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A critical analysis of the stall onset in vertical axis wind turbines

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5 Abstract

The dynamic stall phenomenon in Vertical Axis Wind Turbines (VAWTs) appears, under some 6 operating conditions, to be not very well defined, such as at a low tip speed ratio. Some studies 7 have focused on describing the topology of the dynamic stall but little attention has been paid to 8 understand how all the operating VAWT parameters influence the moment of stall inception. This 9 paper focuses on analysing the influence of the tip speed ratio, pitch angle, reduced frequency, relative 10 velocity and Reynolds number on the stall-onset angle of VAWTs. CFD simulations with an oscillating 11 NACA0015 describing the angle of attack and relative velocity in VAWTs were employed. The results 12 have revealed that an increase in the stall-onset occurs anytime the operating parameters increase 13 the value of the non-dimensional pitch rate and the Reynolds number at the moment the angle of 14 attack approaches to the static stall angle. The stall-onset angle showed a linear increase with the 15 non-dimensional pitch rate in the range of Reynolds number tested, namely $0.8 - 3.3 \times 10^5$. This 16 paper has elucidated how the several parameters governing VAWTs operation effect the stall-onset 17 angle and therefore has contributed to a much better understanding of the causes that induce the 18 stall in these devices. 19

20 Keywords:

²¹ Vertical axis wind turbine, Stall-onset, Dynamic stall, Reduced frequency, Reynolds number, Pitch
 ²² angle

23 1. Introduction

Vertical Axis Wind Turbines (VAWTs) have drawn much attention of research and industry due to their potential to be installed in urban and offshore regions, and in particular where the wind resource

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Nomenclature

	C	Constant variable		revolution, m/s	
C_C, C_D, C_L Chordwise, drag and lift force co-				Relative velocity, m/s	
		efficients	c	Chord, m	
	C_{fx}	Skin friction, $\sigma_x/0.5\rho U_{ref}^2$	q	Non-dimensional pitch rate	
	C_p	Pressure coefficient	t	Time, s	
	D	Rotor diameter, m	x/c	Non-dimensional chord distance	
	L, M	I Lift stall and moment stall points	$\alpha(t)$	Angle of attack. (°)	
	R	Rotor radius, m	Ω _m _m	Maximum angle of attack in the upstroke	
	Т	Period of oscillation Incoming wind flow for the oscillating aerofoil, m/s	α_{max} α_{os}	maximum angle of according the upper one	
	TT			Dynamic stall-onset angle, (°)	
	U		α_{ss}	Static stall angle, (°)	
	U_{ref}	Actual wind speed, m/s	$\dot{\alpha}$	Pitch rate, (rad/s)	
	V_{∞}	Free stream wind velocity in the VAWTs.	β	Pitch angle, (°)	
		m/s	κ	Reduced frequency, $(\omega c/2U_{ref})$	
	V_{inst}	Wind sped at a specific time, m/s	λ	Tip speed ratio, $\omega R/V_{\infty}$	
	V_{mean}	Average of the relative velocity in one	ω	Rotational speed, rad/s	

presents highly variable wind speed and direction [1]. In order to understand its aerodynamics, many authors have used URANS Computational Fluid Dynamics (CFD) simulations to explore qualitatively the influence of the aerofoil profile [2, 3, 4, 5], the pitch angle [6, 7, 8], Reynolds number [9, 10, 11, 12] and the number of blades [1, 13, 7, 14] on the power coefficient.

The aerodynamic investigations on VAWTs have confirmed that the presence of the dynamic stall phenomenon has been observed under some operating conditions and still it is not very well known except that it is being associated mainly to low tip speed ratios (TSRs). The range of TSRs where dynamic stall appears has been found to be different in each case investigated [15, 16, 17, 18, 19, 20, 21]. In addition, the parameter c/D, that relates the chord length and diameter, have been demonstrated to play a significant role in the development of dynamic stall on VAWTs and according to Buchner et al. [22], the tip speed ratio alone is not sufficient to describe the dynamic stall phenomenon.

In the VAWT, when dynamic stall takes place then this degrades its power coefficient and induces high structural loads on the rotor [23]. The vortex formation and its release to the wake characterizes the dynamic stall on VAWTs. If the dynamic stall is severe, multiple vortices are released, and an additional decrease in the power coefficient is observed [24]. The generation of the vortices has been observed to be more prominent in the upstream section of the rotor but may appear downstream of the rotor [25, 16].

In order to improve the VAWTs performance and to regulate the dynamic stall that induces the undesired unsteady loads, it is fundamental to determine the operating and physical conditions that control the stall-onset in the upstream region of the VAWTs. Since previous studies have investigated mostly the impact of the tip speed ratio, the present analysis addresses the need in understanding the influence on the stall-inception of the several parameters governing VAWTs operation.

The stall-onset angle (α_{os}), represents the inception of the stalling process. Under static conditions, this angle is recognizable by the angle where a sudden loss in the lift occurs but under dynamic conditions, this is not the case [26] and attention to other aerodynamic characteristics need to be made. Under dynamic conditions, stall inception occurs immediately after a laminar bubble, that is concentrated near the aerofoil leading edge (LE), experiences a maximum in the pressure coefficient (negative), then, a vortex is initiated and detaches from the LE [27, 28] and the presence of the vortex affects the unsteady aerodynamic forces.

An example of the unsteady aerodynamic forces under dynamic stall for oscillating aerofoils is shown in Fig.1. At the stall-onset, the lift coefficient (C_L) starts to deviate from its linear attached trend and increases in value (over-lift) due to the movement of the vortex downstream along the chord; the lift coefficient reaches its maximum value when the vortex is located at the mid chord position and then, stalls, this point is called lift stall (L). In addition, a deviation occurs in the drag force coefficient (C_D) and the pitching moment coefficient (C_M) . Further, McAlister, [29] has suggested that the maximum chordwise force coefficient, (C_c) , is the point that is a more quantifiable criterion to select for the stall-onset angle. A discussion of different techniques to define the stall-onset angle is found in [30, 31].



Figure 1: A typical unsteady loads coefficient as a function of the angle of attack that illustrates the lift stall point (L), moment stall (M) and stall-onset angle (α_{os}).

