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**The effect of temperature during retail display on the colour stability of
CO pretreated vacuum packaged beef steaks**

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Abstract

The effect of CO pretreatments applied to beef striploin steaks (*Longissimus thoracis et lumborum*, LTL) prior to vacuum packaging and display temperature on colour stability, shelf life and tenderness was determined. Steaks were exposed to 5% CO, 60% CO₂ and 35% N₂ for 3 (CO3), 5 (CO5) or 7 (CO7) h, followed by 28 days display at 2 °C (good industry practice) or 6 °C (mild abuse). CO5 was the optimum exposure time as it induced the desirable colour while not retaining the bright colour, irrespective of display temperature. *K/S* ratios confirmed that CO pretreatment did not mask spoilage and could be more sensitive than colour parameters at monitoring discoloration as colour was not retained. Exposure to CO did not have any negative effect on meat quality attributes, while mild temperature abuse (6 °C) increased purge loss and decreased pH.

Keywords - **Carbon monoxide, color stability, *K/S* ratios, meat quality, packaging, vacuum packaging.**

1. Introduction

Consumer discrimination against discoloured meat products is one of the leading causes of meat waste for retailers in Europe, North America and Industrialized Asia (FAO, 2016). This is mainly due to consumers relying on colour as a cue for perceived quality (Issanchou, 1996) and association with discoloured meat as unwholesome (Faustman & Cassens, 1990) or unsafe to consume (Greibitus, Jensen, & Roosen, 2013). Adding to this, the global population is forecasted to continue to increase from 7.5 billion to 9.7 billion by 2050, driving a greater demand for meat supplies. For these reasons, it is vitally important to reduce or remove meat wastage altogether in order to ensure global food supply and a sustainable future for our growing population.

Packaging can play a key role in preventing meat waste by maintaining an attractive colour and avoiding unnecessary consumer discrimination. Innovations in meat packaging technologies which ensure the meat has a desirable “cherry” red colour and support increasing consumer demand and expectation for more tender, high quality meat may be a potential solution (Van Rooyen, Allen, & O'Connor, 2017). One packaging technology in particular which could meet the above criteria is the application of low concentrations of carbon monoxide (CO) as a pretreatment prior to vacuum packaging. CO has the ability to act as colour enhancer and coupled with vacuum packaging extends the shelf-life and avoids any negative quality issues associated with high oxygen modified atmosphere packaging (MAP) including tenderness (Van Rooyen, Allen, Crawley, & O'Connor, 2017). CO is currently used as a primary packaging gas at low concentrations (0.4%) or as a secondary packaging gas in the USA (FDA, 2004). In Canada, New Zealand and Australia CO is permitted to be used as a processing aid or secondary packaging gas (Federal Register of Legislative Instruments, 2014; USDA-FSIS, 2016). However, globally the regulation of the use of CO in meat

packaging varies and within the EU CO is currently prohibited. This was at least partly due to concerns that CO may be misused to mask meat spoilage for meat that has previously been stored under inappropriate storage conditions such as elevated temperatures (European Commission, 2001). However, recently Van Rooyen, Allen, Crawley, and O'Connor (2017) showed that the CO pretreatment exposure time can be reduced to 5 h to enhance colour while allowing discolouration to occur by the use-by-date. Therefore, colour could continue to be used as an indicator of freshness and wholesomeness as the colour would not mask meat spoilage or falsely mislead consumers. However, if this technology was to be implemented within the meat industry further research is necessary to determine the stability of CO pretreatments, in the case of mild temperature (6 °C) abuse, which may occur due to mishandling during distribution or storage, as temperature has a direct influence on colour stability (O'Keefe & Hood, 1980). It is therefore necessary to establish that CO pretreatment would not mask meat spoilage under these conditions.

Quantifying the amount of carboxymyoglobin (COMb) present on the meat surfaces at the end of the shelf-life may be useful to confirm that CO does not mask spoilage by retaining the bright colour. However, quantifying COMb using reflectance methodology is difficult as currently there is no direct method to quantify COMb (AMSA, 2012). The method of Krzywicki (1979) uses the reflectance values on the meat surface to calculate the proportion of myoglobin in the redox form, however this method does not account for the presence of COMb (AMSA, 2012). The percentages of myoglobin in its various forms can also be calculated from K/S ratios (absorption (K) and scattering coefficients (S)) following Stewart, Zipser, and Watt (1965). The entire meat surface is converted to each of the myoglobin redox states and these standards along with the K/S ratios to determine the percentage of each pigment present at the meat surface. However, unrealistic data are often observed with values

lower than 0% or greater than 100% (Mancini, Hunt, & Kropf, 2003). Mancini, Hunt and Kropf, (2003) reported that adjusting the data may be useful to obtain more realistic results, however there has been no research to support the benefits of this. Therefore K/S ratios are useful for estimating myoglobin redox forms and give a more detailed understanding of surface meat colour stability. Surface reflectance data are converted to K/S ratios by using the light absorbance (K) and scattering properties (S) using the Kubelka-Munk equation as it relates to reflectance, R ($(1 - R)^2 \div 2R$) which results in more linear data (Mancini, Hunt & Kropf, 2003). Additionally, K/S ratios may be a useful method to detect the amount of COMb, metmyoglobin (MMb) or deoxymyoglobin (DMb) present on the meat surface (AMSA, 2012), especially at the end of storage to confirm that CO does not mask spoilage. There are also no reports on the effect of 5% CO pretreatments prior to vacuum packaging beef steaks on the reflectance and absorbance properties of meat surfaces. Therefore, the objective of this study was to investigate the effect of CO exposure time and temperature on the colour stability and quality attributes including pH, purge loss, COMb layer, tenderness and cooking loss of beef striploin (LTL) steaks during storage (2 °C or 6 °C).

