded during OMW photolysis (Figure 1A). In this sense, the complexity of the chemical compounds formed as intermediates in the photo-Fenton oxidation of OMW makes it virtually impossible to carry out a detailed kinetic study with the different individual reactions that take place during the photochemical oxidation. The instantaneous decrease at the beginning of the reaction can be explained considering the high power of the UV-lamp used in this research up to 150 W and its emission over a wide range (UV-visible). Not to mention that the photo-reactor configuration has 8 cm internal diameter and immersion UV-lamp with a diameter 4 cm, which means the thickness of the OMW liquid exposed to UV-light is only 2 cm. In addition, Fe(III) hydroxy complexes present in a mildly acidic solution, such as Fe(OH)²⁺ and Fe₂(OH)₂⁴⁺, absorb light appreciably in the UV and into the visible region.

These complexes undergo photo-reduction to give HO^\bullet and Fe(II) . The most important species is Fe(OH)^{2+} due to a combination of its relatively high absorption coefficient and concentration relative to other Fe(III) species under typical conditions [34–36].

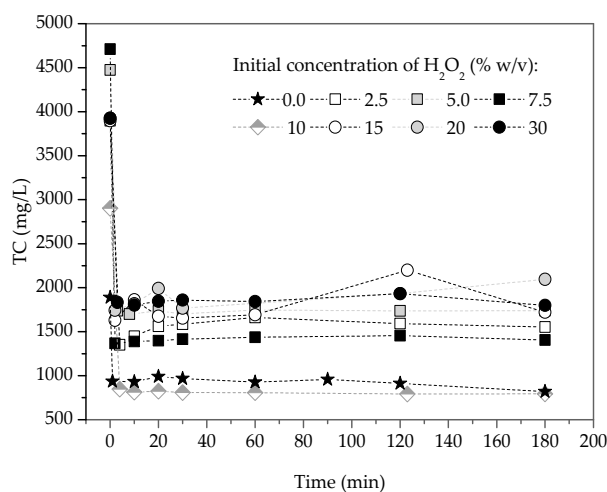


Figure 2. Variation of the TC content of OMW with respect to operating time for different concentrations of H_2O_2 in the system (Catalyst/UV/ H_2O_2). Common operating conditions: pH = 3, T = 20 °C, stirring speed = 150 rpm and the ratio $[\text{FeCl}_3]/[\text{H}_2\text{O}_2] = 0.03$.

The difference in the initial TC values at the beginning of each experiment is due to the variation obtained after crude OMWs mixtures. For this reason and for the correct interpretation of the experimental results, the parameters TC, TOC and TN have been normalized as follows:

$$\text{TC}_{\text{norm}} = \frac{\text{TC}}{\text{TC}_0}; \text{TOC}_{\text{norm}} = \frac{\text{TOC}}{\text{TOC}_0}; \text{IC}_{\text{norm}} = \frac{\text{IC}}{\text{IC}_0}; \text{TN}_{\text{norm}} = \frac{\text{TN}}{\text{TN}_0} \quad (4)$$

where TC_{norm} , TOC_{norm} and TN_{norm} represent the normalized values of each parameter and TC_0 , TOC_0 and TN_0 correspond to the values of each parameter at the beginning of the experiment (t = 0 min).

Figure 3 shows the variation in the normalized total organic carbon values of OMW throughout the photo-oxidation reaction time, when FeCl_3 was used as catalyst.

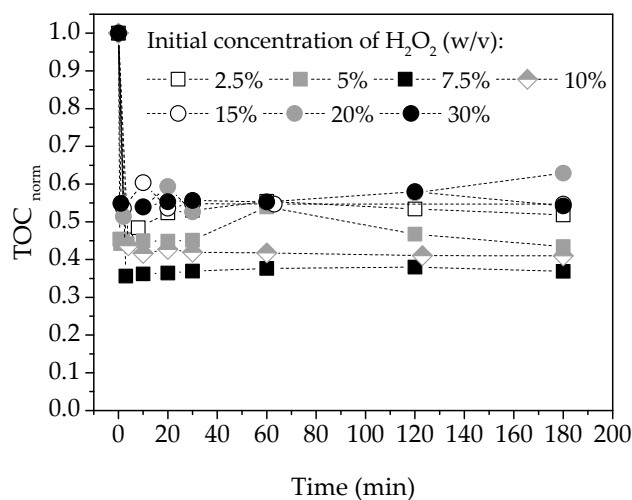


Figure 3. Normalized TOC values variation throughout the experiment time for different initial H_2O_2 concentrations in the system (Catalyst/UV/ H_2O_2). Operating conditions: Catalyst used: FeCl_3 , initial TOC = 3113 ± 573 mg/L, pH = 3, T = 20 °C, stirring speed = 150 rpm, and $[\text{Catalyst}]/[\text{H}_2\text{O}_2]$ ratio = 0.03.

