# Large-Scalable Graphene Oxide Films with Resistive Switching for Non-Volatile Memory Applications

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# ABSTRACT

In the present work, it is demonstrated for the first time that a simple, specially developed method for graphene oxide (GO) deposition on large areas opens the prospects of GO's wide application in planar-group technologies for creating different electronic devices including memristor devices for neuromorphic computing systems in the field of large data and artificial intelligence. MOS structures based on synthesized large-area GO films were formed, and their switching characteristics were studied. Current-voltage measurements performed on the MOS capacitors demonstrated forming-less, device's self-limited current behavior of GO bipolar resistive switching characteristics with the current density of up to 1 A/cm<sup>2</sup>. Multiple sharp transitions from the high resistance state to low resistance state in the pristine GO film under the DC voltage sweep may indicate formation of multiple conductive filaments that provide

stable conductive paths between GO layers. It was found out that in our devices at least two resistive switching mechanisms may occur simultaneously, namely, filament formation and charge trapping/de-trapping, which is great advantages of GO over other materials. The observed effects are interpreted using a model explaining resistive switching in GO associated with the drift of functional groups and its impact on the resulting different  $sp^3$  and  $sp^2$  domains.

**Keywords:** graphene oxide, resistive switching, memristor, non-volatile memory, core-level spectroscopy

### Declarations of interest: none.

#### **1. Introduction**

Increase in energy consumption and decrease in the device size in modern microelectronics requires development of a new concept for the basic hardware components [1]. Non-volatile resistive memory devices allow creation of efficient systems for analog and neuromorphic computation in the field of large data and artificial intelligence. Reduction of material dimensions to the level of the atomic layer leads to unique physical and chemical properties exemplified by the properties of two-dimensional (2*D*) materials, including graphene and graphene oxide [2].

Among various carbon structures (carbon nanotubes, fullerenes, graphite, diamond, etc.), graphene is a monatomic two-dimensional  $sp^2$ -hybridized carbon layer with unique physical properties [3, 4]. Graphene attracted a great attention immediately after its discovery in 2004 [5]. This material is characterized by a high charge carrier mobility that allows it to be used as a channel in field-effect transistors [6]. It has been found out that graphene has no gap within the energy band which makes it unsuitable for digital electronics. However, the possibility of obtaining various modifications of graphene opens prospects for its application in different spheres of electronics [7]. Field-effect transistors [8-9], transparent conducting electrodes for OLED, photovoltaic and optoelectronic devices [10-11], Hall sensors [12] have already been created based on graphene.

Preparation of different graphene derivatives (e.g. graphene oxide (GO), graphene nitride (GN), graphene fluoride (GF)) considerably expanded the sphere of the 2*D* crystals application in electronics. Graphene oxide has been used to produce transistors [13] and gauges [14]. The unique electronic and optical properties of graphene oxide demonstrate a huge potential for designing ultrahigh density memristive elements to be used as interfaces with electronic

artificial neural networks. The different degree of reduction/oxidation of graphene oxide/graphene allows monitoring multiple memristive states in a wide spectral range by using electric and optic excitation [15]. Non-volatile resistive memory (NVM) devices allow creation of efficient systems for analog and neuromorphic computation in the field of large data and artificial intelligence [16]. Graphene oxide (GO)-based NVM devices were used to evaluate spike-time-dependent plasticity (STDP) to construct an artificial synapse [17]. However, a limited number of investigations on the GO memristive properties were performed. Despite the rapid increase of number of publications on GO-based memristors, due to the complex structure of a thick GO film, a highly functionalized form of graphene that is usually stacked in platelets [18], the operative switching mechanism of GO has not yet been clearly understood also [19, 20]. To explain the effect of the GO resistive switching three major models have been discussed [21]: metallic-based filamentary conduction [22].contact-resistance modification caused by ion drift [23] and oxidation-reduction mechanisms in the bulk GO [24].

