

PREFABRICATED VERTICAL DRAIN IN MARINE CLAY SOIL USING PLAXIS 2D

MUHAMMAD ZAKWAN BIN ZULKIFLI

A project report submitted in partial fulfilment of the
requirements for the award of the degree of
Master of Engineering (Geotechnics)

School of Civil Engineering
Faculty of Engineering
Universiti Teknologi Malaysia

JANUARY 2020

DEDICATION

This project report is dedicated to my father, who taught me that the best kind of knowledge to have is that which is learned for its own sake. It is also dedicated to my mother, who taught me that even the largest task can be accomplished if it is done one step at a time.

ACKNOWLEDGEMENT

In preparing this thesis, I was in contact with many people, researchers, academicians, and practitioners. They have contributed towards my understanding and thoughts. In particular, I wish to express my sincere appreciation to my supervisor, Professor Dr Nor Zurairahetty Mohd Yunus, for your patience, guidance, and knowledge. I am very thankful to my friends around me, Syahrul Nazrain Abdul Rahman, Nurul Nisya Amran and my classmates who always help me when needed. I am also indebted to Universiti Teknologi Malaysia (UTM) and all its staffs for being very supportive. My sincere appreciation also extends to all my colleagues and others who have provided assistance at various occasions. Their views and tips are useful indeed. Unfortunately, it is not possible to list all of them in this limited space. I am grateful to all my family member.

ABSTRACT

Due to the rapid development in Malaysia, area that can be considered as suitable soil which has high resistance to support the structure naturally has becoming increasingly rare. This phenomenon has force engineers to works in soft ground with high compressibility layer. The main risk for development on soft soil is settlement. There are many researches that have been conducted in order to overcome this problem. Prefabricated Vertical Drain (PVD) is one of the methods used to accelerate the settlement, hence made it more suitable for development. This study aims to presents a case study of field data associated to settlement of treated marine clay soil using PVD with different spacing with finite element analysis. Data obtained from site instrumentation will be analysed by Asoaka method and shall be compared with PLAXIS 2D simulation analysis. The result shows that PVD was able to accelerate the consolidation process and suitable to be used as soft ground improvement technique. The rate of settlement was inversely proportional with the drain spacing. Based on the series of modelling it was proved that the prefabricated vertical drain is an effective method for increasing ground stability by accelerate the consolidation process thus suitable to be used as soft ground improvement technique and different PVD spacing affect the soil settlements analysis in term of settlement rate and excess pore water pressure.

ABSTRAK

Disebabkan perkembangan pesat di Malaysia, kawasan yang boleh dianggap sebagai tanah yang sesuai yang mana mempunyai ketahanan yang tinggi untuk menyokong struktur secara semulajadi telah menjadi terhad. Fenomena ini telah memaksa jurutera untuk bekerja di tanah lembut dengan lapisan mampatan yang tinggi. Risiko utama untuk pembangunan pada tanah lembut ialah mendapan. Terdapat banyak penyelidikan yang telah dilakukan untuk mengatasi masalah ini. Prefabricated Vertical Drain (PVD) adalah salah satu kaedah yang digunakan untuk mempercepatkan mendapan, dengan itu menjadikannya lebih sesuai untuk pembangunan. Kajian ini bertujuan untuk membentangkan kajian kes data lapangan yang berkaitan dengan masalah mendapan di tanah lembut terawat dengan menggunakan PVD dengan jarak yang berbeza dengan analisis unsur terhingga. Data yang diperoleh dari instrumentasi tapak akan dianalisis dengan kaedah Asoaka dan akan dibandingkan dengan analisis simulasi PLAXIS 2D. Hasilnya menunjukkan bahawa PVD dapat mempercepatkan proses mendapan dan sesuai untuk digunakan sebagai teknik pembaikan tanah lembut. Kadar mendapan adalah berkadar songsang dengan jarak saluran. Berdasarkan siri pemodelan, terbukti bahawa longkang menegak prefabrikasi merupakan kaedah yang berkesan untuk meningkatkan kestabilan tanah dengan mempercepatkan proses mendapan supaya sesuai digunakan sebagai teknik pembaikan tanah lembut dan jarak PVD yang berbeza mempengaruhi mendapan tanah dari segi kadar mendapan dan tekanan air liang yang berlebihan.

