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ORIGINAL PAPER

Sensitive and highly specific quantitative real-time PCR and ELISA for recording a potential transfer of novel DNA and Cry1Ab protein from feed into bovine milk

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Abstract To address food safety concerns of the public regarding the potential transfer of recombinant DNA (cry1Ab) and protein (Cry1Ab) into the milk of cows fed genetically modified maize (MON810), a highly specific and sensitive quantitative real-time PCR (qPCR) and an ELISA were developed for monitoring suspicious presence of novel DNA and Cry1Ab protein in bovine milk. The developed assays were validated according to the assay validation criteria specified in the European Commission Decision 2002/657/ EC. The detection limit and detection capability of the qPCR and ELISA were 100 copies of $cry1Ab \ \mu L^{-1}$ milk and 0.4 ng mL^{-1} Cry1Ab, respectively. Recovery rates of 84.9% (DNA) and 97% (protein) and low (<15%) imprecision revealed the reliable and accurate estimations. A specific qPCR amplification and use of a specific antibody in ELISA ascertained the high specificity of the assays. Using these assays for 90 milk samples collected from cows fed either transgenic (n=8) or non-transgenic (n=7) rations for 6 months, neither cry1Ab nor Cry1Ab protein were detected in any analyzed sample at the assay detection limits.

Keywords Bovine milk · ELISA · MON810 · Quantitative real-time PCR · Validation

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Introduction

Genetically modified (GM) maize (Bt-maize; event MON810) is one of the most important new generation transgenic insectresistant hybrid plant that has been genetically altered by insertion of the crv1Ab gene from a naturally occurring soil bacterium Bacillus thuringiensis (Bt), encoding Cry1Ab protein [1] to gain resistance against its major insect pest, the European Corn Borer (Ostrinia nubilalis). Since the past 12 years, after the first commercialized release and approval of GM crops in 1996, the global cultivation area of Bt-maize has increased along with other major biotech crops (soybean, cotton, and canola) reaching a total of 114.3 million ha in 2007 [2]. As a result, there is an increase in the availability of Bt-maize for human and livestock consumption. Despite this consecutive increase in global adoption of GM crops, there is an ongoing debate and increasing public concern about potential effects and the fate of recombinant DNA and protein in the food derived from animals fed GM crops.

Therefore, as a food safety authenticity measure, several countries worldwide including the European Union (EU) have implemented mandatory labeling for foods derived from the GM plants. In the EU, a tolerance limit of 0.9% has been set before mandatory GMO labeling in food/or feed ingredients [3]. Consequently, for GMO detection, identification, tracing and quantification, the analytical methodologies focused on two targets: the transgenic DNA or the novel protein expressed in a genetically modified organism. The most accepted techniques for accurate and specific detection of recombinant DNA and protein are the polymerase chain reaction (PCR) and the enzyme linked immunosorbent assay (ELISA). Various analytical methods [4–8] have been developed and routinely used for the monitoring of GMOs in raw materials and processed foods.

However, the possible transfer of transgenic DNA and protein to animal-derived products like milk, intended for human consumption, needs to be fully addressed. Previously described analytical methods for the detection of *cry1Ab* DNA in milk [9–12] either amplified fragments of transgenic DNA using event specific gene primers in qualitative PCR or quantified transgenic DNA in quantitative real-time PCR (qPCR) based on total plant DNA mass calibrations. Therefore, the quantification of recombinant DNA fragments using qPCR based on the copy number of inserted transgene calibration could give better details of even minute amounts of the transgenic material in the samples. Furthermore, these methods need proper validation before application in complex matrices like milk.

On the other hand, so far only one commercially available enzyme immunoassay kit [13] has been used for monitoring the novel Crv1Ab protein in milk. However, the used commercial kit designed for the GMO detection in plant materials has not been adequately validated. According to EU Regulation (EC) 882/2004, analytical methods used for food and feed control purposes must be validated before their use in control laboratories. Though, a validated quantitative method for the detection of event MON810 has been published by the Community Reference Laboratory for GM Food and Feed (http://gmo-crl.jrc.ec.europa. eu/summaries/Mon810 validation report.pdf). However, to the best of our knowledge, there is no validated method for the quantification of recombinant DNA and protein from event MON810 by means of quantitative real-time PCR and ELISA in bovine milk.

Therefore, the aim of the present study was to optimize and validate a sensitive and specific extraction and detection method for recombinant DNA and the Cry1Ab protein in bovine milk samples. The methods were further used for the monitoring of presence or absence of the suspected recombinant DNA and Cry1Ab protein in the milk of multiparous cows fed GM maize or non-GM maize supplemented rations.

