## 20-11 Steam and Condensate Quality Water Process Technology

**Partners:** Dow Benelux B.V., Ghent University, Evides Industriewater, Sitech Services, KWR, Kurita Europe GmbH



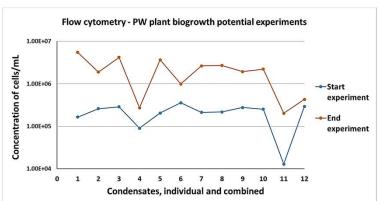
## WP2 – Development of technologies for treatment and reuse of petro(chemical) condensates

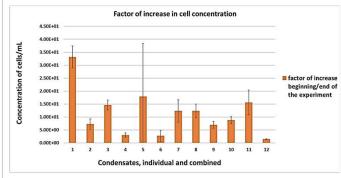
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## **WP2a:** technologies for pretreatment of mildly polluted condensates

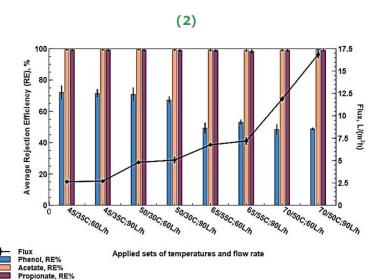
- Causing biogrowth on polishing Ion Exchange resins (IEX) → loss of pressure in IEX units
- Problematic streams → to be defined robust pretreatment





## WP2b: technologies for treatment of heavily polluted condensates

- Discharged at the WWTP → excessive load and loss of process heat
- Individual treatment →
- ✓ Reuse of water OxyMem/MABR (1)
- ✓ Recovery of heat energy Membrane Distillation (MD) (2)
- ✓ Combination of both in different scenarios







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