

1 Title:

2 **Effect of geometry on the fixation strength of anterior cruciate ligament reconstruction**
3 **using BASHTI technique**

4 Running Title:

5 **Geometric Parameters in BASHTI Technique**

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39 **Abstract**

40 The goal of this study is to investigate the effects of tendon and cannulated drill bit diameter on
41 the strength of the bone and site hold tendon inside (BASHTI) fixation technique for an anterior
42 cruciate ligament (ACL) reconstruction. Bovine digital tendons and Sawbones blocks were used
43 to mimic the ACL reconstruction. Mechanical strength of the specimens was measured using a
44 cyclic loading continued by a single cycle pull-out load until failure to simulate the real post-
45 surgical loading conditions. Finally, failure modes of specimens and ultimate failure load were
46 recorded. The maximum possible tendon surface strain (i.e. tendon compression) for tendon
47 diameters of 6, 7, 8, and 9 mm were 0.73, 0.8, 0.7, and 0.65, respectively. 80% of the specimens
48 with tendon diameter of 6 mm and 20% of specimens with tendon diameter of 7 mm failed on
49 the torn tendon. All samples with larger tendon diameters (i.e. 8 and 9 mm) failed on the fixation
50 slippage. The maximum fixation strength according to the most suitable core bones for 6, 7, 8
51 and 9 mm tendons were 148 ± 47 N (core 9.5 mm), 258 ± 66 N (core 9.5 mm), 386 ± 128 N (core
52 8.5 mm) and 348 ± 146 N (core 8.5 mm), respectively. The mode of tendon failure was
53 significantly influenced by the tendon diameter. Also, an increase in tendon compression (TC)
54 raised the fixation strength for all tendon diameters; however, tendon over compression
55 decreased the fixation strength for the 8 mm tendon group. Finally, an empirical equation was
56 proposed to predict BASHTI fixation strength.

57

58 **Keywords:** BASHTI technique, Geometrical parameters, ACL reconstruction, Fixation strength,
59 Core bone

60

61 **1. Introduction**

62 Anterior cruciate ligament (ACL) is among the most vulnerable ligaments in the human body,
63 especially during sports activities. According to research in England ¹, the rate of ACL damage
64 has increased 12 times from 1997 to 2017. Also, a considerable failure rate (i.e. between 4 and
65 17%) has been reported after the ACL reconstruction ². Conventional ACL reconstruction
66 methods may render some complications, including infections and/or pulmonary embolism ³.
67 Most conventional ACL reconstruction methods usually utilize metallic implants and stabilizers,
68 such as interference screws and endo button ⁴. These methods are criticized due to problems such
69 as the cost of supplying equipment, inflammatory responses ⁵, the infection potential, and the
70 production of germs ⁶⁻⁸.

71 Bone and site hold tendon inside (BASHTI) technique, as an organic and implant-less
72 method, is a new reconstruction method that can reduce the problems associated with
73 conventional fixation methods. In this surgical technique, a specific cannulated drill bit is used to
74 cut and extract the bony core instead of destroying that during the drilling process. The core bone
75 would then be inserted into the same tunnel following the tendon graft insertion. The core bone
76 would be forced into the tunnel using a hammer. BASHTI technique, like other implant-less
77 techniques, is believed to reduce the duration of treatment (i.e. by speeding up the healing
78 process), to decrease the operating costs as no external implant would be used, and to minimize
79 the chance of the post-surgical inflammation ⁹.

80 Press-fit is the most common implant-free ACL reconstruction technique ¹⁰, which utilizes
81 the bone plug attached to a tendon graft that generally is obtained from a patellar site. The bone
82 plug is shaped in the form of the tunnel and is press-fitted into a tibial or femoral tunnel ^{11,12}.
83 Biomechanical studies have shown an acceptable fixation strength when a press-fit method is

84 used ^{13,14}. Also, the results of a 20-year clinical study have shown the effectiveness of this
85 method ¹⁵. However, in this method, the patellar graft tissue is used, and since the bone plug
86 must be used at the two ends of the tendon, this graft tissue has a length limitation. Generally, the
87 two bone plugs are taken either from the femur or the tibia bones, and this can create a side effect
88 and pain on the patient as the harvested site is left empty on the femur and tibia after the
89 operation ^{16,17}. Unlike the press-fit method, the BASHTI technique uses a hamstring tendon as a
90 graft and a core bone harvested from the tunnel. Therefore, the implications with the patellar
91 tendon would be resolved in BASHTI technique.

92 BASHTI technique was first proposed in 2015 ¹⁸. The project initially aimed to compare the
93 mechanical strength of the BASHTI technique with conventional methods such as interference
94 screw as the most common ACL reconstruction technique ¹⁹. Results indicated that no significant
95 difference in the failure force among the BASHTI technique and interference screw method ¹⁸.
96 Furthermore, it was observed that Sawbones blocks (Pacific Research Laboratories, Malmo,
97 Sweden) -which are rigid sanitary foam blocks as an alternative material to the human bone for
98 testing and demonstrating orthopedic implants- with a density of 320 kg/m³ well represented the
99 mechanical properties of the bone in the site of drilling ²⁰. Also, it was found that the most
100 appropriate group of patients in this technique are youth and middle-aged patients ²⁰.
101 Subsequently, Borjali et al ²¹, examined the impact of the sheath on the fixation strength, and it
102 was found that using sheath for core bone resulted in lower friction at the contact zone between
103 the core bone and the tunnel wall. Accordingly, since a lower number of hammer impacts were
104 applied on the core bone, the insertion process was easier, and the damage on the core bone
105 decreased. Recently, Nourani et al. ²² showed that the insertion procedure had a significant

106 impact on the BASHTI fixation strength, and it was recommended to use a cyclical force with a
107 frequency of fewer than 300 beats per minute (BPM) to push the core bone into the tunnel.