2. Materials and Methods

2.1. Sample preparation and pretreatment procedure:

CO pretreatments were carried out as described in Van Rooyen, Allen, Crawley and O'Connor (2017) with minor modifications. Four boneless beef loins (*Longissimus thoracis et lumborum*, LTL) of normal pH 5.43-5.56 from two Charolais-cross (CHX) heifers aged 21-29 months of age were obtained from a commercial meat producer for each of the three replicates repeated on three separate occasions. Steaks were cut (25 mm thick, 285.2g – 388.0g) at 6-8 days post-mortem from each of the four loins (blocks) and one steak from each loin was allocated to treatments randomly. Steaks were vacuum packaged (New Diamond Vac J-V006W, Heavy Duty Automatic Vacuum Machine, Jaw Feng Machinery Co., Ltd, Taiwan; vacuum pressure < 0.01 Torr held for 32 sec) in a pouch (5-layer coextruded film with PA/Tie/PE/Tie/PE (OTR: <70 cm³ O₂/m²/24 h at 23 °C and 50% RH, Versatile Packaging, Ltd., Castleblayney, Co. Monaghan, Ireland) for 1 h to allow reduction of the myoglobin to occur and limit the formation of oxymyoglobin. Samples were then exposed to a gas mixture with CO (5% CO, 60% CO₂ and 35% N₂) or without CO (Control) (60% CO₂ and 40% N₂) for 3 (CO3 and CONT3), 5 (CO5 and CONT5) or 7 h (CO7 and CONT7), and stored at 2 °C. They were then removed and immediately individually vacuum packed (Product # S303, Synpac, PA/PE (OTR: <38 cm³ O₂/m²/24 h at 23 °C and 0% RH, Synpac Ltd, Saxon way, Priory Park West, Hessle, East Yorkshire, UK). This was placed under retail display at 2 °C which is good industry practice or 6 °C which is mild abuse for 28 d under continuous fluorescent lighting (Meat - Fluorescent Touchcoat T5 F18W T8 176 Foodstar Meat Toughcoat, Havells Sylvania Fixtures UK, Ltd) (2115 lux) to simulate retail conditions. Temperature was recorded every five minutes using dataloggers (Lascar EasyLog-USB, Lascar Electronics Ltd, Salisbury, SP5, UK).

2.2. Instrumental Colour measurement:

Surface colour measurements, reflectance and absorbance readings were performed using a HunterLab UltraScan Pro (Hunter Associates Laboratory., Inc., Reston, VA) with a viewing port of 25 mm and illuminant D₆₅, 10° with the specular component excluded. Calibration was carried out using a white standard tile (L=100) and a light trap (L=0) covered with the vacuum packaging film to eliminate any effect on the colour readings of packaged steaks. Triplicate measurements were recorded at representative locations on the meat surface for each steak. Chroma ($C^* = (a^{*2} + b^{*2})^{1/2}$) values were calculated using CIE a* (redness) and b* (yellowness) measurements. Three surface reflectance and absorbance measurements were also measured from 400 to 700 nm (5 nm interval). Surface reflectance data at 474, 525, 572 nm were calculated by linear interpolation. *K/S* ratios were determined using the Kubelka-Munk equation to obtain each myoglobin redox form with better linearity (AMSA, 2012). Deoxymyoglobin (DMb) ($(K/S_{474})/(K/S_{525})$), Metmyoglobin (MMb) ($(K/S_{572})/(K/S_{525})$) and Carboxymyoglobin (COMb) ($(K/S_{610})/(K/S_{525})$) were calculated. Reference standards for 100% MMb, DMb, COMb were prepared (AMSA, 2012). Surface colour analysis was measured at days 0, 2, 10, 21 and 28.

2.3. Measurement of pH:

The pH of each treated steak was measured after removal from the vacuum package using a glass probe pH electrode (Thermo Scientific pH meter 420A, Orion Research Inc.) and triplicate measurements were recorded for each steak. pH measurements were recorded after storage (2 °C or 6 °C) on days 0, 2, 10, 21 & 28.

2.4. Carboxymyoglobin (COMB) depth:

Carboxymyoglobin (COMb) layer was measured according to the method of (Raines & Hunt, 2010) to determine the COMb layer on each treated sample. Treated steaks were removed from the vacuum packages after storage, cut in half vertically and the depth of the transition point of COMb to DMb was immediately recorded using a digital caliper (Draper Expert, PVC 150 D, Draper Tools Ltd, Hampshire, SO53, UK). Triplicate measurements were recorded in separate locations on each sample and averaged to determine the depth of the COMb layer. COMb layer measurements were measured after storage (2 °C or 6 °C) on days 0, 2, 10, 21 and 28.

