Electrocatalytic reduction of CO₂ to ethylene and ethanol through hydrogenassisted C–C coupling over fluorine-modified copper

Wenchao Ma^{1,3}, Shunji Xie^{1,3}, Tongtong Liu^{1,3}, Qiyuan Fan¹, Jinyu Ye¹, Fanfei Sun², Zheng Jiang², Qinghong Zhang^{1*}, Jun Cheng^{1*} and Ye Wang^{1*}

¹State Key Laboratory of Physical Chemistry of Solid Surfaces, Collaborative Innovation Center of Chemistry for Energy Materials, National Engineering Laboratory for Green Chemical Productions of Alcohols, Ethers and Esters, College of Chemistry and Chemical Engineering, Xiamen University, Xiamen 361005, China.

²Shanghai Synchrotron Radiation Facility, Shanghai Institute of Applied Physics, Chinese Academy of Sciences, Shanghai 201204, China.

³These authors contributed equally: Wenchao Ma, Shunji Xie, Tongtong Liu.

*e-mail: <u>zhangqh@xmu.edu.cn; chengjun@xmu.edu.cn; wangye@xmu.edu.cn</u>

Electrocatalytic reduction of CO₂ into multi-carbon (C₂₊) products is a highly attractive route for CO₂ utilization. However, the yield of C₂₊ products remains low because of the limited C₂₊ selectivity at high CO₂ conversion rate. Here, we report a fluorine-modified copper catalyst that exhibits an ultrahigh current density of 1.6 A cm⁻² at C₂₊ (mainly ethylene and ethanol) Faradaic efficiency of 80% for electrocatalytic CO₂ reduction in a flow cell. The C₂₊ selectivity reaches 85.8% at a single-pass yield of 16.5%. We show a hydrogen-assisted C–C coupling mechanism between adsorbed formyl (CHO) intermediates for C₂₊ formation. Fluorine enhances water activation, CO adsorption and hydrogenation of adsorbed CO to CHO intermediate that can readily undergo coupling. Our findings offer an opportunity to design highly active and selective CO₂ electroreduction catalysts with potential for practical application.

The transformation of CO₂ into fuels and chemicals has great potential to mitigate the depletion of fossil resources and abate carbon emissions¹⁻³. The synthesis of multi-carbon (C_{2+}) products such as ethylene and ethanol from CO₂ is highly attractive because of the versatility of these products in the chemical and energy industries⁴⁻⁸. Catalytic hydrogenation of CO₂ with H₂ could produce C₂₊ products at high temperatures and pressures, but this thermocatalytic conversion of CO₂ suffers from wide distributions of C₂₊ products as well as the formation of CH₄ and CO⁵⁻⁹. The control of C-C coupling is a critical challenge in thermocatalytic hydrogenation of CO₂ due to the uncontrollable polymerization mechanism on heterogeneous catalysts⁵⁻⁸. Electrocatalytic CO₂ reduction reaction (CO₂RR) with water using renewable electricity offers a promising route for CO₂ utilization under ambient conditions¹⁰⁻¹². Better control of C₂₊ products via electrocatalytic CO₂RR may be possible because the C-C coupling on electrocatalysts proceeds via mechanism different from that in thermocatalytic reactions $^{13-15}$. Despite recent progress in electrocatalytic CO_2RR to C_{2+} products¹⁵⁻¹⁷, the reaction still suffers from limited C₂₊ selectivity at high activity. The C₂₊ yield by electrocatalytic CO₂RR is generally lower than those reported for thermocatalysis.

Copper is known to be the most selective catalyst for electrocatalytic CO₂RR to C₂₊ products¹⁵⁻¹⁷. Several strategies such as morphology and facet enginnering¹⁸⁻²⁰, vacancy steering²¹, dopant modification²², bimetallic catalysis²³⁻²⁶, and electrolyte design²⁷⁻³⁰ have been developed to enhance the efficiency of Cu catalyst for C₂₊ formation. Although high Faradaic efficiencies (FEs) of C₂₊ products have been reported, the activity remains low and the operation window is narrow in most cases. Several studies have succeeded in obtaining high current densities (> 100 mA cm⁻²) for CO₂RR to C₂₊ products using flow cell with gas diffusion

electrode (GDE) to overcome the CO_2 solubility limit in aqueous solution^{19,25,28,30,31}. More efficient electrocatalysts that meet the commercial purpose still remain to be developed.