Materials and methods

Milk samples and feeding experiment

Milk samples from cows fed on non-GM diet were taken from a bulk milk storage tank and used for assay (quantitative real-time PCR and ELISA) optimization and validation. In addition, 54 milk samples from different cows reared at three farms maintaining three different breeds (Veitshof: 12 Brown Swiss cows, Grub: seven Bavarian Fleckvieh cows and, Hirschau: 35 Red Holstein cows) were collected in sterile Falcon tubes (50 mL) for ELISA validation.

To investigate the possible transfer and existence of novel DNA and Cry1Ab protein in the milk of cows fed on a ration supplemented with the GM maize (MON810), a 6-month feeding trial was conducted on 15 multiparous (2nd lactation) lactating Bavarian Fleckvieh cows. All cows were housed at the Bavarian State Research Center (LfL, Grub, Germany) and separated into a target group (n=8) fed on a ration containing GM maize (MON810) and a control group (n=7) fed conventional maize. Daily diet of cows contained a partial mixed ration. The feed composition is shown in Table 1. According to the milk yield, further concentrates (40.4% maize kernels, 34.4% rapeseed meal, 19.9% molasses dried beet pulp, 3.2% mineral mixture and 2.4% urea) were offered above 22kg milk yield per day. Milk samples were taken monthly during the morning milking and stored at -20 °C until analyzed.

For Cry1Ab protein quantification and assay validation in ELISA, the skim milk was prepared by centrifugation of whole milk (fresh whole milk, pooled tank milk, and thawed frozen milk samples) at $3,000 \times g$ for 15 min at 4 °C in inversely (lid down) placed centrifuge tubes. After centrifugation, the skim milk was collected in clean vials by decantation and further used in the ELISA.

DNA analysis

To optimize and validate a sensitive DNA extraction method from milk, whole milk samples were spiked with the genomic DNA isolated from transgenic maize (MON810) containing different copy numbers of *cry1Ab*. Therefore, genomic DNA was first isolated from MON810 using an optimized CTAB-based protocol published by the Federal Office of Public Health (FOPH, Berne) [14].

Genomic DNA extraction from maize

Three hundred milligrams of grounded GM maize (MON810) kernels and $800 \,\mu$ L of a CTAB-extraction buffer

Table 1 Feed composition of the daily animal diet	Component	Ratio (DM)	
	Maize silage ^a	41.9%	
	Maize cobs ^a	21.2%	
	Grass silage	11.0%	
	Straw	5.9%	
	Molasses	1.4%	
	Concentrates	18.6%	
	Rapeseed meal	51.1%	
^a Ingredients contained 100% MON810 in GM ration and conventional maize in non-GM ration	Maize kernels ^a	41.2%	
	Mineral mixture	5.3%	
	Urea	2.4%	

were added to FastPrep-tubes containing 300-mg beads (Lysing Matrix D, MP Biomedicals, Germany). The mixture was homogenized (two times for 30 s at a speed of 5.5 m s⁻¹) using the FastPrep FP120 (MP Biomedicals, Germany) and cooled on ice between the runs, followed by Proteinase K (Roth, Germany) digestion. Samples were incubated overnight at 60 °C and subsequently centrifuged (at $16,000 \times g$ for 15 min at 4 °C). The supernatant was transferred into a new tube, RNAse A (Roth, Germany) was added and the mixture was incubated for 15 min at 60 °C. After centrifugation (1 min at $16,000 \times g$ and room temperature), the clear supernatant was transferred to a new tube and 600 µL chloroform was added. The tubes were mixed immediately and centrifuged for 10 min at $16,000 \times g$ and 4 °C. The upper watery phase, containing the DNA, was collected and added to a tube prefilled with 500 µL 2-propanol (80%). Glycogen (Sigma, Germany) was added into the lid and the tubes were inverted four times, followed by an incubation step of 60 min at room temperature (RT). The DNA was pelleted by centrifugation (10 min at 16,000×g and 4 °C) and washed with 500 µL ethanol (70%). Wizard SV Columns (Promega, Germany) were placed into collection tubes and loaded with the samples, followed by a centrifugation step of $11,000 \times g$ and 4 °C for 2 min. The columns were washed twice using 700 µL 2-propanol (80%), placed into new tubes and dried for 5 min at RT. Finally, the DNA was eluted using 50 µL of a pre-warmed (70 °C) Tris-HCl buffer and stored at -20 °C until used.

DNA extraction from whole milk

For the assay validation and standard preparation for quantitative real-time PCR, $300\,\mu\text{L}$ of whole milk was spiked with the extracted genomic DNA containing different copy numbers of the *cry1Ab* (10 to 10^6 copies). Copy numbers were calculated following the formula: (genomic DNA concentration in pg $\mu\text{L}^{-1} \times 6.0233 \times 10^{23}$ copies mol⁻¹)/(haploid maize genome size (bp)×660×10¹²) [15]. Therefore, a genome size of 2.5 Mbps for the haploid maize genome [16] was used for the conversion of DNA concentration (pg μL^{-1}) into copy numbers. Hence, a mass of 2.74 pg of genomic DNA from transgenic maize contained one copy of *cry1Ab* DNA.