The stall-onset angle is a critical parameter in describing the dynamic stall process since it marks 65 the inception of the leading edge vortex. Thus, the larger is the stall-onset angle then the later the 66 vortex formation and the severity of the stall conditions may be reduced. For example, the point 67 where the sudden loss in the lift force occurs is moved to a larger angle of attack as well as the point 68 where a large negative pitching moment is observed [32]. In addition, the large hysteresis in the 69 unsteady loads due to the presence of the vortex decreases, and the stall conditions change from deep 70 stall to light stall or even non-stall conditions. Therefore, investigating how the operating conditions 71 affect the stall-onset angle is an essential task in improving the aerodynamics and the design of the 72 VAWTs. 73

There is a large amount of experimental and numerical investigation on the dynamic stall phenomenon [32, 33, 34, 35, 36, 37]. The ramp-up tests, that have a constant pitch rate $\dot{\alpha} = C$, have demonstrated this parameter as being the most crucial parameter [38, 39, 40, 41, 42, 43, 44] to define the stall-onset. In oscillating motions, where the pitch rate is a function given by $\dot{\alpha} = f(t)$, the variables that affect the inception point are less clear, since the amplitude and mean angle of oscillation and reduced frequency affect the angle of attack equation and hence the pitch rate function [29, 30, 45, 46].

Sheng et al. [30] evaluated the stall-onset angle of several oscillating aerofoils, and they proposed 81 similarly to the ramp-up tests a non-dimensional parameter called the equivalent reduced pitch rate 82 that is the product of the amplitude and the reduced frequency. This equivalent reduced pitch rate 83 was shown to be the most crucial parameter that defines the stall-onset in the oscillating motion. 84 The same equivalent reduced pitch rate was used in [47] and a similar linear trend between the 85 equivalent reduced pitch rate and the stall-onset angle was found. More recently, Mulleners et al. 86 [31] experimentally found for oscillating aerofoils that the non-dimensional pitch rate at the static-stall 87 angle was the parameter that is the most critical factor in determining the stall-onset and the previous 88 proposed equivalent reduced pitch rate in [30] did not show a clear relation with the stall-onset. 89

In the VAWTs, the number of operating conditions that may affect the stall-onset angle is larger compared with the ramp-up and sine-pitching motions. For example, the stall-onset can be affected by the tip speed ratio, pitch angle, rotational speed, Reynolds number and the constantly changing relative velocity. Thus, despite the efforts made by several authors, defining how these operating parameters affect the stall-onset angle results in a very complicated task when using a full wind turbine [22].

This paper uses a systematic methodology to understand how the mentioned variables affect the stall-onset angle and the dynamic stall in VAWTs. First, an analysis of the tip speed ratio, reduced frequency and pitch angle at a constant Reynold number is performed by using CFD simulations of an oscillating NACA0015 describing the angle of attack of a VAWT. Second, the relation among all the mentioned variables with the non-dimensional pitch rate parameter and their effect on the stall-onset angle is elucidated. Finally, the effect of the relative velocity is investigated by using the oscillating NACA0015 aerofoil with a time-varying incoming flow.

This paper is divided as follows: In Section 2, the operating parameters employed in the simulations are defined and the methodology to calculate the stall-onset angle is described respectively; Section 3 describes the numerical techniques employed. Section 4 describes the effect of the TSR, pitch angle, reduced frequency, Reynolds number, Variable wind speed at the stall-onset angle of the VAWTs, and Section 5 discusses the present findings and their application in VAWTs; Finally, conclusions are included in Section 6.

¹⁰⁹ 2. Methodology

110 2.1. Description of the operating parameters

In this paper, two-dimensional CFD simulations that agree very well with the experimental data were employed. The description of the numerical strategy is included in Section 3. In order to evaluate the effect of the operating conditions on the stall-onset angle, then two approaches were used.

First, an incoming wind flow U with a constant magnitude (depending on the chord-based Reynolds number under evaluation) past an oscillating aerofoil, as illustrated in Fig. 2. The oscillating aerofoil describes a motion with the angle of attack $\alpha(t)$ for a VAWTs [23] given as follow:

$$\alpha(t) = \arctan(\frac{\sin(\omega t)}{\lambda + \cos(\omega t)}) - \beta \tag{1}$$

where, λ is the tip speed ratio; ω is the rotational speed; t is the time and, β is the pitch angle. β is positive outwards from the circle described by the outer edge of the rotation of a VAWT blade. For this oscillating aerofoil β positive is indicated in Fig. 2. The angle of attack represents the angle between the aerofoil-chord and the incoming wind flow U aligned all the time to the x-axis.



Figure 2: Sketch of an oscillating aerofoil with the VAWT angle of attack $\alpha(t)$ and an incoming flow (U). U can take a constant magnitude or a time-varying magnitude given by the relative velocity equation.

The value of ωt from 0 to π represents the upstream zone of the rotor, and from π to 2π the downstream zone. Positive angles of attack are associated with the upstream zone of the rotor and negative angles with the downstream zone.

In order to replicate the angle of attack motion given by Eq. (1) in the CFD simulations, a user defined function (UDF) was employed to control the pitching rate of the rotating mesh domain (mesh domain explained in Section 3.1.2) according to the equation:

$$\dot{\alpha}(t) = \omega \frac{(1 + \lambda \cos(\omega t))}{(1 + 2\lambda \cos(\omega t) + \lambda^2)}$$
(2)

(i) Using this first approach, at a constant Reynolds number the influence of the tip speed ratio (λ), pitch angle (β) and the angular velocity (ω) that affect the angle of attack given in Eq. (1) were investigated. The rotational speed was expressed in terms of the non-dimensional parameter, called the reduced frequency (κ) as $\omega = 2\kappa U_{ref}/c$. U_{ref} represents the actual wind speed that impacts the aerofoil. For this first approach, with an incoming wind flow with a constant magnitude, $U = U_{ref}$ and takes a value of 20 m/s to obtain a Reynolds number base on the chord-aerofoil of 2×10^5 .

The tip speed ratios investigated were 2 and 3 as these are typically found to be small enough to allow the presence of dynamic stall in VAWTs. Additionally, the values of κ tested are in the range of the average reduced frequency (c/2R), between 0.025 and 0.1828, as found in VAWTs [13, 48, 49]. (ii) The non-dimensional pitch rate parameter, q, that is formulated by Daley et al. [44] is given as:

$$q = \dot{\alpha}c/(2U_{ref}) \tag{3}$$

It is necessary to emphasize that the pitch rate $\dot{\alpha}$ and the velocity changes constantly in VAWTs, thus, the non-dimensional pitch rate q uses the values of the pitch rate and the relative velocity at a specific time, t, as input values corresponding to $\dot{\alpha}$ and U_{ref} respectively. The expression in Eq.(3) is also used to calculate the non-dimensional pitch rate in the ramp-up motion, but because the pitch rate $\dot{\alpha}$ has a constant value then q is easily calculated.