Here, we report a fluorine-modified Cu catalyst, which shows a C_{2+} (mainly ethylene and ethanol) FE of 80% at current density of 1.6 A cm⁻² during electrocatalytic CO₂RR in a flow cell, resulting in a C_{2+} formation rate of ~4.0 mmol h⁻¹ cm⁻², significantly higher than those reported to date. The selectivity and single-pass yield of C_{2-4} products reach 85.8% and 16.5%, respectively, which outperform those reported for thermocatalytic hydrogenation of CO₂ under harsh conditions. Our studies suggest an alternative mechanism for C–C coupling between adsorbed formyl species (*CHO) on Cu surfaces. The presence of fluorine promotes water dissociation, CO adsorption and the formation of *CHO intermediates.

Results

Electrocatalytic CO₂RR on halogen-modified Cu catalysts

We fabricated the fluorine-modified Cu catalyst by electroreduction of a Cu(OH)F precursor, which was synthesized by a solvothermal method. The anion exchange of Cu(OH)F with ammonium halide (NH₄Cl, NH₄Br or NH₄I) followed by electroreduction provided other halogen-modified Cu catalysts. The obtained catalysts were denoted as X–Cu (X = F, Cl, Br or I). The Cu catalyst without halogen was fabricated by a similar method. A flow cell with GDE (Supplementary Fig. 1) was designed for electrocatalytic CO₂RR to enable the direct feeding of gaseous CO₂ to the electrode-electrolyte interface to circumvent the transport limitation of CO₂.

We measured linear sweep voltammetry (LSV) for the X-Cu catalysts under both CO₂ and

Ar atmospheres. The current density increased with the electronegativity of halogen³² in the catalyst under both atmospheres (Supplementary Fig. 2). Under CO₂ atmosphere, the cathodic current density was significantly higher than that under N_2 for each catalyst. These results suggest that the F–Cu catalyst is the most active for CO₂RR.

Electrocatalytic performances of X-Cu catalysts for CO₂RR were evaluated at different cathodic potentials in 1.0 M KOH electrolyte. H₂, CO, formate, CH₄ and C₂₊ products were formed on pristine Cu, and the modification of Cu with halogen significantly decreased FEs of H₂ and C₁ products and increased that of C₂₊ products (Supplementary Fig. 3a-e). Ethylene and ethanol were the major C_{2+} products together with minor acetate and *n*-propanol. The X–Cu catalysts all exhibited a volcano-shaped dependence of C₂₊ FE on applied potential and the maximum C₂₊ FE values were observed at -0.6 to -0.8 V versus reversible hydrogen electrode (RHE) (Fig. 1a). Both the FEs and formation rates of C₂₊ products increased significantly with the electronegativity of X in the X-Cu catalysts at all potentials applied, and the best performance was achieved over the F-Cu catalyst (Fig. 1a,b). The change in applied potential from -0.22 to -0.67 V versus RHE for this catalyst led to a variation in current density in a broad range from 13 to 800 mA cm⁻² and the current density remained stable during the electrocatalysis at each applied potential (Supplementary Fig. 3f). We further normalized the C₂₊ formation rate based on the electrochemical surface area (ECSA), which was determined by the double-layer capacitance method (Supplementary Fig. 4a and Supplementary Table 1). The normalized C_{2+} formation rates also increased in the sequence of Cu < I-Cu < Br-Cu <Cl–Cu < F–Cu at all the applied potentials investigated (Supplementary Fig. 4b).