108 No studies mentioned above considered the influence of geometrical parameters on the
109 fixation strength of BASHTI technique. This research aimed to address the effects of geometric
110 parameters on the strength of the BASHTI method when used in an ACL reconstruction. As an
111 objective of the study, a series of experiments were performed to understand the importance of
112 the geometrical factors, including tendon and core bone diameters. The ultimate objective was to
113 find out what graft sizes are more appropriate for this technique. Finally, the most suitable drill
114 bit size was recommended in order to improve the efficiency of this technique, and an empirical
115 equation was developed to estimate the BASHTI fixation strength.

116

117 **2. Methods and Materials**

118 **2.1. Sample preparation**

119 Fresh bovine digital flexor and extensor tendons were used to represent the human tissue ¹⁸.
120 Bovine samples were selected from the same race and close age. Bovine hoofs were bought
121 freshly from a licensed butchery. Tendon harvesting from the bovine hoofs was carried out in
122 Biomechanics Lab, Sharif University of Technology, considering Sharif ethical protocols (Fig.
123 1).

124

125 Fig. 1. Harvesting digital tendons (A) from a typical bovine hoof (B)

126

127 After trimming the tendons, the samples were kept in a freezer with adjusted temperature on -
128 20°C. Storing the tendon at a temperature of -20°C for a maximum of 48 hours was shown to
129 have no substantial influence on its mechanical properties²³. The tendons were thawed at room
130 temperature for testing. It was maintained moist using a saline water spray during test²³.

131 The diameters of double-strand (Fig. 2. a) tendons were trimmed to 6, 7, 8, and 9 mm to
132 cover the range of the graft sizes used in ACL reconstruction²⁴. To carefully check the tendon
133 diameter, the looped tendon was passed through a suitable hole of the gauge template (Fig. 2. b).
134 The tendon was trimmed to a smaller size if necessary.

135 The total length of the tendon was controlled after measuring the tendon diameter, so that 30
136 mm of the tendon length was out of the Sawbones surface (Fig. 2. c). This gauge length
137 resembles the size of a typical ACL²³.

138
139 Fig. 2. a. Tendon preparation: double-strand tendon (A), gauge template (B); b. Tendon diameter
140 controlling process; c. Gauge length for tendon

141
142 Sawbones blocks (Pacific Research Laboratories, Malmo, Sweden) were used in the
143 experiments to represent the human tibial bone. Since most portion of the bony tunnel is located
144 inside the cancellous part of the bone, a block density similar to the cancellous bone should be
145 selected. According to the research performed by Dehestani et al²⁰, the Sawbones block with a
146 density of 320 kg/m³ can properly represent the mechanical properties of the tibial bone of a
147 young person. Therefore, the Sawbones blocks with a density of 320 kg/m³ were used to model
148 the human tibial cancellous bone in the present study.

149 The BASHTI cannulated drill bit (Fig. 3. a) was designed and fabricated in Sharif
150 Biomechanics Lab, Sharif University of Technology. This drill bit can cut the tunnel and harvest
151 the core bone at the same time. The core bone, then, was inserted into the tunnel to secure the
152 tendon graft inside the hole. The drill bit was fabricated in different sizes to create varying tunnel
153 and core diameters (Fig. 3. b).

154
155 Fig. 3. a. Different BASHTI cannulated drill bits to cut the tunnel; b. Core bones harvested in
156 different diameters

157

158 The diameter of 10 mm was found as a suitable size for a BASHTI tunnel ^{20,21} This tunnel
159 size is also a common and recommended drill size in conventional ACL reconstruction surgeries
160 ²⁵. Hence, the outer diameter (see Fig. 4) of the cannulated drill bit was set to 10 mm.

161 In order to obtain different core bone sizes and to match them with relevant tendon
162 diameters, the inner diameter of the drill bit was made in different sizes, as indicated in Table 1.

163

164 Fig. 4. A schematic of cannulated drill bit geometric parameters

165

166 The BASHTI graft insertion procedure is illustrated in Fig. 5. After drilling, the looped
167 tendon was passed through the tunnel. Then the core bone was placed between the tendon strands
168 and inserted into the tunnel using a hand hammer. The hammer bit rate was lower than 300 beats
169 per minute, as recommended by Nourani et al. ²². To maintain the ligament's pre-tension, during
170 the core bone insertion process, the looped tendon was pulled through the tunnel by the aid of a

171 surgical suture. This ligament pre-tensioning, as well as easing the insert process, was keeping
172 the tendon on a tension just to simulate an actual ACL reconstruction.

173
174 Fig. 5. BASHTI fixation procedure: a. Creating the tunnel and extracting the core using a
175 cannulated drill bit; b. Using suture to pull the tendon through the tunnel when the core bone was
176 inserted; c. Inserting the core bone into the tunnel and fixing the tendon using a hammer

177

178 **2.2. Mechanical testing**

179 The pull-out test was completed using a servo-hydraulic testing machine (Amsler HCT 25-400;
180 Zwick/Roell AG, Germany) (see Fig. 6) to assess the intensity of the BASHTI fixation. The
181 Sawbones block was carefully mounted on the machine to ensure the alignment of the actuator
182 and the tunnel. The looped tendon then was hanged into the crosshead of the testing machine
183 using a custom-made rig, as shown in Fig 6.

