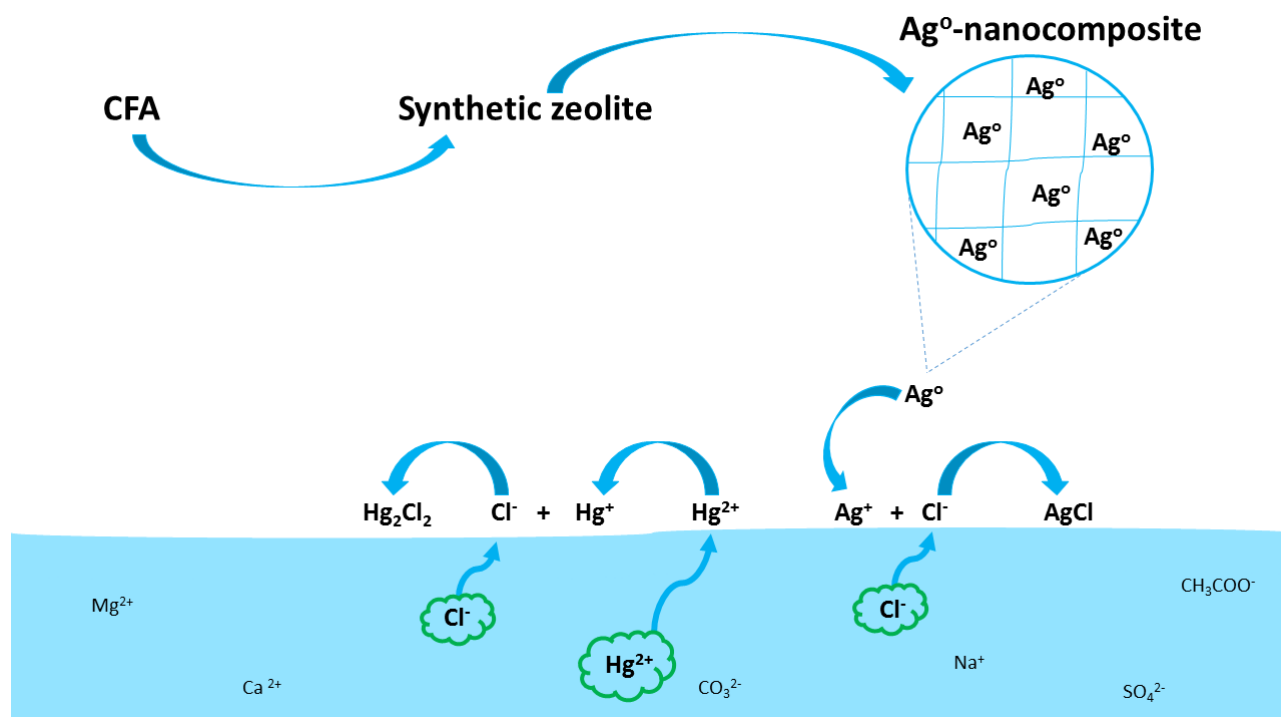


1 Graphical abstract



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6 Highlights:

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- Synthesis of coal fly ash derived silver-doped zeolitic nanocomposites

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- The adsorption capacity of the zeolite increased by 5 times after the impregnation of Ag

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- Adsorption isotherms of novel silver-doped zeolitic nanocomposites

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- Surface redox reaction between Ag⁰ and Hg²⁺ and subsequent formation of calomel

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14 **Mercury reduction and chemisorption on the surface of synthetic zeolite silver**
15 **nanocomposites: Equilibrium studies and mechanisms**

16
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23
24 **Abstract**

25 This work presents the utilization of a coal power plants waste, namely coal fly ash for the
26 synthesis of synthetic zeolites and silver nanocomposites for the removal of Hg²⁺ from water.
27 Equilibrium data are derived for all materials for mercury concentration range of 10-500 mg/L and
28 models are applied. The removal mechanisms are discussed in detail and complemented by XRD,
29 XRF, SEM-EDS, and TEM characterizations and water phase mercury speciation modeling.
30 According to findings, the adsorption capacity of zeolites is about 4 mg/g, increased by almost 5
31 times after the modification with silver nanoparticles to 20.5-22.3 mg/g. Langmuir equilibrium
32 model fits well the experimental data for the nanocomposites indicating monolayer adsorption
33 process. The mechanism complex, involving Hg²⁺ reduction to Hg⁺ and possibly Hg⁰ followed by
34 formation of calomel and amalgams on the surface of the nanocomposites. The mercury reduction
35 is accompanied by Ag⁰ oxidation to Ag⁺ and subsequent formation of silver chloride.

36
37 **Keywords:** Zeolites; nanocomposites; silver; mercury removal; adsorption isotherms.

38

39 **1. Introduction**

40 Mercury is one of the most toxic and hazardous heavy metals found in nature. It is commonly used
41 in many industries, such as electronics, paper, and pulp manufacturing, metallurgy, polymers
42 production, pharmaceutical, oil refinery and others [1,2]. The worst scenario of the waste mercury
43 generation is that after being used it is usually discharged to water resources. Mercury could exist
44 in three oxidation states, +1 as in HgCl , +2 as in HgCl_2 and +4 as in HgF_4 , the latter state is
45 identified in exceptional conditions [3]. The widely spread compound form of this metal is mercury
46 (II) chloride that is typically used in polyvinyl chloride production and exists as Hg^{2+} form in the
47 aqueous environment. Mercury might also bind with organic compounds, as in highly toxic
48 methylmercury (CH_3Hg). One of the unique and unfortunately negative sites of Hg is the capability
49 of volatilization, persistence, and bioaccumulation in food products, animals and human body.

50 According to literature, more than 100 000 kg of Hg was produced due to human activities and
51 discharge from various industries, annually [3]. The power stations that mostly use different types
52 of coal has hugely contributed to the current total Hg emissions [3]. Both gaseous and aqueous
53 phase Hg have mainly produced from these coal-fired power plants [4]. The recent studies on Hg
54 contamination report that all forms of Hg, including the metallic mercury (Hg^0), the ionic form of
55 mercury (Hg^{2+}) and organic mercury (CH_3Hg), have made their way to the environment and human
56 health [5]. Currently, the pollution with Hg and its species is widely spread and could be detected
57 in water resources, rocks, soil and even in air [6,7]. In 2013, the Minamata convention was signed
58 to preserve the human health and environment from anthropogenic release and lifecycle of
59 mercury in atmosphere, water and soil [8,9]. Therefore, researchers from all over the world are
60 trying to resolve this issue and find the solution of efficient remediation of Hg from water and flue

61 gas. There are several existing purification approaches that are typically applied for removal of
62 Hg^{2+} from aqueous media, particularly removal via physical and chemical adsorption.

