Rapid chiral separation and impurity determination of ropivacaine and bupivacaine by Densitometry-HPTLC, using mucopolysaccharide as chiral mobile phase additive

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ARTICLE INFORMATION

ABSTRACT

Enantio separation of the local anesthetic drugs; ropivacaine (*Rop*), bupivacaine (*Bup*) and potential organic impurities (2,6-Dimethylaniline, *2,6-DMA*) were accomplished on HPTLC using mucopolysaccharide selector (Chondroitin) as chiral mobile phase additive (*CMPA*). The enantioseparation was achieved in acetonitrile:water:methanol (16:3:1, *v:v:v*) containing 0.25% chondroitin as chiral mobile phase additive. The influence of separation conditions, including type and concentration of chiral selector, organic modifiers and temperatures on enantioseparation were evaluated. The enantioselective HPTLC method was validated to control the enantiomeric purity of the (*S*)-enantiomers (*S-Rop* and *S-Bup*); the active ingredients contained in drug products. In these conditions, linearity over the concentration range, 1.0-10.0 μg/spot for each (*R*)-enantiomer and 1.0-8.0 μg/spot for *2,6-DMA* main organic impurity were obtained. The detection limits are less than 0.6 μg/spot of chiral and organic impurities. The intra and inter-day assay precision was less than 3.0% (RSD%).

1. Introduction

It is well known that for chiral drugs, pharmaceutical activity resides mostly in one of the enantiomers, and unwanted side effects or even toxic effects are often observed for the other enantiomer [1]. From this reason, the separation of enantiomers is an important subject in pharmaceutical analysis. Bupivacaine is a potent local anaesthetic; has been marketed as a 50:50 racemic mixture of two enantiomers [2]. The molecular structure of this highly lipid soluble and protein bound compound contains a chiral centre in the piperidine ring, resulting in two optically active stereoisomers. Accordingly; the new long-acting local anaesthetics, ropivacaine and levobupivacaine have been developed as safer alternatives to bupivacaine. Ropivacaine and Levobupivacaine are *S*(+) enantiomers of two different molecules, 1-propyl-2'6'-pipecoloxylidide and 1-butyl-2',6'-pipecoloxylidide, respectively [3,4] and their potential organic impurity *2,6-DMA* are shown in Figure 1.

The mechanism of bupivacaine induced cardiac arrhythmias may result from its inhibitory effect on sodium channel current. The bupivacaine induced block of the inactivated state of sodium channels displayed stereo selectivity with *R*(−) enantiomer interacting faster and more

potently. Lower potency of *S*(+) bupivacaine to block a particular subset of cardiac sodium channels might explain its lower cardio toxicity [5,6].

Different analytical methods have been developed for separation of enantiomers. Chiral separation by capillary electrophoresis (CE) using a variety of chiral selectors have been reported [7-10]. Among them cyclodextrins and their derivatives are the most frequently employed [11]. Recently mucopolysaccharides have also been found to be effective as chiral selectors in CE [12,13]. These substances have only low absorbance in the UV region, which is beneficial for high detection sensitivity. Methods based on high performance liquid chromatography (HPLC) using chiral stationary phases have been most widely used for analysis of both drug enantiomers in pharmaceutical preparations and biological fluids [14-17]. Various kinds of columns have been used. Moreover derivatives CDs impregnated to silica gel normal TLC plates were reported for chiral separation of both drugs [18,19]. In the literature, there is no reference for direct enantiomeric resolution and determination of *Rop, Bup* and their chiral (−)*R* and potential organic impurities (2,6-*DMA*) using mucopolysaccharide as chiral mobile phase additive.