The lowest value of TOC_{norm} at the end of the experiments (0.368 ± 0.008) was obtained when 7.5% of initial H_2O_2 concentration was used. The best range of initial H_2O_2 concentrations to use for OMWs photodegradation was from 5% to 10% (w/v). In the same way, similar behaviors were obtained for TC_{norm} , IC_{norm} and TN_{norm} .

Table 3 shows the average removal percentages of the main characterization parameters of treated OMWs by the photo-Fenton reaction at different oxidant concentrations. As it can be seen, all catalysts used the highest percentage reductions values: 52.0–72.1% in TC, 45.3–80.6% in TOC, 46.0–69.5% in TN, 25.8–74.3% in COD and 34.1–72.1% in total phenolic compounds (TPCs) parameters were recorded using hydrogen peroxide in the range of 5 to 10% (w/v), with the exception of $\text{Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}$.

Table 3. Average TC, TOC, TN, COD, TPCs removal percentages determined after OMWs treatment by photo-Fenton at different oxidant concentrations. Operating conditions: pH = 3, T = 20 °C, Agitation rate = 150 rpm, and [Catalyst]/[H_2O_2] ratio = 0.03.

Parameter	% H_2O_2 (w/v)	FeCl_3	$\text{Fe}_2(\text{SO}_4)_3 \cdot \text{H}_2\text{O}$	$\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$	$\text{Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}$
%TC	2.5	61.8	65.3	65.0	59.1
	5	61.2	69.3	72.1	70.8
	7.5	70.1	69.9	57.9	69.5
	10	71.8	72.5	71.1	52.0
	15	52.5	40.0	32.4	48.8
	20	52.0	44.2	51.0	49.5
	30	53.4	54.0	53.4	52.5
%TOC	2.5	46.4	55.1	66.4	51.6
	5	54.2	54.7	69.2	56.8
	7.5	63.2	62.7	57.9	63.3
	10	57.9	52.0	68.3	44.5
	15	45.5	26.5	38.6	38.1
	20	46.1	34.2	55.8	41.6
	30	43.9	46.1	55.0	47.8
%TN	2.5	57.6	60.6	63.8	60.5
	5.0	59.1	69.5	50.9	52.5
	7.5	51.5	44.5	59.4	46.9
	10	67.9	65.1	69.4	46.0
	15	57.6	50.5	61.0	58.6
	20	98.7	52.8	60.0	59.3
	30	65.0	62.3	59.5	62.2
%COD	2.5	30.8	40.9	54.0	48.5
	5	56.5	66.0	52.7	70.0
	7.5	60.3	57.0	58.0	38.3
	10	74.3	64.2	61.4	25.8
	15	36.7	47.6	41.8	21.4
	20	20.0	14.6	23.4	16.1
	30	40.0	17.6	14.9	17.6
%TPCs	2.5	55.3	39.7	25.7	56.8
	5	68.3	48.7	36.1	44.8
	7.5	88.4	56.3	52.2	-
	10	72.1	34.1	46.1	45.1
	15	68.3	33.4	-	51.0
	20	63.5	31.7	51.2	20.0
	30	41.6	24.6	46.0	24.6
%Turbidity	2.5	80.8	91.8	87.5	87.5
	5	87.8	90.9	92.9	75.0
	7.5	94.8	99.9	81.8	52.9
	10	83.1	80.2	81.2	51.7
	15	90.0	99.8	95.7	65.4
	20	92.8	94.2	90.9	79.2
	30	94.4	90.0	94.4	66.0

In this exceptional case, optimal TOC degradation percentages (47–80%) were reached when oxidant concentrations were 2.5–5.0% (w/v) H_2O_2 . Comparing the degree of organic matter removal it can be seen that in the case of the TC and TOC parameters, the best concentration of hydrogen peroxide was 7.5% (w/v), and for COD, the best concentration was 10% (w/v). Concentration of hydrogen peroxide is the operating parameter that more significantly affects the photodegradation. The rise in initial hydrogen peroxide concentration entails an increase in the photodegradation efficiency until achieving the optimal concentration. Then, further increases in the initial hydrogen peroxide concentration cause a decrease in the photodegradation efficiency due to the “scavenging nature” of OH radicals at high H_2O_2 concentrations. The result is the formation of perhydroxyl radicals, which are significantly less reactive than hydroxyl radicals, which directly affect the final efficiency of wastewater photodegradation [37]. This fact permits more options in the selection of the initial hydrogen peroxide concentration to use at the industrial treatment level.

