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INFRARED STUDIES OF THE
RUTILE SURFACE

by

D. M. GRIFFITHS B.Sc.

Thesis submitted to the University
of Nottingham for the degree of
Doctor of Philosophy, October, 1975

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To my Father

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ABSTRACT

The thesis describes infrared spectra recorded during the adsorption of water, acetone, acetic acid and hexafluoroacetone onto oxidized and reduced rutile, and the development of a technique for recording the infrared spectrum of a solid immersed in a liquid.

Bands observed on the hydroxylated rutile surface have been assigned to hydroxyl groups on the (110) plane and water molecules adsorbed onto strong and weak Lewis sites on all exposed planes. The hydroxyl groups exist as isolated or hydrogen bonded groups on surface titanium ions or as hydrogen ions on bridging oxygen ions. Reduction of the rutile surface considerably decreased the amount of molecular water adsorbed on the hydroxylated surface.

The adsorption of acetone onto the hydroxylated surface took place in three consecutive stages, the first involved acetone molecules Lewis-bonding to weak sites, the second resulted in the formation of mesityl oxide on strong surface sites and occurred with stage one in the absence of surface water molecules. In the third stage acetate molecules were formed as a result of the decomposition of mesityl oxide.

Adsorption of acetic acid onto rutile resulted in the formation of water and appearance of bands due to acetate groups and Lewis-bonded complexes on the weak sites.

Hexafluoroacetone reacted with surface hydroxyls to produce a salt of the gem-diol hexafluoropropane-2,2-diol, which decomposed on the removal of water to form trifluoroacetate species.

An infrared cell has been developed enabling solid discs to be treated and immersed in a solution under inert conditions. The cell, of path length 0.7cm, has been used to study the adsorption of ether, from a solution in carbon tetrachloride, onto silica. Designs of variable path length cells for use under vacuum are included.

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PREFACE

The work described in this thesis continues that reported by Jackson¹ and Ramsbotham² on the surface properties of rutile. It differs from these studies in that infrared spectroscopy is the only technique used, Jackson and Ramsbotham using both electrophoresis and infrared spectroscopy to study the surface of rutile.

The basic aims of this work have been the study of the rutile surface by the adsorption of molecules containing carbonyl groups and the development of an infrared cell in which to measure the spectrum of the solid-liquid interface. The thesis has therefore been divided into two sections, the first reporting and discussing the results from the adsorption of water, acetic acid, hexafluoroacetone and acetone onto oxidized and reduced rutile, and the second considering the design and construction of a suitable cell for measuring the infrared spectrum of a solid immersed in a liquid.

The introduction to Section 1 contains information concerning the catalytic and surface properties of rutile. Detailed consideration of the bulk and catalytic properties would be out of place in this thesis but the study of reduced rutile and the condensation reactions of acetic acid and acetone on the surface require that a brief description of these properties is included. Results from the study of surface properties of rutile using a variety of techniques including infrared are considered. The theory

and applications of infrared are not included in the introduction as it is a well known technique on which many books have been written^{3,4}. Similarly, no detailed survey of infrared spectroscopy applied to the study of surfaces is included, two books^{5,6} and several reviews⁷ having been published on the subject. Relevant references are cited and discussed where necessary. A brief survey of infrared work on anatase and rutile has been included in the introduction but as the study of the adsorption and desorption of water (Chapter 3) forms a basis for discussion of the rutile surface detailed consideration of this work is included in Chapter 3 and subsequent chapters.

The requirements and design of apparatus for the measurement of spectra produced by gas or vapour phase adsorption onto oxide discs are considered in the introduction to the experimental work (Chapter 2). Details of the apparatus and reagents used in this work are included in the sections that follow.

The four succeeding chapters (3-6) consider the adsorption of each of the reagents and have the same basic structure: introduction, results, discussion and conclusions. All spectra and graphs are included in an appendix at the end of the thesis to permit easy reference and prevent separation of the text. The properties of the adsorbate are included in the discussion of the results, together with a summary of the behaviour of the individual bands observed. Bands are then assigned and a reaction mechanism proposed.

The final chapter (7) of Section 1 summarizes the conclusions drawn from the results discussed in the previous chapters.

CHAPTER 1

INTRODUCTION

1.1. TITANIUM DIOXIDE

Titanium dioxide exists in three crystalline modifications^{8,62}, anatase, rutile and brookite, the first two of these being the most common and commercially important. It is manufactured^{8,9} from two mineral ores, ilmenite (FeTiO_3) and natural rutile.

The hydrated oxide may be prepared in the laboratory by the hydrolysis of many titanium compounds, the tetrachloride being commonly used, although this may result in contamination of the surface by chloride ions^{1,10,11}. An alternative method, used by Jones and Hockey¹¹, is the burning of a titanium isopropoxide-hydrogen mixture in a diffuse flame. Single crystals of rutile may be made by the Verneuil flame method¹².

Titanium dioxide is non-toxic, inert to most reagents and is white in the pure crystalline form. These properties, together with the high opacity derived from its very high refractive index, combine to make it an ideal pigment, particularly for paints⁹. In common with many other transition metal oxides it may also be used as a semiconductor¹³ or catalyst¹⁴.

Studies of the oxide may be divided into three broad,

overlapping categories consistent with its uses. These categories being: properties of the bulk structure; catalytic activity; and surface characteristics, other than those studied by catalytic reactions. Much work has been published on the electrical properties¹³ of the bulk structure, particular reference being given to the defect structure, and on the catalytic activity¹⁴, usually in relation to other transition metal oxides. Although much of this work falls outside the scope of this thesis the relevant fundamental properties are discussed below.

Characteristics of the surface, which include the groups present on the surface and the surface structure, are important factors in the manufacture of paints as they determine the interaction between the pigment and dispersing liquid. Hence they have been widely studied with a variety of techniques including electrophoresis, heats of adsorption, electron spin resonance and infrared spectroscopy.

Detailed comparison of results and conclusions from studies of titanium dioxide is not usually possible because of differences in the samples used. Not only may the samples' crystalline structure differ but as the extent of reduction varies considerably with the pretreatment (Section 1.2.4.) the observed properties may also vary. A further consideration, particularly with samples obtained from titanium tetrachloride, is the absence in many studies of attempts to establish the purity of the starting surface which might be contaminated and hence produce unreliable results.

1.2 BULK PROPERTIES

Rutile has a tetragonal structure^{8,13,15} with each titanium (IV) ion coordinated to six oxygen ions in a distorted octahedron, and each oxygen ion coordinated to three titanium ions. Four of the oxygen ions are in a plane round the titanium ion, 0.1944 nm from it, while the other two oxygen ions are perpendicular to this plane, 0.1988 nm above and below the central ion¹⁵.

The bonding in rutile is not purely ionic. There is strong evidence for some degree of covalent bonding¹³, electronegativity measurements indicating a value of 43% ionic character for the Ti-O bond¹³.

Under vacuum at room temperature rutile is a non stoichiometric oxide with a deficiency of oxygen ions¹⁶. There is disagreement concerning the position of the resultant excess titanium ions which may be in interstitial sites associated with an equivalent number of electrons or on lattice sites as a Ti^{3+} ion associated with an oxygen vacancy^{14,17}. The excess Ti^{3+} ions cause n-type semiconductivity in rutile^{13,18} which varies with the extent of reduction¹⁸. The band structure of rutile has been considered by Goodenough¹⁹.

Reduction of rutile by evacuation at elevated temperatures or in reducing atmospheres¹³ results in an increase in the number of Ti^{3+} ions in the surface and subsurface layers¹⁷ and darkening of the sample to a blue-grey colour²⁰. Sandler²⁰

has determined the concentration of the Ti^{3+} ions on the surface to be 0.3% (white rutile) and 1.0% (blue rutile) while Richardson et al¹⁷. found that approximately 40% of Ti^{3+} ions were on the surface of their sample, the remainder occupying subsurface levels.

On mild reduction to $TiO_{2-\delta}$ ($\delta \sim 0.005$) randomly spaced and orientated $\{132\}$ shear planes appear on the rutile surface²¹ together with $\{101\}$ planar defects. Greater reduction leads to an increase in the number of $\{132\}$ shear planes.

1.3 CATALYTIC ACTIVITY

1.3.1 THEORIES OF CATALYSIS

Only a brief description of the electronic theory of catalysis is given here, detailed discussions are to be found in two reviews^{22,23}.

A. Boundary Layer Theory

The majority of the first row transition metal oxides are either n-type, due to a stoichiometric excess of metal, or p-type due to a stoichiometric excess of oxygen ions probably in anion vacancies. The majority carriers in n-type oxides are conduction band electrons and in p-type oxides valence band holes.

In the boundary layer theory chemisorbed species are assumed to accept electrons from the semiconductor or donate electrons to it. Changes in conductivity may now occur, depending on the chemisorbed species and oxide, as shown in Table 1.1.

TABLE 1.1Changes of Conductivity on Chemisorption onto Semiconductors

Type of Oxide	Increase in conductivity (cumulative chemisorption)	Decrease in conductivity (depletive chemisorption)
n-type	electrons from chemisorbed species to conduction band	electrons from conduction band to chemisorbed species
p-type	electrons from valence band to chemisorbed species	electrons from chemisorbed species to valence band

Depletive chemisorption results in a charge transfer which is limited by the space charge barrier (boundary layer) formed and is characterized by equilibrium coverage less than 1% of monolayer and a decreasing heat of chemisorption with coverage. Cumulative chemisorption results in adsorption to a monolayer and a constant heat of adsorption.

Wolkenstein²⁴ has enlarged the above concept and defines two types of chemisorption "weak" and "strong". "Strong" chemisorption involves donation or capture of electrons by the chemisorbed species and results in changes of conductivity and work function. "Weak" chemisorption does not involve transfer of electrons and no changes in conduction occur. The chemisorbed species remain electrically neutral, unlike those involved in "strong" adsorption which become ionic. This theory is further discussed in Section 1.4.2. with reference to the adsorption of water on rutile.

B) Correlation of catalytic activity with d-electron configuration

Dowden²⁵ found for the reaction $\text{H}_2 + \text{D}_2 \rightleftharpoons 2\text{HD}$ that the catalytic activity was high for $3d^3$, $3d^6$, $3d^7$, and $3d^8$ cationic configurations and low for $3d^0$, $3d^5$, $3d^{10}$ and concluded that, for this reaction, the presence of a partially filled d-shell was necessary for the bonding of the adsorbed species to the cation.

1.3.2 CATALYTIC PROPERTIES OF RUTILE¹⁴

Rutile is an inactive catalyst compared with other transition metal oxides. In oxidizing atmospheres (e.g. homomolecular exchange of oxygen, CO_2/O_2 exchange, decomposition N_2O) and oxidizing-reducing atmospheres (oxidation H_2 , CO_2 and CH_4) the low activity is consistent with the bulk electrical properties. In reducing atmospheres (H_2/D_2 , hydrogenation of ethylene) the low activity is consistent with the d^0 configuration of the cation, the reactivity being due to the $\text{Ti}^{3+} [d^1]$ ions produced by the reduction of the surface during the pretreatment or reaction²⁶.

The reduction of rutile increases the number of Ti^{3+} ions in the surface¹⁷ and the number of electrons in the conduction band^{13,18}, hence the catalytic activity increases.

1.4 STUDIES OF SURFACE CHARACTERISTICS

1.4.1 ELECTRON SPIN RESONANCE STUDIES

Recent studies^{27,28} of rutile have shown that two types of Ti^{3+} species are present on the reduced rutile surface. On moderate reduction Ti^{3+} ions are formed in lattice sites or interstitial positions which exhibit low reactivity towards oxygen at 77 K²⁷. Further reduction creates Ti^{3+} ions in lattice or interstitial positions associated with one or two anionic vacancies.

Adsorption of oxygen onto reduced rutile produces two triplet signals of differing thermal stability²⁸ which are assigned to O_2^- species adsorbed on two different sites. These species may also be produced by the ultra-violet irradiation of unreduced rutile in the presence of oxygen²⁷. The adsorbed O_2^- species are thought to exist as ions with the internuclear axis parallel to the plane of the surface and perpendicular to the axis of symmetry.

Adsorption of tetracyanoethylene (TCNE) and sym-trinitrobenzene (TNB) onto unreduced titanium dioxide²⁹ produces the radical anions $(\text{TCNE})^-$ and $(\text{TNB})^-$. At temperatures below 573 K it is proposed that the electron donor centres are the OH groups while above this temperature the OH groups condense to form O^{2-} ions which are responsible for the reducing properties of the oxide.

1.4.2 ELECTRICAL MEASUREMENTS

Figurovskaya³⁰ determined the change in electrical conductivity and work function when water was adsorbed onto titanium dioxide surfaces pretreated at 293 K to 673 K. Adsorption of water onto a hydrated surface evacuated at room temperature caused a decrease in the work function and increase in conductivity. Adsorption of water onto surfaces evacuated at temperatures from 293 K to 673 K also caused a similar effect, however the change in work function increased while the change in conductivity decreased. On evacuation of the water the values coincided with the initial values indicating the process to be reversible. Adsorption onto the 473-673 K evacuated surfaces resulted in a decrease of conductivity after evacuation.

The increase of conductivity does not result from the loss of an electron from water molecules due to its high ionization potential. A donor-acceptor mechanism is proposed in which the oxygen lone pair interacts with the empty Ti d-orbital to form a donor-acceptor complex. This results in an effective dipole with a negative charge on the titanium and a positive charge on the oxygen which decreases the work function but does not change the conductivity. This complex corresponds to Wolkenstein's²⁴ "weak" chemisorption. It is further proposed that the presence of this dipole affects the surrounding crystal field and might cause a charge defect (eg. Ti^{3+}) to lose its electron³¹ so increasing the conductivity.

Two forms of water are proposed to exist on the surface

of rutile which has been heated at 293–473 K, a neutral reversible form leading to a decrease in the work function and not changing the electrical conductivity, and a charged reversible form, accompanied by a decrease in the work function and an increase in the conductivity.

Above 473 K evacuation causes loss of the surface OH groups and adsorption of water correspondingly results in a dissociation of some water molecules into OH^- and H^+ ions. This dissociation may cause an irreversible negative charge either by localization of the holes and electrons by OH and H groups or an elimination of donor defects resulting in a surface negative charge and decrease in conductivity.

1.4.3 INFRARED SPECTROSCOPY

Infrared and Raman spectroscopy are valuable techniques for the investigation of surface characteristics as they offer a direct method of examining surface groups and species adsorbed on the surface. The surface structure and properties may be investigated by recording spectra of the surface after evacuation at different temperatures, after the adsorption of 'inert' compounds, and after the adsorption of compounds which react with the surface.

Infrared transmittance spectroscopy, in which the solid is placed between the source and detector, is the most popular method of determining the vibrational spectrum of the surface as

commercial spectrometers may be used without modification. The solid is usually in the form of a pressed disc of the oxide powder and is contained in a cell connected to a vacuum frame. Details of the experimental technique are given in Section 2.1.

Transmittance spectroscopy is not suitable for solids of low surface area as the number of active groups in the beam is low, nor is it usually suitable for powders as scattering greatly reduces the intensity of the radiation reaching the detector. The use of discs to reduce this scattering can cause interparticulate contact which may affect the spectrum of the oxide³².

Reflectance spectroscopy³³ is a relatively new technique which may be used to record the spectra of low surface area solids in powder³⁴ or crystal^{35,36} form. The technique requires modification of the spectrometer and the resolution is inferior to that of transmittance spectroscopy. Reflectance spectra have been determined for titanium dioxide³⁷, silica^{34,35,38}, magnesium oxide^{37,38}, zinc oxide³⁷, tin (IV) oxide³⁷ and germanium (IV) oxide³⁷. The bands observed for TiO_2 are reported at 3690 and 3350 cm^{-1} .³⁷

1.4.4 RAMAN SPECTROSCOPY

The introduction of lasers and more sophisticated instruments has made Raman spectroscopy³ a technique suitable for the study of adsorbed species. Hendra³⁹ has recently published a

review describing the experimental techniques and discussing the spectra which have been obtained. Raman spectroscopy has several advantages compared with infrared, the most important being the relatively low intensity of bands due to the bulk adsorbent. These are usually obscure at least part of the useful infrared region, for example rutile completely absorbs infrared radiation below 1000 cm^{-1} due to the Ti-O-Ti vibrations of the lattice. The recorded spectra, however, usually have a low signal:noise ratio and consequently weak bands are difficult to detect although computer averaging techniques may be used to eliminate much of the noise.

Raman spectroscopy is not suitable for recording bands in the 3800 to 3200 cm^{-1} region in which OH stretching frequencies occur due to the insensitivity of detectors in the region and the weak absorbance of OH bands in the Raman caused by the low polarizability of the bond. The use of Argon-ion lasers, instead of the usual, less powerful He/Ne, to overcome this problem may result in overheating of the sample. Hendra³⁹ reports a blackened thermometer in an evacuated cell reaching 673 K in the argon-ion beam and, although he records a temperature rise of $\sim 5^\circ$ for a PTFE sample in the same beam, it is possible that the temperature rise for an opaque oxide would be too high for studying adsorption. Immersion of the solid in a liquid would reduce the temperature rise and consequently Raman spectroscopy might be used for the study of the solid-liquid interface.

No detailed study of the Raman spectrum of titanium dioxide has been reported, Hendra⁴⁰ observed bands below 1100 cm^{-1} due to the adsorption of pyridine on the oxide.

1.5 INFRARED STUDIES OF TITANIUM DIOXIDE

1.5.1 PREVIOUS WORK

Infrared studies of the desorption of water from the rutile surface have been carried out by Jones and Hockey^{11,42,43}, Jackson and Parfitt¹⁰, and Primet et al⁴¹. With some exceptions the spectra observed after particular treatments are similar, the room temperature evacuated surfaces showing bands due to surface OH species and adsorbed water molecules. On the basis of these spectra models of the rutile surface have been proposed based on some of the exposed planes on the bulk rutile crystal. These results and models are discussed in Chapter 3 together with the results, from this work, for H₂O and D₂O adsorption and desorption on oxidized and reduced rutile.

A summary of reagents adsorbed onto rutile and anatase is given in Tables 1.2 and 1.3. These results will be discussed in Chapters 3 to 6.

1.5.2 THE PRESENT WORK

The presence of hydroxyl groups, water molecules and Lewis sites on the room temperature surface of rutile has been confirmed by studies detailed in Table 1.2. The purpose of this work

TABLE 1.2

Summary of Investigations by Infrared Spectroscopy
of Inorganic compounds adsorbed onto Titanium Dioxide

<u>Adsorbate</u>	<u>Adsorbent</u>	<u>Reference</u>
Rutile	Water	10,11,41,42,43
Anatase	Water	44,46
Rutile	Ammonia	45
Anatase	Ammonia	46,47
Anatase	Carbon Monoxide	49,50
Rutile	Carbon Dioxide	51
Anatase	Carbon Dioxide	47
Rutile	Hydrogen Chloride	11,52
Anatase	Hydrogen Chloride	53
Rutile	SO ₂ , SOCl ₂	11
Anatase	Nitrogen Dioxide	54
Anatase	Carbon Tetrachloride	53
Rutile	Si,Ti,Sn Tetrachloride	55

TABLE 1.3

Summary of Investigations by Infrared Spectroscopy
of Organic compounds adsorbed onto Titanium Dioxide

<u>Adsorbate</u>	<u>Adsorbent</u>	<u>Reference</u>
Rutile	Alcohols	56,57
Rutile	Phenol	47
Rutile	Acetic acid	58
Anatase	Acetic acid	47
Rutile	N-Hexane	58
Rutile	Benzene	58
Rutile	Diethyl Ether	58
Rutile	Acetone	58
Anatase	Trimethylamine	47
Rutile	But-1-ene	51

was to study the interaction of carbonyl and carboxylic acid groups with the surface in order to acquire further information about the nature of the surface sites.

CHAPTER 2

EXPERIMENTAL

2.1 INTRODUCTION

2.1.1 GENERAL REQUIREMENTS OF THE APPARATUS

An essential requirement for the study of surfaces is the complete absence, as far as practically possible, of any forms of contamination, either on the surface or in the apparatus¹⁹. The purity of the sample is therefore very important, particularly with respect to species which, although present in very small concentrations, are sufficient to alter the surface characteristics. These contaminating species may be introduced⁵⁹ during the preparation of the sample or during its storage and subsequent use. Atmospheric impurities, common to most oxides, are introduced during preparation and storage. They may usually be removed by heating in oxygen (673 K) and evacuating (673 K). Contamination of a surface is indicated by the presence of bands due to impurities or by changes in the spectra of other adsorbed species.

2.1.2 THE VACUUM FRAME

Most infrared and catalytic studies are carried out with the disc in vacuo to prevent contamination by the atmosphere and to

permit dosage of gases onto the surface. Contamination by grease in the vacuum system⁵⁹ is prevented by the use of greaseless taps together with liquid nitrogen traps to isolate any greased taps present in the pumping system. Contamination due to leakage of air through the greaseless taps may be kept to a minimum by including as few taps as possible between the cell and pumping system, and between the cell and dosing system.

Reagents used during a previous experiment may adsorb on the walls of the apparatus and contaminate discs subsequently introduced into the cell. The vacuum frame must therefore be thoroughly evacuated after each experiment and the cell removed for cleaning. Possible contamination from reagents trapped in the pumping system may be prevented by the use of a separate pumping line ('backing line') to remove reagents. This line needs only one liquid nitrogen trap which is frequently evacuated to prevent a build-up of waste.

2.1.3 THE DESIGN OF AN INFRARED CELL

The basic requirement of a cell is the complete absence of materials likely to cause contamination of the solid. Other requirements vary with the conditions under which the cell is to be used and may include ease of cleaning, ease of operation and the treatment of discs at high temperature.

Two basic designs of cell are available for treating

discs to high temperatures, the disc either remaining in the infrared beam or being moved to a separate section of the cell for heating. The basic designs are modified to fit the requirements of the system in use; Buckland et al⁶⁰ describe one cell of each design recently used for studies of rutile and chromia.

Heat treatment of the disc in the infrared beam requires a long cell to accommodate the heater, which may be internal or external, and to prevent overheating of the cell windows, for which cooling coils are also used. The use of a long cell (approximately 80mm) may result in less light reaching the detector due to increased scattering. Replacement of discs is normally carried out by removing a section of the cell clamped to another section with an 'O' ring between to form a vacuum tight seal. This 'O' ring may cause contamination (see below and 2.2.2). The heating of a disc in the infrared beam enables reactions at elevated temperatures to be followed, although at higher temperatures the emission spectrum of the disc may also be observed.

Removal of the disc from the beam for heat treatment may cause mechanical shock and subsequent breakage of new discs, this being less likely if the disc is raised vertically⁶⁰ than if moved horizontally (this work). The former type of cell requires the presence of an 'O' ring seal in order to replace the disc⁶⁰ while the latter may be sealed by glassblowing. The absence of a heater permits the use of a short path length allowing the disc to be closer to the detector.

The requirements for a cell to be used in this work

were the complete absence of any contamination, treatment of discs up to 673 K and ease of cleaning. The cell would have to be cleaned in chromic acid after each experiment to remove organic contaminants, and consequently the windows must be easily removed and replaced and the complete cell easily detached from the vacuum frame. The cells used by Ramsbotham⁶⁰ and Jackson¹ fulfilled these criteria but subsequent work indicated that the 'O' ring in the former cell was a possible source of contamination. The cell used by Jackson has been used in all the experiments described in this section of the thesis.

Many different cell window materials⁵ are available for use with this type of cell, sodium chloride and potassium bromide being the most common. However these are hygroscopic and calcium fluoride windows were used, these being relatively inexpensive and mechanically strong. They are opaque to infrared radiation below 1000 cm^{-1} , which coincides with a strong band due to the Ti-O-Ti lattice vibrations, and do not therefore decrease the spectral range available for study.

2.1.4 THE CRYOSTAT

Dosage of organic vapours (eg. acetone, acetic acid) onto reactive oxides (eg. TiO_2 , Al_2O_3) at approximately 10^3 N m^{-2} results in irreversible saturation of the surface producing

intense infrared bands which are broad and difficult to interpret⁴⁷; slower rates of dosage are possible either by introducing known quantities of vapour into the cell or by reducing the vapour pressure of the liquid. The former method is difficult experimentally as very small quantities are involved and it may still result in overdosing. The latter method is preferable as the adsorption process may be monitored by recording the spectrum of the adsorbed species. Dosage may be stopped at suitable intervals to record the complete spectrum.

The vapour pressure of the liquid was reduced by lowering the liquid temperature in a cryostat⁶¹. This consisted of a bulb containing the liquid attached to the vacuum frame and surrounded by a vacuum jacket immersed in a coolant liquid (liquid nitrogen or CO₂/acetone). The temperature of the liquid was controlled by a low voltage furnace surrounding the bulb and could be set at a value for the optimum rate of dosage. A disadvantage of this apparatus was the possibility of products from the surface reaction being distilled back into the cryostat.

2.1.5 THE INFRARED SPECTROMETER

The infrared spectrometer used was similar to those described in books on infrared spectroscopy³⁻⁶, no modifications being necessary for studies of discs. The low transmittance of discs usually required the use of an attenuator in the reference

beam and the use of wider slit programs to compensate for the subsequent loss of response.

The majority of infrared spectrometers record on chart paper with cm^{-1} as the abscissa and percent transmittance as the ordinate. The course of adsorption may sometimes be plotted by measuring the absorption of bands which are calculated from the transmittance value of the peak (T_1) and that of the base line under the peak (T_2). The latter is determined (Hair⁵ P50) for a sloping base line by either drawing a tangent to the transmittance curve, assuming a linear base line, or by superimposing the original baseline onto the transmittance curve. The two transmittance values are converted to absorbance values and subtracted as follows:-

If radiation of intensity I_0 is transmitted through a substance thickness d , the intensity of the emergent radiation I is given by

$$I = I_0 \exp(-\epsilon d) \text{ where } \epsilon \text{ is the extinction coefficient}$$

The absorbance A of the sample is given by:-

$$A = \epsilon d = \ln(I_0/I)$$

this is usually expressed in terms of \log_{10}

$$\bar{A} = \epsilon d/2.303 = \log_{10}(I_0/I)$$

since transmittance T is given by

$$T = (I/I_0) \times 100\%$$

$$\text{and } \bar{A} = \log_{10}(100/T)$$

which assumes a base line at 100% transmittance.

If the transmittance of the peak is T_1 and that of the base line directly under the peak T_2 the absorbance \bar{A} of the band is given by:

$$\bar{A} = \log_{10}(100/T_1) - \log(100/T_2)$$

In order to follow the course of a reaction in detail by infrared spectroscopy it is necessary to record spectra at frequent intervals during an experiment. It is not practical, nor necessary, to present all of these spectra as many are similar and represent only intermediate stages in the absorption. The spectra presented in this thesis have been chosen to provide a complete account of the adsorption process.

Spectra may be reproduced in two forms, either superimposed on each other or with the ordinate displaced. Superimposition indicates small changes of band intensity which may not be apparent when the spectra are displaced, however it is not suitable if some bands are increasing in intensity while others are decreasing, and when narrow bands appear. In these circumstances the resultant diagram is usually confusing. Some spectra in the thesis have been presented in this form in order to compare absorbance changes directly.

The majority of spectra are presented with their ordinates displaced which does not allow the direct comparison of band intensities. To facilitate this comparison the absorbance of bands have been calculated for the majority of experiments and these are plotted against increasing adsorption as represented by the order of the spectra. The graphs have no significance other than that of a 'visual aid' for the comparison of band intensities.

2.1.6 THE PRETREATMENT OF RUTILE

The effect of surface chloride ions, present on rutile prepared from titanium tetrachloride, has been investigated thoroughly by Jackson^{1,10} and is removed by alternate soxhletting and heating pretreatments. The resultant surface contains carbonate species which are removed by treatment with oxygen (673 K) and evacuation (673 K). As evacuation at this temperature causes loss of lattice oxygen a standardized cleaning procedure (2.3.1) had to be used which reduces oxygen loss to a minimum and therefore final evacuation at 673 K continued for only 15 min before cooling. The resultant surface was known as a 'standard surface' and all treatments were carried out with this surface.

The hydroxylated surface was formed by exposing the discs to saturated H₂O or D₂O vapour and, after heating and evacuating at beam temperature ($\frac{1}{2}$ h), formed a 'beam temperature H₂O (or D₂O) surface'. Dehydroxylation by evacuation at 673 K is followed by treatment in oxygen to replace that lost by evacuation. The resultant surface is known as a '673 K H₂O (or D₂O) surface'.

Reduction of the standard surface was carried out by four separate doses of hydrogen (2.3.1) as H₂O formed during the treatment and prevented further reduction.

Many of the treatments of rutile samples were carried out with the oxide disc at its ambient temperature in the optical

beam of the spectrometer. Throughout this thesis this temperature is designated the BT, or beam temperature. An estimate of this temperature would be that it lies between 320 and 350 K.

2.2 APPARATUS

2.2.1 THE VACUUM FRAME (Fig. 2.1)

The frame consisted of five basic units; pumping line, reagent line, mass spectrometer bulbs, cryostat and cell. The pumping line connecting the cell to the pumps contained the minimum number of taps possible to prevent contamination due to leakage through the taps during evacuation of the cell. The pumping system comprised the usual rotary oil pump and mercury diffusion pump with three liquid nitrogen traps separating them from the pumping line. The trap next to the diffusion pump was detachable, using a greased cone and trap fitted with a B29 socket, while the other two traps were sealed and prevented grease from the taps used in the pumping system from contaminating the frame. A Penning gauge connected between the detachable and sealed traps indicated pressures down to $1.3 \times 10^{-4} \text{ N m}^{-2}$.

All taps after the pumping system were grease-free (Rotaflo TF2/18 or Youngs POR4 and POR10) and capable of a dynamic vacuum of $1.3 \times 10^{-4} \text{ N m}^{-2}$ but leaked slightly under static conditions. As this leakage occurred through the barrel of the tap between the glass and teflon or teflon/rubber seals the internal seal was placed to prevent leakage into the main pumping line and 'closed' spaces such as the cell, gas and liquid bulbs, and molecular sieve.

An oxygen bulb (BOC Grade X) was connected to the pumping line together with a transducer (Bell and Howell) to record the pressure. The transducer was connected to a potentiometer (Cropico P6) and calibrated ($0-100 \text{ K N m}^{-2}$) with air using a mercury manometer.

All reagents, other than oxygen, were attached to the reagent line, liquids being stored in bulbs tapered to prevent cracking during freezing and thawing of the liquid. Condensable gases were stored under liquid nitrogen in a bulb fitted with a mercury manometer. Liquids were introduced either by removing a 'Rotaflo' tap and pouring in the liquid or by breaking a sealed ampule of the liquid (CD_3COOD , CD_3COCD_3) under vacuum (fig 2.2) after first freezing the liquid. Liquids were dried by distillation onto the molecular sieve, (4A, dried by evacuation 523 K) before transferring them to the cryostat which was connected directly to the cell via a Youngs tap (POR 4) to minimize leakage of air during the dosage of vapour.

Three 10cm diameter bulbs with cold fingers were attached via two taps (Youngs POR 4) to a line connected to the main line and were used to trap out and store samples for mass spectrum analysis.

The main and reagent lines were connected to a 'backing' line containing a sealed trap under liquid nitrogen, which was frequently evacuated to prevent a build-up of contamination.

2.2.2 THE CELLS

A. Cell used by Ramsbotham⁶⁰

Overnight evacuation of a dehydroxylated surface at room temperature in this cell results in the appearance of weak bands at 2960, 2925 cm^{-1} and more intense bands at 1595 and 1485 cm^{-1} together with partial rehydroxylation of the surface. Replacement of the neoprene 'O' ring by flat gaskets of nitrile or silicone rubber also produced contamination bands in the 3000-2800 cm^{-1} and 1600-1400 cm^{-1} regions, partial rehydroxylation also occurring although no leakage of air was indicated. These bands were removed by evacuation at 673 K but reappeared on further pumping at room temperature.

The insertion of a stainless steel gasket (0.32mm) between the 'O' ring and interior of the cell prevented contamination of the disc but resulted in an unsatisfactory static vacuum. The contamination was probably caused by the 'O' ring while partial rehydroxylation of the surface was due to the desorption of water from the 'O' ring.

B. Cell used by Jackson

The cell (fig 2.3) consisted of a pyrex glass tube 40mm in diameter sealed at one end with two parallel ground glass flanges (50mm outside diameter) either side of the tube and approximately 40mm from the sealed end. The calcium fluoride windows were attached to the flanges by brick red enamel (AEI M-V No38) which, after drying at room temperature, was further dried in an oven (373 K).

The disc carriage was constructed from a flat pyrex plate (60mm x 30mm) with two holes (22mm diameter) surrounded by grooves (26mm diameter) to accommodate the discs. These were held in place by a stainless steel plate bolted to the glass holder. The carriage was supported in the cell by two pairs of glass rods (3mm diameter) at the top and bottom of the cell and moved by a magnet attracting the nail sealed in the top of the glass holder. The open end of the cell was sealed after the introduction of the discs and blown open at the end of each experiment to remove the holder and discs. A dehydroxylated surface showed no indication of contamination or leakage after remaining in the closed cell for two weeks.

Discs were heated by an external furnace controlled by a platinum resistance thermometer coupled to a relay, the temperature of the disc being measured by a chromel-alumel thermocouple in the pocket opposite the carriage holder.

After each experiment involving organic vapours the cell was detached from the frame and the windows removed by soaking the cell in acetone. The cell was then immersed in chromic acid before being washed with deionized water and dried.

2.2.3 THE CRYOSTAT

The construction (fig 2.4) was similar to that used by Ashmead⁶¹ and differed only in minor details. A flange replaced the B55 cone and socket of the outer jacket while a circular reaction vessel used for solids was replaced by the tapered vessel. The heater voltage was set at 20V and switched by a mains-operated relay controlled by the platinum resistance thermometer. The temperature was varied by a potentiometer on the relay, and the copper-constantan thermocouple connected to a flat bed recorder (Servoscribe).

The outer vessel was evacuated via the backing line through a two way tap, which allowed air to be bled into the cryostat, and was immersed in liquid nitrogen (temperatures below 230 K) and solid CO₂/acetone (230 K to 270 K). At temperatures below ~230 K the liquid (or solid) in the bulb became warmer than the upper tube and distillation occurred, solid collecting on the tube above the heater. This effect may have caused differences in the spectra of water adsorbed on rutile at apparently similar equilibrium vapour pressures, as indicated by the temperature of the ice, using the two different baths. The vapour pressures during dosage are not therefore quoted in the results except as an approximation.

2.2.4 THE INFRARED SPECTROMETER

All spectra were recorded on a Perkin-Elmer 257 spectrometer (specification table 2.1)

An attenuator was placed in the reference beam to compensate for the low transmittance of the discs ($\sim 5\%$) and set to give the transmittances shown in table 2.2 at particular wavenumbers. The scanning speed was slow, the gain and slit settings at particular wavenumber are shown in table 2.2 and were adjusted to give the correct response for minimum slit width and maximum gain consistent with low noise levels. The noise level is indicated in spectra 2.1 to 2.3, the decreased transmittance of the reduced sample requiring maximum slit program and maximum gain.

The beam temperature (BT) at the surface of the disc could not be measured directly but evacuation of a hydroxylated disc in the beam overnight produced a spectrum characteristic of a surface evacuated at 337 K.

The spectrometer was fitted with a readout accessory of 10mV output corresponding to full scale deflection. This was connected to a flat bed recorder (Servoscribe) set at 5mV full scale deflection enabling spectra to be enlarged. A chart speed of 30mm/min produced a trace of similar proportions to those recorded on the spectrometer.

Spectra 2.1 to 2.4 were copied direct from the chart paper and reduced in size by 40% using a Rank Xerox 7000 copier. These spectra show typical noise levels and base lines for oxidized and reduced rutile. The majority of other spectra were traced from the original recordings produced by the spectrometer or recorder and reduced in size by 10%. An accurate indication of noise levels being given in all these spectra.

Absorbances in the 4000 to 2000 cm^{-1} region were calculated by extrapolating the linear base line on the high wavenumber side of the band while below 2000 cm^{-1} the base line of the standard surface was superimposed on the spectrum. Due to changes in base line calculated absorbances may contain errors but are sufficient for comparison purposes.

2.2.5 OPERATION

Before a clean cell and discs were attached to the frame, the cryostat, molecular sieve, mass spectrum bulbs and main and reagent lines were thoroughly evacuated to remove traces of reagents previously adsorbed. The frame was then closed off from the pumping system which was cleared of any trapped impurities by evacuation of the traps at room temperature. The cell was attached to the frame and evacuated at room temperature through the backing line before pumping on the main line. The spectrum of rutile showed bands due to hydroxyl groups, water molecules and carbonate species. Oxygen ($1.33 \times 10^4 \text{ N m}^{-2}$) was admitted into the cell and the discs heated to 673 K. The pretreatment of the discs proceeded as outlined below (2.3.1) and the cell was then closed off from the frame. If necessary the reagent was introduced into the frame as outlined in 2.2.1 and purified (2.3) before distilling approximately 3 cm^3 into the cryostat. The cryostat control was set for a temperature approximately 60° below the melting point and the tap between the cryostat and cell opened. The progress of the adsorption was followed by recording the spectrum, on fast or medium scan, in the range containing those bands which indicated the extent of adsorption. When sufficient adsorption had occurred, the tap between the cryostat and cell was closed and the complete spectrum of the disc recorded. If no increased adsorption had occurred after one hour the temperature of the cryostat was increased. Spectra were also recorded after prolonged exposure of the disc to the vapour and after evacuation at beam temperature for one hour.

After each experiment the cell was removed for cleaning and reagent remaining in the cryostat was removed via the backing line.

2.3 REAGENTS

2.3.1 RUTILE

The rutile (code no. CL/D338) used in this work was supplied by British Titan Products (now Tioxide International) and was prepared by the hydrolysis of redistilled titanium tetrachloride before calcining at 723 K. Electron micrographs of the sample showed aggregates and crystals similar to those of a different sample described by Jackson¹. The crystals were of a similar shape to those found naturally⁶² and differed from the amorphous lumps observed in micrographs of rutile prepared from titanium sulphate.

Chloride impurities were removed by alternately soxhletting (24h) and heating in air (24h 673 K)¹. This procedure was carried out four times before a final soxhlet treatment and drying (383 K 24h). The final bulk chloride content was 0.13% determined by the XRF technique. There was no evidence of significant surface chloride ion concentrations even after prolonged treatment of the disc at 673 K, the spectra of the hydroxylated surface being similar to those observed by Jackson¹ for low surface chloride concentrations. The possible effect of small surface chloride concentrations will be discussed later (Chapter 3).

The rutile discs were prepared by pressing (84 MN m⁻²) 0.15 to 0.25g of oxide under vacuum (2.6 x 10² N m⁻²) in a 25.4mm diameter die. The adherence of the disc to the die

faces was prevented by pressing the powder between two discs of typing paper.

The spectrum of discs evacuated at room temperature showed a band due to surface carbonate species at 1440 cm^{-1} . Evacuation at 673 K (1 h) removed this band while heating in oxygen 673 K (1 h) and cooling caused the reappearance of the band at a reduced intensity. Subsequent evacuations (673 K, 1 h) and heating in oxygen (673 K, 1 h) before cooling in oxygen reduced this band to a weak shoulder or removed it completely. The 'standard surface' was therefore prepared by alternate heating in oxygen (673 K, 1 h) and evacuating (673 K, 1 h) until on cooling in oxygen only a weak band was observed at 1440 cm^{-1} . The discs were reheated (673 K, 1 h), evacuated (673 K, 1 h) and cooled to beam temperature ($\frac{1}{4}$ h). The spectrum of the standard surface is shown in spec. 2.1.

Hydroxylated surfaces (BT, H_2O) were produced by heating the disc with water vapour (673 K, 2 h), cooling ($\frac{1}{2}$ h) and evacuating (BT, $\frac{1}{2}$ h). Deuterated surfaces were similarly prepared by heating in D_2O vapour (673 K, 2 h) and evacuating (673 K, 1 h) at least twice before cooling in D_2O vapour and evacuating (BT, $\frac{1}{2}$ h). 673 K surfaces were prepared by evacuating (673 K, 12 h), heating in oxygen ($1.33 \times 10^4 \text{ N m}^{-2}$, 673 K, 1 h), evacuating (673 K, $\frac{1}{4}$ h) and cooling ($\frac{1}{4}$ h).

Surfaces were reduced by heating in hydrogen ($1.33 \times 10^4 \text{ N m}^{-2}$, 673 K, 1 h) and evacuating (673 K, 1 h) four

times before evacuating (673 K, 12 h) and cooling to beam temperature (spec. 2.3). Dosing D_2O or H_2O onto the surface (BT, $\frac{1}{2}$ h) and evacuation (BT, $\frac{1}{2}$ h) formed the hydroxylated surface (spec. 2.4).

Sintered samples for use in the water adsorption and desorption experiments were prepared by heating rutile discs in air at 973 K for 13 h before sealing them in the cell. The standard surface was prepared as described above for non-sintered rutile.

Impurities: Cationic impurities do not vary appreciably with samples prepared by the same method from the same source and are of the order⁶³:

A < 1, P = 0, K = 5, Ca = 20, V 0.02, Cr 0.1, Fe < 1

Mn < 0.02, As = 3, Sn = 50, Ba = 0.1, Pb = 0.5

Surface area = $22\text{m}^2\text{g}^{-1}$.

2.3.2 H_2O and D_2O

H_2O was triply distilled, once from alkaline potassium permanganate and twice from itself. Dissolved gases were removed by the freeze-thaw process.

D_2O (Koch-light 99.7% isotopic purity) was used as supplied after degassing.

2.3.3 ACETONE h_6 AND d_6

Analar acetone h_6 (Hopkin and Williams) was stored over dry calcium sulphate for two days prior to distillation under nitrogen from fresh $CaSO_4$ through a column packed with glass helices. After discarding the first 10 cm^3 the fraction distilling between 329 K and 330 K was collected and stored under nitrogen. Gases were removed by the freeze-thaw technique and the acetone was dried over molecular sieve before transference to the cryostat.

Acetone d_6 (CIBA Isotopic purity 99.5%) was used as supplied after degassing and drying as above. The mass spectrum of the vapour at room temperature showed 2.5% $CD_3\text{COCHD}_2$ (99.6% Isotopic purity), 0.02% $CD_3\text{COCD}_2\text{COCD}_3$ and less than 0.01% of other impurities (mass numbers 114, 134).

2.3.4 HEXAFLUOROACETONE

Hexafluoroacetone (Pierce Chemical Company) was used as supplied after drying over molecular sieve. No impurities were detected in the mass spectrum of the vapour.

2.3.5 ACETIC ACID d_4

Acetic acid d_4 (CIBA Isotopic purity > 99.5 atom%) was used as supplied after degassing. No impurities were observed in the mass spectrum of the vapour, Isotopic purity

could not be confirmed by this technique due to possible exchange of the acidic deuterium with water vapour in the apparatus.

2.3.6 OXYGEN AND HYDROGEN

British Oxygen Grade X gases were used as supplied.

3. ADSORPTION AND DESORPTION OF WATER AND DEUTERIUM OXIDE

3.1 INTRODUCTION

Several detailed infrared studies of water desorption^{10,11,42,44} from hydroxylated rutile and water adsorption^{10,42} onto dehydroxylated rutile propose models of the rutile surface based on the (110) surface plane^{10,44} and on the (110), (101) and (100) surface planes⁴². Both results and conclusions from these studies differ and this work was undertaken to examine these differences in detail and also to study the reduced surface which, contrary to a previous report⁴⁵, differs considerably from the oxidized surface.

A Summary of the experiments appears overleaf:-

	<u>Graph</u>	<u>Spectra</u>
Desorption of H ₂ O from Oxidized Rutile		
a) Beam Temperature H ₂ O Surface	3.1	3.1
b) Sintered Beam Temperature H ₂ O Surface	3.2	3.2
Adsorption of H ₂ O and D ₂ O onto Oxidized Rutile		
a) H ₂ O onto a 673 K H ₂ O Surface	3.3	3.3
b) D ₂ O onto a 673 K D ₂ O Surface	3.4	3.4
c) H ₂ O onto a sintered 673 K H ₂ O Surface	3.5	3.5
Adsorption of H ₂ O and D ₂ O onto Reduced Rutile		
a) Reversibility of the Reduction Process	---	3.6
b) H ₂ O onto a 673 K H ₂ O Surface	---	3.7
c) D ₂ O onto a 673 K D ₂ O Surface	3.6	3.8

The spectra are presented in the appendix. Spectra 3.1 and 3.2 contain some duplicate spectra doubled in size on the flat-bed recorder and superimposed on each other to present a direct comparison of absorbances. Spectra 3.4 and 3.7 were also traced from the recorder, the former to supplement the results presented in spec. 3.3.

Graphs of absorbance changes precede the relevant spectra.

3.2 RESULTS

3.2.1 DESORPTION OF WATER FROM OXIDIZED RUTILE

A. Beam Temperature H₂O Surface

(Spectra 3.1 and Graph 3.1)

The Spectrum of a hydroxylated rutile surface produced by exposing a standard surface to H₂O vapour (BT, $\frac{1}{2}$ h) and evacuating (BT, $\frac{1}{2}$ h) showed bands at 3680(sh), 3655, 3610, 3520, 3420 and 1620 cm⁻¹ (spec. 3.1a). Heating this surface in H₂O (673 K, 5h), cooling and evacuating (298 K, 14h) (spec. 3.1b) increased the 3420 cm⁻¹ band and decreased the 3680 cm⁻¹ shoulder, no other changes occurring. Evacuation at beam temperature ($\frac{1}{2}$ h) (spec. 3.1c) caused a slight increase in the 3655 cm⁻¹ band and decreased the 3610, 3520 and 1620 cm⁻¹ bands.

Evacuation to 368 K (spec. 3.1d,e) increased the 3680, 3655 cm⁻¹ bands to a maximum, removed the 3610 and 3520 cm⁻¹ bands and decreased the 3420 and 1610 cm⁻¹ bands, the latter having shifted from 1620 cm⁻¹. Further evacuation to 423 K (spec. 3.1f,g) caused broadening of the 3680 cm⁻¹ shoulder and decreased the 3655, 3420 and 1610 cm⁻¹ bands, the intensity of the 1610 cm⁻¹ band being reduced to 50% of the absorbance remaining after the 368 K evacuation. On further pumping to 481 K (spec. 3.1h-k) the 3680 cm⁻¹ shoulder decreased

to reveal a 3700 cm^{-1} band while the 3655 cm^{-1} band decreased to approximately 20% of its maximum value and the 3420 cm^{-1} band disappeared to leave a broad 3400 cm^{-1} band. The 1610 cm^{-1} band decreased slightly to an intensity which remained constant until evacuation at 663 K. On evacuation to 663 K (spec. 1-p) the 3655 cm^{-1} band decreased to a very weak shoulder on the 3700 cm^{-1} band which also decreased, while the broad 3400 cm^{-1} band flattened. Apparent absorption due to the 1610 cm^{-1} band was still present after the 663 K evacuation.

B. Beam Temperature H_2O Sintered Surface

(Spectra 3.2 and Graph 3.2)

The sintered discs were heated in water (673 K, 2h) before cooling and evacuating (BT, 1h). The spectrum of resultant surface (spec. 3.2a) was considerably different from the non-sintered rutile (spec. 3.1b), the 3680 cm^{-1} shoulder was less intense while the 3655 and 3420 cm^{-1} bands were more intense - the latter being much more sharp compared with that on the non-sintered rutile. The 3610 and 3520 cm^{-1} bands were less intense, the former being observed only as a weak shoulder. The 1610 cm^{-1} band was 30% of its value on the corresponding non-sintered surface.

Evacuation at 383 K (spec. 3.2a-c) reduced the 3680 cm^{-1} band, increased the 3655 cm^{-1} band to a maximum at

approximately 353 K (graph 3.2) and decreased the 3410 cm^{-1} band. The 3610 and 3520 cm^{-1} bands disappeared by evacuation at 338 K while the 1620 cm^{-1} band had nearly disappeared by 383 K in contrast to that on the non-sintered surface. Further evacuation at 443 K (spec. 3.2d-f) caused little change in the 3655 cm^{-1} band and 3500 cm^{-1} region in contrast to the non-sintered surface. The 3680 cm^{-1} shoulder decreased on raising the evacuation temperature from 398 K to 410 K and then remained relatively constant until 503 K. The 1620 cm^{-1} band decreased further and disappeared after evacuation at 458 K.

On evacuation at 478 K (spec. 3.2g-i) the 3655 and 3420 cm^{-1} bands showed sharp decreased similar to those for the corresponding bands on the non-sintered surface, the 3420 cm^{-1} band disappearing to leave a broad 3400 cm^{-1} shoulder much less intense than that on the non-sintered rutile. The 3700 cm^{-1} band appeared after evacuation at 468 K and further evacuation to 583 K (spec. 3.2j-1) decreased the 3655 cm^{-1} band to a shoulder on this band.

3.2.2 ADSORPTION OF H₂O AND D₂O ONTO OXIDIZED RUTILE

A. H₂O onto a 673 K H₂O surface

(Spectra 3.3 and Graph 3.3)

The starting surface (spec. 3.3a) showed a band at 3700 cm⁻¹ with a very weak shoulder at 3655 cm⁻¹. Initial adsorption (spec. 3.3b-d) caused an increase in the 3700 and 3655 cm⁻¹ bands, the latter increasing more than the former. Broad bands also appeared in the 3400 and 1610 cm⁻¹ regions. Further adsorption (spec. 3.3e,f) of H₂O increased the 3655 cm⁻¹ band, the 3700 cm⁻¹ band becoming a broad shoulder on the more intense 3655 cm⁻¹ band (spec. 3.3e). This shoulder narrowed and became more intense on further adsorption (spec. 3.3f) to form a shoulder at 3680 cm⁻¹, the band at 3700 cm⁻¹ having now disappeared. The broad band at 3400 cm⁻¹ increased and a broad band formed at 1610 cm⁻¹.

On increasing the dosage of H₂O bands formed at 3610 and 3520 cm⁻¹ (spec. 3.3g) and the broad band centred on 1620 - 1610 cm⁻¹ also increased. These bands all increased with increases in H₂O pressure (spec. 3.3h,j,l,n,o,q,r), the 1610 cm⁻¹ broad band shifting to 1625 cm⁻¹. The 3655 cm⁻¹ band increased by approximately 6% (spec. 3.3h,j) in contrast to the sharp rise previous to the appearance of the 3610 and 3520 cm⁻¹ bands and decreased at higher vapour pressures of

H₂O (spec. 3.3 l,n,o,q,r) shifting to 3620 cm⁻¹. Little change occurred in the 3680 cm⁻¹ band although it became prominent at high vapour pressures (spec. 3.3 o,q,r). The 3400 cm⁻¹ broad band increased while the 3420 cm⁻¹ peak was only observed at a late stage in the adsorption (spec. 3.3 k-s).

Evacuation of the cell (spec. 3.3 i,k,m,p,s)

caused little change in the spectrum during earlier stages of the adsorption (compare spec. 3.3 h and i), evacuation of surfaces with greater H₂O coverage decreased the 3610, 3520, 3420 and 1630 cm⁻¹ bands (spec. 3.3 k,m,p,s) and increased the 3655 cm⁻¹ band, little change was observed in the 3680 cm⁻¹ band.

Comparison of the evacuated surface spectra showed increases in the 3655 cm⁻¹ band (graph 3.3 and spec. 3.3 i,k,m,p,s) and in the 3610, 3520, 3410 and 1630 cm⁻¹ bands (spec. 3.3 i,k,m) as the adsorbed amount of H₂O on the surfaces prior to evacuation increased.

B. D₂O onto a 673 K Oxidized Surface

(Spectra 3.4 and Graph 3.4)

The adsorption of D₂O onto rutile showed similar spectra to those of H₂O, the bands being shifted by a factor of approximately $\sqrt{2}$ to lower wavenumbers due to the substitution of the hydrogen atom by the heavier deuterium atom. Using the readout accessory on the spectrometer, the spectra were reproduced at twice the size of the original trace

and with the ordinate scale reversed. The spectra (3.4) showed clearly the initial stages of adsorption.

The initial dosage of D_2O (spec. 3.4 a-e) increased the 2695 cm^{-1} band (corresponding to the 3655 cm^{-1} band) while the original 2720 cm^{-1} band became a broad shoulder on this band (spec. 3.4 d-e). The $2680\text{-}2500\text{ cm}^{-1}$ region also increased in intensity. Further dosage of D_2O (spec. 3.4 f-i) increased the 2690 cm^{-1} band while two shoulders appeared at 2720 and 2710 cm^{-1} (corresponding to the 3700 and 3680 cm^{-1} bands on the H_2O surface). Optical density also increased in the $2680\text{-}2500\text{ cm}^{-1}$ region, bands appearing at 2660 and 2600 cm^{-1} (corresponding to 3610 and 3520 cm^{-1} H_2O bands). On increased dosage of D_2O the 2720 cm^{-1} band merged into the 2710 cm^{-1} band while the 2660 and 2610 cm^{-1} bands increased as observed for the adsorption of H_2O .

C. Adsorption of H_2O onto a 673 K H_2O Oxidized Sintered Surface (Spectra 3.5 and Graph 3.5)

Initial adsorption of H_2O produced spectra similar to those for the non-sintered surface spec. 3.5a, corresponding to spec. 3.3g. The difference of intensities between the two samples was due to the greater density (0.31g cm^{-2} compared with 0.39g cm^{-2}) of the sintered rutile disc.

Further adsorption of H_2O (spec. 3.5 a,b,d) resulted in a decrease of the 3680 cm^{-1} shoulder and increases in the

3610, 3520 and 1610 cm^{-1} bands. A band appeared at 3410 cm^{-1} which was sharper than on the corresponding non-sintered surface. On evacuation (spec. 3.5 c,e) of these surfaces the 3680 cm^{-1} band decreased, the 3655 cm^{-1} increased slightly (graph 3.5) and the 3610, 3520 and 1610 cm^{-1} bands decreased to lower intensities than observed for the non-sintered rutile. The 3410 cm^{-1} band decreased on evacuation.

Dosage of H_2O at higher vapour pressures (spec. 3.5 f,g,h,j) decreased the intensity of the 3680 cm^{-1} band which became a separate band and also decreased the 3655 cm^{-1} band shifting it to 3620 cm^{-1} . The 3520, 3410 and 1610 cm^{-1} bands increased while the 3610 cm^{-1} band was observed only as a shoulder, in contrast to the non-sintered surface.

Evacuation of these surfaces (spec. 3.5 i,k) reduced the 3680 cm^{-1} band to a constant value, increased the 3655 cm^{-1} band and reduced the 3610, 3520, 3410 and 1620 cm^{-1} bands to lower intensities than observed for the corresponding non-sintered surface (spec. 3.3 s).

Heating in H_2O (673 K,2h) cooling and evacuating (BT,1h) produced little change except a 25% increase in the 3410 cm^{-1} band.

3.2.3 ADSORPTION OF H₂O AND D₂O ONTO REDUCED RUTILE

A. Reversibility of the Reduction Process

(Spec 3.6)

Reduction of discs caused a decrease in transmittance resulting in the need for maximum gain and maximum slit width between 4000 to 3000 cm⁻¹ (2.2.4). The loss of response and low signal:noise ratio prevented the accurate measurement of spectra in this region and deuterated surfaces were used in most of the experiments on BT reduced surfaces. Reduction also caused the discs to turn a blue-grey colour and increased the slope of the base line (spec. 2.3, 2.4).

Adsorption of D₂O onto the surface (BT, ½h) and evacuation (BT, ½h) resulted in the formation of bands at 2720, 2695, 2535 cm⁻¹ and a broad band at 3660 cm⁻¹ (spec. 3.6a). A second dose of D₂O (BT, 1½h) and evacuation (BT, ¾h) removed the 3660 cm⁻¹ band which reappeared on further dosage of D₂O (298 K, 5 days) and evacuation (BT, ½h) (spec. 3.6b) together with a broad band at 1570 cm⁻¹.

Reoxidation of the surface (O₂, 1.33 x 10⁴ N m⁻², 673 K, 1h, x2) (spec. 3.6c) and dosage of D₂O (BT, 4h) followed by evacuation (BT, 1h) (Spec. 3.6d) formed the usual 'beam temperature, D₂O' surface. Further reduction (usual process) and evacuation (673 K, 60h) followed by treatment

with D_2O (BT, $\frac{1}{2}$ h) and evacuation (BT, $\frac{1}{2}$ h) resulted in a surface (spec. 3.6e) similar to that observed after the initial reduction (spec. 3.6a) except for the absence of a 3660 cm^{-1} band. Heating in D_2O (673 K, 2h and 16h) (spec. 3.6 f,g) cooling and evacuation increased the 2690 and 2535 cm^{-1} bands and also increased the broad band beneath the 2535 cm^{-1} peak.

B. Adsorption of H_2O onto a 673 K H_2O Reduced Rutile Surface
(Spec. 3.7)

As previously stated the response and signal:noise ratio are too low for the recording of accurate spectra in the $4000 - 3000\text{ cm}^{-1}$ region, and it was not possible to study the rehydroxylation of a reduced surface using H_2O . Spec. 3.7 shows a rehydroxylated surface after evacuation (BT, $\frac{1}{2}$ h) and indicates the quality of the spectrum in the range $4000 - 3000\text{ cm}^{-1}$. The intensity of the band observed at 1620 cm^{-1} is 35% that of the same band on the corresponding oxidized surface. No 1560 cm^{-1} band was observed.

C. Adsorption of D_2O onto a 673 K D_2O Reduced Rutile Surface
(Spec. 3.8 and Graph 3.5)

Bands appeared at 2720 and 2695 cm^{-1} on the initial adsorption of D_2O onto reduced rutile (spec. 3.8 a-e) and increased with dosage, the former more rapidly than the latter (in contrast to the oxidized surface) to reach a maximum by spec. 3e. The 2710 cm^{-1} shoulder was not observed, while the

absorbance of the base line below 2680 cm^{-1} increased.

Further adsorption of D_2O (spec. 3 f,h,i,j) decreased the 2720 cm^{-1} band while the 2695 cm^{-1} band continued to increase, the 2720 cm^{-1} band becoming a shoulder at the higher intensities (spec. 3.8 i,j), with a possible shoulder at 2710 cm^{-1} (spec. 3.8j). The 2535 cm^{-1} band appeared (spec. 3.8j) together with increases in the $2680 - 2500\text{ cm}^{-1}$ region. Evacuation of the D_2O vapour (spec. 3.8k) increased the 2720 cm^{-1} band to its maximum, decreased the 2695 cm^{-1} band (in contrast to the oxidized surface) and reduced the $2680 - 2500\text{ cm}^{-1}$ band.

Adsorption of D_2O at higher vapour pressures (spec. 3.8 l,m) decreased the 2720 cm^{-1} band to a shoulder on the increased 2695 cm^{-1} band while bands appeared at $2660, 2610\text{ cm}^{-1}$ and the 2535 cm^{-1} band increased in intensity. Dosage of D_2O at relatively high vapour pressures (spec. 3.8 o) produced a spectrum with vapour bands present. No comparable spectra were observed for the oxidized rutile at similar vapour pressures. Evacuation of these surfaces increased the 2720 cm^{-1} band to its maximum value and decreased the 2655 and 2535 cm^{-1} bands to intensities which were greater than on the previous evacuated surface.

Evacuation of the surface at 473 K (16h) (spec. 3.8 q) decreased the 2695 cm^{-1} band to a weak shoulder on the 2720 cm^{-1} peak which had also decreased.

3.2.4 SUMMARY

A Summary of bands observed is shown in Table 3.1.

Desorption of water to 368 K from non-sintered rutile first removed the 3610 and 3520 cm^{-1} bands together with a decrease in the 1620 cm^{-1} band. Evacuation at 473 K removed the 3420 cm^{-1} band to leave a broad 3400 cm^{-1} band and reduced the intensities of the 3655 cm^{-1} band (by 70%) and 3680 cm^{-1} shoulder which resolved to reveal a 3700 cm^{-1} band. Evacuation at 663 K reduced the 3655 cm^{-1} band to a shoulder on the weak 3700 cm^{-1} band and removed the 3400 cm^{-1} broad band. A broad band at 1600 cm^{-1} was still present. Evacuation of the sintered surface was similar except the 3610, 3520, 1610 cm^{-1} bands were less intense and the 1610 cm^{-1} band was removed by evacuation at 358 K. Differences also occurred in the behaviour of the 3700 cm^{-1} band while the 3420 cm^{-1} band was more intense than for the corresponding non-sintered surface.

Initial adsorption onto oxidized rutile resulted in an increase of the 3700, 3655, broad 3400 and 1610 cm^{-1} bands, the 3700 cm^{-1} band merging into the 3680 cm^{-1} shoulder before the appearance of the 3610 and 3520 cm^{-1} bands. Higher vapour pressures increased the 3610, 3520 and 1610 cm^{-1} bands, decreased the 3655 cm^{-1} band and formed the 3420 cm^{-1} peak. Evacuation increased the 3655 cm^{-1} band and decreased the 3610, 3520, 3420 and 1610 cm^{-1} bands.

Spectra recorded during the adsorption on the adsorption of D_2O onto a reduced surface differed from those recorded during similar adsorption onto the oxidized surface. The 2720 and 2695 cm^{-1} bands increased on initial adsorption while the 2720 cm^{-1} band formed a shoulder on the 2695 cm^{-1} band after it had reached its maximum. Evacuation increased the 2720 cm^{-1} band back to its maximum and decreased the 2695 cm^{-1} band. Dosage at higher vapour pressures formed the 2660 , 2600 and 2535 cm^{-1} bands, the first two disappearing on evacuation, while the 2535 cm^{-1} decreased in intensity.

3.3 DISCUSSION AND CONCLUSIONS

In the following discussion only bands observed on the H_2O surface will be considered although the remarks apply to the equivalent bands on the deuterated surface unless stated.

3.3.1 PRELIMINARY ASSIGNMENTS

Bands observed above 2000 cm^{-1} on H_2O and D_2O surfaces have frequencies typical of those observed for OH and OD stretching vibrations^{5,6} and may therefore be assigned to hydroxyl groups either directly bonded to the surface or present in water molecules. Individual groups are assigned to one of these types of hydroxyl groups by considering the spectrum of water and the results from adsorption and desorption experiments. Adsorption of compounds which interact with hydroxyl groups or other surface sites provide further information on the nature of the surface (3.3.3).

The fundamental frequencies observed for H_2O and D_2O are shown in Table 3.2⁶⁴. The 1610 cm^{-1} band observed on the H_2O surface is assigned to the bending vibration of water molecules. The reduction of this band during evacuation to 393 K coincided with the disappearance of the $3610, 3520\text{ cm}^{-1}$ bands and a reduction in the broad 3400 cm^{-1} underlying the 3420 cm^{-1} peak. The behaviour of the $3610, 3520$ and broad

3400 cm^{-1} bands is similar to that of the 1610 cm^{-1} band and they may be tentatively assigned to water molecules on the rutile surface or hydroxyl groups hydrogen-bonded to water molecules. The remaining 3700, 3655 and 3420 cm^{-1} bands are assigned to hydroxyl groups on the surface of rutile while the 3680 cm^{-1} shoulder will not be assigned and is discussed later together with a detailed discussion of the behaviour of all the bands observed.

To account for the different types of OH groups observed and the results obtained from other infrared studies on the rutile surface (Table 1.2) a model of the surface structure must be considered.

3.3.2 SURFACE STRUCTURE

The structure of an oxide surface may be assumed either completely heterogeneous or formed from a number of well defined crystal planes. The infrared spectrum of a heterogeneous surface would contain broad bands due to hydroxyl groups in many different environments and is not considered for oxides which show sharp discrete bands. The latter model has been adopted to explain the observed bands in infrared spectra of silica⁶⁵, alumina⁶⁶, rutile^{10,41,44}, anatase⁶⁷, zinc oxide⁶⁸ and magnesium oxide⁶⁹.

The planes assumed for the microsurface are deduced from those present on the massive crystal if the oxide crystallites are of similar structure^{10,41,68}. Electron and x-ray diffraction studies may indicate the predominant planes exposed on other crystallites⁶⁶ while the requirement of a low surface energy, that is minimum loss of coordination of surface ions, also indicates the favourable surface planes⁶⁹.

The nature of the hydroxyl and water species on the oxide surface is determined by considering the adsorption of water molecules onto the uncoordinated ions present in the surface. Possible division of the water molecules into hydroxyl ions and protons may lead to acidic and basic sites in the surface⁶⁷ onto which other water molecules may adsorb.

Peri⁶⁶ adopted an alternative method for the model of the surface of γ -alumina. All the (100) sites were initially saturated with hydroxyl groups and a 'Monte Carlo' method applied, using a computer, to determine the random elimination of OH groups to form water, assuming certain conditions. Five observed bands between 3800 and 3700 cm^{-1} were assigned to five types of hydroxyl groups which differed by the number of nearest oxide neighbours (0 to 4) surrounding them.

The crystallites of rutile used in these experiments resembled the massive mineral crystals⁶² (section 2.3.1) and the

planes exposed on the surface are assumed identical. Rutile mineral crystals are of the Zircon Type⁶² with the (110), (100), (101) and (111) planes exposed. Table 3.3 shows the percentage occurrence of the exposed planes as determined by electron diffraction studies on a rutile crystal⁷⁰.

Diagrams of the (110), (101) and (100) planes are shown in figs. 3.1-3 (redrawn from ref. 41). The (110) plane (fig. 3.1) consists of coplanar oxygen ions (fully coordinated) and titanium ions (5 coordinate) with oxygen ions (2 coordinate) above the plane bridged between two fully coordinated titanium ions. The four coplanar oxygen ions round the uncoordinated titanium ion are in the 'equatorial(e) position (Ti-O(e) = 0.1944 N m) while the vacancy is in the axial(a) position (Ti-O(a) = 0.1988 N m).

The (101) plane is shown in figure 3.2. All of the Ti^{4+} ions are five coordinate with a vacancy in the equatorial position. The (110) plane (fig. 3.3) contains 5 coordinate titanium ions with the vacancy in the axial position. The (211) and (111) planes have 3 coordinate titanium ions and a complex structure which may be seen by reference to the appropriate crystal model.

The model of the rutile surface to be used in this work is based on that shown in table 3.3 in which the (110) plane predominates while the other four planes account for 40% of the surface. The titanium and oxygen atoms are considered

as ions in the text but are drawn as though covalent bonded to indicate spatial distribution.

3.3.3 ADSORPTION ONTO THE RUTILE SURFACE

A. Infrared Studies of Water Adsorption

The effect of surface chloride adsorbed on rutile has been investigated by Jackson and Parfitt¹⁰ and found to affect the infrared spectrum of the BT, H₂O surface at surface concentrations higher than 147-277ppm. Above these concentrations the 3615 and 3530 cm⁻¹ bands were not observed, the 3400 cm⁻¹ was of greater intensity and split into shoulders at 3410 and 3300 cm⁻¹ due to the interaction of water molecules with the chloride ions.

Jones and Hockey¹¹ compared rutile prepared from titanium tetrachloride and treated¹ to remove chloride ions with rutile prepared from the isopropoxide¹¹. They found that the former sample retained more water at beam temperature, was completely dehydroxylated by evacuation at 673 K and contained all the hydroxyl and water species on the surface, all the bands being completely exchanged by exposure to D₂O at room temperature. After storing the sample in a closed pyrex tube for four months complete exchange at room temperature did not occur due to aggregation of the particles. Similar results were observed for other 'chloride' rutiles^{51,52}. The infrared spectrum of the rutile prepared from titanium isopropoxide showed lower scattering characteristics than the 'chloride' samples, a less intense 3520 cm⁻¹ band and a sharp 3410 cm⁻¹ band. 'Chloride' samples which had been sintered also showed this sharp band.

The assignments of bands observed on H_2O , oxidized, rutile surfaces during adsorption and desorption studies^{10,11,42,44} are shown in table 3.4. Jackson and Parfitt¹⁰, and Primet et al⁴⁴ considered only the predominant (110) cleavage plane while Jones and Hockey⁴² considered the (110), (101) and (100) planes assuming these to form 98% of the surface with percentage occurrences of 60, 19, 19 respectively. These models are briefly described below while the assignments will be discussed in section 3.3.4 which details the behaviour of the bands observed in this work.

The spectra observed by Jackson and Parfitt¹⁰ during the adsorption and desorption of water are similar to those observed in this work with some exceptions. The spectrum of their beam temperature surface compared with the corresponding surface in this work showed more intense 3610 and 3520 cm^{-1} bands while the 3420 cm^{-1} peak was obscured by a broad 3400 cm^{-1} band which on evacuation to 423 K divided to produce a peak at 3420 cm^{-1} with a broad shoulder at 3350 cm^{-1} . The 3420 cm^{-1} band did not decrease significantly until after evacuation at 573 K, contrasting with its disappearance after a 473 K evacuation in this work. The sample investigated by Jackson¹¹ appears to retain more water at room temperature and during evacuation at higher temperatures than the sample studied in this work. Another difference is the appearance of a 3690 cm^{-1} band after evacuation at 473 K for 2h which disappeared on further evacuation.

The infrared spectrum of the sintered rutile surfaces are similar in both studies with the exception of the 3690 cm^{-1} band observed by Jackson.

The model of the rutile surface adopted by Jackson and Parfitt¹⁰ is similar to that adopted by Boehm for anatase. H_2O molecules adsorb on the uncoordinated metal ions (row A⁴¹) in the (110) plane before dividing to leave OH^- groups on the Ti^{4+} ions and protons on the two coordinate oxygen ions (row B). The Ti^{4+} ions with a vacant site (row A) carry a formal positive charge of $2/3+$ while the oxygen ions with a vacant site (row B) carry a $2/3-$ charge. On hydroxylation these are reduced to $1/3-$ and $1/3+$ respectively and the surface energy is lowered.

The hydroxyl groups formed on the cation (row A) are monodentate in attachment (terminal groups) and more basic, due to the $1/3-$ charge, than the OH groups (row B) bidentate in attachment (bridged groups) with a $1/3+$ charge. The terminal groups are sufficiently close (296pm) to hydrogen bond and condense by a proton tunneling mechanism at temperatures above 473 K ⁷⁷ while the bidentate nature of the bridged hydroxyl groups (296pm apart) hinders mutual condensation. The 3700 cm^{-1} band was therefore assigned to the bridged hydroxyls and the 3670 cm^{-1} band to the terminal hydroxyl groups. Other assignments are shown in table 3.4.

Prinet et al⁴⁴ consider hydroxyl groups attached to

the five coordinate titanium ions on the (110) face which are surrounded by the four equatorial oxygen ions forming a square plane of sides 253nm and 296nm. The edges of these planes are considered adjacent resulting in hydroxyl groups 253nm and 296nm apart which hydrogen bond to produce bands at 3410 and 3655 cm^{-1} respectively, while the 3685 cm^{-1} band is assigned to the isolated hydroxyl groups. This model appears to be incorrect as the edges of the planes are joined in one direction only on the (110) face to give row A hydroxyl 296nm apart.

Dehydroxylation-rehydroxylation cycles reduced the temperature required to remove the OH groups while after ten cycles no more specific OH groups were reformed. It was proposed that dehydroxylation initially removes hydrogen bonded OH groups to form Ti-O-Ti bridges which reform hydroxyl groups on rehydration with the possible migration of protons or hydroxyl groups. After the condensation of hydrogen bonded OH groups migration of protons or hydroxyl groups removes isolated OH groups leaving an oxygen ion attached to one Ti^{4+} ion and a five coordinate Ti^{4+} ion, capable only of coordinately bonding to H_2O molecules. Subsequent dehydroxylation-rehydroxylation cycles increase these uncoordinated metal ions consequently decreasing the number of OH groups formed on rehydroxylation.

The 'chloride free' rutile sample used by Jones and Hockey^{11,41,42} has a $\text{BT}, \text{H}_2\text{O}$ spectrum similar to those observed

by Jackson¹⁰ and Griffiths (this work) for a sintered surface, but showed considerable differences on evacuation at elevated temperatures. The 3680 cm^{-1} shoulder did not develop into a 3700 cm^{-1} band but disappeared with the 3610 cm^{-1} shoulder. The 3410 and 3650 cm^{-1} bands behaved in a similar manner to those observed in this work, the former band disappearing first, but the 3650 cm^{-1} band did not disappear and remained after evacuation at 673 K ($\frac{1}{2}\text{h}$).

Jones and Hockey⁴¹ consider the initial adsorption of water onto the (110) plane to form terminal (row A) and bridged (row B) hydroxyl groups. The bidentate OH groups shift to form a monodentate attachment to the titanium ions which become five coordinate. The 3650 cm^{-1} band is assigned to the row A hydroxyls while the 3410 cm^{-1} band is assigned to the row B hydroxyls, the lower frequency being due to the greater unsaturation of the underlying titanium ion reducing the bond strength. All the hydroxyl groups are considered to lie with their axes perpendicular to the surface which prevents hydrogen bonding between hydrogen atoms and neighbouring oxygen atoms.

Adsorption of H_2O molecules onto the (100) and (101) planes and subsequent division would result in each titanium ion being attached to two hydroxyl groups which occupy an individual cross-sectional area of $6-7 \times 10^{-2}\text{ N m}^2$. As the cross-sectional area of an OH ion $1 \times 10^{-1}\text{ N m}^2$ the H_2O molecules are considered to bond via a σ - bond formed using a filled orbital of the oxygen atom in the water molecule

and the empty orbital on the titanium ion.

The water molecules on the (101) plane are directed such that the hydrogen atoms do not interact with surface oxygen ions while the direction of those on the (100) plane does enable the hydrogen atoms to interact with the supra-planar oxygen ions. The two bands at 3680 and 3610 cm^{-1} are assigned to the ν_3 and ν_1 vibrations of water molecules on the (101) plane and the 3550 cm^{-1} to hydrogen bonded molecules on the (100) plane. The loss of water molecules from the (110) plane is not as energetically favourable as loss from the (100) plane as molecules on the former plane are in the equatorial position of the titanium ion and those on the latter are in the axial position.

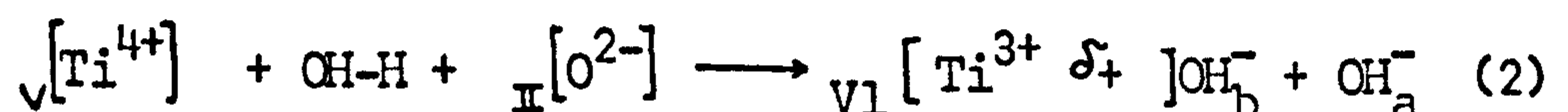
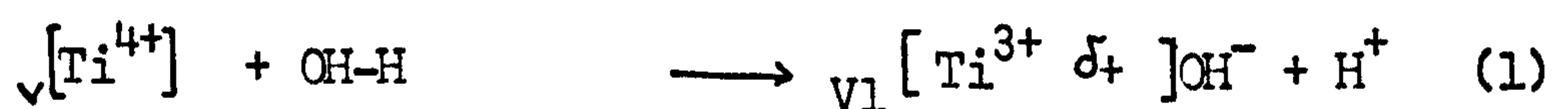
B. Other Studies of the Adsorption of Water onto Rutile

Munuera and Stone⁷¹ have investigated the adsorption of water onto rutile and the temperature programmed desorption (TPD) of water from rutile. TPD showed two peaks at 523 K and 643 K, the former due to a strongly adsorbed form of molecular water and the latter due to dissociatively adsorbed water forming surface hydroxyl groups. Calibration of the 643 K peak indicated not more than 50% of the sites on the (110) plane were hydroxylated assuming all the surface to consist of this plane. The coverage corresponds to a 100% hydroxylation of the (110) plane assuming a 60% surface occurrence⁴¹.

Bickley and Jayanty⁷² also observe two TPD peaks at 423 K and 643 K on a sample calcined in air at 1123 K (5h).

After repeated cycles of outgassing and baking in oxygen (1123 K) the water peaks were greatly reduced but partially restored by immersing the sample in boiling water. The first peak corresponds to 65% total water desorbed while the remaining 35% arises from the condensation of surface hydroxyl groups.

Waldsax and Jaycock^{73,111} have reported some calculations on the surface adsorption energies of water on rutile. A map of the surface electrostatic field 0.2nm above the surface of rutile shows the most favourable adsorption site to be over the five coordinated Ti^{4+} ion. The bonding energy is $-104 \text{ kcal mole}^{-1}$; the molecule being orientated with the dipole almost vertically downwards. The first dissociation energy of H-OH is $117 \text{ kcal mole}^{-1}$, the water molecule is assumed to dissociate (eqn.1) with the proton descending the steepest field slope to the two-coordinated oxygen (eqn.2, complete reaction).



(Roman numerals denote the coordination number of the atom).

On the basis of these calculations total hydroxylation of the (110) face is expected in contrast to the 50% hydroxylation observed⁷¹.

Waldsax and Jaycock also calculated¹¹¹ the effect of substituting Al^{3+} and Ti^{3+} ions into the place of the five

coordinate Ti^{4+} ion. The potential well of $-104 \text{ kcal mole}^{-1}$ for the unsubstituted (110) face rose to $-41 \text{ kcal mole}^{-1}$ for Al^{3+} and $-35 \text{ kcal mole}^{-1}$ for Ti^{3+} .

Calculations carried out on water adsorption on the (100) surface show a potential well of $-98 \text{ kcal mole}^{-1}$ to exist on the surface but with 60% of the surface having binding energies of less than $10 \text{ kcal mole}^{-1}$.

Morimoto et al⁷⁴ have investigated the water content and heats of immersion of rutile samples prepared from titanium sulphate and suitably treated to remove surface impurities. The samples studied were: unsintered rutile (RI), rutile heated in air (1073 K, 4h) and exposed to saturated water vapour for five days (RT)(RII), and the unsintered sample immersed in hot water (353 K, 3 days) and dried (383 K, 10h)(RIII). The water content (expressed as $\text{OH}^{\circ}/\text{A}^2$) was determined after outgassing temperatures of 373-1273 K and found to decrease in the order RIII > RI > RII at any given temperature. Sample RIII began to sinter at 873 K 200° lower than RII possibly due to condensation dehydration of hydroxyl groups from the facing surfaces of contacting particles⁷⁵. Heats of immersion were found to have a maximum at 673 K in the order RIII > RI > RII identical to the order of water content. These results support those observed in this work that show the sintered surface adsorbs less water than the unsintered surface.

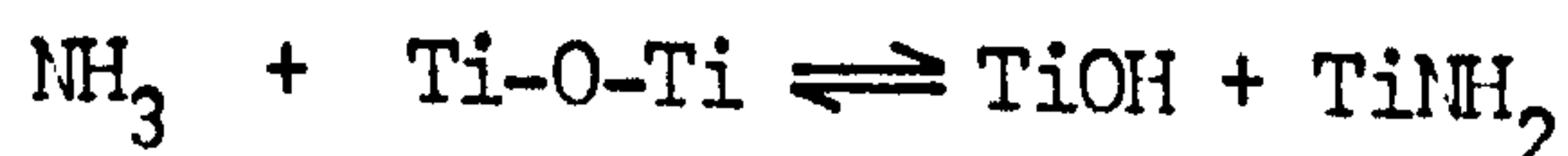
Day et al⁸⁵ have recently studied water adsorption onto rutile using an electrobalance. The adsorption isotherm shows two 'knees' at relative pressures of 0.03 and 0.22, the latter corresponding to monolayer coverage. The quantity of water adsorbed at the second 'knee' on a surface outgassed at 393 K corresponds to that required for a close packed monolayer. The water molecules desorbed below 393 K are removed from the monolayer while those removed above 393 K are coordinately bound to the surface. 1.4 molecules N m^{-2} of H_2O were removed from 373 to 473 K and 1.7 molecules N m^{-2} from 473 K to 673 K while the total quantity of H_2O desorbed was half that observed by Jones and Hockey⁴² who assume that hydrogen-bonded water was removed by overnight evacuation at 298 K.

C. Lewis and Brønsted Acid Sites on Rutile

The existence of sites on metal oxides which exhibit Lewis and Brønsted acidity is well documented^{5,6}. The reactions of the acidic and basic OH groups on TiO_2 with various acids and bases have been investigated⁶⁷ while the acidity of surface hydroxyl groups on several oxides (not TiO_2) has also been determined⁷⁶. Ammonia has been used extensively^{5,6} to study the acidic nature of oxide surfaces as it may act as a Brønsted base, to form ammonium ions, or coordinate to Lewis acid sites, each of these forms having a characteristic

spectrum. Pyridine^{5,6} has also been used as it shows characteristic spectra dependant on its action as a Lewis base, a Brønsted base (to form the pyridinium ion) or as a compound capable of hydrogen bonding to the hydroxyl groups.

Parfitt et al⁴⁵ have studied the adsorption of ammonia onto rutile and observed four N-H stretching bands between 3400 cm⁻¹ and 3200 cm⁻¹ which were assigned to ammonia molecules coordinated to two Lewis sites. The disappearance of the 3700 cm⁻¹ band on adsorption and reappearance on evacuation of the sample indicate hydrogen bonding to the hydroxyl group assigned to this band while an increase in the 3660 cm⁻¹ hydroxyl band after evacuation of excess ammonia is assumed to indicate the reaction



No bands due to NH₄⁺ were observed after dosage onto wet or dry surfaces or after admission of H₂O vapour to a surface pretreated with ammonia indicating that no Brønsted sites were present on the surface. Adsorption of ammonia onto a surface pretreated with hydrogen chloride did produce ammonium ions.

Jones and Hockey¹¹ adsorbed pyridine onto rutile and observed bands due to pyridine molecules bonded to Lewis sites, bands due to pyridinium ions or hydrogen-bonded molecules were not observed. The bands at 3650 and 3410 cm⁻¹ were unaffected by the adsorption of pyridine while the 3680, 3610, 3550 and 1600 cm⁻¹ bands decreased indicating that pyridine adsorbed by displacing coordinately bonded water.

Parfitt et al⁴⁸ observed a series of bands on the adsorption of pyridine onto rutile which were interpreted as adsorption onto one type of Lewis site. Two other bands were assigned to pyridine molecules weakly adsorbed onto the second type of Lewis site⁴⁵. No bands due to pyridinium ions were observed on dry and wet surfaces but were observed on surfaces pretreated with hydrogen chloride, and tin tetrachloride⁵⁵.

Prinet et al⁴⁷ observed bands due to the NH^+ group after adsorbing trimethylamine onto anatase evacuated at 473 K and concluded that some OH groups on this surface show Brønsted acidity.

Parfitt et al⁵² investigated the adsorption of hydrogen chloride onto "wet" and "dry" rutile surfaces. Initial dosage of HCl onto the dry surface increased the 3660 cm^{-1} hydroxyl band, shifted the 3700 cm^{-1} band to a shoulder and increased the 3400 and 1600 cm^{-1} bands indicating the formation of water. Further adsorption decreased the 3690 cm^{-1} band due to reaction while the 3660 cm^{-1} band decreased slightly indicating the former to be more reactive. 3360 and 1565 cm^{-1} bands were observed at high partial pressures of HCl which were assigned to the species $\text{Ti}^{4+}(\text{H}_2\text{O})\text{Cl}^-$. Dosage of HCl onto a "wet" surface removed the 3690 cm^{-1} shoulder and the 3660 cm^{-1} band, which reappeared at lower intensity on evacuation indicating a hydrogen-bonding interaction.

Jones and Hockey¹¹ investigated the reactions of HCl, SOCl₂ and SO₂ with the groups on a beam temperature surface. Initial adsorption of HCl onto a BT H₂O surface with a spectrum indicating less coordinated water than observed by Parfitt et al⁵² replaced all the bands except the 3655 and 3410 cm⁻¹ by a broad 3400 cm⁻¹ band. Further adsorption removed the 3680 cm⁻¹ band before the 3655 cm⁻¹ band, increased the 3400 cm⁻¹ band alongside the 3410 cm⁻¹ band and produced a band at 1565 cm⁻¹. Evacuation at 473 K increased the 3655 cm⁻¹ band and removed the 3400 cm⁻¹ band to leave a very weak 3410 cm⁻¹ absorption, which indicated the effect of surface chloride in reducing the 3410 cm⁻¹ band and decreasing the dehydroxylation temperature.

Thionyl chloride reacted readily at room temperature with the hydroxyl groups on rutile in contrast to the slow reaction with silica hydroxyls and indicated the former to be appreciably ionic in nature. The reaction of the rutile surface with sulphur dioxide was similar to that with hydrogen chloride, the 3680 cm⁻¹ band being removed and the 3655 cm⁻¹ band decreasing. No broad bands were observed at 3400 and 1565 cm⁻¹ and the 3550 band did not disappear but increased in intensity.

D. Conclusions

Broad conclusions may be drawn from the above work.

- i) Two hydroxyl groups exist on the beam temperature rutile surface, probably on the (110) plane. They may be hydrogen-bonded.
- ii) Two Lewis sites exist on the surface, one stronger than the other. These may be related to the two types of Ti^{3+} ions observed by e.s.r. spectroscopy^{27,28}.
- iii) No Brønsted sites exist on the surface.
- iv) Sintering affects the beam temperature surface, increasing and sharpening the 3410 cm^{-1} band.
- v) The presence of surface chloride affects the properties of the rutile surface.

The behaviour and assignment of the individual bands is now considered. The adsorption and desorption processes on the surfaces studied is considered in 3.5.

3.4 BEHAVIOUR OF OBSERVED BANDS

3.4.1 3700 cm⁻¹ BAND

This band is hidden on the BT, H₂O, oxidized unsintered surface (spec. 3.3) and does not appear until evacuation at 423 K - 455 K (spec. 3.1 g,h). On evacuation at higher temperatures it does not decrease as rapidly as the 3655 and 3410 cm⁻¹ bands and remains on a surface evacuated at 663 K (13h) together with a weak 3660 cm⁻¹ shoulder and residual absorption at 1600 cm⁻¹. Behaviour on the sintered surface (spec. 3.2) is similar although it is less intense and does not show a regular decrease.

This band is present on 673 K H₂O and D₂O oxidized surfaces before dosage of H₂O and D₂O respectively. Dosage of H₂O (spec. 3.3) and D₂O (spec. 3.4) appear to increase the intensity of this band which may, in part, be due to increases in the adjacent 3680 and 3655 cm⁻¹ bands. The intensity of the band reaches a maximum absorbance (specs. 3.3f, 3.4h) just before merging into the 3680 cm⁻¹ shoulder. The rate of increase of the 3655 cm⁻¹ band decreases considerably near this maximum (graphs 3.3 and 3.4). Dosage of H₂O onto the sintered surface produces results similar to those observed for the 3700 cm⁻¹ on the unsintered sample.

Dosage of D_2O on a 673 K reduced surface (spec. 3.8) produces a band at 2720 cm^{-1} which behaves differently from that observed on a D_2O oxidized surface and the equivalent 3700 cm^{-1} on an H_2O oxidized surface. On initial dosage the 2720 cm^{-1} band increases more rapidly (graph 3.6) than the 2695 cm^{-1} band and reaches a maximum (spec. 3.8e) while the latter is less intense. At higher vapour pressures it decreases in intensity, forming a shoulder on the 2695 cm^{-1} band which increases in intensity. On evac the 2720 cm^{-1} band increases to its maximum value to become a discrete band while the 2695 cm^{-1} band decreases.

Jones and Hockey^{11,41,42} do not observe this band while Jackson and Parfitt¹⁰ assign it to the bidentate hydroxyl group and Primet et al⁴² to an isolated hydroxyl group of the five-coordinate titanium ion on the (110) plane. Of the terminal and bridged hydroxyls the latter is the more acidic and would have a lower frequency than the former⁷⁶; the 3700 cm^{-1} band is not therefore assigned to bridged hydroxyl groups.

The 3700 cm^{-1} band is the most thermally stable and highest frequency band observed on the rutile surface. Bands of this type on other oxides are usually assigned to isolated hydroxyl groups^{5,6,68,69} which is the assignment adopted here, the five-coordinate Ti^{4+} ions (row A) on the predominant (110) plane⁷⁰ being the probable sites⁷³. The 3700 cm^{-1} band is therefore assigned to isolated terminal

(row A) hydroxyl groups. Other studies^{10,41} assign the 3655 cm^{-1} band to this group.

3.4.2 3680 cm^{-1} BAND

On the BT, H_2O oxidized sintered and unsintered surfaces this band is present as a shoulder on the 3655 cm^{-1} band. On evacuation of the unsintered rutile it increases with the 3655 cm^{-1} band (graph 3.1) before decreasing and revealing the 3700 cm^{-1} band (spec. 3.1h) while on the sintered surface it does not increase and reveals the 3700 cm^{-1} at a lower intensity than on the unsintered surface.

