



Response of Saos-2 osteoblast-like cells to kilohertz-resonance excitation in porous metallic scaffolds

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ABSTRACT

Post-operative therapy for joint replacement is often performed to optimize bone volume and bone-implant contact. Methods, such as pulsed therapeutic ultrasound, have been shown to be a valuable addition to regular physiotherapy to increase bone regeneration. To evaluate the efficacy of kilohertz-frequency (kHz) resonant stimuli to additively manufactured implant analogues, Saos-2 cells were seeded onto porous stainless steel scaffolds and flat substrates. Resonant frequency modes were mapped in the low kHz range, and cells were subjected to daily stimulus for 10 min at a frequency of 1.278 kHz. kHz-frequency excitation was found to increase normalized alkaline phosphatase production by almost twofold on metallic substrates relative to non-vibrated control scaffolds, while peak velocity influenced alkaline production on porous scaffolds but not flat substrates. Total cell proliferation was downregulated by excitation, and all excited samples displayed larger variability. This work indicates that vibration within the range of 0.16–0.48 mm/s may reduce cell proliferation, but favour osteogenic gene expression. This study highlights the potential of using kHz-resonance therapy to mitigate early-onset pore occlusion to achieve uniform osseointegration through porous metallic scaffolds.

1. Introduction

The interaction between osteoblasts and an implant material is documented to heavily depend on the conditions in a local environment. The phenomenon of mechanotransduction, how cells transform physical forces and stresses into biochemical signals (Paluch et al., 2015), is associated with change in cellular differentiation (Engler et al., 2006; Vining and Mooney, 2017), adhesion (Schwartz and DeSimone, 2008; Iskratsch et al., 2014), and morphology (Vogel and Sheetz, 2006). Cells that are key to formation of bone have previously been shown to be sensitive to mechanical stimulus in the form of vibration, where select osteogenic genes are upregulated in osteoblast-like cells cultured on two-dimensional (2D) substrates when subjected to low-frequency periodic vibrational stimulus (Ota et al., 2016; Rosenberg et al., 2002). Early *in vivo* work on low-frequency mechanical stimulus has shown a direct correlation between microstrain and bone remodeling (Rubin and Lanyon, 1985). Short daily stimuli with high-frequency resonant vi-

brations have also been observed to upregulate osteopontin, fibronectin, bone sialoprotein, and type I collagen on 2D substrates (Dumas et al., 2010). Since high-frequency therapeutic ultrasound has been shown to be effective for *in vivo* osseointegration (Ustun et al., 2008), it is important to understand how three-dimensional (3D) implant materials respond to other forms of resonance across the frequency spectrum. Broad-frequency mechanical stimulus of cells cultured on porous 3D substrates, for example, has been shown to upregulate osteogenic markers such as osteocalcin and MMP-9 expression on a GAPDH-normalized basis, while maintaining similar cell counts (Tanaka et al., 2003). While preliminary work in the kilohertz (kHz)-range has shown to affect *in vitro* osteoclastogenesis (Borsje et al., 2010), the effect of mechanical stimulus in the kHz-range has not been substantially demonstrated on most osteogenic biomarkers.

Additive manufacturing techniques have been developed to produce porous structures for bone implants (Tan et al., 2017; Lewis, 2013; Dallago et al., 2019). These low-stiffness alternatives

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(Wang et al., 2015; Li et al., 2009) to traditional solid implants offer higher push-out forces (Wang et al., 2018) and mitigate stress-shielding effects and long-term bone loss (Arabnejad et al., 2017). However, *in vivo* work with porous scaffolds has shown a trend where newly formed bone densely populates the exterior of a scaffold (Reznikov et al., 2018; Palmquist et al., 2013; de Wild et al., 2013) but leaves the interior less populated. Larger pores ($>210\ \mu\text{m}$) have shown to favour faster *in vivo* neovascularization and better bone-implant contact (Klenke et al., 2008), but pore sizes beyond this threshold ($700\ \mu\text{m}$) may show little difference in osseointegration potential (Feng et al., 2011). Methods to modify bone growth in the 200–700 pore size range are needed to improve osteoconduction of bone through the interior of a porous implant.

This study aims to extend resonant stimuli to 3D printed porous scaffolds with the intent to study how this affects osteoblast-like cellular activity. Selective laser melting (SLM) was used to produce low-stiffness substrates for cell culture and laser Doppler vibrometry was used to map kHz-range resonant frequencies and energies of vibration. To our knowledge, this is the first study to attempt kHz-frequency resonant stimulation of osteoblasts cultured on additively manufactured porous specimens.

