



Miguel-Pacheco, G.G. and Kaler, Jasmeet and Remnant, J.G. and Cheyne, Lydia and Abbott, Caroline and French, Andrew P. and Pridmore, Tony P. and Huxley, Jonathan N. (2013) Behavioural changes in dairy cows with lameness in an automatic milking system. *Applied Animal Behaviour Science*, 150 . pp. 1-8. ISSN 0168-1591

**Access from the University of Nottingham repository:**

<http://eprints.nottingham.ac.uk/29630/3/Miguel-Pacheco%20Et%20al%20RevisedManuscript-CleanCopy.pdf>

**Copyright and reuse:**

The Nottingham ePrints service makes this work by researchers of the University of Nottingham available open access under the following conditions.

- Copyright and all moral rights to the version of the paper presented here belong to the individual author(s) and/or other copyright owners.
- To the extent reasonable and practicable the material made available in Nottingham ePrints has been checked for eligibility before being made available.
- Copies of full items can be used for personal research or study, educational, or not-for-profit purposes without prior permission or charge provided that the authors, title and full bibliographic details are credited, a hyperlink and/or URL is given for the original metadata page and the content is not changed in any way.
- Quotations or similar reproductions must be sufficiently acknowledged.

Please see our full end user licence at:

[http://eprints.nottingham.ac.uk/end\\_user\\_agreement.pdf](http://eprints.nottingham.ac.uk/end_user_agreement.pdf)

**A note on versions:**

The version presented here may differ from the published version or from the version of record. If you wish to cite this item you are advised to consult the publisher's version. Please see the repository url above for details on accessing the published version and note that access may require a subscription.

For more information, please contact [eprints@nottingham.ac.uk](mailto:eprints@nottingham.ac.uk)

1 **Behavioural changes in dairy cows with lameness in an automatic milking**  
2 **system**

3 Giuliana G. Miguel-Pacheco<sup>a\*</sup>; Jasmeet Kaler<sup>a</sup>; John Remnant<sup>a</sup>; Lydia Cheyne<sup>a</sup>; Caroline  
4 Abbott<sup>a</sup>; Andrew P French<sup>b</sup>; Tony P Pridmore<sup>c</sup>; Jonathan N. Huxley<sup>a</sup>

5 <sup>a</sup>School of Veterinary Medicine and Science, University of Nottingham, Sutton Bonington  
6 Campus, Sutton Bonington, LE12 5RD, United Kingdom

7 <sup>b</sup>School of Biosciences, University of Nottingham, Sutton Bonington Campus, Sutton  
8 Bonington, LE12 5RD, United Kingdom

9 <sup>c</sup>School of Computer Science, University of Nottingham, Jubilee Campus, Nottingham, NG8  
10 1BB, United Kingdom

11

12 \*Corresponding author:

13 Giuliana Giannina Miguel-Pacheco

14 Tel (44) 1159 516753

15 Fax (44) 1159 516415

16 svxgm@nottingham.ac.uk

17

18

19

20

21

22

23

24

25

26        **Abstract**

27        There is a tendency worldwide for the automation of farms; this has included the  
28 introduction of automatic milking systems (AMS) in the dairy industry. Lameness in dairy  
29 cows is highly prevalent and painful. These impacts potentially affect not only animal  
30 welfare, but also farm economies. Three independent observational studies were carried out  
31 to assess the impact of lameness on the behaviour of zero grazed high yielding Holstein cows  
32 managed in an AMS. The aim of the first study was to examine the impact of lameness on  
33 rumination time, the second study investigated differences between lame and sound dairy  
34 cows in total eating time and the third study assessed the impact of lameness on milking  
35 behaviour (frequency and time of visits to the AMS). In the first study data from 150 cows  
36 were used to analyse rumination (collected using rumination collars) for the 48hr following  
37 locomotion scoring. A multilevel linear regression demonstrated that lameness had a small  
38 but significant negative association (coefficient: -7.88 (SE: 3.93)) with rumination. In the  
39 second study the behaviour of eleven matched lame and sound pairs of cows at the feed face  
40 was analysed for 24 hours after locomotion scoring. Each feeding behaviour variable (total  
41 duration time, frequency of feeding bouts and length of bouts) was analysed using individual  
42 single level regression models. There was a significant negative association between total  
43 feeding time and lameness (coefficient: -73.65 (SE: 25.47)) and the frequency of feeding  
44 bouts and lameness (-9.93 (2.49)). Finally, the third observational study used 38 matched  
45 pairs of lame and sound cows. Data on the number and timings of visits to the AMS were  
46 collected for 24 hours after each locomotion score and analysed using a binomial logistic  
47 regression model. There was a significant difference in AMS visits between groups; lame  
48 animals visiting the robot less frequently than sound cows (median difference 0.50 milking  
49 visits;  $T = 256.0$ ;  $N = 25$ ;  $p = 0.01$ ) and lame cows were 0.33 times less likely to visit the  
50 AMS between 24:01 and 06:00. Results from these studies reveal that lameness in an AMS

51 affected feeding behaviour, rumination and AMS visits. All of these impacts are likely to  
52 have negative consequences for farm profitability, but also implications for the health and  
53 welfare of the animals.

