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Asymmetric Transfer Hydrogenation - Dynamic Kinetic Resolution of α-Amino Ketones

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Supporting Information Placeholder

ABSTRACT: A series of α -amino ketones were reduced using asymmetric transfer hydrogenation (ATH) through a dynamic kinetic resolution (DKR). The protecting group was matched to the reducing agent and following optimization, a series of substrates were investigated, giving products in high diastereoselectivity, over 99% ee in several cases and full conversion. The methodology was applied to the enantioselective synthesis of a MDM2–p53 inhibitor precursor.

Introduction

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Asymmetric Transfer Hydrogenation (ATH), using \$\frac{22}{23}\$ [(arene)Ru(TsDPEN)Cl] pre-catalysts 1, including the class of \$\frac{23}{23}\$ complexes 2 and 3, is a powerful method for the asymmetric 24 reduction of ketones (Figure 1).\frac{1}{23}\$ The pre-catalyst forms a hydride which transfers hydrogen to the substrate in a stereochemically-predictable manner (Figure 1).\frac{4}{23}\$

Figure 1. Asymmetric Transfer Hydrogenation (ATH) of acetophenones by [(arene)Ru((R,R)-TsDPEN)Cl] catalysts **1-3** and orientation of substrate to catalyst in reduction step.

ATH in combination with dynamic kinetic resolution (DKR), has been used to good effect. For α-amino ketones, ATH- 28 DKR of α-amino-β-keto esters have been reported (Figure 29 2A). In an example by Echeverria *et al.*, reduction of a β-keto-α-amino ester gave 4 in up to 83/17 *anti/syn* and 98% ee using catalyst 2. Researchers at Takasago described the large scale ATH-DKR of α-N-acylamino-β-keto esters using ATH to 5 us- 30

ing catalyst 3.7 An efficient DKR-ATH was achieved in the synthesis of enantiomeric pure syn- β -hydroxy- α -dibenzylamino esters⁸ to make 6.

Products of ATH-DKR of α -amino- β -keto-esters:

Using catalyst (S.S)-2:
83/17 anti/syn and 98% ee
Via reduction of the amine
hydrochloride precursor
10 Using catalyst (R.R)-3:
69.4% de, 97% ee
prepared on 58 kg scale:
99% de, >99% de, >99% ee

g catalyst (*R*, *R*)-3: 1% de, 97% ee pared on 58 kg scale: % de, >99% ee

Products of ATH-DKR of other α-amino ketones:

This work:

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α-Amino ketones in which racemisation is slower have been less investigated. 10-12 The ATH-DKR of a Boc-protected αamino ketone to alcohol 7 was employed in the synthesis of the type 2 diabetes drug omariglyptin (Figure 2B).¹⁰ The 63 ATH/DKR, using a range of catalysts including 2 and 3 gave amino alcohol 8 in 97-98% ee and a dr of >200:1 (Figure 2B).11 Intramolecular cyclisation, with inversion of configuration, led to the mGluR5 9.11 Other relevant ATH-DKRs of α-amino ketones have led to cis-β-azolo-α-cycloalkanols 10 and 11 (Figure 64 2B).¹² We were interested in establishing the scope of the ATH/DKR of α-amino ketones (Figure 2C), as the extension of the methodology would provide access to a range of valuable target molecules.

Results and Discussion

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Compounds 12a-14a (Table 1)were prepared via bromination α-phenylacetophenone, reaction with phthalimide, then deprotection and addition of the N-protecting group, whereas 15a was prepared through the reaction of an acylimine with benzaldehyde using a thiazolium catalyst¹³ (Supporting Information). A series of conditions were tested using catalyst (R,R)-2. Racemic standards were prepared by reduction with NaBH₄, which was less diastereoselective than the ATH-DKR and allowed the minor diastereomers to be identified by HPLC (other than for 16a). In all cases, the anti- products 16a-19a (Table S1, Table 1) were predominantly formed. 14 Using FA/TEA azeotrope (5:2) with DCM (A, Table S1), the medium in the reduction of 12a became heterogeneous after 24h. Both precipitate and filtrate from the reaction contained product of high dr, however of differing ee. Using a 1:1 ratio of FA:TEA (B, Table S1), conversion was incomplete and the ees were lower. Using a combination of 5:3 DABCO/FA (C, Table S1). 11 gave a product in improved ee, which did not change sig-

nificantly when a 5:6 ratio of reagents was used (D, Table S1). Reduction of N-Boc-protected substrate 13a using both TEA 65 and DABCO as base with catalyst (R,R)-2 (A and C, Table S1) $\frac{66}{67}$ also revealed that the latter base gave the best result. Working 68 up the reductions of 12a and 13a with a DCM extraction gave 69 a product which reflected the overall ee of the reaction (Table $\underline{70}$ S1, Table 1). The N-Ts-protected substrate 14a was reduced in 71 an excellent 99% ee under conditions C (Table S1, Table 1) 72 with catalyst (R,R)-2 whereas the best ee for the reduction of 73the N-Cbz-protected substrate 15a was just 44% (Table S1, Ta- 74 ble 1); the reactions for the formation of both 18a and 19a re- 75 mained homogeneous. The X-ray crystallographic structure of 76 the major enantiomer of 18a (Supporting Information) con- 77 firmed both its absolute configuration and the *anti*-diastereose- $\frac{78}{79}$ lectivity matches the related product 8 containing a Cbz group. 11 79 Since slow racemisation can reduce the potential for the for-80 mation of high ee products in DKR reactions, they were fol-81 lowed over time. The substrates (with the exception of 18a) re-82 mained essentially racemic throughout (Scheme S1, Table S2), 83 confirming that racemisation is rapid. The product ees remained 84 consistent (within ca. 5%) throughout the reductions. Hence the 85 catalyst controls the reduction of one enantiomer of ketone sub- 86 strate over the other, however the N-protecting group also has 87 an influence on the selectivity.

Table 1. Catalyst screening on substrates 12a-15a, and catalysts (R,R)-1, 2 and 20-22.

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Catalyst	Subs-	t/h	Conv ^a /% (dr) ^b yield	Ee ^c /%
(R,R)- 2	trate 12a	24	100 (>99.9:<0.1 ^d) 60% yield	25
(R,R)-1	12a	72	95 (>99.9:<0.1 ^d)	76
(R,R)-20	12a	72	70 (>99.9:<0.1 ^d)	94
(R,R)-21	12a	24	100 (>99.9:<0.1 ^d)	61
(R,R)-22	12a	48	63 (>99.9:<0.1 ^d)	69 e
(R,R)- 2	13a	24	100 (>99.9:<0.1) 65% yield	73
(R,R)-1	13a	72	91 (>99.9:<0.1 ^f)	94
(R,R)-20	13a	72	96 (>99.9:<0.1)	93
(R,R)-21	13a	24	100 (>99.9:<0.1)	76
(R,R)-22	13a	48	46 (ca. 95:5g)	12 e
(R,R)- 2	14a	24	100 (>99.9:<0.1) 69% yield	99
(R,R)-1	14a	72	89 (>99.9:<0.1h)	>99
(R,R)-20	14a	72	97 (>99.9:<0.1)	98
(R,R)-21	14a	24	100 (>99.9:<0.1)	94
(R,R)-22	14a	48	21 (>99.9:<0.1h)	69
(R,R)- 2	15a	24	100 (>99.9:<0.1) 59% yield	44
(R,R)-1	15a	72	39 (>99.9:<0.1)	71
(R,R)-20	15a	48	98 (>99.9:<0.1)	85
(R,R)-21	15a	24	100 (>99.9:<0.1)	67
(R,R)-22	15a	48	54 (>99.9:<0.1)	$60^{\rm d}$

a. HPLC conversions and ee of isolated product using (R,R)-2 and of crude product for other catalysts; b. >99.9:<0.1 indicates only one diastereoisomer observed by chiral HPLC, c. ee of major diastereoisomer, d. Minor diastereoisomer not detected in racemic reduction. e. opposite enantiomer of product formed. f. tentative as HPLC did not run to minor isomer. g. Estimated as minor diastereoisomer was not integrated. h. tentatively assigned as some small HPLC peaks are of similar RT to minor diastereomer.

We evaluated a series of catalysts; (R,R)-1 and (R,R)-20, ^{9e} (R,R)-21, ^{3f} and (R,R)-22, ^{3g} under the same conditions for each substrate (Table 1). Catalyst 1 and the pentafluorinated (R,R)-20 gave product 16a in good ee however they were slow compared to the CH₂(C₆H₄)-linked catalyst (R,R)-21. Catalyst (R,R)-20 generated a product of 94% ee in the reduction of 12a compared to just 25% ee with catalyst (R,R)-2. The tosyl substrate 14a gave a product in >90% ee with all the catalysts except (R,R)-22. Catalysts (R,R)-1 and (R,R)-20 gave similar results with N-Boc-protected13a. Although there is no direct evidence, there is potential for a reduction product such as 18a to replace the ligand in the catalysts, and this is likely to happen more rapidly with untethered complexes. 2b Catalyst (R,R)-22 was found to be the least active and in several cases gave the opposite enantiomer of product, although still a high dr. Acetophenone reduction with catalyst (R,R)-22 gave the (R)-alcohol,

as expected. As a result of this study, two catalyst/substrate systems were selected for further study; fluorinated catalyst (R,R)-20 with N-Boc-protected substrate 13a and complex (R,R)-2 with N-Ts-protected compound 14a. A solvent study was carried out (Supporting information, Table S3) however none of the alternative solvents, or solvent-free conditions, improved the results.

The reduction of a range of substrates; 13b-13l and 14b-14l and the precursors to 23-27, were undertaken (Figure 3). The N-Boc-protected ketones, 13 were prepared initially, then the N-Ts-protected ketones were prepared via their deprotection fol- 23 lowed by N-tosylation. A representative series of substrates 24 were prepared with electron-donating (OMe) and electron-with- 25 drawing (Cl) substituents at the o-, m- and p- positions of each 26 aromatic ring Ar¹/Ar². In addition, one NMs product (23) was 27 formed by reduction of the corresponding ketone, as were 24-28 27 in which one phenyl ring was replaced by a methyl. 29

17b PG=Boc; cat. (R,R)-20, 48h: 100% conv, 87.4% yield dr >99.9:0.1, 94.4% ee

18b Pc=Ts; cat. (R.R)-2, 24h: 100% conv. 79.3% yield dr >99.9:0.1. 95.2% ee

17d PG=Boc; cat. (R,R)-20, 48h: 95% conv, 71.4% yield, dr 97 7:2 3 94 8% ee

18d PG=Ts; cat. (R,R)-2, 24h: 100% conv, 43.9% yield, dr >99 9:0 1 89% ee

17q Pa=Boc: cat. (R.R)-20,

6d: 90% conv, 64.2% yield,

dr >99.9:0.1, 88.6% ee

dr 94.8:5.2, 80.2% ee

 $\bar{N}HP_{G}$

17j PG=Boc; cat. (R,R)-20,

dr 99.5:0.5, 90.3% ee

ŇHP_GÓMe

17c PG=Boc; cat. (R,R)-20, 72h: 100% conv, 87.4% yield, dr >99.9:0.1, 93.0% ee

18c P_G=Ts; cat. (R,R)-2, 24h: 100% c. 85.6% vield dr 98.3/1.7, 94.4% ee

17e PG=Boc; cat. (R,R)-20 24h: 100% conv, 78.3% yield, dr >99.9:0.1, 96.8% ee

18e P_G=Ts; cat. (R,R)-2, 24h: 100% conv. 89.7% yield. dr >99.9:0.1, 94.2% ee

17h Pg=Boc; cat. (R.R)-20, 72h: 90% conv, 69.9% yield, dr 99.1:0.9, 89.7% ee

 $\bar{\tilde{N}}HP_G$

.OMe

18g Pc=Ts: cat. (R.R)-2. 18h Pa=Ts: cat. (R.R)-2 24h: 100% conv, 95.2% yield, 48h: 100% conv. 85.6% yield. dr 98.2:1.8, 90.2% ee

17k P_G=Boc; cat. (R,R)-20, 72h: 100% conv, 92.2% yield 72h: 100% conv. 93.5% yield dr >99.9:0.1.96.8% ee

18j P_G=Ts; cat. (R,R)-2, 18k Pa=Ts; cat. (R.R)-2. 24h: 100% conv. 84.8% vield. 48h: 100% conv. 88.2% vield dr 97.7:2.3, 92.4/>99% ee dr >99.9:0.1.97.6% ee

50 51 ŇHPGĊI 17i P_G=Boc; cat. (R,R)-20, 3 $\begin{array}{c} \textbf{17i} \, \mathsf{P}_{\mathsf{G}}\text{=-Boc; cal.} \, (..., ...) \\ \textbf{96h: } 95\% \, \mathsf{conv}, \, 92.2\% \, \mathsf{yield}, \\ \textbf{10.5.00.1}\% \, \mathsf{ee} \qquad \textbf{54} \end{array}$

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 $\bar{N}HP_{G}$

17f P_G=Boc; cat. (*R*,*R*)-20,43

24h: 100% conv. 44.8% yiela6

24h: 100% conv, 80.6% yi

dr >99.9:0.1.99.4% ee

18f P_G=Ts; cat. (R,R)-2,

dr 97.7:2.3, 88.5% ee

55 18i PG=Ts; cat. (R,R)-2, 56 48h: 100% conv. 69.8% dr 88:12, 79.8/18.2% ee 57

17I Pa=Boc; cat. (R.R)-261 72h: 100% conv, 79.2% yield dr 96:4, 79.4/56.7% ee

63 18I P_G=Ts; cat. (*R,R*)-2, 64 48h:100% conv, 92.4% y dr 55:45, 72.2/>97.7% e 65

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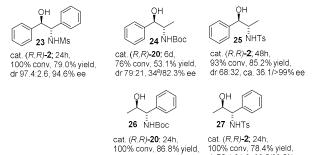


Figure 3. Reduction products of ketones 13b-13l (using (R,R)-**20**) and **14b-14l** (using (R,R)-**2**). Conditions are as in Figure 2/Table 1 except that 2 mol% catalyst was used for the formation of 17b, 17d, 17g and 17h. Ees are of major diastereoisomers except where indicated. a. Overlap of peaks in HPLC limits the accuracy of this measurement.

dr 98.3:1.7, 94.6% ee

dr 75.4:24.6, 96.5/60.5% ee

Substrates containing substituents on the aromatic rings adjacent to the ketone (Ar¹), leading to products 17b-17f and 18b-18f, were fully reduced in most cases and in high dr and ee, although the o- and p-chloro substituted products were formed in slightly lower ee. Although the configurations of products were generally assigned by analogy to 17a/18a, the X-ray crystallographic structure of 17d was determined and served to confirm the assignment (Supporting Information).

Substrates with substituted aromatic rings proximal to the amine (Ar²) were generally reduced to 17g-17k and 18g-/18k in high dr although the ee was dependent on both the nature and position of the substituents. The o-chloro N-Ts-protected substrate 14i gave product 18i in a poor dr however substrates13k/14k, containing a combination of p- substituents gave a product in high dr and eeThe furyl-containing products 171/181 were formed in poor dr and ee. NMs product 23 was formed in an excellent 96.4% ee and high dr, indicating that the aromatic ring of the Ts is not required for high selectivity. When the aromatic ring proximal to the amine (Ar2) was replaced by a methyl group, products 24 and 25 were formed in poor dr and low ee. On the other hand, replacement of the Ph adjacent to the ketone followed by ATH-DKR gave a high dr and ee for the N-Boc-protected product 26, but the N-Ts-protected product 27 in much lower dr. The formation of two products, N-Boc-prtected 17e and N-Ts-protected 18h were carried out on 1.0g scale with respect to starting material ketone. In both cases the reductions proceeded cleanly to give products in 88.7% and 89.4% yields respectively, and with 94.9% and 89.4% ee respectively (previously 96.8% and 90.2% ee) (see the Supporting Information).

The results indicate that the reductions proceed with preferential formation of the anti-diastereoisomers. 11,14 The results observed for products 24-27 indicate that the aromatic ring adjacent to the protected amine (Ar²) is required for control of dr and ee in the reductions whereas the aromatic ring adjacent to the ketone (Ar¹) is not. Previous studies have indicated that a Hbond between the substrate and the SO₂ of the sulfonamido group can play an important part in the control of the ATH of imines^{15a,b} and α-amino ketones, ^{12c} as can an interaction be-

lyst. 15c Considering the related studies, and our observations, 52 the stereochemical outcome can be explained by a transition 53 state (Figure 4) for hydride transfer which is stabilised by a hy- 54 5 drogen bond between an N-H in the substrate and the sulfon- 55 6 amido group, coupled with a CH/ π edge/face interaction as il- 56 lustrated. This results in the formation of the observed product 8 and agrees with previous reports for this class of substrate (Fig-9 ure 1)¹¹ and for a reported α-amino acetophenone reduction. ^{16a} 10 However it is not consistent with other observations on the reduction of non-α-substituted α-amino ketones^{16b} and related 11 products of non-DKR ATH reductions using Rh(III) catalysts. 17 12 13 The reduction of analogous compounds lacking the N-H function generally give products with the opposite diastereoselectiv-15 ity to ours, indicating the importance of this group in the direction of the reduction.9 In order to investigate this factor in our compounds, we investigated the ATH of N-methylated analogues of 13a and 14a. In the event, the NMe derivative of 13a was prepared in low yield however its reduction proceded in low conversion and purity and it was not possible to analyse the products by HPLC. Compound **14aMe**, which is the NMe de-58 21 rivative of NTs ketone 14a, was prepared and was successfully 50 reduced to give **18aMe** in 47% yield, dr: 83:17 with 90.2% and 50% ee respectively. i.e. lower than for **14a** (Figure 5). The configuration of the major product is not known. This again evi- 61 dences the importance of the NH group in the reduction selec- 62 tivity. The different protecting groups will also have a moder- 63 ating influence on the selectivity, presumably due to their dif- 64 29 fering bulk and electronic properties. 65

tween an amido on the substrate and the η⁶-arene of the cata- 51

Hence the detailed and complex controlling factors in the ATH 67 reaction of α -amino ketones described herein remain to be fully 68 understood and are the subject of ongong studies In addition, 69 the reversal of configuration using catalyst (R,R)-22 in several 70 cases is not fully understood (Table 1) but reflects the potential 71 for subtle additional interactions between the substrates de- 72 scribed herein and the groups on the n6-arene ring.

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Figure 4. Proposed mode of reduction of **14a** and **13d** to **18a** and **17d** respectively, stabilised by hydrogen bonding and the known CH/π edge/face interaction.

Figure 5. N-methylated derivative substrate 14aMe and reducation product 18aMe. 91

As an example of the value of the ATH-DKR, we reduced ke- 93 tone **28** to each enantiomer of amino alcohol **29** using catalyst 94 (*R,R*)-**20**. In both cases a product of high dr and ee was formed 95

(Figure 6). Cyclisation of (*IS*, 2*R*)-29 with inversion of configuration, following the reported precedent, ¹⁸ gave oxazolidinone (4*S*, 5*S*)-30, a precursor of a recently reported MDM2–p53 inhibitor molecule which had previously been prepared in asymmetric form through a chiral resolution. ¹⁸

Figure 6. Synthesis of MDM2–p53 inhibitor precursor **30** *via* ATH-DKR of α -N-Boc-protected ketone **28**.

Conclusions

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In conclusion, we report the optimization and scope expansion of the ATH-DKR of α -aminoketones with varying N-protecting groups and substitution patterns. We have identified the most suitable catalysts from a series for the N-Boc-protected and N–Ts-protected substrates and have explored the scope of the applications. This study allowed us to identify a suitable catalyst for a very concise synthesis of an MDM2–p53 inihibitor precursor in high ee, representing a valuable approach to this class of target molecule.

EXPERIMENTAL SECTION

General procedures for the syntheses.

Solvents and reagents for the synthesis of complexes and catalytic reactions were degassed prior to use and all reactions were carried out under either a nitrogen or argon atmosphere. Reactions were monitored by TLC using aluminum backed silica gel 60 (F254) plates, visualized using UV 254 nm and phosphomolybdic acid (PMA), potassium permanganate or vanillin dips as appropriate. Flash column chromatography was carried out routinely using 60 micrometer silica gel. Reagents were used as received from commercial sources unless otherwise stated. ¹H NMR spectra were recorded on a Bruker DPX (300, 400 or 500 MHz) spectrometer. Chemical shifts are reported in δ units, parts per million relative to the singlet at 7.26 ppm for chloroform and 0.00 ppm for TMS. Coupling constants (J) are measured in Hertz. Structural assignments were made with additional information from gCOSY, gHSQC, and gHMBC experiments. IR spectra were recorded on a Perkin-Elmer Spectrum One FT-IR Golden Gate. Mass spectra were recorded on a Bruker Esquire2000 or a Bruker MicroTOF mass spectrometer. Melting points were recorded on a Stuart Scientific SMP 1 instrument and are uncorrected. Dry solvents were purchased and used as received. HPLC analyses were carried out on a HewlettPackard 1050 instrument. Optical rotations were measured on 62 an AA-1000 polarimeter. The X-ray crystallographic structures 63 were recorded on a Rigaku Oxford Diffraction SuperNova dif- 64 fractometer with a duel source (Cu at zero) equipped with an 65 AtlasS2 CCD area detector. Enantiomeric excesses were meas- 66 ured to one decimal place, however the results in Table 1 in the 67 paper have been rounded to whole numbers or to >99% ee 68 where the measured ee was 99.5% or above, and drs are given 69 as >99.9:<0.1 where only one diastereoisomer was observed. 70

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General procedure A for the synthesis of racemic alcohols. $\frac{72}{100}$

To a solution of ketone (1.0 eq.) in MeOH ([S] = 0.1 M) was 73 added NaBH₄ (2.0 eq.) portion-wise. The solution was stirred at 74 rt until the ketone had been consumed. The solvent was then 75 removed under reduced pressure and the residue partitioned be-76 tween water and EtOAc. The organic extract was collected and 77 the aqueous layer extracted a further 2 times with EtOAc. The 78 organic layers were combined, dried over MgSO₄, filtered and 79 the solvent removed under reduced pressure to afford racemic 80 alcohols.

Section on initial substrates 12a-15a and their reductions. 2-Bromo-1, 2-diphenylethan-1-one.

This compound is known and has been previously character-85 ised. 19 N-Bromosuccinimide (4.50 g, 38.3 mmol, 1.5 eq) and p-86 toluenesulphonic acid (0.88 g, 5.1 mmol, 0.20 eq) were dis-87 solved in anhydrous DCM (50 mL) and the reaction mixture 88 was cooled to 0 °C. To the cold reaction mixture, a solution of 89 1, 2-diphenylethan-1-one (5.00 g, 25.5 mmol, 1.0 eq) in dry 90 DCM (25 mL) was added dropwise over a period of 1h. After 91 the addition, the reaction mixture was stirred under N₂ for 892 hours at 40 °C. The completion of the reaction was confirmed 93 by ¹H NMR. After the completion of the reaction, the reaction 94 mixture was cooled to rt and H₂O (100 mL) and DCM (25 mL) 95 were added and organic layer was separated. The aqueous layer 96 was extracted with DCM (2 x 30 mL). The combined organic 97 layers were washed with brine (50 mL) and dried over MgSO₄. 98 The organic layer was concentrated under reduced pressure to 99 afford the product as an off-white solid (6.9 g, 25 mmol, 98%) 100 which was used in the next step without further purification 101 TLC: R_f ca 0.5 (9:1, Hexane: EtOAc), strong UV active; v_{max} 02 1678, 1593, 1446, 1171, 991, 754, 677, 611 cm⁻¹; ¹H NMR 03 $(CDCl_3, 400 \text{ MHz}): \delta 7.99 \text{ (d, 2H, } J = 7.2 \text{ Hz}), 7.57-7.53 \text{ (m}, 04)$ 3H), 7.47-7.45 (m, 2H), 7.38-7.36 (m, 3H), 6.38 (s, 1H) 105 13C{1H} NMR (CDCl₃, 101 MHz,): δ 191.2, 136.0 134.31 06 133.8, 129.3, 129.2, 128.9, 51.2. The data matches the reported 07 108 109

2-(2-Oxo-1,2-diphenylethyl)isoindoline-1,3-dione.