Electrocatalytic CO₂RR over the F-Cu catalyst in KOH electrolytes with different

concentrations showed that a higher KOH concentration favoured the activity and C₂₊ FE at a lower applied potential (Supplementary Fig. 5a-c). In 2.5 M KOH, the current density was 400 mA cm⁻² at -0.48 V versus RHE. Higher C₂₊ FEs ($\geq 80\%$) were obtained at applied potentials of ≤ -0.62 V versus RHE in 2.5 M KOH. The C₂₊ formation rates reached 1007, 2070 and 3050 $\mu mol\ h^{-1}\ cm^{-2}$ with current densities of 400, 800 and 1200 mA cm^{-2} at –0.48, –0.54 and –0.62 V versus RHE, respectively (Fig. 1c). Thus, the operation window to gain a high C_{2+} FE (\geq 80%) for our catalyst is quite wide. A further increase in the applied potential decreased the C₂₊ FE in 2.5 M KOH. On the other hand, the C₂₊ FE could keep at \geq 80% at higher applied potentials in KOH with a lower concentration. In 0.75 M KOH, the C_{2+} FE was 80% at -0.89 V versus RHE with a current density of 1600 mA cm⁻² (Supplementary Fig. 5a), and the C_{2+} formation rate reached 4013 μ mol h⁻¹ cm⁻² (Fig. 1c). The formation rate and FE of ethylene alone were 3234 μ mol h⁻¹ cm⁻² and 65%, respectively. It is noteworthy that both the C₂₊ and ethylene formation rates are the highest reported to date for electrocatalytic CO₂RR. We evaluated the half-cell energy conversion efficiency (ECE) for C₂₊ products, which was calculated by using the ratio of chemical energy stored in the C₂₊ products versus input electrical energy needed to implement the reaction¹⁰. Our F–Cu catalyst demonstrated C_{2+} ECEs of \geq 55% with current densities of 400 and 800 mA cm⁻² at -0.48 and -0.54 V versus RHE (Supplementary Fig. 5d), suggesting that most of electrical energy is used to produce C_{2+} products under such conditions. In addition, we assembled a full cell system with a Ni foam@NiFeOx nanosheet catalyst (Supplementary Fig. 6a,b) as the anode for oxygen evolution and the F-Cu catalyst as the cathode catalyst for CO₂RR. The system delivered a full-cell ECE for C₂₊ products of 37% with current density of 132 mA cm⁻² at a cell voltage of 2.4 V in 2.5

M KOH (Supplementary Fig. 6c,d). We have compared the CO₂RR-to-C₂₊ electrocatalytic performance of the F–Cu catalyst with those of other top catalysts reported so far (Fig. 1d). The F–Cu catalyst can achieve significantly higher activity at a C₂₊ FE of \geq 80% than the reference catalysts even with the flow cell. The C₂₊ ECE value of the F–Cu catalyst is also superior to those reported for other catalysts (Supplementary Table 2).

At a fixed current density of 1600 mA cm⁻² in 0.75 M KOH electrolyte, the C₂₊ FE was lower at a lower CO₂ flow rate due to H₂ formation and the increase in CO₂ flow rate to 20 mL min⁻¹ significantly increased C₂₊ FE (Supplementary Fig. 7a). The CO₂ conversion and C₂₊ selectivity on a molar carbon basis, which are usually used to express the performance of a heterogeneous catalyst, increased with CO₂ flow rate up to 20 mL min⁻¹ (Supplementary Fig. 7b). The CO₂ conversion decreased with a further increase in CO₂ flow rate. The highest CO₂ conversion was 19.3%. The C_{2+} selectivity and single-pass C_{2+} yield were 85.8% and 16.5%, respectively, at the same time. The selectivities of C_2H_4 and ethanol were 65.2% and 15.0%, respectively. The yield of C₂H₄ reached 12.4%. It is noteworthy that such a high selectivity (80.2%) of C₂ products (C₂H₄ and ethanol) can hardly be achieved in the hydrogenation of CO₂ over conventional heterogeneous catalysts⁵⁻⁹. The comparison with typical CO₂ hydrogenation heterogeneous catalysts demonstrates that the present electrocatalytic system is significantly more selective toward C₂₋₄ products, in particular C₂H₄ and ethanol, on a comparable or higher level of C₂₋₄ yield (Fig. 1d). The space time yield of C₂₋₄ products reached \sim 35.5 mol g_{cat}⁻¹ h⁻¹ over the F-Cu electrocatalyst, which is about three orders of magnitude higher than those for CO₂ hydrogenation over typical heterogeneous catalysts (Supplementary Table 3).