TABLE OF CONTENTS

	TITLE	PAGE
	DECLARATION	ii
	DEDICATION	iii
	ACKNOWLEDGEMENT	iv
	ABSTRACT	v
	ABSTRAK	vi
	TABLE OF CONTENTS	vii
	LIST OF TABLES	ix
	LIST OF FIGURES	x
	LIST OF APPENDICES	xii
CHAPTER 1	1INTRODUCTION	1
	1.1 Problem Background	1
	1.2 Problem Statement	3
	1.3 Project objectives	4
	1.4 Project scope	5
CHAPTER 2	LITERATURE REVIEW	9
	2.1 Introduction	9
	2.2 Marine Clay	9
	2.3 Prefabricated Vertical Drain (PVD)	11
	2.4 Asaoka Method	15
	2.5 Numerical Analysis	15
	2.6 Previous Study	17
	2.7 Summary	18

CHAPTER 3	RESEARCH METHODOLOGY	21
3.1	Introduction	21
3.2	Data Collection	23
3.2.1	General Geological Properties	23
3.2.2	Field measurement	25
3.2.2.1	Ground Water Table	28
3.2.2.2	Prefabricated Vertical Drain Installation	29
3.2.2.3	Observed Soil Settlement	31
3.2.3	Laboratory Testing	32
3.2.4	Parameters obtained from Laboratory Test	33
3.2.4.1	Bulk Density, γ_b (kN/m ³)	33
3.2.4.2	Shear Strength, C_u/S_u (kN/m ²)	33
3.2.4.3	Consolidation Parameters	33
3.3	Data Analysis	35
3.3.1	Soil modelling using Plaxis v8	35
3.3.2	Mesh Generation and Boundary Condition	37
3.3.3	Stage construction	38
CHAPTER 4	RESULTS AND DISCUSSIONS	45
4.1	Introduction	45
4.2	Field measurements	45
4.3	Asaoka Method	46
4.4	Numerical analysis of settlements	48
4.5	Field measurements and Plaxis 2D predictions	51
4.6	Settlements at different PVD spacing	52
CHAPTER 5	CONCLUSION	57
5.1	Research Outcomes	57
5.2	Recommendations	58
REFERENCES		59

LIST OF TABLES

FIGURE NO.	TITLE	PAGE
Table 2.1	Input parameter from the literature used for calculation the vertical stress distribution in the PLAXIS FEM model. (Gysi et.al, 2001)	18
Table 3.1	General Characteristics of Sub Surface profiles.	26
Table 3.2	Ground Water Level.	29
Table 3.3	Construction Sequence Summary	30
Table 3.4	Key Geotechnical Design Parameters.	32
Table 3.5	Summary of soil strength and consolidation parameters.	34
Table 3.6	Soil properties of soil model	37

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
Figure 1.1	Site Location	3
Figure 1.2	Layout plan of PVD installation.	6
Figure 2.1	PVD installation for a highway embankment. (Elias et al., 2006)	13
Figure 2.2	Plan view of PVDs arrangement	14
Figure 3.1	Flowchart of this project	22
Figure 3.2	Geology map of the site area	24
Figure 3.3	Location of boreholes involved in site investigation	25
Figure 3.4	Geometry Cross Section	30
Figure 3.5	PVD installation at site.	31
Figure 3.6	Type of model analysis by using Plaxis 2D (Brinkgreve et al., 2011).	35
Figure 3.7	Type of nodes and stress points soil element by using Plaxis 2D (Brinkgreve et al., 2011).	36
Figure 3.8	Right half modelled with different soil layers	37
Figure 3.9	Simulate the initial phase.	39
Figure 3.10	Phase 1: Activation of 1.1m surcharge.	40
Figure 3.11	Phase 2: Consolidation phase	40
Figure 3.12	Phase 3: Consolidation phase	41
Figure 3.13	Phase 4: Consolidation phase	42
Figure 3.14	Phase 5: Minimum excess pore pressure	43
Figure 4.1	Field measurement reading	45
Figure 4.2	Figure 4.2: Settlement analysis based on Asaoka method	46