54 **Keywords:** Automatic milking system; lameness; rumination; feeding; milking visits.

55

56

57

58

59

60

61

62

63

64

65

66

67

68

69

70

71

72

73

74

## 75 **1. Introduction**

76 Automatic milking systems (AMS) were introduced to the dairy industry approximately  
77 20 years ago. The number of installations is increasing rapidly, currently there are  
78 approximately 8000 farms with AMS around the world (Jacobs and Siegford, 2012). The  
79 most attractive farm benefits for the use of AMS are the freedom they provide farmers  
80 compared to conventional parlours and the opportunity to increase milking frequency  
81 resulting in an increase in milk production (Uetake et al., 1997; Meskens et al., 2001). Of  
82 equal importance, the cows may benefit from the freedom to control their activity, with the  
83 possibility of longer periods of lying and reduced stress at the time of milking because they  
84 are not gathered and crowded as they are in conventional parlours. Additionally, more  
85 frequent milking reduces udder pressure whilst at the same time reducing stress on the udder  
86 ligaments (Meskens et al., 2001; Osterman and Redbo, 2001).

87 As the dairy industry has developed over the last 50 years, there has been an increase in  
88 the prevalence of lameness worldwide, for example in the UK the prevalence was 36.8%  
89 (Barker et al., 2010), 28.5% in Canada (Ito et al., 2010) and between 28-33% in Chile  
90 (Tadich et al., 2010). Lameness is a sign of pain and discomfort at the level of the leg but  
91 more commonly at the level of the claw (Archer et al., 2010a). Affected animals show  
92 behavioural signs of being in pain such as reduction in mobility and alterations in behaviour.  
93 Due to discomfort and changes in behaviour it is not surprising that lameness has been  
94 associated with a reduction in milk production (Green et al., 2002; Archer et al., 2010b) and  
95 in reproduction success (Huxley, 2013).

96 In conventional parlours it has been observed that lame cows reduced their feeding time  
97 (Gonzalez et al., 2008; Gomez and Cook, 2010), increased their lying time (Ito et al., 2010)  
98 and modified their gait in order to access their needs (e.g. feed or social contact: Galindo and

99 Broom, 2002). In previous studies investigating the association between rumination and  
100 lameness, no definitive differences between lame and sound animals have been identified,  
101 possibly because rumination measurement was carried out using visual observations of  
102 behaviour over relatively short periods of time and / or across relatively small numbers of  
103 animals (Hassall et al., 1993; Singh et al., 1993; Almeida et al., 2008; Pavlenko et al., 2011).  
104 An AMS relies on the willingness of the cow to attend the robot by receiving a feed reward  
105 when milking (Prescott et al., 1998). Overall studies on lame cows in AMSs in other parts of  
106 the world have demonstrated that they visited the milking units less frequently compared to  
107 sound animals (Klaas et al., 2003; Bach et al., 2007; Borderas et al., 2008).

108 Technologies on AMS and other modern dairy farms are monitoring and recording  
109 increasing amounts of data on the behaviour of animals. These data have the potential to be  
110 used as early indicators for diseases such as lameness and allow us to better understand the  
111 secondary health and welfare consequences lameness may have on animals suffering from  
112 this painful condition. Three independent observational studies were carried out to assess the  
113 impact of lameness on the behaviour of zero grazed high yielding cows housed in an AMS.  
114 The aim of the first study was to examine the impact of lameness on rumination time,  
115 monitored continuously by rumination collars. The second study investigated differences  
116 between lame and sound dairy cows in total eating time over a 24 hour period. Finally, the  
117 third study assessed the impact of lameness on milking behaviour (frequency and time of  
118 visits to the AMS). In each study the null hypothesis stated that there was no difference in  
119 behaviour between lame and sound animals.

120

## 121 **2. Materials and Methods**

### 122 2.1. Animals and Housing

123 The studies were conducted on a 200 Holstein cows AMS unit, located in the midlands  
124 region of the UK, with an average milk yield per cow of approximately 11500 L per 305  
125 days. All study protocols were reviewed and approved by the University of Nottingham's  
126 School of Veterinary Medicine and Science Ethical Review Committee before data collection  
127 began.