Although the alkaline GDE is very effective for electrocatalytic CO₂RR^{17,28,30,33}, the long-

term stability remains challenging. It is generally believed that the GDE suffers from losing hydrophobicity and being flooded over time^{28,33}. To overcome the loss of hydrophobicity and the salt accumulation, we modified the GDE with fluoroalkyl silane (1H,1H,2H,2H-perfluorooctyltrichlorosilane)³⁴ and refreshed the electrolyte every 8 h. Considering that the C₂₊ FE at a current density of 400 mA cm⁻² was high and the flooding of the GDE occurred at a higher current density even after the modification with fluoroalkyl silane (Supplementary Fig. 8a), we chose the current density of 400 mA cm⁻² for stability test. Our F–Cu catalyst showed superior stability and no significant changes in performances were observed in 40 h of operation at a constant current density of 400 mA cm⁻² (Supplementary Fig. 8b). To the best of our knowledge, few studies can achieve such long-term stability for CO₂RR to C₂₊ products at a current density of >100 mA cm⁻². Therefore, the present F–Cu electrocatalyst is very promising for the direct transformation of CO₂ into C₂₊ products, in particular ethylene and ethanol.

Characterization of halogen-modified Cu catalysts

Our X-ray diffraction (XRD) measurements clarified that Cu(OH)F was formed after the solvothermal synthesis. The exchange with other halide anions led to crystalline Cu₂(OH)₃Cl, Cu₂(OH)₃Br and CuI phases (Supplementary Fig. 9). The electroreduction of these precursors all resulted in metallic Cu as the sole crystalline phase (Supplementary Fig. 10). The scanning electron microscopy (SEM) showed that all the catalysts had the same particulate morphology (Fig. 2a and Supplementary Fig. 11a-e). The average diameters of Cu particles in these catalysts were similar (102-136 nm) (Supplementary Fig. 12a-e). After 40 h of stability test, the

morphology and the mean size of Cu in the F–Cu catalyst maintained almost unchanged (Supplementary Figs. 11f and 12f). The high-resolution transmission electron microscopy (HRTEM) results displayed lattice fringes with an interplanar spacing of 0.208 nm for all catalysts (Fig. 2b and Supplementary Fig. 13a-e), which could be ascribed to the Cu(111) facet³⁵. No additional crystalline phases were observed after reaction (Supplementary Fig. 13f). These results indicate that the crystalline structure and the morphology of our catalysts are not the crucial factors that determine the electrocatalytic CO₂RR performance.

The F 1s spectrum from X-ray photoelectron spectroscopy (XPS) for the F-Cu catalyst displayed a peak at 685 eV, which could be assigned to F^- in fluoride³⁶ (Fig. 2c). The XPS studies confirmed that no fluorine species remained on the Cl-Cu, Br-Cu and I-Cu catalysts (Supplementary Fig.14), which were fabricated by anionic exchange of Cu(OH)F followed by electroreduction, whereas Cl⁻, Br⁻or I⁻ species existed on the surfaces of these catalysts³⁷ (Supplementary Fig. 15). The surface halogen contents measured by XPS for the X-Cu catalysts were ~6 mol%, significantly higher than their bulk contents (~2 mol%) measured by the energy-dispersive X-ray (EDX) analysis (Supplementary Fig. 16a,b). The sputtering of the F-Cu sample before or after reaction with Ar ions resulted in a drastic decrease in the intensity of F signal in XPS spectrum (Supplementary Fig. 17). These results suggest that the halogen species are mainly located at the surface region of Cu particles. The binding energies of Cu 2p_{3/2} for the X–Cu catalysts were all around 932.5 eV (Supplementary Fig. 18a), which could be attributed to that of either Cu⁰ or Cu⁺. The Cu LMM Auger spectra clarified that Cu⁰ (918.5 eV) and Cu⁺ (916.5 eV) species co-existed on X-Cu catalysts³⁵ (Fig. 2d). The O 1s spectra displayed that some oxidized species were also present on the surfaces of X-Cu catalysts²⁶

(Supplementary Fig. 18b). The XPS results for the F–Cu catalyst after stability test revealed that the chemical states of fluorine, copper and oxygen on surfaces did not undergo significant changes during long-time operation (Supplementary Fig. 19). The surface F content remained unchanged at ~6 mol% in the initial 1 h of CO₂RR and decreased progressively to ~4 mol% after 40 h of reaction (Supplementary Fig. 16c). We further performed *in situ* X-ray absorption spectroscopy (XAS) measurements for the X–Cu catalysts at –0.6 V versus RHE. The comparison in Cu K-edge adsorption of the X–Cu catalysts with the reference samples suggests that the average oxidation states of Cu in the X–Cu catalysts lie between 0 and +1 under reaction conditions (Fig. 2e). The average oxidation state of Cu increased with the electronegativity of halogen.