In the case of total phenolic compounds, removal percentages higher than 36.1% or next to 72.1% were registered at optimal hydrogen peroxide concentrations (5–10%) for all the tested catalysts. In general, the percentages of total nitrogen removal (Table 3) were not greatly affected by the concentration of hydrogen peroxide registering values of $65.3\% \pm 14.5\%$, $57.9\% \pm 8.2\%$, $60.6\% \pm 5.1\%$ and $55.1\% \pm 6.2\%$ for FeCl_3 , $\text{Fe}_2(\text{SO}_4)_3 \cdot \text{H}_2\text{O}$, $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ and $\text{Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}$ catalysts, respectively. The high standard deviation ($>10\%$) observed in the case of FeCl_3 is due to the high nitrogen removal percentage (98.7%) achieved in the experiment that operated at an initial hydrogen peroxide concentration of 20% (w/v), which is approximately double than that reached for the 7.5% of FeCl_3 . A possible reason for this behavior is that nitrogen is generated in specific conditions (abiotic N_2 fixation in presence of CO_2 abundance conditions [38,39]), which was not examined.

Considering the selectivity of the TOC parameter compared with the COD parameter, as well as the rest of removal results, 7.5% (w/v) of hydrogen peroxide concentration as the optimal concentration has been chosen to be used in the photocatalysis system. This is in concordance with previous studies, where low concentrations of H_2O_2 were used in order to avoid “scavenging effect” to OH^\bullet radicals [23].

Figure 4 shows the discoloration of OMW samples during and after the photo-Fenton treatment, indicating the gradual degradation of color with the course of the photo-oxidation reaction.

It is important to note that the amount of final iron determined (residual iron) in the treated water throughout the experiment (all catalysts) was about 95% lower than the initial amount of iron (Figure 5). This is because centrifugation allows the removal of MnO_2 and a large part of the iron ions that form sedimentary complexes with the organic matter and the OH molecules.

Different researchers have postulated that the degradation of organic matter using different iron salts varies depending on the nature of the salt used (iron II or III). In this sense, in a study conducted by Franch et al. [31], photo-catalyzed degradation of maleic acid was studied using Fe(III) salt of different natures: $\text{Fe}_2(\text{SO}_4)_3$, FeCl_3 , $\text{Fe}(\text{ClO}_4)_3$, among others. The values of the constant of lower “K” reactions were obtained when using the $\text{Fe}(\text{ClO}_4)_3$ salt since ClO_4^- did not form complexes with Fe(III) or Fe(II) [40]. In this work and as an example, the time needed by the photodegradation reaction to achieve the highest removal percentage of TC was 7 min in the case of $\text{Fe}(\text{ClO}_4)_3$ in comparison with 2 to 4 min for the other catalysts used at 5% of H_2O_2 (w/v). In addition, it was observed that when using iron-chloride, complexes gave a small water absorption band at 350 nm that did not appear when using iron-sulfate complexes, so that could affect the degradation kinetics.

The photodegradation of OMW leads to photo-reduction of dissolved ferric iron to ferrous iron (Equation (3)). The first step is a ligand-to-metal charge-transfer (LMCT) reaction. Secondly, intermediate complexes dissociate formation. The ligand can be any Lewis base able to form a complex with ferric iron (OH^- , H_2O , HO_2^- , Cl^- , R-COO^- , R-OH , R-NH_2 , etc.). Depending on the reacting ligand, the product may be a hydroxyl radical (OH^\bullet) or another radical derivate from the ligand (R^\bullet). Depending on the ligand, the ferric iron complex has different light absorption properties and a reaction takes place. Therefore, the pH plays a crucial role in the efficiency of the photo-Fenton reaction, because it strongly influences which complexes are formed. Hence, pH 2.8 was frequently

indicated as an optimum pH for the photo-Fenton treatment, because at this pH, precipitation does not take place yet and the dominant iron species in solution is $[\text{Fe}(\text{OH})]^{2+}$, the most photoactive ferric iron–water complex [35,36].

