

## Similarity Analysis of Projectile Penetration into Concrete

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### ABSTRACT

A dimensionless model for the depth of penetration (DOP) of a projectile penetrating into a concrete target, based on the similarity theory involving intermediate asymptotics, complete similarity, and incomplete similarity is presented. The calculated numerical results are in good agreement with previous experimental data, including two sets of full-scale and twenty-four sets of sub-scale penetration of non-deformable projectiles into concrete targets. Moreover, compared with several empirical and semi-empirical DOP models, the new model is applicable within a relatively broader range, including the penetration of both sub-scale and full-scale projectiles. For the limitations of the validity, dimensionless parameters  $\Pi_3 = \phi/\phi$  larger than 12,  $\Pi_4 = (\phi^3 f_c)/(Mv_0^2)$  smaller than 0.1, and the initial impact velocity of the projectile less than about 900 m/s to 1000 m/s are necessary for the model.

**Keyword:** Similarity theory; Intermediate asymptotics; Complete similarity; Incomplete similarity; Non-deformable projectile; Concrete target

### NOMENCLATURE

$v_0$	Initial impact velocity
$M$	Projectile mass
$E$	Modulus of elasticity
$\mu$	Poisson ratio
$\phi$	Projectile shank diameter
$\phi_{in}$	Inner cavity diameter
$\phi_t$	Target diameter
$l$	Projectile shank length
$l_{in}$	Inner cavity shank length
$V$	Projectile volume
$V_{in}$	Inner cavity volume
$\rho_p$	Projectile density
$\rho_t$	Target density
$H$	Target thickness
$P$	Depth of penetration
$S$	Empirical coefficient
$A$	Projectile shank cross sectional area
$\psi$	Caliber-radius-head
$f_c$	Concrete unconfined compressive strength
$F$ and $F_i$	Some unknown function ( $i=1, 2, 3, \dots$ )
$\alpha, \alpha_i, \beta_i$ and $\gamma$	Some undetermined constants ( $i=1, 2, 3, \dots$ )

### 1. INTRODUCTION

Projectile penetration into the concrete targets has received much attention in the field of weapon design and civil engineering for a long time<sup>1</sup>. Research on such a problem has also been conducted over many years<sup>2,3</sup>, which includes mainly three approaches, i.e., experimental study, theoretical analysis and numerical simulation. Among those, the experimental study on developing empirical models for engineering applications has played a very important role<sup>4-7</sup>, because of the difficulties

in both the theoretical analysis and the numerical simulation due to the complexity of the dynamic constitutive behaviours of materials. Over the past decades, many empirical or semi-empirical DOP models for the projectile penetration into various materials have been opened<sup>8-12</sup>. Young<sup>13</sup> proposed an empirical DOP model based on a number of experimental data for the penetration of full-scale projectiles at sub ordnance and ordnance velocities into quasi-brittle materials such as concrete, rock and soil; Forrestal and his colleagues<sup>14-16</sup> also presented an semi-empirical DOP formula for an ogival-nosed projectile penetrating into concrete targets, based on the spherical cavity-expansion theory and their experimental data of sub-scale projectiles. Li & Chen<sup>17</sup> developed again a semi-empirical DOP formula available for the penetration of sub-scale projectiles by using dimensional analysis, in which an impact function and a geometry function are introduced for the first time. In addition, there are still some other empirical DOP models<sup>2,5,18</sup>. However, calculated results from all these existing models are usually not so consistent with each other, which makes it difficult to estimate their practical engineering applications. Meanwhile, there seems not yet a relatively general DOP formula applicable for both the sub-scale and the full-scale projectiles. So that a relatively general DOP model is expected urgently.

This study therefore focuses on developing a more general DOP model for projectile penetration into concrete, and based on the similarity theory involving intermediate asymptotics, complete similarity, and incomplete similarity, a new dimensionless DOP model is proposed.