2. Methods

2.1. Lattice fabrication

3D lattices ($h = 8\ \text{mm}$, $\varnothing = 8\ \text{mm}$) were generated using Autodesk Netfabb using a repeated off-axis body-centred-cubic strut configuration (Fig. 1). The structures had an approximate porosity of 32% and struts with a diameter of $450\ \mu\text{m}$, resulting in a pore size of $275\ \mu\text{m}$. Geometries were fabricated by selective laser melting (SLM) of 304L stainless steel powder ($<45\ \mu\text{m}$, LPW Technology Inc.) with a laser power of 200 W, layer thickness of $40\ \mu\text{m}$, hatch spacing of $80\ \mu\text{m}$, and scan speed of $800\ \text{mm/s}$. Scanning electron microscopy was performed with a JEOL 6610LV microscope at an accelerating voltage of 20 kV to characterize the native surface for cellular interaction.

2.2. Osteoblast culture

An osteosarcoma cell line (Saos-2, ATCC®) was used to model osteoblast behaviour on the porous metallic scaffolds. Cells were cultured in McCoy's Modified 5A media with added 15% fetal bovine serum and 1% penicillin/streptomycin (Life Technologies Inc.).

Lattices were placed into six select wells in a 24-well plate to account for nonuniform resonance modes during systemic vibration and incorporate a wide range of vibrational energy. 1.6 mL of media was added to each of the 24 wells, and the well plate was centrifuged at 200G for 6 min to eliminate air pockets from the interior of the lattice structures. Cells were detached from flasks using a solu-

tion of 0.25% trypsin-EDTA (Life Technologies Inc.) and roughly 18,000 cells were seeded on each lattice. The cell-media mixture was pipetted on to the top surface of the lattice structure.

Three plates were prepared with cells for each group: scaffolds subjected to vibration, stationary scaffolds not subjected to vibration, and cells seeded on the 24-well plate for a vibrated control on a flat substrate of tissue culture polystyrene (TCPS). Plates were incubated in 5% CO_2 at $37\ ^\circ\text{C}$ for study periods of 1 and 3 days.

An additional non-vibrated scaffold was also seeded with cells for 7 days to visualize points of focal adhesion on the porous substrates. After 7 days, cells were fixed in 0.25% glutaraldehyde and stained with osmium tetroxide before being gradually dehydrated in solutions of 50%, 70%, 70%, 95%, 95%, and 100% ethanol in Milli-Q water. Samples were critically point dried and loaded into a TESCAN VP scanning electron microscope at an accelerating voltage of 10 kV to characterize cell-material interaction.

2.3. Vibrational stimulus

A piezoelectric transducer (PI-876-SP1, PI miCos GmbH) was fixed to a $154\ \text{mm} \times 104\ \text{mm} \times 5\ \text{mm}$ stainless steel baseplate with epoxy and soldered to a feedback circuit, similar to what is seen in Valentin et al. (Valentín et al., 2019). A signal was generated from a NI-9263 module (National Instruments) and amplified by a factor of 25. A Laser Doppler Vibrometer (LDV) (PDV-100, Polytec) was mounted on a tripod and used to map the excitation response of the scaffolds. A frequency sweep between 0 kHz and 5 kHz was forwarded to the piezoelectric transducer to map the modes of vibration at each resonant frequency in this range with the configuration shown in Fig. 2.

Peak energies of vibration and maximum velocities were measured with the LDV and mapped across the 24-well plate at the resonance frequencies using the corresponding mode shape. After cells were seeded in their respective wells, scaffolds were inverted to provide a flat surface normal to the LDV to minimize laser scattering during data acquisition.

Cell culture plates were removed from the incubator and excited once daily at the chosen frequency (1.278 kHz) for 10 min, with a 24 h rest period between vibrations. The LDV monitored the consistency of the baseplate and well vibrations by measuring the signal over the entire excitation period.

2.4. Cell metabolism and alkaline phosphatase assays

Cell metabolism was measured using alamarBlue™ reagent (Life Technologies Inc.), where resazurin is reversibly converted to fluorescent resorufin by interacting with metabolic by-products. Cell culture media was removed from the wells, and wells were rinsed with $800\ \mu\text{L}$ of phosphate-buffered saline (PBS). $1.6\ \text{mL}$ of 5% alamarBlue™ reagent in cell culture media was added to each well of interest and plates were placed back in the incubator for 60 min. The liquid was then transferred to adjacent wells to eliminate the effects of scaffold opacity. A Tecan Infinite M200 Pro plate reader was used to measure the relative fluorescence using a 540–580 nm excitation-emission wavelength. Following fluorescence, cells were lysed with a solution of 0.1% Triton in PBS and culture plates were frozen at $-20\ ^\circ\text{C}$.

