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1 **Removal of methyl orange from aqueous solutions through**
2 **adsorption by calcium aluminate hydrates**

3
4 **Ping Zhang** ^{a,b,†}, **Tianqi Wang** ^{a,†}, **Guangren Qian** ^{b*}, **Daishe Wu** ^a, **Ray**
5 **L.Frost** ^{c**}

6
7 ^a *Key Laboratory of Poyang Lake Environment and Resource Utilization, Ministry of*
8 *Education, School of Environmental and Chemical Engineering, Nanchang University,*
9 *Nanchang 330047, China;*

10 ^b *School of Environmental and Chemical Engineering, Shanghai University, Shanghai*
11 *200072, PR China.*

12 ^c *Chemistry Discipline, Faculty of Science and Technology, Queensland University of*
13 *Technology, 2 George Street, GPO Box 2434, Brisbane, Queensland 4001, Australia*

14
15 † These authors are considered as co-first authors

16 Corresponding Authors:

17 Guangren Qian: Tel: +86-21-56333052;

18 Fax: +86-21-5633305

19 E-mail: grqian@shu.edu.cn

20 Ray L. Frost: Tel: +61-7-31382407;

21 Fax: +61-7-31382407

22 Email: r.frost@qut.edu.au

23 **Abstract**

24 Methyl orange (MO) is a kind of anionic dye and widely used in industry. In this
25 study, tricalcium aluminate hydrates (Ca-Al-LDHs) are used as an adsorbent to remove
26 methyl orange (MO) from aqueous solutions. The resulting products were studied by
27 X-ray diffraction (XRD), infrared spectroscopy (MIR), thermal analysis (TG-DTA)
28 and scanning electron microscope (SEM). The XRD results indicated that the MO
29 molecules were successfully intercalated into the tricalcium aluminate hydrates, with
30 the basal spacing of Ca-Al-LDH expanding to 2.48 nm. The MIR spectrum for
31 CaAl-MO-LDH shows obvious bands assigned to the N=N, N=H stretching vibrations
32 and S=O, SO₃⁻ group respectively, which are considered as marks to assess MO⁻ ion
33 intercalation into the interlayers of LDH. The overall morphology of CaAl-MO-LDH
34 displayed a “honey-comb” like structure, with the adjacent layers expanded.

35

36 **Keywords:**

37 Methyl orange (MO), Tricalcium aluminate (C₃A), Hydrates, Intercalation,
38 Adsorption

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43 **1. Introduction**

44 Numerous textile or printing industries which mainly use dyes, release a large
45 amount of highly colored effluents into the environment, probably containing more
46 than 100,000 kinds of commercial dyes and over 7 million tons annually [1]. The
47 discharge of colored effluent even at very low concentrations can cause serious
48 damage because these dyes prevent sunlight and oxygen penetration and then has a
49 derogatory effect on photosynthetic activity in aquatic systems [2]. Moreover, some
50 dyes degrade into compounds which have toxic, mutagenic or carcinogenic influences
51 on living organisms [3]. In addition, dyes are stable to light, oxidation and
52 biodegradable process because of their synthetic origin and complex chemical
53 structure, which makes them exist for a very long time in the environment [4-6].
54 Therefore, it is imperative to improve a sustainable method for the removal of dyes
55 from industrial effluents.

56
57 Various methods such as biological treatment, adsorption, chemical oxidation
58 and coagulation have been used to remove dyes from colored wastewater [7, 8].
59 Among the methods, adsorption is considered as one of the most competitive methods
60 because of its high adsorption properties, low cost, low energy requirements and
61 simple operations [9].

62
63 Hydration of tricalcium aluminate (C_3A), which is an important component in
64 cement, produces metastable compounds such as $4CaO \cdot Al_2O_3 \cdot 19H_2O$ (C_4AH_{19}),
65 $4CaO \cdot Al_2O_3 \cdot 13H_2O$ (C_4AH_{13}) or $2CaO \cdot Al_2O_3 \cdot 8H_2O$ (C_2AH_8) [10], and they belong
66 to the family of calcium aluminum layered double hydroxides (Ca-Al-LDHs). Their
67 structures show $[Ca_2Al(OH)_6]^+$ main layers with OH^- anions and H_2O molecules in
68 the interlayer region. Exchangeability of interlayer anions, good thermal stability and
69 good mixed oxides homogeneity are important properties of LDHs [11, 12]. Recently,
70 the removal of anion by C_3A through intercalation reaction has been reported in some
71 references [13, 14]. However, there is little investigation on removal of dyes by C_3A .

72 In this study, the methyl orange (MO) as the representative of dye was chose
73 and it was investigated that the adsorption behaviour of MO with C₃A by the X-ray
74 diffraction (XRD), mid-infrared spectroscopy (MIR) and scanning electron
75 microscope (SEM).