2.5. Purge Loss:

Purge loss, also known as drip loss or water holding capacity, was determined according to the method of Krause, Sebranek, Rust, and Honeyman (2003) as an index of loss of water from the meat. The weight of each unopened treated steak package was recorded. Each sample was then removed from the package and blotted dry and reweighed to determine weight loss. Purge loss measurements were recorded after storage (2 °C or 6 °C) on days 0, 2, 10, 21 and 28. The percentage purge loss was determined according to the following equation as a percentage of the weight of the steak in the package. With this formula the weight of the package is counted as purge loss.

$$\% \text{ Purge loss} = \frac{(\text{Weight of package} + \text{steaks}) - (\text{Weight of steaks}) \times 100}{(\text{Weight of package} + \text{steaks})}$$

2.6 Determination of Cooking Loss:

Determination of cooking loss was according to the method of Shackelford et al. (1991) and as described Van Rooyen, Allen, Crawley, and O'Connor (2017). Cooking loss was determined

on samples that had been displayed at 2°C or 6°C for 0, 7, 14, 21 and 28 days. Control samples were only analysed after 0 and 28 d storage due to limited sample size.

2.7 Warner Bratzler Shear Force:

Determination of Warner Bratzler Shear Force (WBSF) was performed following the procedure of AMSA (1995) and Wheeler, Shackelford, and Koohmaraie (1997) as described by (Van Rooyen, Allen, Crawley, & O'Connor, 2017). WBSF was measured on cooked steaks that had used for the determination of cooking loss, displayed (2 °C or 6 °C) for 0, 7, 14, 21 and 28 d. Control samples were only assessed after 0 and 28 d storage due to limited sample size. WBSF was measured using an Instron Universal Testing Machine (Instron Model 5543 (UK) Ltd, High Wycombe, UK), with a load cell of 500 Newtons (N) and a cross head speed of 5 cm/min⁻¹. Eight cores were taken from each steak parallel to the muscle fibre direction. After eliminating the highest and lowest values the average of the remaining 6 cores was used to calculate the results from each sample, expressed in N using Bluehill software.

2.8 Statistical analysis:

Data were analysed using a complete randomized block design with the loin being analysed as a statistical block (SAS ver. 9.3, SAS Institute Inc., Cary, NC, USA). ANOVA (PROC GLIMMIX) was used to carry out a 3×2×5 split plot factorial design with three exposure times (3 h, 5 h, 7 h), two display temperatures (2 °C, 6 °C) and five storage times (0 d, 2 d, 10 d, 21 d, 28 d) as fixed effects and the replicate as a random effect for colour, pH, purge loss and CO-penetration depth. Cooking loss and WBSF analysis were analysed separately using two types of models using ANOVA (PROC GLIMMIX) to carry out a 3×2×5 split plot factorial design (Model 1) with three exposure times (3 h, 5 h, 7 h), two display temperatures (2 °C, 6 °C) and five storage times (0 d, 2 d, 10 d, 21 d, 28 d), as fixed effects and the replicate as a random effect or a 6×2×2 split plot factorial design (Model 2) with six exposure times (Control 3 h,

Control 5 h, Control 7 h, CO 3 h, CO 5 h, CO 7 h), two display temperatures (2 °C, 6 °C) and two storage times (0 d, 28 d). Where factors were significant, differences between means were determined using Tukey's multiple comparisons test with $P < 0.05$. The entire experiment was repeated three times.

3. Results and Discussion:

3.1 Instrumental surface colour analysis:

3.1.1 a^* values:

An exposure time \times display day interaction was observed for a^* values ($P < 0.01$) with the difference between exposure times diminishing with storage time (Fig.1a). Increased exposure time increased redness ($P < 0.001$). There was no temperature interaction evident for a^* values ($P > 0.05$). CIE a^* values decreased over the display period, with the exposure time of 5 h (CO5) being the optimum to induce redness, while allowing discoloration by the use-by date, in agreement with (Van Rooyen, Allen, Crawley, & O'Connor, 2017). The threshold used to determine an unacceptable level of discoloration from the instrumental surface colour analysis was $a^* = 12$. MacDougall, Down, and Taylor (1986), reported that a C^* value of 16 is the limit of acceptability using a Hunterlab and an illuminant D and this value is comparable to an a^* value of 12. Mean a^* values for CO5 at day 28 were 11.6 i.e. just below the colour threshold. This result means that the colour of CO-pretreated steaks could continue to be used as a reliance quality cue of product freshness by consumers, even after mild temperature abuse (6 °C), as this did not affect colour stability.

3.1.2. Chroma values:

Chroma is a measure of the colour intensity of meat. As previously mentioned, MacDougall, Down, and Taylor (1986), reported that a chroma value of 16 represents the limit of acceptability and values below 14 are discoloured and considered brown. Consumers may also

reject meat products which contain 40% metmyoglobin ($C^* > 14$) (Greene, Hsin, & Zipser, 1971). Chroma values increased with increased exposure time to CO ($P < 0.001$), with mean values on d 0 ranging from 18.7 (CO3) to 23.5 (CO7), and decreased over the storage period ($P < 0.001$) (Fig.1b). There was no temperature effect for chroma values ($P > 0.05$). All treatments were above $C^* = 14$ on day 28 and were therefore considered to be discoloured. Mean C^* values on day 28 for CO5 ($C^* = 15.1$) were just below the limit of acceptability.

3.1.3 Reflectance ratios:

K/S ratios are useful for estimating myoglobin redox forms (AMSA, 2012), and give a more detailed understanding of the colour stability of meat surfaces. Varying the exposure time to CO did not affect reflectance ratios for DMb ($P > 0.05$). However, there was a significant temperature effect ($P < 0.001$) (Fig.2 a), with the lower temperature (2 °C) having higher values. There was also a temperature \times display day interaction ($P < 0.01$) due to the difference between the two storage temperatures being much greater at days 21 and 28.