128 The unit consisted of four pens, each housing approximately 45 cows. Each pen consisted  
129 of three rows of free-stalls bedded with a thin layer of sawdust on a mattress base and one  
130 AMS (Lely Astronaut A3, Lely UK Ltd, St Neots, UK). Three of the four pens (Pen 2, 3 and  
131 4) had 59 stalls and the remaining pen (Pen 1) contained 76 stalls. All walking and standing  
132 areas were covered with rubber matting (Kraiburg, Kitt LTD. UK); passageways were  
133 cleaned once per hour by automatic scrappers. Cows had free access to the AMS at any time;  
134 a maximum of 5 milking visits per cow per day was permitted. The maximum interval  
135 allowed between milking visits was set at 12 hours. Milking attendance was monitored twice  
136 a day (at approximately 07:00 and 15:00 h) and cows were selected if their visit frequency  
137 was inadequate (based on their days in milk, parity and yield). Selected individuals were  
138 identified and moved to the robot for milking.

139 Fresh feed was provided as a mixed ration once per day at approximately 08:30; ration  
140 was pushed up at 10:00, 12:00, 14:00, 17:00, 20:00 and 06:00. Feed was provided along one  
141 side of each pen (approximately 37m) and each pen contained two large water troughs. In  
142 addition, cows were provided with an individual concentrate ration (1.5kg/day) adjusted to  
143 the frequency of milking visits, in the AMS. If the cow produced more than 23L/day, an  
144 additional 0.16kg per each extra litre of milk was provided.

145 The farm had a lameness prevention and control plan in operation; all feet of all animals  
146 were trimmed every five months by a fully qualified foot trimmer. Additionally any animals



147 that became lame were identified and treated as soon as possible by farm staff. Lactation  
148 cows walked through a foot bath containing 5% copper sulphate placed at the AMS exit for at  
149 least one day per week. Finally, the diet was fortified with 20mg of Biotin per cow per day to  
150 aid in the prevention of claw horn lesions.

## 151 2.2. General Experimental Procedures

### 152 2.2.1. Locomotion score

153 For all the experiments, locomotion scoring was carried out following the UK industry  
154 standard four point system (DairyCo, 2009): Score 0 a cow with good mobility, score 1 with  
155 imperfect mobility, score 2 with impaired mobility with a limb that is immediately  
156 identifiable and score 3 with severely impaired mobility. Trained observers locomotion  
157 scored all the cows in each pen once every 7 ( $\pm 1$ ) days with the exception of experiment 2,  
158 when locomotion scoring was carried out every 5 ( $\pm 2$ ) days and only in pen 2. Experiment 1  
159 was entirely observational, identification and treatment of lame cows continued according to  
160 standard farm management procedures throughout the study period. In experiments 2 and 3,  
161 lame cows were treated within 48 hours of identification.

### 162 2.2.2. Milk production and weight data

163 Days in milk, parity, daily milk production and daily body weight data were recorded and  
164 stored on the farm management system. At the end of the observational study, all data was  
165 collected using T4C software (Lely, Netherlands).

## 166 2.3. Specific Experimental Procedures

### 167 2.3.1. Experiment 1

168 This experiment was design as an observational longitudinal study to investigate the  
169 impact of lameness on rumination. Cows were observed for 9 weeks between October and

170 December 2011; each week they were assigned a locomotion score to identify them as lame  
171 (Score 2 or 3) or control (Score 0 or 1). Each cow was fitted with a rumination collar (Qwes-  
172 HR, Lely WestNV, The Netherlands) which registered and recorded total rumination time,  
173 chews per bolus and time between boluses (Schirrmann et al., 2009). Rumination data was  
174 collected for the following 48hr, starting at 24:00 h on the day of the locomotion score.

### 175 2.3.2. Experiment 2

176 This study was designed as a prospective case-control study to investigate the impact of  
177 lameness on feeding behaviour. It was conducted between July and November 2010 on cows  
178 in pen 2.

#### 179 2.3.2.1. Case and control selection

180 Case cows were considered eligible for inclusion if they were severely lame (Score 3) and  
181 had been calved for at least 20 days. They were included if a matching control animal (Score  
182 0 or 1) could be identified in the population. Matching criteria for control animals are  
183 outlined in Table 1.

#### 184 2.3.2.2. Behaviour recording

185 Case-control pairs were identified individually using a small piece of fluorescent fabric  
186 attached using adhesive (Kamar glue, Kamar Inc) over the left flank and the rump. Two  
187 ceiling mounted CCTV cameras with low light capability were used to record the entire feed  
188 face for 25 hours.

189 Videos were watched by a single trained observer using VLC Media Player (version 1.1,  
190 VideoLAN, Paris); the first 30 minutes of footage was discarded to allow animals to settle  
191 following handling for identification. A feeding behaviour bout started when cow placed her

192 head into the feeding area and started to chew or nose the feed. Any other behaviour such as  
193 throwing or playing with the feed was not included.

194 The feeding behaviour (number and duration of bouts) of case-control pairs was logged  
195 over a continuous 24 hour period. Total feeding duration and frequency of feeding bouts in a  
196 24h period were calculated per cow. The mean feeding bout duration in a 24h period was  
197 calculated by dividing the total feeding duration by the frequency of feeding bouts per cow.

