

1 Model-Driven Spatial Evaluation of Nutrient Recovery from
2 Livestock Leachate for Struvite Production

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12 **Abstract**

13 Nutrient pollution is one of the major worldwide water quality problems, resulting in
14 environmental and public health issues. Agricultural activities are a main source of nu-
15 trient releases emissions, and livestock industry has been proven to be directly related to
16 the presence of high concentrations of phosphorus in the soil, which potentially can reach
17 waterbodies by runoff. To mitigate the phosphorus pollution of aquatic systems, the im-
18 plementation of nutrient recovery processes allows the capture of phosphorus, preventing
19 its release into the environment. Particularly, the use of struvite precipitation produces a
20 phosphorous-based mineral that is easy to transport, enabling redistribution of phosphorus
21 to deficient locations. However, livestock leachate presents some characteristics that hin-

22 der struvite precipitation, preventing extrapolation of the results obtained from wastewater
23 studies to cattle waste. Consideration of these elements is essential to determine the opti-
24 mal operating conditions for struvite formation, and for predicting the amount of struvite
25 recovered. In this work, a detailed thermodynamic model for precipitates formation from
26 cattle waste is used to develop surrogate models to predict the formation of struvite and
27 calcium precipitates from cattle waste. The variability in the organic waste composition,
28 and how it affects the production of struvite, is captured through a probability framework
29 based on the Monte Carlo method embedded in the model. Consistent with the developed
30 surrogate models, the potential of struvite production to reduce the phosphorus releases
31 from the cattle industry to watersheds in the United States has been assessed. Also, the
32 more vulnerable locations to nutrient pollution were determined using the techno-ecological
33 synergy sustainability metric (TES) by evaluating the spatial distribution and balance of
34 phosphorus from agricultural activities. Although only struvite formation from cattle oper-
35 ations is considered, reductions between 22% and 36% of the total phosphorus releases from
36 the agricultural sector, including manure releases and fertilizer application, can be achieved.

37 **Keywords:** Organic Waste, Phosphorus, Nutrient Pollution, Struvite, Thermodynamics.

38 Nomenclature

39 Variables

40 **A:** parameter of the Debye-Hückel relationship.

41 **E_x :** emissions of component x

42 **EC:** electrical conductivity $\left(\frac{\mu\text{S}}{\text{cm}}\right)$.

43 **I:** ionic strength (M).

44 **K:** thermodynamic equilibrium constant.

45 **K_{sp} :** solubility product.

46 **M:** equal to e^μ .

- 47 m : stoichiometric coefficient.
- 48 n : stoichiometric coefficient.
- 49 T : temperature (K).
- 50 U_x : uptakes of component x
- 51 V_x : techno-ecological synergy sustainability metric for component x .
- 52 x_{Alk} : alkalinity (mg $CaCO_3$).
- 53 x_{CaCO_3} : fraction of calcium recovered as calcium carbonate.
- 54 $x_{Ca^{2+}:PO_4^{3-}}$: Ca^{2+}/PO_4^{3-} molar ratio.
- 55 $x_{hydroxyapatite(Ca^{2+})}$: fraction of calcium recovered as hydroxyapatite.
- 56 $x_{Mg^{2+}:PO_4^{3-}}$: Mg^{2+}/PO_4^{3-} molar ratio.
- 57 $x_{struvite(PO_4^{3-})}$: fraction of phosphorus as phosphate recovered as struvite.
- 58 z_x : integer charge of ion x .
- 59 γ : displacement parameter.
- 60 γ_x : activity coefficient for a element x .
- 61 μ : mean of the distribution.
- 62 σ : standard deviation.
- 63 σ^2 : variance.
- 64 Ω : supersaturation ratio.

65 **Abbreviations**

66 AAPFCO: Association of American Plant Food Control Officials.

67 CAFO: Concentrated Animal Feeding Operation.

68 HAB: Harmful Algal Bloom.

69 HUC: Hydrologic Unit Code.

70 KDE: Kernel Density Estimation.

71 USDA: United States Department of Agriculture.

72 USEPA: United States Environmental Protection Agency.

73 USGS: United States Geological Survey.

74 **1 Introduction**

75 Livestock farming and other agricultural activities have altered the natural nutrient cycles. Phos-
76 phorus, one of the three plant-grow macronutrients, enters to the global cycle as phosphate rock,
77 which through erosion and chemical weathering is transferred to soils and waterbodies. Also,
78 phosphorus deposited in soils will reach fresh and marine waterbodies by runoff. Phosphorus in
79 rivers is transported to stagnant waterbodies (such as lakes) and oceans, reaching the bottom of
80 lakes and oceans as sediments. The cycle is closed when the buried phosphorus is uplifted again
81 by tectonic processes. Along the cycle, phosphorus can be taken by plants and algae, but after
82 the death of living organisms it returns to the cycle (Ruttenberg, 2001). This global natural
83 cycle is largely altered by human activities through the mining and shipping of phosphate rock,
84 mainly for fertilizer production, resulting in unbalanced phosphorus releases to the environment.

85 Nutrient pollution from anthropogenic sources has become as a critical worldwide water qual-
86 ity problems. Nutrient contamination results in environmental and public health issues as a result
87 of the exponential growth of algae, cyanobacteria, and the occurrence of harmful algal blooms
88 (HABs), which turns into dead zones and hypoxia due to the aerobic degradation of the algal
89 biomass by bacteria; shifting the distribution of aquatic species and releasing toxins in drinking
90 water (Sampat et al., 2018). In addition, the development of HABs and eutrophication processes
91 contributes to climate change through the emission of large amounts of strong greenhouse gases
92 such as CH_4 and N_2O (Beaulieu et al., 2019).

93 However, phosphorus is a limited non-renewable resource, essential nutrient to support life,
94 and widely used as fertilizer to increase crop yields. Actually, phosphorus is one of the most
95 sensitive elements to depletion, as it is a key agricultural fertilizer that has no known substitute.
96 Current global reserves of phosphate rock could be depleted in the next 50 to 100 years (Cordell
97 et al., 2009). Therefore, the development of a circular economy around phosphorus capable of
98 recovering the nutrient and reintegrating it into the productive cycle is not only desirable but also
99 a necessary measure to reach sustainable development. Agricultural activities are the main source
100 of nutrients in waterbodies (Dzombak, 2011), and among them, livestock industry is one of the
101 largest economic sectors. Additionally, the increasing income-spending potential of the middle
102 class in developing countries has increased the demand for dairy and beef products, resulting in
103 the generation of large amounts of livestock organic waste. Considering that an average dairy cow
104 generates 51.19 kg of raw manure per day (United States Department of Agriculture (USDA),
105 2009), the total phosphorus excreted is 11.02 kg per year per animal, equivalent to 5.96 kg of
106 phosphorus as phosphate per year per animal. In the U.S. as of January 2020, a total of 94.4
107 million head has been reported (United States Department of Agriculture (USDA), National
108 Agricultural Statistics Service, 2020). Thus, this shows potential phosphate U.S. releases of
109 $562.6 \cdot 10^6$ kg/yr. Sampat et al. (2017) presented the link between the presence of livestock
110 facilities and larger concentrations of phosphorus in soil, which potentially can be lost as runoff
111 reaching waterbodies. For animals on pasture, organic waste should not be a resource of concern
112 if stocking rates are not excessive. However, for concentrate animal feeding operations (CAFOs),
113 manure should be correctly managed due to the high rates and spatial concentration of the organic
114 waste generated, representing potential environmental issues. Usually, manure is collected in the
115 animal living zones, and stored as liquid or slurry to be further spread in croplands as nutrient
116 supplementation; or as solid in dry stacking or composting facilities to be sold as compost. Liquid
117 fraction of manure can be also treated in aerobic or anaerobic ponds. However, these approaches
118 do not allow a correct nutrient management since nutrients concentration is variable and not well
119 defined, and nitrogen and phosphorus are unbalanced regarding the nutrient necessities of plants,
120 i.e., if nitrogen demand is covered, there is a surplus in the phosphorus supply which can runoff
121 to waterbodies, and if phosphorus demand is covered, there is a deficit in the nitrogen supply,
122 being necessary to apply additional fertilizers. In addition, during rainy periods the applied

123 manure can runoff, dragging the nutrients contained in it. Nonetheless, phosphorus from liquid
124 cattle waste, either processed in an anaerobic digestion stage or raw waste, can be potentially
125 recovered through different processes (Muhmood et al., 2019), reducing the nutrient inputs to
126 waterbodies and its consequential environmental, economic, and social impacts. Among these,
127 it is found that struvite production is one of the most promising cost-effective choices for the
128 recovery of nutrients from cattle waste (Martín-Hernández et al., 2018). Struvite is a phosphate-
129 based mineral, which can be applied as a slow release fertilizer (Richards & Johnston, 2001),
130 allowing the redistribution of phosphorus from livestock facilities to nutrient-deficient locations.

