# Maximizing Throughput in Flow Shop Real-Time Scheduling 

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#### Abstract

We consider scheduling real-time jobs in the classic flow shop model. The input is a set of $n$ jobs, each consisting of $m$ segments to be processed on $m$ machines in the specified order, such that segment $I_{i}$ of a job can start processing on machine $M_{i}$ only after segment $I_{i-1}$ of the same job completed processing on machine $M_{i-1}$, for $2 \leq i \leq m$. Each job also has a release time, a due date, and a weight. The objective is to maximize the throughput (or, profit) of the $n$ jobs, i.e., to find a subset of the jobs that have the maximum total weight and can complete processing on the $m$ machines within their time windows. This problem has numerous real-life applications ranging from manufacturing to cloud and embedded computing platforms, already in the special case where $m=2$. Previous work in the flow shop model has focused on makespan, flow time, or tardiness objectives. However, little is known for the flow shop model in the real-time setting. In this work, we give the first nontrivial results for this problem and present a pseudo-polynomial time $(2 m+1)$-approximation algorithm for the problem on $m \geq 2$ machines, where $m$ is a constant. This ratio is essentially tight due to a hardness result of $\Omega\left(\frac{m}{\log m}\right)$ for the approximation ratio. We further give a polynomial-time algorithm for the two-machine case, with an approximation ratio of $(9+\varepsilon)$ where $\varepsilon=O(1 / n)$. We obtain better bounds for some restricted subclasses of inputs with two machines. To the best of our knowledge, this fundamental problem of throughput maximization in the flow shop scheduling model is studied here for the first time.


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## 1 Introduction

Flow shop is a fundamental scheduling model where a set of jobs needs to be processed in multiple stages in a specified order that is the same for all jobs. There are many real-world applications of flow shop scheduling, ranging from production planning and computing platforms to satellite systems and service centers. For instance, an autonomous car runs applications, such as obstacle detection and route planning, applying deep neural networks on an embedded computing platform, which are composed of a CPU host and a GPU accelerator connected via a non-preemptive bidirectional bus. Each execution instance (i.e., job) of the applications is first initiated in the CPU to preprocess the input data, then transfers the data from CPU to GPU via the bus, executes the computation on the GPU, and finally transfers the results back via the bidirectional bus. There are multiple such jobs running in real-time with different release times and deadlines, e.g., multiple images to be processed by the object detection application in a time window. Hence, the computing platform needs to schedule the execution on the CPU and GPU, as well as the data transfers on the bus, to meet preset deadlines, e.g., to maximize the number of images processed in a time window.

The flow shop model has been widely studied for minimizing the latest completion time of any job (or, makespan) since the 1950s, starting with the seminal work of Johnson [16], which showed that makespan minimization in two-machine flow shop can be solved in polynomial time. However, most extensions of the problem are strongly NP-hard [7]. For example, makespan minimization for flow shop with three machines is already NP-complete, even if the input length is measured by the sum of the job lengths [12]. Hence, later works studied approximation algorithms for the problem (see, e.g., [13, 18, 20, 22, 24]).

In this paper, we are interested in flow shop scheduling for jobs with different release times, due dates, and weights, and the scheduling objective is to maximize the throughput the total weight of the jobs that are completed by their due dates. Surprisingly, in contrast to the extensive results on minimizing the makespan, flow time, and tardiness in the flow shop model, there is little work on maximizing the throughput of jobs with due dates. On the other hand, the problem of maximizing the throughput of jobs with release times, due dates, and weights, also known in the literature as (aperiodic) real-time scheduling, has been widely studied. In this classic model, each job can be processed to completion on a single machine or any of the parallel machines (see, e.g., $[1-4,9,15,17,19,25]$ ).

We now formalize our problem. In the $m$-machine flow shop model, there is a set of $n$ jobs, $\mathcal{J}=\left\{J_{1}, \ldots, J_{n}\right\}$, and $m$ machines, $M_{1}, \ldots, M_{m}$. Each job $J_{j}, 1 \leq j \leq n$, has a release time, a due date, and a weight, given by $r_{j} \geq 0, d_{j} \geq 0$, and $w_{j}>0$, respectively. A job can only start executing on machine $M_{i}, 2 \leq i \leq m$, after it has finished its execution on the previous machine $M_{i-1}$. In addition, at any time $t \geq 0$, each of the machines can process at most one job. For a job $J_{j}$, we denote the processing time of its $i$-th segment to be executed on machine $M_{i}$ by $p_{j, i}$. We assume that $p_{j, i}, r_{j}$ and $d_{j}$ are rational numbers. We further assume that all job segments are non-preemptive. In other words, once a job $J_{j}$ has started its execution on a machine, this machine cannot stop or switch to another job until $J_{j}$ has finished its execution on this machine. We seek a subset of jobs $\mathcal{J}^{\prime} \subseteq \mathcal{J}$ that can be feasibly scheduled (i.e., each job $J_{j}$ can complete processing on all machines in a flow shop manner in its time window $\left.\left(r_{j}, d_{j}\right]\right)$ and has a maximum total weight. We denote this maximum throughput objective by MaxT. We obtain results for MaxT in the $m$-machine flow shop model, with a focus on the special case of two-machine flow shop.

### 1.1 Applications

In the following, we motivate MaxT in the flow shop model with some real-life applications.
Scheduling in Cloud Data Centers. A cloud-data-center ( $C D C$ ) consists of a set of server clusters connected with clients through a network. Since all the resources are stored on the servers, clients generate resource requests from the CDC. A data request consists of two steps: task execution, in which data is obtained from a disk or distributed storage systems and stored in memory, and then transmission from memory to the client over the network (see, e.g., [26]). When data requests have release times and due dates, a natural goal is to maximize the total number of requests that can be processed by the CDC in a given time interval. This yields an instance of MaxT in the flow shop model.

Earth Observation Satellites. An earth observation satellite (EOS) is equipped with highresolution cameras for observing target objects across the surface of Earth. There are available time windows for multiple EOSs to observe a given object and to download the acquired image/video data to ground receiver stations. The problem of observation scheduling (at stage 1) and data downlink scheduling (at stage 2) with the objective of maximizing the number of satellites that can complete processing in their time windows yields an instance of MaxT in the two-machine flow shop model (see, e.g., [26]).

Autonomous Vehicle Navigation. An object detection application running in autonomous cars takes images from a front-facing camera as input and produces car steering angles as output (see, e.g., [6]). Since the algorithm uses deep neural networks (DNN), each image is handled in stages (preprocessing data in CPU, data transfers between CPU and GPU, and DNN computation in GPU), the process of handling the images in real-time so as to maximize the number of images processed in a given time window can be viewed as a MaxT instance in the flow shop model.

### 1.2 Contributions and Techniques

We say that $\mathcal{A}$ is a $\rho$-approximation algorithm for a maximization problem $\Pi$, for $\rho \geq 1$, if for any instance $I$ of $\Pi, \mathcal{A}(I) \geq \frac{O P T(I)}{\rho}$, where $O P T(I)$ is the value of an optimal solution for $I$.

In this paper, we study the fundamental problem of throughput maximization in the flow shop scheduling model. Our main result is a polynomial-time $(9+\varepsilon)$-approximation algorithm for MaxT in the two-machine flow shop, where $\varepsilon=O(1 / n)$ for an input of size $n$ (i.e., $n=|\mathcal{J}|$ ). We derive the algorithm by first obtaining a pseudo-polynomial time $(2 m+1)$-approximation algorithm for MaxT on $m$ machines, where $m \geq 2$ is a constant. We note that the ratio of $(2 m+1)$ is essentially tight for any $m \geq 3$, due to a known hardness of approximation result for a ratio $\Omega\left(\frac{m}{\log m}\right)[14]$.

We show that MaxT admits better approximations on some restricted instances of the two-machine model. In particular, we present a 4-approximation algorithm for instances where all jobs have the same release time, i.e., $r_{j}=0$ for all $J_{j} \in \mathcal{J}$, and uniform weights. For the special case where all jobs have the same time window and arbitrary weights, we give a $(3+\varepsilon)$-approximation algorithm, for any fixed $\varepsilon>0$.