An alkaline phosphatase (ALP) assay was used to quantify osteoblast activity and effects of vibration on cell differentiation. $50\ \mu\text{L}$ of defrosted cell lysis solution from each specimen was added to a 96-well plate in triplicate. $50\ \mu\text{L}$ of a p-nitrophenyl phosphate powder dissolved in ALP assay buffer (Abcam) was added to each well, and the 96-well plate was incubated for 15 min. Absorbance readings were taken with an incident wavelength of 405 nm using a

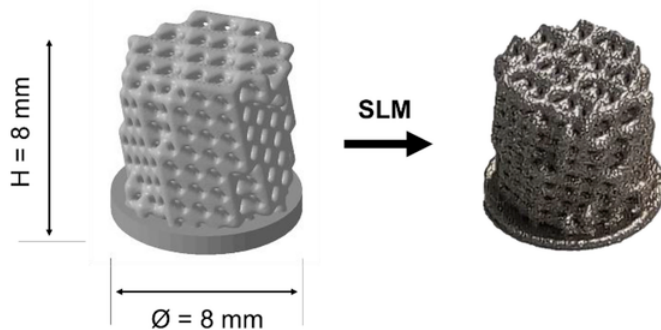


Fig. 1. Comparison of input geometry and as-fabricated stainless steel geometry by SLM.

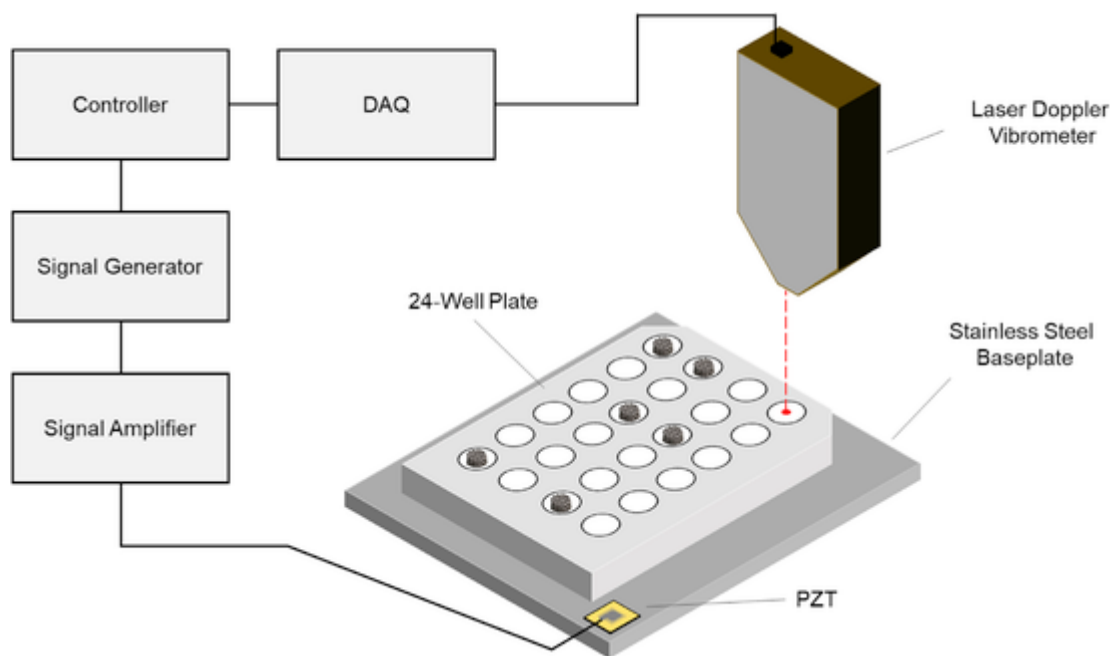


Fig. 2. Bioreactor environment for application of vibrational stimulus to the plates showing locations of scaffolds. The laser doppler vibrometer measures the velocity amplitude of individual wells during the 10 min daily stimulus while the controller feeds the appropriate sinusoidal pulse to the piezoelectric transducer.

Tecan Infinite M200 Pro plate reader and converted to ALP activity using a standard calibration curve.

2.5. Statistical analysis

A two-way ANOVA was performed in R 3.6.1 on each subset of data with Tukey's HSD to compare results. Statistical significance was assumed when $p < 0.05$. Individual datapoints were first converted to normalized ALP measurements before completing the ANOVA.