131 Previous studies report struvite formation from different sources of waste, such as municipal
132 wastewater treatment plants (Battistoni et al., 2001), mineral fertilizer industry (Matynia et al.,
133 2013), or agricultural industry (Shashvatt et al., 2018). Thermodynamic models representing
134 the formation of struvite and other precipitates have been also developed for various wastes
135 including liquid swine manure (Celen et al., 2007), human urine (Harada et al., 2006; Ronteltap
136 et al., 2007), and municipal wastewater (Rahaman et al., 2014). Additionally, some complex
137 approaches considering the hydrodynamic and kinetic effects in the formation of struvite have
138 been studied but limited to wastewater treatment (Rahaman et al., 2014; Mangin & Klein, 2004).
139 However, the results obtained from those studies cannot be extrapolated to struvite formation
140 from cattle organic waste, since these residues have some characteristics that hinder struvite
141 formation, including high ionic strength, which reduces the effective concentration of ions; the
142 presence of calcium ions competing for phosphate ions (Yan & Shih, 2016), which inhibits a
143 selective recovery by nutrient precipitation techniques; and the high variability in the manure
144 composition, as a function of the geographical area, the animal feed, etc. (Tao et al., 2016).
145 Other controlling factors are the pH level, the magnesium-phosphorus ratio, and the alkalinity
146 of the leachate. Therefore, for an accurate prediction of struvite formation from this waste, it is
147 necessary to include within the thermodynamic model structure for precipitates formation the
148 specific features of cattle waste described above.

149 In this work, specific surrogate models to predict the production of struvite and calcium
150 precipitates from cattle leachate are developed based on a detailed and robust thermodynamic
151 model. In addition, the variability in the organic waste composition is captured through a
152 probability framework based on Monte Carlo method. The reduced models obtained are used to

153 evaluate the potential of struvite production from cattle waste to mitigate phosphorus releases in
154 watersheds of the United States. Future applications of the developed surrogate models include
155 the development of applications for environmental assessment and the design of policies to prevent
156 nutrient releases, among others.

157 **2 Methods**

158 **2.1 Spatial resolution**

159 A watershed is an area of land which drains all the streams and rainfall to a common drainage,
160 defining the spatial boundaries for the collection of lost elements as runoff. The surface water
161 drainages of the U.S. are identified by the U.S. Geological Survey through the Hydrologic Unit
162 Code system (HUC). The HUC system is a hierarchical system indicated by the number of digits
163 in groups of two, with six levels identified by codes from 2 to 12 digits (i.e., HUC2 to HUC12).
164 These levels refer to regions, subregions, basins, subbasins, watersheds, and subwatersheds. The
165 spatial resolution of this study is the continental United States at watershed scale, considering
166 the boundaries defined by the Hydrologic Unit Code system at 8 digits (HUC8), representing
167 the subbasin level (U.S. Geological Survey, 2013).

168 **2.2 Assessment of anthropogenic phosphorus from agricultural activities**

170 **2.2.1 Phosphorus releases**

171 Agricultural emissions are one of the main sources of anthropogenic P releases due to the ex-
172 cessive use of commercial fertilizers and livestock manure for cropland nutrients needs and the
173 uncontrolled nutrient runoff to waterbodies, although for some areas urban source releases can
174 contribute significantly to the total P releases to the environment. However, this analysis is
175 limited to the evaluation of phosphorus releases from agricultural activities (Dzombak, 2011;
176 Alexander et al., 2008; Smith & Alexander, 1999).

177 Watershed phosphorus releases (E_x) are computed as the sum of the phosphorus releases

178 from fertilizer applications to croplands and from the manure generated by livestock facilities.
 179 The releases of phosphorus to each watershed by manure emissions, accounting cattle, swine and
 180 poultry, and by fertilizers application, is reported by the IPNI NuGIS project. This is consistent
 181 with the most recent data available (year 2014) for fertilizers sales provided by the Association of
 182 American Plant Food Control Officials (AAPFCO), fitting the data to HUC8 watershed bound-
 183 aries. More information about the methodology used for the estimation of agricultural phospho-
 184 rus releases can be found in (International Plant Nutrition Institute (IPNI), 2012). Phosphorus
 185 content for several commercial phosphate fertilizers and different manure types can be found in
 186 Ohio State University Extension (2017) and Ohio State University Extension (2005) respectively.

187 **2.2.2 Phosphorus uptakes**

188 The elements considered for phosphorus uptake are the crops sown and managed by humans
 189 in each watershed. Additionally, the phosphorus retained by wetlands has been considered in
 190 the phosphorus balance. The phosphorus uptake by each type of vegetation at watershed level
 191 is computed as the product of the land area occupied, the grow yields per area unit and the
 192 phosphorus uptake per plant mass unit. Therefore, the total watershed phosphorus uptake (U_x)
 193 is computed as the sum of the phosphorus uptake by each type of plant, Eq. 1.

$$U_x = \sum^i \text{Area}_i \cdot \text{Yield}_i \cdot P_{\text{uptake } i} \quad \forall i \in \text{Plant varieties} \quad (1)$$

194 Since different crops have different phosphorus uptakes and yield rates, the amount of each type
 195 of crop is estimated for each watershed. To determine the land cover uses, accounting croplands,
 196 pasturelands, wetlands and developed areas (urban areas), information available for the most
 197 recent year (2011) from the U.S. Environmental Protection Agency’s (U.S. EPA) EnviroAtlas
 198 database is used (Pickard et al., 2015). Data from EnviroAtlas is provided with higher spatial
 199 resolution, at HUC12 level. To ensure spatial consistency, the data is reconciled at HUC8 level.
 200 Once the land uses of each watershed are known, data from the 2017 U.S. Census of Agriculture is
 201 used to determine the distribution of crops on croplands, considering corn, soybeans, small grains,
 202 cotton, rice, vegetables, orchards, greenhouse and other crops (namely oil crops, sugar crops, and

203 fruits) (United States Department of Agriculture (USDA), 2019). The data provided by the U.S.
204 Census of Agriculture have a spatial resolution of HUC6. Therefore, it is reconciled at HUC8 level
205 scaling by the area fraction represented by each HUC8 watershed over the total HUC6 hydrologic
206 unit. If two or more crops were harvested from the same land during the year (double cropping),
207 the area was counted for each crop. To determine the nutrients uptake of each type of crop,
208 data from the U.S. Department of Agriculture (USDA) Waste Management field Handbook is
209 considered (United States Department of Agriculture (USDA), 2009). For croplands, the specific
210 nutrient uptake values are used for corn, soybeans, cotton, rice and orchards, while average values
211 including the most representative species are used for small grains, vegetables, greenhouse crops,
212 pasture crops, and forest. For pasture lands the average nutrient uptake and crop yield including
213 the main pasture crops: alfalfa, switchgrass and wheatgrass; for forests lands the nutrient uptake
214 and crop yield of Northern hardwoods is considered, and for developed areas null nutrient uptake
215 is considered. The wetlands phosphorus uptake value considered is $0.77 \text{ gP m}^{-2} \text{ year}^{-1}$, based
216 in the data reported by Kadlec (2016).