K/S ratios for MMb were affected by CO exposure time ($P < 0.01$) (Fig.2 b) and there was a temperature \times display day interaction ($P < 0.001$) with the decrease being more marked at the lower temperature at days 21 and 28 (Fig.2 c). K/S ratios of 0.58 and 1.4 represent 100% and 0% for MMb (O'Keefe & Hood, 1980). Reflectance standards prepared according to AMSA (2012) were close to these values (0.54-1.52). MMb values decreased over the display period with the lowest values being for the lower temperature 2 °C (1.09) at day 28 (Fig.2 c).

CO exposure time had a significant effect on COMb K/S values ($P < 0.001$) which increased as CO exposure time increased (Fig.2 d) in agreement with a^* and chroma values. A temperature \times display day interaction occurred for COMb K/S values ($P < 0.001$) (Fig.2 e), with values increasing over storage duration and becoming significant at day 28. Reference standards prepared according to AMSA (2012) showed a COMb K/S value of 0.16 for 100%

COMb and 0.52 for 0% COMb. The increased K/S COMb values over storage indicate discoloration occurred as K/S COMb values shifted towards the 0% COMb reference standard of 0.52 (Fig. 2d). These results are in agreement with the discoloration trend observed for a^* and C^* values (Fig.1a & 1b). This result demonstrates that discoloration occurred and it is likely that very little COMb was present for all treatments at the end of storage and indicates that CO does not mask meat spoilage thereby addressing the concerns of consumers. K/S ratios are useful for estimating myoglobin redox forms, and give a more detailed understanding of the CO pretreated meat colour stability as very little COMb was present by day 28.

Greene, Hsin, and Zipser (1971), reported that an increased formation of MMb in CO treated meat over storage is equalised with a decreased concentration of COMb as is evident in this present study. Jeong and Claus (2010), reported that the COMb reflectance ratio showed similar discoloration patterns to a^* values, however they also reported that reflectance ratios are not definitive of the colour changes with CO exposure time. This could be a possible explanation for the effect that temperature had towards the end of the storage on all K/S ratio values ($P < 0.05$), while it had no effect on a^* and chroma values ($P > 0.05$) (Fig.1 a & 1 b). On the other hand, this could indicate that K/S ratios may be more sensitive than CIELAB colour parameters at monitoring discoloration during storage. A possible explanation for discoloration occurring in CO pretreated steaks over storage may be due to the CO which was bound to the myoglobin at the six co-ordinate position of the iron-porphyrin ring, disappearing over time. As a result the COMb reverts to deoxymyoglobin which is confirmed in Fig. 2 a. This conversion of COMb to DMb commences at the inner boundary of the COMb layer which represents the limit of penetration of CO. At this point the partial pressure of COMb would be minimal so the proportion of the myoglobin converted to COMb would

be minimal. It follows therefore that the reversion back to DMb will progress towards the surface just as is the case with oxymyoglobin in high oxygen MAP packaged meat.

Reflectance percentages were also calculated in this present study, from K/S ratios, following Stewart, Zipser, and Watt (1965). However, unrealistic data were observed with values lower than 0% or greater than 100% in accordance with Mancini, Hunt and Kropf (2003). Mancini, Hunt and Kropf (2003), reported that transforming the data may be useful to obtain more realistic results; however no advantage was demonstrated in this study. To the authors' knowledge and Mancini, Hunt and Kropf (2003) there has been no research supporting the benefits of transforming the data.

3.2. pH:

There was no significant effect of CO pretreatment exposure time on pH values ($P>0.05$) (Table 1). Similarly, Aspé, Roeckel, Martí, and Jiménez (2008) reported no significant difference for pH values when 5% CO pretreated vacuum packaged beef steaks were compared to the control (untreated vacuum package). However, both temperature ($P<0.01$) and storage day ($P<0.001$) had a significant effect on pH values (Table 1). The pH decreased over storage and the higher storage temperature (6 °C) reduced pH values compared to good industry practice (2 °C) (Table 1). Increased temperature is a well-documented contributing factor which has an adverse effect on meat pH due to an increased rate of glycolysis forming lactic acid consequently reducing pH (Hertzman, Olsson, & Tornberg, 1993; Mungure, Bekhit, Birch, & Stewart, 2016).

3.3. Purge Loss:

Purge loss is also known as drip loss or water holding capacity (WHC) and can be described as a loss of water from the meat. Purge is comprised of sarcoplasmic proteins, amino acids and

water soluble vitamins (Huff-Lonergan, 2010). Purge loss is a particular problem in vacuum packaged meat as purge can be unattractive to the consumer and cause reduced weight loss from the meat leading to economic losses (Naththarampatha, Warner, Jacob, Beatty, & Kerr, 2010). The results of purge loss in this study are presented in (Fig.3a & 3b). Purge loss was not affected by varying the exposure time to CO pretreatment ($P>0.05$) suggesting CO has no effect on purge loss (data not shown). This result is in agreement with previous researchers. Aspé, Roeckel, Martí, and Jiménez (2008), reported that a 5% CO pretreatment prior to vacuum packaging beef steaks had no effect on purge loss when compared to the control (untreated vacuum package) suggesting that CO has no role in preventing purge loss. Likewise, Stetzer et al. (2007) reported that CO had no effect on purge loss for beef steaks stored in either CO-MAP or high oxygen MAP. Similarly, Krause Sebranek, Rust, and Honeyman (2003) showed that CO-MAP did not reduce purge loss in pork loins when compared to high oxygen MAP.