In the second approach, the incoming wind flow U, as represented in Fig. 2, was a time-depend function given by the relative velocity equation of VAWTs as follows:

$$V_{rel} = V_{\infty} \sqrt{1 + 2\lambda \cos(\omega t) + \lambda^2} \tag{4}$$

where, V_{∞} represents the incoming free-stream wind velocity on the VAWT rotor.

For this approach, a user defined function was implemented to vary the incoming flow (inlet velocity) according to Eq.(4) and at the same time the pithing rate according to Eq. (2). In order to have a single value of the non-dimensional pitch rate using Eq. (3) then, the pitch rate, $\dot{\alpha}$ and U_{ref} uses the value of the Eq. (2) and Eq. (4), respectively, at the instant of time t when the angle of attack approaches the static stall angle. (iii) The constantly changing relative velocity described by the Eq. (4), has been investigated in order to assess its influence on the stall-onset and to compared the existing difference on the stallonset angle when using a constant-average relative velocity. The average relative velocity, ωR or λV_{∞} , that is an approximated average of the Eq. (4) in one revolution, is typically used in VAWTs in order to simplify the analysis [17, 50]. Thus, it is interesting to investigate if a difference exists when using the actual relative velocity rather than its average value.

157 2.2. Stall-onset estimation

As mentioned previously, there are several techniques to identify the stall-onset angle. In this paper, the stall-onset angle, α_{os} , is calculated as the angle where a maximum value in the chordwise force coefficient is observed. This criterion is also recommended in [29, 34, 51].

The chordwise force coefficient, C_c , for an oscillating aerofoil is represented in Fig. 2 and is described as follows:

$$C_c = C_L \sin(\alpha) - C_D \cos(\alpha) \tag{5}$$

Due to the prominent influence of the dynamic stall in the upstream zone of the VAWT, [25, 16], i.e. from $\omega t = 0 - \pi$, in this paper we focus on evaluating the stall-onset angle in this range of angle of attack.

¹⁶⁶ 3. Computational fluid dynamic simulations

167 3.1. Unsteady simulations

The two-dimensional URANS simulations used in this investigation were validated very carefully with the available experimental data of an oscillating NACA0012 aerofoil. The Reynolds number for this data is 1.35×10^5 (chord-based); the aerofoil chord-length, c = 15 cm; the reduced frequency $\kappa = 0.1$, and the intensity of the turbulence was 0.08 %, similar to the experimental conditions of the wind tunnel test case [37]. This experimental data is selected since VAWTs for urban environments can experience a Reynolds number as low as 1×10^5 [10, 14] and this is the main interest of the present study.

¹⁷⁵ Several numerical investigations of the selected experimental data in [37] have been performed ¹⁷⁶ in order to determine a numerical strategy that considers the mesh, time and domain independence analysis for oscillating aerofoils at low Reynolds numbers [46, 52, 53, 54]. This is beneficial to verified
the numerical techniques performed in this paper.

179 3.1.1. Numerical settings

In the present simulations, the turbulent transitional model $\kappa \omega - SST - \gamma$ was selected due to the Reynolds number being studied, namely $0.8 - 3.3 \times 10^5$, where the boundary layer flow transition is likely to occur and a transitional model is recommended at such Reynolds numbers [55, 56, 57]. A discussion of the influence of the turbulence models of this experimental case has been made in [57] and the use of a transitional model is recommended.

The COUPLED method that is a non-segregate method of pressure coupling with an implicit 185 scheme was selected due to the advantages of fast convergence for coarse meshes and coarse time steps 186 as described in ANSYS FLUENT 17.2. Additionally, the COUPLED method has the capabilities of 187 detecting divergence and automatically reduces the Courant Number (CFL). The default CFL is 200 188 and a reduction to 10-50 is recommended if there are difficulties with convergence, thus a CFL=10 189 was selected. A full convergence criterion with a relative residual less than 1×10^{-5} was used with 100 190 iterations per time step. At least four oscillating cycles were run for each simulation before collecting 191 the results, and in most cases, a convergence in the lift force coefficient was achieved after the second 192 cycle. This agrees with the statistical convergence observed by Geng. et al. [57]. A second-order 193 discretization (spatial and temporal) and a hybrid initialization was set up in all the simulations. 194

¹⁹⁵ 3.1.2. Mesh domain and boundary conditions

The mesh topology consist of two domains: a rotating domain with an unstructured mesh shows in Fig 3(a) and, a stationary domain consisting of a structured mesh, Fig. 3(b).

In the experimental data, a closed wind tunnel was used with the walls allocated to be three times 198 the chord-length of the aerofoil from the centre of the pitching motion. Thus, to be consistent with 199 the experimental test conditions, non-slip conditions were applied for the upper and lower bounds of 200 the domain with an original distance of 3 times the chord-length. Moreover, due to the interest in 201 studying aerofoils in an open environment, then the distance of the upper and lower boundaries from 202 the pitching position of the aerofoils (1/4 c) was increased to 3, 10, 15 and 20 times the characteristic 203 length, c, in order to find a domain with no influence on the forces on the aerofoil. The influence of 204 this distance is observed in the resulting lift coefficient and very similar results were obtained using 205



Figure 3: Mesh topology (a) around the aerofoil with 1000 nodes, and (b) for the non-rotational region with the final settings of the domain.

distances of 10, 15 and 20 c. Therefore, 15c was selected as the distance from the pitching point to the boundaries (lower and upper), and this was enough to avoid the influence of the upper and lower boundaries. The pressure outlet was set to be 45c from the pitching point of the oscillating aerofoil, and the velocity inlet was set to be 15c from the oscillating point. Both distances are considered to be large enough to allow the development of the wake and within the recommendations of several investigations [52, 54].

The aerofoil profile was set as non-slip conditions and due to the importance of solving the viscous layer, then 60 layers were collocated around the aerofoil and the y+ in the boundary layer was less than 1.2.

A mesh independence analysis with four grids with the parameters as given in Table 1 was performed. The number of nodes around the aerofoil investigated was 500, 1000, 2000 and 4000; however, no large impact was found in the force coefficients observed in Fig. 4(a) within this range of nodes, and therefore 1000 nodes were selected for the final settings.

Parameter	G1	G2	G3	G4
Nodes on aerofoil	500	1000	2000	4000
Total mesh elements	140000	200000	300000	500000

Table 1: Characteristics of the evaluated meshes.

A time step independence study was conducted with a non-dimensional time constant ($\tau = t/T$)



Figure 4: (a) Mesh independence study, and (b) time step independence study.

of 0.001, 0.0005 and 0.00025. These time steps correspond to a step increment of 0.1, 0.05 and 0.025 degrees in the angle of attack, respectively. Similar results were obtained for the lift force coefficient, as observed in Fig. 4(b), for all the time steps studied and therefore, $\tau = 0.0005$ was selected as the best option.