3. Results

3.1. Lattice fabrication

The as-fabricated lattice structures had uniform pore morphology across the sample surface (Fig. 3A). Measurements of pore throat diameter ranged from 220 μm to 300 μm , giving a maximum deviation from the input geometry of +35/-55 μm for these SLM conditions. On the interior of the porous structure (Fig. 3B), there appeared to be no evidence of pore occlusion and bifurcations were clearly visible. Microscale and mesoscale topographical surface features were present on the surface of the specimens in the form of sintered powder particles and a melt pool solidification front. Surface topography encouraged focal adhesion, where filopodia interacted with the inherent microscale features on the surface of the lattice structure (Fig. 3C). Cells tended to cluster in regions with a variety of topographic features at multiple length-scales (Fig. 3D).

3.2. Vibrational stimulus

The plate was excited with a linear sweep frequency from 0-5 kHz as shown in Fig. 4A. The response of the baseplate with resonant peaks is shown in Fig. 4B. When measuring the dynamic response of the scaffolds in the well plate, it was observed that the connection of the well plate to the stainless steel baseplate filtered the highest resonant peaks. Nevertheless, the first natural frequency (1278 Hz) was transmitted to the well plate and to the scaffolds with

a relatively high amplitude. The corresponding mode shape of this resonant peak is shown in Fig. 5 and can be defined by 2 half waves along width and length of the baseplate. The amplitude of vibration (root mean square value of the velocity) varied from 0.16-0.48 mm/s depending on the scaffold location on the baseplate. Conversion to energies of vibration yield a range of 98-289 W/N depending on sampling location.

3.3. Cell metabolism and alkaline phosphatase assays

Fig. 6A shows the cell metabolism results for the vibrated scaffolds, vibrated control wells, and stationary scaffolds after one and three days of cell culture. A delayed response in cell proliferation is noted on both vibrated specimens from Day 1 to Day 3 compared to the stationary scaffolds ($p < 0.05$). The vibrated scaffolds show greater cell proliferation on Day 3 relative to the vibrated control specimens. ALP activity (Fig. 6B) is uniform between conditions at each time point, with a slight increase in the two vibrated conditions from Day 1 to Day 3 ($p < 0.05$). Fig. 6C shows the ALP activity of each condition normalized to its corresponding cell metabolism measurement, meaning the ALP activity roughly normalized to cell number. For this normalized ALP expression, the vibrated control specimens show a greater ALP activity compared to the stationary scaffold and vibrated scaffold after 3 days ($p < 0.05$). In all cases, vibrated samples show a greater variance, represented by the respective ranges in the boxplots.

Plots of fluorescence, ALP activity, and normalized ALP activity relative to the peak excitation amplitude of the individual well can be found in Fig. 7, for the vibrated scaffolds and control vibrated TCPS. No trends can be discerned in terms of cell metabolism or bulk ALP production for both the scaffold and flat substrate in kHz resonance with increasing amplitude. In Fig. 7E, there is an increase in normalized ALP production in the case of cells seeded on vibrated scaffolds on both Day 1 and Day 3. No such trend was replicated on the flat substrates. Normalized ALP production decreased from Day 1 to Day 3 on the porous scaffolds.