The present work describes direct and economic HPTLC-densitometric method for enantioseparation and determination

of (–) *R*- and (+) *S-Rop*-HCl and *Bup*-HCl and their potential organic impurity 2,6-*DMA* using mucopolysacharid (Chondroitin) as chiral mobile phase additive at different temperatures. Moreover iodine vapor and UV lamp were used for the detection of chiral and organic impurities of both drugs. This method may become the method of choice compared with other techniques for economic fast routine analysis of both drugs.
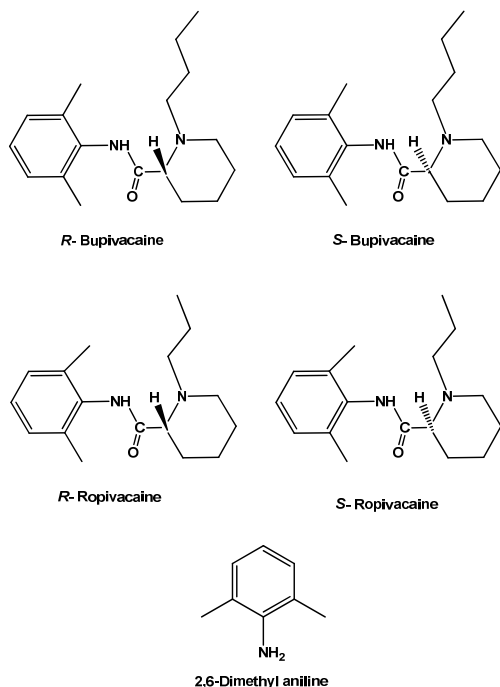

Figure 1. The chemical structure of (*R*)- and (*S*)-bupivacaine, ropivacaine and their potential organic impurity 2,6-dimethyl aniline.

2. Experimental

2.1. Chemicals and reagents

All chemicals were of analytical grade if not stated otherwise. (+)*S*-Ropivacaine and (-)*R*-ropivacaine were kindly supplied by Asra-Zenica, Co., UK. Naropin vial were labeled to contain 7.5 mg/mL *(S)*-ropivacaine per vial was purchased from the market. (+)*S*-Bupivacaine and (-)*R*-bupivacaine were kindly supplied by Astra-Zenica, Co. UK. Bucain vial were labeled to contain 0.5% bupivacaine per vial (Delta select, Co., Egypt) was purchased from the market. 2,6-Dimethylaniline (98.00%) was purchased from Merck Schuchardt OHG, Co., Germany. Chondroitin sulfate (Bovine) BN 20/20226 was kindly supplied from Unipharma Co. Egypt. Methanol, acetonitrile and dichloromethane were obtained from Lab. Scan, Ireland.

2.2. Equipment

HPTLC plates (20×20 cm², aluminium plates precoated with 0.2 mm Nano-Silica gel 60 with fluorescence indicator F_{254} were purchased from Merck, Co., Germany. The samples were applied to the plates with 25 μL Hamilton microsyringe. UV short wavelength (254 nm) lamp (Desaga, Germany) and Shimadzu dual wavelength flying spot densitometer, Model CS-9301, PC were used. The experimental conditions of the measurements were as follows: wavelength = 220 nm for each (–)*R*- and (+)*S*- enantiomers and 2,6-dimethylaniline, photo mode = reflection, scan mode = zigzag, and swing width = 10.

2.3. Standard solutions

Standard stock solutions (1 mg/mL) of each (-)*R*- and (+)*S*-, *Rop*-HCl , *Bup*-HCl enantiomers, and 2,6-(*DMA*) were prepared by dissolving appropriate amounts of each in methanol. The stock solutions were subsequently used to prepare working standards in concentration ranges of 0.10-1.00 mg/mL for each single isomer (-)*R*- and (+)*S*-, and 0.10-0.80 mg/mL of potential organic impurity by further dilution with methanol.