### 2. SIMILARITY ANALYSIS

For a projectile penetrating into a concrete target, its DOP  $P$  depends on the initial impact velocity  $v_0$  and several other

physical and geometric properties of both the projectile and the target, which can be expressed qualitatively as

$$P = f(v_0, M, E, \mu, \phi, l, V, V_{in}, H, \phi_t, f_c, \rho_t, E_t, \mu_t) \quad (1)$$

where  $M$ ,  $\phi$ ,  $l$ ,  $V$ ,  $E$  and  $\mu$  are the mass, shank diameter, length, volume, modulus of elasticity, and Poisson ratio of the projectile, respectively;  $V_{in}$  is the volume of the inner cavity of the projectile, which may be filled with the shaped charge;  $H$ ,  $\phi_t$ ,  $f_c$ ,  $\rho_t$ ,  $E_t$ , and  $\mu_t$  are the thickness, diameter, unconfined compressive strength, bulk density, Young's modulus and Poisson's ratio of the concrete target, respectively.

For penetration of non-deformable projectiles at sub ordnance or ordnance velocity into concrete targets, it is found experimentally that the influence of both modulus of elasticity and Poisson ratio of the projectile<sup>19</sup> as well as of the target<sup>20,21</sup> on the DOP can be neglected. In addition, most DOP models<sup>10</sup> appear independent on  $\rho_t$ . For the penetration into concrete targets, the density of the concrete varies over a narrow range, and the density of the projectile  $\rho_p$  could be determined by its mass  $M$  and volume  $V$ , which is why both  $\rho_t$  and  $\rho_p$  are left out of consideration in this analysis. Additionally, the omitted parameters will prove to be reasonable by the calculation in Section 3. As a result, one can re-write Eqn. (1) into

$$P = f(v_0, M, \phi, V, V_{in}, l, H, \phi_t, f_c) \quad (2)$$

In the MLT (mass, length, time) class of systems of units, the dimension of each quantity involved in Eqn. (2) is, respectively,

$$\begin{aligned} [P] = [\phi] = [l] = [H] = [\phi_t] &= L, & [v_0] &= \frac{L}{T} \\ [M] = M, & [V] = [V_{in}] = L^3, & [f_c] &= \frac{M}{T^2 L} \end{aligned} \quad (3)$$

It is straight forward to verify that the dimensions of  $v_0$ ,  $M$  and  $\phi$  are independent. Taking  $v_0$ ,  $M$  and  $\phi$  as the governing parameters, one has

$$\begin{aligned} [P] = [l] = [H] = [\phi_t] &= [\phi] \\ [V] = [V_{in}] = [\phi]^3, & [f_c] = [M][v_0]^2 / [\phi]^3 \end{aligned} \quad (4)$$

By the Buckingham Pi theorem, Eqn. (4) can be written into the following dimensionless form

$$\Pi = F(\Pi_1, \Pi_2, \Pi_3, \Pi_4, \Pi_5, \Pi_6) \quad (5)$$

where  $F$  is an arbitrary function, and

$$\begin{aligned} \Pi &= \frac{P}{\phi}, & \Pi_1 &= \frac{l}{\phi}, & \Pi_2 &= \frac{H}{\phi}, & \Pi_3 &= \frac{\phi_t}{\phi} \\ \Pi_4 &= \frac{\phi^3 f_c}{M v_0^2}, & \Pi_5 &= \frac{V}{\phi^3}, & \Pi_6 &= \frac{V_{in}}{\phi^3} \end{aligned} \quad (6)$$

Substituting Eqn. (6) into Eqn. (5), there is

$$\frac{P}{\phi} = F\left(\frac{l}{\phi}, \frac{H}{\phi}, \frac{\phi_t}{\phi}, \frac{\phi^3 f_c}{M v_0^2}, \frac{V}{\phi^3}, \frac{V_{in}}{\phi^3}\right) \quad (7)$$

There exists now six dimensionless arguments in Eqn. (5) or Eqn. (7), which can be simplified further by using intermediate asymptotics, complete similarity, and incomplete similarity<sup>22,23</sup>.

Firstly, consider the parameter  $\Pi_2$ . When the other dimensionless parameters remain constant, the DOP will be a non-zero finite value as  $H \rightarrow \infty$ , i.e., the limits of  $\Pi$  are finite

and non-zero at  $\Pi_2 \rightarrow \infty$ . That is, for a semi-infinite target with sufficiently large  $\Pi_2$ , there is complete similarity or similarity of the first kind in the parameter  $\Pi_2$ . Therefore, for a semi-infinite target, the parameter  $\Pi_2$  in Eqn. (5) can be excluded, and hence Eqn. (5) becomes

$$\Pi = \alpha_1 F_1(\Pi_1, \Pi_3, \Pi_4, \Pi_5, \Pi_6) \quad (8)$$

where  $\alpha_1$  is a constant coefficient and  $F_1$  is another arbitrary function different from the arbitrary function  $F$ .