77 **2. Experimental**

78 **2.1 Starting materials**

79 Tricalcium aluminate (3CaO·Al₂O₃, abbreviated as C₃A) , was synthesized
80 through the solid state reaction. The mixture of CaCO₃ and Al(OH)₃ at a molar ratio
81 of 3:2 was heated in quartz crucibles at 1350 °C (4h), followed by two intermediate
82 grindings. Investigations by X-ray powder diffraction and a modified Franke test
83 confirmed the resulting product to be pure tricalcium aluminate.

85 **2.2. Synthesis of CaAl-MO-LDH by adsorption process**

86 Based on the former bath experiments about OM adsorbed onto C₃A, the optimal
87 synthesis process was chose as follow: 0.1 g was added to methyl orange aqueous
88 solutions (20 mL) with concentrations of 0.2 M. The mixture was shaken at 150 rpm
89 in a thermostatic bath shaker at 25 °C for 24 h. After stirring, the precipitate was aged
90 at 60°C for 24 h. Finally, the sample was washed with distilled water via filtration,
91 and dried at 70°C for 4-8 h. The resulting sample was named as CaAl-MO-LDH.

93 **2.3. Characterization of materials**

94 **2.3.1. X-ray diffraction**

95 The powder X-ray diffraction patterns for the solid sample were collected in a
96 D/max RBX diffractometer with Cu K α (40 kV, 100 mA) radiation at room
97 temperature. CaAl-MO-LDH was scanned at a rate of 6 ° min⁻¹ in the range of 5–65 °.

99 **2.3.2 Mid-infrared spectroscopy**

100 Mid-infrared spectra were recorded using a Nicolet Nexus 370 Fourier transform

101 infrared spectroscopy (FTIR) spectrometer with a smart endurance single bounce
102 diamond ATR cell. Spectra were obtained from 4000 to 600 cm^{-1} by the co-addition of
103 64 scans with a resolution of 4 cm^{-1} . A mirror velocity of 0.6329 cm/s was used.

104

105 **2.3.2 Thermal analysis**

106 Thermal analysis (TG-DTA) was examined by NET-ZSCH Simultaneous
107 TG-DTA/DSC Apparatus STA 449C/4/G Jupiter-QMS 403C Aeolos at a heating rate
108 of 10 $^{\circ}\text{C}/\text{min}$ within 40-1000 $^{\circ}\text{C}$ in pure N_2 atmosphere. Samples of 10-15 mg were
109 used in each measurement with sintered $\alpha\text{-Al}_2\text{O}_3$ as the reference.

110

111 **2.3.3 Scanning electron microscope**

112 The morphology of samples was obtained using a scanning electron microscope
113 (SEM), Hitachi S-4800. Samples were coated with a thin layer of evaporated gold,
114 and the SEM images were obtained using a secondary electron detector. The electric
115 tension was 30 kV, and the working distance was 7 mm.

116

117 **3. Results and discussion**

118 **3.1 XRD analysis**

119 X-ray diffraction patterns of the CaAl-MO-LDH, C_3A , as well as the hydrate of
120 C_3A (C_4AH_{19}) which was chosen from related reference [15] are shown in Fig. 1. For
121 the XRD pattern of CaAl-MO-LDH, new sets of basal diffraction reflections (002),
122 (004), (006) are observed at 3.56 $^{\circ}$, 7.26 $^{\circ}$, 13.01 $^{\circ}$, which display well multiple
123 relationship, indicating well-formed crystalline double layered structures. Moreover,
124 related to the C_4AH_{19} , these basal peaks of CaAl-MO-LDH shifted to low 2θ angle,
125 with the interlayer distance (d value) expanding to 2.48 nm, which is obviously larger
126 than that of C_4AH_{19} (1.25nm), it is strongly evidenced that MO^- was successfully
127 intercalated to C_4AH_{19} . In general, the arrangement of intercalated anions can be
128 concluded from the d value of the LDHs. It was reported that the dimension of the
129 long axis of the MO molecule is 1.31 nm [16], and the thickness of one LDHs sheet is

130 about 0.48 nm [17], so it is easily calculated that the basal spacing of monolayer
131 model and bilayer model is 1.79 nm and 3.10 nm respectively. In fact, the d -value of
132 CaAl-MO-LDH is between the values mentioned, so the MO molecules are
133 intercalated into LDHs with an interpenetrating bilayer model. Meanwhile, several
134 peaks of the byproduct katoite ($\text{Ca}_3\text{Al}_2(\text{OH})_{12}$, abbreviated as C_3AH_6 , marked with k)
135 were displayed in the XRD pattern of CaAl-MO-LDH, it was demonstrated that part
136 of the metastable compound C_4AH_{19} converted to cubic katoite phase C_3AH_6 , which
137 is the thermodynamically stable hydration product of C_3A , but it had little effect on
138 the results. In addition, no peak of C_3A is observed in the reaction products, it is
139 deduced that the reaction finished completely between C_3A and MO.