### 198 2.3.3. Experiment 3

199 This observational study compared the milking visit frequency and time of the milking visits  
200 to the AMS between lame and non-lame cows. It was designed as a case-control study and  
201 conducted between October and November 2011.

#### 202 2.3.3.1. Case-control selection

203 After each locomotion score, case-control pairs were selected using the matching criteria  
204 outlined in Table 1 and blocked by pen. Lame cows could only be included in the study once;  
205 cows classified as controls could be used more than once, if they met the matching criteria for  
206 more than one lame animal.

#### 207 2.3.3.2. AMS visit data

208 Data for each case-control pair was downloaded for a 24 hour period beginning at 12:01.  
209 Data collected included number of milking visits in the last 24 hours, time of each visit, the  
210 number of refusals (the robot refused to milk the cow because the minimum milking interval  
211 of 4 hours had not been reached) and the number of failures (the robot failed to attached the  
212 teat cups to the cow).

### 213 2.4. Data Analysis

214 For all three experiments, downloaded data was managed in Microsoft Excel 2010  
215 (Microsoft Corp., Redmond, WA). Descriptive analysis and statistical analysis, where  
216 required, was carried out using Stata/SE 12.0 (Stata Corp 2011, USA). Multilevel and single  
217 level regression models were built using MLwiN version 2.25 (Centre for Multilevel,  
218 Modeling, University of Bristol). Level of significance was set as  $P \leq 0.05$  for all the  
219 experiments. Results from multilevel models are presented as follows (Coefficient (SE)).

#### 220 2.4.1. Experiment 1

221 The rumination data was not normally distributed and contained outliers. The Fourth  
222 Spread test (Devore, 2000) was used and extreme outliers were deleted. A multilevel linear  
223 regression model was built in order to study the association between rumination and lameness  
224 status. The model had the following form (Eq. 1):

$$225 \quad y_{ijk} = \beta_{0ijk} + \beta_1 x_{1ijk} + \beta_2 x_{2ijk} + \beta_3 x_{3ijk} + \beta_4 x_{4ijk} + \beta_5 x_{5ijk} + e_{ijk} \text{ (Eq. 1)}$$

226 The outcome variable ( $y$ ) was rumination that was averaged across the 2 days after the  
227 locomotion score in each observation week. The three levels of the model were AMS pen ( $k$ ),  
228 cow ( $j$ ) and observation week ( $i$ ).  $\beta_0$  was the intercept fixed at each level.  $\beta$  represents the  
229 regression coefficient and the predictor variables are represented by  $x$ .  $x_1$  represents lameness  
230 status (0 = no lame, 1 = lame and 2 = lame and treated),  $x_2$  stands for milk production (2  
231 categories),  $x_3$  days in milk (3 categories),  $x_4$  for parity (4 categories),  $x_5$  for weight (3  
232 categories) and  $e$  stands for the random error. The model fit was checked by graphical  
233 analysis of normal distribution of residuals at level 2 (cow) and level 3 (observation week).

#### 234 2.4.2. Experiment 2

235 Eleven case-control pairs were observed over seven separate recording periods. Data from  
236 one pair of cows was excluded; animals lost their markers and could not be identified on the  
237 recording. Therefore, data from ten pairs of cows were available for analysis.

238 Independent single level linear regression models were built for each feeding behaviour  
239 variable, controlling for parity. Model took the following form (Eq. 2):

$$240 \quad y_i = \beta_0 + \beta_1 x_{1i} + \beta_2 x_{2i} + \beta_3 x_{3i} + \beta_4 x_{4i} + \beta_5 x_{5i} + \beta_6 x_{6i} + e_i \text{ (Eq. 2)}$$

241 Where  $y$  was the outcome variable (total feeding duration, frequency of feeding bouts or  
242 mean of feeding bout),  $i$  the pair ID level,  $\beta_0$  was the intercept fixed at level  $i$ .  $\beta$  was the  
243 regression coefficient and the predictor variables were represented by  $x$ .  $x_1$  represents the  
244 case-control ID variable,  $x_{(2-6)}$  stands for parity as categorical variable (5 categories) and  $e$   
245 stands for the random error.

### 246 2.4.3. Experiment 3

247 The dataset of 38 pairs included AMS pen ID (1 to 4), cow ID, case (lame-1) or control  
248 (sound-0), locomotion score, parity, daily milk production (last 24 hours) and days in milk  
249 (DIM). Each visit to the AMS was allocated to one of four time periods (12:01 - 18:00; 18:01  
250 - 24:00; 24:01 - 06:00 and 06:01 - 12:00). Parity, daily milk production and DIM were  
251 normally distributed; the Mean Paired test was used to compare data between groups. The  
252 total number of milking visits was not normally distributed and could not be successfully  
253 transformed; therefore Wilcoxon Signed-rank test was used to compare data between groups.  
254 Refusals data was analyzed using the Two Sample Proportion Test.