However, temperature and display day had a significant effect on all treatments ($P<0.001$) (Fig 4a). Purge loss increased during display from 3.05% on day 0 to 5.3% on day 28 (Fig. 3b). The expected increase in purge loss over display was increased in treatments stored at (6 °C) (Fig. 3a). Increased temperature combined with meat ageing and lowered pH, as evident in this study, are reported to have a negative effect on purge loss due to muscle denaturation resulting in a reduction of water holding capacity in sarcoplasmic proteins (Huff-Lonergan, 2010; Mungure et al., 2016). Sayre, Kiernat, and Briskey (1964), reported that slight increases in storage temperature from 0 – 4 °C can contribute significantly to increased purge loss. Additionally, the higher purge loss values reported for steaks displayed at 6 °C may be linked to lower pH values as WHC is reduced the closer the pH is to the isoelectric point of most meat proteins (pH 5.1) resulting in increased purge loss.

3.4. COMb depth:

COMb layer increased with increased exposure ($P < 0.001$) (Fig.3 c). There was an exposure time \times display day interaction with the difference in CO penetration depth between exposure times increasing and decreasing with display day ($P < 0.001$) (Fig.3 c). Temperature had no effect on CO penetration suggesting mild temperature abuse (6 °C) is not an influential factor to mask spoilage. The depth of the CO penetration layer diminished over storage as colour intensity decreased (Fig.3c), corresponding to reduced redness in a^* , C^* and K/S COMb values due to the reduction in COMb. CO penetration depth ranged from 3.3 – 3.0 mm on day 0 and decreased to 2.1 – 0.00 mm on day 28 (Fig.3 c). The CO5 treatment, which is the optimum treatment to induce redness, while allowing discoloration to occur by the use-by date had very little CO penetration thickness (0.6 mm) by day 28. This supports the colour results that CO did not mask spoilage as the COMb layer was had virtually disappeared by the use-by date of 28 days. The CO3 treatment completely discoloured by day 28 (0.00 mm). A similar trend following depletion of CO penetration depth was reported by others (Jayasingh, Cornforth, Carpenter, & Whittier, 2001; Sakowska, Guzek, Glabska, & Wierzbicka, 2016). Sakowska, Guzek, Glabska, and Wierzbicka, (2016), investigated a range of CO pretreatments (0.1% – 0.5%) applied to beef steaks for 48 h prior to vacuum packaging and obtained a CO penetration depth of 0.0 – 2.0 mm after 21 d for 0.1% – 0.5% CO pretreatment, respectively. Jayasingh, Cornforth, Carpenter and Whittier (2001) also reported that for 5% CO pretreated vacuum packed beef steaks the COMb layer disappeared after 3 weeks storage.

3.5. Cooking Loss:

Cooking loss may be described as the amount of moisture lost after the protein denaturation process which occurs during cooking. The results for percentage cooking loss using two separate forms of analysis (Model 1 & 2) are presented in (Table 2 and 3). No interactions or

significant differences were observed for either models when comparing the effect of exposure time to CO pretreatment, temperature or storage day ($P>0.05$). The mean cooking loss values for all CO pretreatment exposure times and both storage temperatures (2 °C and 6 °C) on each day were similar to each other (Model 1) (Table 2) and to the controls (Model 2) (Table 3) ($P>0.05$). Mean cooking loss values ranged over storage from 27.5 % to 29.8 % on day 0, and from 26.9 % to 29.0 % on day 28 (Table 2 and 3). Results from this present study are in agreement with previous research where varying exposure time to 5% CO pretreatment had no effect on cooking loss (Van Rooyen, Allen, Crawley, & O'Connor, 2017). Therefore, varying exposure time, temperature and storage period had no effect on cooking loss.

3.6. Warner Bratzler Shear Force:

The results for WBSF measurements were analysed using two separate forms of analysis (Models 1 & 2), presented in (Table 2 & 3). The $3\times 2\times 5$ factorial split plot model with three exposure times (3 h, 5 h, 7 h), two display temperatures (2 °C, 6 °C) and five storage times (0 d, 2 d, 10 d, 21 d, 28 d) showed a significant three-way interaction for exposure time \times temperature \times display day ($P<0.01$) with no particular pattern observed (Table 2). This suggests that even though samples were from the same breed, sex and age group and statistical blocking of loins and randomisation within loins were applied; variability between steaks which is not uncommon in meat may have obscured any trends. In contrast, in the $6\times 2\times 2$ factorial split plot model with six pretreatments (CONT3, CONT5, CONT7, CO3, CO5, CO7), two display temperatures (2 °C, 6 °C) and two storage times (0 d, 28 d), there was no effect of pretreatment, storage temperature or their interaction ($P>0.05$) (Table 3). This result is in agreement with previous findings by Van Rooyen, Allen, Crawley, and O'Connor (2017) that varying exposure time to CO pretreatment had no effect on meat tenderness ($P>0.05$). Likewise Sakowska, Guzek, Sun, and Wierzbicka (2016) reported no differences ($P>0.05$) in

WBSF values when comparing 0.5% CO pretreated beef steaks to vacuum packed or CO-MAP beef steaks after 21 d storage, suggesting CO had very little effect on tenderness.