In this work, we demonstrated for the first time that a simple, specially developed method for graphene oxide deposition on large areas opens the prospect of wide application of graphene oxide in planar-group technologies for creating different electronic devices including memristor devices for neuromorphic computing systems. For this purpose, the electrical properties of large-area GO films with flakes a few microns in size were studied. MOS structures based on synthesized large-area GO films were formed and switching characteristics of GO films were investigated. The current-voltage measurements performed on the MOS capacitors demonstrated forming-less bipolar resistive switching characteristics with the current density up to 1 A/cm<sup>2</sup>. It was found that two resistive switching mechanisms may operate simultaneously in our devices, which is great advantages of GO over other materials. In parallel with this, the synthesized GO/Si samples were comprehensively investigated by scanning electron microscopy and infrared (IR), Raman, high-resolution synchrotron-based core-level spectroscopies to define the features of their atomic and electronic structures and to give explanation for observed new effects.

## 2. Material and methods

Graphene oxide was synthesized by oxidation of graphite using the modified Hummers method [25, 26]. This method was characterized by a long oxidation time and highly effective procedure for purifying reaction products was used. Native graphite (Aldrich graphite, 99.995 wt%, high density) was added to a mixture of concentrated sulfuric acid (H<sub>2</sub>SO<sub>4</sub>) and phosphoric acid (H<sub>3</sub>PO<sub>4</sub>) and dispersed. During the process, potassium permanganate (KMnO<sub>4</sub>)

was gradually added to the mixture as an oxidant. The mixture was maintained for 36 hours at room temperature under continuous stirring. Then, aqueous solution of hydrogen peroxide  $(H_2O_2)$  was added and the mixture was stirred for 30 minutes. The resulting mixture was then added to an aqueous solution of  $H_2SO_4$  with stirring for 20 minutes, followed by stirring for 1 hour. The mixture was sifted through two standard metal test sieves with cell diameters of 320 µm and 30 µm. Unexfoliated particles were removed by centrifuging at 9000 rpm for 20 minutes. The remaining solid material was then washed successively with hydrochloric acid, distilled water, and ethanol. The resulting GO suspension was dried in vacuum at 60 °C.

The graphene oxide films (GO/Si) were formed on the Si substrates by spin-coating the GO based sol of 5 mg/ml at the rotation speed of 3000 rpm.

The atomic and electronic structures of synthesized GO/Si samples were characterized by scanning electron microscopy, as well as by infrared, Raman, X-ray absorption and photoelectron spectroscopies.

The scanning electron microscopy (SEM) images were recorded using Carl Zeiss Supra 40 (Germany).

The transmission-mode IR spectra were detected in the range of 400–4000 cm<sup>-1</sup> using a Frontier Perkin Elmer spectrometer.

The Raman spectra of GO/Si and graphene samples were recorded using the SENTERRA Bruker Raman microscope at the laser wavelength of 532 nm.

The high-resolution X-ray absorption and photoelectron spectra of GO/Si and graphene samples were measured using the facilities of the Russian-German beamline (RGBL) at the BESSY II synchrotron radiation source of Helmholtz-Zentrum Berlin (HZB) [27]. The measurements were carried out under ultra-high vacuum conditions ( $P\sim 2\times 10^{-10}$  Torr). The NEXAFS spectra were obtained by recording the total electron yield (TEY) in the mode of measuring the sample drain current. The monochromator energy resolution near the C1s absorption edge (~285 eV) was ~70 meV [28].

The X-ray photoemission spectra were acquired using a Phoibos 150 electron energy analyzer (Specs). The C1s and O1s spectra were acquired at the photon energy (hv) of 850 eV and analyzer pass energies (PE) of 20 eV with the overall (monochromator and analyzer) energy resolution of ~300 meV. The C1s, Au4f and valence band spectra of the reference samples (HOPG and Au) were measured to calibrate the analyzer work function. The detection angle was close to normal emission. For the data analysis, the spectra were fitted by the Gaussian/Lorentzian convolution functions with simultaneous optimization of the background parameters using the UNIFIT software [29].