63 One of the efficient ways of Hg removal is by applying adsorption methods due to its convenience
64 and practicality amongst current separation technologies and there are several materials that have
65 been used for the removal of mercury from water [10]. Coal fly ash (CFA) is a waste produced in
66 large amounts in power plants and there is a lot of interest in its utilization, one the most
67 promising being the synthesis of zeolites [11,12]. However, there are limited studies on the
68 removal of mercury from water by use of CFA-derived zeolites, as for instance this of Attari *et al.*
69 [13] and only few on their silver forms, these of Czarna *et al.* [14] who used ion exchanged Ag-
70 zeolites and Tauanov *et al.* [15,16] who used Ag^0 -zeolites. In the work of Czarna *et al.* no reduction
71 was done and although the XRD shows Ag^0 peaks most probably the majority of silver was in ion
72 form as the results showed that the modification had no effect on the Hg removal. On the other
73 hand, Tauanov *et al.* did reduction and the silver is metallic and the modified forms had a
74 considerable effect on Hg removal. However, these were kinetics and not equilibrium studies and
75 is well known that in order to better understand the behavior of the adsorbent the study of the
76 equilibrium is necessary.

77 Based on the above and to the best of our knowledge there is no equilibrium study on Hg
78 adsorption by Ag^0 -CFA nanocomposites. Furthermore, there is a lack of comprehensive studies on
79 the mechanisms of Hg-Ag interaction on solid surfaces. In the present study we extend the
80 research on the removal of Hg by Ag^0 -CFA nanocomposites by presenting equilibrium isotherms
81 and discussing in detail the Hg-Ag interaction and removal mechanisms.

82

83

84 **2. Materials and methods**

85 *2.1. Materials*

86 The coal fly ash samples (Karazhyra and Maikuben CFAs) employed in the research were collected
87 from electrostatic precipitators of Oskemen city power plant (East Kazakhstan, 252 MW). Sodium
88 hydroxide pearls (NaOH, 98%, Sigma-Aldrich, UK) were used for a hydrothermal alkaline treatment
89 of coal fly ash into synthetic zeolites. Silver nitrate powders (AgNO₃, 99%, Sigma-Aldrich, UK) were
90 used for silver ion exchange and subsequent reduction to nanoparticles. Sodium borohydride
91 (NaBH₄, 98%, Sigma-Aldrich, UK) was used for the reduction of silver ions into silver nanoparticles
92 on the surface of nanocomposites. The concentrated solution of nitric acid (HNO₃, Sigma-Aldrich,
93 UK) was used to adjust the pH of the solutions. The chemical reagents used in the synthesis of
94 nanocomposites were of analytical grade and used prior to experiments.

95

96 *2.2. Synthesis of zeolite*

97 Coal fly ash derived synthetic zeolites were synthesized via hydrothermal alkaline treatment. First,
98 carefully weighed 50 g of CFA samples were placed into 1-liter heavy-walled reactor. Then the
99 freshly prepared 3M aqueous solution of NaOH was poured into the reactor that was used as an
100 activation agent. The reactor was connected to cooling system and a laboratory thermometer was
101 installed to control the reaction temperature during the synthesis. The mixture of CFA and NaOH
102 was vigorously stirred under constant rate of 125 rpm with an incubation reaction time of 48
103 hours. After the hydrothermal alkaline treatment the crude products were filtered using
104 laboratory filter papers and thoroughly purified using excess amount of deionized water. The
105 qualitative monitoring of any remaining NaOH was performed using indicator papers and continued
106 until it reached the pH of 6.5-7.0. The final products were fully dried in a laboratory oven under
107 70°C over 12 hours and the synthetic zeolites (ZFAs) were stored in a tightly closed container.

108

109 *2.3. Synthesis of nanocomposite*

110 The freshly produced ZFAs were impregnated with silver nanoparticles (Ag NPs) via ion-exchange
111 and reduction reactions in order to use these novel nanocomposites for mercury remediation
112 from water. In the beginning, ZFA samples were fully dried at 300°C for 3 hours to remove any
113 remaining moisture within the structure of materials. Then, a conventional ion-exchange reaction
114 was conducted by adding 10 mL of 10 mM aqueous solution of AgNO₃ (Sigma-Aldrich) per 1 g of
115 zeolite and left to cure for 12 hours. The reaction container was covered with aluminium foil and
116 stored in dark place to prevent oxidation of silver ions. Finally, the ion-exchanged ZFAs slurry were
117 dried at 130°C for 3 hours. The same soaking procedure was repeated twice to produce silver ion-
118 exchanged zeolites (Ag⁺-ZFA) with approximately 2wt.% Ag NPs. The obtained Ag⁺-ZFA was then
119 annealed for 3 hours at 500°C, followed by 4 hours of silver ions reduction using NaBH₄ (Fischer-
120 Scientific) as the reducing agent, thus producing nanocomposites with various Ag NPs loadings
121 (Ag-ZFA). The freshly produced nanocomposites were labeled as Ag-K-ZFA (Karazhyra) and Ag-M-
122 ZFA (Maikuben), which corresponds to the raw CFA used for synthesis. The detailed experimental
123 procedure of zeolite and nanocomposite synthesis can be found elsewhere [15,17–19].

124

125 *2.4. Characterization of materials*

126 Chemical analysis of Ag-ZFAs were conducted using standardless X-Ray fluorescence (XRF,
127 PANalytical) spectrometer under helium atmosphere in a powder sample mode. The mineralogical
128 composition was identified on X-Ray diffraction (XRD, Rigaku) using Rigaku SmartLab diffraction
129 system with CuK β radiation at 40 kV and 30 mA. The morphological characteristics of zeolites were
130 studied by Scanning Electron Microscopy (SEM) using a JEOL 6380LV Scanning Electron
131 Microscope, operating in LV mode, at 20KV, equipped with a backscattered electron detector.
132 Spot and area analyses were carried out using a Si(Li) Energy-Dispersive X-ray spectrometer (INCA
133 X-sight, Oxford Instruments), connected to SEM. The nanoscale investigation was performed with

134 a high resolution JEOL JEM-2100 LaB₆ transmission electron microscope (HR-TEM), operating at
135 200 kV. The elemental analysis was carried out using an Oxford X-Max 100 Silicon Drift Energy
136 Dispersive X-ray spectrometer connected to TEM, with a probe size ranging from 2 to 5 nm.