2.4. Chromatographic conditions

Cleaned, dried and paper-lined glass chambers (12×24×24 cm) were used for developing chromatograms. They were pre-equilibrated with developer for 10 minutes. The normal TLC plates were prepared by running the mobile phase consisting of, acetonitrile:water:methanol in ratio of (16:3:1, *v:v:v*) containing 0.25% (*w:v*) of chiral selector (chondroitin) in the usual ascending way and air dried. For detection and quantification, 20 μL of each racemic solution and 10 μL of their single isomer (–)*R*- and (+)*S*-, and 2,6-*DMA* of different concentrations within the quantification range were applied side-by-side as separate compact spots 20 mm apart and 10 mm from the bottom of the HPTLC plates using a 25 μL Hamilton micro syringe. The chromatograms were developed up to 8 cm in the usual ascending way. The plates were visualized at 254 nm and scanned for *R* and *S* isomers and 2,6-*DMA* at 220 nm for both drugs, by using the instrumental parameters mentioned above.

2.5. Synthetic mixtures

Synthetic mixtures of; (-)*R*- and (+)*S*-, and *2,6-DMA* within the quantification range of each drug were prepared and chromatographed according to the procedure mentioned above.

2.6. Sample preparation

Equivalent milliliters of each Naropin or Bucain vial equivalent to 50 mg of (+)*S-Rop* or *Bup*, respectively, were extracted with dichloromethane. Aliquots of 10 mL of each were transferred to two beakers, air dried and transferred quantitatively to 10 mL volumetric flasks and diluted with methanol. Then the procedure was completed as described for the construction of calibration graphs.

2.7. Method validation

2.7.1. Linearity of (-)R-, (+)S-enantiomers and 2,6-DMA

Linearity was assessed by preparing six calibration sample solutions of each isomer and *2,6-DMA* in the concentration range of 0.100-1.00 mg/mL in methanol and five calibration of organic impurity in concentration range of, 0.100-0.80 mg/mL in methanol for working solutions.

Regression curves were obtained by plotting peak areas versus concentration, using the least squares method. Linearity was checked for three consecutive days in the same concent-ration range from the same stock solutions.

2.7.2. Limits of detection and quantification

The limit of detection (LOD) represents the concentration of analyte that would yield a signal-to-noise ratio of three. The limit of quantification (LOQ) represents the lowest concent-ration of calibration curve [20,21].

The precision of the developed chiral method for each (-)*R*- and (+)*S*- enantiomers at limit of quantification was checked by

Table 1. Effect of mobile phase on resolution of the enantiomers of (*RS*)-ropivacaine and (*RS*)-bupivacaine hydrochloride.

Mobile phase CH₃CN:H₂O:CH₃OH	Rop hR_F		h$R_F(R)$/h$R_F(S)$	Bup hR_F		h$R_F(R)$/h$R_F(S)$
	R	*S*		*R*	*S*	
16:3:1	60	41	1.50	62	40	1.55
16:4:1	84	60	1.40	58	47	1.23
17:4:0	51	36	1.41	61	45	1.36

analyzing five test solutions of each enantiomer and 2,6-*DMA* prepared at LOQ and calculating the percentage of relative standard deviation of the peak area.

2.7.3. Precision

Method reproducibility was determined by measuring repeatability and intermediate precision (between- day precision) of retardation factor (R_F) and peak areas for each enantiomer and *2,6-DMA*. In order to determine the repeatability of the method, freshly prepared solutions of (–)*R*- and (+)*S*- of each drug and *2,6-DMA*, in triplicate at concent-rations of 2, 4 and 8 μg/spot (*n* = 9) was carried out. The intermediate precision was also evaluated over three days, by performing triplicate of the same concentration each day.

2.7.4. Accuracy

The accuracy was determined by application of standard addition technique. Synthetic mixtures of the drug products and known amount of each (-)*R*- and (+)*S*-enantiomers and 2,6-*DMA* within the quantification range were performed.

2.7.5. Specificity

Specificity is the ability of the method to measure the analyte response in the presence of interfering substances. For specificity determination, synthetic mixtures of each (+)*S*-Rop and Bup and their chiral (-)*R* and organic impurities *2,6-DMA* were performed and the recovery percentage was determined.