This compound is known and has been previously character 111 ised. 20 2-Bromo-1, 2-diphenylethan-1-one (5.0 g, 18 mmol, 1.0 12 eq) and potassium phthalimide (5.07 g, 27.3 mmol, 1.5 eq) werd 13 dissolved in anhydrous DMF (50 mL) and the resulting reaction 14 mixture was stirred under N_2 for 24 hours at rt. After the com 115 pletion of the reaction, indicated by TLC, the reaction mixturd 16 was quenched with ice-cold water H_2O (1 L). The obtained solid 17 was filtered through Buchner filtration and washed with ice cold 18 water (1 L) and dried to afford the product as a white solid (6.0 19 g, 17.6 mmol, 97.7%) which was used in next step without fur 120 ther purification. TLC: R_f ca 0.3 (9:1, Hexane: EtOAc), strong 21 UV active; v_{max} 1711, 1684,1382, 1358, 1115, 713, 703, 688 22

625, 528 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.86 (d, 2H, J = 7.4 Hz), 7.83-7.82 (m, 2H), 7.77-7.76 (m, 1H), 7.71-7.70 (m, 2H), 7.51 - 7.47 (m, 3H), 7.39-7.32 (m, 4H), 6.78 (s, 1H); ¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 193.2, 167.6, 135.1, 134.6, 134.5, 134.3, 133.4, 131.9, 130.5, 128.9, 128.8, 128.8, 123. 8, 123.7, 60.4; m/z (ESI) 364.2 [(M+Na)⁺, 100%]. The data matches the reported data.

2-Oxo-1,2-diphenylethan-1-aminium chloride.

This compound is known and has been previously characterised. 20 2-(2-Oxo-1,2-diphenylethyl) isoindoline-1,3-dione (6.00 g, 17.5 mmol) in acetic acid (45 mL) and 6N HCl (45 mL) was stirred at 100 °C for 3 days. The reaction mixture was cooled to rt and washed with DCM (30 mL). The aqueous layer was concentrated under reduced pressure to afford the product as a white solid. (3.01 g, 12.1 mmol, 69.1%) which was used in the next step without further purification. ^{1}H NMR (D2O ,400 MHz): δ 7.97 (d, 2H, J = 7.6 Hz), 7.79-7.77 (m, 1H), 7.66-7.61 (m, 2H), 7.48-7.47 (m, 5H), 6.27 (s, 1H); $^{13}\text{C}\{^{1}\text{H}\}$ NMR (D2O, 101 MHz): δ 194.5, 135.1, 132.4, 131.7 131.3, 130.4, 129.9, 129.2, 129.0, 128.4, 128.7, 59.7; m/z (ESI) 212.2 [(M+H)^+, 100%]. The data matches the reported data.

N-(2-Oxo-1,2-diphenylethyl)benzamide 12a.

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This compound is known and has been previously characterised.²¹ 2-Oxo-1, 2-diphenylethan-1-aminium chloride (1.0 g, 4.0 mmol, 1.0 eq) was suspended in DCM (15 mL) and cooled to 0 °C in an ice bath. Triethylamine (1.6 g, 2.2 mL, 16 mmol, 4.0 eq) was added dropwise to the reaction mixture and stirred at same temperature for 30 minutes. During the addition of triethylamine, the initially cloudy reaction mixture became clear. To the reaction mixture, benzoyl chloride (0.84 g, 0.76 mL, 6.0 mmol, 1.5 eq) was added dropwise and the resulting reaction mixture was stirred at 0 °C for 30 minutes followed by overnight stirring at rt. Once the reaction was complete (assessed by TLC), water (50 mL) and DCM (25 mL) were added and organic layer was separated. The aqueous layer was extracted with DCM (2 x 30 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford the product 12a as a white solid (0.60 g, 1.9 mmol, 47%).TLC: R_f ca 0.4 (7:3, Hexane: EtOAc), strong UV active; v_{max} 3388, 3056, 3031, 1716, 1685, 1647, 1509, 1481, 1447, 1297, 1252, 706, 690, 531 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.97 (d, 2H, J = 7.1 Hz), 7.79 (d, 2H, J = 6.9 Hz, 7.68 (d, 1H, J = 4.4 Hz) 7.47-7.36 (m, 8H),7.28-7.24 (m, 2H), 7.19 (s, 1H), 6.70 (d, 1H, J = 6.7 Hz); ¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 196.0, 166.4, 137.4, 134.4, 134.0, 131.9, 130.3, 129.4, 129.3, 128.9, 128.7, 128.6, 128.5, 127.3, 59.0; m/z (ESI) 338.2 [(M+Na)+, 100%]. The data matches the reported data.

t-Butyl (2-oxo-1,2-diphenylethyl)carbamate) 13a.

This compound is known and has been previously characterised.²² 2-Oxo-1,2-diphenylethan-1-aminium chloride (0.70 g, 2.8 mmol, 1.0 eq) was suspended in THF (10 mL) and cooled to 0 °C in an ice salt bath. Triethylamine (1.8 g, 2.5 mL, 18 mmol, 6.5 eq) was added dropwise to the reaction mixture and stirred at same temperature for 30 minutes. During the addition

of triethylamine, the initially cloudy reaction mixture became 62 clear. To the reaction mixture, Boc anhydride (1.23 g, 5.66 63 mmol, 2.0 eq) in THF (5 mL) was added dropwise and the re-64 sulting reaction mixture was stirred at 0 °C for 30 minutes fol- 65 lowed by overnight stirring at rt. Once the reaction was com- 66 plete (assessed by TLC), water (150 mL) and DCM (50 mL) 67 were added and the organic layer was separated. The aqueous 68 layer was extracted with DCM (3 x 50 mL). The combined or- 69 ganic layers were washed with brine (50 mL) and dried over 70 MgSO₄ and concentrated under reduced pressure to give the 71 crude product. The crude material was purified by column chro- 72 matography (20% EtOAc in petroleum ether (40-60)) to afford 73 the product 13a as a white solid (0.410 g, 1.31 mmol, 74 46.6%).TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; 75 υ_{max} 3384, 3364, 2980, 2934, 1703, 1694, 1675, 1493, 1158, 76 752, 693, cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.96 (d, 2H, J = 77 6.4 Hz), 7.49 (d, 2H, J = 6.4 Hz), 7.39-7.37 (m, 4H) 7.30-7.24 78(m, 2H), 6.28 (d, 1H, J = 6.2 Hz), 6.04 (1H, s), 1.37 (s, 9H); 79¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 196.2, 155.1, 137.6, 134.6, 80 133.7, 129.3, 129.1, 128.7, 128.5, 128.2, 80.0, 59.9, 28.5; m/z 81 (ESI) 334.2 $[(M+Na)^+, 100\%]$. The data matches the reported 82

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4-Methyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfonamide 85

This compound is known and has been previously character-87 ised.²³ 2-Oxo-1, 2-diphenylethan-1-aminium chloride (1.0 g, 88 4.0 mmol, 1 eq) was suspended in DCM (20 mL) and cooled to 89 0 °C in an ice bath. Triethylamine (1.6 g, 2.2 mL, 16 mmol, 490 eq) was added dropwise to the reaction mixture and stirred at 91 the same temperature for 30 minutes. During the addition of tri- 92 ethylamine, the initially cloudy reaction mixture became clear. 93 To the reaction mixture, tosyl chloride (1.5 g, 8.1 mmol, 2 eq) i 94 n DCM (5 mL) was added dropwise and the resulting reaction 95 mixture was stirred at 0 °C for 30 minutes followed by overnight 96 stirring at rt. Once the reaction was complete (assessed by 97 TLC), water (50 mL) and DCM (25 mL) were added and the 98 organic layer was separated. The aqueous layer was extracted 99 with DCM (2 x 30 mL). The combined organic layers werd 00 washed with brine (50 mL) and dried over MgSO₄ and concen 101 trated under reduced pressure to give the crude product. The 102 crude material was purified by column chromatography (40%) 03 EtOAc in petroleum ether (40-60)) to afford the product 14a al 04 a white solid (0.57 g, 16 mmol, 39%). TLC: R_f ca 0.3 (7:3, Pel 05troleum ether (40-60): EtOAc), strong UV active; v_{max} 32861061715, 1290, 1258, 1216, 1115, 665, 628, 646, 494 cm⁻¹; ¹H 07 NMR (CDCl₃, 400 MHz):) δ 7.80 (d, 2H, J = 7.0 Hz), 7.53 (d) 08 2H, J = 7.8 Hz), 7.48 (d, 1H, J = 6.9 Hz), 7.37-7.35 (m, 2H)1097.18 (m, 5H), 7.05 (d, 2H, J = 7.5 Hz), 6.26 (d, 1H, J = 6.0 Hz), 10 Hz6.00 (d, 1H, J = 8.0 Hz), 2.29 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃] 11 101 MHz): δ 194.7, 143.3 143.2, 137.5, 135.7, 134.1, 133.91 12 129.4, 129.2, 129.1, 128.8, 128.6, 128.2, 127.1, 61.9, 21.1; m/1 13 (ESI) 388.2 [(M+Na)⁺, 100%]. The data matches the reported 14 115

Benzyl (2-oxo-1,2-diphenylethyl)carbamate 15a.

This compound is known however it has not been fully characl 18 terized previously.²⁴ Benzyl (phenyl(benzenesulfonyl)mel 19 thyl)carbamate (0.70 g, 1.8 mmol, 1.0 eq) and 3-benzyl-5-(2120 hydroxyethyl)-4-methylthiazolium chloride (0.15 g, 0.5121 mmol, 0.3 eq) were degassed and purged with nitrogen for 1122

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min. To this mixture was added CH₂Cl₂ (30 mL) followed by benzaldehyde (0.30 g, 2.8 mmol, 1.5 eq) and the resulting mixture was stirred and heated to 35 °C. Triethylamine (3.8 mL, 2.8 g, 27 mmol, 15 eq) was added in one portion via syringe and the reaction mixture was stirred at 35 °C for 24 h. After the reaction was complete (assessed by TLC), it was cooled to 25 °C and water (50 mL) and DCM (25 mL) were added and organic layer was separated. The aqueous layer was extracted with DCM (2 x 30 mL). The combined organic layers were washed with brine (50 mL) and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford the product 15a as a pale yellow solid (0.28 g, 0.81 mmol, 45%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; M.P. 92-93 °C; HRMS (ESI): found [M+Na]⁺ 368.1261, C₂₂H₁₉NNaO₃ requires [M+Na]⁺ 368.1257, (error 1.1 ppm); v_{max} 3386, 1719, 1676, 1502, 1231, 1028, 694 cm^{-1} ; ¹H NMR (CDCl₃, 400 MHz): 7.95 (d, 2H, J = 7.6 Hz), 7.50 (m, 1H), 7.41-7.37 (m, 4H), 7.35 – 7.24 (m, 8H), -) 6.33-6.23 (m, 2H), 5.14 (d, 1H, J = 12.2 Hz), 5.04 (d, 1H, J = 12.6 Hz); ¹³C{¹H} NMR (CDCl₃, 101 MHz): 195.6, 155.6, 137.4, 137.3 136.4, 124.4, 134.4 133.8, 129.3, 129.2, 128.8, 128.6, 128.6, 128.3, 128.3, 67.1, 60.3; m/z (ESI) 368.2 [(M+Na)+, 100%].

N-((1S,2R)-2-hydroxy-1,2-diphenylethyl)benzamide 16a.

This compound is known and has been previously characterised in racemic form. 14a t-Butyl (2-oxo-1, 2-diphenylethyl) carbamate) 12a (0.100 g, 0.317 mmol, 1.0 eq) and DABCO (0.181 g, 1.61 mmol, 5.0 eq) were dissolved in acetonitrile (2 mL). Once the reaction became clear, catalyst (R,R)-2 (3.0 mg, 4.8 µmol, 0.015 eq) in MeCN (1 mL) followed by formic acid (36 µL, 0.96 mmol, 3.0 eq) were added and the resulting reaction mixture was stirred at room temperature for 24 h. After overnight stirring, the reaction mixture was concentrated. The residue was dissolved in DCM (50 mL) and organic layer was washed with water (30 mL). The aqueous layer was extracted with DCM (2 x 50 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by trituration in diethyl ether to afford the product 16a as a white solid (0.060 g, 0.189 mmol, 59.7%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -33.5$ (c = 0.05, CHCl₃) 24.8 % ee; Enantiomeric excess and conversion determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 8:92, 1 mL/min, 210 nm, T = 25 °C), major diastereomer 25.4 min and 27.5 min; minor diastereomer 17.0 min and 20.3 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]+ 340.1308, $C_{21}H_{19}NNaO_2$ requires $[M+Na]^+$ 340.1308 (error 0.0 ppm); v_{max} 3342, 3036, 3032, 1633, 1523, 1303, 754, 699, 602 cm⁻¹; ¹H NMR (DMSO- d_6 , 400 MHz): δ 8.62 (d, 1H, J = 8.9 Hz), 7.63 (d, 2H, J = 7.0 Hz), 7.50 - 7.36 (m, 7H), 7.28-7.24 (m, 4H),7.21-7.19 (m, 2H), 5.45 (s, 1H), 5.13 (t, 1H, J = 8.6 Hz), 4.92(d, 1H, J = 4.5 Hz); $^{13}\text{C}\{^1\text{H}\}$ NMR (DMSO- d_6 , 101 MHz): δ 165.2, 143.7, 141.4, 134.6, 131.0, 128.4 128.1, 127.6, 127.6, 127.1, 127.0 126.9 126.7, 74.6, 59.1; m/z (ESI) 340.2 [(M+Na)⁺, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via proce-

t-Butyl ((1S,2R)-2-hydroxy-1,2-diphenylethyl)carbamate 62

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This compound is known and has been previously character- 64 ised. 14b,14c t-Butyl (2-oxo-1, 2-diphenylethyl) carbamate) 13a 65 (0.100 g, 0.321 mmol, 1.0 eq) and DABCO (0.181 g, 1.6166 mmol, 5.0 eq) were dissolved in 2 mL acetonitrile. Once the 67 reaction became clear solution, catalyst (R,R)-2 (3.0 mg, 4.8 68 umol, 0.015 eq) in MeCN (1 mL) followed by formic acid (36 69) μ L, 0.96 mmol, 0.030 eq) were added and the resulting reaction 70 mixture was stirred at room temperature for 24 h. After over-71 night stirring, the reaction mixture was concentrated. The resi-72 due was dissolved in DCM (20 mL) and the organic layer was 73 washed with water (30 mL). The aqueous layer was extracted 74 with DCM (2 x 15 mL). The combined organic layers were 75 washed with brine (50 mL) and dried over MgSO₄ and concen-76 trated under reduced pressure to give the crude product. The 77 crude material was purified by trituration in diethyl ether to af-78 ford the product 17a as a white solid. (0.065 g, 0.207 mmol, 79 64.5%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, 80 strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -21.6$ (c = 0.1, CHCl₃) 81 73.4% ee [lit^{14c} [α]_D²⁵ = -57.6 (c = 1, CHCl₃) 100% ee]; Enan- 82 tiomeric excess and conversion determined by HPLC analysis 83 (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 84 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 6.4 min, (1R,2S) 85 8.2 min, other diastereomer 18.8 min and 21.9 min, >99.9:<0.1 86 dr; HRMS (ESI): found [M+Na]⁺ 336.1570, C₁₉H₂₃NNaO₃ re- 87 quires [M+Na]⁺ 336.1570 (error 0.0 ppm); v_{max} 3378, 2978, 88 1680, 1645, 1519, 1250, 1170, 997, 698, 603 cm⁻¹; ¹H NMR 89 (CDCl₃, 400 MHz): δ 7.26- 7.23 (m, 6H), 7.06-7.02 (m, 4H), 90 5.30 (br.s., 1H), 5.04 (s, 1H) 4.96 (br.s., 1H), 2.70 (br.s., 1H), 91 1.40 (s, 9H); 1H NMR (DMSO- d_6 , 400 MHz): δ 7.31-7.20 (m, 92) 11H), 5.29 (s, 1H), 4.66 (s, 1H), 4.58 (t, 1H, J = 8.3 Hz), 1.21 93 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 101 MHz): δ 154.5, 143.4, 94 141.5, 128.1 127.4, 127.0, 126.8, 126.5, 77.6, 75.2, 60.1, 40.1, 95 28.1; m/z (ESI) 336.2 [(M+Na) $^{+}$, 100%]. The data matches the 96 reported data. A racemic standard was prepared by reduction 97 98 with NaBH₄ via procedure A. 99

N-((1S,2R)-2-Hydroxy-1,2-diphenylethyl)-4-methylbenzenesulfonamide 18a.

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This compound is known and has been previously character 102 ised. 14c, 14d, 4-Methyl-N-(2-oxo-1,2-diphenylethyl) benzene sul 103 fonamide **14a** (0.100 g, 0.274 mmol, 1.0 eq) and DABCQ 04 (0.153 g, 1.37 mmol, 5.0 eq) were dissolved in acetonitrile (105 mL). Once the reaction became clear, catalyst (R,R)-2 (2.5 mg) 06 4.1 μ mol, 0.015 eq) in MeCN (0.7 mL), followed by formic acid 07(30 μL, 0.82 mmol, 3.0 eq) were added and the resulting reac 108 tion mixture was stirred at room temperature for 24 h. After this 109 time, the reaction mixture was concentrated. The residue was 10 dissolved in DCM (20 mL) and the organic layer was washed 11 with water (20 mL). The aqueous layer was extracted with 12 DCM (2 x 15 mL). The combined organic layers were washed 13 with brine (50 mL) and dried over MgSO₄ and concentrated un 114 der reduced pressure to give the crude product. The crude mal 15 terial was purified by trituration in diethyl ether to afford prod 116 uct **18a** as a white solid (0.69 g, 0.19 mmol, 69 %). TLC: R_f cd 17 0.4 (5:5, Hexane: EtOAc), less UV active, strong KMnO₄ & 18 PMA reactive; $[\alpha]_D^{25} = -45$ (c = 0.1, THF) 98.8 % ee [lit¹⁴] 19 $[\alpha]_D^{25} = -97.0$ (c = 0.1, THF) 100% ee]; Enantiomeric excess 20 and conversion determined by HPLC analysis (Chiralpak IC121 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min122

210 nm, T = 25 °C), (1S,2R) 14.9 min, (1R,2S) 18.0 min, other diastereomer 12.0 min and 13.6 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]⁺ 390.1136, C₂₁H₂₁NNaO₃S requires $[M+Na]^+$ 390.1134 (error 0.5 ppm); v_{max} 3459, 3322, 3063, 1402, 1303, 1254, 1150, 699, 560, 539 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.48 (d, 2H, J = 8.2 Hz), 7.22-7.05 (m, 8H), 6.95 -6.93 (m, 2H), 6.82 (d, 2H, J = 7.2 Hz), 5.30-5.28 (m, 1H), 5.00 (d, 1H, J = 4.3 Hz), 4.55 (dd, 1H, J = 7.8, 4.4 Hz), 2.33 (s, 4.4 Hz)4H); 1H NMR (DMSO- d_6 , 400 MHz): δ 8.12 (d, 1H, J = 8.0 Hz), 7.29 (d, 2H, J = 8.0 Hz), 7.18 (s, 3H), 7.13 (s, 2H), 7.09-6.98 (m, 7H), 5.38 (s, 1H), 4.61 (s, 1H), 4.28 (t, 1H, J = 7.6 Hz), 2.26 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_{6} , 101 MHz): δ 142.7, 141.7, 138.9, 138.6, 128.9, 128.3, 127.6, 127.1 127.0, 126.7, 126.4, 126.2, 75.4, 63.4, 20.9; m/z (ESI) 390.2 [(M+H)⁺, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via procedure A.

Benzyl ((1S,2R)-2-hydroxy-1,2-diphenylethyl)carbamate 19a.

This compound is known and has been previously characterised. 14c.14e Benzyl (2-oxo-1, 2-diphenylethyl) carbamate) 15a (0.100 g, 0.289 mmol, 1.0 eq) and DABCO (0.162 g, 1.45 mmol, 5.0 eq) were dissolved in 2 mL acetonitrile. Once the reaction became clear, catalyst (R,R)-2 (2.6 mg, 4.3 μmol, 0.015 eq) in MeCN (1 mL) followed by formic acid (33 µL, 0.87 mmol, 3.0 eq) were added and the resulting reaction mixture was stirred at room temperature for 24 h. After overnight stirring, the reaction mixture was concentrated. The residue weas dissolved in DCM (20 mL) and organic layer was washed with water (30 mL). The aqueous layer was extracted with DCM (2 x 15 mL). The combined organic layers were washed with brine (50 mL) and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by trituration in diethyl ether to afford the product 19a as a white solid (0.050 g, 0.144 mmol, 49.8 %). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -28.4$ (c = 0.05, CHCl₃) 44% ee [lit^{14c} $[\alpha]_D^{25}$ = -67.4 (c = 0.1, CHCl₃) 100% ee]; Enantiomeric excess and conversion determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.1 min, (1R,2S) 15.5 min, other diastereomer 7.1 min and 10.1 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]⁺ 370.1117, C₂₂H₂₁NNaO₃ requires [M+Na]⁺ 370.1414 (error 0.8 ppm); υ_{max} 3346, 3061, 3034, 1687, 1535, 1254, 1009, 697 cm⁻¹; 1 H NMR (CDCl₃, 400 MHz): δ 7.33 (s, 5H), 7.26-7.23 (m, 6H), 7.04-7.03 (m, 4H), 5.56 (br.s., 1H), 5.12-5.09 (m, 4H), 2.46 (br.s., 1H); 1H NMR (DMSO-d₆, 400 MHz): δ 7.73 (d, 1H, J = 8.7 Hz), 7.42 – 7.17 (m, 13H), 7.12-7.13 (m, 2H), 5.35 (s, 1H), 4.91 (d, 1H, J = 12.6 Hz), 4.82 (d,1H, J = 12.6 Hz), 4.69 (s, 1H), 4.65-4.61 (m, 1H,); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (DMSO-d₆, 101 MHz): δ 155.1 143.4, 141.4, 137.1, 128.3, 128.1, 127.3, 127.6, 127.3, 127.0, 126.7, 75.0, 65.0 60.8; m/z (ESI) 370.3 [(M+H)⁺, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via procedure A.

Section on the later derivatives (Figure 3). General procedure B for formation of $\alpha\text{-NBoc}$ amino ketones.

Substituted *tert*-butyl (phenyl (benzenesulfonyl) methyl) carbamate and 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium

chloride were degassed and purged with nitrogen for 15 min. 62 To this mixture was added DCM followed by the corresponding 63 aldehyde and the resulting mixture was stirred and heated to 35 64 °C. Triethylamine was added in one portion via syringe and the 65 reaction mixture was stirred at 35 °C for 24 h. After the reaction 66 was complete (assessed by TLC), it was cooled to 25 °C and 67 water and DCM were added and organic layer was separated. 68 The aqueous layer was extracted with DCM. The organic layer 69 was washed with 2% aqueous HCl solution to remove triethyl- 70 amine. The combined organic layers were washed with brine 71 and dried over MgSO₄ and concentrated under reduced pressure 72 to give the crude product, which was purified by column chro- 73 matography to afford the α-N-Boc-protected amino ketone.

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t-Butyl-(2-(2-methoxyphenyl)-2-oxo-1-phenylethyl) carbamate 13b.

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This compound is novel and was prepared following the stand- 78 ard procedure **B** using 2-tert-butyl(phenyl(benzenesul-79 fonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM 80 (60 mL), 2-methoxybenzaldehyde (1.29 g, 9.51 mmol, 1.1 eq), 81 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride 82 (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1 g, 18 mL, 83 129 mmol, 15 eq) for 48 h, water (100 mL) to quench and was 84 washed twice with 5% aqueous HCl (250 mL) to generate the 85 crude product which was purified by column chromatography 86 (30% EtOAc in petroleum ether (40-60)) to give **13b** as a yel- 87 low liquid (1.89 g, 5.54 mmol, 64.1%). TLC: R_f ca 0.3 (8:2, 88 Hexane: EtOAc), strong UV active; HRMS (ESI): found 89 [M+Na]⁺ 364.1516, C₂₀H₂₃NNaO₄ requires [M+Na]⁺ 364.1519 90 (error 0.9 ppm); υ_{max} 3369, 2980, 1700, 1660, 1505, 1486, 1240, 91 698 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.67 (d, 1H, J = 7.5 92 Hz), 7.39 (t, 1H, J = 7.8 Hz), 7.26-7.17 (m, 5H) 6.91 (t, 1H, J = 937.5 Hz), 6.84 (d, 1H, J = 8.3 Hz), 6.41 (d, 1H, J = 7.6 Hz), 6.04 94(d, 1H, J = 6.8 Hz), 3.83 (s, 3H), 1.43 (s, 9H); $^{13}C\{^{1}H\}$ NMR 95(CDCl₃, 126 MHz): δ 197.7, 158.4 155.1, 134.4, 131.4, 128.9, 96 128.7, 128.2, 127.9, 127.6, 120.8, 111.6, 79.7, 63.5, 55.5, 28.5; 97 m/z (ESI) 364.3 [(M+Na)⁺, 100%]. 99

t-Butyl-(2-(3-methoxyphenyl)-2-oxo-1-phenylethyl) carba-100 mate 13c.