A significant storage day effect occurred ($P < 0.001$) for both models (Table 2 & 3) as expected due to the wet ageing process (vacuum packaging) and increase in proteolysis. Ageing is also known to remove a lot of the variation between samples which was also evident in both models as WBSF values were similar for all treatments (Table 2) or relative to the controls (Table 3) by display day 28 for 2 °C and 6 °C. All WBSF means on day 28 (Table 2 & 3) would be considered 'very tender' (31.4 N) or 'tender' (31.4 N – 38.2 N) (Belew, Brooks, McKenna, & Savell, 2003). These low WBSF values are attributed to the 34 – 36 d vacuum ageing period the samples experienced (6 – 8 d sub primal vacuum ageing postmortem prior to CO pretreatment, followed by 28 d individual vacuum packed display period). Temperature had no effect ($P > 0.05$) on WBSF with either the 3×2×5 or the 6×2×2 factorial split plot model (Table 2 & 3) ($P > 0.05$). In summary, the application of CO-pretreatment or mild temperature abuse had no negative effect on meat tenderness ($P > 0.05$).

4. Conclusion

In summary, increasing the CO pretreatment exposure time of LTL steaks enhanced colour stability. All treatments discoloured over storage irrespective of display temperature, and therefore meat spoilage would not be masked, thus addressing consumer concerns about safety and ensuring the consumer of a reliable visual indication of freshness. A CO-pretreatment of 5 h is the optimum exposure time to induce colour stability while allowing discoloration to occur by a use-by date of 28 d. Surface reflectance ratios are useful for estimating myoglobin redox forms and may give a more detailed understanding of CO pretreated meat colour stability, as similar trends between a^* and C^* values were observed. Additionally, surface reflectance ratios confirmed that CO does not mask spoilage, since very

little COMb was present by day 28. Temperature had no effect on a^* and C^* values, while it did affect the K/S values after 21 and 28 days suggesting that K/S ratios could be more sensitive than colour parameters at monitoring discoloration. The depth of the COMb layer also reduced during storage and corresponded to colour parameters and surface reflectance ratios. Exposure to CO pretreatment did not have any negative effect on meat quality attributes, while mild temperature abuse (6 °C) increased pH and purge loss as expected. Therefore this study confirms that CO-pretreatment does not mask meat spoilage.

The results from this present study combined with a recent article by Van Rooyen, Allen, and O'Connor, (2017) outlining recent research findings which warrant the re-evaluation of CO being permitted as a packaging gas within the EU show that applying 5% CO pretreatments may be a potential innovative solution to current packaging issues within the meat sector.

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ACCEPTED MANUSCRIPT

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1 a)

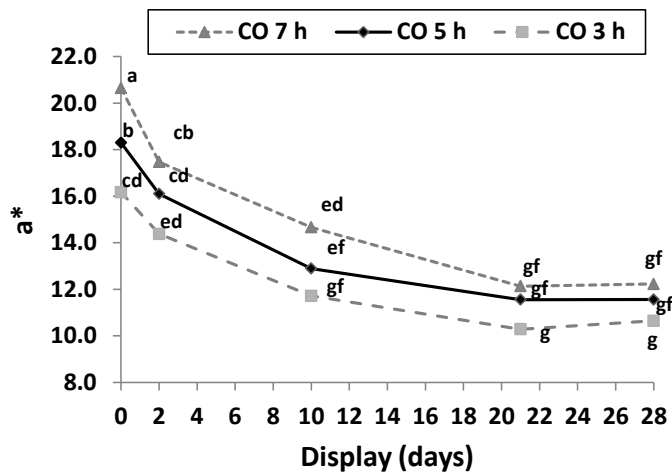


Fig.1 a. Effect of CO pretreatment exposure \times display time on a* values of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M) = 0.55

1 b)

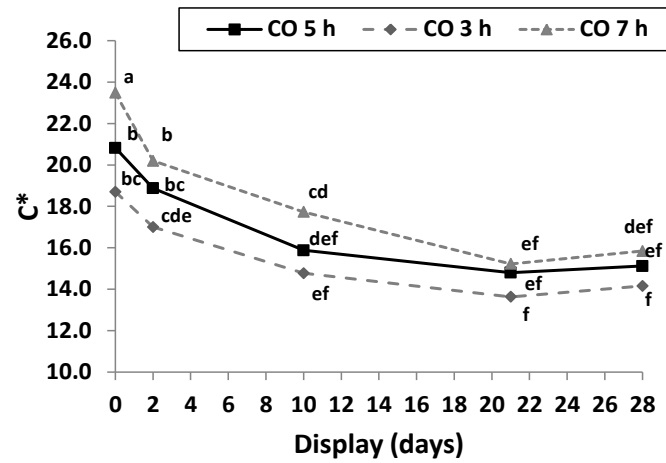


Fig. 1 b. Effect of CO pretreatment exposure \times display time on chroma values of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M) = 0.65

2 a)

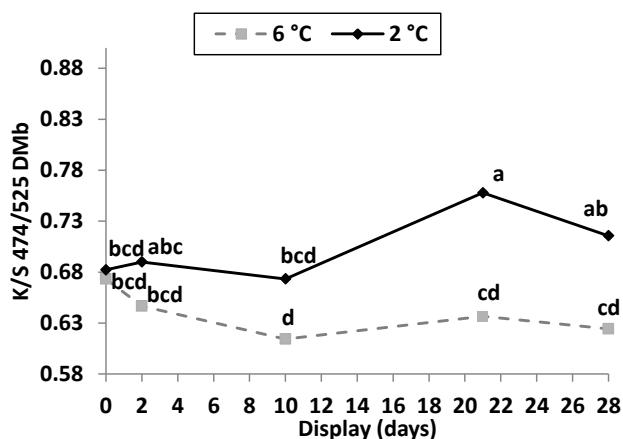


Fig. 2 a) Effect of temperature \times display time on deoxymyoglobin (DMb) of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.02