140

141 **3.2 FT-IR spectra**

142 The FT-IR spectra of C_3A and CaAl-MO-LDH are presented in Fig. 2. As to C_3A ,
143 the bands centered upon the 900-500 cm^{-1} spectral region are attributed to the calcium
144 oxide (Ca-O) and aluminium oxide (Al-O) lattice vibrations, and almost no band is
145 observed at other wavenumbers. Compared with C_3A , many new bands are
146 discovered in the FT-IR spectra of CaAl-MO-LDH. The broad band around 3430
147 cm^{-1} represented the stretching vibration of -OH groups and interlayered water.
148 Meanwhile, the bands of C-H antisymmetric stretches, C-H aromatic out-of-plane
149 bending vibration and C-H aromatic in-plane bend are observed at 2921 cm^{-1} , 848
150 cm^{-1} and 1006 cm^{-1} , respectively, which were in positions similar to the published
151 results [18, 19]. What's more, the N=N stretching bands emerge at 1606 and 1436
152 cm^{-1} , the N=H bending vibration is observed at 1518 cm^{-1} , and the significant bands
153 of S=O and $-\text{SO}_3^-$ group are found at 1120 and 1035 cm^{-1} . It is necessary to point out
154 that the bands related to the calcium oxide (Ca-O) and aluminium oxide (Al-O) lattice
155 vibrations shift to lower wave numbers, which is in harmony with other reports
156 referred to intercalated materials into the LDHs [20, 21], indicating that MO^- ion was
157 successfully intercalated into the hydrate of C_3A .

158

159 3.3 Thermal analysis

160 The TG-DTA curves of C_3A and CaAl-MO-LDH are shown in Fig. 3. Compared
161 with the curve of C_3A (Fig. 3 a), three major mass loss stages of 9.16% around 93 °C,
162 5.47% between 93°C and 342°C, and 51.23% after 342°C are observed in the
163 TG-DTA curve of CaAl-MO-LDH, which correspond to the loss of adsorbed and
164 lattice water molecules, dehydroxylation of the layer and the decomposition of MO,
165 respectively. In the DTA curve of CaAl-MO-LDH, the endothermic peaks at 85°C
166 and 108°C are due to the dehydration of water, while the exothermic peak at 388°C is
167 caused by decomposition of MO [22, 23]. For CaAl-MO-LDH, the temperature of
168 dehydration is lower than that of C_3A , which indicating the changes of structure, and
169 this phenomenon could due to that MO molecules successfully intercalated into
170 interlayer of C_4AH_{19} , so that the hydrophobic nature of interlayer surface was
171 increased, and the interlayered water adsorbing power was reduced.

172

173 3.4 SEM

174 The SEM micrograph of C_3A and CaAl-MO-LDH were shown in Fig.4.
175 Compared with C_3A , CaAl-MO-LDH showed obvious changes in morphology. It
176 revealed that the morphology of CaAl-MO-LDH is retained similar as other LDHs
177 [24] , with sharp particle edges and similar particle sizes. The overall morphology of
178 CaAl-MO-LDH displays a “honey-comb” like structure, with the thickness about few
179 hundred nanometers and the lateral dimension around 2 μ m(Fig. 4b). In contrast, the
180 morphology of C_3A demonstrated a non-rule structure, and the edge was not as sharp
181 as that of CaAl-MO-LDH.

182 Generally, high molecular weight organic anions, such as methyl orange anion, are
183 able to intercalate to the interlayer of LDHs, and as a result the original guest anions
184 were replaced. Based on the results discussed previously, a reaction process between
185 C_3A and methyl orange is proposed and was shown in Fig. 5. During the hydration of
186 C_3A , the layered phases C_4AH_{19} which belongs to the family of calcium aluminum
187 layered double hydroxides (CaAl-LDHs) are initially formed as metastable

188 compounds, and then the hydroxyl ions were replaced by the methyl orange anion and
189 formed CaAl-MO-LDH .

190

191 **4. Conclusions**

192 The present study investigated the adsorption of MO from aqueous solutions by
193 using an adsorbent of tricalcium aluminate. The interlayer distance (d value) of the
194 resulting product expanded to 2.48 nm, and the arrangement of MO^- ion showed an
195 interpenetrating bilayer model. Moreover, the bands assigned to the N=N, N=H
196 stretching vibrations and S=O, SO_3^- group were displayed in the MIR spectrum of the
197 resulting sample, and a “honey-comb” like structure was displayed in the overall
198 morphology. Combining the results measured from XRD, MIR, TG-DTA and SEM
199 analysis, it was concluded that MO^- ion was successfully intercalated into the
200 interlayer spacing of tricalcium aluminate hydrates and formed CaAl-MO-LDH.

201

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