This compound is known and has been previously character 102 ised. 13a This compound was prepared following the standard 03 procedure **B** using 2-tert-butyl (phenyl(benzenesulfonyl)mel 104 thyl)carbamate (1.00 g, 2.88 mmol, 1.0 eq) in DCM (20 mL)] 05 3-methoxybenzaldehyde (0.431 g, 3.17 mmol, 1.1 eq), 3-ben 106 zyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.233 gl 07 0.864 mmol, 0.3 eq) and triethylamine (4.37 g, 6 mL, 43.108 mmol, 15 eq) for 24 h, water (50 mL) to quench and was washed 09 twice with 5% aqueous HCl (80 mL) to generate the crude prod 10 uct which was purified by column chromatography (10% 11) EtOAc in petroleum ether (40-60)) to give 13c as a yellow solid 12 (0.645 g, 1.89 mmol, 65.6%). TLC: R_f ca 0.3 (8:2, Hexanel 13 EtOAc), strong UV active; MP: 102-104 °C; HRMS (ESI)114 found [M+Na]⁺ 364.1522, C₂₀H₂₃NNaO₄ requires [M+Na][†] 15 364.1519 (error -0.8 ppm); υ_{max} 3395, 2973, 1703, 1674, 1581 116 1493, 1287, 1160, 702 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.4[†]17 (d, 1H, J = 7.6 Hz), 7.39 (s, 1H), 7.30 – 7.28 (m, 2H), 7.24-7.16 18 (m, 4H), 6.97 (dd, 1H, J = 8.2, 2.3 Hz), 6.18 (d, 1H, J = 7.5 Hz) 19 5.93 (d, 1H, J = 7.0 Hz), 3.72 (s, 3H), 1.36 (s, 9H) ${}^{13}\text{C}\{{}^{1}\text{H}\}20$ NMR (CDCl₃,126 MHz): δ 196.1, 159.9, 155.1, 137.7, 135.**4**21 129.8, 129.3, 128.4, 128.2, 121.8, 120.4, 113.2, 80.1, 60.0, 55.5, 22 $28.5;\,m/z$ (ESI) 364.3 [(M+Na) $^{+},\,100\%$]. The data matches the reported data.

t-Butyl-(2-(2-chlorophenyl)-2-oxo-1-phenylethyl)carbamate 13d.

This compound is novel and was prepared following the general procedure B using 2-tert-butyl (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 2-chlorobenzaldehyde (1.33 g, 9.51 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1g, 18 mL, 129 mmol, 15 eq) for 24 h, water (100 mL) to guench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 13d as a yellow solid (1.88 g, 5.44 mmol, 63.1%). TLC: R_f ca 0.5 (8:2, Hexane: EtOAc), strong UV active; MP: 94-96 °C; HRMS (ESI): found [M+Na] 368.1021, C₁₉H₂₀ClNNaO₃ requires [M+Na]⁺ 368.1024 (error 0.9 ppm); v_{max} 3329, 2970, 1692, 1587, 1156, 699 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.37-7.29 (m, 3H), 7.26-7.20 (m, 6H), 6.12 (d, 1H, J = 7.0 Hz), 6.01 (d, 1H, J = 6.0 Hz), 1.44 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 198.3, 155.1, 136.8, 135.7, 132.2, 130.7, 129.5, 129.1, 128.6, 128.2, 126.7, 80.2, 63.4, 28.5; m/z (ESI) 368.2 [(M+Na)+, 100%] 370.2 $[(M+2+Na)^+, 40\%].$

t-Butyl-(2-(3-chlorophenyl)-2-oxo-1-phenylethyl)carbamate 13e.

This compound is novel and was prepared following the general procedure B using 2-tert-butyl (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 3-chlorobenzaldehyde (1.33 g, 9.51 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 24 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (10% EtOAc in petroleum ether (40-60)) to give 13e as a yellow solid (2.45 g, 7.10 mmol, 82.2%).TLC: Rf ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 121-123 °C; HRMS (ESI): found $[M+Na]^+$ 368.1021, $C_{19}H_{20}CINNaO_3$ requires $[M+Na]^+$ 368.1024 (error 0.8 ppm); v_{max} 3391,1680, 1492, 1243, 1090, 695 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.94 (s, 1H), 7.80 (d, 1H, J = 7.8 Hz), 7.47 (d, 1H, J = 8.0 Hz), 7.35-7.30 (m, 5H), 7.28 - 7.25 (m, 1H), 6.21 (d, 1H, J = 7.5 Hz), 5.92 (d, 1H, J =7.1 Hz), 1.43 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126 MHz): δ 195.2, 155.1, 136.9, 136.3, 135.2, 133.6, 130.1 129.5, 129.1, 128.7, 128.2, 127.2, 80.2, 60.1, 28.5; m/z (ESI) 368.2 $\hbox{[(M+Na)^+, 100\%], 370.2 [(M+2+Na)^+, 30\%].}$

t-Butyl-(2-(4-chlorophenyl)-2-oxo-1-phenylethyl)carbamate 13f.

This compound is novel and was prepared following the general procedure **B** using 2-*tert*-butyl (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 4-chlorobenzaldehyde (1.33 g, 9.51 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 24 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (20% EtOAc

in petroleum ether (40-60)) to give 13f as a yellow solid (2.20 62) g, 6.38 mmol, 73.8%). TLC: R_f ca 0.3 (9:1, petroleum ether (40-63) 60): EtOAc), strong UV active; MP: 115-117 °C; HRMS (ESI): 64 found [M+Na]⁺ 368.1021, C₁₉H₂₀ClNNaO₃ requires [M+Na]⁺ 65 368.1024 (error 0.8 ppm); υ_{max} 3393, 2977, 1702, 1675, 1493, 66 1242, 1092, 699, 534 cm $^{\!-1};$ ^{1}H NMR (CDCl $_{\!3},$ 500 MHz): δ 7.89 67(d, 2H, J = 8.5 Hz), 7.37 - 7.24 (m, 7H), 6.21 (d, 1H, J = 7.5 Hz), 685.94 (d, 1H, J = 7.1 Hz), 1.43 (s, 9H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 69 126 MHz): δ 195.1, 155.1, 140.2, 137.3, 133.0, 130.5, 129.4, 70 129.2, 128.6, 128.2, 80.2, 60.0, 28.5; m/z (ESI) 368.2 71 $[(M+Na)^+, 100\%], 370.2 [(M+2+Na)^+, 40\%].$

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t-Butyl-(1-(2-methoxyphenyl)-2-oxo-2-phenylethyl)carbamate 13g.

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This compound is novel and was prepared following the general 76 procedure **B** using *tert*-butyl ((2-methoxyphenyl)(benzenesul- 77 fonyl)methyl)carbamate (3.00 g, 7.95 mmol, 1.0 eq) in DCM 78 (60 mL), benzaldehyde (1.26 g, 11.9 mmol, 1.5 eq), 3-benzyl- 79 5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.644 g, 2.38 80 mmol, 0.3 eq) and triethylamine (12.0 g, 17 mL, 119 mmol, 15 81 eq) for 24 h, water (100 mL) to quench and was washed twice 82 with 5% aqueous HCl (250 mL) to generate the crude product 83 which was purified by column chromatography (20% EtOAc 84 in petroleum ether (40-60)) to give 13g as a yellow solid (2.10 85 g, 6.15 mmol, 77.5%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), 86 strong UV active; MP: 126-129 °C; HRMS (ESI): found 87 [M+Na]⁺ 364.1520, C₂₀H₂₃NNaO₄ requires [M+Na]⁺ 364.1519 88 (error -0.2 ppm); v_{max} 3375, 2983, 1685, 1493, 1240, 1161, 690, 89 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.96 (d, 2H, J = 7.7 90 Hz), 7.46 (t, 1H, J = 7.3 Hz), 7.34 (t, 2H, J = 7.6 Hz), 7.29 (d, 91) 1H, J = 7.4 Hz), 7.21 (t, 1H, J = 7.8 Hz), 6.89 (t, 1H, J = 7.5 92 Hz), 6.81 (d, 1H, J = 8.2 Hz), 6.50 (d, 1H, J = 8.1 Hz), 5.86 (d, 931H, J = 7.5 Hz), 3.83 (s, 3H), 1.44 (s, 9H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR 94 (CDCl₃, 126 MHz): δ 196.9 156.7, 155.3, 135.1, 133.3, 129.8, 95 129.5, 128.8, 128.5, 126.2, 121.2, 111.6, 79.8, 55.7, 55.3, 28.5; 96 m/z (ESI) 364.2 [(M+Na)+, 100%]. 98

t-Butyl-(1-(4-methoxyphenyl)-2-oxo-2-phenylethyl)carbamate 13h.

100 This compound is known however it has not been fully charac 101 terized previously. 25 This compound was prepared following the 02 general procedure **B** using *tert*-butyl ((4-methoxyphenyl)(ben 103) zenesulfonyl)methyl)carbamate (2.55 g, 6.63 mmol, 1.0 eq) irl 04 DCM (60 mL), benzaldehyde (1.05 g, 9.49 mmol, 1.5 eq), 3105 benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.53106 g, 1.98 mmol, 0.3 eq) and triethylamine (10.0 g, 14 mL, 99.4 07 mmol, 15 eq) for 24 h, water (100 mL) to quench and was 08 washed twice with 5% aqueous HCl (250 mL) to generate the 09 crude product which was purified by column chromatography 10 (20% EtOAc in petroleum ether (40-60)) to give 13h as a yell 11 low solid (1.60 g, 4.68 mmol, 70.7%). TLC: R_f ca 0.2 (8:2, Hex 12) ane: EtOAc), strong UV active; MP: 126-129 °C; HRMS (ESI)113 found [M+Na]⁺ 364.1518, C₂₀H₂₃NNaO₄ requires [M+Na]¹ 14 364.1519 (error 0.3 ppm); v_{max} 3375, 1702, 1675, 1510, 1248 15 1159, 688, 585 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.95-7.9**1** 16 (m, 2H), 7.49-7.32 (m, 4H), 7.29-7.26 (m, 1H), 6.82 (d, 2H, 117) = 8.7 Hz), 6.22 (d, 1H, J = 7.5 Hz), 5.98-5.95 (m, 1H), 3.74 (sl 18)3H), 1.43 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.3[19 159.6, 155.1, 134.7, 134.0, 133.6, 129.7, 129.5, 129.2, 129.2, 20 129.1, 128.8, 128.7, 127.9, 114.6, 79.9, 59.3, 55.3, 28.5; m/121 (ESI) 364.2 [(M+Na)+, 100%].

t-Butyl-(1-(2-chlorophenyl)-2-oxo-2-phenylethyl)carbamate 13i.

This compound is novel and was prepared following the general procedure B using tert-butyl ((2-chlorophenyl)(benzenesulfonyl)methyl)carbamate (3.00 g, 7.87 mmol, 1.0 eq) in DCM (60 mL), benzaldehyde (1.25 g, 11.8 mmol, 1.5 eq), 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.637 g, 2.36 mmol, 0.3 eq) and triethylamine (11.9 g, 16 mL, 118 mmol, 15 eq), water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (20% EtOAc in petroleum ether (40-60)) to give **13i** as a white solid (0.897 g, 2.60 mmol, 31.4%). TLC: Rf ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 114-117 °C; HRMS (ESI): found [M+Na]+ 368.1020, $C_{19}H_{20}CINNaO_3$ requires $[M+Na]^+$ 368.1024 (error 1.0 ppm); v_{max} 3370, 2971, 1712, 1680, 1520, 1244, 1158, 750, 590 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.98 (d, 2H, J = 7.6 Hz), 7.51 (t, 1H, J = 7.3 Hz), 7.41-7.37 (m, 3H), 7.27-7.17 (m, 3H), 6.64 (d, 1H, J = 7.6 Hz), 5.82 (d, 1H, J = 6.7 Hz), 1.44 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.2, 155.0, 135.3, 134.7, 133.9, 133.8, 130.6, 129.8, 129.5, 128.9, 128.8, 127.6, 80.2, 57.2, 28.5; m/z (ESI) 368.2 [(M+Na)+,100%], 370.2 $[(M+2+Na)^+, 40\%].$

t-Butyl-(1-(4-chlorophenyl)-2-oxo-2-phenylethyl)carbamate 13j.

This compound is novel and was prepared following the general procedure **B** using tert-butyl ((4-chlorophenyl)(benzenesulfonyl)methyl)carbamate (3.00 g, 7.87 mmol, 1.0 eq) in DCM (60 mL), benzaldehyde (1.25 g, 11.8 mmol, 1.5 eq), 3-benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.637 g, 2.36 mmol, 0.3 eq) and triethylamine (11.9 g, 16 mL, 118 mmol, 15 eq) for 24 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (10% EtOAc in petroleum ether (40-60)) to give 13j as a white solid (1.50 g, 4.34 mmol, 55.2%). TLC: Rf ca 0.4 (8:2, Hexane: EtOAc), strong UV active; MP: 148-151 °C; HRMS (ESI): found $[M+Na]^{+} \quad 368.1028, \quad C_{19}H_{20}ClNNaO_{3} \quad requires \quad [M+Na]^{+}$ $368.1024 \ (error \ \text{-}1.1 \ ppm); \ \upsilon_{max} \ 3373, \ 2981, \ 1703, \ 1673, \ 1520,$ 1491, 1239, 1158, 719, 580 cm⁻¹; ¹H NMR (CDCl₃, 600 MHz): δ 7.93 (d, 2H, J = 7.7 Hz), 7.52 (t, 1H, J = 7.4 Hz), 7.42-7.39 (m, 2H), 7.31-7.26 (m, 4H), 6.24 (d, 1H, J = 7.2 Hz), 6.09 (d, 1H, J = 7.2 Hz)1H, J = 6.8 Hz), 1.43 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 151 MHz): δ 195.8, 155.0, 136.3, 134.4, 134.0, 129.6, 129.4, 129.1, 128.9, 80.2, 59.1, 28.5; m/z (ESI) 368.2 [(M+Na)+, 80%], 370.2 $[(M+2+Na)^+, 30\%].$

tert-Butyl-(2-(4-chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)carbamate 13k.

This compound is novel and was prepared following the general procedure **B** using tert-butyl ((4-methoxyphenyl)(benzenesulfonyl)methyl)carbamate (3.00 g, 7.95 mmol, 1.0 eq) in DCM (60 mL), 4-chlorobenzaldehyde (1.67 g, 11.9 mmol, 1.5 eq), 3benzyl-5-(2-hydroxyethyl)-4-methylthiazolium chloride (0.644 g, 2.38 mmol, 0.3 eq) and triethylamine (12.0 g, 17 mL, 119 mmol, 15 eq) for 48 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (15% EtOAc in petroleum ether (40-60)) to give 13k as a yel- 61 low solid (1.77 g, 4.98 mmol, 62.7%). TLC: R_f ca 0.4 (8:2, Hex- 62 ane: EtOAc), strong UV active; MP: 134-137 °C; HRMS (ESI): 63 found [M+Na]⁺ 398.1132, C₂₀H₂₂ClNNaO₄ requires [M+Na]⁺ 64 398.1130 (error -0.6 ppm); υ_{max} 3380, 2977, 1702, 1676, 1509, 65 1239, 1159, 824, 532 cm⁻¹; ¹H NMR (CDCl₃, 600 MHz): δ 7.88 66 (d, 2H, J = 8.4 Hz), 7.36 (d, 2H, J = 8.4 Hz), 7.25 (d, 2H, J = 67)11.0 Hz), 6.83 (d, 2H, J = 8.6 Hz), 6.15 (d, 1H, J = 7.4 Hz), 5.90 68(d, 1H, J = 7.2 Hz), 3.75 (s, 3H), 1.43 (s, 9H); $^{13}\text{C}\{^1\text{H}\}$ NMR 69 (CDCl₃, 151 MHz): δ 195.2, 159.8, 155.1, 140.1, 133.1, 130.5, 70 129.5, 129.3, 129.1, 114.8, 80.1, 59.4, 55.4, 28.5; m/z (ESI) 71 398.3 [(M+Na)⁺, 100%], 400.2 [(M+2+Na)⁺, 40%].

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t-Butyl-(2-(furan-2-yl)-2-oxo-1-phenylethyl)carbamate 13l. 74 This compound is known and has been previously character- 75 ised. ^{13a} This compound was prepared following the general pro- 76 cedure **B** using 2-tert-butyl (phenyl(benzenesulfonyl)me-77 thyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 78 furan-2-carbaldehyde (0.931 g, 9.51 mmol, 1.1 eq), 3-benzyl-5-79 (2-hydroxyethyl)-4-methylthiazolium chloride (0.700 g, 2.59 80 mmol, 0.3 eq) and triethylamine (13.1 g, 18 mL, 129 mmol, 15 81 eq) for 48 h, water (100 mL) to quench and was washed twice 82 with 5% aqueous HCl (250 mL) to generate the crude product 83 which was purified by column chromatography (40% EtOAc 84 in petroleum ether (40-60)) to give 131 as a yellow solid (2.20 85 g, 7.31 mmol, 84.6%). TLC: R_f ca 0.4 (7:3, Hexane: EtOAc), 86 strong UV active; HRMS (ESI): found [M+Na]⁺ 324.1209, 87 C₁₇H₁₉NNaO₄ requires [M+Na]⁺ 324.1206 (error -0.9 ppm); 88 υ_{max} 3400, 2976, 1706, 1663, 1490, 1465, 1392, 1161, 762, 528 89 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.55 (s, 1H), 7.41 (d, 2H, 90 J = 7.5 Hz, 7.33-7.30 (m, 2H), 7.28 - 7.23 (m, 2H), 6.48 (s, 91)1H), 6.06 (d, 1H, J = 7.5 Hz), 5.92 (d, 1H, J = 6.4 Hz), 1.42 (s, 929H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 184.9, 155.0, 150.8, 93 147.2 137.2 129.1, 128.5, 128.1, 119.4, 113.2, 112.7, 80.1, 60.0, 94 28.4; m/z (ESI) 324.2 [(M+Na) $^{+}$, 100%]. The data matches the 95 96 reported data.

2-Bromo-1-phenylpropan-1-one (route to 24 and 25).

98 This compound has been reported and fully characterised.²⁶ 99 To a stirred ice cold solution of propiophenone (3.00 g, 22.3) 00 mmol, 1.0 eq) in DCM (50 mL) was added bromine (1.1 mL101 22 mmol, 1.0 eq) dropwise under N₂ atmosphere and stirred at 02 0° C for 1h and then at room temperature for 30 minutes (colou) 103 changed from dark red to orange. The completion of the reac 104 tion was confirmed by ¹H NMR. After the completion, the re 105 action was quenched with saturated NaHCO₃ solution (200 mL106 and DCM (50 mL) were added and organic layer was separated 0.7 The aqueous layer was extracted with DCM (2 x 30 mL). The 08 combined organic layers were washed with brine (80 mL) and 09 dried over MgSO₄. The organic layer was concentrated under 10 reduced pressure to afford the product as a dark brown viscous 11 liquid (4.50 g, 21.2 mmol, 96.0%) which was used in the next 12 step without further purification. TLC: R_f ca 0.4 (9:1, Hexane) 13 EtOAc), strong UV active; v_{max} 1682, 1447, 1235, 948, 704114 683 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 8.03 (d, 2H, J = 8.4 15 Hz), 7.60 (t, 1H, J = 7.4 Hz), 7.51-7.47 (m, 2H), 5.30 (q, 1H, J = 16= 6.6 Hz), 1.91 (d, 3H, J = 6.6 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 10¶ 17 MHz): δ 193.5, 134.2, 133.8, 129.1 128.9, 41.6, 20.3. The data 18 matches the reported data.

2-(1-Oxo-1-phenylpropan-2-yl) isoindoline-1,3-dione (route to 24 and 25).

This compound has been reported and fully characterised.²⁷ This compound was prepared following the same procedure as used for 2-(2-oxo-1,2-diphenylethyl)isoindoline-1,3-dione using 2-bromo-1-phenylpropan-1-one (4.50 g, 21.2 mmol, 1.0 eq) in DMF (60 mL) and potassium phthalimide (5.60 g, 31.8 mmol, 1.5 eq) and ice cold water (1 L) to quench and was washed twice with ice cold water (300 mL) to give the product as a white solid (5.10 g, 18.3 mmol, 86.2%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]⁺ 302.0788, C₁₇H₁₃NNaO₃ requires [M+Na]⁺ 302.0788 (error -0.1 ppm); v_{max} 1706, 1693, 1384, 1231, 1139, 971, 712, 692 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.83-7.79 (m, 4H), 7.72-7.68 (m, 2H), 7.51-7.47 (m, 1H), 7.41-7.38 (m, 2H), 5.66 (q, 1H, J = 7.1 Hz), 1.73 (d, 3H, J = 7.1 Hz); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 101 MHz): δ 196.2, 167.6, 135.4, 134.3, 133.2, 131.9, 128.8 128.1, 123.6, 51.1, 15.0; m/z (ESI) 302.2 [(M+Na)+, 100%]. The data matches the reported data.

1-Oxo-1-phenylpropan-2-aminium hydrochloride (route to 24 and 25).

This compound has been reported and fully characterised.²⁸ This compound was prepared following the same procedure as used for 2-oxo-1,2-diphenylethan-1-aminium chloride using 2-(1-oxo-1-phenylpropan-2-yl) isoindoline-1,3-dione (5.10 g, 18.3 mmol, 1.0 eq) in 6N HCl (60 mL) and glacial acetic acid (60 mL) to generate the crude product which was stirred in acetone (3 x 30 mL) to give the product as a white solid (2.10 g, 11.3 mmol, 61.7%). HRMS (ESI): found [M+Na]⁺ 172.0732, C₉H₁₁NNaO requires [M+Na]⁺ 172.0733 (error 0.3 ppm) This corresponds to the RNH₂Na ion; v_{max} 1688, 1597, 1499, 1451, 1242, 1217, 1104, 973, 698 cm⁻¹; ¹H NMR (D₂O, 400 MHz): δ 8.03 (d, 2H, J = 7.3 Hz), 7.79 (t, 1H, J = 7.5 Hz), 7.65-7.61 (m, 2H), 5.21 (q, 1H, J = 7.3 Hz), 1.61 (d, 3H, J = 7.3 Hz); ${}^{13}C\{{}^{1}H\}$ NMR (D₂O, 101 MHz): δ 198.1, 135.2, 132.3, 129.2, 128.8, 51.9, 16.6; m/z (ESI) 150.1 [(M+1)+, 100%], 172.2 [(M+Na)+, 35%]. The data matches the reported data.

t-Butyl-(1-oxo-1-phenylpropan-2-yl)carbamate (precursor of 24).

This compound has been reported and fully characterised.²⁹ This compound was prepared following the same procedure as used for t-butyl-(2-oxo-1,2-diphenylethyl)carbamate) 13a using 1-oxo-1-phenylpropan-2-aminium hydrochloride (0.700 g, 3.78 mmol, 1.0 eq) in DCM (20 mL), triethylamine (1.53 g, 2.1mL, 15.1 mmol, 4 eq) and boc anhydride (1.65g, 7.56 mmol, 1.5 eq), water (100 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give the product as a white solid (0.55 g, 2.20 mmol, 58.4%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄; MP: 72-74 °C; HRMS (ESI): found [M+Na]⁺ 272.1257, C₁₄H₁₉NNaO₃ requires [M+Na]⁺ 272.1257 (error 0.0 ppm); v_{max} 3333, 2973, 1708, 1679, 1523, 1234, 1158, 682 cm⁻ ¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.98 (d, 2H, J = 7.7 Hz), 7.60 (t, 1H, J = 7.4 Hz), 7.49 (t, 2H, J = 7.7 Hz), 5.58 (d, 1H, J = 6.5)Hz), 5.33 - 5.27 (m, 1H), 1.46 (s, 9H), 1.40 (d, 3H, J = 7.1 Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 199.6, 155.3, 134.3, 133.8. 128.9, 128.8, 79.8, 51.2, 28.5, 20.0; m/z (ESI) 272.2 [(M+Na)⁺, 100%]. The data matches the reported data.

t-Butyl-(2-oxo-1-phenylpropyl)carbamate (precursor to 26).