2 b)

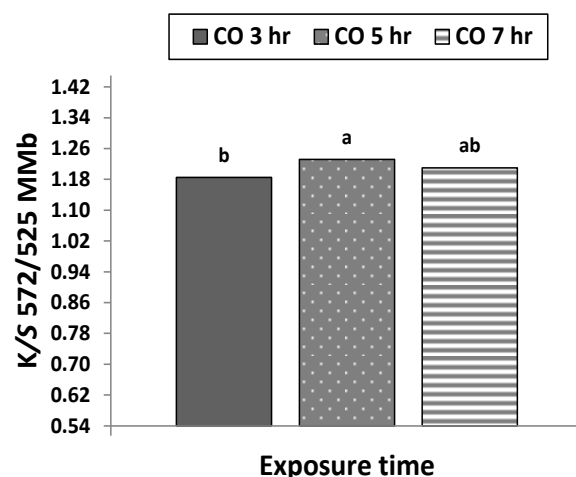


Fig. 2 b) Effect of CO pretreatment exposure time on metmyoglobin (MMb) values of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.18

2 c)

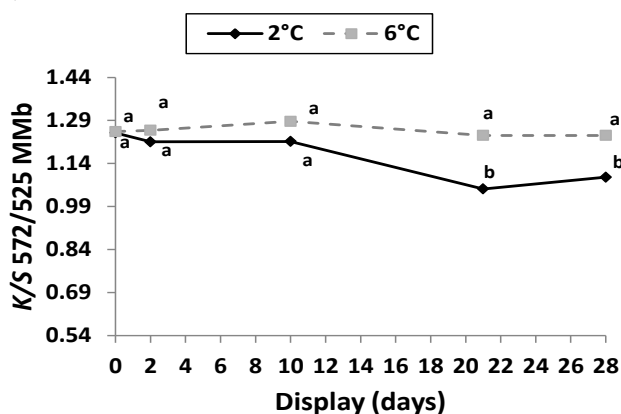


Fig. 2 c) Effect of temperature \times display time on metmyoglobin (MMb) of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.03

2 d)

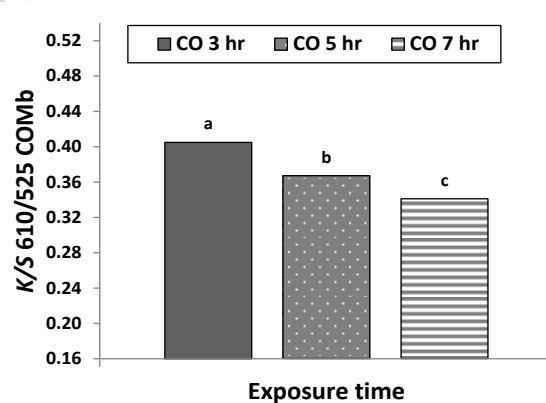


Fig. 2 d) Effect of CO pretreatment exposure time on carboxymyoglobin (COMb) of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.01

2 e)

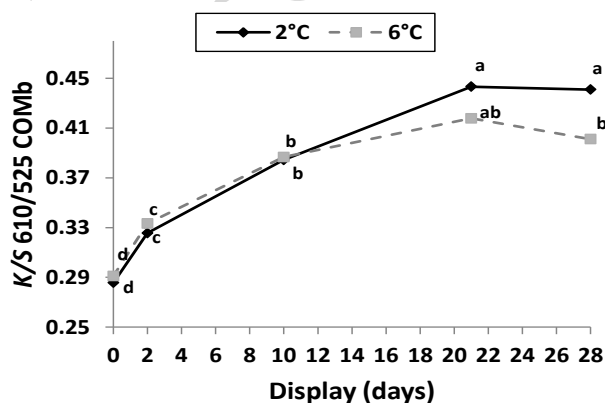


Fig. 2 e) Effect of temperature \times display time on carboxymyoglobin (COMb) of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.01

Table 1 Effect of display day and temperature on the pH values of LTL steaks stored at 2 °C or 6 °C.

	pH	
Display (days)		S.E.M.
0	5.47 ^{ab}	0.06
2	5.41 ^{bc}	
10	5.49 ^a	
21	5.41 ^{bc}	
28	5.37 ^c	
Temperature (°C)		
2°C	5.45 ^a	0.05
6°C	5.41 ^b	

Least square means without a common letter are different ($P < 0.05$).

Temp (Temperature)

S.E.M (Pooled standard error of means)

3 a)

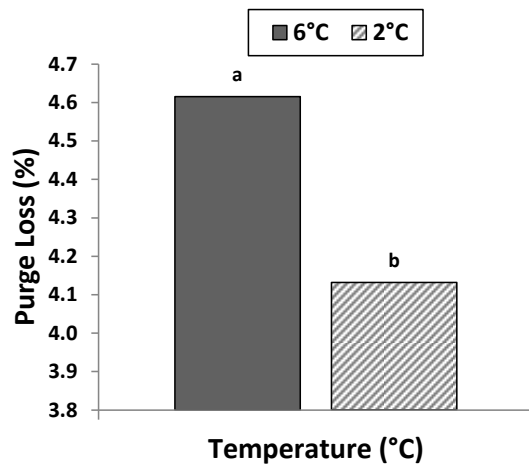


Fig. 3 a) Effect of temperature on purge loss of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.23

3 b)