A previously published guanidinhydrochloride-based extraction protocol [14] was optimized to re-isolate the recombinant DNA from the spiked milk samples. In brief, 860 µL extraction buffer, 100 µL guanidinhydrochloride solution, and 40 µL Proteinase K (20 mg mL⁻¹) were added to the spiked milk samples. The mixture was incubated at 60 °C overnight while shaking and subsequently centrifuged for 10 min at 12,000×g. The clear supernatant was transferred into a new 1.5 mL tube and RNA was digested by RNAse A exposure (5 min at 60 °C while shaking). Wizard SV Columns were placed into collection tubes and loaded with the samples, followed by a centrifugation step of $10,000 \times g$ and 4 °C for 2 min. The column was washed twice using $800 \,\mu\text{L}$ 2-propanol (80%). Remaining 2-propanol was removed by drying the column for 10 min. Finally, DNA was eluted with $50 \,\mu\text{L}$ pre-warmed (70 °C) elution buffer and stored at -20 °C until analyzed.

For subsequent analysis of milk samples collected from the feeding trial, genomic DNA was extracted from $300 \,\mu\text{L}$ of raw milk sample. Concentrations of DNA in the extracted samples were determined by photometrical analysis using a Biophotometer (Eppendorf, Germany). The purity of DNA was evaluated by using UV absorption ratios of 260/280 nm and 260/230 nm.

Conventional PCR

Qualitative endpoint PCR was performed using 100 ng of genomic DNA (isolated from cry1Ab spiked milk) to amplify a 354 bp fragment of glvceraldehyde-3-phosphate dehvdrogenase (GAPDH, using forward primer 5'-ATCACTGCCACCCAGAAGAC-3', reverse primer 5'-CCCAGCATCGAAGGTAGAAG-3') as a positive DNA extraction control for endogenous reference gene and a 206 bp fragment of the cry1Ab gene [17] to verify the extraction method. The PCR mix consisted of 1× GoTaq Green Master Mix (Promega, Germany), 0.8 µM forward and reverse primers (Metabion, Germany). PCR-grade water was added resulting in a final volume of 25 µL. Water served as a negative control, while genomic DNA (100 ng) from GM maize served as a positive control for crv1Ab amplification. The following cycling conditions were used: initial denaturation at 94 °C for 5 min, denaturation at 94 °C for 30 s, annealing at 55 °C (GAPDH) or 60 °C (cry1Ab) for 30 s. extension at 72 °C for 30 s and final extension at 72 °C for 5 min. A total of 35 cycles was completed for GAPDH, 40 cycles for cry1Ab, respectively. The PCR product was separated by gel electrophoresis and visualized by staining with GelRed (Biotium, Hayward, USA).

Quantitative real-time PCR (qPCR)

Quantification of a 206 bp fragment of the *cry1Ab* in milk was carried out using the LightCycler-system (Roche Diagnostics, Germany) with 1 μ L DNA template (standard or sample genomic DNA extracted from 300 μ L milk), 1 μ L LC FastStart DNA Master SYBR Green I (Roche Diagnostics, Mannheim, Germany), 4 pM of each primer and 3 mM MgCl₂ under the following cycling conditions: initial denaturation at 95 °C for 10 min to activate the DNA samples, denaturation at 95 °C for 15 s, annealing at 60 °C for 10 s and extension for 25 s. A fourth step at 86 °C was

added to remove unspecific signals before fluorescence acquisition. The PCR was performed in a reaction volume of 10 µL and was composed of 40 cycles. All runs included a negative control consisting of PCR-grade water. Additionally, a melting curve analysis was accomplished to check for correct amplification by melting temperature of the expected product. DNA products were sent for commercial sequencing to verify the specificity of the PCR product (data not shown). Samples were measured in duplicates and analyzed using the standard curve method. A standard curve was created by using 1 µL of re-isolated genomic DNA after spiking 300 µL of milk samples with different copy numbers of cry1Ab (10 to10⁶), following the extraction procedure as described above. Therefore, genomic DNA of MON810 maize containing 10, 10^2 , 10^3 , 5×10^3 , 10^4 , 5×10^4 , 10^5 , 5×10^5 and 10^6 copies of *cry1Ab* per 300 µL of whole milk were re-isolated and dissolved in 50 uL elution buffer. Further, 1 µL of each standard concentration was used to generate the standard curve.