The GO film switching characteristics were studied by the DC current-voltage measurements using Keithley 2450 SourceMeter on the MOS structures (Fig. 1(a)) made on five phosphorous doped Si wafer pieces with the GO film thickness in the range from 15 to 40 nm. The top electrodes with the size of 1 mm<sup>2</sup> were made by sputtering Al and the bottom electrode was formed by scratching InGa paste.

## 3. Results and discussion

To comprehensively characterize the synthesized GO/Si samples and to verify their high quality, scanning electron microscopy and infrared (IR), Raman, X-ray absorption and photoelectron spectroscopies were used.

First of all, scanning electron microscopy was used to verify the quality of the samples after synthesis. The SEM definitely demonstrates that a uniform large-area GO film was formed on the SiO<sub>2</sub>/Si surface with flake sizes of 2-6  $\mu$ m (Fig. 1(b)). The thickness of the GO film was controlled by an atomic force microscopy on a step formed on the witness sample during the formation of GO film under the same conditions as the sample for the *I-V* measurements was fabricated.



Fig. 1. Schematic of MOS capacitor (a) and SEM image of GO sheets (b).

Then, the efficiency of GO oxidation was controlled using IR spectroscopy. Figure 2 shows the typical IR spectrum of the GO film. A number of vibrations from oxygen groups are clearly seen [30, 31]: COOH/O–H stretching (3600 cm<sup>-1</sup>), H-O-H stretching (3400 cm<sup>-1</sup>), C=O

stretching (~1720 cm<sup>-1</sup>), H–O–H deformation (1620 cm<sup>-1</sup>), C=C stretching (1580 cm<sup>-1</sup>) and C-O stretching (a number of peaks in the range of 1460-1000 cm<sup>-1</sup>).



Fig. 2. IR spectrum of GO/Si sample.



After that the electronic structure of the above-mentioned GO samples was investigated using high-resolution X-ray absorption and photoelectron spectroscopies. The GO core-level spectra are presented in Figs. 3 and 4. Figure 3 compares the CK spectrum of graphene oxide with the spectrum of the pristine graphene (graphene/La<sub>3</sub>Ga<sub>5.5</sub>Ta<sub>0.5</sub>O<sub>14</sub>) [32]. The C1s spectra were registered at the angle of 54.7° (magic angle) between the normal and polarization vector of plane-polarized synchrotron radiation in order to avoid the effect of the orientation dependence of the absorption spectra. The C1s spectrum of the initial graphene agrees with the data reported in other works [33–35]. According to these data, peaks A and B-C in the graphene spectrum are appeared due to the dipole-resolved transition of C1s-electrons to the free states of  $\pi$ - and  $\sigma$ -symmetry of the conduction band which are formed from the  $\pi 2p_{z}$ - and  $\sigma 2p_{x,y}$ -states of the carbon atom oriented vertically to and laterally in the plane of the graphene layer [32]. The low-energy step  $A^*$  (hv=283.7 eV) is a distinguishing feature of the near-edge fine structure of the X-ray absorption spectra of single- and double-layer graphene and is a consequence of the formation of additional electronic states due to arising of a chemical bond between graphene and substrate atoms (in our case, La<sub>3</sub>Ga<sub>5.5</sub>Ta<sub>0.5</sub>O<sub>14</sub>), which results from hybridization of the valence electronic states of the substrate atoms and  $2p_z\pi$  electrons of graphene carbon atoms. The absorption bands D-F represent the electron transitions to the free  $\sigma$  states in the conduction band and are connected with the interaction of carbon hexagons in the graphene layer. The features of a, b, c are due to the transitions of C1s electrons to the free 2p states of carbon atoms in the graphene mesh areas oxidized during their synthesis.