255 A multilevel binomial logistic regression model was carried out to compare the odds of  
256 the milking visits to the AMS at specific time periods between case and control groups. The  
257 model was set with 3 levels (AMS pen= $k$ , cow ID= $j$  and visit ID model= $i$ ) and the outcome  
258 was defined as whether cows visited the robot during a particular time period (visit Y/N).  
259 Visit ID for cases (1-4) and controls (5-8) were the explanatory variables were added as fixed  
260 effects. AMS pen (1-4) was also added as a fixed effect. The model was as follows (Eq. 3):

261 
$$\text{Logit}(\pi_{ijk}) = \beta_0 x_{0ijk} + \beta_1 x_{1ijk} + \beta_2 x_{2ijk} + e_{ijk} \text{ (Eq.3)}$$

262 Where  $\pi$  was visit/no visit to the AMS,  $\beta_0$  was the intercept fixed at each level,  $\beta$   
263 represented the regression coefficient of each explanatory variables and the predictor  
264 variables were represented by  $x$ .  $x_1$  represented robot (4 variables) and  $x_2$  represented visit ID  
265 (8 variables). The random error is represented by  $e$ .

266

### 267 **3. Results**

#### 268 3.1. Experiment 1

269 A total of 174 cows were observed during the study. Thirteen animals were excluded  
270 because they did not have at least 2 consecutive locomotion scores and a further 11 because  
271 they had either missing data or they suffered other disease conditions (e.g. mastitis) during  
272 the observation period. Therefore statistical analysis was performed on the remaining 150  
273 cows with a total of 1057 locomotion scores.

274 The 150 animals (mean  $\pm$ SD; parity = 2.5  $\pm$ 1.5; DIM = 147.1  $\pm$ 110.1; daily milk  
275 production = 38.11  $\pm$ 9.6 L) had a mean body weight of 652.13 ( $\pm$ 75.4) kg and a mean total  
276 rumination of 508.8 ( $\pm$ 93.1) minutes in 24hrs. In total 110 cows were observed lame and 40  
277 were never lame during the observation period. From these 110 cows, 40 cows were lame at  
278 least once, 42 were lame two or three times, 26 were lame between 5 to 8 times and 2 cows  
279 were identified as lame throughout the 9 weeks study period.

280 The results of the multilevel linear regression model are outlined in Table 2. Lameness  
281 had a small but significant ( $P \leq 0.05$ ) negative association with rumination; rumination was  
282 reduced by 7.9 minutes per day, in the two days following a lame locomotion score. Parity  
283 and days in milk affected rumination; cows in third or higher parity ruminated more than

284 primiparous cows ( $P \leq 0.05$ ) and cows greater than 130 days in milk ruminated more than  
285 those less than 130 days in milk ( $P \leq 0.05$ ). AMS pen did not have any significant effect on the  
286 model. There was random variability between cows (Coefficient: 5081.41 (SE: 619.45)) and  
287 between observation weeks (1997.87 (93.90)).

### 288 3.2. Experiment 2

289 As expected due to matching there were no significant difference in DIM, daily milk  
290 production and body condition scoring between lame and sound cows.

291 The results from the linear regression model confirmed a significant negative association  
292 between total feeding time and lameness (Coefficient: -73.65 (SE: 25.47)) and the frequency  
293 of feeding bouts and lameness (-9.93 (2.49)). Lame cows spent less time feeding (191.7  
294  $\pm 20.33$  minutes / 24h) and had fewer feeding bouts (16.3  $\pm 1.68$  bouts/24h) than sound cows  
295 (Feeding time: 263.7  $\pm 16.62$  minutes / 24h; feeding bouts: 26.6  $\pm 2.43$  bouts/24h) (Figure 1).  
296 The mean duration of feeding bouts in a 24h period was 12.5 minutes ( $\pm 1.4$ ) for lame cows  
297 and 10.48 minutes ( $\pm 0.91$ ) for sound cows (Figure 1), the difference was not significant. For  
298 parity, the only significant positive association observed was between the mean length of a  
299 feeding bout and cows in 5<sup>th</sup> (7.19 (2.64)) and 9<sup>th</sup> (10.093 (2.64)) parity. Pair ID presented a  
300 significant ( $P < 0.01$ ) random variability for each of the three analysis (Total feeding time:  
301 2929.85 (926.50); mean length of feeding bout: 5.69 (1.80) and frequency of feeding bouts  
302 26.14 (8.27)).

### 303 3.3. Experiment 3

304 A total of 38 case-control pairs were enrolled in the observation period. Two cows were  
305 used twice as controls in the pair matching. As expected due to matching there were no  
306 significant difference in parity, DIM and daily milk production between lame and sound  
307 cows.

