

Thermoelectric oxides: challenges and selected approaches for materials design

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ENGINEERING APPLICATIONS

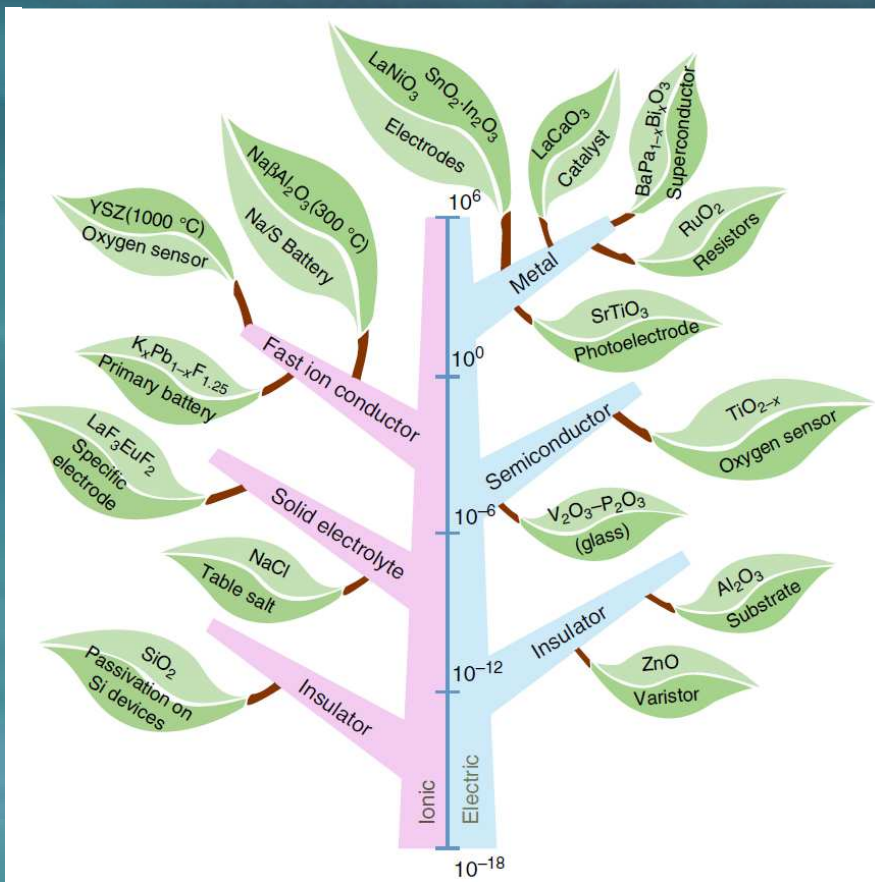
Greetings from Aveiro, Portugal



29.06.2020 - 1st Online Workshop on Sustainable Thermoelectrics

Introduction - oxides

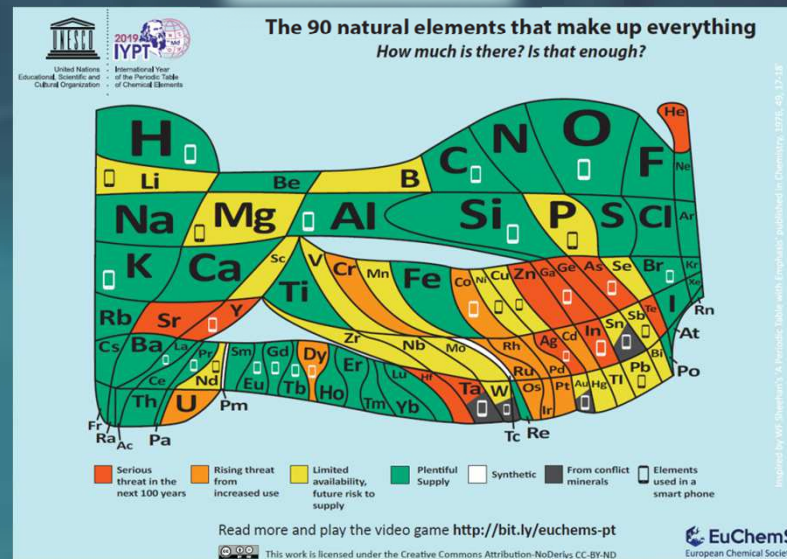
Rich family, rich/unique properties



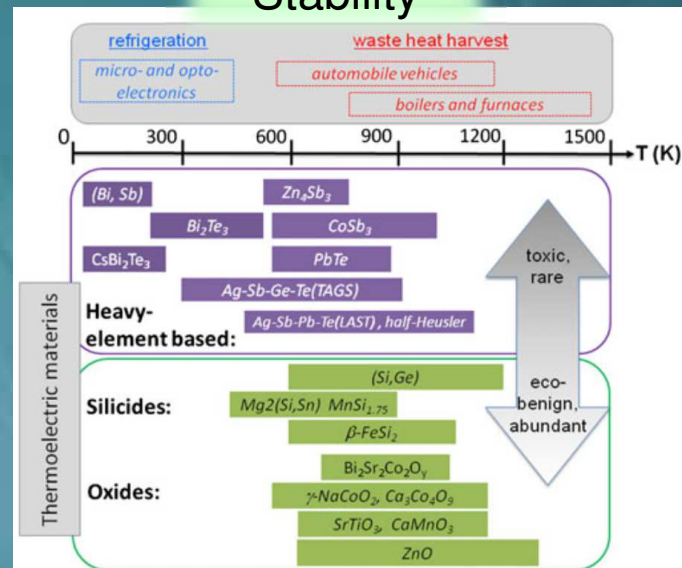
Carter, C.B. and Norton, M.G. (2013). *Ceramic Materials: Science and Engineering*, 546. Springer.

Yuan-Hua Lin, Jinle Lan, Cewen Nan, *Oxide Thermoelectric Materials. From basic principles to applications*, Wiley, 2019.

Abundance

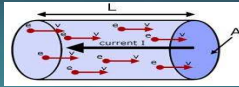


Stability

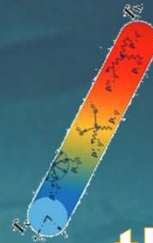


He, J., Liu, Y., & Funahashi, R. (2011). *Journal of Materials Research*, 26(15), 1762-1772.

TE oxides – challenges



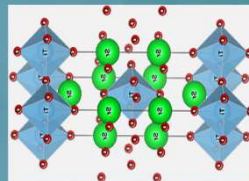
Low mobility of the charge carriers due to ionic bonding



Relatively high thermal conductivity (light oxygen atoms)

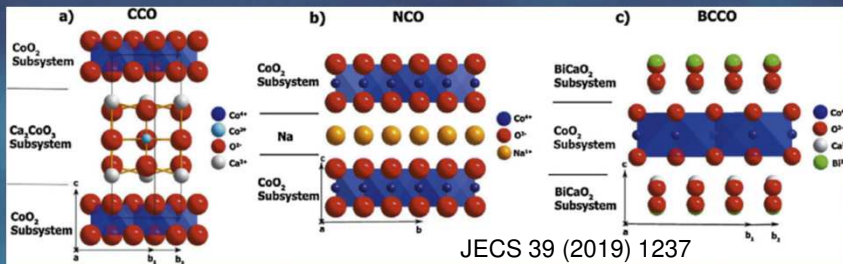


Challenges



Complex doping/substitution behaviour

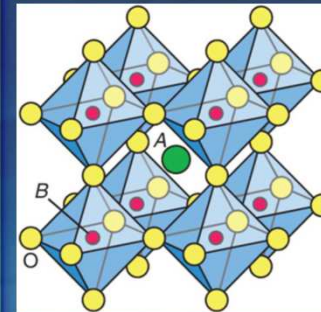
Main thermoelectric oxide families



Layered cobaltites $\text{Ca}_3\text{Co}_4\text{O}_9$, Na_xCoO_2 and $\text{Bi}_2\text{Ca}_2\text{Co}_2\text{O}_9$, ZT reaching 0.3-0.7 at 1000 K.

Butt, S.; Xu, W.; He, W. Q.; Tan, Q.; Ren, G. K.; Lin, Y.; Nan, C. W. Enhancement of Thermoelectric Performance in Cd-Doped $\text{Ca}_3\text{Co}_4\text{O}_9$ via Spin Entropy, Defect Chemistry and Phonon Scattering. *J. Mater. Chem. A*, 2014, 2, 19479.

Saini, S.; Yaddanapudi, H. S.; Tian, K.; Yin, Y.; Maggini, D.; Tiwari, A. Terbium Ion Doping in $\text{Ca}_3\text{Co}_4\text{O}_9$: A Step Towards High-Performance Thermoelectric Materials, *Sci. Rep.* 2017, 7, 1.

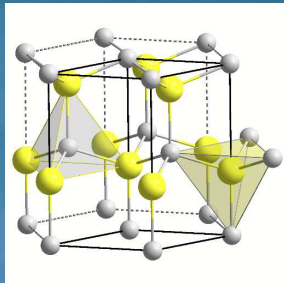


Perovskite-type (SrTiO_3 - and CaMnO_3 -based) materials, ZT reaching 0.3-0.5 at 1200 K.

A. V. Kovalevsky, A. A. Yaremchenko, S. Populoh, P. Thiel, D. P. Fagg, A. Weidenkaff, J. R. Frade, *Phys. Chem. Chem. Phys.* 16 (2014) 26946-26954.

J. Wang et al., Record high thermoelectric performance in bulk SrTiO_3 via nano-scale modulation doping, *Nano Energy* 35 (2017) 387.

Bocher, L.; Aguirre, M. H.; Logvinovich, D.; Shkabko, A.; Robert, R.; Trottmann, M.; Weidenkaff, A. $\text{CaMn}_{1-x}\text{Nb}_x\text{O}_3$ ($x < 0.08$) Perovskite-Type Phases As Promising New High-Temperature n-Type Thermoelectric Materials. *Inorg. Chem.* 2008, 47, 8077-8085.

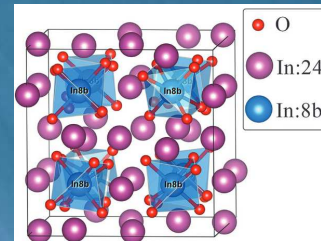


ZnO-based materials, ZT reaching 0.1-0.6 at 1100-1300 K.

M. Ohtaki, T. Tsubota, K. Eguchi, and H. Arai, J., High-temperature thermoelectric properties of $(\text{Zn}_{1-x}\text{Al}_x)\text{O}$, *Appl. Phys.* 79, 1816 (1996).

M. Ohtaki, K. Araki, and K. Yamamoto, High thermoelectric performance of dually doped ZnO ceramics, *Journal of Electronic Materials*, vol. 38, no. 7, pp. 1234 (2009).

Jood, P.; Mehta, R. J.; Zhang, Y.; Peleckis, G.; Wang, X.; Siegel, R. W.; Borca-Tasciuc, T.; Dou, S. X.; Ramanath, G. Al-Doped Zinc Oxide Nanocomposites with Enhanced Thermoelectric Properties. *Nano Lett.* 2011, 11, 4337-4342.