184

185 Fig. 6. Securing the Sawbones block (A) into the servo-hydraulic testing machine (B), and the
186 looped tendon (C) hanged into the crosshead using a custom-made rig (D)

187

188 A preconditioning test was then applied to the specimens to make the tendon's fibers align,
189 eliminate the tendon's dead length, and to remove the clearances of the rigs/fixtures²⁶. For the

190 preconditioning test, a cyclical preload of 10-50 N was applied to the graft with a frequency of
191 0.1 Hz for 10 cycles ²⁶.

192 Immediately after the preconditioning test, the main pull-out test was performed using a
193 cyclical load of 50-200 N with a frequency of 0.5 Hz for 150 cycles. This step simulates the ACL
194 load bearing in a passive extension during the gait as well as modeling early rehabilitation
195 protocols of flexion-extension loading in a reconstructed graft ²⁷⁻²⁹. At the end of the cyclical
196 loading, if the sample survived, a pull-out load with a loading rate of 20 mm/min was applied to
197 the specimens in order to measure the ultimate strength of the fixation ³⁰. The mode of failure
198 was observed and recorded for each test.

199

200 **2.3. Tendon Compression (TC)**

201 The change of tendon cross-section area may influence the insertion process and fixation
202 strength in the BASHTI technique. In essence, squeezing the tendon between the tunnel wall and
203 the core bone produces a force that represents the fixation strength.

204 In order to simplify the simulation, the core bone and the tunnel deformation were neglected
205 (i.e. assumed to be rigid compared to the deformation of the tendon). Therefore, TC is defined
206 using the following parametric equation:

$$207 \quad TC = \frac{S_{\text{tendon}} + S_{\text{core}} - S_{\text{tunnel}}}{S_{\text{tendon}}} \quad (1)$$

208 where TC is a unit-less parameter representing the tendon compression. S_{tendon} , S_{core} , and S_{tunnel}
209 are the cross-section areas of the tendon, the core and the tunnel, respectively.

210

211 **3. Results and Discussion**

212 **3.1. Maximum tendon compression (MTC)**

213 According to Table 1, different MTCs are calculated using equation (1) depending on the tendon
214 diameter (see Fig. 7).

215

216 Fig. 7. The calculated results of maximum tendon compression, MTC (mm^2/mm^2) as a function
217 of tendon diameter

218

219 As seen in Fig. 7, except for the 6 mm tendon, there is an inverse relationship between MTC
220 and tendon diameter due to the increase in tendon resistance when the tendon diameter increased.

221

222 **3.2. Failure mode**

223 Two different types of failure modes were observed for the tested samples: 1. Tendon tear, and 2.
224 Tendon/core slippage. In the second failure type, the total displacement of 10 mm or more was
225 considered as a failure in the fixation, since the fixation would lose its functionality at this
226 displacement. The two failure modes are illustrated in Fig. 8.

227

228 Fig. 8. a. Tendon rupture during the tensile test; b. Tendon/core (fixation) slippage

229

230 A threshold of 200 N was assumed as the minimum strength required for a BASHTI fixation
231 to simulate the daily activities and passive motions applied to the knee at the time of
232 rehabilitation^{18,28,31,32}.

233 The experiments showed that the failure mode was a strong function of the tendon diameter.
234 It was observed that excessive tendon compression might damage the tendon fibers, and
235 consequently, it could result in the tendon failure.

236 80 percent of the 6 mm samples tore partially or completely (92% tore below 200 N),
237 implying that the 6 mm double-strand tendon became so vulnerable when it experienced a high
238 amount of compression. The rest of the specimens failed due to the fixation slippage in less than
239 200 N. Therefore, the 6 mm tendon diameter was found to be unsuitable to carry a reasonable
240 pull-out force needed for the fixation (i.e. 200 N).

241 In the case of 7 mm tendon diameter, 20 percent of the specimens failed because of the
242 tendon rupture, and the rest of the specimens failed because of the slippage at the fixation site.
243 The tendon tearing in this group occurred in a higher pull-out force (i.e. with an average of 260
244 N) compared to that for the 6 mm tendon group (i.e. with an average of 129 N).

245 The tendons with a diameter of 8 or 9 mm experienced no tendon rupture during the pull-out
246 test. Consequently, it was found that the strength of the tendon itself at diameters of larger than 7
247 mm was higher than the pull-out strength so that the structure failed before the tendon tearing.

248

249 **3.3. Fixation strength (F_u)**

250 Table 1 shows the BASHTI fixation strength for different geometric parameters.

251

252 Table 1. The failure load of different tendon groups was recorded during the pull-out test

253

254 The effect of the tendon diameter on the failure load is illustrated in Fig. 9. The higher
255 tendon diameter yielded greater failure strength. However, scattering the data for the failure
256 force for each tendon group indicates that tendon diameter cannot be sufficient to describe
257 BASHTI fixation strength (Fig. 9).