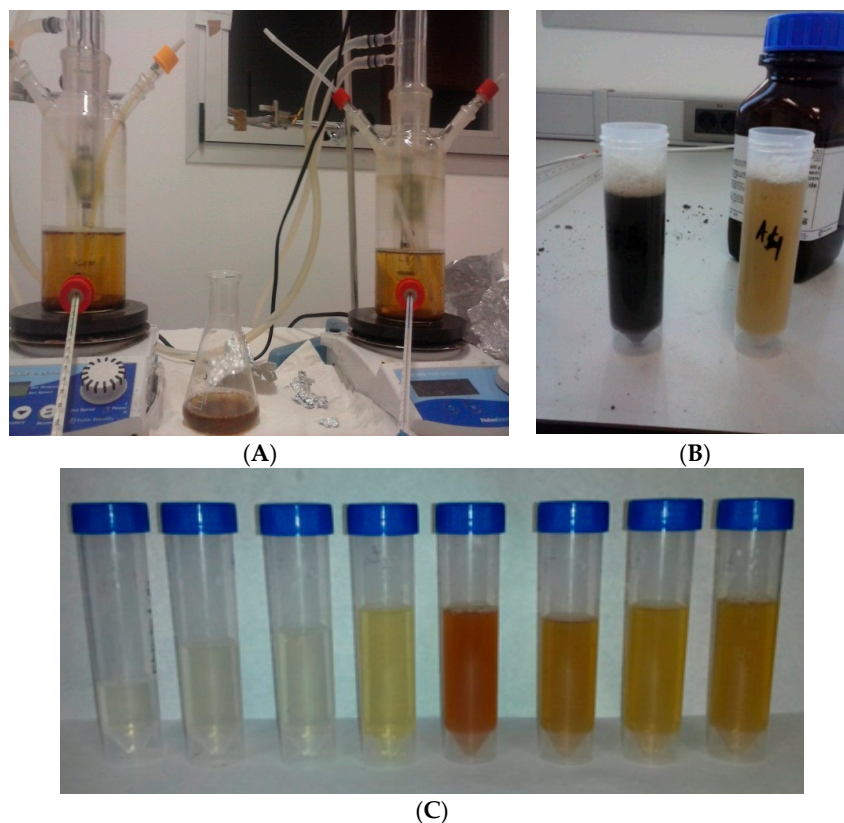


Figure 4. (A) Experimental device used for the treatment of OMWs by the photo-Fenton system (Catalyst/UV/H₂O₂) after natural sedimentation. (B) Stopping the photo-Fenton reaction with MnO₂. (C) Samples taken along the photodegradation of OMWs. Operating conditions: COD = 6670 mg O₂/L; H₂O₂ concentration used = 10% w/v; pH = 3; T = 20 °C; Agitation rate = 150 rpm and $[\text{Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}]/[\text{H}_2\text{O}_2]$ ratio = 0.03; operating time = 180 min.

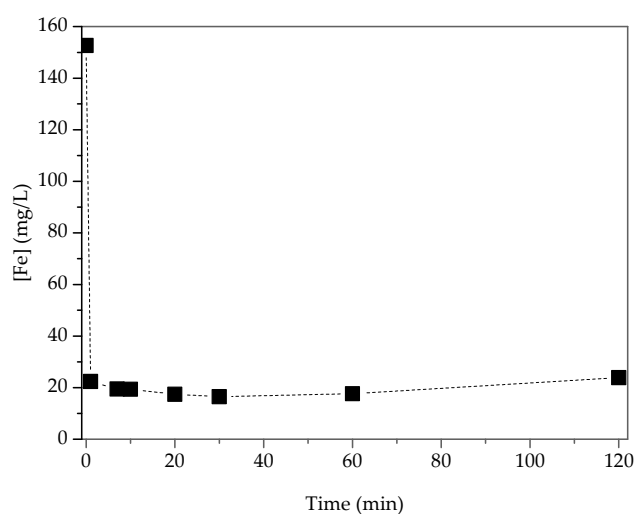


Figure 5. Behavior of iron during OMWs treatment by the photo-Fenton reaction. Operating conditions: Initial concentration of the H₂O₂ solution used = 5.0% (w/v); pH = 3.0; T = 20 °C; agitation rate = 600 rpm and $[\text{Fe}_2(\text{SO}_4)_3 \cdot \text{H}_2\text{O}]/[\text{H}_2\text{O}_2]$ ratio = 0.03.

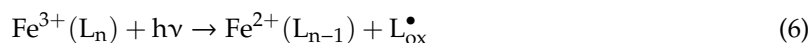
Bamwenda et al., [41] studied the formation of O₂ and H₂ from water using different iron salts coupled to a tungsten salt. They concluded that the solution of Fe₂(SO₄)₃ had much higher absorption in near UV-light than FeSO₄, indicating that, in this region, iron III ions had a higher coefficient of light absorption than iron II species. However, in the present study, quite similar percentages of degradation in terms of TOC have been obtained when using any of the catalysts where the highest percentages of TOC removal have been registered when using concentrations of H₂O₂ in the range 5–10% (w/v) (Table 3).