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64 This compound is known and has been previously character-65 ised. 13ab This compound was prepared following the general 66 procedure B using 2-tert-butyl (phenyl(benzenesulfonyl)me-67 thyl)carbamate (2.00 g, 5.76 mmol, 1.0 eq) in DCM (40 mL), 68 acetaldehyde (0.633 g, 14.4 mmol, 2.5 eq), 3-benzyl-5-(2-hy-69 droxyethyl)-4-methylthiazolium chloride (0.46 g, 1.78 mmol, 70 0.3 eq) and triethylamine (5.71 g, 12 mL, 86.4 mmol, 15 eq) for 71 48 h, water (150 mL) to quench and was washed twice with 5% 72 aqueous HCl (200 mL) to generate the crude product which was 73 purified by column chromatography (20% EtOAc in petroleum 74 ether (40-60)) to give the product as a yellow solid (0.800 g, 75 3.21 mmol, 55.7%).TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), less 76 UV active, strong KMnO₄ active; HRMS (ESI): found [M+Na]⁺ 77 272.1257, C₁₄H₁₉NNaO₃ requires [M+Na]⁺ 272.1257 (error 0.0 78 ppm); v_{max} 3399, 29601693, 1493, 1309, 1154, 702 cm⁻¹; ¹H 79 NMR (CDCl₃, 500 MHz): δ 7.38 – 7.28 (m, 5H), 5.90 (s, 1H), 80 5.29 (d, 1H, J = 5.8 Hz), 2.08 (s, 3H), 1.40 (s, 9H); ${}^{13}C\{{}^{1}H\}$ 81 NMR (126 MHz, CDCl₃): δ 203.7, 155.0 137.0, 129.3, 128.6, 82 127.9, 79.9, 64.8, 28.4, 27.1; m/z (ESI) 272.2 $[(M+Na)^+, 83]$ 100%]. The data matches the reported data.

Synthesis of amine salts for N-Ts protection. General procedure C for N-Boc deprotection.

N-Boc intermediate was dissolved in dichloromethane and 88 cooled to 0 °C using an ice bath. To this stirred solution was 89 added trifluoroacetic acid dropwise under a nitrogen atmos- 90 phere and the resulting reaction mixture was stirred at 0 °C for 91 30 minutes followed by stirring at rt for 6h. Once the reaction 92 was complete (assessed by TLC), the reaction mixture was con- 93 centrated under reduced pressure to give the crude amine tri- 94 fluoroacaetic acid salt. The crude material was purified by trit- 95 uration using n-pentane: ethyl acetate (8:2) to afford the corresponding amines as a trifluoroacetate salt. HRMS (ESI) correspond to the RNH₃ component.

2-(2-Methoxyphenyl)-2-oxo-1-phenylethan-1-aminium tri- 100 fluoroacetate.

This compound is novel and was prepared following general 0.2procedure C using tert-butyl (2-(2-methoxyphenyl)-2-oxo-1103phenylethyl)carbamate (1.30 g, 3.81 mmol, 1.0 eq) and tri 104 fluoroacetic acid (4.35 g, 38.1 mmol, 10 eq) in DCM (30 mL) 05 and generated crude product was purified by trituration using n 106 pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown 0.7solid (1.05 g, 2.95 mmol, 77.8%). TLC: Rf 0.0 (8:2, Hexane 08) EtOAc), strong UV active, TLC checked to confirm the con 109 sumption of starting material; MP: 158-160 °C; HRMS (ESI)110 found [M+ H]⁺ 242.1174, C₁₅H₁₆NO₂ requires [M+H][‡] 111 242.1176 (error 0.7 ppm); v_{max} 1656, 1596, 1532, 1186, 762112 700 cm⁻¹; ¹H NMR (D₂O, 500 MHz): δ 7.82 (dd, 1H, J = 7.9113 1.5 Hz), 7.53-7.49 (m, 1H), 7.40 (s, 5H), 7.01 (t, 1H, J = 7.614Hz), 6.96 (d, 1H, J = 8.5 Hz), 6.26 (s, 1H), 3.81 (s, 3H); ¹³C (¹H) 15 NMR (D₂O, 126 MHz): δ 195.2, 158.7, 136.5, 131.2, 131.0 16 130.1, 129.4, 128.9, 122.5, 120.9, 112.4, 62.6, 55.3; m/z (ESI) 17 242.2 [(M+H)⁺, 10%], 483.4 [(2M+H]⁺, 100%]. 118

2-(3-Methoxyphenyl)-2-oxo-1-phenylethan-1-aminium tri- $\frac{119}{120}$ fluoroacetate.

This compound is novel and was prepared following the general procedure C using tert-butyl (2-(3-methoxyphenyl)-2-oxo-1-phenylethyl)carbamate (0.341 g, 1.00 mmol, 1.0 eq.) and trifluoroacetic acid (1.14 g, 10 mmol, 10 eq) in DCM (5 mL) and the crude product was purified by trituration using n-pentane: EtOAc (8:2 v/v, 30 mL) to give the product as a brown solid (0.44 g, 1.23 mmol, quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 90-101 °C; HRMS (ESI): found [M+H]⁺ 242.1172, C₁₅H₁₆NO₂ requires [M+H]⁺ 242.1176 (error 1.5 ppm); v_{max} 1665, 1566, 1496, 1165, 1144, 781, 701 cm⁻¹; ¹H NMR (D₂O, 500 MHz)): δ 7.55 (d, 1H, J = 7.8 Hz), 7.48-7.45 (m, 6H), 7.36 (t, 1H, J = 8.0Hz), 7.19-7.17 (m, 1H), 6.24 (s, 1H), 3.78 (s, 3H); ¹³C{¹H} NMR (D₂O, 126 MHz): δ 194.1, 159.2, 133.8, 131.3, 130.4, 130.3, 130.0 128.6 122.1, 121.0, 113.6, 59.8 55.5; m/z (ESI) 242.2 [(M+H)⁺, 10%], 483.4 [(2M+H)⁺, 100%].

2-(2-Chlorophenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate.

This compound is novel and was prepared following the general procedure C using tert-butyl (2-(2-chlorophenyl)-2-oxo-1-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and trifluoroacetic acid (3.29 g, 28.9 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using n-pentane : EtOAc (8:2 v/v, 60 mL) to give the product as a brown solid (1.20g, 3.35 mmol, quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 161-163 °C; HRMS (ESI): found [M+H]+ 246.0678, $C_{14}H_{13}CINO \text{ requires } [M+H]^+ 246.0680 \text{ (error } 0.9 \text{ ppm)}; v_{max}$ 1709, 1649, 1512, 1187, 1141, 765, 696 cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.67-7.65 (m, 1H), 7.47-7.39 (m, 7H), 7.37-7.33 (m, 1H), 6.12 (s, 1H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 195.4, 135.7, 134.3, 133.0, 132.2, 132.0, 131.4, 131.1, 130.8, 130.0, 128.3, 63.0; m/z (ESI) 246.1 [(M+H)⁺, 10%], 491.3 [(2M+H)⁺, 100%].

$\hbox{$2$-(3-Chlorophenyl)-2-oxo-1-phenylethan-1-aminium\ trifluoroacetate.}$

This compound is novel and was prepared following the general procedure C using tert-butyl (2-(3-chlorophenyl)-2-oxo-1-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and trifluoroacetic acid (3.29 g, 28.9 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using n-pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown solid (1.20 g, 3.35 mmol in quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 102-105 °C; HRMS (ESI): found [M+H]⁺ 246.0681, $C_{14}H_{13}CINO \text{ requires } [M+H]^+ 246.0680 \text{ (error -0.2 ppm)}; v_{max}$ 1682, 1531, 1431, 1180, 1135, 799, 699 cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.98 (s, 1H), 7.90 (d, 1H, J = 7.9 Hz), 7.61 (d, 1H, J = 8.1 Hz), 7.52 - 7.43 (m, 6H), 6.22 (s, 1H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 193.2, 136.2, 136.2, 135.4, 133.1 131.7, 131.5, 131.1, 130.0, 129.9, 128.7, 60.8; m/z (ESI) 246.2 [(M+H)⁺, 10%], 491.3 [(2M+H)⁺, 100%].

$\hbox{$2$-(4-Chlorophenyl)-2-oxo-1-phenyle than-1-a minium\ trifluoroacetate.}$

This compound is known however it has not been fully charac- 62 terized previously. 30 This compound was prepared following the 63 general procedure C using tert-butyl (2-(4-chlorophenyl)-2-64 oxo-1-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and 65 trifluoroacetic acid (3.29 g, 28.9 mmol, 10 eq) in DCM (20 mL) 66 and generated crude product was purified by trituration using n- 67 pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown 68 solid (1.22 g, 3.40 mmol, quantitative yield, excess TFA pre- 69 sent). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, 70 TLC checked to confirm the consumption of starting material; 71 MP: 77-80 °C; HRMS (ESI): found [M+H]⁺ 246.0680, 72 $C_{14}H_{13}CINO \text{ requires } [M+H]^+ 246.0680 \text{ (error } 0.1 \text{ ppm)}; \ \upsilon_{max} \frac{73}{2}$ 1676, 1651, 1537, 1175, 1139, 797, 723 cm⁻¹; ¹H NMR (D₂O, 74 500 MHz): δ 7.77-7.75 (m, 2H), 7.41 – 7.38 (m, 5H), 7.21-7.20 75 (m, 2H), 6.15 (s, 1H); ${}^{13}C\{{}^{1}H\}$ NMR (D₂O, 126 MHz,): δ 76 193.2, 140.7, 131.0, 130.6, 130.5, 130.5, 130.0, 129.1, 128.6, 77 59.6; m/z (ESI) 246.1 [(M+H)⁺, 100%], 491.3 [(2M+H)⁺, 70%]. 78

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1-(2-Methoxyphenyl)-2-oxo-2-phenylethan-1-aminium trifluoroacetate.

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The compound is novel and was prepared following the general 82 procedure C using tert- Butyl (1-(2-methoxyphenyl)-2-oxo-2-83 phenylethyl)carbamate (1.00 g, 2.93 mmol, 1.0 eq) and tri-84 fluoroacetic acid (3.34 g, 29.3 mmol, 10 eq) in DCM (20 mL) 85 and generated crude product was purified by trituration using n-86 pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown 87 solid (1.30 g, 3.66 mmol in quantitative yield, excess TFA pre- 88 sent). TLC: Rf 0.0 (8:2, Hexane: EtOAc), strong UV active, 89 TLC checked to confirm the consumption of starting material; 90 MP: 87-91 °C; HRMS (ESI): found [M+H]⁺ 242.1173, 91 $C_{15}H_{16}NO_2$ requires [M+H]⁺ 242.1176 (error 0.9 ppm); v_{max} 92 1685, 1599, 1495, 1164, 1104, 754, 697 cm⁻¹; ¹H NMR 93 (CD₃OD, 500 MHz): δ 7.90 (d, 2H, J = 7.5 Hz), , 7.57 (t, 1H, J 94 = 7.5 Hz), 7.44-7.42 (m, 3H), 7.33-7.31 (m, 1H), 7.10 (d, 1H, 95)J = 8.4 Hz), 6.99 (t, 1H, J = 7.5 Hz), 6.26 (s, 1H), 3.92 (s, 3H); 96 ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 194.6, 158.3, 135.3. 97 134.7, 133.3, 131.0, 129.9, 129.78 122.6, 121.9, 113.1, 56.3, 98 56.1; m/z (ESI) 242.3 [(M+H)⁺, 20%], 483.4 [(2M+H)⁺, 100%]. 99 100

1-(4-Methoxyphenyl)-2-oxo-2-phenylethan-1-aminium tri- 101 fluoroacetate.

This compound is known however it has not been fully charac 103 terized previously.³¹ This compound was prepared following 04 the general procedure C using tert-butyl (1-(4-methoxy105) phenyl)-2-oxo-2-phenylethyl)carbamate (1.00 g, 2.93 mmol 106 1.0 eq) and trifluoroacetic acid (3.34 g, 29.3 mmol, 10 eq) in 107 DCM (20 mL) and generated crude product was purified by trit 108 uration using n-pentane: EtOAc (8:2 v/v, 60 mL) to give the 109 product as a brown solid (1.23 g, 3.46 mmol in quantitative 10 yield, excess TFA present). TLC: Rf 0.0 (8:2, Hexane: EtOAc) 11 strong UV active, TLC checked to confirm the consumption of 12 starting material; MP: 139-142 °C; HRMS (ESI): found [M+H]113 242.1172, C₁₅H₁₆NO₂ requires [M+H]⁺ 242.1176 (error 1.4 14 ppm); v_{max} 1650, 1595, 1515, 1183, 1137, 723, 687 cm⁻¹; ¹H 15 NMR (CD₃OD, 600 MHz): δ 7.98 (d, 2H, J = 7.6 Hz), 7.58 (t] 16 1H, J = 7.4 Hz), 7.46 - 7.41 (m, 4H), $6.97 \text{ (d, 2H, } J = 8.7 \text{ Hz)} \frac{1}{17}$ $6.14~(s,\,1H),\,3.76~(s,\,3H);\,{}^{13}C\{{}^{1}H\}~NMR~(CD_{3}OD,\,151~MHz)\\ 1~18$ δ 194.3, 162.5, 135.5, 134.6, 131.4, 130.2, 130.0 125.2, 116.2119 60.2, 55.9; m/z (ESI) 242.2 [(M+H)⁺, 10%], 483.4 [(2M+H)⁺] 20

$1\hbox{-}(2\hbox{-}Chlor ophenyl)\hbox{-}2\hbox{-}oxo\hbox{-}2\hbox{-}phenyle than-1\hbox{-}aminium trifluor oacetate.}$

This compound is novel and was prepared following the general procedure C using tert-butyl (1-(2-chlorophenyl)-2-oxo-2-phenylethyl)carbamate (0.500 g, 1.45 mmol, 1.0 eq) and trifluoroacetic acid (1.65 g, 14.5 mmol, 10 eq) in DCM (10 mL) and generated crude product was purified by trituration using n-pentane: EtOAc (8:2 v/v, 80 mL) to give the product as a brown solid (0.418 g, 1.16 mmol, 80%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 130-133 °C; HRMS (ESI): found [M+H]⁺ 246.0677, C₁₄H₁₃ClNO requires [M+H]⁺ 246.0680 (error 1.5 ppm); v_{max} 1664, 1533, 1176, 1138, 797, 719, cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.92 (d, 2H, J = 7.9 Hz), 7.64-7.60 (m, 2H), 7.49-7.44 (m, 3H), 7.37-7.32 (m, 2H), 6.49 (s, 1H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 193.7, 135.4, 135.5 134.3, 133.3, 132.1, 131.3 131.0, 130.2, 129.9, $129.6, 57.5; m/z \text{ (ESI) } 246.1 \text{ [(M+H)}^+, 100\%], 491.3 \text{ [(2M+H)}^+, 100\%]$ 70%].

1-(4-Chlorophenyl)-2-oxo-2-phenylethan-1-aminiumtri-fluoroacetate.

This compound is known however it has not been fully characterized previously.³² This compound was prepared following the general procedure C using tert-butyl (1-(4-chlorophenyl)-2-oxo-2-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and trifluoroacetic acid (3.30 g, 28.9 mmol, 10 eq) in DCM (20 mL) and generated crude product was purified by trituration using npentane: EtOAc (8:2 v/v, 80 mL) to give the product as a brown solid (0.980 g, 2.74 mmol, 94.9%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 126-130 °C; HRMS (ESI): found [M+H]⁺ 246.0680, C₁₄H₁₃ClNO requires [M+H]⁺ 246.0680 (error -0.1 ppm); v_{max} 1642, 1540, 1208, 1184, 1137, 801, 714, cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.98 (d, 2H, J = 7.7 Hz), 7.62 (t, 1H, J = 7.5 Hz), 7.51-7.46 (m, 6H), 6.24 (s, 1H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 193.9, 137.5, 135.8, 134.3, 132.2, 131.7 131.1, 130.3, 130.1, 59.9; m/z (ESI) 246.0 $[(M+H)^+, 100\%].$

2-(4-Chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethan-1-aminium trifluoroacetate.

This compound is known however it has not been fully characterized previously.³³ This compound was prepared following the general procedure C using tert-butyl (1-(4-chlorophenyl)-2-(4-methoxyphenyl)-2-oxoethyl)carbamate (1.00 g, 2.81 mmol, 1.0 eq) and trifluoroacetic acid (3.20 g, 28.1 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using n-pentane: EtOAc (9:1 v/v, 100 mL) to give the product as a yellow solid (0.750 g, 1.92 mmol, 68.6%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, checked to confirm the consumption of starting material; MP: 79-80 °C; HRMS (ESI): found [M+H]⁺, 276.0790, C₁₅H₁₅ClNO₂ requires $[M+H]^+$ 276.0786 (error -1.6 ppm); v_{max} 1665, 1588, 1512, 1492, 1176, 1130, 1092, 797, 720, 565 cm⁻¹; ¹H NMR (CD₃OD, 600 MHz): δ 7.95 (d, 2H, J = 8.6 Hz), 7.47 (d, 2H, J = 8.6 Hz), 7.41 (d, 2H, J = 8.7 Hz), 6.98 (d, 2H, J = 8.7 Hz), 6.12 (s, 1H),3.77 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CD₃OD, 151 MHz): δ 193.3, 162.6 141.8, 133.1 131.9, 131.4, 130.3, 124.8, 116.3, 60.2, 55.989); m/z (ESI) 276.2 [(M+H)⁺, 100%], 278.2 [(M+2+H)⁺, 100%].

2-(Furan-2-yl)-2-oxo-1-phenylethan-1-aminium trifluoro-acetate.

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This compound is novel and was prepared following the general 65 procedure C using tert-butyl (2-(furan-2-yl)-2-oxo-1-phe-66 nylethyl)carbamate (1.00 g, 3.32 mmol, 1.0 eq) and trifluoroa-67 cetic acid (3.78 g, 33.2 mmol, 10 eq) in DCM (20 mL) and 68 generated crude product was purified by trituration using n-pen- 69 tane: EtOAc (9:1 v/v, 60 mL) to give the product as a white 70 solid (0.980 g, 3.11 mmol, 93.6%). TLC: Rf 0.0 (7:3, Hexane: 71 EtOAc), strong UV active, TLC checked to confirm the con-72 sumption of starting material; MP: 152-155 °C; HRMS (ESI): 73 found $[M+H]^+$, 202.0868, $C_{12}H_{12}NO_2$ requires $[M+H]^+$ 74 202.0863 (error -2.5 ppm); υ_{max} 1677, 1463, 1406, 1179, 1132, 75 798, 780, 576 cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.79 (s, 76 1H), 7.54 (d, 2H, J = 7.1 Hz), 7.48 - 7.46 (m, 3H), 7.43 (d, 1H, 77J = 3.7 Hz), 6.63 (d, 1H, J = 3.7 Hz), 5.89 (s, 1H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR 78 (CD₃OD, 126 MHz): δ 182.3, 151.0 , 150.1, 133.4, 131.3, 79 $130.8,\ 129.8,\ 122.1,\ 114.1,\ 60.4);\ m/z\ (ESI)\ 202.0\ [(M+H)^+,\ 80]$ 30%], 403.2 [(2M+H)+, 100%].

$\hbox{$2$-Oxo-1-phenylpropan-1-aminium trifluor oacetate.}$

This compound has been reported as hydrochloride salt.³⁴ 84 This compound was prepared following the general procedure 85 C using tert-butyl (2-oxo-1-phenylpropyl) carbamate (0.600 g, 86 2.55 mmol, and 1.0 eq) and trifluoroacetic acid (2.90 g, 25.5 87 mmol, 10 eq) in DCM (10 mL) and the crude product was puri- 88 fied by trituration using n-pentane: EtOAc (8:2 v/v, 80 mL) to 89 give the product as a yellow solid (0.530 g, 2.12 mmol, 83.1%). 90 HRMS (ESI): found [M+H]⁺ 150.0911, C₉H₁₂NO requires 91 $[M+H]^+$ 150.0913 (error 0.3 ppm); υ_{max} 1762, 1655, $\hat{1}614,92$ 1528, 1190, 1132, 839, 722, 697cm⁻¹; ¹H NMR (CD₃OD, 500 93 MHz): δ 7.54-7.52 (m, 3H), 7.47-7.45 (m, 2H), 5.27 (s, 1H), 94 2.11 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CD₃OD, 126 MHz): δ 202.2, 95 132.9, 131.5, 131.0, 129.8, 64.2, 26.5; m/z (ESI) 150.1 [(M+1)⁺, 25%]. The data matches the reported data. 98

General procedure for formation of $\alpha\textsc{-NTs-amino}$ ketones. 100 Method D

Substituted amine trifluoroacetate derivative was suspended in 02 DCM and cooled to 0° C in an ice bath. Triethylamine was 03 added dropwise to the reaction mixture and stirred at this 04 temperature for 30 minutes. During the addition of 04 triethylamine, the initially cloudy reaction mixture became clear. To the reaction mixture, tosyl chloride in DCM was added dropwise and the resulting reaction mixture was stirred at 0° do 7 for 30 minutes followed by overnight stirring at rt. Once the 08 reaction was complete (assessed by TLC), water and DCM were 109 added and organic layer was separated. The aqueous layer was 10 extracted with DCM. The combined organic layers were 11 washed with brine and dried over MgSO4 and concentrated 12 under reduced pressure to give the crude product. The crude 13 material was purified by column chromatography to afford the 14 desired product.

Method E

Substituted amine trifluoroacetate derivative was suspended in 18 acetone and cooled to 0° C in an ice bath. Saturated aqueous 19 NaHCO₃ and solution of tosyl chloride was added dropwisd 20 simultaneously to the reaction mixture and stirred at samd 21 temperature for 30 minutes followed by stirring at rt for 7h.

During the addition, the initially clear reaction mixture started to become a suspension. Once the reaction was complete (assessed by TLC), the reaction mixture was filtered through a Buchner filter and the residue was washed with acetone. The combined filtrate was concentrated. To the obtained residue, water and DCM were added and organic layer was separated. The aqueous layer was extracted with DCM . The combined organic layers were washed with brine and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography to afford the desire product.

N-(2-(2-Methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14b.

This compound is novel and was prepared following the general procedure **D** using 2-(2-methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate (1.00 g, 2.81mmol, 1.0 eq) in DCM (20 mL), triethylamine (1.42 g, 1.95 mL, 22.6 mmol, 5 eq) and tosyl chloride (1.17 g, 6.19 mmol, 2.2 eq) in DCM (30 mL), water (50 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 14b as a yellow solid (0.69 g, 1.74 mmol, 62.1%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), strong UV active; MP: 138-140 $^{\circ}$ C; HRMS (ESI): found [M+Na] $^{+}$ 418.1085, $C_{22}H_{21}NNaO_{4}S$ requires $[M+Na]^+$ 418.1083 (error -0.3 ppm); v_{max} 3264, 1662, 1595, 1209, 1175, 756, 673, 535 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.60 (d, 2H, J = 8.2 Hz), 7.48-7.46 (m, 1H), 7.40 – 7.36 (m, 1H), 7.14 -7.09 (m, 7H), 6.87 - 6.81 (m, 2H), 6.27 (d, 1H, J = 7.5 Hz), 6.20 (d, 1H, J = 7.5 Hz), 3.80 (s, 3H), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃,126 MHz): δ 196.4, 158.2, 143.1, 137.6, 136.1, 134.8 131.4, 129.4, 128.7, 128.2, 128.2, 127.2, 124.7, 120.9, 111.6, 65.1, 55.5, 21.5; m/z (ESI) 418.3 [(M+Na)⁺, 100%].

N-(2-(3-Methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14c.

This compound is novel and was prepared following the standard procedure **D** using 2-(3-methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate (0.400 g, 1.12 mmol, 1.0 eq) in DCM (10 mL), triethylamine (0.453 g, 0.62 mL, 4.48 mmol, 4 eq) and tosyl chloride (0.322 g, 1.68 mmol, 1.5 eq) in DCM (10 mL), water (50 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14c** as a white solid (0.205 g, 0.519 mmol, 46.3%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; MP: 158-160 °C; HRMS (ESI): found [M+Na]+ 418.1086, C₂₂H₂₁NNaO₄S requires [M+Na]⁺ 418.1083 (error -0.5 ppm); υ_{max} 3276, 1677, 1588, 1254, 1159, 662, 530 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.52 (d, 2H, J = 8.2 Hz), 7.37 (d, 1H, J = 7.7 Hz), 7.30 - 7.24 (m, 2H), 7.18 (s, 5H), 7.07 - 7.02 (m, 2H)(m, 3H), 6.20 (d, 1H, J = 7.4 Hz), 5.96 (d, 1H, J = 7.4 Hz), 3.77(s, 3H), 2.30 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126 MHz): δ 195.0 159.9 143.3, 137.6, 1359, 135.2, 129.8, 129.5129.2, 128.6, 128.2, 127.1, 121.7, 120.6, 113.3, 62.0, 55.5, 21.5; m/z (ESI) 418.1 [(M+Na)+, 100%].