On initial dosage of H_2O (spec. 3.3) and D_2O (spec. 3.4) onto oxidized rutile it is observed as a shoulder between the 3700 and 3655 cm^{-1} bands (or deuterium equivalents) and increases with the 3655 cm^{-1} band eventually obscuring the 3700 cm^{-1} band. Dosage of water at higher pressures does not increase the intensity of this band but it becomes predominant due to the decrease and shift of the 3655 cm^{-1} band. The 3680 cm^{-1} shoulder is not observed on dosage of D_2O onto reduced rutile except in the presence of high relative vapour pressures. It disappears on evacuation with the decrease of the 3655 cm^{-1} band and the disappearance of the 3610 and 3520 cm^{-1} bands.

Jackson and Parfitt¹⁰ observed a band at 3690 cm^{-1} between the 3700 and 3670 cm^{-1} bands on unsintered and sintered

rutile samples evacuated at 473 K (2h, unsintered) and 373 K (10h, sintered) respectively and also during the exchange of OH groups with deuterium at 473 K and 573 K⁵¹. This band was assigned to bridged (row B) hydroxyl groups hydrogen-bonded to terminal groups. Jones and Hockey¹¹ observed the 3680 cm⁻¹ band as a shoulder on the 3650 cm⁻¹ band and noted that it disappeared with the 3610 cm⁻¹ band, assigning it to the ν_3 vibration of molecular water on the (101) face. Neither of these assignments is acceptable in the present work as the 3700 cm⁻¹ band is not assigned to the bridged hydroxyls and the 3680 cm⁻¹ and 3610 cm⁻¹ bands do not disappear together.

The 3680 cm⁻¹ band is difficult to assign, it is not predominant and the behaviour is influenced by the presence of the 3700 and 3655 cm⁻¹ bands. It does not reveal the 3700 cm⁻¹ band until after evacuation above 423 K and is therefore caused by hydroxyl groups or strongly bonded water as possibly indicated by the 3400 cm⁻¹ band. The 3680 and 3400 cm⁻¹ bands shows similar behaviour, both being observed on initial adsorption of H₂O onto oxidized rutile but the equivalent deuterated bands are not observed on the reduced surface until high relative D₂O pressures. The 3680 cm⁻¹ band does not increase with the 3400 cm⁻¹ band at high vapour pressures of H₂O on oxidized surfaces. The 2680 cm⁻¹ band is assigned to isolated hydroxyl groups (3700 cm⁻¹) which are perturbed by a weak interaction with water molecules adsorbed onto other sites on the surface.

3.4.3 THE 3655 cm^{-1} BAND

This is the most predominant band in the spectrum of the hydroxylated beam temperature oxidized surface. It increases on evacuation at 373 K before decreasing rapidly during evacuation of the unsintered surface at 483 K (graph 3.1). Evacuation of the sintered surface rapidly decreases the intensity of this band in the temperature range 453-473 K (graph 3.2). Further evacuation decreases the band to a weak shoulder on the 3700 cm^{-1} band. The 3655 cm^{-1} band behaves in a similar manner to the 3410 cm^{-1} band.

Initial dosage of H_2O onto an oxidized surface causes a rapid increase in the intensity of this band which may also increase on evacuation. The rapid increase slows after the 3700 cm^{-1} band merges in the 3680 cm^{-1} shoulder and as the 3610 and 3520 cm^{-1} bands appear. Further dosage of water does not appear to change the intensity of the 3655 cm^{-1} band until the 3520 and 3610 cm^{-1} bands are equal to those observed on the evacuated beam temperature surface. Increasing dosage of H_2O then decreases the 3655 cm^{-1} band, shifting it to 3620 cm^{-1} at high concentrations, while evacuation increases the intensity over that observed on the previous evacuated surface. No corresponding increase is observed in the intensity of the 1610 cm^{-1} band on the evacuated surface confirming the initial assignment that this band is due to hydroxyl groups. It is also probable that these hydroxyl groups are formed continuously on H_2O adsorption and that the intensity of the 3655 cm^{-1} band

is decreased by hydrogen-bonding of water molecules to these groups (3.4.4), the majority of this water being removed by evacuation with a resultant increase in the 3655 cm^{-1} band.

This band continually increases with dosage of D_2O onto the reduced surface (spec. 3.8) and decreases on evacuation to an intensity greater than that observed on the previous evacuated surface. The behaviour on the reduced surface is therefore considerably different from the corresponding band on the oxidized surface which is not decreased by evacuation.

The removal of the hydroxyl groups assigned to the 3655 cm^{-1} band on evacuation at 453–473 K (oxidized rutile) and beam temperature (reduced rutile) indicates that they are not isolated hydroxyl groups (usually removed $\sim 470\text{ K}$) but hydrogen-bonded terminal (row A) hydroxyl groups which may be removed by proton tunnelling⁷⁷. The hydrogen-bonding shift (45 cm^{-1}) may be compared with correlations of O...O distance and hydrogen-bond wavenumber or shift obtained for other compounds^{78,79}. No exact comparisons may be made as the slope of the graph, O...O distance against wavenumber of hydrogenic species, is steep in the range $3700\text{--}3400\text{ cm}^{-1}$ and small variations in the O...O distance cause large changes in the frequency. A further limitation is the assumption that the O--H...O bond is linear which might not be true for hydrogen bonding on the rutile surface. Using the results of Nakamoto et al⁷⁹ the 3655 cm^{-1} band implies an O...O distance

of 310pm compared to .296pm for Ti-O bonds perpendicular to the (110) plane.

Glensier and Hartert⁸⁰ studied the wavenumber shifts of OH groups in metal hydroxides and correlated the hydrogen-bonding energy and O...O distance with the wavenumber of the shifted hydroxyl band. Jackson (ref. 1 page 195) used this information to calculate the wavenumber of hydroxide bands with shifts equal to those he observed for the rutile bands. The O...O distances and hydrogen-bond energies were then calculated. Table 3.5 shows the results after applying this technique to bands observed in this work. The use of these results from metal hydroxides may not be entirely valid but they indicate a shift of approximately 45 cm^{-1} may result from hydrogen-bonding between hydroxyl groups where the oxygen-oxygen distance is 296 Å m.

Evacuation of water vapour from oxidized or reduced rutile increases the intensity of 3655 cm^{-1} compared with that of the previous evacuated surface indicating that the hydroxyl groups are formed by a slow reaction. This reaction will be considered in detail later together with a discussion of the behaviour of the band on the reduced surface.

3.4.4 THE 3610 AND 3520 cm^{-1} BANDS

These bands, which are more intense on the unsintered BT surface than the sintered, are removed by evacuation to 368 K

together with a decrease in the 3420 and 1620 cm^{-1} bands and an increase in the 3655 cm^{-1} band. Dosage of H_2O onto a 673 K oxidized surface does not produce these bands until the later stages of adsorption when their appearance coincides with a slowing of the rate of increase of the 3655 cm^{-1} band. Further dosage increases the 3610, 3520, 3420 and 1620 cm^{-1} bands and decreases the 3655 cm^{-1} band. The 3610 and 3520 cm^{-1} bands are not observed on the reduced surface except at high relative vapour pressures when they are much less intense than on the equivalent oxidized surface, and are completely removed by evacuation.

Jackson and Parfitt¹⁰ interpreted the bands as either an interaction of water with various OH species or the effect on the OH stretching frequency of physisorbed water. Jones and Hockey⁴¹ assign the 3610 cm^{-1} band to the ν_1 vibration of water on the (101) face and the 3550 cm^{-1} band to hydrogen-bonded water coordinated to titanium ions in the (100) face. This model assumes 38% of the rutile to be formed of the (100) and (110) faces, 60% being formed of the (110) face, while electron diffraction studies⁷⁰ of a single crystal show only 15% of the rutile surface to be covered by these faces, 60% by the (110) and the remaining 25% formed from the (211) and (111) faces. The assignments may be correct but adsorption on to the (211) and (111) faces must be considered.

The 3610 and 3520 cm^{-1} bands are tentatively assigned to water molecules adsorbed on the surface or hydroxyl groups hydrogen-bonded to water molecules. The absence of these bands on the reduced surface indicates that the water molecules are not adsorbed directly onto hydroxyl groups, as these are present on the reduced surface, but are coordinately bonded to the rutile surface and may be hydrogen-bonded to hydroxyl groups on the (110) plane. The increase of the 3655 cm^{-1} band with the decrease of the 3610, 3520 and 3410 cm^{-1} bands during evacuation to 373 K, and the decrease of this band during dosage of H_2O when the 3610, 3520, 3410 cm^{-1} bands increase imply that one of the bands is due to the perturbed 3655 cm^{-1} band while the other might be due to the coordinately bound water.

3.4.5 THE 3420 cm^{-1} BAND

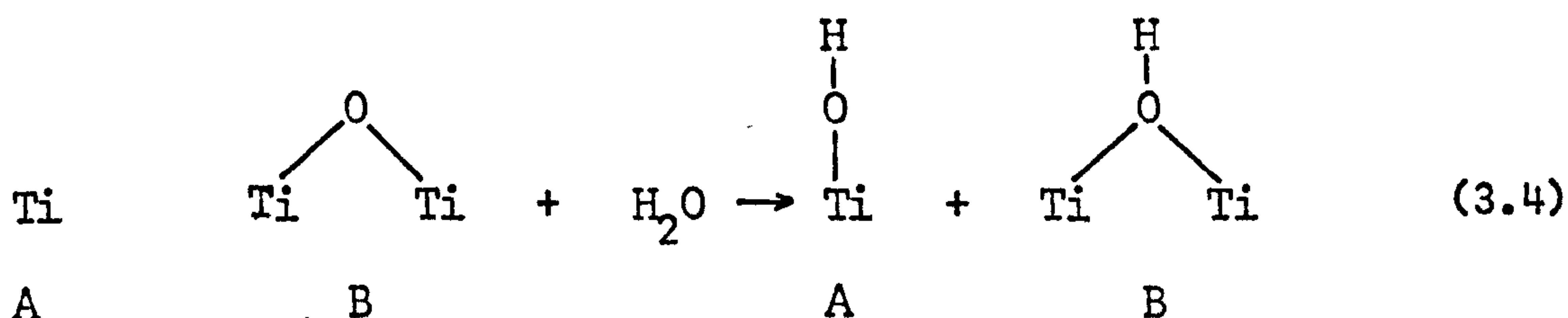
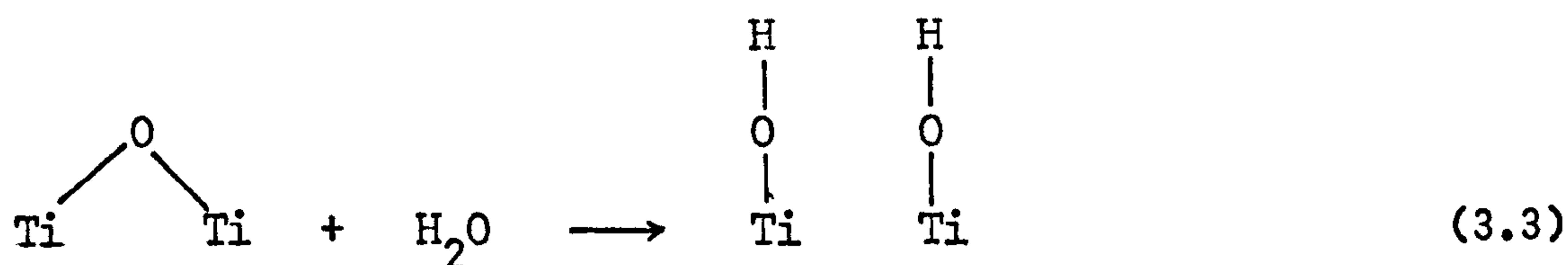
Heating a beam temperature oxidized unsintered surface in H_2O (673 K, 5h) increased the intensity of this band (spec. 3.1 b) and decreased the 3680 cm^{-1} shoulder, no other changes occurring. Evacuation from 373 K to 473 K rapidly removed this peak (graph 3.1) to leave a broad band at 3400 cm^{-1} . This band behaved similarly on the sintered surface (at 3410 cm^{-1}) but was more sharp and intense than on the oxidized surface and disappeared to leave a 3400 cm^{-1} of lower intensity. On both surfaces the 3420 cm^{-1} band decreased at a slightly faster rate than the 3655 cm^{-1} band.

Dosage of H_2O onto oxidized sintered and unsintered rutile did not produce this band until the 3610 and 3520 cm^{-1} bands had developed. The graphs (3.3 and 3.5) of absorbance changes do not indicate the formation of this band but show a steady increase in intensity throughout the adsorption process possibly due to the underlying 3400 cm^{-1} band which also reduces the intensity of the 3420 cm^{-1} band on the evacuation of H_2O . Heating the sintered surface in H_2O increased the 3420 cm^{-1} band (spec. 3 k,1).

Dosage onto a D_2O surface produced the 3420 cm^{-1} band only at high relative vapour pressures while evacuation decreased the intensity, but to a value greater than that on the previous evacuated surface (graph 3.6).

Jackson and Parfitt¹¹ assign the band to terminal groups shifted 250 cm^{-1} by hydrogen-bonding. This shift implies a band half-width of 200 cm^{-1} ⁸¹ which is not observed for the sharp band on the sintered surface. Jones and Hockey⁴¹ assign the band to row B hydroxyls which are monodentate above the Ti^{4+} ions.

The division of H_2O molecules on the surface may occur either by breaking a bridged oxygen (eqⁿ 3.3) or by forming hydroxyl groups on rows A and B^{10,41,73} (eqⁿ 3.4)



The first reaction (equation 3.3) is unfavourable where the bridged oxygen is in row B, as loss of coordination occurs, but is favourable if the two titanium ions are in row A, the bridging oxygen being previously formed by the condensation of two hydrogen-bonded hydroxyl groups. Equation 3.4 shows the formation of a bridged hydroxyl group which, being more acidic than the row A terminal hydroxyls, would vibrate at a lower frequency. The 3420 cm^{-1} band has been assigned to hydroxyl groups, it is not hydrogen-bonded and the low frequency indicates it to be more acidic than the terminal hydroxyls. The 3420 cm^{-1} band is therefore assigned to row B bridged hydroxyls. These groups do not realign to monodentate ligands⁴¹ as loss of coordination of the Ti^{4+} occurs. The dehydration process involving these groups is considered in 3.5. No hydrogen bonding occurs between the terminal and bridged hydroxyl groups as the O...O distance is too great (325pm), and between bridged groups (296pm apart) as the O-H bonds are parallel.

The 3420 cm^{-1} band increases slowly even in the presence of excess water vapour which is removed by pumping at beam temperature. The 3655 cm^{-1} band also increases slowly after the appearance of the 3420 cm^{-1} peak indicating that H_2O molecules are now dividing to produce OH^\ominus ions on the row A titanium ions with protons on the row B oxygen ions⁷³. The dissociation of the H_2O molecules is a slow reaction due probably to the distance between rows A and B which prevents interaction of water hydrogen atoms with row B oxygen ions.

The shape and intensity of the 3420 cm^{-1} band varies with the pretreatment and source of the sample. In the spectra of rutile prepared from TiCl_4 which was calcined in air (973 K) the band is broad (ref. 10 and this work) while in the spectra of rutile prepared from the isopropoxide the band is sharp and intense. The spectra of 'chloride' rutile discs after sintering show a sharp intense 3420 cm^{-1} band similar to that on the 'isopropoxide' rutile which was sintered during its preparation. The sintering process may affect the shape of the 3420 cm^{-1} band directly, by altering the surface structure, or indirectly by removing surface chloride which is known to affect the 3420 cm^{-1} band at high concentrations^{1,51}.

The intensity of the 3420 cm^{-1} band may also be increased by heating the disc in H_2O vapour (673 K) which may result in loss of chloride ions as hydrogen chloride or may cause sintering by condensing hydroxyl groups from the facing

surfaces of contacting particles⁷⁵. It is probable that the 3420 cm^{-1} band is broadened by surface chloride on a rutile that has been pretreated¹, however care must be exercised when drawing conclusions from differences between sintered and unsintered samples as changes in surface structure may occur.

3.4.6 THE 3400 cm^{-1} BAND

This broad band remained after the removal of the 3420 cm^{-1} band by evacuation to 473 K and also appeared during the initial stages of H_2O adsorption, continuing to increase during further adsorption. Evacuation (BT) decreased the band together with the 3420 cm^{-1} peak. The 3400 cm^{-1} band was less intense on the sintered and reduced surfaces and not observed by Jones and Hockey¹¹ while Jackson and Parfitt¹⁰ recorded a broad 3400 cm^{-1} band splitting into shoulders at 3420 cm^{-1} and 3350 cm^{-1} . The latter peak was assigned to strongly physisorbed water in micropores or associated with surface chloride species. The 3400 cm^{-1} band has been tentatively assigned to molecular water adsorbed on the rutile surface or hydroxyl groups hydrogen-bonding to water on the surface. 60% of the rutile surface consists of the (110) plane while the remaining 40% is formed from the (211), (111), (101) and (100) planes on which water molecules may adsorb. Those adsorbed on the three-coordinate titanium ions on the (111) and (211) planes (total surface occupancy 25%) are able to bond with the hydrogen atoms directed towards surface oxygen ions to form hydrogen-bonds.

Water molecules on the (100) plane which has some high energy sites¹¹¹ are similarly directed⁴¹ while those on the (101) plane may be directed with the hydrogen atoms away from the surface oxide ions⁴¹, which assumes the lone-pair of electrons bonding to the empty titanium ion orbital to be in the plane of the atoms. However the oxygen atom is sp^3 hybridized⁸³ and the angle between the lone-pair and HOH plane will be approximately 110° which may result in the hydrogen atoms hydrogen-bonding to the surface oxygen ions and to other water molecules on the surface. The infrared spectrum of water molecules adsorbed on the (111), (211), (101), (100) planes will show broad bands due to hydrogen bonding and it is to these that the 3400 cm^{-1} band is assigned.

At high relative vapour pressures of water, molecules physisorbed on those coordinately bonded to the surface increase the intensity of this band. The presence of this band after evacuation at 473 K indicates some water molecules to be strongly adsorbed on the (111) and (211) planes⁷⁰ (table 3.3) containing ions of low coordination.

The lower intensity of the 3400 cm^{-1} band on the sintered surface compared to that on the unsintered surface may be due to a decrease in the surface occupancy on the higher index planes, (211) and (111), which would decrease in area during sintering due to the degree of unsaturation of the surface ions. The lower intensity may also be caused by loss of chloride ions onto which water molecules strongly adsorb^{1,10,51}.

3.4.7 1625 - 1600 cm^{-1} BAND

This band has been assigned to the ν_2 bending vibration of water molecules. On evacuation at elevated temperatures it decreases and shifts from 1630 to 1600 cm^{-1} due to a change from trimeric to monomeric water species⁸⁹. It does not appear to be completely removed from the non-sintered oxidized surface though this may be due to a change in the base line. The intensity of the band on the sintered surface is approximately 35% lower than that on the unsintered surface and disappears on evacuation to 358 K.

Initial adsorption of H_2O onto sintered and unsintered rutile formed this band which increased during dosage and decreased to a constant value after high relative vapour pressures. Dosage of H_2O onto reduced rutile at high vapour pressures and evacuation reduced this band to approximately 35% of the corresponding oxide surface intensity.

3.4.8 1570 cm^{-1} BAND

This band has only been observed after exposing a reduced disc to D_2O for 5 days. It has also been observed by Parkyns⁴⁶ on 'oxygen deficient' anatase and was assigned to water molecules coordinated to Ti^{3+} ions.

3.4.9 SUMMARY

A summary of the assignments of bands observed in this work is included in table 3.1.

The 3700, 3680, 3655 and 3420 cm^{-1} bands are assigned to groups on the predominant (110) plane, which is the only face on which water may divide and produce one OH group (terminal or bridged) for each titanium ion. Division of water on the other faces would result in at least two hydroxyls per titanium ion which is not possible⁴¹; consequently molecular water coordinately bonds to these planes.

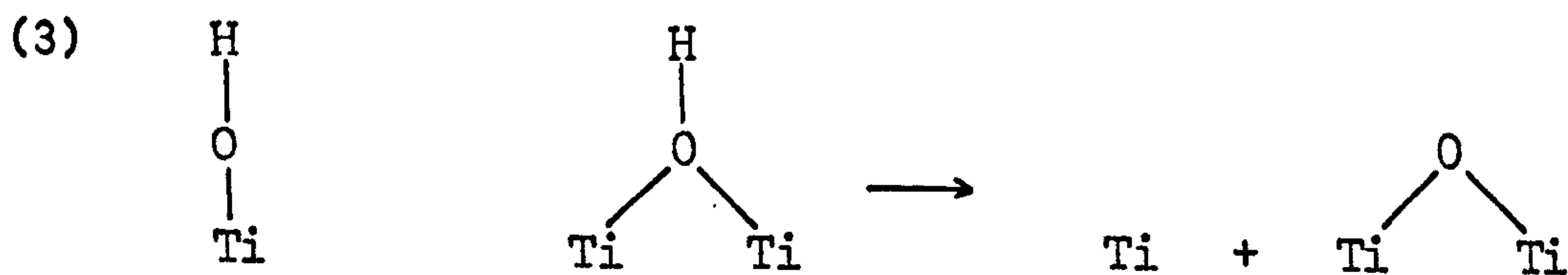
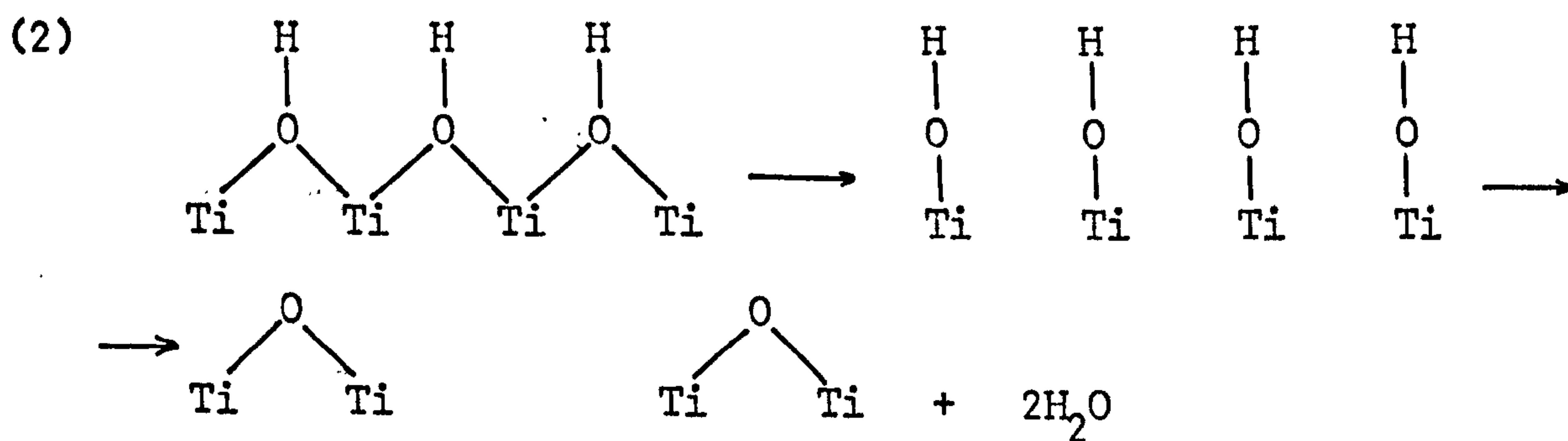
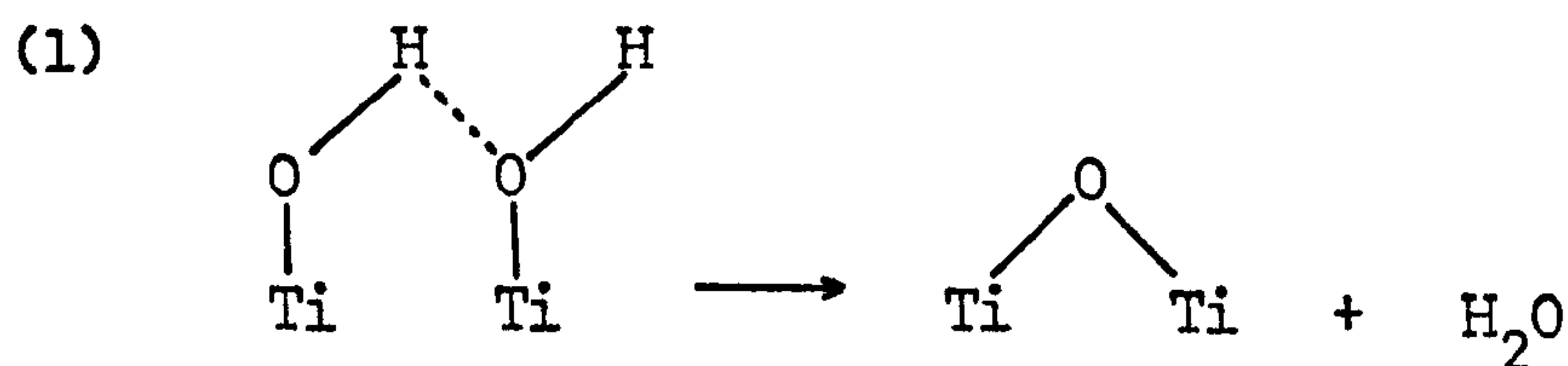
The existence of two types of Lewis sites⁶⁵ and Ti^{3+} ions^{27,28} in the surface is not explained by this model which has many different sites on the exposed planes. These sites will be discussed in chapter 7.

The reactions occurring during adsorption and desorption of water may now be deduced by reconsidering the results in conjunction with the above assignments.

3.4.10 REACTIONS OCCURRING ON THE ADSORPTION AND DESORPTION OF WATER

A. Oxidized Rutile

Evacuation at 370 K removes the water hydrogen bonded to the surface hydroxyl groups resulting in an increase in intensity of the hydrogen-bonded hydroxyl (3655 cm^{-1}) band. Further heating removes the terminal and bridging hydroxyl groups, the band resulting from the latter disappears first. The removal of these hydroxyl groups may occur by several mechanisms



Mechanism (1) involving terminal hydroxyl groups is expected to be the most favourable as the hydroxyl groups are at their closest. However the disappearance of the bridged hydroxyl groups indicates that mechanism (2), proposed by Hockey⁴¹, is as favourable. Mechanism (3) between a terminal and bridged hydroxyl group predominates at higher temperatures when the surface concentration of hydroxyl groups on the surface is relatively low.

There is an apparent excess of hydroxyl groups over hydrogen ions after evacuation at about 500 K as shown by the presence of the terminal hydroxyl bands ($3700, 3655 \text{ cm}^{-1}$) without the bridged hydroxyl (3420 cm^{-1}) (spec. 3.11). The hydrogen ions corresponding to the terminal hydroxyl groups may be attached to oxygen atoms in surface defects resulting in a band in the 3400 cm^{-1} region coinciding with the broad band due to strongly held water molecules.

Initial adsorption of water onto the oxidized surface produces hydrogen-bonded terminal hydroxyl groups (3655 cm^{-1}) suggesting that the reverse of mechanism (1) is predominant. This mechanism requires the presence of oxygen ions bridging two terminal titanium ions which would not be an unstable structure as the unsaturated coordination of the titanium ions is partially satisfied. Che et al²⁹ also postulate the formation of weakly coordinated oxygen ions (O^{2-}) in considering the formation of radical anions.

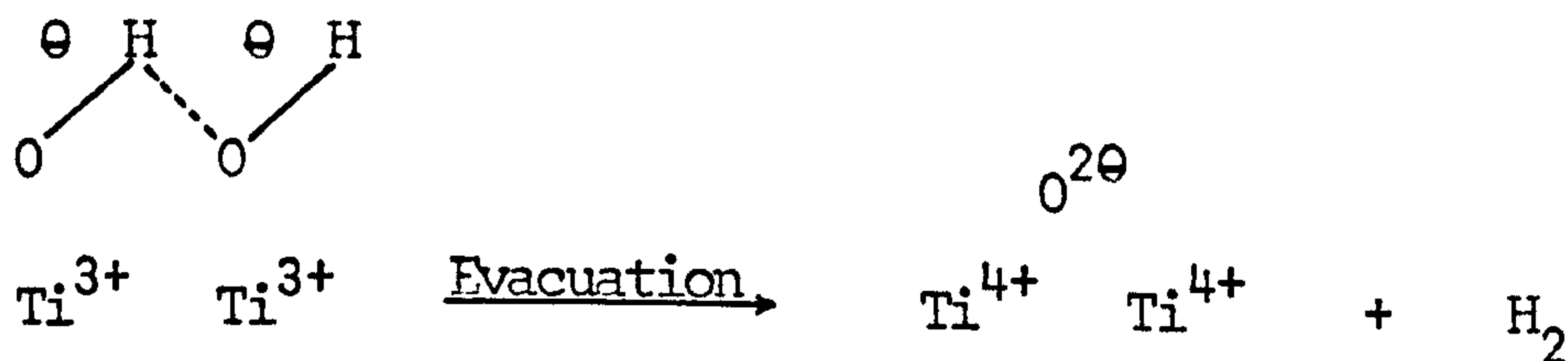
During the later stages of adsorption mechanism the appearance of the 3420 cm^{-1} band indicates mechanism (2) also occurs. The increase in intensity in the 3400 cm^{-1} region at the same time shows that water molecules are adsorbing on the (100), (101), (111) and (211) planes. Further adsorption of water results in water molecules forming the 3610 and 3520 cm^{-1} and also physically adsorbing to surface hydroxyl groups.

B. The Reduced Surface

The calculations made by Jaycock and Walsax¹¹¹ indicate that the binding energy of Ti^{3+} ions is lower than that of Ti^{4+} ions (37 compared with $104\text{ k cal mol}^{-1}$). As a result the surface concentration of water molecules will be lower on the reduced than on the oxidized surfaces. This is shown by the absence of the 3610 and 3520 cm^{-1} bands on the evacuated reduced surface and the reduced intensity of the 3400 cm^{-1} band.

The reduction of the rutile surface will also remove the bridged oxygen ion, which results from the condensation of two terminal hydrogen-bonded groups, from between the two titanium ions. Consequently the formation of the 3655 cm^{-1} band is not as rapid on the reduced surface as the oxidized surface, the 3700 cm^{-1} band being formed on initial adsorption (spec. 3.8).

The reduction in intensity of the 3655 cm^{-1} terminal hydroxyl band on evacuation, which does not occur on oxidized rutile during the initial stages of adsorption, may be explained by the following mechanism:



The oxygen ions will then migrate to an oxygen deficient site or react with a molecule of water to form stable terminal hydroxyl groups. These increase on the evacuated surface after each dose of water onto the reduced surface (spec. 3.8).

CHAPTER 4

4. ADSORPTION OF ACETONE AND HEXADEUTEROACETONE4.1 INTRODUCTION

Several infrared studies of the adsorption of acetone on silica^{85,86}, alumina^{85,87,88,89}, nickel oxide^{90,91,92,93,112}, and rutile⁸⁵ have been reported. The bands observed are generally assigned to Lewis acid complexes or carboxylate species although Winde⁸⁹, investigating acetone adsorbed on alumina using Raman spectroscopy, has recently assigned some of the observed bands in his and other studies to mesityl oxide. Mesityl Oxide, with isophorone and mesitylene, is produced on heating rutile in acetone vapour above 373 K^{94,95,96}.

The infrared studies of acetone adsorption onto rutile⁸⁵ show intense bands due to the relatively high vapour pressures dosed onto the surface. The spectra presented in this chapter show the species produced by slow dosage of acetone onto oxidized and reduced rutile. The experiments are summarized below.

SpectraAdsorption of acetone and acetone d_6 onto oxidized rutile

Acetone d_6 onto a 673 K H_2O surface	4.1
Acetone h_6 onto a 673 K D_2O surface	4.2
Acetone d_6 onto a BT D_2O surface	4.3
Acetone h_6 onto a BT D_2O surface	4.4
Acetone h_6 onto a 373 K D_2O surface	4.5

Adsorption of acetone d_6 onto reduced rutile

Acetone d_6 onto a 673 K D_2O surface	4.6
Acetone d_6 onto a BT D_2O surface	4.7

4.2 RESULTS

4.2.1 ADSORPTION OF ACETONE AND ACETONE d_6 ONTO OXIDIZED RUTILE

A. Acetone d_6 onto a 673 K H_2O surface (spec. 4.1)

The spectrum of the 673 K H_2O surface (spec. 4.1a) showed a band at 3700 cm^{-1} with a weak shoulder at 3655 cm^{-1} . Initial doses of acetone (spec. 4.1 b-e) decreased the 3700 cm^{-1} band to a broad $3700\text{--}3600\text{ cm}^{-1}$ band which remained unchanged during further treatment, while a band appeared at 2700 cm^{-1} , with a 2725 cm^{-1} shoulder, and $2660\text{--}2400\text{ cm}^{-1}$. Bands arising from C-D stretching appeared at 2225 , 2120 , 2060 cm^{-1} . Two broad bands, becoming more intense and narrowing with increasing acetone adsorption, were observed at 1670 cm^{-1} , shoulder at 1645 cm^{-1} , and 1580 cm^{-1} . The 1670 cm^{-1} band reached a maximum optical density of 0.155 (spec. 4.1 e).

Further dosing of acetone (spec. 4.1 f) removed the 2700 cm^{-1} band and decreased the 1670 cm^{-1} band while the shoulder at 1645 cm^{-1} increased to a band. The 1580 cm^{-1} band increased to a maximum (0.357) and bands appeared at 1510 , 1470 and 1425 cm^{-1} , evacuation of acetone causing an increase in these (spec. 4.1 g). Further dosage at this pressure (approximately 0.3 N m^{-2}) did not alter the infrared spectrum and an equilibrium was assumed between the surface and the vapour.

Increasing the equilibrium pressure (spec. 4.1 h,j) resulted in an increase and broadening of the C-D bands, possibly due to a shoulder at 2210 cm^{-1} , and a decrease of the 1670 cm^{-1} band. Evacuation of the 'equilibrium' surface (spec. 4.1 i,k) decreased the C-D, 1645 and 1590 cm^{-1} bands, increased the 1510 cm^{-1} band and caused the appearance of a band at 1540 cm^{-1} .

B. Adsorption of Acetone d_6 on a 673 K D_2O Oxidized Surface

(Spec. 4.2)

The results are similar to the previous experiment (spec. 4.1) with some differences. The O-D band at 2720 cm^{-1} present on the starting surface disappeared while the corresponding O-H band at 3700 cm^{-1} on the 673 K H_2O surface did not disappear completely. The separation of the C-H bands at 2970 , 2930 and 2880 cm^{-1} was less than that of the C-D bands. Bands corresponding to the 1670 , 1645 , 1580 and 1510 cm^{-1} bands observed during the adsorption of acetone d_6 (spec. 4.1) appeared at 1685 , 1660 , 1595 and 1530 cm^{-1} . No band corresponding to the 1540 cm^{-1} band (spec. 4.1 i) was observed. The maximum optical densities of the 1670 and 1580 cm^{-1} bands were less than the corresponding absorbances for acetone d_6 (87% and 79% respectively). Bands not appearing on the adsorption of acetone d_6 were observed at 1465 , 1380 , 1360 and 1345 cm^{-1} .

Exposing the disc to D_2O vapour (298 K, 15h) and evacuating (BT, 1h) (spec. 4.2 p) produced a broad band in the 2700-2400 cm^{-1} region with peaks at 2680, 2655, 2600 and 2520 cm^{-1} and increased the intensity of the 1550 - 1400 cm^{-1} region with peaks at 1490, 1445 and 1430 cm^{-1} . No surface species were removed by D_2O adsorption except those causing the 1680 cm^{-1} band, which decreased.

C. Adsorption of acetone d_6 onto a BT, D_2O Oxidized Surface
(Spec. 4.3)

Initial adsorption of acetone d_6 (spec. 4.3 b,c) caused the appearance of the 1670 and 1580 cm^{-1} bands, the latter being less intense, in contrast to the spectrum of the equivalent 673 K surfaces in which the two bands were of equal intensity. All the bands in the O-D stretching region decreased slightly (less than 10%) except the 2535 cm^{-1} band.

Further adsorption (spec. 4.1 d-h) decreased the 2710, 2695, 2660 and 2600 cm^{-1} bands, the 2710 cm^{-1} shoulder decreasing more rapidly than the 2695 cm^{-1} band until it disappeared (spec. 4.3 e), while the 2660 and 2600 cm^{-1} bands remained until spec. 4.3 f. The C-D stretching bands appeared with the 1580 cm^{-1} band. The 1670 cm^{-1} band increased to a maximum (0.22 spec. 4.3 e) before decreasing in intensity, the 1580 cm^{-1} band increased and bands appeared at 1645, 1535, 1510 and 1425 cm^{-1} . Further increases in acetone d_6 pressure

decreased the 2695 and 1670 cm^{-1} bands, the former reaching a minimum (0.046 o.d. spec. 4.3 l) and shifting to 2670 cm^{-1} ; the 2535 cm^{-1} band was unaffected. The 2225 cm^{-1} band increased and broadened due to the appearance of a 2210 cm^{-1} band while the 1580 cm^{-1} band increased to a maximum (0.336 spec. 4.3 k). The 1535, 1510, and 1425 cm^{-1} bands increased to spec. 4.1 j, further dosage of acetone d_6 decreased them and increased the 1580 cm^{-1} band, while evacuation decreased the 1580 cm^{-1} band and increased the 1535, 1510 and 1425 cm^{-1} bands.

D. Adsorption of Acetone h_6 onto a BT, D_2O Oxidized Surface
(Spec. 4.4)

On initial dosage of acetone a band appeared at 3655 cm^{-1} with a 3680 cm^{-1} shoulder, followed by bands at 3610, 3520, 3420 cm^{-1} (spec. 4.4 a-d). The intensity of the OD and D_2O bands decreased while the 1685 cm^{-1} band increased, only a weak 1595 cm^{-1} band was observed. Further adsorption (spec. 4.4 e-j) increased the bands in the 4000 - 3000 cm^{-1} region and decreased those in the 2750 - 2500 cm^{-1} region until the OD and D_2O bands had disappeared with the exception of a broad 2500 cm^{-1} band. The OH and H_2O bands did not correspond to the initial D_2O spectrum indicating that some displacement of groups had occurred. Adsorption of acetone at higher pressures did not remove the exchanged OH and H_2O bands.

The behaviour of bands below 2000 cm^{-1} was similar to that observed for acetone d_6 onto the beam temperature D_2O surface (spec. 4.3), the 1535 and 1510 cm^{-1} bands being observed as a broad 1545 cm^{-1} band with a 1510 cm^{-1} shoulder. Spec. 4.4 k,l,m,n, show the changes in band intensities on adsorbing acetone onto an evacuated surface. The 1685 cm^{-1} band initially increased while the broad $1510\text{-}1550\text{ cm}^{-1}$ band decreased (spec. 4.4 l). The 1685 cm^{-1} band then decreased and the 1660 and 1595 cm^{-1} bands increased (spec. 4.4 m) until the intensity of the 1685 cm^{-1} band was similar to the initial value after 25 mins (spec. 4.4 n).

E. Adsorption of Acetone h_6 onto a 373 K D_2O Oxidized Surface
(Spec. 4.5)

The results are similar to those observed during the adsorption of acetone onto a beam temperature D_2O surface (spec. 4.4). 3655 and 3420 cm^{-1} bands appeared on initial adsorption of acetone (spec. 4.5 b-e) the former reaching a maximum (0.078 spec. 4.5 e) before decreasing with increasing acetone pressure. The 1685 cm^{-1} reached a maximum absorbance (0.166 spec. 4.5 e) appearing with the 1595 cm^{-1} band, in contrast to adsorption on the BT surface.

4.2.2 ADSORPTION OF ACETONE d_6 ONTO REDUCED RUTILE

A. Acetone d_6 onto a 673 K, H_2O Surface

On the initial adsorption of acetone d_6 (spec. 4.6 a-e) bands appeared at 2720, 2210, 2110, 2050, 1670 and 1425 cm^{-1} with a broad 1580-1470 cm^{-1} band showing peaks at 1575, 1530 and 1480 cm^{-1} . The 1670 cm^{-1} band reached a maximum (spec. 4.6 d) which was lower than that on the corresponding oxidized surface. The 1580 cm^{-1} band was not observed as a discrete band but as part of the broad band with the 1530 and 1480 cm^{-1} peaks. The 1645 cm^{-1} band was not observed.

Further adsorption of acetone d_6 (spec. 4.6 f-h) removed the 2720 cm^{-1} band, decreased the 1670 cm^{-1} band and increased the 2210, 2110, 2050, 1480 and 1425 cm^{-1} bands while a shoulder appeared at 1325 cm^{-1} .

B. Adsorption of Acetone d_6 onto a BT, D_2O Reduced Surface

(Spec. 4.7)

Initial adsorption of acetone d_6 onto the reduced surface (spec. 4.7 a-d) was similar to that onto the oxidized surface, the 1670 cm^{-1} band appearing before the broad band centred on 1550 cm^{-1} while slight decreases ($\sim 12\%$) were observed in the hydroxyl bands. No C-D bands were observed.

Further adsorption (spec. 4.7 e-h) decreased the 2720 and 2695 cm^{-1} bands, the former disappearing (spec. 4.7 h) while the intensity of the 2535 cm^{-1} band remained unchanged. A band appeared at 2210 cm^{-1} followed by bands at 2110 and 2050 cm^{-1} , the 1670 cm^{-1} band decreased and the broad 1550 cm^{-1} absorption increased, no discrete 1580 cm^{-1} band was observed until spec. 4.5 h. The shoulder at 1425 cm^{-1} increased together with a band which appeared (spec. 4.7 g) at 1475 cm^{-1} .

Dosage of acetone d_6 at higher pressures decreased the 2695 cm^{-1} band to a minimum (spec. 4.7 i) and shifted it to 2670 cm^{-1} , and increased the 2210 cm^{-1} band. The 1670 and 1580 cm^{-1} bands were merged into a broad shoulder on the 1480 cm^{-1} band which increased with the 1425 cm^{-1} band.

Evacuation of the acetone d_6 decreased the hydroxyl bands, the 2210 cm^{-1} C-D band and the 1580 cm^{-1} band. The 1480 cm^{-1} band did not change in intensity while the 1425 cm^{-1} band increased.

4.2.3 SUMMARY OF BANDS OBSERVED

Table 4.1 summarises those bands observed below 2000 cm^{-1} in this work.

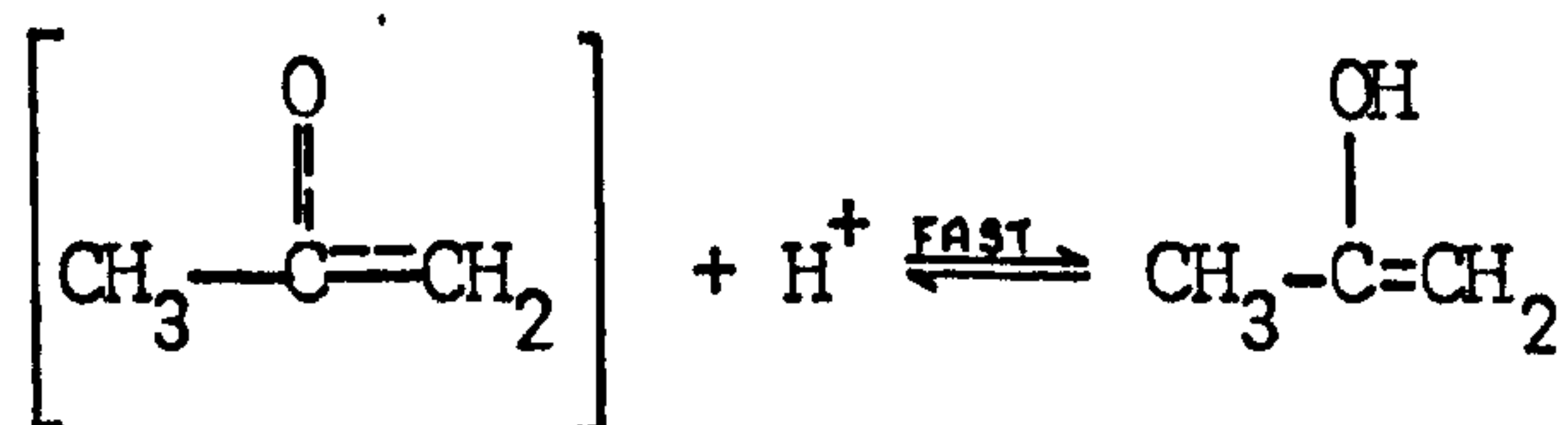
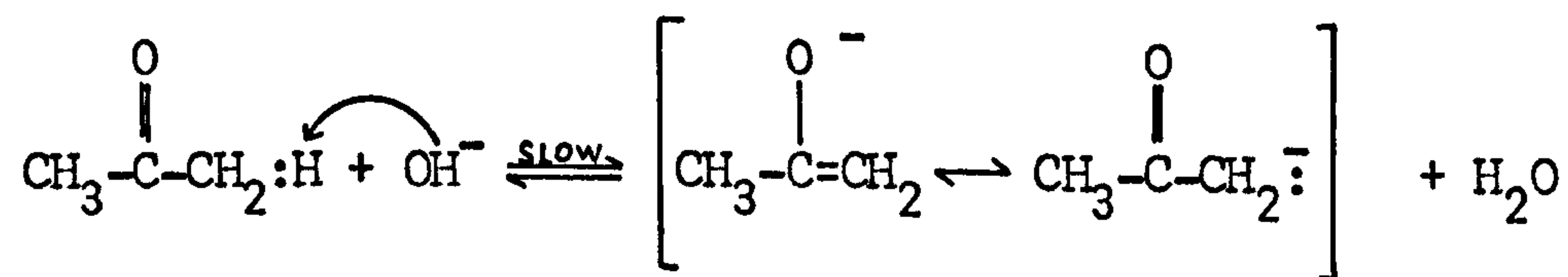
4.3 DISCUSSION AND CONCLUSIONS

4.3.1 PROPERTIES OF ACETONE

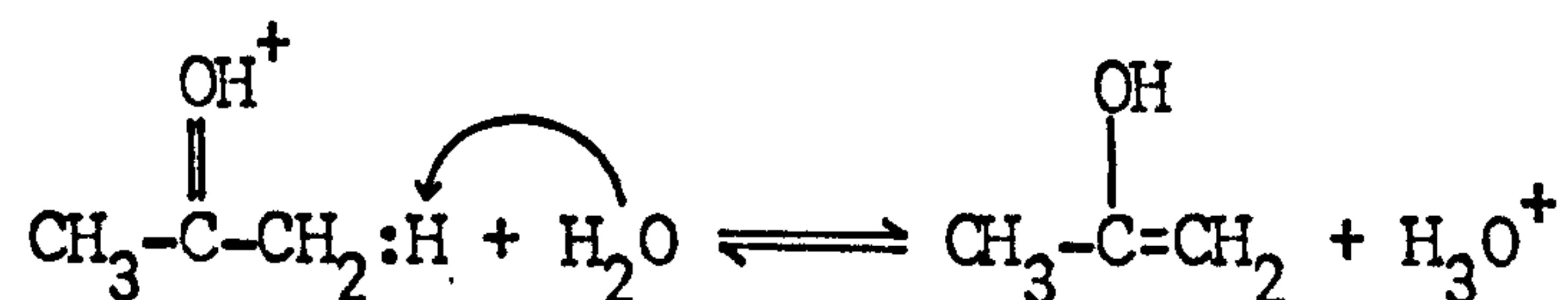
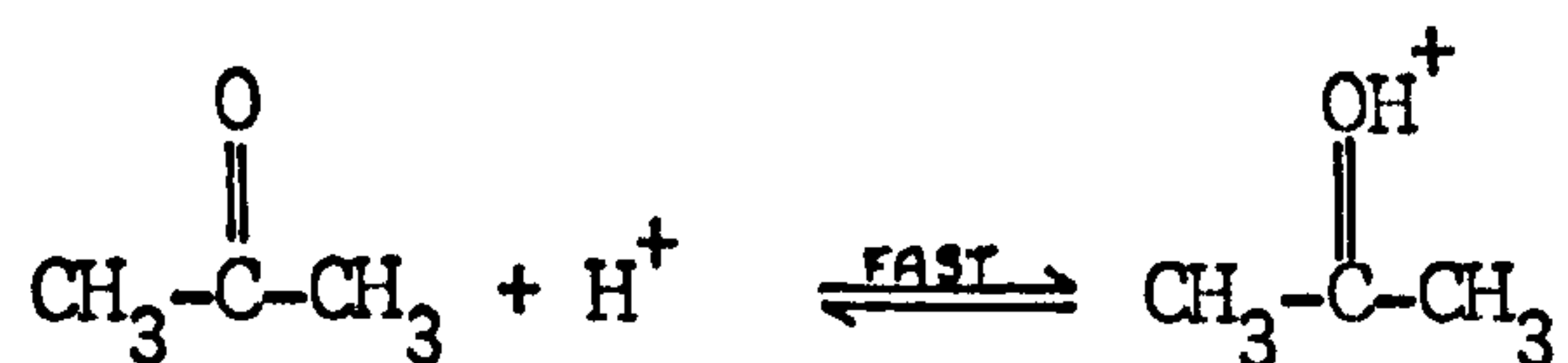
A. Enolization^{97,98}

The enol form of acetone, $\text{CH}_3\text{C}(\text{OH})=\text{CH}_2$, may be formed by an acid or base catalysed reaction.

Base catalysed reaction:



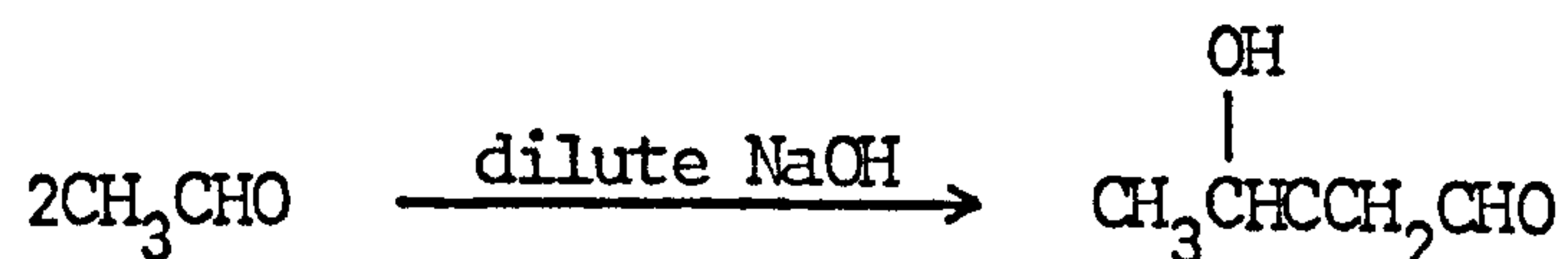
Acid catalysed reaction:



The acid catalysed reaction differs from the base catalysed in that the enol is formed directly and not subsequently to the formation of the enolate anion.

B. Aldol Condensation

Acetaldehyde, in the presence of sodium hydroxide, or hydrochloric acid, undergoes condensation to form β -hydroxybutraldehyde (acetaldol).

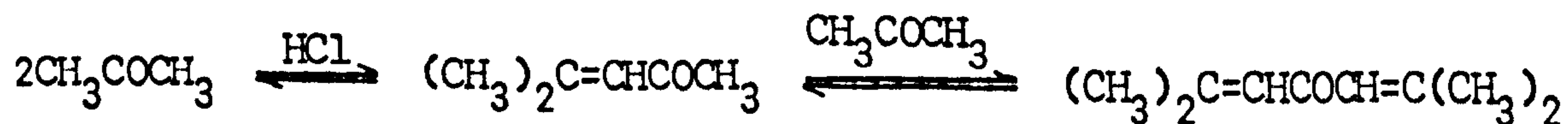


Acetone undergoes a similar reaction in the presence of barium hydroxide to form diacetone alcohol.

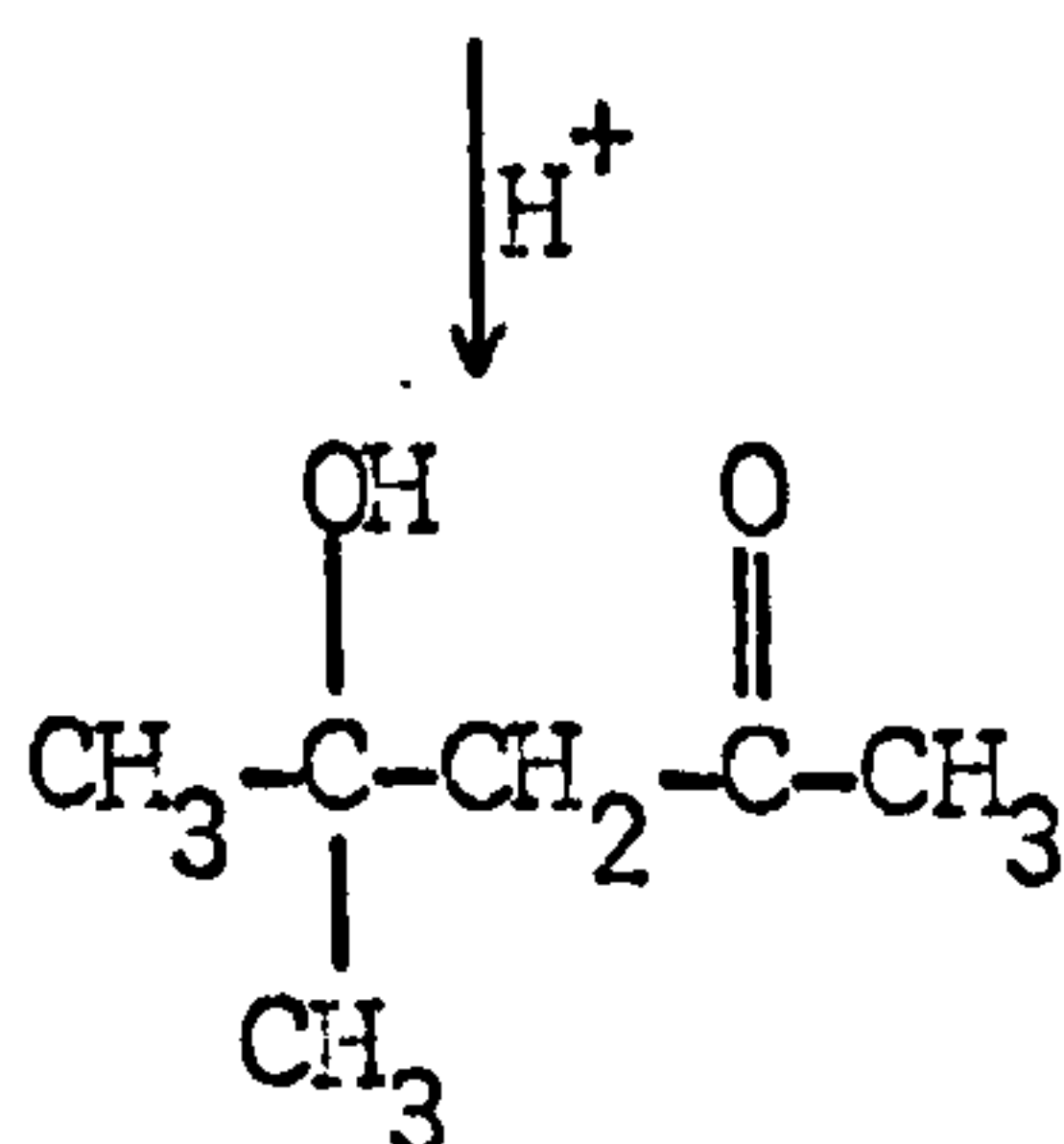
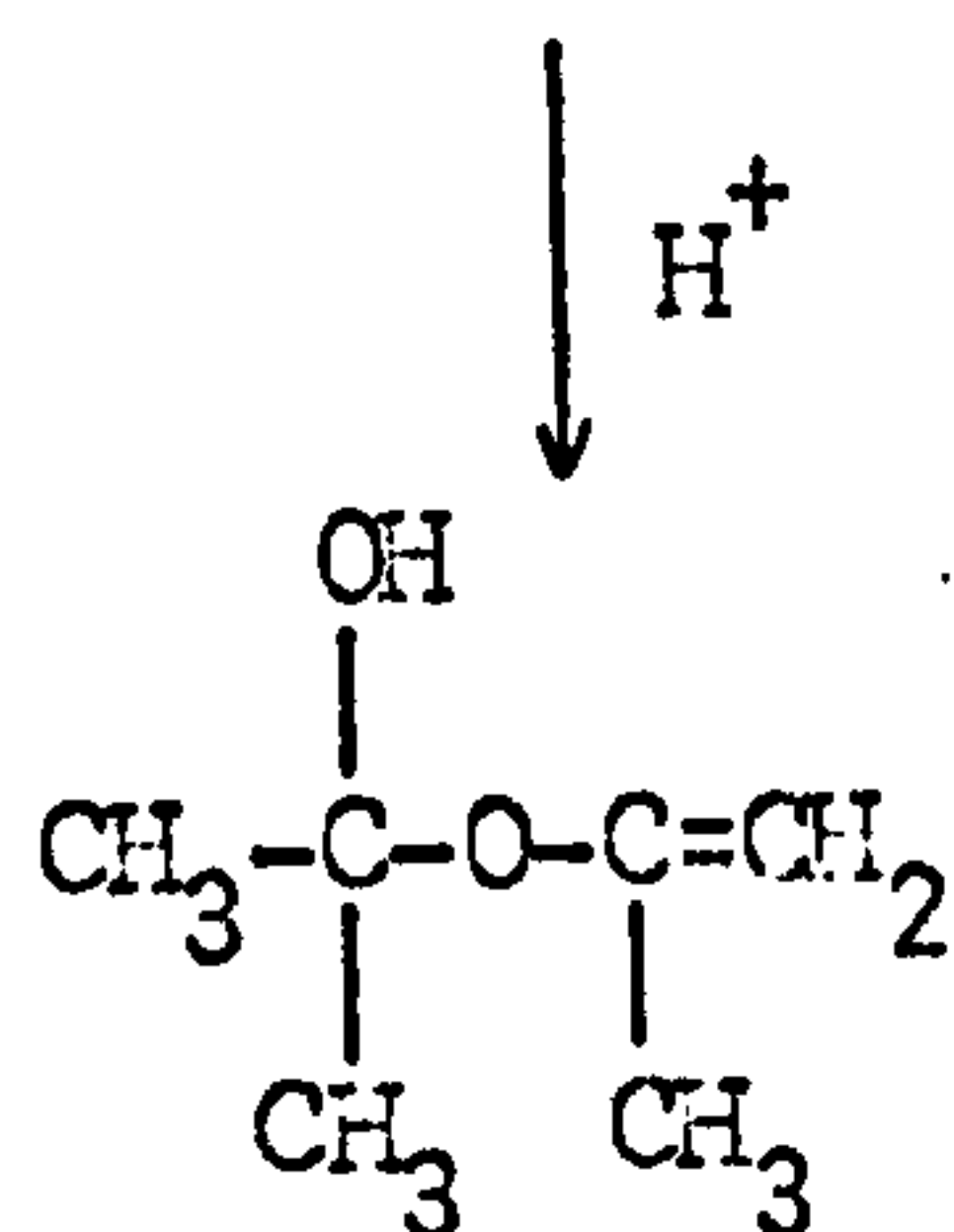
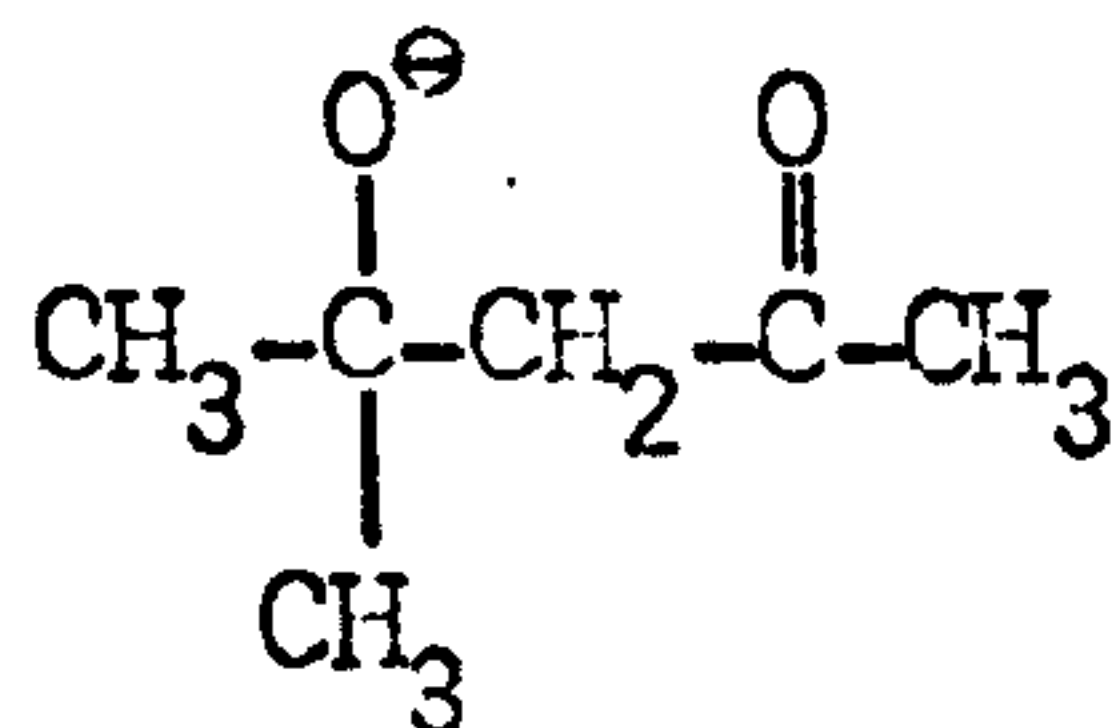
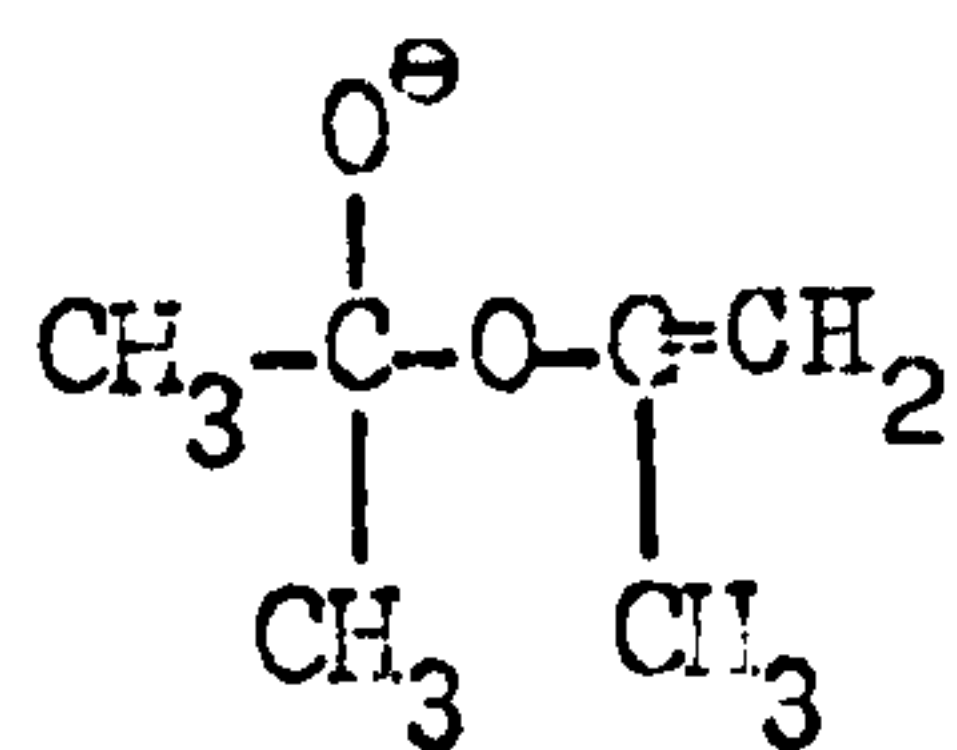
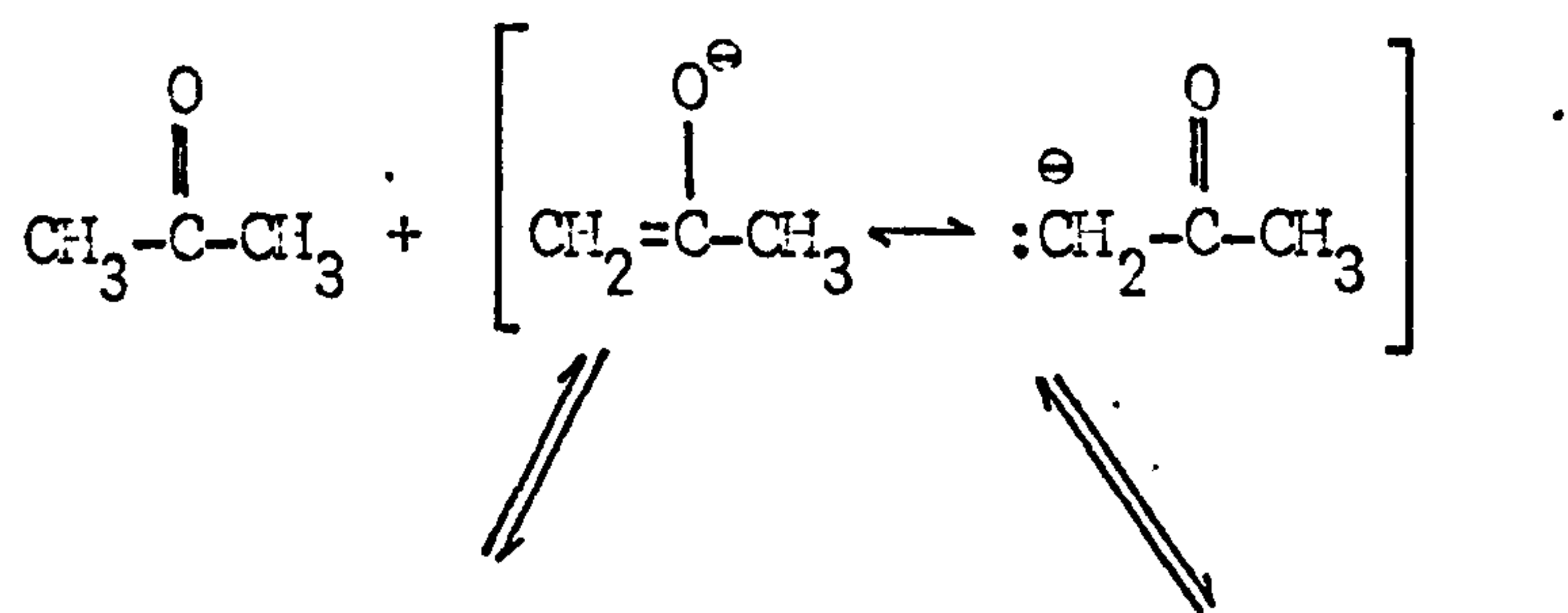


The equilibrium lies almost entirely to the left but the yield may be increased by boiling in a Soxhlet with barium hydroxide in the thimble.

Acetone in the presence of hydrochloric acid yields mesityl oxide and phorone.

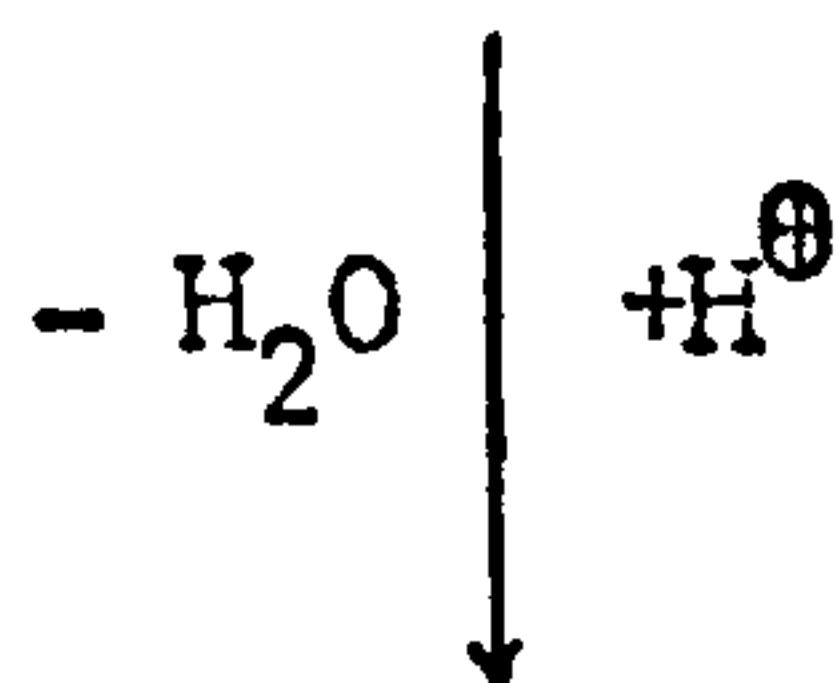


These reactions occur via the enolate anion.

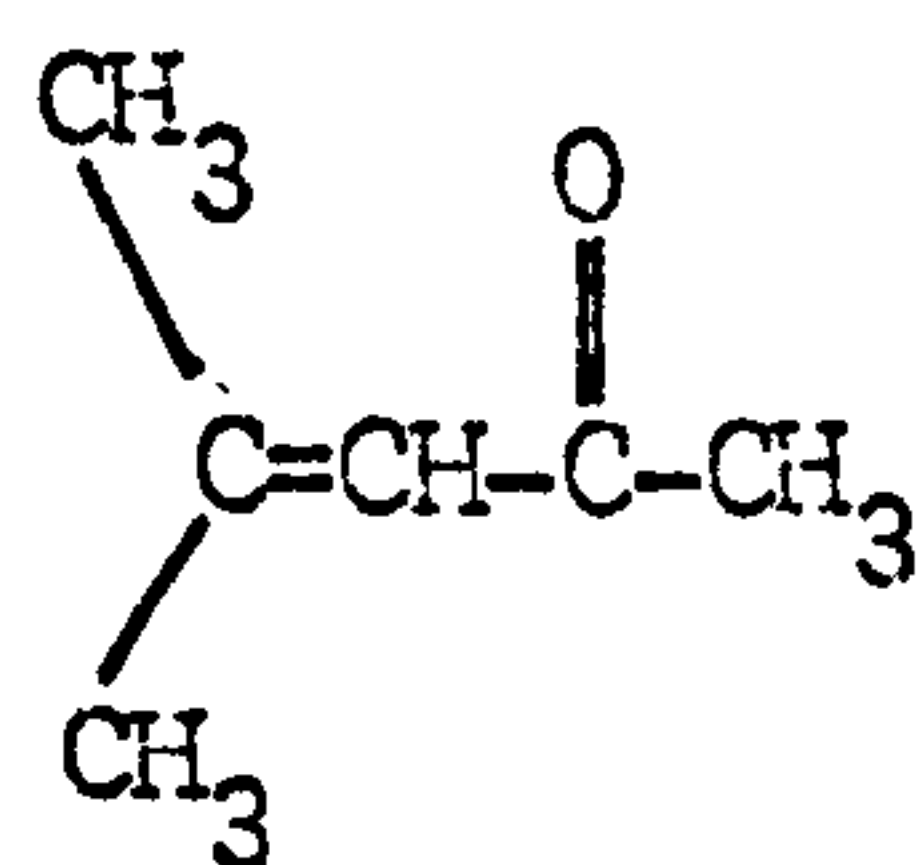


(1)

(2)



The formation of (1) is not thermodynamically favourable⁹⁷.



mesityl oxide

C. Other Reactions

Reduction of acetone forms isopropanol; oxidation is difficult and results in fracture of the molecule to form a mixture of acids containing fewer carbon atoms than the original molecule.

Acetone and other ketones may form complexes with Lewis acids including TiCl_4 ^{99,100}, HfCl_4 ¹⁰¹, Zr Cl_4 ¹⁰¹, SnCl_4 ¹⁰², and BF_3 ¹⁰³. Bands assigned to the C=O stretch of acetone in these complexes (table 4.2) are shifted approximately 50 cm^{-1} lower than the CO stretch in liquid acetone¹⁰⁴.

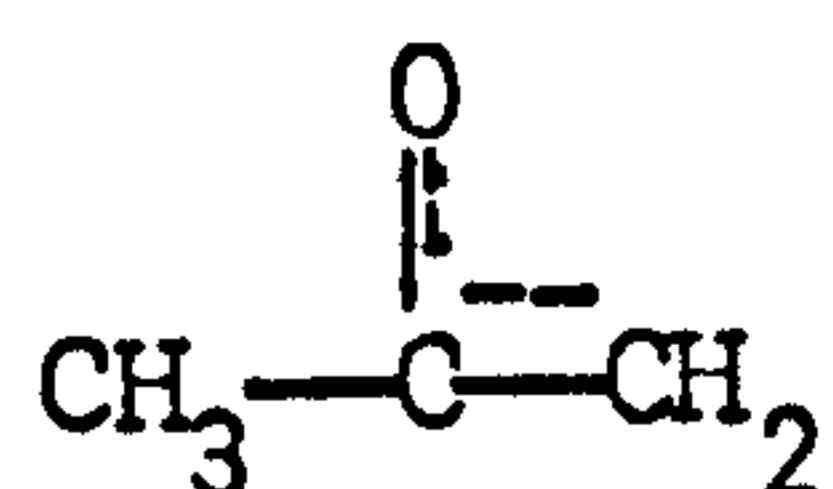
4.3.2 ADSORPTION OF ACETONE ONTO OXIDES

Infrared studies of acetone adsorption on silica^{85,86} show hydrogen-bonding of the carbonyl group to surface hydroxyls when acetone vapour ($6.6 \times 10^2 \text{ N m}^{-2}$) is present⁸⁵. Evacuation (298 K) removes most of the adsorbed acetone which is completely removed after evacuation to 373 K to leave a silica surface showing a slight increase in the intensity of the hydroxyl band⁸⁵.

Spectra of acetone adsorbed on rutile and alumina at room temperature contain bands in the $1700\text{--}1550 \text{ cm}^{-1}$ region (table 4.3) which Winde⁸⁹ assigns to adsorbed mesityl oxide.

Those bands observed by Kiselev and Uvarov⁸⁵ are assigned to acetone molecules adsorbed on surface hydroxyl groups and Lewis sites. Evacuation of the oxides to 383 K removes the hydrogen-bonded molecules⁸⁵ while evacuation to 523 K forms carboxylate species⁸⁵.

Acetone adsorbed on magnesium and nickel oxides¹¹² also produces bands in the 1700 to 1550 cm^{-1} region. The bands have been assigned to coordinately bound acetone and to acetone bound dissociatively as an enolate complex:-

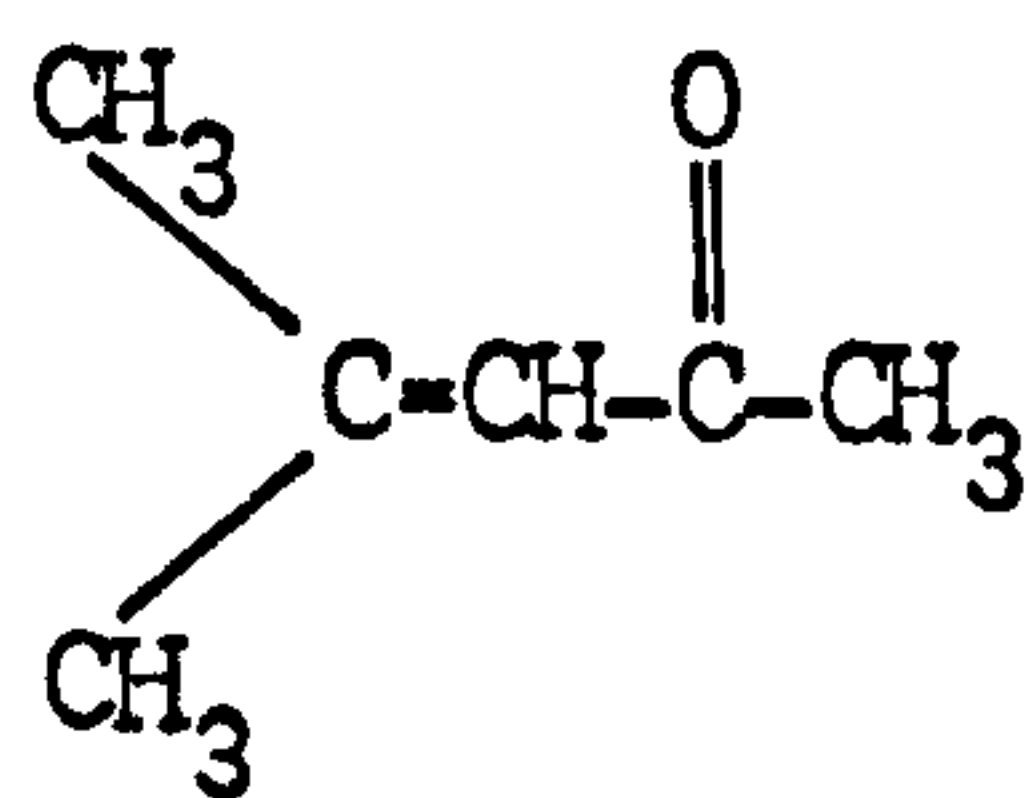


Carboxylate ions are also observed after high temperature (>423 K) treatment of alcohols, aldehydes and carboxylic acids adsorbed on rutile and alumina. The bands assigned to these ions are shown in table 4.4 together with bands for the acetate ion. The highest wavenumber band (1590 cm^{-1} for alumina 1555 cm^{-1} for Rutile) is assigned to the antisymmetric carbonyl stretch and the lowest to the symmetric methyl deformation while there is disagreement as to the assignment of the two intermediate bands. Primet⁴⁷ assigns the bands by comparing them with the assignments for the acetate ion bands¹⁰⁶ and concludes that the 1450 cm^{-1} band, the higher of the intermediate frequency bands, is caused by antisymmetric methyl deformation. Greenler¹⁰⁵ shows this band

shifts only 13 cm^{-1} on deuteration of the acetate species while the 1390 cm^{-1} band disappears.

Kadushin et al^{90,91} observed bands at 1640, 1570, 1515, 1450, 1415, 1390 and 1360 cm^{-1} in the spectrum of acetone adsorbed on nickel oxide. The 1570 cm^{-1} and one component of the 1640 cm^{-1} band are assigned to water coordinately bonded to the surface while the other component of the 1640 cm^{-1} band is assigned to the C=O vibration in the molecular complex of acetone with the surface of NiO. The 1515 cm^{-1} band is tentatively assigned to the valence vibration of either C=O or C=C bonds of the enolate complex of acetone.

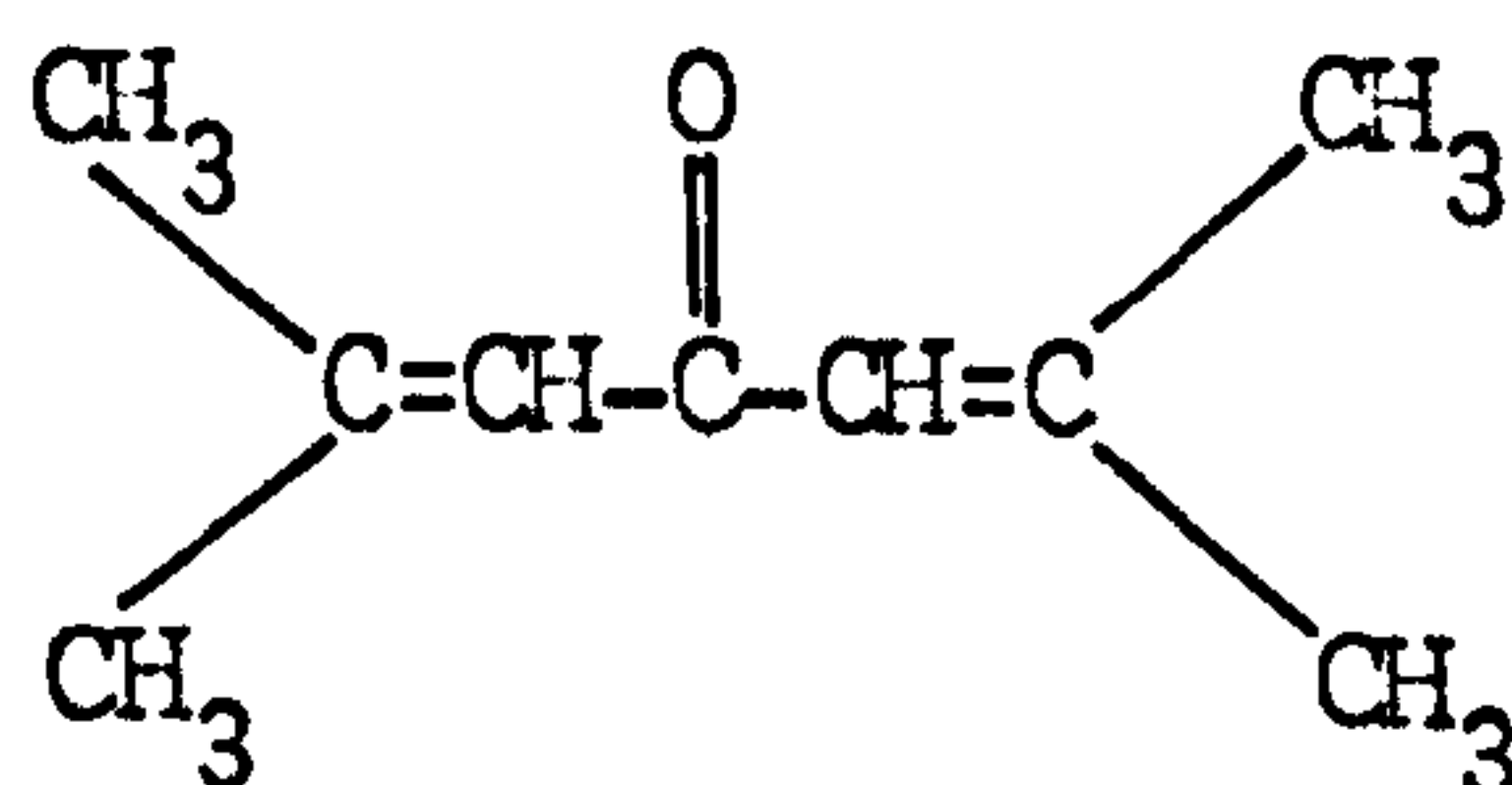
Heating rutile in the presence of acetone vapour yields^{94,95,96} mesityl oxide (I) phorone (II) isophorone (III) and mesitylene (IV)



(I)

mesityl oxide

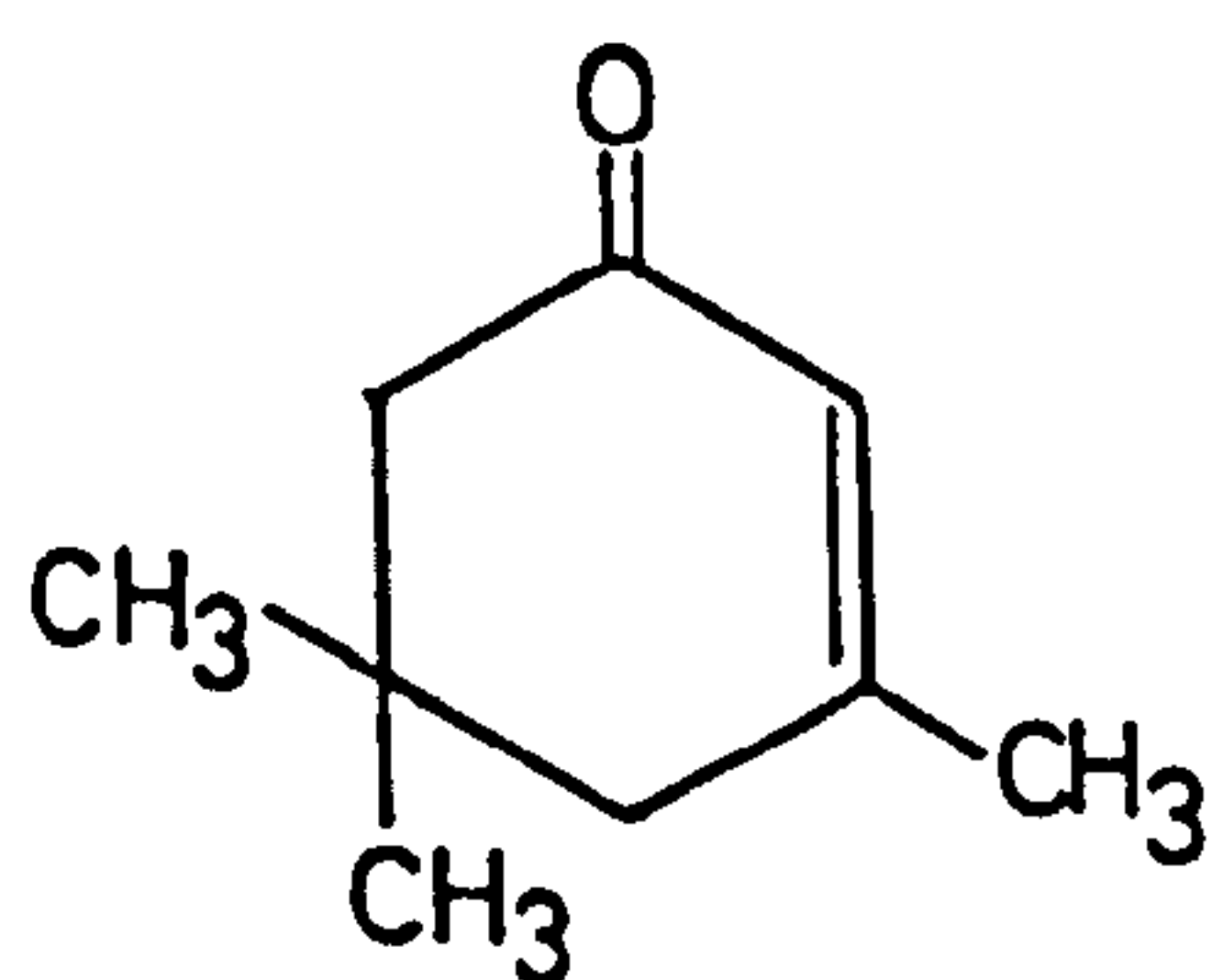
4-methyl-3-penten-2-one



(II)

phorone

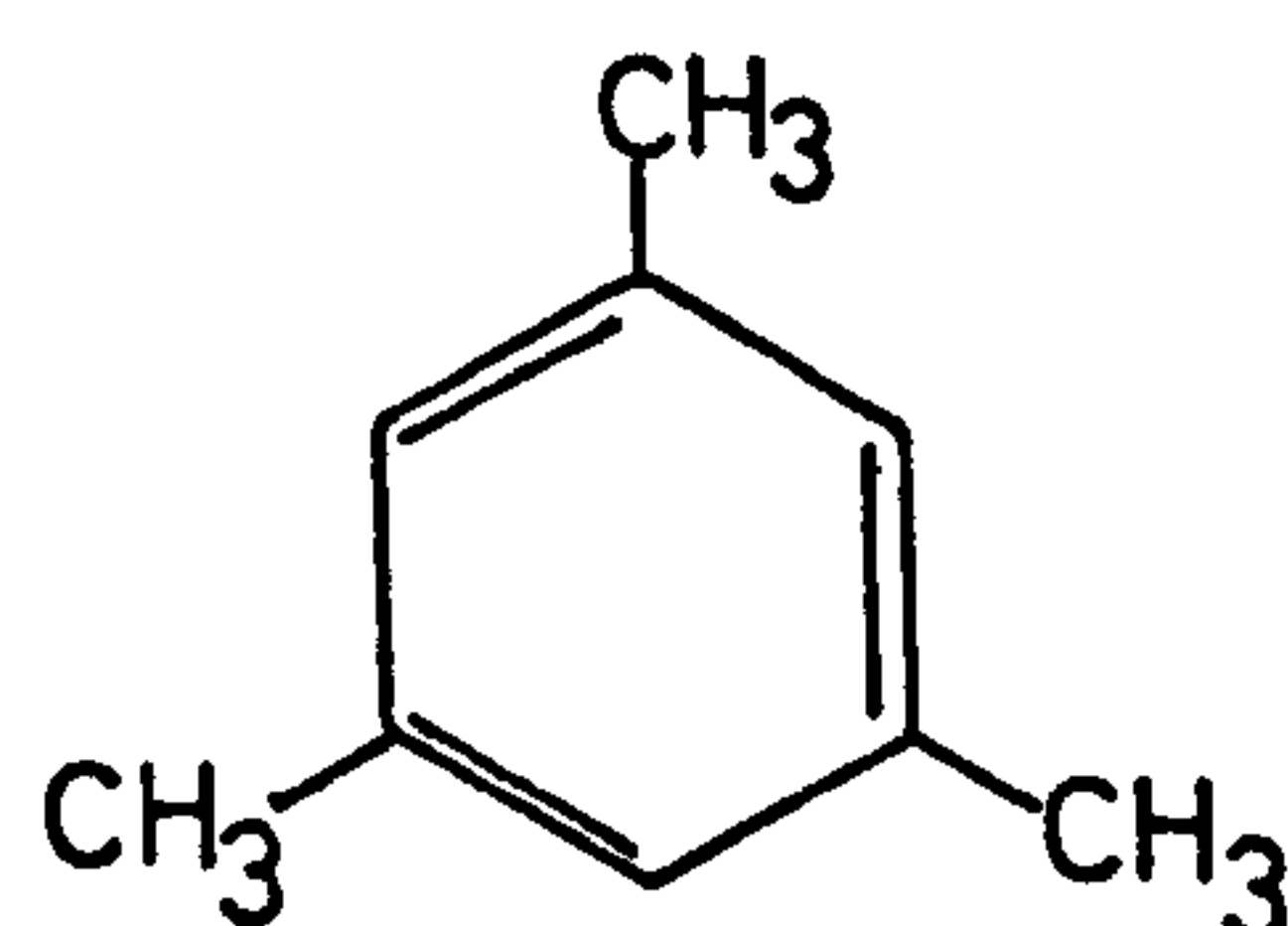
2:6-Dimethyl-2:5-heptadien-4-one



(III)

isophorone

3:5:5-Trimethyl-2-cyclohexenone



(IV)

mesitylene

1:3:5-trimethylbenzene

Mesityl oxide and mesitylene have been adsorbed on rutile, the former (spec. 4.8) showing bands at 2970, 2940, 2910, 1660, 1595, 1445, 1380, 1368 cm^{-1} which are not removed on evacuation, and a band at 1550 cm^{-1} which appears on standing (8h) the disc at BT in the evacuated cell. Mesitylene shows bands at 3100, 2930, 2860, 2575, 1610 cm^{-1} with a broad band at 1480-1440 cm^{-1} which resolves to two bands at 1480 and 1440 cm^{-1} . Evacuation removes the adsorbed species.