Density functional theory calculations

To gain insights into the reaction mechanism and the role of fluorine, we have performed density functional theory (DFT) calculations for CO₂RR to C₂H₄, the major C₂₊ product, on Cu(111) and F-modified Cu(111) surfaces. Different from the boron-doped copper catalysts, where boron could be distributed into the subsurface region²², it is energetically more favourable for fluorine to stay on the surface of Cu(111) slab than to diffuse into the subsurface by a margin of 1.16 eV (Supplementary Fig. 20). Thus, we used the configuration of F located at the surface site of Cu(111) for DFT calculation. The bond lengths and coordination numbers of Cu–F and Cu–Cu with F at Cu surface optimised by DFT calculations are very close to those obtained by the EXAFS fitting³⁸ (Supplementary Fig. 21 and Supplementary Table 4). The optimized structures of the key intermediates on Cu and F–Cu surfaces are displayed in

Supplementary Fig. 22.

Regarding the C-C coupling mechanism on Cu surfaces, the current consensus is that CO₂ is first reduced to form adsorbed CO and the adsorbed CO subsequently undergoes dimerization to adsorbed OCCO, which leads to the formation of C₂H₄^{13,20-22}. Our DFT calculations confirmed that CO₂ could be easily converted to adsorbed CO (*CO) via *COOH intermediate on both Cu and F-Cu surfaces. However, a high uphill reaction energy was required for the formation of *O*CCO intermediate from *CO (~1.9 eV) on either Cu(111) or F-Cu(111) surface (Fig. 3a). This indicates that the C-C coupling through *CO dimerization is difficult. On the other hand, the reaction energy for the hydrogenation of *CO was significantly lower than that for the dimerization of *CO to *O*CCO over both Cu and F-Cu surfaces. For the hydrogenation of *CO on Cu surface, the addition of *H species to carbon atom of *CO to form *CHO has a reaction energy of 0.79 eV (Fig. 3a), which is lower than that for the addition of *H species to oxygen of *CO to form *COH (1.07 eV) (Fig. 3b). The presence of F on Cu significantly decreased the reaction energy for the formation of *CHO from 0.79 to 0.48 eV, whereas such a decrease for the formation of *COH was insignificant (Fig. 3a,b). Therefore, *CHO other than *COH should be the major species from *CO hydrogenation on both surfaces. We have further investigated the effect of CO coverage on *O*CCO and *CHO formations, which are believed to be more facile at high CO coverages³⁹⁻ ⁴¹. The barrier for *CHO formation is significantly lower than the reaction energy for *O*CCO formation at each CO coverage investigated on Cu(111) surface (Supplementary Note 1 and Supplementary Figs. 23-25), suggesting that the hydrogenation of *CO to *CHO is energetically more favourable than the dimerization of *CO to *O*CCO.

We further studied C–C coupling between different C₁ species on Cu(111) and F–Cu(111) surfaces. As compared to *CO dimerization, which requires a high uphill reaction energy, the coupling between *CHO or *COH species to form *OCHCHO* or HOC**COH intermediate is exergonic over both surfaces (Fig. 3a,b). Our DFT calculation indicates that the coupling between *CHO and *CO species is difficult because of the uphill reaction energies on both surfaces (Fig. 3c). The effect of electrolyte and the energy barriers of different pathways were also investigated. Although the reaction energies decreased in the presence of electrolyte, the trend remained the same. In other words, the hydrogenation of *CO to *CHO followed by the subsequent coupling of *CHO to *OCHCHO* is the most favourable pathway for the formation of C₂H₄ (Supplementary Figs. 26-28 and Supplementary Table 5).

In short, the DFT calculations suggest that the reduction of CO₂ to *CO via *COOH, followed by the hydrogenation of *CO to *CHO and the subsequent coupling of *CHO to *OCHCHO* is the most favourable pathway for the formation of C₂ products, in particular C₂H₄, over Cu(111) and F–Cu(111) surfaces. Nørskov and co-workers also found that the coupling between hydrogenated adsorbed species (*CH_xO) showed lower barriers than the dimerization of adsorbed CO on Cu(211) surfaces⁴². Our DFT calculations further indicate that the fluorine modification may accelerate the hydrogenation of *CO to *CHO, and thus contributes to the enhanced C₂₊ selectivity via coupling of *CHO.