Data obtained by real-time PCR was analyzed using the LightCycler-system software (Roche, Germany). Data expression levels were recorded as the cycle threshold (CT) value, which was derived using the Second Derivative Maximum Method, identifying the CT of a sample as the cycle number where the sample's fluorescence is detected above the background and the amplification is in the exponential phase.

The dynamic range and the PCR efficiency were determined by plotting the CT values against the log of the estimated DNA copy number of the calibrators to generate a standard curve. The slope of the standard curve was used for the amplification efficiency calculation using the following formula: $[(10^{-1/-\text{slope}})-1] \times 100$.

Assay validation

To specify the efficiency of the optimized extraction method, the recovery rate was determined by re-isolation and quantification of cry1Ab in milk samples spiked with three different copy numbers (5,000, 50,000 and 500,000 copies; six replicates each). Furthermore, inter- and intra-assay coefficients of variation (CV) were verified by analysis of three standard samples within the standard curve.

Protein analysis

Reagents

All the reagents were of analytical grade and supplied by Merck (Darmstadt, Germany) unless specified otherwise. HPLC-purified trypsin-activated Cry1Ab protein for standard preparation was generously provided by Dr. William J. Moar, Auburn University, USA. Immunoaffinity purified Cry1Ab protein specific polyclonal antibody was raised in rabbits and labeled with biotin as described in detail elsewhere [18].

Antibody coating buffer (CB) was 50 mM sodium carbonate/bicarbonate buffer pH 9.6. Assay buffer (PBST) was phosphate-buffered saline (PBS; 8 mM sodium phosphate, 137 mM NaCl, 2.7 mM KCl, 1.5 mM potassium phosphate pH 7.4) containing 0.1% Tween 20.

Matrix-matched calibrators (0.1 ng mL⁻¹ to 25 ng mL⁻¹) and controls (0.2, 2.0 and 8.5 ng mL⁻¹) were prepared by fortifying Cry1Ab protein in analyte free pooled tank skim milk collected from cows fed rations containing non-transgenic maize.

ELISA procedure

The assay was performed in 96-well microtiter plates (MaxisorpTM, Nunc, Denmark) coated with the immunoaffinity purified anti-Cry1Ab protein rabbit polyclonal antibody (capture antibody) at a concentration of $0.02 \,\mu g \text{ well}^{-1}$ in 100 µL coating buffer. Then, the plates were incubated overnight at 4 °C under gentle shaking. After 12 h, the contents of the coated plates were decanted and remaining unbound active sites on each well were blocked by incubating 300µL of 1% bovine serum albumin (BSA; SERVA, Heidelberg, Germany) in PBST well⁻¹ for 1 h at RT while shaking. After decantation of the blocking buffer, the capture antibody coated and blocked plates were stored frozen at -20 °C until used. At the time of assay, frozen plates were thawed to RT and washed twice with assay buffer using a 96-well microplate washer (SLT Lab Instruments, Tecan, Germany). Aliquots of 40 µL matrix-matched calibrators (0.1 ng mL⁻¹ to 25 ng mL⁻¹), controls (0.2, 2.0 and 8.5 ng mL⁻¹) and unknown skim milk samples were added to respective wells of microtiter plate (in duplicates) followed by the addition of 60 µL assay buffer. Plates were incubated for 3 h at RT while shaking, and washed four times with assay buffer. Then, 100 uL biotinvlated detection antibody (10 ng m L^{-1} diluted in assay buffer) was added to each well, and incubated at RT for 1 h on a plate shaker. After four washing steps with assay buffer, streptavidinhorseradish peroxidase enzyme conjugate (Roche Diagnostics, Mannheim, Germany; 100 µL, diluted 1:15,000 times in assay buffer) was added to each well and incubated for 15 min at room temperature. After four washes, 150 µL 3.3',5,5'-tetramethylbenzidine (TMB; Sigma, Germany) enzyme substrate solution was added to each well and plates were incubated for 40 min at room temperature in dark. Thereafter, the enzymatic reaction was stopped by addition of 2 M sulfuric acid ($50 \mu L \text{ well}^{-1}$) and the absorbance was then read at 450 nm in a microplate reader (Sunrise, Tecan, Germany). The calibration curve for Cry1Ab protein was constructed using online Magellan V6.1 software (Tecan,

Austria) and the concentration of Cry1Ab protein in unknown samples was determined by interpolation. All data are presented as ng of Cry1Ab protein mL^{-1} milk.

Optimization of ELISA

Several parameters of assay development, including the optimal choice of assay buffer and the specificity of immunoaffinity purified polyclonal Cry1Ab protein antibody, were previously optimized [18]. However, the basic sandwich enzyme immunoassay protocol is used with variation in a series of assays to select the optimal concentrations of the anti-Cry1Ab capture and biotin-labeled detection antibodies, and to choose an appropriate sample volume of skim milk for the assay. A sensitive matrix-matched calibration curve was generated to reduce the biasness in analysis results due to the matrix interference.