258

259 Fig. 9. Effect of tendon diameter on the BASHTI fixation strength, the 200 N red line indicates
260 the least required fixation strength for rehabilitation, the point mark for a 6 mm diameter
261 represents the outlier data

262

263 Also, as shown in Fig. 10, all the cases with a TC of 0.47 or less are below the required
264 fixation strength. For TCs of more than 0.5, however, no definite trend is observed.

265

266 Fig. 10. Effect of tendon compression (TC (mm^2/mm^2)) on the BASHTI fixation strength

267

268 A one-way analysis of variance (ANOVA) was used to compare the BASHTI fixation
269 strength against TC for each tendon diameter groups (p-value < 0.05 was thought to be
270 statistically significant). The outcomes for each group of tendon diameter are provided in the
271 following sections.

272

273 **3.3.1. Effect of TC on the fixation strength for the 6 mm tendon**

274 All the cases for the 6 mm tendon failed in a load of less than 200 N. Tendon tearing was the
275 only failure mode for 9 mm and 9.5 mm core bones and slippage in less than 100 N was
276 observed for 8.5 mm core bones. As a result, the 6 mm tendon was so weak to meet the
277 minimum strength required for BASHTI technique (Fig. 11).

278
279 Fig. 11 Effect of tendon compression (TC) on the failure load for the 6 mm tendon group
280

281 **3.3.2. Effect of TC on the fixation strength for the 7 mm tendon**

282 Fig. 12 indicates the significant dependence of failure load on the TC value in this group. Only a
283 9.5 mm core bone provided an average fixation strength of more than 200 N (i.e. with an average
284 of 258 N). Tendon tearing occurred for 9.5 mm core bones in 60% of the cases with an average
285 failure load of 260 N. Consequently, the tendon diameter of 7 mm with a 9.5 mm core block (i.e.
286 $TC = 0.8$) could maintain the minimum strength required for the BASHTI technique.

287 Fig. 12 Effect of tendon compression (TC) on the failure load for the 7 mm tendon group
288

289 **3.3.3. Effect of TC on the fixation strength for the 8 mm tendon**

290 Similar to the 7 mm tendon, TC had a considerable impression on the fixation strength for the 8
291 mm tendon. In this case, the fixation strength decreased by about 45%, with an increase in TC
292 from 0.57 to 0.7 (i.e. 23% increase in TC). This shows that over-compression might negatively
293 affect BASHTI fixation strength. Using an 8.5 mm core bone provided a fixation strength of
294 more than 200 N (i.e. with the average value of 386 N). In contrast, 40% of the cases with a 9

295 mm core bone (i.e. TC = 0.7) failed in less than 200 N. Hence, using an 8.5 mm core bone is
296 suggested to obtain the best BASHTI fixation strength in this group.

297

298 Fig. 13 Effect of tendon compression (TC) on the failure load for the 8 mm tendon group

299

300 **3.3.4. Effect of TC on the fixation strength for the 9 mm tendon**

301 Using a 7.5 mm core bone (i.e. TC = 0.46) caused an improper BASHTI fixation that failed in a
302 force less than 200 N. However, 8 mm and 8.5 mm core bones provided the required fixation
303 strengths (i.e. 90% of the cases failed in more than 200 N). Moreover, an increase in TC between
304 8 mm and 8.5 mm core bones (i.e. 18%) did not significantly affect the fixation strength (p-value
305 = 0.39). Accordingly, using the 8 mm or 8.5 mm core bone is suggested in the process of drilling
306 in the BASHTI technique in this group.

307

308 Fig. 14 Effect of tendon compression (TC) on the failure load for the 9 mm tendon group

309

310 Overall, the study found that although increasing the TC in BASHTI technique results in a
311 higher fixation strength, there is a peak point for the compression, and after the peak, the fixation
312 strength will decrease. Similarly, this phenomenon has been observed for interference screws, in
313 which the use of an oversized screw did not increase its pull-out strength³³.

314

315 **3.3.5. Developing an empirical equation**

316 It must be emphasized that the tendon diameter and TC parameters cannot solely determine
317 BASHTI fixation strength. Hence, the interaction between the two parameters also must be
318 added to consideration. Due to the non-linearity of results, a simple linear regression cannot
319 appropriately model the fixation strength. Therefore, a polynomial format with variable powers
320 for each term was proposed to obtain the best mathematically fit with the experimental data. The
321 proposed polynomial form can accurately model the BASHTI fixation strength with a negligible
322 error, even in comparison with exponential and logarithmic formats. Hence, the equation (2) with
323 a polynomial format was chosen to be fitted to the experimental results.

$$324 \quad F = \theta_1 T^{\theta_2} + \theta_3 (TC)^{\theta_4} + \theta_5 T^{\theta_6} (TC)^{\theta_7} + \theta_8 \quad (2)$$

325 where F is the estimated failure load; T is the tendon diameter in mm, and TC is the tendon
326 compression. θ_i are constant coefficients that should be obtained in the experiment.

327 In order to find the θ_1 to θ_8 coefficients, residual sum of squares (RSS) from experimental
328 data was minimized using the genetic algorithm optimization toolbox in MATLAB. Finally, the
329 following equation was obtained in order to estimate BASHTI fixation strength:

$$330 \quad F_u = 34 T^{-0.67} - 98 (TC)^{7.4} + 1.4 T^{2.7} (TC)^{1.6} + 43 \quad (3)$$

331

332 **3.4. Clinical considerations**

333 In this study, a large number of experimental tests (more than 60 tests) were conducted to
334 optimize geometrical parameters. Hence, providing an equal number of human bones and
335 tendons was not practical. However, the use of human bones and tendons to mimic a real ACL
336 reconstruction is recommended in future studies. Furthermore, the healing process of a bone to
337 bone engagement at the fixation zone may need further investigations.