Selection of Catalyst

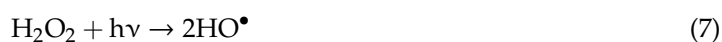
Results showed that catalyst application promotes higher removal percentages than without a catalyst. In this sense, when only photolysis (UV-light) was applied (Figure 1B), the initial organic load is independent of the final removal percentages registered. In addition, Hodaifa et al. [5] developed photo-oxidation of OMW using UV/H₂O₂ system at similar conditions to that used in this work but without a catalyst (initial COD = 1944.2 mg O₂/L, initial H₂O₂ concentration = 10% (w/v), stirring speed = 150 rpm, T = 20 °C and pH = 3). In this sense, and in order to define the effect of the combination or not among UV light, oxidant and catalyst in the same system, it could be indicated that the removal percentages were increased according to the following sequence UV < UV/H₂O₂ < UV/FeCl₃/H₂O₂. The final percentages reached for the parameters TC, TOC and TN have been for only UV-light 43.3%, 34.3% and 40.0%, for UV/H₂O₂ system 42.9%, 38.4% and 45.3% [5] and for the system UV/FeCl₃/H₂O₂, 71.8%, 57.9% and 67.9%, respectively. These results were obtained using OMW with similar initial TOC value = 3929 mg/L. Irradiation of OMW with ultraviolet light (UV) leads to faster rates and higher yields of inorganic products. This degradation is due mainly to the photochemistry of Fe(III) present in the OMW, as in Equation (5) [36].



Fe³⁺ complexes go through ligand-to-metal charge transfer (LMCT) excitation, dissociating to give Fe(II) and an oxidized ligand, L_{ox}, [29],



The photochemistry of Fe(III) is advantageous to Fenton AOPs because the reduced iron can then react with H₂O₂ to produce HO• (Equation (1)) and because oxidation of the ligand may lead to further degradation of the target pollutant [29,34–36]. UV-light can also photolysis H₂O₂ as in Equation (7):



In the photo-oxidation system of UV/catalyst/H₂O₂, the removal percentages of the other water quality parameters were determined, such as TN, TPCs and Turbidity (Table 3). TN and Turbidity were not highly affected by the type of catalyst used. In all cases, the removal percentages of TN were in the range of 50% to 70% and the removal percentages of turbidity were in the range of 80% to 90%. An exception was observed in the case of the catalyst Fe(ClO₄)₃·H₂O, where the range registered was from 52% to 88%. However, for TPCs, a clear difference in the efficiency when FeCl₃ was used as catalyst was shown. In this case, removal percentages were from 41.6% to 88.4% against 25.0% to 58.0% for the rest of the catalysts used. In the same way, FeCl₃ as the catalyst used in the range of 5% to 10% (w/v) registered higher removal percentages for TOC (55.0% and 80.1%) and COD (56.5% and 74.3%), respectively.

Table 4 shows the commercial prices and the application of the different catalysts used in this work. The economic advantage of the use of ferric chloride as a catalyst is an additional benefit.

Table 4. Oxidation state and commercial price of the iron use as catalysts.

Catalyst	Oxidation State	Price/Supplier	Applications
FeCl ₃	Fe ⁺³	38.9 €/kg Sigma-Aldrich	Wastewater coagulation [42]; reduces membrane fouling in MBRs [43]; removes heavy metals in soils [44]; removes phosphates and heavy metals in water [45]; advanced immobilized oxidation [46].
Fe ₂ (SO ₄) ₃ ·H ₂ O	Fe ⁺³	176.3 €/kg Honeywell Fluka	Homo and heterogeneous catalysis of wastewater oxidation [47].
FeSO ₄ ·7H ₂ O	Fe ⁺²	60 €/kg Sigma-Aldrich	Advanced chemical oxidation [48]; coagulant [42].
Fe(ClO ₄) ₃ ·H ₂ O	Fe ⁺³	394 €/kg Sigma-Aldrich	Advanced chemical oxidation in OMWs [49]. Synthesis of furans and indoles by photodegradation [50].

Taking into account the results obtained (all parameters determined) as well as the economic viewpoint, the best catalyst to be used on the OMWs degradation is FeCl₃. In addition, this catalyst is widely used because its different capacities as a coagulant [42], for fouling mitigation in anaerobic membrane reactors [31], for reduction of phosphates and heavy metals in wastewater [45,46], etc.

2.3. Kinetic Study

Figure 6 shows the variation of TOC conversion values of OMW throughout the photodegradation reaction time for the best initial concentration of the hydrogen peroxide (7.5%, w/v) and for other H₂O₂ concentration (5%, w/v). In previous work [5], it has been demonstrated the effective adjustment of TOC conversion data to the integrated equation of the Lagergren model [51],

$$X_{\text{TOC}, t} = X_{\text{TOC}, \text{max}} (1 - \exp(-k t)) \quad (8)$$

where 'k' is the rate constant of pseudo-first order reaction (1/min), 'X_{TOC, max}' is the maximum conversion achieved when t = t_∞ and 'X_{TOC, t}' is the conversion obtained at any time during the photoreaction.