224 3.1.3. Numerical verification

The present URANS simulations were validated against the URANS simulation performed by Geng et al. [54], and the Large Eddy Simulations (LES) carried out by Geng et al. [54] and Kim et al. [53], and a comparison among these four simulations is shown in Fig. 5(a). Very good agreement in the prediction of the lift force coefficient, C_L , was observed among present 2D CFD simulations, Geng et.al 2D CFD simulations [54] and Geng et al. LES simulations [54].

For all the numerical simulations, 2D CFD and LES, the linear region of variation of the lift force coefficient with angle of attack is in very good agreement with the experimental data. The deviation in C_L , that appears once the vortex has been released, suggests that the stall-onset angle may be predicted with the same accuracy for all the numerical techniques compared in Fig. 5 (a). Unfortunately, the significant C_L peak observed in the experimental data was not captured by any of the numerical simulations. Since this peak indicates that a vortex is located at the mid-chord of the aerofoil, thus, the accuracy in predicting the stall-onset angle is not affected and this angle is the



Figure 5: (a) The lift coefficient as a function of the angle of attack of the aerofoil NACA0012 at Re 1.35×10^5 and the comparison with the experimental data [37]. (b) Chordwise force coefficient of the NACA0015 as a function of the angle of attack with a VAWT motion at Re 2×10^5 [58].

Further, to demonstrate the accuracy of the present numerical methodology to capture the stall-238 onset angle, a second validation is performed by using the experimental data of a NACA0015 aerofoil 239 that describes the same motion as the previous experimental case, i.e. $\alpha(t) = 10 + 15 \sin \omega t$ at 240 Re 2×10^5 . The advantage of this second case results in the available data of the chordwise force 241 coefficient. The numerical predictions of the stall-onset angle are obtained for the reduced frequency 242 values of $\kappa = 0.1$ and $\kappa = 0.15$ and these are included in Fig. 5(b). Excellent agreement was 243 observed in the prediction of the peak in the chordwise force coefficients. Hence, the present numerical 244 simulations, since they capture with an excellent agreement the chordwise force with the experimental 245 data, may be considered accurate enough to investigate the stall-onset angle. 246

247 3.2. Static simulation

Due to the interest in evaluating the static stall angle for three Reynolds numbers, namely, 0.8, 249 2 and 3.3×10^5 , static simulations were performed by using the same mesh characteristics as those 250 employed in the unsteady simulations. The number of iterations used was 10000 to ensure a full 251 stabilization of the lift force coefficient and then, the static stall angle obtained for each aerofoil was:10°, 13°, 14° for the Reynolds numbers 0.8, 2 and 3.3 ×10⁵, respectively. The Reynolds number was changed by varying the incoming flow to 8, 20 and 33 m/s.

²⁵⁴ 4. Results

²⁵⁵ 4.1. Influence of κ , λ and β at constant Reynolds number

The analysis of the influence of the reduced frequency (κ), tip speed ratio (λ) and pitch angle (β) on the stall-onset angle by using the first approach for a constant Reynolds number has shown the following results:

(i) With the increase in the reduced frequency (κ), the calculated stall-onset angle (α_{os}) increases. For example, in the simulation with a reduced frequency of $\kappa = 0.09$, the stall-onset angle was $\alpha_{os} = 20.60^{\circ}$. Decreasing the reduced frequency to $\kappa = 0.06$ produced the stall-onset angle $\alpha_{os} = 18.79^{\circ}$. For both values of κ the tip speed ratio was $\lambda = 2$ and the pitch angle was $\beta = -11^{\circ}$.

The delay in the stall conditions with the increase in the reduced frequency is also observed in the 263 comparison of the pressure coefficient (C_p) and skin friction (C_{fx}) curves including in Fig. 6(a-b). 264 The skin friction at the Reynolds number 2×10^5 for two dynamic cases with reduced frequencies 265 $\kappa = 0.09$ and $\kappa = 0.06$, and one static simulation were computed at the angle of attack of 13°. At 266 the static condition, the aerofoil stalls at 13° and thus a high negative pressure coefficient is observed 267 close to the aerofoil leading edge. This is a critical point where a laminar separation bubble (LSB) 268 concentrated at the LE collapsed [34]. For the unsteady simulations, this high minimum pressure is 269 not reached, suggesting a delay in the pressure collapsed for the reduced frequency $\kappa = 0.06$ and a 270 further delay for the reduced frequency $\kappa = 0.09$. 271

Another interesting characteristic that confirms the delay in the stall is recognized by observing the skin friction (C_{fx}) , as plotted in Fig. 6(b). The closer the laminar separation bubble (LSB) to the aerofoil leading-edge indicates an earlier collapse of the pressure coefficient and, an earlier separation of the boundary layer occurs. The region occupied by the LSB is exemplified for the static case in Fig. 6(b) by circular and triangular symbols; at these two points the skin friction experiences a zero value. The LSB region for the unsteady cases with a reduced frequency $\kappa = 0.06$ is closer to the leading edge of the aerofoil compared for the case with the reduced frequency $\kappa = 0.09$.

Moreover, the point where the turbulent boundary layer (formed after the reattachment of the LSB) experiences $C_{fx} = 0$ is an additional parameter of reference to evaluate the magnitude of the



Figure 6: (a) Pressure coefficient, and (b) skin friction along the chord of an oscillating aerofoil at the angle of attack 13° . • Laminar boundary layer separation, • Reattachment of LSB, \blacksquare Start of reversal flow in the turbulence boundary layer at TE.

delay in the stall-onset angle; closer is this point to the LE, then the sooner stall occurs. For the static case, the turbulent boundary layer experiencies $C_{fx} = 0$ at 50 % of the chord, this point is indicated with a square in Fig 6 (b). For the unsteady cases with $\kappa = 0.06$ and $\kappa = 0.09$ the turbulent boundary layer with $C_{fx} = 0$ is located at 95% and 97 % from the LE. More details on the pressure coefficient and skin friction behaviours under unsteady conditions are described by Ekaterinaris & Platzer [55].

The increase of the stall-onset angle with the reduced frequency is confirmed by comparing the calculated stall-onset angle, α_{os} , for another two dynamic simulations with $\kappa = 0.02$ and $\kappa = 0.04$ using both a tip speed ratio of $\lambda = 3$ and a pitch angle of $\beta = -11^{\circ}$ at Re 2 × 10⁵. The stall-onset angle, α_{os} , results in 14.70° and 16.22° for the reduced frequencies $\kappa = 0.02$ and 0.04, respectively.