4.3.3 BEHAVIOUR OF BANDS

A. Hydroxyl Bands

i) 3700 cm^{-1} Isolated hydroxyl

Initial adsorption of acetone d_6 onto a 673 K H_2O surface (spec. 4.1) reduces this band while OD bands appear at 2720, 2695 and 2520 cm^{-1} . These increase until the 3700 cm^{-1} band is decreased to a broad absorption (spec. 4.1 e) and the 2720 cm^{-1} band becomes a shoulder on the more intense 2695 cm^{-1} band unlike the equivalent OH bands on the initial surface. Further adsorption (spec. 4.1 f) removes the 2720 and 2695 cm^{-1} bands while the broad 2520 cm^{-1} band remains.

Similar results are observed on adsorbing acetone h_6 onto a 673 K D_2O surface, the 3700 cm^{-1} band appears together with a 3655 cm^{-1} shoulder which becomes the more

intense band (spec. 4.2 f) as the 2720 cm^{-1} band disappears. Unlike the 3700 cm^{-1} band on the initial H_2O surface the 2720 cm^{-1} band is not completely removed. The 3655 and 3700 cm^{-1} bands are also removed on further adsorption.

The isolated hydroxyl group readily exchanges the hydrogen atom for a deuterium atom from the acetone d_6 molecule before being removed completely. The appearance of a band due to hydrogen-bonded hydroxyl groups ($3655/2695\text{ cm}^{-1}$) which becomes more intense than the isolated hydroxyl band may be due to the partial removal of the latter by acetone or the formation of hydrogen-bonded hydroxyls.

Adsorption of acetone d_6 onto D_2O oxidized and reduced surfaces (spec. 4.3 and 4.7) removed the 2720 and 2710 cm^{-1} bands completely while the 2690 cm^{-1} decreased more slowly and was not completely removed.

ii) 3680 cm^{-1} band

This band is present on the BT D_2O and H_2O surfaces (spec. 4.3 and 4.4) and on the 373 K D_2O surface (spec. 4.5). It is the first hydroxyl band to disappear on all three surfaces. It is not observed during exchange of the OD groups on the 373 K D_2O surface by acetone h_6 (spec. 4.5) and is very weak on the BT D_2O surface (spec. 4.4) after similar treatment due to removal by the acetone molecule.

The removal of the 2710 cm^{-1} band, with the 2720 cm^{-1} band on the appearance of the 1645 and 1580 cm^{-1} bands (spec. 4.3 a-e) indicates that the species producing these bands removes the isolated hydroxyl groups.

The high thermal stability and high reactivity of the isolated terminal hydroxyl groups, also observed during reactions of pyridine¹¹, HCl¹¹ and SO₂¹¹ with the BT surface, may be explained by their position on sites probably surrounded by defects which prevent hydrogen bonding to other hydroxyl groups and permits the unhindered approach of adsorbing molecules.

iii) 3655 cm^{-1} band-H-bonded Hydroxyl Groups

The behaviour of this band on the 673 K surfaces (spec. 4.1 and 4.2) is similar to that of the 3700 cm^{-1} band but is observed as a shoulder in the spectrum of the initial surfaces and a peak more intense than the 3700 (or 2720) cm^{-1} band after exchange has occurred. Initial adsorption of acetone h₆ onto a BT D₂O surface (spec. 4.4 a-c) results in the appearance of the 1670 and 3655 cm^{-1} bands indicating the species absorbing at 1670 cm^{-1} to cause initial exchange of the OD deuterium atoms. Further adsorption (spec. 4.4 d-h) increases the intensity of bands at 3655 , 3610 , 3520 , 3420 cm^{-1} which are not removed at higher acetone vapour pressures; broadening of these bands indicates hydrogen bonding. The exchanged bands are of lower intensity than the original bands, which disappear, with

the exception of a broad 2520 cm^{-1} band, indicating that hydroxyl and water species not undergoing exchange reactions are removed.

Initial adsorption (spec. 4.3 a-c) of acetone d_6 on to the D_2O BT surface increases the 1675 cm^{-1} band but does not decrease the 2695 cm^{-1} band while further adsorption (spec. 4.4 d-n) increases the 1580 cm^{-1} band and decreases the 2695 cm^{-1} band to a minimum. A plot of absorbance 2695 cm^{-1} band against absorbance 1580 cm^{-1} is an approximate straight line. The 2695 cm^{-1} band is not completely removed indicating that the terminal hydroxyl groups remain on the surface, probably those which have undergone exchange reactions with the species absorbing at 1670 cm^{-1} . During the adsorption of acetone no shift is observed in the position of the initial 3655 or 2695 cm^{-1} bands indicating that no hydrogen bonding between acetone molecules and hydroxyl groups occurs.

Adsorption of acetone d_6 onto a BT D_2O reduced surface (spec. 4.7) removes the 2695 cm^{-1} band to leave a broad 2670 cm^{-1} band. (spec. 4.4 k,l).

iv) $3610, 3520\text{ cm}^{-1}$ bands

The decrease in intensity of these bands on the initial adsorption of acetone d_6 onto a BT, D_2O surface (spec. 4.3 a-d) might be caused by heating of the disc by the beam or displacement of coordinated water by the acetone d_6 species absorbing at 1670 cm^{-1} . The bands are not removed on initial adsorption (spec. 4.4 a-d) of acetone h_6 onto a BT, D_2O surface, which increases

the 1670 cm^{-1} band, but decrease due to exchange of the deuterium atoms, bands appearing at 3610 and 3520 cm^{-1} . Further adsorption decreases and removes these bands with the 2695 cm^{-1} band (spec. 4.4 g,h) and increases the 1645 , 1580 cm^{-1} bands. Water molecules are not displaced by the species absorbing at 1670 cm^{-1} but are removed by the species absorbing at 1645 and 1580 cm^{-1} . Munuera and Stone report that adsorbed water is not displaced by acetone vapour.

v) 3420 cm^{-1} Bridged Hydroxyl Group

This band is decreased by 20% of the original intensity during the adsorption of acetone d_6 onto the BT, D_2O surface at relatively low vapour pressures (spec. 4.3 a-h). Further adsorption increases the band intensity, by approximately 10-20%, while evacuation reduces it to its minimum value. Adsorption of acetone h_6 onto a BT, D_2O surface (spec. 4.4) exchanges the deuterium atoms, a band appearing at 3420 cm^{-1} , and decreases the original 2535 cm^{-1} band to a broad band at 2520 cm^{-1} . The 2535 cm^{-1} band on the 373 K D_2O surface (spec. 4.5) shows similar behaviour. On the 373 K and BT D_2O surfaces the 3420 cm^{-1} OH band produced by exchange is not removed after exposing the surface to high vapour pressures, while the original 2535 cm^{-1} band disappears after the 2695 cm^{-1} terminal hydroxyl band.

The 2535 cm^{-1} bridged hydroxyl band is increased in intensity during adsorption of acetone d_6 onto the reduced surface while on evacuation the intensity is reduced to the original

value. The increase in intensity may be due to an increase in a broad band beneath the 2535 cm^{-1} band (spec. 4.7 i-1).

The behaviour of this band is different from that of the 2695 and 2720 cm^{-1} bands assigned to the terminal hydroxyl groups in that although bridged hydroxyl groups may undergo exchange reactions no reactions with acetone molecules occur which remove the groups.

vi) 3400 cm^{-1} band Coordinated Water Molecules

The band is observed on the BT H_2O , D_2O and 373 K D_2O surfaces and shows behaviour similar to that of the 2535 cm^{-1} band on the adsorption of acetone. The coordinated D_2O molecules are capable of exchange reactions with the acetone but are not displaced by acetone molecules.

vii) Summary of Behaviour of the Hydroxyl and Water Bands

1. Hydrogen-bonding

Hydrogen-bonding between acetone and OH/OD groups did not occur at low acetone coverages as no shift of bands was observed and no acetone molecules were removed by evacuating the disc.

2. Exchange reactions

a) All OH/OD bands initially present were capable of exchange; those formed by exchange reactions with BT and

373 K surfaces were not removed at high acetone vapour pressures while those bands not exchanged, with the exception of a broad 2520 cm^{-1} were removed by acetone adsorption.

b) The species absorbing at $1685/1670\text{ cm}^{-1}$ were able to exchange hydrogen or deuterium atoms.

c) The species absorbing at $1660/1645$ and $1595/1580\text{ cm}^{-1}$ removed those terminal hydroxyl groups which had not undergone an exchange reaction.

3. Removal of bands

a) The isolated terminal hydroxyl groups ($3700/3720\text{ cm}^{-1}$) and those weakly hydrogen-bonded ($3680/2710\text{ cm}^{-1}$) are more reactive than the row A hydrogen-bonded hydroxyl groups ($3655/2695\text{ cm}^{-1}$).

b) The $3610/2660$ and $3520/2600\text{ cm}^{-1}$ bands due to water molecules are removed by the species causing the $1660/1645$ and $1595/1580\text{ cm}^{-1}$ bands. The $3400/2520\text{ cm}^{-1}$ band is not affected by these species.

c) The species causing the $1685/1670\text{ cm}^{-1}$ bands does not remove any bands except by exchange.

B. CH/CD Bands

Bands due to CH and CD stretching vibrations appear in the 3000-2800 and 2300-2000 cm^{-1} ranges respectively. The relative positions and band intensities of the CH and CD bands differ, the 2970 and 2930 cm^{-1} bands are 40 cm^{-1} apart and of similar intensity while the corresponding CD bands, 2225 and 2120 cm^{-1} , are 105 cm^{-1} apart, the former being more intense than the latter. The relative intensities of the CH bands also differ with the surface pretreatment, on the 673 K D_2O surface (spec. 4.2) the 2970 cm^{-1} band is more intense than the 2930 cm^{-1} , while on the BT, D_2O (spec. 4.4) and 373 K D_2O surfaces (spec. 4.5) the 2930 cm^{-1} is more intense than the 2970 cm^{-1} .

The CH and CD bands appear during the initial adsorption of acetone onto 673 K and 373 K surfaces, while on the BT surfaces they appear with the 1660/1645 and 1595/1580 cm^{-1} bands. A plot, intensity of 2225 cm^{-1} band against intensity of 1580 cm^{-1} , is a straight line passing through the origin indicating that the two bands arise from the same adsorbed species.

The 2970/2225 cm^{-1} band broadens when the 1550-1510 cm^{-1} region begins to increase in intensity (specs. 4.1 h, 4.2 h, 4.3 h) due to the appearance of bands at 2260 and 2210 cm^{-1} . The 2210 cm^{-1} band becomes more intense than the 2225 cm^{-1} band as the intensity of the 1510 cm^{-1} band increases (spec. 4.3 m-p). This band is also observed as the most intense C-D band appearing on reduced surfaces (spec. 4.6 and 4.7) together with an intense

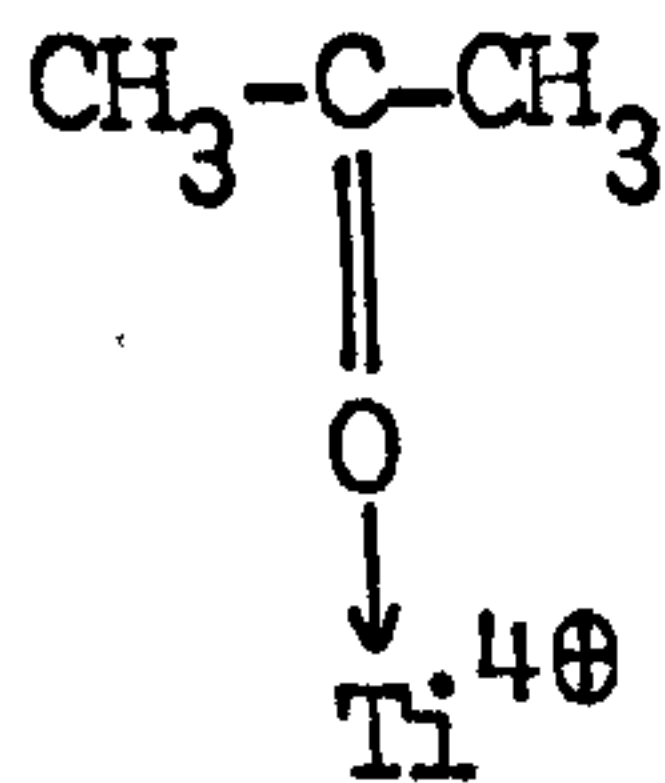
1480 cm^{-1} band. The 2210 cm^{-1} , 1510 and 1480 cm^{-1} bands arise from the same species.

The CD, CH bands will be assigned after considering the assignment of the bands below 2000 cm^{-1} .

C. 1685/1670 cm^{-1} band

The appearance of this band on a hydroxylated surface coincides only with exchange of the OH or OD groups, no water molecules or hydroxyl groups are perturbed or removed and the band is not removed on evacuation of the rutile. The band does not therefore arise from acetone hydrogen-bonded to OH groups.

The wavelength of this band is about 30 cm^{-1} less than the C=O group vibration in acetone liquid and is typical of the wavelength of the C=O group in Lewis acid complexes of acetone (table 4.2). The band is therefore assigned to acetone Lewis bonded to a surface titanium ion.



The relatively low shift of the C=O frequency, 30 cm^{-1} as opposed to at least 50 cm^{-1} in other complexes and the continued presence of water molecules bonded to the surface indicate that the acetone molecules bond to the weak sites from which water molecules have been removed by evacuation.

The acetone molecules are able to exchange with about 25% of all of the water and hydroxyl groups indicating that weak sites exist on all surface planes.

No CD or CH bands were observed on the appearance of this band on the hydroxylated surface showing the surface concentration was low. On the reduced surface the maximum intensity reached by this band was lower than on the oxidized surface probably because of the higher surface concentration of Ti^{3+} ions which would not readily form a Lewis complex as they have one electron in the previously empty d-orbital.

D. 1660/1645 cm^{-1} band

The behaviour of this band is similar to that of the 1595/1580 cm^{-1} band and the intensity varies linearly with that of the other band. It is probable that they are due to the same species and the assignment of these bands is considered below.

E. 1595/1580 cm^{-1} band

On 373 K and 673 K oxidized surfaces these appear with the 1685/1670 cm^{-1} bands as broad bands which narrow at the apex during the subsequent increase in intensity. On a BT surface the band does not appear until the 1685/1670 cm^{-1} band is near its maximum which indicates water molecules removed at 373 K hinder the formation of these species. The species

remove terminal (row A) hydroxyl groups but do not react with the bridged (row B) hydroxyls. The formation of the species is however independent of the terminal hydroxyl groups as the maximum intensity of the band does not vary with the surface hydroxylation.

The adsorption of mesityl oxide onto rutile produces similar bands to the 1660 and 1595 cm^{-1} bands (spec. 4.8) as well as a 1440 cm^{-1} band. It is therefore considered that both of these bands are due to mesityl oxide adsorbed onto rutile. The 1660 cm^{-1} band is the C=O vibration where the oxygen is Lewis bonded to a titanium ion while the 1595 cm^{-1} band is the C=C vibration.

The existence of two surface sites of differing Lewis acidity has been demonstrated by other workers (3.3.3) and the 1685 cm^{-1} band results from adsorption of acetone on the weaker of the two sites. The hydroxyl groups and water molecules on a BT hydroxylated surface occupy the stronger sites and the appearance of the 1660 and 1585 cm^{-1} bands after the 1685 cm^{-1} on this surface, together with the removal of the terminal OH bands with the increase in the two bands, indicates that mesityl oxide is formed on the stronger sites. The mesityl oxide molecule may be formed by the reaction between an acetone molecule adsorbed on the stronger site with one in the gas phase or one adsorbed on an adjacent site. Spec. 4.4 k-n shows that when acetone is dosed on after evacuation the 1685 cm^{-1} is the first band to be

produced, the 1660 and 1595 cm^{-1} bands forming more slowly. Thus some mesityl oxide is formed by a reaction between acetone molecules on strong and weak sites.

Hydroxyl groups resulting from exchange reactions with the Lewis bonded acetone are not removed on the formation of mesityl oxide probably because of steric hindrance from the neighbouring acetone molecule. The terminal OD groups remaining on the BT D_2O surface after acetone d_6 adsorption (spec. 4.3 p) have therefore taken part in an exchange reaction with the deuterium atoms in the acetone, or mesityl oxide, molecules. Spectra 4.4 and 4.5 show that although the 2535 cm^{-1} bridged hydroxyl band may be completely exchanged it reappears as the hydrogenated equivalent band but is not as sharp. This broadening of the bridged hydroxyl band does not occur in the all-deuterium system.

The mesityl oxide formed is not removed by evacuation, although the band intensities do decrease after relatively high vapour pressures of acetone, and this is considered below. Mesityl oxide in carbon tetrachloride shows bands due to C=O at 1715 and 1690 cm^{-1} and to C=C at 1620 cm^{-1} . On rutile the C=O bands are observed at 1665 cm^{-1} and the C=C at 1595 cm^{-1} . After prolonged exposure to the rutile surface bands are observed at 1540 and 1440 cm^{-1} similar to those observed after acetone adsorption at high pressures.

F. Bands in the region below 1550 cm^{-1}

On the oxidized surface bands appear in this region after the acetone and mesityl oxide bands and increase in intensity after the mesityl oxide bands have reached maximum intensity. The bands decrease in intensity when the rutile is exposed to acetone and increase on evacuation. The reaction which produces the molecules absorbing below 1550 cm^{-1} is therefore favoured by the removal of the acetone and mesityl oxide.

The bands occurring below 1550 cm^{-1} are shown in table 4.1. The 1540 cm^{-1} band appears on the adsorption of both acetone and deuterioacetone but is prominent only on adsorption of the former whereas the 1510 cm^{-1} band which also appears on all the oxidized surfaces is only prominent after the adsorption of deuterioacetone. The 1540 cm^{-1} and 1510 cm^{-1} bands are considered to arise from the same surface species, the 1540 cm^{-1} band being due to the hydrogenated isomer and the latter to the deuterated. The 1510 cm^{-1} band formed as a weak shoulder on the 1540 cm^{-1} band on surfaces dosed with acetone h_6 probably results from the exchange reaction occurring on these surfaces since all surfaces had OD or D_2O groups on them (spec. 4.2, 4.4, 4.5). The appearance of a 1540 cm^{-1} band, which has been assigned to a hydrogenated species, in an all deuterium system cannot be explained by exchange.

The 1480 cm^{-1} band which appears on the reduced surface after the adsorption of acetone is considered to be due to the same species as the other bands in this region and is

discussed in the following chapter describing the adsorption of acetic acid.

The weak 1465 cm^{-1} band is observed on spectra 4.1, 4.2, 4.4 and 4.5 and is probably due to C-H vibrations.

The 1440 cm^{-1} band is observed in the spectrum of mesityl oxide adsorbed on rutile but varies in intensity with the 1540 cm^{-1} band which is not assigned to mesityl oxide. Similarly the corresponding deuterium species absorbs at 1425 cm^{-1} , this band varying with the 1510 cm^{-1} band. The 1440 cm^{-1} mesityl oxide band is weaker than the 1595 cm^{-1} band and is not observed before the 1440 cm^{-1} band associated with the 1540 cm^{-1} band appears.

The predominant bands in the region are the 1540 and 1440 cm^{-1} bands formed by adsorption of acetone h_6 or the 1510 and 1425 cm^{-1} bands on the adsorption of acetone d_6 . These bands are of similar wavelength to those observed for acetates¹¹³⁻¹¹⁶ and bands observed in this region on oxide surfaces have been assigned to acetate species (table 4.4). The bands are therefore assigned to the asymmetric and symmetric vibrations of the acetate group.

The bands due to CH and CD vibrations at 2970 , 2930 , 2880 cm^{-1} and 2225 , 2120 , 2060 cm^{-1} respectively are assigned to the mesityl oxide CH and CD vibrations since their intensity varies with the C=O and C=C mesityl oxide bands. The shoulders

observed at 2955 and 2210 cm^{-1} on the principal peak vary in intensity with the acetate bands, and result from the methyl hydrogen, or deuterium, atom vibrations.

G. Summary

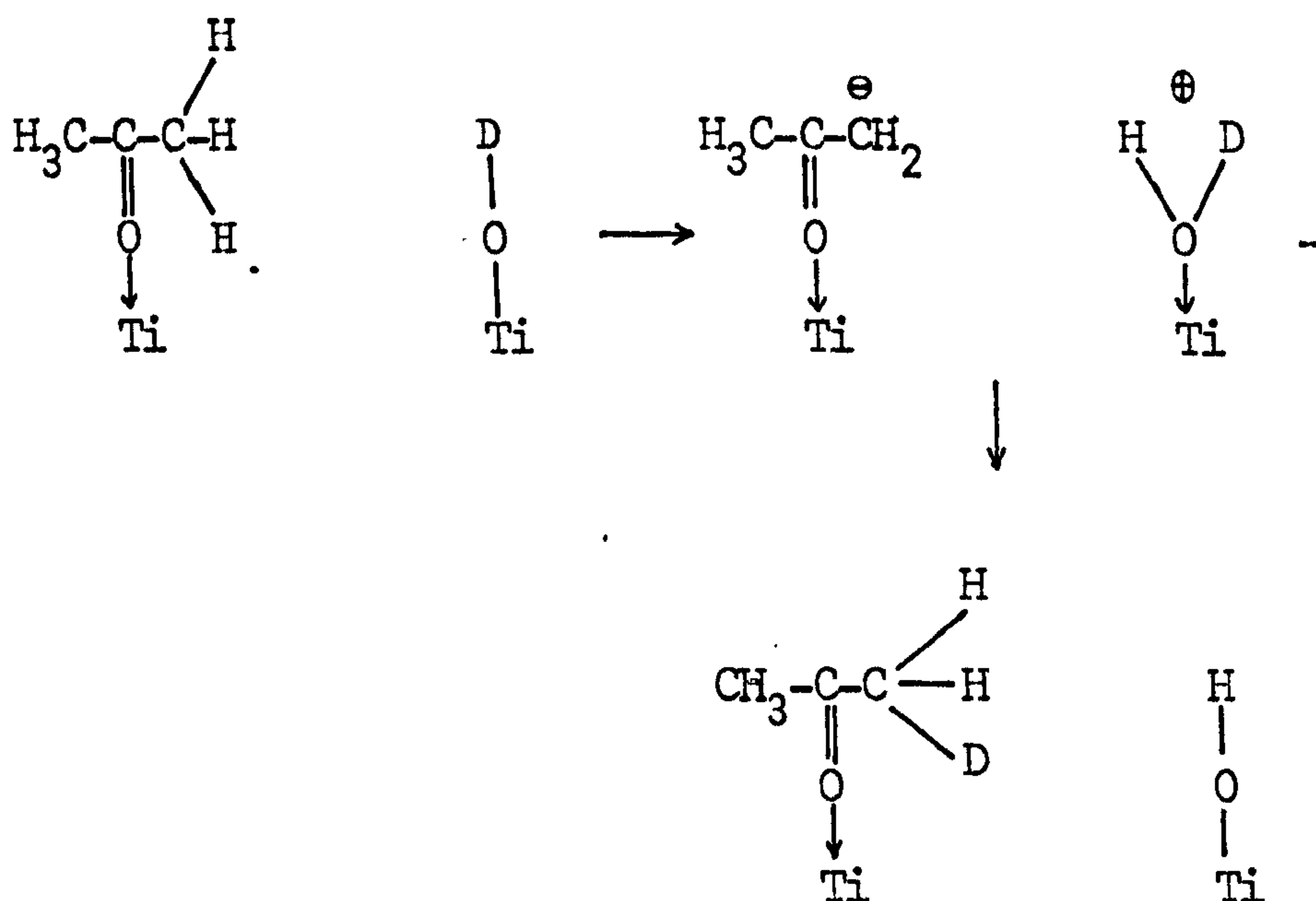
A summary of bands observed below 2000 cm^{-1} and their assignments is given in table 4.5.

4.3.4 SURFACE REACTIONS

A. Adsorption acetone onto BT hydroxylated oxidized surface

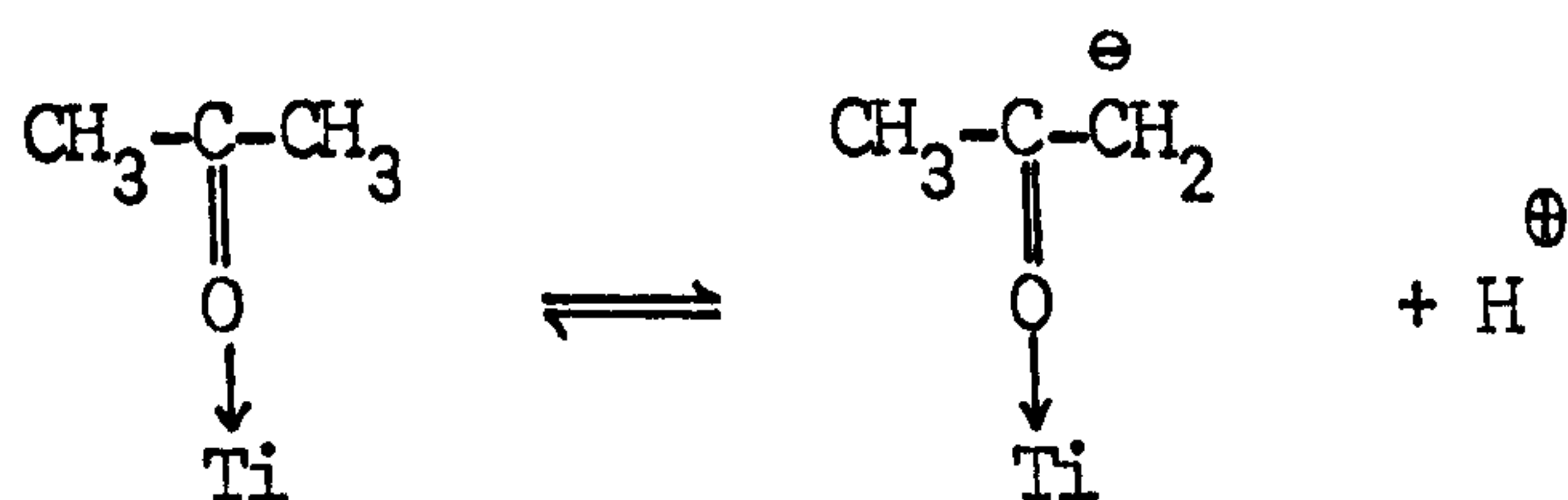
Exposure of a hydroxylated rutile surface to low vapour pressures of acetone result in the formation of the 1680 cm^{-1} band indicating the acetone molecules are bonding via the lone pair electrons on the oxygen atom to titanium ions. No water molecules are displaced by the formation of this complex indicating the titanium ions to be weak sites from which water molecules may be removed by evacuation at beam temperature.

The surface acetone exchanges with surrounding hydroxyl and water molecules by the following mechanism⁹⁵ which is identical to the first stage of base catalysed enolization (section 4.3.1).

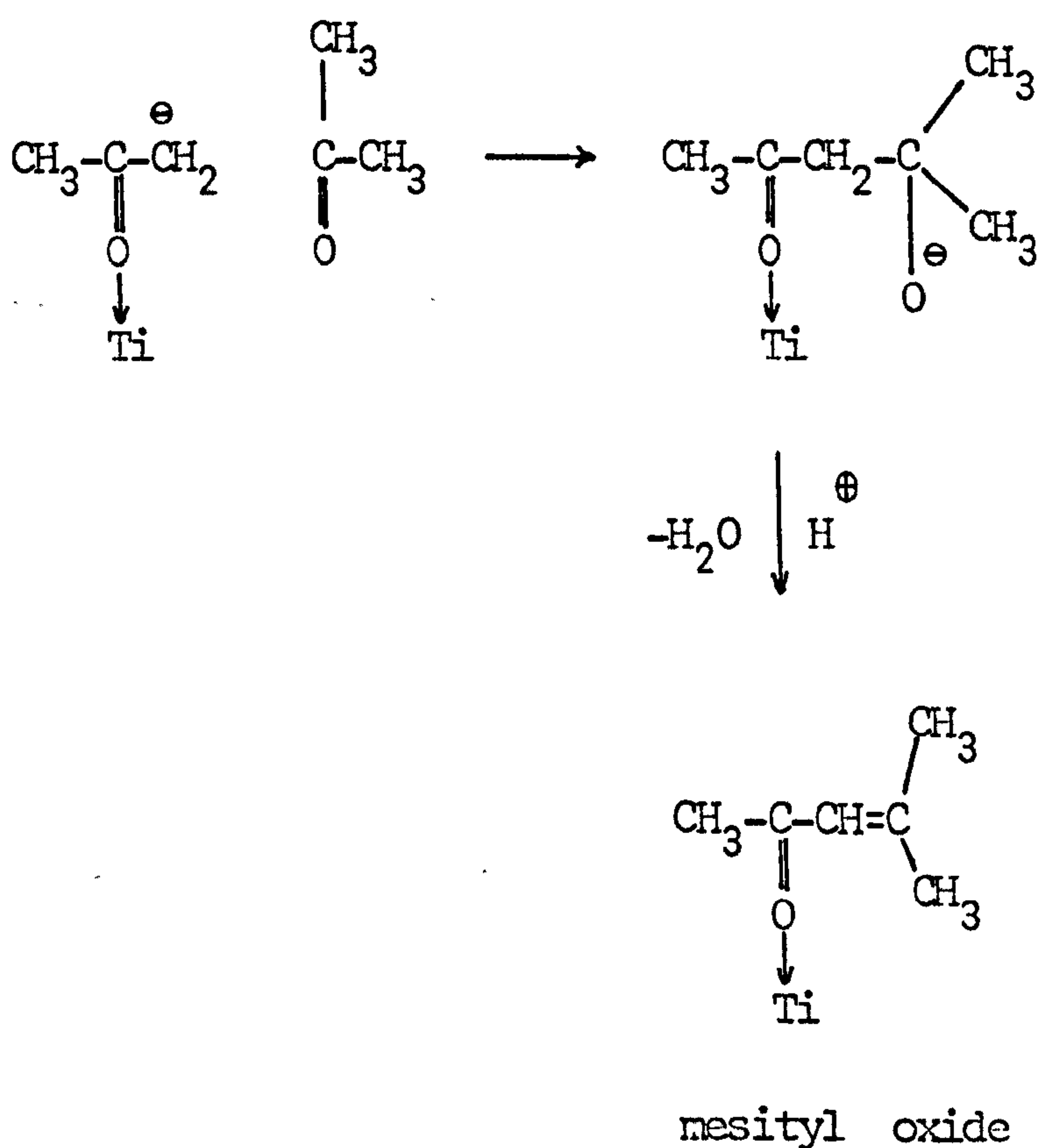


Spectra show that this reaction occurs with all hydroxyl and water groups on the surface.

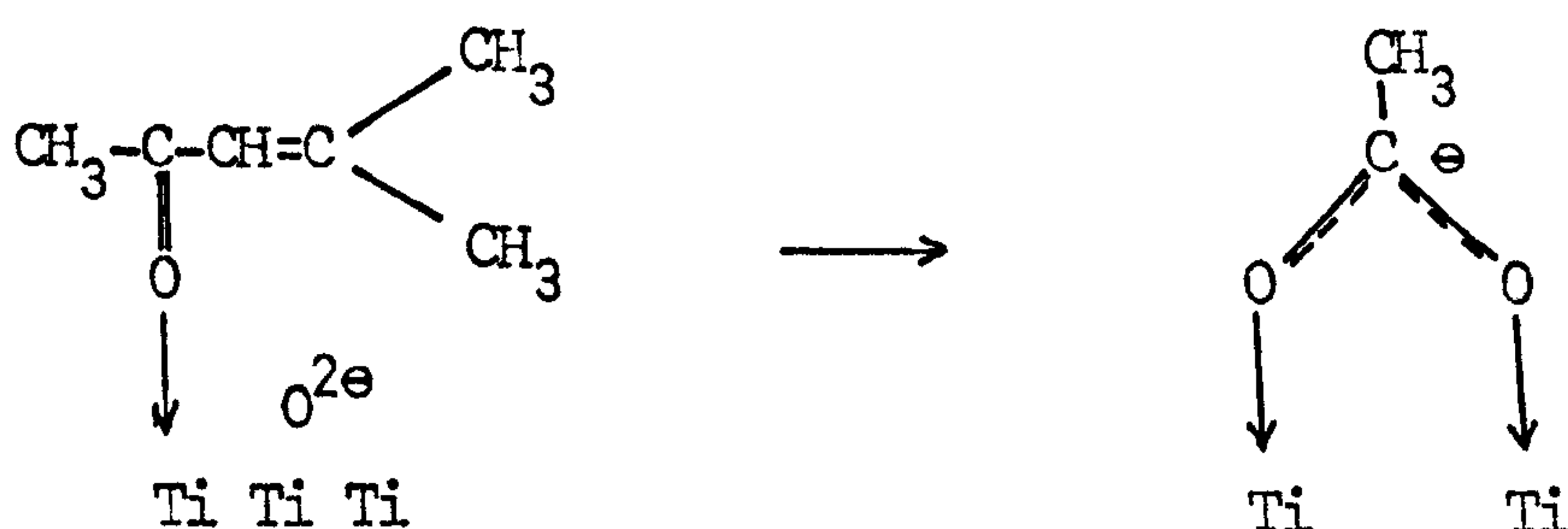
The second stage of the adsorption process occurs when the 1680 cm^{-1} band has reached a maximum intensity indicating all the weaker sites to be occupied by acetone molecules. As previously considered (4.3.3e) mesityl oxide is formed on the stronger sites, the initial step in the reaction after the saturation of the weaker sites being the removal of water and the formation of a Lewis complex. The attraction of the lone pair electrons by the titanium ion will be stronger in this complex than in the complex on the weaker site thus making the loss of a hydrogen ion more favourable.



Normally the reverse reaction would occur before the carbanion had time to react at room temperature⁹⁵. However the higher temperature (approx. 330 K) of the conditions and greater stability of the carbanion would make reaction with another acetone molecule possible.



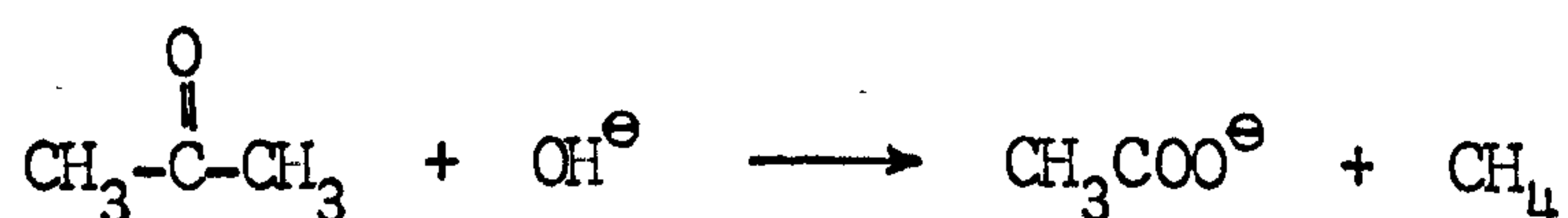
The third stage of adsorption is the formation of surface acetate species as shown by the appearance of the 1540, 1440 cm^{-1} bands. The reaction which forms these species is not obvious but may arise from the increased electron density at the rutile surface due to the Lewis-bonded acetone, and mesityl oxide. This increased electron density may permit an O^{2e} ion resulting from the elimination of OH groups, either in the pretreatment process or on the adsorption of acetone, to react with a mesityl oxide or acetone molecule.



This reaction produces the fragment $\text{CH}=\text{C} \begin{array}{l} \diagup \text{CH}_3 \\ \diagdown \text{CH}_3 \end{array}$

which might react with the water molecules produced in the reaction forming mesityl oxide to produce tertiary butyl alcohol.

Fink⁸⁷ proposes a reaction of acetone with alumina surface OH groups to form acetate species:-



While this reaction may occur on the rutile surface the decrease of mesityl oxide bands on the formation of the acetate bands indicates that the reaction involving the oxygen ion predominates.

Acetone thus reacts with the hydroxylated surface in three stages:-

- Stage I - the formation of a Lewis acid complex
- Stage II - the formation of mesityl oxide
- Stage III - the formation of acetate species

Each stage commences when the previous stage is almost complete.

Stages I and II are unaffected by evacuation of the surface, no change in band intensities are observed. The plotting of isotherms (band intensity against acetone pressure) was not possible because the band intensities continued to increase even

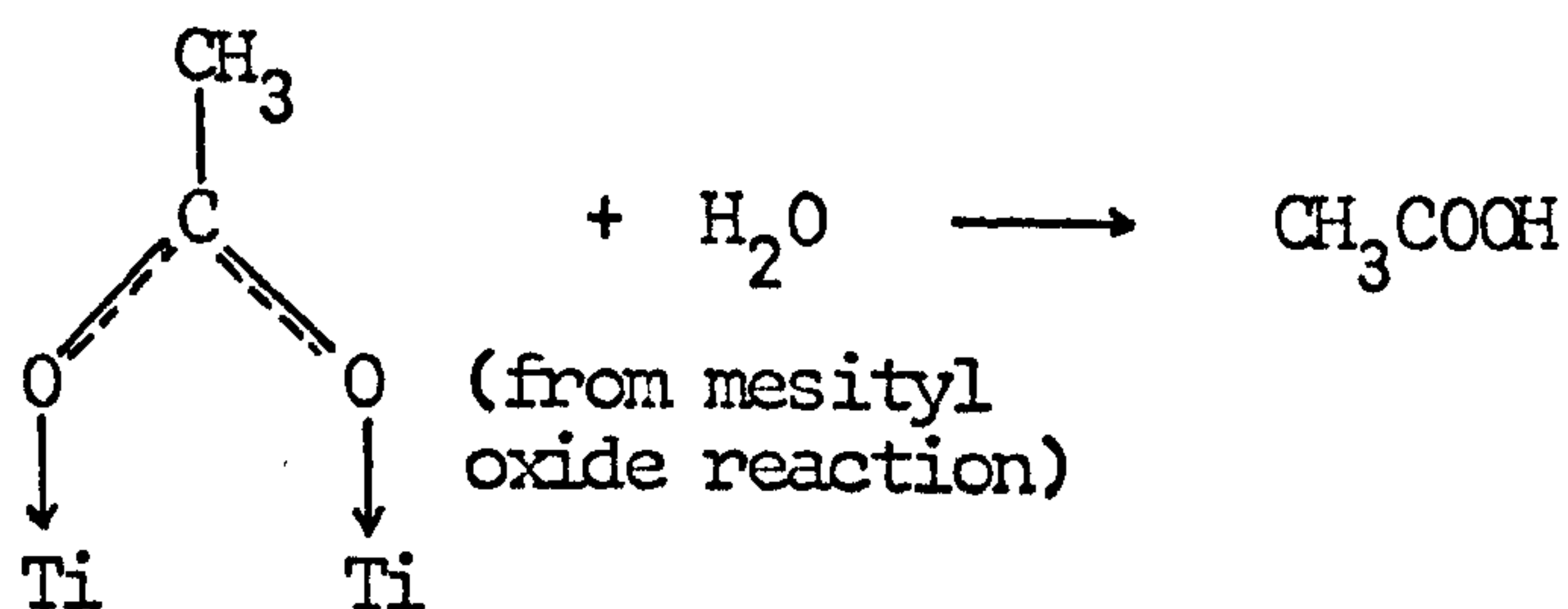
at very low vapour pressures (less than 0.1 N m^{-2}) indicating the formation of the Lewis complex and mesityl oxide to be irreversible.

Above approximately 0.3 N m^{-2} the intensity of mesityl oxide bands did not continue to increase with each dose of acetone at the same pressure but varied with the acetone pressure, indicating the surface to be in equilibrium with the vapour. The formation of this 'equilibrium surface' coincided with the maximum intensity of the mesityl oxide bands on the evacuated surface. Above the equilibrium pressure the intensity of these bands increased and on evacuation decreased to this 'maximum' intensity.

The three stages of adsorption are related above the equilibrium pressure as shown in spec. 4.4 the equilibrium having been reached by spec. 4.4 i. Spec 4.4 k-n show that on initial adsorption Lewis acid complexes are formed (increase in 1685 cm^{-1} band) which react with acetone molecules on strong sites to form mesityl oxide causing a decrease in the 1685 cm^{-1} band and an increase in the 1660 and 1595 cm^{-1} bands. A slight decrease occurs in the 1550 cm^{-1} acetate bands.

Evacuation of this surface (spec. 4.4 p) decreases the surface mesityl oxide and increases the surface acetate indicating the decomposition of the mesityl oxide. The mechanism for this reaction is probably similar to that shown above for the formation of the acetate species, the removal of

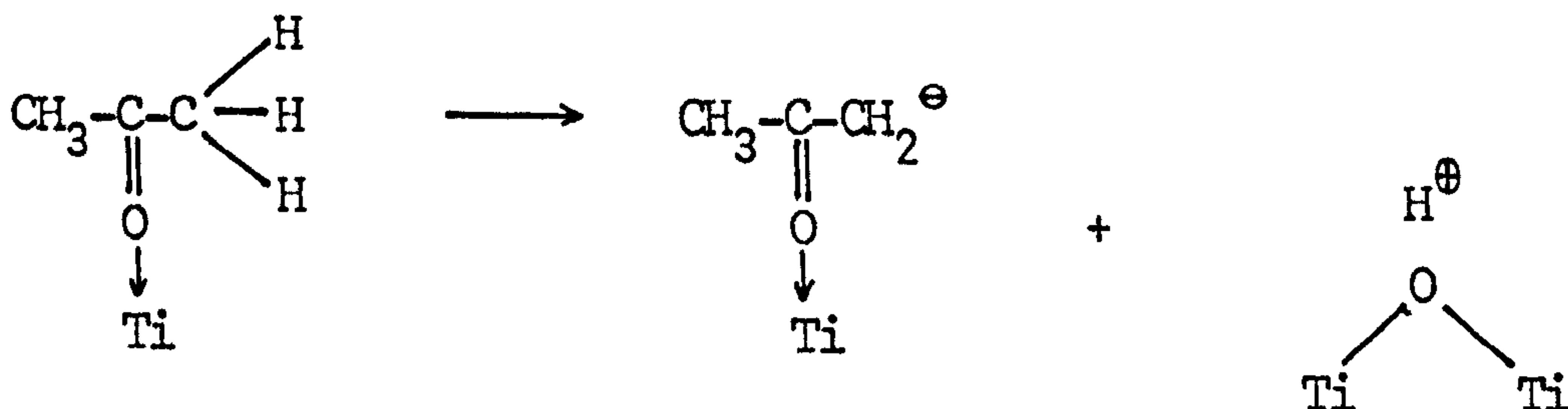
t-butyl alcohol by evacuation moving the reaction equilibrium to the right. Subsequent dosage of acetone increases the surface mesityl oxide and decreases the acetate concentration possibly by the formation of acetic acid which passes into the vapour phase.



B. Adsorption acetone onto 373 K and 673 K oxidized rutile

The reactions are similar to those on the BT hydroxylated surface except that stages I and II occur concurrently indicating the hindrance of stage II by Lewis bonded water.

The reaction to form mesityl oxide is similar to that shown in 4.3.4.a except that the hydrogen ion from the carbanion combines with a bridged hydroxyl.



C. Adsorption of acetone onto a reduced surface

The surface reactions of acetone adsorbed onto reduced rutile are similar to those observed on oxidized rutile with the exception that bands due to acetate species occur with the mesityl oxide bands and not after them as observed on the rutile surface. The earlier formation of acetate species results from the increase surface electron density which discourages the formation of the Lewis bonded species and encourages the formation of acetate groups which remove electron density.

The formation of the acetate groups might be by the mechanism involving bridged oxygen ions resulting from the condensation of two terminal hydroxyl groups. Evidence from the adsorption of water (section 3.4.10 b) indicates that these are removed by reduction and the oxygen ion may therefore be from the row B bridged oxygen ions.

CHAPTER 5

ADSORPTION OF DEUTEROACETIC ACID5.1 INTRODUCTION

Results from the adsorption of acetic acid onto oxides have already been considered in section 4.3.2 (table 4.4) and the bands observed assigned to surface acetate species. In this work acetic acid was adsorbed onto rutile at much lower pressures than used by these other workers.

The experiments carried out and reported below were:-

	<u>Spectra</u>
Adsorption onto an oxidized 673 K D ₂ O surface	5.1
Adsorption onto an oxidized BT D ₂ O surface	5.2
Adsorption onto a reduced 673 K D ₂ O surface	5.3
Desorption from an oxidized 673 K D ₂ O surface	5.4

5.2 RESULTS

5.2.1 ADSORPTION ONTO AN OXIDIZED 673 K SURFACE

Initial adsorption of acetic acid onto the rutile surface (spec. 5.1 a-g) produced OD bands at 2695, 2660, 2610 and 2535 cm^{-1} . Bands at 1670, 1480 and 1440 cm^{-1} were also produced together with a broad band at 1580 cm^{-1} (spec. 5.1 d).

Further adsorption (spec. 5.1 h,j) decreased the 2695 cm^{-1} band and increased the 2660, 2610 and 2535 cm^{-1} band. The 1670 cm^{-1} decreased, the 1480 and 1440 cm^{-1} bands increased, and bands appeared at 1365 and 1320 cm^{-1} . The 1480 band was broad indicating that other bands may be present in the 1600 to 1500 cm^{-1} region.

Evacuation of the above surfaces (spec. 5.1 i,k) reduced bands in the 2660 to 2500 cm^{-1} region and the 1670 cm^{-1} band. Other bands were not affected.

Adsorption of acetic acid at higher pressures (spec. 5.1 l,n,o) removed the 2690 and 2660 cm^{-1} bands, increased absorbance in the 2500 to 2200 cm^{-1} region with weak bands appearing at 2295 and 2110 cm^{-1} . A series of bands appeared in the 1800 to 1600 cm^{-1} region at 1785, 1765, 1730, 1720, 1695 and 1650 cm^{-1} . No changes were observed in the

1480 and 1440 cm^{-1} bands which had reached zero transmittance in intensity, and a shoulder at 1340 cm^{-1} appeared on the 1365 cm^{-1} band.

Evacuation after the above adsorptions (spec. 5.1 m,p) removed the bands at 2295 and 2110 cm^{-1} and those in the region 1600-1600 cm^{-1} . Bands remaining in the OD region after the final evacuation (spec. 5.1 p) were at 2630, 2600 and 2540 cm^{-1} . Evacuation caused little change in the region below 1500 cm^{-1} .

5.2.2 ADSORPTION OF ACETIC ACID ONTO A BT SURFACE

Initial adsorption of acetic acid onto the hydroxylated surface (spec. 5.2a) caused a decrease in the 2710 and 2690 cm^{-1} bands and increases in the 2660, 2610 and 2535 cm^{-1} bands (spec. 5.2 b,d). Intense bands appeared at 1485 and 1440 cm^{-1} with a weaker band at 1365 cm^{-1} . The 1485 cm^{-1} band was broad indicating that other bands might be adjacent in the 1600-1500 cm^{-1} region.

Evacuation of these surfaces (spec. 5.2 c,e) increased the 2710 and 2690 cm^{-1} bands, but not to their original intensity, and decreased the 2660, 2610 and 2535 cm^{-1} bands. The bands below 2000 cm^{-1} were relatively unaffected by evacuation.

Further adsorption (spec. 5.2 f,g,i) continued to decrease the 2710 and 2690 cm^{-1} bands and increase the 2660, 2610 and 2535 cm^{-1} bands which were decreased on evacuation (spec. 5.2 h,j) to below their intensities on the starting

surface (spec. 5.2 a). Below 2000 cm^{-1} no increase was observed in the 1480 and 1440 cm^{-1} bands, which have reached zero transmittance, but the former band broadened on increased adsorption and was not affected by evacuation. Bands also appeared at 1340 and 1320 cm^{-1} .

Bands appearing in the 1750 to 1600 cm^{-1} region (spec. 5.2 f,g,i) were removed by evacuation (spec. 5.2 h,j) to leave a shoulder at 1630 cm^{-1} .

Adsorption of D_2O and subsequent evacuation at beam temperature (spec. 5.2 k) increased intensity in the 2700 to 2500 cm^{-1} region and formed two shoulders at 2640 and 2620 cm^{-1} .

5.2.3 ADSORPTION OF ACETIC ACID ONTO A 673 K REDUCED SURFACE

Initial adsorption of acetic acid onto the reduced surface (spec. 5.3 a-f) produced weak OD bands at 2720 and 2690 cm^{-1} . Bands produced below 2000 cm^{-1} were similar to those on the oxidized surfaces except the weak 1630 cm^{-1} is observed before the bands in the 1750 - 1600 cm^{-1} region appeared and the 1480 and 1440 cm^{-1} bands did not reach zero transmittance. The 1480 cm^{-1} band was also broad on this surface indicating other bands to be present. Evacuation (spec. 5.3 g) decreased the OD bands while the bands below 2000 cm^{-1} were unaffected.

Increased adsorption produced bands in the 1800 - 1600 cm^{-1} range at 1785 , 1765 , 1725 , 1695 and 1630 cm^{-1} which were different in appearance from those observed in this region for the oxidized surface. All of these bands were removed on

evacuation (spec. 5.3 k) with the exception of a weak 1725 cm^{-1} band and the 1630 cm^{-1} band.

5.2.4 DESORPTION OF ACETIC ACID AT ELEVATED TEMPERATURES

A clean rutile surface was dosed with acetone vapour at room temperature and evacuated at beam temperature to produce the surface shown in spec. 5.4 a. This differed from spectra produced by slow dosage (spec. 5.1 o) in that no bands were observed below 1400 cm^{-1} .

Evacuation at 463 K for $1\frac{1}{2}$ h (spec. 5.4 b) removed the OD bands and produced bands at 1630 , 1365 and 1325 cm^{-1} . Further evacuation at 523 K removed the 1630 cm^{-1} band and decreased the broad 1480 and 1440 cm^{-1} bands which were resolved by increasing the attenuation to four bands at 1540 , 1515 , 1480 and 1440 cm^{-1} . The 1365 cm^{-1} band decreased in intensity with this treatment, the 1325 cm^{-1} band disappeared while a band appeared at 1340 cm^{-1} . The bands below 1400 cm^{-1} were removed by evacuation to 616 K and the 1515 , 1480 and 1440 cm^{-1} bands considerably reduced. The 1540 cm^{-1} band was visible as a shoulder on the 1515 cm^{-1} band.

Mass spectrum analysis of the compounds removed from the surface by evacuation shows many bands which are mainly due to acetic acid fragments. However, fragments due to a condensation product were observed at m/e 132, 114 and 98 and are considered later.

5.3 DISCUSSION AND CONCLUSIONS

5.3.1 PROPERTIES OF ACETIC ACID

The properties of acetic acid relevant to the present studies are considered below.

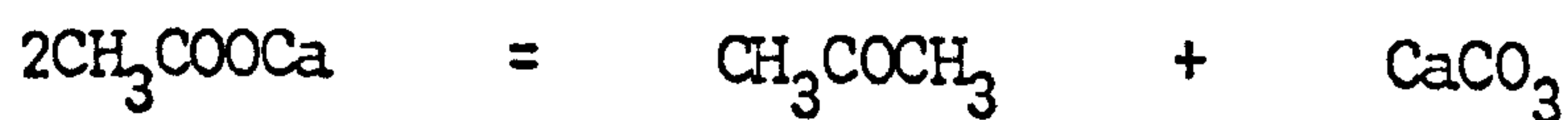
A. Decarboxylation

Acetic acid may be decarboxylated by heating the salt with soda lime



B. Formation of ketones

Acetone may be produced by the heating of calcium acetate



C. Oxidation

Acetic acid is strongly resistant to oxidation but prolonged heating with an oxidising agent produces carbon dioxide and water.

5.3.2 ADSORPTION OF CARBOXYLIC ACIDS ONTO OXIDES

Infrared bands observed on the adsorption of acetic onto oxide surfaces are shown in table 5.1. The bands observed by Primet⁴⁷ and Kiselev⁸⁵ were very intense and were resolved by heating. In their study of acetic acid adsorbed on alumina in carbon tetrachloride Hayashi et al¹¹⁸ observed two groups of two bands which were assigned to acetate species on two different sites.

Low et al¹¹⁷ studied the adsorption of a series of $C_nH_{2n}O$ molecules on a magnesium oxide surface. They do not detail fully the bands observed on the adsorption of acetic acid and evacuation at 298 K but the spectra presented permit the approximate band positions to be determined. The 1530 cm^{-1} band is a slight shoulder on the 1550 cm^{-1} band and since the spectrum is similar to that of acetic acid on alumina¹¹⁸ the 1560, 1530, 1440, 1410 bands have been interpreted here as two types of surface acetate species.

Heating the above surface in the closed cell at 873 K for 10 minutes completely changed the spectrum to give bands at 1640, 1460, 1360 and 1300 cm^{-1} which were assigned to bidentate (1640 and 1300 cm^{-1}) and unidentate (1460 and 1360 cm^{-1}) carbonate species.

Munuera¹¹⁹ studied the mechanism of formic acid dehydration on titanium dioxide using temperature programmed desorption and infrared spectroscopy. He concluded that two

types of mechanism were involved, one between 423 K and 523 K involving a protonated formic acid molecule and the other, between 623 K and 723 K, involved a formate ion. The results might however have been affected by surface silica impurities, indicated by the strong stable 3725 cm^{-1} band.

5.3.3 ASSIGNMENT OF OBSERVED BANDS

A. Bands in the $4000\text{--}2000\text{ cm}^{-1}$ region

Adsorption of acetic acid onto a dry surface produces all the bands observed on the adsorption of D_2O onto a 673 K oxidised surface. The relative intensity of the basic hydroxyl bands ($2710, 2690\text{ cm}^{-1}$) to the other bands ($2660, 2610, 2535\text{ cm}^{-1}$) is, however, much less than observed on the adsorption of water. This might be due to reactions involving acetic acid and the basic hydroxyl groups or a blockage of the basic hydroxyl sites by Lewis bonded acetic acid.

Adsorption of acetic acid onto a BT D_2O surface also produces water molecules as shown by increases in the 2610 and broad underlying 2500 cm^{-1} band. This increase in intensity is removed on evacuation indicating the water molecules to be only weakly adsorbed. The basic hydroxyl groups are removed on the adsorption of acetic acid (spec. 3.3 a,c,e,h,j recorded enlarged), the decrease mainly occurring in the later stages of adsorption indicating that the reaction occurs only at high surface coverage of acetic acid. Similarly the removal of the basic hydroxyl groups formed on the 673 K surface occurs only at higher coverages.

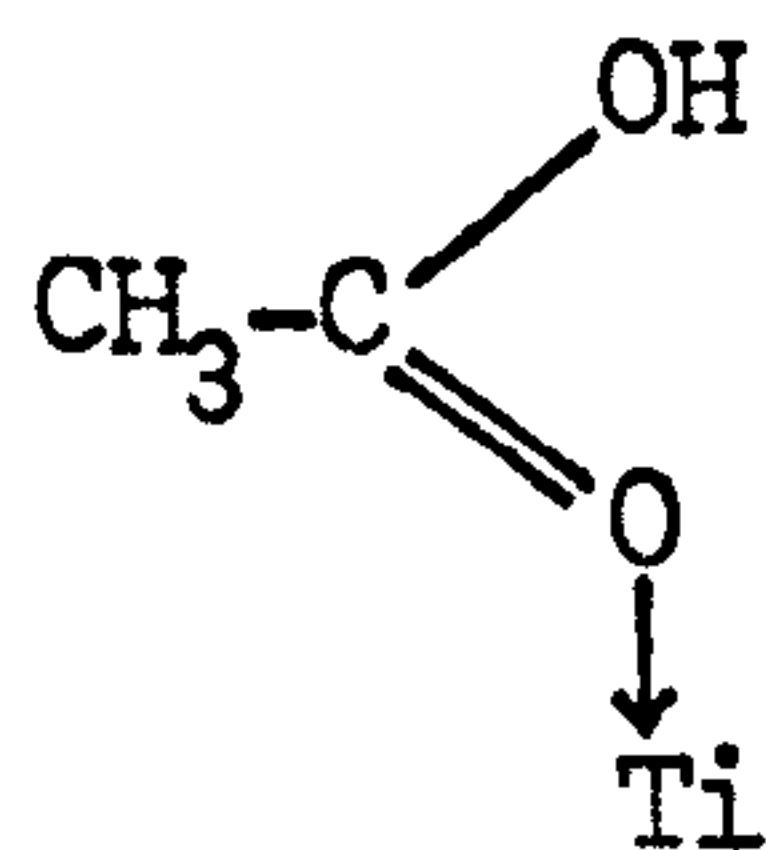
Acetic acid adsorbed onto the reduced surface only produces weak hydroxyl bands which disappear on further dosage.

No bands are observed due to C-D vibrations which indicates either that the species causing the intense 1480 and 1440 cm^{-1} bands contain no C-D bands or the absorbance of these vibrations is much less than that of the C=O bands which cause the 1480 and 1440 cm^{-1} bands.

The reasons for the formation of water on the adsorption of acetic acid are considered below.

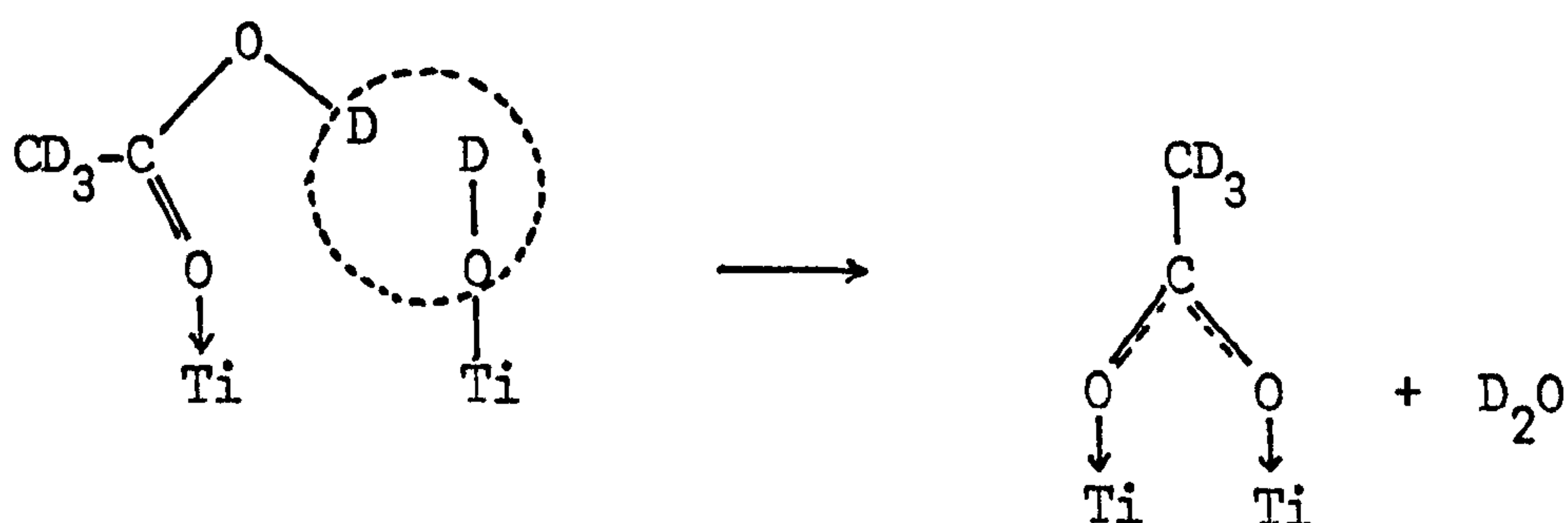
B. Bands in the 2000-1000 cm^{-1} region

Initial adsorption onto the 673 K surface produces a 1670 cm^{-1} band which is a similar wavelength to those acetone bands assigned to Lewis bonded C=O groups. The band therefore results from acetic acid molecules Lewis bonding to the surface:-



This band does not appear on the BT D₂O surface in contrast to the results from the adsorption of acetone which show the Lewis bonded species to be formed before the molecules react. On the adsorption of acetic acid onto the hydroxylated

surface either the water and hydroxyl molecules prevent the formation of the Lewis complex or react immediately with it. The latter explanation is probable since water or hydroxyl molecules did not prevent the formation of the acetone Lewis complexes. The reaction of the acetic acid complex is as follows:-



This reaction accounts for the removal of the basic OD groups, the formation of water and the appearance of the 1480 and 1440 cm^{-1} bands which are considered below. The removal of the 1670 cm^{-1} band on the 673 K surface at higher acetic acid pressures (spec. 5.1 g-j) results from this reaction which also keeps the basic hydroxyl bands (2710, 2695 cm^{-1}) at a lower intensity, in comparison with the 2353 cm^{-1} acidic hydroxyl band, than is observed on the normal adsorption of water.

The intense 1480 and 1440 cm^{-1} bands are resolved by heating to 1540, 1515, 1480 and 1440 cm^{-1} . These bands are assigned to acetate species, produced by the above reaction, adsorbed onto the two types of Lewis sites. The 1540 and 1480 cm^{-1} bands result from acetate species adsorbed onto the weaker sites and the 1515 and 1440 cm^{-1} from acetate species on

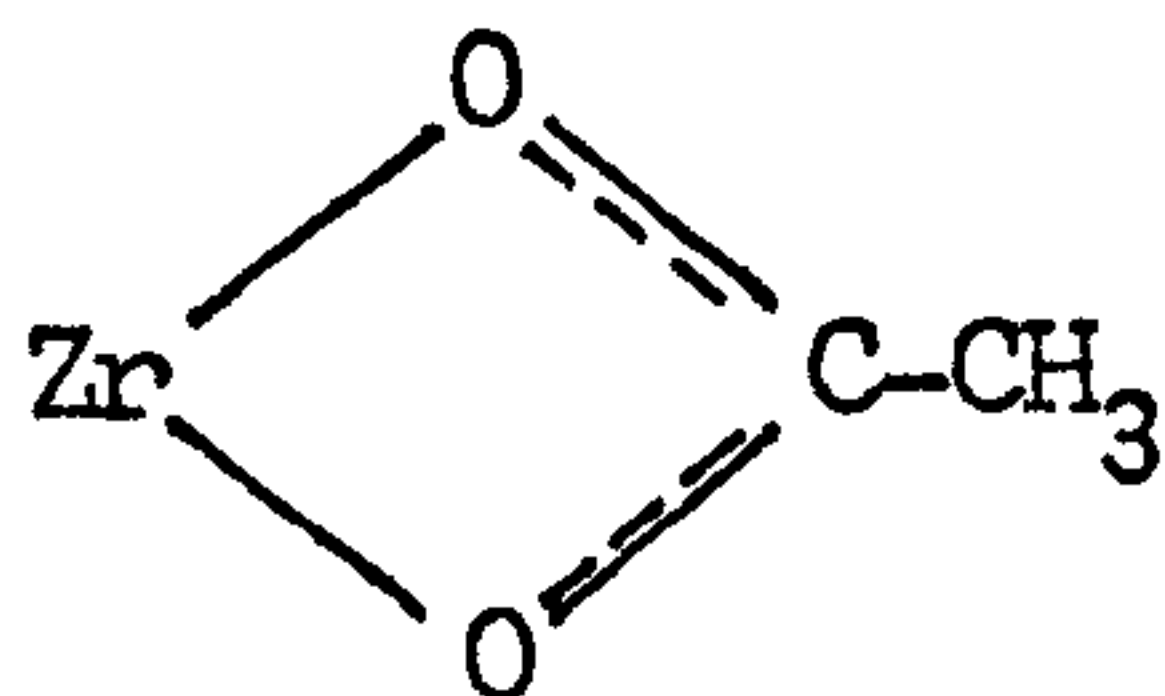
the stronger sites, the lower wavenumber band being due to the symmetric O=C=O stretch.

These bands assigned to acetate species resulting from the adsorption of acetone onto oxidized rutile occur, at 1540, 1440 cm^{-1} (hydrogenated) and 1510, 1425 cm^{-1} (deuterated). Comparison of these with the bands formed on acetic acid adsorption indicate that the acetate molecules are formed on the stronger sites. It is on these sites that the mesityl oxide is adsorbed which is oxidized to surface acetate species.

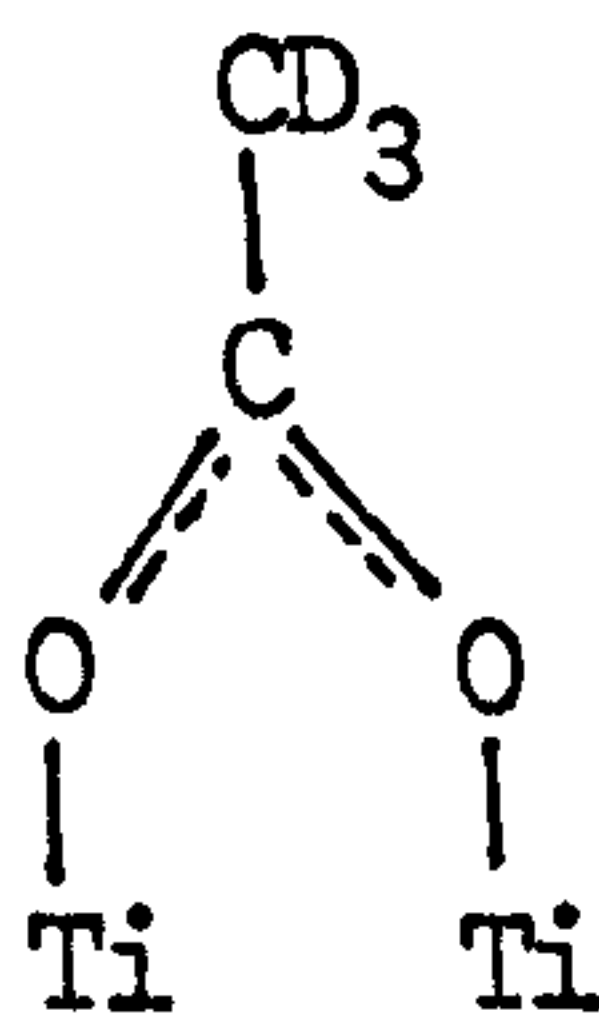
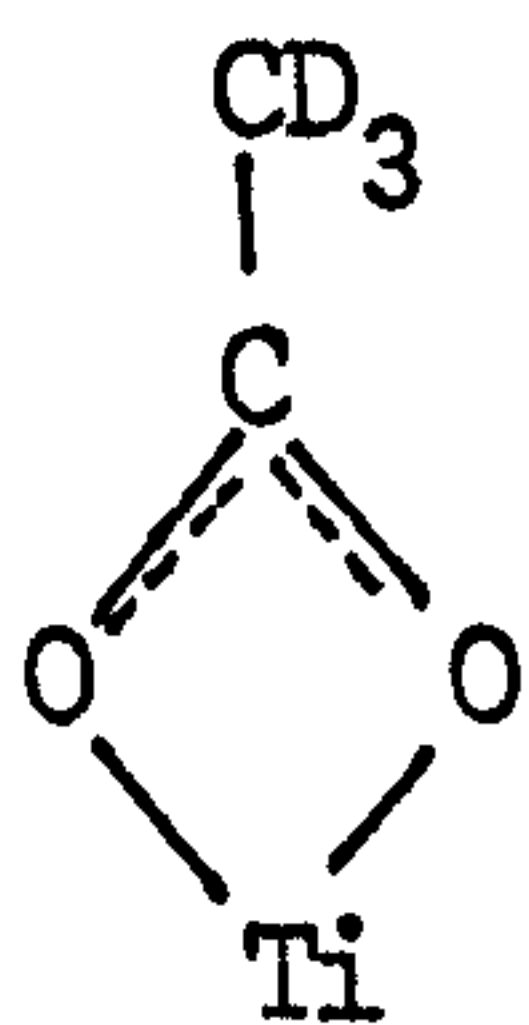
Acetone adsorbed onto the reduced surface produces bands similar to those formed on the adsorption of acetic acid onto both oxidized and reduced surfaces. Acetate species are therefore considered to be adsorbed on both strong and weak sites on the reduced surface whereas on the oxidized surface only the stronger sites are occupied by acetate ions. This difference may result in part from fewer weaker sites being occupied by the Lewis bonded complex, since the higher electron density at the surface will make this type of bonding unfavourable. It is also possible that the reduction process increases the number of weaker sites by increasing the surface concentration of $\text{Ti}^{3\oplus}$ ions which reduce the surface bonding energy¹¹¹.

The average separation of the acetate bands is 140 cm^{-1} 114,115,116 whereas the separation observed in this work is 60 and 75 cm^{-1} for acetate species on the weak and strong sites respectively. Separations as low as 100 cm^{-1} are

observed for $\text{Zn}(\text{ac})_2 \cdot 2\text{H}_2\text{O}$, and $\text{Cd}(\text{ac})_2$, the former having a bidentate structure¹¹³.



Grigor'ev¹¹⁵ proposes that the separation of the two bands decreases with the O-C-O angle which may indicate that the O-C-O angle of the surface acetate species is near 110° the angle in $\text{Zn}(\text{ac})_2 \cdot 2\text{H}_2\text{O}$. The low separation does indicate that the C-O bands are similar to those in the acetate ion and that both oxygen ions are therefore involved in bonding either in a bidentate or bridged structure.



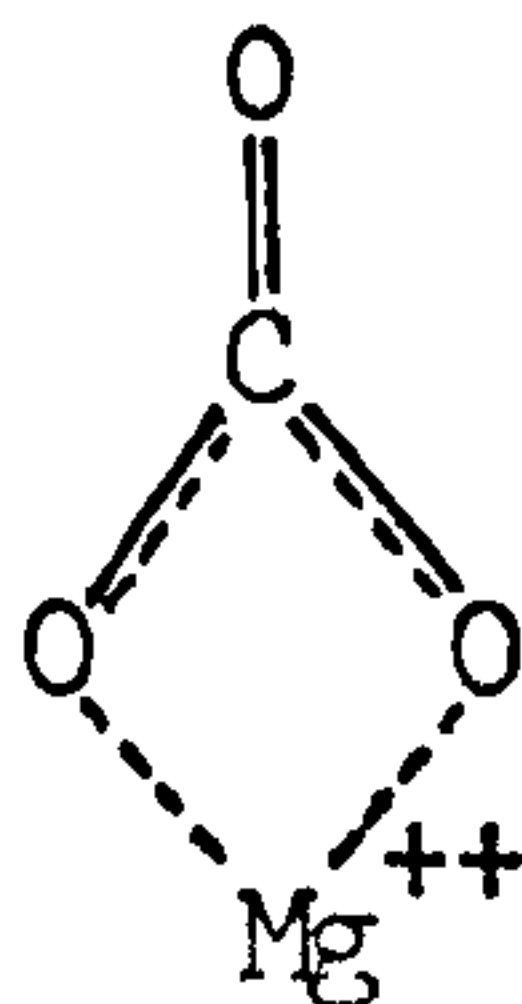
Edwards and Hayward¹¹⁶ however, consider that the band separation is not a reliable indication of the mode of coordination of the acetate groups to the metal.

No bands due to C-D vibrations are observed in the spectra even at relatively high surface concentrations of acetate ions due to the low intensity of these vibrations in

comparison with the C=O vibrations. The absence of any C-D vibrations is not taken as evidence that the 1480 and 1440 cm^{-1} bands are due to a carbonate type species since temperatures in excess of beam temperature are required to form these. Bands assigned to carbonate species have been observed¹¹⁷ after exposing magnesium oxide to acetic acid at 298 K, degassing, and heating at 773 K for 10 minutes in a closed cell. These bands were observed at 1640, 1460, 1360 and 1300 cm^{-1} and did not resemble those produced after evacuation of the acetic acid at 298 K which were similar to those observed in this work.

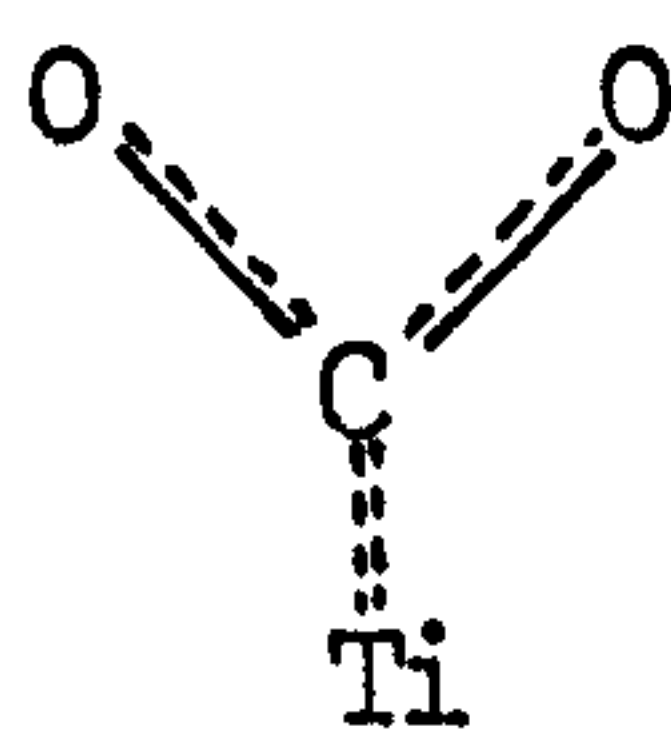
Bands were observed at 1785, 1765, 1730, 1695, 1650 cm^{-1} (spec. 5.1 o) after adsorption of acetic acid onto oxidized rutile at high vapour pressures and were removed by evacuation. The 1785, 1765 and 1730 cm^{-1} are bands due to acetic acid vapour while the other bands result from acetic acid physically adsorbed on the rutile surface. These bands are not observed on the adsorption of acetic acid onto the reduced surface at high vapour pressures indicating that molecules are not physically adsorbed in high concentrations on this type of surface. These results are similar to those observed when the reduced surface was exposed to water vapour at high pressure, a much lower surface concentration of physically adsorbed molecules was observed in comparison with the oxidized surface.

The 1630 cm^{-1} band appears on the BT oxidized surface after exposure to high vapour pressures of acetic acid (spec. 5.2k,j) and on the reduced surface at lower vapour pressures (spec. 5.3d). This band has been assigned^{117,120} to the C=O stretch in the bidentate carbonate species:-



The corresponding asymmetric stretch is the 1340 cm^{-1} band which appears as a shoulder on the 1365 cm^{-1} band.

The 1365 cm^{-1} band, which is present before the appearance of the 1630 cm^{-1} band (spec. 5.2 i) is probably due to the symmetric stretch of a unidentate carbonate species,

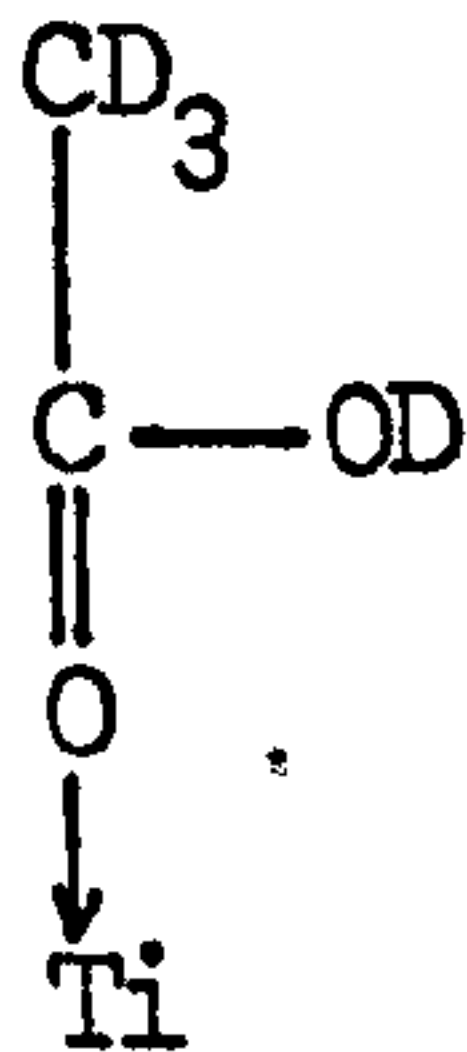


the antisymmetric stretch coinciding with the more intense 1480 cm^{-1} acetate band.

Assignment of bands observed below 2000 cm^{-1} is shown in table 5.2.

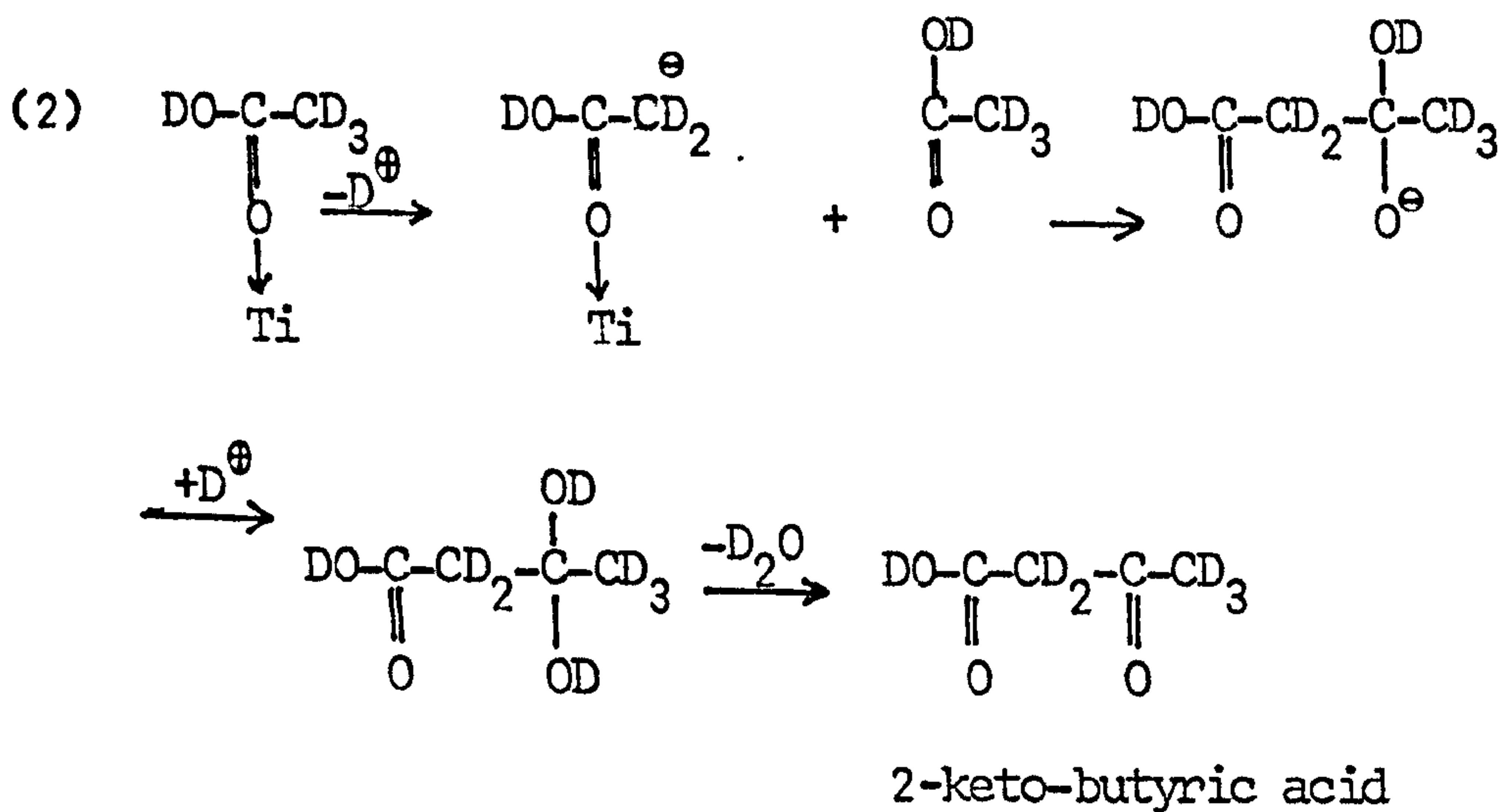
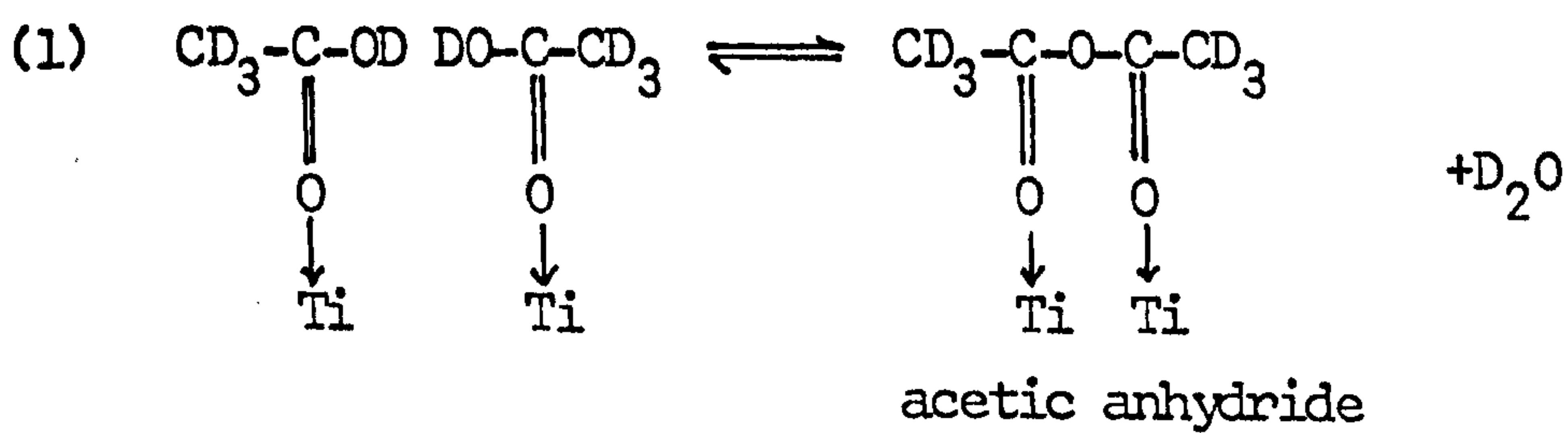
5.3.4 SURFACE REACTIONS

Initial adsorption of acetic acid d_4 onto rutile produces the Lewis acid complex on the 673 K oxidized surface only.

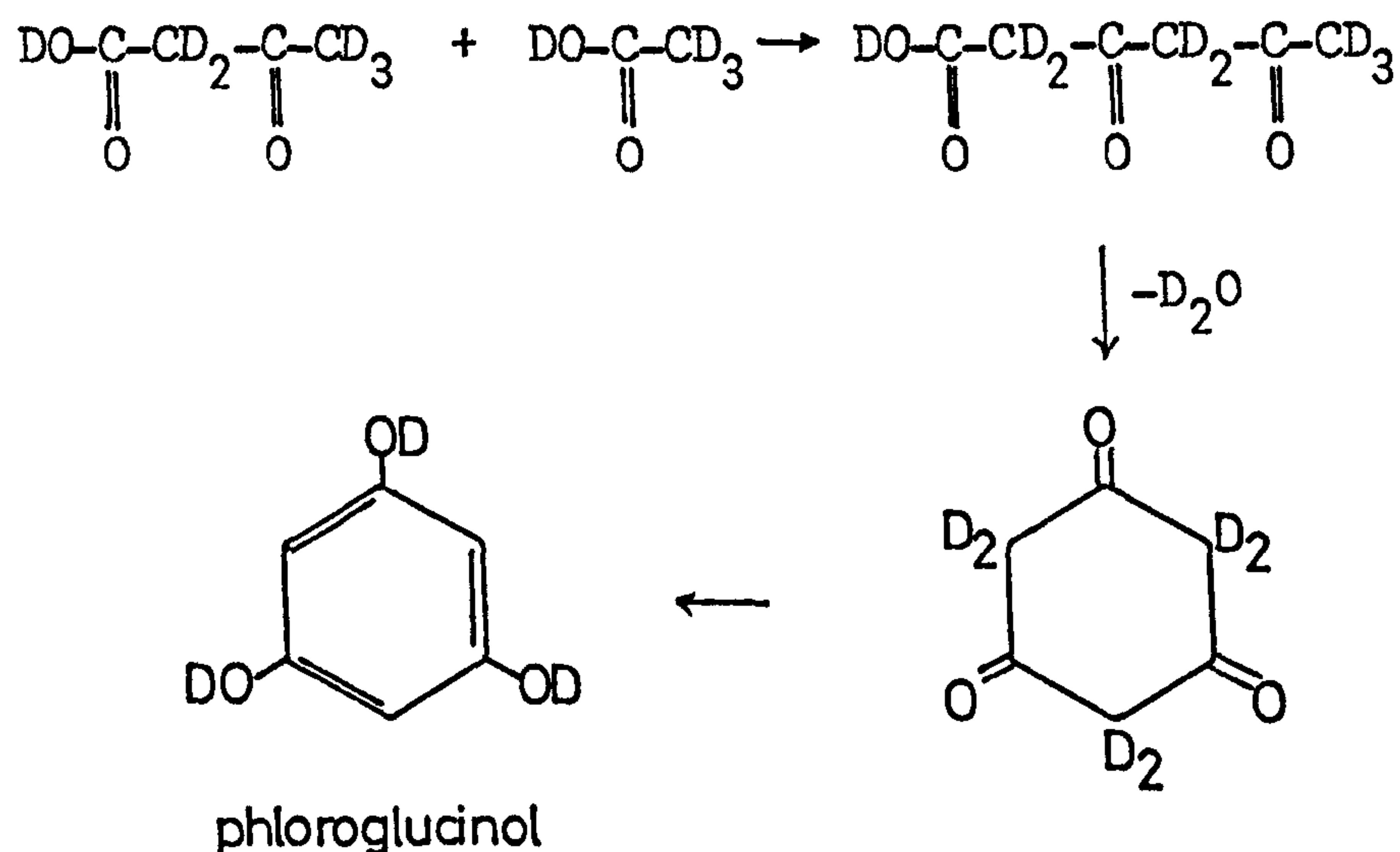


The reason for the absence of this complex on the other surfaces has been considered.

Water molecules and acetate species are formed on all surfaces during the initial stages of adsorption. The formation of water may occur via two mechanisms.