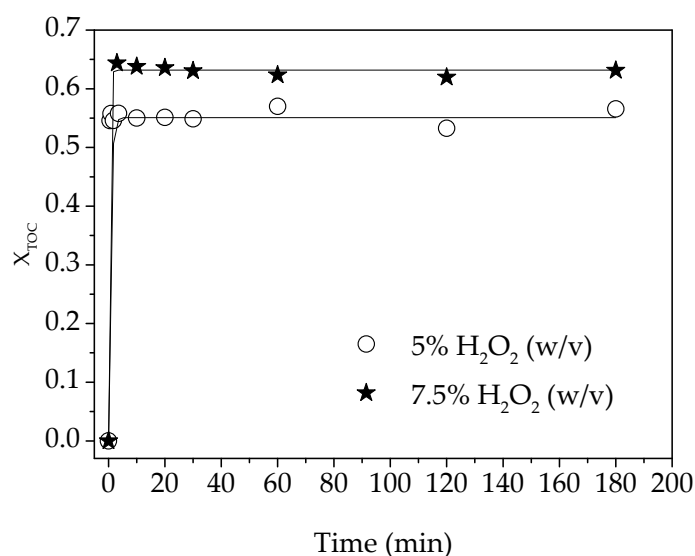


Figure 6. Variation of TOC conversion values of OMW throughout the photodegradation reaction time. Operating conditions: Initial concentration of the H₂O₂ solution used = 5.0% and 7.5% (w/v); pH = 3.0; T = 20 °C; agitation rate = 600 rpm and [FeCl₃]/[H₂O₂] ratio = 0.03. Solid line corresponding to the model adjustment.

Table 5 shows the kinetic parameters determined by fitting experimental data to Equation (8). The kinetic parameters were determined for the optimal conditions obtained for each catalyst.

Table 5. Kinetic parameters determined for the best operational conditions of each catalyst used. Operational conditions: pH = 3, T = 20 °C, agitation rate = 150 rpm and [Catalyst]/[H₂O₂] ratio = 0.03.

Catalyst	%H ₂ O ₂	X _{TOC, max}	k (min ⁻¹)	RSS *	R ²
FeCl ₃	7.5	0.632	3.00	4.17 × 10 ⁻⁴	0.999
FeCl ₃	10	0.583	0.841	2.01 × 10 ⁻⁴	0.999
Fe ₂ (SO ₄) ₃ ·H ₂ O	5	0.549	2.00	7.92 × 10 ⁻⁴	0.996
Fe ₂ (SO ₄) ₃ ·H ₂ O	7.5	0.628	1.13	3.61 × 10 ⁻⁵	0.999
FeSO ₄ ·7H ₂ O	5	0.693	2.00	1.16 × 10 ⁻³	0.997
FeSO ₄ ·7H ₂ O	10	0.687	1.50	2.36 × 10 ⁻³	0.993
Fe(ClO ₄) ₃ ·H ₂ O	5	0.578	1.00	4.55 × 10 ⁻³	0.983
Fe(ClO ₄) ₃ ·H ₂ O	7.5	0.636	1.20	4.33 × 10 ⁻³	0.985

* Residual sum of squares.

As it can be seen, in general and for all the catalysts, the average value of the maximum conversion values achieved was 0.623 ± 0.047 . This fact together with the efficiency of FeCl₃ in remove TPCs (72%), COD (74.3%) as well as its low price, demonstrate that FeCl₃ is the best catalyst for the photo-Fenton treatment of OMW.

Finally, it is important to mention that photo-oxidation represents only one-step in a more complete process for OMW treating. After photo-oxidation, a neutralization unit would be necessary to raise the pH (pH = 6–9) by using a base solution (such as NaOH). Then, a natural sedimentation or assisted sedimentation by flocculation unit would be required to separate and recover the catalyst in Fe(OH)₃ form, which could be reused through its recirculation to the oxidation reactor. To remove turbidity after sedimentation unit a filtration through a sand filter or any other filtering body allows the obtaining of treated water for irrigation. In the case that the target of the OMW treatment process is to achieve a treated water for reuse, the addition of an ultrafiltration by using a membrane unit or reverse osmosis unit would be necessary.