2.7.6. Robustness

The robustness of the method is the ability of the method to remain unaffected by small changes in parameters such as mobile phase composition, temperature, concentration of chiral selector and the saturation time of mobile phase. To determine robustness of the method, experimental conditions were purposely altered and chromatographic resolution between (-)*R*- and (+)*S*-enantiomers and their potential organic impurity were evaluated.

2.7.7. Solution stability

Stability of *R*- and *S*- isomers in solution at analyte concentration was studied by keeping the solution in tightly capped volumetric flask at room temperature on a laboratory bench for 7 days. Content of (-)*R*- and (+)*S*- enantiomers and *2,6-DMA* were checked for 7 days interval up to the study period.

3. Results and discussion

3.1. Optimization of chromatographic conditions

Chiral analysis of (+)*S-Rop* and *Bup* is of great importance since only the (S)-enantiomer is used when ropivacaine is given as a drug. The amount of (-)*R*-enantiomer should be as low as possible. Using the proposed method, it was possible to detect an impurity of less than 0.6 μg/spot of (-)*R-Rop* and (-)*R-Bup* present in (+)*S-Rop* and (+)*S-Bup*, respectively. The aim of this work is to develop validated chiral HPTLC method for enantioseparation and accurate quantification of both (+)*S*- and (-)*R*- enantiomers and their organic impurity (*2,6-DMA*). Racemic mixture solution of 1 mg/mL prepared in methanol

was used in the method. To develop rugged and suitable HPTLC method for the separation of *Rop* and *Bup* enantiomers, and *2,6-DMA,* different mobile phases, chiral selectors and TLC plates at different temperatures were tried.

Several trial runs were systematically performed using different ratios of the solvent system acetonitrile-methanol-water. The successful solvent system was acetonitrile: methanol:water (16:1:3, *v:v:v*) containing 0.25% chondrointin as CMPA, as shown in Table 1.

The results are average of at least 12 identical runs. Normal HPTLC plates showed good resolution with R_F = 0.62 and R_F = 0.60 for *R*- and R_F = 0.40 and R_F = 0.42 for S-forms for *Rop* and *Bup*, respectively, and 0.87 for their potential organic impurity *2,6-DMA* as shown in Figure 2.
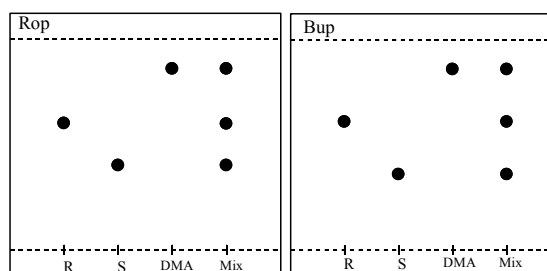

Figure 2. Thin layer chromatograms showing resolution of (*R*)- and (*S*)-ropivacaine and bupivacaine (10 μg/spot), and their potential organic impurity *2,6-DMA*, mobile phase acetonitrile:methanol:water (16:1:3, *v:v:v*) containing 0.25% chondroitin as CMPAs, Temperature: 20 °C, pH = 6.5.

In order to achieve the separation of ropivacaine and bupivacaine enantiomeric forms, different concentrations of chondroitin were tried in concentration range, 0.1-0.5 g%, and the optimal concentration was achieved with 0.25 g%, the results are shown in Figure 3.
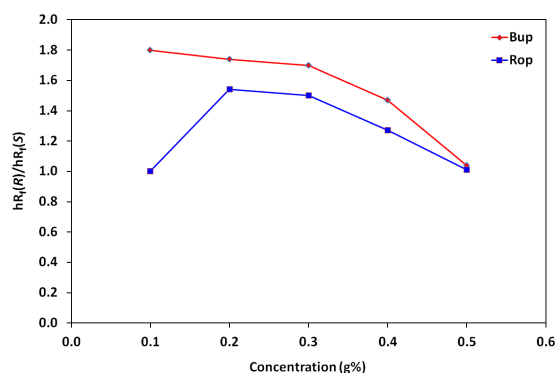

Figure 3. Effect of chondroitin concentration on enantiomeric resolution of (*RS*)-ropivacaine and (*RS*)-bupivacaine (10 μg/spot).