137

138 2.5. Batch adsorption equilibrium

139 Adsorption equilibrium isotherms were performed in 40 mL solution of HgCl₂ with starting
140 concentrations of 10-550 mg/L and dosage of 0.2 g adsorbent. The initial pH of solutions were
141 adjusted to 2 using concentrated nitric acid, whereas the final pH of solutions was around 6.25.
142 The experiments were carried out at room temperature and static conditions. The aliquots volume
143 of 50-100 μL were taken from adsorption containers to measure the residual concentrations on
144 MA until equilibrium attained. The amount of mercury removed was calculated from the
145 difference between the initial and residual concentrations:

$$146 \quad q_{eq} = \frac{C_o - C_f}{m} \times V \quad (1)$$

147 where, q_{eq} is the Hg loading on the material (mg/g), C_o and C_f are Hg concentrations (mg/L) in the
148 initial and final solutions, respectively, V the volume of solution (L), and m is the initial weight of
149 the zeolite (g). To avoid confusion, throughout the paper the term “loading” and symbol q (mg/g)
150 is used for the amount of species adsorbed per initial weight of the solid phase (before adsorption)
151 and the term “content” and symbol ct (mg/g) for the amount of species adsorbed per total weight
152 of the solid phase (initial weight plus the weight of the adsorbed species). The former is typically
153 used for kinetics and equilibrium studies while the later for XRF, EDS and other compositional
154 analyses and they are related as follows:

$$155 \quad ct = \frac{q}{1 + \left(\frac{q}{1000}\right)} \quad (2)$$

156 The experiments were conducted in duplication and the average values are presented. Two blanks
157 were used; one with the same initial concentration of mercury and volume without solids and the
158 second with deionized water with solids. Blank experiments showed that the Hg losses due to
159 adsorption on container walls are limited to an average of 6.5%. All experiments were carried out
160 in duplicate and the average standard deviation was below 1.5%.

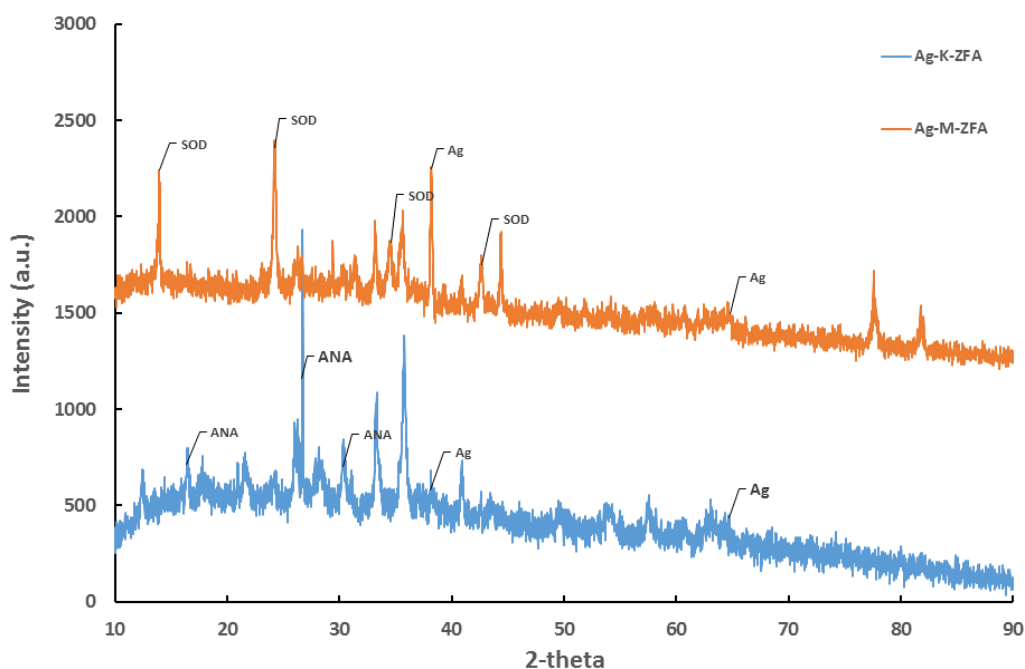
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162 3. Results and discussion

163 3.1. Characterization

164 The mineralogical composition of silver nanoparticles containing composites were thoroughly
165 analyzed on XRD. According to analysis, the two nanocomposites derived from corresponding CFA-
166 based synthetic zeolites contain sodalite (Ag-M-ZFA) and analcime (Ag-K-ZFA) as major phases,
167 which are produced due to alkaline hydrothermal treatment of parent CFAs.

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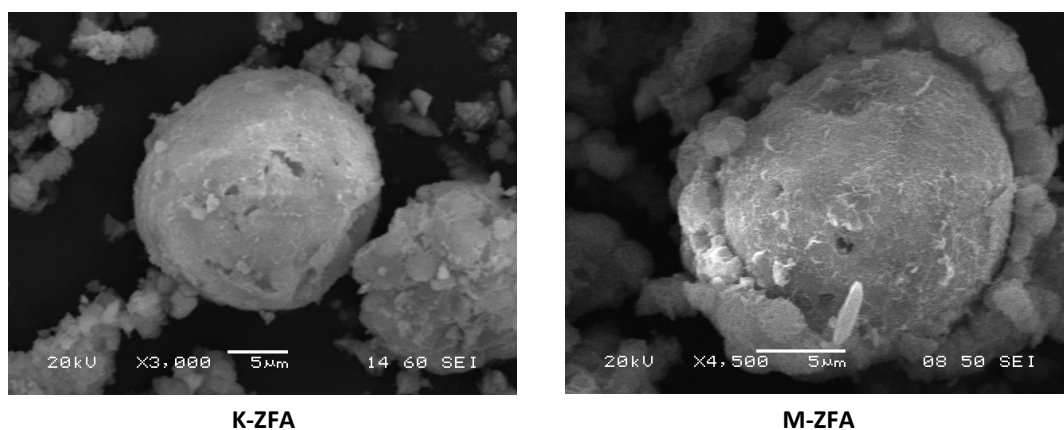


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170 **Fig. 1.** XRD spectra of pristine nanocomposites (SOD: Sodalite; ANA: Analcime; Ag: silver NPs)