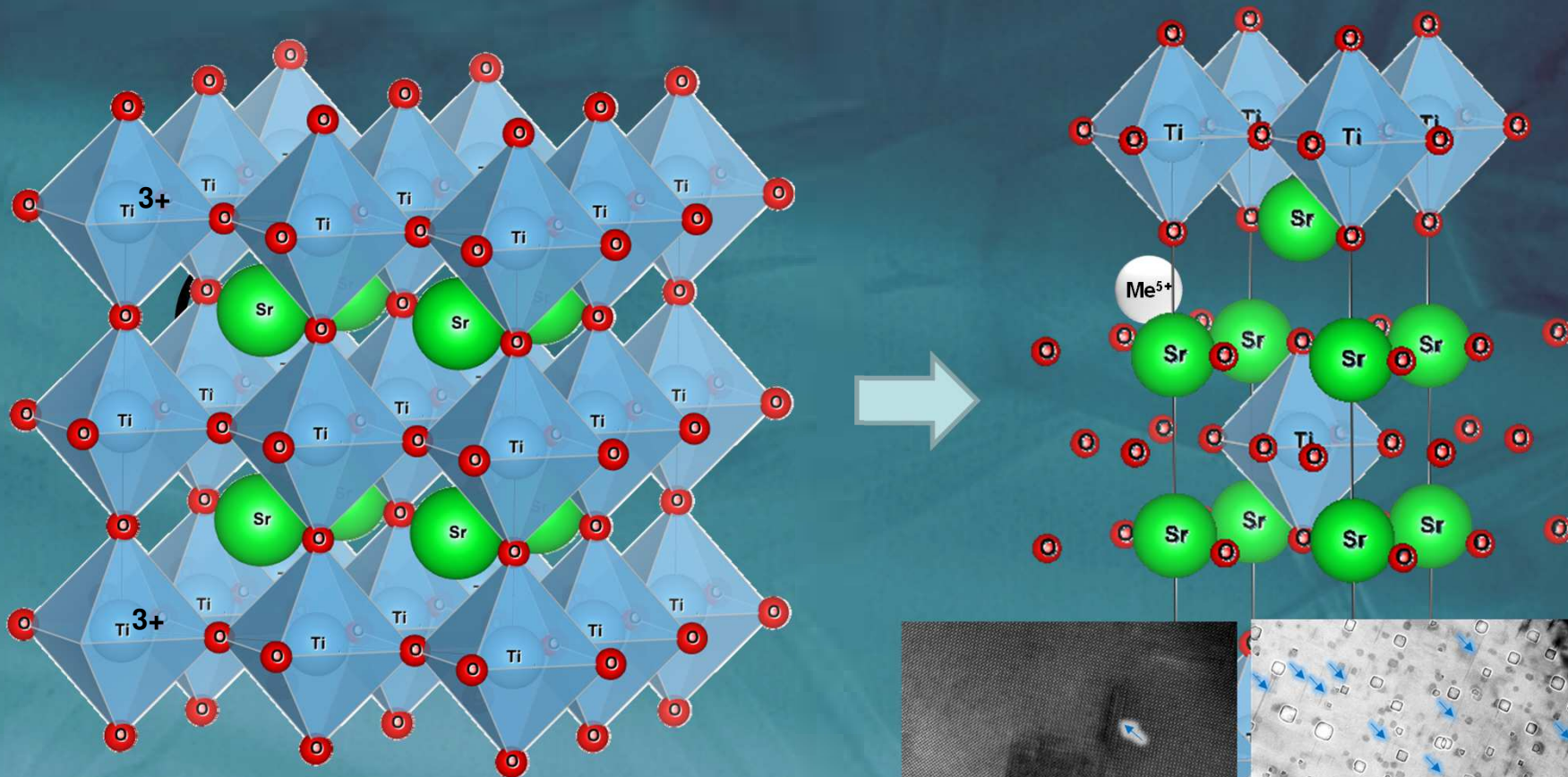
In_2O_3 -based materials, ZT reaching 0.2-0.4 at 1000 K.

Guilmeau, E.; Bérardan, D.; Simon, Ch.; Maignan, A.; Raveau, B.; Ovono Ovono, D.; Delorme, F. Tuning the transport and thermoelectric properties of In_2O_3 bulk ceramics through doping at in-site. *J. Appl. Phys.* 2009, 106, 053715.

Yong Liu, Wei Xu, Da-Bo Liu, Meijuan Yu, Yuan-Hua Lin and Ce-Wen Nan, Enhanced thermoelectric properties of Ga-doped In_2O_3 ceramics via synergistic band gap engineering and phonon suppression, *Phys. Chem. Chem. Phys.*, 2015, 17, 11229.

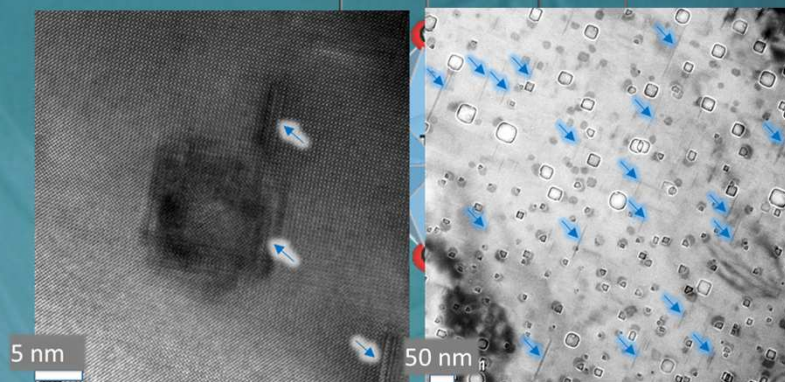
Liu, Y.; Lin, Y.-H.; Xu, W.; Cheng, B.; Lan, J.; Chen, D.; Zhu, H.; Nan, C.-W. High-temperature transport property of $\text{In}_{2-x}\text{Ce}_x\text{O}_3$ ($0 \leq x \leq 0.10$) fine grained ceramics. *J. Am. Ceram. Soc.* 2012, 95, 2568-2572.

Strontium titanate as a TE platform



Strontium titanate is a semiconductor with 3.2 eV band gap

Donor substitution both in A- and B-site sublattices

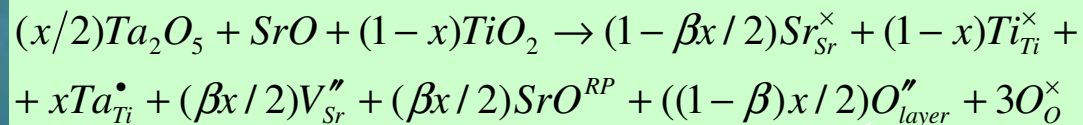


A.V. Kovalevsky, M.H. Aguirre, S. Populoh, S.G. Patrício, N.M. Ferreira, S.M. Mikhalev, D.P. Fagg, A. Weidenkaff, J.R. Frade, Designing strontium titanate-based thermoelectrics: insight into defect chemistry mechanisms, *J. Mater. Chem. A*, 2017, vol. 5, pp. 3909-3922.

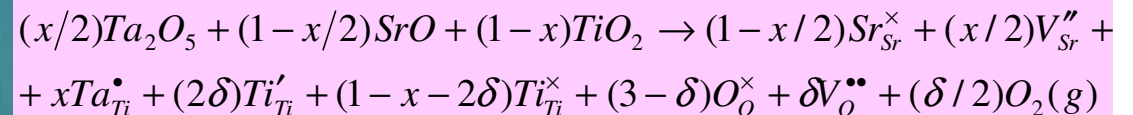
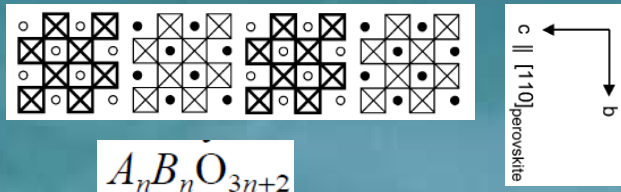
Strontium titanate as a TE platform

How the defect types can be controlled?

Example: $\text{SrTi}_{1-x}\text{Ta}_x\text{O}_{3\pm\delta}$ and $\text{Sr}_{1-x/2}\text{Ti}_{1-x}\text{Ta}_x\text{O}_{3\pm\delta}$ series

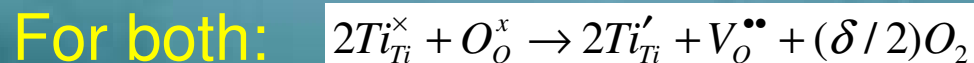


(more oxygen-rich planar defects)



(more A-site and oxygen vacancies)

F. Lichtenberg et al. Prog. Solid State Chem. 29 (2001) 1-70.

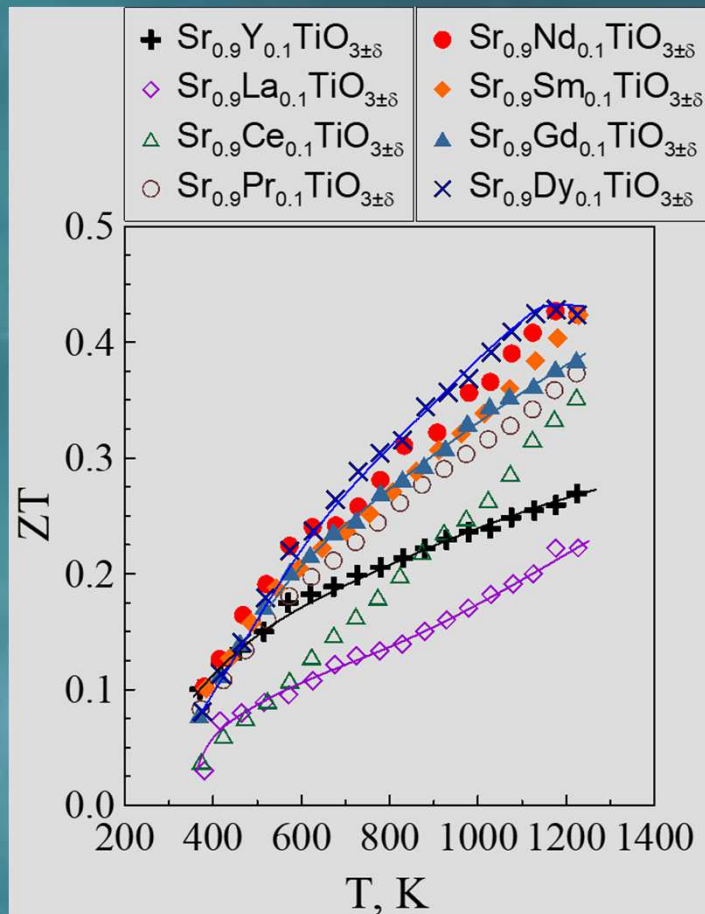


A.A. Yaremchenko, S. Populoh, S.G. Patrício, J. Macías, P. Thiel, D.P. Fagg, A. Weidenkaff, J.R. Frade, A.V. Kovalevsky, Boosting thermoelectric performance by controlled defect chemistry engineering in Ta-substituted strontium titanate, *Chem. Mater.*, 2015, vol. 27, p. 4995.

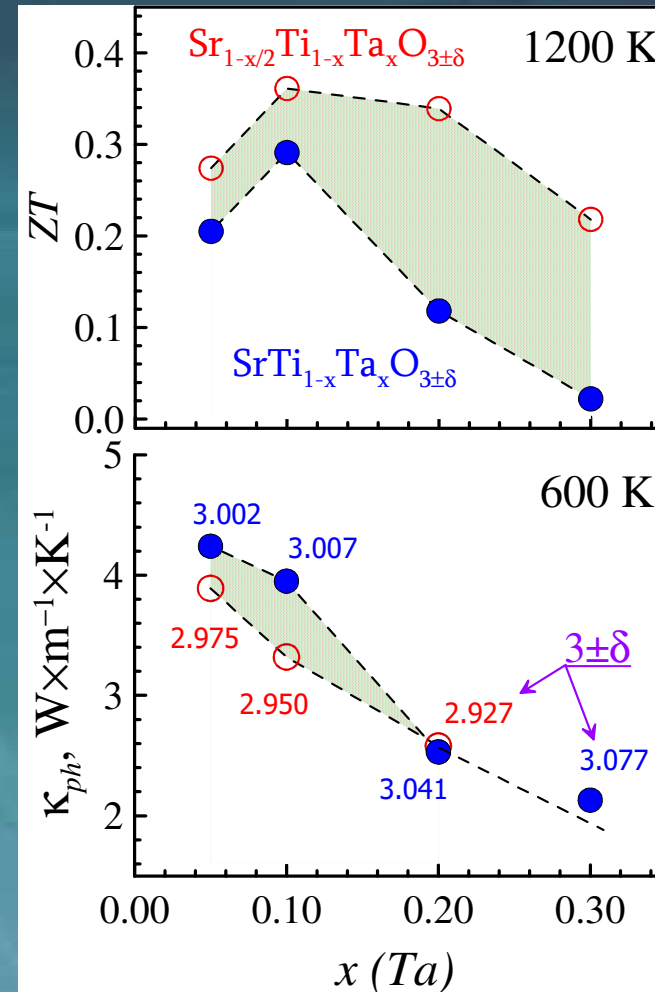
SrTiO₃ – effects of oxygen deficiency

Highly reducing conditions are essential: $2Ti_{Ti}^{\times} + O_o^x \rightarrow 2Ti'_{Ti} + V_o^{\bullet\bullet} + (\delta/2)O_2$