217 **2.2.3 Phosphorus balance**

218 To reach environmental sustainability of a productive activity, the releases of phosphorus should
219 be balanced with the phosphorus uptakes from that activity, reducing the impact over the origi-
220 nal ecosystems as much as possible. To evaluate the balance of phosphorus releases involved
221 in agricultural activities throughout the U.S. watersheds, the techno-ecological synergy (TES)
222 sustainability metric proposed by Bakshi et al. (2015) has been considered, Eq. 2. A negative
223 value of V_x indicates that the emissions, (E_x), are larger than the uptake capacity of the agri-
224 cultural activities, (U_x), impacting the ecosystems, while positive values reflect that the releases
225 are lower than the uptake capacity.

$$V_x = \frac{(U_x - E_x)}{E_x} \quad (2)$$

2.3 Thermodynamic model for precipitates formation

The behavior of cattle leachate system has been evaluated through a thermodynamic model, evaluating the formation of different precipitates through chemical equilibrium and material balances, capturing the mutual dependencies based on the competition for the same ions. Four aqueous chemical systems have been considered, water, ammonium, phosphoric acid, and carbonates systems. Moreover, the formation of seven possible precipitates is evaluated: struvite, K-struvite, magnesium hydroxide, calcium hydroxide, calcium carbonate, hydroxyapatite, dicalcium phosphate, and tricalcium phosphate.

2.3.1 Uncertainty in livestock organic waste composition

The variability in the composition of raw material creates operational difficulties that any material recovery process must deal with. The composition of cattle organic waste depends on multiple factors, among which are livestock feed, geographical area, climate, and other local factors of the livestock operation (Tao et al., 2016). Several elements of cattle manure composition play an active role in the formation of struvite and other precipitates. These include the high ionic strength, which reduces the effective concentration of ions; and the distribution ratios between calcium, ammonia and phosphate; and the leachate alkalinity, affecting the chemical equilibrium. To capture the uncertainty generated by the variability in the composition of cattle leachate, 37 data sets of 20 literature references containing the mass fraction of different elements comprising organic livestock waste are evaluated. To estimate feasible cattle leachate compositions, the probability density distribution of each element is calculated by fitting it to the kernel density estimate (KDEs). The selected probability density distributions are normal distribution, as shown in Eq. 3, for the distribution of nitrogen, nitrogen as ammonia/total nitrogen ratio, and phosphorus; and lognormal distribution, as defined by Eq. 4, for phosphorus as phosphate/total phosphorus ratio, calcium, and potassium. The probability density distribution parameters for each evaluated compound are collected in Table 1, where σ is the standard deviation, σ^2 is the variance, μ is the mean of the distribution, M is equal to e^μ , and γ is a displacement parameter. Kernel density estimations and probability density distributions for each element evaluated can be found in the Supplementary Material.

254 The uncertainty in the composition of cattle waste is addressed through the evaluation of the
 255 thermodynamic model described in the following sections for multiple cattle waste compositions
 256 generated including the probability density distribution of each elements in a Monte Carlo model
 257 (Thomopoulos, 2012).

$$f(x) = \frac{1}{\sqrt{2\pi}\sigma} e^{-\frac{(x-\mu)^2}{2\sigma^2}} \quad (3)$$

$$f(x) = \frac{1}{\frac{x-\gamma}{M}\sigma\sqrt{2\pi}} e^{-\frac{\ln\left(\frac{x-\gamma}{M}\right)^2}{2\sigma^2}} \quad (4)$$

Table 1: Probability density distributions parameters for cattle organic waste elements.

Param.	Normal distribution			Param.	Lognormal distribution		
	N	N-NH ₄ ⁺ : N _{total}	P		P-PO ₄ ³⁻ : P _{total}	Ca	K
μ	0.3841	0.6200	0.04000	M	42.15	0.08000	0.2600
σ	0.1309	0.1250	0.03684	σ	0.0040	0.4500	0.8000
				γ	-41.53	0.04044	0.03389

258 2.3.2 Initial conditions

259 A set of initial conditions must be defined to establish the physico-chemical characteristics of the
 260 livestock organic material (Tao et al., 2016), see Table 2. Please note that pH refers the adjusted
 261 pH for optimal struvite precipitation (Tao et al., 2016; Zeng & Li, 2006).

262 2.3.3 Activities

263 Since the cattle waste is a highly non-ideal media due to the high concentrations of dissolved
 264 ions, activities instead of molar concentrations are used in the model. Activity coefficients (γ_x)
 265 for a element x are calculated using the Debye-Hückel relationship, Eq. 6, which relates activity
 266 coefficient, temperature, and ionic strength, calculated using Eq. 5. Eq. 7 is employed to
 267 estimate the parameter A (Tao et al., 2016; Metcalf & Eddy, 2014). Finally, activities for each
 268 compound are calculated using Eq. 8

Table 2: Initial conditions of the livestock organic material system

Variable	Value	Unit
Temperature	298	K
pH	9	-
Electrical conductivity (EC)	18,800	$\frac{\mu S}{cm}$
Alkalinity	3000-14500	mg of $CaCO_3$
$[Ca^{2+}]$	0.075-0.175 (determined by Monte Carlo model)	% wt wet
$[K^+]$	0.10-0.65 (determined by Monte Carlo model)	% wt wet
$[P-PO_4^{3-}]$	0.001-0.024 (determined by Monte Carlo model)	% wt wet
$[N-NH_4^+]$	0.015-0.64 (determined by Monte Carlo model)	% wt wet
$[Mg^{2+}]$	0-10	Mg^{2+}/PO_4^{3-} molar ratio

$$I = 1.6 \cdot 10^{-5} \cdot EC, \quad I(M), \quad EC \left(\frac{\mu S}{cm} \right) \quad (5)$$

$$\log_{10}(\gamma_x) = -A \cdot z_x^2 \cdot \left(\frac{\sqrt{I}}{1 + \sqrt{I}} \right) - 0.3 \cdot I \quad (6)$$

$$A = 0.486 - 6.07 \cdot 10^{-4} \cdot T + 6.43 \cdot 10^{-6} \cdot T^2, \quad T(K) \quad (7)$$

$$\{x\} = [x] \cdot \gamma_x \quad (8)$$

269 2.3.4 Distribution of species in aqueous phase

270 The distribution of species for ammonia, water, phosphoric acid, and carbonate systems in cattle
 271 leachate is determined by chemical equilibria:

$$\sum_j n_j Reactant_j \leftrightarrow \sum_k m_k Product_k \quad (9)$$

272 where n_j and m_k are the stoichiometric coefficients of the reactants and products respectively,
 273 and defining J as the set of chemical systems described in Table 3 for water, ammonia, and
 274 phosphoric acid systems, the thermodynamic equilibrium is defined for all the elements of the

275 set as shown in Eq. 10. In combination with the material balances, Eq. 11, these define the
 276 chemical equilibrium for all the elements of the set. The description of the model for carbonate
 277 system is detailed in the Supplementary Material, and pK values are collected in Table 3.

$$K_J = \frac{(\prod_k \{Products\}_k^{m_k})_J}{(\prod_j \{Reactants\}_j^{n_j})_J} \quad (10)$$

$$[i]_J^{initial} = \sum_J [Compounds]_J \quad (11)$$

$$i \in \{NH_4^+, Ca^{2+}, Mg^{2+}, PO_4^{3-}, CO_3^{2-}\}$$

Table 3: pK_{sp} values for the considered aqueous phase chemical systems.

Name	Chemical system	pK	Source
Ammonia	$NH_4^+ \leftrightarrow NH_3 + H^+$	9.2	(Bates & Pinching, 1949)
Water	$H_2O \leftrightarrow OH^- + H^+$	14	(Skoog et al., 2014)
Phosphoric acid	$H_3PO_4 \leftrightarrow H_2PO_4^- + H^+$	2.1	(Ohlinger et al., 1998)
	$H_2PO_4^- \leftrightarrow HPO_4^{2-} + H^+$	7.2	(Ohlinger et al., 1998)
	$HPO_4^{2-} \leftrightarrow PO_4^{3-} + H^+$	12.35	(Ohlinger et al., 1998)
Carbonic acid	$H_2CO_3 \leftrightarrow HCO_3^- + H^+$	6.35	(Skoog et al., 2014)
	$HCO_3^- \leftrightarrow CO_3^{2-} + H^+$	10.33	(Skoog et al., 2014)

278 2.3.5 Precipitates formation

Table 4: Solids species considered in this work.