Assay validation

The assay was validated according to the criteria specified in the adopted European Commission Decision 2002/657/ EC [19] for the performance and validation of screening and confirmatory analytical methods.

Decision limit (CC α) and detection capability (CC β) ELISA validation was carried out using 54 different milk samples (blanks), known to be free of Cry1Ab protein, collected from cows fed on non-transgenic ration reared at three different farms. The samples were analyzed using a sandwich ELISA as described above to demonstrate the range of blank matrix effects and to determine $CC\alpha$ and CC β . CC α is equal to the average background noise plus three times the signal to noise level recorded for the Cry1Ab protein in the blanks. $CC\beta$ was calculated by using the equation $CC\beta = CC\alpha + 1.64 \times SD_S$. SD_S is the standard deviation obtained for above 54 blanks fortified at the spike concentration level of CC α . Calculation for α - and β error were carried out from the Cry1Ab protein background noise level in 54 blanks and fortifying the same samples at concentration level of CC β value. α -error is the percentage of blank values exceeding the CC α value. β -error is represented by the percentage of blank samples showing signals below the CC α value when fortified at the concentration level of CCB.

Recovery and precision Recovery and precision were determined in accordance with Commission Decision 2002/657/ EC by spiking blanks (pooled tank milk) with Cry1Ab protein. Recovery was calculated for 6 aliquots of blank skim milk per spike concentration level for five different concentration levels (0.6, 0.8, 1, 10, and 20 ng mL⁻¹). Precision was expressed by inter- and intra-assay CV and calculated from the analysis of blank skim milk aliquots fortified with Cry1Ab protein at three (controls) different concentration levels of 0.2, 2.0, and 8.5 ng mL⁻¹ (three determinants per assay) in 11 assays performed on different days.

Application of validated methods in milk sample analysis of feeding trial

Optimized and validated qPCR and ELISA methods were used for the analysis of milk samples collected from the feeding study to monitor the suspicious presence of recombinant DNA and Cry1Ab protein in milk.

Results and discussion

Quantification of recombinant DNA

Genomic DNA from maize (event MON810) was extracted containing the *cry1Ab* gene in order to spike whole milk samples with different copy numbers of this gene. Genomic DNA extraction from maize kernels resulted in high concentrations up to 900 ng μ L⁻¹ with a high DNA quality indicated by 260/280 nm ratio values of 1.6–1.9.

Whole milk was spiked with predefined copy numbers of *cry1Ab* ranging from 10 to 10^6 copies to assess an assay validation. Photometrical analysis of the isolated milk samples revealed genomic DNA concentrations ranging from 45 to 250 ng μL^{-1} and integrity values varying from 0.9 to 1.6. The specificity and sensitivity of the primer pair for the amplification of a 206-bp fragment of cry1Ab DNA from the extracted genomic DNA template from spiked milk sample (containing 10 to 10^6 copies) was tested in conventional PCR along with a negative control (unspiked milk) and a positive control (maize genomic DNA). Specific amplicons (206 bp) were reproducible seen with the genomic DNA extracted from spiked milk containing $\geq 10^3$ copies of *cry1Ab* and positive control (Fig. 1) Absence of the non-specific product and amplicon sequence analysis (data not shown) ensured the specificity of PCR in sample matrix (milk). To ensure the accuracy of genomic DNA extraction from milk, each extracted sample was further tested for the amplification of a 354-bp GAPDH fragment (extraction positive control). Amplification of a bovine GAPDH fragment (354 bp) by means of conventional PCR confirmed the successful DNA extraction from bovine milk (data not shown).

qPCR

Based on qPCR, 100 copies of cry1Ab per μ L were reproducibly detectable by amplification of a 206-bp fragment. Hence, the limit of quantification was set 100



Fig. 1 Specific amplification of a 206-bp fragment of cry1Ab in spiked milk samples (10 to 10^6 copies) by means of conventional PCR. 10 and 10^2 copies of cry1Ab per $300\,\mu$ L milk were not reproducibly detectable, therefore, the results are not shown in this figure. *Lane 1* Non-spiked milk sample, *lane 2* milk sample spiked with 10^6 copies of cry1Ab, *lane 3* milk sample spiked with 5×10^5 copies of cry1Ab, *lane 4* milk sample spiked with 10^5 copies of cry1Ab, *lane 5* milk sample spiked with 5×10^4 copies of cry1Ab, *lane 6* milk sample spiked with 10^4 copies of cry1Ab, *lane 7* milk sample spiked with 10^3 copies of cry1Ab, lane 9: positive control (genomic DNA extracted from GM maize), *lane 10* negative control (water)

copies/ μ L genomic DNA. The qPCR was able to detect recombinant DNA concentrations in a dynamic range of 10^2 to 10^5 copies/ μ L with an average amplification efficiency of 98% and an average R^2 coefficient of 0.98 (Fig. 2). The values of the amplification efficiency and the values of the R^2 coefficient were within the range of the Minimum Performance Requirements for Analytical Methods of GMO Testing published by the European Network of GMO Laboratories (ENGL).