Chiral interaction between the analyte and chiral selector are known to be affected by temperature [22]. In our study different temperatures; 4, 20 and 40 °C were studied. The best resolution was obtained at 20±2 °C as shown in Figure 4. Decrease in temperature (4 °C) showed no significant difference, whereas increase in temperature showed a tendency for low selectivity.

Table 2. Results from validation of the method.

Parameters	Values		
	Ropivacaine	Bupivacaine	2,6-Dimethyl aniline
Repeatability (RSD[%], n = 9)			
$R_F(R)$ enantiomer	0.07	0.06	0.09
$R_F(S)$ enantiomer	0.03	0.02	
Peak area (*R*)-enantiomer	1.70	2.83	3.81
Peak area (*S*)-enantiomer	2.32	1.71	
Intermediate precision (RSD [%], n = 27)			
$R_F(R)$-enantiomer	0.17	0.16	0.17
$R_F(S)$-enantiomer	0.23	0.21	
Peak area (*R*)-enantiomer	1.70	2.83	4.81
Peak area (*S*)-enantiomer	2.32	1.71	
LOD			
Limit of detection [µg/spot] for (*R*)-enantiomer	0.50	0.57	0.60
Limit of detection [µg/spot] for (*S*)-enantiomer	0.42	0.30	
LOQ			
Limit of quantification [µg/spot] for (*R*)-enantiomer	1.00	1.00	1.00
Precision (RSD [%])	2.35	3.75	1.59
Limit of quantification [µg/spot] for (*S*)-enantiomer	1.00	1.00	
Precision (RSD [%])	2.77	2.56	
Linearity for (*R*)-*enantiomer*			
Calibration range [µg/spot]	1-10	1-10	1-8
Calibration points	6	6	5
Correlation coefficient	0.9993	0.9995	0.9997
SE of slope [%]	7.65	6.90	11.23
SE of intercept [%]	46.55	42.25	55.27
Linearity for (*S*)-*enantiomer*			
Calibration range [µg/spot]	1-10	1-10	
Calibration points	6	6	
Correlation coefficient	0.9994	0.9994	
SE of slope [%]	8.72	11.36	
SE of intercept [%]	48.86	103.56	

Table 3. Robustness of the method.

Conditions	Ropivacaine	Bupivacaine
	Selectivity $hR_F(R)/hR_F(S)$	*Selectivity* $hR_F(R)/hR_F(S)$
Concentration of chiral selector [g%]		
0.30	1.30	1.74
0.25	2.17	1.78
0.20	1.54	1.67
Mobile phase composition		
Acetonitrile:methanol:water		
16:0.8:3	1.51	1.51
16:1.0:3	2.17	1.78
16:1.2:3	1.80	1.40
Temp [ºC]		
23	1.74	1.70
25	1.80	2.06
27	1.70	1.23
Saturation time [min]		
8	2.17	1.87
10	2.05	2.06
12	2.01	1.90

According to the experimental conditions a control stationary without CMPA spotted with the tested compounds were eluted and resulted in no resolution of racemic mixtures.
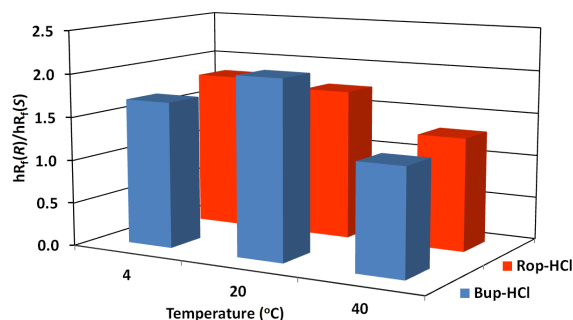
Figure 4. Effect of temperature on enantiomeric resolution of (*RS*)-ropivacaine and (*RS*)-bupivacaine (10 µg/spot).