1500°C (10h) in 10%H₂-N₂

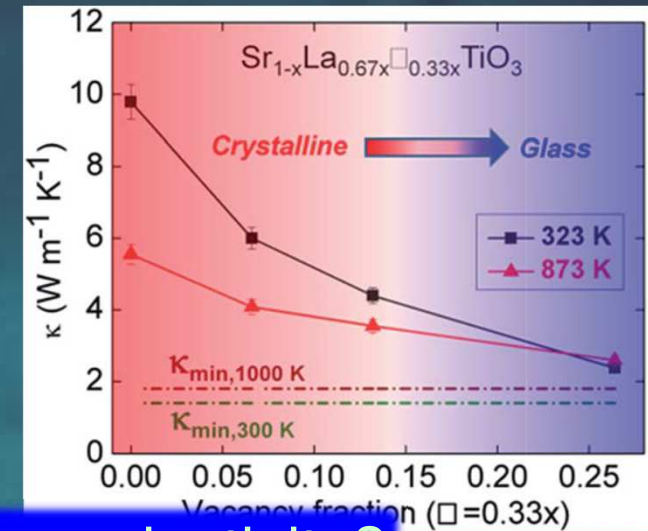
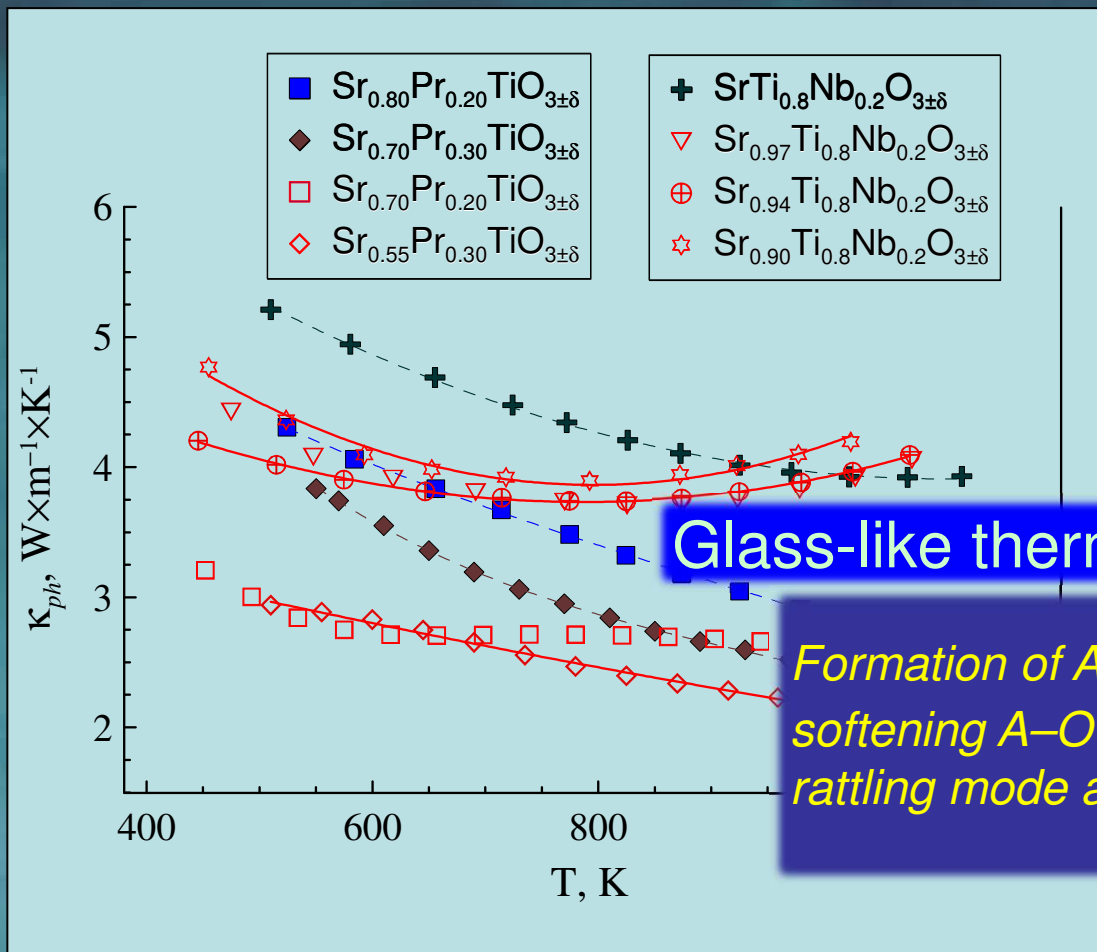


A.V. Kovalevsky, A.A. Yaremchenko, S. Populoh, P. Thiel, D.P. Fagg, A. Weidenkaff, J.R. Frade, Towards a high thermoelectric performance in rare-earth substituted SrTiO₃: Effects provided by strongly-reducing conditions, *Phys. Chem. Chem. Phys.*, 2014, vol. 16, pp. 26946-26954.



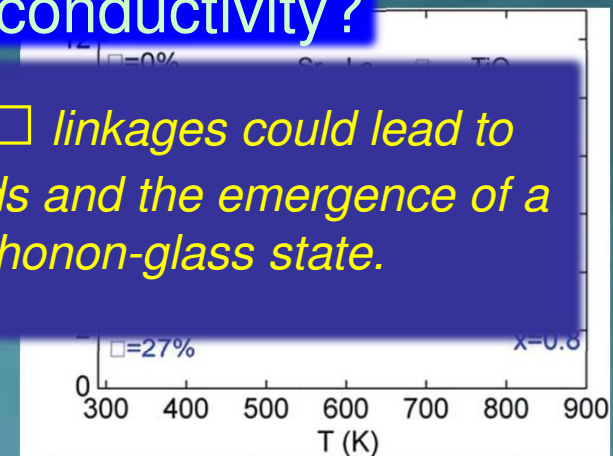
A.A. Yaremchenko, S. Populoh, S.G. Patrício, J. Macías, P. Thiel, D.P. Fagg, A. Weidenkaff, J.R. Frade, A.V. Kovalevsky, Boosting thermoelectric performance by controlled defect chemistry engineering in Ta-substituted strontium titanate, *Chem. Mater.*, 2015, vol. 27, p. 4995.

SrTiO₃ – effects of cation deficiency



Glass-like thermal conductivity?

Formation of A–O–□ linkages could lead to softening A–O bonds and the emergence of a rattling mode and phonon-glass state.



A.V. Kovalevsky, A. A. Yaremchenko, S. Populoh, A. Weidenkaff and J. R. Frade, *J. Phys.Chem. C* 2014, vol. 118, pp. 4596-4606.

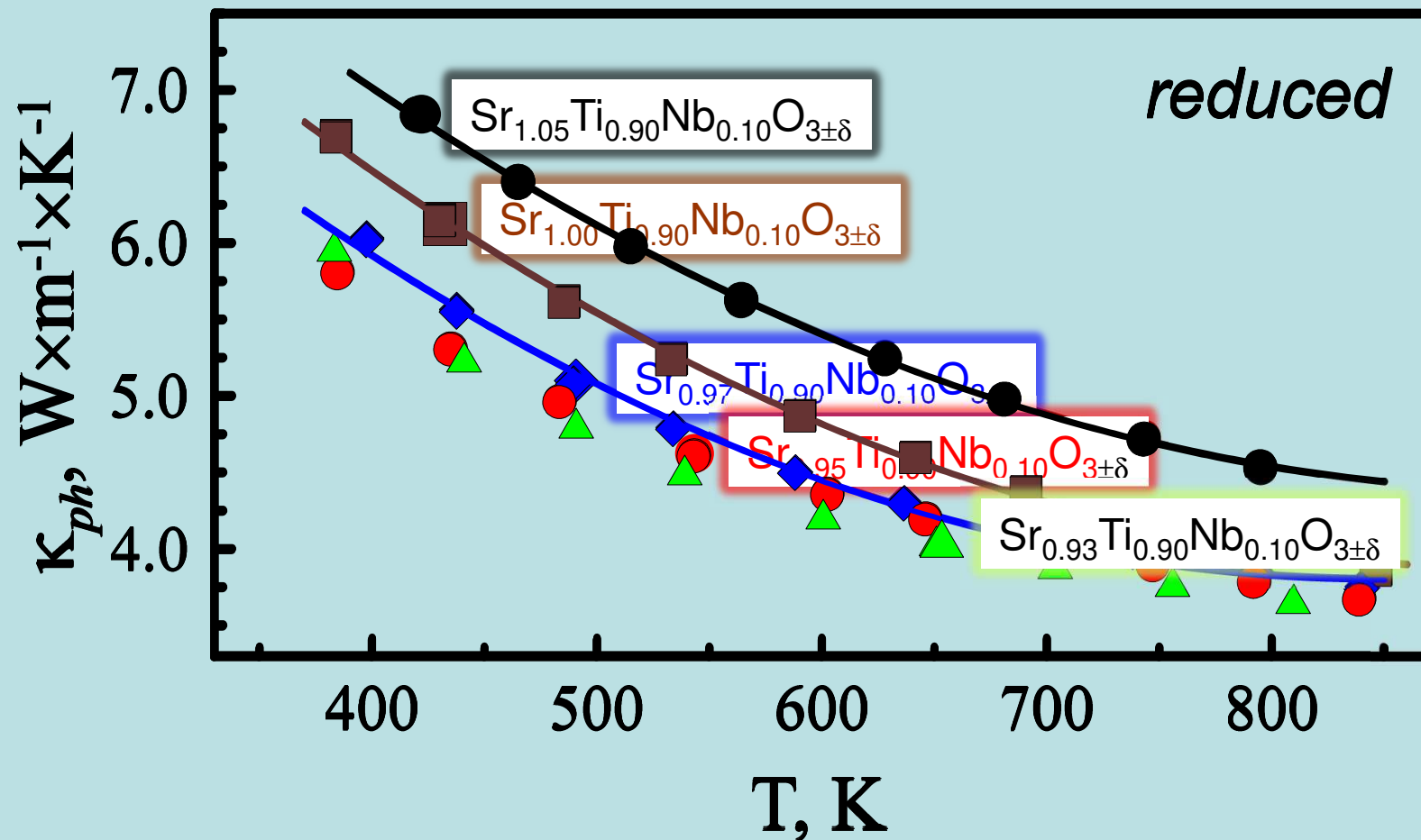
Popuri, S.R.; Scott, A.J.M.; Downie, R.A.; Hall, M.A.; Suard, E.; Decourt, R.; Pollet, M.; Bos, J.-W.G. *RSC Adv.* 2014, 4, 33720-33723.

SrTiO₃ – effects of cation deficiency



A.V. Kovalevsky, M.H. Aguirre, S. Populoh, S.G. Patrício, N.M. Ferreira, S.M. Mikhalev, D.P. Fagg, A. Weidenkaff, J.R. Frade, *Designing strontium titanate-based thermoelectrics: insight into defect chemistry mechanisms*, *J. Mater. Chem. A*, 2017, vol. 5, pp. 3909.

“stoichiometric”



more
(SrO)^{RP}

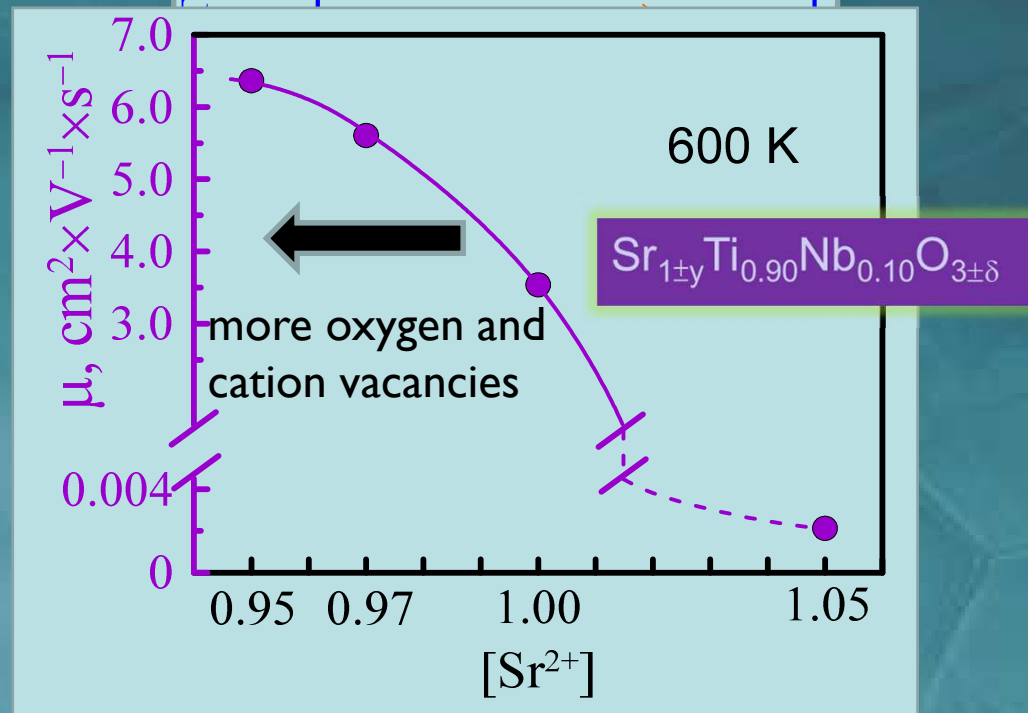
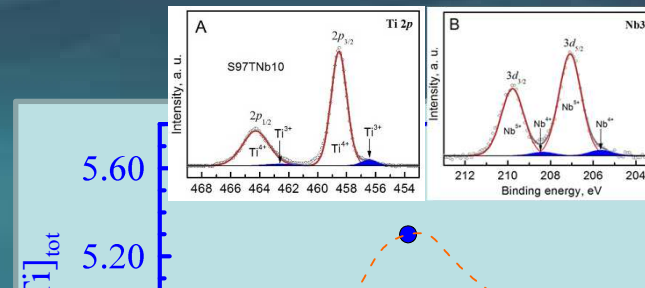
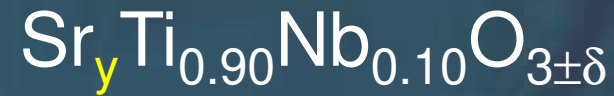