The graphene oxide C1*s* absorption spectrum (Fig. 3) differs from the spectrum of the pristine graphene, which agrees with the data reported in other publications [36–42]. Several new spectral features appeared in the GO spectrum. This, first of all, concerns to peaks  $B_1^*-B_3^*$  (*hv*=286.9 eV, 287.9 eV, 289 eV) appearing between the  $\pi$ - and  $\sigma$ -resonances, and to feature  $B_4^*$  at the left side of the  $\sigma$  resonance B (*hv*=290.3 eV). Moreover, the  $\pi$ - and  $\sigma$ -resonances A and B become weaker. On the other hand, the C1*s*-spectrum of GO does not clearly exhibit the *E*-*G* peaks. Oxidation leads to their broadening and decreasing of their intensity, as a result of which peaks B and C merge into one  $B^*-C^*$  band similarly to the effect observed in the absorption spectra of fluorinated (F-SWNTs) and hydrogenated (H-SWNTs) single-wall carbon nanotubes [43, 44].

Peak	Position, eV	Assignment	References
$B_1^*$	286.9	Hydroxyl π* C-OH	[33], [35], [36], [37]
$B_2^*$	287.9	σ* Epoxy (C-O)	[35], [36]
<i>B</i> <sub>3</sub> *	289.0	Carboxyl π* C(=O)OH	[35], [36], [37], [38], [39]
$B_4*$	290.3	Carbonyl π* C=O	[33], [35]

Table 1. Interpretation of spectral features in the CK spectrum of GO.

The new details in the GO C1*s* absorption spectrum undoubtedly arise due to the electron transitions into new states in the conduction band where the states are formed during graphene oxidation both on its edges and directly in the layer plane. The states resulting from the chemical bonding between carbon and oxygen atoms cause a rearrangement of the GO structure, which, however, does not induce changes in the carbon atoms hybridization. Table 1 gives data on the identification of new spectral features appearing in the spectrum of graphene as a result of its oxidation. By analogy with other authors, features  $B_1^*$  (*hv*=286.9 eV),  $B_3^*$  (*hv*=289.0 eV), and  $B_4^*$  (*hv*=290.3 eV) can be identified as due to transitions of core C1*s* electrons to the  $\pi^*$ -symmetry states mainly localized to C-O bonds of hydroxyl groups (C-OH) [36, 38, 39, 41], C=O bonds of carboxylic acid (-COOH) [38-42], and carbonyl groups (C=O) [36, 38], respectively. This identification of the new states agrees with the Lerf-Klinowski model of graphene oxide according to which epoxide and hydroxyl groups are positioned over the basic

graphene plane whereas ketones and carboxyl groups arise on the edges of the graphene layer [45, 46]. All these properties point to a high quality of our sample and allow the sample to be characterized as a graphene oxide.

The results of our studies of the GO sample by X-ray absorption spectroscopy completely coincide with the data obtained by X-ray photoelectron spectroscopy. Figure 4 shows C 1s (Fig. 4(a)) and O1s (Fig. 4(b)) photoelectron spectra for GO and C 1s photoelectron spectrum of graphene (Fig. 4(a), inset), which were measured using photons with the excitation energy of 850 eV that provided both optimal energy resolution and bulk sensitivity of ~1.1 nm. The C1s photoelectron spectrum of graphene (Fig. 4a, inset) has a well-recognized main peak located at the binding energy (*BE*) of 284.8 eV. The low-intensity component at *BE*=286 eV (C-O<sub>x</sub>) may be related to oxidation. The main peak in the graphene C 1s photoelectron spectrum is accompanied also by a satellite whose position with respect to the C1s peak is 6.1 eV (*BE*=290.9 eV). The satellite is associated with discrete energy losses of emitted C 1s photoelectrons for exciting valence electrons in the graphene layer [28].



**Fig. 4.** C1*s* photoelectron spectra of the GO and graphene (inset) (a), and O1*s* photoelectron spectra of the GO (b), measured at *hv*=850 eV.