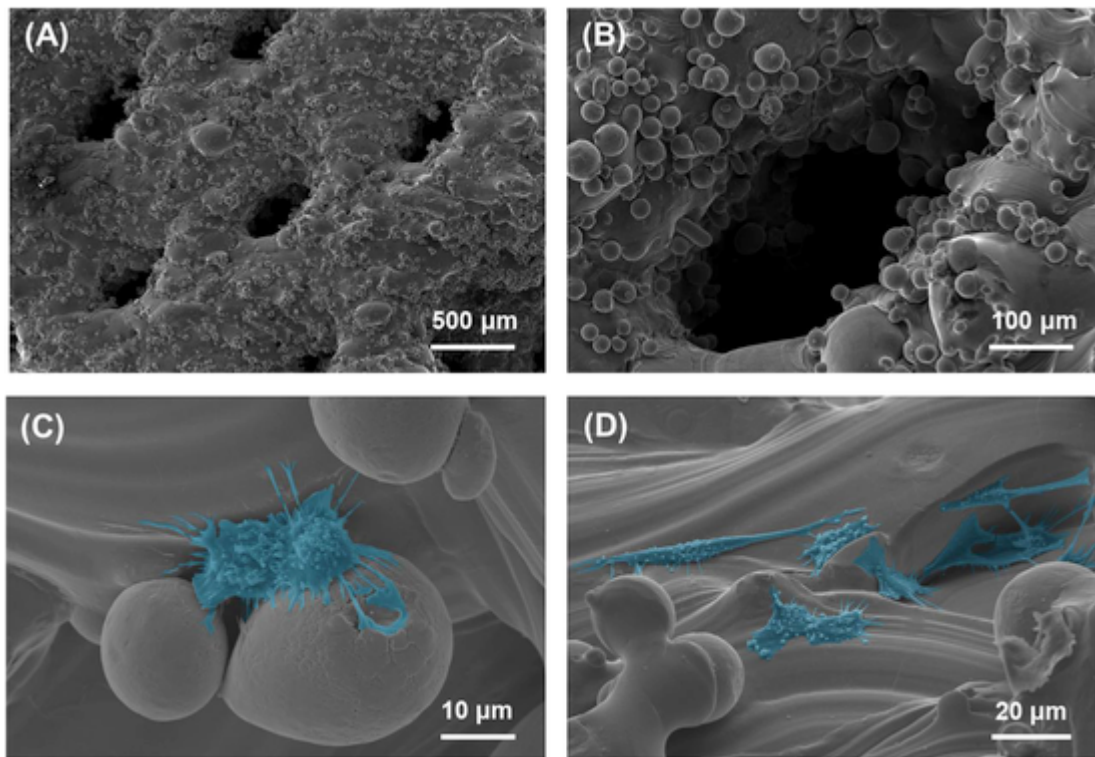


Fig. 3. SEM micrographs of SLM produced stainless steel scaffolds highlighting (A) Distribution of pores across the exterior of the cylindrical specimens (B) Individual morphology of a single pore before bifurcation in the lattice structure and representative surface topography (C) Osteoblast-like cell interaction with microscale surface particles after 7 days of non-vibrated culture (D) Clustering of osteoblast-like cells around topographic areas after 7 days of non-vibrated culture.

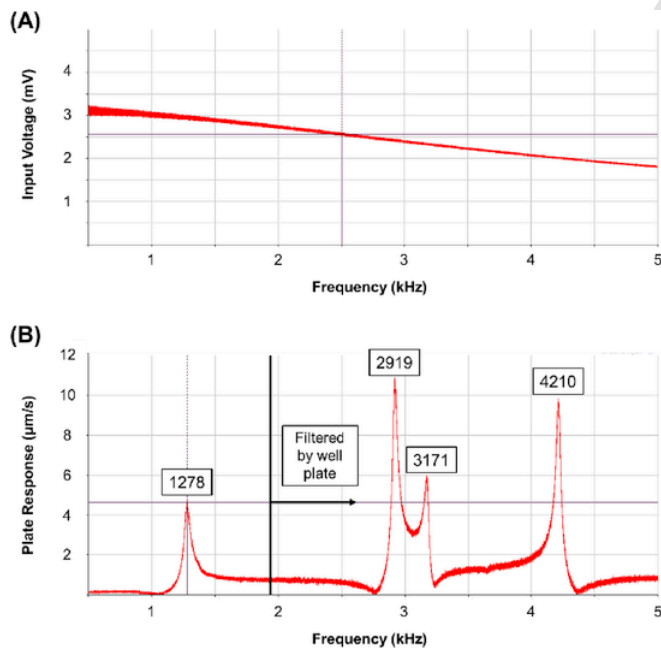


Fig. 4. Results of the frequency sweep from 0-5 kHz showing (A) Excitation band of the piezoelectric transducer (B) Response of the plate at each frequency. Most resonance peaks are filtered by the in vitro culture setup. A strong signal is evident at 1.278 kHz. Excitation responses are low due to the continuity of the sweep pattern.

4. Discussion

The as-fabricated cylindrical specimens show no evidence of initial pore occlusion and the internal pore shape was accurate compared to the input geometry. It is important to consider the depen-

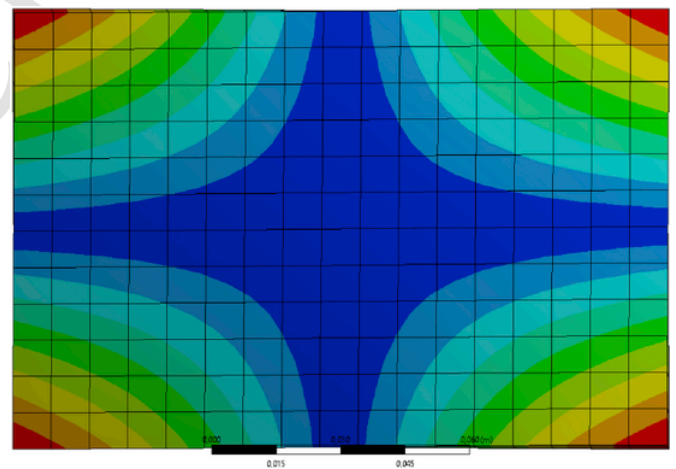


Fig. 5. Mode shape of the stainless steel baseplate. The mode can be defined by two half waves along the edges of the baseplate.