Next, according to Fig. 3 in the work by Frew & Forrestal<sup>24</sup>, *et al.* there exists negligible change in the DOP as  $\phi_t/\phi$  increases from 12 up to 24, which makes it reasonable to infer that  $\Pi$  tends to a non-zero finite value as  $\Pi_3 \rightarrow \infty$ . In other words, for sufficiently large  $\Pi_3$ , there exists complete similarity in the parameter  $\Pi_3$ . Similar to the aforementioned procedure, the dimensionless argument  $\Pi_3$  in Eqn. (8) can also be excluded, and hence Eqn. (8) reaches to

$$\Pi = \alpha_1 \alpha_2 F_2(\Pi_1, \Pi_4, \Pi_5, \Pi_6) \quad (9)$$

where  $\alpha_2$  is also a constant coefficient and  $F_2$  is an arbitrary function different from both  $F$  and  $F_1$ .

Thirdly, when the length of the projectile tends to infinite, i.e.,  $l \rightarrow \infty$ , or  $\Pi_1 \rightarrow \infty$ , the bulk density of the projectile  $\rho_p$  will tend to infinitesimal, and thus the DOP should also tend to infinitesimal, that is,  $\Pi \rightarrow 0$ . Therefore, for sufficiently large  $\Pi_1$ , there is the first type of incomplete similarity in the parameter  $\Pi_1$ , and then Eqn. (9) can be further written in the following simplified form

$$\Pi = \alpha_1 \alpha_2 \Pi_1^{\beta_1} F_3(\Pi_4, \Pi_5, \Pi_6) \quad (10)$$

where  $\beta_1$  is an undetermined negative constant exponent and  $F_3$  is an arbitrary function.

Finally, for the parameter  $\Pi_4$ , it is straightforward to understand that  $P \rightarrow \infty$  when  $f_c \rightarrow 0$  (which implies that the resistance of projectile penetration vanishes), i.e.,  $\Pi \rightarrow \infty$  when  $\Pi_4 \rightarrow 0$ . Thus, for sufficiently small  $\Pi_4$ , there is the first type of incomplete similarity in the parameter  $\Pi_4$ , and Eqn. (10) becomes

$$\Pi = \alpha_1 \alpha_2 \Pi_1^{\beta_1} \Pi_4^{\beta_2} F_4(\Pi_5, \Pi_6) \quad (11)$$

where  $\beta_2$  is another undetermined negative constant exponent and  $F_4$  is an arbitrary function.

Moreover, when  $\Pi_5 \rightarrow \infty$ ,  $\Pi$  does not converge to any limit. Actually, we have here the second type of incomplete similarity as  $\Pi_5 \rightarrow \infty$ . Then, Eqn. (11) could be rewritten in the following form

$$\Pi = \alpha_1 \alpha_2 \Pi_1^{\beta_1} \cdot \Pi_4^{\beta_2} \cdot \Pi_5^{\beta_3} \cdot F_5(\Pi_6 / \Pi_5) \quad (12)$$

where  $\beta_3$  is an undetermined constant exponent, and  $F_5$  is an arbitrary function, which will be determined by using a numerical fitting approach. To this end, Eqn. (12) is assumed as in the following form

$$\Pi = \Pi_1^{\beta_1} \cdot \Pi_4^{\beta_2} \cdot \Pi_5^{\beta_3} \cdot \left[ \alpha (\Pi_6 / \Pi_5)^{\beta_4} + \gamma \right] \quad (13)$$

where  $\alpha$  and  $\gamma$  are constant coefficients,  $\beta_4$  are undetermined constant exponents.