3.2. Method validation

In the repeatability study the relative standard deviation (RSD) for the retardation factor for (+)*S*-, (-)*R*-enantiomrs and *2,6-DMA* and of the peak area was less than 3.0% as presented in Table 2. In the intermediate precision study, results show that RSD values were in the same order of magnitude than those obtained for repeatability as presented in Table 2.

The limit of detection (LOD) was estimated to be 0.5 and 0.6 µg/spot for (+)*S*- and (-)*R*-enantiomers, whereas limit of quantification(LOQ) was the lowest concentration of calibration curve as stated in Table 2. Good linearity was observed for (+)*S*- and (-)*R*-enantiomers of both drugs over the concentration range of 1.0-10 µg/spot as presented in Table 2. Linearity was checked for (+)*S*- and (-)*R*-enantiomers over the same concentration range for three consecutive days. The % RSD of the slope and y-intercept of the calibration curves were shown in Table 2.

The resolution between (+)*S*-, (-)*R*-enantiomers and *2,6-DMA* was greater than 1.51 under all separation conditions tested, demonstrating sufficient robustness Table 3.

Table 4. Results of laboratory prepared mixtures

Ropivacain (Conc. µg/spot)				Bupivacaine (Conc. µg/spot)			
Ratio			Recovery (n = 3)	Ratio			Recovery (n = 3)
R	*S*	*2,6-DMA*	%±RSD of *S*-ropivacaine	*R*	*S*	*2,6-DMA*	%±RSD of levobupivacaine
4	4	2	99.50±1.04	4	4	2	99.60±1.55
1	8	1	101.00±1.89	1	8	1	98.00±1.70
1	6	2	100.75±1.77	1	6	2	100.50±2.00

Table 5. Application of the proposed method for determination of robivacaine and bupivacaine in their drug products and the recovery results of addition of R and S enantiomers.

Drug products	Recovery % of label claim [a]	Enantiomers added	Recovery % [b]	Precision (RSD)	Accuracy (RE [c] %)
Naropin vial labeled to contain 7.5 mg/mL (*S*) ropivacaine per vial	*(R)* 1.0	*R* 2	97.00	1.78	3.00
		4	98.35	1.90	1.65
		8	99.70	1.65	0.30
	(S) 98.0	*S* 2	99.86	1.54	0.14
		4	100.50	1.78	-0.50
		8	98.53	1.66	1.47
Bucain vial labeled to contain 0.5% per vial (±) bupivacaine	*(R)* 48.8	*R* 2	98.00	2.00	2.00
		4	99.60	1.70	0.40
		8	101.00	1.54	-1.00
	(S) 51.0	*S* 2	99.80	1.23	0.20
		4	101.00	1.80	-1.00
		8	100.80	1.60	-0.80

[a] n=5.

[b] n=3.

[c] Relative error, {(measured mean value - nominal value)/nominal value}×100.

The specificity of the method was assessed by analyzing synthetic mixtures of (+)*S*-form and its chiral (-)*R*- and organic impurities (*2,6-DMA*) in different ratios as shown in Table 4.

The accuracy was assessed by applying the standard additions technique. Satisfactory results were obtained and were in good agreement with the labeled claim, as presented in Table 5.

No significant change in the (+)*S*- and (-)*R*- content was observed in (*Rac*) *Rop* and (*Rac) Bup* samples during solution stability. Hence, (+)*S*-, (-)*R*- and *2,6-DMA* samples solution are stable for at least 7 days at 25±2 °C.

4. Conclusion

Inexpensive and environment friendly densitometric-HPTLC method was described for enantioseparation and determination of *Rop*, *Bup* and their impurities; chiral (-)*R*- and organic (2,6-DMA). The developed method may become the method of choice, compared with other chromatographic techniques for chiral discrimination and fast routine enantiomeric purity assessment. The method was completely validated showing satisfactory data for all the method validation parameters tested.

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