A melting curve analysis of different standard concentrations (10^2 to 10^5 copies of *cry1Ab*) showed a specific amplification by melting temperature (Tm) 89 °C of the specific product (Fig. 3). The specificity of our qPCR assay was further ensured by subsequent amplicon sequence analysis (data not shown). A mean recovery rate of 84.9% (*n*=3, six replicates each), an intra-assay CV of 0.15 (*n*=9) and an inter-assay CV of 0.78 (*n*=9, three replicates each)



Fig. 2 An exemplary standard curve of milk samples spiked with different copy numbers of *cry1Ab* as used in the qPCR. The standard curve shows the linearity between 100 and 100,000 copies μL^{-1}



Fig. 3 A melting curve analysis of different standard concentrations $(10^2 \text{ to } 10^5 \text{ copies of } cry1Ab)$ showing a specific amplification by melting temperature (Tm) 89 °C of the specific product (a 206 bp fragment of cry1Ab)

illustrate the suitability of the extraction and quantification procedure for novel DNA in whole milk (Table 2).

Quantification of the Cry1Ab protein

Optimization of assay

The optimal concentrations of the anti-Cry1Ab capture and biotin-labeled detection antibodies were determined by a twodimensional checkerboard titer test against the fixed concentration of 1 ng per well Cry1Ab protein. The titer test was performed on a 96-well microtiter plate by coating wells with a dilution range of 0.008 µg to 0.1 µg per well of capture antibody and measuring the absorbance against the fixed concentration of 1 ng well⁻¹ Cry1Ab protein using a dilution range of 0.063 to 2 ng/well of detection antibody. The ELISA values (absorbance at 450 nm) obtained after substrate reaction were used for choosing the optimal concentration of antibody pairs. The concentrations of the antibody pair was chosen, when the maximum absorbance values (A_{max}) were around 1.0 to 1.5 and the respective values of negative antiserum (blanks) was lower than 0.1. As a result, the optimal concentrations of antigen capture and biotin-labeled detection antibodies were $0.2 \mu g \text{ mL}^{-1}$ and 10 ng mL⁻¹, respectively. The optimized antibody concentrations for pairing Cry1Ab protein were used in subsequent assays.

Matrix interference and assay sensitivity

One of the common challenges of immunoassays is the matrix interference. This can be reduced by either sample dilution with buffers or by using a matrix-matched calibra-

Table 2 Analytical precision for real-time quantitative PCR and ELISA in spiked bovine milk

Coefficient of variation (CV) ^a	Real-time qPCR (DNA)			ELISA (Protein)				
	Spiked cry1Ab controls			Mean	Spiked Cry1Ab controls		Mean	
	C1 10^4 copies μL^{-1}	$C2 \\ 10^3 \text{ copies } \mu L^{-1}$	C3 10^2 copies μL^{-1}	CV	C1 0.2ng mL ⁻¹	C2 2ng mL ⁻¹	C3 8.5ng mL ⁻¹	CV
Intra-assay (%) Inter-assay (%)	0.03 0.15	0.07 0.08	0.36 2.11	0.15 0.78	12.3 13.7	6.7 7.4	8.2 8.0	9.1 9.7

Milk samples collected from cows fed rations containing non-transgenic maize

^a Coefficients of variation at different spike concentrations of *cry1Ab* DNA and Cry1Ab protein (three determinants per assay) in total 11 independent assays.

tion curve. Here, we have studied the influence of the matrix (analyte free tank skim milk) volume on the assay sensitivity by using Cry1Ab protein calibration curves in assay buffer, compared with the addition of different volumes of skim milk (10, 20, and 40 µL). The results indicated that the addition of analyte free skim milk has inhibited the A_{max} and affected the sensitivity of the calibration curve. However, no change was recorded in the absorbance values (A_{max}) with the increased sample size from 10 to 40 µL per well. As a result, a matrix-matched calibration curve using 40 µL sample size (skim milk volume) was used in subsequent assays to nullify the biasness in analysis due to probable matrix interferences (Fig. 4).

A typical matrix-matched Cry1Ab protein calibration curve using optimized ELISA conditions is shown in Fig. 4. The developed sandwich assay allowed the determination of Cry1Ab protein over the dynamic range (<20% CV between the replicates of calibrators) from 0.1 to 25 ng mL⁻¹ with an analytical limit of 0.1 ng mL⁻¹.