more
 $V_{\text{O}}^{\bullet\bullet}, V_{\text{Sr}}^{\prime\prime}$

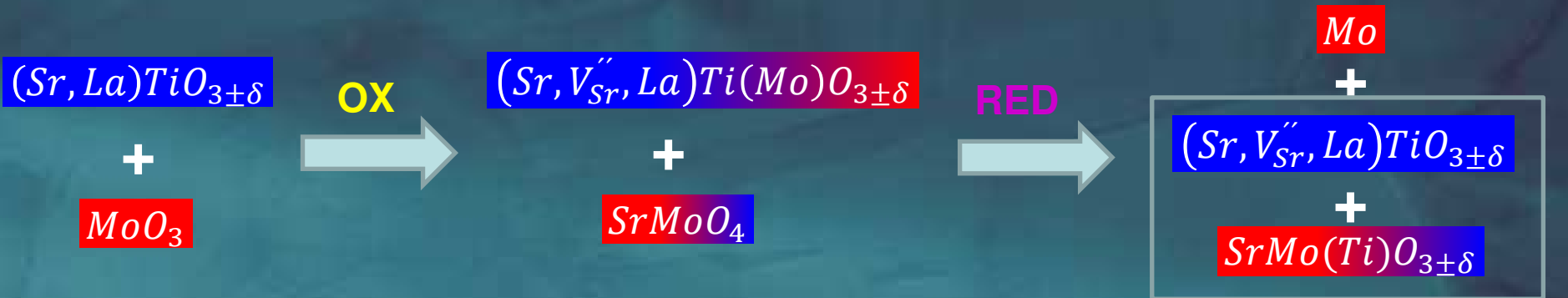
SrTiO₃ – effects of cation deficiency



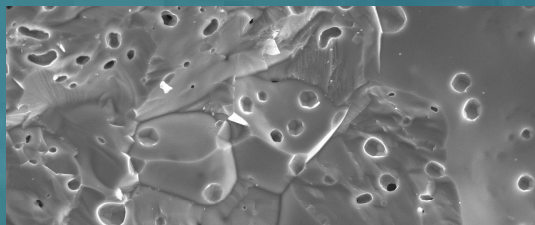
introducing A-site deficiency is favorable for enhancing the mobility of the charge carriers



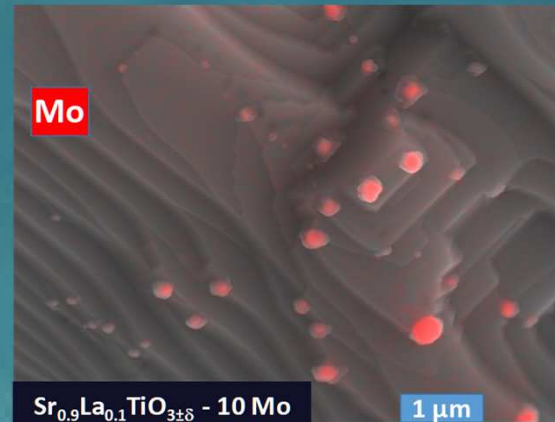
SrTiO₃ – redox-promoted composites



Ox

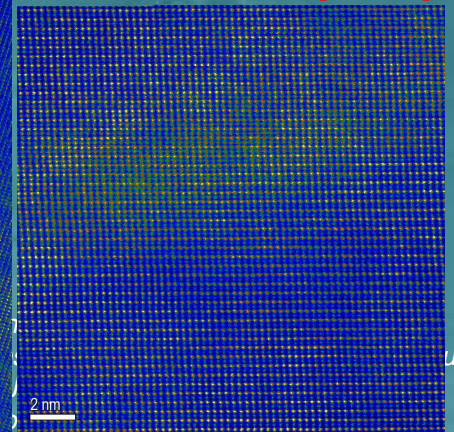
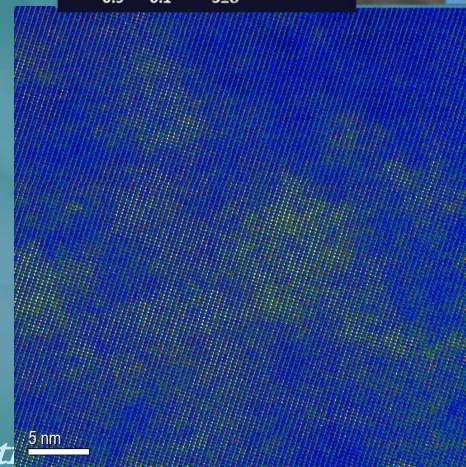
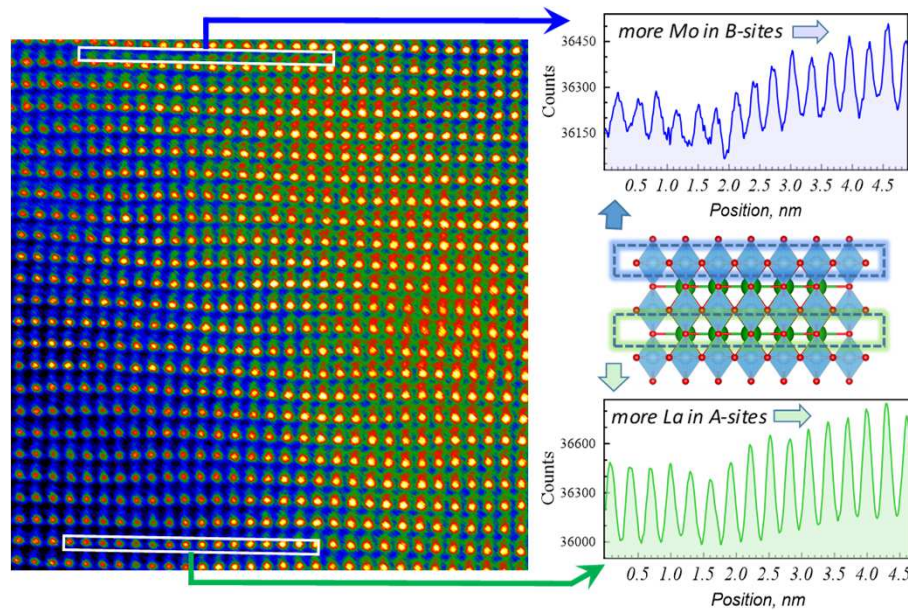


H₂



composite lattice

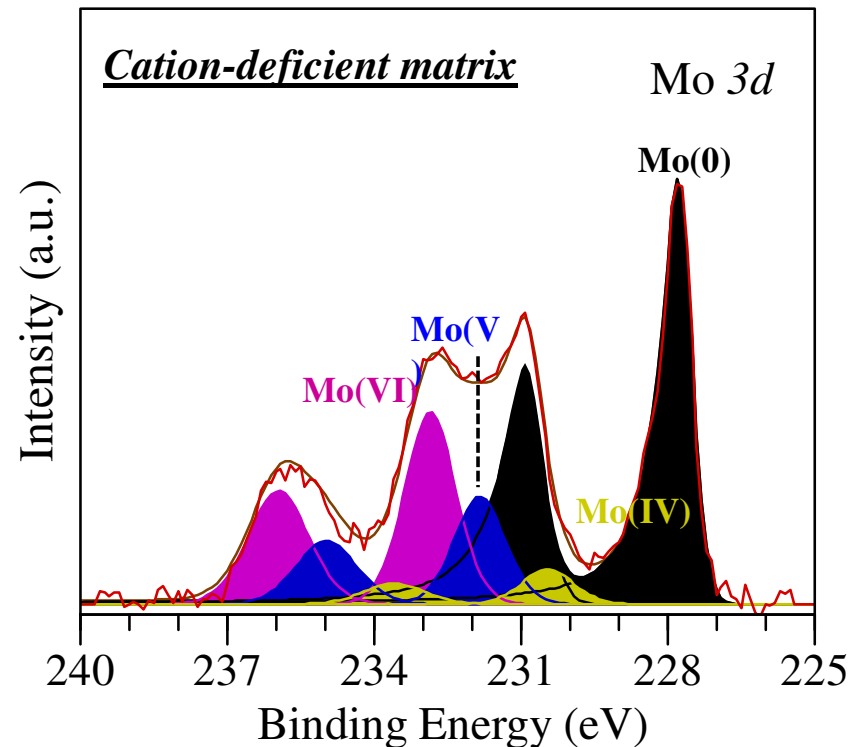
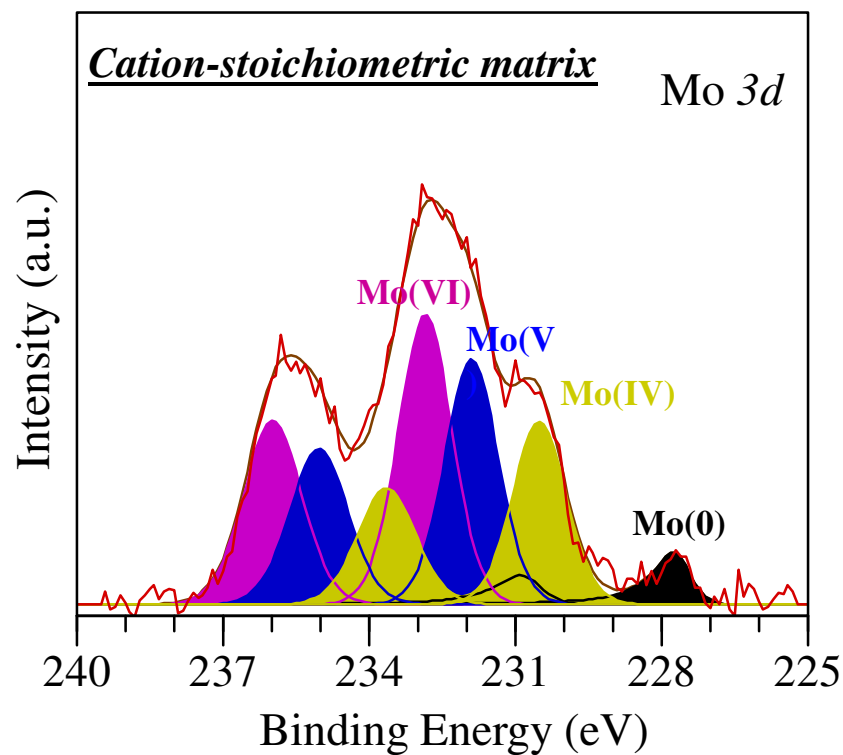
Red (Mo)



SrTiO₃ – redox-promoted composites



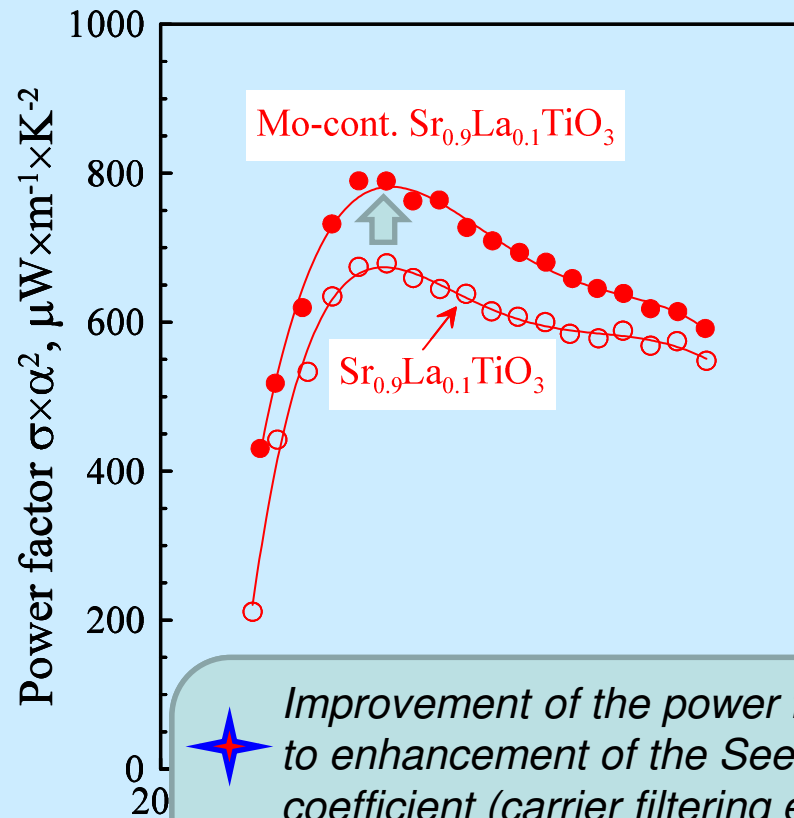
Redox composition?



A.V. Kovalevsky, K.V. Zakharchuk, M.H. Aguirre, W. Xie, S.G. Patrício, N.M. Ferreira, D. Lopes, S.A. Sergiienko, G. Constantinescu, S.M. Mikhalev, A. Weidenkaff, J.R. Frade, Redox engineering of strontium titanate-based thermoelectrics, 2020, *J. Mater. Chem. A*, vol. 8, p. 7317.