3. Materials and Methods

3.1. Chemicals

For the photo-Fenton oxidation, the catalysts used in this study were: Iron (III) chloride (FeCl₃) 30% (w/w), Iron (III) sulfate hydrate (Fe₂(SO₄)₃·H₂O), Iron (II) sulfate heptahydrate (FeSO₄·7H₂O), and Iron(III) perchlorate hydrate (Fe(ClO₄)₃·H₂O). All chemicals were purchased from Sigma-Aldrich (Madrid, Spain), except FeCl₃, purchased from PanReac S.A (Barcelona, Spain).

Hydrogen peroxide solution (30% w/v) in stable form, Manganese IV oxide and potassium dichromate, 99.5% were purchased from Fisher Scientific (Madrid, Spain). Hydrochloric acid 37% was purchased from Acro organics (Barcelona, Spain). Titanium (IV) oxysulfate-sulfuric acid solution 27–31% H₂SO₄ was supplied by Fluka Analytical (Madrid, Spain).

3.2. Sampling and Comparative Analysis of OMW

The raw wastewaters used in this work were directly collected during spring months (April–June) from accumulation rafts of four different mills in Seville province (Spain), all of them operating with a two-phase continuous centrifugation process. These wastewaters were the result of mixing olives and olive oil washing wastewaters with all the other wastewaters generated in the mill.

3.3. Methodology

The oxidation reaction was performed in a photo-reactor (1L capacity). In this sense, the catalyst was dissolved in 600 mL of OMW sample and the pH value was adjusted to 3.0 by 1 M HCl [18].

Subsequently, H₂O₂ solution (at the studied concentration) was added and the immersion ultraviolet lamp was switched on.

The UV-lamp in the photo-reactor was covered by a quartz immersion tube and a quartz cooling jacket. A magnetic stirrer inside the photo-reactor to increase the degree of mixing of the OMW was used, which allows greater access to the UV-light. The UV-lamp used was an immersion lamp, model TQ 150 (standard), N° 5600 1725, brand HNG Germany G4 (Hanau, Germany). The dimensions of the UV-lamp were total immersion 384 mm, luminous part 303 mm, the emission center at 44 mm and with a power of 150W. The power of the UV-lamp per surface unit was 10,000 W/m², which is higher than the maximum power of the sun for an average day (146 W/m²), [52]. The inner photo-reactor temperature was controlled through a quartz-cooling jacket located around the UV-lamp. A portable chiller (Mod. PolyScience, Niles, Illinois, USA) pumped the cooled water through the quartz jacket of the lamp.

The common operating conditions were pH = 3, temperature = 20 °C, stirring rate = 150 rpm and the [Catalyst]/[H₂O₂] ratio = 0.03. This low ratio used ensures the sensibility of the catalyst to degrade OMW and to avoid false results. In other words, to detect the maximum capacity of each catalyst to degrade the organic matter of OMW. The initial hydrogen peroxide amount necessary for the complete degradation of the organic matter (COD) of OMW was calculated according to the reaction stoichiometry.

For the photoreaction monitoring, 40 mL of effluent were sampled at 3, 10, 20, 30, 60, 120 and 180 min. Four sets of experiments, one set for each catalyst used, were performed. In each experimental set by catalyst, experiments at different H₂O₂ concentrations (2.5%, 5.0%, 7.5%, 10.0%, 15.0%, 20.0%, and 30.0%, w/v) were performed.

3.4. Analytical Methods

Real OMWs were characterized by measuring the following parameters: pH value, electric conductivity, turbidity, moisture and volatile materials, total solids, organic matter, ashes, chemical oxygen demand (COD), total carbon (TC), total organic carbon (TOC), inorganic carbon (IC), total nitrogen (TN), total phenolic compounds (TPCs), total iron, chloride and sulfates.

The value of pH was measured using a CRISON pH meter, mod. LPG 22.

Electric conductivity was determined directly by a CRISON conductivity meter, GLP31 model.

Turbidity was measured by a Turbidimeter Hanna, mod. HI93703.

The total solids and moisture and volatile materials were determined according to the weight loss of the sample after being placed in an oven, type Memmert UF110 at 105 ± 1 °C.

Ashes were determined by using an oven, type ELF14 of CARBOLITE at 575 ± 5°C.

The percentage of organic matter was calculated as percentage of total solid minus the percentage of ashes.

Chemical oxygen demand (COD) was measured by the photometric determination (620 nm) of the concentration of chromium (III) after 2 h of oxidation with potassium dichromate/sulfuric acid/silver sulfate at 148 °C [53].

Total carbon (TC) represents all the carbon contained in the sample; this includes organic and inorganic carbon (TC = TOC + IC), total organic carbon (TOC) is the organic carbon that is converted into carbon dioxide after oxidation (TOC = TC – IC), inorganic carbon (IC) is the inorganic carbon in a sample that after acidification, turns into carbon dioxide. IC includes all carbonates, bicarbonate and dissolved carbon dioxide (IC = TC – TOC) and total nitrogen (TN) is all nitrogen in the sample, and this includes organic and inorganic nitrogen. Total Carbon and Nitrogen were determined using an analyzer provided by Skalar Company (mod. Formacs^{HT} and Formacs^{TN}, Breda, Netherlands).