To determine the values of the six constants  $\alpha$ ,  $\beta_1$ ,  $\beta_2$ ,  $\beta_3$ ,  $\beta_4$  and  $\gamma$  in the new penetration model, Eqn. (13), the numerical fitting technique together with six sets (two full-scale and four

previous sub-scale) of experimental data<sup>14</sup> of non-deformable projectile penetration into concrete target has been developed, which bases on the data analysis software of Origin. For the numerical fitting, begin with fitting the data of  $\Pi_1$ , and  $\Pi_4$  for  $\Pi$ , obtaining

$$\beta_1 = -0.53, \quad \beta_2 = -0.67 \quad (14)$$

Then, fitting the data of  $\Pi_5$ , and  $\Pi_6$  for  $\Pi/(\Pi_1^{\beta_1} \Pi_4^{\beta_2})$  yields

$$\alpha = 0.08, \quad \beta_3 = 1.94, \quad \beta_4 = 1.37, \quad \gamma = 0.03 \quad (15)$$

wherein data of the necessary parameters are listed in Table 1,  $l_{in}$  and  $\phi_{in}$  are the shank length and diameter of the inner cavity of the projectile, the two full-scale ones are denoted as Set 1 and Set 2, and the sub-scale ones are denoted as Set 3– Set 6<sup>14</sup>, respectively. The shank volume of the inner cavity of the projectile  $V_{in}$  could be approximately evaluated by  $V_{in} = \pi l_{in} \phi_{in}^2 / 4$ . Substituting Eqns. (14) and (15) into Eqn. (13) reaches the new DOP empirical formula as follows

$$\Pi = \Pi_1^{-0.53} \Pi_4^{-0.67} \Pi_5^{1.94} \left[ 0.08 \cdot (\Pi_6 / \Pi_5)^{1.37} + 0.03 \right] \quad (16)$$

or, substituting Eqn. (6) into Eqn. (16) reads in the form of the ratio of the DOP to the diameter of the projectile, as

$$\frac{P}{\phi} = \left[ 0.03 + 0.08 \cdot (V_{in} / V)^{1.37} \right] V^{1.94} l^{-0.53} \phi^{-7.3} (M v_0^2 / f_c)^{0.67} \quad (17)$$

Note that, the influence of the shaped charge on DOP could be approximately quantified by filling it into the inner cavity of the projectile  $V_{in}$ .

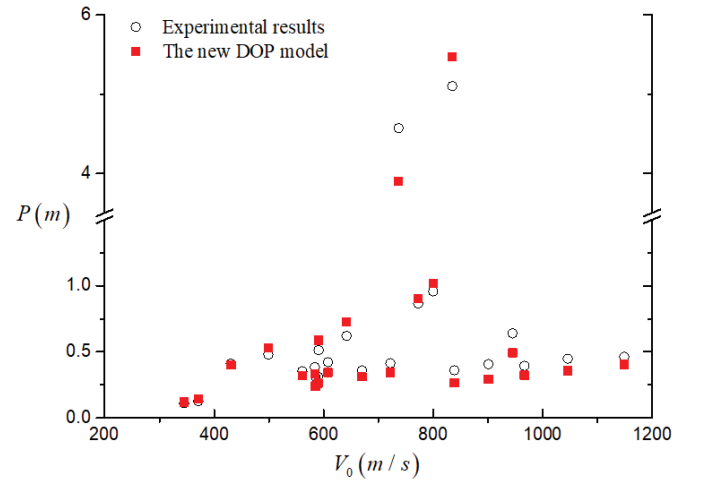
Necessarily, the new model should satisfy all conditions for the application of similarity analysis. For the first type of incomplete similarity in the parameter  $\Pi_1$ , complete similarity or similarity of the first kind in the parameter  $\Pi_2$  and  $\Pi_3$ , and the second type of incomplete similarity in the parameter  $\Pi_5$ , parameters  $\Pi_1$ ,  $\Pi_2$ ,  $\Pi_3$ , and  $\Pi_5$  should be sufficiently large. For example, according to Barenblatt<sup>22,23</sup>,  $\Pi$  should converge sufficiently rapidly to a limit as  $\Pi_1$ ,  $\Pi_2$ ,  $\Pi_3$ , and  $\Pi_5$  tend to infinity, that is, for  $\Pi_1 = l/\phi$ ,  $\Pi_2 = H/\phi$ ,  $\Pi_3 = \phi_l/\phi$ , and  $\Pi_5 = V/\phi^3$  larger than 10,  $\Pi$  will assume values sufficiently close to that limit. Generally, to eliminate the boundary effect on the penetration, the thickness of the target  $H$  is limited to be semi-infinite, while according to Frew<sup>22</sup>,  $\Pi_3$  should be larger than 12. For the first type of incomplete similarity in the parameter  $\Pi_4$  should be sufficiently small. For example, Barenblatt considers  $\Pi_4 = (\phi^3 f_c) / (M v_0^2)$  should be smaller than 0.1<sup>22,23</sup>, which proves to be reasonable by the calculation from Section 3.