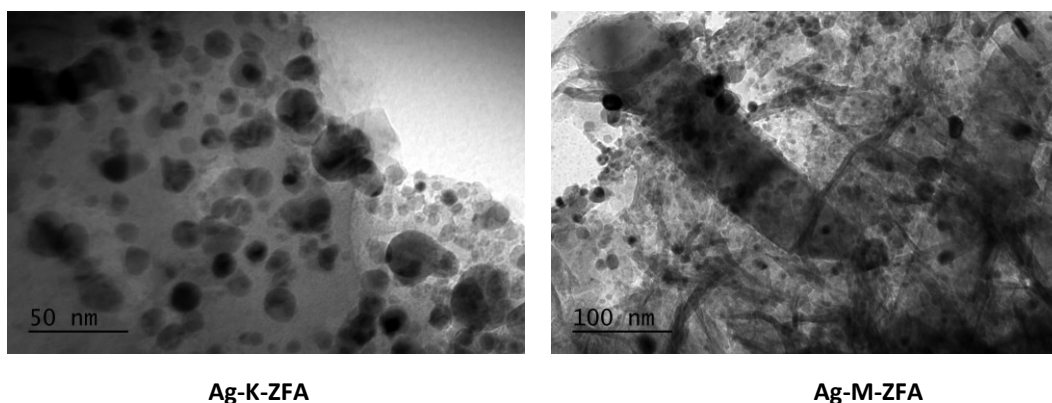
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172 The post-modification of both synthetic zeolites to produce Ag-ZFA nanocomposites have also
173 been confirmed by the distinctive peaks of Ag NPs phases at 38.18° and 64.52° in matrix as
174 depicted in Fig. 1. The morphology of zeolites, on the other hand, was studied on SEM as shown in
175 Fig. 2. The microstructural images demonstrate a growth of zeolitic phases in both adsorbents that
176 possess a crystalline structure. It should be noted that the raw CFAs contain phases that are non-
177 transformable (usually with undistinctive shape and size) into zeolitic phase, which in turn might
178 be seen on morphological analysis as side fractions. The chemical composition of Ag-ZFAs also
179 confirm the presence of major expected fractions as SiO₂ and Al₂O₃, which in total comprise
180 approximately 35wt.%. The formation of Ag NPs after impregnation via ion-exchange followed by
181 reduction reveals a close to theoretical amount (2.15wt.%) in both nanocomposites (2.25wt% and
182 2.33wt.% in Ag-M-ZFA and Ag-K-ZFA, respectively) that validates an efficient impregnation. Further
183 data on mineralogy, morphology and chemical composition of parent CFAs, synthesized zeolites
184 and nanocomposites can be found elsewhere [16,18,19].



185 **Fig. 2.** SEM images of the zeolite crystal growth on the CFA particles
186
187
188

189 The presence of Ag NPs and the particle distribution range has also been analyzed on TEM
190 micrographs (Fig. 3). The results reveal that the nanoparticles are relatively homogeneously
191 distributed within the matrix of zeolites with particle size ranging from 5-45 nm in both samples.



192 **Fig. 3.** TEM analysis of as produced nanocomposites

193

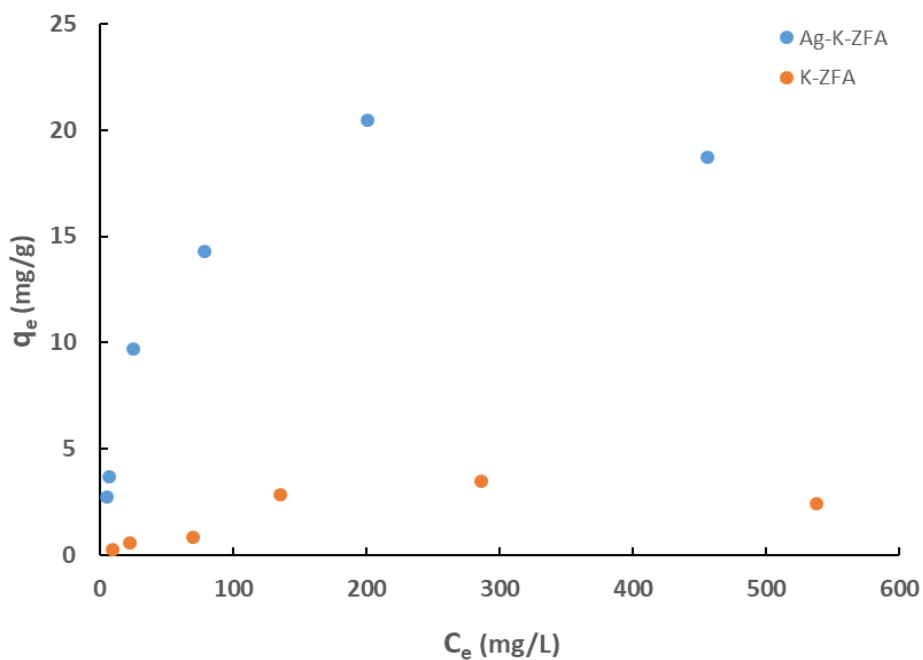
194 The BET surface areas of nanocomposites show a relatively similar values at 34 m²/g and 51 m²/g
 195 for Ag-K-ZFA and Ag-M-ZFA, respectively [15]. The average pore size, on the one hand, reveals to
 196 range between 10-15 nm for Ag-ZFAs with the pore volumes of 0.13-0.22 cm³/g. The particle size
 197 distribution analysis of both nanocomposites Ag-K-ZFA and Ag-M-ZFA were 9.53 ± 4.02 μm and
 198 20.43 ± 0.04 μm, respectively [15]. The pore size distribution of both Ag-ZFAs demonstrate a
 199 mesoporous structure with a comparable surface area. It should be emphasized that the radii size
 200 of ionic mercury with +2 charge is around 0.1 nm, which is suitable to be entrapped within the
 201 microstructure of nanocomposites.