Name	Chemical system	pK_{sp}	Source
Struvite	$MgNH_4PO_4 \cdot 6H_2O \leftrightarrow Mg^{2+} + NH_4^+ + PO_4^{3-}$	13.26	(Ohlinger et al., 1998)
K-struvite	$MgKPO_4 \cdot 6H_2O \leftrightarrow Mg^{2+} + K^+ + PO_4^{3-}$	10.6	(Taylor et al., 1963)
Hydroxyapatite	$Ca_5(PO_4)_3OH \leftrightarrow 5Ca^{2+} + 3PO_4^{3-} + OH^-$	44.33	(Brezonik & Arnold, 2011)
Calcium carbonate	$CaCO_3 \leftrightarrow Ca^{2+} + CO_3^{2-}$	8.48	(Morse et al., 2007)
Tricalcium phosphate	$Ca_3(PO_4)_2 \leftrightarrow 3Ca^{2+} + 2PO_4^{3-}$	25.50	(Fowler & Kuroda, 1986)
Dicalcium phosphate	$CaHPO_4 \leftrightarrow Ca^{2+} + HPO_4^{2-}$	6.57	(Gregory et al., 1970)
Calcium hydroxide	$Ca(OH)_2 \leftrightarrow Ca^{2+} + 2OH^-$	5.19	(Skoog et al., 2014)
Magnesium hydroxide	$Mg(OH)_2 \leftrightarrow Mg^{2+} + 2OH^-$	11.15	(Skoog et al., 2014)

279 The precipitates that can be potentially formed from cattle waste have been selected based on the
 280 precipitates reported by previous studies (Tao et al., 2016; Harada et al., 2006; Gadekar & Pul-
 281 lammanappallil, 2010). A general solubility equilibrium, where n_a and m_b are the stoichiometric
 282 coefficients of the reactants and solid products respectively, can be written as:



283 The solid species considered in this study and their corresponding pKsp values are shown in
 284 Table 4. These are the main precipitates that can be formed from the ions found in the cattle
 285 leachate. Considering the activity of solid species is equal to 1, and defining L as the set of
 286 chemical systems described in Table 4, the solubility equilibrium is defined for all the elements
 287 of the set as shown in Eq. 13.

288 The supersaturation index (Ω) is defined as the ratio between the ion activity product
 289 and the solubility product (Ksp), as shown in Eq. 14 (Tao et al., 2016). Therefore, the value
 290 of Ω determines if a compound precipitates. A saturation index $\Omega > 1$ indicates supersaturated
 291 conditions where precipitate may form, $\Omega = 1$ indicates equilibrium between solid and liquid
 292 phases, and $\Omega < 1$ indicates unsaturated conditions where no precipitate can form.

293 The higher value of the supersaturation index, the larger formation potential of a precipi-
 294 tate. Therefore, the sequence for the precipitation of different species can be set by comparing
 295 the supersaturation index values. The amount of solid species generated is computed through
 296 material balances, Eq. 15.

$$K_{spL} = \left(\prod \{ \text{Reactants} \}_a^{n_a} \right)_L \quad (13)$$

$$\Omega_L = \frac{\left(\prod \{ \text{Reactants} \}_a^{n_a} \right)_L}{K_{spL}} \quad (14)$$

$$[i]_L^{initial} = \sum_L [Compounds]_L \quad (15)$$

$$i \in \{NH_4^+, Ca^{2+}, Mg^{2+}, PO_4^{3-}, CO_3^{2-}\}$$

297 **2.3.6 Thermodynamic model algorithm**

298 Figure 1 shows a flowchart describing the proposed algorithm to solve the thermodynamic model
 299 of solid compound formation in cattle organic waste. In step *a*, the operating conditions and the
 300 initial molar concentrations of Ca^{2+} , K^+ , Mg^{2+} , NH_4^+ , and PO_4^{3-} in cattle leachate are defined
 301 as described previously. In step *b*, ionic strength and activity coefficients are computed. Next, in
 302 steps *c* and *d*, two parallel problems are solved, the equilibrium of the aqueous species, and the
 303 alkalinity problem to determine the distribution of carbonates. After determining the concen-
 304 tration of all species in the organic waste, the supersaturation index for all species is computed
 305 in step *e*. The compound with the maximum supersaturation index is assumed to precipitate
 306 first. The amount of formed precipitate is computed by solving the solubility equilibrium and
 307 the material balance. As a result of the precipitate formation, the concentration of some species
 308 in aqueous phase is reduced. Therefore, the equilibrium of the aqueous species and the alkalinity
 309 problem must be recalculated, to obtain the new concentration values of the different compounds
 310 in the waste, and the iterative process, starts again.

311 The iterative process runs until each component saturation index is equal or less than one,
 312 and the formation of the precipitates stops.

313 **2.3.7 Integration of waste composition uncertainty and precipitates formation ther-** 314 **modynamic models**

315 The evaluation of livestock waste variability in the formation of struvite and other precipitates,
 316 consists of 5 steps, as shown in Fig. 2. First, cattle waste composition data are collected from lit-
 317 erature. Using these data, probability density distributions for the compounds of cattle leachate
 318 are estimated, and they are used in the Monte Carlo model to obtain feasible composition data
 319 sets of cattle organic waste. Random points are generated for each chemical compound and
 320 species ratios (i.e. N , P , K , Ca , $N-NH_4^+ : N_{total}$, and $P-PO_4^{3-} : P_{total}$). Finally, the thermo-
 321 dynamic model is solved for the composition data sets generated, obtaining the precipitated

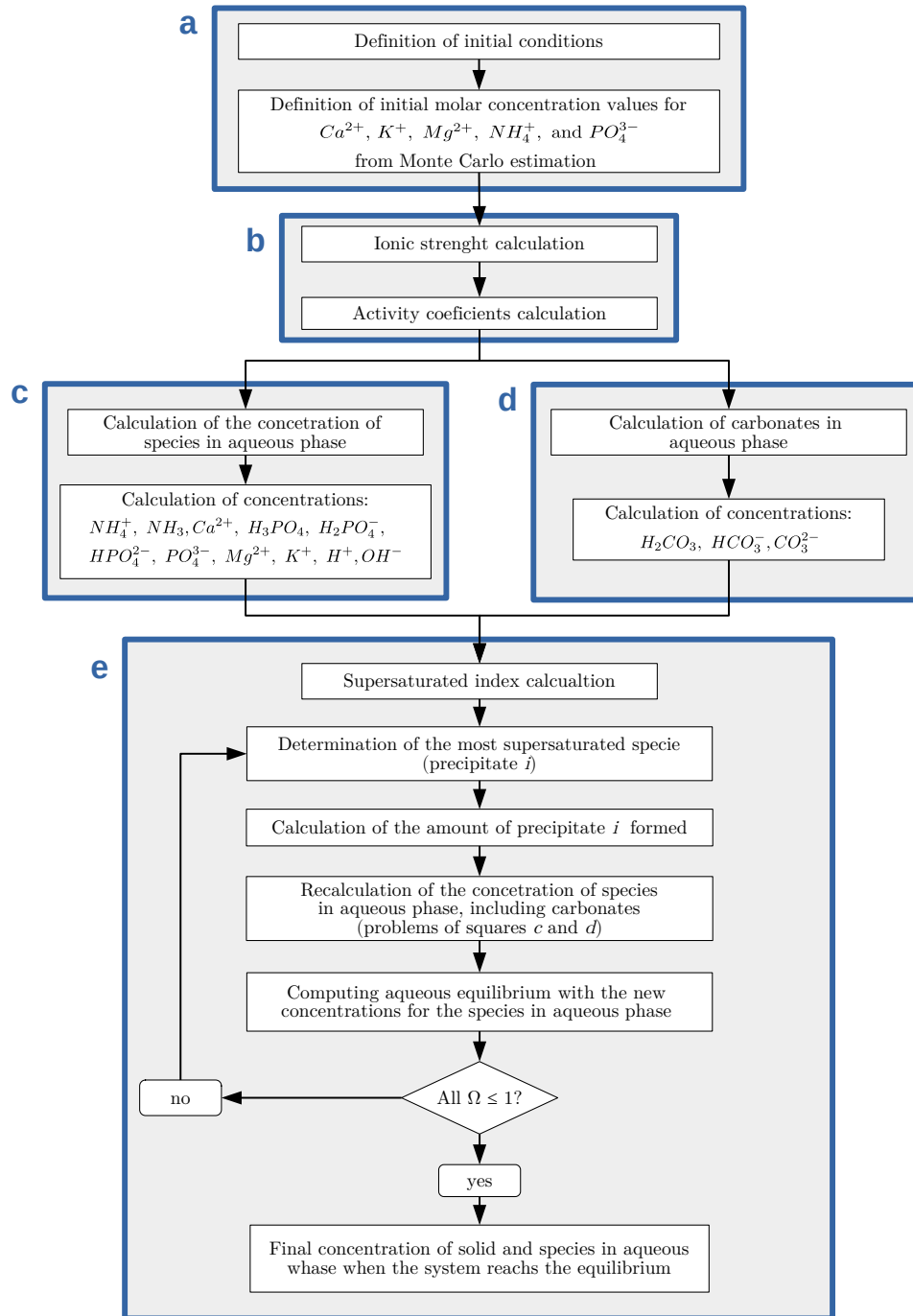


Figure 1: Flowchart of the proposed algorithm to solve the thermodynamic model for the formation of precipitates in cattle organic waste.