Functioning mechanism of fluorine

It is noteworthy that halogen anions added in electrolyte may also promote $CO_2RR^{27,29}$. The presence of KX in KHCO₃ electrolyte in an H-cell was found to increase the CO_2RR current

density in the sequence of $CI^- < Br^- < I^-$ over plasma-activated Cu catalyst, while the C_{2+} FE remained unchanged at the same time²⁹. We also found that when KX was added into electrolyte, the current density and C_{2+} formation rate over Cu catalyst increased with a decrease in the electronegativity of halogen, while the C_{2+} FE only changed slightly (Supplementary Fig. 29). Recently, Cuenya and co-workers found that the pretreatment of Cu foil in KX solution to form Cu_X catalysts containing surface halides could also increase the activity for CO₂RR in the H-cell in the sequence of $CI^- < Br^- < I^{-43}$. However, the different catalyst morphologies, halide contents and ECSAs of the Cu_X catalysts make it difficult to disentangle the intrinsic role of surface halide species. On the other hand, our series of X–Cu catalysts had similar morphologies, halogen contents and ECSAs, offering a proper model system to elucidate the functions of surface halide species in CO₂RR to C₂₊ compounds. Our results showed that both the formation rate and FE of C₂₊ products increased significantly with the electronegativity of halogen species on catalyst surfaces. Therefore, the halogen species on catalyst surface and in electrolyte should work in different mechanisms for CO₂RR.

Tafel analyses for electrocatalytic CO₂RR to C₂H₄ on X–Cu catalysts show that the slope becomes lower in the presence of halogen and decreases upon increasing the electronegativity of halogen (Fig. 4a). This suggests that the rate-determining step for C₂H₄ formation may change with halogen modifier^{28,44-46}. The electron transfer may be involved in the ratedetermining step on Cu catalyst from its Tafel slope. In contrast, the Tafel slope for the F–Cu catalyst, which is close to 59 mV dec⁻¹, suggests that the electron transfer is faster and the subsequent chemical reaction becomes the rate-determining step.

To confirm that CO is a key intermediate during CO₂RR on our catalysts (Fig. 3a), we have

performed electrocatalytic reduction of CO under the same circumstance with that of CO₂. Similar to CO₂RR, electrocatalytic CO reduction provided C₂H₄ as the major product together with H₂, CH₄, ethanol, acetic acid and *n*-propanol on our catalysts (Supplementary Fig 30a). The FEs of C₂H₄ and total C₂₊ products increased in the sequence of Cu < I–Cu < Br–Cu < Cl–Cu < F–Cu. Furthermore, the partial current density of C₂H₄ during electrocatalytic CO reduction was very close to that during CO₂RR (Supplementary Fig 30b). These observations provide evidence that electrocatalytic CO₂RR over our catalysts proceeds via CO intermediate.

We found that the onset potential of C₂H₄ in electrocatalytic CO₂RR over the X-Cu catalyst decreased significantly with an increase in the electronegativity of halogen, while that of CO only decreased slightly at the same time (Fig. 4b). This suggests that the halogen modification mainly promotes the reaction steps after *CO formation. The enhancement in CO adsorption is known to be important for obtaining high C₂₊ selectivity, which helps to build up a sufficient *CO coverage for subsequent C–C coupling rather than desorption of CO as a product^{22,27,28}. We clarified that CO adsorption capacity increased in the sequence of Cu < I-Cu < Br-Cu < Cl-Cu < F-Cu (Supplementary Fig. 31). The presence of Cu^+ sites on Cu catalysts may enhance CO adsorption²². Our XPS and XANES measurements revealed that the fraction of Cu⁺ sites increased with the electronegativity of halogen in X–Cu catalysts (Fig. 2d,e). Thus, the enhanced CO adsorption on the catalyst modified by halogen with a larger electronegativity may contribute to the higher C₂₊ selectivity. We further fabricated an oxide-derived Cu catalyst to decouple the specific role of fluoride species from the role of Cu⁺ for CO₂RR. The results suggest that the presence of Cu⁺ sites may partially account for the enhanced CO₂RR-to-C₂₊ performance probably by enhancing CO adsorption (Supplementary Note 2 and Supplementary