Techniques. In Section 2, we give an approximation algorithm for instances of MaxT on $m$ machines, where $m$ is some constant. As our algorithm requires solving a Configuration Linear Program (LP), this implies a pseudo-polynomial running time. Showing that this
algorithm can be implemented in polynomial time, with only a slight degradation in the approximation ratio, is a major challenge even in the two machine case. We use the following key observation. Any instance $\mathcal{J}$ can be modified to an instance $\mathcal{J}_{\text {new }}$ (by replacing some jobs with new jobs) in which for every job $J_{j} \in \mathcal{J}_{\text {new }}$ either both $p_{j, 1}$ and $p_{j, 2}$ are large relative to $d_{j}-r_{j}$, or both $p_{j, 1}$ and $p_{j, 2}$ are small relative to $d_{j}-r_{j}$. Then, by an intricate analysis, we show how to reduce the number of variables associated with the jobs in $\mathcal{J}_{\text {new }}$ to be of size polynomial in $\left|\mathcal{J}_{\text {new }}\right|$ (and consequently also in $|\mathcal{J}|$, since we add only a polynomial number of new jobs) with only a minor degradation in the quality of the solution. The resulting polynomial-size linear program can then be solved and rounded in polynomial time to obtain an approximate solution (details are in Section 3). In one of the special cases, we establish a precise relation between the approximability of classic real-time scheduling on a single machine and MaxT in the two-machine flow shop (details are in Section 4.1). This allows the use of approximation algorithms for the single machine case for solving our problem.

### 1.3 Prior Work

The problem of real-time scheduling with the objective of throughput maximization is discussed widely in the literature. A general instance of the problem consists of a set of $n$ jobs and $k$ machines, for some $k \geq 1$, where each job $j$ has a weight $w_{j}>0$, a release time $r_{j}$, a due date $d_{j}$ and a processing time $p_{j i}$ on machine $i$, for $1 \leq i \leq k$ and $1 \leq j \leq n$. The goal is to find a non-preemptive schedule that maximizes the weight of jobs that meet their respective due dates. Note that all the related works in this domain do not consider the flow shop model. Instead, the $k$ machines form a single stage, where each job needs to be processed on any one of the machines.

The problem is known to be NP-complete already in the single machine case (i.e., $k=1$ ), where all jobs have the same (unit) weight [11]. Some special cases of the problem are known to be solvable in polynomial time. Moore [19] showed for the single machine case and uniform job weights that, if $r_{j}=0 \forall j$ the problem can be solved in time $O\left(n^{2}\right)$. Sahni presented in [21] a fully polynomial time approximation scheme (FPTAS), whose running time is $O\left(\frac{n^{3}}{\varepsilon}\right)$, for the more general case where jobs have the same release time and arbitrary weights.

Bar-Noy et al. [3, 4] considered the real-time scheduling problem for general instances with $k$ machines, for some $k \geq 1$, where jobs may have arbitrary weights and arbitrary release times and due dates. They presented in [3] a $(2+\varepsilon)$-approximation algorithm, using the local ratio technique. A quasi-polynomial time dynamic programming framework was proposed in [15], which gives a $(1+\varepsilon)$-speed $(1+\varepsilon)$-approximation algorithm for the weighted throughput problem on $k$ machines. The best known result without speed augmentation is an $\frac{e}{e-1}<1.582$ approximation algorithm [9], for a single machine and uniform job weights.

We note that a variant of MaxT, where for every job $J_{j} \in \mathcal{J}$, the start-times of all segments of $J_{j}$ are given explicitly, yields an instance of maximum weight independent set in $m$-union graphs. Recall that an $m$-union graph can be modeled as the intersection graph of $m$-segments, i.e., each vertex in the graph can be represented by at most $m$ segments on the real line. Two vertices are adjacent if their $i$ th segments intersect. For this problem, the paper [5] presented a $2 m$-approximation algorithm that was shown to be close to the best possible, due to a hardness of approximation result for a ratio of $\Omega\left(\frac{m}{\log m}\right)$ [14]. The hardness result carries over to MaxT in the flow shop model and $m$ machines, for any $m \geq 3$. Our approximation algorithm for a constant number of machines builds on an algorithm presented in [5]. However, further steps are required to obtain polynomial running time, which is the main contribution of this paper.

Another line of work that relates to MaxT deals with maximizing the total weight of just-in-time (JIT) jobs, i.e., the weighted number of jobs that are completed exactly on their due dates. All previous studies assume that $r_{j}=0 \forall j$. Choi and Yoon [8] show that JIT two-machine flow shop with arbitrary job weights is NP-complete. The special case of uniform job weights is solvable in polynomial time on two machines and is strongly NP-hard for instances with three machines. The best known result is an FPTAS in [10] (see also [23]).

We are not aware of earlier studies of throughput maximization in the flow shop model.

## 2 Approximation Algorithm for Fixed Number of Machines

In this section, we present a pseudo-polynomial time algorithm for MaxT on flow shop instances with $m \geq 2$ machines, where $m$ is some constant. Given the set of jobs $\mathcal{J}$, each job $J_{j}, 1 \leq j \leq n$, is associated with $m$ segments and a weight $w_{j} \geq 0$. Also, $J_{j}$ has a release time and a due date, $r_{j} \geq 0$ and $d_{j} \geq 0$, respectively. We seek a subset of the jobs that can be feasibly scheduled on the machines in a flow shop manner, such that the total weight of scheduled jobs is maximized.

As the processing time $p_{j, i}$ on machine $M_{i}$, release time $r_{j}$, and deadline $d_{j}$ of job $J_{j}$ are all rational numbers, we can obtain integer values for these parameters by appropriate scaling. Since all these values are integral, it is easy to see that any feasible solution can be "tweaked" so that the start times of all segments of all jobs begin at an integral time point. Thus, from now on we assume that this is the case. This allows us to discretize the input and consider all the possible occurrences of a job $J_{j}$ in its time window $\left(r_{j}, d_{j}\right]$. An occurrence of $J_{j}$ specifies the start times of all segments of $J_{j}$ on the $m$ machines in $\left(r_{j}, d_{j}\right]$. Note that the number of such possible occurrences of job $J_{j}$ is upper bounded by $\left(d_{j}-r_{j}\right)^{m}$.

We give some notations towards solving MaxT on $m$ machines using a linear program. Let $\mathcal{L}_{j}$ denote the set of occurrences of job $J_{j}$, so the number of the occurrences of $J_{j}$ is $\left|\mathcal{L}_{j}\right|$. Let $\mathcal{L}=\bigcup_{j=1}^{n} \mathcal{L}_{j}$. Clearly, $|\mathcal{L}|=\sum_{j=1}^{n}\left|\mathcal{L}_{j}\right|$. Let $x^{\ell}(j) \in\{0,1\}$ be an indicator variable for the selection of the $\ell$-th occurrence $J_{j}^{\ell}$ of $J_{j}$ in the solution, where $1 \leq \ell \leq\left|\mathcal{L}_{j}\right|$. We note that the number of variables and the number constraints in the linear program is $O\left(\sum_{j=1}^{n}\left(d_{j}-r_{j}\right)^{m}\right)$, and is thus pseudo-polynomial in the input size. Let $\mathbf{w} \in \mathbb{R}^{n}, \mathbf{x} \in \mathbb{R}^{|\mathcal{L}|}$ be a weight vector and a relaxed indicator vector, respectively. Then, $\mathbf{w} \cdot \mathbf{x}=\sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} w_{j} x^{\ell}(j)$.


Figure 1 The job clique $\left(J_{1}^{3}, J_{2}^{4}, J_{1}^{2}, J_{4}^{1}\right)$ is defined by $z$, the right endpoint of the $i$ th segment of $J_{1}^{3}$. The clique contains two occurrences of $J_{1}: J_{1}^{3}$ and $J_{1}^{2}$. The next clique, $\left(J_{1}^{2}, J_{5}^{1}\right)$, is defined by the segment having its right endpoint at $z^{\prime}$.

We now define job cliques on each of the $m$ machines as follows. For machine $1 \leq i \leq m$, we examine the time axis from left to right and find among the segments that need to be processed on machine $i$ a segment whose right endpoint is earliest. Let $z$ be the time point
where this segment ends. We now define a clique $\mathcal{C}$ consisting of all job occurrences whose $i$ th segment intersects the time point $z$. The next clique is defined by the earliest endpoint $z^{\prime}$ of an $i$ th segment of a job, for which the following holds: there exists a job occurrence $J_{k}^{r}$, such that the $i$ th segment of $J_{k}^{r}$ intersects $z^{\prime}$, but $J_{k}^{r} \notin \mathcal{C}$, as shown in Figure 1. Intuitively, the endpoints $z$ and $z^{\prime}$ in the definition of job cliques capture the maximum intersecting job occurrences in the time window $\left[z, z^{\prime}\right]$. Hence, a feasible schedule can only select one job occurrence in each clique.