Figure 4.3	Total displacements at each phases of construction	49
Figure 4.4	Settlement-time relationship between field measurement, and Plaxis 2D..	50
Figure 4.5	Deformed mesh at different PVD spacing	51
Figure 4.6	Settlement – time relationship at different PVD spacing	53

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
Appendix A	Area of property development of this project.	63
Appendix B	Borelog date for BH8	64

CHAPTER 1

INTRODUCTION

1.1 Problem Background

Development on soft ground with high compressible layer is somehow most civil engineer would like to avoid. Ground stability and settlement is the two main factors when it comes to construction on soft ground. In order to tackle both of these problems, the ground shall be treated or improve so that it is suitable to bear the structure load.

The easiest way to improve the soil stability is by using pre-loading with surcharge method to achieve allowable required settlement. However, when it comes to construction, time is of the essence. For this purpose, prefabricated vertical drains (PVD) are the solution as it can accelerate the consolidation process. (Hansbo 1997, Bergado et al. 2002, Yan and Chu 2005, Chai et al. 2010, Mesri and Khan, 2012, Long et al. 2013, Indraratna 2010).

PVD system will reduce the drainage path of the pore water from a low permeable layer to free water surface or to pre-installed drainage layer of granular material, thereby accelerating the rate of primary consolidation or the settlement.

The effects of PVD in soft ground has been analysed based on various method such as analytical method, numerical analysis and field observation data. Numerical analysis will produce the most non-restrictive analyses compared to other methods. It also can imitate the actual construction condition because of the possibilities to incorporated effects of reinforcement and staged construction. (Hird, et al., 1992).

The data from monitoring instrumentation and finite element analysis would assist engineers to accomplish better understanding in regards of actual soil attributes; in contrast with the modelling of finite element. Thus, this study is done to establish the effects of prefabricated vertical drain modelling in soft soil by using finite element method.

This project is based on a mix development project at Bandar Bukit Raja, Klang. The area is formerly a palm oil plantation. The developer decided to developed the land in 2015. The overall area is around 1120 acres, which is developed into residential, industry and mixed development area. It also comprises of public amenities such as masjid, hospital, school, police station, market, parks and infrastructures such as roads, drains, pond, open area, etc.

Generally, the proposed development is located on the northern part of Jalan Sg. Puloh, neighbouring to Aman Perdana residential area on the western side stretching to Jalan Meru on the eastern side. A part of the proposed BBR 2 is also neighbouring Petaling Garden development and also stretches up to Jalan Hj. Abdul Manan on the northern side. The proposed Section 5 of Western Corridor Expressway (WCE) cuts through the middle of this development area.