**Table 1. Parameters in the experiments**

Sets	$v_0$ (m/s)	$M$ (kg)	$\phi$ (mm)	$\phi_{in}$ (mm)	$l$ (mm)	$l_{in}$ (mm)	$f_c$ (MPa)	$P_e$ (m)
1	737	101	153	106	812	812	30	4.57
2	835	81	140	100	849	849	30	5.1
3	499	0.912	26.9	10.1	206.8	201.7	33.5	0.48
4	584	0.898	26.9	10.1	206.8	201.7	91	0.384
5	371	0.064	12.92	6.35	67.5	50.8	14	0.127
6	345	0.064	12.92	6.35	63.1	50.8	14	0.111

### 3. NUMERICAL RESULTS

To certify the universality of the new empirical DOP formula, Eqn. (16) or Eqn. (17), another twenty sets of previous sub-scale experimental data (Set 7– Set 26) for the DOP<sup>14,25</sup> have also been calculated. Denote the relative-error between the calculated results of the new DOP formula  $P$  and the experimental data  $P_e$  by  $R = (P - P_e) / P_e$ . The numerical results of the relative-errors under different impact velocities are as listed in Table 2. It can be seen that for most experimental data except for a few individual data, predictions of Eqn. (16) or Eqn. (17) are in good agreement with the experimental data, which remain the relative-errors generally less than 20 per cent. In general, the experimental data are difficult to be fitted into just one curve because of their scattering. Therefore, the range of relative error of this model is proposed as about 20 per cent, when taken the total data results into account.



**Figure 1. Comparison between the calculated numerical results and the experimental data.**

For clarity, both the calculated results from the new DOP formula and the experimental data are as shown in Fig. 1, which also displays the agreement.

As comparison with the new DOP model, five well-known empirical formulas for the DOP are discussed briefly in the following.

Based on the extensive wartime penetration tests and previous research, Young<sup>13</sup> developed empirically the Young/Sandia penetration equation (Young's formula) for concrete targets, as

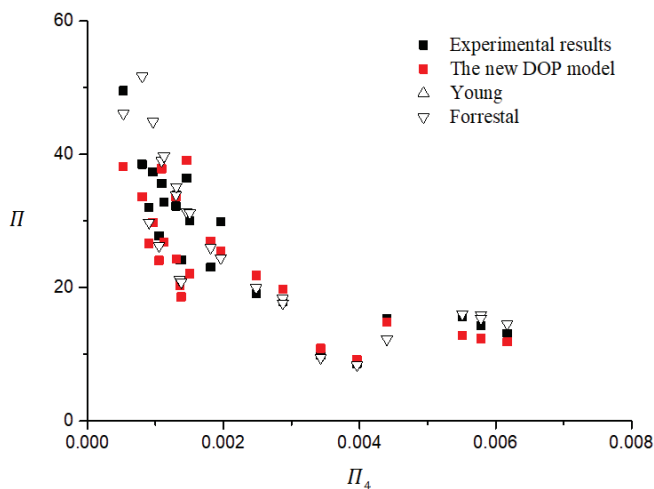
$$P = \begin{cases} 0.008SN(M/A)^{0.7} \ln(1 + 2.15v_0^2 10^{-4}), & v < 61\text{m/s} \\ 0.000018SN(M/A)^{0.7}(v_0 - 30.5), & v > 61\text{m/s} \end{cases} \quad (18)$$

where the projectile has cross sectional area of the shank  $A$ , caliber-radius-head  $\psi$ , and nose performance coefficient  $N$ , which takes the form  $N = 0.18(\psi - 0.25)^{0.5} + 0.56$ , and the target has the index of penetrability  $S$ , which is an empirical coefficient and usually equal to 0.9. Equation (18) may not be applicable when  $M < 5$  kg. As shown in Table 2 and Fig. 2, in the full-scale experiments, Young's formula predicts acceptable DOP compared with the experimental data. However, Young's formula is not applicable for