Unlike the spectrum of graphene, the C1s photoelectron spectrum of graphene oxide (Fig. 4(a)) has a multicomponent structure and may be well fitted by four peaks. The main peak (in yellow color), which, like that in graphene, is located at *BE*=284.8 eV and has an asymmetric shape on the side of high binding energies. Also, as in the case of graphene, it is described using the Doniach-Sunjic function with an asymmetry coefficient  $\alpha$ =0.1. Therefore, it can be uniquely identified with a graphene C=C phase with *sp*<sup>2</sup> hybridization of the valence states of the carbon atom. The other three peaks have a symmetrical shape and are located on the high-energy side

of the main peak. The relative intensities of the fitting peaks estimated by comparing the areas under the peaks are 62.5: 26.8: 5.8: 4.9, respectively. Arising of these three peaks in the GO C1*s* spectrum, as compared with the graphene spectrum, is obviously associated with the graphene oxidation and could therefore be considered as a consequence of the chemical bonding between carbon and oxygen atoms. This interaction leads to the formation of oxygen-containing functional groups and is accompanied by the transfer of a charge from carbon to oxygen atoms due to the greater electronegativity of the latter. These three peaks have binding energies of 286.9 eV (shaded in green), 287.6 eV (in blue), and 288.6 eV (in pink) corresponding to chemical shifts of 2.1 eV, 2.8 eV and 3.8 eV. Therefore, they can be attributed to C-O (epoxy and hydroxyl), C=O (carbonyl) and O=CO- (carboxyl) types of bonds, respectively, which we have already identified above in the analysis of the C1*s* absorption spectrum of GO (Fig. 3), which also agrees with the data of other authors [47-52].



**Fig. 5.** Raman spectra of graphene/LGT and GO/Si, measured at  $\lambda$ =532 nm.

Figure 4b shows the O1*s* photoelectron spectrum of GO. Unlike the C1*s* photoelectron spectrum of GO, this spectrum exhibits only one broad peak which can also be fitted by three components with binding energies of 531.8 eV, 532.7 eV, and 533.4 eV. Differences between them correspond to the chemical shifts of 0.9 eV and 1.6 eV. Therefore, they can be attributed to C=O (carbonyl), C-O (epoxy and hydroxyl) and O=C-O- (carboxyl) types of bonds, respectively [47–52], as was earlier done after the analysis of the GO C1*s* photoelectron spectra (Fig. 4(a)). Noteworthy is that the chemical shift between the similar peaks in the O1*s* photoelectron spectrum of GO is smaller than that in the C1*s* photoelectron spectrum. It should be noted that 1*s* photoelectron spectra of oxygen atoms are less informative than spectra of carbon. The effective charge of the oxygen atom in GO, like in most other compounds, is negative and changes with small changes in the atom chemical state. In our case, because of the

oxygen atom participation in chemical binding with carbon atoms, slight changes in the density of its valence electrons is accompanied by a slight change in the screening of the skeleton O1s electrons by valence electrons, which results in small values of chemical shifts in the binding energies of 1s electrons of oxygen atoms.

Figure 5 presents the Raman spectra recorded from GO and graphene samples. The experimental GO spectra were fitted with a combination of peaks of a flexible pseudo-Voigt shape [53]. Since the line broadening in disordered systems is not necessarily homogeneous, the peaks may be slightly asymmetrical. For the first-order spectral range, the fitting procedure was done according to the approach reported in [54] (i.e. 5 bands including  $D^*$ , D, A, G and  $D^*$ ) with one extra band at ~1750 cm<sup>-1</sup> (B) often found in graphene oxide as shown in [55]. The second-order spectral range was fitted with four peaks ( $D+D^{**}$ , 2D, D+G, C [56]). The fitted peak characteristics of the GO film and graphene are collected in the tables 2 and 3, respectively. The D peak is the LO mode close to the K point in the Brillouin zone. The G peak is the LO mode at the  $\Gamma$  point. A significant broadening of the D and G peaks in graphene oxide, compared with graphene, is associated with an increase in the defect concentration caused by the oxidation of graphene.  $D^*$ , 2D and D+G bands are also defect-related modes.