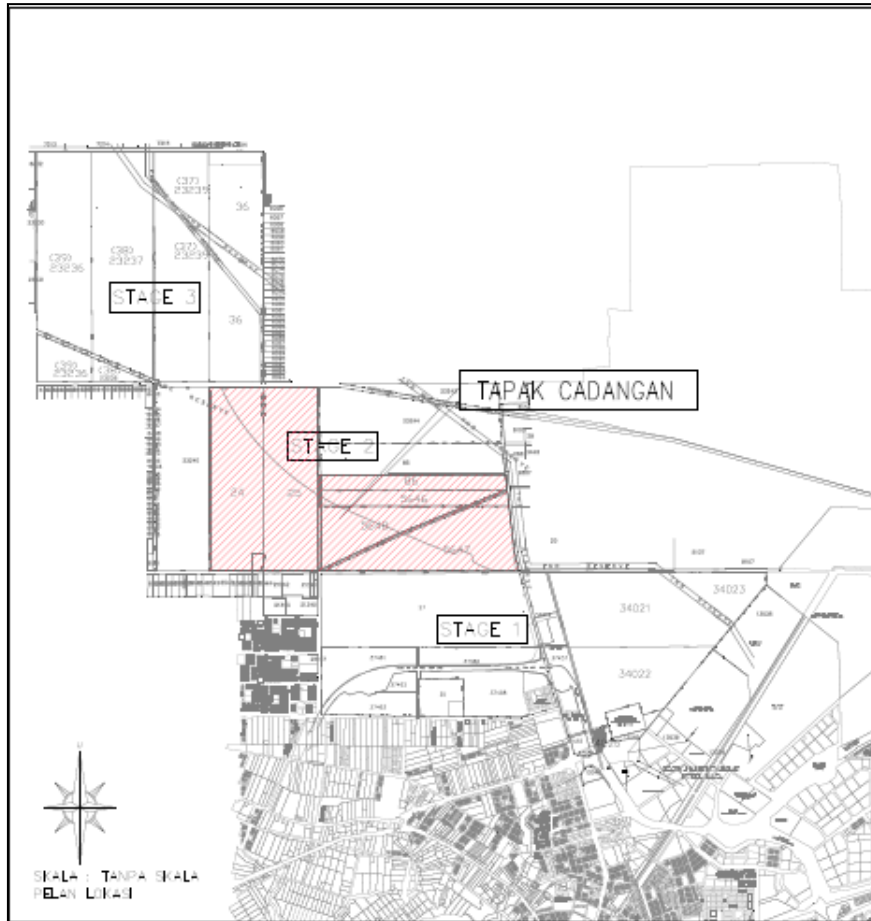


Figure 1.1 : Site Location

Today the use of numerical calculation method particularly those focused on the finite element method becomes more common. In this research, therefore, numerical analysis which is PLAXIS 2D is used in this study to establish the PVD model and to analyse the efficacy of PVD installation in marine clay soil on settlements. Finding of the soil settlement through field measurements and numerical analysis are being compared and discussed.

1.2 Problem Statement

The risk that will be faced when constructing on soft soil is stability and settlement. It is crucial for geotechnical design to ensure the stability of the structure and to control the settlement within the acceptable limit. Marine clay by nature has

very low permeability and will consume a lot of time before it reaches the ideal settlement if it is only affected by preloading.

In Peninsular Malaysia, marine clay can be widely found especially in the coastal area. Hence, there are high possibility that engineer encounter this type of soil during construction. The characteristics and conditions of marine clay are very poor that exhibits instability, poor properties, high compressibility and low unconfined compressive strength. From the initial site investigation results, the developer came to a decision to choose prefabricated vertical drain as the ground improvement method.

Hence, this study aims to analyse the effectiveness of PVD installation on marine clay soil and also to come up with predictions based on the monitoring instrumentation data and numerical analysis of the soil settlement. The finding of this study can be use as guidance for understanding the settlement effect of PVD installation as ground improvement in marine clay soil.

This intention of this study is to conduct out a soil settlement assessment due to the effectiveness of PVD system on the former oil palm plantation with marine clay soil. Subsequently, established some predictions based on the field measurement and numerical analysis of the soil settlement.

The finding of this study will lead to the benefit of society in understanding the impact of PVD as ground improvement. Therefore, regarding ground improvement design, the engineers can apply or considering the finding as guideline.

1.3 Project objectives

The aim of this project is to study the effectiveness of PVD installation in the marine clay soil by using Plaxis 2D for the settlement analysis. The objectives of the project are:

- (a) To conduct Finite Element Method (FEM) for PVD installation in marine clay by using PLAXIS 2D.
- (b) To measure variance between field measurements and numerical analysis on soil settlement in marine clay.
- (c) To determine the settlement of PVD at different spacing for the field measurement and PLAXIS 2D.