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203 3.2. Adsorption equilibrium isotherms

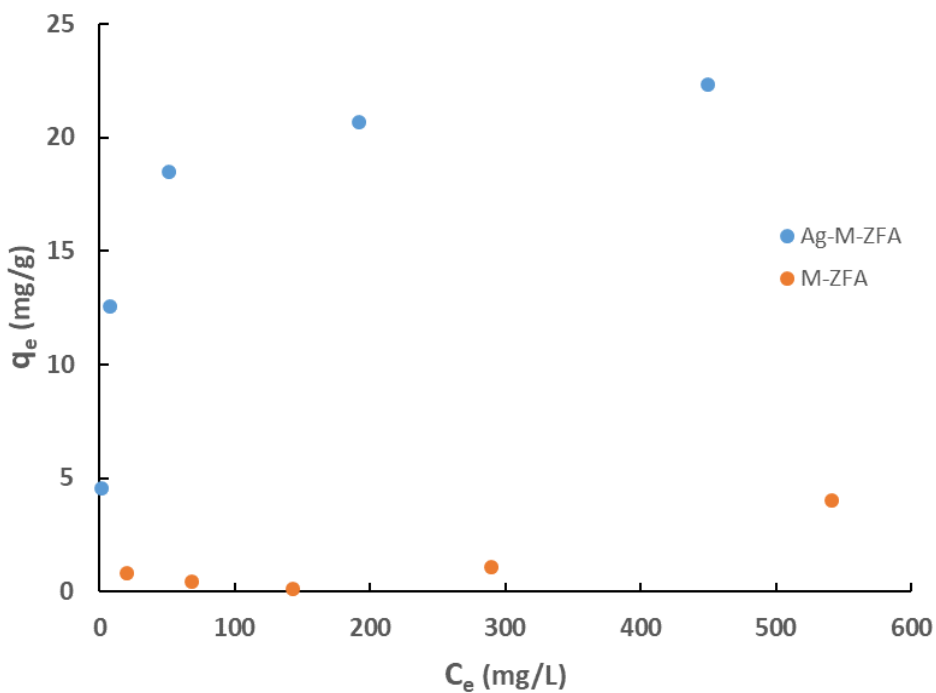
204 The adsorption equilibrium of zeolites and nanocomposites are shown in Fig. 4 and 5. The shape of
 205 isotherms suggests a reversible phenomenon. According to results, the ZFAs (have the maximum
 206 adsorption capacity of about 4 mg/g, while the corresponding nanocomposites reveal much higher
 207 removal profiles at 20.5-22.3 mg/g (Ag-K-ZFA and Ag-M-ZFA). These entails that the adsorption
 208 behavior is inherently diverse than in parent zeolites as hypothesized. Also, the adsorption
 209 capacity values are higher than in CFA-zeolites used for mercury removal in literature [13], which

210 further confirms the enhancement of adsorption properties due to silver impregnation into zeolitic
211 matrix.



212
213

Fig. 4. The adsorption equilibrium isotherms of K-ZFA and Ag-K-ZFA



214
215

Fig. 5. The adsorption equilibrium isotherms of M-ZFA and Ag-M-ZFA

216 Czarna *et al.* measured a similar maximum capacity close to 5 mg/g for the CFA-zeolites but
217 observed no effect of the Ag impregnation. This is probably due to the fact that no reduction was
218

219 done and although the XRD shows Ag⁰ peaks most probably the majority of silver was in Ag⁺ form,
 220 which is inactive towards Hg²⁺. A comparative summary of adsorption equilibrium studies in
 221 literature with applied isotherm models is presented in Table 1.

222 **Table 1.** Equilibrium studies on Hg²⁺ removal from water

Adsorbent type	Adsorption capacity [mg/g]	pH range	Initial concentration [mg/L]	Isotherm models*	Ref.
CFA-derived Ag ⁰ -nanocomposite	20.5-22.3	2.0	10-550	L, F	This work
CFA- derived zeolite	0.3	2.5	10	L, F, T	[13]
CFA- derived zeolite	5.10	5-6	13.2-575	L, F, T	[14]
Ag-doped CFA- derived zeolite	5.04	5-6	13.2-575	L, F, T	[14]
Deep eutectic solvent functionalized carbon nanotubes	24	6.5	70	L, F	[20]
Ternary hydro-sulphonyl based deep eutectic solvent modified magnetic graphene oxide	215	3.0-10	60	L, F	[21]
Pistachio wood derived activated carbon	202	7.0	45	L, F, T, DR, RP, S, T	[22]
Fe ₂ O ₃ @SiO ₂ thin films	126	7.0	335.8	L, F, T, RP, BS	[23]
Bacillus thuringiensis MC28	74	2-8	100	L, F, T, DR, RP, S, TH	[24]
Sulfurized wood biochar	108	6.0	320	L, F	[25]
d-MoS ₂ nanosheets with Fe ₃ O ₄ nanoparticles	426	5.0	200	L, F	[26]
Alkynyl carbon materials	192	5.8	50	L, F	[27]
Polyaniline nanoparticles on the polyurethane foam	15	7.0	27.5	L, F, T, DR, RP, PR	[28]
Exhausted coffee waste	32	7.0	110	L, F, DR	[29]
Mercapto-modified bentonite	19	6.17	36.95	L, F, DR	[30]
Zinc oxide nanoparticles	714	5.5	600	L, F	[31]

223 * L: Langmuir; F: Freundlich; T: Temkin; DR: Dubinin-Radushkevich; RP: Redlich-Peterson; S: Slips; TH: Toth;
 224 PR: Radke-Prasnitz; BS: Brouers-Sotolongo

225 The Langmuir sorption isotherm assumes the monolayer adsorption of particles onto the
 226 homogeneous surfaces and could be presented as linear form of equation:

227
 228
$$\frac{C_e}{q_e} = \frac{1}{q_m K_L} + \frac{C_e}{q_m} \quad (3)$$

229 where C_e (mg/L) is the equilibrium concentration of Hg in solution, q_e and q_m are the equilibrium
 230 and maximum adsorption capacities in mg/g, whereas the Langmuir constant (L/mg) is K_L . The
 231 Freundlich sorption isotherm corresponds to multilayer adsorption on energetically
 232 heterogeneous surface and has linear form:
 233

234
 235
$$\log q_e = \log K_F + \frac{1}{n} \log C_e \quad (4)$$

236 where C_e (mg/L) and q_e (mg/g) is the concentration and adsorption capacity at the equilibrium, n
 237 and K_F are Freundlich constants.

239 The results of the model application are shown in Table 2. As is clear, Langmuir model provides
 240 excellent results for both Ag-modified CFAs, indicating a monolayer adsorption. Concerning parent
 241 zeolites, while K-ZFA gives acceptable results for Langmuir isotherm, M-ZFA data cannot fit to
 242 models but this is expected as the adsorption on this zeolite is negligible with the exception of one
 243 point at high liquid phase equilibrium concentration.