**Table 2. The relative-error R between the experimental data and predictions**

Formula sets	M (kg)	v <sub>0</sub> (m/s)	Eqn. (19) (%)	Young (%)	Forrestal (%)	Li-Chen (%)	ACE (%)	BRL (%)
1	101	737	-14.7	-16.9	-18.3	-32.3	-17.7	2.6
2	81	835	7.2	-21.4	-13.9	-27.7	-16.8	2.1
3	0.912	499	10.8	0.4	2.7	-15.4	-15.9	13.5
4	0.898	584	-13.4	46.3	11.2	-13.3	-19.6	4.5
5	0.064	371	10.8	-13.5	-4.1	-19.6	-15.7	17.5
6	0.064	345	6.7	-2.0	-3.0	-22.2	-12.9	22.1
7	0.901	591	14.4	11.2	4.6	-1.1	-8.8	20.1
8	0.901	773	4.4	-12.7	5.4	-0.9	-15.6	7.3
9	0.904	800	6.2	-18.0	9.5	-0.5	-15.2	7.4
10	0.907	431	-2.8	-0.3	-19.9	-31.1	-25.6	1.7
11	0.905	642	16.8	0.8	12.7	2.2	-8.2	19.8
12	0.907	561	-9.8	53.8	10.8	-11.8	-16.4	9.1
13	0.898	584	-13.4	46.3	7.5	-13.3	-19.6	4.5
14	0.908	608	-18.6	40.2	2.1	-15.3	-23.2	-0.7
15	0.064	371	10.8	--	-3.7	-19.6	-15.7	17.5
16	0.064	590	-16.0	--	-12.5	-17.4	-33.3	-11.3
17	0.064	670	-13.4	--	-5.5	-9.7	-30.2	-8.7
18	0.064	722	-17.0	--	-7.1	-10.8	-32.5	-12.6
19	0.064	945	-23.0	--	-7.0	-10.5	-35.1	-19.1
20	0.064	345	6.7	--	-2.6	-22.2	-12.9	22.1
21	0.064	585	-23.0	--	-13.8	-16.1	-34.1	-12.3
22	0.0685	839	-26.4	-14.8	4.0	3.6	-31.3	-13.4
23	0.0685	901	-28.4	-18.9	3.5	3.9	-32.6	-15.7
24	0.069	967	-18.2	-9.3	20.9	22.0	-22.2	-3.7
25	0.0688	1046	-20.3	-13.7	20.2	21.9	-23.4	-6.2
26	0.0684	1149	-12.7	-8.3	34.2	36.7	-15.1	2.4

Note: The symbol -- denotes empty values.



**Figure 2. Comparison of  $\Pi(\Pi_4)$  relationship between the experimental data and the calculated results (the new DOP model, Young formula, and Forrestal formula).**

penetration of sub-scale projectiles.

Based on their experimental data and dynamic cavity expansion theory, Forrestal and his colleagues have presented another semi-empirical formula<sup>14,15</sup> (Forrestal formula) for an ogive-nosed projectile penetrating into concrete targets in the following form

$$P = \begin{cases} \frac{v_0}{\sqrt{c/M}}, & P < 2\phi \\ \frac{M}{2A\rho_i N} \ln\left(1 + \frac{N\rho_i v_1^2}{Sf_c}\right) + 2\phi, & P > 2\phi \end{cases} \quad (19)$$

where  $S$  is an empirical constant, and for ogive-nose projectiles.

$$N = \frac{8\psi - 1}{24\psi^2}, \quad v_1^2 = \frac{Mv_0^2 - 2A\phi Sf_c}{M + 2A\phi N\rho_i},$$

$$c = \frac{M(v_0^2 - v_1^2)}{4\phi^2} \quad (20)$$

However, it is necessary to determine the empirical constant  $S$  in advance. Moreover, the Forrestal formula seemed more applicable for the sub-scale experiments under the impact velocity  $v_0$  varying from 300 m/s to 900 m/s. As shown in Table 2 and Fig. 2, for  $v_0 > 900$  m/s or full-scale projectiles, significant discrepancies are introduced, which shows why the Forrestal formula is not so applicable in the high-velocity penetration or that with full-scale projectiles.