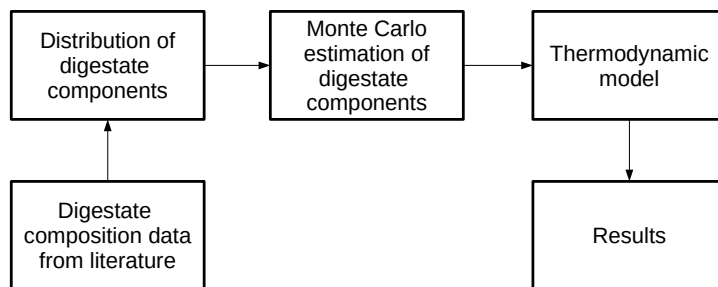


Figure 2: A solution procedure to evaluate the influence of the cattle waste composition variability in the formation of struvite.

322 compounds formed.

323 The thermodynamic model has been implemented in the algebraic modeling language JuMP,
 324 embedded in the programming language Julia (Dunning et al., 2017; Bezanson et al., 2017). The
 325 statistical study of cattle waste composition data, the Monte Carlo framework, result analysis,
 326 and data visualization were made in Python language (van Rossum, 1995; van der Walt et al.,
 327 2011; Hunter, 2007, 2010).

328 2.3.8 Model validation and limitations

329 The developed model was validated using the data provided by Zeng and Li (2006). Their work
 330 was carried out under similar operational conditions to which this work intends to evaluate. In
 331 Fig. 3 experimental and model results are compared. The values at high Mg^{2+} molar ratio,
 332 when the largest supersaturation values are reached and the formation of struvite is close to the
 333 maximum allowed by the thermodynamic equilibrium, match the experimental data. However, at
 334 lower ratios, differences between results of the thermodynamic model proposed and experimental
 335 data can be observed. As the authors of the article indicate, this differences can be due to the
 336 presence of many suspended solids which interfere in the struvite formation process. Note that
 337 this work is focused on the thermodynamic aspect, without considering other aspects such as
 338 chemical kinetics or transport phenomena. The scarcity of data is an impediment to further
 339 validate the model.

340 In addition to the lack of previous studies and data availability to evaluate the effects of
 341 kinetics and transport phenomena in the formation precipitates from cattle leachate, another

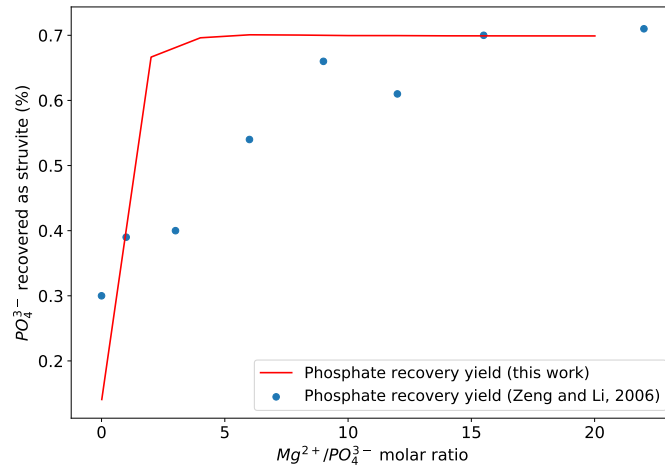


Figure 3: Comparison between experimental results reported by Zeng and Li (2006) and the results provided by the model developed in this work.

342 improvement of the proposed model can be achieved by the experimental determination of pKsp
 343 values for the potential precipitates formed from cattle leachate. For struvite, the selected pKsp
 344 value is taken from the work of Ohlinger et al. (1998), as they determined the pKsp value for
 345 struvite formation in digestate, a medium with high organic load and dissolved elements like
 346 cattle leachate. Otherwise, when pKsp data for cattle waste is unavailable from previous studies,
 347 the reported values for water are used. A limitation in the use of the obtained surrogate models is
 348 that the formation of struvite and calcium precipitates can only be determined for cattle waste.
 349 Although a general formulation for the thermodynamic model is used, and the methodology
 350 proposed to include the effect of the uncertainty is not restricted to the use of a specific waste,
 351 only cattle leachate has been considered in this study. However, if data on the composition is
 352 available, surrogate models to predict the formation of struvite and calcium precipitates from
 353 other waste sources can be easily developed.

354 **3 Results and discussion**

355 **3.1 Surrogate models to estimate the formation of precipitates from** 356 **livestock organic waste**

357 The influence of the main controllable parameters for struvite production at industrial scale
358 operation was evaluated: the presence of magnesium and calcium, and the alkalinity. Surrogate
359 models were developed to allow the analytical estimation of precipitates formation. pH value for
360 the struvite precipitation process has been considered as a fixed variable, since there is a wide
361 consensus about a pH value of 9, at which struvite solubility is minimum, is optimal, enhancing
362 the phosphorus and nitrogen conversion to struvite and its eventual precipitation (Tao et al.,
363 2016; Zeng & Li, 2006).

364 **3.1.1 Influence of magnesium**

365 In phosphorus recovery processes through struvite formation, magnesium is usually added to
366 increase the saturation of struvite, enhancing its precipitation. This is especially important for
367 cattle leachate due to the high presence of calcium ions competing with other cations for phos-
368 phate anions, and the high ionic strength of livestock leachate, reducing the effective concen-
369 tration of ions. If the supplementation of magnesium provides enough magnesium ions, struvite
370 will reach higher supersaturation ratio than calcium precipitates, leading the formation of stru-
371 vite over calcium compounds. To estimate the performance of struvite precipitation from cattle
372 leachate, the developed thermodynamic model was solved for 50 different composition data sets.
373 The average alkalinity value of the range reported by Tao et al. (2016) is considered, 8770.5 mg
374 of CaCO_3 . The plots showing evolution of precipitates formation in function of the $\text{Mg}^{2+}/\text{PO}_4^{3-}$
375 molar ratio are collected in the Supplementary Material. Analyzing the evolution of the average
376 fraction of phosphorus as phosphate recovered as struvite as a function of the $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar
377 ratio, a tentative value for $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio between 2 and 4 can be set as a compromise
378 effectiveness-cost solution. Higher values result in a considerable consumption of magnesium re-
379 turning lower improvements in phosphate recovery as struvite. The surrogate model obtained to
380 evaluate performance of struvite precipitation in function of the magnesium supplied is a Monod

381 type equation, as shown in Eq. 16, where $x_{\text{Mg}^{2+}:\text{PO}_4^{3-}}$ is referred to the $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio.

$$x_{\text{struvite}(\text{PO}_4^{3-})} = \frac{0.957 \cdot x_{\text{Mg}^{2+}:\text{PO}_4^{3-}}}{0.996 + x_{\text{Mg}^{2+}:\text{PO}_4^{3-}}} \quad (16)$$

382 The evolution in the formation of calcium precipitates as a function of the $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar
 383 ratio was also studied. Hydroxyapatite and calcium carbonate are the only calcium precipitates
 384 produced. Both hydroxyapatite and CaCO_3 patterns can be related to the increment of struvite
 385 formation along the increase of $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio values, which reduces the presence of
 386 phosphate ions, and consequently decreases the supersaturation of hydroxyapatite. Therefore,
 387 there are more calcium ions available to form calcium carbonate. Surrogate models fit to first
 388 order polynomial equations for hydroxyapatite, Eq. 18, and for calcium carbonate, Eq. 17.

$$x_{\text{hydroxyapatite}(\text{Ca}^{2+})} = -1.299 \cdot 10^{-2} \cdot x_{\text{Mg}:\text{PO}_4^{3-}} + 0.248 \quad (17)$$

$$x_{\text{CaCO}_3(\text{Ca}^{2+})} = 1.296 \cdot 10^{-2} \cdot x_{\text{Mg}:\text{PO}_4^{3-}} + 0.749 \quad (18)$$

389 3.1.2 Influence of calcium

390 One of the hindrances of cattle leachate for struvite precipitation is the presence of calcium
 391 ions competing with other cations for phosphate to form different precipitates. To study the
 392 inhibitory influence of calcium in cattle leachate for struvite precipitation, the thermodynamic
 393 model was evaluated for the same 50 different composition data sets used in the previous study
 394 along $\text{Ca}^{2+}/\text{PO}_4^{3-}$ molar ratio values from 0 to 5. To exclude the influence of magnesium con-
 395 centration, the study was carried out fixing the $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio at 2. The plots showing
 396 evolution of precipitates formation in function of the $\text{Ca}^{2+}/\text{PO}_4^{3-}$ molar ratio are collected in
 397 the Supplementary Material.