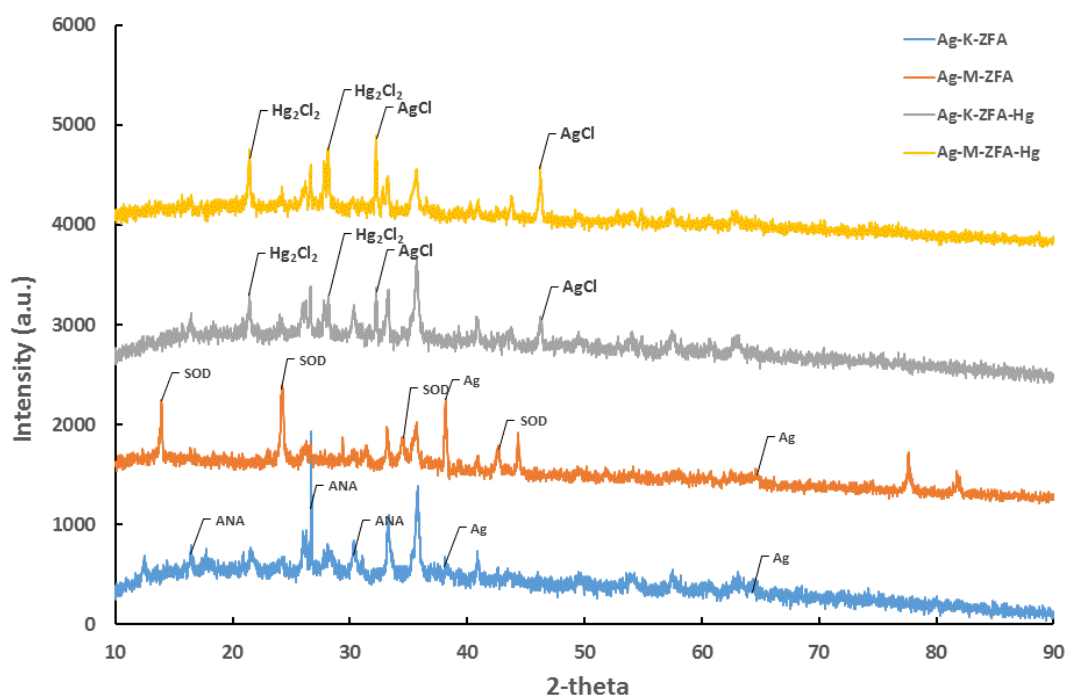
244
 245 **Table 2.** The parameters of isotherm models for Hg^{2+} adsorption

Sample name	q_{max}^{exp} (mg/g)	Langmuir model			Freundlich model		
		q_e (mg/g)	K_L (L/mg)	R^2	n	K_F	R^2
K-ZFA	3.47	3.14	0.011	0.861	1.58	13.48	0.828
M-ZFA	4.00	4.23	0.001	0.012	2.86	10.85	0.182
Ag-K-ZFA	20.45	20.28	0.037	0.993	2.23	1.66	0.908
Ag-M-ZFA	22.30	22.63	0.103	0.999	3.80	5.35	0.846

246

247 3.3. Mechanism studies

248 The nanocomposite samples were analyzed before and after the interaction with mercury in order
249 to detect the phases in a slow scanning mode and the results are shown in Fig. 6. It could be
250 observed that both post-adsorption samples of nanocomposites contain AgCl (chlorargyrite)
251 attributed to the peaks at 32.23° and 46.25° for K sample and 46.21° and 57.72° for M sample,
252 while the initial Ag NPs has been significantly reduced in amount or almost disappeared, which
253 entails the transformation Ag^0 to Ag^+ . As it was proposed in our previous studies on Hg removal
254 [15] the efficient removal might be due to the reduction-oxidation followed by amalgamation
255 reactions. Based on the observed peaks if amalgams are formed the most probable are the Ag_2Hg_3
256 which gives peaks at 21.77° and 46.16° and Ag_3Hg which gives a peak at 32.29°. However, based
257 on the peaks intensity and position suggests that Hg^{2+} is reduced to Hg^+ and subsequently reacts
258 with Cl^- to form calomel (Hg_2Cl_2). Indeed, relatively intense characteristic of calomel peaks were
259 observed at 21.44°, 28.17° and 43.86° (Ag-K-ZFA) and 21.39°, 28.11° and 43.79° (Ag-M-ZFA).



260

261

262

Fig. 6. XRD spectra of Ag-ZFA and Ag-ZFA after interaction with 500ppm Hg^{2+}
(SOD: sodalite; ANA; analcime; Ag: silver; AgCl: chlorargyrite; Hg_2Cl_2 : calomel)

263 Taking into account the highest Hg loading values on the Ag samples and subtracting the
 264 corresponding Hg adsorbed on parent zeolites the maximum values of the Hg loading attributed to
 265 Ag-Hg interaction and molar Hg:Ag ratios are calculated (Table 3).

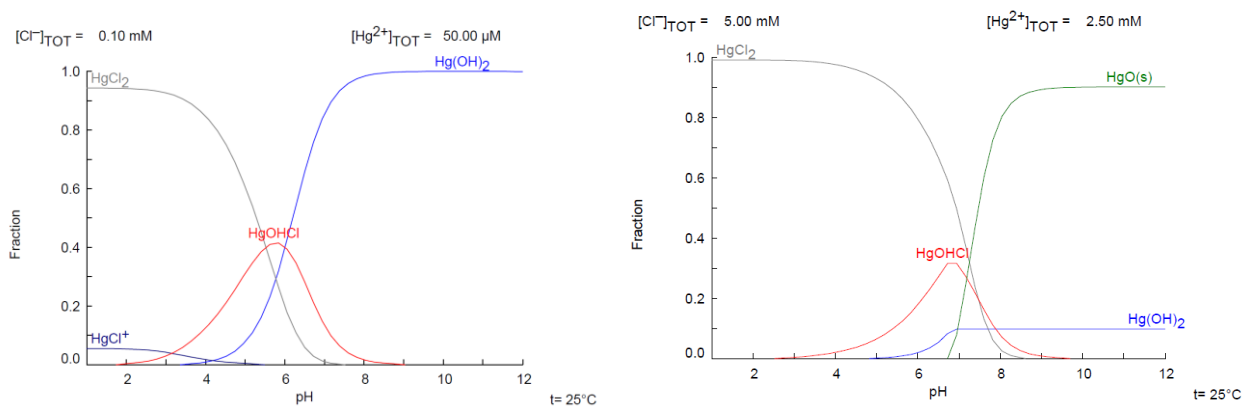
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Table 3. Analysis of equilibrium data.