(ii) The influence analysis of the tip speed ratio (λ) has shown that with a decrease in λ the stallonset angle (α_{os}) grows. For the tip speed ratios investigated with values 2, 2.37 and 3, the computed α_{os} were 18.82°, 17.68° and 16.56°, respectively. The skin friction for these dynamic cases is illustrated in Fig. 7 (a) and it was revealed that the lower is λ then more is the delay in the stall-onset angle. For example, the position of the laminar bubble (first two locations with $C_{fx} = 0$), is closer to the leading edge aerofoil for $\lambda = 3$, followed by $\lambda = 2.37$ and finally $\lambda = 2$. Moreover, the point where the turbulent boundary layer experiences $C_{fx} = 0$, which indicates the start of reverse flow, is located at 84 % from the aerofoil LE for $\lambda = 3$, at 86 % for $\lambda = 2.37$ and 88% for $\lambda = 2$. Therefore, this indicates that the tip speed ratio $\lambda = 2$ presents the largest delay in the stall conditions. Compared with the location of the LSB in the skin friction between the two values of the reduced frequency in Fig. 6(b), the effect on the skin friction due to the tip speed ratio in Fig.7(a) is minimal.



Figure 7: (a) Skin friction, and (b) chordwise force coefficient, as a function of the angle of attack for $\lambda = 3$, 2.37 and 2 with values of $\kappa = 0.06$, $\beta = 0$ and $Re = 2 \times 10^5$.

The tip speed ratio plays a key role that is extremely important for the VAWT operation; it substantially influences the maximum angle of oscillation (α_{max}). Larger is the difference between the stall-onset and the maximum angle of oscillation, ($\alpha_{max} - \alpha_{os}$), then secondary vortices are more likely to occur and thus deeper stall conditions are observed.

For the tip speed ratio $\lambda = 2$, this difference, $\alpha_{max} - \alpha_{os}$, is 11.6°. This allows the release into the wake of the primary vortex formed at the leading edge (LEV), a shear layer vortex (that if formed at the TE, and is opposite in direction to the LEV) and the formation of a secondary vortex, as indicated in Fig. 8(a). The secondary vortex is also observed in the chordwise force coefficient, C_C , included in Fig. 7(b) where a second peak in C_c is identified.

In the case of $\lambda = 3$, the difference between α_{max} and α_{os} is 3.44° and hence, a primary vortex

is released and the shear layer vortex is formed; there is no indication of a secondary vortex in the chordwise force coefficient in Fig. 7(b), neither in Fig. 8(b). More details on the deep stall conditions can be found in [32].



Figure 8: The x-component velocity contour for the oscillating NACA0015 with (a) $\lambda = 2$ at $\alpha = 26.8^{\circ}$, and (b) $\lambda = 3$ at $\alpha = 20^{\circ}$ at $Re = 2 \times 10^5$.

(iii) The changes in the values of the pitch angle (β) produce an increase in the stall-onset angle 315 if β increases the maximum angle of attack. For example, the stall-onset angle using $\beta = 10^{\circ}$ was 316 $\alpha_{os} = 17.25^{\circ}$ and when using $\beta = -10^{\circ}$ was $\alpha_{os} = 18.79^{\circ}$. The corresponding maximum angle of 317 attack (α_{max}) for both pitch angles was 20° for $\beta = 10^{\circ}$ and $\alpha_{max} = 40^{\circ}$ for $\beta = -10^{\circ}$. The maximum 318 angle of attack, α_{max} , is calculated by performing a mathematical analysis of Eq.(1) that results in the 319 expression $\alpha_{max} = \arctan([\lambda^2 - 1]^{-1/2}) - \beta$. Thus, the maximum angle of attack could be calculated 320 using the corresponding pitch angle, a reduced frequency $\kappa = 0.06$ and, a tip speed ratio of $\lambda = 2$. 321 In Fig. 9(a), the skin friction for five values of β are plotted. It is observed that more positive is 322 β thus closer is the laminar bubble to the leading edge and thus the stall occurs at a lower angle of 323 attack. Additionally, the turbulent boundary layer point with $C_{fx} = 0$ has progressed closest to the 324 LE for the most positive β value of 10° (Fig. 9(a)). Nevertheless, in general, the difference among 325 the skin frictions curves for the range of pitch angles tested $[-10^{\circ} \text{ to } 10^{\circ}]$ are minimal and the overall 326 variation in α_{os} due to the influence of the pitch angle (β) is less than 1.54°. The impact of the pitch 327 angle on the stall-onset angle, compared with the tip speed ratio and the reduced frequency is the 328

329 lowest.



Figure 9: (a) Skin friction along the non-dimensional chord length, and (b) chordwise force coefficient for several values of β at $Re = 2 \times 10^5$.

Similar to the tip speed ratio, the pitch angle also influences the maximum angle of attack. Thus, 330 the severity in the stall conditions may be affected by changing the pitch angle. In Fig. 9(b) the 331 chordwise force coefficient for the five values of β are plotted. With a more positive β value as 332 explained in the previous paragraph, a slight decrease in α_{os} is observed but also a decrease in the 333 maximum angle of oscillation. Thus, as observed in Fig. 9(b) for the most positive β value there is no 334 indication of secondary vortices. On the contrary, with the most negative β value, despite experiences 335 the larger stall-onset angle, it also produces a very large maximum angle of attack that causes two 336 secondary peaks in the chordwise force as observed in Fig. 9(b). Those peaks in C_C indicate the 337 formation of multiple secondary vortices and therefore, a largest severity in the stall conditions. 338

339 4.2. Non-dimensional pitch rate and Reynolds number effect

In this section, the stall-onset angle is evaluated as a function of the non-dimensional pitch rate, q, given by Eq. (3). This parameter involves the pitch rate, $\dot{\alpha}$, given by Eq. (2). Because $\dot{\alpha}$ is a time-dependent function, its value is evaluated at the instance when the angle of attack approaches the static stall angle. Three Reynolds number (based on the chord length) were evaluated by changing the magnitude of the incoming flow U_{ref} to 8, 20 and 33 m/s and obtaining the Reynolds number of 0.8, 2.0 and 3.3×10^5 , respectively.

The analysis has revealed that the stall-onset angle, α_{os} increases linearly with the increase of the non-dimensional pitch rate, q, for all the Reynolds numbers tested, see Fig.10(a). Further, at the same q with the increase of the Reynolds number an increase in the stall-onset angle is observed.