Fig. 4 A typical matrix-matched calibration curve for Cry1Ab protein in bovine skim milk

Milk samples and assay validation

Decision limits (CC α) and detection capability (CC β) Analysis of 54 blank skim milk samples by ELISA showed the background noise for Cry1Ab protein ranging from 0.1-0.32 ng mL⁻¹ (mean 0.11 ng mL⁻¹; Fig. 5). The decision limit (CC α) calculated from the mean background noise (0.11 ng mL⁻¹) plus three times signal to noise level (SD; 0.046 ng mL⁻¹) was 0.25 ng mL⁻¹. When same 54 blanks were fortified with Cry1Ab protein at the concentration level of CC α (0.25 ng mL⁻¹), the values ranged from $0.17-0.73 \text{ ng mL}^{-1}$ (mean; 0.22 ng mL^{-1} ; SD_S 0.08 ng mL^{-1} ; Fig. 5). The detection capability (CC β) calculated from the equation $CC\beta = CC\alpha + 1.64 \times SD_S$ was 0.4 ng mL⁻¹. The observed Cry1Ab protein values for the blanks fortified at concentration level of CC β (0.4 ng mL⁻¹) ranged from $0.28-0.71 \text{ ng mL}^{-1}$ (mean 0.42 ng mL⁻¹) (Fig. 5). Detection capability (0.4 ng mL⁻¹) and threshold value of 0.28 ng mL⁻¹ (the lowest observed 0.4 ng mL^{-1} fortified sample) laid the basis for selection of the samples for confirmatory analysis. Therefore, the samples with a concentration level at and above 0.28 ng mL⁻¹ must be analyzed by any other confirmatory method to draw a final conclusion. The assay β -error is zero since no false negative (false compliant) results were obtained for 0.4 ng mL⁻¹ fortified blank skim milk samples. This satisfies EU Commission Decision 2002/ 657/EC [19] which states that screening assays must "have a false compliant rate of <5% (β -error) at the level of interest". Similarly, the α -error (false non-compliant) is <5% as one blank value exceeded the CC α (0.25 ng mL⁻¹) value.

Recovery and precision The analytical performance of the developed enzyme immunoassay was assessed by spiking matrix samples (whole tank milk) with the Cry1Ab protein. The immunoassay performed well when it was applied to spiked whole milk samples and recoveries in skim milk ranged from 88 to 104% (mean value of 97%; Table 3). The Cry1Ab protein fortified skim milk blanks at spike



Fig. 5 Determination of decision limit (CC α) and detection capability (CC β) and α - and β -errors for the Cry1Ab protein ELISA in bovine skim milk. CC α calculated as mean background noise plus three times S/N ratio from the 54 blanks (*filled circle* skim milk collected from 54 cows fed non-transgenic ration). Detection capability was calculated from the

concentrations of 0.2, 2.0, and 8.5 ng mL⁻¹ (three determinants per assay) in 11 independent assays showed a good assay precision, with intra- and inter-assay CVs of 9.1 and 9.7%, respectively (Table 2).

The analytical performance of the assay indicates that it can be used for monitoring concentration levels of Cry1Ab protein in bovine milk.

Surveillance of recombinant DNA and Cry1Ab protein in milk of cows fed transgenic maize (MON810)

In total, 90 milk samples collected from eight transgenic and seven non-transgenic ration-fed cows during 6 months feeding trial were analyzed for the suspicious presence or absence of the *cry1Ab* and Cry1Ab protein using developed

Cry1Ab protein fortified blanks (*empty circle n*=54) at concentration of 0.25 ng mL⁻¹ (CC α). Percentage of blanks showing the signals above the CC α value (0.25 ng mL⁻¹) indicated the <5% α -error. Zero β -error was indicated by the spiked blanks (*inverted filled triangle*) fortified at CC β value of 0.4 ng mL⁻¹

qPCR and ELISA, respectively. In both feeding groups, no milk sample was found suspicious for the presence of novel DNA and protein (Fig. 6) at assay detection limits. These results are in accordance with the few previous findings that also reported the absence of recombinant DNA and protein in milk [10, 13, 20-22]. Contrary to this, Agodi et al. [9] detected small fragments of recombinant DNA in analyzed milk samples from the Italian market, which they suspected was due to feed and fecal contamination during milking of cows offered GM diets. Degradation of the intact transgenic DNA and protein during feed processing, storage, and ruminal plus intestinal digestion might be the reasons for the absence of these recombinant fragments in milk. Previous studies on GM maize [23–25] reported that the degradation of plant DNA starts directly after harvest due to bacterial activity and is also greatly influenced by feed