The reaction of this product with another acetic acid molecule may produce deuterated phloroglucanol

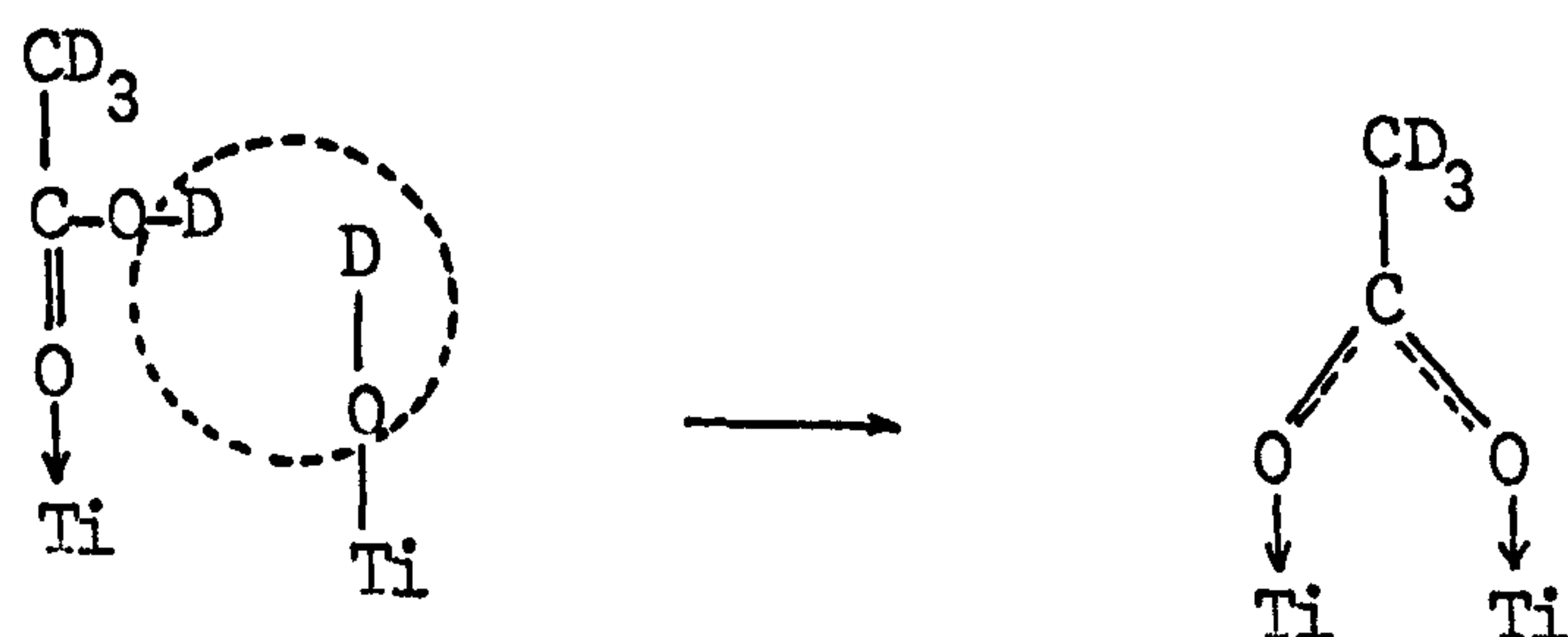


Reaction (1) which forms acetic anhydride is the simpler mechanism and is a reaction observed when acetic acid is passed over a suitable catalyst at 870 K. The spectra of anhydrides contain two bands due to C=O stretching in the region 1850-1740 cm^{-1} and the absence of any bands above 1630 cm^{-1} indicates that no anhydride is present on the surface.

Mechanism (2) is more complex and is similar to the mechanism proposed for the formation of mesityl oxide (4.3.4) from acetone both reactions involving a carbanion attacking the carbon atom attached to the oxygen atom. The mechanism is supported by the observation of mass peaks at 132, 114 and 98 in the mass spectrum of the vapour after contact with the heated rutile surface. The absence of phloroglucinol bands

from any spectra may be explained by the absence of any groups capable of strong bonding with the surface. Alcohol and unsaturated groups bond with the surface at the saturated vapour pressure of the adsorbate^{56,87} but it is possible no adsorption will take place at the much lower pressures at which the phloroglucinol is formed.

The presence of water molecules on the rutile surface results in the formation of acetate species from the reaction of acetic acid molecules with the basic hydroxyl groups as previously considered.



CHAPTER 6

ADSORPTION OF HEXAFLUOROACETONE
ONTO OXIDIZED AND REDUCED RUTILE6.1 INTRODUCTION6.1.1 AIM

The existence of the two types of Lewis sites on the rutile surface has been shown in this and other studies (section 3.3.3 c), although the nature and strength of these sites has not clearly been established. Lapport¹³² suggested that the shift in carbonyl stretching ($\Delta\nu_{\text{co}}/\text{cm}^{-1}$) of a carbonyl group forming a Lewis acid complex with a metal halide could be used as a measure of the Lewis acidity of the halide. Cook¹³³ extended this work and specified five criteria (reproduced in ref. 134) for the ligand to fulfill in order that Lewis acidity may be estimated.

Hair and Chapman¹³⁴ applied these criteria to the study of Lewis acid sites on alumina-containing surfaces using hexachloroacetone in place of the usual carbonyl compounds such as acetone or benzaldehyde, which are oxidized by alumina. Spectra were recorded for γ -alumina and two types of silica-alumina cracking catalysts by suspending the solid in a fluorolube oil after exposure to hexachloroacetone vapour at temperatures up to 770 K. The results showed that there was a wide distribution range of sites of varying Lewis acidity, the strength of sites on the alumina and alumina-silica surfaces being of a similar strength.

Hexafluoroacetone was used as the Lewis base in this work as the high boiling point of hexachloroacetone (477 K) made it unsuitable for manipulation under vacuum.

6.1.2 EXPERIMENTS

The following series of experiments was carried out to determine the interaction of hexafluoroacetone with the rutile surface

	<u>Spectra</u>
Adsorption of hexafluoroacetone onto a	
673 K D ₂ O oxidized surface	6.1
BT D ₂ O oxidized surface	6.2
673 K D ₂ O reduced surface	6.3
BT D ₂ O reduced surface	6.4

Owing to the nature of the adsorption, treatment of the rutile disc was more extensive than in the work involving water, acetone and acetic acid adsorption. Each experiment consisted of several stages generally in the following order:-

- a) Adsorption of hexafluoroacetone
- b) Desorption at elevated temperatures
- c) Adsorption of D₂O
- d) Desorption of D₂O at elevated temperatures

Full details of the treatments are given in the legend preceding each series of spectra.

6.2 RESULTS

6.2.1 ADSORPTION OF HEXAFLUOROACETONE ONTO A 673 K D₂O SURFACE

Initial adsorption of vapour onto the disc (spec. 6.1b,c,d) produced bands at 1810, 1640, 1615, 1580, 1480, 1440, 1330 cm⁻¹ with a broad series of bands centred at 1200 cm⁻¹.

Evacuation at 423 K (spec. 6.1 e) removed the bands at 1810 and 1330 cm⁻¹ due to hexafluoroacetone vapour (spec. 6.5) and increased the 1615 and 1580 cm⁻¹ bands while a weak 1670 cm⁻¹ band became apparent. Further evacuation at higher temperatures (spec. 6.1 f-h) removed all the bands except for a weak band at 1365 cm⁻¹ and a shoulder at 1235 cm⁻¹. The 1580 and 1480 cm⁻¹ band increased on heating at temperatures up to 473 K (spec. 6.1 f) and decreased on heating at higher temperatures.

Exposure of the disc to D₂O vapour (BT, 2½h) and evacuation (BT, ½h) produced a broad 2740 to 2400 cm⁻¹ band with peaks at 2700 and 2520 cm⁻¹ (spec. 6.1 i). A weak band also appeared at 1595 cm⁻¹. Evacuation of this surface (spec. 6.1 j) increased and shifted the 1595 cm⁻¹ band to 1580 cm⁻¹ and produced bands at 1480 and 1200 cm⁻¹.

Further exposure of the disc to D₂O vapour at 473 K (spec. 6.1 k) produced bands in the OD region at 2760, 2720 cm⁻¹ with a broad band 2700-2400 cm⁻¹. The 1580 cm⁻¹ band was shifted to 1600 cm⁻¹ and a broad band appeared in the range 1500-1200 cm⁻¹, the 1480 cm⁻¹ band was observed as a shoulder on this band.

6.2.2 ADSORPTION OF HEXAFLUOROACETONE ONTO A BT, D₂O OXIDIZED SURFACE

Initial adsorption onto the starting surface (spec. 6.2a) produced no bands in the 1800-1400 cm^{-1} region (spec. 6.2 b), in contrast to adsorption onto the 673 K surface, but increased bands in the 2680 to 2560 cm^{-1} region. Evacuation (spec. 6.2 c) only decreased all bands in the 2680 to 2450 cm^{-1} region and did not restore the original spectrum (spec. 6.2 a).

Further adsorption (spec. 6.2 d-e) decreased the band at 2695 cm^{-1} due to hydrogen-bonded hydroxyl groups while a 2680 cm^{-1} band increased in intensity. Bands also appeared at 2640, 2460, 1810 and 1600 cm^{-1} , while the 2535 cm^{-1} band decreased slightly.

On evacuation at beam temperature a spectrum similar to 6.2c was recorded. Evacuation at 373 K (12h) (spec. 6.2 f) produced a spectrum in the 2700-2400 cm^{-1} region similar to a standard BT D₂O surface evacuated at this temperature. The 1600 cm^{-1} band increased, shifting to 1580 cm^{-1} , and a band appeared at 1480 cm^{-1} .

Spectra 6.2 g-o show spectra recorded after exposing the disc to increasing pressures of vapour and then evacuating at a series of elevated temperatures (details in legend to spec. 6.2). Adsorption of the vapour increased bands which formed at 2680, 2610, 2460 cm^{-1} , decreased the 2695 and 2535 cm^{-1} bands and increased the 1580 and 1480 cm^{-1} bands. Evacuation of vapour at

elevated temperatures restored the 2700-2400 cm^{-1} region to the spectra of normal D_2O surfaces after treatment at these temperatures, increased the 1580 and 1480 cm^{-1} bands and produced a shoulder at 1615 cm^{-1} .

Evacuation at 543 K without readsorption of vapour (spec. 6.2 p-v) removed all the bands, except a broad band at 2530 cm^{-1} .

Exposure of the disc to D_2O vapour (BT, $\frac{3}{4}$ h) and evacuation (BT, $1\frac{1}{2}$ h) (spec. 6.2 w) produced a spectrum similar to spec. 6.1 i, which was similarly formed by adsorption of D_2O onto a surface previously exposed to hexafluoroacetone and evacuated at 543 K. Subsequent evacuation (spec. 6.2 x) did not form bands at 1580 and 1480 cm^{-1} as occurred in the previous experiment. These bands were only formed after readsorption of hexafluoroacetone vapour (spec. 6.2 y) and evacuation at 453 K. Evacuation of the D_2O (spec. 6.2 x) reduced the broad OD bands to weak bands at 2695, 2680 and 2535 cm^{-1} . Subsequent exposure to hexafluoroacetone vapour removed the 2695 cm^{-1} band (spec. 6.2 y).

Re-exposure of the disc to D_2O vapour (spec. 6.2 a) produced an OD spectrum similar to spec. 6.2w and shifted the 1580 cm^{-1} band to 1600 cm^{-1} . On evacuation of this surface (453 K, 2h) a band appeared at 2740 cm^{-1} and the broad 2700 to 2400 cm^{-1} band was reduced in intensity.

6.2.3 ADSORPTION OF HEXAFLUOROACETONE ONTO A 673 K D₂O REDUCED SURFACE

Exposure of the initial surface (spec. 6.3a) to increasing pressures of vapour (spec. 6.3 b-f) produced bands at 1810, 1770, 1740, 1710, 1660, 1570, 1480, 1390, 1340 cm⁻¹. Evacuation (BT) removed the bands at 1810 and 1340 cm⁻¹ due to the vapour phase while adsorption of D₂O and evacuation (BT, 1h) (spec. 6.2 g) removed the 1660 cm⁻¹ band, considerably decreased the 1740 and 1710 cm⁻¹ bands and shifted the 1570 cm⁻¹ band to 1580 cm⁻¹.

Further evacuation at 473 K, 18h, (spec. 6.2 h) removed the 1740, 1710 cm⁻¹ bands, increased and shifted the 1580 cm⁻¹ band to 1570 cm⁻¹, increased the 1480 cm⁻¹ band and formed a band at 1430 cm⁻¹. Evacuation at 573 K, ½h (spec. 6.2i) removed all bands except two at 1460 and 1430 cm⁻¹.

Adsorption of hexafluoroacetone (spec. 6.2j) and evacuation (spec. 6.2k) produced additional bands at 1660 and 1580 cm⁻¹. Exposure of this surface to D₂O at 473 K, 16h and evacuation (BT, ½h) (spec. 6.3 l) formed OD bands at 2750, 2710 cm⁻¹ and a broad band centred on 2530 cm⁻¹, increased the 1580 and 1430 cm⁻¹ bands and produced bands at 1520 and 1480 cm⁻¹.

6.2.4 ADSORPTION OF HEXAFLUOROACETONE ONTO A BT, D₂O REDUCED SURFACE

Exposure of the initial surface (spec. 6.4 a) to increasing vapour pressures (spec. 6.4 b-e) removed the 2710 cm⁻¹ band and increased the 2695 cm⁻¹ band (spec. 6.4 b) before decreasing this band and increasing a 2680 cm⁻¹ band which appeared (spec. 6.4 c). Bands due to O-D stretching appeared at 2610 and 2460 cm⁻¹ and bands at 1810, 1770, 1730, 1580, 1520 and 1480 cm⁻¹ were also formed.

Evacuation at BT (spec. 6.4 f) removed the 1810 and weak 1520 cm⁻¹ bands while dosage of D₂O, BT and evacuation (spec. 6.4 g) removed the 1770, 1730 cm⁻¹ bands and decreased the 1515 cm⁻¹ band. Evacuation at 588 K removed all the remaining bands and formed two at 1460 and 1430 cm⁻¹. These bands increased with a second dose of D₂O at 473 K (spec. 6.4 i) together with weak bands at 2740, 2710, 2650 and 2520 cm⁻¹.

Adsorption of hexafluoroacetone (spec. 6.4 j) increased the intensity of the OD region to a broad band and resulted in the appearance and slow increase of a 1580 cm⁻¹ band. Heating the disc in the vapour at 473 K increased the 1580 and 1480 cm⁻¹ bands while the broad OD band decreased to give bands at 2710, 2680, 2600 and 2530 cm⁻¹.

6.3 DISCUSSION AND CONCLUSIONS

6.3.1 PROPERTIES OF HEXAFLUOROACETONE AND DERIVATIVES

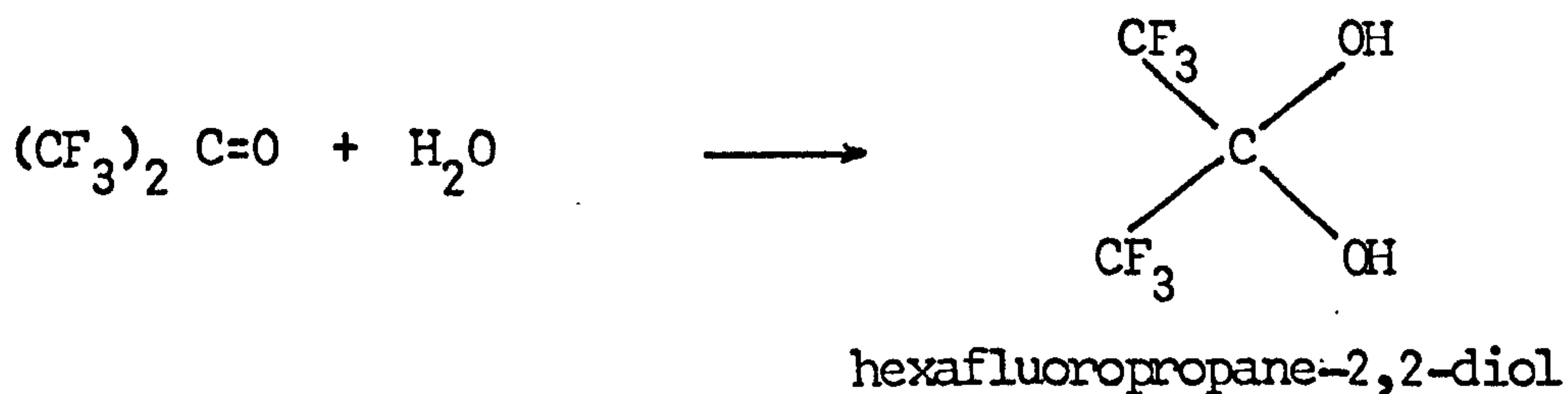
Krespan and Middleton¹³⁵ have reviewed the properties of hexafluoroacetone and those relevant to this work are considered below.

A. General Properties

Hexafluoroacetone has a boiling point of 246 K and is thermally stable to 573 K. The spectrum of the vapour (spec. 6.5) shows bands at 1810 cm^{-1} (C=O stretch)¹³⁶ and 1340, 1274, 1250, 1220 cm^{-1} (asymmetric CF_3 stretches)¹³⁶ in the region recorded in this work.

B. Reaction with hydroxyl groups

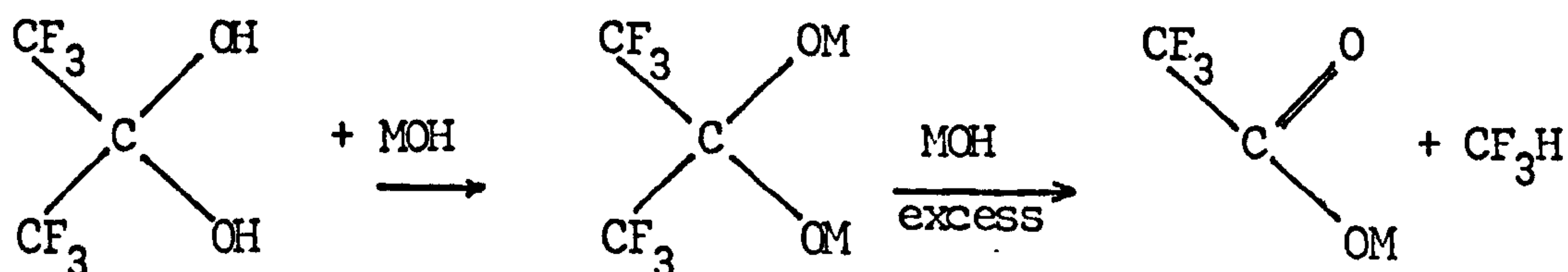
Hexafluoroacetone will react with one equivalent of water to form a fluorinated gem-diol (mpt 322 K).



The gem-diol is very acidic (pK_a 6.58)¹³⁷ and salts may be formed either by reaction with a base or by addition of a base directly to hexafluoroacetone.

C. Properties of gem-diols

Studies carried out on the alkali metal salts^{138, 139} show them to be stable in solution after the addition of one equivalent of base but to decompose on the addition of excess base to the related carboxylate, and in most cases a haloform.



All of the mono alkali metal salts (except lithium) decomposed at 373 K to produce metal trifluoroacetate, metal fluoride, fluoroform, hexafluoroacetone and perfluoropropane-2,2-diol.

6.3.2 BEHAVIOUR OF BANDS

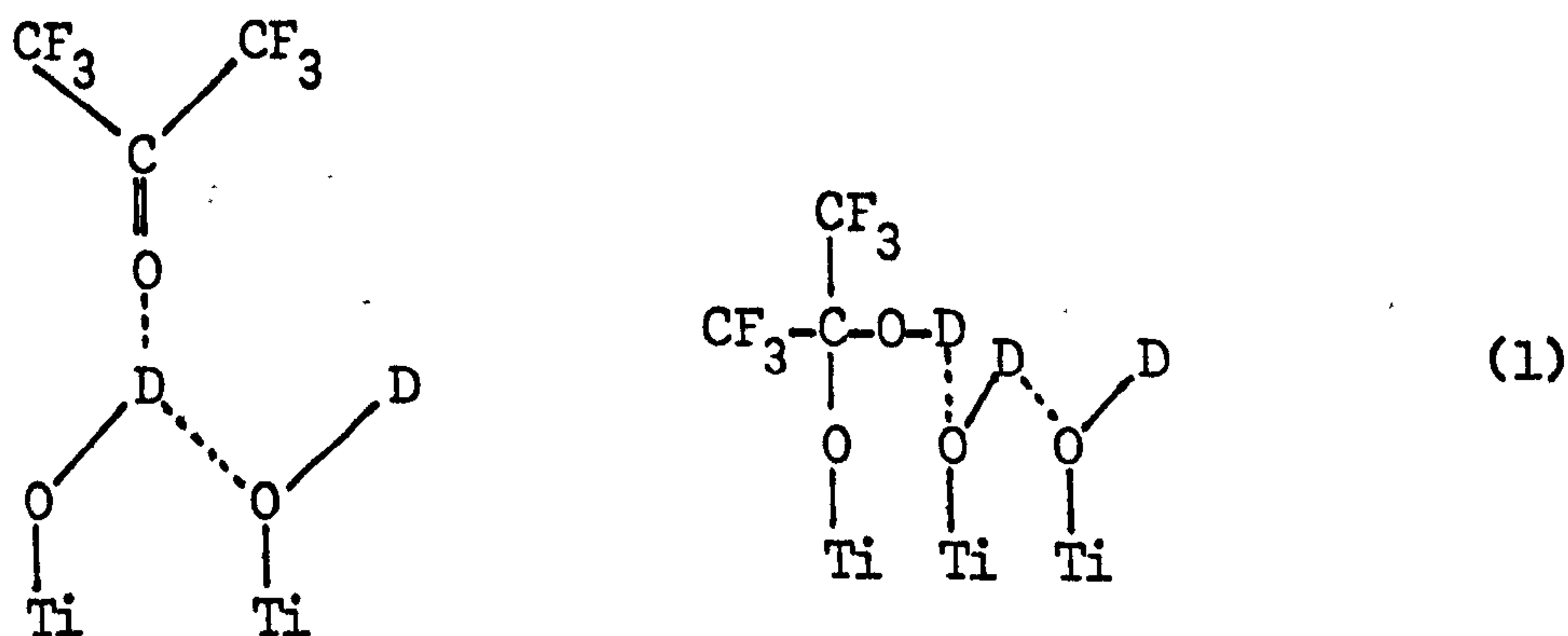
A. Bands in the 4000-2000cm⁻¹ region

Bands not due to surface groups existing on a standard BT, D₂O surface (spec. 6.2 a) occur at 2680, 2610 and 2460 cm⁻¹ when hexafluoroacetone is adsorbed onto a surface with OD groups present, and at 2740 cm⁻¹ when rutile is heated in D₂O vapour after treatment with hexafluoroacetone.

Initial adsorption of hexafluoroacetone (spec. 6.2) results in a change to the O-D spectrum while bands due to the carbonyl group Lewis bonding to the surface are not observed. These observations are in complete contrast to the adsorption of acetone onto the same surface which only Lewis bonds in the initial stages.

The appearance of the 2680, 2610 and 2460 cm^{-1} bands coincides with the reduction in a 2695 cm^{-1} band. Removal of the adsorbed species does not occur with evacuation at BT but removal after evacuation at 373 K restores the intensity of the 2695 cm^{-1} band.

The three bands may be assigned by considering the reactions which might occur when hexafluoroacetone is adsorbed. The reaction with the terminal hydroxyl groups is as follows:



Further reaction to form a bidentate salt would result in the loss of two hydroxyl groups as a water molecule, which is not observed.

The salts $(\text{CF}_3)_2\text{C}(\text{OH})\text{Li}\cdot 1.5\text{H}_2\text{O}$ and $(\text{CF}_3)_2\text{C}(\text{OH})\text{Na}\cdot \text{H}_2\text{O}$ show two bands in the OH region¹³⁸ at approximately 3650 and 3400 cm^{-1} (deuteroequivalents 2690 and 2500 cm^{-1}). The 3650 cm^{-1} may be assigned to the hydroxyl band while the 3400 cm^{-1} band is due to the water of crystallization.

Comparison of these results with those observed indicates that the 2610 cm^{-1} band is due to the hydroxyl group in

the gem-diol salt hydrogen-bonded to a terminal group. This interaction also shifts the 2695 cm^{-1} band of the terminal hydroxyl group to 2680 cm^{-1} .

The 2460 cm^{-1} band together with the increase in the underlying 2500 cm^{-1} due to water on the (100) and (101) planes is due to a hydrogen-bonding interaction with the hexafluoroacetone. The nature of this interaction is not clear from the spectra observed but may involve the reversible formation of a gem-diol which hydrogen-bonds to other water molecules. Such a molecule would have to be strongly bonded in order to remain on the surface after evacuation at BT and it is possible that some other form of bonding may also be present.

The 2740 cm^{-1} represents an OD group of higher frequency than has previously been observed on the rutile surface. It is unlikely to be a hydroxyl band directly bonded to surface titanium atoms but results from a reaction of D_2O with surface species formed on the adsorption of hexafluoroacetone and subsequent heat treatments.

B. Bands below 2000 cm^{-1} (table 6.1)

A series of weak bands are observed on both hydroxylated and dehydroxylated reduced rutile at 1770 and 1730 cm^{-1} and on dehydroxylated rutile at 1710 and 1660 cm^{-1} . The bands are not removed by evacuation at BT but are removed or significantly reduced by the adsorption of D_2O (spec. 6.3 g, 6.4 g) and are in the wavenumber range occupied by C=O stretching vibrations. It

is probable that these bands result from Lewis bonding interactions with the surface. The bands are not observed on the oxidized surface and the sites probably result from defects formed during reduction.

The two bands at 1670 and 1640 cm^{-1} observed during the adsorption of hexafluoroacetone onto the 673 K oxidized surface are shifted 130 and 160 cm^{-1} from the C=O vapour band, indicating that the sites are relatively strong.

The bands at 1580 and 1480 cm^{-1} are observed on all surfaces together with a 1615 cm^{-1} shoulder on the oxidized surfaces. The 1580 cm^{-1} band shifts in the presence of water to 1600 cm^{-1} . The bands are produced by the initial adsorption of hexafluoroacetone on all surfaces except the BF, D₂O oxidized when they appear after the removal of some surface water molecules by evacuation at 373 K. Evacuation at 540 K removes the bands which may be regenerated by adsorbing D₂O onto the disc and evacuating at elevated temperatures (spec. 6.1 j) though readsorption of hexafluoroacetone is usually necessary (spec. 6.2 z, 6.3 j, 6.4 j).

The 1580 and 1480 cm^{-1} bands are typical of carboxylate groups and are assigned to trifluoroacetate species on the surface. Comparison of the bands with those observed¹⁴⁰ for TiO(OCOCF₃)₂ at 1630 and 1470 cm^{-1} supports this assignment. The nature of the decomposition of this species is discussed in section 6.3.3. The

1615 cm^{-1} may be due to trifluoroacetate species on weaker sites than those forming the 1580 cm^{-1} band. The band is not however observed on the reduced surface although it might be hidden under the 1580 cm^{-1} band which is broader on this surface.

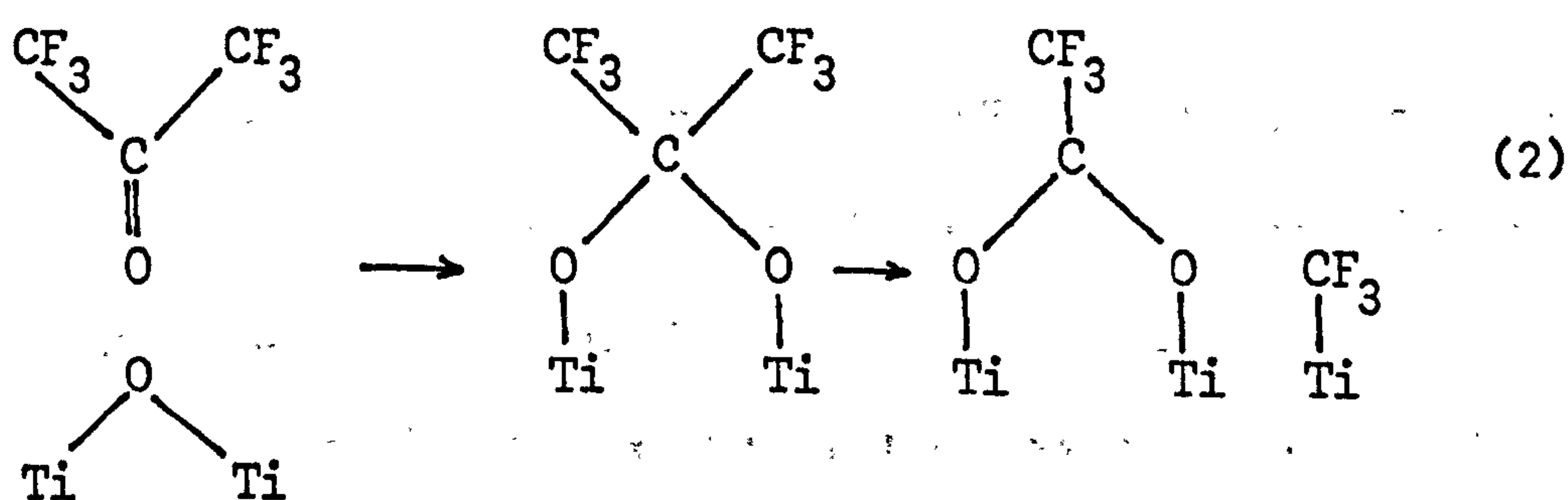
Bands are observed on the reduced surface at 1460 and 1430 cm^{-1} after removal of the trifluoroacetate species by evacuation at high temperatures. The bands are not intense and are due to carbonate groups formed on the decomposition of the trifluoroacetate groups.

Intense bands below 1300 cm^{-1} are observed on the surface due to C-F vibrations but their behaviour is not easily determined due to the low transmittance in this region.

A summary of band assignments is shown in table 6.2.

6.3.3 SURFACE REACTIONS

Adsorption of hexafluoroacetone onto the 673 K oxidized surface results in the formation of trifluoroacetate species which may be formed by reaction of hexafluoroacetone with the oxygen ions, resulting from condensation of row A hydroxyl groups.



The trifluoroacetate species decomposes above 470 K to produce a surface with few sites for the formation of hydroxyl groups (spec. 6.1 i, 6.2 w, 6.4 i) indicating that decomposition products occupy some surface sites. The decomposition¹⁴⁰ of $\text{TiO}(\text{OOCF}_3)_2$ occurs at 540 K to give COF_2 , CF_3COF , CO_2 , CO , TiO_2 and TiF_4 and it is probable that surface species such as Ti-F , Ti-O-CF_3 and Ti-CF_3 are produced from the surface trifluoroacetate.

Adsorption of water and subsequent heating causes condensation of some of these groups, and reactions with D_2O , to reform the surface trifluoroacetate species and a species with an O-D band at 2740 cm^{-1} (spec. 6.1 k).

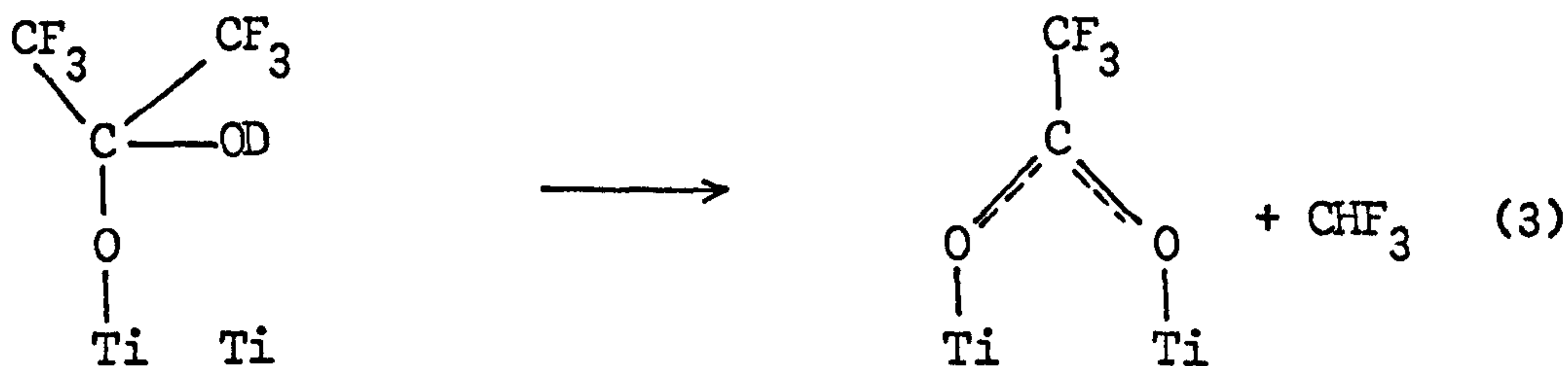
Adsorption onto both oxidized and reduced 673 K surfaces results in bands between 1800 and 1640 cm^{-1} (table 6.1).

The bands are not strong and have been assigned to Lewis bonding of the C=O group in hexafluoroacetone, the number of bands observed indicates that the surface contains more types of Lewis sites than the two ('strong' and 'weak') found in this and other work. It is probable that these sites might arise from a small number of defects, or that steric hindrance causes several different interactions with the same weak or strong sites.

Reactions on the surface of 673 K reduced rutile are similar to those on the oxidized surface with the exception of the bands formed at 1460 and 1430 cm^{-1} (spec. 6.3 i) which result from carbonate species formed during the decomposition of the trifluoroacetate species.

The adsorption of hexafluoroacetone onto the hydroxylated surface differs considerably from that of acetone onto the same surface. Acetone Lewis-bonds to the weak sites and removes water from the stronger sites. Hexafluoroacetone does not bond to the weaker Lewis sites, either because it is a weaker base or is sterically hindered, nor is it able to remove water molecules.

The monodentate salt of the gem-diol is formed on adsorption of hexafluoroacetone onto the hydroxylated surface (equation 1) and rearranges to form the trifluoroacetate if an adjacent site is available. Such a site may be created by removal of water or hydroxyl molecules on heating.



Other reactions on the hydroxylated oxidized surface are similar to those on the dehydroxylated surfaces.

Adsorption of hexafluoroacetone onto the hydroxylated (BT) reduced surface removes the 2710 cm^{-1} isolated hydroxyl band and increases the 2695 cm^{-1} band. In contrast to the oxidized surface, bands due to the formation of trifluoroacetate species were also observed. The removal of the isolated OD group occurs by equation (1) to form the monodentate salt of the gem-diol which cannot hydrogen bond as no adjacent hydroxyl groups are near. The hydroxyl group thus remains free and results in a band at 2695 cm^{-1} coinciding with the row A hydroxyl band.

Absence of water molecules on the reduced surface allows the formation of the trifluoroacetate species by mechanism (2) or (3).

CHAPTER 7

SUMMARY7.1 EXPERIMENTAL PROCEDURES

The basic techniques used in this work are similar to those used by many other workers to record the infrared spectra of vapours or gases adsorbed onto solid surfaces. No attempt has previously been made to adsorb at very low vapour pressures compounds which, if dosed on at room temperature vapour pressure, react to form intense bands. The use of a cryostat in this work to dose on highly reactive compounds at very low pressures has enabled the surface reactions to be closely followed by infrared spectroscopy.

Interpretation of the infrared spectra produced has in some cases been difficult and would have been aided by the use of other techniques such as mass spectroscopy. This was used in certain circumstances but was not generally suitable due to the difficulty of trapping out the small quantities of reaction products.

7.2 THE RUTILE SURFACE

Results obtained in the study of water adsorption and desorption onto rutile were mainly interpreted in terms of the surface planes, while results from the adsorption of acetone, acetic acid and hexafluoroacetone were interpreted in terms of 'strong' and 'weak' Lewis sites on the rutile surface. Some reconciliation of the two approaches was proposed in the discussion of acetone results where it was stated that acetone Lewis bonded to 'weak' sites from which water molecules could be removed by evacuation at beam temperature. Water molecules and hydroxyl groups occupied all the 'strong' sites on which acetone reacted to form mesityl oxide. 'Weak' and 'strong' sites were found to exist on all planes.

It has been proposed² that the two types of site arise from the two bond lengths (axial and equatorial) around the titanium ion, the shorter (equatorial) position being the stronger site. This is not considered acceptable as the acetone results indicate that the row A terminal hydroxyl groups, which are in the axial position, are on 'strong' sites.

The 'weak' sites correspond to those sites onto which a neutral reversible form of water is adsorbed resulting in a decrease of work function but not changing the conductivity (section 1.4.2 and ref. 30). The strong site is presumably responsible for the charged reversible form accompanied by a decrease in the work function and an increase in the conductivity³⁰.

The neutral reversible form of water may be those water molecules producing the 3610 and 3520 cm^{-1} bands which are completely removed by evacuation to 373 K, while the charged reversible form of adsorbed water may produce the 3400 cm^{-1} band which is not removed completely even after evacuation at 673 K.

It is probable that the two types of sites arise from the electrical properties of the surface and the weak sites may be associated with Ti^{3+} ions which have been calculated¹¹¹ to have a lower binding energy than corresponding Ti^{4+} ions. The increase of Ti^{3+} sites occurring on the reduction of rutile therefore increases the number of weak sites and consequently decreases the surface concentration of water at beam temperature. The reduction process however only increases the concentration of Ti^{3+} ions from 0.3% to 1.0% (ref. 20 and section 1.2) of which only 40% are on the surface¹⁷. It is probable therefore that other surface electrical effects act to decrease the amount of water adsorbed on the reduced surface.

7.3 FURTHER WORK

Considerable information has been gained about the nature of sites on the rutile surface in this work but as indicated above further study of the Lewis sites is required.

Further information about the sites might be obtained by infrared study of the adsorption of stronger bases than hexafluoroacetone. However, the importance of the surface electrical properties indicates that studies should be made of the work function and conductivity of oxidized and reduced samples during the adsorption of Lewis bases.

CHAPTER 8

A TECHNIQUE FOR THE STUDY OF THE SOLID/LIQUID
INTERFACE USING INFRARED SPECTROSCOPY

8.1 INTRODUCTION8.1.1 AIM OF THIS WORK

Infrared spectroscopy has been widely used, as indicated in the previous chapters, to study the adsorption of a vapour or gas onto the surface of a solid. The main advantage of the technique is experimental simplicity. There are, however, certain disadvantages:-

- a) It may not be used for the adsorption of solids of low vapour pressure (e.g. fatty acids).
- b) The weight of vapour adsorbed may not easily be determined.
- c) Results from the study of a vapour/solid interface cannot be applied to a liquid/solid interface for the same adsorbent due to the effect of the solvent in the latter case. Thus results from the study of acetone vapour adsorbed onto rutile may differ from those of acetone in hexane adsorbed onto rutile.

The aim of these experiments was to develop a technique for the study of the solid/liquid interface using infrared spectroscopy. The experimental details are included in section 8.2.

8.1.2 OTHER STUDIES OF THE SOLID/LIQUID INTERFACE USING INFRARED SPECTROSCOPY

The following four techniques have been used to study the solid/liquid interface:-

- a) Reflectance spectra of evaporated metal or metal sulphides.
- b) Adsorption onto a powder from solution. Powder removed, dried and infrared recorded by pressing it into a self-supporting, or potassium bromide disc, or supporting it in a nujol mull⁵⁷.
- c) Adsorption onto a powder from solution and transfer of the dispersion to an infrared cell^{118,121-123}.
- d) Adsorption from solution onto a self-supporting disc, all treatments being carried out in a cell attached to a vacuum frame¹²⁴⁻¹²⁸.

Technique (a) is limited in application and in technique (b) the drying and subsequent pressing may result in changes to the adsorbate-adsorbent interaction. Results from the adsorption of acetic acid on alumina¹¹⁸ using technique (c) have been discussed (section 5.3) but it is not a suitable method if atmospheric contamination is to be avoided.

Hasegawa and Low¹²⁴⁻¹²⁶ developed a cell using technique (d) and found the main problems of the technique to be bubbles forming in the liquid due to inadequate degassing, and infrared

bands of the solvent. These bands obscured part of the spectral region under investigation and lowered the instrument response, but could be removed by using a matched cell in the reference beam, although this distorted some bands if compensation was not precise¹²⁴. In later work¹²⁵ a crystal wedge was used in the reference cell to ensure precise compensation.

Using this cell Hasegawa and Low were able to record the spectrum resulting from the adsorption of aniline onto silica¹²⁴, stearic acid onto zinc oxide¹²⁵, silica¹²⁶, and alumina¹²⁶, and of decanoic acid onto magnesia¹²⁶. The solvent in each case being carbon tetrachloride.

Results from the adsorption of stearic acid onto zinc oxide¹²⁵ and alumina¹²⁶ showed the formation of surface stearates. In addition a series of bands due to the disturbed 'wagging' of methylene groups in the hydrocarbon chains were observed. Comparison of these bands with those observed for some stearates indicated that at relatively high surface coverage the chains of surface carboxylate were tilted by about 60° . This band progression observed for stearates on zinc oxide was not observed for alumina indicating the stearate chains to be randomly orientated.

Decanoic acid was adsorbed onto magnesia¹²⁶ from solution and from the gas phase. Comparison of the results showed that although surface reactions to form carboxylates were similar there were considerable differences in the arrangement of the molecules at the surface. In the liquid system the orientation of

the surface carboxylate was regular and the dimers formed at high surface coverage arranged in a similar way to those in solid decanoic acid. The carboxylates and dimers resulting from adsorption of decanoic acid from the gas phase were, however, randomly orientated.

The study of the solid/liquid interface using infrared spectroscopy not only provides a method of studying the adsorption of high boiling point compounds but may also provide information about any regular orientation of surface molecules which does not occur on adsorption from the gas phase, possibly due to an absence of the polarizing effect of the solvent¹²⁶.

8.1.3 INITIAL EXPERIMENTS

The first apparatus was designed and built to record the spectrum of rutile powder immersed in a solution of an organic adsorbate in carbon tetrachloride. The rutile powder was treated and poured into the cell under vacuum to prevent contamination by the atmosphere and the solution then added. As the path length of the cell necessary for the introduction of the rutile powder between the windows resulted in a very high optical density over the whole infrared range, it was decided to use pressed discs.

Rutile was replaced by silica in the experiments because of the reaction with carbon tetrachloride⁴⁹. Other solvents could not be used because of their high optical density.

8.2 EXPERIMENTAL

8.2.1 DESIGN OF THE CELL

The basic requirements of a cell suitable for the recording of solid-liquid interface spectra are:-

- (1) Low path length due to the high optical density of some solvents¹²⁴.
- (2) Attachment to a system in which the solid can be treated at temperatures up to 670 K in vacuo.
- (3) Absence of rubber seals or other possible contaminants.
- (4) Entry and exit tubes to allow the admission of solution into the cell and its subsequent removal.

The first two of the above requirements are the most important and difficult to fulfill since they are mutually exclusive. That is the disc must be treated at high temperatures out of the cell and then lowered between the windows, an operation not possible with a path length comparable with the thickness of the disc. A cell in which the path length could be increased to admit the disc and then closed to decrease the path length to a distance comparable with the thickness of the disc was therefore designed (fig. 8.1)

The cell as originally built had two o-rings in grooves round the variable window which screwed into the fixed part of the cell, the o-rings forming a seal between the variable window and inside of the cell body.

This design was not successful because the o-ring seal failed to hold a suitable vacuum and the turning motion of the variable window when screwed up cracked the disc. The screw threads were subsequently replaced by bolts which screwed into the main body of the cell. The failure of the o-ring seals prevented the lowering of the disc into the cell under vacuum and an alternative procedure was devised whereby the variable window holder would be bolted up to the cell base via a teflon flange to form a vacuum tight seal when the disc was under treatment or in the cell. Increasing the path length in order to lower the disc into the cell would break this seal and allow air to leak in. This was to be prevented by filling the apparatus with dry oxygen or nitrogen at above atmospheric pressure. After lowering the disc into the cell the variable window could then be bolted back onto the cell body to restore the seal.

The disc holder may also limit the minimum cell path length possible. Hasagawa and Low¹²⁵ used stepped windows and a holder which fitted outside them to overcome this problem. However it was decided in this work to press a thin platinum wire into the disc and attach this to the lowering mechanism. In later work¹²⁷ a platinum wire holder was used.

The cell, as described in detail in section 8.2.2, differs from that in reference 127 due to subsequent modifications made. These were the replacement of the magnetic lifting system by a modified grease-free tap and the use of a thicker teflon seal which increased the path length and allowed the disc to pass into the

cell without breaking the seal. The increase of path length did not affect the spectra recorded as the carbon tetrachloride bands were not in the frequency range studied¹²⁷.

The advantages of the cell used in this work over that used by Hasegawa and Low¹²⁴⁻¹²⁶ are its ease of operation, lower path length (in the original cell) and the movement of liquids under a pressure of inert gas which prevented bubbles forming¹²⁴. The use of a reference cell in this work was not considered necessary due to the narrow path length of the cell and difficulty in obtaining an exact compensation.

8.2.2 DESCRIPTION OF CELL (fig. 8.1)

The lower section of the cell consisted of a brass ring into which a calcium fluoride window (5cm diameter) was fixed with araldite. A tube at the bottom of the cell connected to the vacuum frame was used for draining liquids from the cell and as a vacuum or gas line. Discs entered the optical section of the cell via a flat tube (2.5 x 0.5 cm) through which passed two brass tubes, attached to the vacuum frame (fig. 8.2) via metal to glass seals, one being used for evacuation of the cell and the other as an inlet for liquids.

The other calcium fluoride window was fixed with araldite onto a brass ring and bolted to the cell base via a teflon seal between a knife edge and opposing groove (the bolts are only shown in the front view, which is of the cell without the variable

window). The vacuum attainable with this arrangement was 10^{-2} N m⁻² and the path length 0.7mm.

The lifting system (fig. 8.3) was similar to that used by Hasegawa and Low¹²⁴ and consisted of a 4cm diameter tube, 35cm high, onto which was attached an inverted 'U' of 1cm diameter glass 30cm high. Two soft iron weights sealed in glass, one in each arm of the 'U', were connected by a nylon thread. A thin pyrex rod was hooked onto the weight passing into the wide tube, to which the silica disc was attached using 2cm of platinum wire. The disc was raised or lowered using magnets to move the weights. The modified grease-free tap used later¹²⁷ had the disadvantage of possible leakage through the barrel but was more smooth in its operation than the system used here.

The disc was heated at the middle of the tube, opposite a thermocouple pocket, by a surrounding furnace. Asbestos card (not shown in the diagram) was fitted round the tube at each end of the furnace to prevent a through draught of hot air.

The wide tube of the lifting mechanism was sealed to a thick glass flange clamped, via an o-ring, to a circular brass plate on top of the flat tube of the cell. The disc was guided into the flat tube by a stainless steel funnel.

Admission of gas to the lifting mechanism was via a Rotaflo tap connected, via a polythene tube, to the gas line (fig. 8.2) on the frame. The gas left through one of the vacuum

lines attached to the cell base, thus allowing treatment of the disc in a flow of gas.

8.2.3 VACUUM FRAME

The diagram of the system (fig. 8.3) is mainly self-explanatory. The pumping system was that used for the solid vapour experiments and has been described (2.2.1). All taps were grease-free (as described 2.2.1) and could be removed in order to add liquids into the storage vessels. Liquids were transferred from the storage vessels by condensing the vapour in a burette using cotton wool, soaked in liquid nitrogen, wrapped round the burette.

A gas bleed, consisting of a thin glass tube (diameter 1mm) immersed under 1cm of mercury, was attached to the frame to allow gas to flow out at 1cm pressure ($1.33 \times 10^2 \text{ k N m}^{-2}$) above atmospheric.

8.2.4 REAGENTS

A. Silica

Sample used was Aerosil 200 (ref S41/542834) from Bush, Beach and Segner Bayley Limited. Details of pressing and treatment in the cell are given in 8.2.6.

B. Carbon Tetrachloride

Spectroscopic grade, dried and stored on the vacuum frame over calcium chloride. Degassed by freeze-thaw method.

C. Ether

A.R grade, dried over molecular sieve.

D. Oxygen, Nitrogen

From gas cylinders, passed through molecular sieve previously dried at 520 K under vacuum.

8.2.5 SPECTROMETER

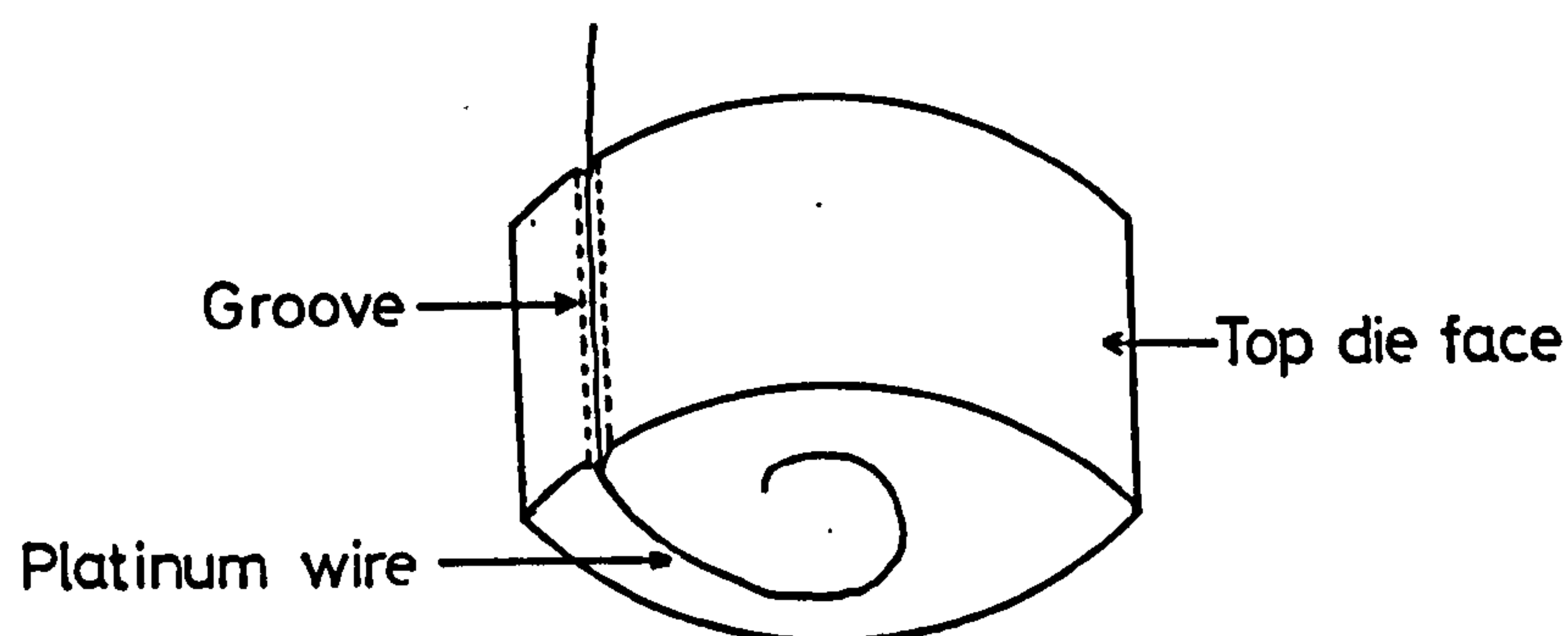
Results were recorded on the Perkin-Elmer 257 previously described. Due to the higher transmittance of the silica discs, compared with rutile, which became transparent in carbon tetrachloride the slit width was 1 with a gain setting to give the noise levels shown in the spectra (spec. 8.1).

8.2.6 OPERATION

A. Pressing of the silica disc

0.2g of silica were weighed, tipped onto the bottom die face and spread to an even thickness. Approximately 2.5cm of

thin platinum wire was placed in a groove engraved in the top die face and bent so that 1cm lay along the bottom surface of the die (see below).



The top die was then placed on the silica powder and pressed to 74 MN m^{-2} (5 tons/sq.in), the pressure being released immediately to prevent the disc sticking to the die faces. The die faces were removed after attaching a short length of thick platinum wire to that pressed in the disc and the disc suspended in the lifting system as described. The lifting system was then clamped to the cell.

B. Treatment of the disc

The disc was raised to the centre of the furnace and with the adjustable cell window screwed up to the teflon seal the cell and frame were evacuated to 10^{-2} N m^{-2} . Oxygen was passed

rapidly through the molecular sieve and out of the adjacent manometer before shutting off the pumping line and other parts of the system from the cell and main line. Oxygen was then bled slowly into the cell using the tap on the lifting system ensuring, by use of the manometer, that pressures in the molecular sieve and cylinder valves remained above atmospheric. When the cell and main line were full of oxygen the rate of flow was decreased, the manometer shut off and the gas allowed to flow through the cell and lifting system into the main line and out of the gas bleed previously described.

After treatment of the silica disc in the flow of oxygen (673 K, 2h) the cell and main line were evacuated and the disc allowed to cool. Nitrogen was then introduced into the cell, as described for oxygen, except that the gas flowed through the bottom cell exit and out of the gas bleed at the initial high flow rate. The bolts holding the adjustable window were unscrewed by 2mm and the window pulled out to allow the disc to be lowered onto the cell. The window was bolted up against the teflon seal, the upper gas exit from the cell to the main line was opened and the exit at the bottom of the cell closed.

Nitrogen was admitted to the rest of the vacuum frame after transferring solute and solvent to the burettes. After recording the spectrum of the disc in nitrogen and immersed in solvent, the required volumes of solute and solvent were run into the mixing tube and agitated using a piece of soft iron sealed in glass and moved by a magnet. This system did not permit an accurate determination due to the small quantities involved and it

was subsequently modified¹⁴¹. The solution was run into the cell after mixing.

The presence of a flow of nitrogen above atmospheric pressure not only prevented the contamination of the discs by the neoprene o-ring but prevented the formation of bubbles in the liquid as observed by Hasegawa and Low¹²⁴.

After recording the spectrum of the disc immersed in the solution the gas flow was shut off and the liquid removed via the bottom exit and backing line. The disc was then thoroughly evacuated before re-admitting nitrogen and a solution of increased concentration.

8.3 RESULTS AND DISCUSSION

The spectrum of the initial surface (spec. 8.1a) showed bands at 3740 and 3680 cm^{-1} due to isolated and hydrogen-bonded hydroxyl groups respectively⁵.

Immersion of the disc in carbon tetrachloride (spec. 8.1b) increased the transmittance of the disc and shifted the 3740 cm^{-1} band to 3680 cm^{-1} . The path length of the cell was determined as 0.7mm by placing a variable path length cell containing carbon tetrachloride in the reference beam in order to precisely remove the solvent bands.

Increasing concentrations of diethyl ether (spec. 8.1c-e) shifted the isolated hydroxyl group to 3230 cm^{-1} with a resultant decrease in intensity of the 3680 cm^{-1} band. The shift ($\Delta\nu_{\text{OH}}$) of 460 cm^{-1} is in close agreement with observations from the gas phase adsorption of ether which give shifts of 450⁵⁸, 460¹²⁹, 500¹³⁰ and 450¹³¹ cm^{-1} .

Bands due to the adsorption of ether were also observed at 2980, 2960, 2880 cm^{-1} , due to C-H stretching vibrations and at 1490, 1445, 1415 and 1385 cm^{-1} . These bands below 1500 cm^{-1} were partially obscured by silica bands.

Removal of the liquid from the cell and subsequent evacuation (spec. 8.1 f-h) decreased the 3230 cm^{-1} band and increased the 3740 cm^{-1} isolated OH group. The 3680 cm^{-1} band

remained relatively constant. The final surface (spec. 8.1 i) was similar to the initial surface (spec. 8.1a).

The results obtained from the adsorption of ether showed that the cell was suitable for the study of the solid/liquid interface using infrared spectroscopy and further studies have now been carried out using it^{127,128}.

8.4 FURTHER WORK

8.4.1 DISC IMMersed IN A LIQUID

Marshall and Rochester^{141,142} modified the design of the original cell together with the surrounding system and were able to measure the spectra of adsorbed species and the weights of solute adsorbed, both as a function of solute concentration.

The basic problem of bands due to the solvent still remains. While it is not serious with carbon tetrachloride, which has few bands in the $4000-1000\text{ cm}^{-1}$ region, it becomes a problem with other organic solvents most of which have much higher optical densities. Solvent bands may be eliminated by using a cell in the reference beam of identical path length but instrument response may be poor¹²⁴.

Solvent bands may also be removed by running off the solution in the cell until only the bottom of the disc remains in contact with the liquid, the intention being that the whole disc remains in equilibrium with the solution by capillary action. The disadvantage of this method is that any equilibrium between the solute and surface may be changed by removal of the solution. There is also the possibility that the heat of the infrared beam may evaporate the solute and solvent making constant temperature recordings difficult and disturbing any surface equilibria.

The lowest path length attainable is of necessity equal to the thickness of the disc. Since with this path length the disc cannot be lowered between the windows, one window must be adjustable, preferably while maintaining a vacuum in the system.

The design of the cell described in this work has been modified (fig. 8.4) to allow the adjustable window to move up to the disc and reduce the path length to the thickness of the disc. The modifications are as follows:-

- (1) A flexible seal has been introduced in the adjustable window flange between that part to which the window is attached and the ring bolted to the main body via a teflon seal. The flexible seal is of metal and could consist either of a concertina metal tube of the type used in some glass-metal joints (A in fig. 8.4) or of two thin stainless steel rings bonded together on the outer edge with araldite and to either part of the adjustable window on the inner edge (B in fig. 8.4).
- (2) The two circular 5cm calcium fluoride windows are replaced by two 2.5 x 1.3 cm windows of the same material. The use of rectangular windows allows a disc holder to be used which passes outside the windows. These are not therefore recessed into the cell base as in the original cell and are attached with araldite over 2.0 x 0.6 cm holes in the cell body and adjustable flange. The circular design of the cell has been retained since it may easily be machined on a lathe. The proposed cell would be constructed from stainless steel.

- (3) The teflon seal in the main cell has been replaced by a copper o-ring clamped between a knife-edge and groove. This type of seal has been used in a later cell with good results¹⁴¹, since a higher vacuum is attainable without danger of contamination.
- (4) A cell holder must be used for rutile as the disc cracks if any attempt is made to press a wire in it or pass wire or quartz through it. A suitable cell holder (fig. 8.5) would be two 3mm glass rods about 5cm long, joined at the top with a 3mm rod and curved in at the bottom. The disc would be held between the two rods in a groove. The cell is designed with a U-shaped groove for the holder and also to ensure the disc rests against the fixed window. This allows movement of the adjustable window without disturbing the disc.
- (5) The rubber o-ring at the junction between the cell base and lifting system has been replaced by a metal seal which reduces the risk of contamination. The glass flange at the bottom of the lifting system has been replaced by metal and a metal-glass seal used to attach the glass tube of the lift.

The cell as described would be used in conjunction with the liquid system used by K Marshall in his work¹⁴².

8.4.2 POWDER IMMERSSED IN A LIQUID

In previous work it was found difficult to fill a narrow path length cell with powder. The variable path length solid-liquid cell could be used for powders using the same procedure as for discs. The cell windows would be separated while the powder was introduced (see below) and then pressed lightly together to remove the 'dead space' between the solid particles. A trial and error method would be required to determine the path length for filling, sufficient to give a suitable path length for recording of spectra. In addition the cell could be filled with or without solvent present, or with a slurry.

The proposed cell is shown in figure 8.6 (front view is with the adjustable window removed) and modifications to the above cell (fig. 8.5) necessary for the recording of powder-liquid spectra are as follows:-

- (1) All 'dead' space in the cell, for example for the disc holder, can be eliminated.
- (2) The liquid exit tube at the bottom of the cell must be plugged with a filter to prevent solid passing out of the tube (not shown in figure).
- (3) The lifting system used for discs must be replaced by a system capable of treating powder and introducing it into the cell under vacuum. A system which was successfully used for treating powders is shown in fig. 8.7

The solid is heated in glass trucks mounted on short lengths of glass tubes through which passes a long glass tube, mounted in a wide bore tube sealed at both ends. The trucks are balanced by nails sealed into glass either side of each truck and are moved, and tipped, using a magnet. Powder is introduced into the trucks by removing the barrel of a Rotaflo tap and inserting a long funnel. The tap may also be used to admit gas into the system.

The powder treatment 'train' is attached to the cell by a wide bore glass tube with a metal flange and metal o-ring as considered in the disc system. The cell would have a circular tube forming a funnel (not shown) unlike the disc system which has a flat tube to the optical part of the cell.

This system can be used to treat all solids under a pressure of inert gas but powders such as silica may not be evacuated as they pass into the rest of the vacuum system. The powders may be tipped directly into the cell, or tipped into the liquid in a separate vessel, agitated using a mechanical stirrer or ultrasonic bath, and the resultant slurry run into the cell.

APPENDIX I

TABLES

TABLE 2.1

Specification for the Perkin-Elmer 257

Infrared Spectrometer

Abscissa	Range	4000-625 cm^{-1} grating change 2000 cm^{-1}
	Accuracy	$\pm 5 \text{ cm}^{-1}$ at 3000 cm^{-1} $\pm 2.5 \text{ cm}^{-1}$ at 1750 cm^{-1}
	Repeatability	3 cm^{-1} at 3000 cm^{-1} 1.5 cm^{-1} at 1750 cm^{-1}
Ordinate	Range	0 to 100% linear in transmittance
	Accuracy	$\pm 1\%$ of full scale
	Repeatability	4000 to 2000 cm^{-1} within $\frac{1}{2}\%$ full scale
Resolution	slit program 6	4 cm^{-1} at 3000 cm^{-1} 2 cm^{-1} at 1000 cm^{-1}
Scan speed	slow	100 $\text{cm}^{-1}/\text{min}$ 4000-2000 cm^{-1} 50 $\text{cm}^{-1}/\text{min}$ 2000-625 cm^{-1}

TABLE 2.2

Spectrometer settings for Rutile

Wavenumber cm^{-1}	<u>OXIDIZED</u>					<u>REDUCED</u>						
	Initial Transmittance	Slit Program	Gain	Response ^a	Initial ^b Trans.	Slit Program	Gain	Response	Initial ^b Trans.	Slit Program	Gain	Response
4000	60	7	9.8	C	40	7	15	B	40	7	15	B
3500	50	6	9.8	C	40	7	15	P	40	7	15	P
3000	60	5	9.8	C	40	7	9.5	C&P	40	7	9.5	C&P
2500	60	5	9.8	C	50	7	9.5	C	50	7	9.5	C
2000	80	5	7.5	C	60 or 70	7	7.5	C	60 or 70	7	7.5	C

a. C = Correct B = Bad P = Poor

b. Varied with sample

TABLE 3.1

ASSIGNMENT OF BANDS OBSERVED ON THE
OXIDIZED RUTILE SURFACE

Bands (cm^{-1})		Assignment
OH	OD	
3700	2720	Isolated terminal hydroxyls on (110) plane
3680	2710	Terminal hydroxyls perturbed by water molecules
3655	2695	H-bonded terminal hydroxyls on (110) plane
3610	2660	} Surface hydroxyl groups H-bonded to molecular water or water molecules coordinately bonded to surface (110)
3520	2600	
3420	2535	Bridged hydroxyl groups on (110) plane
3400	2500	Water molecules on (101), (100), (111), (211) planes
1620	-	ν_2 bending vibration of H_2O molecules

TABLE 3.2

FUNDAMENTAL BANDS OF H₂O AND D₂O⁶⁴ (cm⁻¹)

Mode	H ₂ O		D ₂ O	
	Vapour	Liquid	Vapour	Liquid
V ₃ Antisymmetric	3757	3400	2788	2500
V ₁ Symmetric	3653	3280	2767	2389
V ₂ Bending	1595	1645	1178	1220

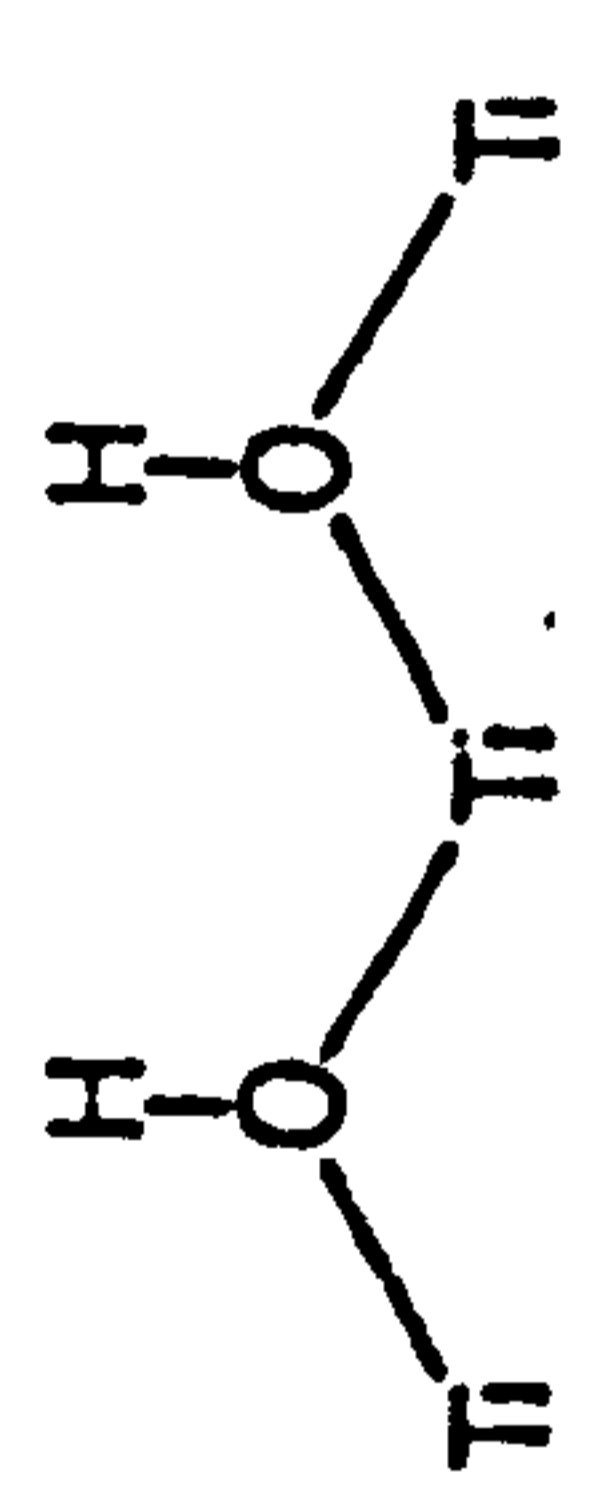
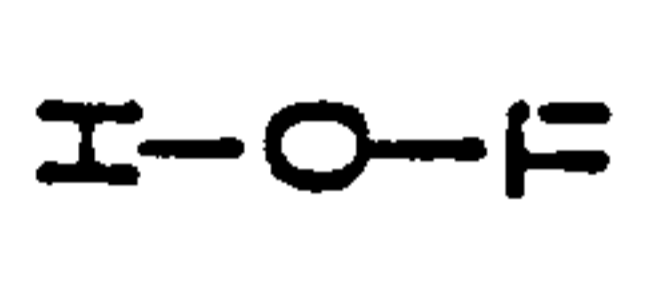
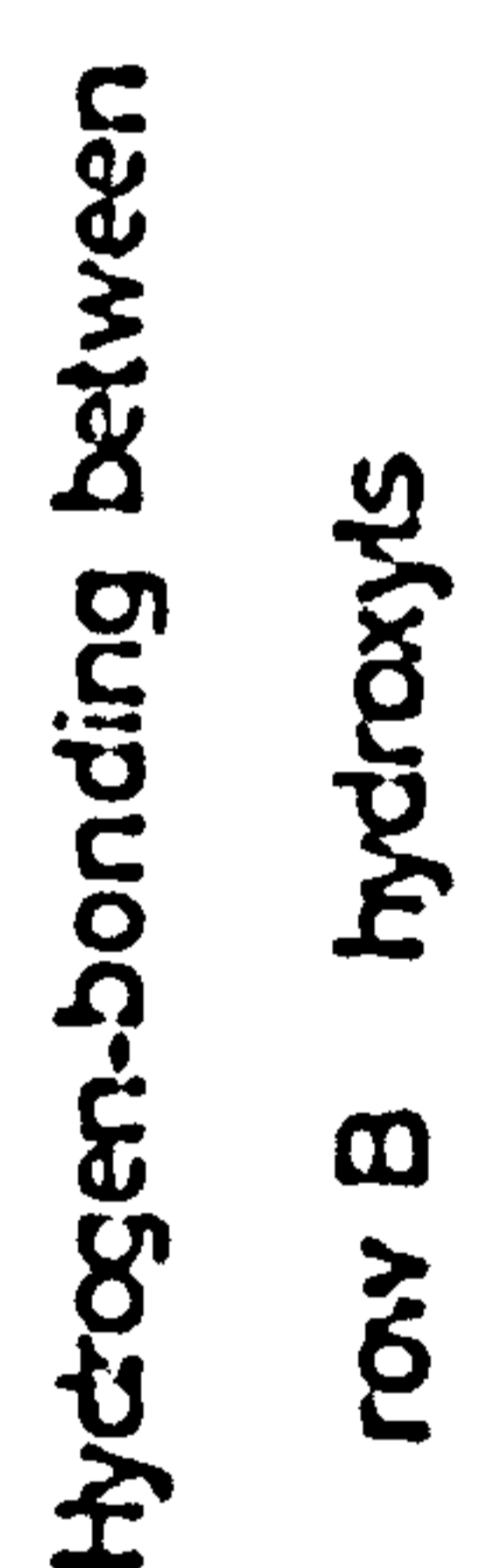
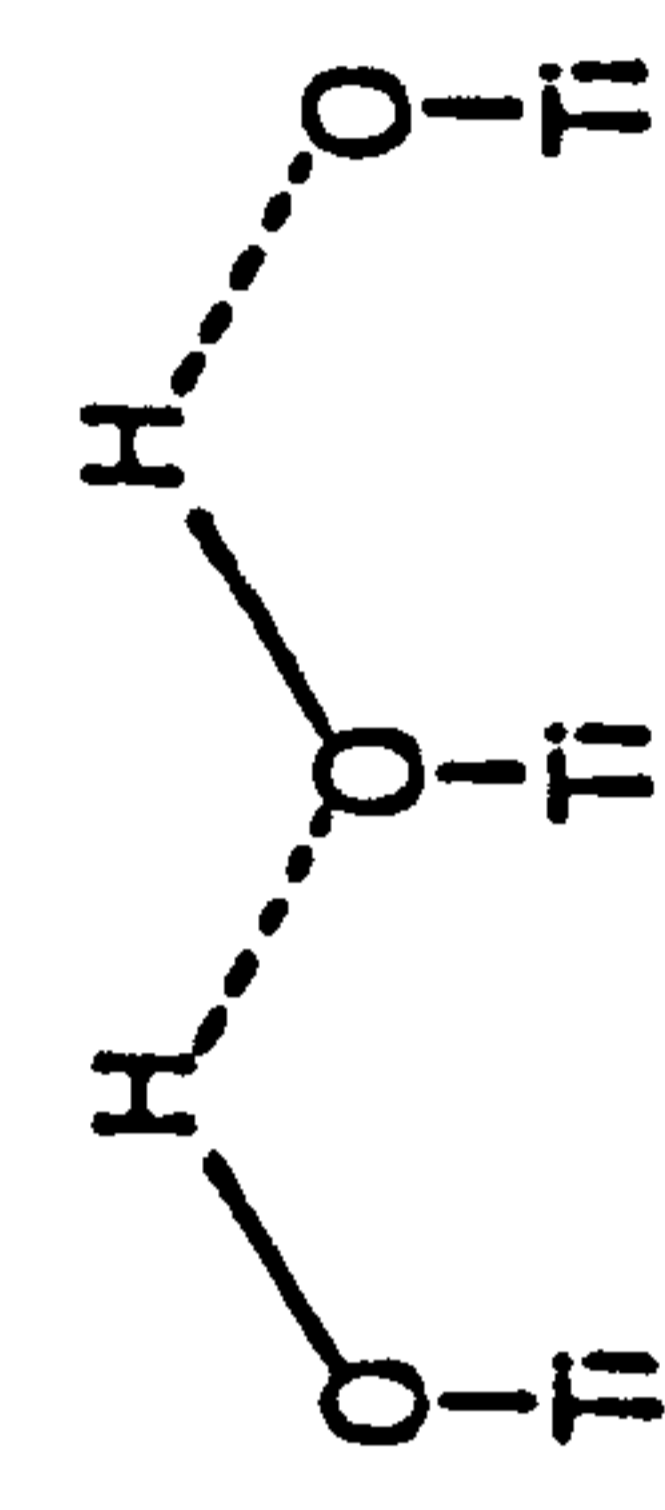
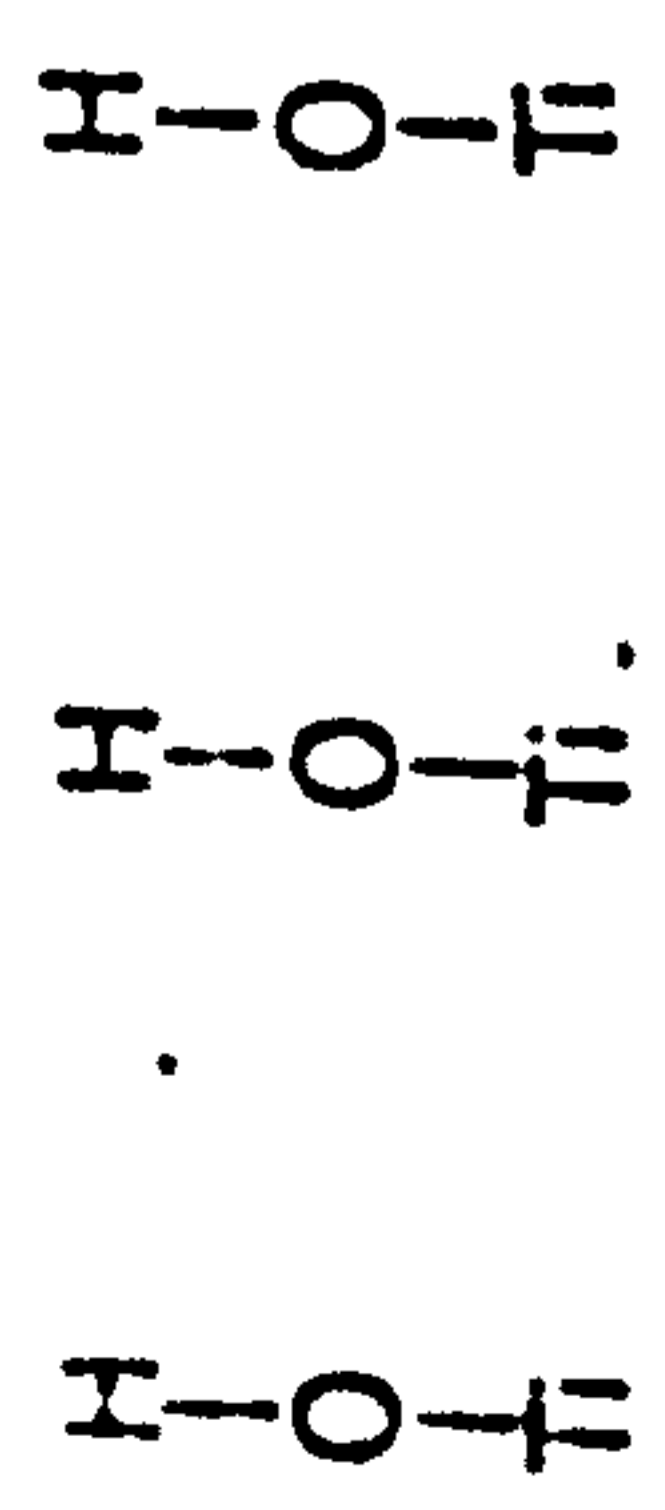
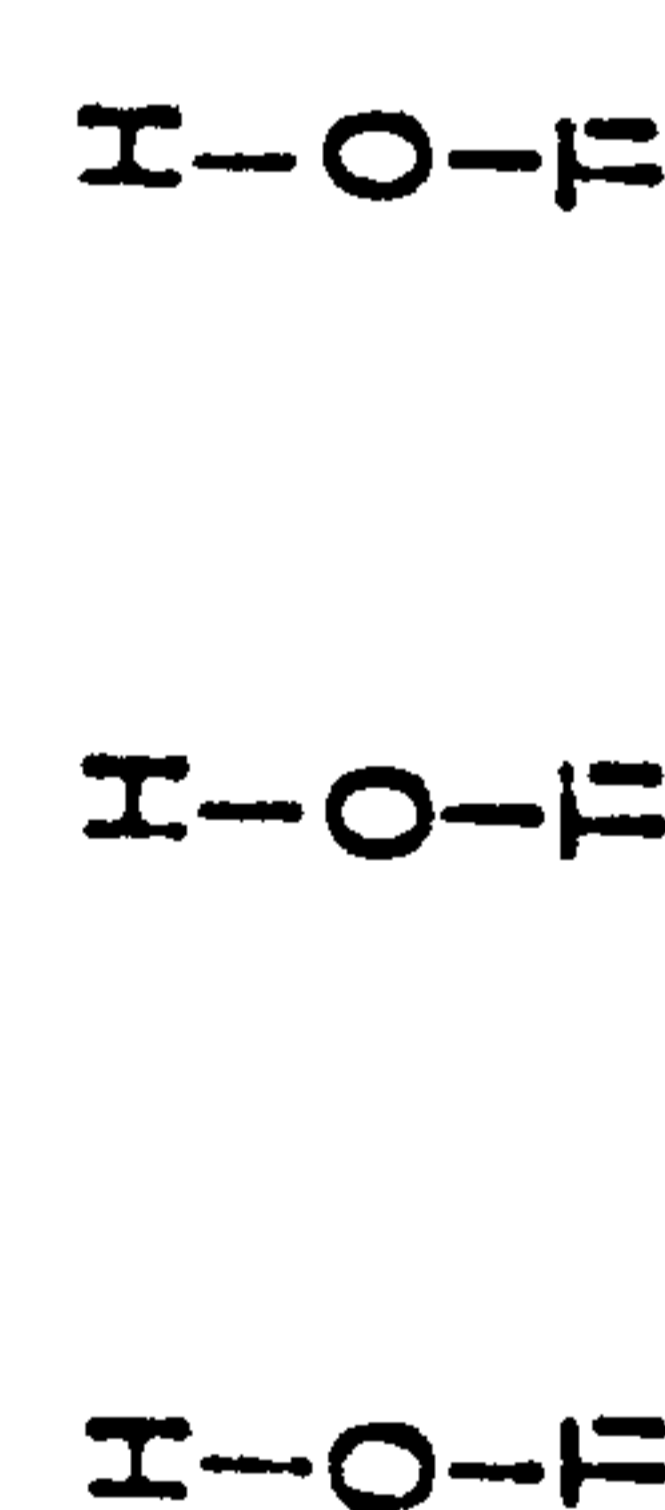
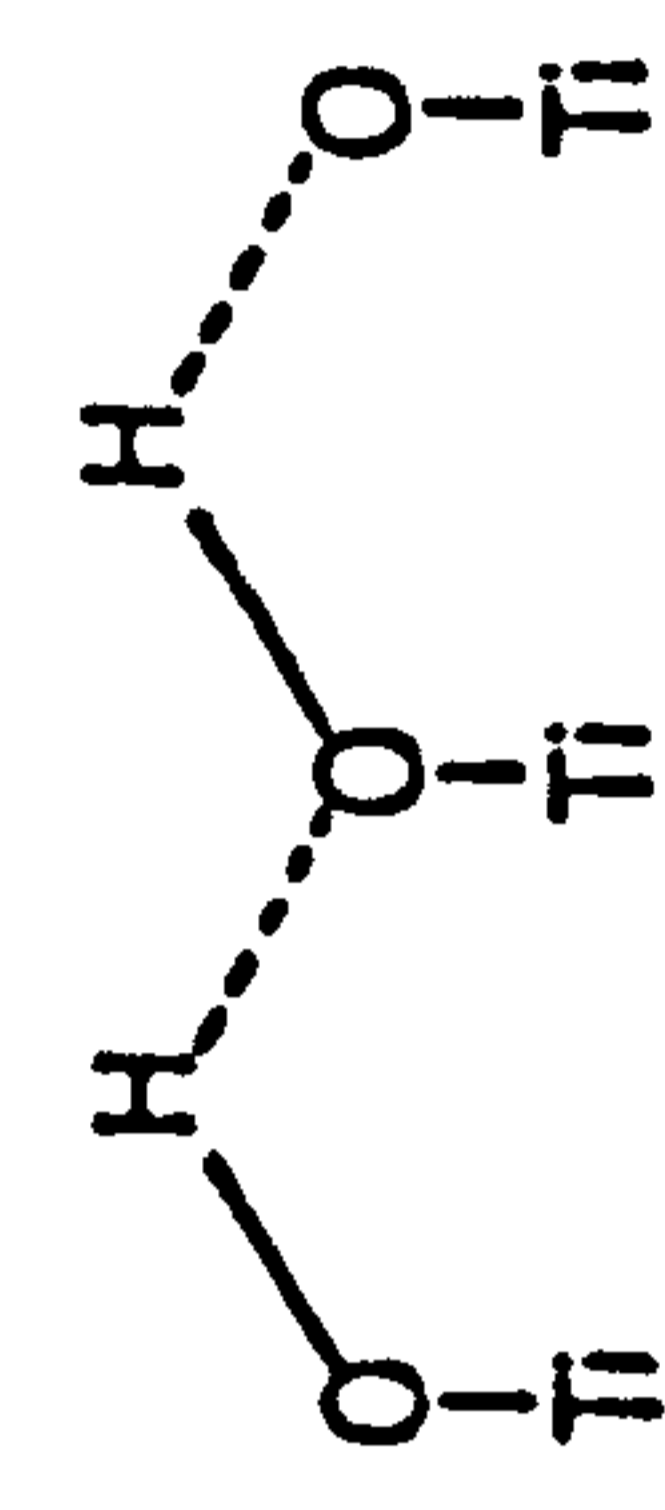
TABLE 3.3

OCCURRENCE OF PLANES EXPOSED ON A RUTILE CRYSTAL

Plane Exposed	Occurrence (%)	Coordination of Surface Ions	
		Ti	O
110	60	5,6	2
100 and 010	5	5	2
101 and 011	10	5	2
111	10	3	2
211	15	3	2

TABLE 3.4

BANDS OBSERVED ON THE RUTILE SURFACE
IN OTHER STUDIES AND THEIR ASSIGNMENTS

Bands (cm ⁻¹)	P Jones and J A Hockey ^{41,42}	P Jackson ^{1,10}	J Ramsbotham ²	M Primet et al ⁴⁹
3700	not observed	<u>Row B bridged hydroxyls</u> 	<u>Isolated terminal hydroxyl</u> 	Isolated OH group (observed 3685 cm ⁻¹)
3680	ν ₃ vibration water on (101) face	Hydrogen-bonding between row B hydroxyls 	Perturbed isolated hydroxyl groups 	not observed
3655	<u>Row A hydroxyls</u>  (observed 3650 cm ⁻¹)	<u>Row A (terminal) hydroxyls</u>  (observed 3570 cm ⁻¹)	<u>Row A hydroxyls H-bonded</u> 	Hydrogen-bonded OH groups on adjacent equatorial oxygen ions 296 pm apart

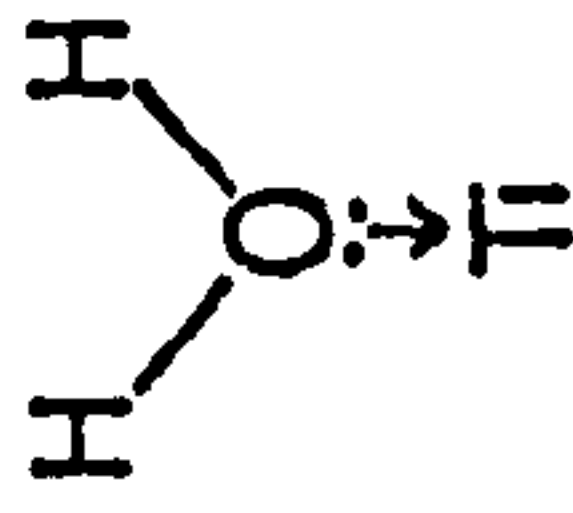
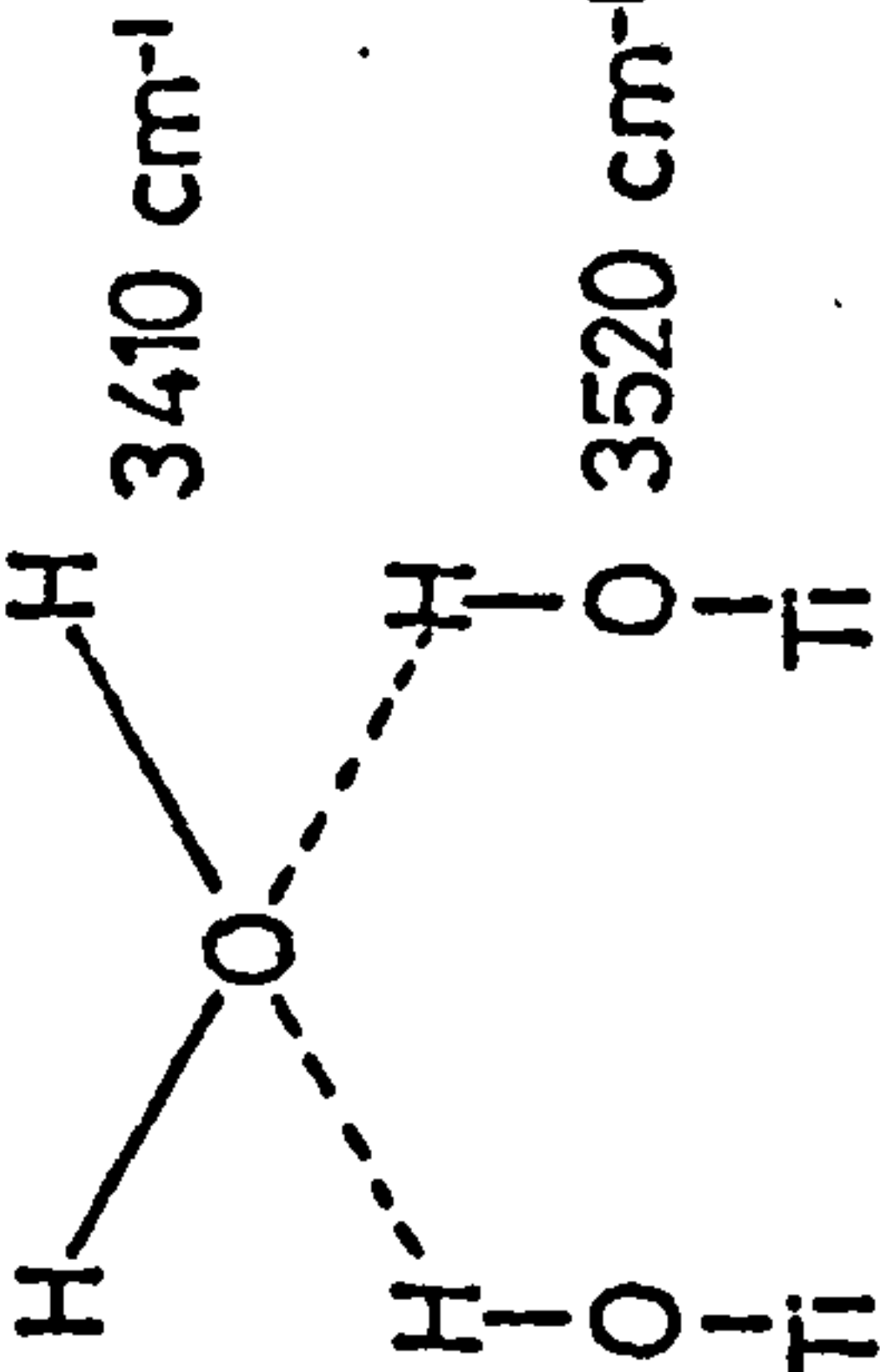
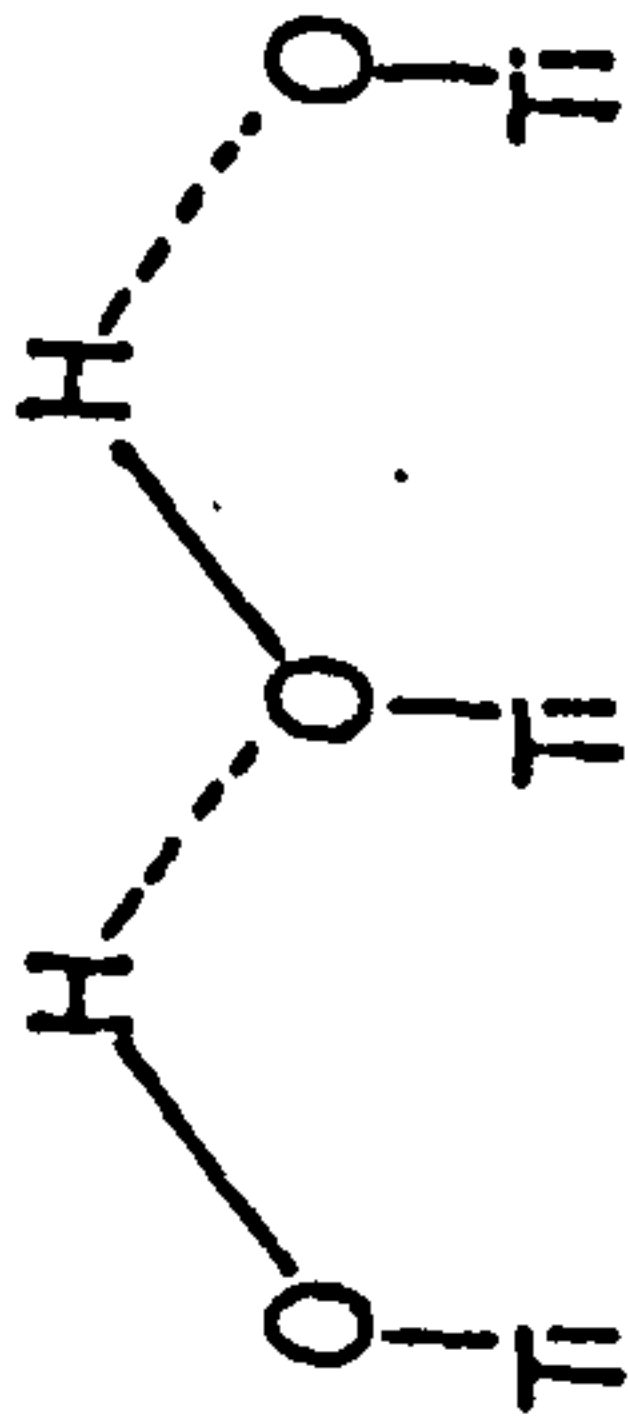
3610	γ_1 vibration water on (101) face	(observed 3615 cm^{-1}) mixture interaction of water with various OH groups	<u>Coordinated water</u>  (observed 3620 cm^{-1})	not assigned
3520	fundamental OH stretching vibration water on (100) face (observed 3550 cm^{-1})	or effect OH species on physisorbed water (observed 3530 cm^{-1})	Terminal hydroxyls hydrogen-bonded to water  Hydrogen-bonded water molecules (observed 3410 cm^{-1})	not assigned
3420	Row B hydroxyls (observed 3410 cm^{-1})	H-bonded row A hydroxyls 	Hydrogen-bonded OH groups on adjacent equatorial oxygens 253pm apart (observed 3410 cm^{-1})	not assigned
3400	not observed	strongly physisorbed water (observed 3350 cm^{-1})	water adsorbed in surface defects and pores (observed 3350 cm^{-1})	not assigned