Figure 10: (a) Stall-onset angle as a function of the non-dimensional pitch rate and Reynolds number for the NACA0015 aerofoil, and (b) Skin friction along the non-dimensional chord length for two Reynolds numbers at $\alpha = 13^{\circ}$.

The increase in the dynamic stall-onset angle, α_{os} , due to the increase of the Reynolds number is consistent with the increase in the static stall angle that has been studied experimentally in several investigations [27]. The larger is the Reynolds number, the larger is the increase in the momentum exchange of the air particles from the outer boundary layer to the inner boundary layer of the aerofoil. Thus, improving the ability of the boundary layer to flow against the adverse pressure gradients and, as a consequence, longer is the time the boundary layer remains attached to the aerofoil surface.

The skin friction at the same angle of attack for two dynamic cases at two Reynolds number, Re, and with the same q are compared in Fig. 10(b). The region that encloses the air bubble, due to the laminar layer separation, is reduced at the highest Re as observed in Fig. 10(b) and the reattachment point as a turbulent boundary layer, occurs at an earlier distance from the leading edge of the aerofoil at Re= 3.3×10^5 . Additionally, at the same angle of attack, the turbulent boundary layer depicts a more positive skin friction coefficient and the point where $C_{fx} = 0$ occurs later along the chord for Re= 3.3×10^5 . Thus, this indicated the boundary layer persists being attached at a larger angle of attack before separation occurs with an increase in the Reynolds number [59, 60].

Surprisingly, at the same Reynolds number, two dynamic simulations with different values of the tip speed ratio, reduced frequency and pitch angle that present similar values of non-dimensional pitch rate predict the stall-onset angles, α_{os} , with very similar values. For example, a simulation with tip speed ratio $\lambda = 2$, reduced frequency $\kappa = 0.09$ and pitch angle $\beta = -11^{\circ}$ produces a stall-onset $\alpha_{os} = 18.37^{\circ}$; for a second simulation with $\lambda = 1.5$, $\kappa = 0.075$ and $\beta = -13^{\circ}$ the predicted α_{os} is 18.32° .

For the mentioned-above two cases with a similar non-dimensional pitch rate, the pressure coeffi-369 cient peaks due to the laminar separation bubbles are very similar, as shown in Fig. 11(a). Further, 370 for these same dynamic cases, their skin friction values with $C_{fx} = 0$ are encountered at similar 371 locations along the chord, thus indicating laminar separation bubbles with the same size for both 372 dynamic cases, see Fig. 11(b). Also, the turbulent boundary layer achieves $C_{fx} = 0$ at the same chord 373 locations. Therefore, present results suggest the non-dimensional pitch rate value when approaches 374 to the static stall angle is the most important parameter that defines the stall-onset angle in the 375 VAWT motion. Therefore, the effect of the tip speed ratio, reduced frequency and pitch angle on the 376 non-dimensional pitch rate (q) requires more attention when the stall-onset angle is being predicted 377 in the VAWTs. 378

The positive effect of non-dimensional pitch rate, q, on the stall-onset angle has been supporting 379 by analysing the simulations presented in Section 4.1. It has been observed that the reduced frequency 380 (κ) in the dynamic simulations increases the non-dimensional pitch rate (q) from 0.018 to 0.029 for 381 the reduced frequencies of $\kappa = 0.06$ and $\kappa = 0.09$ respectively. Thus, the stall-onset angle increases. 382 In the case of the tip speed ratio (λ), the decrease in λ increases the q values: for $\lambda = 2, 2.37$ and 383 3, the values of q were 0.018, 0.016 and 0.0121 respectively, and the stall-onset angle decreases in 384 value. Similarly, the pitch angle β that increases the q values increases the stall-onset angle, see 385 Table 2. The increase in the stall-onset angle due to the increase of q due to the changes in the pitch 386 angles are marked with arrows in Fig. 10 (a). Therefore, it is confirmed that anytime the operating 387 parameters, individually or combined, increases the non-dimensional pitch rate, then, an increase in 388 the stall-onset angle is also observed. 389



Figure 11: (a) Pressure coefficient and, (b) skin friction for two simulations with closed non-dimensional pitch rate value at $\alpha = 13^{\circ}$.

β (°)	-10	-5	0	5	10
q	0.0199	0.0196	0.0188	0.0176	0.0152
α_{os} (°)	18.79	18.59	18.40	18.04	17.25
α_{max} (°)	40	35	30	25	20

Table 2: Pitch angle effects on the instantaneous non-dimensional pitch rate at α_{ss} .

390 4.3. Effect of the relative velocity on the stall-onset angle

In the previous sections, it was found that the stall-onset angle depends on the non-dimensional pitch rate and Reynolds number. In a VAWT with a constantly changing relative velocity, a fluctuation in both the non-dimensional pitch rate and Reynolds number occurs and this fluctuation increases in amplitude by decreasing the tip speed ratio. Therefore, the effect of the fluctuating relative velocity is investigated by using a time-varying incoming flow as given by Eq.(4) and described in the second approach in Section 2.

The fluctuation in the Reynolds number gives rise to the interest in investigating whether or not a difference on the stall-onset angle exists if using an average of the fluctuating relative velocity, $V_{mean} \approx \lambda V_{\infty}$, instead of the actual fluctuating relative velocity. Two cases are being analysed using the fluctuating relative velocity described in Eq. (4). First, using a tip speed ratio $\lambda = 2$ and $V_{\infty} = 10$ m/s and, second, using a tip speed ratio $\lambda = 3$ and $V_{\infty} = 20/3$ m/s. For both cases, $\kappa = 0.06$ and $\beta = 0^{\circ}$ were employed.

The analysis shows that the tip speed ratio $\lambda = 2$ produces a Reynolds number that fluctuates in 403 the range $1 - 3 \times 10^5$ and $\lambda = 3$ produces Reynolds number in the range $1.4 - 2.6 \times 10^5$. These two 404 cases with a fluctuating velocity maintain a similar average relative velocity, $\lambda V_{\infty} = 20 \ m/s$, thus 405 resulting in the same average Reynolds number 2×10^5 . In Table 3, the predicted stall-onset angle, 406 α_{os} , for $\lambda = 2$ and 3, with a fluctuating velocity V_{rel} and a constant wind velocity V_{mean} , is presented. 407 The stall-onset angle, α_{os} is included for the positive angles of attack (upstream zone of the rotor) 408 and the negative angles of attack (downstream zone). In addition, the non-dimensional pitch rate (q)409 and the instantaneous velocity (V_{ins}) when the angle of attack approaches 13° are included for all the 410 cases investigated in the upstream and downstream zones. 411

Table 3: Main characteristics of the stall onset for the two cases studied and evaluated upstream (up) and downstream (dw) of the rotor.