Peak	$\Omega$ , cm <sup>-1</sup>	FWHM, cm <sup>-1</sup>	Intensity	Area
$D^*$	1140	94	146	14674.3
D	1347.1	128	7801	1538970
A	1523.4	100	849.5	90829.3
G	1587.8	73	4227	482309.4
D'	1616	37	2766	116177.2
В	1749.8	140	347.7	64535.3
D+D ``	2465.3	163	200	37254.1
2D	2692.4	240	686	188234.8
D+G	2935	216	690.7	197303.7
С	3177.1	189	282	84297.8

Table 2. Raman characteristics of GO.

In work [54], the *A* peak was attributed to amorphous carbon. In previous works, peak  $D^*$  was associated with the graphene mesh disordering due to  $sp^2-sp^3$  bonds at the edges [57, 58]. Peak *B* is attributed to Stone Wales defects [59]. The *C* band is usually labeled 2*D*'. In graphene, the 2D' peak frequency is equal to twice the D' peak frequency. However, in graphene oxide, the frequency of peak C is substantially less than twice the D' frequency. Work [55] proposed that this C peak corresponds to the C–H stretching mode of aromatic C.

In work [54], it was demonstrated that the peak positions of the *A* and *D*\* bands depend on the oxygen content in graphene oxides. Using these results, we estimated the oxygen content in our GO films. We obtained a value equal to 30–35 %. This value is in good agreement with the oxygen content estimate of 37.5% derived from XPS data. In work [56], it was shown that the ratio between the *D* and *G* peak intensities and frequencies of the 2*D* and *D*+*G* bands linearly correlate with the Csp<sup>2</sup> content. In our GO films, these correlations lead to the Csp<sup>2</sup> values of 56-65%, which is also in good agreement with XPS data.

$\omega$ , cm <sup>-1</sup>	FWHM, cm <sup>-1</sup>	Intensity	Area
1350.9	50.9	108.2	8646
1582	23.6	3260.5	120860
2459.2	55.7	129	11295.5
2699.9	42.5	2693.4	179895.6
3243.7	43.8	180	12403
	<ul> <li>ω, cm<sup>-1</sup></li> <li>1350.9</li> <li>1582</li> <li>2459.2</li> <li>2699.9</li> <li>3243.7</li> </ul>	ω, cm <sup>-1</sup> FWHM, cm <sup>-1</sup> 1350.9         50.9           1582         23.6           2459.2         55.7           2699.9         42.5           3243.7         43.8	ω, cm <sup>-1</sup> FWHM, cm <sup>-1</sup> Intensity1350.950.9108.2158223.63260.52459.255.71292699.942.52693.43243.743.8180

Table 3. Raman characteristics of graphene.

To reveal the defect type dominating in our GO films, we calculated the ratio between areas under the *D* and *D*' bands ( $A_{D'}/A_{D}$ ). It appeared to be 0.075. This means that defects with  $sp^{3}$  hybridization predominate in the films [60]. Thus, our results agree with the graphene oxide cluster model, according to which GO consists of  $sp^{2}$  graphene domains in an oxygen-enriched  $sp^{3}$  matrix [55].

In this work, the current-voltage measurements on the large flake size graphene oxide and *n*-type Si based MOS capacitors have been performed for the first time. The measurements demonstrated forming-less, device self-limited current behavior of the GO bipolar resistive switching characteristics (Fig. 6). Under a positive DC voltage sweep the virgin GO film shows low current density up to 2 V reaching the value of  $10^{-6}$  A/cm<sup>2</sup> (Fig. 6(a)) and several sharp transitions from the high resistance state (HRS) to the low resistance state (LRS) can be seen in the 2 to 4 V voltage range. The total internal current gain is up to 5 orders of magnitude without a catastrophic breakdown of the GO film. Under the subsequent negative voltage sweep the current is notably lower than expected for the low resistance state (Fig. 6(a), curves 2 and 4). As the negative bias increases above ~7 V, several sharp transitions to the lower resistance state

occur. This would appear to be due to volatility of the GO film. However, at the negative bias the GO film is in series with a space charge region of the n-type silicon substrate, hence the current at a given voltage is significantly reduced. Thus, the GO film demonstrated resistive switching from HRS to LRS under positive voltage, while under negative bias the transition to even lower resistance state occurs. When the voltage sweep was repeated only towards one polarity, HRS to LRS transition did not occur, thus indicating a non-volatile behavior. Figure 6(b) shows the switching characteristics plotted in a linear scale. It is worth to note that the LRS current is strongly non-linearly dependent on the applied voltage at both polarities.