TABLE 3.5

CALCULATED O...O DISTANCES FOR HYDROGEN-BONDED
HYDROXYL GROUPS ON THE RUTILE SURFACE

Hydrogen-bond Wavenumber	Shift from 3700 cm ⁻¹	O...O Distance (pm)
3680	20	304 ± 5
3655	45	298 ± 5
3610	90	292 ± 5
3520	180	272 ± 5

O...O distances calculated from ref. 1 using figs. 5.1b and 2.1a as described on page 190 of reference

TABLE 4.1

BANDS OBSERVED BELOW 2000 cm^{-1} AFTER ADSORPTION

OF ACETONE h_6 OR d_6 ONTO A RUTILE SURFACE

SURFACE ADSORBATE	<u>OXIDIZED</u>				<u>REDUCED</u>	
	673 K	BT	373 K	673 K	BT	BT
H_2O	D_2O	D_2O	D_2O	D_2O	D_2O	D_2O
d_6	h_6	d_6	h_6	d_6	d_6	d_6
	1685	1685	1685	1685	1670	1670
	1670	1670	1660	1660	1670	1670
	1645	1645	1595	1595	1645	1645
	1580	1580	1595	1595	1580	1580
	1540	1540	1540	1540	1540	1540
	1510	1510	1510	1510	1510	1510?
	1465	1465	1465	1465	1480	1480
	1440	1440	1440	1440	1425	1425
	1425	1425	1380	1380	1425	1425
			1360	1360		
			1345	1345		

TABLE 4.2

THE POSITIONS OF INFRARED BANDS DUE TO CARBONYL
STRETCHING VIBRATIONS OF LEWIS ACID COMPLEXES
CONTAINING ACETONE

Compound	Wavenumber cm^{-1}	Shift cm^{-1}	Reference
Acetone liquid	1715	-	This work
TiCl_4 .acetone	1665	50	99
HfCl_4 .2acetone	1660	55	101
	1630	85	
ZrCl_4 .2acetone	1661	54	101
	1631	84	
SnCl_4	1650	65	102
BF_3 .acetone	1640	75	103

TABLE 4.3

SPECTRA OF ACETONE ADSORBED ON METAL OXIDES --
BANDS OBSERVED IN THE 1700-1580 cm⁻¹ REGION

OXIDE	BANDS (cm ⁻¹)			REFERENCE
Alumina	1692	1625	1600	85
	1700	1635	1590	87
	1685-1703	1612-1629	1559-1579	89
Rutile	1689		1600	85
	1685	1660	1595	This work
Magnesium Oxide	1700	1650	1610	112
Nickel Oxide	-	-	1580	112
Compare:				
Mesityl Oxide				
adsorbed onto		1660	1595	Spec. 4.8
rutile				

TABLE 4.4

BANDS ASSIGNED TO CARBOXYLATE SPECIES

ADSORBED ON OXIDE SURFACES

Adsorbent	Adsorbate	Bands cm ⁻¹				Ref.	
Alumina	Ethanol	1572	1466	1390 ^b	1340	105	
	2-propanol	1575	1465	1375		88	
	Acetic acid	1585				85	
	Acetic acid	{	1590	1465			118
			1560	1420			
	Acetone	1575	1465			85	
	Acetone ^c	1590	1470			87	
	Acetaldehyde	1585	1470			87	
Titania	Acetic acid ^a	1555	1410	1450	1340	47	
	Acetic acid ^c	1545	1460		1315	85	
	Acetone ^c	1556	1527	1445		85	
Magnesium oxide	Acetic acid ^c	{	1560	1440		1320	117
			1530	1410			
	Acetone	1572	1406			112	
Nickel oxide	Acetone	1556	1395			112	
	CH ₃ COO [⊖]	1556	1413	1456	1344	106	
	CD ₃ COO [⊖]	1545	1406	1031	1085		

Citron
 Eco
 E. coli
 H₂O
 Fuel
 Protein
 Low
 Methyl
 H₂O +
 Bacteria

a See text

b Shown in literature spectra

c Bands not assigned

TABLE 4.5

ASSIGNMENT OF BANDS BELOW 2000 cm^{-1} FORMED
ON THE ADSORPTION OF ACETONE h_6 AND d_6 ONTO
OXIDIZED AND REDUCED RUTILE SURFACES

Band (cm^{-1})		Assignment
Hydrog.	Deut.	
1685	1670	C=O stretch in acetone h_6 Lewis bonded to a Ti^{4+} ion
1660	1645	C=O stretch in mesityl oxide adsorbed onto the rutile surface
1595	1580	C=C stretch in mesityl oxide adsorbed onto the rutile surface
1540	1510	O=C=O asymmetric stretch in acetate species
	1480	Acetate species (to be assigned - chapter 5)
1465		Asymmetric methyl deformation
1440		C-H in mesityl oxide
1440	1425	Symmetric O=C=O in acetate species
1380		C-H vibrations in mesityl oxide
1360		

TABLE 5.1

BANDS OBSERVED ON THE ADSORPTION OF ACETIC
ACID ONTO OXIDE SURFACES

Oxide	Titania		Alumina		MgO	Ions		Assignment
Treatment	473 K	423K	523 K	liquid	298 K	H	D	
Reference	47	85 ^a	85 ^a	118 ^c	117 ^b	106	106	
			1750					Adsorbed acid molecules
		1715	1715	1700				
		1625						Not assigned
	1555	1545	1585	1590 1560	1560 1530	1556	1545	C=O
	1450	1460	1470			1456	1031	C-H
	1410		1423	1465 1420	1440 1410	1413	1406	C=O
	1340	1315	1335		1320	1344	1085	C-H
		1285		1285				Physically ads.

a) Bands not generally assigned

b) Details of all observed bands are not given in the text and were obtained from the spectra presented (fig. 4 of paper)

c) The alumina was immersed in a solution of the acid in CCl₄

TABLE 5.2

ASSIGNMENT OF BANDS BELOW 2000 cm⁻¹ OBSERVED DURING
THE ADSORPTION OF DEUTEROACETIC ACID ONTO RUTILE

Surface Treatment			Assignment
Oxidized		Reduced	
673 K	298 K	673 K	
1785		1785	Acetic acid vapour
1765		1765	
1725		1725	
1695	1695	1695	Physically adsorbed acetic acid
1670	1670		Lewis bonded acetic acid molecules
1650	1650		Physically adsorbed acetic acid
1630	1630	1630	C=O stretch in bidentate carbonate *
1540	1540	1540	acetate ion on weak site } asymmetric stretch
1515	1515	1515	
1480	1480	1480	acetate ion on weak site } symmetric stretch
1440	1440	1440	
1365	1365	1365	symmetric stretch unidentate carbonate *
1340	1340	1340	asymmetric stretch bidentate carbonate *
1320	1320	1320	

TABLE 6.1

BANDS OBSERVED IN THE RANGE 2000-1300 cm^{-1}
AFTER THE ADSORPTION OF HEXAFLUOROACETONE
ONTO A RUTILE SURFACE

OXIDIZED		REDUCED	
673	BT	673	BT
1810	1810	1810	1810
		1770	1770
		1740	1730
		1710	
1670		1660	
1640			
1615	1615		
1580	1580	1580	1580
1480	1480	1480	1480
		1460	1460
		1430	1430

TABLE 6.2

ASSIGNMENT OF BANDS OBSERVED DURING THE
ADSORPTION OF HEXAFLUOROACETONE ONTO RUTILE

Band (cm ⁻¹)	Assignment
1810	✓ C=O in hexafluoroacetone vapour
1770	} ✓ C=O in hexafluoroacetone Lewis bonded to surface sites
1740	
1710	
1670	
1640	
1615	} O=C=O asymmetric stretch in trifluoroacetate species adsorbed on surface
1580	
1480	O=C=O symmetric stretch in trifluoroacetate species
1460	} Surface carbonate species
1430	

APPENDIX II

FIGURES

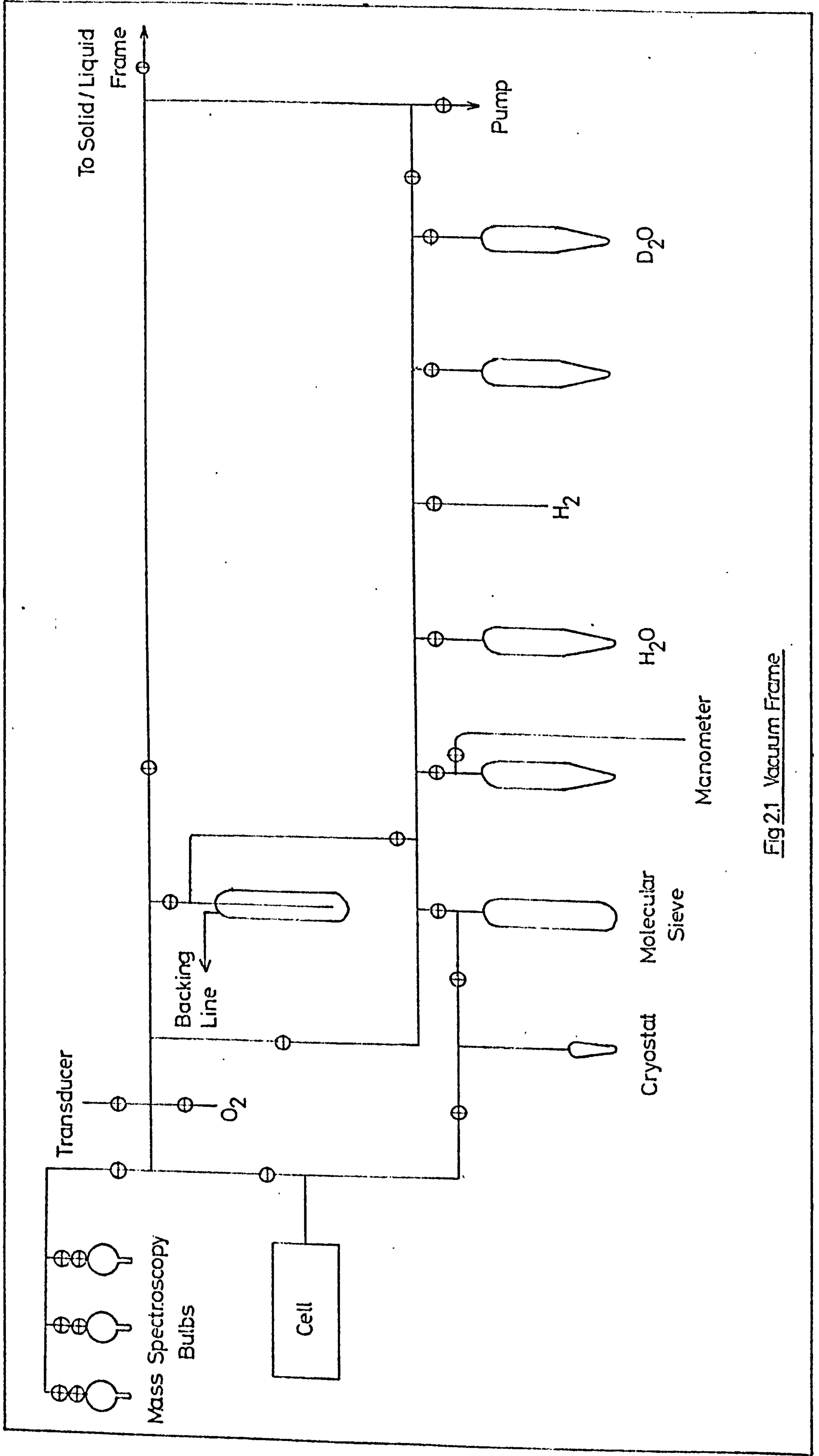


Fig 2.1 Vacuum Frame

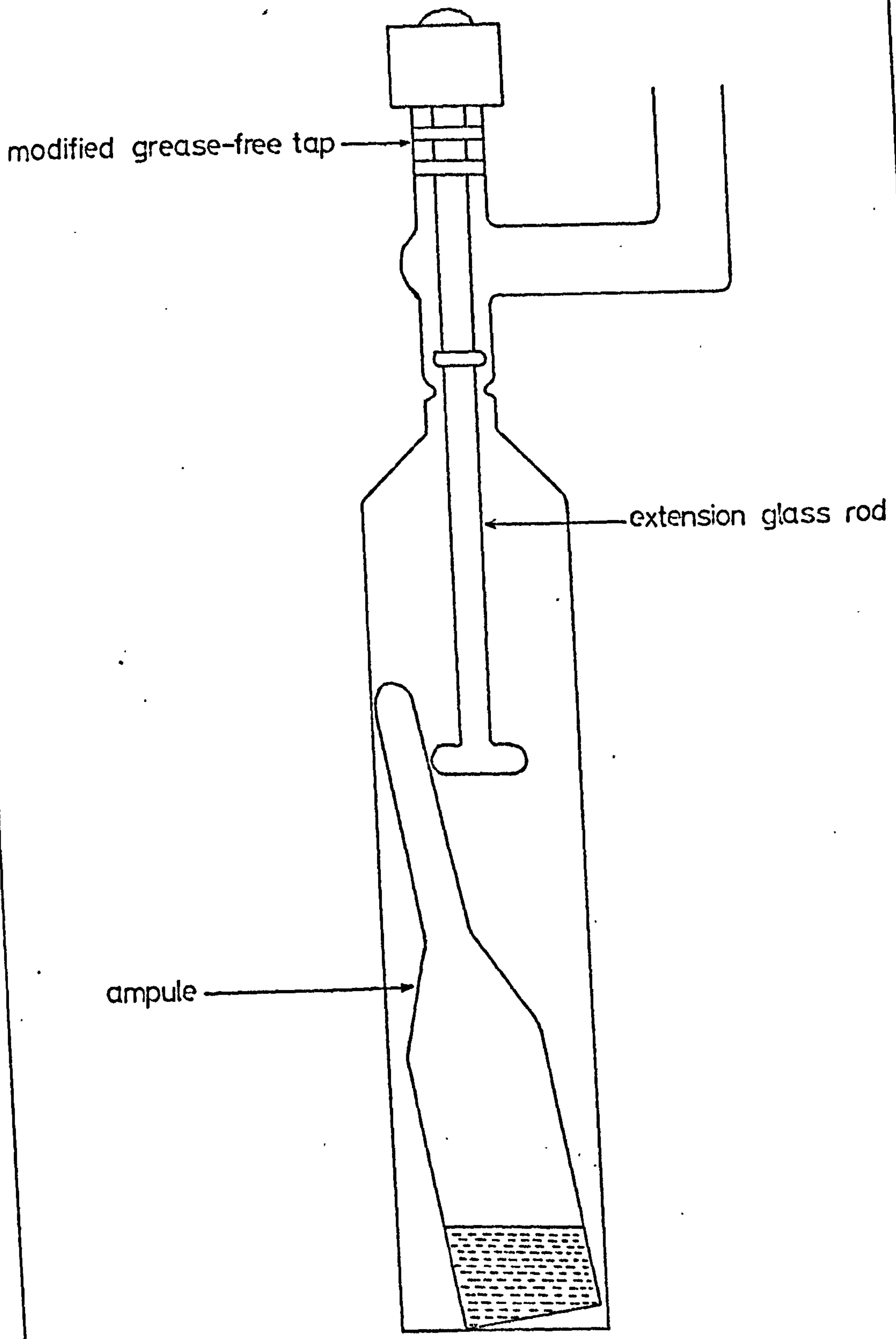


Fig 2.2 Ampule Breaker

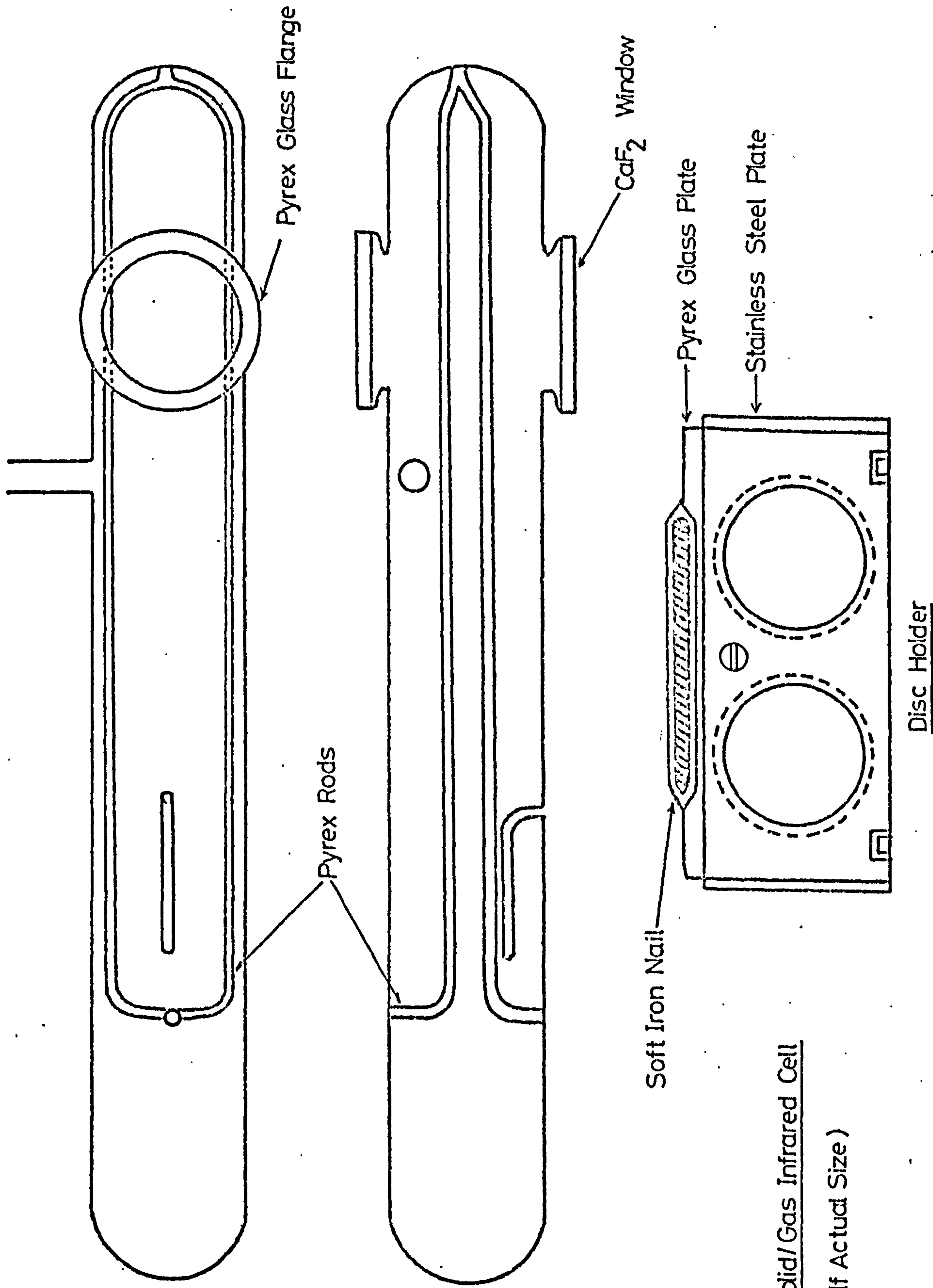


Fig 2.3 Solid/Gas Infrared Cell
 (Half Actual Size)

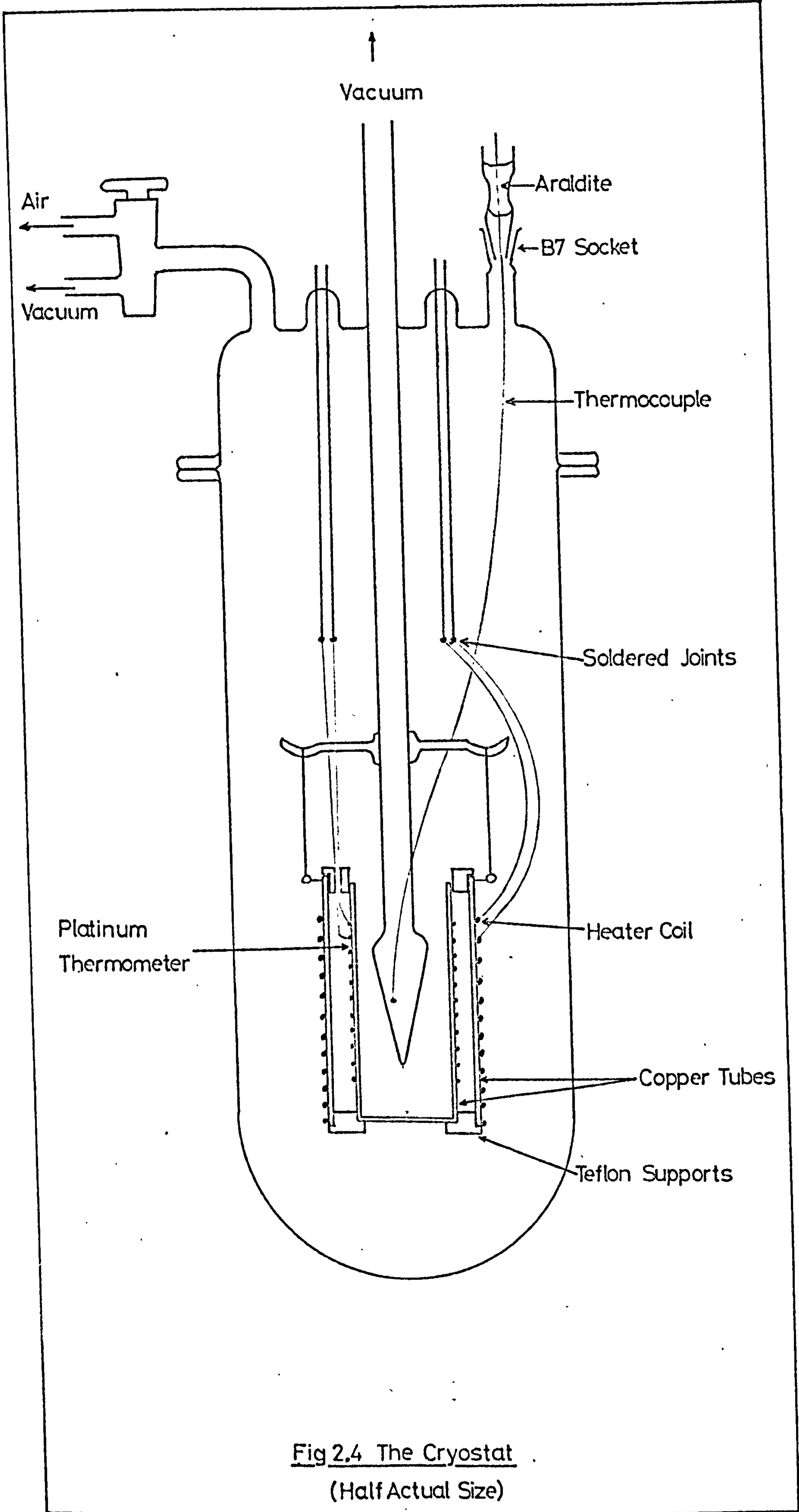
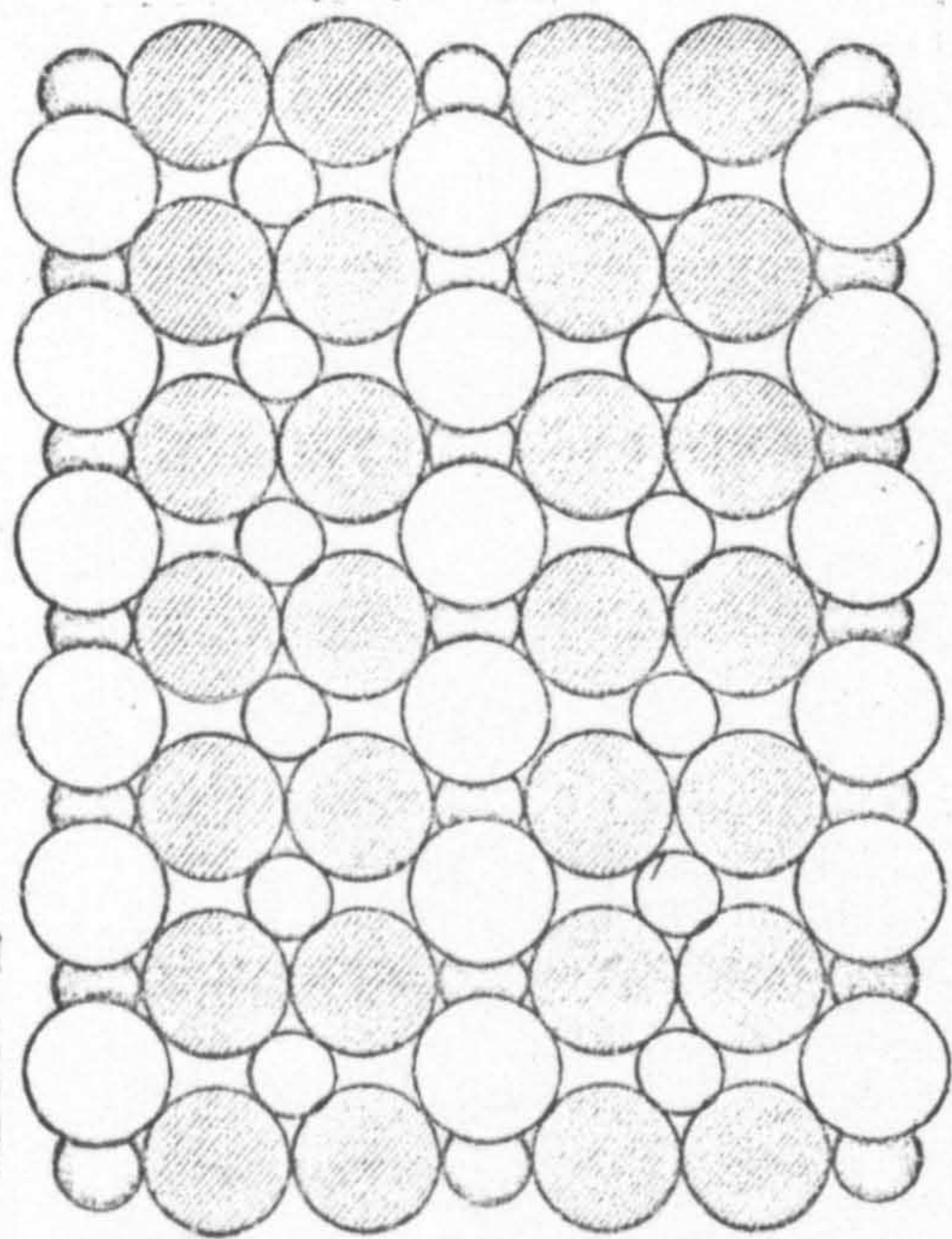

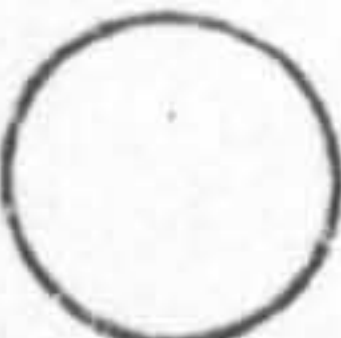
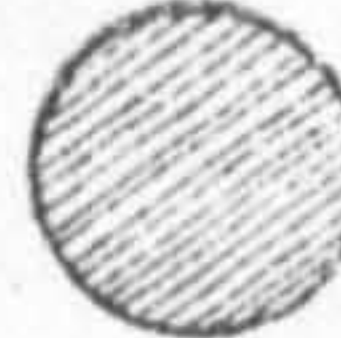


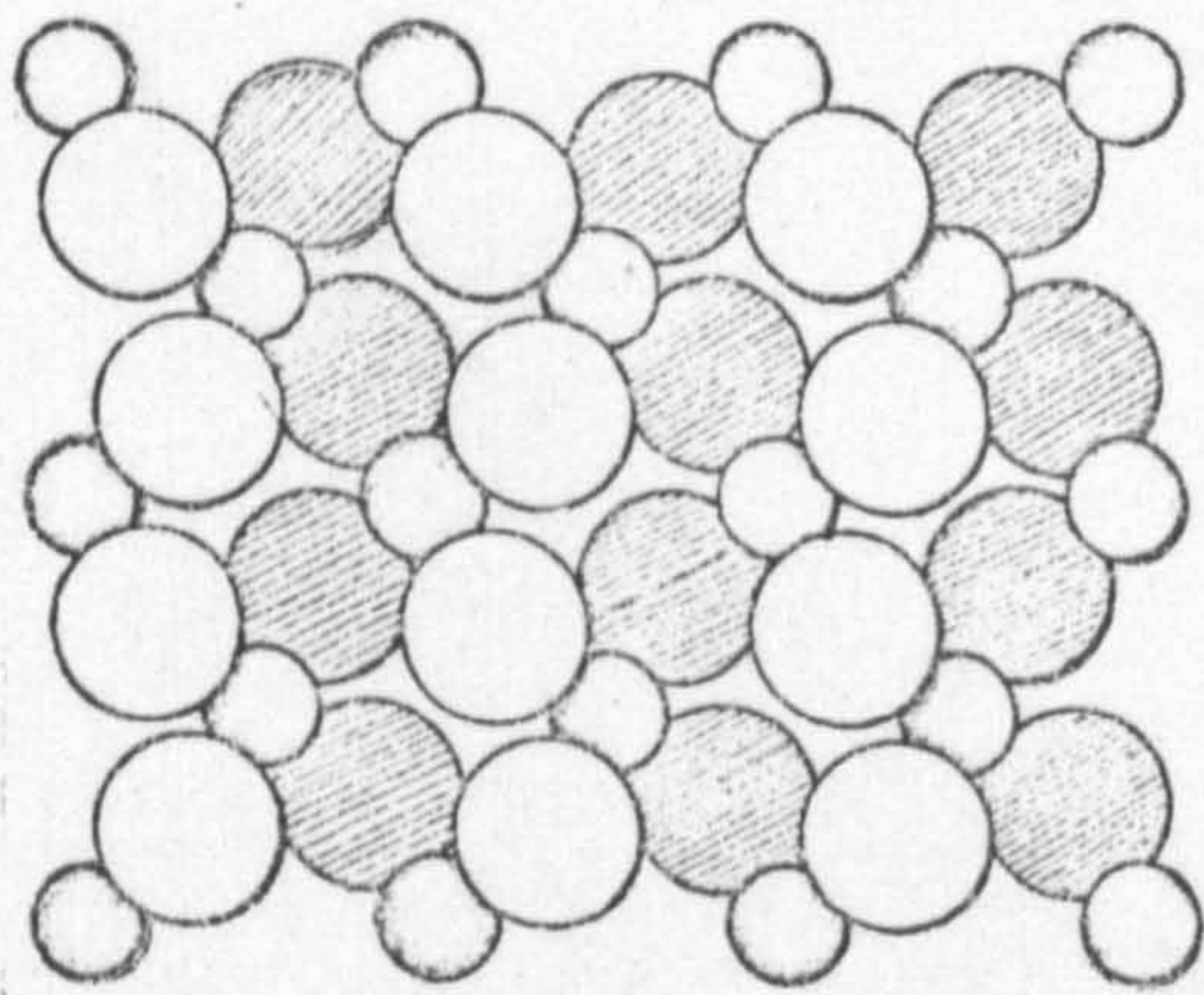
Fig 2.4 The Cryostat
(Half Actual Size)



(110)

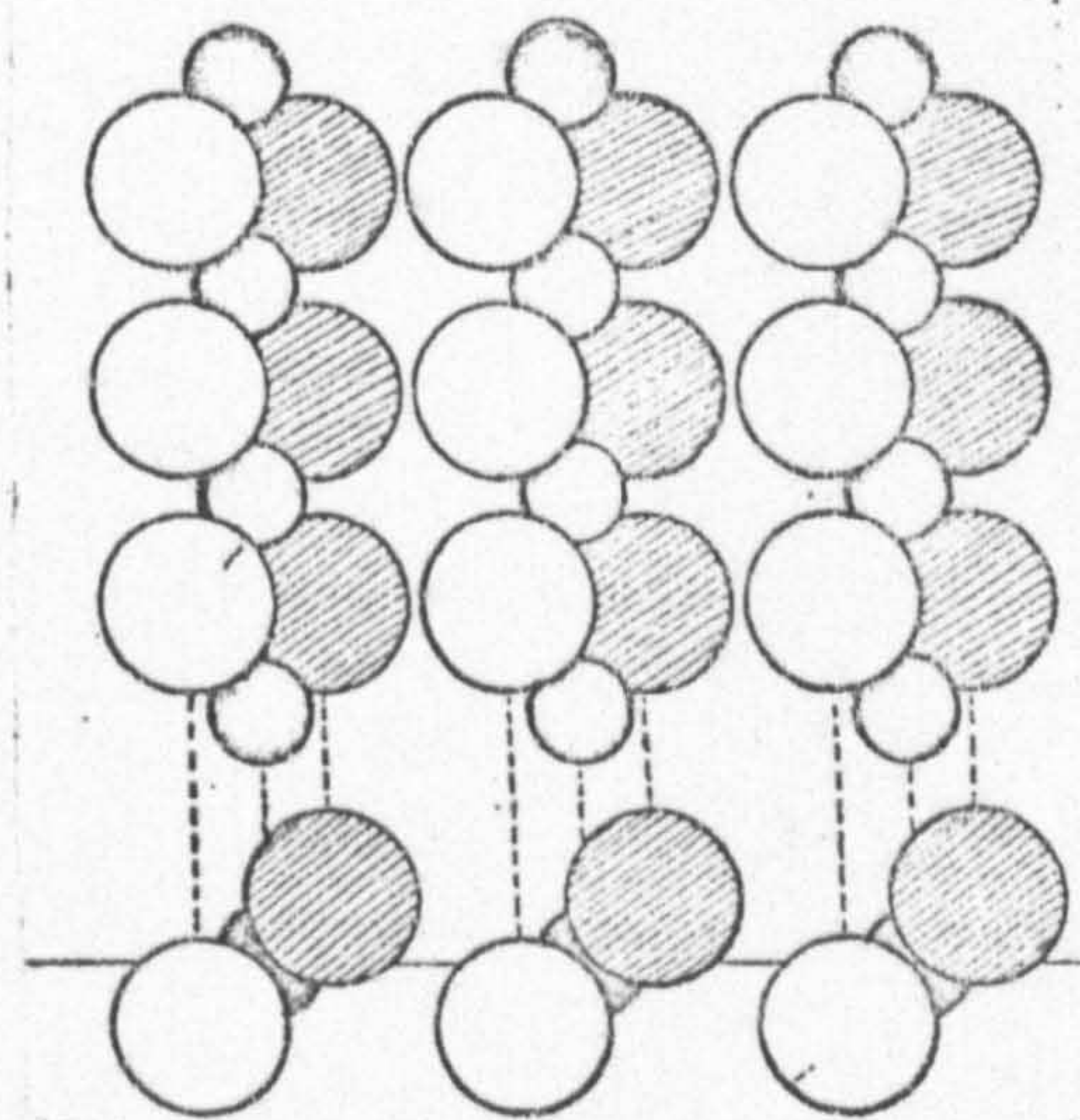
31

-  Ti ions
-  O ions above plane of Ti ions
-  O ions on, or below, plane of Ti ions



(101)

32



(100)

33

Fig 3 The Cleavage Planes of Rutile

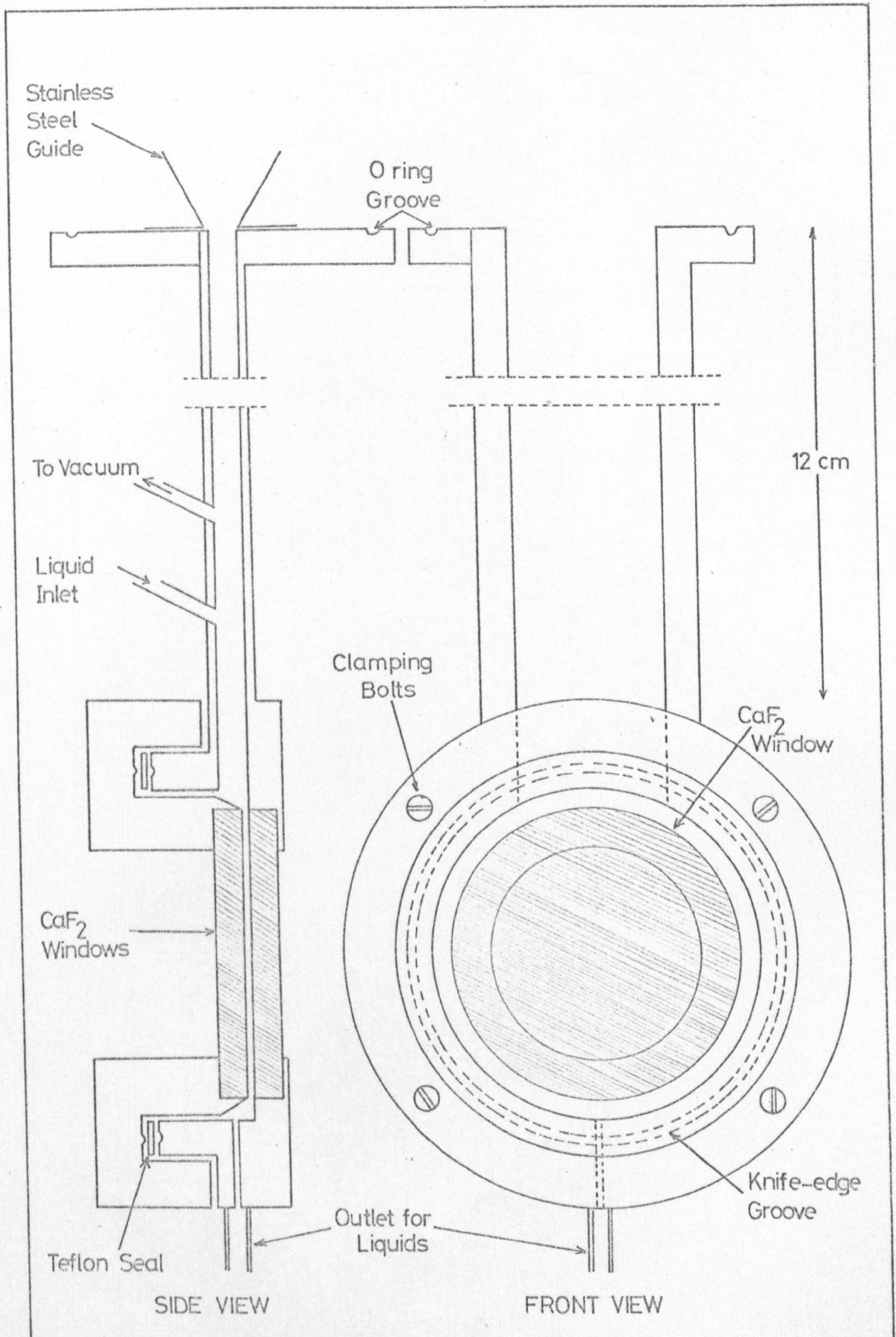


Fig 8.1 The Solid/Liquid Infrared Cell
(Actual Size)

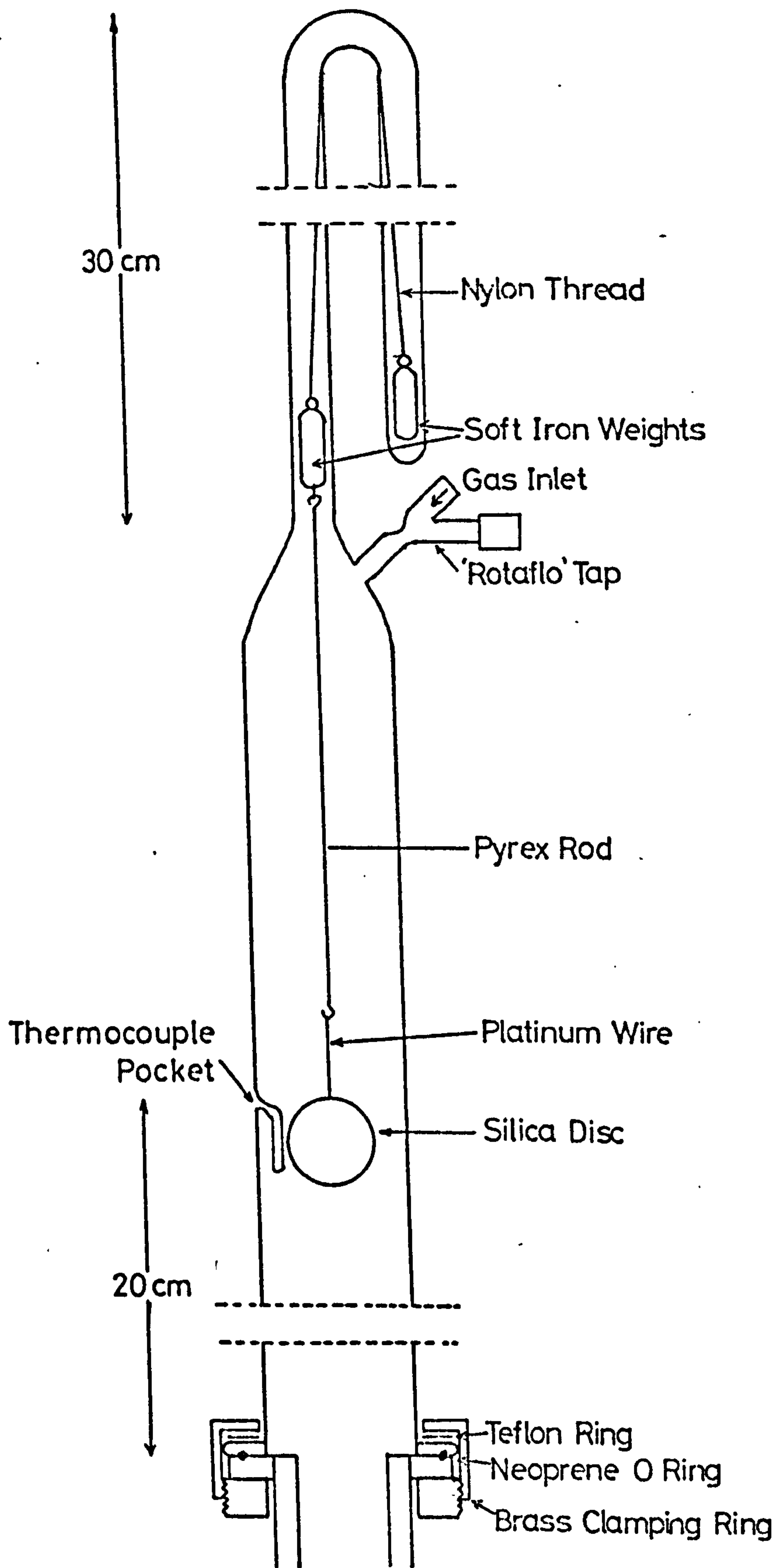


Fig 8.3 Disc Lifting System
(Half Actual Size)

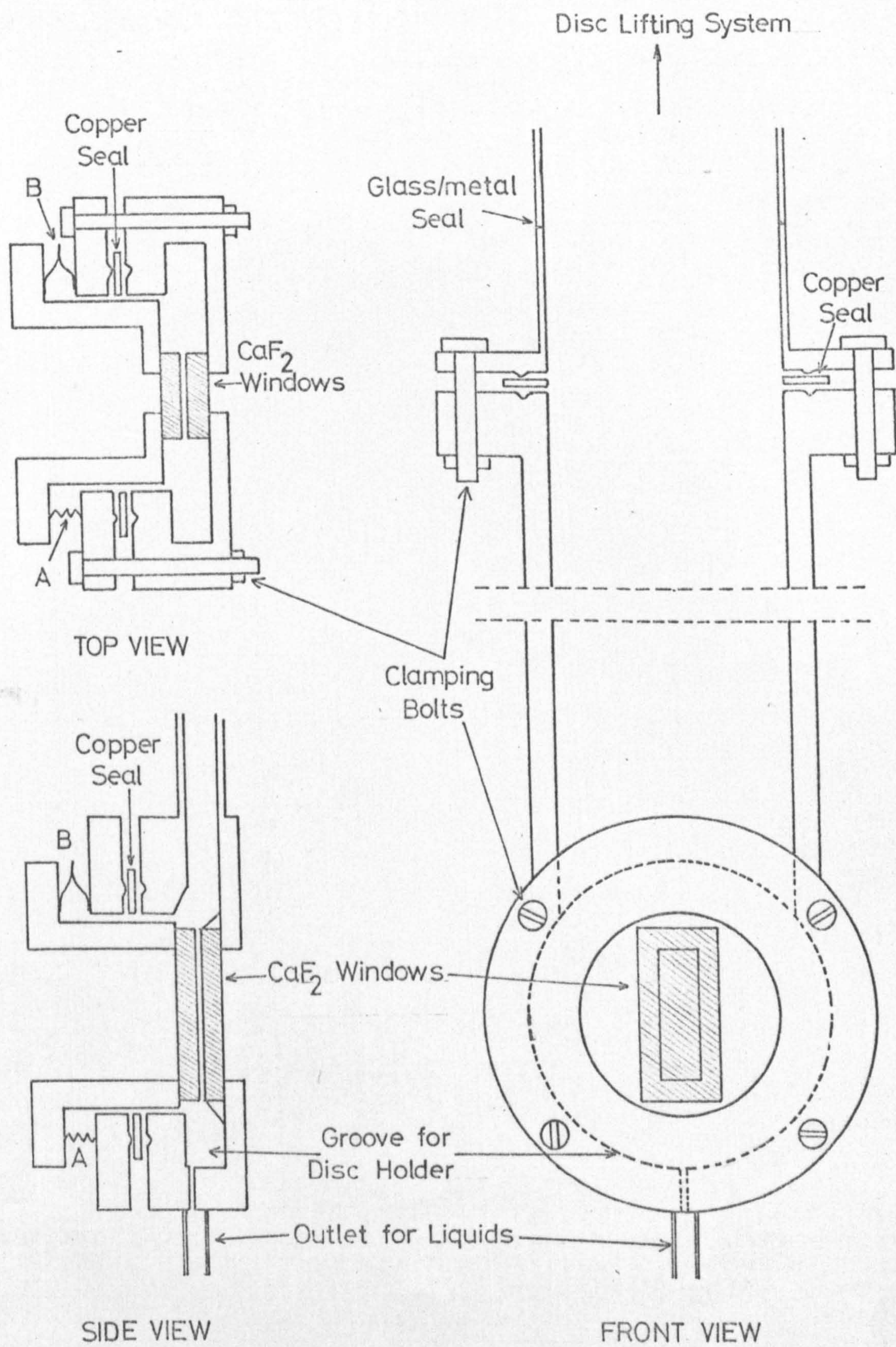


Fig 8.4 Proposed Variable Path Length Cell for use with Discs

(Actual Size)

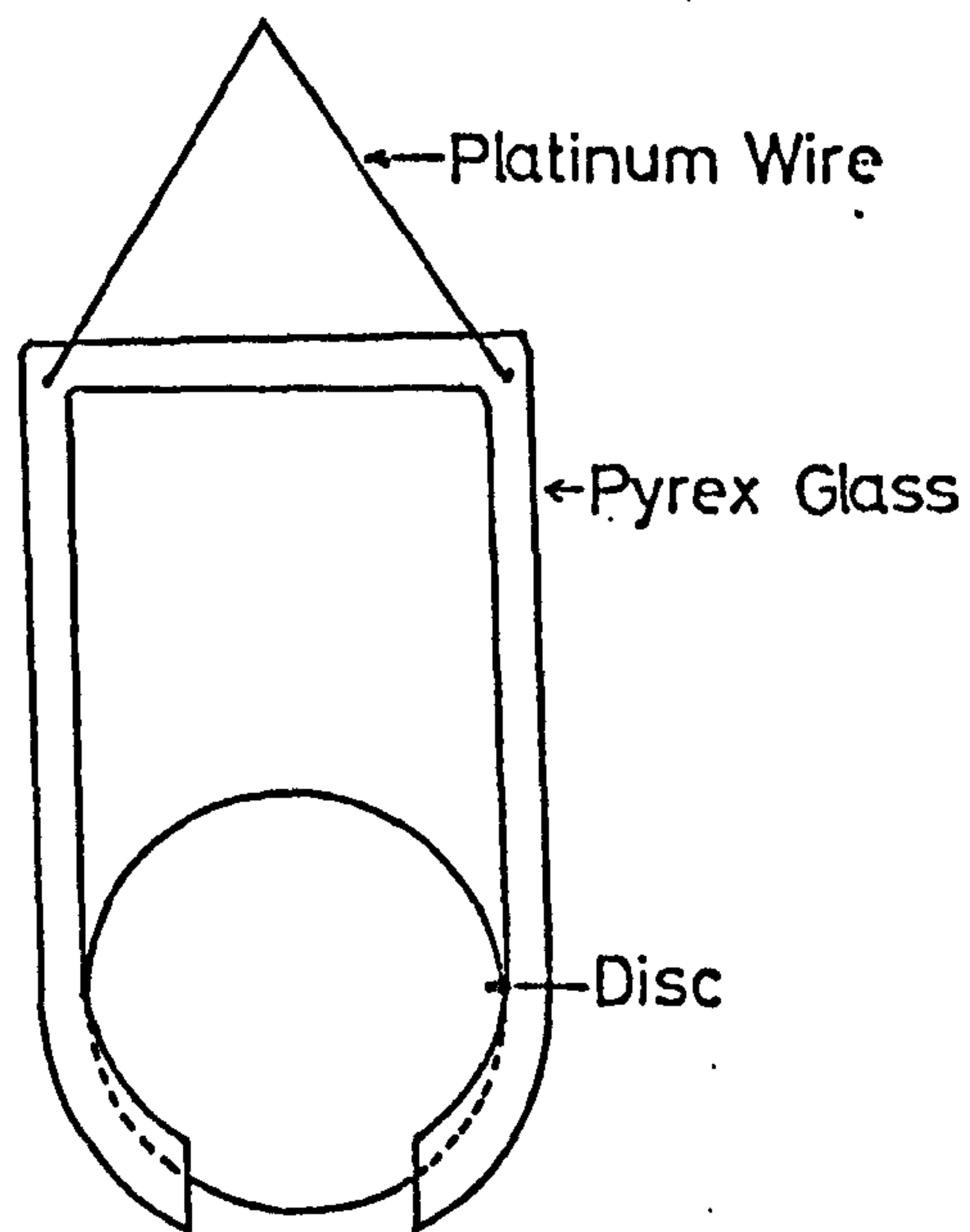


Fig 8.5 Proposed Disc Holder

(Actual size)

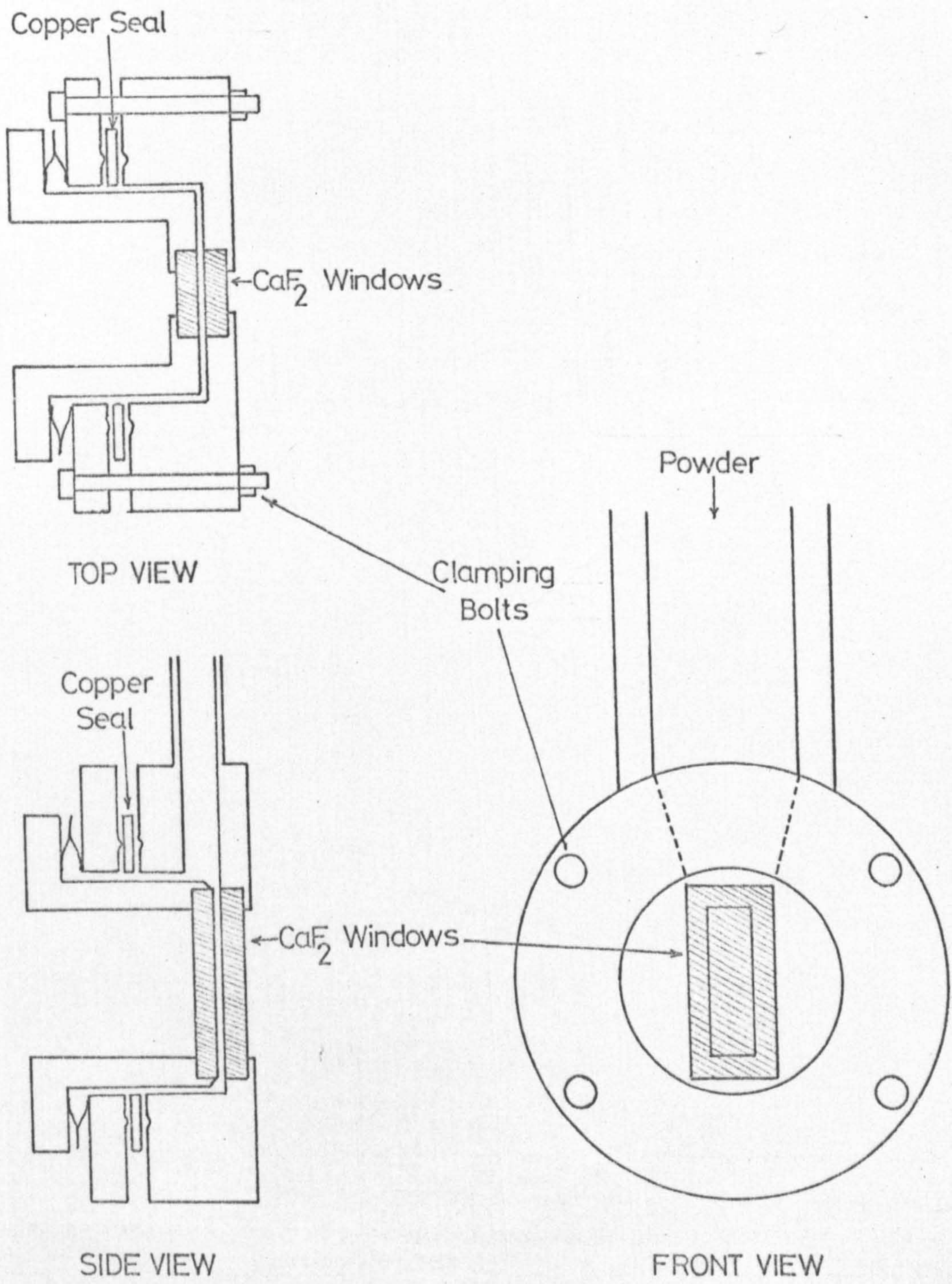


Fig 8.6 Proposed Variable Path Length Cell for use with Powders

(Actual Size)

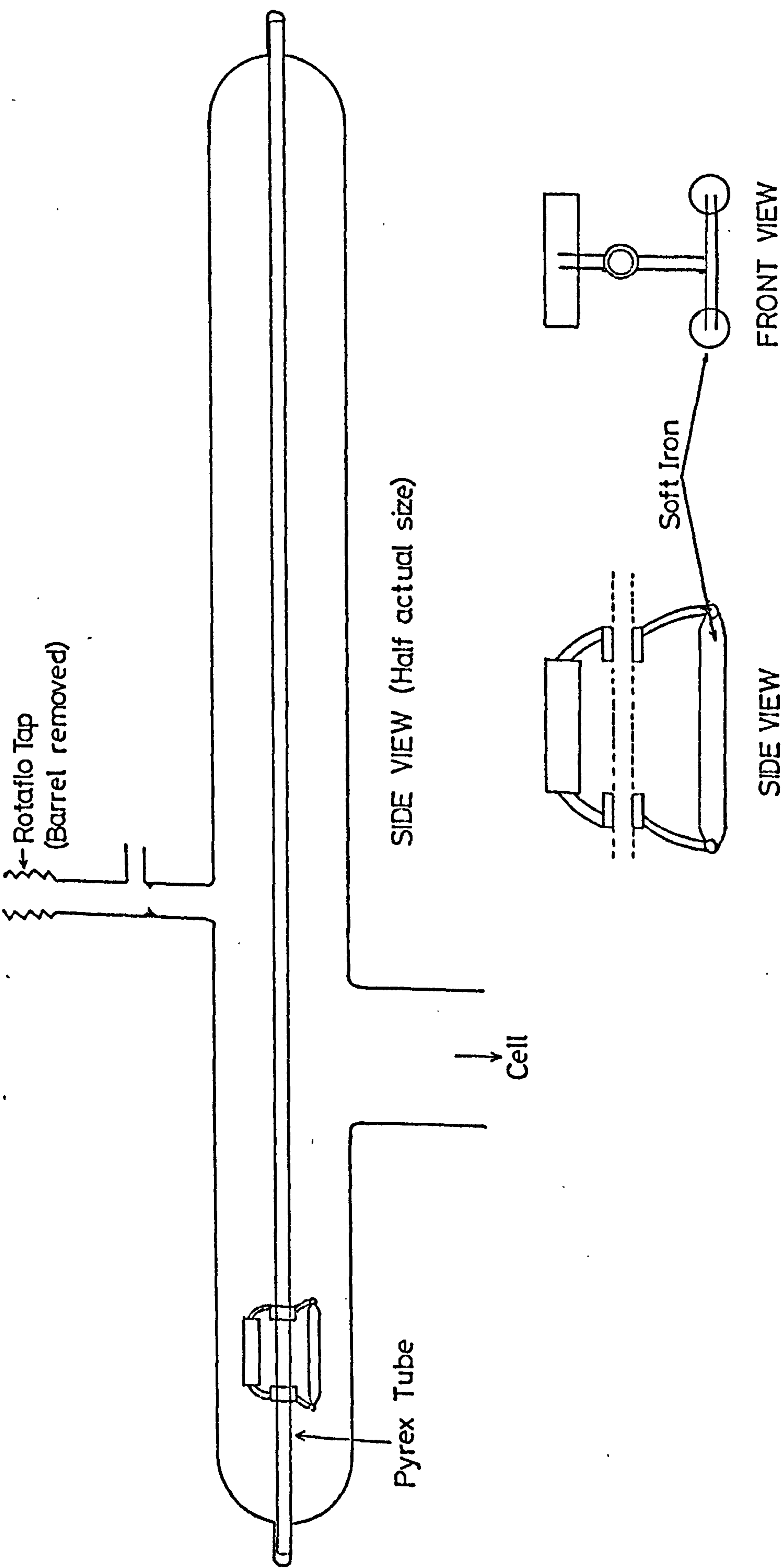


Fig 8.7 Apparatus for transferring Powders under vacuum

Truck (actual size)

APPENDIX III

SPECTRA

SPEC. 2

.....

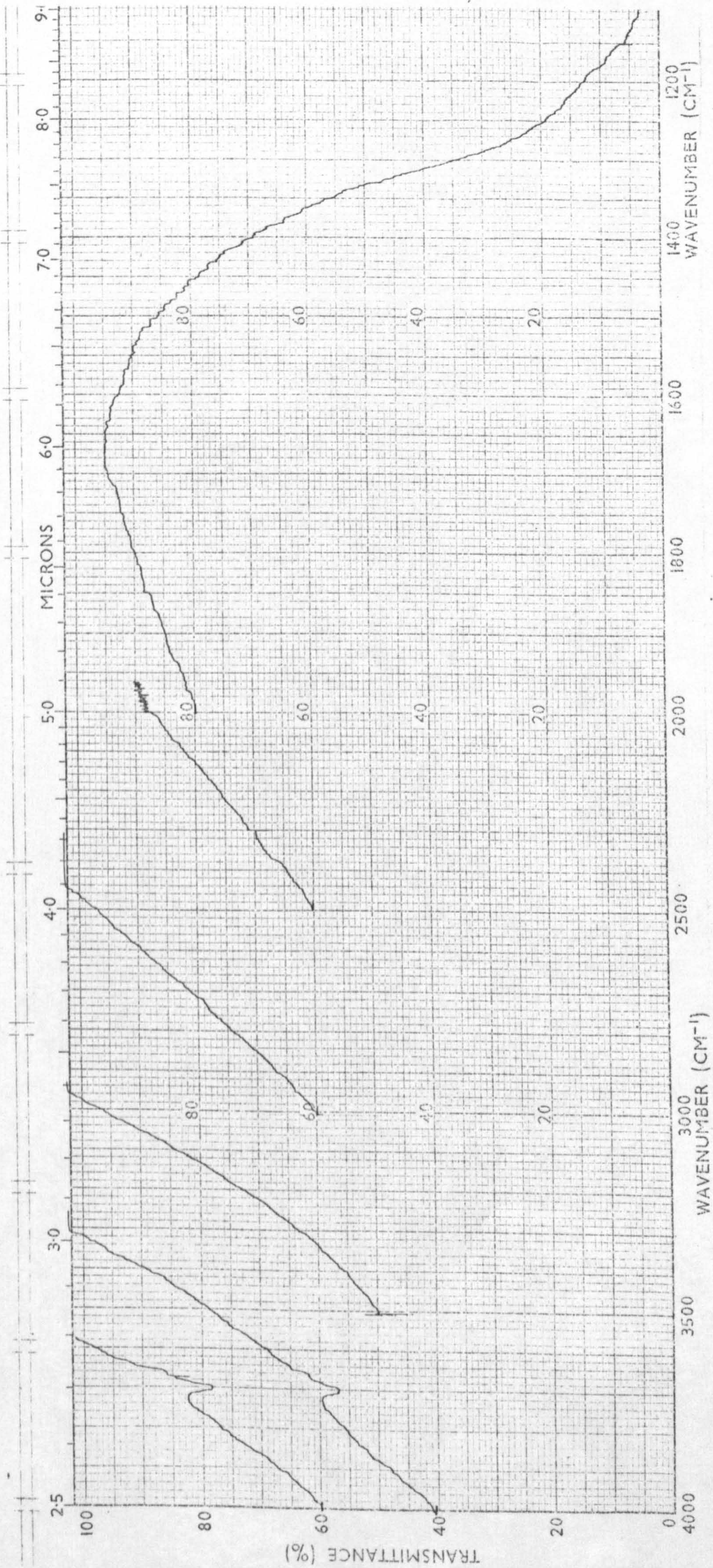
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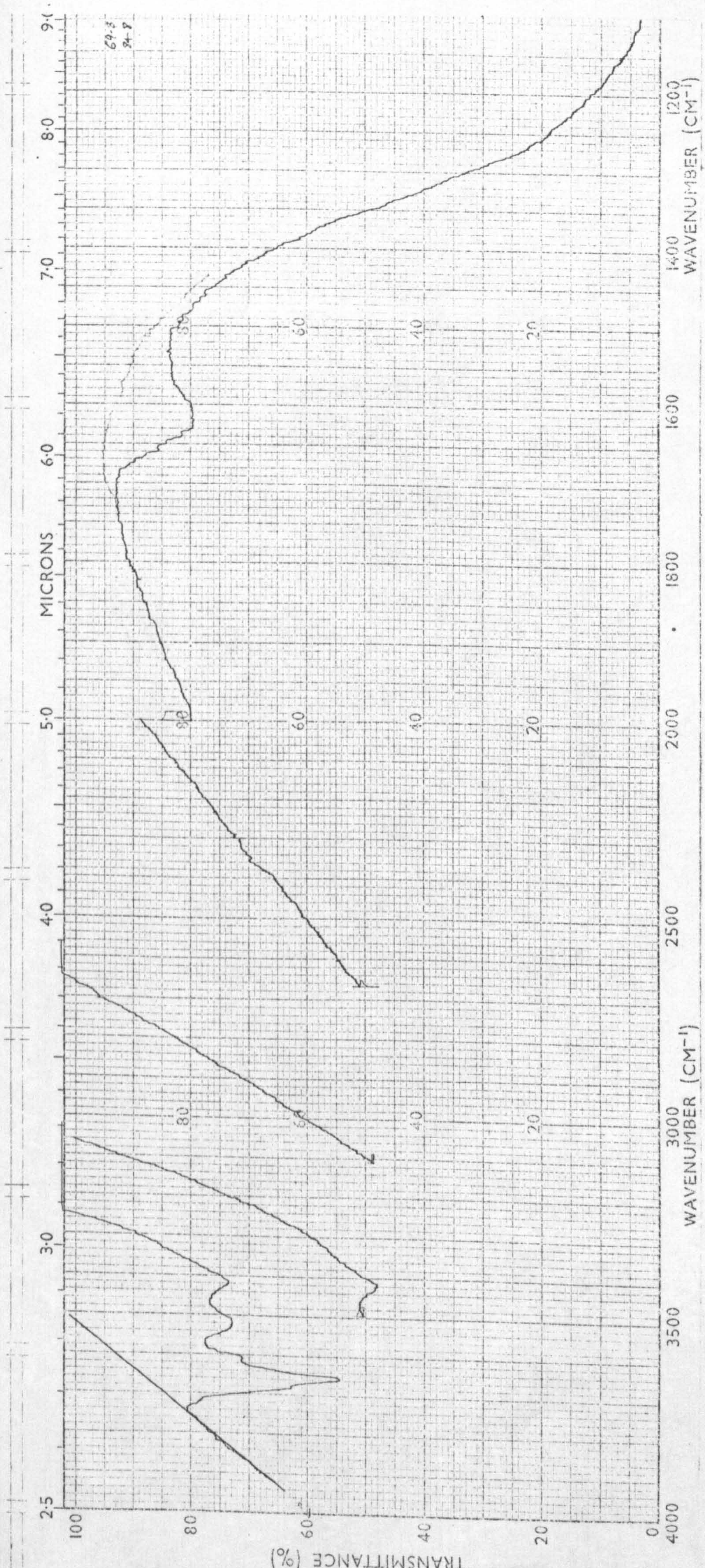
SPEC. 2

SPECTRA OF INITIAL SURFACES AS
RECORDED ON THE SPECTROMETER

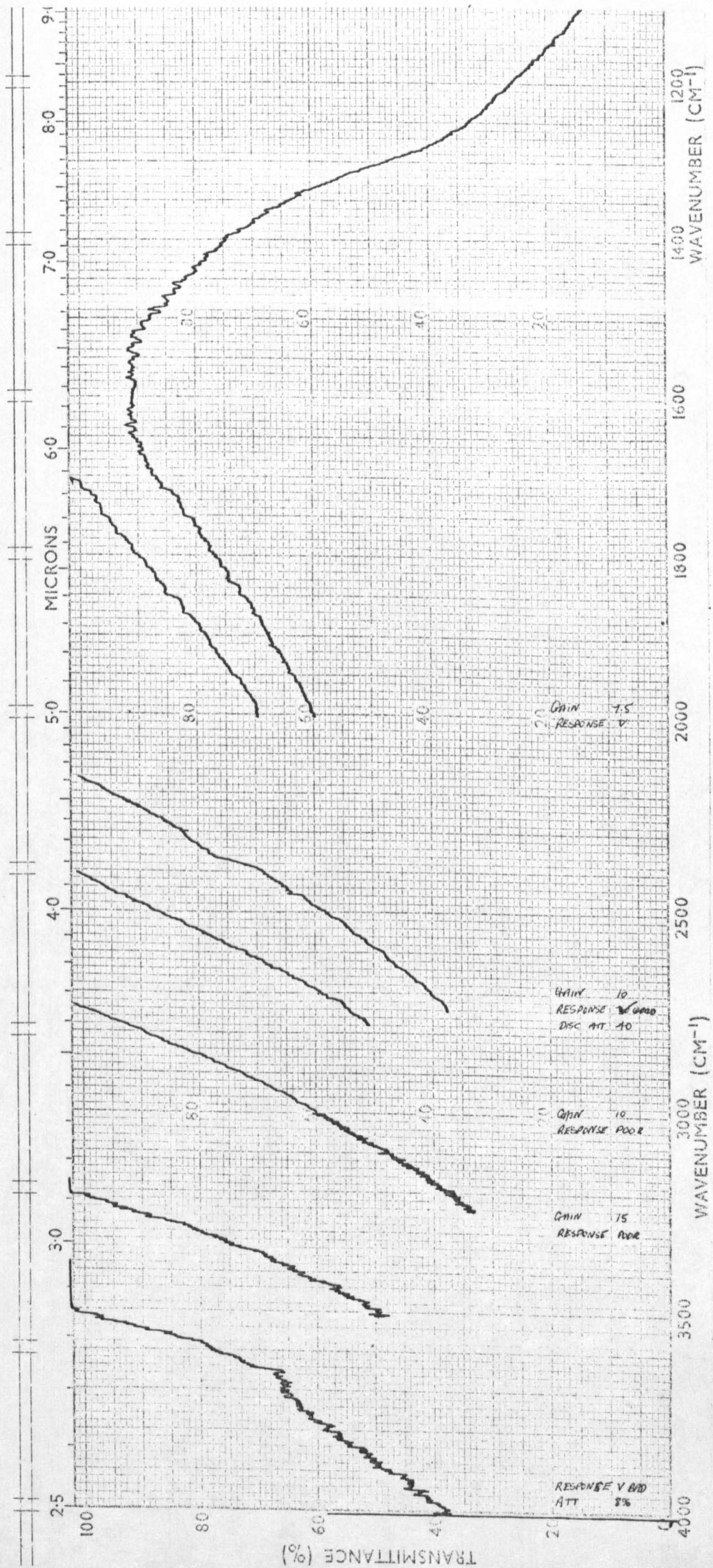
- 2.1 673 K (400°C) H₂O Oxidized Surface
- 2.2 BT H₂O Oxidized Surface
- 2.3 673 K (400°C) H₂O Reduced Surface
- 2.4 BT D₂O Reduced Surface



SPEC. 2.1 A 673 K H₂O OXIDIZED SURFACE



SPEC. 2.2 A BT H₂O OXIDIZED SURFACE



SPEC. 2.3 A 673 K H₂O REDUCED SURFACE



SPEC. 2.4 A BT D₂O REDUCED SURFACE

SPEC. 3.1

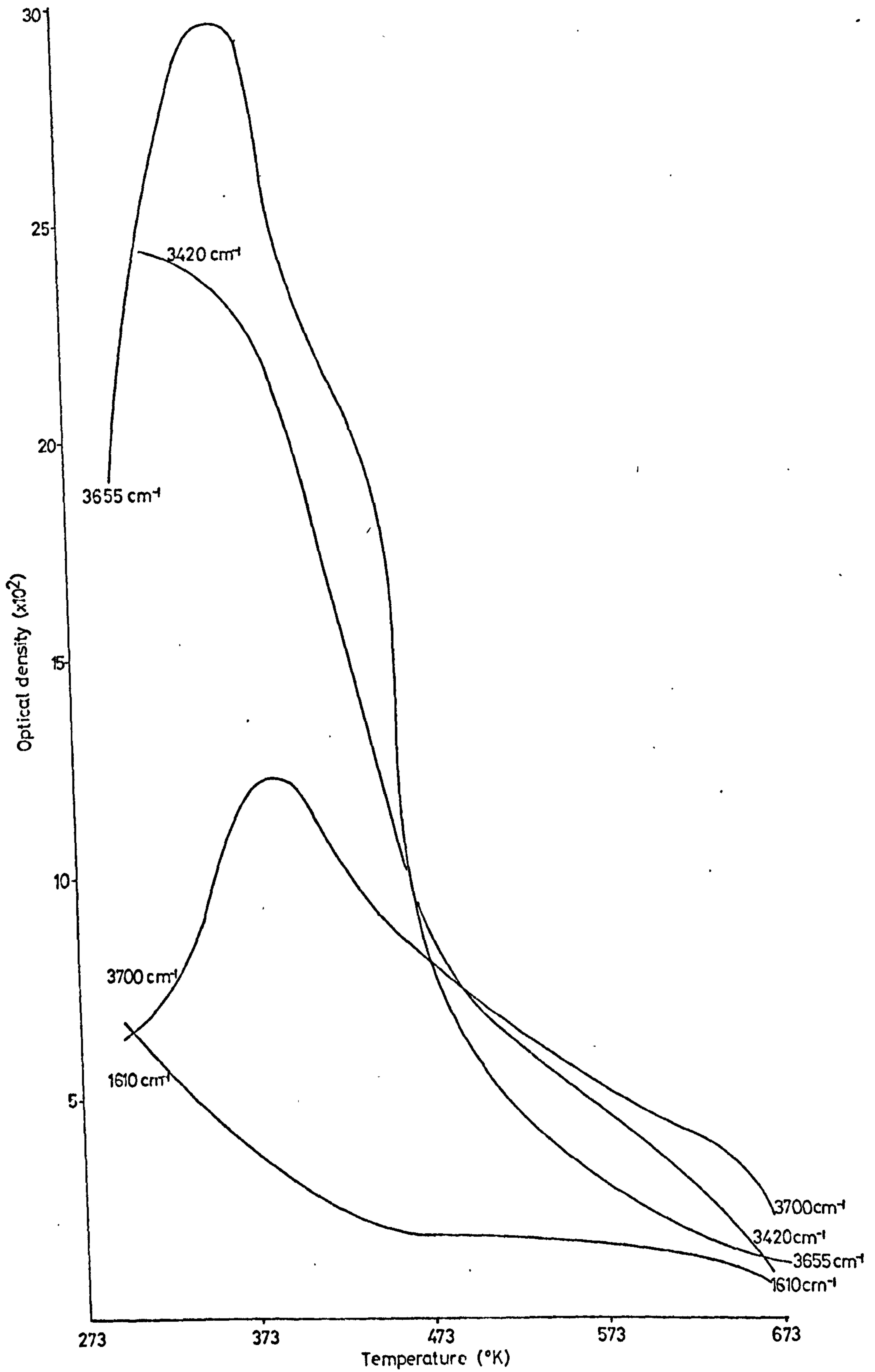
DESORPTION OF H₂O FROM A BT, H₂O

OXIDIZED SURFACE

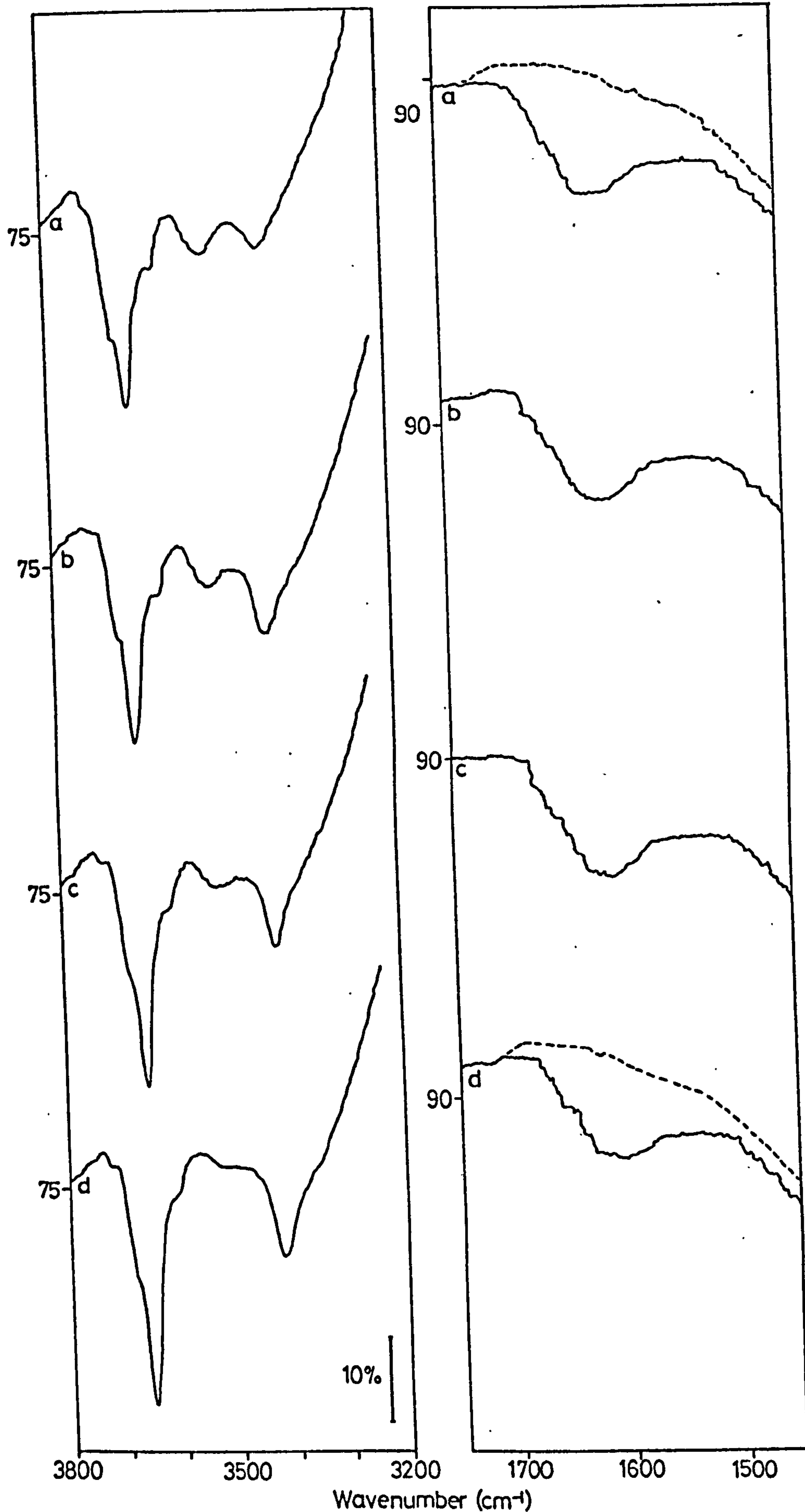
(a) Initial Surface before heating in H₂O.