We formulate the linear programming relaxation for Max T as follows.

$$
\text { (P) maximize } \mathbf{w} \cdot \mathbf{x} \text { subject to: }
$$

$$
\begin{aligned}
& \sum_{J_{j}^{\ell} \in \mathcal{C}} x^{\ell}(j) \leq 1 \quad \text { for each clique } \mathcal{C} \\
& \left|\mathcal{L}_{j}\right| \\
& \sum_{\ell=1}^{\ell} x^{\ell}(j) \leq 1 \quad \forall 1 \leq j \leq n \\
& x^{\ell}(j)
\end{aligned} \geq 0 \quad \forall 1 \leq j \leq n, 1 \leq \ell \leq\left|\mathcal{L}_{j}\right|
$$

The first constraint ensures that at most one job occurrence is selected from each clique. The second constraint guarantees that at most one occurrence of a job $J_{j}$ is selected for the solution, $\forall J_{j} \in \mathcal{J}$. We note that (P) can be viewed as a Configuration LP, where each occurrence, $J_{j}^{\ell}$, defines a configuration, $\forall J_{j} \in \mathcal{J}$.

Considering the neighbors of a job occurrence $J_{j}^{\ell}$, we define two subsets of job occurrences. 1. Let $\tilde{N}_{1}\left(J_{j}^{\ell}\right)$ be the set of all job occurrences $J_{k}^{r}$ where $k \neq j$, such that a segment of $J_{k}^{r}$ intersects a segment of $J_{j}^{\ell}$ (recall that two segments can intersect only if both need to be processed on the same machine).
2. Let $\tilde{N}_{2}\left(J_{j}^{\ell}\right)$ be the set of all job occurrences $J_{j}^{r}$ where $r \neq \ell$, i.e., other occurrences of $J_{j}$. The neighborhood of a job occurrence $J_{j}^{\ell}$ is defined as $\tilde{N}\left(J_{j}^{\ell}\right)=\tilde{N}_{1}\left(J_{j}^{\ell}\right) \bigcup \tilde{N}_{2}\left(J_{j}^{\ell}\right)$.

- Lemma 1. Let $\mathbf{x}$ be a feasible solution to (P). There exists a job occurrence $J_{j}^{\ell}$ satisfying:

$$
x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 2 m+1 .
$$

Proof. We first show that there exists a job occurrence $J_{j}^{\ell}$ for which the following holds:

$$
\begin{equation*}
x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 2 m . \tag{1}
\end{equation*}
$$

For two "neighboring" job occurrences $J_{j}^{\ell}$ and $J_{k}^{r}$ (i.e., $J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)$ and $\left.J_{j}^{\ell} \in \tilde{N}_{1}\left(J_{k}^{r}\right)\right)$, define $z\left(J_{j}^{\ell}, J_{k}^{r}\right)=x^{\ell}(j) \cdot x^{r}(k)$. We also define $z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)=\left(x^{\ell}(j)\right)^{2}$. We prove (1) using a weighted averaging argument, where the weights are the values $z\left(J_{j}^{\ell}, J_{k}^{r}\right)$ for all pairs of job occurrences which have intersecting segments. The full proof is given in Appendix A.

### 2.1 The Algorithm

We now show how to use Lamma 1 to get a $(2 m+1)$-approximation for MaxT on $m$ machines for some constant $m \geq 2$. Let $\mathcal{I}$ be the set of all half open subintervals of the interval $(0,2 m+1]$. Given an optimal solution $\mathbf{x}$ for the linear program (P), we construct a mapping $\psi: \mathcal{L} \rightarrow 2^{\mathcal{I}}$ such that for each job occurrence $J_{j}^{\ell}$ the following properties are satisfied:

1. All the subintervals in $\psi\left(J_{j}^{\ell}\right)$ are disjoint.
2. The total size of the subintervals in $\psi\left(J_{j}^{\ell}\right)$ is $x^{\ell}(j)$.
3. None of the subintervals in $\psi\left(J_{j}^{\ell}\right)$ intersects any of the subintervals in $\bigcup_{J_{k}^{r} \in \tilde{N}\left[J_{j}^{\ell}\right]} \psi\left(J_{k}^{r}\right)$.

The mapping is constructed for one job occurrence at a time according to a hierarchical order induced by Lemma 1. We first define this hierarchical order. The last job occurrence in the order is the occurrence $J_{j}^{\ell}$ that satisfies the inequality of Lemma 1. We then remove this job occurrence from the feasible solution to $(\mathrm{P})$. We still remain with a feasible solution to (P) and we can apply Lemma 1 again and find yet another job occurrence that satisfies the inequality of the lemma. We append this job occurrence to the order. We continue in the same manner until we order all the job occurrences.

We compute $\psi\left(J_{j}^{\ell}\right)$ for one job occurrence at a time from the first to the last in the hierarchical order defined above. When $\psi\left(J_{j}^{\ell}\right)$ is computed, we remove from the interval $(0,2 m+1]$ all the subintervals in $\bigcup_{J_{k}^{r} \in \bar{N}} \psi\left(J_{k}^{r}\right)$, where $\bar{N} \subset \tilde{N}\left[J_{j}^{\ell}\right]$ is the set of all job occurrences in $\tilde{N}\left[J_{j}^{\ell}\right]$ that precede $J_{j}^{\ell}$ in the hierarchical order. By Lemma 1 the total size of these subintervals is no more than $2 m+1-x^{\ell}(j)$. Thus, the remainder contains a set of disjoint subintervals of a total size at least $x^{\ell}(j)$. If we assign $\psi\left(J_{j}^{\ell}\right)$ greedily, that is, we assign the leftmost collection of such disjoint subintervals, then it can be shown that $\left|\psi\left(J_{j}^{\ell}\right)\right|$ is bounded by $|\mathcal{L}|$. This is because each job occurrence may increase the number of subintervals by at most one.

For a point $y \in(0,2 m+1]$, let $\phi(y) \subseteq \mathcal{L}$ be the subset of $\mathcal{L}$ consisting of all job occurrences $J_{j}^{\ell}$ for which one of the subintervals in $\psi\left(J_{j}^{\ell}\right)$ contains the point $y$. From the definition of the mapping $\psi$, it is evident that the subset $\phi(y)$ does not contain two job occurrences that intersect and also does not contain two job occurrences of the same job. Thus, the job occurrences in $\phi(y)$ can be scheduled feasibly to yield a weight of $w(y)=\sum_{J_{j}^{\ell} \in \phi(y)} w_{j}$. Let $y^{*}=\arg \max _{y \in(0,2 m+1]}\{w(y)\}$. Note that if the mapping is computed greedily there are at most $|\mathcal{L}|^{2}$ possible values of $w\left(y^{*}\right)$. These values are determined by the right endpoints of all subintervals. The pseudocode of the algorithm, Flowshop_Time_Windows, is in Algorithm 1.

Algorithm 1 Flowshop_Time_Windows.
Find an optimal solution $\mathbf{x}$ for the linear program $(P)$.
Order the job occurrences according to the hierarchical order.
for each job occurrence $J_{j}^{\ell}$ in order do
Remove from the interval $(0,2 m+1]$ all subintervals assigned to "neighbors" of $J_{j}^{\ell}$ that precede it in the hierarchical order.

Assign to $J_{j}^{\ell}$ the leftmost collection of subintervals of total size $x^{\ell}(j)$.
end for
Let $\operatorname{maxw}=0$.
for a point $y$ that is a right endpoint of a subinterval do
Let $\phi(y) \subseteq \mathcal{L}$ be the subset of all job occurrences $J_{j}^{\ell}$ for which one of the subintervals
in $\psi\left(J_{j}^{\ell}\right)$ contains the point $y$.
Let $w(y)=\sum_{J_{j}^{\ell} \in \phi(y)} w_{j}$.
if $w(y)>$ maxwy then
Let $\operatorname{maxw} y=w(y)$ and $y^{*}=y$.
end if
end for
Return $\phi\left(y^{*}\right)$.

- Theorem 2. Flowshop_Time_Windows yields a $(2 m+1)$-approximation for MaxT on $m$ machines.

Proof. Consider $\int_{0}^{2 m+1} w(y) d y$. By our definitions,

$$
\int_{0}^{2 m+1} w(y) d y=\sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} \int_{\psi\left(J_{j}^{\ell}\right)} w_{j} d z_{j}=\sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} w_{j} x^{\ell}(j)=\mathbf{w} \cdot \mathbf{x}
$$

The first equality is derived by a variable substitution and the second equality follows from the second property of the mapping. Since $\int_{0}^{2 m+1} w(y) d y=\mathbf{w} \cdot \mathbf{x}$ it follows that $(2 m+1) w\left(y^{*}\right) \geq \mathbf{w} \cdot \mathbf{x}$.

- Corollary 3. There is a pseudo-polynomial time $(2 m+1)$-approximation algorithm for MaxT on $m$ machines, where $m \geq 2$ is some constant.


## 3 Approximating MaxT on Two Machines

We now show that, with a slight degradation of the approximation ratio, we can use the algorithm presented in Section 2 to obtain a polynomial-time algorithm for $m=2$.