308 The total number of visits to the AMS for lame cows was 164 and for the control group  
309 was 140, from which refusals represented 25.6% of visits for the former and 22.9% for the  
310 latter (NS). In the 24 hour observation periods, 5 lame cows and 4 control cows overdue for  
311 milking were directed through the robot.

312 Lame cows visited a mean of 2.8 times per 24 hours (Range 1-4); control cows visited a  
313 mean of 3.2 times (Range 2-5). The difference was highly significant ( $z = -2.706$ ,  $p < 0.001$ ).  
314 Results of the logistic regression model demonstrated that after controlling for the effect of  
315 AMS pen, lame cows were significantly less likely to visit the AMS between 24:01 and 06:00  
316 when compared to control animals (Table 3).

317

#### 318 **4. Discussion**

319 Lame dairy cows managed in an intensive AMS in the UK demonstrated a reduction in  
320 visits to the AMS, total rumination time, total feeding time and frequency of feeding bouts.  
321 Additionally, lame cows visited the milking unit less at night (24:01-06:01) compared to their  
322 sound herd mates. To the authors' knowledge this is the first study to investigate the  
323 association using rumination data collected continuously using collars over a prolonged  
324 period of time. Lame animals ruminated for significantly shorter period of time each day,  
325 compared to their sound herd mates, although the difference was small (~8 minutes / day). In  
326 agreement with previous studies, primiparous cows ruminated less than multiparous cows  
327 (Soriani et al., 2012). The effects of parity and days in milk were large compared to the  
328 impacts of lameness (Table 2).

329 The reason for the small but significant reduction in rumination time observed in lame  
330 animals was not identified in this study. In our study investigating the association between



331 feeding behaviour and lameness on the same unit (experiment 2), lame animals ate for  
332 significantly shorter periods of time each day over significantly fewer meals. These findings  
333 are in agreement with previous studies conducted in other parts of the world in cows  
334 managed in a range of different systems (Bach et al., 2007; Gonzalez et al., 2008; Gomez and  
335 Cook, 2010). The observed reduction in total rumination time could be associated with a  
336 reduction in total dry matter intake (associated with the reduction in total feeding time) and  
337 therefore lower fibre content in the rumen. However a previous study has demonstrated that  
338 lame cows may compensate for the reduction in total feeding time by increasing their feed  
339 intake rate (Gonzalez et al., 2008). Alternatively the change in feeding behaviour observed in  
340 lame animals may adversely affect rumen function e.g. consuming the total daily dry matter  
341 intake over fewer meals, at an increased rate, may decrease rumination. Finally the  
342 discomfort / stress associated with lameness may directly affect rumen function via central  
343 depression of the centres controlling rumination, previous work has demonstrated that  
344 rumination is negatively associated with higher levels of cortisol (Bristow and Holmes, 2007;  
345 Almeida et al., 2008).

346       Lame cows visited the AMS less frequently than matched, sound animals; the reduction  
347 in visits was significant between midnight and 6am. These findings are in agreement with  
348 other authors (Klaas et al., 2003; Bach et al., 2007; Borderas et al., 2008). The pain and  
349 discomfort caused by lameness (Whay et al., 1997) may have reduced the cow's willingness  
350 to attend the AMS. In conventional parlours, lame cows are often the last to enter the milking  
351 unit (Hassall et al., 1993) and tend to walk more slowly (Chapinal et al., 2010). It can be  
352 postulated that the lame cows visited the AMS less because of the discomfort associated with  
353 standing and walking to the unit. If lame cows do not visit the AMS as frequently as their  
354 non-lame counterparts, particularly if they do it once a day, they are at increased risk of

355 suffering discomfort from high fill, udder tension and intra-mammary infections (Gleeson et  
356 al., 2007).

357 The significant reduction in overnight visits to the AMS is less easy to explain. As herd  
358 and diurnal animals, cows tend to visit the AMS between 08:00 and 19:00 hours (Wagner-  
359 Storch and Palmer, 2003). The reduction in overnight visits may be associated with feeding  
360 behaviour. On this unit TMR was pushed up to the cows between 6am and 8pm. Pushing up  
361 is often associated with an increase in feeding activity i.e. it actively encourages animals to  
362 stand and visit the feed face (Personal Observation), and previous work has demonstrated that  
363 high yielding cows have higher motivations for feed than for being milked (Prescott et al.,  
364 1998). Once standing it seems plausible that animals are then more likely to visit the AMS. It  
365 is logical to assume that the increased pressure placed on the feet during rising and standing,  
366 is painful in lame animals. It seems possible that the absence of TMR being pushed up  
367 overnight decreases the likelihood that lame animals will be motivated to stand and visit the  
368 feed face and hence they are also less likely to visit the AMS.