dence of as-fabricated shape on processing parameters since strut deviations of up to 100 μm can occur in SLM of porous specimens (Han et al., 2018; Qiu et al., 2015). For porous orthopaedic materials, *in vivo* work has shown that osseointegration is greatest when the pore throat diameter ranges from 50 μm to 400 μm (de Vasconcelos et al., 2010; Kuboki et al., 2001). The 275 μm diameter pores used in these experiments lie within this recommended range for optimal bone growth. Where suspended osteoblast-like cells range in diameter from 15 to 30 μm and adherent osteoblasts range in diameter from 50 to 150 μm (Burmester et al., 2014), adherent and suspended osteoblasts are both free to infiltrate and proliferate through the porous network used in these tests. Maximum geometric deviations as large as 55 μm from the SLM input model were ob-

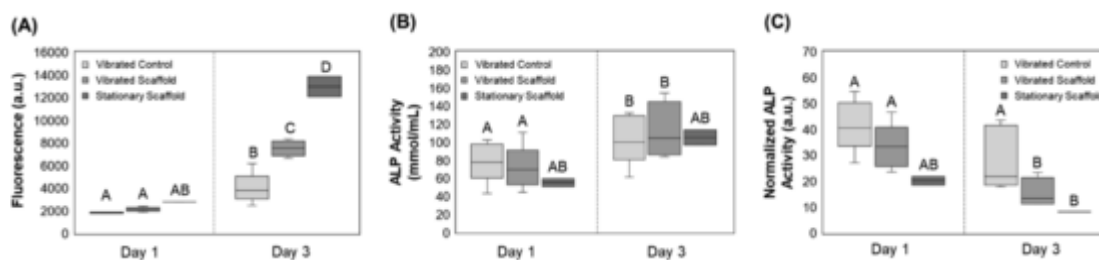


Fig. 6. Osteoblast response to vibrational excitation and culture on 3D metallic scaffold showing (A) Lower cell metabolism on vibrated samples but higher cell metabolism on scaffolds relative to flat substrates (B) Similar levels of alkaline phosphatase activity across all samples (C) Elevated ALP production on a per cell basis for vibrated specimens.

served, however, there should be minimal influence on the ability of osteoblasts to infiltrate the structure. The SLM process inherently created native surface topography in the form of sintered surface particles and the laser solidification front. This work has shown that seeded osteosarcoma cells preferentially adhere to these surface features, with filopodia interacting in topographic regions on the surface. Dual-scale features at the microscale and nanoscale have been previously shown to increase osteoblast interaction at a biomaterial surface (Xu et al., 2016; Gulati et al., 2017). Here, the addition of dual-scale topography in the macroscale and microscale range also showed favourable response. It is possible for the microscale surface particles to cause abrasive wear (Zhu et al., 2016) at an articulating surface which may lead to increased likelihood of aseptic loosening and implant failure (Abu-Amer et al., 2007) if our scaffolds are extended to *in vivo* applications. In this case, the material may be more suitable for non-articulating surfaces. For hip implants, this may include portions that are distal to the femoral head.

In order to influence gene expression, vibrations need to translate from the excited scaffold to the cell nuclei. *In vivo*, this can be broken down into two distinct components: signal transmission from extracellular matrix to cytoskeleton, and signal transmission from cytoskeleton to nucleus (Uzer et al., 2016). Transmembrane integrin interactions bind the cell to the extracellular matrix where focal adhesions elicit an intracellular biochemical response in which kinases can be a driving force (Biggs and Dalby, 2010). Actin filaments serve as a major part of the intermediate connection between these focal adhesions and the nuclear membrane (Uzer et al., 2016). The complex mechanism of protein interaction across the nuclear membrane of osteoblast progenitors has also previously been described (Graham and Burrige, 2016; Bouzid et al., 2019), where changes in nuclear reorganization in response to externally applied forces have been observed 30 min (Booth-Gauthier et al., 2012) after stimulus. Therefore, it is important to account for the time-dependent response of osteoblast-like cells after excitation. In this work, vibrational stimulus was transmitted from the scaffold substrate to the nucleus and likely resulted in changes to gene expression by either nuclear motion or deformation (Lele et al., 2018). Previous trends have been noted between vibrational stimulus and osteoblast activity for low-frequency resonance cases in the Hz range (Holdsworth et al., 2012; Shikata et al., 2008) and therapeutic ultrasound in the MHz range (Takayama et al., 2007; Olkku et al., 2010; Naruse et al., 2003; Warden et al., 2001).