Figs. 11g, 31-33). The significantly better performance of the F–Cu catalyst as compared to the oxide-derived Cu catalyst (Supplementary Fig. 33) as well as the positive effect of F^- added to the electrolyte on the C₂₊ FEs and formation rates of the Cl–Cu, Br–Cu and I–Cu catalysts (Supplementary Fig. 34) indicate that the fluoride species plays other roles in CO₂RR to C₂₊ products (Supplementary Note 2).

Our DFT calculations suggest that the hydrogenation of *CO may be the rate-determining step during the electrocatalytic CO₂RR to C₂H₄ (Fig. 3a). The activation of H₂O to active hydrogen species may thus be an important step. Actually, the H₂O activation in alkaline medium is a slow step in H₂ evolution reaction (HER)⁴⁶. Our previous work indicated that the formation of hydrogen species from H₂O is a key step in electrocatalytic CO₂RR to formate on a sulfur-modified indium catalyst⁴⁷. To understand the role of H₂O activation in electrocatalytic CO₂RR to C₂₊ products, we have measured the kinetic isotopic effect (KIE) of H/D over X–Cu catalysts. When D₂O was used instead of H₂O in 1.0 M KOH electrolyte, the formation rate of ethylene decreased, but the degree of such a decrease depended significantly on halogen in catalyst (Supplementary Fig. 35). The KIEs of H/D, which are defined as the ratio of ethylene formation rates in H₂O and D₂O, were calculated to be 2.0, 1.8, 1.5, 1.3 and 1.2 over Cu, I-Cu, Br-Cu, Cl-Cu and F-Cu catalysts, respectively (Fig. 4c). The value of 2.0 over Cu catalyst is characteristic of primary KIE, indicating that the dissociation of H₂O is involved in the ratedetermining step⁴⁷. In contrast, the KIE over the F-Cu catalyst becomes close to 1.0. The dissociation of H₂O is no longer the rate-determining step over this catalyst. Therefore, the presence of F⁻ on Cu accelerates H₂O activation.

The adsorbed anionic species on metal surfaces may promote H₂O dissociation via the

reaction of $H_2O + e^- \rightarrow OH^- + *H^{46-48}$. It is proposed that the anionic species and the hydrated cation can form anion-hydrated cation (K⁺(H₂O)_n) networks in the double layer through noncovalent Coulomb interactions, thus enhancing H₂O activation to *H species. Under Ar atmosphere, the H₂ formation rate increased with an increase in the electronegativity of halogen in the X–Cu catalysts (Fig. 4c), confirming that halogen on Cu surfaces plays a role in H₂O activation. We speculate that the increase in electronegativity would increase the interaction between halide anion and hydrated cation, thus enhancing H₂O dissociation.

To gain further insights into the role of H_2O activation in CO_2RR to C_{2+} products, we have investigated the effect of alkali metal (M) cations in MOH electrolyte. The hydrated cation of $M^{+}(H_2O)_n$ (n = 13, 7 and 6 for Na^+ , K^+ and Cs^+ , respectively) with a smaller n and radius is believed to have a stronger interaction with anionic species on metal surfaces and thus higher ability to activate H_2O^{47} . Upon changing the cation from Na⁺ to Cs⁺, the HER performance was significantly enhanced over the F-Cu catalyst, while the enhancing effect over Cu catalyst was very limited (Supplementary Fig. 36a,b). For electrocatalytic CO₂RR over the F–Cu catalyst, the C₂H₄ formation rate increased markedly from 428 to 721 μ mol h⁻¹ cm⁻² upon changing the cation from Na⁺ to K⁺ (Fig. 4d and Supplementary Fig. 36c). A further change of the cation to Cs⁺ rather decreased C₂H₄ formation rate due to increased formation of formate. This suggests that a too stronger H₂O activation ability is unbeneficial to C₂H₄ formation but favours formate formation, a pathway parallel to the formation of *CO intermediate^{47,49}. On the other hand, over Cu catalyst, which has a weaker H₂O activation ability, the C₂H₄ formation rate increased only slightly upon changing the cation from Na⁺ to K⁺ and to Cs⁺ (Fig. 4d and Supplementary Fig. 36d). This supports our speculation that F⁻ on Cu surface enhances C₂H₄ formation by

promoting H₂O activation through interaction with hydrated cations.