	Case (i) $(\lambda=2)$		Case (<i>ii</i>) (λ =3)	
Parameter	$V_{rel}(t)$	V _{mean}	$V_{rel}(t)$	V_{mean}
α_{os} (°) [upstream]	18.37	18.32	16.31	16.56
q [upstream]	0.013	0.0189	0.01	0.012
$V_{ins}(m/s)$ [upstream]	28.41	20.00	24.30	20.00
α_{os} (°) [downstream]	23.97	21.80	18.14	17.63
q [downstream]	0.096	0.050	0.027	0.020
$V_{ins}(m/s)$ [downstream]	10.55	20	14.57	20

For the case (i) with $\lambda = 2$, the stall-onset angle predicted using a fluctuating wind velocity results in $\alpha_{os} = 18.37^{\circ}$ for the upstream zone of the rotor, and this is very similar to $\alpha_{os} = 18.32^{\circ}$ when using the average wind velocity, V_{mean} . For all the cases, the non-dimensional pitch rate (q) and Reynolds number are evaluated at the instant the angle of attack is $\alpha = 13^{\circ}$.¹.

 $[\]alpha_{ss}$ at Re=2 × 10⁵ is 13°, despite the Reynolds number fluctuation can change α_{ss} , this fluctuation is very small,

For the incoming flow using the V_{rel} equation, the wind velocity calculated at $\alpha = 13^{\circ}$ is $V_{inst} =$ 416 28.41 m/s and q = 0.013; on the other hand, for the constant incoming wind velocity of 20 m/s case, 417 the non-dimensional pitch rate is q = 0.018. Since q is larger for the constant wind velocity case, then 418 it is expected to have a larger α_{os} , as explained in the previous section and illustrated in Fig. 10(a), 419 but this is not observed because of the change in the Reynolds number. The Reynolds number has 420 resulted in $Re = 2.8 \times 10^5$ for the incoming flow with the V_{rel} equation, and in contrast to the effect 421 on q, the incoming flow with the constant wind velocity produces a $Re = 2 \times 10^5$ that is lower than 422 the fluctuating velocity case. 423

For the case (ii) with $\lambda = 3$, similar results were obtained. The stall-onset angle α_{os} produced by 424 both incoming flow conditions were very close in value; the calculated α_{os} with the fluctuating wind 425 velocity was 16.31° and using a constant wind velocity, $\alpha_{os} = 16.56^{\circ}$. The relative velocity again 426 increases the actual wind velocity during the upstroke motion of the aerofoil, being $V_{ins} = 24.30$ m/s 427 and q reduces its value to 0.01. Then, the increase in the Reynolds number, $Re = 2.4 \times 10^5$ increases 428 α_{os} , see Table 3. On the other hand, the constant wind velocity produces q = 0.012 that is larger 429 than in the V_{rel} of the incoming flow, but the Reynolds number is 2×10^5 , slightly lower than the 430 V_{rel} case; thus, both incoming flow conditions, the constant-average and the time-varying velocities 431 predict similar stall-onset angles. 432

Present results suggest that for the upstream zone of the rotor, despite the fluctuations in both, the Reynolds number and the non-dimensional pitch rate (due to the relative velocity fluctuation), the use of average relative velocity, λV_{∞} gives a good approach to the stall-onset angle.

⁴³⁶ Moreover, for the negative angles of attack (downstream zone of the VAWT rotor), and at a tip ⁴³⁷ speed ratio of $\lambda = 2$, it is observed in Fig. 12 that the stall-onset angle, α_{os} , increases to 23.97° when ⁴³⁸ using the V_{rel} as the incoming flow. This increase is due to the large increase in non-dimensional ⁴³⁹ pitch rate, q, as a result of the very low wind speed V_{ins} of 10.55 m/s, see Table 3. Using the average ⁴⁴⁰ relative velocity V_{mean} , the stall-onset angle was 21.80° and q = 0.50, and this non-dimensional pitch ⁴⁴¹ rate has half the value compared to that of the non-dimensional pitch rate when using V_{rel} .

This difference on the non-dimensional pitch rate and in the Reynolds number between the use of the V_{rel} incoming flow and the average value $V_{\infty}\lambda$ in the downstream region of the rotor is larger than

and the variation in q is negligible. See the influence of β on q in Section 4.2



Figure 12: Chordwise force coefficient for $\lambda = 2$ using an incoming flow with: a constant velocity and with time-varying velocity given by the relative velocity Eq. (4).

in the upstream region of the rotor. Therefore, these findings suggest the use of an average relative
velocity downstream is less convenient when evaluating the stall-onset angle in VAWTs.

Additionally, the computed chordwise force coefficients for the negative angles of attack, in Fig. 12, do not show a secondary peak after the stall-onset angle when compared with the constant velocity case of 20 m/s. The absence of a secondary C_C peak suggests that the dynamic stall phenomenon is less severe downstream than upstream due the higher values of the non-dimensional pitch rate q = 0.093. Thus, this explained why the vortex shedding in the experimental tests (in previous investigations) has been observed to be more frequent upstream of the VAWT rotor (positive angles of attack) than in the downstream of the rotor.

453 5. Discussion

The analysis of the operating parameters that affect the stall-onset angle in VAWTs carried out in the present investigation has revealed important findings for the applications in VAWTs and for the applications in dynamic stall algorithms.

The increase in the reduced frequency, κ , increases the stall-onset angle and delay the separation of the boundary layer to larger angles of attack. This delay in the separation of the boundary layer is in agreement with previous investigations on the reduced frequency that have used the ramp-up and sine-pitching motion and have focused mainly on the lift stall (L) rather than the stall-onset angle ⁴⁶¹ [29, 39, 40]). The present findings explain why other authors that have studied the full rotor have ⁴⁶² found that an increment in the average reduced frequency (c/2R) may reduce the deep dynamic stall ⁴⁶³ conditions to light stall or even non-stall at the same tip speed ratio [9].