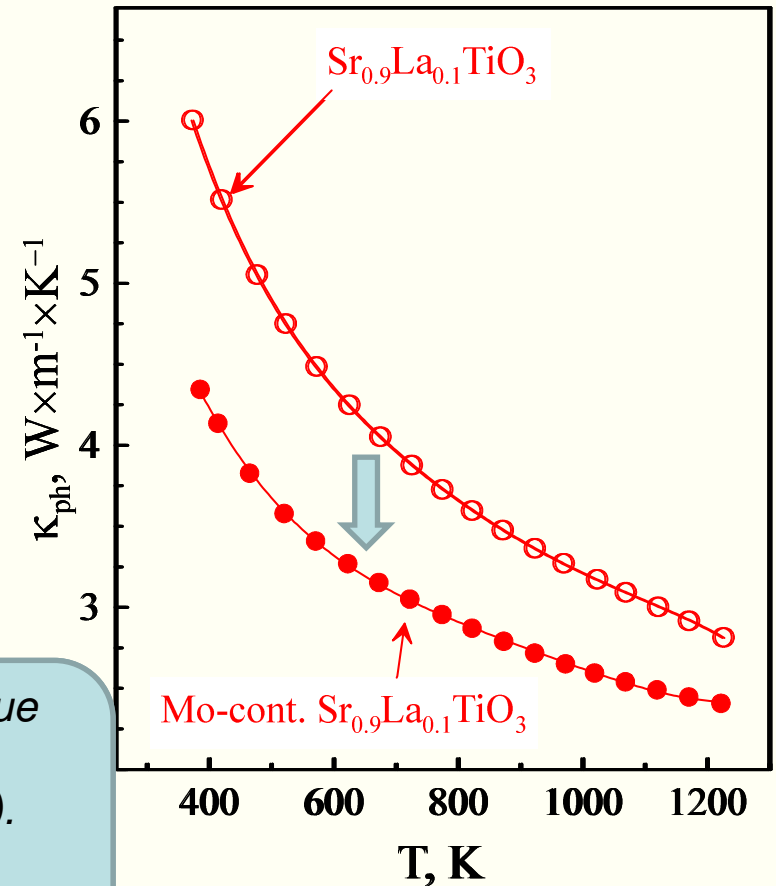
SrTiO₃ – redox-promoted composites

Power factor $PF = \sigma \times \alpha^2$



- Improvement of the power factor due to enhancement of the Seebeck coefficient (carrier filtering effects?).
- Phonon scattering at redox-promoted interfaces.

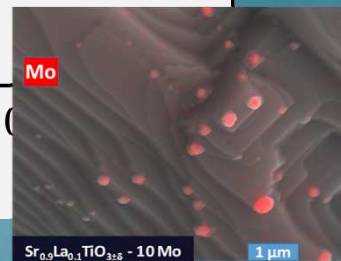
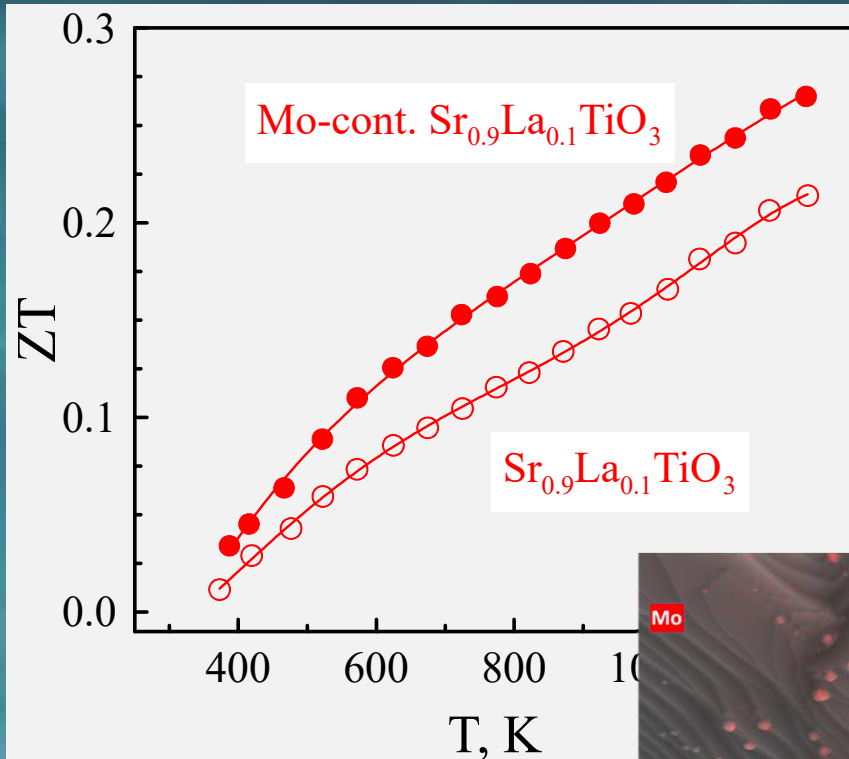
Thermal conductivity



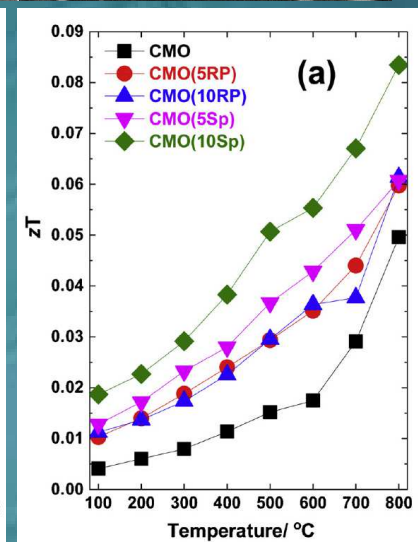
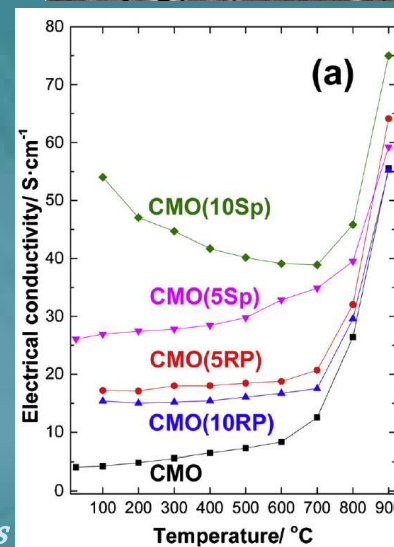
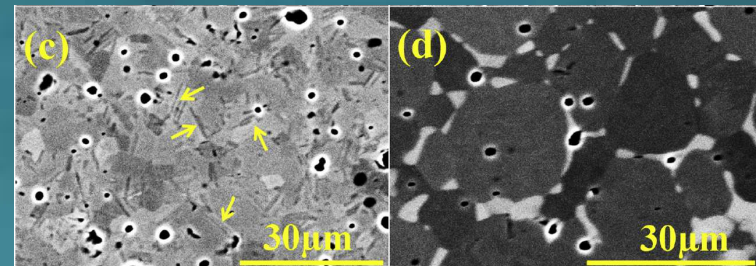
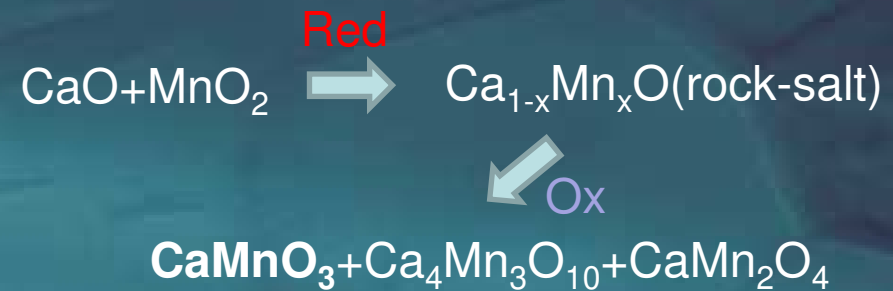
ovalevsky, K.V. Zakharchuk, M.H. Aguirre, W. Xie, S.G. Patrício, Ferreira, D. Lopes, S.A. Sergiienko, G. Constantinescu, S.M. Mikhailov, A. Weidenkaff, J.R. Frade, Redox engineering of strontium titanate-based thermoelectrics, 2020, *J. Mater. Chem. A*, vol. 8, p. 7317

SrTiO₃ – redox-promoted composites

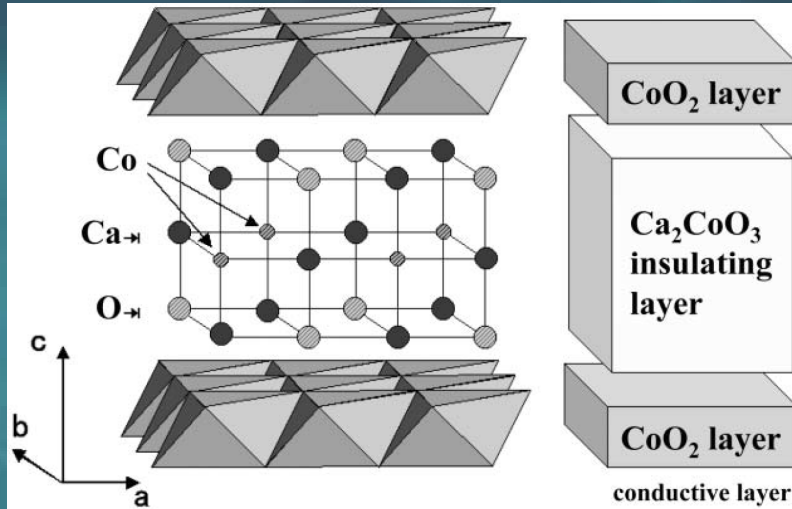
S. Prakash Singh, N. Kanas, T. Desissa, M.-A. Einarsrud, T. Norby, K. Wiik, Thermoelectric properties of non-stoichiometric CaMnO_{3.5} composites formed by redox-activated exsolution, *J. Europ. Ceram. Soc.* 40 (2020) 1344.



A.V. Kovalevsky, K.V. Zakharchuk, M.H. Aguirre, W. Xie, S.G. Patrício, N.M. Ferreira, D. Lopes, S.A. Sergiienko, G. Constantinescu, S.M. Mikhalev, A. Weidenkaff, J.R. Frade, Redox engineering of strontium titanate-based thermoelectrics, 2020, *J. Mater. Chem. A*, vol. 8, p. 7317.



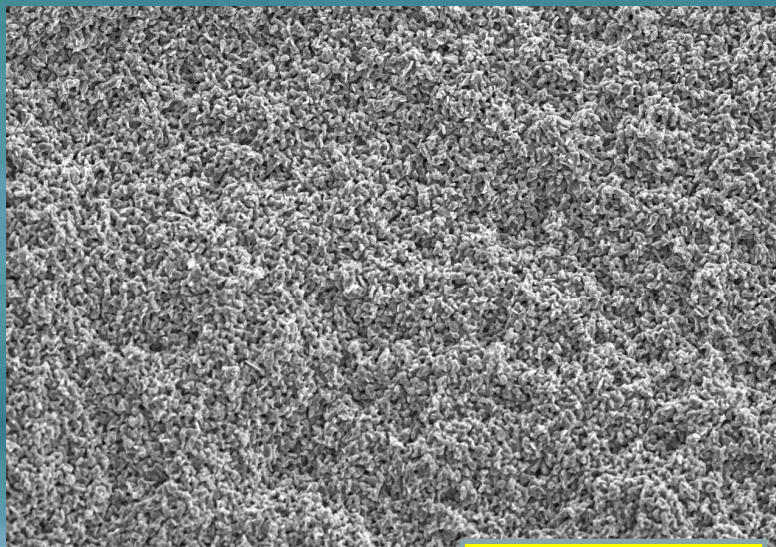
$\text{Ca}_3\text{Co}_4\text{O}_9$ – redox-promoted composites



natural superlattice with promising TE properties

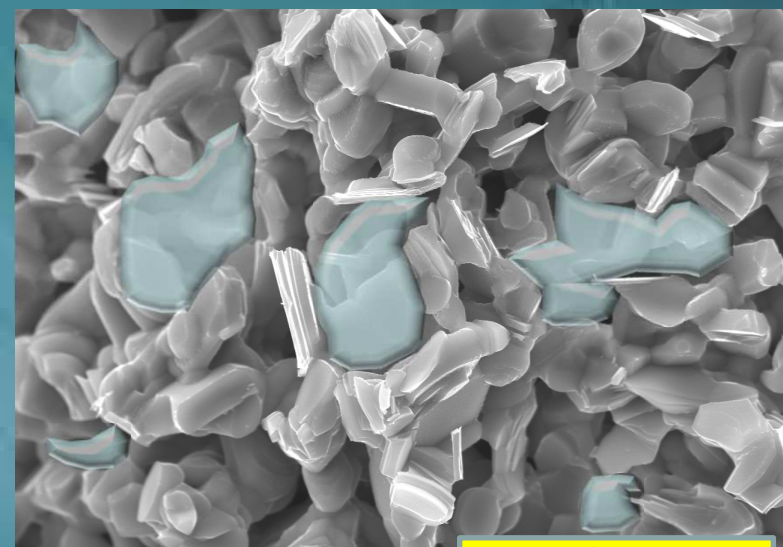
A. C. Masset, C. Michel, A. Maignan, M. Hervieu, O. Toulemonde, F. Studer, B. Raveau and J. Hejtmanek, **Phys. Rev. B**, 2000, 62, 166; Y. Miyazaki, M. Onoda, T. Oku, M. Kikuchi, Y. Ishii, Y. Ono, Y. Morii and T. Kajitani, **J. Phys. Soc. Jpn.**, 2002, 71, 491–497.