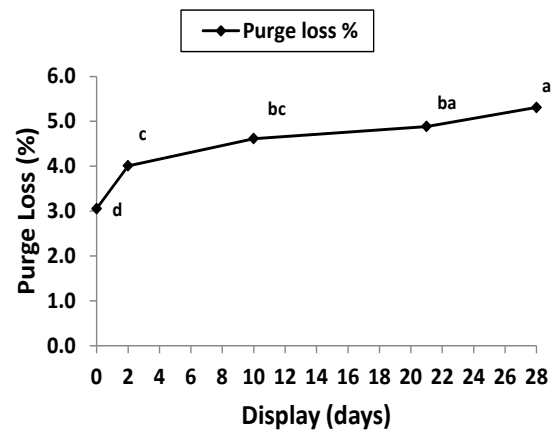


Fig. 3 b) Effect of display day on purge loss of LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.27

3 c)

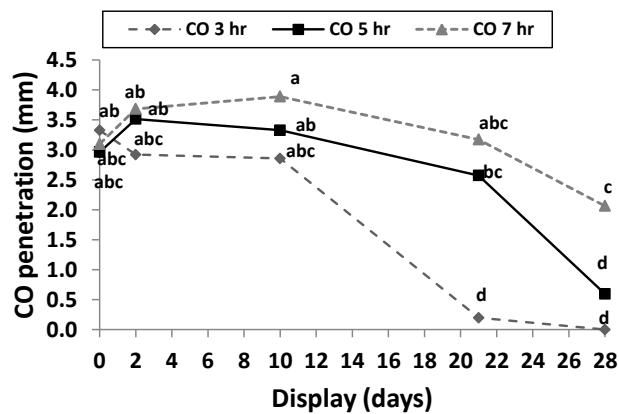


Fig. 3 c) Effect of CO pretreatment exposure time on carboxymyoglobin (COMb) layer in LTL steaks. Least square means without a common letter are different ($P < 0.05$). Pooled standard error of means (S.E.M.) = 0.32

Table 2. Mean WBSF and cooking loss values of LTL steaks. Model 1. (3×2×5 factorial design)

WBSF (N)	Exposure time (h)	Temp (°C)	Display (Days)					S.E.M.
			0	7	14	21	28	
	CO3	2	33.5 ^{abcdefg}	36.1 ^{abcdefg}	36.7 ^{abcdefg}	34.2 ^{abcdefg}	28.5 ^{defgh}	3.8
		6	40.7 ^{abcde}	44.4 ^{abc}	36.2 ^{abcdefg}	27.4 ^{efgh}	25.6 ^{fgh}	
	CO5	2	48.7 ^a	46.9 ^{ab}	36.2 ^{abcdefg}	38.1 ^{abcdefg}	31.9 ^{bcdefg}	
		6	45.8 ^{ab}	42.5 ^{abcd}	39.0 ^{abcdefg}	26.9 ^{efgh}	28.0 ^{defgh}	
	CO7	2	39.9 ^{abcdef}	47.3 ^a	39.0 ^{abcdefg}	24.2 ^{gh}	28.0 ^{defgh}	
		6	47.2 ^{ab}	39.8 ^{abcdef}	30.3 ^{cdefgh}	23.1 ^h	26.7 ^{efgh}	
Cooking Loss (%)	CO3	2	28.2	26.4	30.0	28.5	29.0	2.0
		6	27.9	26.6	29.6	29.7	28.6	
	CO5	2	29.8	29.1	29.2	29.1	27.7	
		6	27.5	27.4	29.2	27.1	27.9	
	CO7	2	28.3	27.0	28.0	32.1	29.0	
		6	28.5	27.9	28.7	25.6	27.0	

Least square means without a common letter are different ($P < 0.05$).

Temp (Temperature)

S.E.M. (Pooled standard error of means)

Table 3. Mean WBSF and cooking loss values of LTL steaks. Model 2. (6×2×2 factorial design)

Treatment	Temp (°C)	WBSF (N)			Cooking Loss (%)			
		Display (Days)			S.E.	0	28	S.E.M.
		0	28	S.E.				
CONT3	2	41.2 ^{ab}	28.8 ^b	6.12	29.8	28.1	1.62	
	6	39.6 ^{ab}	30.0 ^{ab}		28.7	27.4		
CONT5	2	46.9 ^{ab}	27.6 ^b		29.1	27.8		
	6	46.4 ^{ab}	25.3 ^b		28.1	28.3		
CONT7	2	53.0 ^a	26.8 ^b		29.7	27.4		
	6	49.0 ^{ab}	28.2 ^b		27.8	26.9		
CO3	2	31.9 ^{ab}	28.5 ^b		28.2	29.0		
	6	40.7 ^{ab}	25.6 ^b		27.8	28.6		
CO5	2	48.7 ^{ab}	31.9 ^{ab}		29.8	27.7		
	6	45.8 ^{ab}	28.0 ^b		27.5	27.9		
CO7	2	39.9 ^{ab}	28.0 ^b		28.3	29.0		
	6	48.1 ^{ab}	26.7 ^b		28.5	27.0		

Least square means without a common letter are different ($P < 0.05$).

Temp (Temperature)

S.E.M. (Pooled standard error of means)

Highlights

- CO 5/h is the optimum exposure time to enhance surface redness and does not mask meat spoilage irrespective of display temperature.
- *K/S* ratios confirmed that CO pretreatment did not mask spoilage.
- *K/S* ratios could be more sensitive than colour parameters at monitoring discoloration.
- Exposure to CO had no negative effect on the quality parameters, including tenderness, cooking loss, pH and purge loss.