398 The phosphorus as phosphate fraction recovered as struvite exhibits a steep descent at
 399 $\text{Ca}^{2+}/\text{PO}_4^{3-}$ values between 0 and 2, followed by an asymptotic behavior tending to 0. The
 400 dispersion of the values has slight variations along with the evaluated $\text{Mg}^{2+}/\text{PO}_4^{3-}$ values. For
 401 hydroxyapatite and calcium carbonate, the higher $\text{Ca}^{2+}/\text{PO}_4^{3-}$ value, the greater dispersion for

402 the obtained values. This is due to the increase in the supersaturation values for both calcium
 403 precipitates because of the presence of a higher number of calcium ions in the leachate.

404 The surrogate models obtained for struvite and calcium carbonate fit pseudo-sigmoidal equa-
 405 tions, Eqs. 19 and 21 respectively; while for hydroxyapatite (HAP) is a second polynomial
 406 function, Eq. 20. In all cases, $x_{\text{Ca}^{2+}:\text{PO}_4^{3-}}$ is referred to $\text{Ca}^{2+}/\text{PO}_4^{3-}$ molar ratio.

$$x_{\text{struvite}(\text{PO}_4^{3-})} = \frac{0.798}{1 + \left(x_{\text{Ca}^{2+}:\text{PO}_4^{3-}} \cdot 0.576\right)^{2.113}} \quad (19)$$

$$x_{\text{hydroxyapatite}(\text{Ca}^{2+})} = -4.321 \cdot 10^{-2} \cdot x_{\text{Ca}^{2+}:\text{PO}_4^{3-}}^2 + 0.313 \cdot x_{\text{Ca}^{2+}:\text{PO}_4^{3-}} - 3.619 \cdot 10^{-2} \quad (20)$$

$$x_{\text{CaCO}_3(\text{Ca}^{2+})} = \frac{1.020}{1 + \left(x_{\text{Ca}^{2+}:\text{PO}_4^{3-}} \cdot 0.410\right)^{1.029}} \quad (21)$$

407 3.1.3 Influence of alkalinity

408 Alkalinity is a parameter which can be used to control the production of calcium precipitates.
 409 When the presence of carbonates is low, the competition between hydroxyapatite and calcium
 410 carbonate tends to benefit the first compound because the limited availability of carbonate ions
 411 reduces the supersaturation of calcium carbonate. However, the predominance of hydroxyapatite
 412 reduces the formation of struvite since both elements compete for phosphate ions. Therefore,
 413 the presence of significant amounts of carbonates (performing at alkaline conditions) reduces the
 414 formation of hydroxyapatite and promotes the formation of struvite.

415 The results for the formation of struvite, hydroxyapatite and calcium carbonate considering
 416 the same 50 different composition data sets used in the previous studies in function of the
 417 alkalinity are collected in the Supplementary Material. It can be observed that the behavior of
 418 struvite formation and calcium carbonate are related, with an abrupt change for both elements at
 419 alkalinity values between 3,000 and 4,000 mg of CaCO_3 , reaching plateaus beyond these values.

420 The dispersion of values follow a similar pattern for both struvite and calcium carbonate, being
 421 lower at low alkalinity values, and progressively growing until reaching a value of 4,000 mg of
 422 CaCO_3 . Beyond this value, the dispersion of values remains constant. Hydroxyapatite formation
 423 decrease continuously along the alkalinity values, being complementary with the formation of
 424 calcium carbonate.

425 Therefore, struvite formation from livestock leachate can be enhanced inhibiting hydroxyap-
 426 atite formation by controlling the alkalinity level, increasing the formation of calcium carbonate
 427 and reducing the concentration of calcium ions competing for phosphate. Pseudo-sigmoidal fits
 428 are shown in Eq. 22 for $x_{struvite}(\text{PO}_4^{3-})$, Eq. 23 for the case of hydroxyapatite, and Eq. 24 for
 429 calcium carbonate, where x_{Alk} is referred to alkalinity (mg $|\text{CaCO}_3$).

$$x_{struvite}(\text{PO}_4^{3-}) = \frac{0.695}{1 + (x_{Alk} \cdot 4.229 \cdot 10^{-4})^{-2.638}} \quad (22)$$

$$x_{hydroxyapatite}(\text{Ca}^{2+}) = \frac{0.260}{1 + (x_{Alk} \cdot 6.460 \cdot 10^{-5})^{3.390}} \quad (23)$$

$$x_{\text{CaCO}_3}(\text{Ca}^{2+}) = \frac{0.847}{1 + (x_{Alk} \cdot 4.646 \cdot 10^{-4})^{-1.870}} \quad (24)$$

430 3.1.4 Interactions between calcium and magnesium to phosphate ratios

431 Interactions between calcium and magnesium to phosphate ratios were evaluated to determine a
 432 target operational area for optimal struvite production performance. In Fig. 4 the formation of
 433 struvite as function of $\text{Mg}^{2+}/\text{PO}_4^{3-}$ and $\text{Ca}^{2+}/\text{PO}_4^{3-}$ molar ratios is shown, where the area with
 434 the highest phosphate recovery in form of struvite has been shaded. It can be observed that
 435 struvite formation depends strongly on the $\text{Ca}^{2+}/\text{PO}_4^{3-}$ molar ratio. For $\text{Ca}^{2+}/\text{PO}_4^{3-}$ values less
 436 than 3 struvite formation reaches the maximum values, even for low $\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio
 437 values. For high calcium/phosphate ratios, struvite formation decreases abruptly, obtaining low
 438 increases in struvite formation even for large supplies of magnesium.

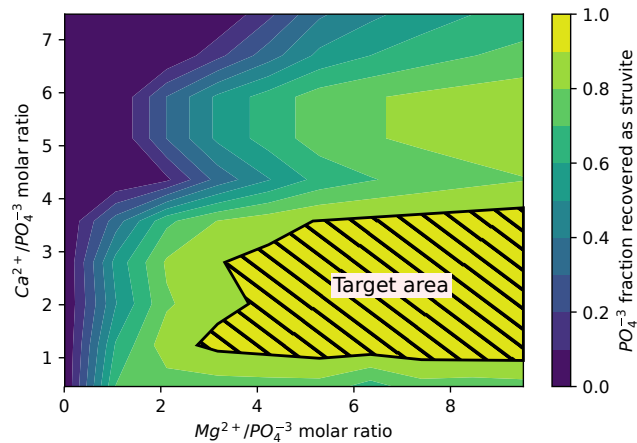


Figure 4: Influence of magnesium and calcium in struvite precipitation.