Cell metabolism increased over time for both vibrated and stationary scaffolds, as well as the control TCPS, showing that the stainless steel scaffolds are not cytotoxic across this three-day time period. Increased cell proliferation was noted for osteoblasts cultured on porous metallic scaffolds over flat substrates, which occurred despite the difference in substrate material, even though tissue culture plates typically have comparable biocompatibility to stainless steel (Bigerelle and Anselme, 2005). The increased surface area in the 3D constructs allowed for better cell adhesion and proliferation, while the 3D culture environment better simulates *in vivo* conditions.

Bulk ALP expression remained statistically similar for all samples at Day 1 and all samples at Day 3. However, when normalized to cell metabolism, vibration tended to increase ALP production after 10 min of daily stimulus. This is consistent with what has been seen for other osteogenic markers such as ALP, osteocalcin, collagen type I, fibronectin, bone morphogenic proteins, Runx2, and osteopontin in the Hz and MHz range (Prè et al., 2009; Zhang et al., 2018). A decline in normalized ALP production was noted over time (between Day 1 and 3) on the vibrated scaffolds. However, since the net cell metabolism is still increasing on the vibrated scaffolds, the kHz-frequency excitation is not sufficient enough to cause extensive intrinsic cell apoptosis or necrosis. Analysis with other model cell lines and other osteogenic markers is required to determine if the osteoblast differentiation pathway has been influenced and further study should investigate the decline in normalized ALP activity over time in vibrated scaffolds.

The excitation frequency for these experiments is in the resonant range of the first natural frequency of the steel baseplate. For this type of plate (thin plate with width/length ≈ 0.66) the deformation shape is dominated by a mode shape defined by two half waves along the length and width of the plate (Blevins and Plunkett, 1980). As the vibration of the scaffolds is driven by the vibrational mode shape of the baseplate, very different amplitudes of vibration of the upper face of the scaffold have been measured with the LDV. Since the resonance mode resulted in nonuniform vibration across the baseplate, it is also important to consider the cell response in each well rather than just the systemic response biological response. An upward trend was noted for normalized ALP production with increased peak vibrational amplitude in the porous constructs, but not the flat substrates. The combinatory effects of expanded surface area on porous materials with increased excitation speed could potentially have contributed to the resulting migration and proliferation. Additional investigation into the vibration is necessary to resolve the multivariate effects on both cell viability and protein expression. While stainless steel scaffolds were used for proof of concept, the extension of these principles to other forms of additively manufactured porous biomaterials is needed. This future work should include studies with longer time periods and *in vivo* environments to validate these principles in the long-term and provide meaningful comparison to other frequency ranges in therapeutic practice.

5. Conclusions

In this work, porous metallic scaffolds were fabricated with 275 μm pores by selective laser melting of stainless steel powder. The constructs had good fidelity to the input computer model. With a maximum deviation in pore throat diameter of 55 μm , osteoblasts are easily able to infiltrate these porous structures. When placed in well-plates with cell media, a strong nonuniform resonance mode persisted in the kHz range despite filtering effects from the cell culture apparatus. Cells seeded on scaffolds and the well-plate were subjected to this daily kHz-frequency excitation. Vibrated scaffolds showed increased normalized ALP production than non-vibrated