We start with some notations. Consider two machines, $M_{1}$ and $M_{2}$, and each job consists of two non-preemptive segments. For notation simplicity, in the following sections, we denote the processing times of $J_{j}$ on $M_{1}$ and $M_{2}$ as $a_{j}$ and $b_{j}$, respectively. Recall that a job $J_{j} \in \mathcal{J}$ has a release time $r_{j} \geq 0$, a due date $d_{j} \geq 0$, and a weight $w_{j} \geq 0$. Thus, in any feasible schedule of $\mathcal{J}^{\prime} \subseteq \mathcal{J}$ in the flow shop model, $J_{j} \in \mathcal{J}^{\prime}$ is processed first for $a_{j}$ time units on $M_{1}$ after its release time $r_{j}$, then processed for $b_{j}$ time units on $M_{2}$ and finished no later than its due date $d_{j}$.

We distinguish between three types of jobs based on their slackness:
(i) Small jobs $\mathcal{J}_{\mathcal{S}}:$ Job $J_{j}$ is a Small job, if it has a large slack in its time window $\left[r_{j}, d_{j}\right]$, satisfying $a_{j}+b_{j}<\frac{d_{j}-r_{j}-a_{j}-b_{j}}{n^{2}-1}$. Note that this implies $a_{j}+b_{j}<\frac{d_{j}-r_{j}}{n^{2}}$.
(ii) Large jobs $\mathcal{J}_{\mathcal{L}}$ : Job $J_{j}$ is a Large job, if $a_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.
(iii) Almost-Large jobs $\mathcal{J}_{\mathcal{A L}}$ : Job $J_{j}$ is a Almost-Large job, if it satisfies $a_{j}+b_{j} \geq$ $\frac{d_{j}-r_{j}-a_{j}-b_{j}}{n^{2}-1}$ (and hence $a_{j}+b_{j} \geq \frac{d_{j}-r_{j}}{n^{2}}$ ), and also one of the following:
(a) $a_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j}<\frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.
(b) $a_{j}<\frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.

We modify the linear program ( P ) in Section 2 to solve it in polynomial time in the following steps. First, we eliminate Almost-Large jobs and replace each Almost-Large job by two Large jobs and one Small job. Then, we define the modified linear program ( $\mathrm{P}_{\text {new }}$ ) of polynomial size by identifying only a polynomial number of job occurrences for each job included in this formulation. We call these job occurrences the selected job occurrences. All the unselected job instances will not be scheduled (fractionally). We show that any feasible solution of $(\mathrm{P})$ induces a feasible solution of $\left(\mathrm{P}_{\text {new }}\right)$ with a slight degradation in the value of the objective function. Finally, we show how a feasible solution of $\left(\mathrm{P}_{\text {new }}\right)$ can be "rounded" to a schedule whose weight is $\frac{1}{9}$ of the objective value of this feasible solution of $\left(\mathrm{P}_{\text {new }}\right)$. This schedule is a $(9+\epsilon)$-approximation of the optimal solution.

### 3.1 Eliminating the Almost-Large Jobs

We first partition the set $\mathcal{J}_{\mathcal{A L}}$ of Almost-Large jobs into two subsets $\mathcal{J}_{\mathcal{A L}}^{1}$ and $\mathcal{J}_{\mathcal{A L}}^{2}$.
(1) The subset $\mathcal{J}_{\mathcal{A} \mathcal{L}}^{2}$ of jobs $J_{j}$ satisfying $a_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j}<\frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.
(2) The subset $\mathcal{J}_{\mathcal{A} \mathcal{L}}^{2}$ of jobs $J_{j}$ satisfying $a_{j}<\frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.

Consider a job $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}^{1}$. Let time point $t_{j}=d_{j}-a_{j}-\left(2 n^{2}-1\right) b_{j}$, so $b_{j}=\frac{d_{j}-t_{j}-a_{j}-b_{j}}{2 n^{2}-2}$. Partition the occurrences of $J_{j}$ into two subsets. The first subset consists of all occurrences $J_{j}^{\ell}$ in which the first segment of $J_{j}^{\ell}$ starts (on $M_{1}$ ) at or after $t_{j}$, and the complement subset consists of all occurrences $J_{j}^{\ell}$ in which the first segment of $J_{j}^{\ell}$ starts processing before time $t_{j}$. We replace job $J_{j}$ with three new jobs as follows.

Note that the job occurrences in the first subset are essentially the job occurrences of a new job consisting of two segments of lengths $a_{j}, b_{j}$ with new release time $t_{j}$ and due date $d_{j}$. We add such a job $J_{n+j}$ to the input. This job is LaRge, since $a_{j} \geq \frac{d_{j}-t_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j}=\frac{d_{j}-t_{j}-a_{j}-b_{j}}{2 n^{2}-2}$.

For the second subset of job occurrences, we ignore (for now) all the occurrences where the second segment starts before $t_{j}+a_{j}$. Note that the rest of the job occurrences in the second subset are essentially the job occurrences of two new jobs: one job consisting of a single segment of length $a_{j}$ (to be processed on $M_{1}$ ) with release time $r_{j}$ and new due date $t_{j}+a_{j}$, and a second job consisting of a single segment of length $b_{j}$ (to be processed on $M_{2}$ ) with new release time $t_{j}+a_{j}$ and due date $d_{j}$. We add these two jobs $J_{2 n+j}$ and $J_{3 n+j}$ to the input. Since $d_{j}-b_{j}=t_{j}+a_{j}+\left(2 n^{2}-2\right) b_{j} \geq t_{j}+a_{j}$ and $a_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$, we have $a_{j} \geq \frac{t_{j}+a_{j}-r_{j}-a_{j}}{2 n^{2}-2}$. Thus, the job $J_{2 n+j}$ is LARGE. The job $J_{3 n+j}$ is SmaLL, since $b_{j}=\frac{d_{j}-t_{j}-a_{j}-b_{j}}{2 n^{2}-2}<\frac{d_{j}-t_{j}-a_{j}-b_{j}}{n^{2}-1}$. We make sure that $J_{2 n+j}$ and $J_{3 n+j}$ are scheduled together by modifying the linear program.

Jobs $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}^{2}$ are handled symmetrically. Let $t_{j}$ be the time point satisfying $a_{j}=$ $\frac{t_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$. Partition the occurrences of $J_{j}$ into two subsets. The first subset consists of all occurrences where the second segment ends at or before $t_{j}$, and the complement subset consists of all occurrences where the second segment ends processing (on $M_{2}$ ) after time $t_{j}$. The job occurrences in the first subset are the same as the new job occurrences of a job with two segments of lengths $a_{j}, b_{j}$, release time $r_{j}$ and new due date $t_{j}$. We add such a job $J_{n+j}$ to the input. This job is LARGE since $a_{j}=\frac{t_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$ and $b_{j} \geq \frac{t_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$. For the second subset, we again ignore (for now) all the occurrences where the first segment finishes after $t_{j}-b_{j}$. Then the rest job occurrences in the second subset are the same as the job occurrences of two new jobs: one job with a single segment of length $b_{j}$ (to be processed on $M_{2}$ ) with new release time $t_{j}-b_{j}$ and due date $d_{j}$, and a second job consisting of a single segment of length $a_{j}$ (to be processed on $M_{1}$ ) with release time $r_{j}$ and new due date $t_{j}-b_{j}$. We add these jobs $J_{2 n+j}$ and $J_{3 n+j}$ to the input. Since $t_{j}-b_{j}=r_{j}+a_{j}+\left(2 n^{2}-2\right) a_{j} \geq r_{j}+a_{j}$ and $b_{j} \geq \frac{d_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}$, we have $b_{j} \geq \frac{d_{j}-\left(t_{j}-b_{j}\right)-b_{j}}{2 n^{2}-2}$. Thus, the job $J_{2 n+j}$ is LARGE. Since $a_{j}=\frac{t_{j}-r_{j}-a_{j}-b_{j}}{2 n^{2}-2}<\frac{\left(t_{j}-b_{j}\right)-r_{j}-a_{j}}{n^{2}-1}$, the job $J_{3 n+j}$ is SMALL.