1.4 Project scope

The proposed development covers an area of 1120 acre. This development is located at the north of Jalan Sg. Puloh which divides the BBR Stage 1 and Stage 2 development, neighbouring Aman Perdana area on the western side stretching to Jalan Meru on the eastern side. A part of the proposed BBR 2 is also neighbouring Petaling Garden development and also stretches up to Jalan Hj. Abdul Manan on the northern side. The proposed Section 5 of Western Corridor Expressway (WCE) cuts through the middle of this development area. Sg. Parit Bt. Enam also flows on the eastern part of the development until it joins Sg. Batu Enam. This development is generally on flat ground with elevation varying between Level +3.00 to +3.50. The original condition of the proposed site is made of palm plantation with a flat terrain with elevation ranging from Level +3.00 to +3.50 above mean sea level. Earthworks cover filling up to elevation +3.85 for open areas, up to +4.50 for building platforms and +4.30 for road platforms.

Based on Figure 1.2, from 1120 acres of the proposed for residential development, only plot area (red colour) are being considered in this study. Each plot has PVD with different spacing.

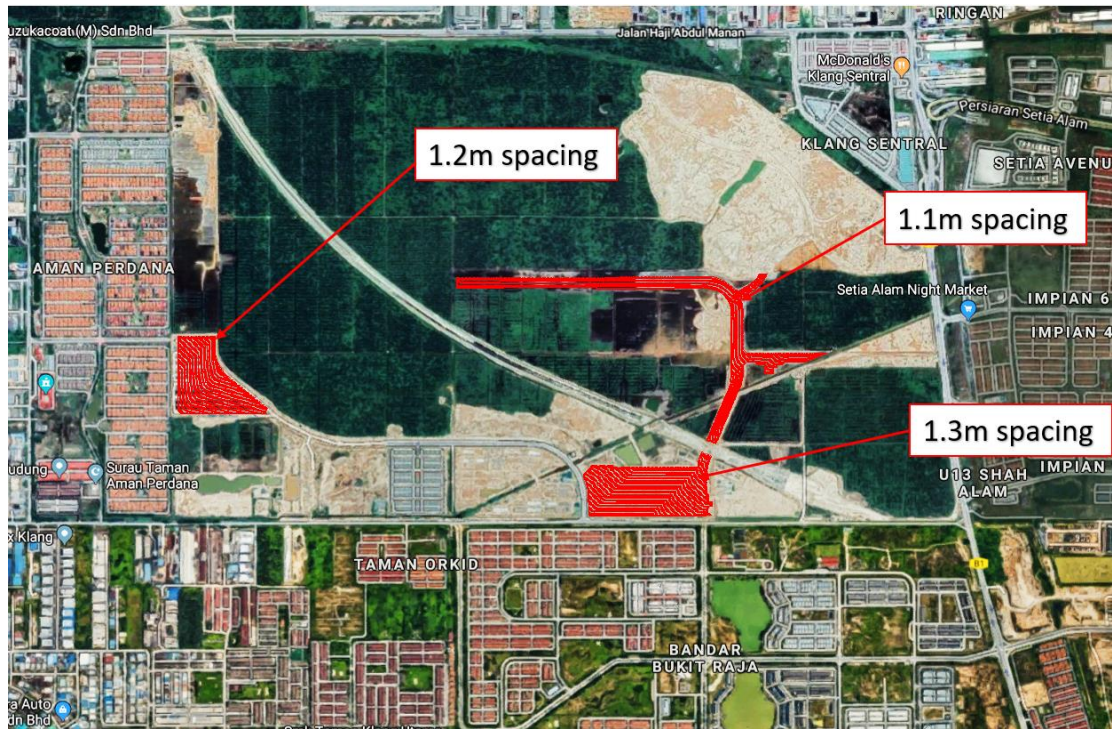


Figure 1.2 : Layout plan of PVD installation.

Data collected from the site investigation report have 30 number of boreholes which are executed to investigate the sub-surface condition and to determine their engineering parameter for designing work purposes. Soil settlement readings are recorded along the construction period using settlement gauges.

The performance assessment was done based on the settlement monitoring data such as settlement gauge and piezometer. PLAXIS 2D v8, a commercial 2D program are choose for doing FEM analysis.

The basic soil models that are used in this study are restricted to Mohr-Coulomb (MC) models under PLAXIS 2D v8. The modelling of permeability is utilised in this study to obtain the comparability between the vertical drain axisymmetric behaviour to the condition of plain strain in plaxis software modelling.