High grain anisotropy – low densification



29.06.2 SU-70 15.0kV 13.6mm x500 SE(M)

100 μm



electri SU-70 15.0kV 11.8mm x5.00k SE(M)

10 μm

$\text{Ca}_3\text{Co}_4\text{O}_9$ – redox-promoted composites

$\text{Ca}_3\text{Co}_4\text{O}_9$ powder

+

Co (met.) powder

OX



900°C (2h)

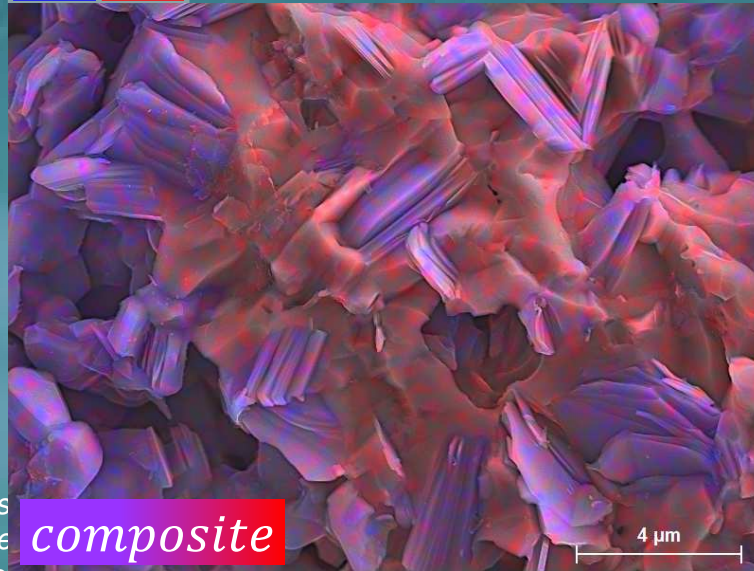
$\text{Ca}_3\text{Co}_4\text{O}_9$ matrix

+

Co_3O_4 filler

composite ceramics

Ca Co



G. Constantinescu, R. Kovalevsky, Redox-promoted composite materials by metallic cobalt

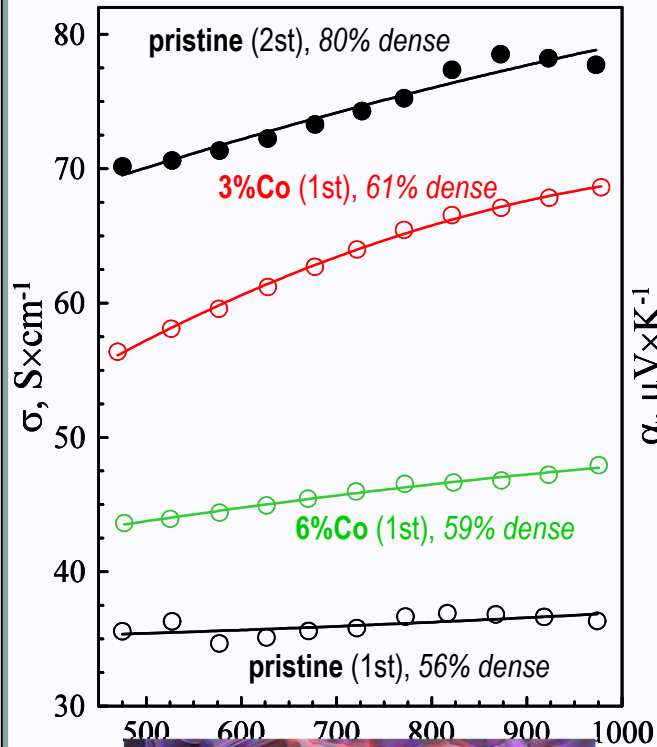
composite

, P. Amirkhizi, J.R. Frade, A.V. Thermal performance in $\text{Ca}_3\text{Co}_4\text{O}_9$

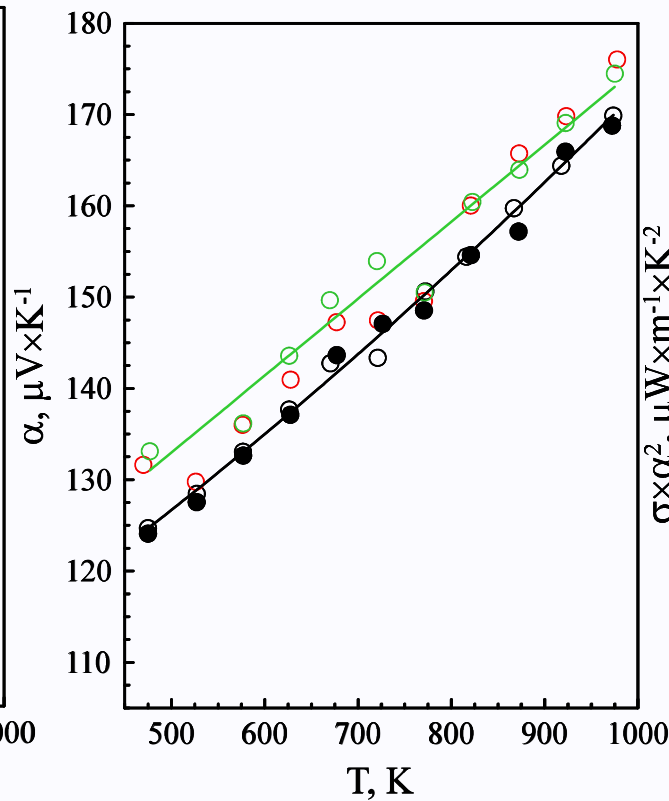
$\text{Ca}_3\text{Co}_4\text{O}_9 + \text{Co}_3\text{O}_4$

Ca₃Co₄O₉ – redox-promoted composites

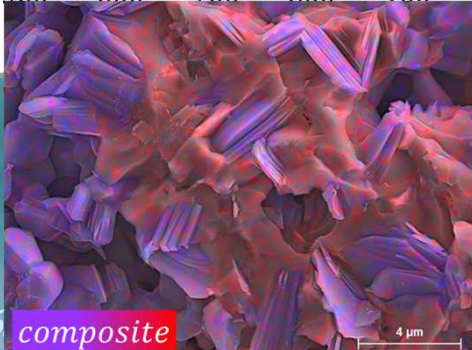
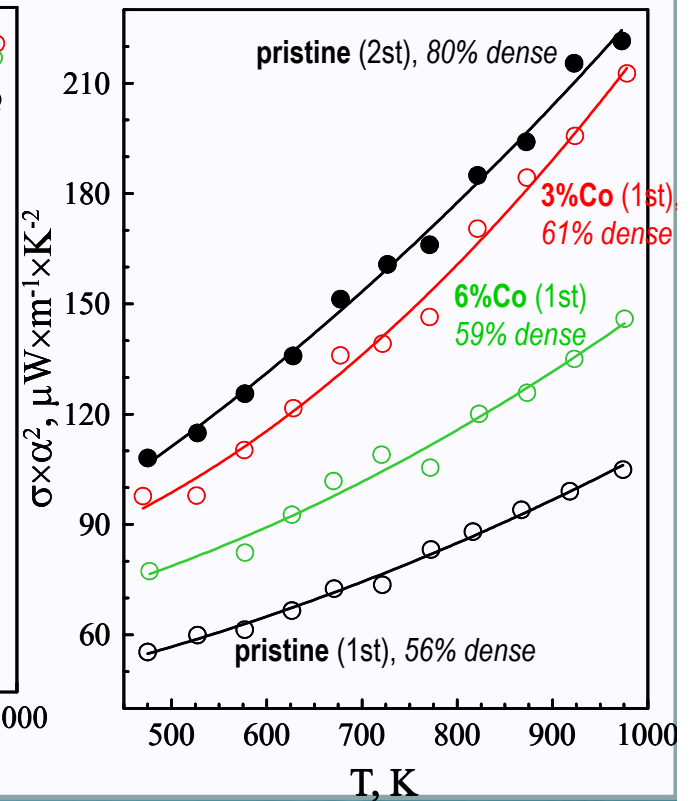
Electrical conductivity



Seebeck coefficient

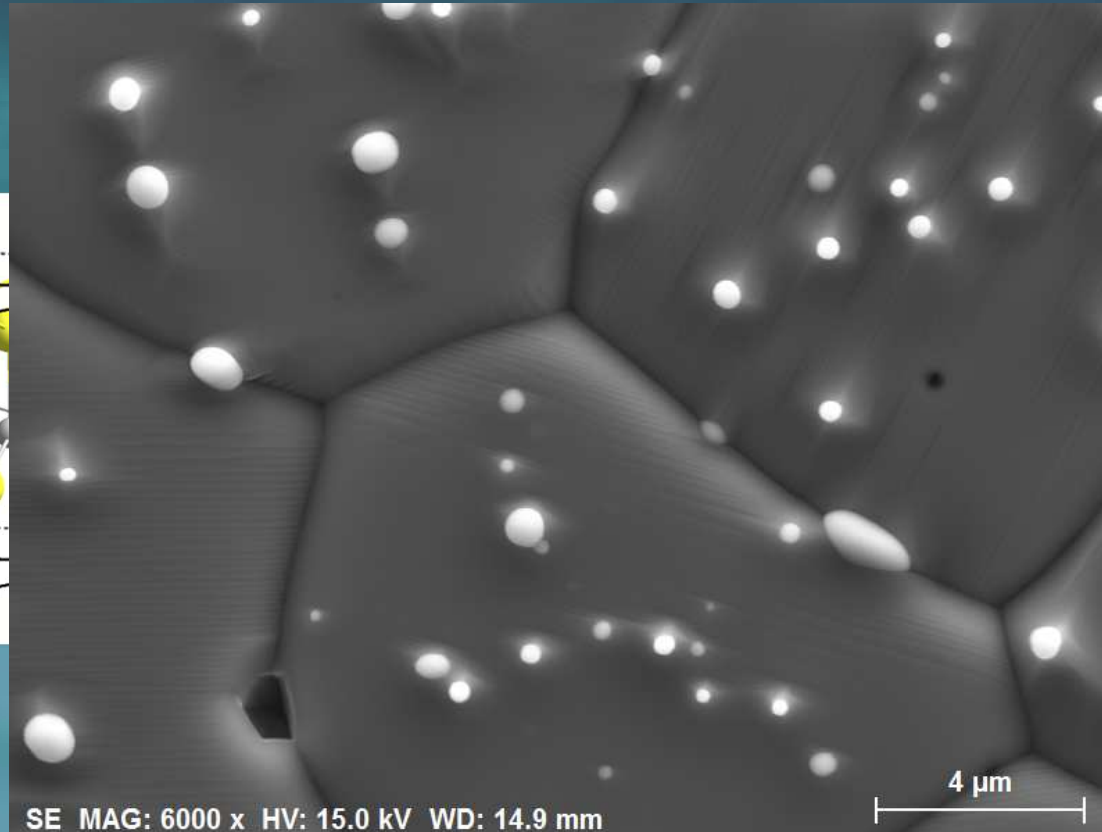
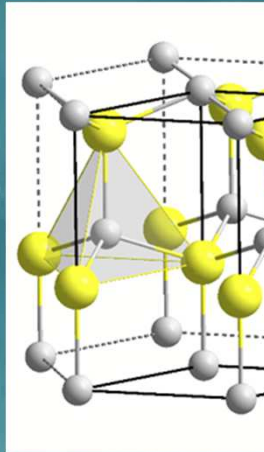


Power factor



Antonescu, A.R. Sarabando, Sh. Rasekh, D. Lopes, S. Sergijenko, P. Amirkhizi, J.R. Frade, A.V. *et al.*, Redox-promoted tailoring of the high-temperature electrical performance in Ca₃Co₄O₉ by metallic cobalt addition, *Materials*, 2020, 13, p. 1060.