Li and Chen<sup>16</sup> have further improved the Forrestal formula by presenting a semi-empirical formula (Li-Chen formula), in the form of

$$\frac{P}{\phi} = \begin{cases} \sqrt{\frac{(1 + (k\pi/4N))4k}{(1 + (I/N))\pi}} I, & \frac{P}{\phi} \leq k \\ \frac{2}{\pi} N \ln\left[\frac{1 + (I/N)}{1 + (k\pi/4N)}\right] + k, & \frac{P}{\phi} > k \end{cases} \quad (21)$$

where  $k=2$ , and

$$I = \frac{1}{S} \left( \frac{Mv_0^2}{\phi^3 f_c} \right), \quad N = \frac{1}{N^*} \left( \frac{M}{\rho_i \phi^3} \right) \quad (22)$$

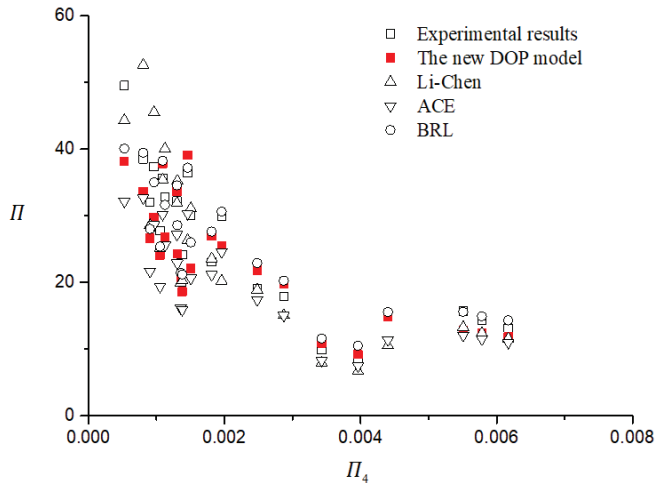
For ogive-nose projectiles,  $N^* = (8\psi - 1)/(24\psi^2)$ . However, although it shows that experimental data on shallow, medium and deep penetration in a broad range of concrete strength, impact velocity and projectile geometry can be uniquely represented by the two dimensionless numbers  $I$  and  $N$ , this formula is applicable in the range basically similar to that of the Forrestal formula.

Based on the experimental data from Ordnance Department of the US Army and the Ballistic Research Laboratory prior to

1943, the Army corps of engineers developed an ACE formula<sup>5</sup> for the DOP, as

$$\frac{P}{\phi} = \frac{3.5 \times 10^{-4}}{\sqrt{f_c}} \left( \frac{M}{\phi^3} \right) \phi^{0.215} v_0^{1.5} + 0.5 \quad (23)$$

As shown in Table 2 and Fig. 3, however, there are some larger relative errors in the calculated results comparing with the sub-scale experimental data. For example, for  $v_0$  varying from 300 m/s to 800 m/s, the relative error scan reach up to approximately more than -30 per cent. In other words, the ACE formula seems applicable only for the penetration experiments of full-scale projectiles.



**Figure 3. Comparison of  $\Pi(\Pi_4)$  relationship between the experimental data and the calculated results (the new DOP model, Li-Chen formula, ACE formula, and BRL formula).**

The Ballistic Research Laboratory have developed formula<sup>2,5,18</sup> (BRL formula) in 1941 to calculate the DOP in concrete impacted by a hard projectile, which takes the form of

$$\frac{P}{\phi} = \frac{1.33 \times 10^{-3}}{\sqrt{f_c}} \left( \frac{M}{\phi^3} \right) \phi^{0.2} v_0^{1.33} \quad (24)$$

As shown in Table 2 and Fig. 3, the calculated results of the BRL formula is in good agreement with the full-scale experimental data. While, in the sub-scale experiments with  $v_0$  less than 400 m/s, the relative-error of the calculated results with the experimental data are approximately 25 per cent.

Compared with the DOP models mentioned-above, the new DOP model presented in this paper appears applicable in the penetration experiments with both the sub-scale and the full-scale projectiles. However, the new model mainly deals with the non-deformable projectile penetration. When the impact velocity of the projectile exceeds 1000m/s, mass abrasion of the projectile, the compressibility of the target medium, and dynamic properties through constitutive relationships become influential, the new model may not keep applicable.

#### 4. CONCLUSIONS

A new dimensionless DOP model of a non-deformable projectile penetrating into concrete targets at normal impact

is developed by similarity analysis involving intermediate asymptotic, complete similarity, and incomplete similarity. Comparing with the well-known empirical or semi-empirical DOP formulas such as the Young, Forrestal, Li-Chen, ACE, and BRL formulas, the newly developed DOP formula will be applicable within a broader range, including the penetration of both full-scale and sub-scale projectiles.

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