Asoaka's method was chosen to predict the final settlement of the settlement data which would be obtained from finite element analysis and monitoring instrumentation. The comparison carried out is between finite element analysis and field instrumentation monitoring to get the time required for 90% consolidation succession.

REFERENCES

- Abuel-Naga, H.M., Pender, M.J., Bergado, D.T., (2012). Design curves of prefabricated vertical drains including smear and transition zones effects. *Geotextiles and Geomembranes* 32, 1e9.
- Ali, F., Al-samaraee, E. A. S. M. 2013. Field behavior and numerical simulation of coastal bund on soft marine clay loaded to failure. *Electronic J. of Geotech. Eng.* 18, 4027–4042. Azhar, S. et al. (2014) Numerical Modeling of Prefabricated Vertical Drain for Soft Clay using ABAQUS.
- Basack, S., Purkayastha, R. D. 2009. Engineering properties of marine clays from the eastern coast of India. *J. of Eng. Tech. and Res.* 1(6), 109–114. Bodley, A.; Chen, S.; Ferrier, M.; Cooling, D. (2011). Reclamation of a Conventional Tailings Facility for Long Term Dry Stacking Operations in Western Australia.
- Bradshaw, A., (2000). The use of natural processes in reclamation – advantages and difficulties. *Landscape Urban Plan.* 51, 89–100.
- Bergado, D. T., Balasubramaniam, A. S., Fannin, R. J. and Holta, R. D. (2002). Prefabricated vertical drains (PVDs) in soft Bangkok clay: a case study of the new Bangkok International Airport Project. *Canadian Geotechnical Journal*, 39: 304-315.
- Bushra, I., Robinson, R. G. 2010. Strength behaviour of cement stabilised marine clay cured under stress. *Proceeding of Indian Geotechnical Conference (GEOtrends)*, 4–7.
- Bushra, I., Robinson, R. G. 2009. Consolidation behaviour of a cement stabilised marine soil. *Proceedings of International Geotechnical Conference.* 431–434.
- Chai, J. C., Hong, Z. S. & Shen, S. L. (2010). Vacuum-drain method induced pressure distribution and ground deformation. *Geotextiles and Geomembranes*, 28(6): 525–535.
- Chai, J. C. and Miura, N. (2000) A design method for soft subsoil improvement with prefabricated vertical drain.

- Choa V, Bo MW and Chu J (2001) Soil improvement works for Changi east reclamation projects. *Proceedings of the ICE – Ground Improvement* 5(4): 141–153
- Deelwal, K.; Dharavath, K.; Kulshreshtha, M.; (2014). Evaluation of Characteristic Properties of Red Mud for Possible Use as a Geotechnical Material in Civil Construction. *International Journal of Advances in Engineering and Technology*; Vol. 7; Issue 3; 1053-1059.
- Deng, Y.-B., Xie, K.-H., Lu, M.-M., Tao, H.-B., Liu, G.-B., (2013). Consolidation by prefabricated vertical drains considering the time dependent well resistance. *Geotextiles and Geomembranes* 36, 20e26.
- EPA (2008). Final Report for Sampling and Analysis Project – Beneficial Use of Red and Brown Mud and Phosphogypsum as Alternative Construction Materials, Prepared by MSE Technology Applications, Inc.; Prepared for U.S. Environmental Protection Agency.
- Fred M. Machine, (2014). Land Reclamation Using Prefabricated Vertical Drains (PVD) In Port Of Mombasa. *American International Journal of Research in Science, Technology, Engineering & Mathematics*
- Ha, H. H. et al. (2015) ‘Evaluation of Field Performance of Prefabricated Vertical Drains (Pvd) for Soil Ground Improvement ... Evaluation of Field Performance of Prefabricated Vertical Drains (Pvd) for Soil Ground Improvement in the’, 4(June), pp. 9–21.
- Hansbo, S. (1997). Aspects of vertical drain design: Darcian or non-Darcian flow. *Géotechnique* 47: 983-992.
- Hird, C.C., Pyrah, I.C., and Russell, D. 1992. Finite element modelling of vertical drains beneath embankments on soft ground. *Geotechnique*, 42: 499-511
- Huan, T. Z. et al. (2015) ‘Performance prediction of prefabricated vertical drain in soft soil using finite element method’, *Jurnal Teknologi*, 76(2), pp. 67–72. doi: 10.11113/jt.v76.5435.
- Indraratna, B., Redana, I.W., (1997). Plane strain modeling of smear effects associated with vertical drains. *Journal of geotechnical and geoenvironmental engineering*, ASCE 123 (5), 474e478.
- Indraratna, B., Redana, I.W., (2000). Numerical modeling of vertical drains with smear and well resistance installed in soft clay. *Canadian Geotechnical Journal* 37, 133e145.