N-(2-(2-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14d.

This compound is novel and was prepared following the general 62 procedure E using 2-(2-chlorophenyl)-2-oxo-1-phenylethan-1-63 aminium trifluoroacetate (1.00 g, 2.79 mmol, 1.0 eq.) in acetone 64 4 (20 mL), saturated aqueous NaHCO₃ (20 mL) and tosyl chloride 65 5 (0.590 g, 3.07 mmol, 1.1 eq) in acetone (20 mL), water (80 mL) 66 to quench and DCM (2 x 30 mL) for extraction to generate the 67 crude product which was purified by column chromatography 68 (10% EtOAc in petroleum ether (40-60)) to give **14d** as a yel- 69 low solid (0.45 g, 1.12 mmol, 44.9%). TLC: R_f ca 0.2 (8:2, Hex- 70 ane: EtOAc), strong UV active; MP: 87-89 °C; HRMS (ESI): 71 found [M+Na]⁺ 422.0592, C₂₁H₁₈ClNNaO₃S requires [M+Na]⁺ 72 11 422.0588 (error -0.9 ppm); v_{max} 3258, 1691, 1587, 1335, 1161, 73 758, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): 7.60 (d, 2H, J = 7413 14 8.3 Hz), 7.29-7.26 (m, 2H), 7.16 -7.17 (m, 6H), 7.07-7.05 (m, 75 3H), 6.26 (d, 1H, J = 6.3 Hz), 5.91 (d, 1H, J = 6.4 Hz), 2.34 (s, 7615 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.8, 143.5, 137.4, 77 16 135.8, 134.3, 132.5, 131.3, 129.6, 129.5, 129.0, 128.7, 128.2, 78 127.2, 126.8, 64.9, 21.6; m/z (ESI) 422.1 [(M+Na)⁺, 100%] 79 19 80 424.3 [(M+2+Na)+, 35%] 20 81

N-(2-(3-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14e.

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This compound is novel and was prepared following the gen- 84 eral procedure **D** 2-(3-chlorophenyl)-2-oxo-1-phenylethan-1-85 aminium trifluoroacetate (1.00 g, 2.79 mmol, 1.0 eq) in DCM 86 (25 mL), triethylamine (1.40 g, 2.00 mL, 13.9 mmol, 5 eq) and 87 tosyl chloride (1.17 g, 6.14 mmol, 2.2 eq) in DCM (25 mL), 88 water (80 mL) to quench and DCM (2 x 30 mL) for extraction 89 to generate the crude product which was purified by column 90 chromatography (50% EtOAc in petroleum ether (40-60)) to 91 give 14e as a yellow solid (0.290 g, 0.726 mmol, 26.0%). TLC: 92 R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV active; MP: 210-211 93 °C; HRMS (ESI): found [M+Na]⁺ 422.0593, C₂₁H₁₈ClNNaO₃S 94 requires [M+Na]⁺ 422.0588 (error -1.1 ppm); v_{max} 3250, 1697, 95 1329, 1154, 664, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.75 96 (s, 1H), 7.65 (d, 1H, J = 7.9 Hz) 7.52 (d, 2H, J = 8.2 Hz), 7.47-977.46 (m, 1H), 7.30 (t, 1H, J = 7.9 Hz), 7.20-7.15 (m, 5H), 7.07 98 (d, 2H, J = 8.1 Hz), 6.14 (d, 1H, J = 7.5 Hz), 5.93 (d, 1H, J = 99)7.5 Hz), 2.32 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz₃): **400** $193.7,\ 143.4,\ 137.4,\ 135.5,\ 135.3,\ 135.2,\ 134.0,\ 130.1,\ 129.5 \\ \boxed{101}$ 129.4, 128.9, 128.2, 127.1, 127.1, 62.0 21.6; m/z (ESI) 422.**1**02 $[(M+Na)^+, 90\%]$ 424.3 $[(M+2+Na)^+, 50\%]$. 103 104

N-(2-(4-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylben-105 zenesulfonamide 14f.

This compound is novel and was prepared following the general 07 procedure **D** using 2-(4-chlorophenyl)-2-oxo-1-phenylethan-1108 aminium trifluoroacetate (1.10 g, 3.07 mmol, 1.0 eq) in DCM 09 (20 mL), triethylamine (1.24 g, 1.71 mL, 12.3 mmol, 4 eq) and 10 tosyl chloride (0.878 g, 4.60 mmol, 1.5 eq) in DCM (20 mL) 11 water (60 mL) to quench and DCM (2 x 30 mL) for extraction 12 to generate the crude product which was purified by column 13 chromatography (30% EtOAc in petroleum ether (40-60)) td 14 give **14f** as a brown solid (0.385 g, 0.964 mmol, 31.4%). TLC**1 1**5 R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 161-163 16 °C; HRMS (ESI): found [M+Na]+ 422.0591, C₂₁H₁₈ClNNaO₃\$\frac{1}{3}\$ requires [M+Na]⁺ 422.0588 (error -0.7 ppm); v_{max} 3250, 16971 18 1329, 1154, 664, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ7.74 19 (d, 2H, J = 8.6 Hz), 7.51 (d, 2H, J = 8.2 Hz), 7.33 (d, 2H, J = 120)8.6 Hz), 7.19 - 7.14 (m, 5H), 7.07 (d, 2H, J = 8.1 Hz), 6.18 (d) 211H, J = 7.3 Hz), 5.94 (d, 1H, J = 7.4 Hz), 2.31 (s, 3H); $^{13}C\{^{1}H\}$ 22 NMR (CDCl₃, 126 MHz): δ 193.5, 143.3, 140.7, 137.5, 135.5, 132.2, 130.4, 129.5, 129.3, 129.2, 128.8, 128.2, 127.1, 61.9, 21.5; m/z (ESI) 422.1 [(M+Na)+, 100%] 424.3 [(M+2+Na)+, 40%].

N-(1-(2-Methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14g.

This compound is novel and was prepared following the general procedure E using 1-(2-methoxyphenyl)-2-oxo-2-phenylethan-1-aminium (1.20 g, 3.37 mmol, 1.0 eq) in acetone (25 mL), saturated aqueous NaHCO₃ (25 mL) and tosyl chloride (0.708 g, 3.71 mmol, 1.1 eq) in acetone (25 mL), water (80 mL) to guench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (20% EtOAc in petroleum ether (40-60)) to give 14g as a white solid (0.750 g, 1.89 mmol, 56.1%). TLC: R_f ca 0.35 (6:4, Hexane: EtOAc), strong UV active; MP: 162-165 °C; HRMS (ESI): found [M+Na]⁺ 418.1082, C₂₂H₂₁NNaO₄S requires [M+Na]⁺ 418.1083 (error 0.4 ppm); v_{max} 3260, 2983, 1697, 1597, 1229, 1160, 754, 688, 536 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.83 (d, 2H, J = 7.9 Hz), 7.57 (d, 2H, J = 7.6 Hz), 7.45 (t, 1H, J = 7.4 Hz), 7.33-7.30 (m, 2H), 7.12 (t, 1H, J = 7.8 Hz), 7.07 (m, 3H), 6.76 (t, 1H, J = 7.5 Hz), 6.67 (d, 1H, J = 8.1 Hz), 6.25-6.22 (m, 2H), 3.74 (s, 3H), 2.30 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.8, 156.3, 143.0, 137.6, 134.1, 133.7, 130.0, 129.4, 129.3, 128.8, 128.6, 127.2, 124.7, 121.3, 111.4, 56.8, 55.6, 21.5; m/z (ESI) 418.3 [(M+Na)+, 100%].

N-(1-(4-Methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14h.

This compound has been reported.²³ This compound was prepared following the general procedure E using 1-(4-methoxyphenyl)-2-oxo-2-phenylethan-1-aminium (1.20 g, 3.37 mmol, 1.0 eq) in acetone (25 mL), saturated aqueous NaHCO₃ (25 mL) and tosyl chloride (0.708 g, 3.71 mmol, 1.1 eq) in acetone (25 mL), water (80 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14h** as a white solid (1.00 g, 2.53 mmol, 75.1%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), strong UV active; MP: 61-62 °C; HRMS (ESI): found [M+Na]⁺ 418.1083, C₂₂H₂₁NNaO₄S requires [M+Na]⁺ 418.1083 (error 0.0 ppm); v_{max} 3270, 1680, 1580, 1248, 1154, 752, 676, 529 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.79 (d, 2H, J = 7.8 Hz), 7.53 – 7.47 (m, 3H), 7.37-7.33 (m, 2H)), 7.09-7.06 (m, 4H), 6.68 (d, 2H, J = 8.4 Hz), 6.18 (d, 1H, J = 7.3 Hz), 5.95 (d, 1H, J = 7.3 Hz)Hz), 3.70 (s, 3H), 2.30 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.7 159.8, 143.1, 137.7, 134.0, 133.9, 129.6, 129.4, 129.0, 128.8, 127.8, 127.1, 114.6, 61.3, 55.3, 21.5; m/z (ESI) 418.2 [(M+Na)⁺, 100%].

N-(1-(2-Chlorophenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14i.

This compound is novel and was prepared following the general procedure E using 1-(2-chlorophenyl)-2-oxo-2-phenylethan-1-aminium (0.400 g, 1.11 mmol, 1.0 eq) in acetone (10 mL), saturated aqueous NaHCO₃ (10 mL) and tosyl chloride (0.233 g, 1.22 mmol, 1.1 eq) in acetone (10 mL), water (50 mL) to quench and DCM (2 x 20 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14i** as a white solid

(0.310 g, 0.776 mmol, 70.6%). TLC: R_f ca 0.3 (8:2, Hexane: 61 EtOAc), strong UV active; MP: 134-135 °C, HRMS (ESI): 62 found [M+Na] + 422.0591, $C_{21}H_{18}CINNaO_3S$ requires [M+Na] + 63 422.0588 (error -0.6 ppm); υ_{max} 3261, 1690, 1596, 1328, 1152, 64 717, 546 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.85 (d, 2H, J = 65 7.9 Hz), 7.62 (d, 2H, J = 7.9 Hz), 7.50 (t, 1H, J = 7.4 Hz), 7.36 66 (m, 2H), 7.26-7.23 (m, 1H), 7.11-7.04 (m, 5H), 6.34 (d, 1H, J 67 = 7.0 Hz), 6.26 (d, 1H, J = 7.0 Hz), 2.32 (s, 3H); ^{13}C (^{1}H) NMR 68 (CDCl₃, 126 MHz): δ 194.3, 143.4, 137.2, 134.2, 133.8, 133.8, 69 133.7, 130.4, 130.0, 129.7, 129.5, 128.9, 128.8, 127.7, 127.3, 70 58.7, 21.6; m/z (ESI) 422.2 [(M+Na)+, 100%] 424.1 71 [(M+2+Na)+, 35%].

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N-(1-(4-Chlorophenyl)-2-oxo-2-phenylethyl)-4-methylben 74 zenesulfonamide 14j.

This compound is novel and was prepared following the general 76 procedure E using 1-(4-chlorophenyl)-2-oxo-2-phenylethan-1-77 aminium trifluoroacetate (0.900 g, 2.51 mmol, 1.0 eq) in ace-78 tone (18 mL), saturated aqueous NaHCO₃ (18 mL) and tosyl 79 chloride (0.528 g, 2.76 mmol, 1.1 eq) in acetone (18 mL), water 80 (80 mL) to quench and DCM (2 x 30 mL) for extraction to gen- 81 erate the crude product which was purified by column chroma- 82 tography (30% EtOAc in petroleum ether (40-60)) to give 14j 83 as a white solid (0.586 g, 1.57 mmol, 58.5%). TLC: R_f ca 0.3 84 (8:2, Hexane: EtOAc), strong UV active; MP: 166-169 °C; 85 HRMS (ESI): found [M+Na]⁺ 422.0588, C₂₁H₁₈ClNNaO₃S re- 86 quires [M+Na]⁺ 422.0588 (error 0.1 ppm); v_{max} 3219, 1696, 87 1399, 1155, 652, 543 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.78 88 (d, 2H, J = 7.9 Hz), 7.54-7.49 (m, 3H), 7.38 (t, 2H, J = 7.6 Hz), 897.26 (s, 1H), 7.13-7.07 (m, 5H), 6.22 (d, 1H, J = 6.9 Hz), 5.96 90 (d, 1H, J = 7.0 Hz), 2.32 (s, 3H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl₃, 126 91 MHz): δ 194.2, 143.5, 137.5, 134.8, 134.3, 134.3, 133.7, 129.6, 92 129.5, 129.4, 129.1, 128.9, 127.1, 61.1, 21.5; m/z (ESI) 422.2 93 $[(M+Na)^+, 100\%]$ 424.1 $[(M+2+Na)^+, 35\%]$.

N-(2-(4-Chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)-4-96 methylbenzenesulfonamide 14k.

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This compound is novel and was prepared following the general 98 procedure E using 1-(4-chlorophenyl)-2-(4-methoxyphenyl)-2-99 oxoethan-1-aminium trifluoroacetate (0.750 g, 1.92 mmol, 1.100 eq) in acetone (14 mL), saturated aqueous NaHCO₃ (20 mL101 and tosyl chloride (0.405 g, 2.12 mmol, 1.1 eq) in acetone (1402) mL), water (50 mL) to quench and DCM (2 x 30 mL) for ex 103 traction to generate the crude product which was purified by 04 column chromatography (30% EtOAc in petroleum ether (40105 60)) to give **14k** as a yellow solid (0.600 g, 1.39 mmol, 72.8%)**1**06 TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; MP107 72-76 °C; HRMS (ESI): found [M+Na]⁺ 452.0694108 C₂₂H₂₀ClNNaO₄S requires [M+Na]⁺ 452.0694 (error -0.109) ppm); v_{max} 3269, 1682, 1588, 1510, 1249, 1156, 1089, 8101 10 663, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.74-7.72 (ml 11 2H), 7.53-7.51 (m, 2H), 7.34-7.31 (m, 2H), 7.08-7.04 (m, 4H)112 6.70-6.67 (m, 2H), 6.15 (d, 1H, J = 7.3 Hz), 5.90 (d, 1H, J = 7.3 13 Hz), 3.71 (s, 3H), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 12d 14 MHz):) δ 193.6, 159.9, 143.2, 140.5, 137.7, 132.3, 130.4, 129.5] 15 129.5, 129.2, 127.4, 127.1, 114.7, 61.4, 55.4, 21.5; m/z (ESI) 16 452.2 [(M+Na)⁺, 100%], 454.2 [(M+2+Na)⁺, 35%].

$\begin{array}{l} \textbf{N-(2-(Furan-2-yl)-2-oxo-1-phenylethyl)-4-methylbenzene-} & 119\\ \textbf{sulfonamide 14l.} & 120 \end{array}$

This compound is novel and was prepared following the general procedure E using 2-(furan-2-yl)-2-oxo-1-phenylethan-1aminium trifluoroacetate (0.800 g, 2.53 mmol, 1.0 eq) in acetone (18 mL), saturated aqueous NaHCO₃ (18 mL) and tosyl chloride (0.532 g, 2.79 mmol, 1.1 eq) in acetone (18 mL), water (80 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60))to give 14l as a white solid (0.706 g, 1.98 mmol, 78.6%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV active; MP: 147-149 °C; HRMS (ESI): found [M+Na]⁺ 378.0769, C₁₉H₁₇NNaO₄S requires [M+Na]⁺ 378.0770 (error 0.5 ppm); v_{max} 3268, 1658, 1464, 1345, 1159, 1090, 989, 773, 525 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.54-7.52 (m, 3H), 7.23-7.18 (m, 5H), 7.14 (d, 1H, J = 3.6 Hz), 7.07 (d, 2H, J = 8.1 Hz), 6.46 (d, 1H, J = 5.2 Hz), 6.13 Hz(d, 1H, J = 7.6 Hz), 5.81 (d, 1H, J = 7.6 Hz), 2.31 (s, 3H);¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 183.32 150.2, 147.5, 143.3, 137.5, 135.5, 129.4, 129.0, 128.6, 128.2, 127.1, 119.8, 112.9, 61.7, 21.5; m/z (ESI) 378.1 [(M+Na)+, 100%].

N-(2-Oxo-1,2-diphenylethyl)methanesulfonamide (precursor of 23).

This compound has been reported.³⁵ This compound was prepared following the general procedure D using 2-oxo-1,2-diphenylethan-1-aminium hydrochloride (0.500 g, 2.02 mmol, 1.0 eq) in DCM (10 mL), triethylamine (0.816 g, 1.12mL, 8.08 mmol, 4.0 eq) and mesyl chloride (0.348 g, 3.03 mmol, 1.5 eq) in DCM (10 mL), water (50 mL) to quench and DCM (2 x 25 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give the product as a white solid (0.310 g, 1.07 mmol, 52.9%). TLC: Rf ca 0.3 (7:3, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]+ 312.0696, $C_{15}H_{15}NNaO_{3}S \quad requires \quad \left[M+Na\right]^{+} \quad 312.0665 \quad (error \quad 0.7)$ ppm); v_{max} 3242, 1687, 1313, 1293, 1247, 994, 731, 508 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.93 (d, 2H, J = 7.3 Hz), 7.53 (t, 1H, J = 7.4 Hz, 7.42 - 7.24 (m, 7H), 6.13 (d, 1H, J = 6.4 Hz), 6.07 (d, 1H, J = 6.2 Hz), 2.58 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 101 MHz): δ 194.3, 136.3, 134.2, 133.7 129.7, 129.3 129.2, 128.9, 128.4, 62.2, 42.4; m/z (ESI) 312.2 [(M+Na)+, 100%]. The data matches the reported data.

4-Methyl-N-(1-oxo-1-phenylpropan-2-yl)benzenesulfonamide (precursor to 25).

This compound has been reported and fully characterised.³⁶ This compound was prepared following the same procedure as used for 4-methyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfonamide 14a using 1-oxo-1-phenylpropan-2-aminium hydrochloride (1.50 g, 8.10 mmol, 1.0 eq) in DCM (40 mL), triethylamine (3.28 g, 4.50 mL, 32.4 mmol, 4 eq) and tosyl chloride (3.10g, 16.2 mmol, 1.2 eq) in DCM (20 mL), water (100 mL) to quench and DCM (2 x 40 mL) for extraction to generate the crude product which was purified by column chromatography (15% EtOAc in petroleum ether (40-60)) to give the product as a white solid (0.55 g, 1.81 mmol, 22.3%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV active; HRMS (ESI): found $[M+Na]^+$ 326.0819, $C_{16}H_{17}NNaO_3S$ requires $[M+Na]^{-1}$ 326.0821 (error 0.8 ppm); v_{max} 3267, 1679, 1596, 1337, 1164, 965, 702, 680, 551 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.78 -7.75 (m, 2H), 7.69 (d, 2H, J = 8.3 Hz), 7.59 (t, 1H, J = 7.4 Hz), 7.47-7.43 (t, 2H, J = 7.7 Hz), 7.17 (d, 2H, J = 8.0 Hz), 5.79 (d, 1H, J = 8.0 Hz), 4.97-4.90 (m, 1H), 2.32 (s, 3H), 1.40 (d, 3H, J 61 = 7.2 Hz); 13 C{ 1 H} NMR (CDCl₃, 101 MHz): δ 198.2, 143.6, 62 137.2, 134.2, 133.5, 129.8, 128.9, 128.6, 127.2, 53.5, 21.6, 21.2; 63 m/z (ESI) 326.2 [(M+Na)⁺, 100%]. The data matches the re- 64 ported data.

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4-Methyl-N-(2-oxo-1-phenylpropyl)benzenesulfonamide (precursor to 27).

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69 This compound has been reported and fully characterised.³⁷ 70 This compound was prepared following the general procedure 71 E using 2-oxo-1-phenylpropan-1-aminium trifluoroacetate 72 $(0.780 \, \text{g}, 2.96 \, \text{mmol}, 1.0 \, \text{eq})$ in acetone $(20 \, \text{mL})$, saturated aque- 73ous NaHCO₃ (20 mL) and tosyl chloride (0.621 g, 3.26 mmol, 74 1.1 eq) in acetone (20 mL), water (60 mL) to quench and DCM 75 (2 x 20 mL) for extraction to generate the crude product which 76 was purified by column chromatography (60% EtOAc in petro- 77 leum ether (40-60)) to give the product as a white solid (0.400 78g, 1.32 mmol, 45.8%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), 79 strong UV active; HRMS (ESI): found [M+Na]⁺ 326.0822, 80 $C_{16}H_{17}NNaO_3S$ requires [M+Na]⁺ 326.0821 (error -0.3 81 ppm); υ_{max} 3373, 3266, 1705, 1672, 1339, 1244, 1158, 774, 82 667, 565 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.47 (d, 2H, J = $8\overline{3}$ 7.6 Hz), 7.26 – 7.21 (m, 3H), 7.11-7.08 (m, 4H), 6.06 (d, 1H, J § 4 = 4.4 Hz), 5.02 (d, 1H, J = 4.9 Hz), 2.34 (s, 3H), 1.99 (s, 3H); 85 $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl₃, 126 MHz): δ 201.9, 143.3, 137.4, 135.2, 86129.4, 129.2, 128.8, 128.2, 127.1, 66.5, 26.7, 21.6); m/z (ESI) 87 326.1 [(M+Na)⁺, 100%]. The data matches the reported data. 88

General procedure F for asymmetric transfer hydrogena-90 tion (ATH).

Substituted ketone derivatives and DABCO were dissolved in 92 small amount of MeCN. Once the reaction became clear, $9\overline{3}$ catalyst ((R,R)-20 for N-Boc-protected substrates and (R,R)-2 0for N-Ts-protected substrates) and remaining solvent added (to 95 give [S] = 0.1M) after which formic acid was added and the 96resulting reaction mixture was stirred at room temperature. 97 After stirring for the time indicated, the reaction mixture was 98concentrated. The residue was dissolved in DCM and the qq organic layer was washed with water. The aqueous layer was 00 extracted with DCM. The combined organic layers werq 01 washed with brine and dried over MgSO₄ and concentrated $\tilde{0}\tilde{2}$ under reduced pressure to give the crude product. The crude $\tilde{0}$ material was purified by column chromatography to afford the 04substituted amino alcohol. In cases where only a single diaster 105 eoisomer of ATH product was observed, the dr is given a 106 >99.9:<0.1. Racemic standards were prepared using general 0.7 procedure A. 108

t-Butyl-((*1S*,*2R*)-2-hydroxy-2-(2-methoxyphenyl)-1-phenylethyl)carbamate 17b.