338 Moreover, although this study is investigating BASHTI fixation method that is applicable in
339 ACL reconstruction, it is noteworthy that this is not a clinical study. Further study may need to
340 make the process suitable for a clinical trial.

341

342 **4. Conclusion**

343 In the current study, 60 in-vitro tests were performed for 4 various tendon diameter groups.
344 Three different cannulated drill bits for each tendon group were used to create the tunnel and the
345 core bone. An experimental evaluation was conducted, aiming to assess the fixation strength and
346 the mode of failure. The study found out that two variables, tendon compression (TC) and tendon
347 diameter, had a significant impact on the fixation strength of the BASHTI technique. In addition,
348 it was found that BASHTI fixation strength had a nonlinear relation with tendon diameter and
349 TC, which was obtained based on the experimental results. Furthermore, using a double-strand
350 tendon with a diameter of 6 mm led to the tendon tearing below the required fixation strength
351 (i.e. 200 N). Therefore, the use of a 6 mm tendon diameter in BASHTI technique is not
352 recommended. However, the use of tendon diameters larger than 7 mm can be considered in a
353 BASHTI fixation. Also, increasing TC often increases the fixation strength. Nevertheless, for the
354 tendon diameter of 8 mm, an over-compression might negatively influence the fixation strength.

355

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359

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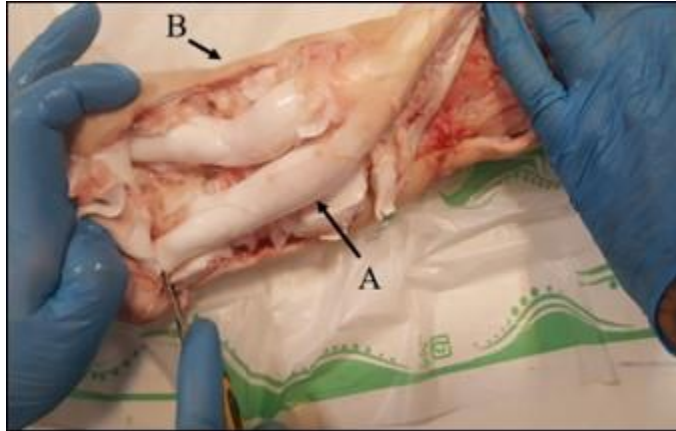
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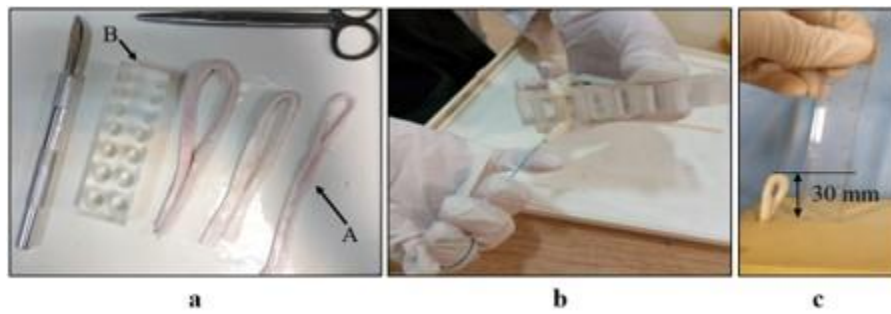
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462 **Figure Captions**

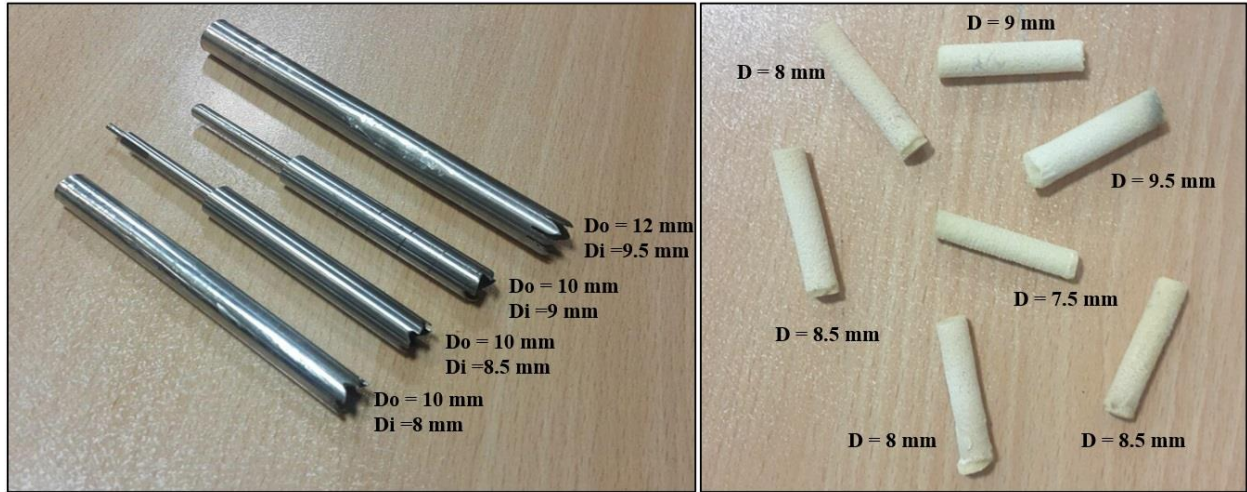
463 Fig. 1. Harvesting digital tendons (A) from a typical bovine hoof (B)