439 **3.2 Phosphorus releases from cattle leachate potentially avoided via**
 440 **struvite formation**

441 Phosphorus pollution of waterbodies, followed by eutrophication and hypoxia scenarios, repre-
 442 sents a major environmental problem for the current societies. Considering the United States, the
 443 Census of Agriculture reports more than 93 million of cattle heads (United States Department of
 444 Agriculture (USDA), 2019), generating an estimated amount of 1,144 million of tons of organic
 445 waste per year. The phosphorus contained in the organic waste can be lost as runoff, reaching
 446 waterbodies, and polluting the surrounding aquatic ecosystems. Actually, several outstanding
 447 cases of eutrophication have taken place in the U.S. in recent times, such as the events occurred
 448 in Lake Erie since 1990, and the dead zone in the Gulf of Mexico because of in-excess nutrients
 449 discharges collected along the Mississippi River basin. Therefore, nutrient recovery strategies
 450 must be implemented to capture phosphorus (and nitrogen) before reaching the waterbodies.
 451 Additionally, phosphorus recovery as struvite allows its redistribution to nutrient deficient areas
 452 (Martín-Hernández et al., 2018). The surrogate models developed are used to estimate the po-
 453 tential phosphorus emissions avoided in each watershed through phosphorus recovery from cattle
 454 leachate as struvite.

455 **3.2.1 Balance of phosphorus involved in agricultural activities throughout the U.S.**
456 **watersheds**

457 To reach environmental sustainability and reduce the impact over the original ecosystems as
458 much as possible, the releases of phosphorus should be balanced with a coordinated network of
459 phosphorus uptakes. To determine the balance between the releases and uptakes of phosphorus
460 from the agricultural sector, the TES sustainability metric is computed for each watershed in
461 the U.S., showing the watersheds where the phosphorus releases are unbalanced and impacting
462 the environment, Fig. 5. For a total of 2,104 HUC8 watersheds, data is unavailable for 6
463 watersheds, the phosphorus releases and uptakes are balanced in 1,410 watersheds, and 691
464 exhibit unbalanced phosphorus releases, representing the 33.12% of total watersheds. It can be
465 observed a larger concentration of unbalanced watersheds along the Mississippi River basin and
466 around the Lake Erie, areas currently affected by eutrophication issues.

467 For studies requiring higher spatial resolution, more accurate values for the TES metric can
468 be stimulated through the use of local inventories for phosphorus releases and uptakes. A dataset
469 with the phosphorus releases and uptakes, the phosphorus balance, and the TES metric computed
470 for each watershed are available in the Supplementary Material. A dataset with the phosphorus
471 releases and uptakes, the phosphorus balance, and the TES metric computed for each watershed
472 are available in the Supplementary Material.

473 **3.2.2 Phosphorus recovered from cattle leachate through struvite precipitation**

474 Since the scope of the surrogate models developed is limited to the treatment of cattle leachate,
475 only P releases from cattle organic waste will be considered for recovery. Additionally, as it
476 is mentioned in the description of the model, only the phosphate fraction of phosphorus can
477 be recovered through struvite precipitation. Data provided by IPNI NuGIS (International Plant
478 Nutrition Institute (IPNI), 2012) report total manure generated, but do not report the breakdown
479 of manure generated by different livestock sources. Therefore, the inventory of cattle for each
480 HUC6 watershed reported by the U.S. Census of Agriculture is used (United States Department
481 of Agriculture (USDA), 2019). To keep spatial consistency between data, the inventory of cattle
482 was aggregated from HUC6 to HUC8 watershed level scaling by the fraction of area represented

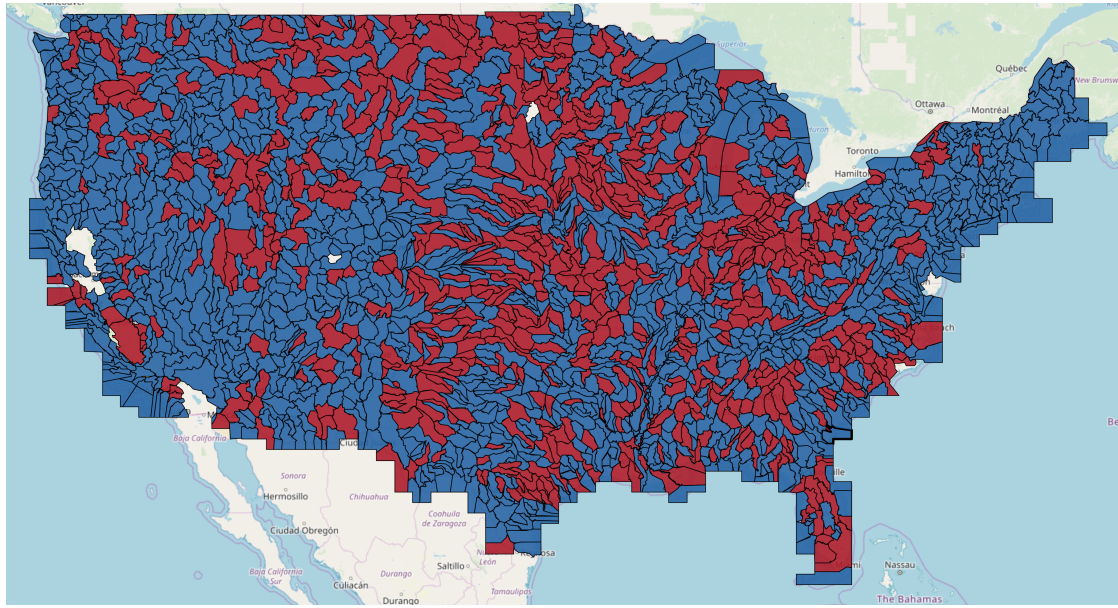
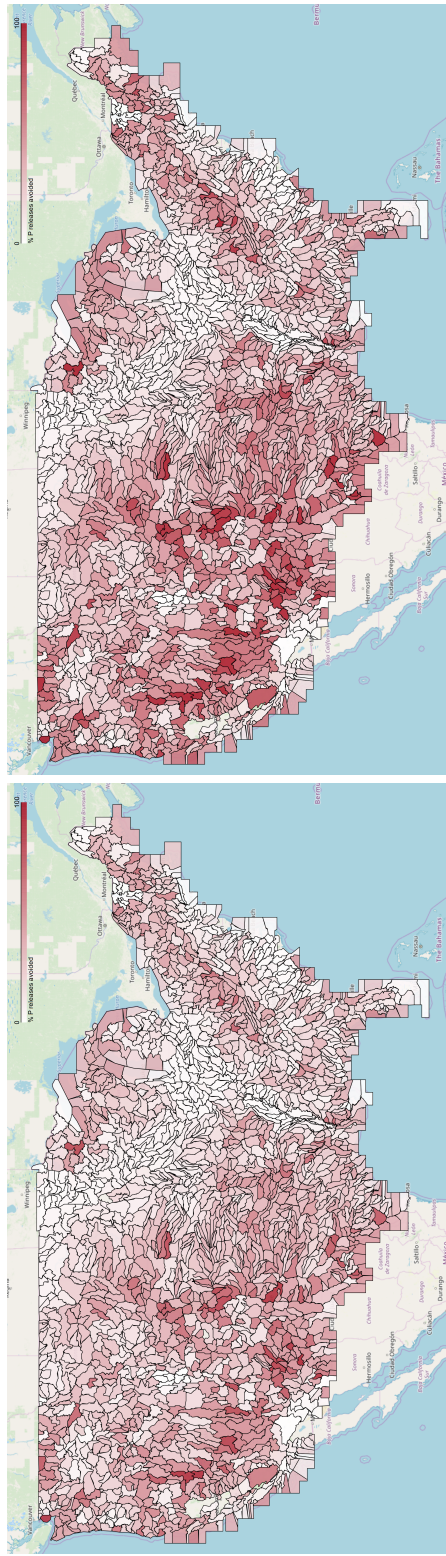


Figure 5: Techno-ecological synergy (TES) metric values for HUC8 watersheds. Red indicates watersheds with unbalanced agricultural phosphorus releases, and blue indicates watersheds with balanced agricultural phosphorus releases. White indicates watersheds with not available data.

483 by each HUC8 basin over the total HUC6 area. The breakdown of cattle types in the U.S. Census
 484 of Agriculture is not available at watershed level, but it is available at state level. Therefore, the
 485 number of cattle heads is weighted by the fraction of milk and beef animals in the corresponding
 486 state. finally, the animals number for each type of cattle is calculated using the normalization
 487 values provided by Kellog et al. (2010) (United States Department of Agriculture, 2000). If the
 488 watershed is shared among several states, the average of the represented states is considered.