This compound is novel and was prepared following the gen 12 eral procedure **F** using *tert*-butyl (2-(2-methoxyphenyl)-2-oxo 13 1-phenylethyl)carbamate **13b** (0.171 g, 0.5 mmol, 1.0 eq) in 14 MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq) 15 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L 116 1.50 mmol, 3.0 eq) for 48h when 100% conversion of ketong 17 achieved (determined by ¹H NMR), water (30 mL) to quench 118 and DCM (2 x 10 mL) for extraction to generate the crude prod 119 uct which was purified by column chromatography (40% 20 EtOAc in petroleum ether (40-60)) to give **17b** as a white solid 21

(0.150 g, 0.437 mmol, 87.4%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 115-118 °C; HRMS (ESI): found [M+Na]⁺ 366.1677, C₂₀H₂₅NNaO₄ requires [M+Na]⁺ 366.1676 (error -0.2 ppm); υ_{max} 3531, 3381, 1679, 1520, 1218, 1166, 988, 699 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, T = 25 °C), (1S,2R) 16.4 min, (1R,2S) 19.1 min, other diastereomer 52.2 min and 62.4 min; $[\alpha]_D^{22} = -122$ (c = 0.1, CHCl₃); dr: >99.9:<0.1, major diastereomer 94.4% ee; ¹H NMR (DMSO-d₆, 500 MHz): δ 7.17-7.12 (m, 4H), 7.03-6.90 (m, 5H), 6.73-6.70 (m, 1H), 5.21 (d, 1H, J = 4.8 Hz), 5.09 (t, 1H, J = 5.0Hz), 4.75 (dd, 1H, J = 8.7, 5.5 Hz), 3.84 (s, 3H), 1.29 (s, 9H); ¹³C{¹H} NMR (DMSO- d_6 , 126 MHz): δ 155.8, 154.5, 140.4, 130.2, 128.1, 127.9 127.3, 127.0, 126.4, 119.7, 110.2, 77.8, 69.5, 58.1, 55.4, 28.2; m/z (ESI) 366.3 [(M+Na)⁺, 100%].

t-Butyl ((*1S*,*2R*)-2-hydroxy-2-(3-methoxyphenyl)-1-phenylethyl)carbamate 17c.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(3-methoxyphenyl)-2-oxo-1phenylethyl)carbamate 13c (0.171 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (5.3 mg, 7.5 μ mol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give 17c as a white solid (0.150 g, 0.437 mmol, 87.4%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 163-165 °C; HRMS (ESI): found [M+Na]⁺ 366.1674, $C_{20}H_{25}NNaO_4$ requires $[M+Na]^+$ 366.1676 (error 0.6 ppm); v_{max} 3420, 1660, 1520, 1291, 1160, 1166, 980, 698 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 16.5 min, (1R,2S) isomer 21.6 min, other diastereomer 47.3 min and 143.1 min; $\left[\alpha\right]_{D}^{22} = -109$ $(c=0.1, CHCl_3), dr: >99.9:<0.1, 93.0\% ee; {}^{1}H NMR (CDCl_3,$ 500 MHz): δ 7.26-7.23 (m, 3H), 7.15 (t, 1H, J = 7.9 Hz), 7.04 (s, 2H), 6.78-6.76 (m, 1H), 6.66 (d, 1H, J = 7.2 Hz), 6.53 (s, 2H)1H), 5.33 (d, 1H, J = 6.3 Hz), 5.02-4.97 (m, 2H), 3.65 (s, 3H), 2.75 (s, 1H), 1.41 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 159.4, 155.8, 141.6, 137.8, 129.1, 128.2, 127.9, 127.7, 119.1, 114.0, 111.7, 80.1, 77.2, 60.6, 55.2 28.4; m/z (ESI) 366.3 $[(M+Na)^+, 100\%].$

t-Butyl-((*1S,2R*)-2-hydroxy-2-(2-chlorophenyl)-1-phenylethyl)carbamate 17d.

This compound is novel and was prepared following the general procedure **F** using *tert*-butyl (2-(2-chlorophenyl)-2-oxo-1-phenylethyl)carbamate **13d** (0.173 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 48h when 95% conversion of ketone achieved (determined by 1 H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (20% EtOAc in petroleum ether (40-60)) to give **17d** as a white solid (0.124 g, 0.357 mmol, 71.4%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP:

128-130 °C; HRMS (ESI): found [M+Na]⁺ 370.1179, 61 C₁₉H₂₂ClNNaO₃ requires [M+Na]⁺ 370.1180 (error 0.5 62 ppm); υ_{max} 3399, 2982, 1684, 1492, 1154, 698 cm⁻¹; Enantio- 63 meric excess determined by HPLC analysis (Chiralpak IG, 250 64 mm x 4.6 mm column, iPrOH: hexane 7:93, 0.5 mL/min, 210 65 nm, T = 25 °C), (*1R*,2*S*) 21.9 min, (*1S*,2*R*) 23.5 min, other dia- 66 stereomer 42.8 min and 47.2 min; [α]_D²² = -150 (c = 0.1, 67 CHCl₃), dr: 97.7:2.3, major diastereomer 94.8% ee; ¹H NMR 68 (CDCl₃, 500 MHz₃): δ 7.32 (d, 1H, J = 7.9 Hz), 7.23-7.22 (m, 69 3H), 7.16 (t, 1H, J = 8.4 Hz), 7.10-7.06 (m, 4H), 5.51-5.46 (m, 70 2H), 5.01 (s, 1H), 2.53 (s, 1H), 1.37 (s, 9H); ¹³C{¹H} NMR 71 (CDCl₃, 126 MHz): δ 155.3, 138.0, 138.1, 132.4, 129.2, 128.9, 72 128.5, 128.2, 1278.0., 127.7, 126.7, 79.9, 73.1, 58.9, 28.4; m/z 73 (ESI) 370.3 [(M+Na)⁺, 100%], 372.2 [(M+2+Na)⁺, 40%].

t-Butyl-((*1S,2R*)-2-(3-chlorophenyl)-2-hydroxy-1-phenylethyl)carbamate 17e

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This compound is novel and was prepared following the general 78 procedure F using tert-butyl (2-(3-chlorophenyl)-2-oxo-1-phe-79 nylethyl)carbamate 13e (0.173 g, 0.5 mmol, 1.0 eq) in MeCN 80 (5 mL), catalyst (R,R)-20 $(5.3 \text{ mg}, 7.5 \mu\text{mol}, 0.015 \text{ eq})$, DABCO 81(0.280 g, 2.50 mmol, 5.0 eq) and formic acid $(56 \mu L, 1.50 82)$ mmol, 1.5 eq) for 24 h when 100% conversion of ketone 83 achieved (determined by ¹H NMR), water (30 mL) to quench 84 and DCM (2 x 10 mL) for extraction to generate the crude prod- 85 uct which was purified by column chromatography (20-60% 86) EtOAc in petroleum ether (40-60)) to give 17e as a white solid 87 (0.136 g, 0.391 mmol, 78.3%). TLC: R_f ca 0.2 (8:2, Hexane: 88 EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 89 202-205 °C; HRMS (ESI): found [M+Na]+ 370.1185, 90 $C_{19}H_{22}CINNaO_3$ requires $[M+Na]^+$ 370.1180 (error -1.3 91) ppm); v_{max} 3374, 2977, 1681, 1529, 1165, 1003, 696 cm⁻¹; En- 92 antiomeric excess determined by HPLC analysis (Chiralpak IG, 93250 mm x 4.6 mm column, iPrOH: hexane 7:93, 0.5 mL/min, 94 210 nm, T = 25 °C), (1S,2R) 16.1 min, (1R,2S) 21.2 min, other 95 diastereomer 28.9 min and 36.8 min; $[\alpha]_D^{22} = -106$ (c = 0.1 in 96) CHCl₃), dr: >99.9:<0.1, 96.8% ee; ¹H NMR (DMSO- d_6 , 500 97 MHz): $\delta 7.37 - 7.20$ (m, 10H), 5.45 (d, 1H, J = 5.2 Hz), 4.64-98 4.62 (m, 1H), 4.53 (t, 1H, J = 9.1 Hz), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ 99 NMR (DMSO-*d*₆, 126 MHz): δ 154.4, 146.4, 146.1 141.3**]** 00 132.2, 129.4, 128.1, 127.6, 126.9, 126.7, 126.7, 125.7, 77.7101 74.7, 74.4, 59.7, 28.1; m/z (ESI) 370.2 [(M+Na)+, 100%), 372.**1**02 $[(M+2+Na)^+, 40\%].$ 103

t-Butyl-((1S,2R)-2-(4-chlorophenyl)-2-hydroxy-1-phenylethyl)carbamate 17f.

This compound is novel and was prepared following the general 07 procedure F using *tert*-butyl (2-(4-chlorophenyl)-2-oxo-1-phel 08 nylethyl)carbamate **13f** (0.173 g, 0.5 mmol, 1.0 eq) in MeCN ($\frac{4}{5}$ 09 mL), catalyst (R,R)-**20** (5.3 mg, 7.5 µmol, 0.015 eq), DABCd 10 (0.280 g, 2.50 mmol, 5.0 eq) and formic acid ($\frac{56}{6}$ µL, 1.5 $\frac{1}{6}$ 11 mmol, 3.0 eq) for 24 h when 100% conversion of ketond 12 achieved (determined by 1 H NMR), water ($\frac{30}{6}$ mL) to quench 13 and DCM ($\frac{2}{6}$ x 10 mL) for extraction to generate the crude prod 14 uct which was purified by column chromatography ($\frac{30}{4}$ 15 EtOAc in petroleum ether ($\frac{40}{60}$) to give 17f as a white solid 16 (0.140 g, 0.403 mmol, 80.6%). TLC: R_f ca 0.3 (6:4, Hexanel 17 EtOAc), less UV active, strong KMnO₄ & PMA reactive; MPl 18 200-201 $^{\circ}$ C; HRMS (ESI): found [M+Na] $^{+}$ 370.1182119 $C_{19}H_{22}$ ClNNaO₃ requires [M+Na] $^{+}$ 370.1180 (error -0.5 ppm)l 20

IR υ_{max} 3375, 2981, 1677, 1524, 1166, 1000, 702 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (*IS*,2*R*) 9.4 min, (*IR*,2*S*) 10.9 min, other diastereomer at 17.0 min and 26.4 min; $[\alpha]_D^{22} = -82$ (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 99.4% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.33-7.19 (m, 10H), 5.42 (d, 1H, J = 5.1 Hz), 4.65 (dd, 1H, J = 8.1, 5.2 Hz), 4.53 (t, 1H, J = 8.9 Hz), 1.20 (s, 9H); 13 C{¹H} NMR (DMSO- d_6 , 126 MHz): δ 154.5, 142.5, 141.3, 131.4, 128.9, 128.2, 127.4, 126.7, 77.7, 74.6, 60.0, 28.1; m/z (ESI) 370.2 [(M+Na)⁺, 100%], 372.2 [(M+2+Na)⁺, 35%].

t- Butyl-((*IS*,2*R*)-2-hydroxy-1-(2-methoxyphenyl)-2-phenylethyl)carbamate 17g.

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This compound is novel and was prepared following the general procedure F using tert-butyl (1-(2-methoxyphenyl)-2-oxo-2phenylethyl)carbamate **13g** (0.171 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 6 days when 90% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 X 10 mL) for extraction to generate the crude product which was purified by column chromatography (25% EtOAc in petroleum ether (40-60)) to give 17g as a white solid (0.110 g, 0.320 mmol, 64.2%). TLC: $R_{\rm f}\ ca$ 0.2 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 120-124 °C; HRMS (ESI): found [M+Na]⁺ 366.1672, C₂₀H₂₅NNaO₄ requires [M+Na]⁺ 366.1676 (error 1 ppm); v_{max} 3400, 2975, 1696, 1517, 1494, 1245, 1169, 996, 750 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 16.6 min, (1R,2S) isomer 20.6 min, other diastereomer 52.3 min and 108.2 min; $[\alpha]_D^{22} = -5$ (c = 0.1in CHCl₃), dr: >99.9:<0.1, 88.6% ee; ¹H NMR (CDCl₃, 500 MHz,): δ 7.26-7.23 (m, 4H), 7.14 (s, 2H), 6.97 (d, 1H, J = 6.4 Hz), 6.88-6.83 (m, 2H), 5.60 (d, 1H, J = 7.8 Hz), 5.26 (s, 1H), 5.02 (s, 1H), 3.71 (s, 3H), 2.90 (s, 1H), 1.36 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126 MHz): δ 157.0, 155.8, 140.6, 129.9, 129.0, 127.8, 127.6, 127.0, 126.1, 120.7 110.9, 79.7, 57.9, 55.4, 28.5; m/z (ESI) 366.2 [(M+Na)+, 100%].

t-Butyl-((*1S*,*2R*)-2-hydroxy-1-(4-methoxyphenyl)-2-phenylethyl)carbamate 17h.

This compound is novel and was prepared following the general procedure F using tert-butyl (1-(4-methoxyphenyl)-2-oxo-2phenylethyl)carbamate 13h (0.171 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.5 mmol, 3.0 eq) for 72h when 90% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (25% EtOAc in petroleum ether (40-60)) to give 17h as a yellowish white solid (0.120 g, 0.349 mmol, 69.9%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 172-175 °C; HRMS (ESI): found [M+Na]+ 366.1675, C₂₀H₂₅NNaO₄ requires [M+Na]⁺ 366.1676 (error 0.2 ppm); υ_{max} 3374, 2979, 1679, 1511, 1242, 1164, 996, 757 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 17.7 min, (1R,2S) 27.6 min, other

diastereomer 32.1 min and 35.2 min; $[\alpha]_D^{22}$ -82.3 (c 0.1 in 62) CHCl₃), dr: 99.1:0.9, major diastereomer 89.7% ee; ¹H NMR 63 (CDCl₃, 500 MHz): δ 7.24-7.22 (m, 3H), 7.07-7.06 (m, 2H), 64 6.94 (d, 2H, J = 8.5 Hz), 6.78-6.75 (m, 2H), 5.25 (d, 1H, J = 6.3 65Hz), 5.00 (s, 1H), 4.90 (s, 1H), 3.77 (s, 3H), 2.71 (s, 1H), 1.39 66 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 159.1, 155.8 67 140.2, 140.1, 129.0, 128.2, 128.1, 127.8, 127.1, 126.8, 113.7, 68 80.0, 79.3, 77.3, 55.3, 28.5; m/z (ESI) 366.2 [(M+Na)+, 100%]. 69 70

t-Butyl-((1S,2R)-1-(2-chlorophenyl)-2-hydroxy-2-phenvlethyl)carbamate 17i.

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This compound is novel and was prepared following the general 73 procedure F using tert-butyl (1-(2-chlorophenyl)-2-oxo-2-phe-74 nylethyl)carbamate 13i (0.173 g, 0.5 mmol, 1.0 eq) in MeCN (5 75 mL), catalyst (*R*,*R*)-**20** (5.3 mg, 7.5 μmol, 0.015 eq), DABCO 76 (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μL, 1.50 77 mmol, 3.0 eq) for 96h when 95% conversion of ketone achieved 78 (determined by ¹H NMR), water (30 mL) to quench and DCM 79 (2 x 10 mL) for extraction to generate the crude product which 80 was purified by column chromatography (20% EtOAc in petro- 81 leum ether (40-60)) to give 17i as a white solid (0.150 g, 0.461 82 mmol, 92.2%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV 83 active, strong KMnO₄ & PMA reactive; MP: 123-126 °C; 84 HRMS (ESI): found [M+Na]⁺ 370.1181, C₁₉H₂₂ClNNaO₃ re- 85 quires [M+Na]⁺ 370.1180 (error -0.1 ppm); v_{max} 3371, 2977, 86 1687, 1523, 1165, 773, 702 cm⁻¹; Enantiomeric excess deter- 87 mined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm 88 column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), 89 (1S,2R) 11.8 min, (1R,2S) 13.4 min, other diastereomer 35.1 90 and 50.4 min; $\lceil \alpha \rceil_D^{22} = -76.6$ (c = 0.1 in CHCl₃), dr: 95.5:0.5, 91 major diastereomer 90.1% ee; ¹H NMR (DMSO-d₆, 500 92 MHz): δ 7.65 (d, 1H, J = 7.4 Hz), 7.30-7.26 (m, 6H), 7.25-7.21 93 (m, 3H), 5.35 (d, 1H, \underline{J} = 4.1 Hz), 5.21 (t, 1H, \underline{J} = 8.6 Hz), 4.72-94 4.70 (m, 1H), 1.21 (s, 9H); ¹³C{¹H} NMR (DMSO-*d*₆, 126 95 MHz): δ 154.9, 143.5, 139.9, 134.1, 129.8, 128.9, 128.6, 127.9, 96 127.5, 127.2, 78.3, 75.6, 56.3, 28.6; m/z (ESI) 370.2 [(M+Na)+, 97 100%], 372.2 [(M+2+Na)+, 35%]. 99

t- Butyl-((1S,2R)-1-(4-chlorophenyl)-2-hydroxy-2-phenylethyl)carbamate 17j.

101 This compound is novel and was prepared following the gen- 102 eral procedure F using tert-butyl (1-(4-chlorophenyl)-2-oxo-2-103 104 phenylethyl)carbamate 13j (0.087 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-20 (2.7 mg, 3.8 μ mol, 0.015 105 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid $(28 \mu L, 0.75 \text{ mmol}, 3.0 \text{ eq})$ for 72h when 100% conversion of 107 ketone achieved (determined by ¹H NMR), water (30 mL) to 108 quench and obtained solid material was filtered and dried to 109 give 17j as a white solid (0.080 g, 0.230 mmol, 92.2%). TLC: 110 R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong 111 KMnO₄ & PMA reactive; MP: 191-193 °C; HRMS (ESI): 112 found [M+Na]⁺ 370.1182, C₁₉H₂₂ClNNaO₃ requires [M+Na]⁺ 113 370.1180 (error -0.6 ppm); v_{max} 3373, 2979, 1681, 1282, 114 115 1167, 999, 703 cm⁻¹; Enantiomeric excess determined by 116 HPLC analysis (Chiralcel OD-H, 250 x 4,6 mm column, iPrOH: hexane 5:95, 1 mL/min, 210 nm, T = 25 °C), (1R,2S) 117 10.8 min, (1S,2R) 12.5 min, other diastereomer 6.5, 16.6 min; 118 $[\alpha]_D^{22} = -164.3$ (c = 0.1 in CHCl₃), dr: 99.5:0.5, 90.3% ee; 119 ¹H NMR (CDCl₃, 500 MHz): δ 7.26-7.24 (m, 3H), 7.18 (d, 2H) 20 J = 8.3 Hz), 7.04-7.03 (m, 2H), 6.94 (d, 2H, J = 7.9 Hz), 5.38 121

(s, 1H), 5.06 (s, 1H), 4.90 (s, 1H), 2.48 (s, 1H), 1.40 (s, 9H); 122

¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 155.4, 139.8, 133.3, 129.2, 128.2, 128.1, 127.9, 126.4, 80.1, 76.7, 59.8, 28.3 m/z (ESI) 370.2 [(M+Na)⁺, 100%), 372.2 [(M+2+Na)⁺, 35%].

t-Butyl-((1S,2R)-2-(4-chlorophenyl)-2-hydroxy-1-(4-methoxyphenyl)ethyl)carbamate 17k.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(4-chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)carbamate 13k (0.089 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-20 (2.7 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by ¹H NMR), water (20 mL) to quench and obtained solid material was filtered and dried to give 17k as a brown solid (0.083 g, 0.233 mmol, 93.5%). TLC: Rf ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 208-211 °C; HRMS (ESI): found [M+Na]⁺, 400.1284, C₂₀H₂₄ClNNaO₄ requires $[M+Na]^+$ 400.1286 (error 0.5 ppm); v_{max} 3372, 2977, 1674, 1495, 1296, 1240, 1168, 1000, 814, 541 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 7.9 min, (1R,2S) isomer 9.2 min, other diastereomer 12.8 min and 17.9 min; $[\alpha]_D^{22} = -118$ (c 0.1 in CHCl₃), dr >99.9:<0.1%, major diastereomer 96.8% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.31 (s, 4H), 7.19 (d, 2H, J = 11.6 Hz), 7.13 (d, 1H, J = 9.6 Hz), 6.81 (d, 2H, J = 8.5 Hz), 5.39 (d, 1H, J = 5.1 Hz, 4.63-4.61 (m, 1H), 4.48 (t, 1H, J = 8.7 Hz), 3.71 (s, 1.5)3H), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 126 MHz): δ 158.2, 154.6, 142.6, 133.2, 131.4, 129.3, 128.9, 127.5, 113.1, 77.8, 74.8, 59.5, 55.1, 28.2; m/z (ESI) 400.3 [(M+Na)⁺, 100%].

t-Butyl-((1S,2S)-2-(furan-2-yl)-2-hydroxy-1-phenylethyl)carbamate 17l.

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This compound is novel and was prepared following the general procedure F using tert-butyl (2-(furan-2-yl)-2-oxo-1-phenylethyl)carbamate 13l (0.151 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 $(5.3 \text{ mg}, 7.5 \mu\text{mol}, 0.015 \text{ eq})$, DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid $(56 \mu L, 1.50 \text{ mmol})$ mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by 1H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 17l as a brown solid (0.120 g, 0.396 mmol, 79.2%). TLC: $R_{\rm f}$ ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 163-164 °C, HRMS (ESI): found [M+Na]⁺ 326.1362, $C_{17}H_{21}NNaO_4$ requires [M+Na]⁺ 326.1363 (error 0.1 ppm); v_{max} 3373, 2976, 1681, 1527, 1292, 1169, 1001, 734, 698 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 1 mL/min, 210nm, T = 25 °C), (1S, 2S) 10.4 min, (1R, 2R) isomer 19.2 min, other diastereomer 14.1 min and 34.0; $\left[\alpha\right]_{D}^{22} = -42.3$ (c 0.1 in CHCl₃), dr, 96:4, major diastereomer 79.4% ee, minor diastereomer 56.7%; ¹H NMR (CDCl₃, 500 MHz): δ 7.36 (s, 1H), 7.28-7.22 (m, 3H), 7.09 (d, 2H, J = 7.8 Hz), 6.27 (d, 1H, J = 5.0Hz), 6.06 (d, 1H, J = 3.2 Hz), 5.45 (s, 1H), 5.12 (s, 1H), 4.98 (s, 1H), 2.81 (s, 1H), 1.42 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 155.8 153.2, 142.2, 138.2, 128.5, 127.9, 127.2, 126.9, 110.4, 108.0, 80.2, 71.5, 59.2, 28.5; m/z (ESI) 326.2 [(M+Na)⁺, 100%].

t-Butyl-((1R,2S)-1-hydroxy-1-phenylpropan-2-yl)carbamate 24.

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This compound is known and has been previously character- 64 ised:..^{29b,38} This compound was prepared following the general 65 procedure F using tert-butyl (1-oxo-1-phenylpropan-2-yl)car- 66 bamate (0.125 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst 67 (*R*,*R*)-**20** (5.3 mg, 7.5 μmol, 0.015 eq), DABCO (0.280 g, 2.50 68 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 69 6 days when 76% conversion of ketone achieved (determined 70 by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) 71 for extraction to generate the crude product which was purified 72 by column chromatography (30% EtOAc in petroleum ether 73 (40-60)) to give 24 as a colourless oil (0.066 g, 0.265 mmol, 74 53.1%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc) less UV active, 75 strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]⁺ 76 274.1417, C₁₄H₂₁NNaO₃ requires [M+Na]⁺ 274.1414 (error 1.3 77 ppm); v_{max} 3413, 2977, 1681, 1496, 1365, 1124, 1050, 734 cm⁻ 78 ; Enantiomeric excess determined by HPLC analysis (Chi-79 ralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 80 mL/min, 210 nm, T = 25 °C), (1R,2S) 10.9 min, (1S,2R) isomer 81 11.7 min, other diastereomer 12.9 min and 23.8; dr. 79:21, ma- 82 jor diastereomer 34% ee (accuracy limited by overlap of peaks), 83 minor diastereomer 82.3% ee;) Major diastereomer ¹H NMR 84 (CDCl₃, 500 MHz): δ 7.41-7.09 (m, 5H), 4.82-4.79 (m, 2H), 85 3.97 (s, 1H), 3.55 (s, 1H), 1.45 (s, 9H), 0.96 (d, 3H, J = 6.9 Hz); 86¹³C{¹H} NMR (CDCl₃, 126 MHz): 156.3, 140.9, 128.1, 127.4, 87 126.3, 79.7, 76.6, 52.01.99, 28.4, 14.7; m/z (ESI) 274.2 (M+Na, 88 100%); Minor diastereomer ¹H NMR (CDCl₃, 500 MHz): δ89 7.41-7.09 (m, 5H), 4.82-4.79 (m, 1H), 4.53 (s, 1H), 3.85-3.84 90 (d, 1H J = 5.8 Hz), 1.99 (s, 1H), 1.39 (s, 9H), 1.06 (s, 3H, J = 916.9 Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 156.3, 141.7, 92 $128.3, 127.7, 126.6, 79.7, 77.8\ 52.4, 28.3, 17.5; \ m/z\ (ESI)\ 274.2\ 93$ [(M+Na)⁺, 100%]. The data matches the reported data.

t-Butyl-((1S,2R)-2-hydroxy-1-phenylpropyl)carbamate 26.