Sample name	Content (mg/g)		Hg:Ag
	Ag	Hg	
Ag-K-ZFA	22.9	16.7	0.38
Ag-M-ZFA	22.1	19.2	0.45

268

269 The Hg:Ag ratio for the formation of calomel is 1:1 however the maximum ratio is 0.38-0.45 and
 270 obviously for the rest of isotherm points this value is lower. This shows that although the Hg
 271 reduction takes place the major part of Ag is oxidized by the dissolved oxygen in the solution and
 272 then reacts with chloride to form AgCl. Another possibility is the formation of amalgams which
 273 correspond to Hg:Ag ratio lower than 0.5 [32].



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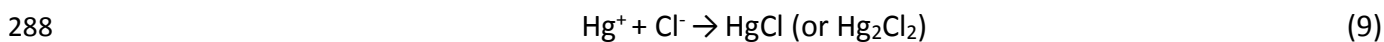
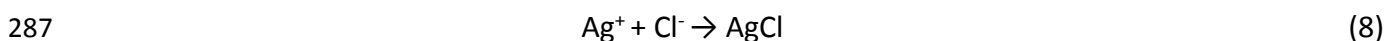
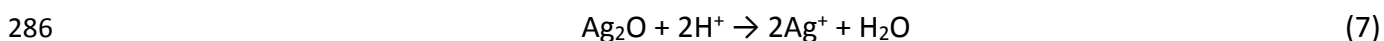
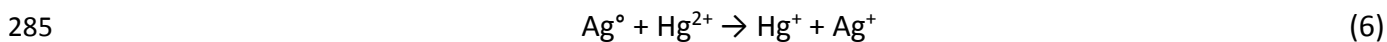
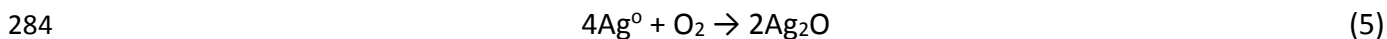
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Fig. 7. Speciation of mercury in water with different concentrations.

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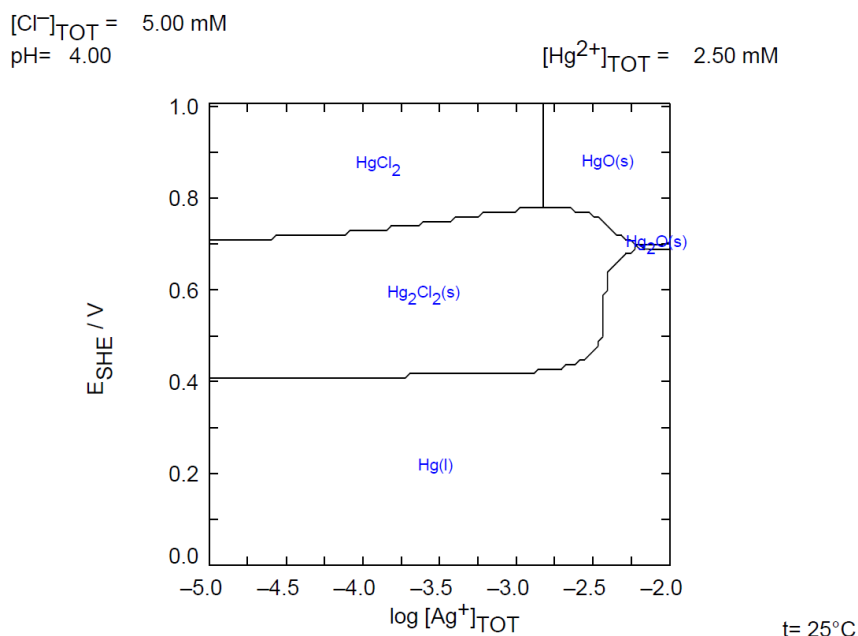
277 Any study on the adsorption from water phase should be supported by basic speciation analysis. In
 278 Fig. 7 and 8 the mercury speciation in low (10 ppm) and high concentrations (500 ppm). All
 279 diagrams were created by using Medusa software. As is clear, mercury exists in the form of neutral

280 complexes with chloride and thus possible ion exchange with sodium or other cations from the
 281 solution is excluded. These complexes should be weak enough for the chloride to be rejected upon
 282 the interaction with Ag^0 and the reduction of Hg^{2+} to happen. The most probable reactions taking
 283 place are as follows:



289 The formation of Ag^+ due to interaction with H^+ contributes to the increase of pH of the solutions.
 290 To better understand the Hg-Ag interaction mechanism in Fig. 8 the speciation of Hg in the
 291 presence of chloride and silver is presented. The proposed mechanism postulates that Ag^0 creates
 292 reducing conditions locally on the surface so that the Hg^{2+} - Ag^0 interaction to take place and Hg^+ to
 293 be produced but the reduction to Hg^0 is hindered by the presence of Cl^- .

294



295

296

Fig. 8. Speciation of mercury in the presence of chloride and silver.

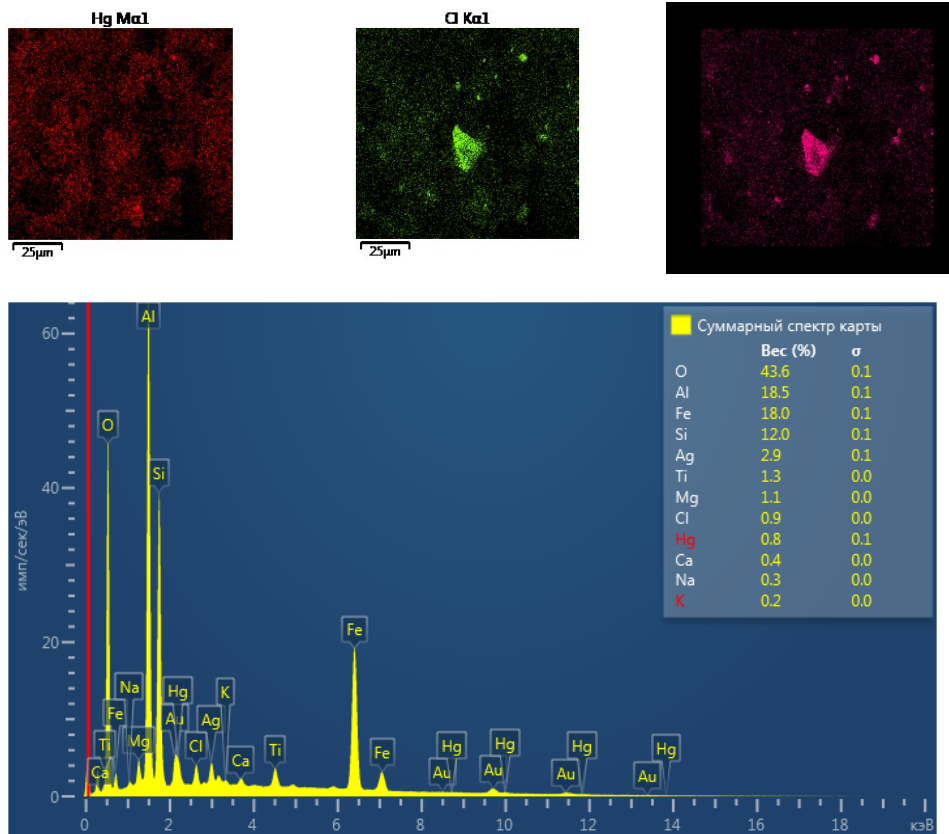
297 It should be emphasized that AgCl, Hg₂Cl₂ and the potential amalgams are chemically stable,
 298 insoluble in water and precipitated on the surface of nanocomposites as all characterizations
 299 show. Indeed, the chemical composition by XRF confirms the stability of Ag on the surface after
 300 the reaction and the existence of Hg on the surface of the zeolites. The XRF analysis shows Hg
 301 content of 28.2 mg/g for Ag-K-ZFA and 40.7 mg/g for Ag-M-ZFA, higher than those calculated from
 302 the equilibrium experiments, 20.1 mg/g and 21.9 mg/g, respectively (Table 4). However, it should
 303 be noted that the values obtained from XRF are approximate as is a semi-quantitative method.