Spectra after heating in H₂O (673 K, 5h) and evacuating
at:-

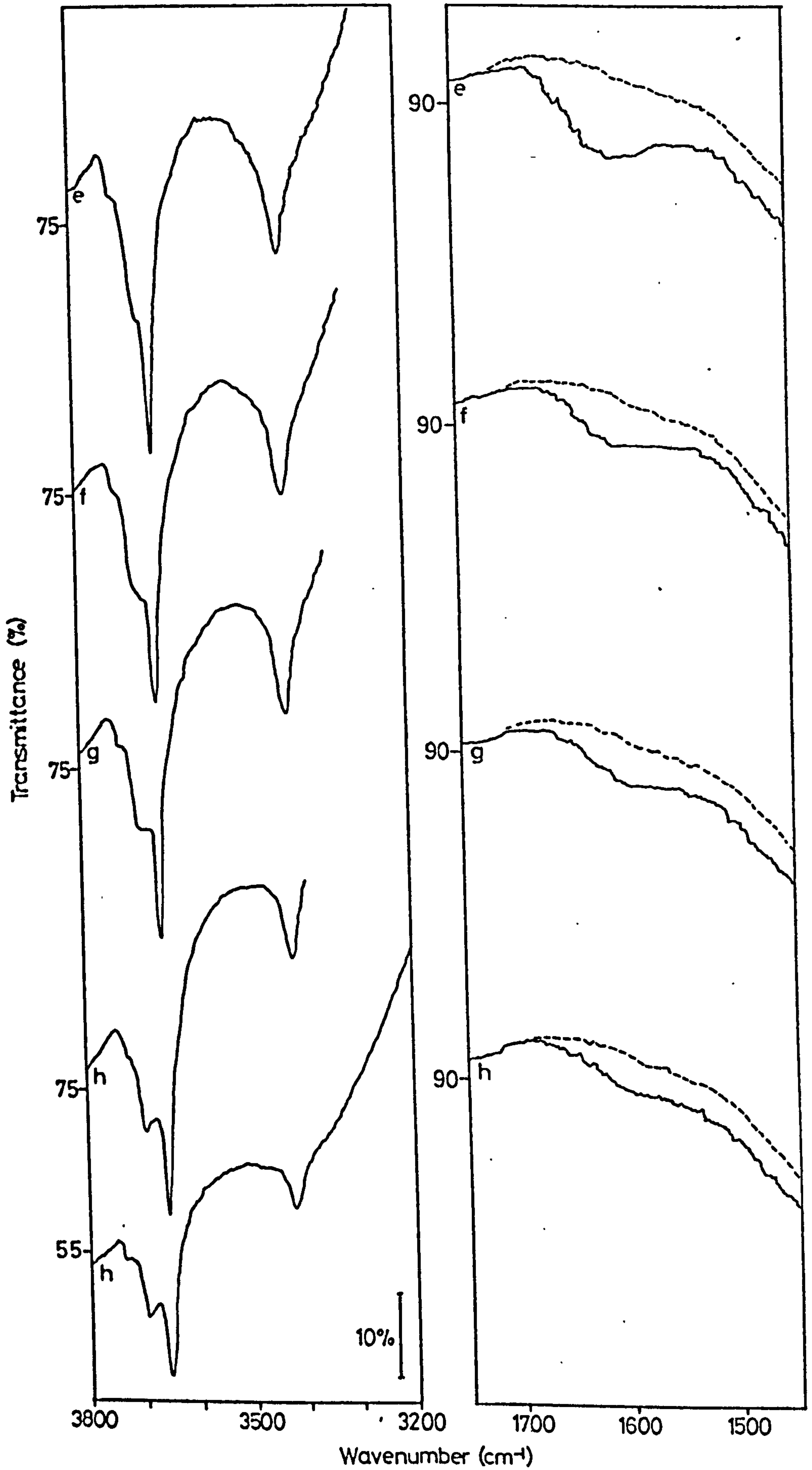
(b)	298 K, 14h	(c)	BT, ½h
(d)	331 K, 18h	(e)	368 K, 9h
(f)	393 K, 12h	(g)	423 K, 16h
(h)	455 K, 6h	(i)	461 K, 15h
(j)	473 K, 8h	(k)	481 K, 13h
(l)	503 K, 7h	(m)	523 K, 12h
(n)	573 K, 9h	(o)	623 K, 8h
(p)	663 K, 13h		



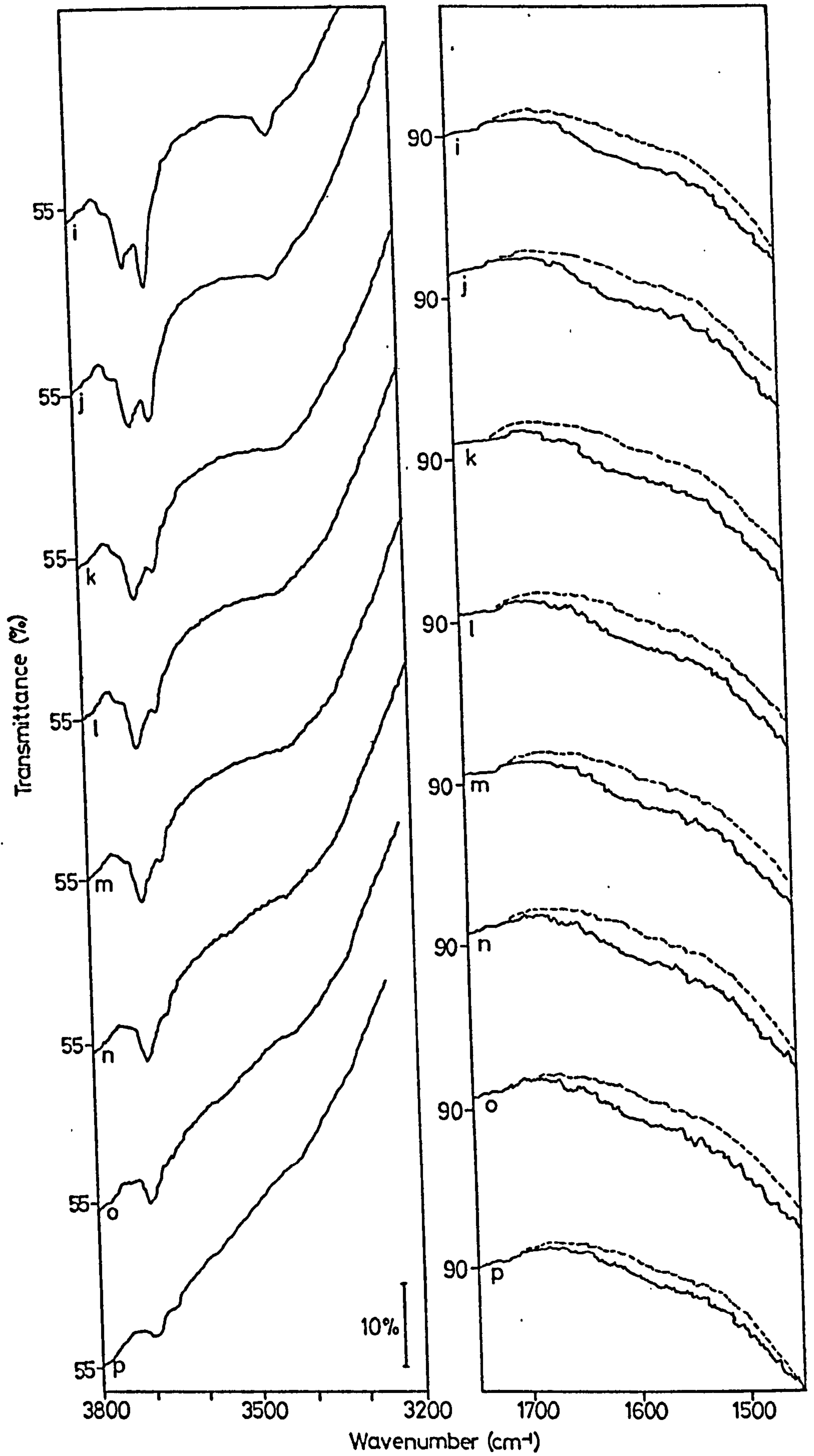
Graph 3.1 Desorption of H₂O from a BT H₂O Oxidized Surface



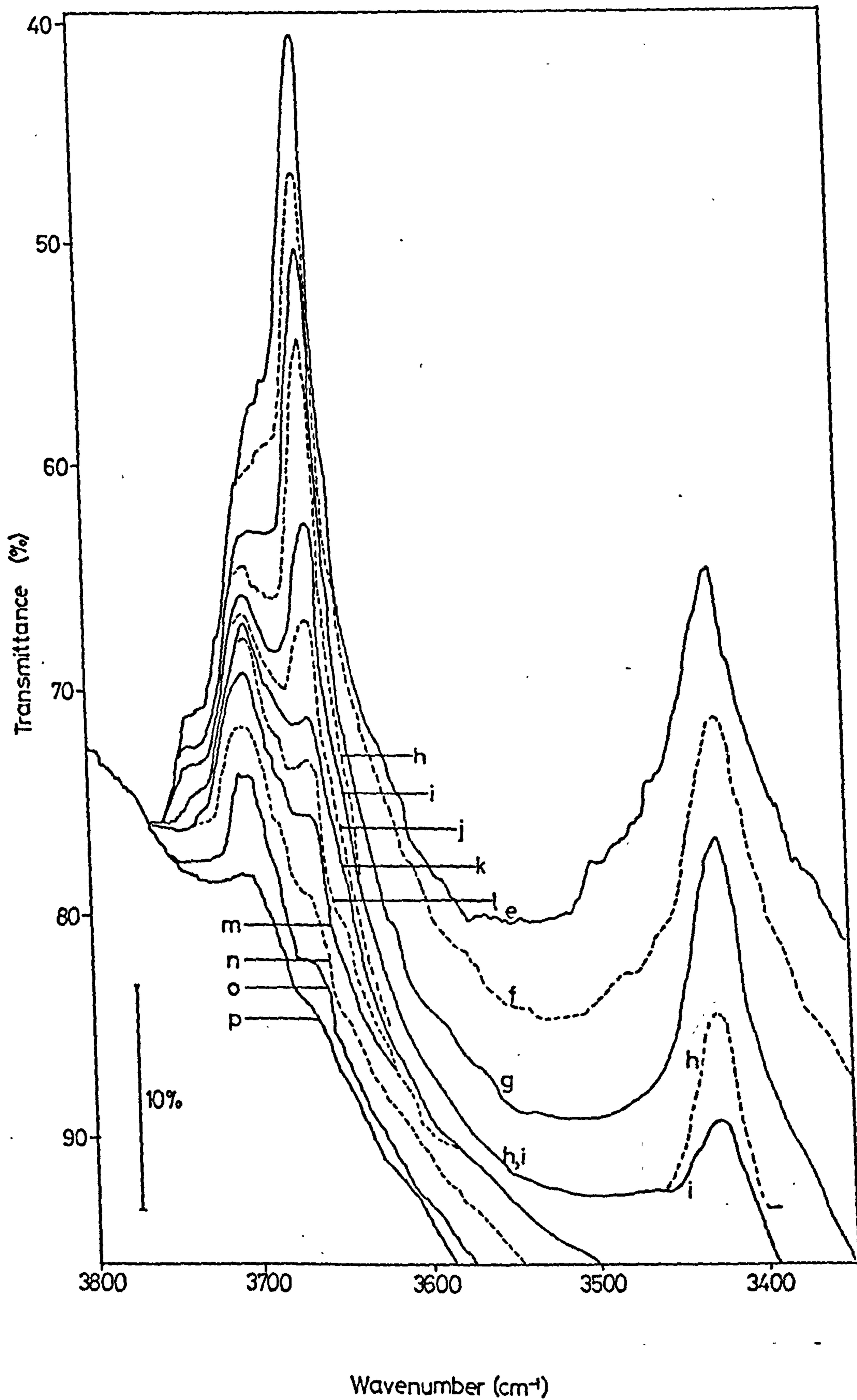
Spec. 3.1 Desorption of H₂O from a BT, H₂O, Oxidized Surface



Spec. 31 Desorption of H₂O from a BT, H₂O, Oxidized Surface



Spec. 31 Desorption of H₂O from a BT, H₂O, Oxidized Surface



Spec. 3.1 Desorption of H₂O from a BT, H₂O, Oxidized Surface

SPEC. 3.2

SPEC. 3.2

DESORPTION OF H₂O FROM A BT, H₂O
OXIDIZED, SINTERED SURFACE

(a) Initial surface

Spectra after evacuating at:-

(b) 338 K, 14h

(c) 383 K, 21h

(d) 398 K, 6h

(e) 418 K, 14h

(f) 443 K, 6h

(g) 458 K, 15h

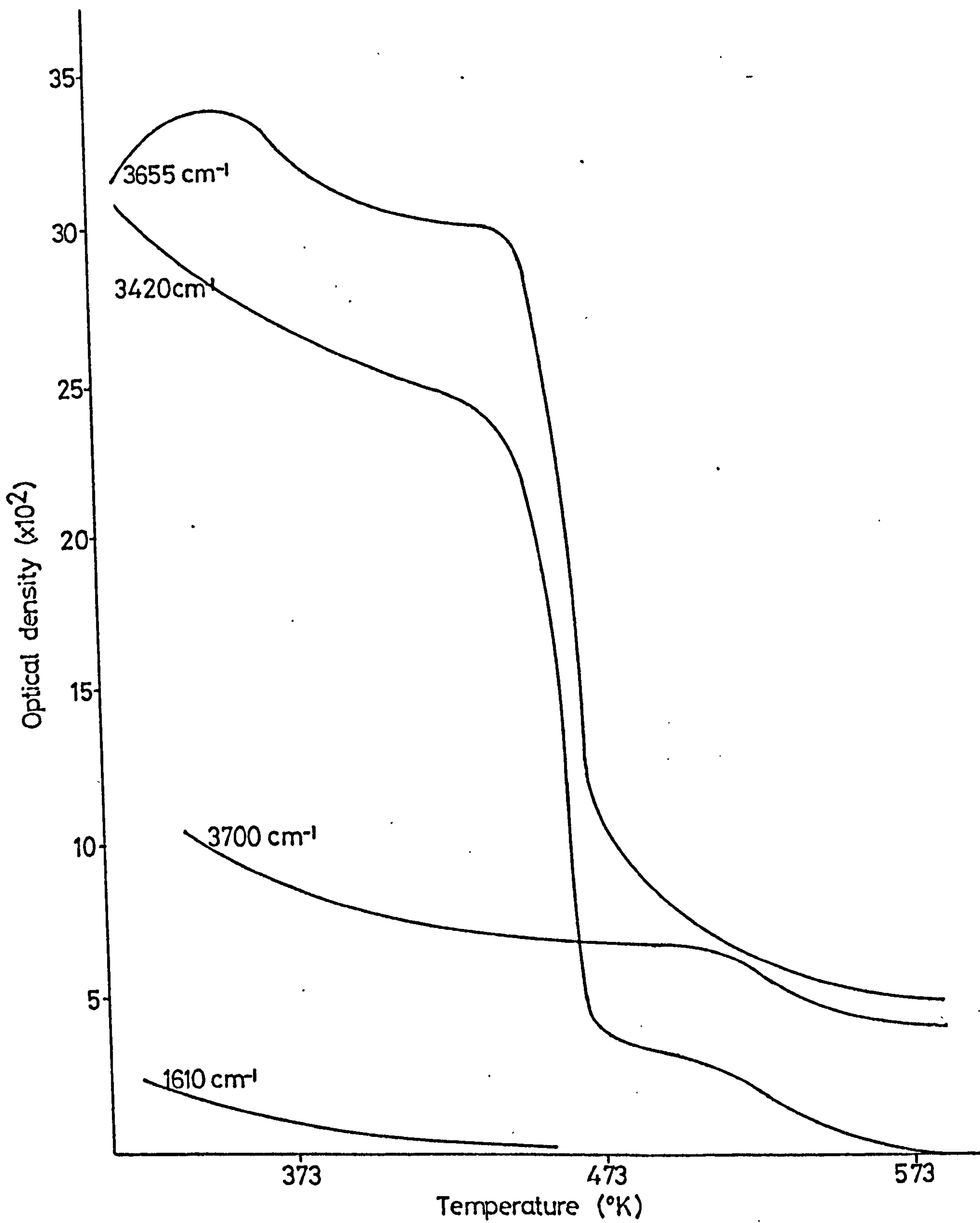
(h) 468 K, 6h

(i) 478 K, 14h

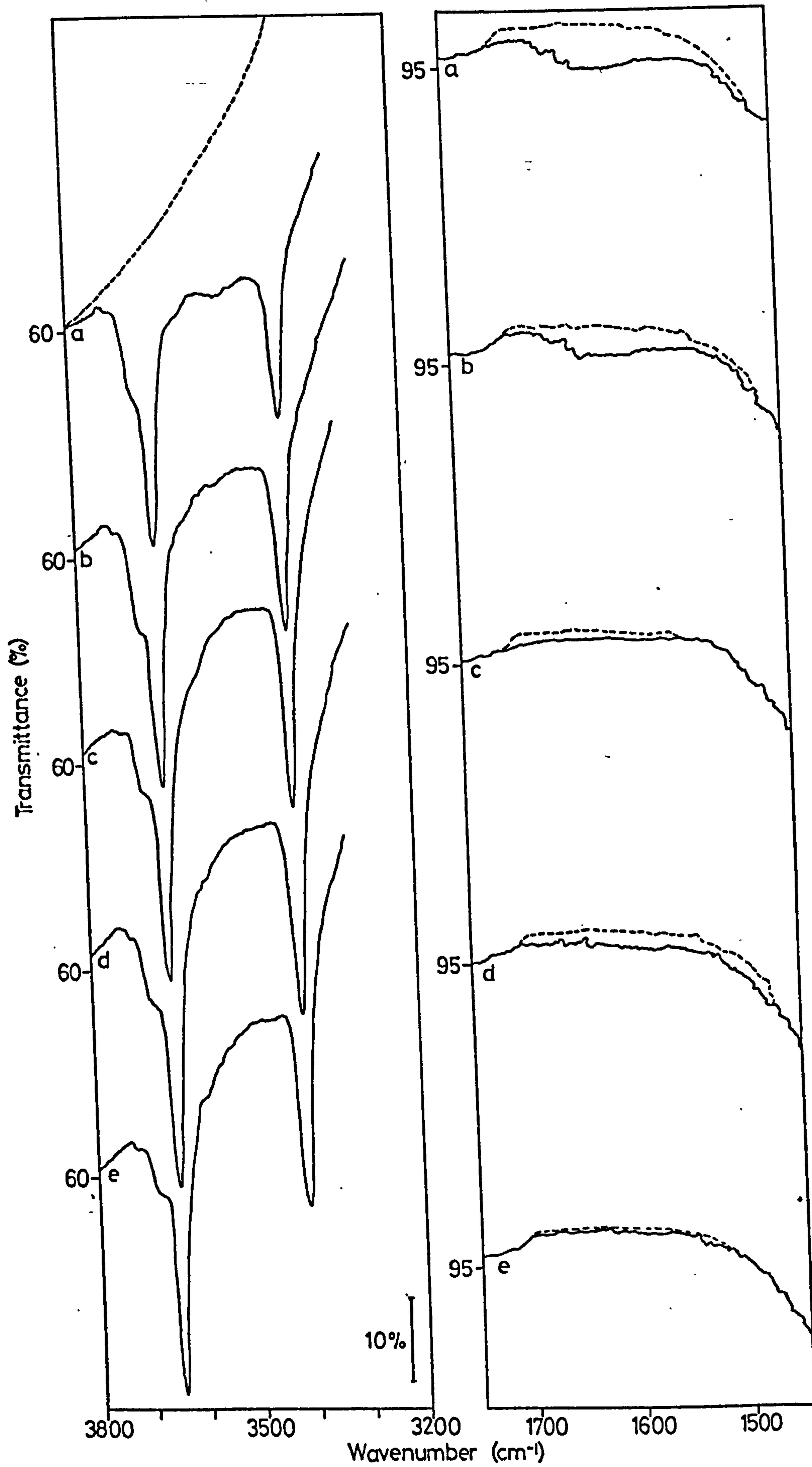
(j) 503 K, 6h

(k) 520 K, 15h

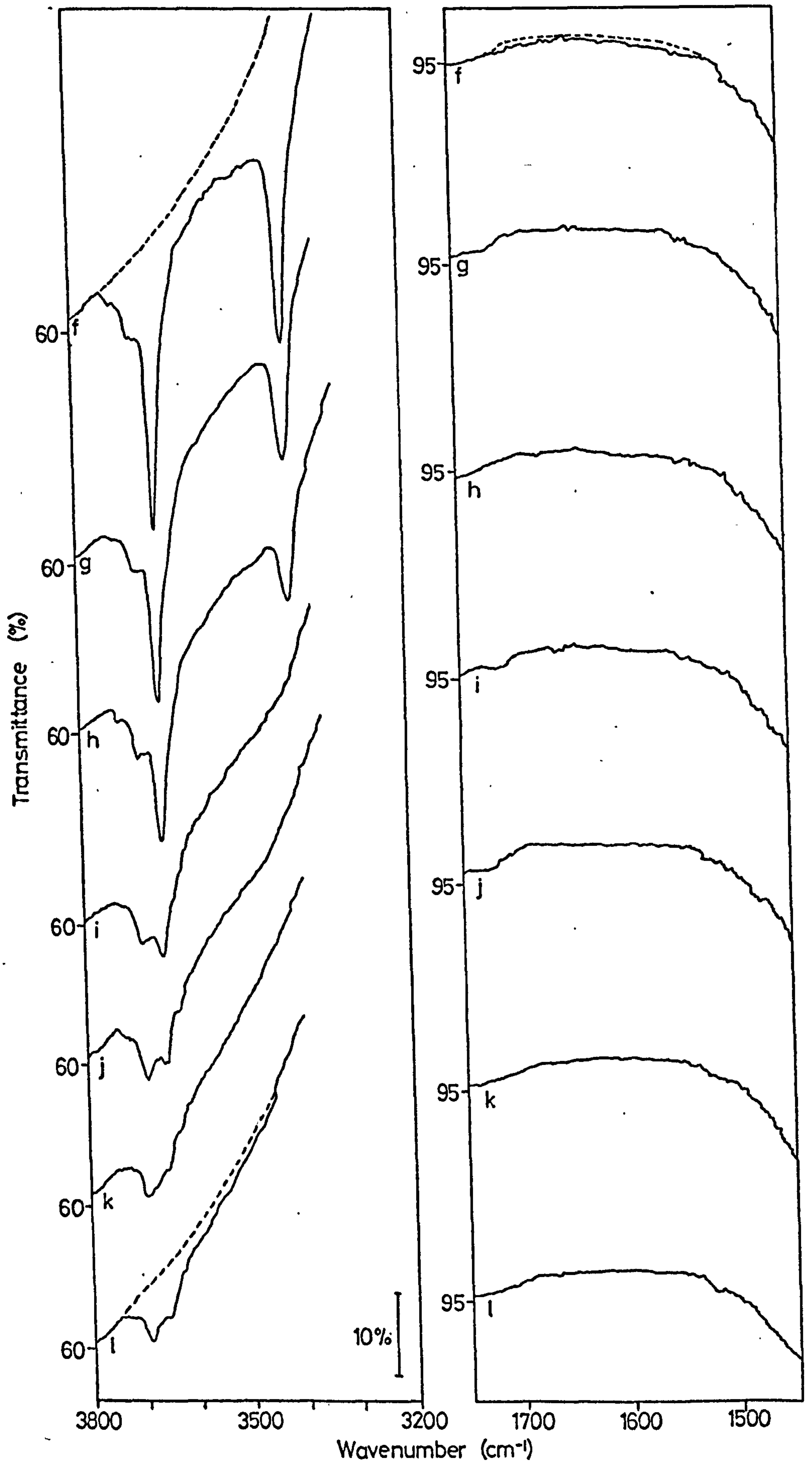
(l) 583 K, 6h



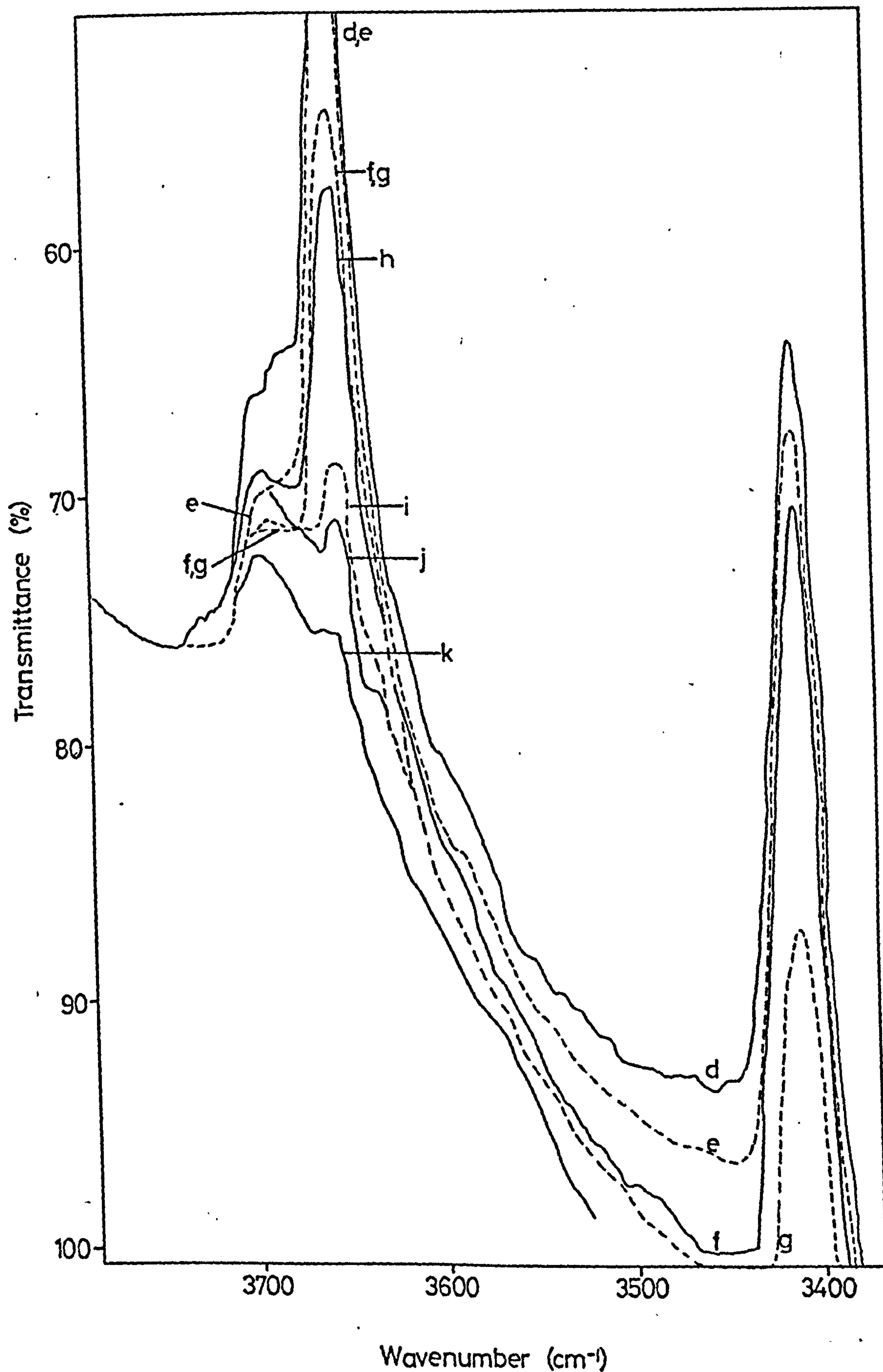
Graph 32 Desorption of H₂O from a BT H₂O Oxidized Sintered Surface



Spec 3.2 Desorption of H₂O from a BT, H₂O, Oxidized, Sintered, Surface



Spec 3.2 Desorption of H₂O from a BT, H₂O, Oxidized, Sintered, Surface



Spec 3.2 Desorption of H₂O from a BT, H₂O, Oxidized, Sintered, Surface

SPEC. 3.3

SPEC. 3.3

ADSORPTION OF H₂O ONTO A 673 K (400°C)

OXIDIZED SURFACE

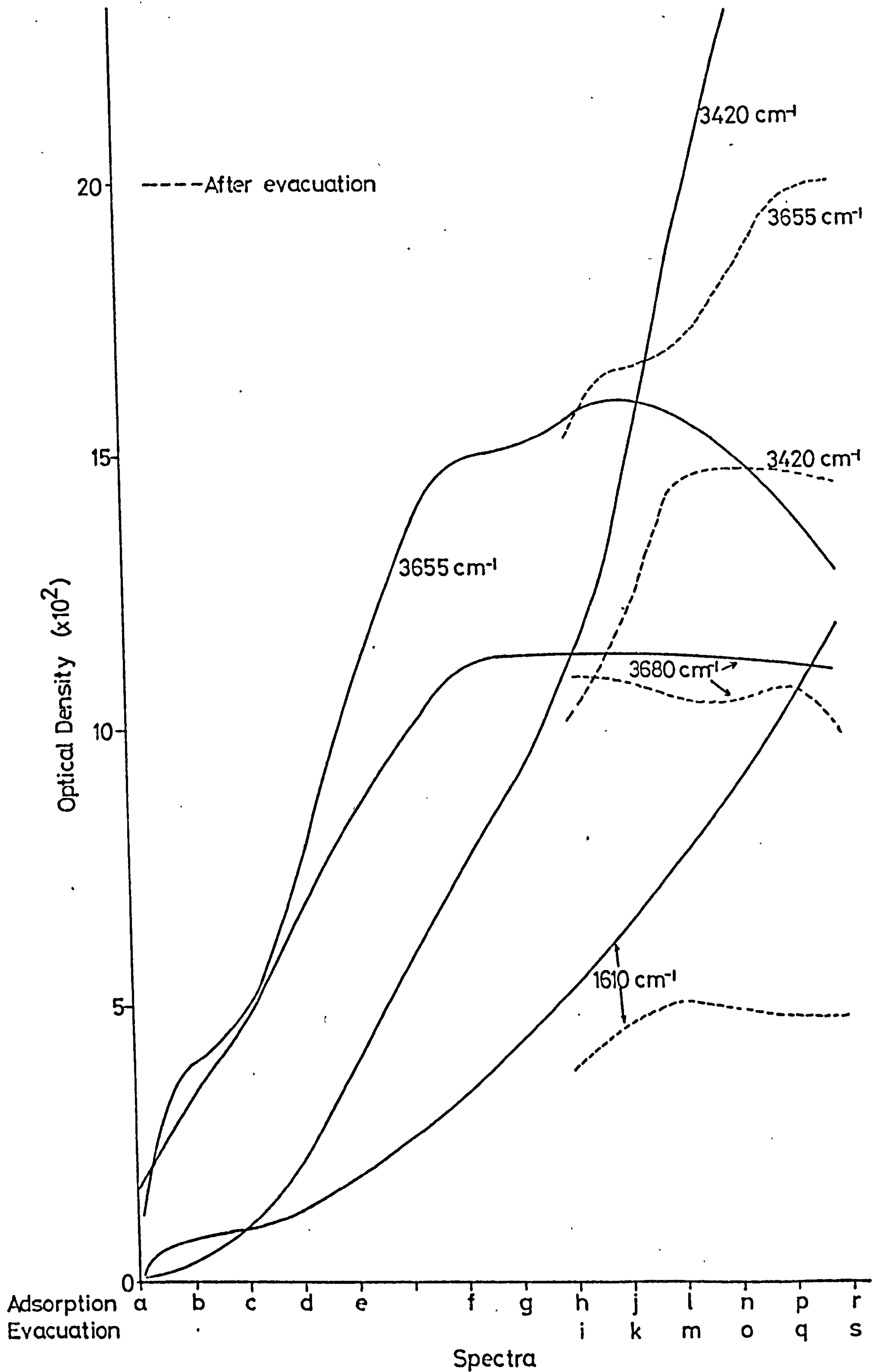
(a) Initial Surface

(b) - (h) adsorption of H₂O at increasing pressures

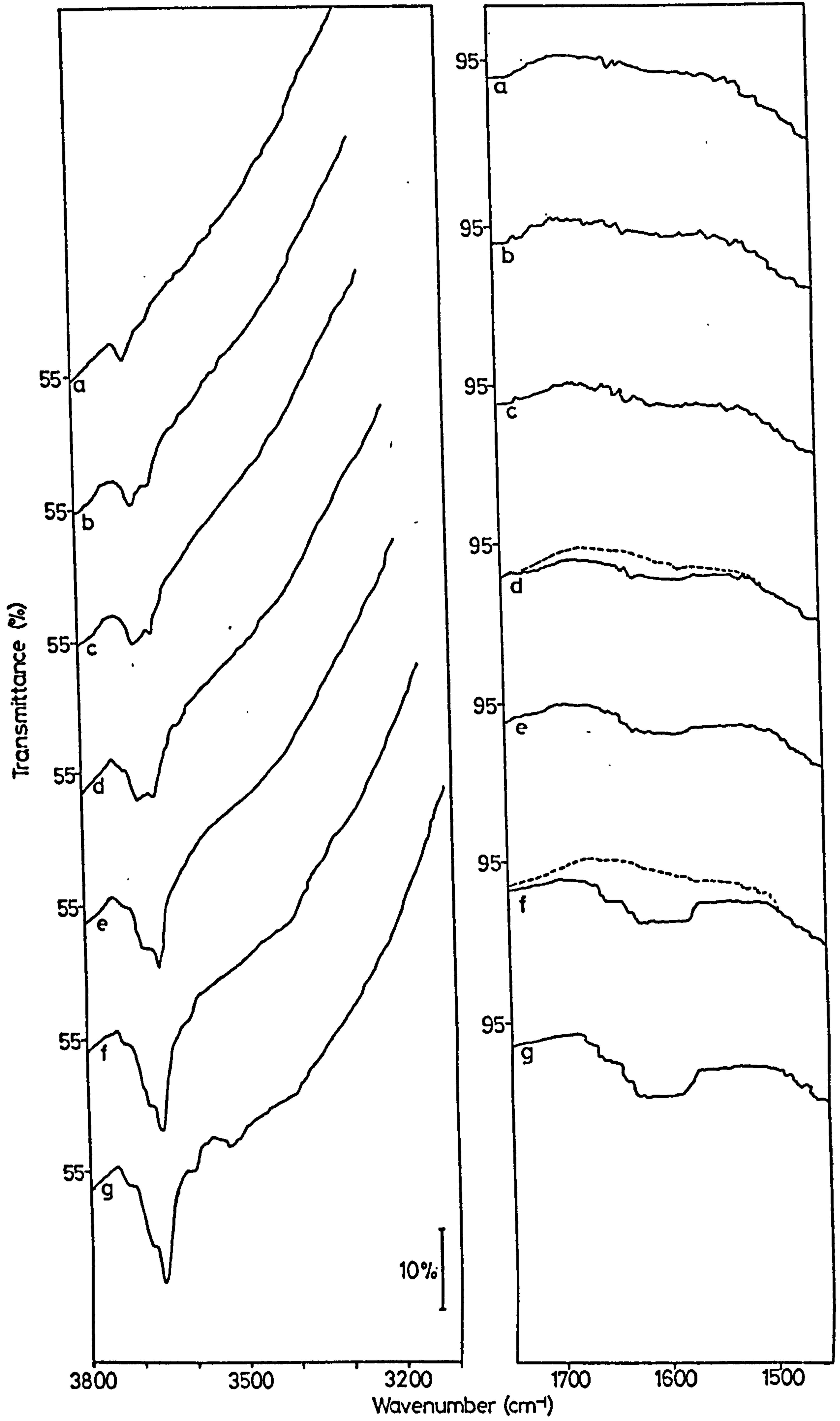
(i) evacuation BT, 1h

(j), (l), (n), (o), (q), (r) adsorption of H₂O at increasing pressures

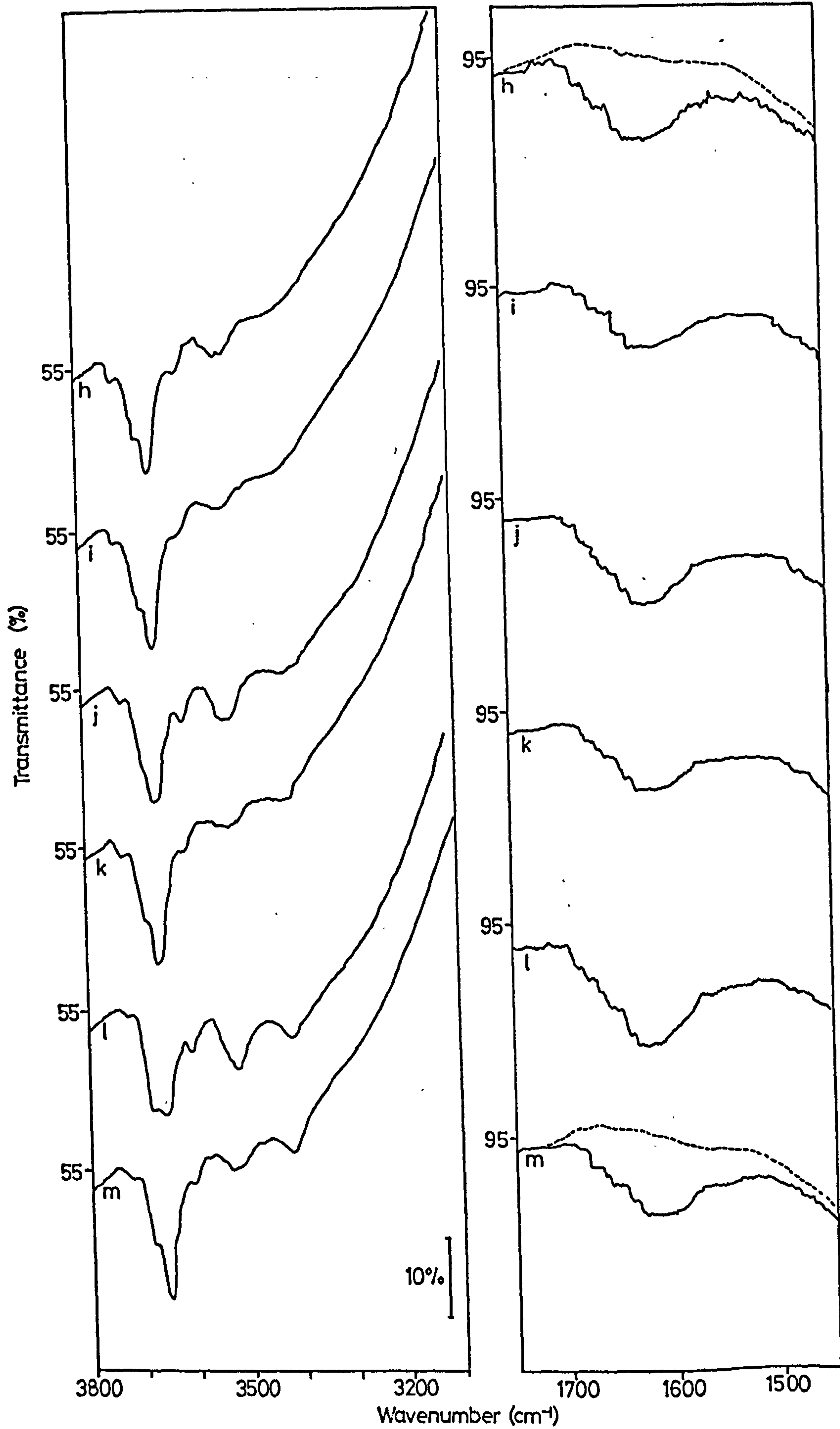
(k), (m), (p), (s) evacuation, BT



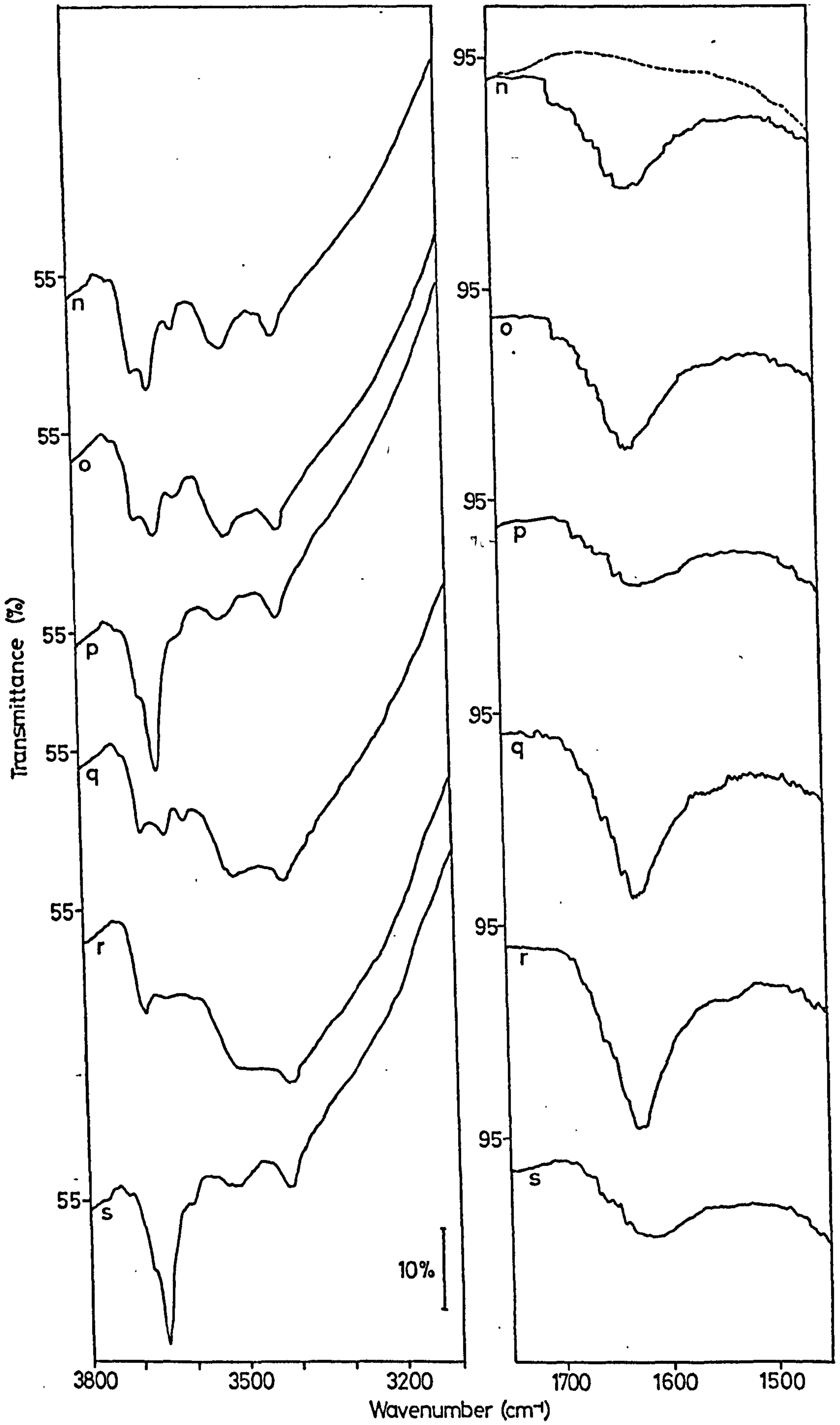
Graph 3.3 Adsorption of H_2O onto a 673 K Oxidized Surface



Spec 33 Adsorption of H₂O onto a 673 K Oxidized Surface



Spec 33 Adsorption of H_2O onto a 673 K Oxidized Surface



Spec 33 Adsorption of H₂O onto a 673 K Oxidized Surface

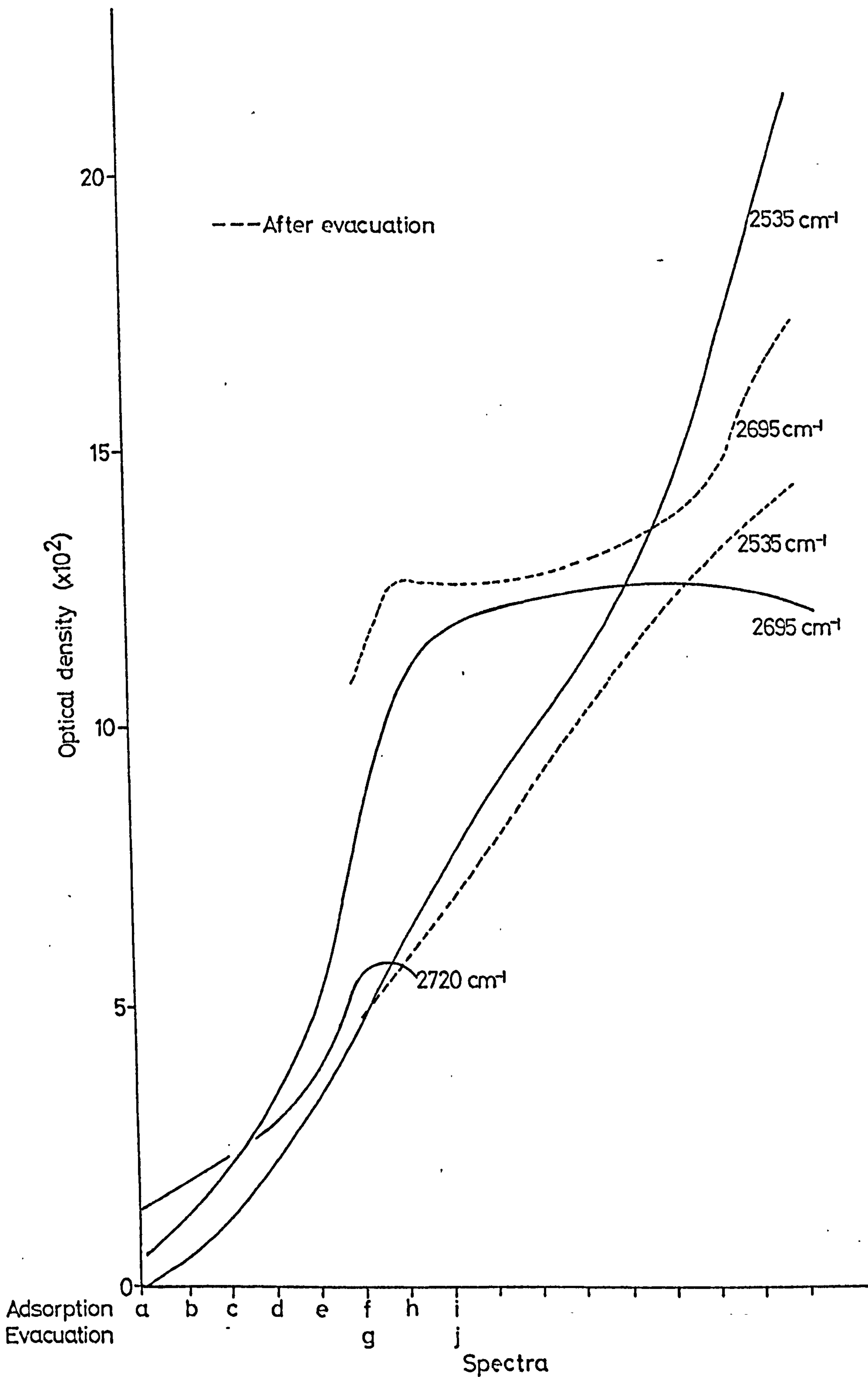
SPEC. 3.4

SPEC. 3.4

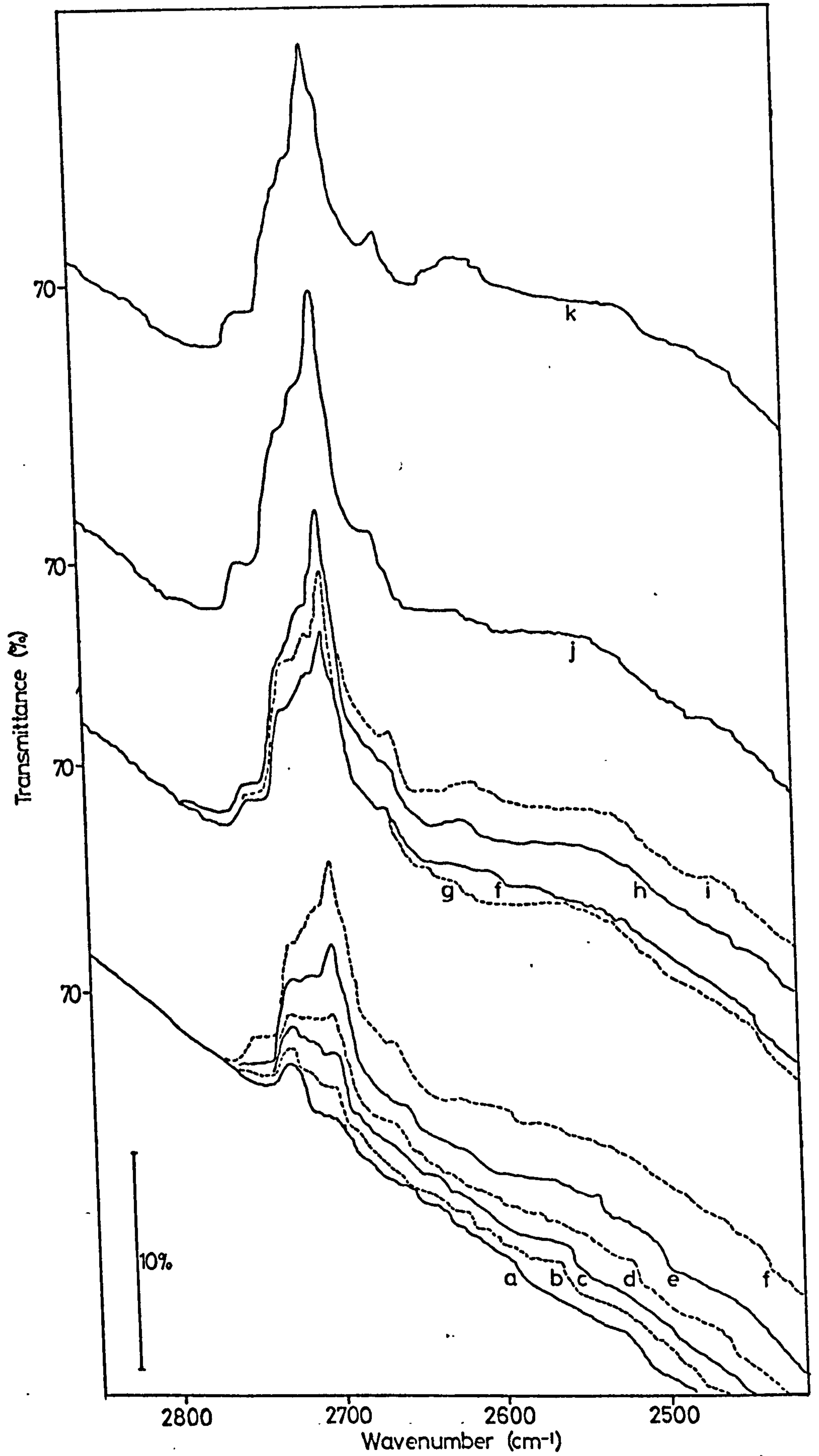
ADSORPTION OF D₂O ONTO A 673 K (400°C)

D₂O OXIDIZED SURFACE

- (a) Initial surface
- (b) - (i) adsorption of D₂O at increasing vapour pressures
- (j) evacuation BT
- (k) disc in isolated cell 12h



Graph 3.4 Adsorption of D_2O onto a 673 K D_2O Oxidized Surface



Spec. 34 Adsorption of D₂O onto a 673 K D₂O, Oxidized Surface

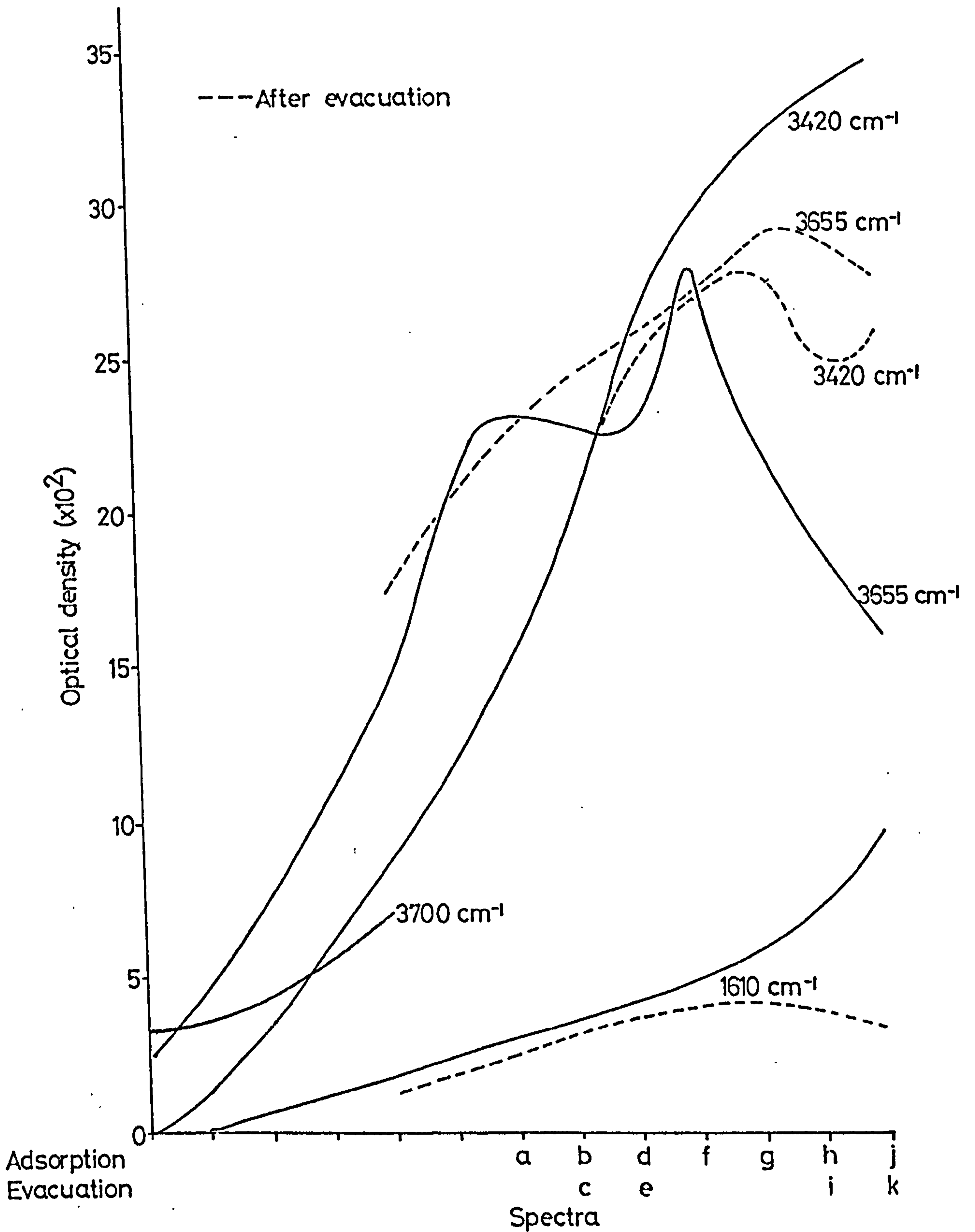
SPEC. 3.5

SPEC. 3.5

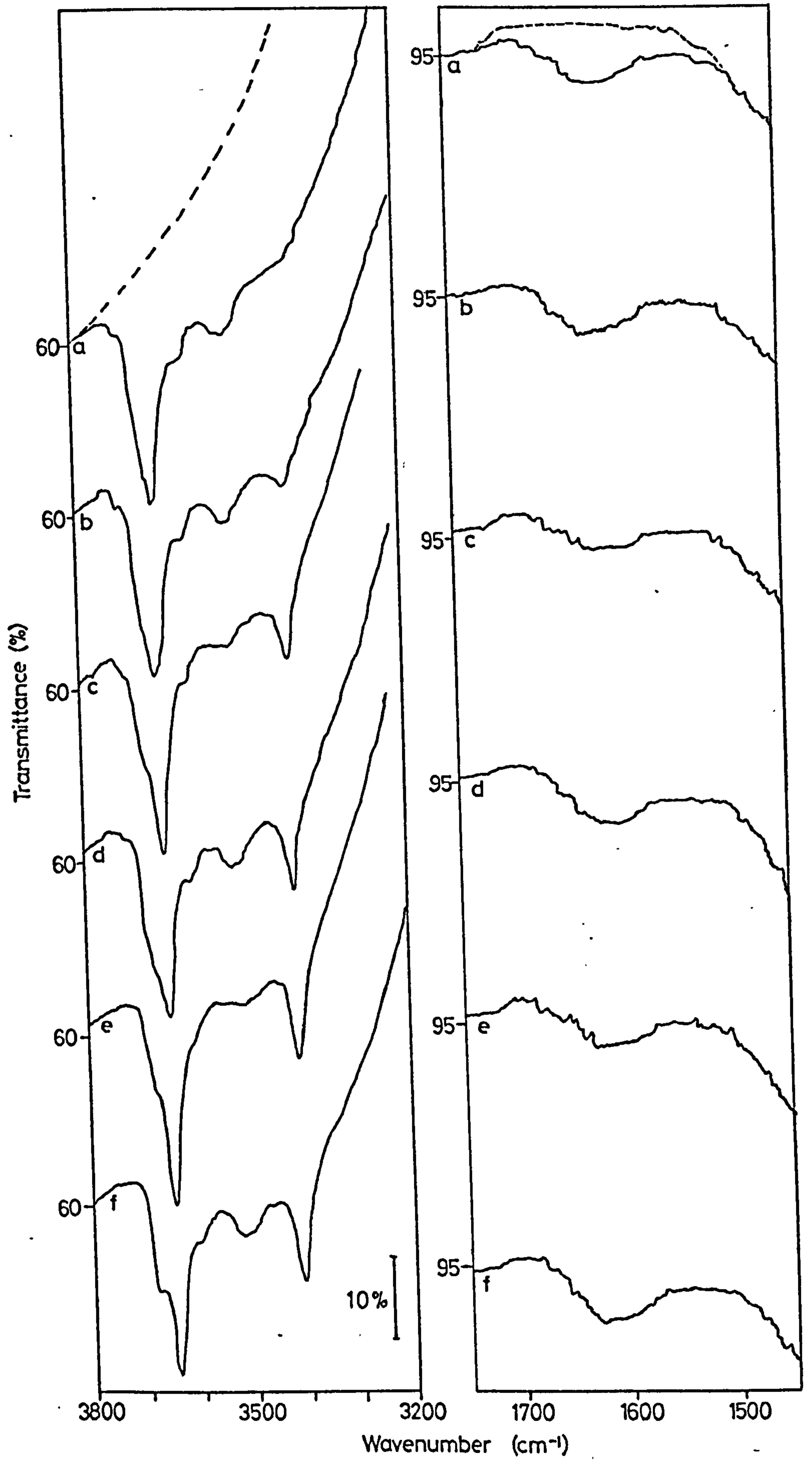
ADSORPTION OF H₂O ONTO A 673 K (400°C)

H₂O OXIDIZED SINTERED SURFACE

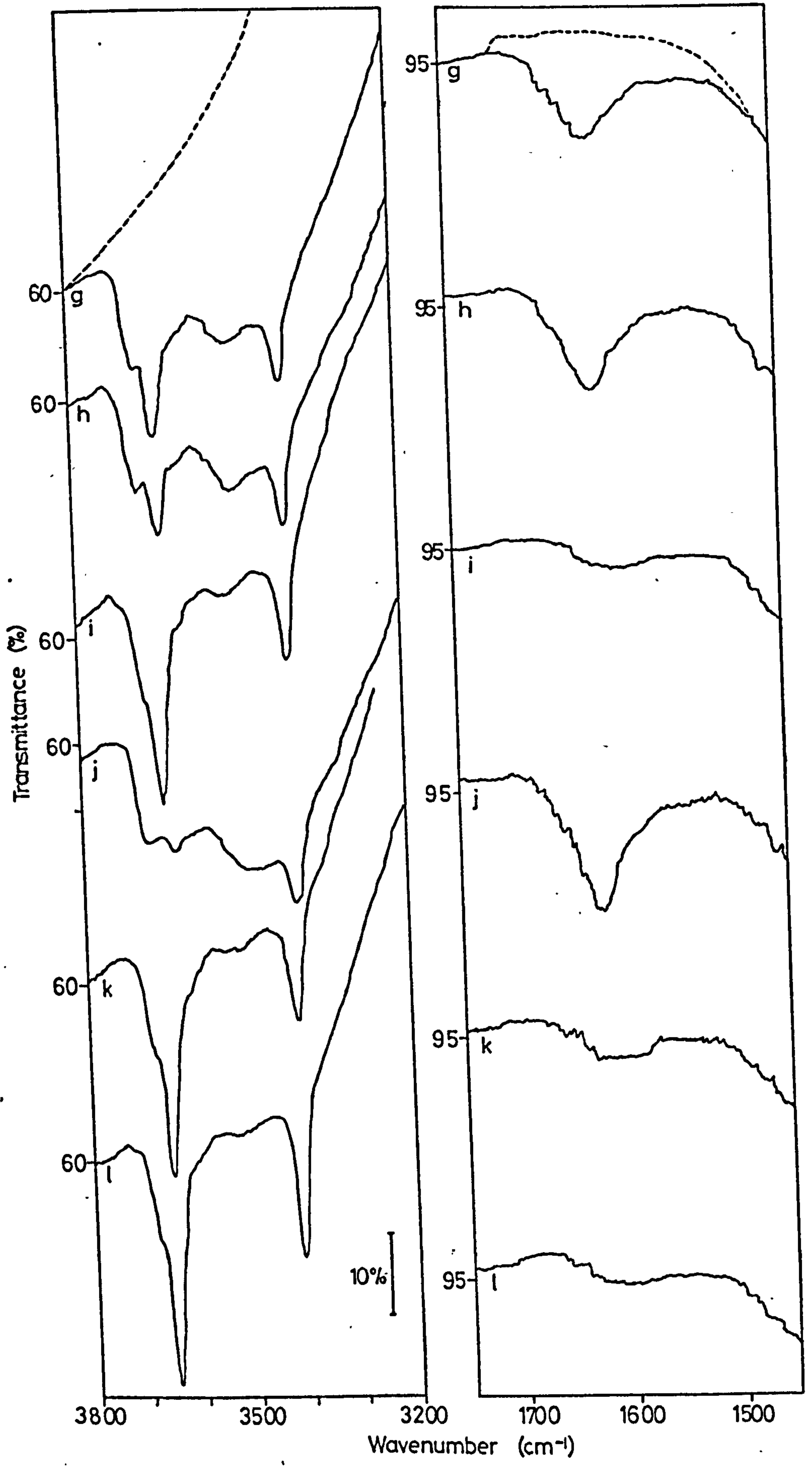
- (a) Surface after initial adsorption of H₂O
(compare spec. 3.3 g)
- (b), (d), (f), (g), (h), (j) adsorption of H₂O at increasing
vapour pressures
- (c), (e), (i), (k) evacuation, BT
- (l) disc heated in H₂O (673 K, 2h) and evacuated (BT, 1h)



Graph 3.5 Adsorption of H_2O onto a 673 K Oxidized Sintered Surface



Spec 35 Adsorption of H₂O onto a 673 K, H₂O, Oxidized, Sintered Surface



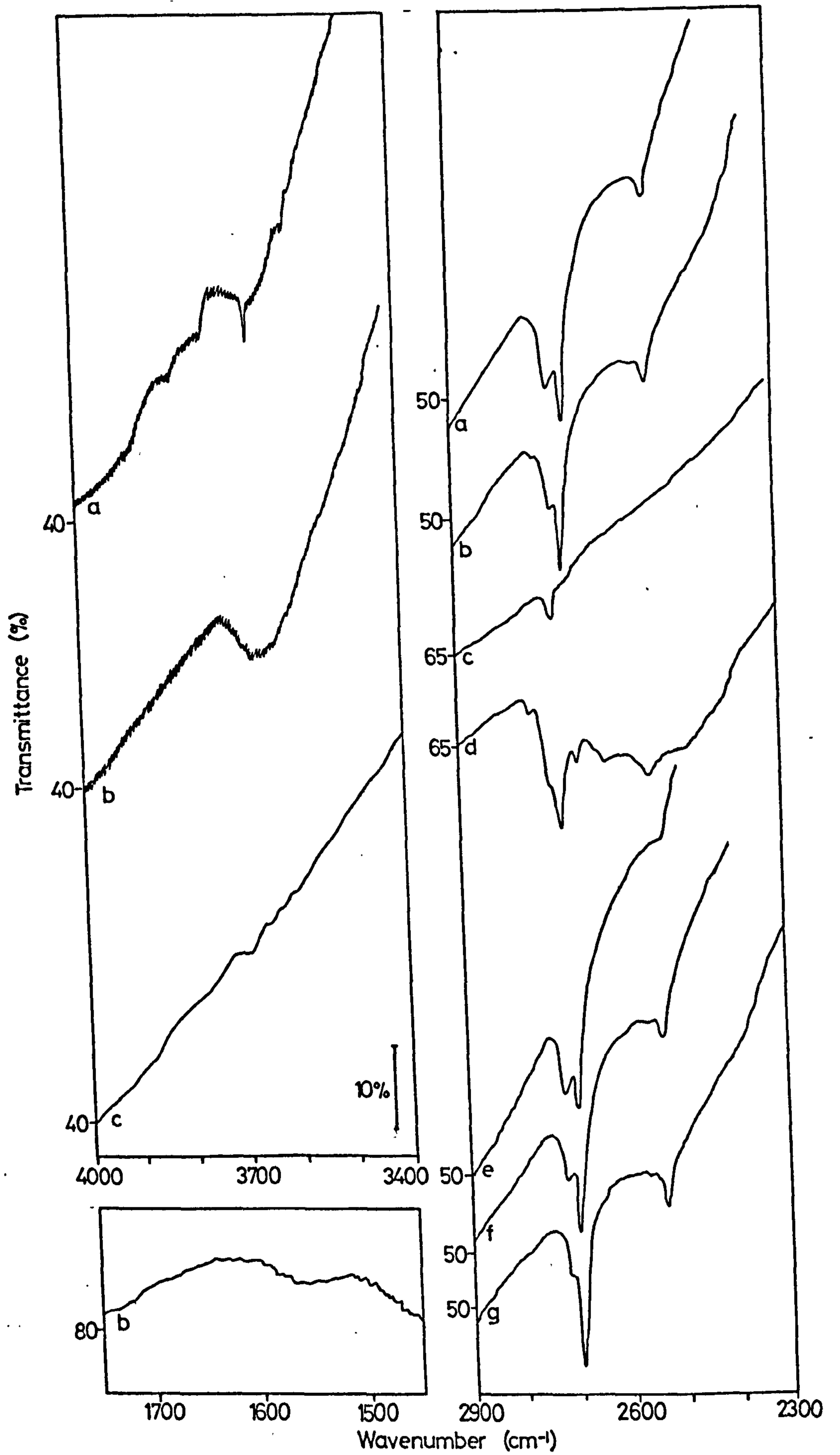
Spec 35 Adsorption of H₂O onto a 673 K H₂O Oxidized, Sintered Surface

SPEC. 3.6

SPEC. 3.6

REVERSIBILITY OF THE REDUCTION PROCESS

- (a) Initial reduced surface (see section 2.3.1 page 35 for preparation) after exposure to D_2O and evacuation
- (b) Initial surface exposed to D_2O vapour (298 K, 112h) and evacuated (BT, $\frac{1}{2}$ h)
- (c) Surface after heating in oxygen (1.33×10^4 N m⁻², 673 K, 1h), evacuation (673 K, 1h), oxygen (1.33×10^4 N m⁻², 673 K, 1h) and evacuation (BT, $\frac{1}{2}$ h)
- (d) Surface after exposure to D_2O (BT, 4h) and evacuation (298 K, 18h)
- (e) Reduction of surface (as for initial surface) evacuation (673 K, 60h), exposure to D_2O (BT, $\frac{1}{2}$ h) and evacuation (BT, $\frac{1}{2}$ h)
- (f) Heating in D_2O (673 K, 2h) and evacuation (BT, $\frac{1}{2}$ h)
- (g) Heating in D_2O (673 K, 16h) and evacuation (BT, $\frac{1}{2}$ h)



Spec 36 Reversibility of the Reduction Process

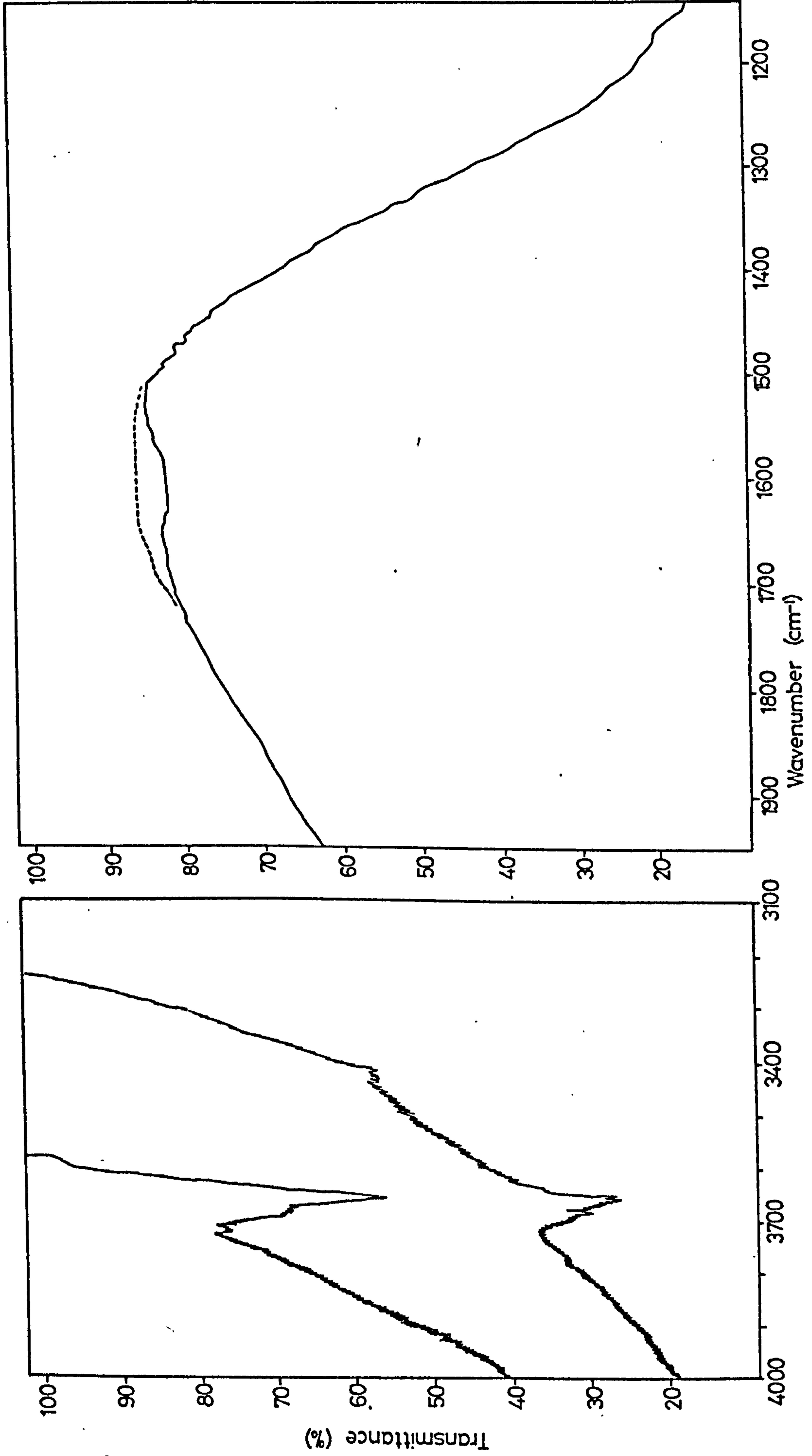
SPEC. 3.7

SPEC. 3.7

ADSORPTION OF H₂O ONTO A 673 K (400°C)

H₂O REDUCED SURFACE

Spectrum of surface after standard reduction
procedure, adsorption of H₂O vapour at BT
and evacuation (BT, ½h)



Spec 3.7 Adsorption of H₂O onto a 673 K H₂O, Reduced Surface

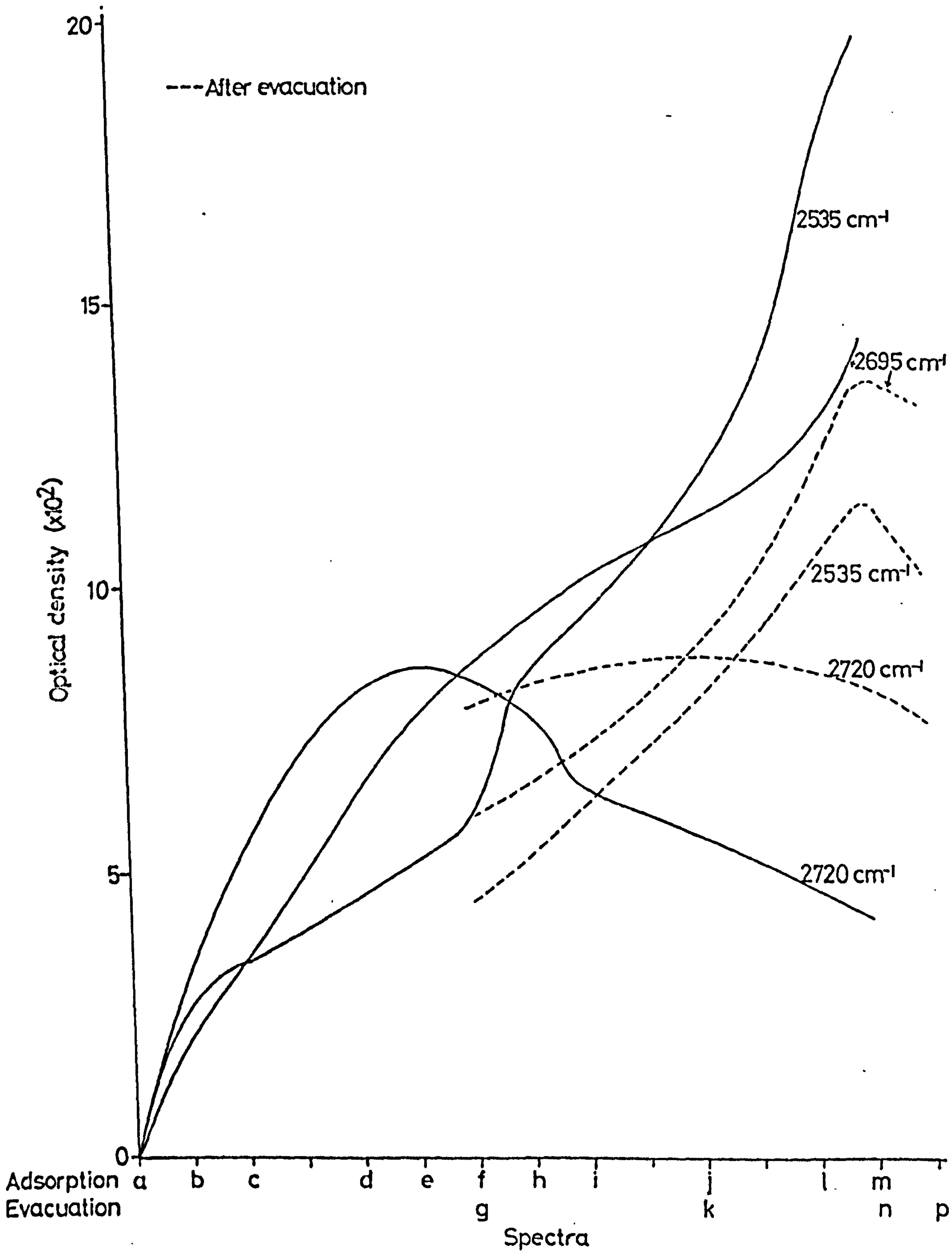
SPEC. 3.8

SPEC. 3.8

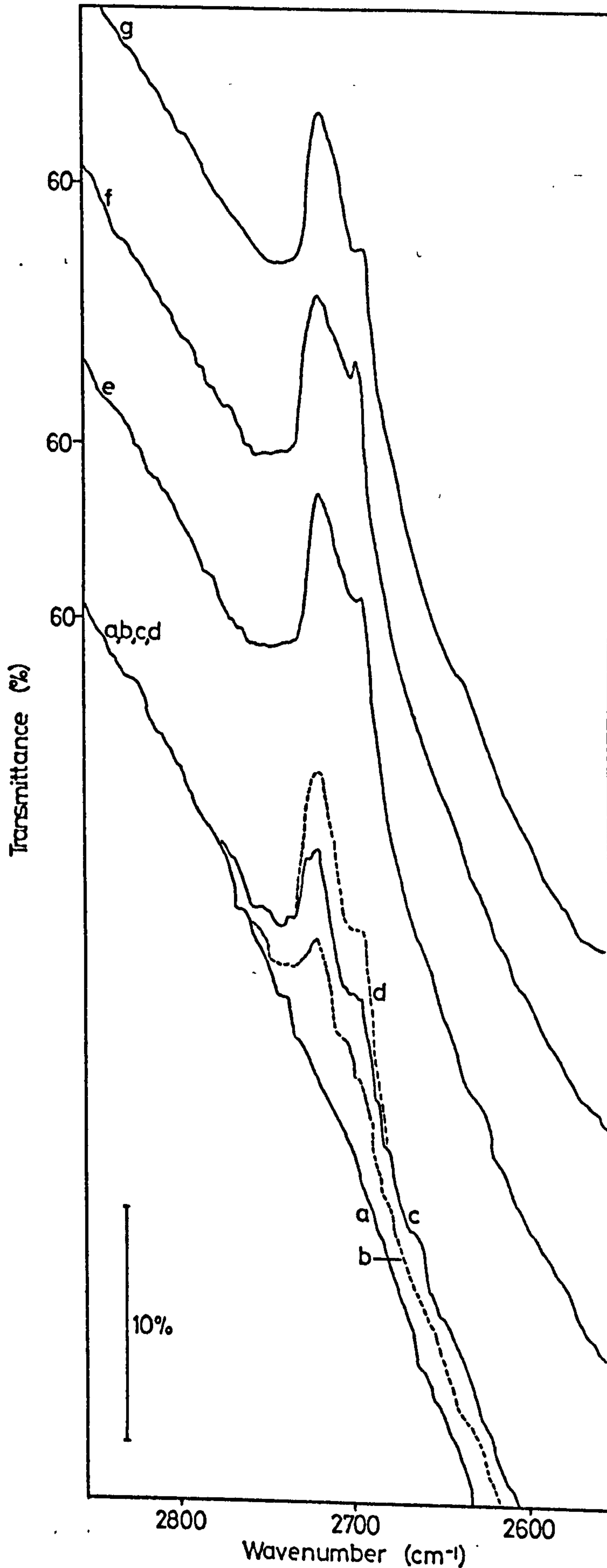
ADSORPTION OF D₂O ONTO A 673 K (400°C)

H₂O REDUCED SURFACE

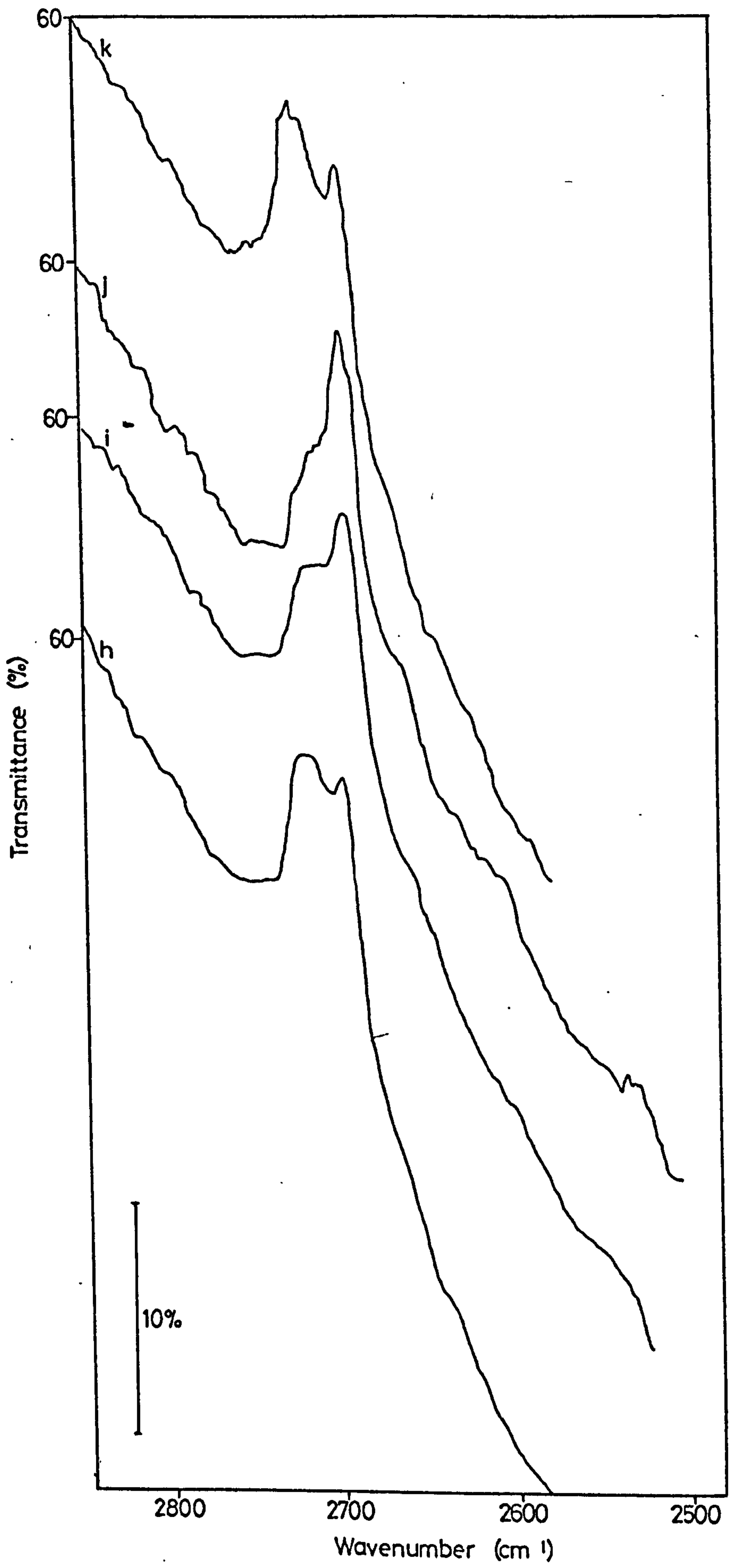
- (a) Initial surface
- (b)-(f) adsorption D₂O vapour at increasing pressures
- (g) evacuation (BT, 3h)
- (h)-(j) adsorption D₂O vapour
- (k) evacuation (BT, 2h)
- (l),(m) adsorption D₂O vapour
- (n) evacuation (BT, 1h)
- (o) adsorption D₂O at room temperature vapour pressure
- (p) evacuation (BT, 1h)
- (q) evacuation (473 K, 16h)



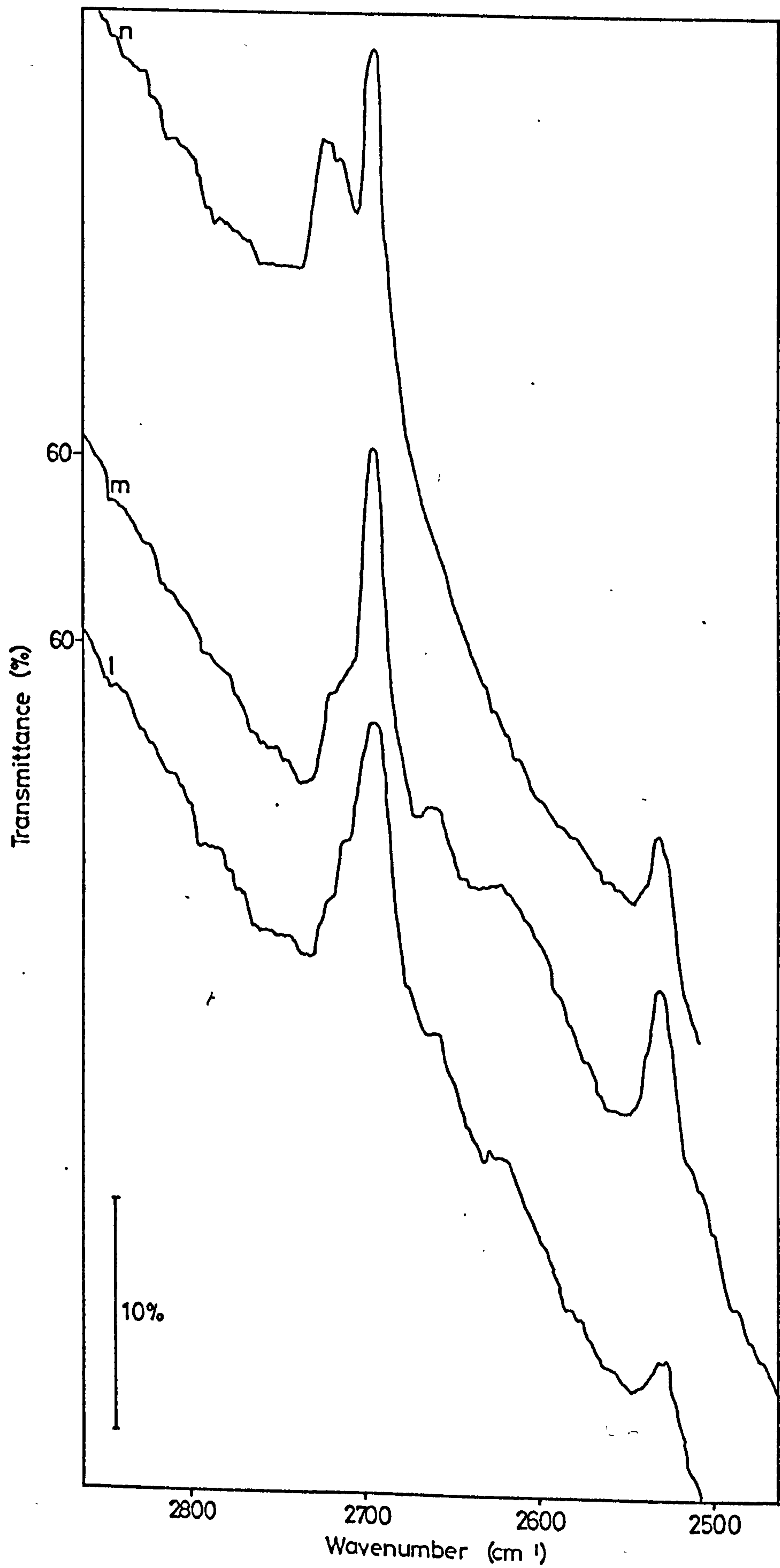
Graph 3.6 Adsorption of D₂O onto a 673 K H₂O Reduced Surface



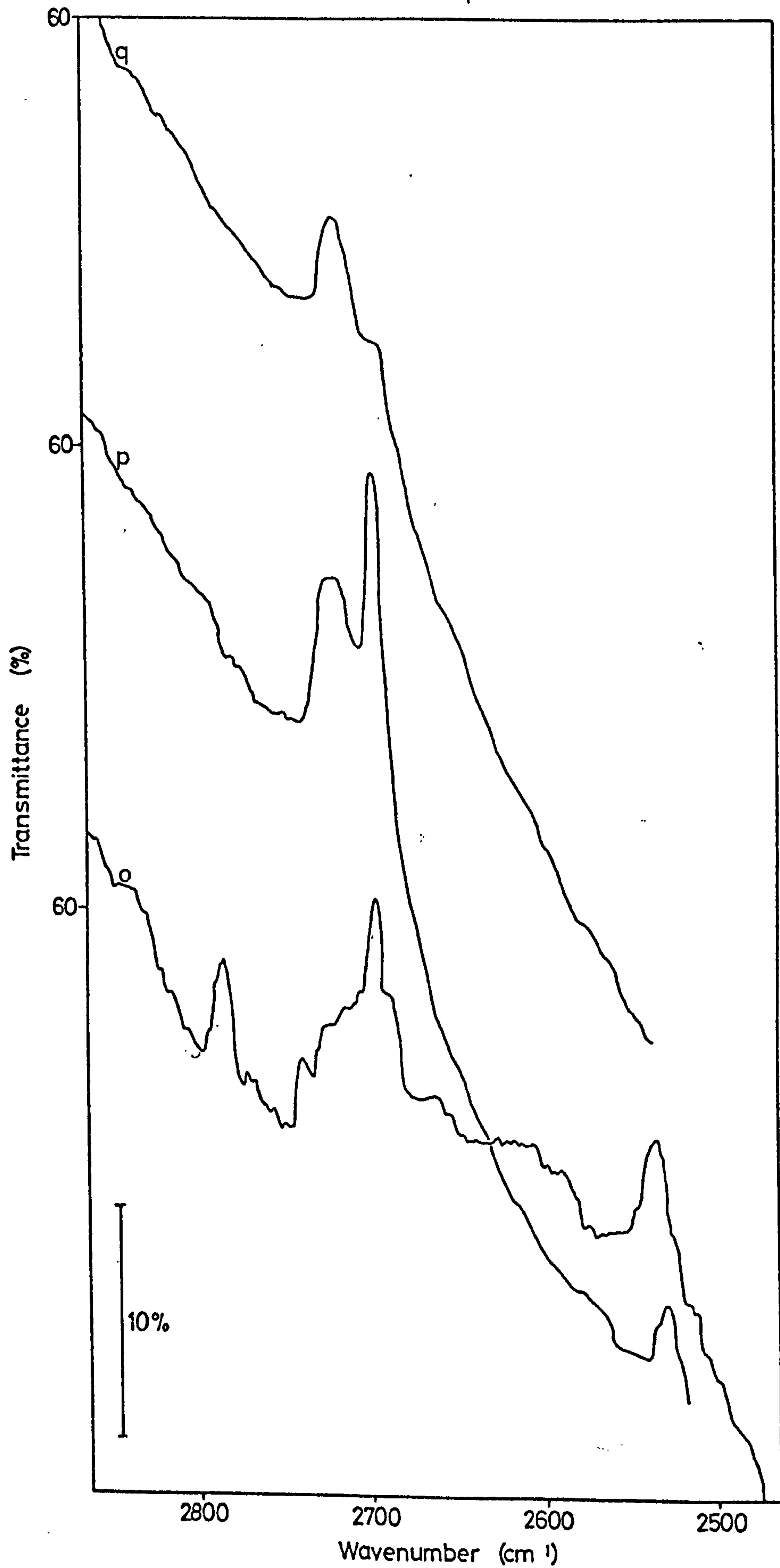
Spec 3.8 Adsorption of D_2O onto a 673 K, H_2O , Reduced Surface