This compound is known and has been previously character- 97 ised.²⁹ This compound was prepared following the general pro- 98 cedure F using tert-butyl (2-oxo-1-phenylpropyl)carbamate 99 (0.125 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2d 00 (5.3 mg, 7.5 μmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.d 01 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 24 h when 02100% conversion of ketone achieved (determined by ¹H NMR), 03 water (30 mL) to quench and DCM (2 x 10 mL) for extraction 04 to generate the crude product which was purified by column 05 chromatography (30% EtOAc in petroleum ether (40-60)) td 06 give **26** as a brown solid (0.109 g, 0.434 mmol, 86.8%). TLCl 07 R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO108 & PMA reactive; MP: 113-116 °C; HRMS (ESI): found 09 [M+Na]⁺ 274.1410, C₁₄H₂₁NNaO₃ requires [M+Na]⁺ 274.1414 10 (error 1.3 ppm); v_{max} 3371, 2976, 1679, 1520, 1368, 1291, 1165, 11 1009, 877, 698 cm⁻¹; Enantiomeric excess determined by HPLd 12 analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOHl 13 hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 15.8 14 min, (IR,2S) 19.5 min, other diastereomer 20.9 min and 24.7 115 $[\alpha]_D^{22} = +22.6$ (c = 0.1 in CHCl₃), dr, 98.3: 1.7, 94.6% ee 16.16 lit^{above} $[\alpha]^{20}$ D = +24.0 (c = 0.1, CHCl₃); ¹H NMR (CDCl₃, 50d 17) MHz): $\delta 7.36 - 7.26$ (m, 5H), 5.42 (d, 1H, J = 6.8 Hz), 4.62 (s, 18) 1H), 4.07 (s, 1H), 1.89 (s, 1H), 1.42 (s, 9H), 1.08 (s, 3H, J = 6.419Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 155.8 138.4, 128.6 20 127.8, 126.7 79.9, 70.5, 60.2, 28.5, 19.8; m/z (ESI) 274.2 [(M+Na)⁺, 100%]. The data matches the reported data.

N-((1S,2R)-2-Hydroxy-2-(2-methoxyphenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18b.

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This compound is novel and was prepared following the general procedure F using N-(2-(2-methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14b (0.197 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 umol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (20-60% EtOAc in petroleum ether (40-60)) to give **18b** as a white solid (0.158 g, 0.396 mmol, 79.3%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 120-121 °C; HRMS (ESI): found [M+Na]+ 420.1242, C₂₂H₂₃NNaO₄S requires [M+Na]⁺ 420.1240 (error - $0.4 \ ppm); \ \upsilon_{max} \ 3519, \ 3324, \ 1323, \ 1236, \ 1158, \ 1053, \ 536 \ cm^{-1};$ Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 21.2 min, (1R,2S) isomer 28.1 min, other diastereomer 45.0 min and 66.2 min; $[\alpha]_D^{22} = -42.3$ (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 95.2% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (d, 2H, J = 8.2 Hz), 7.18 (m, 1H), 7.14-7.06 (m, 5H), 6.91-6.88 (m, 3H), 6.79-6.74 (m, 2H), 5.70 (d, 1H, J = 7.5 Hz), 5.13 (t, 1H, J = 5.8 Hz), 4.57-4.55 (m, 1H), 3.64 (s, 3H), 2.71 (d, 1H, J = 6.6 Hz), 2.34 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126 MHz: δ 156.2, 142.9, 137.5, 137.1, 129.4, 129.0, 128.0, 127.9, 127.6, 127.1, 120.9, 110.5, 62.4, 55.4, 21.6; m/z (ESI) 420.3 [(M+Na)⁺, 100%].

N-((1S,2R)-2-Hydroxy-2-(3-methoxyphenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18c.

This compound is novel and was prepared following the general procedure F using N-(2-(3-methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14c (0.100 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (20 mL) to quench and DCM (2 x 5 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 18c as a white solid (0.085 g, 0.214 mmol, 85.6%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 153-155 °C; HRMS (ESI): found [M+Na]+ 420.1239, C₂₂H₂₃NNaO₄S requires [M+Na]⁺ 420.1240 (error 0.3 ppm); v_{max} 3482, 3317, 1312, 1247, 1151, 1086, 560 cm⁻¹: Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 24.1 min, (1R,2S) 26.2 min, other diastereomer 51.9 min and 81.2 min; $[\alpha]_D^{22} = -17.4$ (c = 0.1 in CHCl₃), dr: 98.3: 1.7, major diastereomer 94.4 % ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (d, 2H, J = 8.2 Hz), 7.16-7.07 (m, 6H), 6.87 (d, 2H, J = 7.4 Hz), 6.75 (d, 1H, J = 10.3 Hz), 6.58 (d, 1H, J = 7.6 Hz, 6.40 (s, 1H), 5.32 (d, 1H, J = 7.8 Hz), <math>4.95 (t, 1H)1H, J = 4.5 Hz), 4.52-4.50 (m, 1H), 3.61 (s, 3H), 2.37 (d, 1H, J = 4.6 Hz), 2.33 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126 MHz): δ 159.6, 143.3, 140.8, 137.1, 136.1, 129.5, 129.4, 128.1, 128.1, 127.8, 127.2, 118.9, 114.4, 111.6, 76.9, 63.2, 55.2 21.6; m/z 61 (ESI) 420.2 [(M+Na)⁺, 100%].

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N-((1S,2R)-2-Hydroxy-2-(2-chlorophenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18d.

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65 This compound is novel and was prepared following the general 66 procedure F using N-(2-(2-chlorophenyl)-2-oxo-1-phe-67 nylethyl)-4-methylbenzenesulfonamide 14d (0.100 g, 0.25 68 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 69 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and 70 formic acid (28 µL, 0.750 mmol, 3.0 eq) for 24 h when 100% 71 conversion of ketone achieved (determined by ¹H NMR), water 72 (20 mL) to quench and DCM (2 x 5 mL) for extraction to gen-73 erate the crude product which was purified by column chroma- 74 tography (30% EtOAc in petroleum ether (40-60)) to give 18d 75 as a white solid (0.044 g, 0.109 mmol, 43.9%). TLC: R_f ca 0.2 76 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA 77 reactive; MP: 150-153 °C; HRMS (ESI): found [M+Na]+78 $424.0746,\,C_{21}H_{20}ClNNaO_{3}S\;requires\;[M+Na]^{+}\,424.0745\;(error\;79$ -0.3 ppm); υ_{max} 3483, 3319, 1409, 1302, 1155, 1030, 659 cm⁻¹; 80Enantiomeric excess determined by HPLC analysis (Chiralpak 81 IG, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 82 210 nm, T = 25 °C), (IR,2S) 17.3 min, (IS,2R) isomer 20.6 min, 83 other diastereomer 24.0 min and 37.1 min; $[\alpha]_D^{22} = -271.6$ (c = 840.1 in CHCl₃), dr: >99.9:<0.1, 89% ee; ¹H NMR (CDCl₃, 500 85 MHz): δ 7.59 (d, 2H, J = 8.2 Hz), 7.26-7.23 (d, 1H, J = 3.8 Hz), δ 6 7.11-7.07 (m, 4H), 7.00 (t, 2H, J = 7.6 Hz), 6.92 (t, 1H, J = 7.5 87Hz), 6.81-6.80 (m, 3H), 5.87 (d, 1H, J = 8.1 Hz), 5.45 (s, 1H), 884.69-4.67 (m, 1H), 2.74 (s, 1H), 2.31 (s, 3H); ¹³C{¹H} NMR 89 (CDCl₃, 126 MHz): δ 143.3, 137.4, 137.2, 135.8, 131.7, 129.5, 90 129.0, 128.9, 128.3, 128.2, 127.8, 127.7, 127.3, 126.6 72.9, 91 60.6, 21.6; m/z (ESI) 424.2 [(M+Na)⁺, 100%], 426.1 92 93 $[(M+2+Na)^+, 35\%].$

N-((1S,2R)-2-Hydroxy-2-(3-chlorophenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18e.

96 This compound is novel and was prepared following the general 97 procedure F using N-(2-(3-chlorophenyl)-2-oxo-1-phe-98 nylethyl)-4-methylbenzenesulfonamide 14e (0.100 g, 0.2599 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.\(\frac{4}{3}\)00 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5 eq) and for 101 mic acid (28 μ L, 0.750 mmol, 3 eq) for 24 h when 100% con 102version of ketone achieved (determined by ¹H NMR), water (2**1**03 mL) to quench and obtained solid material was filtered and 04 dried to give 18e as a brown solid (0.090 g, 0.229 mmol) 05 89.7%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active 106 strong KMnO₄ & PMA reactive; MP: 210-213 °C; HRM\$\\ 07 (ESI): found [M+Na]⁺ 424.0744, C₂₁H₂₀ClNNaO₃S require 108 [M+Na]⁺ 424.0745 (error 0.2 ppm); v_{max} 3466, 3325, 1404**1**09 1289, 1152, 1032, 530 cm⁻¹; Enantiomeric excess determined 10 by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column 111 iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R112 10.9 min, (1R,2S) 12.5 min, other diastereomer 26.2 min and 13 30.1 min; $[\alpha]_D^{22} = -40$ (c = 0.1 in CHCl₃), dr: >99.9:<0.1114 94.2% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 8.14 (d, 1H, J \pm 15 10.0 Hz), 7.26 (d, 2H, J = 8.2 Hz), 7.22-7.21 (m, 2H), 7.15 $\frac{1}{1}$ 16 7.13 (m, 2H), 7.10 (s, 5H), 7.05 (d, 2H, J = 8.0 Hz), 5.52 (d) 17 1H, J = 10.0 Hz), 4.58-4.56 (m, 1H), 4.24 (m, 1H), 2.27 (s, 3H) 18 ¹³C{¹H} NMR (DMSO-*d*₆, 126 MHz): δ 145.9, 142.2, 139.8**]** 19 138.9, 132.9, 129.9, 129.4, 128.6, 127.7, 127.4, 127.2, 127.1, 120 126.5, 126.1, 75.2, 63.6, 21.4; m/z (ESI) 424.2 [(M+Na)⁺, 100%], 426.2 [(M+2+Na)⁺, 35%].

N-((1S,2R)-2-Hydroxy-2-(4-chlorophenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18f.

This compound is known however it has not been fully characterized previously.⁴⁰ This compound was prepared following the general procedure F using N-(2-(4-chlorophenyl)-2-oxo-1phenylethyl)-4-methylbenzenesulfonamide **14f** (0.199 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 umol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (80% EtOAc in petroleum ether (40-60)) to give 18f as a white solid (0.090 g, 0.224 mmol, 44.8%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 243-245 °C; HRMS (ESI): found [M+Na]+ 424.0746, C₂₁H₂₀ClNNaO₃S requires [M+Na]⁺ 424.0745 (error $0.4 \; ppm); \; \upsilon_{max} \; 3460, \; 3321, \; 1457, \; 1309, \; 1150, \; 1087, \; 722 \; cm^{-1}; \;$ Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) isomer 12.9 min, other diastereomer 21.7 min and 44.4 min; $[\alpha]_D^{22} = -25.6$ (c = 0.1 in THF), dr: 97.7:2.3, major diastereomer 88.5% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 8.15 (d, 1H, J = 9.6 Hz), 7.25 (d, 2H, J = 8.2 Hz), 7.19 (d, 2H, J = 8.5 Hz), 7.14 (d, 2H, J =8.4 Hz), 7.11 (s, 5H), 7.06 (d, 2H, J = 8.0 Hz), 5.45 (d, 1H, J =5.0 Hz), 4.58-4.56 (m, 1H), 4.23 – 4.20 (m, 1H), 2.29 (s, 3H); ¹³C{¹H} NMR (DMSO- d_6 , 126 MHz): δ 142.3, 142.1, 134.0, 139.0, 132.0, 129.4, 129.1, 128.6, 127.9, 127.7, 127.1, 126.5, 75.1, 63.7, 21.2; m/z (ESI) 424.2 [(M+Na)+, 100%], 426.2 $[(M+2+Na)^+, 35\%].$

N-((1S,2R)-2-Hydroxy-1-(2-methoxyphenyl)-2-phenylethyl)-4-methylbenzenesulfonamide 18g.

This compound is novel and was prepared following the general procedure F using N-(1-(2-methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14g (0.198 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 umol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 48h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 18g as a colourless semi solid (0.170 g, 0.428 mmol, 85.6%). TLC: Rf ca 0.2 (8:2, Hexane: EtOAc) less UV active, strong KMnO4 & PMA reactive; HRMS (ESI): found [M+Na]+ 420.1242, $C_{22}H_{23}NNaO_4S$ requires $[M+Na]^+$ 420.1240 (error -0.4) ppm); v_{max} 3392, 2926, 1493, 1244, 1155, 1001, 750 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 34.9 min, (1R,2S) 40.7 min, other diastereomer 74.5 min and 122.3 min; $[\alpha]_D^{22} = -30$ (c = 0.1 in CHCl₃), dr: 94.8: 5.2, major diastereomer 80.2% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.43 (d, 2H, J = 7.9 Hz), 7.20-7.19 (m, 3H), 7.11 (t, 1H, J = 7.8 Hz), 7.04 (s, 2H), 6.99 (d, 2H, J = 7.9Hz), 6.77 (d, 1H, J = 7.4 Hz), 6.70 (t, 1H, J = 7.4 Hz), 6.59 (d, 1H, J = 8.2 Hz), 5.70 (d, 1H, J = 9.8 Hz), 4.94 (t, 1H, J = 5.2) Hz), 4.81-4.78 (m, 1H), 3.51 (s, 3H), 2.64 (d, 1H, J = 5.2 Hz), 62 2.28 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 156.5, 143.0, 63 139.9, 137.3, 130.2, 129.2, 129.1, 128.0, 127.9, 127.0, 126.9, 64 124.3, 120.6, 110.7, 76.1, 61.2, 55.3, 21.5; m/z (ESI) 420.3 65 [(M+Na)⁺, 100%].

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N-((1S,2R)-2-Hydroxy-1-(4-methoxyphenyl)-2-phenylethyl)-4-methylbenzenesulfonamide 18h.

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69 This compound is novel and was prepared following the general 70 procedure F using N-(1-(4-methoxyphenyl)-2-oxo-2-phe-71 nylethyl)-4-methylbenzenesulfonamide 14h (0.198 g, 0.50 72 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 73 μmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and 74 formic acid (56 µL, 1.50 mmol, 3.0 eq) for 24 h when 100% 75 conversion of ketone achieved (determined by ¹H NMR), water 76 (30 mL) to quench and obtained solid material was filtered and 77 dried to give 18h as a brown solid (0.189 g, 0.476 mmol, 78 95.2%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), less UV active, 79 strong KMnO₄ & PMA reactive; MP: 201-203 °C; HRMS 80 (ESI): found [M+Na]⁺ 420.1238, C₂₂H₂₃NNaO₄S requires 81 [M+Na]⁺ 420.1240 (error 0.4 ppm); v_{max} 3480, 3321, 2972, 82 1513, 1303, 1151, 1055, 540 cm⁻¹; Enantiomeric excess deter- 83 mined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm 84 column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), 85 (1S,2R) 25.8 min, (1R,2S) 33.9 min, other diastereomer 60.0 86 min; $[\alpha]_D^{22} = -27.6$ (c = 0.1 in CHCl₃), dr: 98.2:1.8, major 87 diastereomer 90.2% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 88 (d, 2H, J = 8.0 Hz), 7.21-7.20 (m, 3H), 7.09 (d, 2H, J = 7.8 Hz), 896.96 (d, 2H, J = 6.3 Hz), 6.75 (d, 2H, J = 8.3 Hz), 6.60 (d, 2H, 90J = 8.2 Hz), 5.21 (d, 1H, J = 7.4 Hz), 4.95 (s, 1H), 4.49-4.47 (m, 91) 1H), 3.73 (s, 3H), 2.35 (s, 3H), 2.31 (s, 1H); ¹³C{¹H} NMR 92 (CDCl₃, 126 MHz): δ 159.2, 143.2, 139.3, 137.3, 129.5, 129.3, 93 128.4 128.2, 128.0, 127.2, 126.7, 113.5, 76.9, 62.8, 55.3, 21.6; 94 95 m/z (ESI) 420.4 [(M+Na)⁺, 100%].

N-((1S,2R)-1-(2-Chlorophenyl)-2-hydroxy-2-phenylethyl)-4-methylbenzenesulfonamide 18i.

This compound is novel and was prepared following the general 99 procedure F using N-(1-(2-chlorophenyl)-2-oxo-2-phe100 nylethyl)-4-methylbenzenesulfonamide 14i (0.100 g, 0.2\frac{1}{3}\text{0}\text{1} mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.\(\frac{1}{2}\)02 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and 03 formic acid (28 μL, 0.750 mmol, 3.0 eq) for 48h when 100% 04 conversion of ketone achieved (determined by ¹H NMR), wate1 05 (30 mL) to quench and DCM (2 X 10 mL) for extraction to gen 106 erate the crude product which was purified by column chroma 107 tography (20% EtOAc in petroleum ether (40-60)) to give **181** 08 as a white solid (0.070 g, 0.174 mmol, 69.8%). TLC: R_f ca 0.209 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA 10 reactive; MP: 143- 146 °C; HRMS (ESI): found [M+Na]111 424.0744, C₂₁H₂₀ClNNaO₃S requires [M+Na]⁺ 424.0745 (errof 12 0.2 ppm); v_{max} 3502, 3356, 2954, 1297, 1152, 1065, 535 cm⁻¹ 113 Enantiomeric excess determined by HPLC analysis (Chiralpal 14 IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min 115 210 nm, T = 25 °C), (1S,2R) 15.9 min, (1R,2S) 17.8 min, other 16 diastereomer 25.3 min and 38.1 min; $[\alpha]_D^{22} = -17.6$ (c = 0.1 in 17) CHCl₃), dr: 88: 12, major diastereomer 79.8% ee, minor dia 18 stereomer 18.3% ee; ¹H NMR (CDCl₃, 600 MHz): δ 7.51 (d] 19 2H, J = 8.1 Hz), 7.24-7.20 (m, 1H), 7.19-7.16 (m, 2H), 7.11 (d) 201H, J = 7.9 Hz), 7.08-7.06 (m, 3H), 7.00-6.92 (m, 4H), 5.34 (d) 21 1H, J = 8.4 Hz), 5.15 (d, 1H, J = 7.6 Hz), 5.07-5.06 (m, 1H)122

2.37 (d, 1H, J = 3.6 Hz), 2.32 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 151 MHz): δ 143.4, 138.5, 136.8, 134.2, 133.6, 129.8, 129.5, 129.2, 128.9, 128.5, 128.3, 127.2, 127.0, 126.9, 126.5, 125.8, 75.7, 74.6, 21.6; m/z (ESI) 424.2 [(M+Na)⁺, 100%], 426.3 [(M+2+Na)⁺, 35%].

N-((1S,2R)-1-(4-Chlorophenyl)-2-hydroxy-2-phenylethyl)-4-methylbenzenesulfonamide 18j.

This compound is novel and was prepared following the general procedure F using N-(1-(4-chlorophenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14i (0.200 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.6 mg, 7.5 μmol, 0.015 eq), DABCO (0.280g, 2.50 mmol, 5.0 eq) and formic acid (56 μL, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by 1H NMR), water (30 mL) to quench and obtained solid material was filtered and dried to give **18j** as a white solid (0.170 g, 0.424 mmol, 84.8%). TLC: Rf ca 0.2 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 232-236 °C; HRMS (ESI): found [M+Na] + 424.0747, C₂₁H₂₀CINNaO₃S requires [M+Na] + 424.0745 (error -0.7 ppm); υ_{max} 3462, 3323, 1314, 1150, 1057, 537 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.2 min, (1R,2S) 13.9 min, other diastereomer 23.8 min and 45.8 min; $[\alpha]_D^{22} = -$ 114.6 (c = 0.1 in THF), dr: 97.7:2.3, major diastereomer 92.4% ee; minor diastereomer >99 % ee ¹H NMR (DMSO-d₆, 500 MHz): δ 8.15 (d, 1H, J = 8.8 Hz), 7.28 (d, 2H, J = 7.8 Hz), 7.23 - 7.19 (m, 3H), 7.14 (d, 2H, J = 7.2 Hz), 7.07 - 7.06 (m, 4H), 6.99 (d, 2H, J = 8.1 Hz), 5.45 (d, 1H, J = 4.5 Hz), 4.64 - 4.62(m, 1H), 4.28 (t, 1H, J = 7.5 Hz), 2.28 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (DMSO-d₆, 126 MHz): δ 142.5, 141.8, 138.4, 137.7, 131.2, 130.1, 128.9, 127.6, 127.1, 126.9, 126.7, 126.2, 75.1, 62.7, 20.8; m/z (ESI) 424.2 [(M+Na)⁺, 100%], 426.3 [(M+2+Na)⁺, 35%].

N-((1S,2R)-2-(4-Chlorophenyl)-2-hydroxy-1-(4-methoxy-phenyl)ethyl)-4-methylbenzenesulfonamide 18k.

This compound is novel and was prepared following the general procedure F using N-(2-(4-chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)-4-methylbenzenesulfonamide 14k (0.107 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 48h when 100% conversion of ketone achieved (determined by 1H NMR), water (20 mL) to quench and obtained solid material was filtered and dried to give 18k as a white solid (0.095 g, 0.220 mmol, 88.2%). TLC: Rf ca 0.2 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 240-243 °C; HRMS (ESI): found [M+Na]+ 454.0850, C₂₂H₂₂ClNNaO₄S requires [M+Na]⁺ 454.0850 (error 0.0 ppm); v_{max} 3527, 3235, 1512, 1311, 1238, 1157, 1029, 815, 664, 573, 536 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC. 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 15.8 min, (1R,2S) isomer 19.3 min, other diastereomer 34.9 min and 68.3 min; $[\alpha]_D^{22} = -139.2$ (c =0.05 in THF), dr: >99.9:<0.1, 97.6% ee; ${}^{1}\overline{H}$ NMR (DMSO- d_{6} , 600 MHz): δ 8.05 (d, 1H, J = 9.5 Hz), 7.26 (d, 2H, J = 8.1 Hz), 7.20 (d, 2H, J = 8.3 Hz), 7.13 (d, 2H, J = 8.4 Hz), 7.06 (d, 2H, J = 8.0 Hz), 6.98 (d, 2H, J = 8.5 Hz), 6.64 (d, 2H, J = 8.5 Hz), 5.42 (d, 1H, J = 4.9 Hz), 4.57-4.55 (m, 1H), 4.18-4.15 (m, 1H)), 3.67 (s, 3H), 2.29 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 151

MHz): δ 158.1, 141.9, 141.6, 138.6, 131.5, 131.3 129.3, 128.9, 62 128.6, 127.5, 126.1, 112.7, 74.7, 62.7, 55.0, 20.9; m/z (ESI) 63 454.2 [(M+Na)⁺, 100%], 456.3 [(M+2+Na)⁺, 35%].

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N-((1S,2S)-2-(Furan-2-yl)-2-hydroxy-1-phenylethyl)-4-methylbenzenesulfonamide 18l

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This compound is novel and was prepared following the general 68 procedure F using N-(2-(furan-2-yl)-2-oxo-1-phenylethyl)-4-69 methylbenzenesulfonamide 14l (0.178 g, 0.5 mmol, 1.0 eq) in 70 MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 μ mol, 0.015 eq), 71 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 72 1.50 mmol, 3.0 eq) for 48h when 100% conversion of ketone 73 achieved (determined by ¹H NMR), water (30 mL) to quench 74 and DCM (2 x 10 mL) for extraction to generate the crude prod- 75 uct which was purified by column chromatography (40% 76 EtOAc in petroleum ether (40-60)) to give **181** as a white solid 77 $(0.165~g,\,0.462~mmol,\,92.4\%)$. TLC: $R_{\rm f}$ ca 0.3 (6:4, Hexane: 78EtOAc), less UV active, strong KMnO₄ & PMA reactive; 79 HRMS (ESI): found [M+Na]⁺ 380.0926, C₁₉H₁₉NNaO₄S re-80 quires [M+Na]⁺ 380.0927 (error 0.4 ppm); v_{max} 3460, 1414, 81 1318, 1156, 1089, 1060, 809, 698, 663, 564 cm⁻¹; Enantiomeric 82 excess determined by HPLC analysis (Chiralpak IG, 250 mm x 83 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 84 25 °C), (1S, 2S) 23.4 min, (1R,2R) isomer 27.3 min, other dia-85 stereomer 35.3 min and 49.1; dr. 55:45, major diastereomer 86 72.2% ee, minor diastereomer 97.7% ee; ¹H NMR (CDCl₃, 500 87 MHz) **Diastereomer 1:** δ 7.54 (d, 2H, J = 8.3 Hz), 7.32-7.30 88 (m, 1H), 7.14-7.06 (m, 5H), 6.86 (d, 2H, J = 7.2 Hz), 6.22 (d, 89)1H, J = 1.9 Hz), 6.00 (d, 1H, J = 3.3 Hz), 5.75 - 5.66 (m, 1H), 904.92-4.89 (m, 1H), 4.77 – 4.75 (m, 1H), 2.67-2.59 (m, 1H), 2.32 91 (s, 3H); **Diastereomer 2:** δ 7.48 (d, 2H, J = 8.3 Hz), 7.24 (s, 92 1H), 7.14-7.06 (m, 5H), 7.01 (d, 2H, J = 8.0 Hz), 6.19 (d, 1H, J 93= 5.0 Hz), 6.13 (d, 1H, J = 3.3 Hz), 5.75-5.66 (m, 1H), 4.81 - 944.79 (m, 1H), 4.68 (t, 1H, J = 6.4 Hz), 2.71 (d, 1H, J = 4.9 Hz), 952.33 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz) both diastere- 96 omers: δ 152.2, 152.1, 143.3, 143.1, 142.4, 142.3, 137.5, 137.2, 97 137.2, 136.2, 129.5, 129.4, 129.4, 128.2, 127.9, 127.8, 127.4, 98 127.3, 127.2, 127.2, 110.5, 110.4, 108.7, 108.4, 71.5, 71.1, 61.8, 9961.6, 21.5; m/z (ESI) 380.2 [(M+Na)+, 100%].