The tip speed ratio and the pitch angle influence the magnitude of stall-onset angle. Nevertheless, 464 their main role consists of defining the maximum angle of attack. When the maximum angle of 465 attack is further increased to be larger than the stall-onset angle, deeper stall conditions are likely to 466 occur. Hence, this means the several vortices formed upstream of the VAWT rotor can be released 467 downstream and hence, reduce the power contribution of the VAWT in this latter zone. Thus, using 468 the pitch angle as a strategy to control the maximum angle of attack can reduce the stalling degree 469 conditions upstream of the rotor. Nevertheless, the tip speed ratio needs to be considered in order to 470 select the most appropriate pitch angle, since both of them influence the maximum angle of attack 471 and the stall-onset angle. 472

The pitch angle (β) evaluated here can be seen as being equivalent to the mean angle of oscillation 473 from the sine-pitching motion. In previous investigations using the sine-pitching motions, instead of 474 the VAWT angle of attack given by Eq. (1), a parameter called the equivalent reduced pitch rate has 475 been proposed to evaluate the stall-onset angle [30, 47]. Nevertheless, in those studies an independence 476 of the mean angle of oscillation with the stall-onset angle was suggested while in this paper, the pitch 477 angle influences the stall-onset angle. Thus, the changes in the stall-onset with different β values 478 explains why changing the pitch angle in the VAWTs blades changes the azimuthal angle where stall 479 occurs and affects the severity of the stalling conditions [61]. 480

The most interesting finding of this work is the influence of the typical parameters of VAWTs, namely, the tip speed ratio (λ), reduced frequency (κ) and pitch angle (β) on the investigated nondimensional pitch rate (q) when the angle of attack approaches the static stall value. The larger is the non-dimensional pitch rate, then the larger is the stall-onset angle.

The positive effect of the non-dimensional pitch rate to delay the stall and calculated here using the VAWTs equations agrees with the effect of the non-dimensional pitch rate calculated with the ramp-up motion in some previous investigations. For example, using a ramp-up motion, the increase in the constant non-dimensional pitch rate produces an increase in the stall point (stall-onset or lift stall) [38, 39, 40, 44]. In addition, the non-dimensional pitch rate, as calculated for the sine-pitching motion in [31], has been shown to have a positive effect, namely increasing the stall-onset angle. The confirmation of the equivalence among the non-dimensional pitch rates corresponding to the angle of attack of VAWTs, the sine-pitching and ramp-up motions are very important investigations that require much more exploration.

The increase in the stall-onset angle due to the increase in the Reynolds number observed in this paper using the VAWT angle of attack agrees with the results of the ramp-up tests performed by Choudhry et al. [39] where the lift-stall angle (L) as a function of the non-dimensional pitch rate was investigated at three Reynolds numbers.

The stall-onset angle as a function of the non-dimensional pitch rate, q, has not been well investigated at low Reynolds numbers, such as the requirement of VAWTs to operate at low wind speeds. Therefore, the obtained results for the stall-onset angle calculated in this paper, as a function of the non-dimensional pitch-rate at different Reynolds number, results in an essential tool in predicting the stall-onset angle for VAWTs. Also, this is very useful data that should be incorporated into the semi-empirical dynamic stall methods [35, 32, 30].

Semi-empirical dynamic stall methods use a time-delay constant that defines the linear relation of the stall-onset as a function of the non-dimensional pitch rate. This time delay constant depends on the Reynolds number and has been evaluated before mostly for Reynolds number as large as 1 million [62, 50, 63]. Therefore, the present results can be integrated into some of the dynamic stall models, such as the Leishman-Beddoes, to predict the unsteady loads in applications with a range of operation of the Reynolds number $0.8 - 3.3 \times 10^5$.

Overall, the present analysis has revealed that the combined effect of the tip speed ratio, reduced frequency and pitch angle on the non-dimensional pitch rate is an essential factor that dictates the level of delay in the stall conditions. Thus, this effect explain why it has been not possible in the previous studies to define a range of tip speed ratios where the dynamic stall occurs in VAWTs: the resulting non-dimensional pitch rate can increase or decrease according to the combined effect of the tip speed ratio, reduced frequency, pitch angle and relative velocity.

In VAWT analyses, it is very common to use the average of the fluctuating relative velocity to investigate its aerodynamics instead of using the actual fluctuating relative velocity. The findings of this paper have shown that in the upstream region of the rotor, the stall-onset angle is not significantly affected when an average the relative velocity, rather than the actual relative velocity is employed. In contrast, in the downstream region of the rotor, where the low magnitudes of the relative velocity ⁵²¹ produce high values of the non-dimensional pitch rate and low Reynolds numbers, the prediction of ⁵²² the stall-onset angle using an average of the relative velocity instead of the actual relative velocity ⁵²³ may have a significant impact.

In this paper, a single blade using the angle of attack and relative velocity equations of a VAWT has been used to investigate the stall-onset angle. Although, these equations can be modified, by using the full rotor due to the number of blades or the curvature effects, the effect of the non-dimensional pitch rate and Reynolds number on the stall-onset angle are likely to still valid.

528 6. Conclusion

The investigations performed in this paper have revealed that the stall-onset angle in VAWTs is 529 dominated by the combined effect of the tip speed ratio, reduced frequency, pitch angle and relative 530 velocity on the two primordial parameters, the non-dimensional pitch rate (q) and the Reynolds num-531 ber (Re), at the moment the angle of attack approaches the static-stall angle. The stall-onset angle 532 increases with the increase in the non-dimensional pitch rate and with the increase in the Reynolds 533 number. Therefore, techniques that can improve the non-dimensional pitch rate and Reynolds num-534 ber can lead to a minimization of the dynamic stall effect on VAWTs. Moreover, the dynamic stall in 535 VAWTs can take place at different azimuthal locations if the non-dimensional pitch rate and Reynolds 536 number are affected by the changes in the tip speed ratio, pitch angle, reduced frequency and relative 537 velocity during the VAWT operation. 538

The reduced frequency has been shown to have the most substantial influence in delaying the stallonset to a larger angle of attack; this is followed by the tip speed ratio and then by the pitch angle. The last two parameters, i.e. the tip speed ratio and the pitch angle, are crucial in defining the maximum angle of oscillation and thus are the key to reducing the severity in the stalling conditions. Deep stall conditions and secondary vortices formation may be reduced if the difference in the maximum angle of attack and the stall-onset angle decreases.

The influence of the relative velocity on the stall-onset angle is attributed to its impact on the non-dimensional pitch rate and the Reynolds number. However, overall it produces similar stall-onset values in the upstream zone of the rotor than those values found using a constant average relative velocity. The relative velocities in the downstream zone of the rotor have lower magnitudes than in the upstream zone and, substantially higher values of the non-dimensional pitch rate than when using a constant-average relative velocity. Thus, the stall occurs at a larger angle of attack, and therefore the vortex shedding is less pronounced than in the upstream zone of the rotor.

It is important to note that although these results are based on one single aerofoil, the impact of the non-dimensional pitch rate and Reynolds number on the stall-onset angle in a full rotor is likely to be still valid since those are non-dimensional parameters and take into account any angle of attack and relative velocity history.

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