Total phenolic compounds (TPCs) was determined by making it react with a derivative thiazol, giving a purple azo dye, which was measured photometrically at 475 nm [54,55].

Total iron ions was determined by reduction of all iron ions to iron ion (II) in a thioglycolate medium with a derivative of triazine. This reaction resulted in a reddish-purple complex that was determined photometrically at 565 nm [54,55].

Sulfates and chloride were determined photometrically at 420 nm and 450 nm, respectively [54,55].

3.5. Calculations and Kinetics

Removal percentages for each parameter were calculated as follows:

$$\% \text{Removal of the parameter} = \frac{(\text{Parameter}_0 - \text{Parameter}_i)}{\text{Parameter}_0} \quad (9)$$

where 'Parameter₀' is the value of the parameter at time equal to 0 (at the beginning of the experiment), and 'Parameter_i' corresponds to the value of the parameter at any time during the experiment.

For the kinetic study of the organic matter degradation by the photo-Fenton reaction, the TOC parameter was selected due to its high selectivity and sensibility to any change in the organic matter [56]. In this sense, taking into account that the reaction was developed in a batch stirred tank reactor and considering a constant density of the mixture, TOC conversion can be calculated as follows:

$$X_{\text{TOC}} = \frac{(\text{TOC}_0 - \text{TOC}_i)}{\text{TOC}_0} \quad (10)$$

where 'TOC₀' is the TOC value at t = 0 h (at the beginning of the experiment), 'TOC_i' is the TOC value at any time during the photoreaction and 'X_{TOC}' is the degree of conversion of the organic matter represented on TOC base.

The mathematical models used in this work were adjusted by using OriginPro 8 Program.

4. Conclusions

The photo-Fenton reaction is proposed as a very effective method for treating high-polluted OMW (without dilution) due to its capacity on the degradation of a wide range of compounds. The photoreaction occurs in two stages: first, an instantaneous stage (<4 min), and a second slower stage. This method has a high degradation capacity and high treated wastewater productivity (due to short time for photoreaction), which means small and compact equipment at industrial scale.

On the other hand, among different iron salts tested, FeCl₃ was selected as the best catalyst due to its effectiveness, economic price and availability standpoint. This catalyst registered high removal values for COD (60.3%), TOC (63.2%), TN (51.5%), and total phenolic compounds (88.4%), when hydrogen peroxide concentration was used at 7.5% (w/v).

The photodegradation of OMW by photo-Fenton would only be an operating unit integrated in a complete process for the treatment of OMW. In fact, this photo-oxidation unit can be integrated in a treatment process based on physicochemical treatments or in a combination of physicochemical and biological treatments. In the first process, the process sequence can be formed by (1) OMW natural sedimentation by gravity, (2) photo-oxidation, (3) neutralization, (4) sedimentation-flocculation, (5) conventional filtration by sand filters with or without membrane filtration (ultrafiltration or reverse osmosis). In the second process, photo-oxidation can be used to reduce initial organic load and remove microbial growth inhibitory/toxic compounds before the biological treatment or after the biological treatment in order to remove the residual organic load obtained.

5. Patents

Hodaifa, G.; Agabo-García, C. Method for wastewater treatment based on photo-oxidation by ultraviolet light. Patent ES-2673673-B1, 2019.

Supplementary Materials: The following are available online at <http://www.mdpi.com/2073-4344/10/5/554/s1>, Figure S1: Variation of the TC content of OMW with respect to operating time for different concentrations of H₂O₂

(• 2.5%, • 5%, • 10%, • 15%, • 20% and • 30%) in the system (Catalyst/UV/H₂O₂). Common operating conditions: pH = 3, T = 20 °C, stirring speed = 150 rpm and the ratio [FeCl₃]/[H₂O₂] = 0.03.

Author Contributions: Conceptualization, G.H.; methodology, G.H. and C.A.G.; software, G.H. and C.A.G.; validation, G.H., C.A.G. and R.B.; formal analysis, G.H. and C.A.G.; investigation, C.A.G. and G.H.; resources, G.H.; data curation, G.H., C.A.G. and R.B.; writing—original draft preparation, C.A.G.; R.B. and G.H.; writing—review and editing, G.H.; visualization, G.H. and R.B.; supervision, G.H.; project administration, G.H.; funding acquisition, G.H. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest: The authors declare no conflict of interest.

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