N-((1S,2R)-2-Hydroxy-1,2-diphenylethyl)methanesulfona- 102 mide 23.

103 This compound is known and has been previously character 104 ised.⁴¹ This compound was prepared following the general pro 105 cedure F using N-(2-oxo-1,2-diphenylethyl)methanesulfonal 06 mide (0.144 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalysł 07 (R,R)-2 (4.7 mg, 7.5 µmol, 0.015 eq), DABCO (0.280 g, 2.50mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) fol 109 24 h when 100% conversion of ketone achieved (determined by 10 ¹H NMR), water (30 mL) to guench and DCM (2 x 10 mL) for 11 extraction to generate the crude product which was purified by 12 column chromatography (30% EtOAc in petroleum ether (40113) 60)) to give **23** as a white solid (0.110 g, 0.395 mmol, 79.0%)] 14 TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong 15 KMnO₄ & PMA reactive; MP: 152-155 °C; HRMS (ESI): found 16 $[M+Na]^+$ 314.0823, $C_{15}H_{17}NNaO_3S$ requires $[M+Na]^{\frac{1}{2}}17$ 314.0921 (error -0.5 ppm); v_{max} 3486, 3320, 1455, 1407, 1301118 1145, 1056, 981, 159, 696 cm⁻¹; Enantiomeric excess deter 119 mined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm 20 column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C)121 (1S,2R) 13.9 min, (1R,2S) 16.4 min, other diastereomer 30.\$\frac{1}{2}2\$

min; $[\alpha]_D^{22} =$ -68.3 (c 0.1 in CHCl₃), dr: 97.4: 2.6, major diastereomer 94.6% ee; lit^{b above} $[\alpha]_D^{20} =$ -22.5 (c 0.98, CHCl₃); 1 H NMR (DMSO- d_6 , 500 MHz): δ 7.70 (d, 1H, J = 9.7 Hz), 7.32 – 7.26 (m, 8H), 7.24-7.21 (m, 2H), 5.49 (d, 1H, J = 4.9 Hz), 4.75 – 4.73 (m, 1H), 4.36 – 4.33 (m, 1H), 2.18 (s, 3H); 13 C { 1 H} NMR (DMSO- d_6 , 126 MHz): δ 143.2, 140.3, 128.3, 127.7, 127.7, 127.2, 127.1, 127.0, 75.3, 63.4, 40.8; m/z (ESI) 314.3 [(M+Na)+, 100%]. The data matches the reported data.

N-((1R,2S)-1-Hydroxy-1-phenylpropan-2-yl)-4-methylben-zenesulfonamide 25.

This compound is known and has been previously characterised. 42 This compound was prepared following the general procedure F using 4-methyl-N-(2-oxo-1-phenylpropyl)benzenesulfonamide (0.152 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 μmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 48h when 93% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give 25 as a white solid (0.130 g, 0.426 mmol, 85.2%). TLC: Rf ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]⁺ 328.0982, C₁₆H₁₉NNaO₃S requires [M+Na]⁺ 328.0978 (error -1.3 ppm); v_{max} 3490, 3265, 2979, 1300, 1153, 1089, 1010, 698, 657, 535 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), one diastereomer 12.9 min and 18.0 min, other diastereomer 31.2 min and 88.5 min; dr: 68:32, major diastereomer 36.1% ee, minor diastereomer >99% ee.; **Major diastereomer** ¹H NMR (CDCl₃, 500 MHz): δ 7.82-7.65 (m, 3H), 7.33-7.22 (m, 6H), 4.93-4.89 (m, 1H), 4.78-4.77 (m, 1H), 3.61-3.54 (m, 1H), 2.63 (d, 1H, J = 4.7 Hz), 2.42 (s, 3H), 0.84 (d, 3H, J = 6.9 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}\ \text{NMR}\ (\text{CDCl}_{3},$ 126 MHz): δ 143.6, 140.3, 137.9, 129.9, 128.5, 127.9, 127.2, 126.8, 126.2, 77.2, 75.8, 55.0, 21.6, 14.9; **Minor diastereomer** 1H NMR (CDCl₃, 500 MHz): δ 7.82-7.65 (m, 3H), 7.33-7.22 (m, 6H), 4.93-4.89 (m, 1H), 4.50-4.48 (m, 1H), 3.46-3.49 (m, 1H), 2.68 (d, 1H, J = 3.0 Hz), 2.42 (s, 3H), 0.96 (d, 3H, J = 6.9Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 143.5, 140.4, 137.5, 129.8, 128.6, 128.2, 127.2, 126.6, 126.2, 77.2, 75.8, 55.7, 21.7, 18.0; m/z (ESI) 328.2 $[(M+Na)^+, 100\%]$. The data matches the reported data

N-((1S,2R)-2-Hydroxy-1-phenylpropyl)-4-methylbenzenesulfonamide 27.

This compound is known and has been previously characterised. This compound was prepared following the general procedure **F** using 4-methyl-N-(2-oxo-1-phenylpropyl)benzenesulfonamide (0.152 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 µmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by 1H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **27** as a white solid (0.125 g, 0.390 mmol, 78.4%). TLC: $R_{\rm f}$ ca 0.2 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na] $^+$ 328.0978, $C_{16}H_{19}NNaO_3S$ requires [M+Na] $^+$ 328.0978 (error

1.3 ppm); v_{max} 3539, 3310, 2971, 1316, 1153, 1087, 1054, 807, 62 701, 566 cm⁻¹; Enantiomeric excess determined by HPLC anal- 63 ysis (Chiralpak AD-H, 250 mm x 4.6 mm column, iPrOH: 64 hexane 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 25.3 min, 65 (1R,2S) 30.3 min, other diastereomer 32.5 min and 35.1 min; 66 dr: 75.4:24.6, major diastereomer 96.5% ee, minor diastereomer 67 60.5% ee; Major diastereomer ¹H NMR (CDCl₃, 500 MHz): 68 δ 7.53-7.51 (m, 2H), 7.16-7.03 (m, 7H), 5.63-5.61 (m, 1H), 69 4.28-4.26 (m, 1H), 4.10-4.06 (m, 1H), 2.33 (s, 3H), 1.84 (d, 1H, 70 J = 6.3 Hz), 1.01 (d, 3H, J = 6.4 Hz); ¹³C{¹H} NMR (CDCl₃, 71 126 MHz): δ 143.2, 137.4, 136.4, 129.4, 128.6, 127.9, 127.8, 72 127.2, 70.4, 62.9, 21.6, 19.6; **Minor diastereomer** 1H NMR 73 (CDCl₃, 500 MHz): δ 7.53-7.51 (m, 2H), 7.16-7.03 (m, 7H), 74 5.63-5.61 (m, 1H), 4.14-4.11 (m, 1H), 3.91-3.90 (m, 1H), 2.33 75 (s, 3H), 2.22 (s, 1H), 1.08 (d, 3H, J = 6.4 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR 76 (CDCl₃, 126 MHz): δ 143.2, 138.6, 137.4, 129.4, 128.4, 127.8, 77 127.3, 71.1, 64.3, 21.6, 20.1; m/z (ESI) 328.2 $[(M+Na)^+, 78]$ 100%]. The data matches the reported data. 80

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t-Butyl-(2-(3-chlorophenyl)-1-(4-chlorophenyl)-2-oxoethyl)carbamate 28.

82 This compound is known and has been previously character- 83 ised. 18a This compound was prepared following the general pro- 84 cedure **B** using tert-Butyl ((4-chlorophenyl)(benzenesul- 85 fonyl)methyl)carbamate (2.50 g, 6.56 mmol, 1.0 eq) in DCM 86 (50 mL), 3-chlorobenzaldehyde (1.38 g, 9.84 mmol, 1.5 eq), 3-87 chloride 88 Benzyl-5-(2-hydroxyethyl)-4-methylthiazolium (0.531 g, 1.96 mmol, 0.3 eq) and triethylamine (9.96 g, 14 mL, 89 98.4 mmol, 15 eq) for 24 h, water (100 mL) to quench and was 90 washed twice with 5% aqueous HCl (250 mL) to generate the 91 crude product which was purified by column chromatography 92 (10% EtOAc in petroleum ether (40-60)) to give 28 as a white 93 solid (1.66 g, 4.38 mmol, 66.7%). R_f ca 0.3 (8:2, Hexane: 94 EtOAc), strong UV active; HRMS (ESI): found [M+Na]+95 402.0633, C₁₉H₁₉Cl₂NNaO₃ requires [M+Na]⁺ 402.0634 (error 96 $0.4 \; ppm); \; \upsilon_{max} \; 3379, \, 1710, \, 1678, \, 1519, \, 1494, \, 1219, \, 1164, \, 722, \, 97$ 699, 570 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.92 (s, 1H), 7.78 98 (d, 1H, J = 7.8 Hz), 7.49 (d, 1H, J = 7.8 Hz), 7.36 - 7.27 (m, 99 5H), 6.19 (d, 1H, J = 7.3 Hz), 6.00 (d, 1H, J = 6.9 Hz), 1.43 (s $\frac{1}{2}$ 00 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.8, 155.0, 136.0, 01 135.6, 135.3, 134.7, 133.9, 130.2, 129.6, 129.6, 129.1, 127.1, 102 80.4, 59.6, 28.4; m/z (ESI) 402.2 [(M+Na)+, 100%], 404.103 $[(M+Na)^+, 60\%], 406.0 [(M+2+Na)^+, 10\%].$ The data matched 04the reported data. 106

t-Butyl ((1S,2R)-2-(3-chlorophenyl)-1-(4-chlorophenyl)-2- 107 108 hydroxyethyl)carbamate 29.

This compound is known and has been previously characterised 09 in racemic form. 18a This compound was prepared following the 10 general procedure F using tert-butyl (2-(3-chlorophenyl)-1-(4111 chlorophenyl)-2-oxoethyl)carbamate **28** (0.379 g, 1.00 mmoll 12 1.0 eq) in MeCN (10 mL), catalyst (R,R)-20 (10.7 mg, 0.01 £ 13 mmol, 0.015 eq), DABCO (0.560 g, 5.00 mmol, 5.0 eq) and 14 formic acid (113 μL, 3.00 mmol, 3.0 eq) for 24 h when 100% 15 conversion of ketone was achieved (determined by ¹H NMR), 16 water (50 mL) was dded to quench to quench and the solid mal 17 terial was filtered and dried to give 29 as a white solid (0.340 gl 18 0.890 mmol, 89.2%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), lest 19 UV active, strong KMnO₄ & PMA reactive; HRMS (ESI)120 found [M+Na]⁺ 404.0778, C₁₉H₂₁Cl₂NNaO₃ requires [M+Na][†]21 404.0777 (error -0.2 ppm); Enantiomeric excess determined by

HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 5:95, 1 mL/min, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) 21.4 min, other diastereomer 25.5 min and 35.0 min; $[\alpha]_D^{22} = -86.6$ (c = 0.05 in THF), dr: 99.7:0.3, ee 96.4%; ¹H NMR (DMSO-*d*₆, 600 MHz): δ 7.40-7.27 (m, 9H), 5.53 (d, 1H, J = 4.9 Hz), 4.61 (d, 1H, J = 8.2 Hz), 4.53 (t, 1H, J = 9.0 Hz), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 151 MHz): δ 154.5, 145.9, 140.4, 132.3, 131.4, 129.9, 129.5, 127.6, 126.9, 125.7, 77.9, 74.5, 59.4, 28.1; m/z (ESI) 404.2 [(M+Na)+, 100%], 406.1 $[(M+2+Na)^+, 60\%]$. The data matches the reported data.

t-Butyl-((1R,2S)-2-(3-chlorophenyl)-1-(4-chlorophenyl)-2hydroxyethyl)carbamate 29.

This compound is known and has been previously characterised. 18a This compound was prepared following the general procedure F using tert-butyl (2-(3-chlorophenyl)-1-(4-chlorophenyl)-2-oxoethyl)carbamate 28 (0.379 g, 1.00 mmol, 1.0 eq) in MeCN (10 mL), catalyst (S,S)-20 (10.7 mg, 0.015 mmol, 0.015 eq), DABCO (0.560 g, 5.00 mmol, 5.0 eq) and formic acid (113 µL, 3.00 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (50 mL) to quench and obtained solid material was filtered and dried to give 29 as a white solid (0.363 g, 0.952 mmol, 95.2%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na] 404.0778, C₁₇H₁₉Cl₂N₄NaO₂ requires [M+Na]⁺ 404.0777 (error -0.2 ppm); Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 5:95, 1 mL/min, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) 21.4 min, other diastereomer 25.5 min and 35.0 min; dr: >99.9:<0.1, ee

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(4S,5S)-5-(3-Chlorophenyl)-4-(4-chlorophenyl) oxazolidin-2-one 30.

This compound is known and has been previously characterised. 18a Carbamate (1S,2R)-29 (product of reduction by (R,R)-**20**, 300 mg, 0.787 mmol, 1.0 eq) was dissolved in pyridine (3 mL) followed by addition of mesic anhydride (411 mg, 2.36 mmol, 3.0 eq) and the resulting mixture was heated to 70 °C. After 18 h, the mixture was diluted with water (50 mL) and the resulting solid was filtered. The filtrate was checked on TLC but no trace of product was obtained. The obtained solid was dissolved in DCM (50 mL) and the organic layer was dried with MgSO₄, filtered and concentrated under reduced pressure to generate the crude product which was further purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford (4S,5S)-30 as a yellow liquid. (0.180 g, 0.586 mmol, 74.5%). TLC: R_fca 0.3 (Hexane: EtOAc 8:2), strong UV active; HRMS (ESI): found [M+Na]+ 330.0054, C₁₅H₁₁Cl₂NNaO₂ requires [M+Na]⁺ 330.0059 (error 1.5 ppm); ¹H NMR (CDCl₃, 500 MHz): δ 7.42-7.31 (m, 5H), 7.26-7.25 (m, 2H), 7.13 (d, 1H, J = 7.6 Hz), 6.07 (s, 1H), 5.20 (d, 1H, J = 7.4 Hz), 4.72 (d, 1H, J = 7.4 Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 158.4. 139.1, 136.5, 135.4, 135.3, 130.5, 129.7, 129.6, 127.9, 126.1, 124.1, 85.3, 64.4; m/z (ESI) 330.3 [(M+Na)+, 100%], 332.2 $[(M+2+Na)^+, 60\%], 334.4 [(M+4+Na)^+, 10\%].$ The data matches the reported data.

larger-scale reactions (synthesis of compounds 17e and

t-Butyl-((*1S*,*2R*)-2-(3-chlorophenyl)-2-hydroxy-1-phenylethyl)carbamate phenylethyl)carbamate 17e.

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63 This was prepared following the general procedure F using tert- 64 butyl (2-(3-chlorophenyl)-2-oxo-1-phenylethyl)carbamate 13e 65 (1.0 g, 2.89 mmol, 1.0 eq) in MeCN (25 mL), catalyst (R,R)-20.66(31 mg, 0.043 mmol, 0.015 eq), DABCO (1.62 g, 14.5 mmol, 67 5.0 eq) and formic acid (328 μL, 8.67 mmol, 1.5 eq) for 24 h. 68 When 100% conversion of ketone was achieved (determined by 69 TLC), water (100 mL) was added to quench and DCM (3 x 30 70 mL) for extraction to generate the crude product which was pu- 71 rified by column chromatography (20-60% EtOAc in petroleum 72 ether (40-60)) to give 17e as a white solid (0.890 g, 2.56 mmol, 73 88.7%). Enantiomeric excess determined by HPLC analysis 74 (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 7:93, 75 0.5 mL/min, 210nm, T = 25 °C), (1S,2R) 20.9 min, (1R,2S) 76 27.0 min, other diastereomer 37.6 min and 45.4 min; dr: 77 >99.9:<0.1, 94.9% ee; ¹H NMR (DMSO-*d*₆, 500 MHz): δ 7.37 78 -7.20 (m, 10H), 5.45 (d, 1H, J = 5.3 Hz), 4.64-4.62 (m, 1H), 79 4.53 (t, 1H, J = 9.1 Hz), 1.20 (s, 9H); $^{13}\text{C}\{^{1}\text{H}\}$ NMR (DMSO-80 *d*₆, 126 MHz): 154.4, 146.1, 141.3, 132.2, 129.4, 128.1, 127.6, 81 126.9, 126.7, 126.6, 125.7, 77.7, 74.7, 59.9, 28.0.

N-((1S,2R)-2-Hydroxy-1-(4-methoxyphenyl)-2-phenylethyl)-4-methylbenzenesulfonamide 18h.

85 This compound is novel and was prepared following the general 86 procedure F using N-(1-(4-methoxyphenyl)-2-oxo-2-phe-87 nylethyl)-4-methylbenzenesulfonamide 14h (0.500 g, 1.26 88 mmol, 1.0 eq) in MeCN (10 mL), catalyst (R,R)-2 (12 mg, 0.019 89 mol, 0.015 eq), DABCO (0.705 g, 6.30 mmol, 5.0 eq) and for-90 mic acid (174 μL, 3.78 mmol, 3.0 eq) for 24 h. When 100% 91 conversion of ketone achieved (determined by TLC), water (50 92 mL) was added to quench and the solid product was filtered and 93 dried to give **18h** as a brown solid (0.455 g, 1.14 mmol, 90.5%). **94** Enantiomeric excess determined by HPLC analysis (Chiralpak 95 IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 96 210nm, T = 25 °C), (1S,2R) 19.5 min, (1R,2S) 24.1 min, other 97 diastereomer 46.6 min; dr. 95:5, major diastereomer 89.4% ee. 98 ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (d, 2H, J = 8.0 Hz), 7.21-99 7.29 (m, 3H), 7.09 (d, 2H, J = 8.0 Hz), 6.96 (d, 2H, J = 5.7 Hz) (0) 6.75 (d, 2H, J = 8.5 Hz), 6.59 (d, 2H, J = 8.5 Hz), 5.30 (d, 1H] () 1 J = 7.2 Hz, 4.95 (m, 1H), 4.49-4.46 (m, 1H), 3.72 (s, 3H)102 2.38(d, 1H, J = 4.0 Hz) 2.34 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃103 126 MHz): δ 159.2, 143.2, 139.3, 137.2, 129.4, 129.3, 128.3**1**04 128.1, 128.0, 127.2, 126.7, 113.4, 76.8, 62.8, 55.3, 21.6. 105

Synthesis and reduction of N-methylated derivative 14aMel 07 N,4-Dimethyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfona-108 mide 14aMe. To a stirred solution of 2-bromo-1,2-diphenyle 109 than-1-one (0.360 g, 1.29 mmol, 1.0 eq) in DCM (20 mL) was 10 added triethylamine (0.156 g, 0.2 mL, 1.54 mmol, 1.2 eq) and 11 the mixture was cooled to 0 °C in an ice salt bath. Methylamine (0.087 g, 0.13 mL, 2.58 mmol, 2 eq) was added dropwise to the 12 reaction mixture which was stirred at the same temperature for 30 minutes. Once the reaction mixture started to become a suspension, water (50 mL) was added and the organic layer wal 14 separated. The organic layer was washed with water (3 x 5015mL) and dried over MgSO₄. The organic layer was cooled to the 16 of 17 0 °C in an ice salt bath followed by addition of TEA (0.156 g 0.2 mL, 1.54 mmol, 1.2 eq) and tosyl chloride (0.280g, 1.04 18 mmol, 0.7 eq) in DCM and the resulting solution was stirred at 1720 RT for 24h. Once the reaction was complete (assessed by TLC).

water (150 mL) and DCM (50 mL) were added and the organic layer was separated. The aqueous layer was extracted with DCM (3 x 50 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford **14aMe** as a white solid (0.180 g, 0.474 mmol, 36.8%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]+ 402.1124, $C_{22}H_{21}NNaO_{3}S\ requires\ [M+Na]^{+}402.1134\ (error\ 2.6\ ppm);\ ^{1}H$ NMR (CDCl₃, 500MHz): δ 7.79 (d, 2H, J = 7.3 Hz), 7.63 (d, 2H, J = 8.2 Hz), 7.51 (t, 1H, J = 7.4 Hz), 7.39-7.36 (t, 2H, J =7.8 Hz), 7.32-7.31 (m, 3H), 7.26 - 7.21 (m, 4H), 6.80 (s, 1H), 2.82 (s, 3H), 2.40 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 126MHz): δ 190.7, 143.4, 136.6, 135.5, 134.3, 133.6, 129.9, 129.6, 129.2, 128.9, 128.8, 128.7, 127.4, 64.5, 31.6, 21.7; m/z (ESI) 402.2 $[(M+Na)^+, 100\%].$

N-(2-Hydroxy-1,2-diphenylethyl)-N,4-dimethylbenzenesulfonamide 18aMe.

This compound is novel and was prepared following the general procedure F using N,4-dimethyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfonamide 14aMe (0.095 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 72h. When 50% conversion of ketone was achieved (determined by ¹H NMR), water (30 mL) was added to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give 18aMe as a white semi solid (0.045 g, 0.118 mmol, 47.2%). TLC: R_f ca 0.2 (6:4, Hexane: EtOAc), weak UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]⁺ 404.1293, C₂₂H₂₃NNaO₃S requires [M+Na]⁺ 404.1296 (error -0.4 ppm); Enantiomeric excess determined by HPLC analysis (Chiralcel OD-H, 250 mm x 4.6 mm column, iPrOH: hexane 25:75, 1 mL/min, 210nm, T = 25 °C), One diastereomer 10.3 min and 11.8, other diastereomer 25.6 min and 62.1 min; dr: 83:17, major diastereomer 90.2% ee, minor diastereomer 35% ee; ¹H NMR (CDCl₃, 500MHz): Major diastereomer δ 7.58 (d, 2H, J = 8.2 Hz, 7.25 (d, 2H, J = 7.1 Hz), <math>7.20 - 7.16 (m, 5H), 7.11-7.10 (d, 2H, J = 7.7 Hz), 7.02 - 7.00 (m, 2H), 5.24 (d, 1H, J = 9.7 Hz), 5.13 (d, 1H, J = 9.7 Hz), 2.89 (s, 3H), 2.37 (s, 3H), 1.61 (br.s., 1H), Minor diastereomer: δ 7.79-7.00 (m, 14H), 5.42 (d, 1H, J = 8.5 Hz), 5.29 (d, 1H, J = 8.5 Hz), 2.59 (s, 3H), 2.34 $(s, 3H), 1.61 (br.s., 1H); {}^{13}C\{{}^{1}H\} NMR (CDCl_3, 126 MHz) both$ diastereomers: δ 143.5, 143.0,141.2, 140.4, 136.6, 136.4, 135.6, 134.8, 133.6, 129.6, 129.5, 129.4, 129.2, 128.8, 128.7, 128.4, 128.3, 128.2, 128.1, 127.6, 127.5, 127.4, 127.2, 66.90, 65.21, 31.05, 31.31, 21.6, 21.5; m/z (ESI) 404.2 [(M+Na)⁺, 100%].

ASSOCIATED CONTENT

Supporting Information

The Supporting Information contains details of the optimization reactions, NMR spectra, chiral HPLC spectra and X-ray crystallographic data for structures CCDC 1988253 and 1988254. The Supporting Information is available free of charge on the ACS Publications website. Experimental procedures, NMR and HPLC spectra and X-rays.

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5 Author Contributions

6 The manuscript was written through contributions of all authors.

Notes

The authors declare no conflicting interests.

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Data sharing statement: The research data (and/or materials) supporting this publication can be accessed at http://wrap.war-wick.ac.uk/.

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