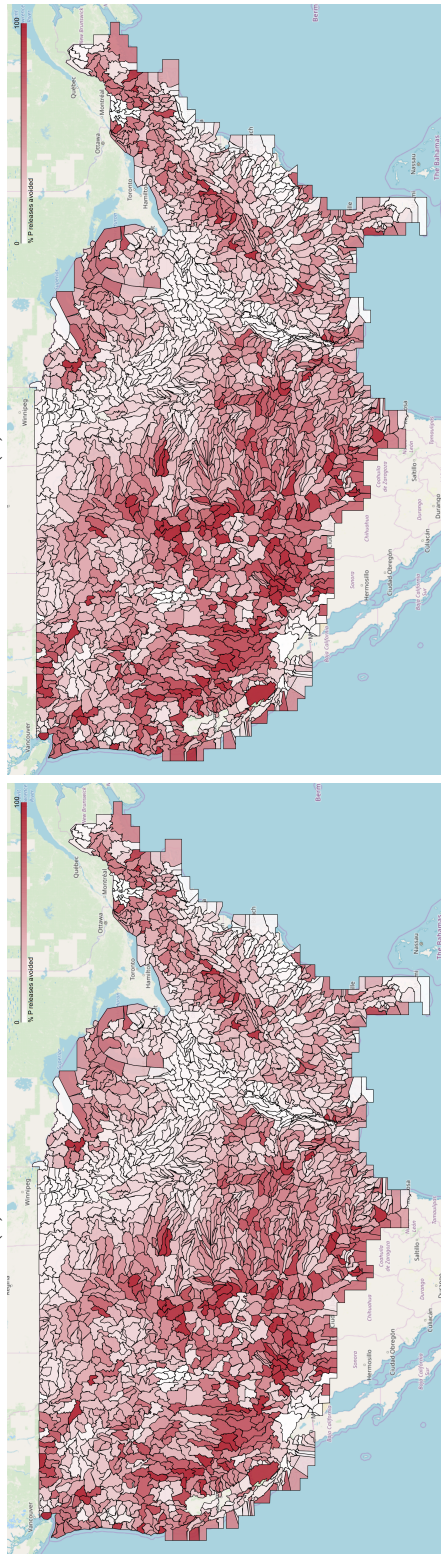
489 Since the supply of magnesium is the easiest controllable variable in the struvite precipitation
 490 process, the scenarios evaluated to determine the phosphorus emissions avoided through struvite
 491 precipitation were defined through the use of different amounts of magnesium using the surrogate
 492 model shown in Eq. 16. The different supplies of magnesium have a direct influence on the
 493 economy of the process, being one of the highest operating costs items. A summary of the
 494 scenarios evaluated and the results obtained is presented in Table 5. The fraction of phosphorus
 495 releases avoided is computed over the total phosphorus releases from agricultural activities,
 496 including manure releases and fertilizer application, as described in Section 2.2.1.

497 The results for each scenario considered at watershed scale are shown in Fig. 6, where darker



(a) Scenario 1

(b) Scenario 2



(c) Scenario 3

(d) Scenario 4

Figure 6: Phosphorus releases avoided through struvite production for the different scenarios considered. Darker colors represent larger phosphorus recovery

Table 5: Scenarios considered and results for cattle leachate phosphorus recovery

Scenario	1	2	3	4
$\text{Mg}^{2+}/\text{PO}_4^{3-}$ molar ratio	1	2	4	6
Total P releases avoided (total watersheds) (tons)	422,104	562,430	674,556	722,573
Average P releases avoided (total watersheds) (%)	22.63	30.16	36.17	38.75
Average P releases avoided (unbalanced watersheds) (%)	18.07	24.08	28.88	30.94
kg Mg/kg $\text{P}_{\text{recovered}}$	2.68	4.02	6.71	9.40

498 colors represent larger phosphorus releases avoided. It can be observed that struvite production
 499 can contribute to reducing phosphorus emissions around Lake Erie and the Great Lakes region,
 500 one of the most severely affected areas by eutrophication problems. Additionally, other areas
 501 where the phosphorus emissions avoided are especially significant are the upper basin of the
 502 Mississippi River, and the basins located in the south-central region of the United States, such
 503 as the areas of some tributaries rivers to the Mississippi River basin, the Rio Grande river and
 504 the Colorado River basin. At national level, struvite production can contribute to reduce the
 505 agricultural phosphorus releases by 22% for most conservative case where the lowest amount
 506 of magnesium is added. The phosphorus fraction recovered raises until a 30% and 36% when
 507 the amount of magnesium added is multiplied by 2 and by 4 respectively. However, for the
 508 scenario 4 the increase in the supply of magnesium only increases the phosphorus recovered in 2
 509 percentual points compared with the previous scenario. Therefore, the implementation of struvite
 510 production processes for phosphorus recovering in cattle facilities can contribute significantly to
 511 the reduction in the phosphorus emissions from agricultural operations, reducing the runoffs to
 512 waterbodies and mitigating the nutrient pollution of the aquatic ecosystems. However, when
 513 only unbalance watersheds are considered, the average fraction of phosphorus releases avoided
 514 decreases, suggesting that, from a global overview, the phosphorus releases due to fertilizers play
 515 a major role in these watersheds than when balance and unbalance watersheds are evaluated
 516 altogether. Data at watershed level are collected in the Supplementary Material.

517 Therefore, the phosphorus recovered from livestock facilities have a significant impact in the
 518 reduction of phosphorus releases to the environment. However, to achieve a successful implemen-

519 tation of nutrient management strategies, coordinated network management efforts to mitigate
520 nutrient pollution of aquatic systems including point and non-point sources, should be per-
521 formed for optimizing nutrient management programs that minimize the capital and operating
522 costs while maximizing the environmental benefits. Proposals for the development of coordinated
523 management systems for organic wastes have been presented by Sharara et al. (2017), Sampat
524 et al. (2019), and Hu et al. (2019).

525 **4 Conclusions**

526 To estimate the potential phosphorus releases avoided through struvite precipitation from cattle
527 waste, a thermodynamic framework has been developed to evaluate struvite production from
528 cattle organic waste as a technology for nutrient management and recovery. A set of practical
529 numerical correlations is developed to help predict the struvite recovery. Cattle waste treatment
530 and nutrient recovery through struvite formation is a feasible process from a thermodynamic
531 perspective, reaching phosphate recovery efficiencies up to 80% with the addition of considerable
532 amounts of magnesium. Additionally, the results show that alkaline conditions can control the
533 calcium ions when their presence in the medium is high and these can interfere in the formation
534 of struvite by precipitating the calcium ions as calcium carbonate, and enhancing the recovery of
535 phosphate as struvite. However, the variability in the organic waste composition is an important
536 parameter that has a high impact on the efficiency of the process. Therefore, an individual com-
537 position analysis of the treated cattle waste should be the ideal procedure to achieve the optimal
538 performance of the process by adjusting the operating conditions, particularly the amount of
539 magnesium added and the alkalinity of the medium. Nevertheless, there are opportunities for
540 improving the proposed model by the experimental determination of pK_{sp} values for all poten-
541 tial precipitates from cattle leachate, and by including the effects from kinetics and transport
542 phenomena.

543 The techno-ecological synergy sustainability metric (TES) is a useful tool for visualizing the
544 spatial distribution of environmental problems, making it possible to determine what areas are
545 more sensible to nutrient pollution, and allowing an adequate distribution of efforts to mitigate
546 phosphorus releases and achieved better nutrient management practices. In the U.S., struvite

547 production has large potential for reducing the phosphorus losses from livestock facilities, avoid-
548 ing between the 22% and the 36% of the phosphorus releases from the agricultural sector at
549 national level, reducing the phosphorus runoff and mitigating the nutrient pollution of water-
550 bodies. In addition, it can be observed how struvite production can significantly contribute to
551 reducing phosphorus emissions around Lake Erie and the Great Lakes region, some of the most
552 severely affected areas by eutrophication problems. It should be remarked that the production
553 of struvite from cattle leachate allows the redistribution of phosphorus to nutrient deficient areas
554 reducing the phosphorus runoff to waterbodies and mitigating the nutrient pollution of aquatic
555 ecosystems. However, future research is needed to consider temporal aspects, transportation lo-
556 gistics, and coordinated management strategies for achieving global solutions to global problems.

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564 services does not convey, and should not be interpreted as conveying, official U.S. EPA approval,
565 endorsement, or recommendation.

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