304
 305 **Table 4.** Chemical composition Ag-ZFAs after Hg²⁺ removal, wt.%

Compound	Na ₂ O	MgO	P ₂ O ₅	K ₂ O	Al ₂ O ₃	SiO ₂	CaO	Fe ₂ O ₃	Ag ₂ O	HgO
Ag-K-ZFA-Hg	-	0.24	0.22	0.12	14.99	17.59	0.88	58.53	1.83	3.05
Ag-M-ZFA-Hg	-	0.35	4.25	0.17	13.70	21.86	1.84	47.83	1.82	4.40

306
 307 Furthermore, the post-adsorption samples of nanocomposites were analyzed on SEM with EDS
 308 analysis as shown in Fig. 9 and 10. In both samples EDS analysis shows Hg, Ag and Cl in
 309 concentrations around 0.8-1.2% w/w, 2-2.9% w/w and 0.8-0.9% w/w, respectively. The SEM-EDS
 310 mapping of Ag-K-ZFA shows Ag and Cl at the same spots of sample that confirms the formation of
 311 AgCl. The Hg coexists in several spots with Ag and Cl but due to adsorption is mostly homogeneous
 312 distributed on the surface of the zeolite. The SEM-EDS mapping of Ag-M-ZFA is less clear but the
 313 conclusions are the same.

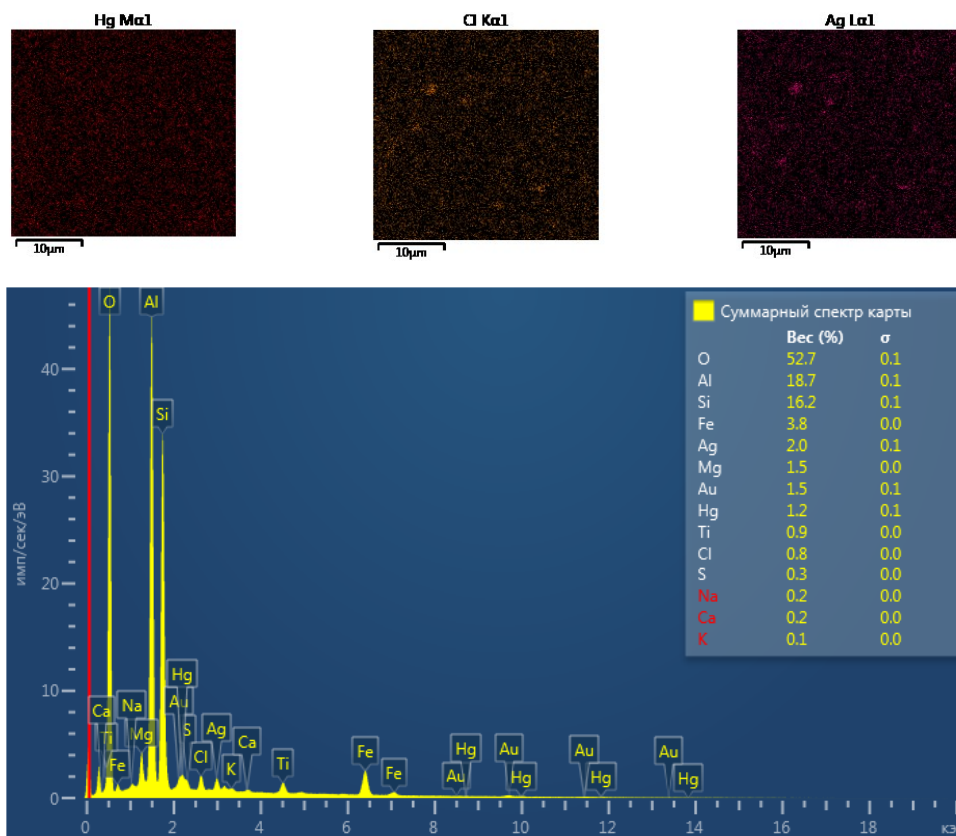
314



315

Fig. 9. SEM mapping of Ag-K-ZFA with Hg (II)

316



317

Fig. 10. SEM mapping of Ag-M-ZFA with Hg (II)

318 **4. Conclusions**

319 In this work, coal fly ash derived zeolites and silver nanocomposites are studied by employing
320 equilibrium and isotherm models. The maximum adsorption capacities of both synthetic zeolites
321 is about 4 mg/g increased by 5 times after the modification with silver nanoparticles to 20.5-22.3
322 mg/g. Langmuir model describes better than the Freundlich model the experimental data for
323 nanocomposites, however they both fail to represent the parent zeolite adsorption. The detailed
324 mechanism studies revealed that Hg^{2+} ions primarily removed by reduction to Hg^+ followed by
325 formation of calomel (Hg_2Cl_2). There are side reactions as the oxidation of portion of Ag NPs
326 followed by a surface precipitation into AgCl. In addition, there might be amalgam formation
327 reactions but the derived data are inconclusive. The nanocomposites firmly demonstrate the
328 superiority over parent synthetic zeolites and confirm the advantage of Ag NPs impregnation.

329

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339

340 **Conflicts of interest**

341 There are no conflicts to declare.

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