### 3.2 The Selected Occurrences of Small and Large Jobs

After eliminating Almost-Large jobs, the set of Small jobs in the modified LP becomes

$$
\mathcal{J}_{\mathcal{S}}{ }^{\text {new }}=\mathcal{J}_{\mathcal{S}} \bigcup\left\{J_{3 n+j} \mid J_{j} \in \mathcal{J}_{\mathcal{A L}}\right\} \text { and }\left|\mathcal{J}_{\mathcal{S}}{ }^{\text {new }}\right|=\left|\mathcal{J}_{\mathcal{S}}\right|+\left|\mathcal{J}_{\mathcal{A L}}\right|
$$

For each Small job $J_{j} \in \mathcal{J}^{\text {Sew }}$, find $n^{2}$ non-overlapping occurrences of $J_{j}: J_{j}^{1}, \ldots, J_{j}^{n^{2}}$, such that in each such occurrence, the two segments of $J_{j}$ are scheduled with no wait, i.e., the second segment is scheduled on $M_{2}$ immediately after completing the first segment on $M_{1}$. We can find $n^{2}$ such job occurrences since $a_{j}+b_{j}<\frac{d_{j}-r_{j}}{n^{2}}$. These non-overlapping occurrences are the selected occurrences of job $J_{j}$.

After eliminating Almost-Large jobs, the set of Large jobs in the modified LP is

$$
\mathcal{J}_{\mathcal{L}}{ }^{\text {new }}=\mathcal{J}_{\mathcal{L}} \bigcup\left\{J_{n+j}, J_{2 n+j} \mid J_{j} \in \mathcal{J}_{\mathcal{A L}}\right\} \text { and }\left|\mathcal{J}_{\mathcal{L}}{ }^{\text {new }}\right|=\left|\mathcal{J}_{\mathcal{L}}\right|+2\left|\mathcal{J}_{\mathcal{A} \mathcal{L}}\right|
$$

For every $J_{j} \in \mathcal{J}_{\mathcal{L}}{ }^{\text {new }}$, define $2 n^{2}+1$ dividers on the time axis for machine $M_{1}$, at the time points $r_{j}+h \cdot \frac{\left(d_{j}-b_{j}-r_{j}\right)}{2 n^{2}}$, for $h=0, \ldots, 2 n^{2}$, and $2 n^{2}+1$ dividers on the time axis for machine $M_{2}$, at the time points $r_{j}+a_{j}+h \cdot \frac{\left(d_{j}-r_{j}-a_{j}\right)}{2 n^{2}}$, for $h=0, \ldots, 2 n^{2}$. The $\left|\mathcal{J}_{\mathcal{L}}{ }^{\text {new }}\right|\left(4 n^{2}+2\right)$ dividers define half open time slots for $M_{1}$ and $M_{2}$, where each time slot is between adjacent dividers. We note that for any $J_{j} \in \mathcal{J}_{\mathcal{L}}{ }^{\text {new }}$, no segment of $J_{j}$ is completely contained in a time slot, i.e., it lies between two adjacent dividers.

Consider a Large job $J_{j} \in \mathcal{J}_{\mathcal{L}}{ }^{\text {new }}$. For each time slot $s$ for $M_{1}$ and time slot $t$ for $M_{2}$, consider the set of all job occurrences of $J_{j}$ where the right endpoint of its first segment is in time slot $s$ and the right endpoint of its second segment is in $t$. Select one arbitrary job occurrence from this set. Let $J_{j}^{\ell}$, for $1 \leq \ell \leq\left(2 n^{2}+1\right)^{2}$, be all the selected job occurrences.

### 3.3 The Modified Linear Program

The set of jobs in the modified LP is $\mathcal{J}_{\text {new }}=\mathcal{J}^{\text {Sew }} \cup \mathcal{J}_{\mathcal{L}}{ }^{\text {new }}$. Thus, $\left|\mathcal{J}_{\text {new }}\right|=\left|\mathcal{J}_{\mathcal{S}}\right|+\left|\mathcal{J}_{\mathcal{L}}\right|+$ $3\left|\mathcal{J}_{\mathcal{A} \mathcal{L}}\right| \leq 3 n$. All the jobs in $\mathcal{J}_{\text {new }}$ are either Small or Large. We only consider variables that correspond to the selected job occurrences. We define job cliques as before but only with respect to the selected job occurrences. The modified linear program is as follows.

$$
\begin{array}{lrl}
\left(\mathrm{P}_{\text {new }}\right) \quad \text { maximize } \quad \mathbf{w} \cdot \mathbf{x} & \text { subject to: } \\
\begin{array}{lll}
\sum_{J_{j}^{\ell} \in \mathcal{C}} & x^{\ell}(j) & \leq 2
\end{array} & \text { for each clique } \mathcal{C} \\
\left|\mathcal{L}_{j}\right| \\
\sum_{\ell=1}^{\ell} x^{\ell}(j) & \leq 1 & \forall J_{j} \in \mathcal{J}_{\text {new }} \\
\sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} x^{\ell}(n+j)+\sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} x^{\ell}(2 n+j) & \leq 1 & \forall J_{j} \in J_{\mathcal{A L}} \\
\left|\mathcal{L}_{j}\right| \\
\sum_{\ell=1}^{\ell} x^{\ell}(2 n+j)-\sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} x^{\ell}(3 n+j) & =0 & \forall J_{j} \in J_{\mathcal{A L}} \\
x^{\ell}(j) & \geq 0 \quad \forall J_{j} \in \mathcal{J}_{\text {new }}, 1 \leq \ell \leq\left(2 n^{2}+1\right)^{2}
\end{array}
$$

The first constraint is a relaxation of the original clique constraint and ensures that the total value of the variables associated with the selected job occurrences in each clique is at most two. The second constraint guarantees that at most one occurrence of a job $J_{j}$ is selected for the solution, $\forall J_{j} \in \mathcal{J}_{\text {new }}$. The third and fourth constraints deal with the jobs that replace the Almost-Large jobs. Recall that in Section 3.1 the occurrences of any $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}$ were partitioned into two subsets. The third constraint ensures that the total value of the variables associated with the two Large jobs that replace a single Almost-Large job (one Large job for each subset of job occurrences of the Almost-Large job) is at most one. The fourth constraint ensures that for each pair of Large job and Small job that replace the second subset of job occurrences of a single Almost-Large job, the total value of the variables associated with the replacement LaRge job is the same as the total value of the variables associated with the replacement Small job.

### 3.4 The Induced Solution of the Modified Linear Program

Consider a solution of the linear program (P) for an instance with two machines. Denote this solution $y^{\ell}(j)$, for $1 \leq j \leq n, 1 \leq \ell \leq \mathcal{L}_{j}$. We show how it induces a solution to the modified linear program $\left(\mathrm{P}_{\text {new }}\right)$ as follows. If $J_{j} \in \mathcal{J}_{\mathcal{S}}$, then for $\ell=1, \ldots, n^{2}, x^{\ell}(j)=\frac{1}{n^{2}} \sum_{r=1}^{\mathcal{L}_{j}} y^{r}(j)$.

If $J_{j} \in \mathcal{J}_{\mathcal{L}}$, then for each selected job occurrence $J_{j}^{\ell}$, the variable $x^{\ell}(j)$ is the sum of all variables $y^{\ell}(r)$, over all job occurrences $J_{j}^{r}$ such that the right endpoint of the first segment of $J_{j}^{r}$ is in the same time slot as the right endpoint of the first segment of $J_{j}^{\ell}$ and the right endpoint of the second segment of $J_{j}^{r}$ is in the same time slot as the right endpoint of the second segment of $J_{j}^{\ell}$.

Suppose $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}^{1}$. Recall that in Section 3.1 the occurrences of $J_{j}$ were partitioned into two subsets, denoted as $S_{1}$ and $S_{2}$. (The subset $S_{2}$ includes the job occurrences we ignored in Section 3.1.) For each selected job occurrence $J_{n+j}^{\ell}$, the variable $x^{\ell}(n+j)$ is the sum of all variables $y^{\ell}(r)$, over all job occurrences $J_{j}^{r} \in S_{1}$ such that the right endpoint of the first (second) segment of $J_{j}^{r}$ is in the same time slot as the right endpoint of the first (second) segment of $J_{j}^{\ell}$. Similarly, for each selected job occurrence $J_{n+2 j}^{\ell}$, the variable $x^{\ell}(n+2 j)$ is the sum of all variables $y^{\ell}(r)$, over all $J_{j}^{r} \in S_{2}$ such that the right endpoint of the first segment of $J_{j}^{r}$ is in the same time slot as the right endpoint of the first segment of $J_{j}^{\ell}$.

Symmetrically, suppose $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}^{2}$. For each selected job occurrence $J_{n+j}^{\ell}$, the variable $x^{\ell}(n+j)$ is defined as above. For each selected job occurrence $J_{n+2 j}^{\ell}$, the variable $x^{\ell}(n+2 j)$ is the sum of all variables $y^{\ell}(r)$, over all $J_{j}^{r} \in S_{2}$ such that the right endpoint of the second segment of $J_{j}^{r}$ is in the same time slot as the right endpoint of the second segment of $J_{j}^{\ell}$.