369 Voluntary attendance to the milking unit is one of the principal benefits of AMS as it  
370 reduces the staff costs associated with conventional milking (Meskens et al., 2001). If daily  
371 voluntary visits to the AMS fall below an intervention threshold cows must be fetched and  
372 encouraged through the milking unit manually, increasing farm labour requirements. The  
373 process of fetching and tightly penning animals in a waiting area behind the robot can be a  
374 stressful process even on farms with a good stockmanship. Therefore, reduction in visits to  
375 the AMS may not only impact on profitability through losses in milk production and  
376 increased labour requirements but also be detrimental for cow welfare.

377

378

## 379 **5. Conclusion**

380 The observational studies described here demonstrate that lameness in high yielding cows  
381 managed in an AMS affects feeding behaviour, rumination and visits to the AMS. All of  
382 these impacts are likely to have negative consequences for farm profitability, but also  
383 implications for the health and welfare of the cows. Further studies are required in order to  
384 maximise the use and benefits of the technologies available in AMSs as a tool to measure and  
385 monitor the health status of cows.

386

## 387 **Acknowledgements**

388 Giuliana Miguel-Pacheco is funded by a Scholarship awarded by the University of  
389 Nottingham International Office; the authors gratefully acknowledge their support. The  
390 authors wish to thank Arjen van der Kamp (Research & Field Experience Farm Management  
391 Support) and Moyna Bierma (T4C Support & Development) from Lely International  
392 (Maassluis, Netherlands) for their technical support.

393

## 394 **References**

- 395 Almeida, P.E., Weber, P.S.D., Burton, J.L., Zanella, A.J., 2008. Depressed DHEA and  
396 increased sickness response behaviors in lame dairy cows with inflammatory foot  
397 lesions. *Domestic Animal Endocrinology* 34, 89-99.
- 398 Archer, S., Bell, N., Huxley, J., 2010a. Lameness in UK dairy cows: a review of the current  
399 status. *In Practice* 32, 492-504.
- 400 Archer, S.C., Green, M.J., Huxley, J.N., 2010b. Association between milk yield and serial  
401 locomotion score assessments in UK dairy cows. *Journal of Dairy Science* 93, 4045-  
402 4053.

- 403 Bach, A., Dinares, M., Devant, M., Carre, X., 2007. Associations between lameness and  
404 production, feeding and milking attendance of Holstein cows milked with an  
405 automatic milking system. *Journal of Dairy Research* 74, 40-46.
- 406 Barker, Z.E., Leach, K.A., Whay, H.R., Bell, N.J., Main, D.C.J., 2010. Assessment of  
407 lameness prevalence and associated risk factors in dairy herds in England and Wales.  
408 *Journal of Dairy Science* 93, 932-941.
- 409 Borderas, T.F., Fournier, A., Rushen, J., De Passille, A.M.B., 2008. Effect of lameness on  
410 dairy cows' visits to automatic milking systems. *Canadian Journal of Animal Science*  
411 88, 1-8.
- 412 Bristow, D.J., Holmes, D.S., 2007. Cortisol levels and anxiety-related behaviors in cattle.  
413 *Physiology & Behavior* 90, 626-628.
- 414 Chapinal, N., De Passillé, A.M., Rushen, J., Wagner, S., 2010. Automated methods for  
415 detecting lameness and measuring analgesia in dairy cattle. *Journal of Dairy Science*  
416 93, 2007-2013.
- 417 DairyCo, 2009. Mobility Score-Instructions.
- 418 Devore, J.L., 2000. Overview and Descriptive Statistics, Probability and statistics for  
419 engineering and the sciences, Duxbury, Pacific Grove, CA.
- 420 Galindo, F., Broom, D.M., 2002. The effects of lameness on social and individual behavior of  
421 dairy cows. *Journal of Applied Animal Welfare Science* 5, 193-201.
- 422 Gleeson, D.E., O'Brien, B., Boyle, L., Earley, B., 2007. Effect of milking frequency and  
423 nutritional level on aspects of the health and welfare of dairy cows. *Animal* 1, 125-  
424 132.
- 425 Gomez, A., Cook, N.B., 2010. Time budgets of lactating dairy cattle in commercial freestall  
426 herds. *Journal of Dairy Science* 93, 5772-5781.
- 427 Gonzalez, L.A., Tolkamp, B.J., Coffey, M.P., Ferret, A., Kyriazakis, I., 2008. Changes in  
428 feeding behavior as possible indicators for the automatic monitoring of health  
429 disorders in dairy cows. *Journal of Dairy Science* 91, 1017-1028.
- 430 Green, L.E., Hedges, V.J., Schukken, Y.H., Blowey, R.W., Packington, A.J., 2002. The  
431 impact of clinical lameness on the milk yield of dairy cows. *Journal of Dairy Science*  
432 85, 2250-2256.
- 433 Hassall, S.A., Ward, W.R., Murray, R.D., 1993. Effects of lameness on the behaviour of  
434 cows during the summer. *Veterinary Record* 132, 578-580.
- 435 Huxley, J.N., 2013. Impact of lameness and claw lesions in cows on health and production.  
436 *Livest Sci* 156, 64-70.
- 437 Ito, K., Von Keyserlingk, M.A.G., LeBlanc, S.J., Weary, D.M., 2010. Lying behavior as an  
438 indicator of lameness in dairy cows. *Journal of Dairy Science* 93, 3553-3560.