Similar results demonstrating resistive switching from HRS (or some intermediate resistance state) to LRS under both voltage polarities were also observed when a virgin MOS capacitor was first swept with a negative voltage. As can be seen from Fig. 6(c), a sharp HRS to LRS transitions occur at voltages of about negative 2 V and negative 4 V. As the negative voltage further increases, the current keeps gradually rising until the low resistance state is reached at about negative 9 V. The subsequent positive voltage sweeps results in a gradual transition from the intermediate resistance state to the LRS.



**Fig. 6.** I-V characteristics of GO based MOS structures with a 15 nm thick GO film under DC voltage sweep: (a) and (b) first DC cycle started with a positive voltage (c) first DC cycle started with a negative voltage, (d) I-V curve after multiple DC cycles. Numbered arrows show voltage sweep direction.

The current compliant-less switching characteristics showed in Figures 6(a) and 6(c) are rather well repeatable during at least 20 DC cycles without a notable variation of the LRS values. However, some virgin MOS devices with a substantially lower initial resistance revealed quite different behavior, namely, after about 10 DC cycles the resistive switching disappeared during the positive voltage sweep, whereas the negative voltage still forced the HRS to LRS transition (Fig. 6(d)). When the voltage sweep was repeated only towards the negative values, LRS to HRS transition did not occur thus indicating a non-volatile behavior. This interesting feature can be related either to a GO thickness or structure variation within a rather large (1 mm<sup>2</sup>) device size. The switching characteristics presented in Fig. 6 were obtained on the MOS structures with a 15 nm thick GO film. Similar results were obtained on the MOS structures with a 20 nm thick GO film, while the GO films thicker than 20 nm demonstrated less stable switching behavior and required application of a much higher, up to 15-20 V, voltage.

The above features of GO resistive switching contribute to a better understanding of an operative switching mechanism. The HRS to LRS transition in the pristine GO film under the positive voltage sweep may indicate the formation of multiple conductive filaments that provide stable conductive paths between GO layers. Such filaments consisting of the  $sp^2$  domains in  $sp^3$ domain can be formed under electric field [61]. In our MOS devices, the filaments appear to be not broken off when the negative bias is applied. Moreover, the Fig. 6(a) data may indicate that even more conductive filaments are being formed during the negative voltage sweeping. At the same time, the data in Fig. 6(d) demonstrate that stable non-volatile switching is achievable when the voltage is swept to both the negative and positive values. This can be explained by capturing and emitting the electrons by deep level traps existing in the GO film. The data in Figures 6(a)-6(c) showing two HRS to LRS set transitions may indicate either injection of holes from the substrate and their trapping within the GO film or formation of a back-to-back structure between two parallel flakes. The charge trapping effect was observed via the time and temperature dependent capacitance-voltage measurements (not shown in this paper). Thus, we have found out that in our devices at least two resistive switching mechanisms, namely, filament formation and the charge trapping/de-trapping, may occur simultaneously in the GO film. According to the metallic filamentary conduction model [22], when a positive voltage is applied to the top Al electrode, due to its electrochemical oxidation, the resulting cations migrate through the insulating layer towards the cathode thus forming a filament. Under the reversed bias polarity, a reverse diffusion is supposed to take place resulting in the rupture of the metallic filament. Our experimental results showing HRS to LRS transitions under both voltage polarities obviously do not support this model. The non-linear current voltage dependence in the LRS in our experiments may indicate a lack of a conducting filament in the bulk GO as suggested by the model of contact resistance modification caused by oxygen ion drift [23]. In this model, the resistive switching was attributed to the formation and rupture of local filaments in the thin insulating layer at the interface between the top Al electrode and the bulk GO film. This region is expected to be rich in  $sp^3$  insulating domains constituting an insulating barrier that gives rise to the HRS. Under reverse bias polarity, local conductive filaments are grown by field-induced oxygen diffusion into the GO; thus, the oxygen returns back to the bulk GO decreasing the insulating barrier and giving rise to the LRS. However, this model assumes the voltage polarity dependent HRS to LRS transition that was not observed on our case. The third model explaining resistive switching in GO belongs to the drift of functional groups and its impact on the resulting different  $sp^3$  and  $sp^2$  domains on the bulk substrates [24]. This is particularly relevant to describe planar structures. In this model, resistive switching is connected to a reversible filamentary phenomenon [62] in which the conductive path or paths are formed by turning insulating  $sp^3$  domains into conducting  $sp^2$  ones due to the detachment of oxygen containing groups under the action of an electric field. It appears that our experimental results agree with this model as it does not require specific voltage polarity dependence.