ZnO – self-organization in composites

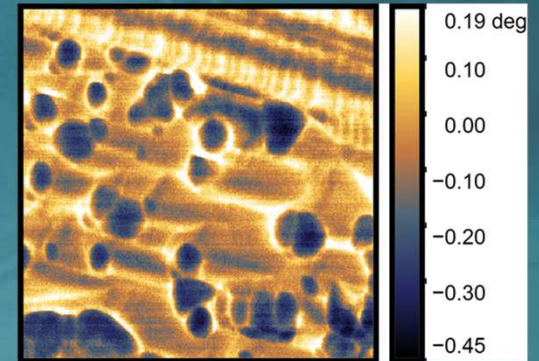
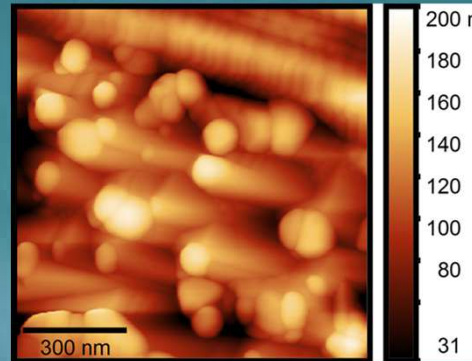
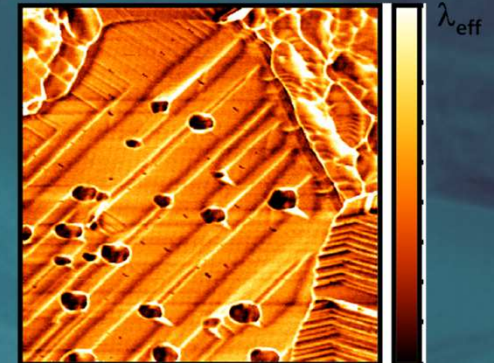
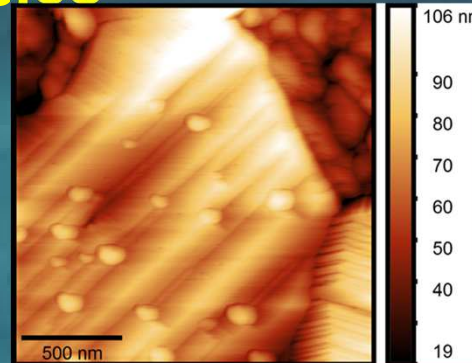
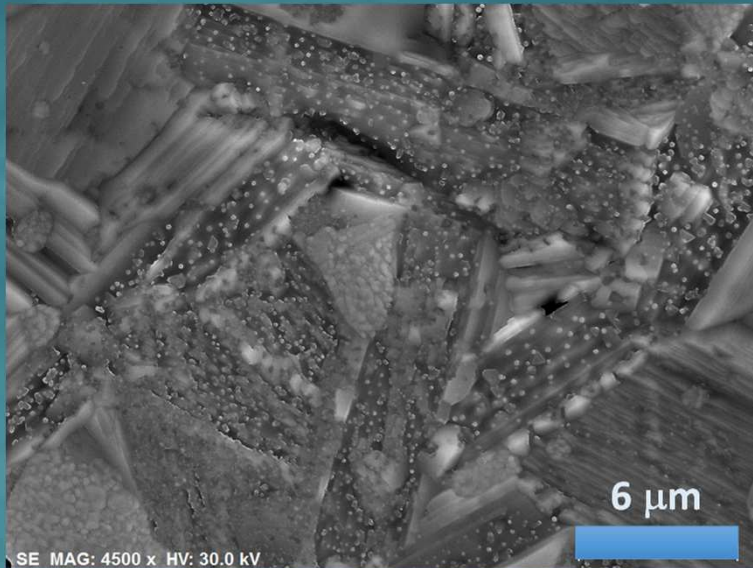


Applications:
(activity, ...)
ductivity

Nanocomposite formed by an addition of external nanoparticles

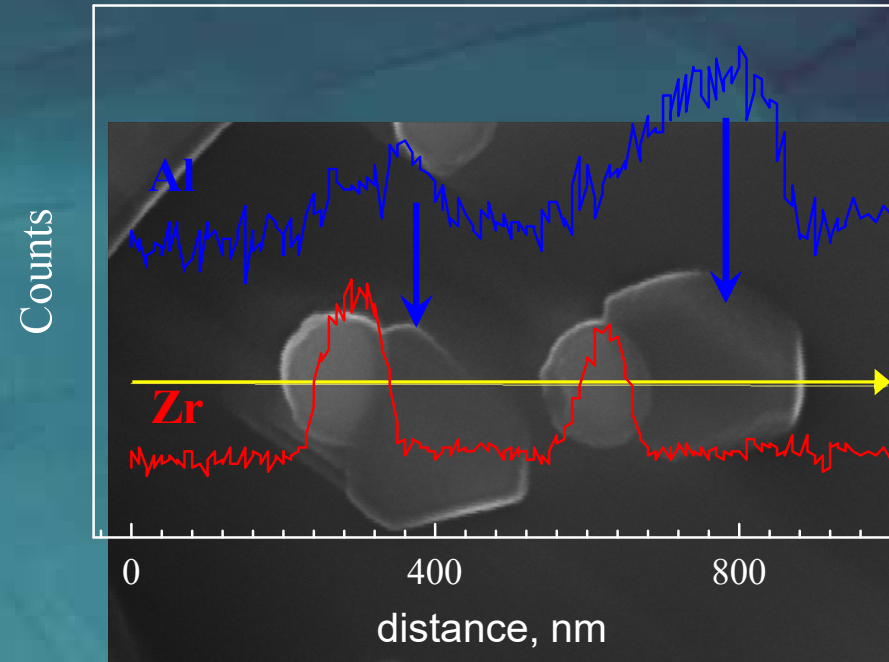
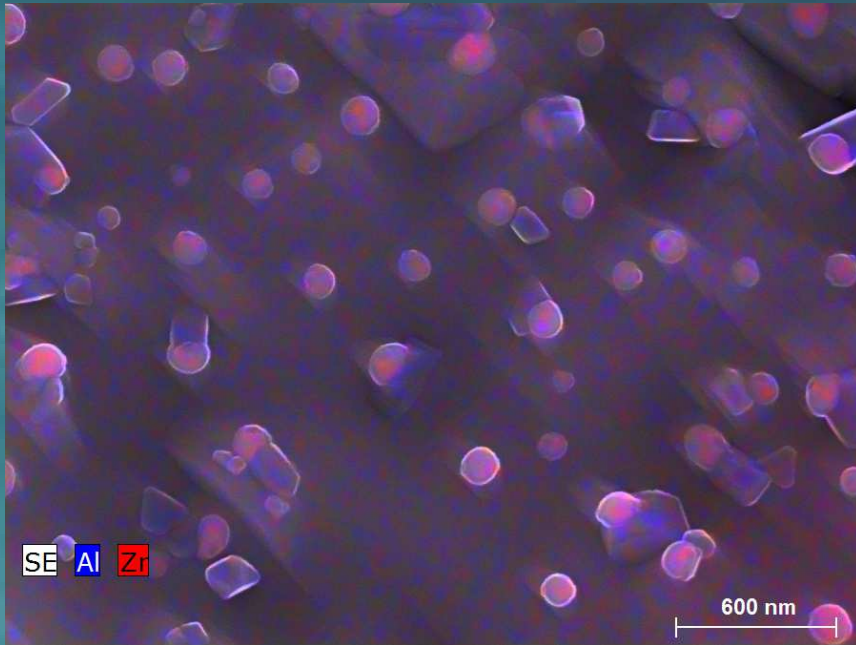
ZnO – self-organization in composites

Zn(Al)O + ZrO₂ nanoparticles



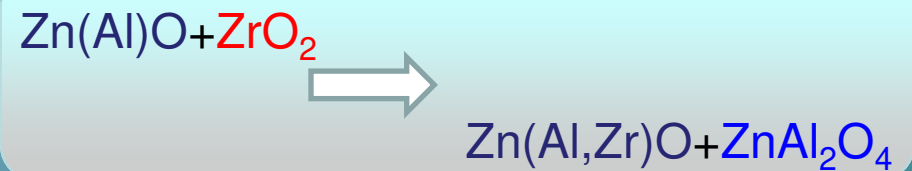
K.V. Zakharchuk, M. Widenmeyer, D.O. Alikin, W. Xie, S. Populoh, S.M. Mikhalev, A. Tselev, J.R. Frade, A. Weidenkaff, A.V. Kovalevsky, A self-forming nanocomposite concept for ZnO-based thermoelectrics, *J. Mater. Chem. A*, 2018, vol. 6, pp.13386-13396.

ZnO – self-organization in composites

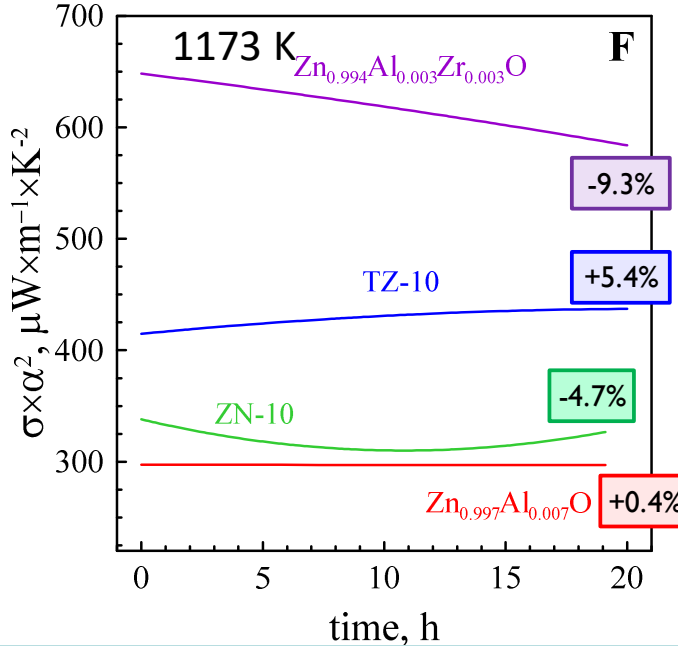
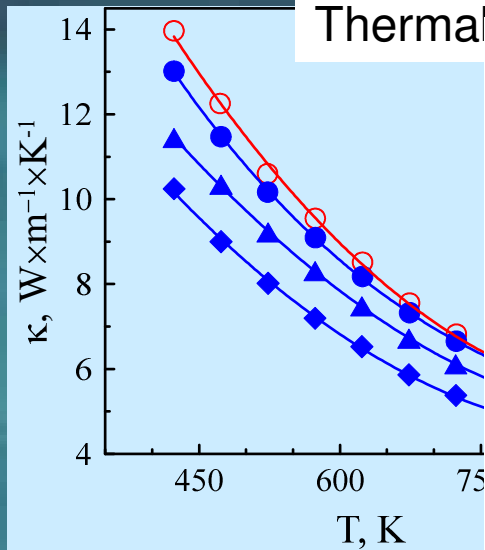


K.V. Zakharchuk, M. Widenmeyer, D.O. Alikin, W. Xie, S. Populoh, S.M. Mikhalev, A. Tselev, J.R. Frade, A. Weidenkaff, A.V. Kovalevsky, A self-forming nanocomposite concept for ZnO-based thermoelectrics, *J. Mater. Chem. A*, 2018, vol. 6, pp.13386-13396.

Self-forming composite....