- 439 Jacobs, J.A., Siegford, J.M., 2012. Invited review: The impact of automatic milking systems  
440 on dairy cow management, behavior, health, and welfare. *Journal of Dairy Science*  
441 95, 2227-2247.
- 442 Klaas, I.C., Rousing, T., Fossing, C., Hindhede, J., Sorensen, J.T., 2003. Is lameness a  
443 welfare problem in dairy farms with automatic milking systems? *Animal Welfare* 12,  
444 599-603.
- 445 Meskens, L., Vandermerch, M., Mathijs, E., 2001. Literature review on the determinants and  
446 implications of technology adoption. Deliverable no. 1 of EU project 'Implications of  
447 the introduction of automatic milking on dairy farms', work package 1, Socio-  
448 economic aspects of automatic milking.
- 449 Osterman, S., Redbo, I., 2001. Effects of milking frequency on lying down and getting up  
450 behaviour in dairy cows. *Applied Animal Behaviour Science* 70, 167-176.
- 451 Pavlenko, A., Bergsten, C., Ekesbo, I., Kaart, T., Aland, A., Lidfors, L., 2011. Influence of  
452 digital dermatitis and sole ulcer on dairy cow behaviour and milk production. *Animal*  
453 5, 1259-1269.
- 454 Prescott, N.B., Mottram, T.T., Webster, A.J.F., 1998. Relative motivations of dairy cows to  
455 be milked or fed in a Y-maze and an automatic milking system. *Applied Animal*  
456 *Behaviour Science* 57, 23-33.
- 457 Schirmann, K., von Keyserlingk, M.A.G., Weary, D.M., Veira, D.M., Heuwieser, W., 2009.  
458 Technical note: Validation of a system for monitoring rumination in dairy cows.  
459 *Journal of Dairy Science* 92, 6052-6055.
- 460 Singh, S.S., Ward, W.R., Lautenbach, K., Murray, R.D., 1993. Behaviour of lame and normal  
461 dairy-cows in cubicles and in a straw yard. *Veterinary Record* 133, 204-208.
- 462 Soriani, N., Trevisi, E., Calamari, L., 2012. Relationships between rumination time,  
463 metabolic conditions, and health status in dairy cows during the transition period. *J.*  
464 *Anim. Sci.* 90, 4544-4554.
- 465 Tadich, N., Flor, E., Green, L., 2010. Associations between hoof lesions and locomotion  
466 score in 1098 unsound dairy cows. *Veterinary Journal* 184, 60-65.
- 467 Uetake, K., Hurnik, J.F., Johnson, L., 1997. Behavioral pattern of dairy cows milked in a  
468 two-stall automatic milking system with a holding area. *J. Anim. Sci.* 75, 954-958.
- 469 Wagner-Storch, A.M., Palmer, R.W., 2003. Feeding behavior, milking behavior, and milk  
470 yields of cows milked in a parlor versus an automatic milking system. *Journal of*  
471 *Dairy Science* 86, 1494-1502.
- 472 Whay, H.R., Waterman, A.E., Webster, A.J.F., 1997. Associations between locomotion, claw  
473 lesions and nociceptive threshold in dairy heifers during the peri-partum period.  
474 *Veterinary Journal* 154, 155-161.
- 475 Wildman, E.E., Jones, G.M., Wagner, P.E., Boman, R.L., Troutt, H.F., Lesch, T.N., 1982. A  
476 dairy-cow body condition scoring system and its relationship to selected production  
477 characteristics. *Journal of Dairy Science* 65, 495-501.

478

479 **Table 1.** Matching criteria used for selection of case and control animal in experiment 2 and  
 480 experiment 3.

Matching Criteria	Experiment 2		Experiment 3	
	Case	Control	Case	Control
<b>Locomotion Score</b>	3	0 or 1	2 or 3	0 or 1
<b>Parity</b>	-	-	1	1
			2	2
			>2	>2
<b>Days in Milk (DIM)</b>	20 – 180 days	± 20 days	20 – 180 days	± 20 days
	> 180 days	± 50 days	> 180 days	± 50 days
<b>Daily milk yield (Litres)</b>	Any	+/- 5 litres	Any	+/- 5 litres
<b>Body Condition Score*</b>	Any	+/- 0.5	-	-

\*BCS: one to five visual scale with inclusion of half points, assigned according to standard methodologies (Wildman et al., 1982).

481

482

483

484

485

486

487

488

489

490