- Indraratna, B., (2012). Soft Ground Improvement via vertical drains and vacuum assisted preloading. *Geotextiles and Geomembranes*, Volume 30, February 2012, Pages 16-23
- Jamiolkowski M, Lancellotta R and Wolski W (1983) Precompression and speeding up consolidation. *Proceedings of the 8th European Conference on Soil Mechanics and Foundations*, Helsinki, Finland, vol. 3, pp. 1201–1206.
- Jose Leo Mission, (2012). Ground Improvement Optimization with Prefabricated Vertical Drains (PVD) and Surcharge Preloading. *World Congress on Advances in Civil, Environmental, and Materials Research (ACEM' 12)* Seoul, Korea, August 26-30, 2012
- Kola, N.; Das, S.K. (2013). Lateral Earth Pressure Due to Red Mud Using Numerical Analysis, *Proceedings of Indian Geotechnical Conference*. Roorkee, Haridwar, India; December 22-24, 2013; 1-6.
- Lee, P. T., Tan, Y. C., Lim, B. L., Nazir, R. 2016. Some geotechnical properties of Tokai clay. *Proceedings of the 19th Southeast Asian Geotechnical Conference*. 1-5.
- Lin, D. and Lin, P. (no date) 'Numerical Analyses of Pvd Improved Ground At Reference Section', (34).
- Long, P. V., Bergado, D. T., Nguyen, L.V. and Balasubramaniam, A.S.(2013). Design and performance of soft ground improvement using PVD with and without vacuum consolidation. *Geotechnical Engineering Journal of the SEAGS & ASGGEA*, 44(4): 36-51.
- Machine, F. M. (2014) 'Land Reclamation Using Prefabricated Vertical Drains (Pvd) in Port of Mombasa .', pp. 105–110.
- Md. Wasiul Bari, Mohamed A. Shahin, (2014). Probabilistic design of ground improvement by vertical drains for soil of spatially variable coefficient of consolidation, *Geotextiles and Geomembranes* 42 1e14
- Mesri, G. and Khan, A. Q. (2012). Ground improvement using vacuum loading together with vertical drains. *ASCE Journal of Geotechnical and Geoenvironmental Engineering*, 138(6): 680–689
- M.P. Poodt ^a, A.J. Koolen ^a, J.P. van der Linden ^b, (2003). "FEM analysis of subsoil reaction on heavy wheel loads with emphasis on soil pre consolidation stress and cohesion