Finally, suppose $J_{j} \in \mathcal{J}_{\mathcal{A} \mathcal{L}}$ for $\ell=1, \ldots, n^{2}$, we have $x^{\ell}(n+3 j)=\frac{1}{n^{2}} \sum_{J_{j}^{r} \in S_{2}} y^{r}(j)$.
It is straightforward to verify that the induced solution of the modified linear program ( $\mathrm{P}_{\text {new }}$ ) satisfies all constraints but the relaxed clique constraint. We show that the relaxed clique constraint is satisfied as well. First, we show that it is satisfied when we ignore the variables associated with Small jobs.

Consider a time slot $s$ for $M_{1}$, and assume that at least one selected job occurrence $J_{j}^{\ell}$ has the right endpoint of its first segment is time slot $s$. Let $\mathcal{C}$ be the clique defined by this endpoint. Let $S$ be the set of all job occurrences $J_{k}^{r}$ whose first segment intersects time slot $s$. Clearly, $\sum_{J_{k}^{r} \in \mathcal{C}} x^{r}(k) \leq \sum_{J_{k}^{r} \in S} y^{r}(r)$. Since all jobs are LARGE, the first segment of any $J_{k}^{r} \in S$ intersects at least one of the dividers that define time slot $s$. It follows $\sum_{J_{k}^{r} \in \mathcal{C}} x^{r}(k) \leq 2$. The same argument holds for any time slot $t$ for $M_{2}$.

Next, we show how the relaxed clique constraint is satisfied when we add the variables associated with Small jobs. Note that for each variable associated with a Small job $J_{j}$, $x^{\ell}(j) \leq \frac{1}{n^{2}}$, for $1 \leq \ell \leq n^{2}$. Still, adding these variables may render the solution infeasible. Since for each Small job $J_{j}$, the job occurrences $J_{j}^{\ell}, 1 \leq \ell \leq n^{2}$ are nonoverlapping, any job clique $\mathcal{C}$ contains at most one segment out of all segments of the job occurrences $J_{j}^{\ell}$, $1 \leq \ell \leq n^{2}$. Thus, the total sum of fractions assigned to Small jobs in any job clique $\mathcal{C}$ is at most $\frac{1}{n^{2}} \cdot n=\frac{1}{n}$. It follows that scaling the fractions assigned to LARGE jobs by a factor of $\left(1-\frac{1}{n}\right)$ will make the solution feasible. This scaling degrades the value of the objective function of the fractional solution by a factor of $\left(1-\frac{1}{n}\right)$.

### 3.5 Rounding the Solution of the Modified Linear Program

Since the clique constraint is relaxed, we need to reformulate Lemma 1.

- Lemma 4. Let $\mathbf{x}$ be a feasible solution to $\left(\mathrm{P}_{\text {new }}\right)$. Then, there exists a job occurrence $J_{j}^{\ell}$ satisfying $x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 9$.

Proof. The proof is similar to the proof of Lemma 1. We first show that there exists a selected job occurrence $J_{j}^{\ell}$ for which

$$
\begin{equation*}
x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 8 . \tag{2}
\end{equation*}
$$

As before, we define $z\left(J_{j}^{\ell}, J_{k}^{r}\right)=x^{\ell}(j) \cdot x^{r}(k)$. The analysis is slightly different from the one in the proof of Lemma 1 since the first constraint in $\left(\mathrm{P}_{n e w}\right)$ is now relaxed. We omit the details.

We apply Lemma 4 to obtain a mapping (as defined in Section 2.1). This can be done in polynomial time since we are guaranteed to have a polynomial number of nonzero variables that correspond to job occurrences. The mapping yields a schedule of a subset of jobs in $\mathcal{J}_{\text {new }}$ as defined in Section 2.1 with total weight $\frac{1}{9}$ of the objective value of the feasible solution of $\left(\mathrm{P}_{\text {new }}\right)$. Recall that this value is the objective value of the feasible solution of $(\mathrm{P})$ scaled down by a factor of $\left(1-\frac{1}{n}\right)$. We summarize in the next theorem.

- Theorem 5. There is a polynomial time $(9+\epsilon)$-approximation algorithm for MaxT on two machines.


## 4 Better Approximations for Special Cases on Two Machines

### 4.1 A 4-approximation Algorithm for Unit Weight Jobs with the Same Release Time

Consider instances of flow shop with two machines, in which all jobs have the same release time, i.e., $r_{j}=0 \forall J_{j} \in \mathcal{J}$, arbitrary due dates, and unit weight. Below, we show that for such instances a simple algorithm yields an improved approximation ratio of 4 for MaxT. We note that the problem of maximizing throughput on a single machine with the same release times and unit job weights is solvable in polynomial time using Moore's algorithm [19]. We call this problem below $\mathrm{Max}_{\mathrm{S}}$. Moore's algorithm can thus be used as a subroutine in our algorithm for MaxT, Split_the_Schedule. We give the pseudocode in Algorithm 2.

Algorithm 2 Split_the_Schedule.
For any job $J_{j} \in \mathcal{J}$ let $p_{j}=a_{j}+b_{j}$.
Solve optimally $\mathrm{Max}_{\mathrm{S}}$, where each job $J_{j}$ has a processing time $p_{j}$, a release time $r_{j}=0$, and a due date $d_{j}$. Let SOL be the set of jobs in the solution.
3: Define the following flow shop schedule of SOL on $M_{1}$ and $M_{2}$ : for any $J_{j} \in S O L$ that is processed on the single machine in $\left(s_{j}, t_{j}\right]$, process $J_{j}$ on $M_{1}$ in $\left(s_{j}, s_{j}+a_{j}\right]$ and on $M_{2}$ in $\left(s_{j}+a_{j}, t_{j}\right]$.
4: Return the schedule of SOL on $M_{1}$ and $M_{2}$.

- Theorem 6. Let OPT be the set of jobs in an optimal solution for MaxT. Then $|S O L| \geq$ $\frac{|O P T|}{4}$.

We use the following two lemmas to prove our main result in Theorem 6.

- Lemma 7. For any instance of MaxT where $r_{j}=0 \forall J_{j} \in \mathcal{J}$, there exists an optimal permutation schedule, i.e., a schedule where jobs are scheduled in the same order on both machines.

Proof. Consider an optimal schedule that is not a permutation schedule, then we show that by swapping jobs we can obtain a feasible permutation schedule. Formally, given a schedule of the jobs on the two machines, we scan the schedule on $M_{2}$, starting from time $t=0$. For any two consecutive jobs on $M_{2}, J_{k}, J_{j}$, if $J_{k}$ precedes $J_{j}$ on $M_{2}$, but $J_{j}$ precedes $J_{k}$ on $M_{1}$, we modify the schedule on $M_{1}$ as follows. Let $s_{j}^{1}, s_{k}^{1}$ the start-times of $J_{j}, J_{k}$ on $M_{1}$, and $t_{k}^{1}$ the completion time of $J_{k}$ on $M_{1}$ (see Figure 2). Then we schedule $J_{k}$ on $M_{1}$ at time $t_{k}^{1}-a_{k}-a_{j}$ and $J_{j}$ at time $t_{k}^{1}-a_{j}$. For $M_{1}$ we have:

- $J_{k}$ completes processing earlier.
- $J_{j}$ has a later completion time on $M_{1}$, but it still completes processing on $M_{2}$ by its due date. Indeed, as before, $J_{j}$ starts processing on $M_{2}$ at time $s_{j}^{2} \geq t_{k}^{1}$ and completes by $d_{j}$.
- For any other job $J_{r}, r \neq j, k$, the above swap can only result in an earlier completion time of $J_{r}$ on $M_{1}$.

In addition, since we made no change on $M_{2}$, the schedule is still feasible.


Figure 2 A non permutation schedule. $J_{j}$ and $J_{k}$ can be swapped on $M_{1}$ and scheduled consecutively, so that $J_{j}$ completes processing on $M_{1}$ at time $t_{k}^{1}$.

- Lemma 8. Let $O P T$ be an optimal solution for a MaxT instance $\mathcal{J}$ for which there is a permutation schedule. Then there exists a subset of jobs $O P T_{\text {single }} \subseteq O P T$ satisfying:
(i) The jobs in $O P T_{\text {single }}$ can be feasibly scheduled on a single machine, taking the processing time of each $J_{j} \in O P T_{\text {single }}$ to be $p_{j}=a_{j}+b_{j}$.
(ii) $\left|O P T_{\text {single }}\right| \geq \frac{|O P T|}{4}$.