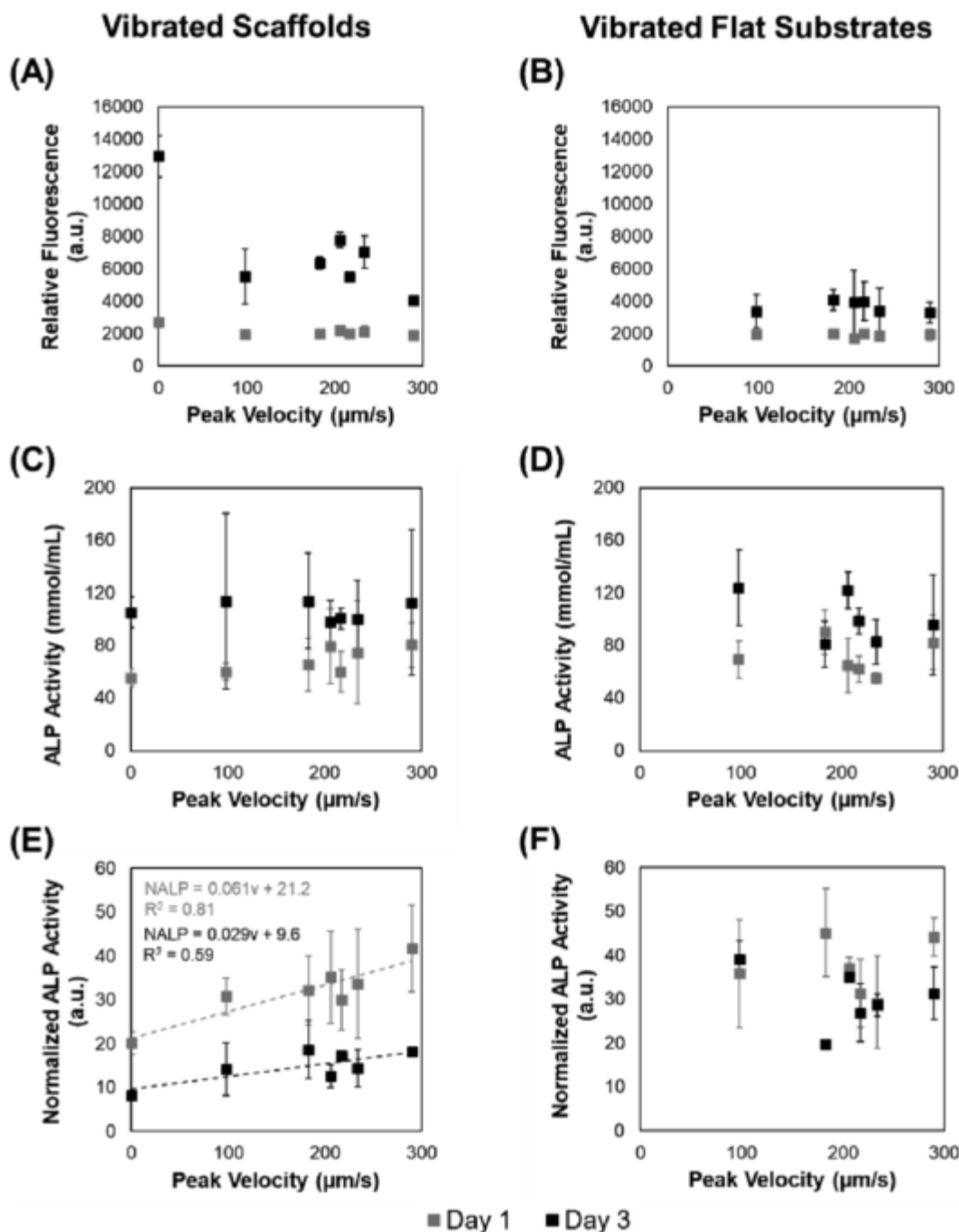


Fig. 7. Effects of peak resonant velocity on cell behaviour for (A) Scaffold cell metabolism (B) Flat substrate cell metabolism (C) Scaffold ALP activity (D) Flat substrate cell metabolism (E) Scaffold normalized ALP activity (F) Flat substrate normalized ALP. ALP production on a per cell basis appears to have a slight upward trend with increased peak amplitude in the case of vibrated scaffolds but not vibrated flat substrates.

scaffolds, but lower net cell proliferation. Cells seeded on TCPS showed lower proliferation rates than metallic scaffolds, with a similar level of bulk ALP production. On a normalized basis, kHz-frequency vibration also upregulated net cell efficiency for ALP production as peak vibrational speed increased. Therefore, the application of a daily kHz-frequency resonance could offer an interesting alternative for controlled osteogenesis through 3D porous geometries and may have clinical applications in the initial post-operative stages of joint replacement, however, future work must observe this *in vivo*.

CRedit authorship contribution statement

Joseph Deering: Conceptualization, Investigation, Data curation, Writing - original draft. **Alexandre Presas:** Investigation, Formal analysis. **Bryan E.J. Lee:** Investigation. **David Valentin:** Formal analysis. **Bosco Yu:** Resources. **Christian Heiss:** Project administration, Funding acquisition. **Kathryn Grandfield:** Conceptualization, Supervision, Funding acquisition. **Wolfram A. Bosbach:** Conceptualization, Supervision, Funding acquisition.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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