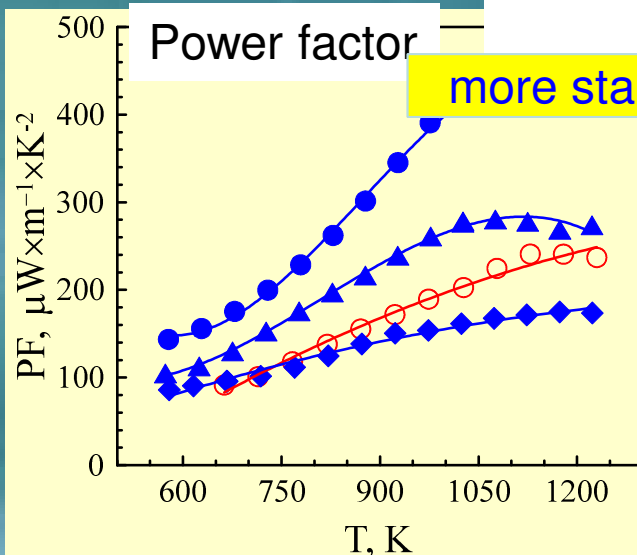


ZnO – self-organization in composites

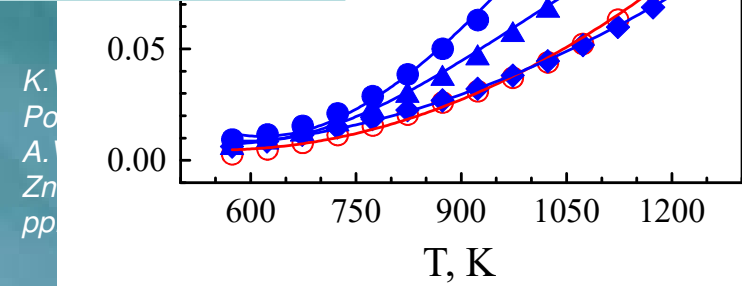


$\text{Zn}_{0.997}\text{Al}_{0.007}\text{O}$ - matrix
 $\text{Zn}_{0.994}\text{Al}_{0.003}\text{Zr}_{0.003}\text{O}$ nanocomposite
 $\text{Zn}_{0.997}\text{Al}_{0.007}\text{O}$ nanocomposite
 $\text{Zn}_{0.994}\text{Al}_{0.003}\text{Zr}_{0.003}\text{O}$ nanocomposite

overall performance - ZT



more stable electrical performance



Xie, S.
 J. Appl. Phys., vol. 6,

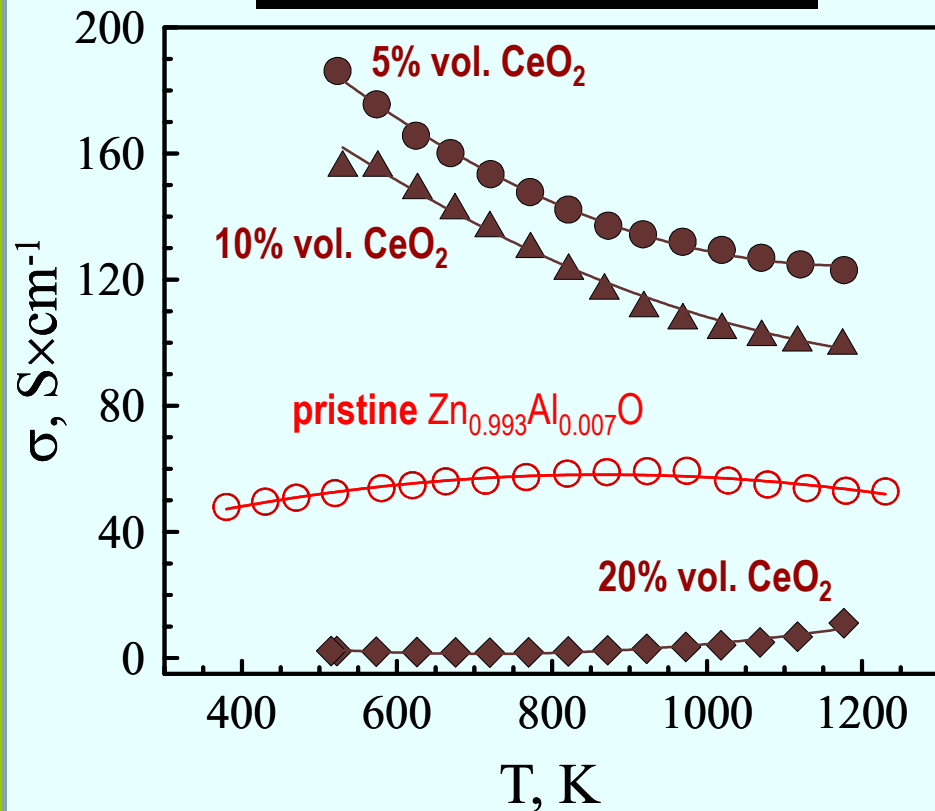
Performance improvement mainly due to electrical properties...

ZnO – self-organization in composites

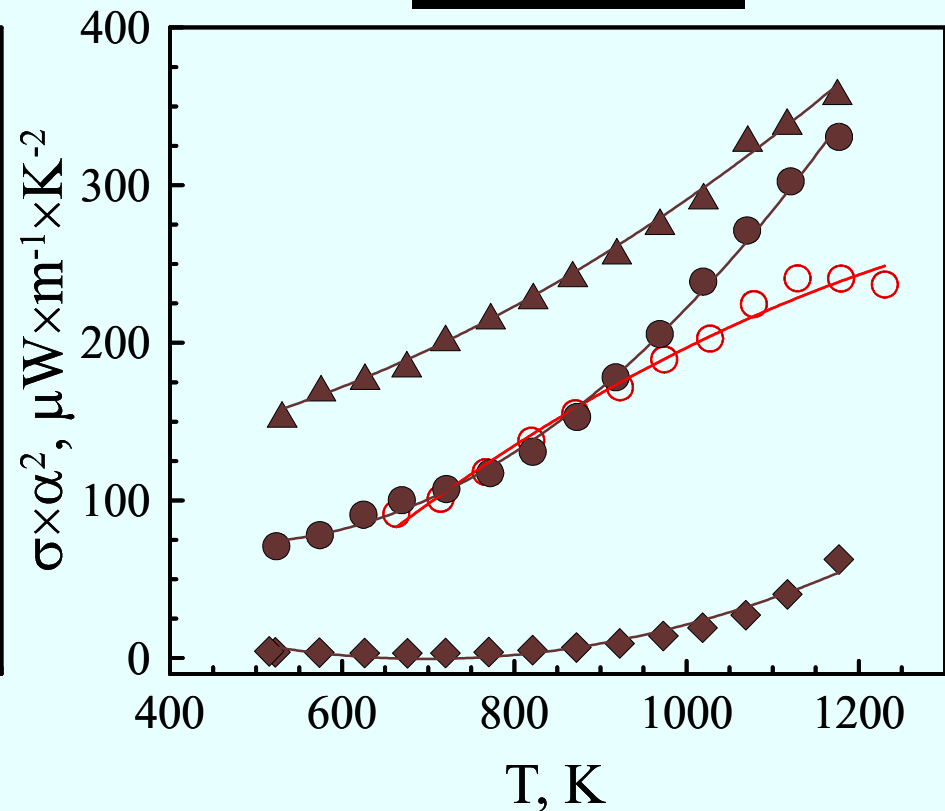
Zn(Al)O + CeO₂ nanoparticles

Mixing and high-temperature sintering

Electrical conductivity



Power factor

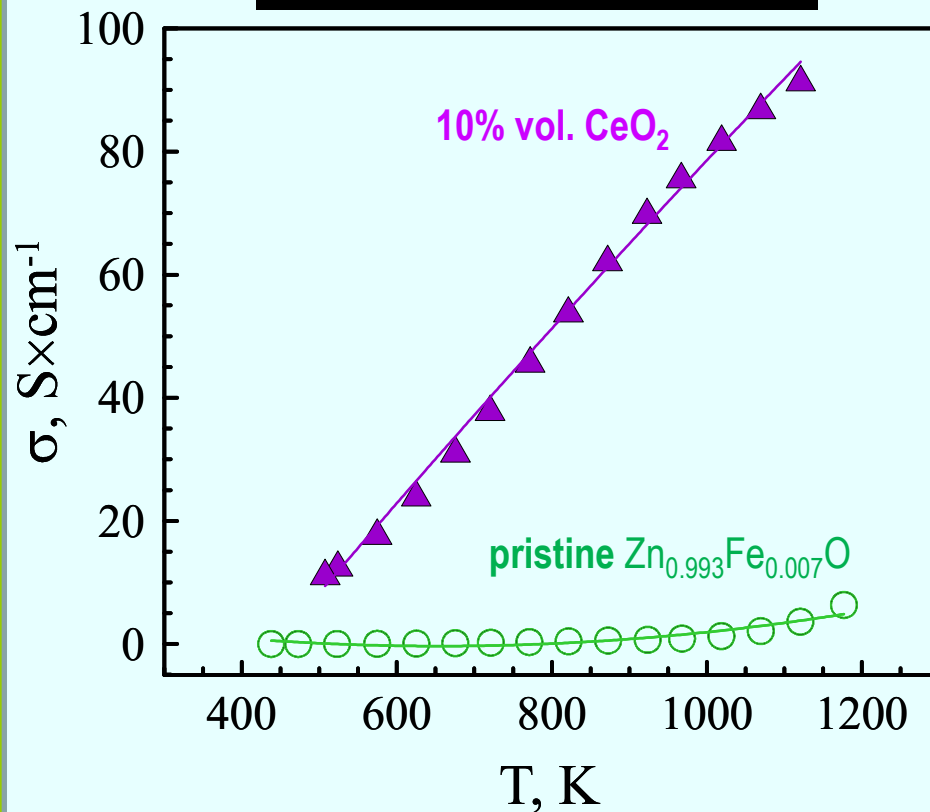


ZnO – self-organization in composites

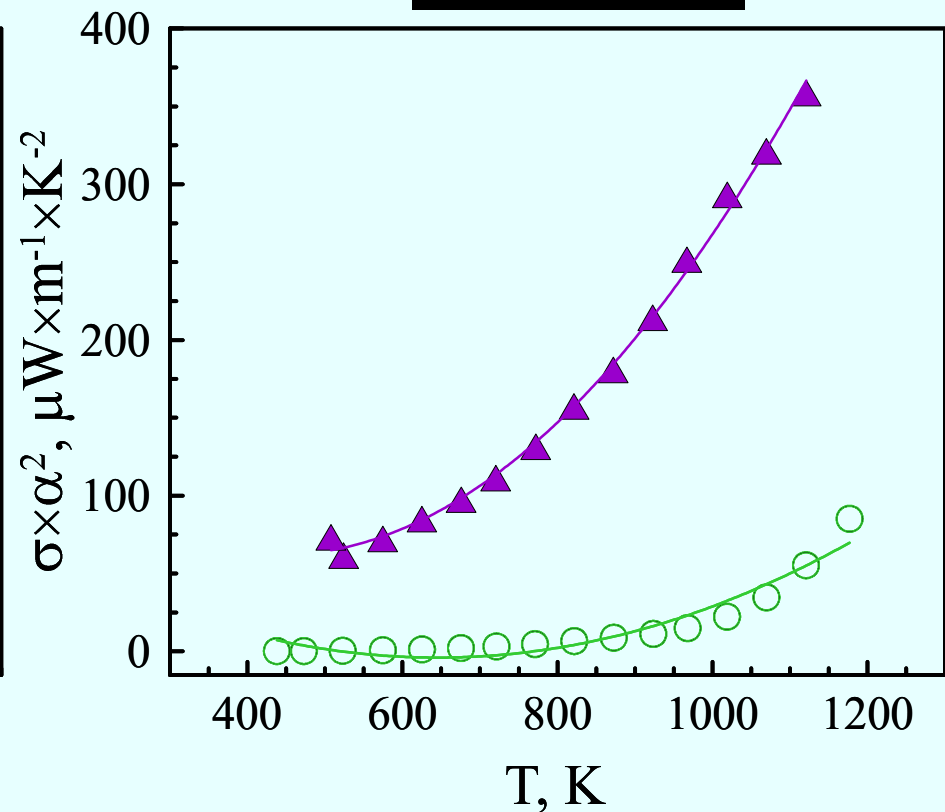
Zn(Fe)O + CeO₂ nanoparticles

Mixing and high-temperature sintering

Electrical conductivity



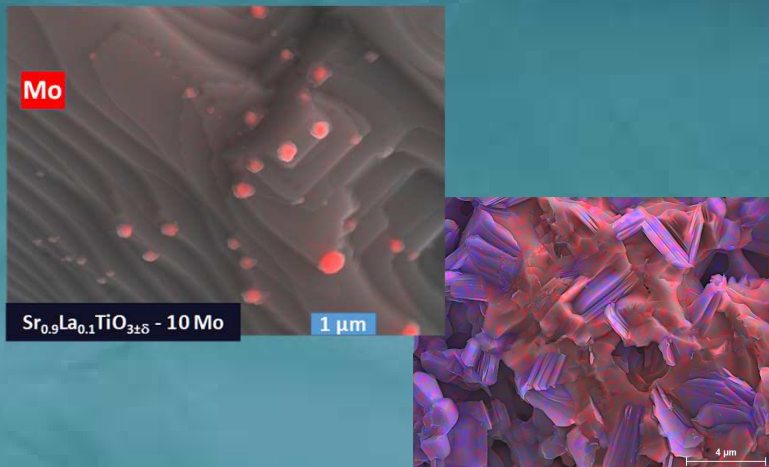
Power factor



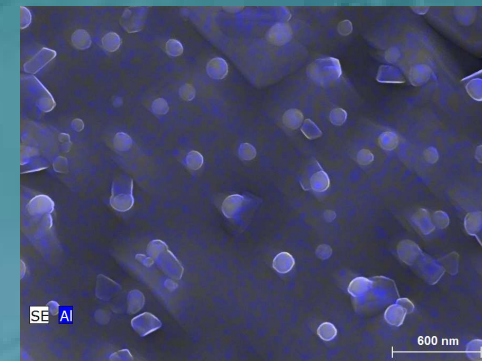
Conclusions

Oxides do offer additional possibilities for designing good thermoelectrics

- **Unique redox properties**



- **Complex behavior on substitution and self-organization**



Acknowledgements

- CICECO – Aveiro Institute of Materials (ref. UIDB/50011/2020 & UIDP/50011/2020)
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