Proof. Consider an optimal subset of jobs, $O P T$, which has a permutation schedule. Assume w.l.o.g. that this permutation is the identity permutation. We now show how to move from a two machine schedule to a schedule of a subset of jobs in $O P T$, such that each job is completely processed either on $M_{1}$ or on $M_{2}$. We note that if $|O P T|$ is odd then we can always process the two segments of the last job on $M_{1}$. Hence, we assume from now on that $|O P T|=2 k$ for some integer $k \geq 1$. We now partition $O P T$ to $k$ pairs of jobs: $\left(J_{1}, J_{2}\right), \ldots,\left(J_{2 i-1}, J_{2 i}\right), \ldots$ Consider the jobs $J_{2 i-1}, J_{2 i}$ with the processing times $\left(a_{2 i-1}, b_{2 i-1}\right)$ and $\left(a_{2 i}, b_{2 i}\right)$, respectively. We distinguish between two cases:
(i) If $a_{2 i}>b_{2 i-1}$ then we schedule $J_{2 i-1}$ on $M_{1}$ with processing time $p_{2 i-1}=a_{2 i-1}+b_{2 i-1}$.
(ii) If $a_{2 i} \leq b_{2 i-1}$ then we schedule $J_{2 i}$ on $M_{2}$ with processing time $p_{2 i}=a_{2 i}+b_{2 i}$.

We note that the schedules obtained on $M_{1}$ and $M_{2}$ are feasible. In addition, from each pair of jobs in $O P T$, one job is scheduled (either on $M_{1}$ or on $M_{2}$ ). Therefore, $|O P T| / 2$ jobs are scheduled. Now, we choose the machine with a maximum number of jobs. This yields a solution consisting of at least $|O P T| / 4$ jobs.

Proof of Theorem 6. Recall that for an instance in which $r_{j}=0 \forall J_{j} \in \mathcal{J}$ we can use Moore's algorithm to solve $\mathrm{Max}_{\mathrm{S}}$ optimally. By Lemma 8, there exists a subset of $|O P T| / 4$ jobs that can be scheduled feasibly on a single machine, where $O P T$ is an optimal solution for MaxT on two machines. Since Moore's algorithm outputs an optimal solution on a single machine, we have the statement of the theorem.

### 4.2 A $(3+\varepsilon)$-approximation Algorithm for Jobs with the Same Release Time and Due Date

Consider instances of flow shop with two machines, in which all jobs have the same release time and the same due date. We assume below that for all $1 \leq j \leq n, r_{j}=0$ and $d_{j}=T$, for some $T>0$. We note that MaxT on such instances is NP-hard, as Knapsack is the special case where $b_{j}=0$ for all $1 \leq j \leq n$.

Algorithm 3 below is a $(3+\varepsilon)$-approximation algorithm for such instances. The algorithm partitions the jobs into two groups: large and small jobs. For the large jobs the algorithm finds an optimal solution by applying an algorithm for makespan minimization in two-machine flow shop due to Johnson [16]. For the small jobs it finds a $(2+\varepsilon)$-approximation by applying a greedy algorithm for the knapsack problem. The algorithm then outputs the better of the two solutions, to yield a $(3+\varepsilon)$-approximation.

Let $\Delta_{j}=\max \left\{a_{j}, b_{j}\right\}$ for each job $J_{j}, 1 \leq j \leq n$. Also, let $\Delta_{0}=0$. For a set of jobs $\mathcal{J}$, define the weight of $\mathcal{J}$ to be $w(\mathcal{J})=\sum_{J_{j} \in \mathcal{J}} w_{j}$.

Algorithm 3 Pack__and_Schedule.

```
Fix \(0<\varepsilon<1\).
Let \(\mathcal{L}=\left\{J_{j} \in \mathcal{J} \left\lvert\, \Delta_{j} \geq \frac{\varepsilon T}{6}\right.\right\}\) and \(\mathcal{S}=\mathcal{J} \backslash \mathcal{L}\).
Let \(M_{L}=0\)
for all \(R \subseteq \mathcal{L}\) such that \(|R| \leq \frac{12}{\varepsilon}\) jobs do
        if \(R\) can be scheduled with makespan at most \(T\) then
                                    \(\triangleright\) use Johnson's Algorithm [16] to check this condition
            if \(w(R)>M_{L}\) then
                Let \(S O L_{L}=R\)
                Let \(M_{L}=w(R)\)
            end if
        end if
end for
Order the jobs in \(\mathcal{S}\) in non-ascending order of the ratio \(\frac{w_{j}}{\Delta_{j}}\). Assume w.l.o.g. that
\(\mathcal{S}=\left\{J_{1}, \ldots, J_{|\mathcal{S}|}\right\}\), and \(\frac{w_{1}}{\Delta_{1}} \geq \frac{w_{2}}{\Delta_{2}} \geq \ldots \geq \frac{w_{|\mathcal{S}|}}{\Delta_{|\mathcal{S}|}}\)
Find the maximum index \(k\) such that \(\sum_{j=1}^{k} \Delta_{j} \leq T\left(1-\frac{\varepsilon}{6}\right)\)
Let \(S O L_{S}=\left\{J_{1}, \ldots, J_{k}\right\} \quad \triangleright O L_{S}\) can be scheduled feasibly as shown below
If \(w\left(S O L_{L}\right)>w\left(S O L_{S}\right)\) then \(\mathrm{SOL}=S O L_{L}\); else \(\mathrm{SOL}=S O L_{S}\).
Return SOL
```

- Theorem 9. For any fixed $0<\varepsilon<1$, Algorithm 3 runs in polynomial time and yields a $(3+\varepsilon)$-approximation for $\operatorname{Max} T$ on instances where $r_{j}=0$ and $d_{j}=T, \forall j$.

To prove Theorem 9 we need an observation and a few lemmas.

- Observation 10. Any feasible solution $R$ of MaxT on instances where $r_{j}=0$ and $d_{j}=T$ $\forall j$ satisfies $\sum_{J_{j} \in R} \Delta_{j} \leq 2 T$.

Proof. We note that $\sum_{J_{j} \in R} \Delta_{j}=\sum_{J_{j} \in R} \max \left\{a_{j}, b_{j}\right\} \leq \sum_{J_{j} \in R}\left(a_{j}+b_{j}\right) \leq 2 T$. The last inequality follows from the fact that $R$ can be scheduled feasibly.

- Lemma 11. The set $S O L_{L}$ is an optimal solution for input $\mathcal{L}$.

Proof. Since for every job $J_{j} \in \mathcal{L}$ we have $\Delta_{j} \geq \frac{\varepsilon T}{6}$, it follows from Observation 10 that any feasible solution for $\mathcal{L}$ cannot include more than $\frac{12}{\varepsilon}$ jobs. Since we enumerate over all feasible schedules with up to this number we are guaranteed to find the optimum.

- Lemma 12. The jobs in $S O L_{S}=\left\{J_{1}, \ldots, J_{k}\right\}$ can be scheduled feasibly.

Proof. Sort the jobs $J_{1}, \ldots, J_{k}$ in non-ascending order of $\Delta_{j}$. Let $\pi$ be the resulting permutation; that is, $\Delta_{\pi(1)} \geq \Delta_{\pi(2)} \geq \ldots \geq \Delta_{\pi(k)}$. Let $\pi(0)=0$.

Schedule job $J_{\pi(j)}$ at time $t_{1}^{j}=\sum_{i=0}^{j-1} \Delta_{\pi(i)}$ on $M_{1}$ and at time $t_{2}^{j}=t_{1}^{j}+\Delta_{\pi(1)}$ on $M_{2}$. The schedule is feasible since (i) no two jobs overlap in any of the machines (recall that $\left.\Delta_{j}=\max \left\{a_{j}, b_{j}\right\}\right)$, (ii) the makespan of the schedule is $\Delta_{\pi(1)}+\sum_{j=1}^{k} \Delta_{\pi(j)} \leq T$ since $\Delta_{\pi(1)}<\frac{\varepsilon T}{6}$, and (iii) for any job $J_{j}$, its segment on $M_{2}$ is executed after the completion of its segment on $M_{1}$, since the schedule on $M_{2}$ is shifted by $\Delta_{\pi(1)}=\max _{j \in[1 . . k]} \Delta_{j}$.

- Lemma 13. The set $S O L_{S}$ is a $(2+\varepsilon)$-approximation of the optimal solution for input $\mathcal{S}$.

Proof. First, consider a knapsack problem with set of items corresponding to the jobs in $\mathcal{S}$, where the size of item $j$ is $\Delta_{j}$ and its weight is $w_{j}$. Assume that the knapsack capacity is $T$. We claim that the weight of the optimal solution to this knapsack problem has weight that is at least $\frac{1}{2}$ of the weight of optimal solution for input $\mathcal{S}$. To see this consider an optimal solution for input $\mathcal{S}$ and partition the set of jobs in this solution into two disjoint sets: the first set $O_{1}$ consists of all jobs $J_{j}$ in the solution for which $\Delta_{j}=a_{j}$, and the second set $O_{2}$ consists of all jobs $J_{j}$ in the solution for which $\Delta_{j}>a_{j}$ (and $\Delta_{j}=b_{j}$ ). Let $i$ be the index of the set whose total weight is larger; that is $w\left(O_{i}\right) \geq w\left(O_{3-i}\right)$. Clearly $w\left(O_{i}\right)$ is at least half the optimum. Since we start from a feasible solution, the total size of the items corresponding to the jobs in $O_{i}$ is bounded by $T$. Thus, there is a feasible solution to the knapsack problem with weight that is at least $\frac{1}{2}$ of the weight of optimal solution for input $\mathcal{S}$. Note that we may not be able to feasibly schedule the set of jobs corresponding to the items in an optimal solution of this knapsack problem.