Spec 3.8 Adsorption of D₂O onto a 673 K, H₂O, Reduced Surface

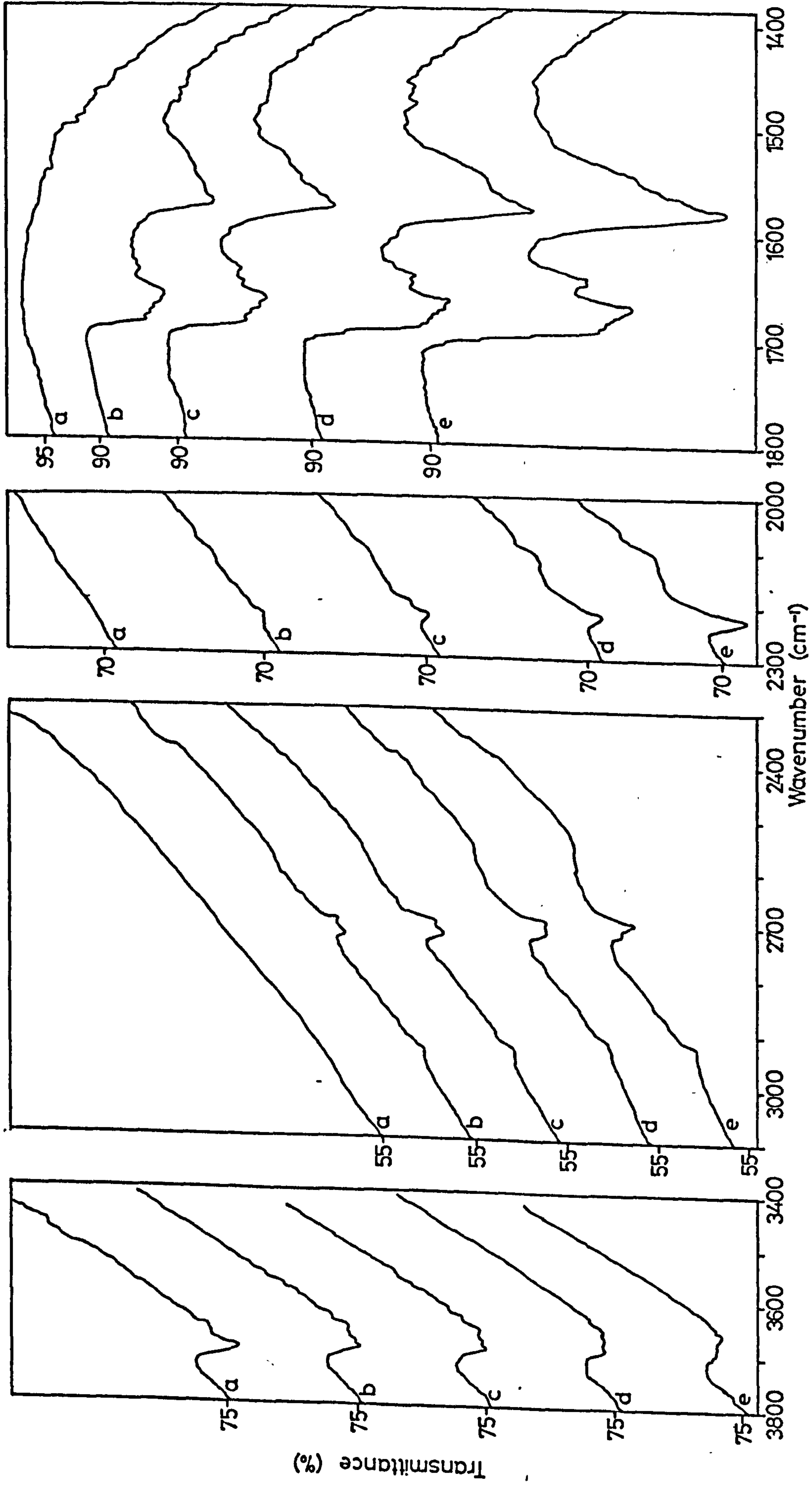


Spec 3.8 Adsorption of D₂O onto a 673 K, H₂O, Reduced Surface

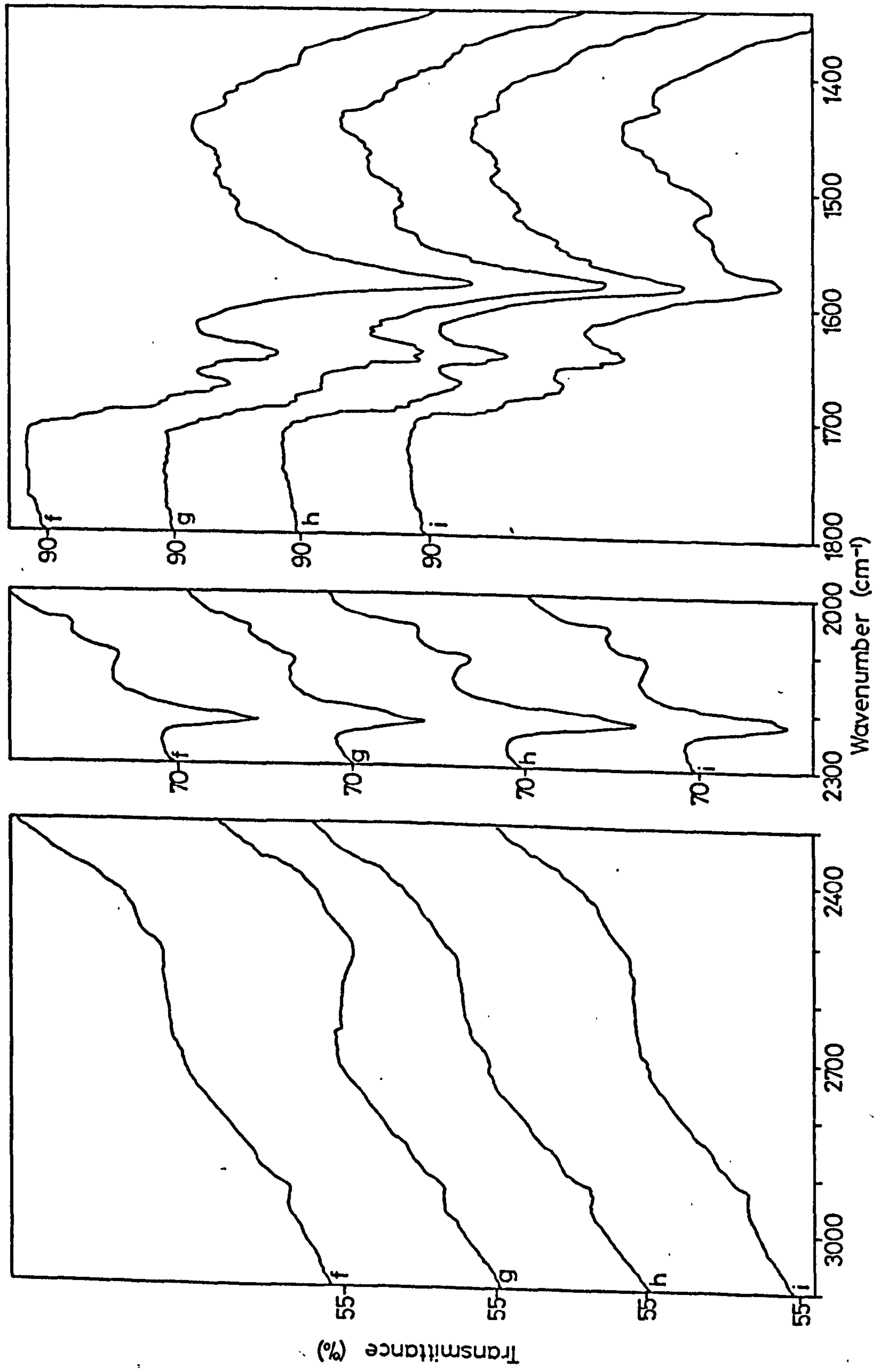


Spec 3.8 Adsorption of D₂O onto a 673 K, H₂O, Reduced Surface

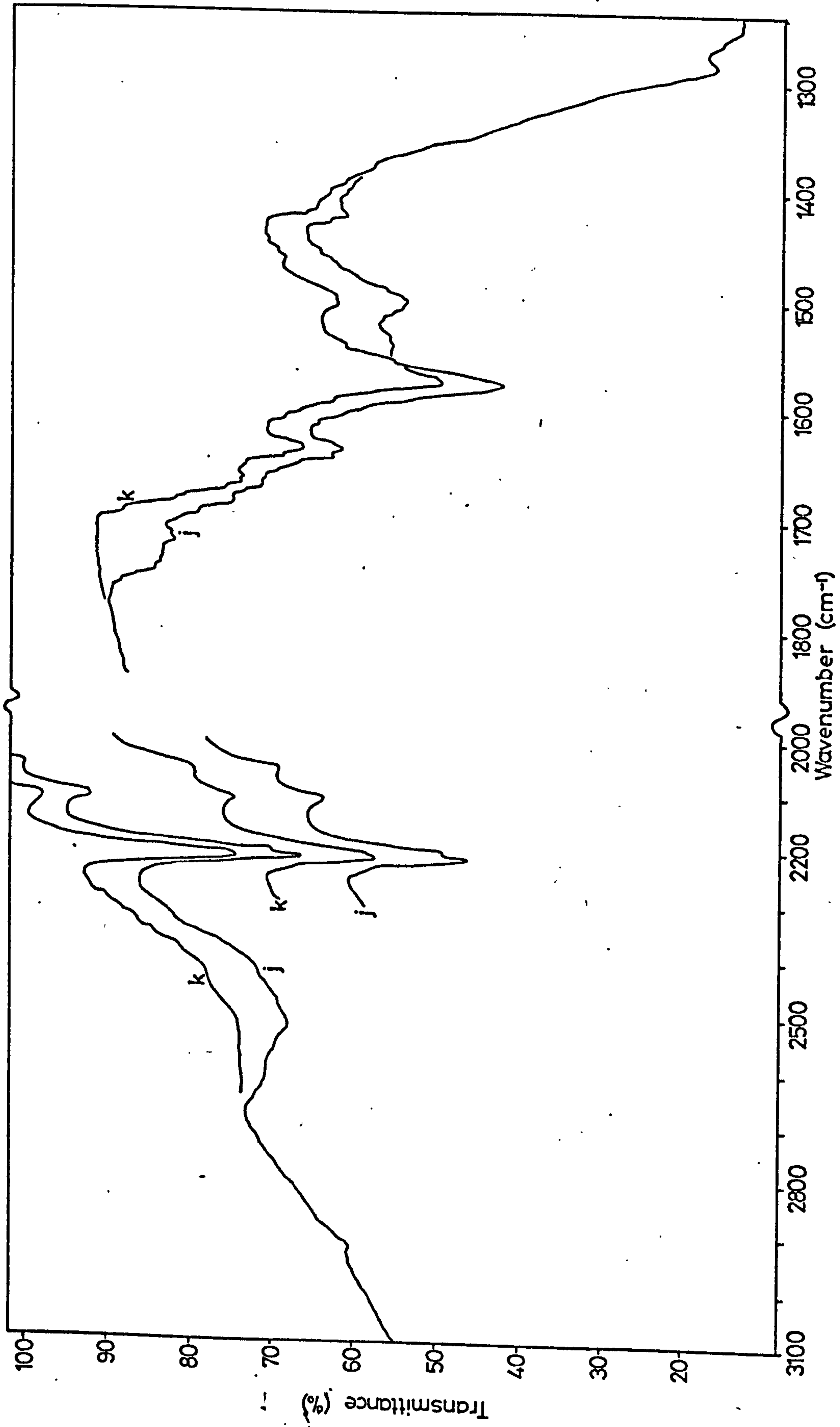
SPEC. 4.1



Spec 4.1 Adsorption of Acetone d_6 onto a 673 K H_2O Oxidized Surface



Spec 4.1 Adsorption of Acetone d_6 onto a 673 K H_2O_2 Oxidized Surface



Spec 4.1 Adsorption of Acetone d_6 onto a 673 K H_2O , Oxidized Surface

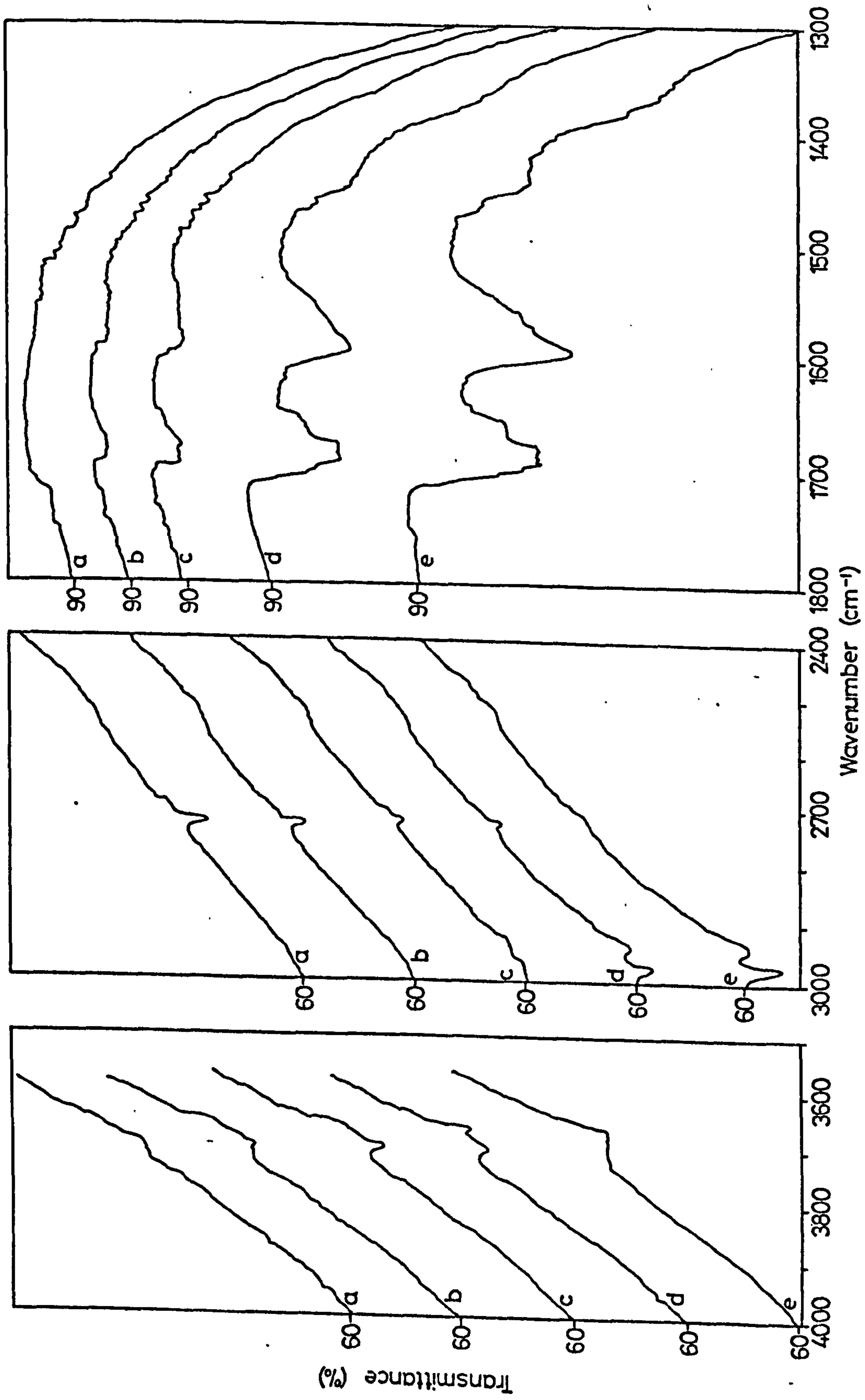
SPEC. 4.2

SPEC. 4.2

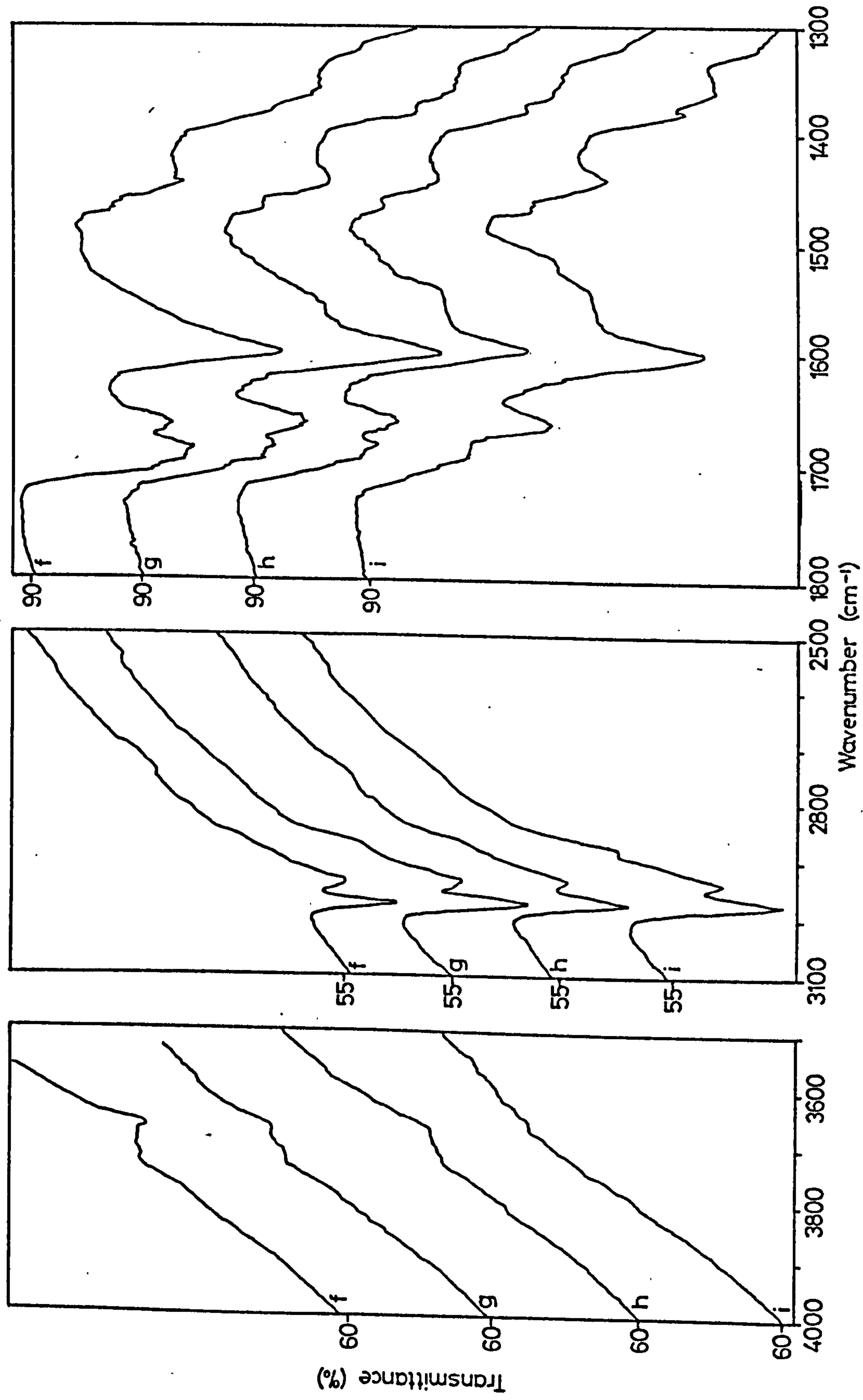
ADSORPTION OF ACETONE h_6 ONTO A 673 K (400°C)

D_2O OXIDIZED SURFACE

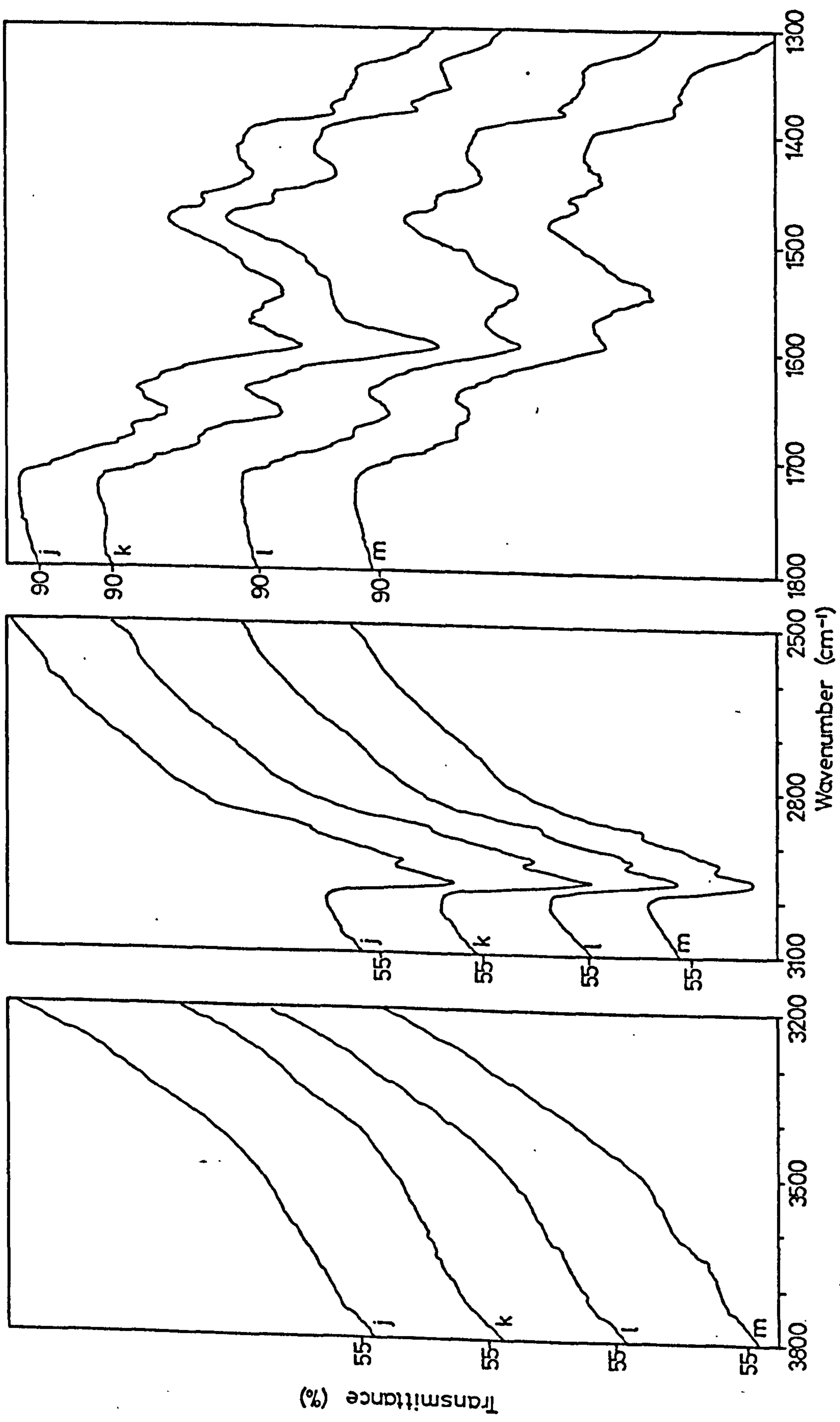
- (a) Initial surface
- (b)-(g),(i),(k) adsorption of acetone h_6 at increasing vapour pressures
- (h),(j),(l) Evacuation (BT, 1h)
- (m) evacuation (298 K, 12h)
- (n) adsorption acetone h_6
- (o) evacuation (BT, 1h)
- (p) exposure to D_2O vapour (298 K, 15h) and evacuation (BT, 1h)



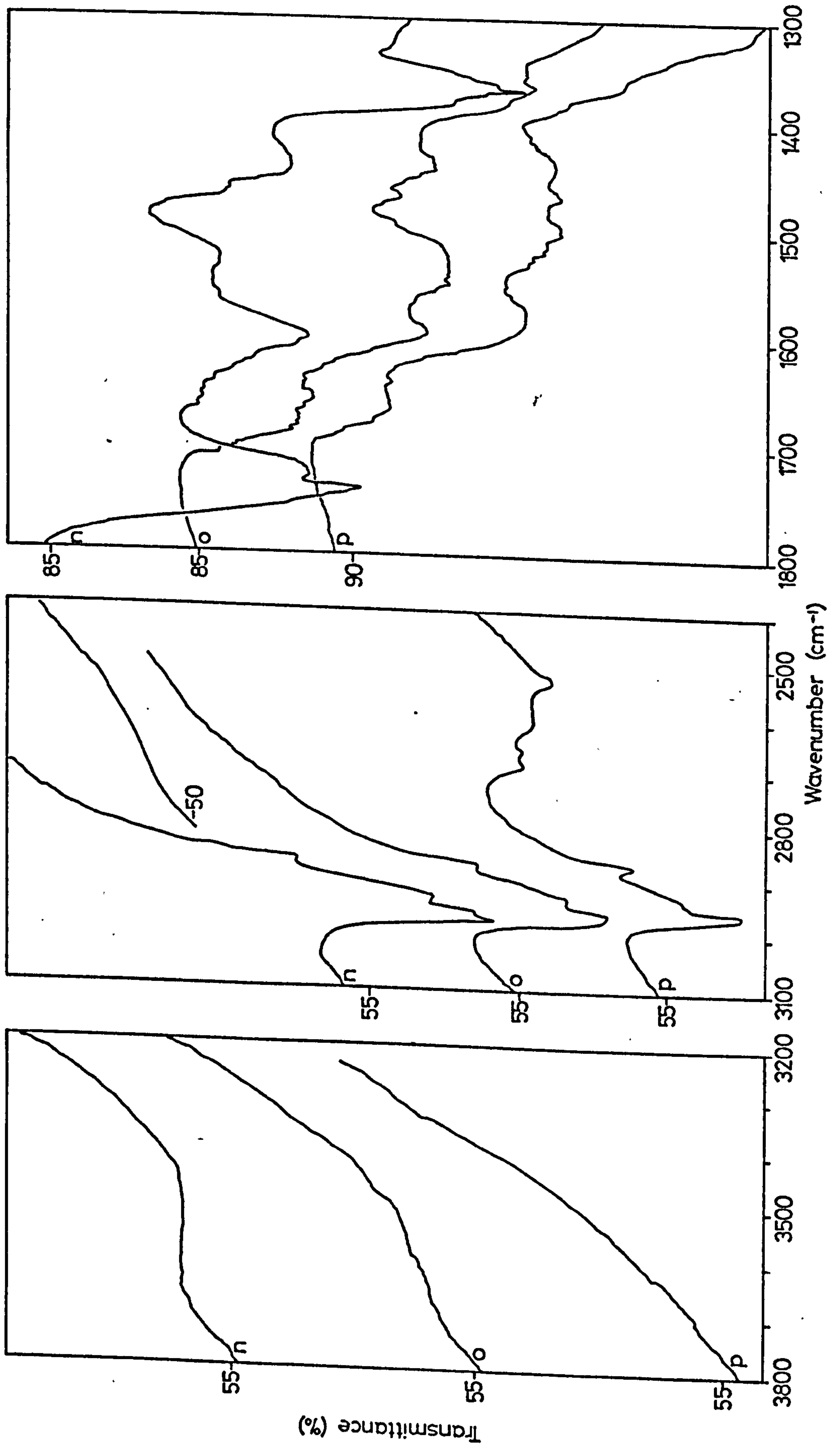
Spec 4.2 Adsorption of Acetone h_6 onto a 673 K. D_2O , Oxidized Surface



Spec 4.2 Adsorption of Acetone h₆ onto a 673 K. D₂O, Oxidized Surface



Spec 4.2 Adsorption of Acetone h_6 onto a 673 K D_2O Oxidized Surface



Spec 4.2 Adsorption of Acetone h_g onto a 673 K. D₂O, Oxidized Surface

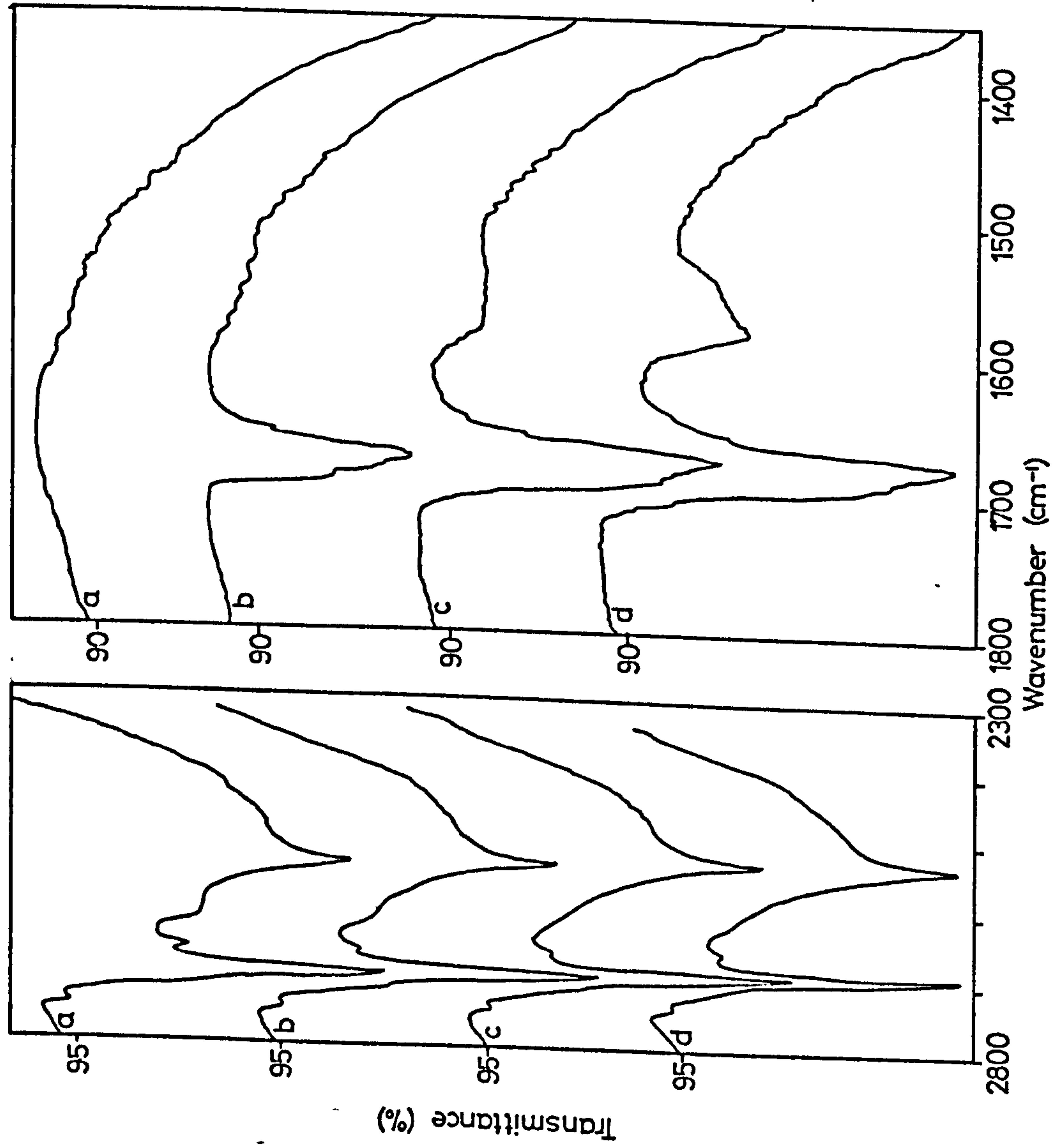
SPEC. 4.3

SPEC. 4.3

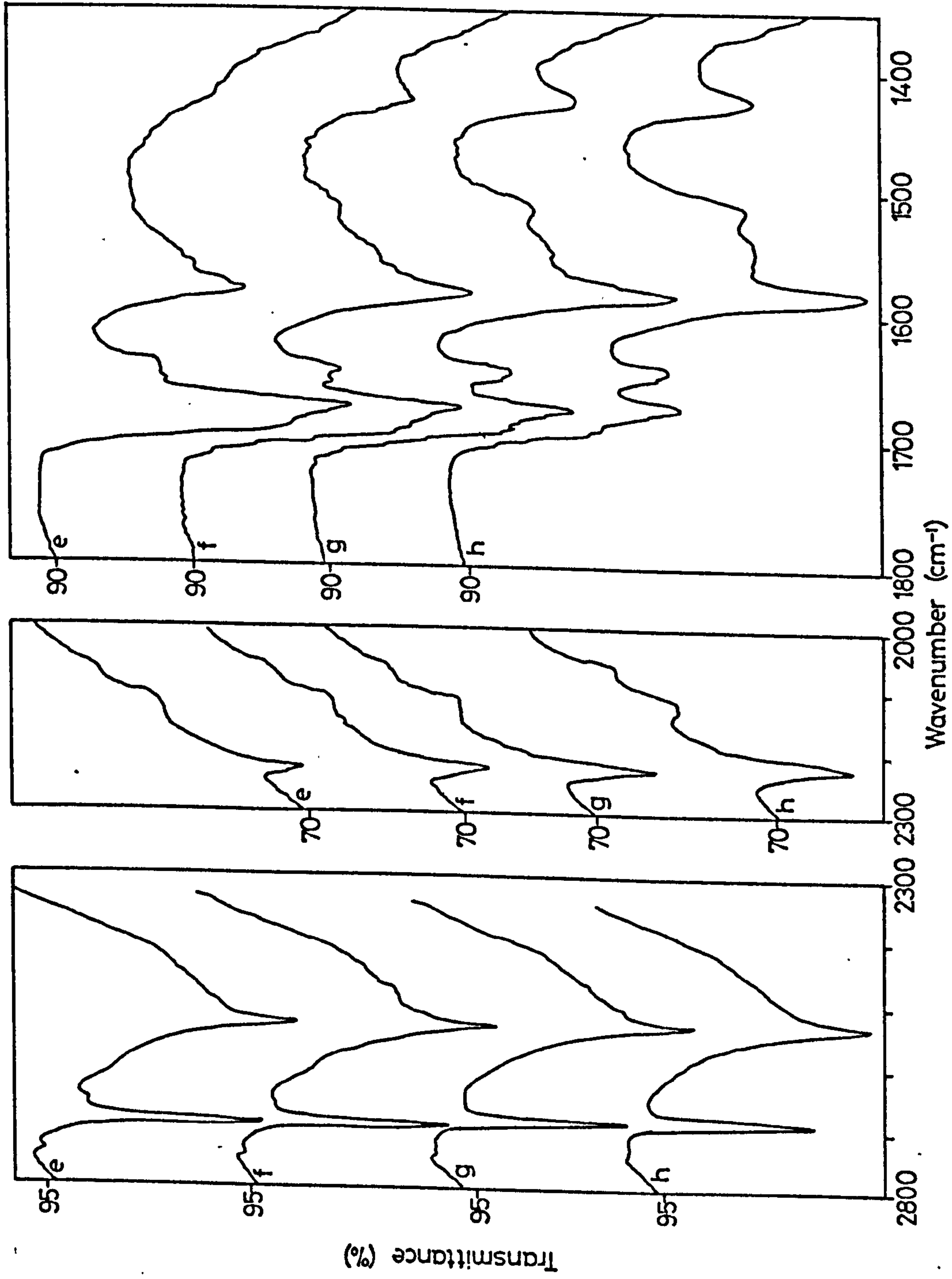
ADSORPTION OF ACETONE d_6 ONTO A BT,

D_2O OXIDIZED SURFACE

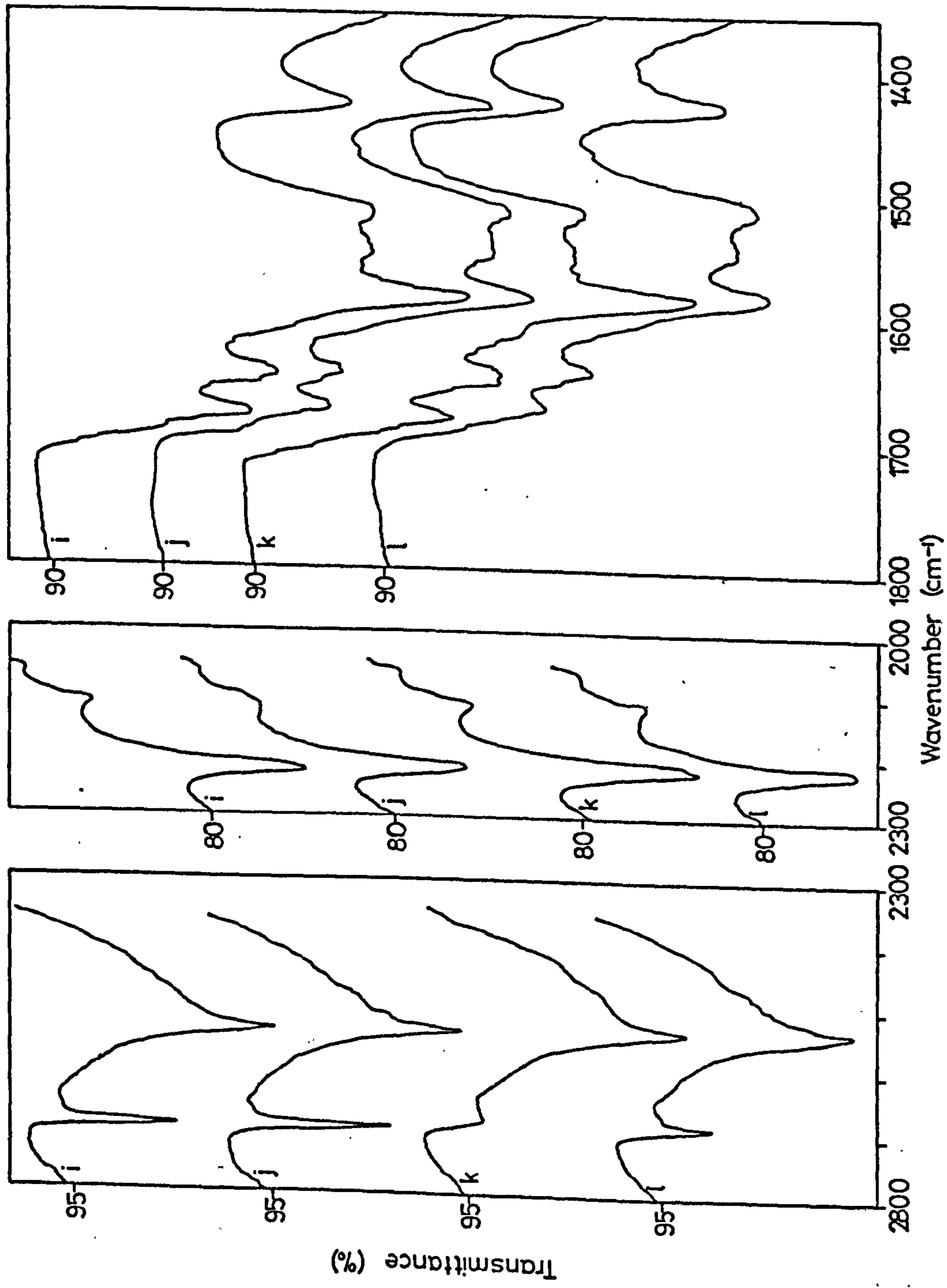
- (a) Initial surface
- (b)-(i) adsorption of acetone d_6 at increasing vapour pressures
- (j) exposure disc to acetone d_6 vapour in closed cell (298 K, 13h)
- (k),(m),(n) adsorption of acetone d_6 at increasing vapour pressures
- (o) exposure of disc to acetone d_6 vapour in closed cell (298 K, 60h)
- (p) evacuation (BT, 1h)



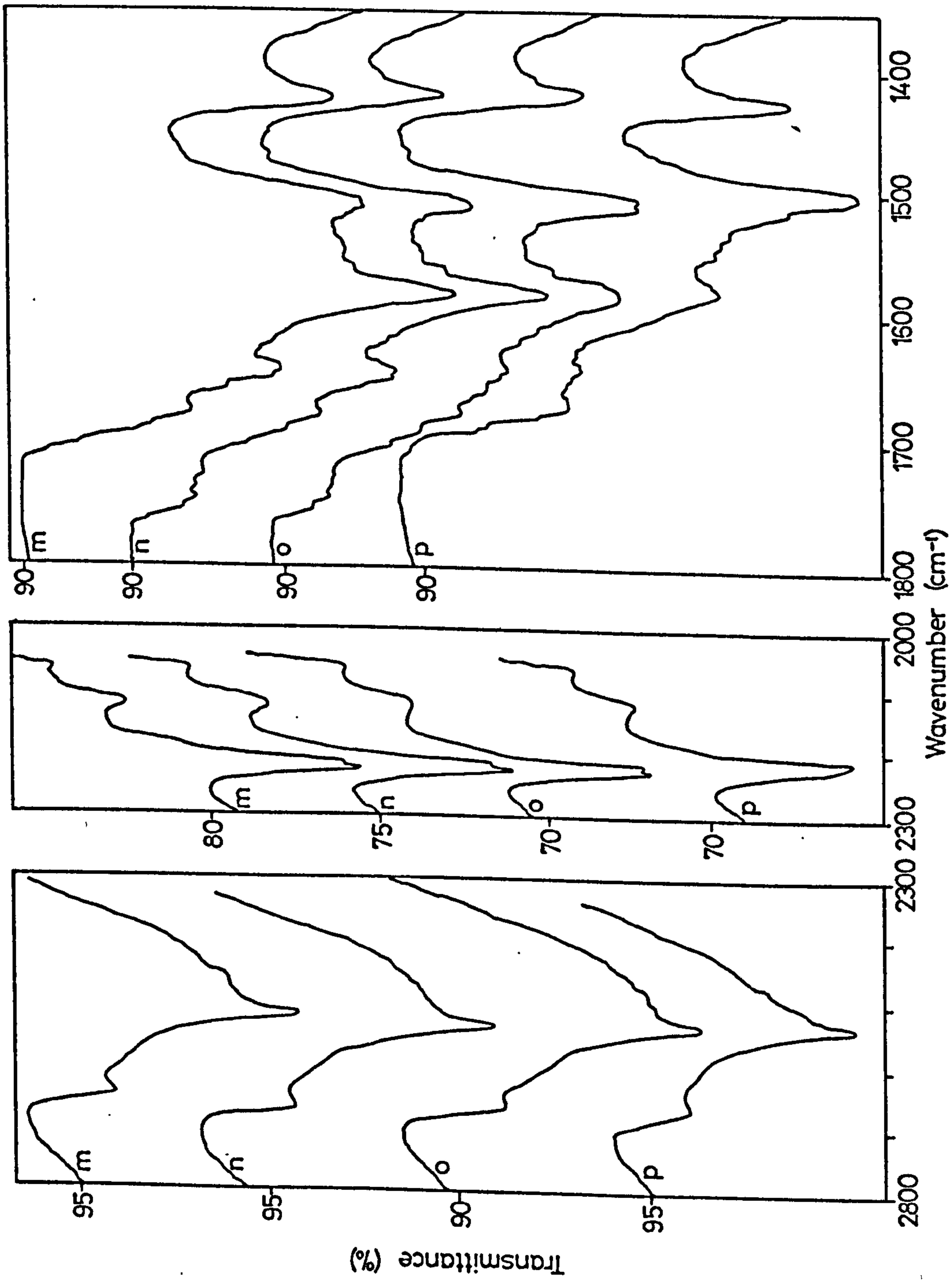
Spec 4.3 Adsorption of Acetone d₆ onto a BT, D₂O, Oxidized Surface



Spec 4.3 Adsorption of Acetone d₆ onto a BT, D₂O, Oxidized Surface



Spec 4.3 Adsorption of Acetone d₆ onto a BT, D₂O, Oxidized Surface



Spec 4.3 Adsorption of Acetone d₆ onto a BT, D₂O, Oxidized Surface

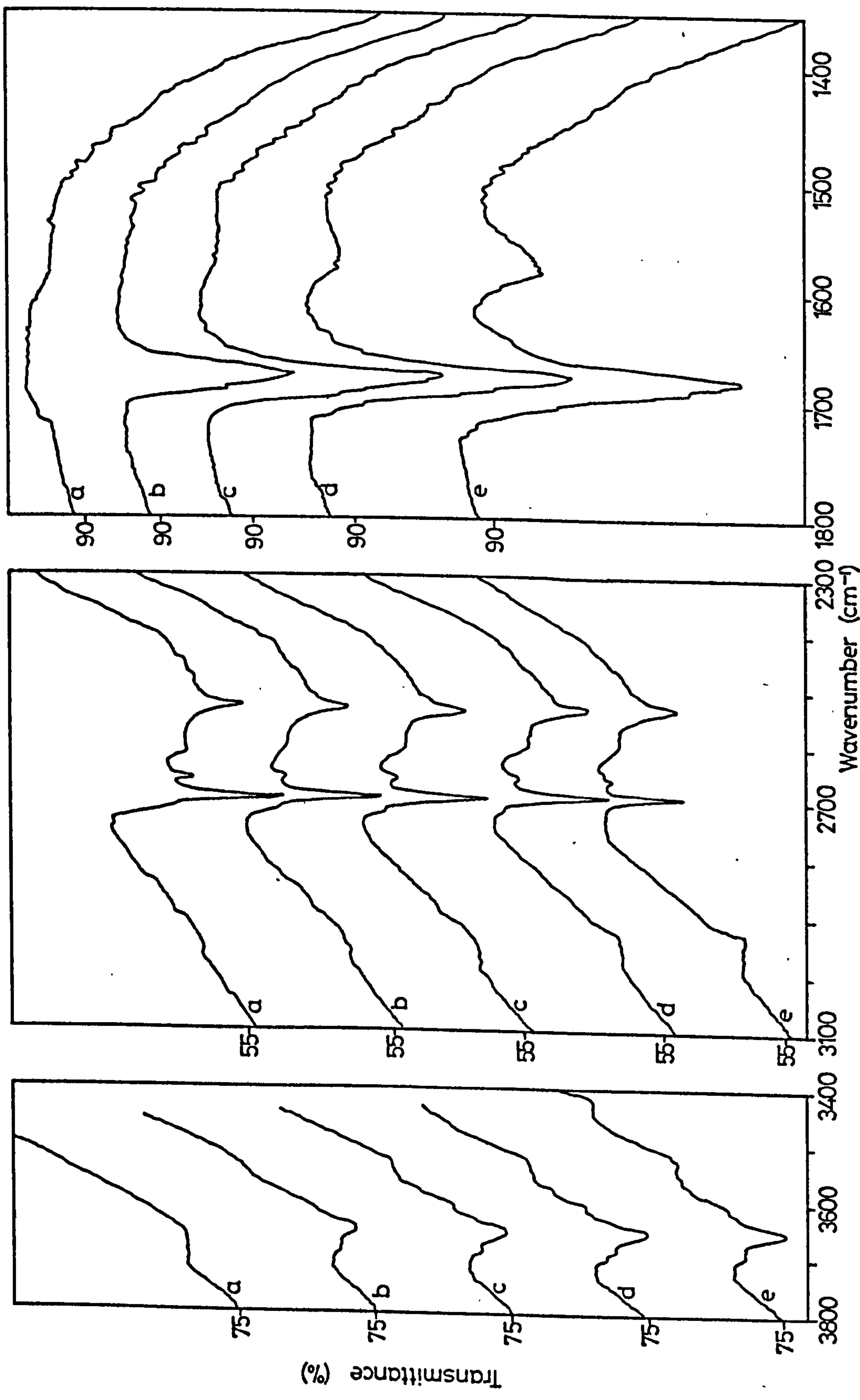
SPEC. 4.4

SPEC. 4.4

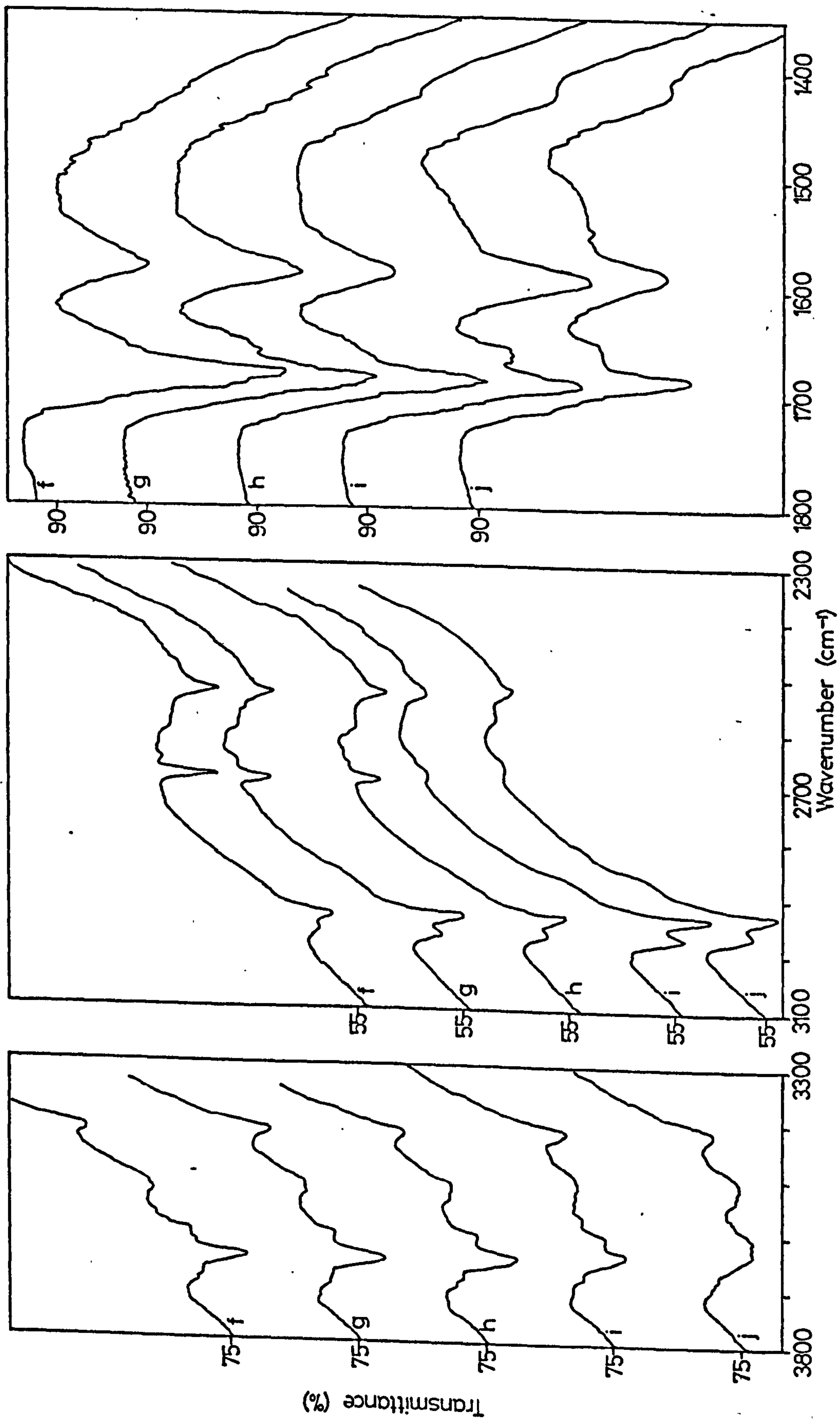
ADSORPTION OF ACETONE h_g ONTO A BT,

D_2O OXIDIZED SURFACE

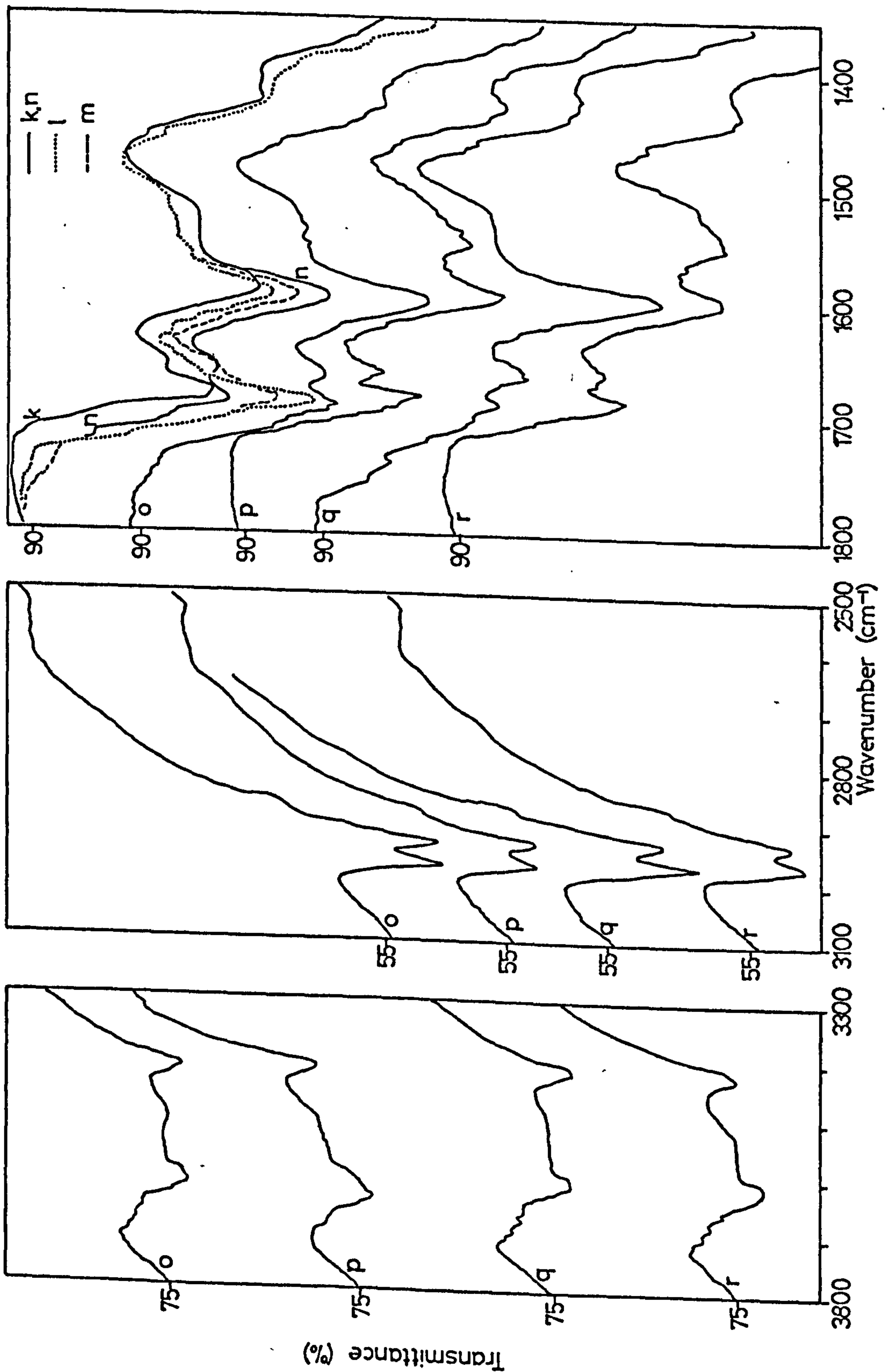
- (a) Initial surface
- (b)-(g) adsorption of acetone h_g at increasing vapour pressures
- (h) exposure of disc (g) to acetone vapour in a closed cell (298 K, 11h)
- (i) adsorption of acetone h_g
- (j) exposure of disc (i) to acetone vapour in a closed cell (298 K, 62h)
- (k)-(n) adsorption of acetone h_g (k) 0 sec (l) 5 secs (m) 2 mins
(n) 25 mins
- (o), (q) further adsorption of acetone h_g
- (p) evacuation



Spec 4.4 Adsorption of Acetone h₆ onto a BT, D₂O, Oxidized Surface



Spec 4.4 Adsorption of Acetone h_6 onto a BT, D_2O , Oxidized Surface



Spec 4.4 Adsorption of Acetone h_6 onto a BT, D_2O , Oxidized Surface

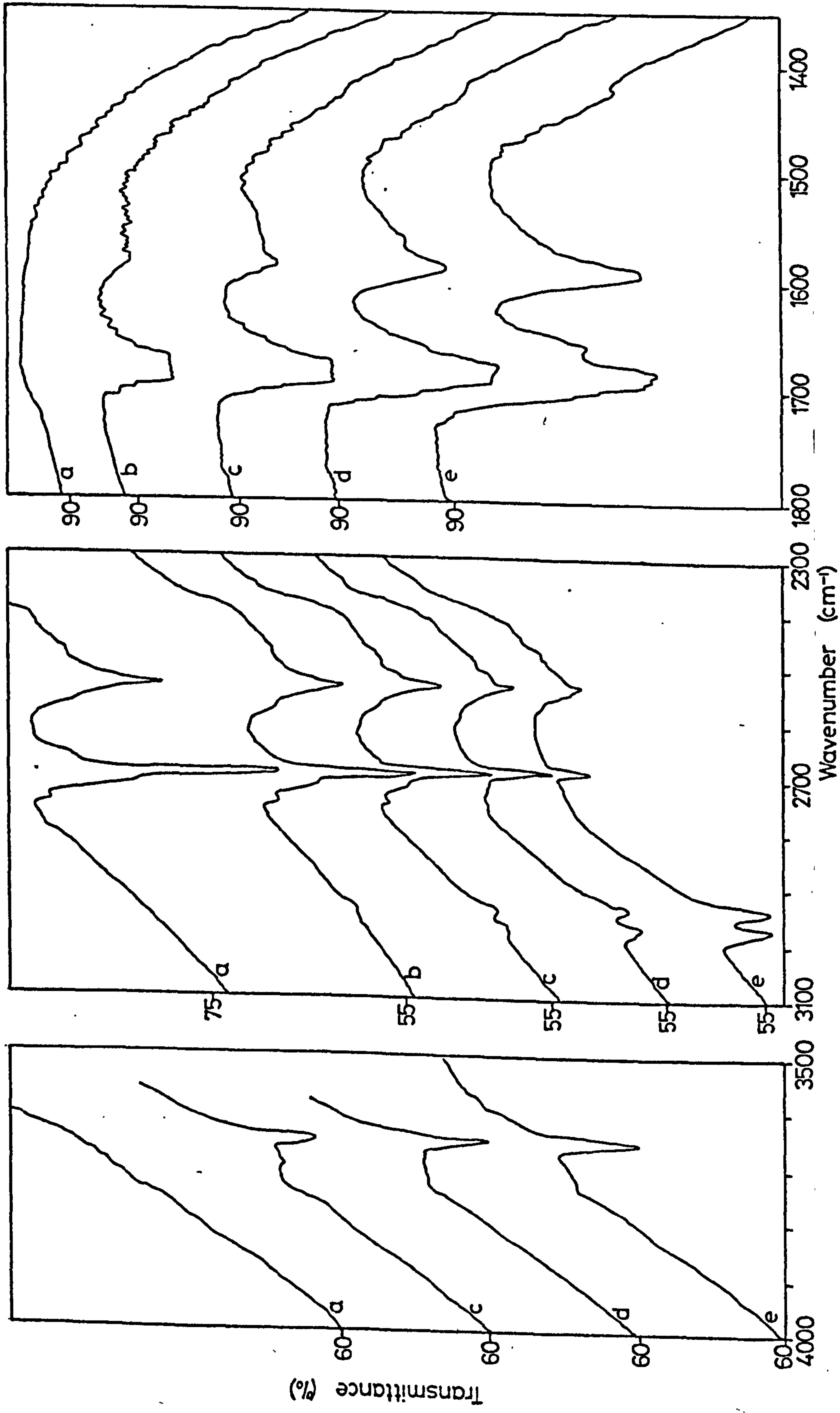
SPEC. 4.5

SPEC. 4.5

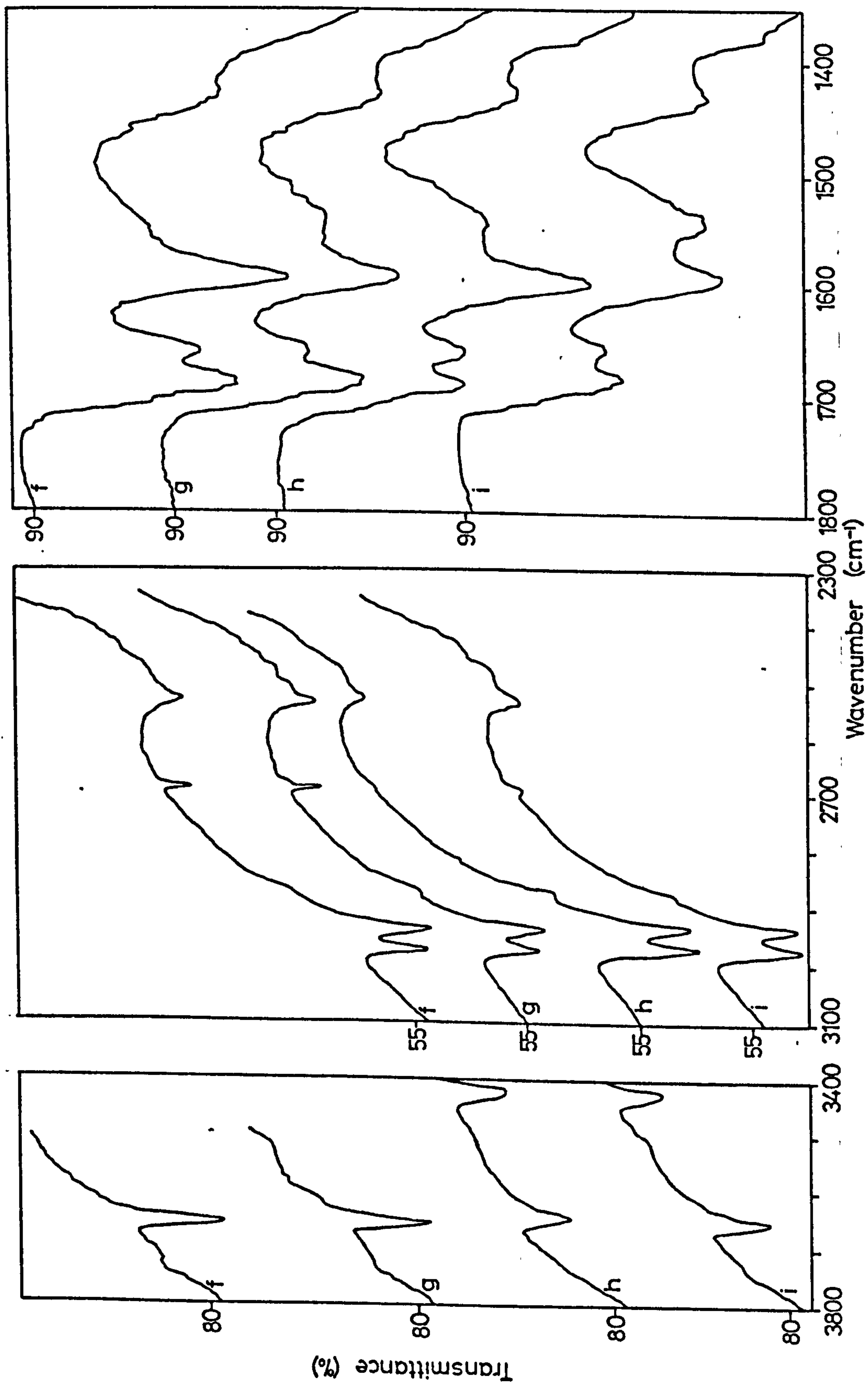
ADSORPTION OF ACETONE h_g ONTO A 373 K (100°C)

D₂O OXIDIZED SURFACE

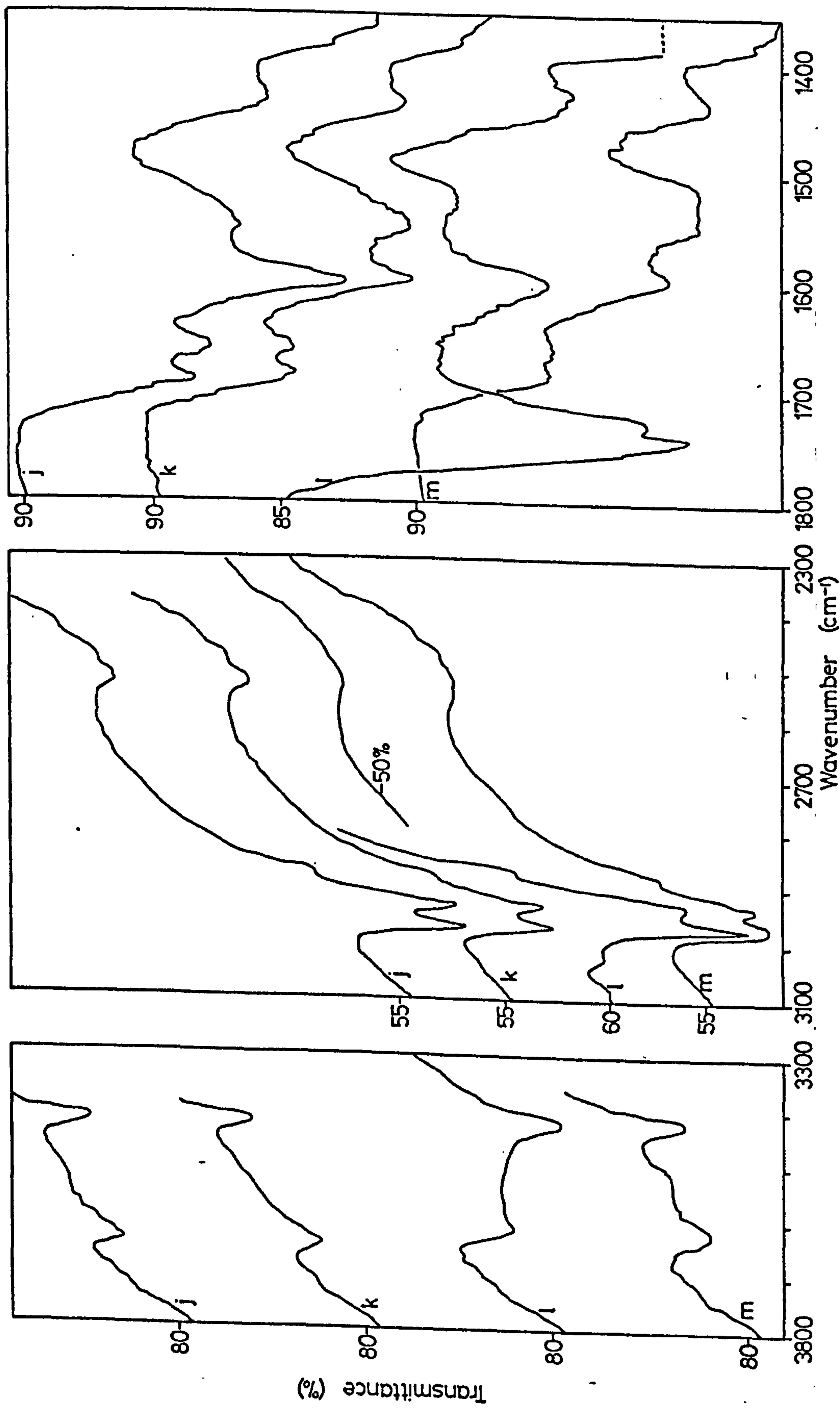
- (a) Initial surface
- (b)-(f) adsorption of acetone h_g at increasing vapour pressures
- (g) exposure of disc (f) to acetone h_g vapour in a closed cell (BT, 15h)
- (h),(j),(l) adsorption of acetone h_g at increasing vapour pressures
- (i),(k),(m) evacuation (BT)



Spec 4.5 Adsorption of Acetone h_g onto a 673 K D_2O Oxidized Surface



Spec 4.5 Adsorption of Acetone h_6 onto a 673 K D_2O Oxidized Surface



Spec 4.5 Adsorption of Acetone h_6 onto a 673 K D_2O Oxidized Surface

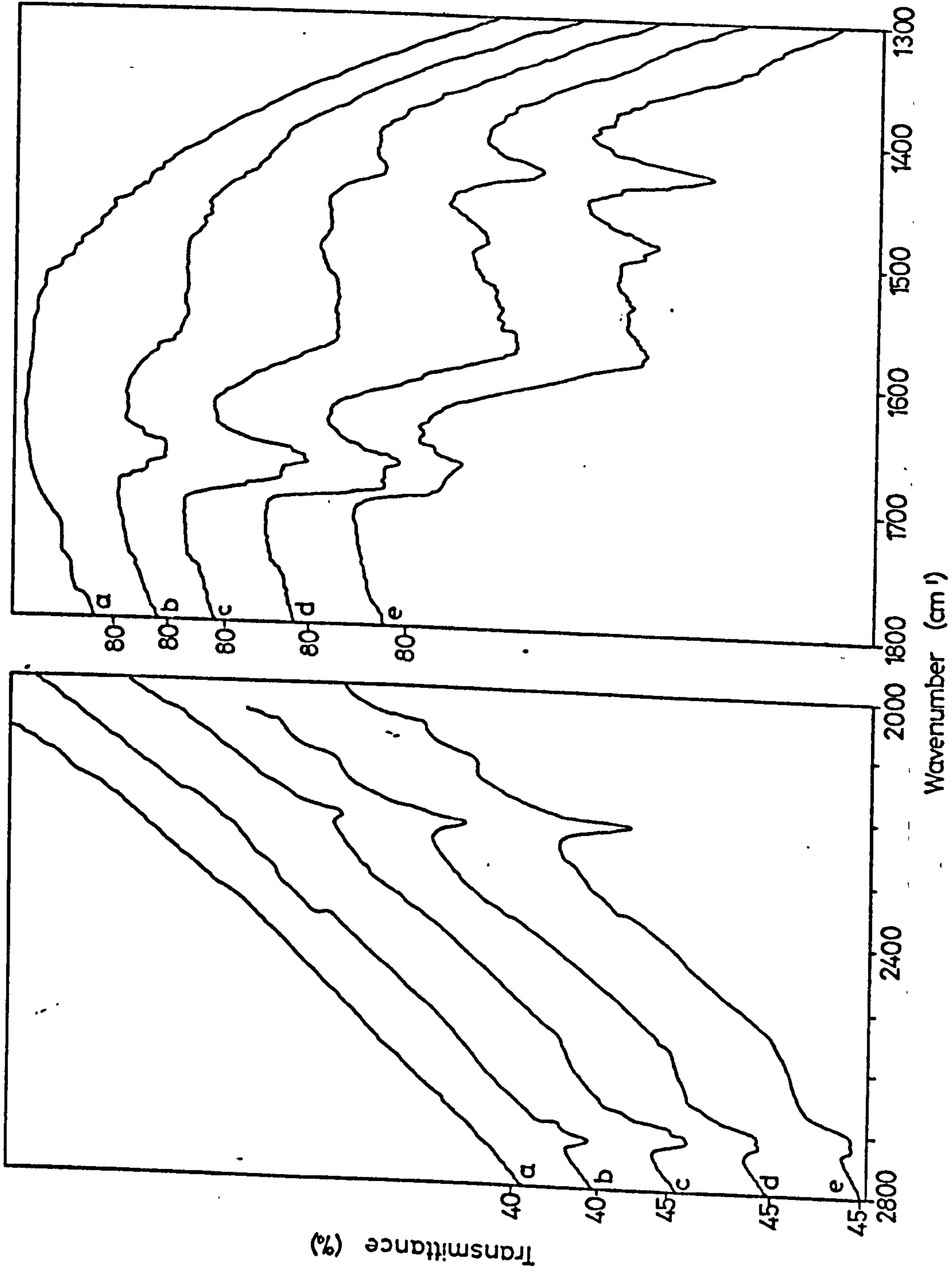
SPEC. 4.6

SPEC. 4.6

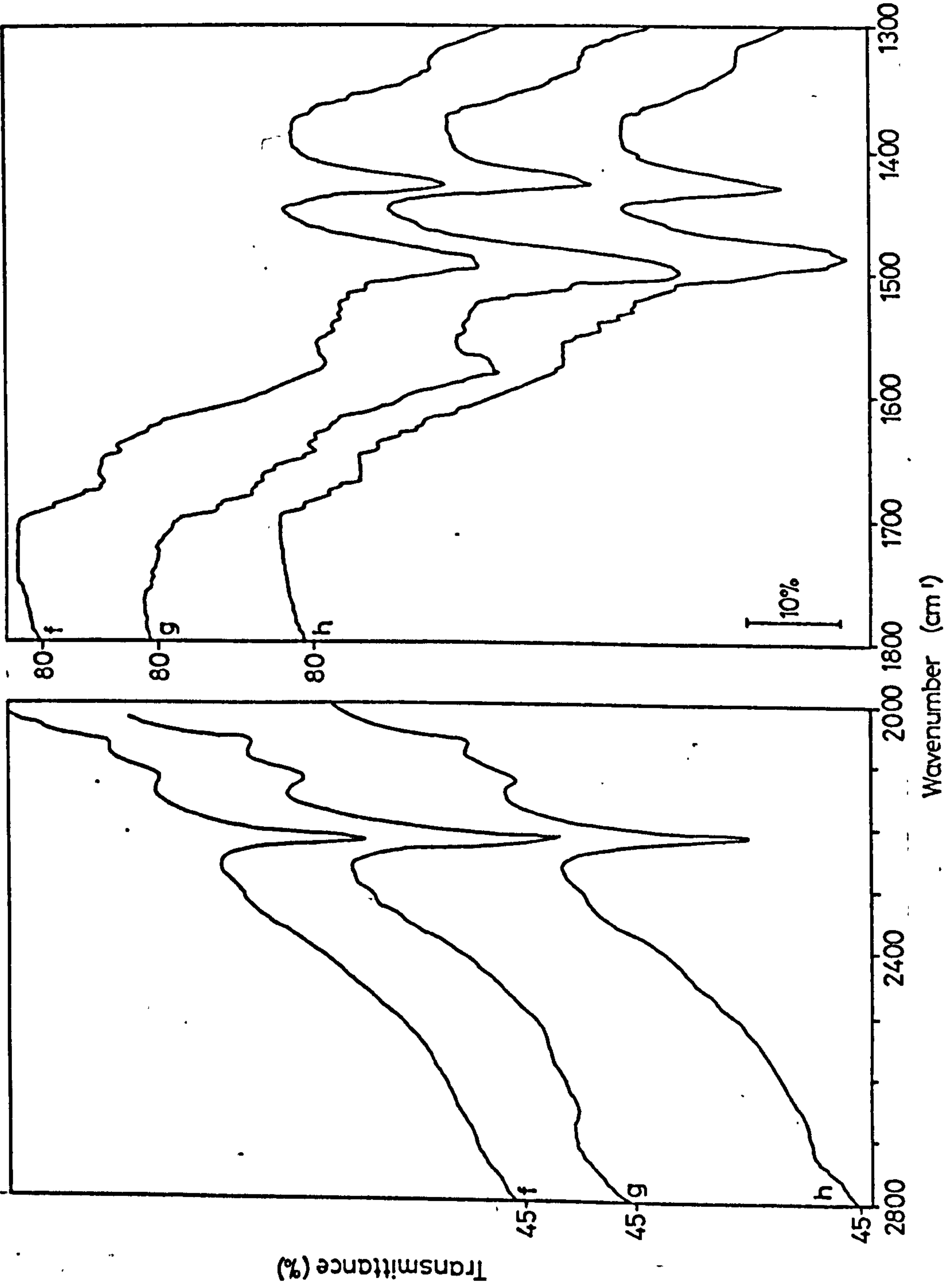
ADSORPTION OF ACETONE d_6 ONTO A 673 K

REDUCED SURFACE

- (a) Initial surface
- (b)-(g) adsorption of acetone d_6 at increasing vapour pressures
- (h) evacuation (BT, 1h)



Spec 4.6 Acetone d₆ onto a 673 K Reduced Surface



Spec 4.6 Acetone d₆ onto a 673 K Reduced Surface

SPEC. 4.7

SPEC. 4.7

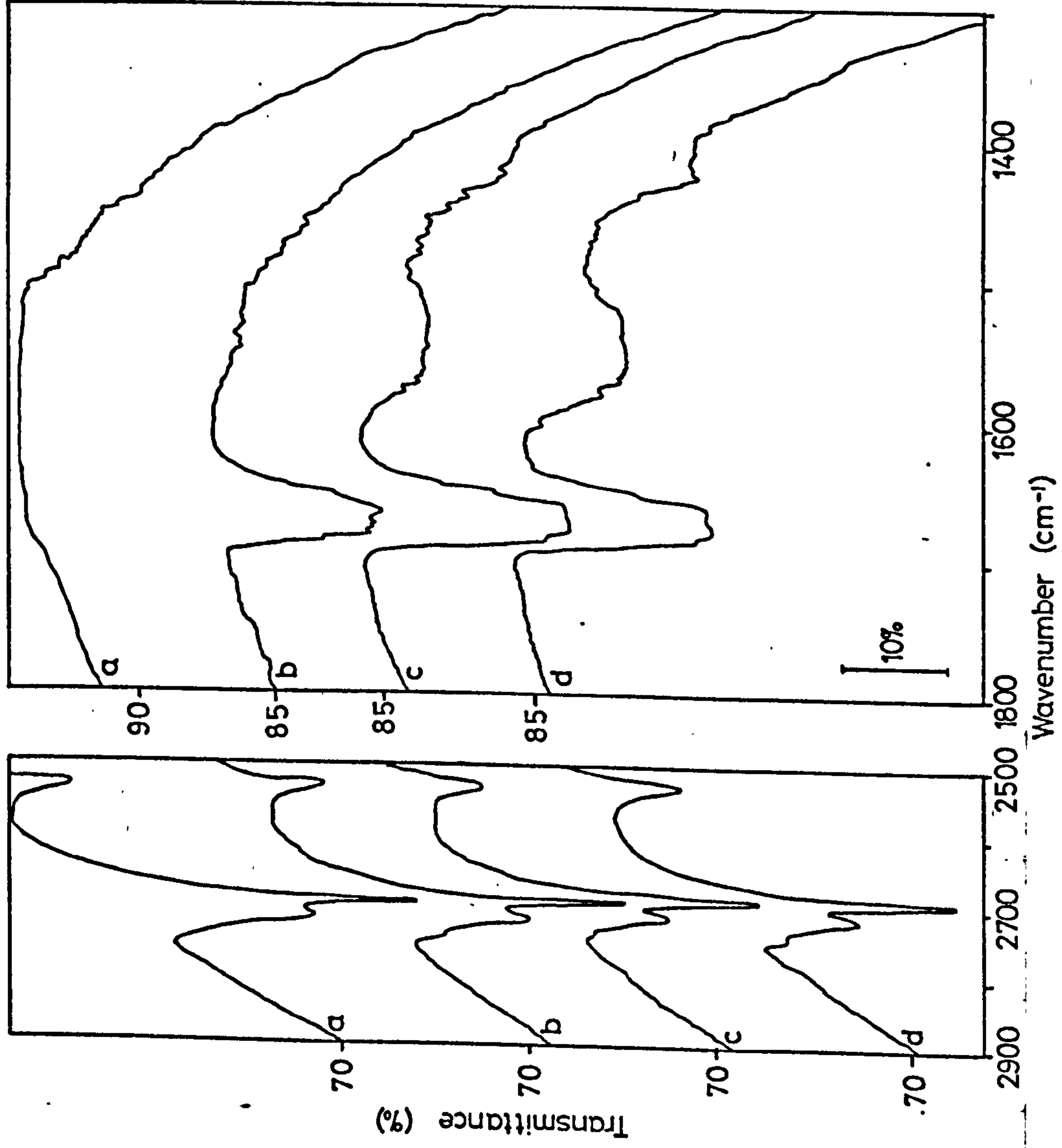
ADSORPTION OF ACETONE d_6 ONTO A BT, D_2O

REDUCED SURFACE

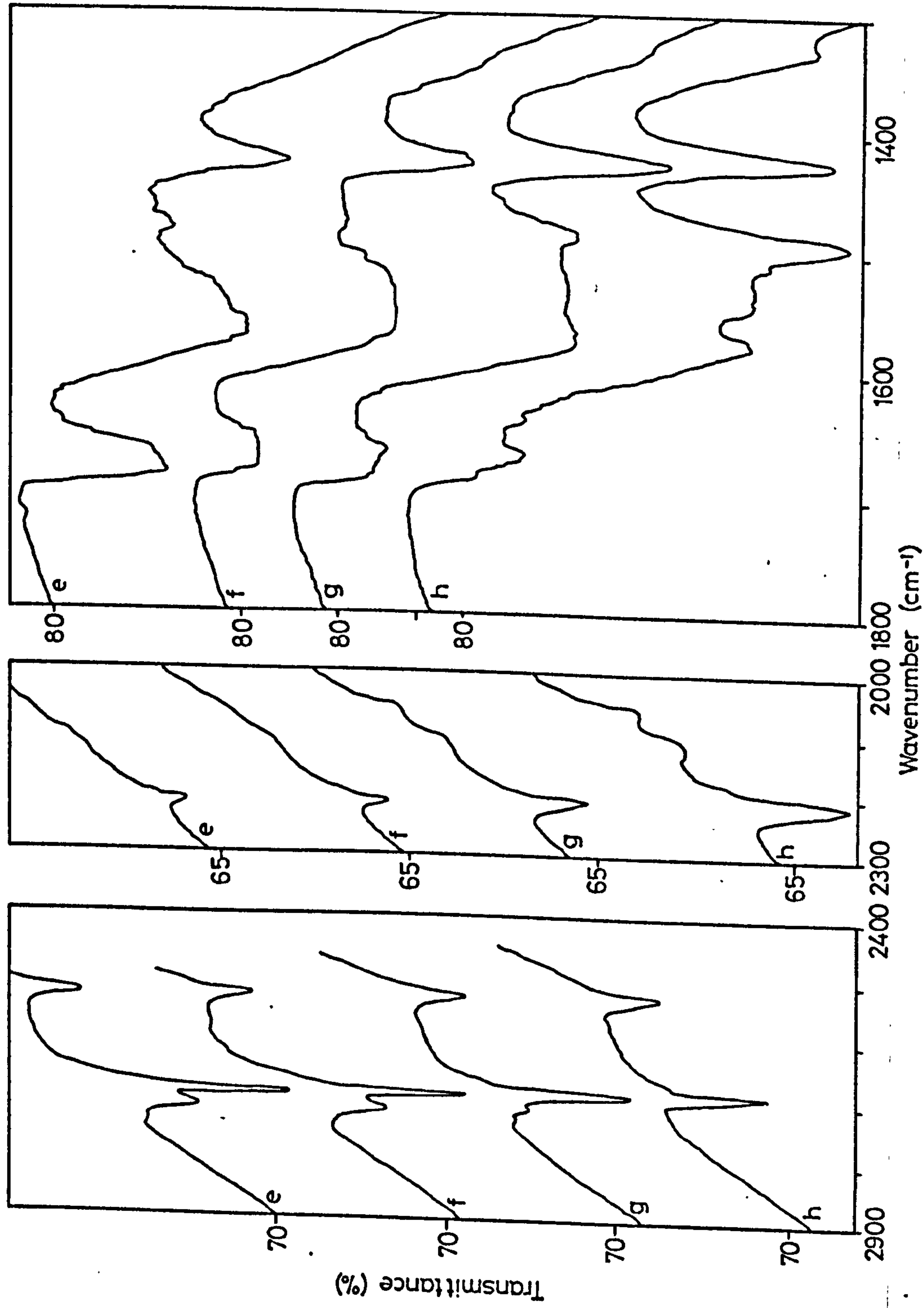
(a) Initial surface

(b)-(e), (g)-(i), (k) adsorption of acetone d_6 at increasing
vapour pressures

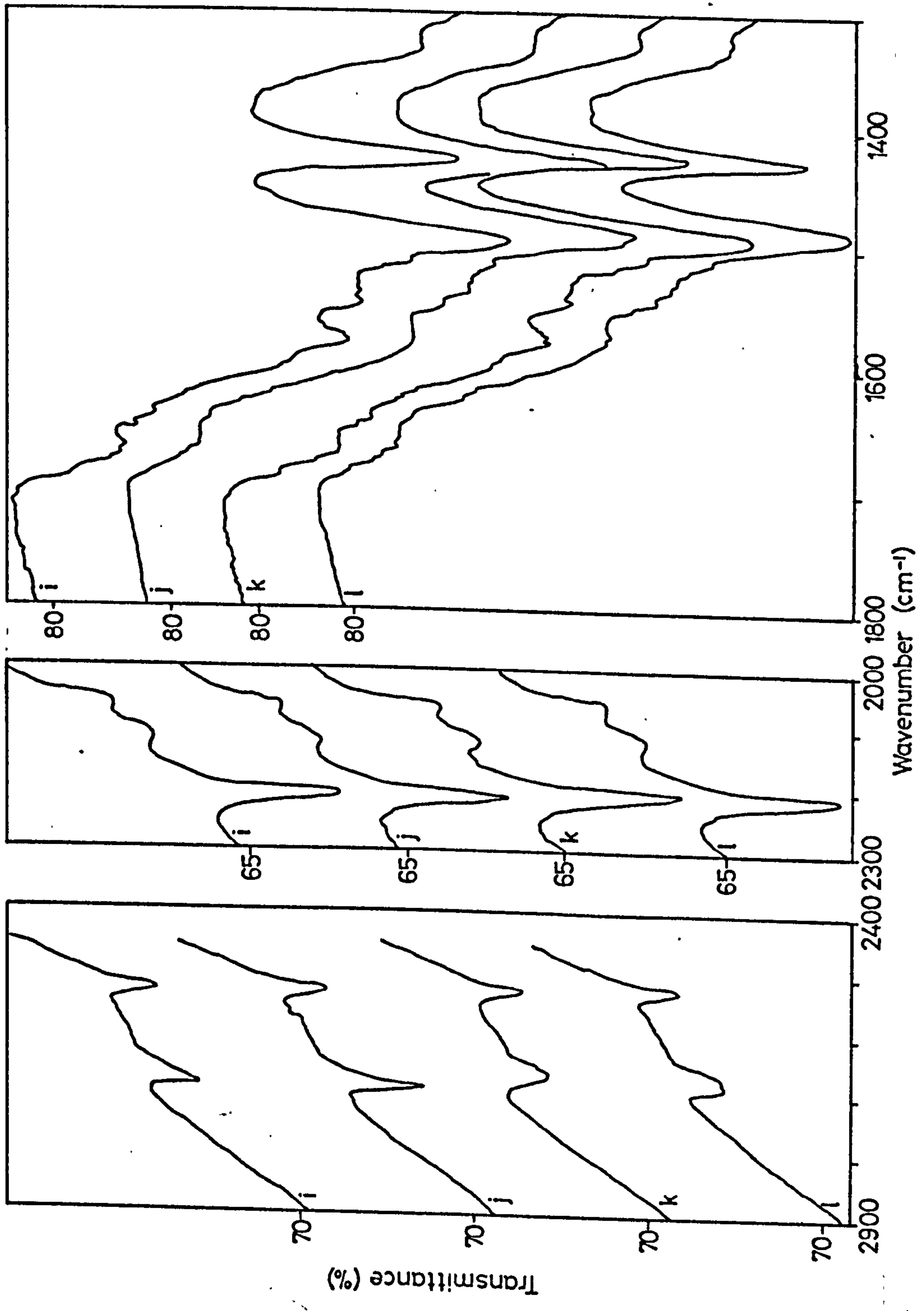
(f), (j), (l) evacuation (BT)



Spec 47 Adsorption of Acetone d₆ onto a BT D₂O Reduced Surface

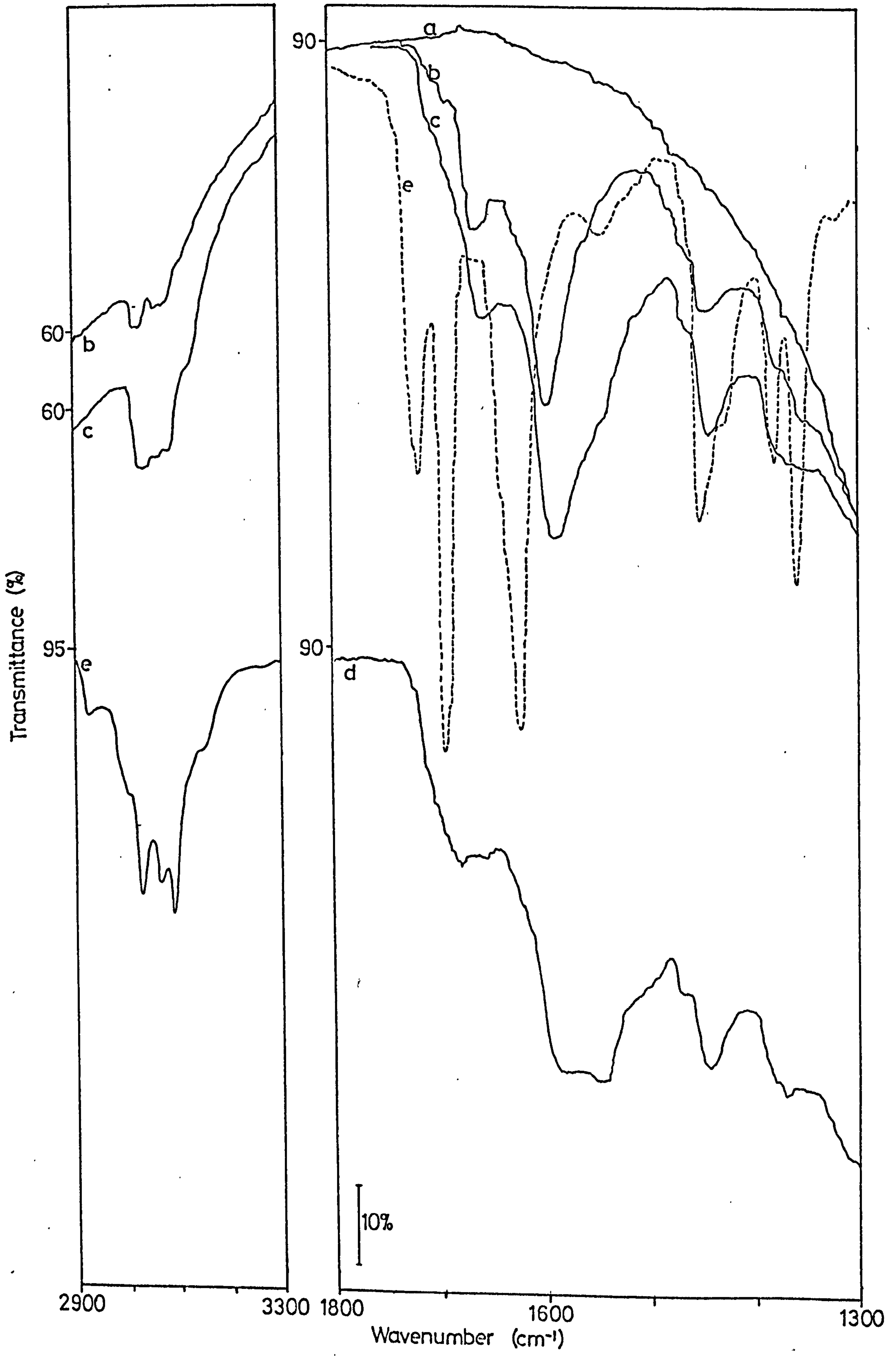


Spec 47 Adsorption of Acetone d₆ onto a BT D₂O Reduced Surface



Spec 47 Adsorption of Acetone d₆ onto a BT D₂O Reduced Surface

SPEC. 4.8



Spec 4.8 Adsorption of Mesityl Oxide onto a 673 K H₂O Oxidized Surface

SPEC. 5.1

SPEC. 5.1

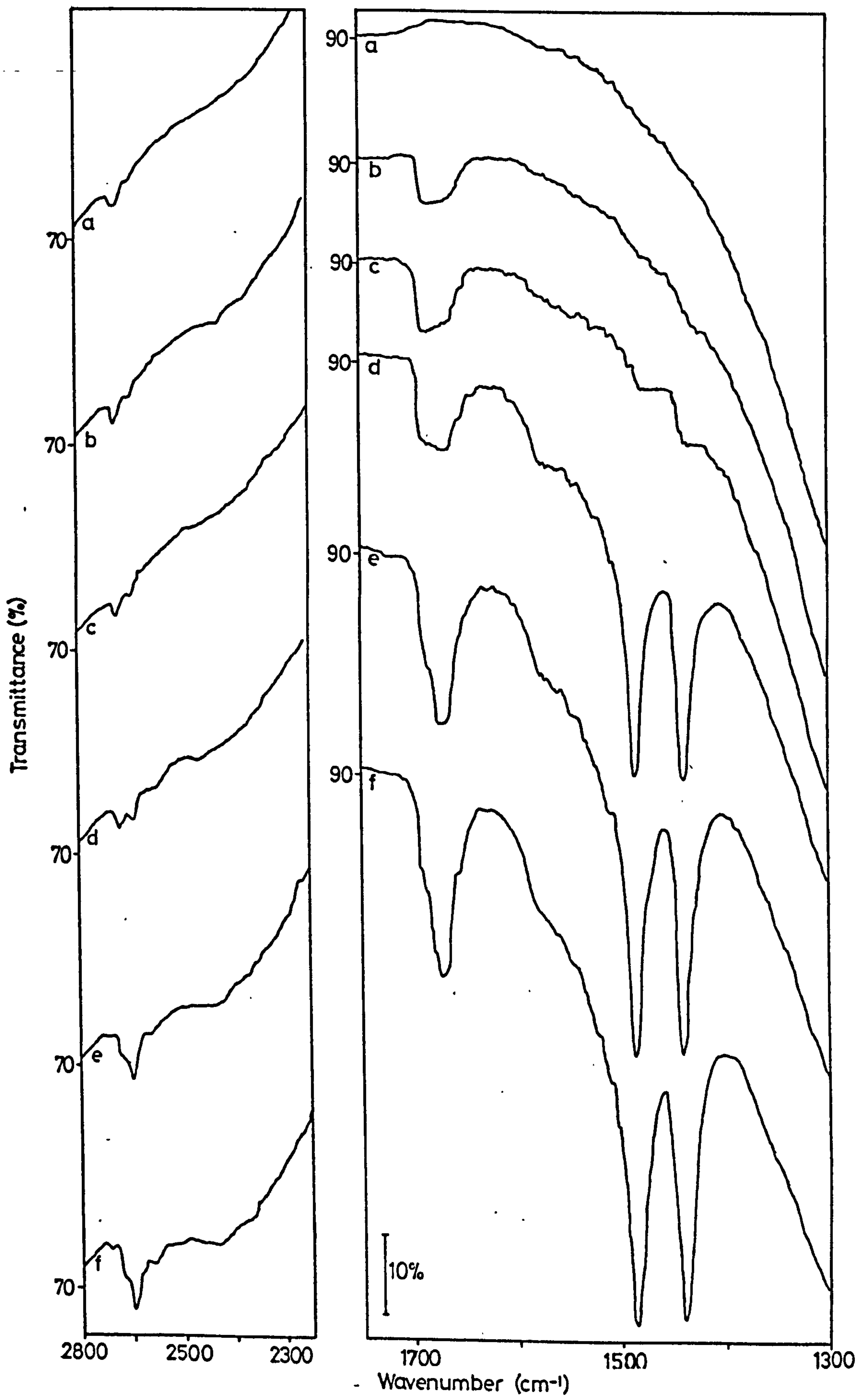
ADSORPTION OF DEUTEROACETIC ACID ONTO A

673 K, D₂O, OXIDIZED SURFACE

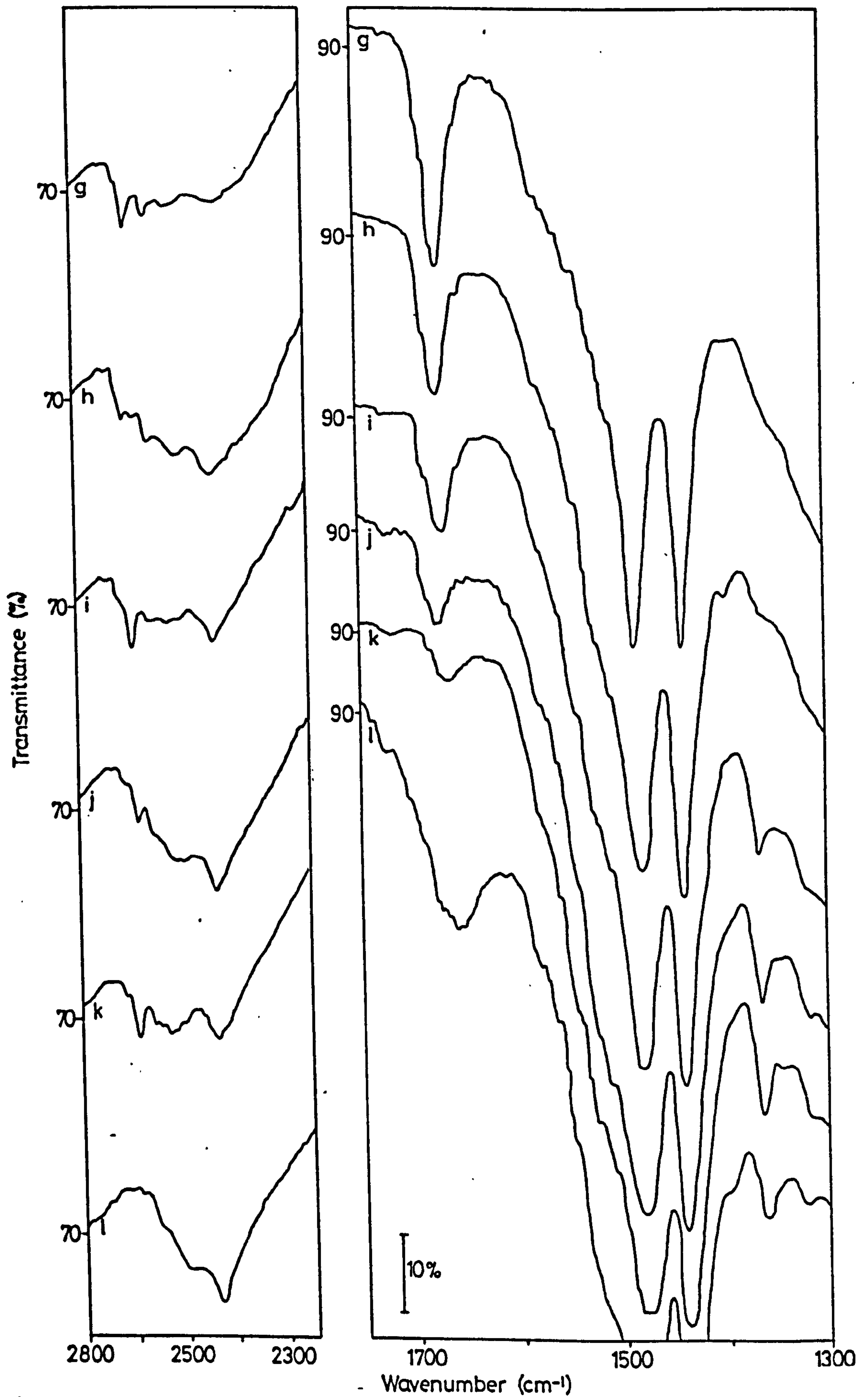
(a) Initial surface

(b)-(h),(j),(l),(n),(o) adsorption deuterioacetic acid at increasing
vapour pressures