464
465 Fig. 2. a. Tendon preparation: double-strand tendon (A), gauge template (B); b. Tendon diameter
466 controlling process; c. Gauge length for tendon



467
468 Fig. 3. a. Different BASHTI cannulated drill bits to cut the tunnel; b. Core bones harvested in
469 different diameters



470

a

b

471 Fig. 4. A schematic of cannulated drill bit geometric parameters



472

473 Fig. 5. BASHTI fixation procedure: a. Creating the tunnel and extracting the core using a
 474 cannulated drill bit; b. Using suture to pull the tendon through the tunnel when the core bone was
 475 inserted; c. Inserting the core bone into the tunnel and fixing the tendon using a hammer



a

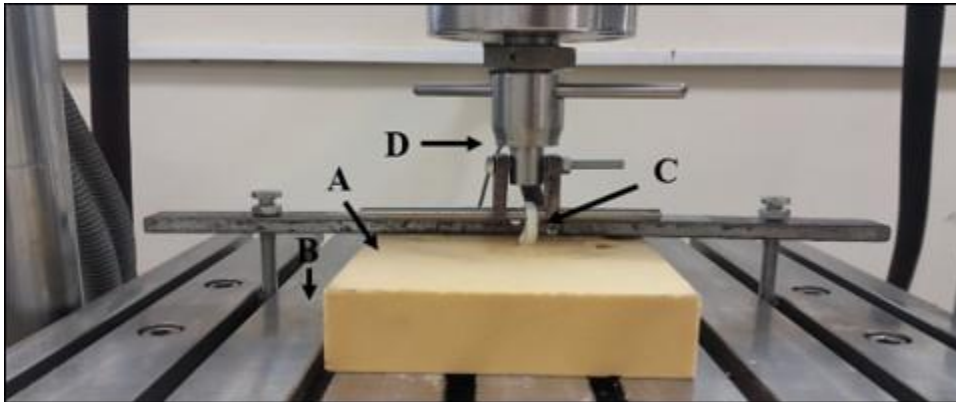
b

c

476

477 Fig. 6. Securing the Sawbones block (A) into the servo-hydraulic testing machine (B) and the

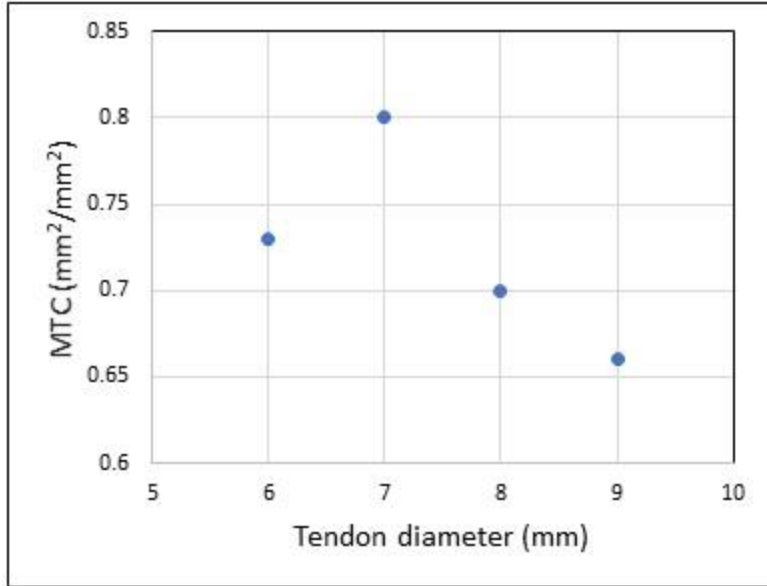
478 looped tendon (C) hanged into the crosshead using a custom-made rig (D)



479

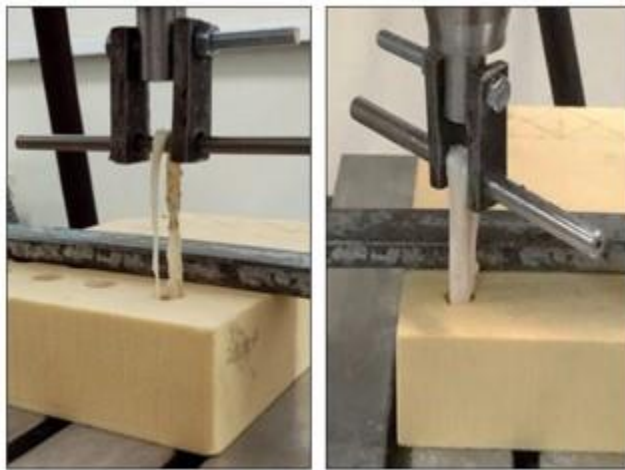
480 Fig. 7. The calculated results of maximum tendon compression, MTC (mm^2/mm^2) as a function