Thus, we have found out that in our devices at least two resistive switching mechanisms, filament formation and the charge trapping/de-trapping, may occur simultaneously in the GO film. To obtain more information on the operative switching mechanisms in the future work we plan to investigate dependence of switching characteristics on the GO film thickness, its structure, and the top electrode size. The charge trapping effect that we plan to study in detail via the time, voltage and temperature dependent measurements of the current-voltage, capacitance-voltage characteristics along with applying the method of thermally stimulated current to determine the energy levels in the GO film, will allow us to separate contribution of different switching operative mechanisms. To further deconvolute the contribution of various mechanisms in the resistive switching behavior, the possible effect of hole injection from the *n*-Si substrate will be eliminated by depositing the bottom electrode to the oxidized Si wafer. Although detection and visualization of a conductive filament(s) is a difficult task, we believe that applying the methods of conductive atomic force microscopy (AFM) and electron beam induced current (EBIC) along with transmission electron microscopy (TEM) on the structures with various GO thickness and top electrode size may help to verify formation of conductive filaments between the GO flakes.

#### 4. Conclusions

In this work, we demonstrated for the first time that a simple, specially developed method for graphene oxide deposition on large areas opens the prospect of wide application of GO in planar-group technologies for creating different electronic devices including memristor devices for neuromorphic computing systems in the field of large data and artificial intelligence. For this purpose, the graphene oxide was synthesized by graphite oxidation. The synthesized GO/Si samples were comprehensively investigated by scanning electron microscopy and infrared (IR), Raman, high-resolution synchrotron-based X-ray absorption (XAS) and photoelectron (XPS) spectroscopies.

SEM demonstrated that a uniform large-area GO film was formed with flake sizes of 2-6 µm. The efficiency of GO oxidation was controlled using IR spectroscopy and core-level spectroscopies. The data from X-ray photoelectron spectroscopy showing that the C-O interaction leads to the formation of oxygen-containing functional groups with C=O (carbonyl), C-O (epoxy and hydroxyl) and O=C-O- (carboxyl) types of bonds and is accompanied by the charge transfer from carbon to oxygen atoms. Analysis of Raman, X-ray absorption and photoelectron spectra demonstrated that the GO film under investigation consists of  $sp^2$ graphene domains in an oxygen-enriched  $sp^3$  matrix. MOS structures based on synthesized large-area GO films were formed, and their switching characteristics were studied. The currentvoltage measurements performed on the MOS capacitors demonstrated forming-less, device's self-limited current behavior of GO bipolar resistive switching characteristics with the current density of up to 1 A/cm<sup>2</sup>. Multiple sharp transitions from the high resistance state to low resistance state in the pristine GO film under the DC voltage sweep may indicate formation of multiple conductive filaments that provide stable conductive paths between GO layers. Thus, it was found out that in our devices at least two resistive switching mechanisms may occur simultaneously, namely, filament formation and charge trapping/de-trapping, which is great advantages of GO over other materials. The observed effects were interpreted using a model explaining resistive switching in GO associated with the drift of functional groups and its impact on the resulting different  $sp^3$  and  $sp^2$  domains.

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