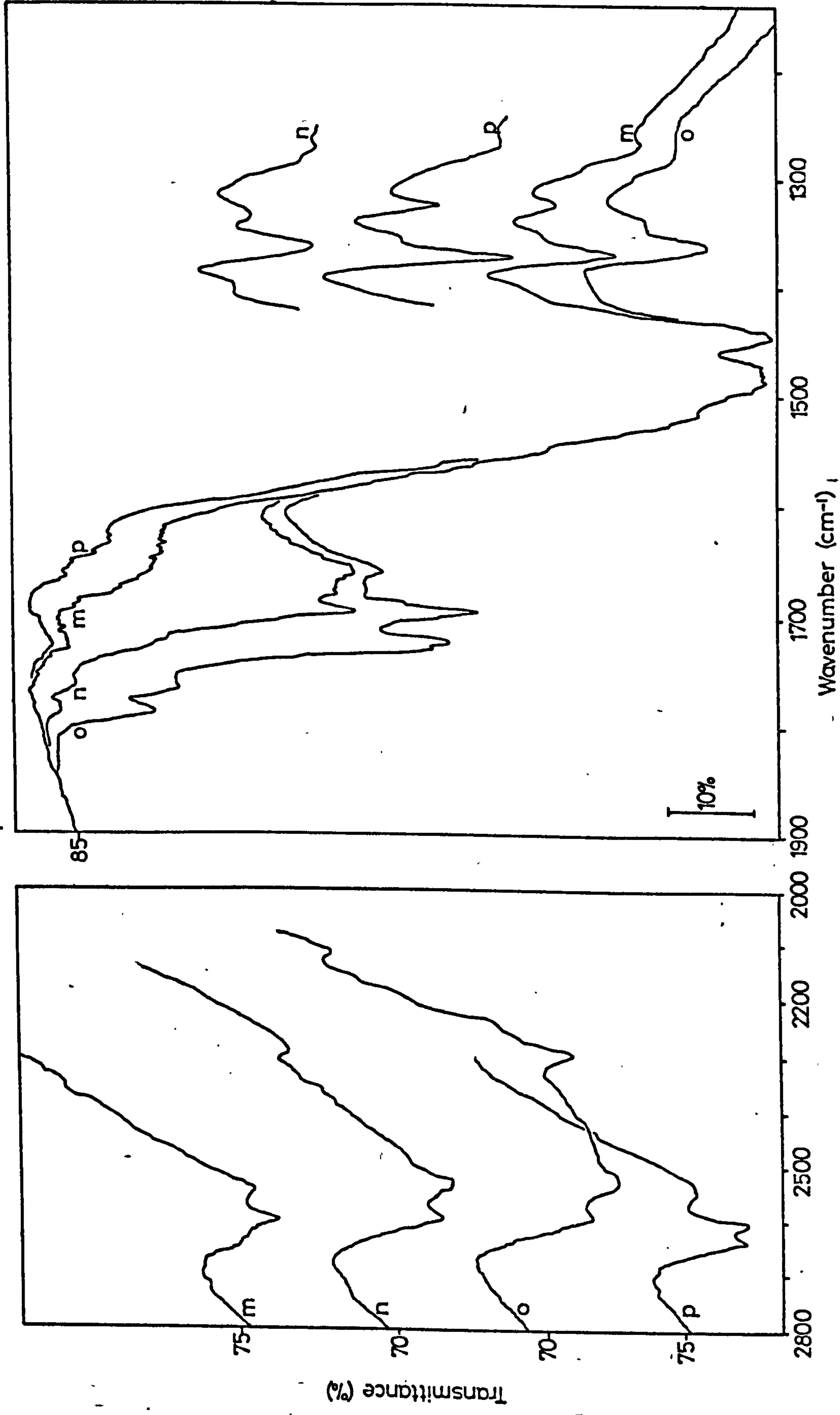
(i),(k),(m),(p) evacuation (BT)



Spec 51 Adsorption of Deuteroacetic Acid onto a 673 K D O Oxidized Surface



Spec 51 Adsorption of Deuteroacetic Acid onto a 673 K D O Oxidized Surface



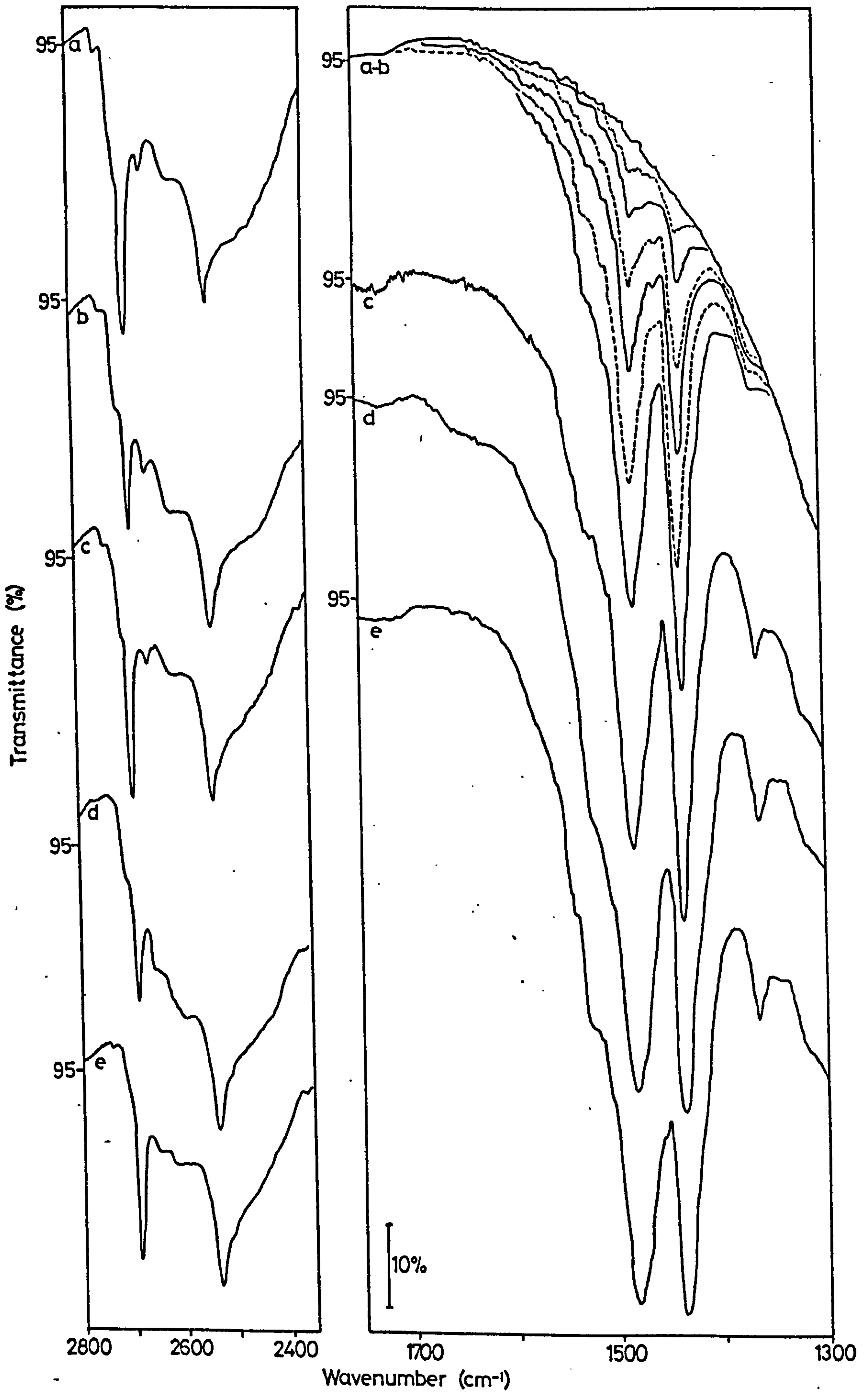
Spec 51 Adsorption of Deuterioacetic Acid onto a 673 K D₂O Oxidized Surface

SPEC. 5.2

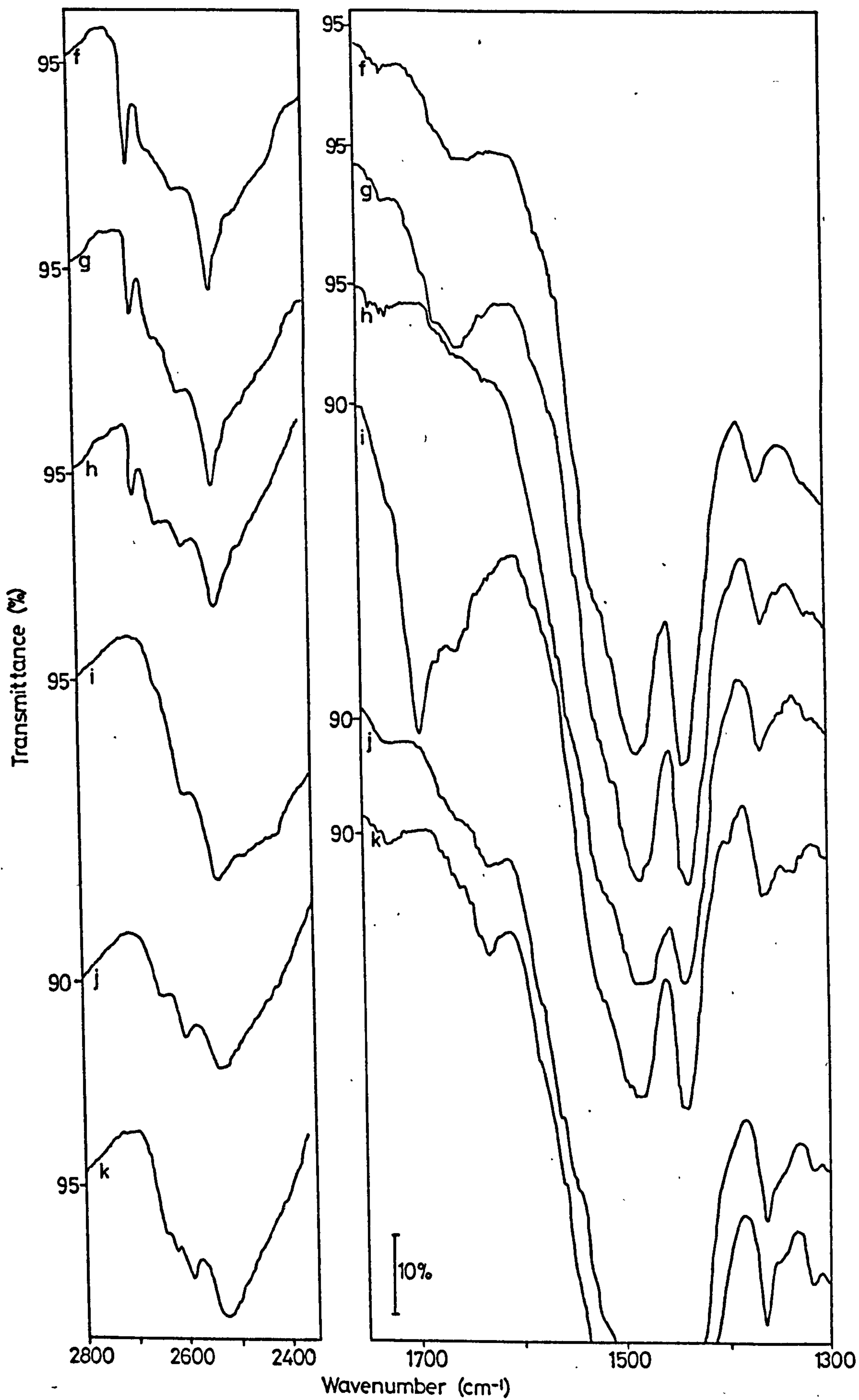
SPEC. 5.2

ADSORPTION OF DEUTEROACETIC ACID ONTO A
BT, D₂O, OXIDIZED SURFACE

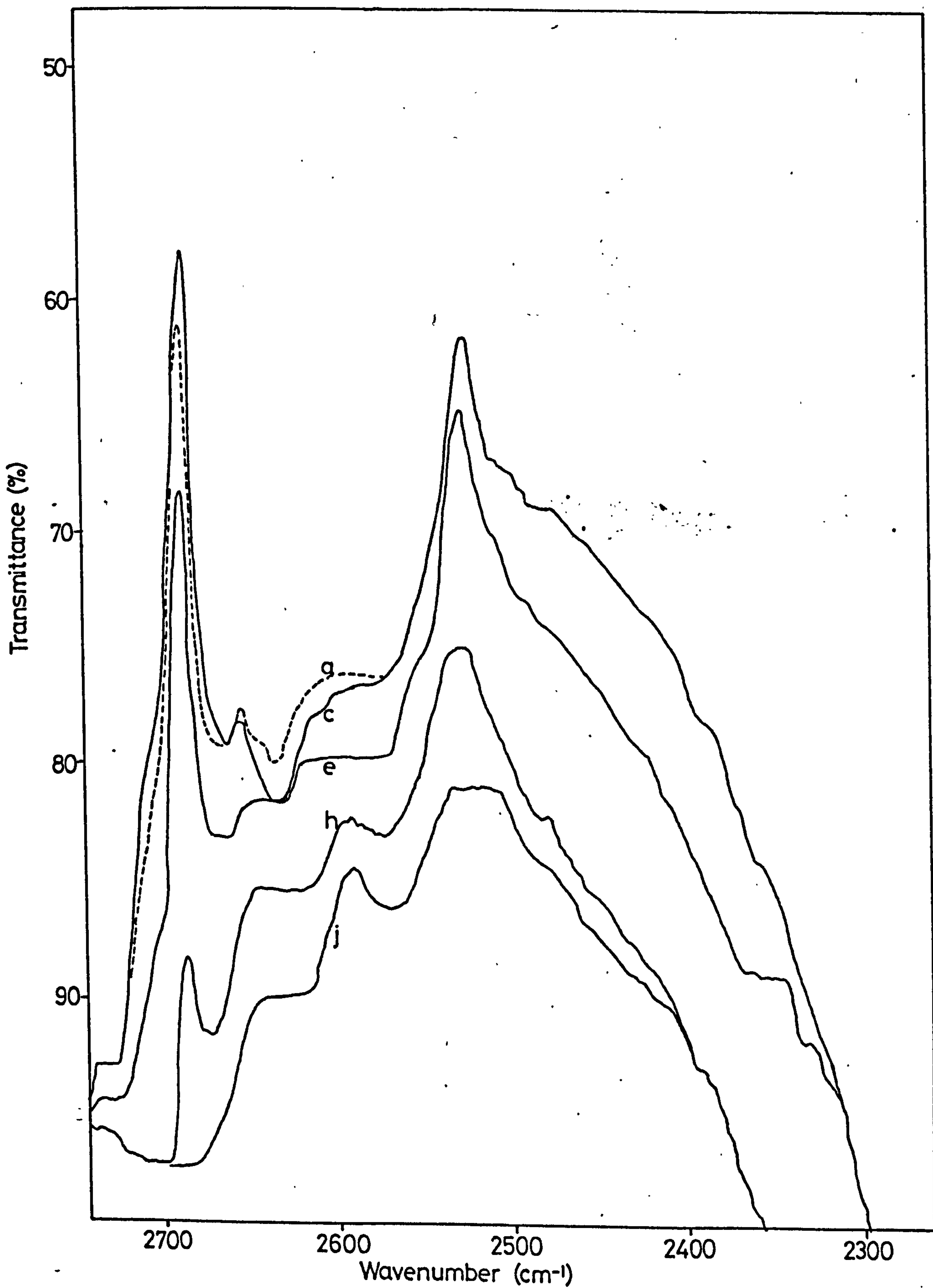
- (a) Initial surface
- (b),(d),(f),(g),(i) adsorption deuterioacetic acid at increasing
vapour pressures
- (c),(e),(h),(j) evacuation (BT)
- (k) adsorption D₂O (BT, ½h) and evacuation (BT, ½h)



Spec 5.2 Adsorption of Deuteroacetic Acid onto a BT D₂O Oxidized Surface



Spec 5.2 Adsorption of Deuteroacetic Acid onto a BT D₂O Oxidized Surface



Spec 5.2 Adsorption of Deuteroacetic Acid onto a BT D₂O Oxidized Surface

SPEC. 5.3

SPEC. 5.3

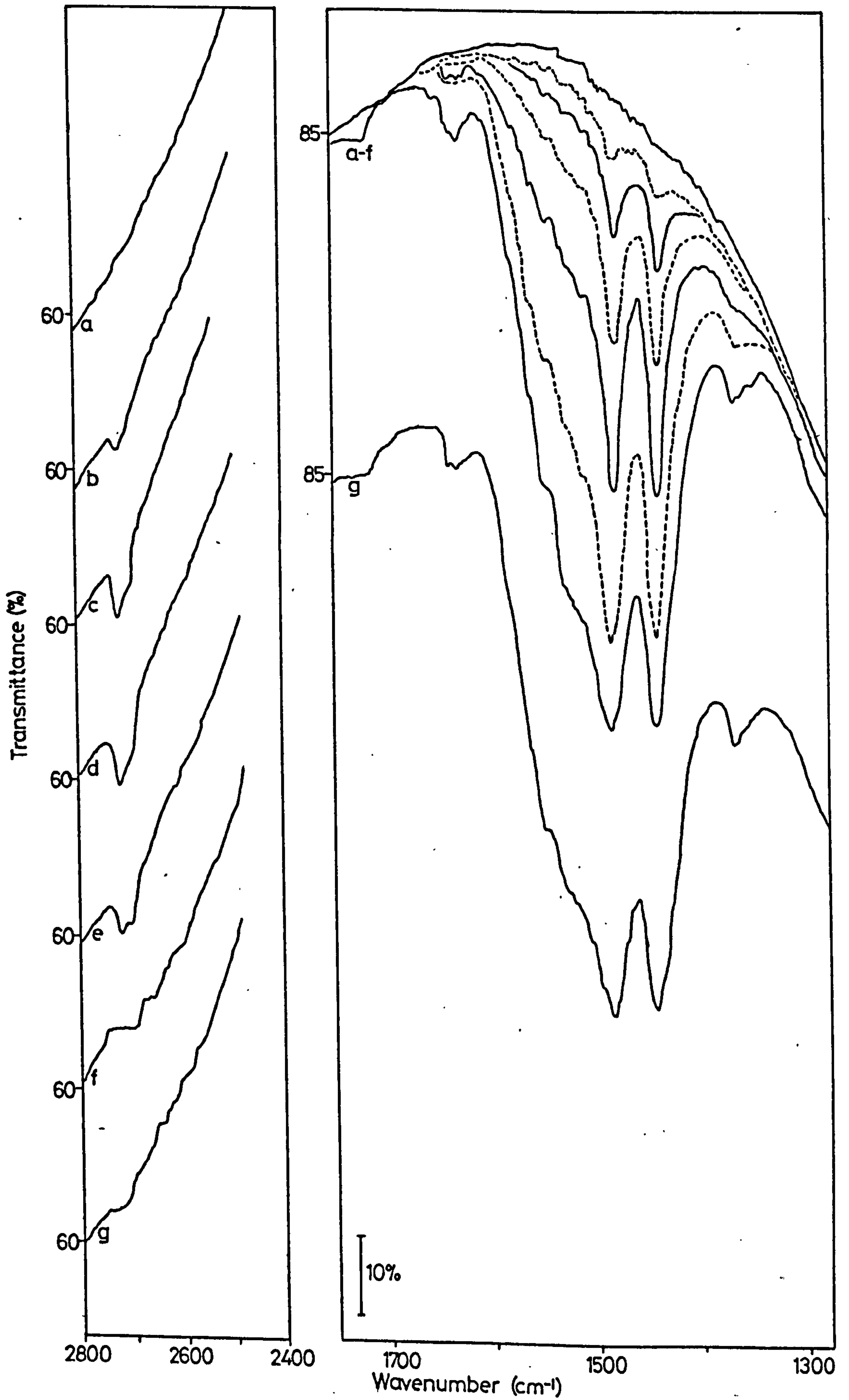
ADSORPTION OF DEUTEROACETIC ACID ONTO A 673 K,

D₂O REDUCED SURFACE

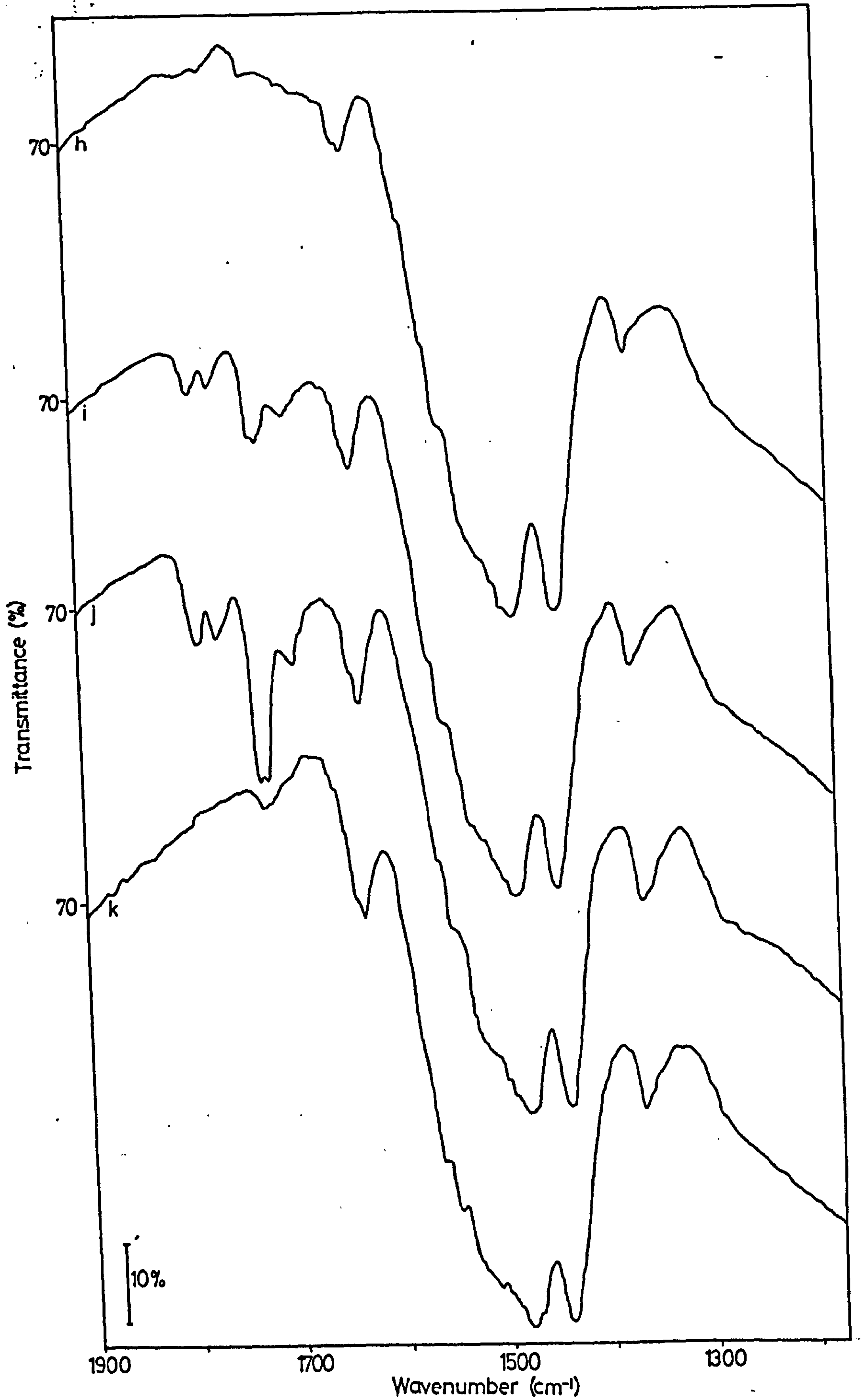
(a) Initial surface

(b)-(f),(h),(i),(j) adsorption of deuterioacetic acid at
increasing vapour pressures

(g),(k) evacuation (BT, lh)



Spec 53 Adsorption of Deuteroacetic Acid onto a 673 K D₂O Reduced Surface



Spec 5.3 Adsorption of Deuteroacetic Acid onto a 673 K D₂O Reduced Surface

SPEC. 5.4

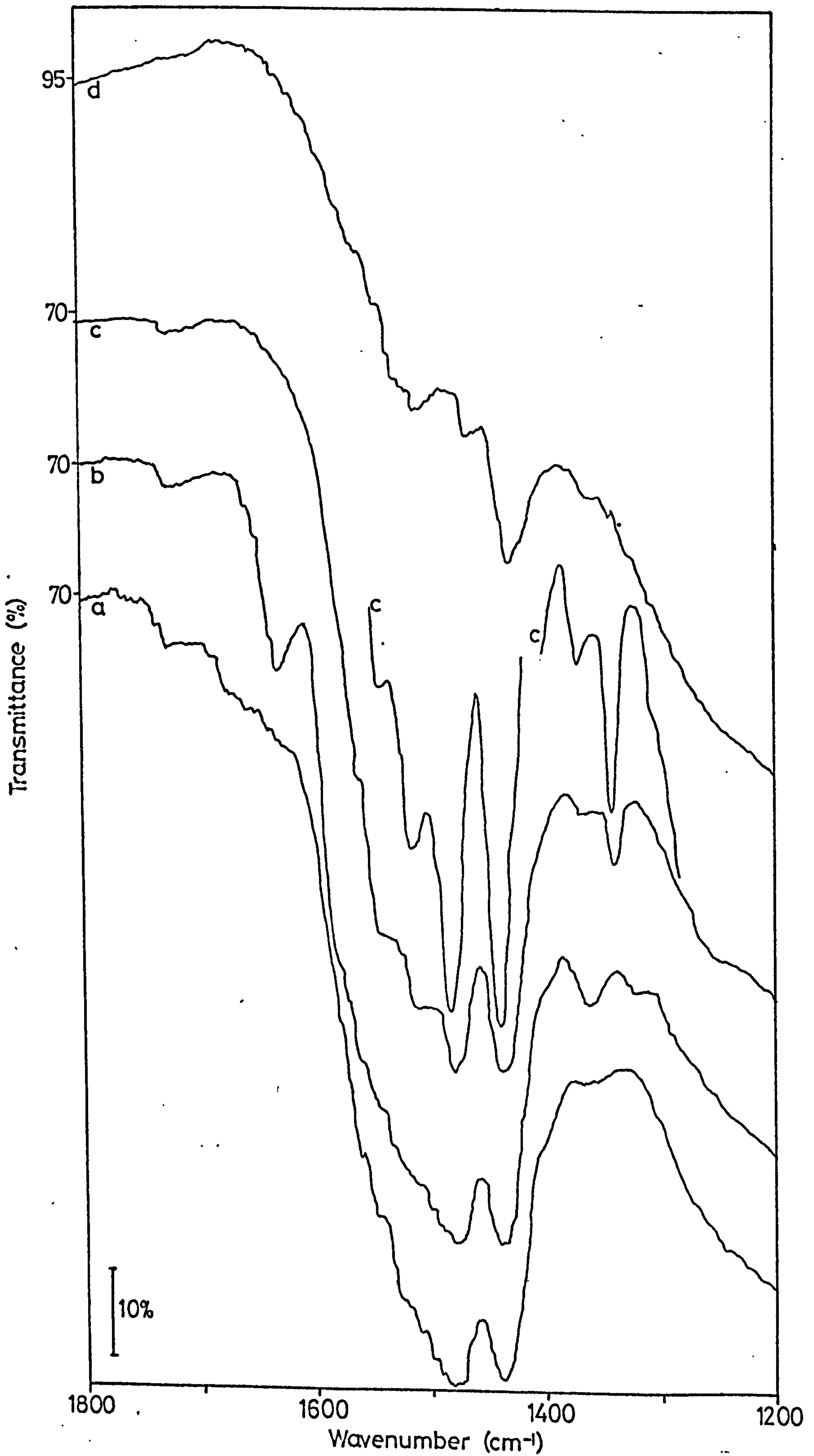
SPEC. 5.4

DESORPTION OF DEUTEROACETIC ACID FROM AN
OXIDIZED SURFACE

- (a) 673 K, H₂O surface after dosing on deuterioacetic acid
vapour and evacuating at BT

Evacuation:-

- (b) 463 K, 1½h
(c) 523 K, 2h
(d) 616 K, 1½h



Spec 5.4 Desorption of Deuteroacetic Acid from an Oxidized Surface

SPEC. 6.1

SPEC. 6.1

ADSORPTION OF HEXAFLUOROACETONE ONTO A

673 K, D₂O, OXIDIZED SURFACE

Adsorption of hexafluoroacetone

- (a) Initial surface
- (b)-(d) increasing pressures hexafluoroacetone

Evacuation

- (e) 423 K, 3h; (f) 473 K, 4h; (g) 543 K, 2½h;
- (h) 543 K, 20h;

Adsorption of D₂O

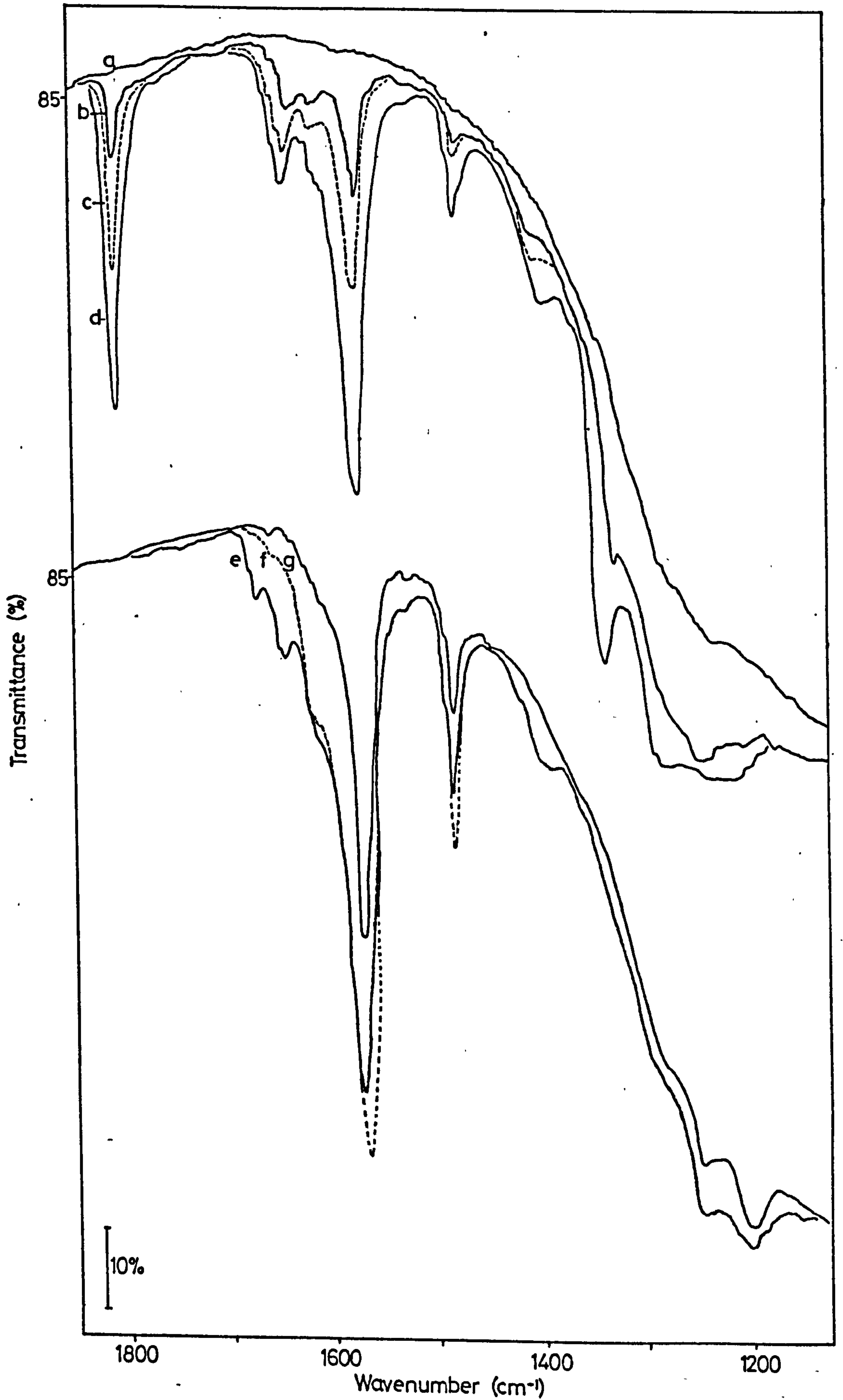
- (i) Exposure disc to D₂O vapour (BT, 2½h) and evacuation

Evacuation

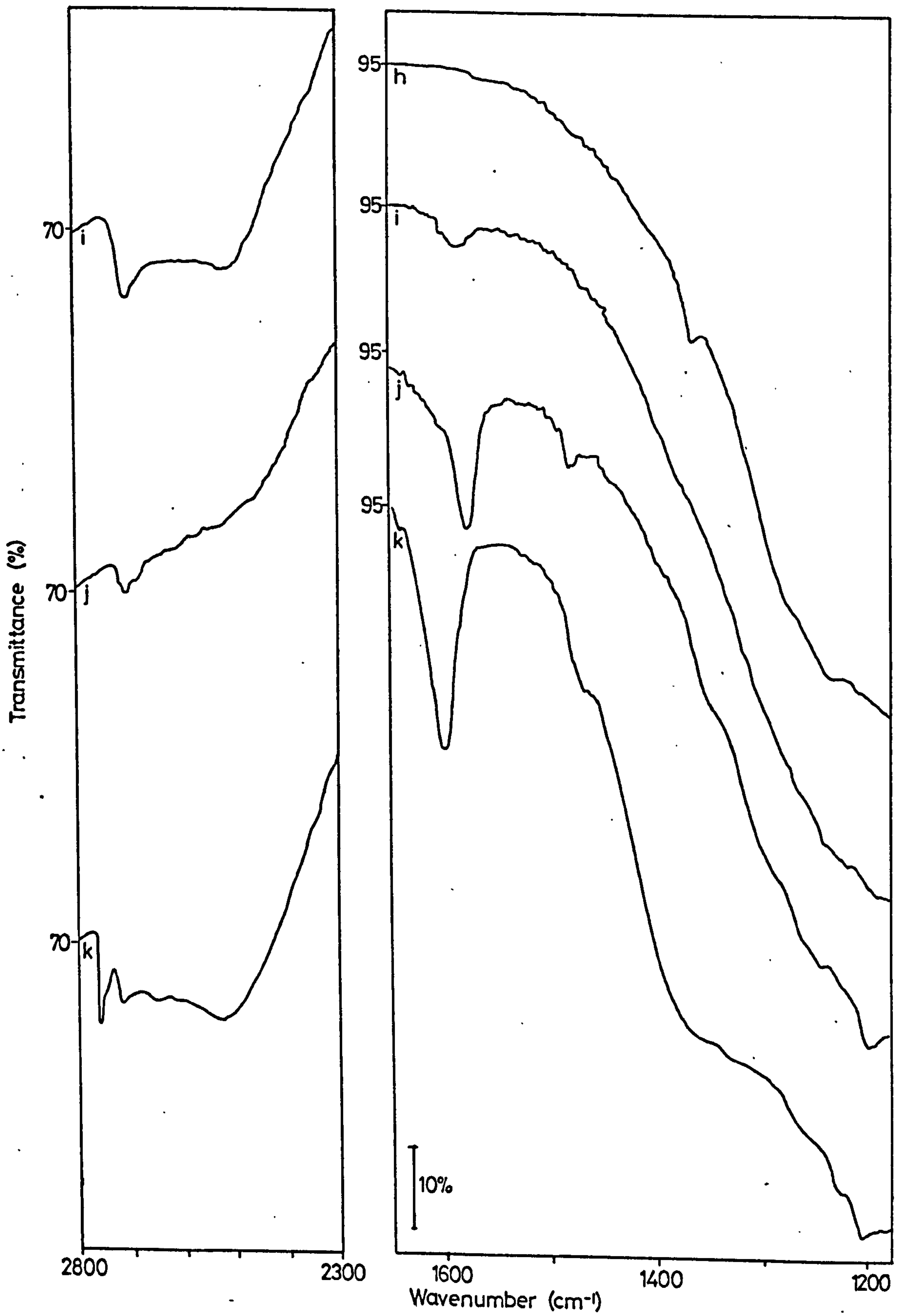
- (j) 363 K, 11h, 443 K, 1h

Adsorption of D₂O

- (k) Exposure disc to D₂O vapour (473 K, 15h) and evacuation (BT, 1h)



Spec 6.1 Adsorption of Hexafluoroacetone onto a 673 K Oxidized Surface



Spec 6.1 Adsorption of Hexafluoroacetone onto a 673 K Oxidized Surface

SPEC. 6.2

SPEC. 6.2

ADSORPTION OF HEXAFLUOROACETONE ONTO A
BT, D₂O, OXIDIZED SURFACE

Alternate adsorption and evacuation

- (a) Initial surface
- (b) adsorption of hexafluoroacetone
- (c) evacuation BT, 1h
- (d),(e) adsorption hexafluoroacetone
- (f) evacuation 373 K, 12h
- (g)-(j) adsorption at increasing pressures of hexafluoroacetone
- (k) evacuation 423 K, 2h
- (l),(m) adsorption at increasing pressures of hexafluoroacetone
- (n) evacuation 407 K, 13h
- (o) adsorption hexafluoroacetone

Evacuation to remove 1580, 1480 cm⁻¹ bands

- (p) 473 K, 2h (q) 473 K, 15h (r) 513 K, 2h (s) 543 K, ½h
- (t) 543 K, 2h (u) 543 K, 6h (v) 543 K, 20h

Adsorption of D₂O

- (w) exposure to D₂O vapour (7h) and evacuation (1½h)

SPEC. 6.2 Continued

SPEC. 6.2 Continued

Evacuation

(x) 473 K, 12h

Adsorption of hexafluoroacetone

(y) exposure to vapour

Evacuation

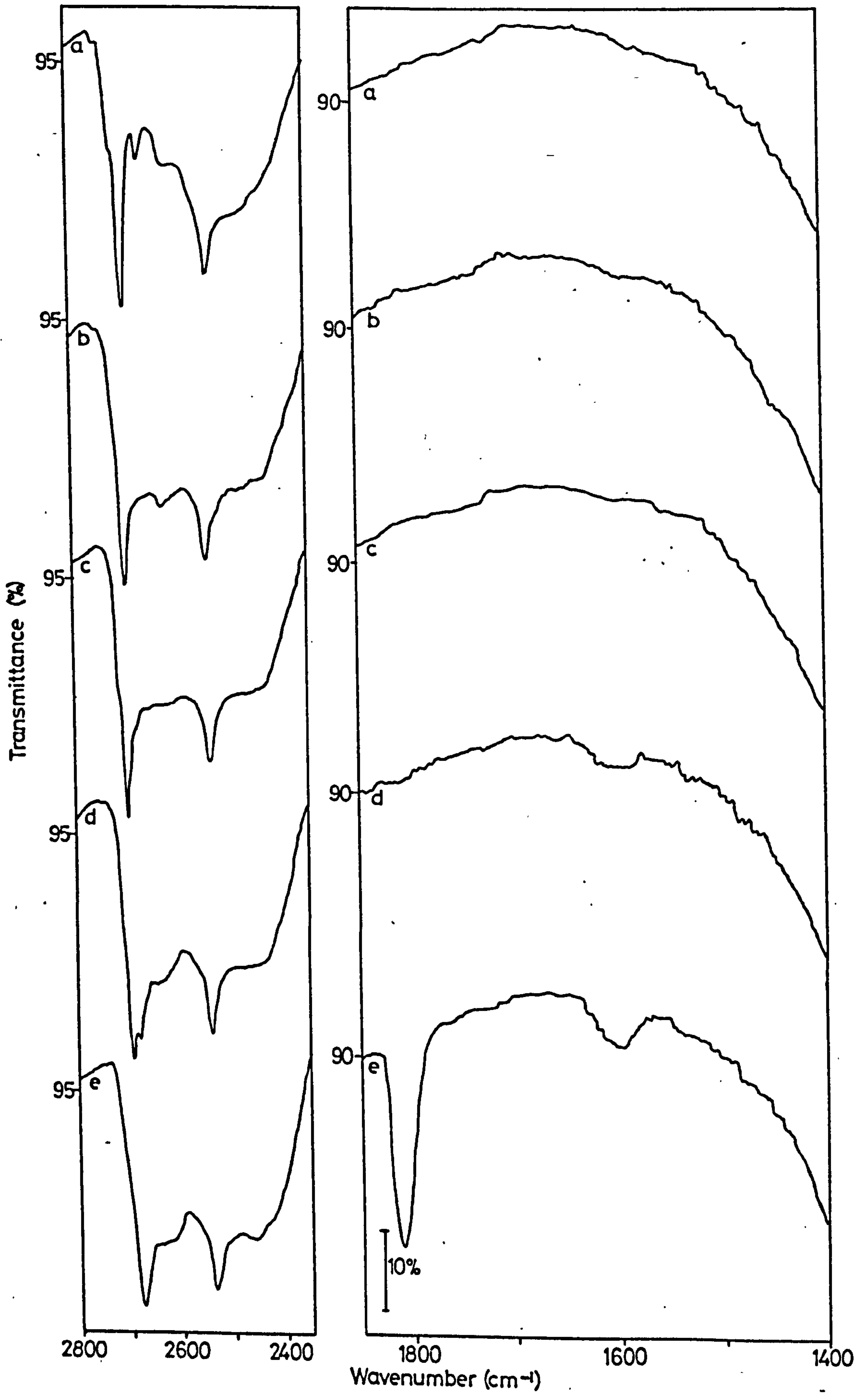
(z) 453 K, 6h

Adsorption of D₂O

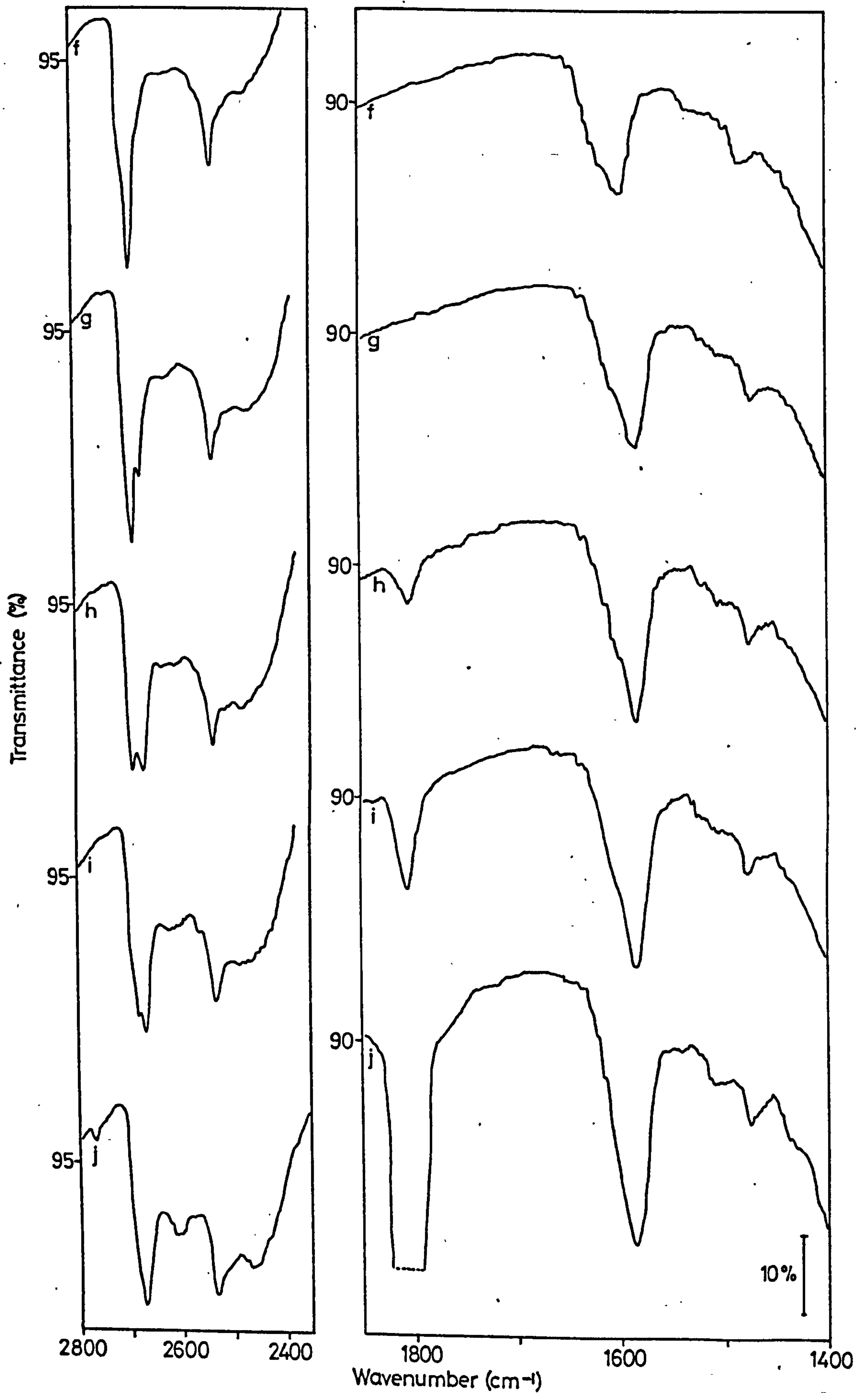
(a¹) exposure of disc to D₂O vapour (BT, ½h) and
evacuation (BT, ½h)

Evacuation

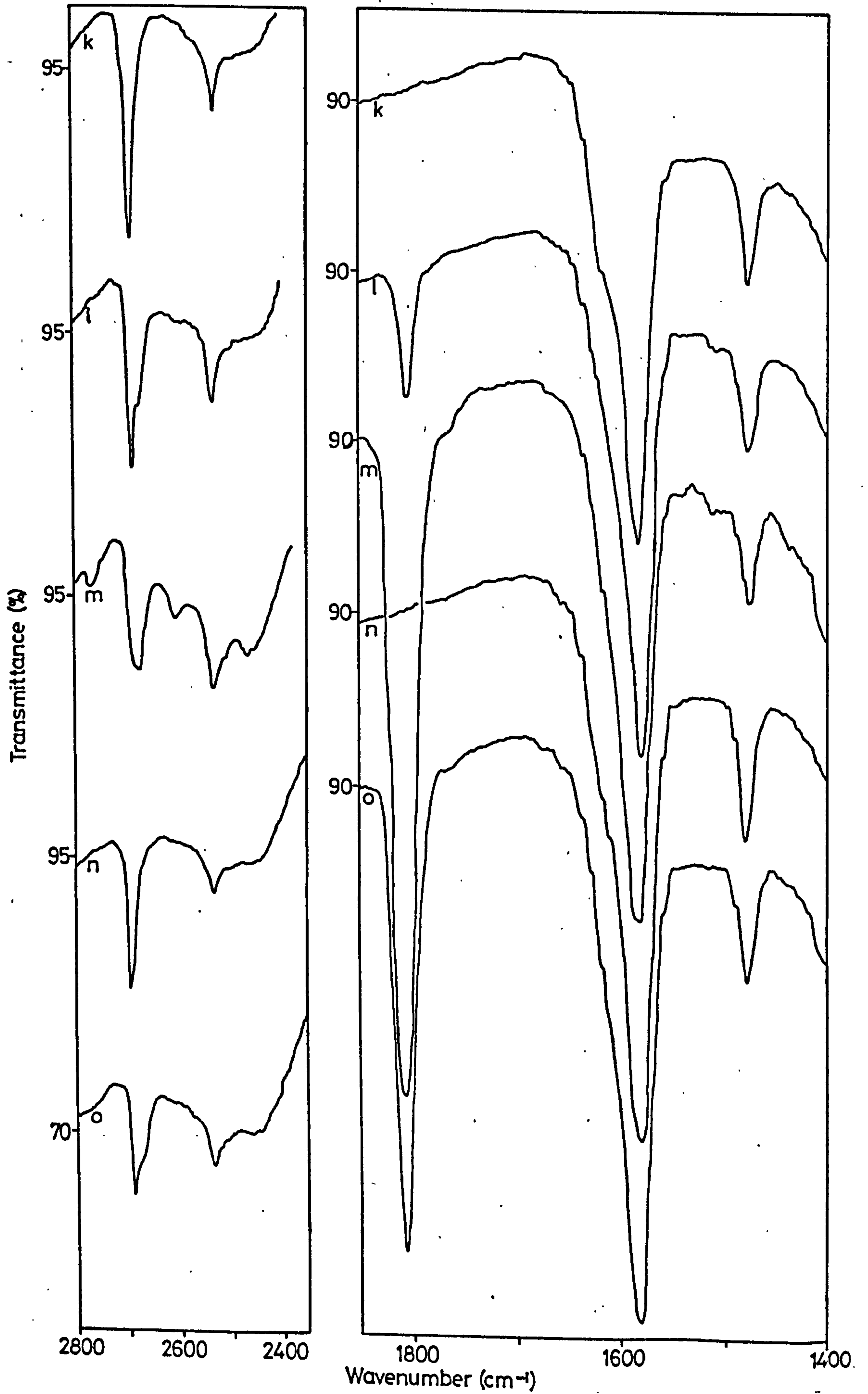
(b¹) 453 K, 2h



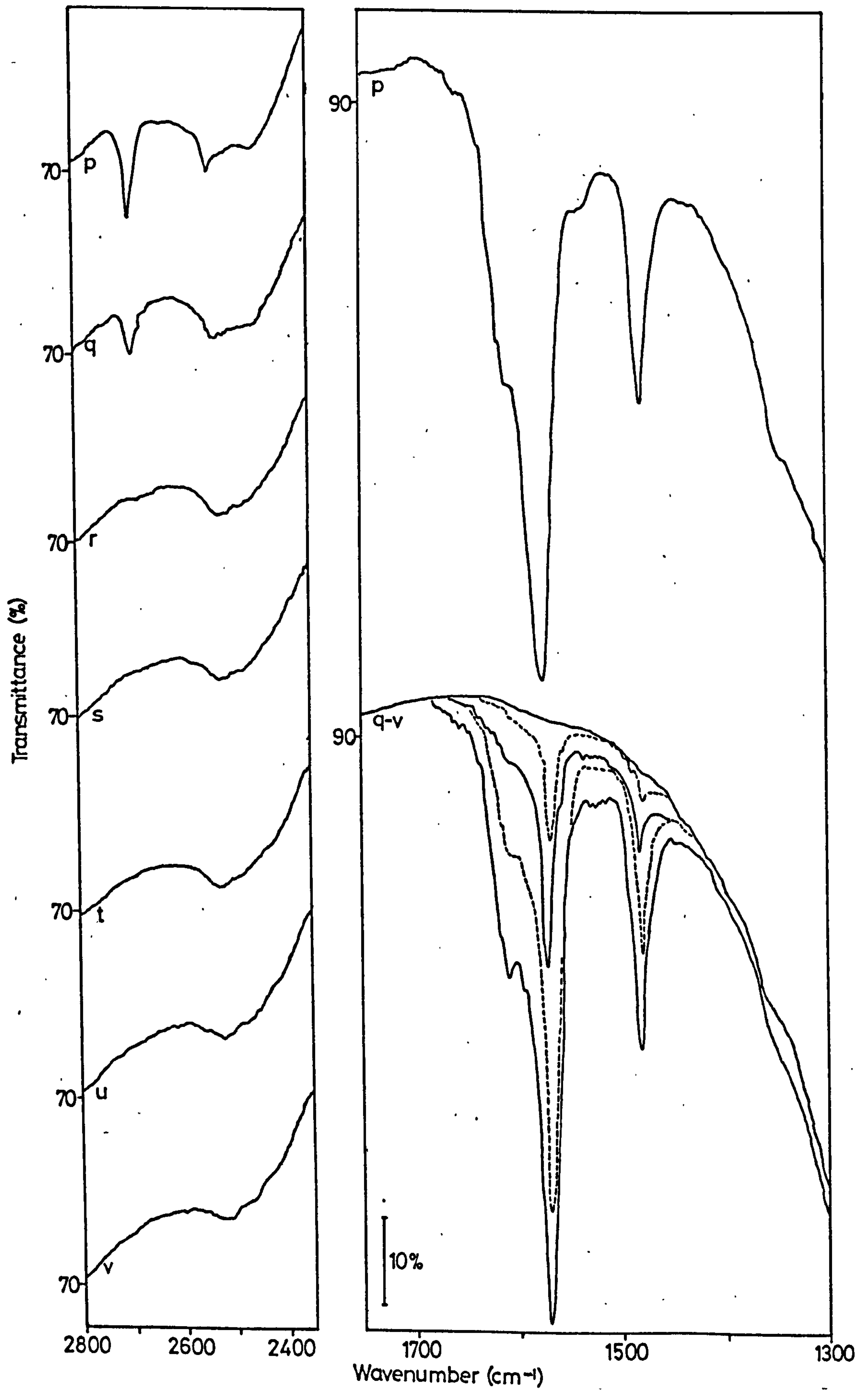
Spec 6.2 Adsorption of Hexafluoroacetone onto a BT D₂O Oxidized Surface



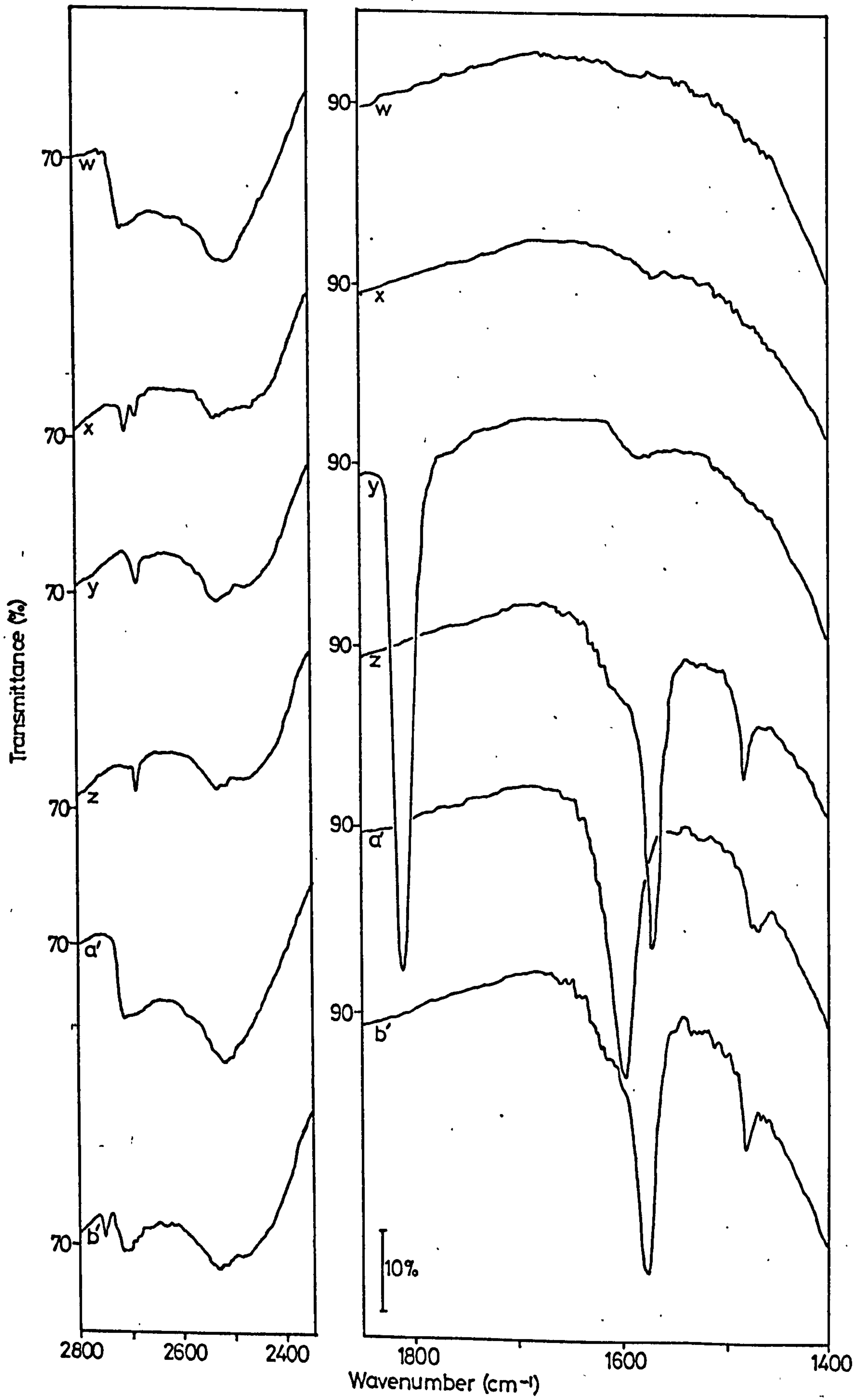
Spec 6.2 Adsorption of Hexafluoroacetone onto a BT D₂O Oxidized Surface



Spec 6.2 Adsorption of Hexafluoroacetone onto a BT D₂O Oxidized Surface



Spec 6.2 Adsorption of Hexafluoroacetone onto a BT D₂O Oxidized Surface



Spec 6.2 Adsorption of Hexafluoroacetone onto a BT D₂O Oxidized Surface

SPEC. 6.3

SPEC. 6.3

ADSORPTION OF HEXAFLUOROACETONE ONTO A

673 K, D₂O, REDUCED SURFACE

Adsorption of hexafluoroacetone

- (a) Initial surface
- (b)-(f) exposure to increasing pressures

Adsorption of D₂O and evacuation

- (g) BT, 1h (h) 473 K, 18h (i) 573 K, ½h

Adsorption of hexafluoroacetone

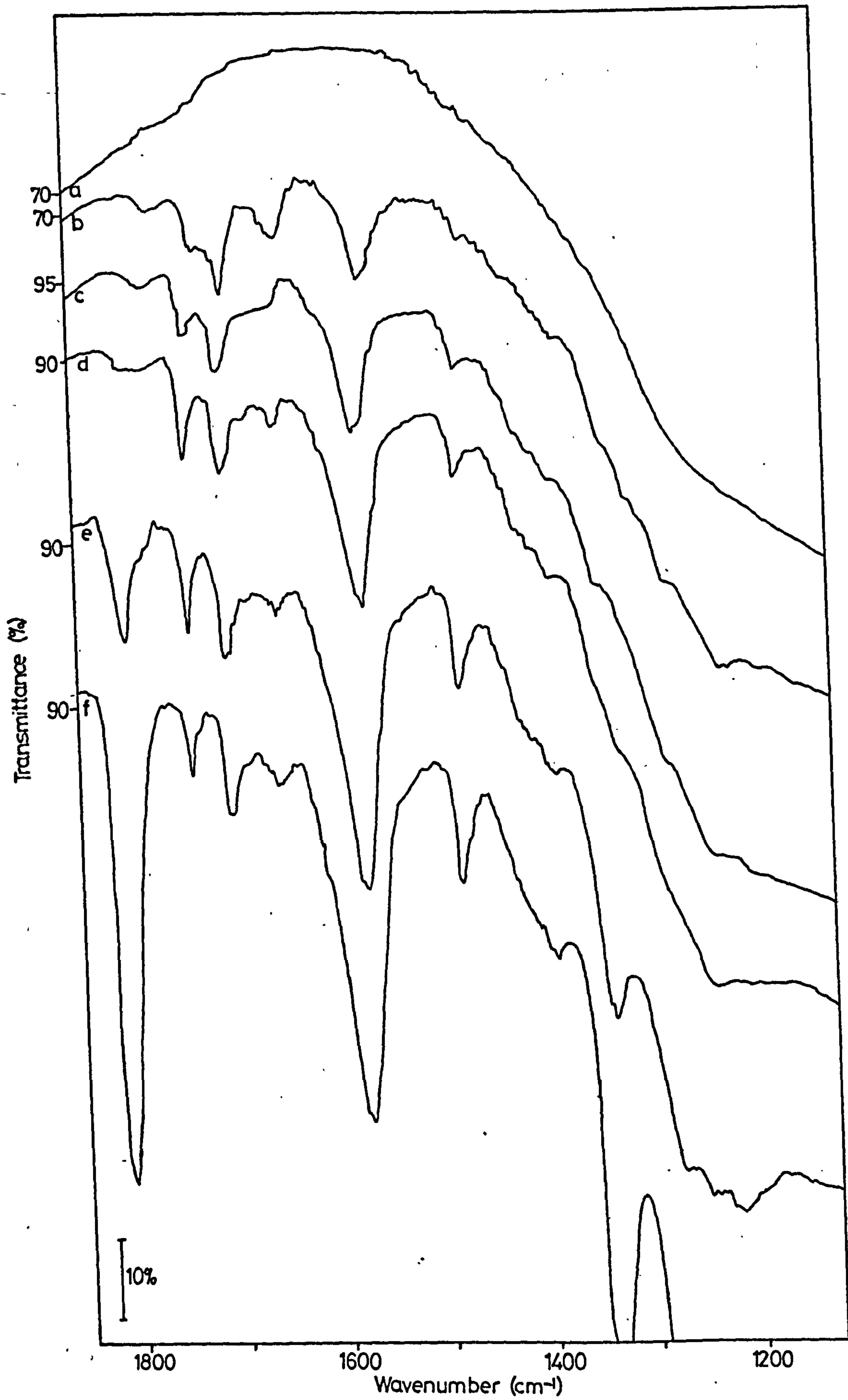
- (j) exposure to vapour

Evacuation

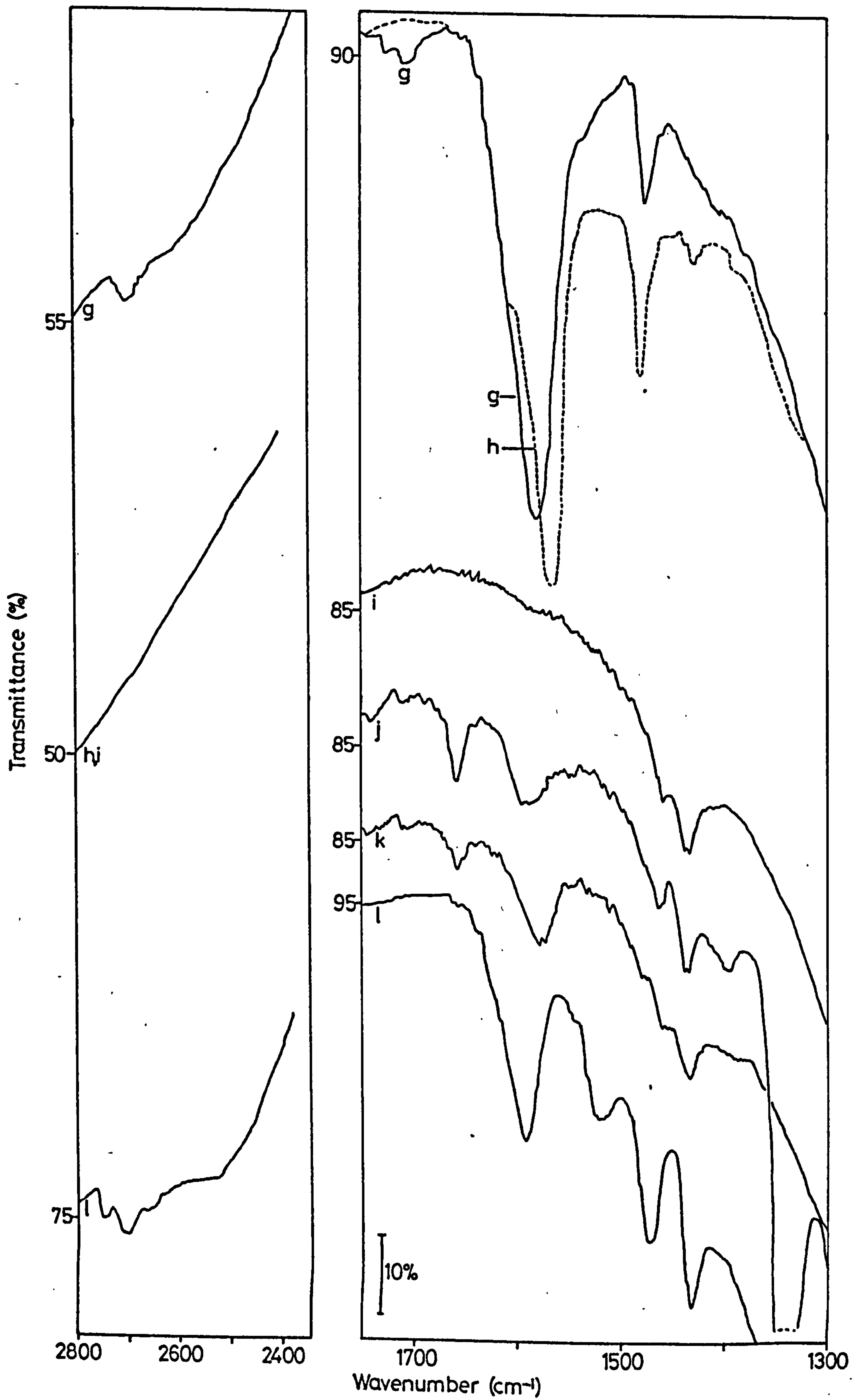
- (k) BT, 1h

Adsorption of D₂O

- (l) disc exposed to D₂O (473 K, 16h) and evacuated (BT, ½h)



Spec 6.3 Adsorption of Hexafluoroacetone onto a 673 K Reduced Surface



Spec 6.3 Adsorption of Hexafluoroacetone onto a 673 K Reduced Surface

SPEC. 6.4

SPEC. 6.4

ADSORPTION OF HEXAFLUOROACETONE ONTO A

BT, D₂O, REDUCED SURFACE

Adsorption of hexafluoroacetone

- (a) Initial surface
- (b)-(e) exposure of the disc to increasing vapour pressures

Evacuation

- (f) BT, 1h

Adsorption of D₂O

- (g) Exposure to D₂O vapour (BT, 2h) and evacuation (BT, 1h)

Evacuation

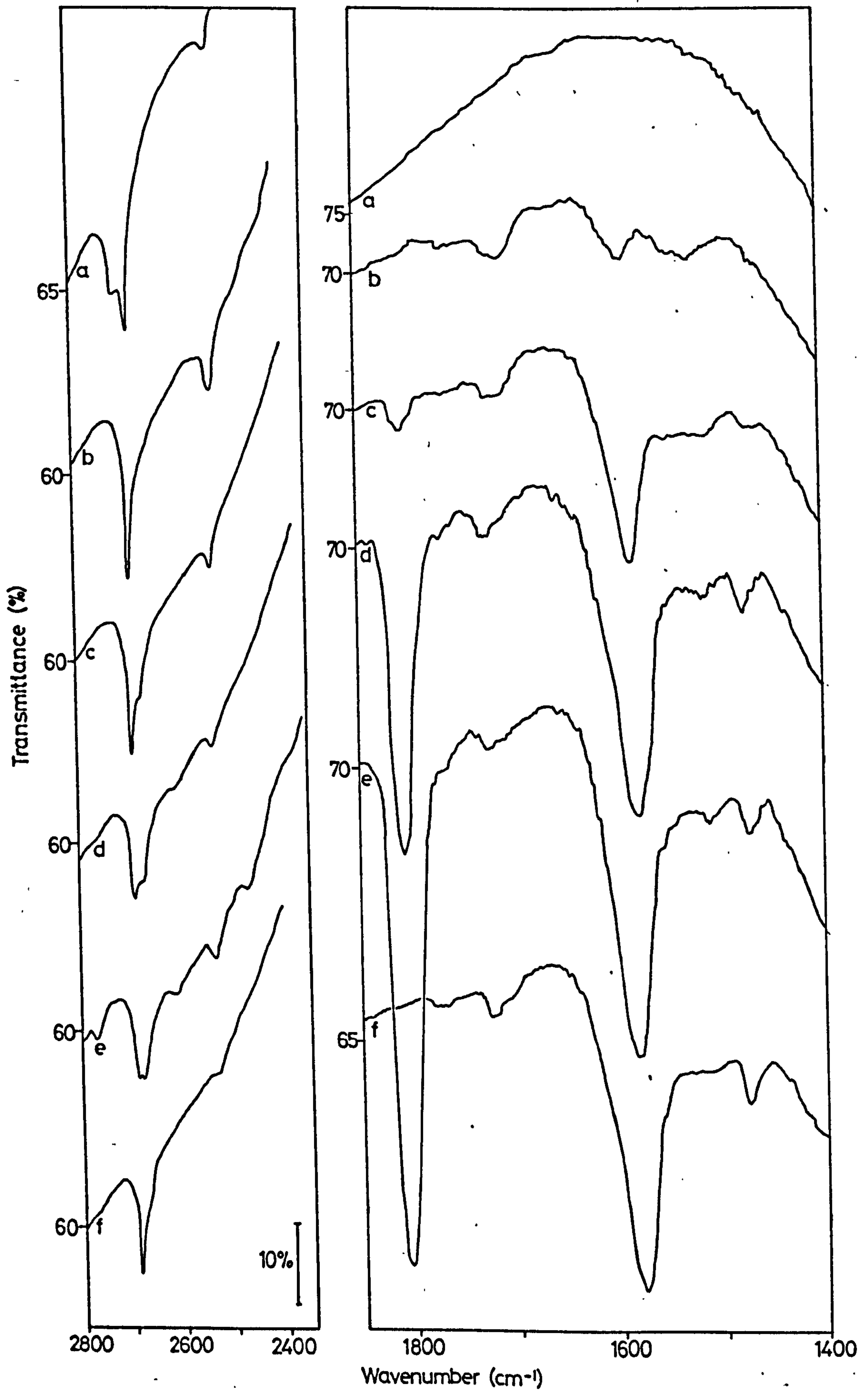
- (h) 588 K, 1h

Adsorption of D₂O

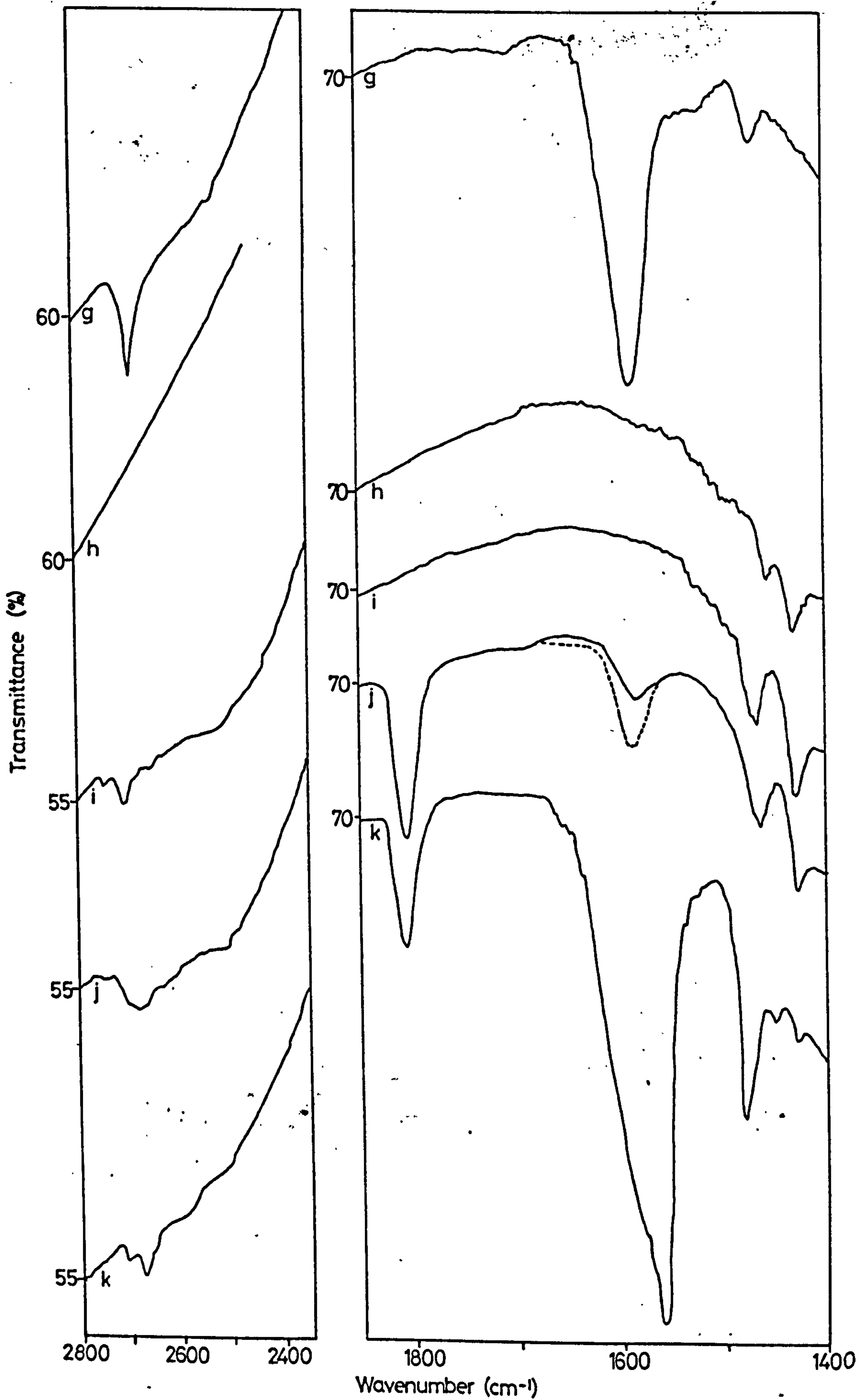
- (i) exposure to D₂O vapour (473 K, 14h) and evacuation (BT, 1h)

Adsorption of hexafluoroacetone

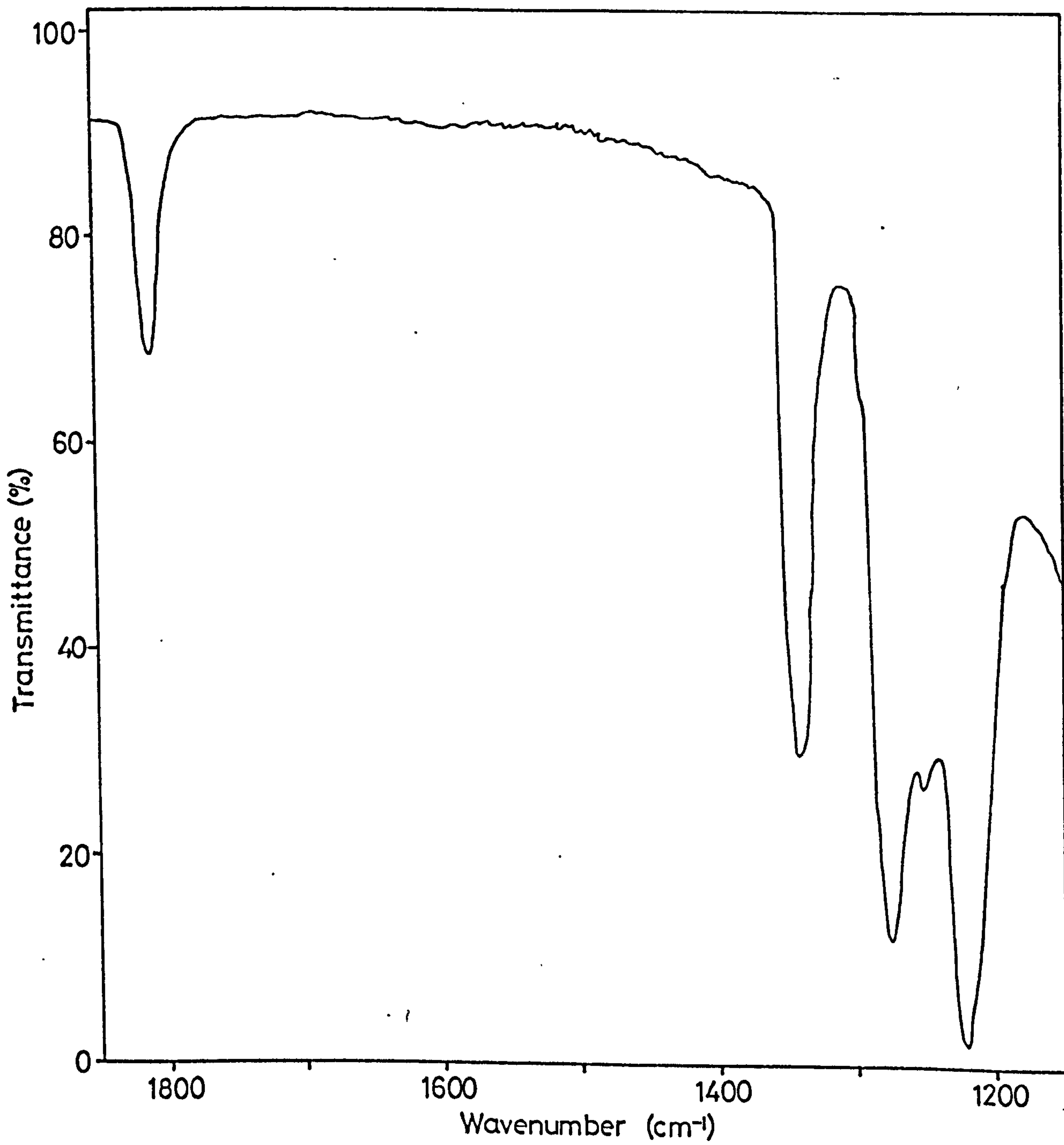
- (j) exposure of disc to vapour (BT)
- (k) exposure of disc to vapour (473 K, 1h)



Spec 64 Adsorption of Hexafluoroacetone onto a BT D_2O Reduced Surface



Spec 6.4 Adsorption of Hexafluoroacetone onto a BT D₂O Reduced Surface



Spec 6.5 Hexafluoroacetone vapour

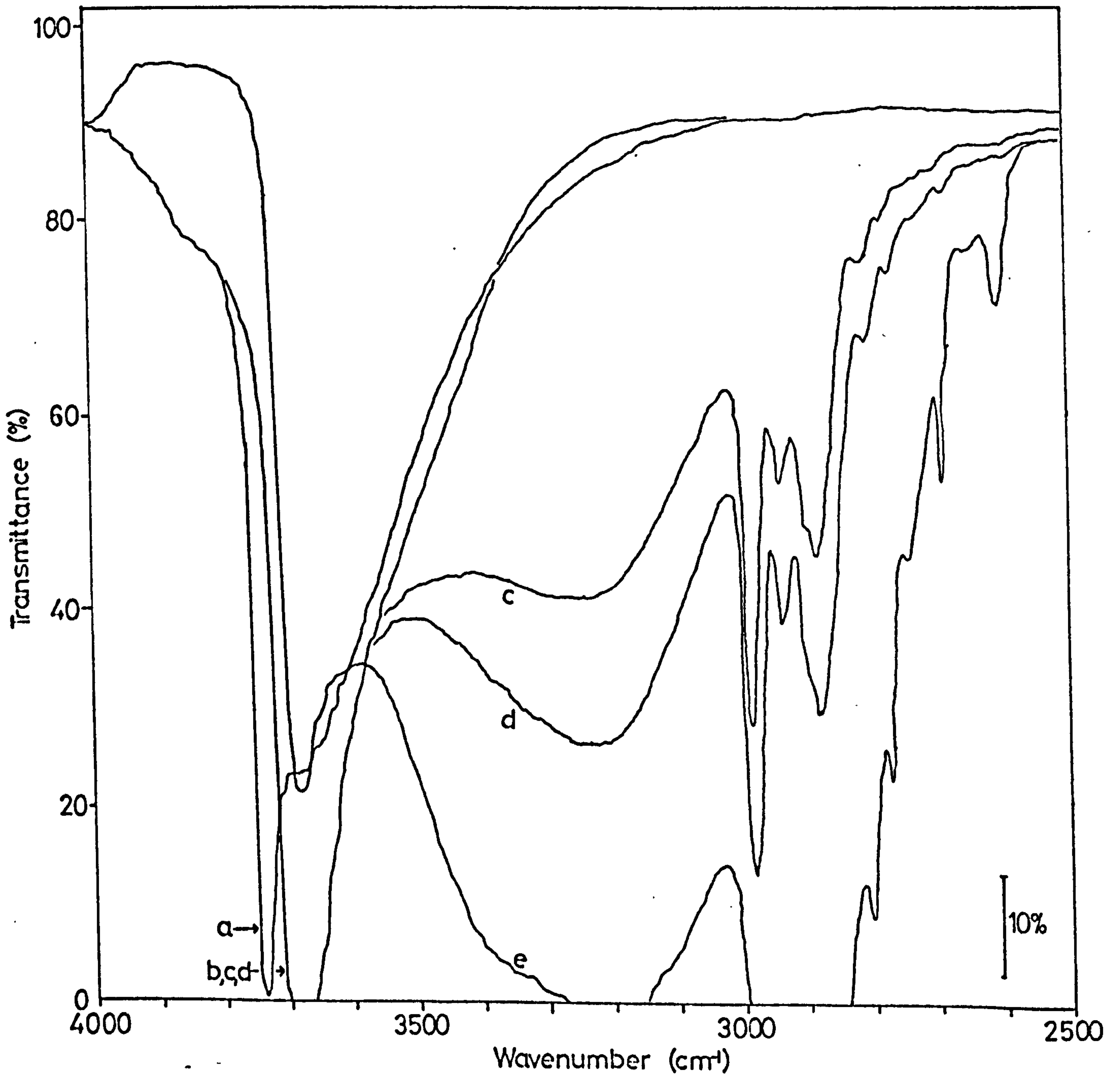
SPEC. 8.1

SPEC. 8.1

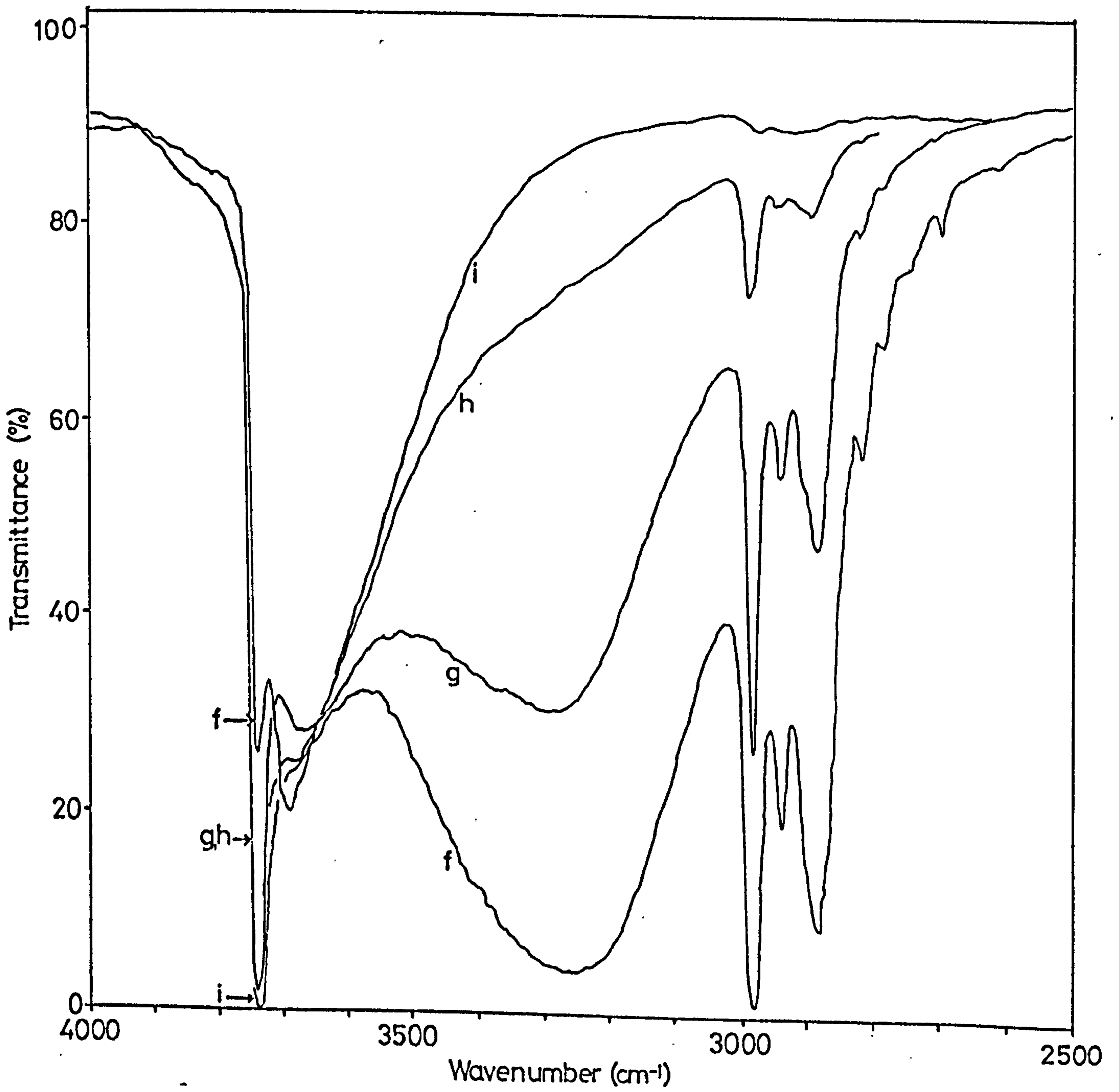
ADSORPTION OF DIETHYL ETHER ONTO SILICA

Spectra of silica after

- (a) initial treatment in flow of oxygen (673 K, 2h) and evacuation.
- (b) Immersion in carbon tetrachloride.
- (c)-(e) Contact with increasing concentrations of ether in carbon tetrachloride.
- (f)-(h) evacuation of solution.
- (i) final surface.



Spec 8.1 Adsorption of Ether onto Silica



Spec 8.1 Adsorption of Ether onto Silica

APPENDIX IV

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REFERENCES

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