481 of tendon diameter



482

483 Fig. 8. a. Tendon rupture during the tensile test; b. Tendon/core (fixation) slippage



a

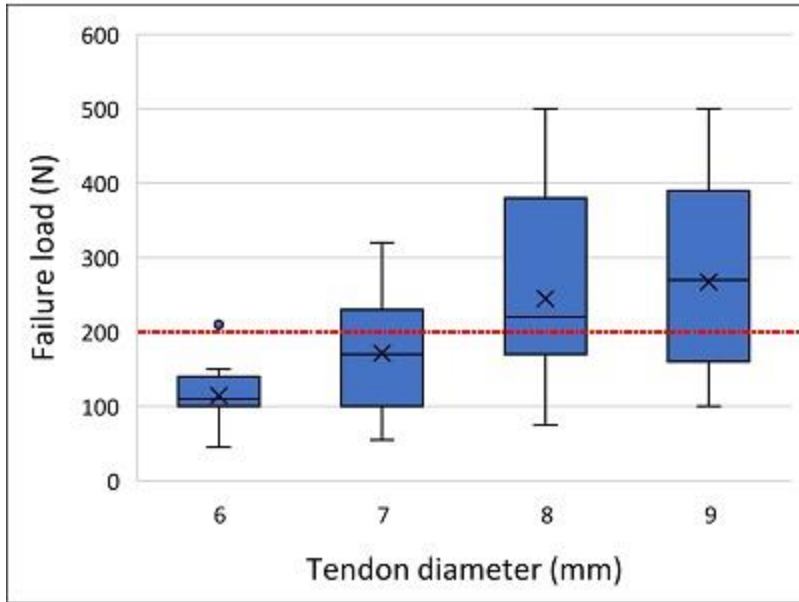
b

484

485 Fig. 9. Effect of tendon diameter on the BASHTI fixation strength, the 200 N red line indicates

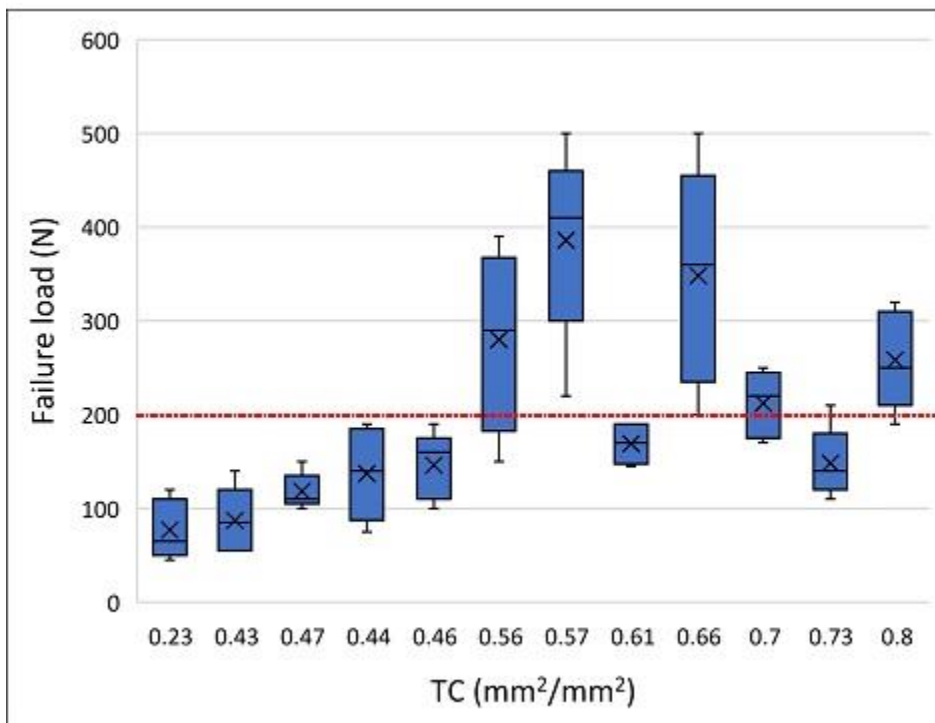
486 the least required fixation strength for rehabilitation, the point mark for a 6 mm diameter