From the way we chose $k$ and since for all $J_{j} \in \mathcal{S}, \Delta_{j}<\frac{\varepsilon T}{6}$, it follows that $\sum_{j=1}^{k} \Delta_{j}>$ $T\left(1-\frac{\varepsilon}{3}\right)$. Since the jobs are sorted in non-ascending order of the ratio $\frac{w_{j}}{\Delta_{j}}$, we are guaranteed that $w\left(S O L_{S}\right)$ is at least $\left(1-\frac{\varepsilon}{3}\right)$ of the weight of the optimal solution to the knapsack problem and thus it is at least $\frac{1}{2}\left(1-\frac{\varepsilon}{3}\right)$ of the weight of the optimal solution for input $\mathcal{S}$. Since $(2+\varepsilon) \cdot \frac{1}{2}\left(1-\frac{\varepsilon}{3}\right)=1+\frac{1}{6}\left(\varepsilon-\varepsilon^{2}\right) \geq 1$, for $0<\varepsilon<1$, it follows that $S O L_{S}$ is a $(2+\varepsilon)$-approximation of the optimal solution for input $\mathcal{S}$.

- Lemma 14. The time complexity of Algorithm 3 is $O\left(n^{\frac{12}{\varepsilon}}\right)$.

Proof of Theorem 9. Consider an optimal solution $O$ for input $\mathcal{J}$, and partition the jobs in this solution into two disjoint sets $O_{L}=O \cap \mathcal{L}$ and $O_{S}=O \cap \mathcal{S}$. By Lemmas 11 and 13, we have that $w\left(O_{L}\right) \leq w(\mathrm{SOL})$ and $w\left(O_{S}\right) \leq(2+\varepsilon) \cdot w(\mathrm{SOL})$. It follows that $w(O) \leq(3+\varepsilon) \cdot w(\mathrm{SOL})$.

By the algorithm and Lemma 12 the jobs in SOL can be scheduled feasibly, and by Lemma 14 the running time is polynomial in $n$. The theorem follows.

- Corollary 15. If $a_{j} \leq b_{j}$, for all $J_{j} \in \mathcal{J}$, or $a_{j} \geq b_{j}$, for all $J_{j} \in \mathcal{J}$, then, for any fixed $0<\varepsilon<1$, Algorithm 3 is a $(2+\varepsilon)$-approximation algorithm for MaxT on instances where $r_{j}=0$ and $d_{j}=T, \forall j$.
Proof. It is easy to see that if any of the conditions in the corollary hold then the weight of an optimal solution to the knapsack problem defined in Lemma 13 is at least the weight of the optimal solution for input $\mathcal{S}$, and thus the set $S O L_{S}$ is a $(1+\varepsilon)$-approximation of the optimal solution for input $\mathcal{S}$.


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## A Some Proofs

Proof of Lemma 1. We first show that there exists a job occurrence $J_{j}^{\ell}$ for which the following holds:

$$
\begin{equation*}
x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 2 m . \tag{3}
\end{equation*}
$$

For two "neighboring" job occurrences $J_{j}^{\ell}$ and $J_{k}^{r}$ (i.e., $J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)$ and $\left.J_{j}^{\ell} \in \tilde{N}_{1}\left(J_{k}^{r}\right)\right)$, define $z\left(J_{j}^{\ell}, J_{k}^{r}\right)=x^{\ell}(j) \cdot x^{r}(k)$. We also define $z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)=\left(x^{\ell}(j)\right)^{2}$. We prove (3) using a weighted averaging argument, where the weights are the values $z\left(J_{j}^{\ell}, J_{k}^{r}\right)$ for all pairs of job occurrences which have intersecting segments.

Consider the sum $\sum_{j=1}^{n} \sum_{\ell=1}^{\mathcal{L}_{j}}\left(z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right)\right)$. We upper bound this sum as follows. Let $\mathcal{I}\left(J_{j}^{\ell}\right)$ denote the set of segments of a job occurrence $J_{j}^{\ell}$. For each job occurrence $J_{j}^{\ell}$, we consider all of its segments $I \in \mathcal{I}\left(J_{j}^{\ell}\right)$. For each such segment $I$, we sum up $z\left(J_{j}^{\ell}, J_{k}^{r}\right)$ for all job occurrences $J_{k}^{r}$ having at least one segment that intersects with $I$ (including $J_{j}^{\ell}$ itself). Let $R\left(J_{j}^{\ell}, I\right)$ be the set of job occurrences that have a segment intersecting the right endpoint of $I$ (including $J_{j}^{\ell}$ itself). We note that it suffices to sum up $z\left(J_{j}^{\ell}, J_{k}^{r}\right)$ only for job occurrences $J_{k}^{r} \in R\left(J_{j}^{\ell}, I\right)$ and then multiply the total sum by 2 . This is because, for the intersecting segment $I$ of $J_{j}^{\ell}$ and segment $I^{\prime}$ of $J_{k}^{r}$, if the right endpoint of $I$ precedes the right endpoint of $I^{\prime}$, then $J_{k}^{r} \in R\left(J_{j}^{\ell}, I\right)$; otherwise, $J_{j}^{\ell} \in R\left(J_{k}^{r}, I^{\prime}\right)$. Since $z\left(J_{j}^{\ell}, J_{k}^{r}\right)=z\left(J_{k}^{r}, J_{j}^{\ell}\right)$, each of them contributes the same value to the other. Therefore, it follows that

$$
\begin{equation*}
\sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|}\left(z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right)\right) \leq 2 \sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} \sum_{I \in \mathcal{I}\left(J_{j}^{\ell}\right)} \sum_{J_{k}^{r} \in R\left(J_{j}^{\ell}, I\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right) \tag{4}
\end{equation*}
$$

By the first constraint in $(\mathrm{P})$, the definition of job cliques and the definition of $z\left(J_{j}^{\ell}, J_{k}^{r}\right)$, we have

$$
\begin{equation*}
\sum_{J_{k}^{r} \in R\left(J_{j}^{\ell}, I\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right) \leq x^{\ell}(j) \cdot \sum_{J_{k}^{r} \in R\left(J_{j}^{\ell}, I\right)} x^{r}(k) \leq x^{\ell}(j) \tag{5}
\end{equation*}
$$

Using (4), (5), and the fact that $\left|\mathcal{I}\left(J_{j}^{\ell}\right)\right| \leq m$, we get that

$$
\sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|}\left(z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right)\right) \leq 2 \sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} \sum_{I \in \mathcal{I}\left(J_{j}^{\ell}\right)} x^{\ell}(j) \leq 2 m \sum_{j=1}^{n} \sum_{\ell=1}^{\left|\mathcal{L}_{j}\right|} x^{\ell}(j)
$$

Hence, there exists a job occurrence $J_{j}^{\ell}$ satisfying

$$
z\left(J_{j}^{\ell}, J_{j}^{\ell}\right)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} z\left(J_{j}^{\ell}, J_{k}^{r}\right)=\left(x^{\ell}(j)\right)^{2}+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} x^{r}(k) x^{\ell}(j) \leq 2 m \cdot x^{\ell}(j)
$$

By factoring out $x^{\ell}(j)$ from both sides we get inequality (3).
To complete the proof of the lemma, we note that for a job $J_{j}^{\ell}$ satisfying (3) it also holds that

$$
x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}\left(J_{j}^{\ell}\right)} x^{r}(k)=x^{\ell}(j)+\sum_{J_{k}^{r} \in \tilde{N}_{1}\left(J_{j}^{\ell}\right)} x^{r}(k)+\sum_{J_{k}^{r} \in \tilde{N}_{2}\left(J_{j}^{\ell}\right)} x^{r}(k) \leq 2 m+\sum_{r=1}^{\left|\mathcal{L}_{j}\right|} x^{r}(j) \leq 2 m+1
$$

The last inequality follows from the second constraint in (P).
Proof of Lemma 14. It is easy to see that the most time consuming part is the loop defined in Step 4 where we enumerate over all subsets of $\mathcal{L}$ of size at most $\frac{12}{\varepsilon}$ and thus the time complexity.