Table 3 Recoveries achieved for cry1Ab DNA and Cry1Ab protein determination in spiked bovine milk

cry1Ab DNA			Cry1Ab protein				
Amount added [copies $300 \mu L^{-1}$]	Amount measured	Recovery [%]	Amount added [ng mL ^{-1} milk]	Amount measured	Recovery [%]		
5×10^{5}	$4.66 \times 10^5 \pm 1 \times 10^5$	93.1	0.6	0.625±0.026	104.1		
5×10^{4}	$5.47 \times 10^4 \pm 1.84 \times 10^4$	109.3	0.8	$0.784 {\pm} 0.072$	97.9		
5×10 ³	$2.61 \times 10^3 \pm 1.1 \times 10^3$	52.2	1.0	0.879 ± 0.041	87.9		
			10	9.333±0.617	93.3		
			20	20.230±1.547	101.2		
Mean recovery [%]		84.9	Mean recovery [%]		96.9		
Mean recovery [%]		84.9	20 Mean recovery [%]	20.230±1.547	10 96		

Milk samples collected from non-GM ration-fed cows.

Mean value±standard deviation (six replicates)



Fig. 6 Background signals for cry1Ab DNA and Cry1Ab protein in milk of cows fed transgenic (n=8) and non-transgenic ration (n=7). No sample found suspicious for the presence of cry1Ab DNA (**a**) and

Cry1Ab protein (**b**) in milk. All the ELISA values were below the decision limit (0.25 ng mL⁻¹) and detection capability (0.4 ng mL⁻¹). The data is presented as mean (±SD) values

treatment. After feed intake, both the DNA and protein are further degraded within the bovine gastrointestinal tract (GIT) [26, 27]. So, it is very unlikely that intact DNA passes the GIT and is available for absorption via the Peyers' Patches [28]; though small fragments of nontransgenic plant DNA were found in mouse cells and tissues that are part of the immune system [29]. Also, small fragments of multicopy plant chloroplast DNA were detected in some animal tissues (blood, tissue, milk) [12, 22, 30, 31], but so far, no study revealed a transfer of novel DNA from the blood circle to the mammary gland in any species. Authors suggested to further investigate the mechanisms of molecule transport across the epithelial layer of the GIT into blood stream.

Another reason for the absence of Cry1Ab protein in milk could be the lack of the absorption mechanisms involved in the transfer of this protein from the gut into blood stream to enter the mammary gland for final secretion in milk. This could be further supported by the findings reporting the lack of Cry1Ab protein specific receptors on bovine intestinal epithelium [32, 33]; though so far, no single-copy genes (including transgenes) and Cry1Ab protein were detected in milk of cows fed GM ration. However, to ensure the potential absence or presence of transgenic DNA and protein in milk of cows, long-term GM-feeding effects need to be further evaluated. Therefore, the validated methods for the quantification of GM DNA and Cry1Ab protein will further facilitate the reliable analysis of milk samples.

To the best of our knowledge, these are the first available methods for a specific detection of *cry1Ab* DNA and the Cry1Ab protein in milk of cows fed transgenic maize fulfilling all the validation criteria as prescribed in the guidelines of EU-Decision 2002/657/EC. Further, these methods can be used for reliable monitoring of milk samples for unwanted suspicious presence of *cry1Ab* DNA and Cry1Ab protein to address the authenticity concerns of respective consumers.

Conclusions

Highly specific and sensitive quantitative real-time PCR and sandwich ELISA have been developed for the cry1Ab DNA and Cry1Ab protein determination at low levels of crv1Ab (100 copies) and Cry1Ab protein (CCB 0.4 ng mL^{-1}) in bovine milk, respectively. The developed assays satisfy the performance and validation criteria laid down by Commission Decision 2002/657/EC. Both the methods performed well when applied to spiked milk samples and mean recoveries in milk were 84.9 and 96.9% for cry1Ab and Cry1Ab protein, respectively. Based on the good recovery and assay performance, the assays found suitable for recording a potential transfer of novel DNA and Cry1Ab protein into milk of cows fed a transgenic ration supplemented with MON810. When applied for the surveillance of novel DNA and immuno detective protein fragments from Bt-maize in milk of cows fed transgenic ration for a 6-month feeding study, no milk sample was suspicious for the presence of recombinant DNA and the Cry1Ab protein.

These validated methods could further be used for the analysis of milk samples collected from the cows fed continuously for a long-term on transgenic ration to monitor the unwanted suspicious potential existence of recombinant DNA and Cry1Ab protein in the milk, which could answer the questions raised on the long-term GM feeding and food authenticity concerns of respective consumers. **Acknowledgments** This study was funded by the Bavarian State Ministry of Nutrition, Agriculture and Forestry. The authors thank E. Englberger and T. Janke for their assistance. The staff at the Physiology Weihenstephan and the Bavarian State Research Center is gratefully acknowledged.

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