- Pakir, F., Marto, A., Yunus, M. N., Latifi, N., Tan, C. S. 2014. Effect of sodium silicate as liquid based stabilizer on shear strength of marine clay. *Jurnal Teknologi*. 76(2), 45-50.
- Paper, C., Lim, A. and Katolik, U. (2015) ‘The Implementation of The Undrained Soft Clay Model in PLAXIS Software using The User Defined Model Feature The Implementation of The Undrained Soft Clay Model in PLAXIS Software using The User Defined Model Feature’, (May).
- Pothiraksanon C, Saowapakpiboon J, Bergado DT, Voottipruex P and Abuel-Naga HM (2010) Soft ground improvement with solar-powered drainage. *Proceedings of the ICE – Ground Improvement* 163(1): 23–30.
- Rao, D. K. 2013. A laboratory investigation on the affect of vitrified polish waste for improving the properties of marine clay. *Inter. J. Eng. Innov. Tech.* 11(2), 37–41.
- Rao, D. K., Anusha, M., Pranav, P. R. T., Venkatesh, G. A. 2012. Laboratory study on the stabilization of marine clay using saw dust and lime. *Inter. J. Eng. Sci. Adv. Tech.* 2(4), 851–62.
- Rao, D. K., Raju, G. V. R. P., Babu, K. J. 2011. Field studies on the marine clay foundation soil beds treated with lime, gbfs and reinforcement technique. *Inter. J. Eng. Sci. Tech.* 3(4), 3105–3112.
- Rao, D. K., Raju, G. V. R. P. 2011. Laboratory studies on the properties of stabilized marine clay from Kakinada Sea Coast, India. *Inter. J. Eng. Sci. Tech.* 3(1), 421–428.
- Rao, S. N., and Mathew, P. K. 1996. Permeability studies in marine clays stabilized with lime column. *Inter. J. Offshore Polar Eng.* 6(3),1-6.
- Rollins, K.M., and G.M. Smith. [2012]. “Reduction in Wick Drain Effectiveness with Drain Spacing for Utah Silts and Clays.” Utah Depart. of Transportation Research, Report No. UT-12.04.
- Rowe, Ronald & Taechakumthorn, C. (2008). Combined effect of PVDs and reinforcement on embankments over rate-sensitive soils. *Geotextiles and Geomembranes*. 26. 239-249. 10.1016/j.geotexmem.2007.10.001.
- Rujikiatkamjorn, C. and Indraratna, B. (2015) ‘Briefing : Effect of drain installation patterns on rate of consolidation’, *Proceedings of the ICE - Ground Improvement*, 168(GI4), pp. 236–245. doi: 10.1680/grim.14.00037.

- Shahri, Z., Chan, C. 2015. On the characterization of dredged marine soils from Malaysian waters : Physical properties. *Environ. Pollut.* 4(3), 1–9. Sunil, B. M., Nayak, S. and Shrihari, S. (2006) ‘Effect of pH on the geotechnical properties of laterite’, *Engineering Geology*, 85(1–2), pp. 197–203. doi: 10.1016/j.enggeo.2005.09.039.
- Tanaka, H., Locat, J., Shibuya, S., Soon, T. T., Shiwakoti, D. R. 2001. Characterization of Singapore , Bangkok , and Ariake clays. *Canadian Geotech. J.* 38(2), 378–400.
- Tang, X.-W., Niu, B., Cheng, G., Shen, H., (2013). Closed-form solution for consolidation of three layer soil with a vertical drain system. *Geotextiles and Geomembranes* 36, 81e91.
- Tang, X.-W., Onitsuka, K., (2000). Consolidation by vertical drains under time dependent loading. *International Journal for Numerical and Analytical Methods in Geomechanics* 24 (9), 739e751.
- Tang, X.-W., Onitsuka, K., (2001). Consolidation of double-layered ground with vertical drains. *International Journal for Numerical and Analytical Methods in Geomechanics* 25 (14), 1449e1465.
- Tuker, M. R., (1999), Soil fertility note 13 - Clay minerals: Their importance and function in soils. Soil Testing Section of the NCDA and CS Agronomic Division.
- Yan, S. W., and Chu, J. (2005). Soil improvement for a storage yard using the combined vacuum and fill preloading method. *Canadian Geotechnical Journal*, 42(4): 1094-1104.
- Ye, G. et al. (2015) ‘Centrifugal modeling of a composite foundation combined with soil-cement columns and prefabricated vertical drains’, *Soils and Foundations*. Elsevier, 55(5), pp. 1259–1269. doi: 10.1016/j.sandf.2015.09.024.
- Yunus, M. N., Marto, A., Pakir, F., Kasran, K., Azri, M. A., Jusoh, S. N. 2015. Performance of lime-treated marine clay on strength and compressibility characteristics. *Inter. J. Geomate*. 8(2), 1232–1238.