487 represents the outlier data



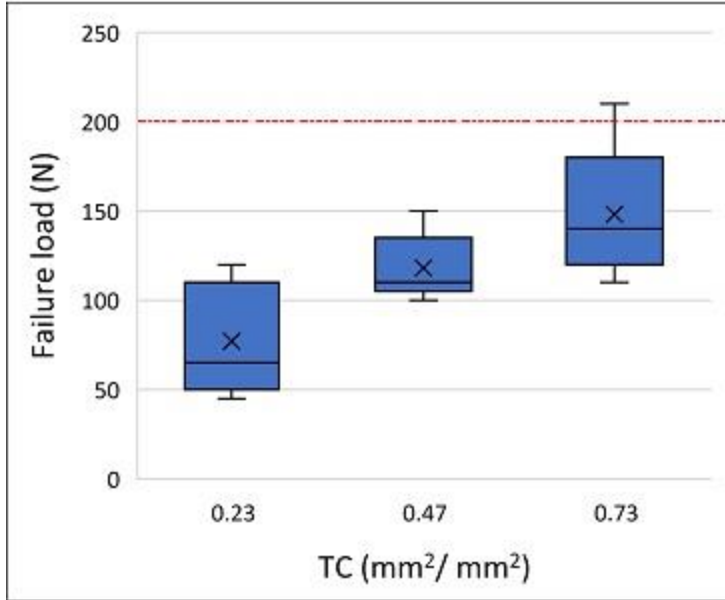
488

489 Fig. 10 Effect of tendon compression (TC (mm^2/mm^2)) on the BASHTI fixation strength



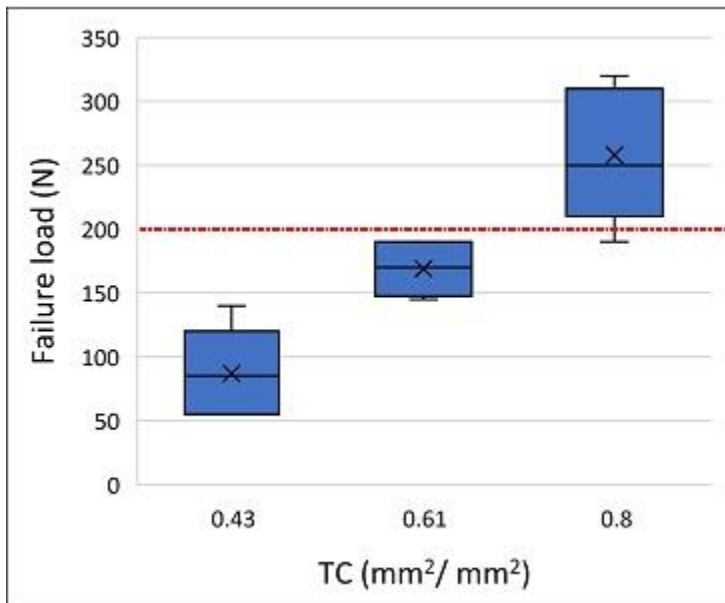
490

491 Fig. 11 Effect of tendon compression (TC) on the failure load for the 6 mm tendon group



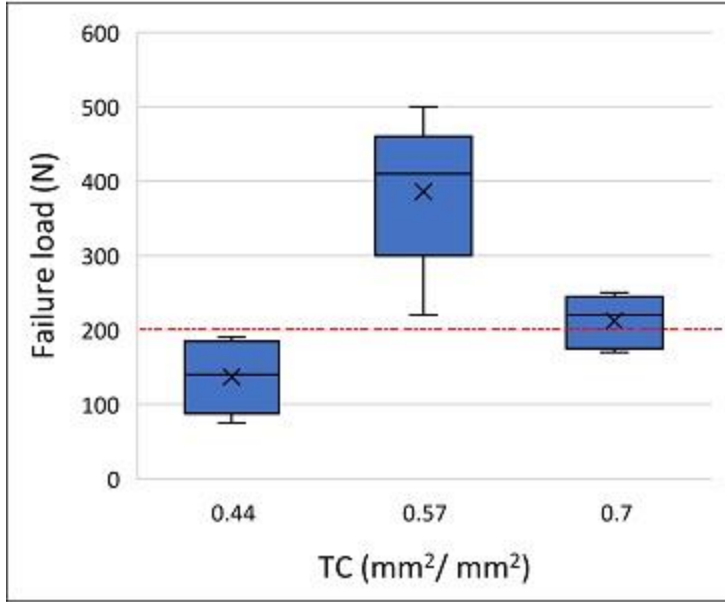
492

493 Fig. 12 Effect of tendon compression (TC) on the failure load for the 7 mm tendon group



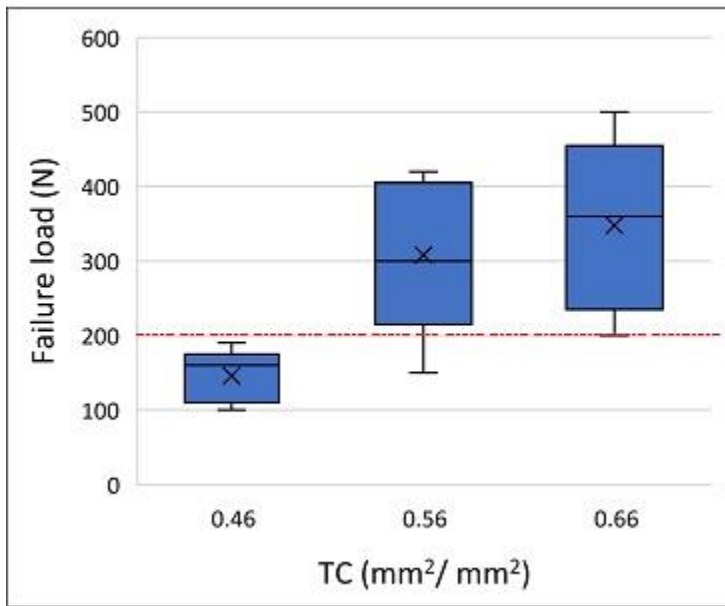
494

495 Fig. 13 Effect of tendon compression (TC) on the failure load for the 8 mm tendon group



496

497 Fig. 14 Effect of tendon compression (TC) on the failure load for the 9 mm tendon group



498

499

500 **Tables Captions**

501 Table 1. The failure load of different tendon groups was recorded during the pull-out test

502

Geometry (mm)			TC ^a (mm ² /mm ²)	Failure Load (N)
Tendon	Tunnel	Core		
6	10	9.5	0.73	148±47
		9	0.47	118±24
		8.5	0.23	77±40
7	10	9.5	0.8	258±66
		9	0.61	169±27
		8.5	0.43	87±44
8	10	9	0.7	212±44
		8.5	0.57	386±128
		8	0.44	137±62
9	10	8.5	0.66	348±146
		8	0.56	308±132
		7.5	0.46	146±45

503 ^a Tendon Compression