The effect of pH of electrolyte was also investigated to understand the role of H₂O activation. The local pH at the cathode/electrolyte interface is known to increase in the sequence of $K_2HPO_4 < K_2CO_3 < K_2SO_4^{30,47}$, and thus the three electrolytes with a concentration of 0.5 M were employed to regulate the pH. Upon changing the electrolyte from K_2HPO_4 to K_2CO_3 and further to K_2SO_4 , the C_{2+} formation rate significantly increased over the F–Cu catalyst, whereas the rate enhancement over the Cu catalyst was very limited (Supplementary Fig. 37), suggesting that the role of F⁻ species in enhancing C_{2+} formation is more significant at a higher pH value. This result provides further evidence that the F⁻ modification enhances C_{2+} formation by accelerating the activation of H₂O, which becomes more difficult at a higher pH value⁴⁶⁻⁴⁸.

We further conducted *in situ* electrochemical attenuated total reflection Fourier-transform infrared spectroscopy (ATR-FTIRS) measurements to characterise reaction intermediates. Upon scanning the applied potential from -0.1 to -0.3 V versus RHE over the F–Cu catalyst, three broad asymmetric IR bands appeared at 2117, 1972 and 1920 cm⁻¹ (Fig. 5a), attributable to electrogenerated CO bound to Cu surface⁵⁰⁻⁵². The further scanning to -0.4 V versus RHE, a new band appeared at around 1754 cm⁻¹, which could be ascribed to the surface-bound CHO species⁵⁰, a key intermediate that we proposed for C–C coupling. The intensity of the IR band ascribed to the CHO species increased significantly upon scanning to more negative potentials, and this is consistent with the trend of C₂₊ formation rates (Fig. 1b). On the other hand, the IR bands for CO over Cu catalyst did not appear until -0.4 V versus RHE, and the intensities were much lower than those over the F–Cu catalyst (Fig. 5b). We did not observe the IR band ascribed to the CHO species over Cu catalyst probably because the coverage of CHO species

was too low. This is consistent with the low C_{2+} formation rates over the Cu catalyst. The ATR-FTIRS results provide experimental evidence for the hydrogen-assisted C–C coupling mechanism.

In short, our studies suggest a hydrogen-assisted C–C coupling mechanism, in which the adsorbed *CO and *CHO species are key intermediates (Fig. 5c and Supplementary Fig. 38). On Cu catalyst, H₂O activation to *H species involving electron transfer is a slow step. The modification by fluorine promotes the H₂O dissociation and the hydrogenation of *CO to *CHO species becomes the rate-determining step on the F–Cu catalyst. Fluorine also enhances CO adsorption by increasing surface $Cu^{\delta+}$ sites.

Discussion

We have discovered a highly active and selective fluorine-modified copper catalyst for electrocatalytic CO₂RR in flow cell using gas diffusion electrode to C₂₊ products mainly composed of ethylene and ethanol. The F–Cu catalyst offers C₂₊ products with Faradaic efficiency of 84% at current density of 800 mA cm⁻² at –0.54 V versus RHE. The energy conversion efficiency reaches 55%. At –0.89 V versus RHE, the current density reaches 1600 mA cm⁻² with C₂₊ Faradaic efficiency of 80%. We have obtained a C₂₊ formation rate of 4013 μ mol h⁻¹ cm⁻², which is significantly higher than those reported to date. Furthermore, the C₂₊ selectivity on the molar carbon basis reaches 85.8% (ethylene 65.2%, ethanol 15.0%) with a single-pass C₂₊ yield of 16.5%. This combination of selectivity and yield is better than those reported for thermocatalytic hydrogenation of CO₂ under harsh reaction conditions.

We propose a hydrogen-assisted C-C coupling mechanism for electrocatalytic CO₂RR to C₂₊

products on our halogen-modified Cu catalysts. The adsorbed CO and CHO species are key reaction intermediates. The activation of H₂O to unique H species is an important step. The halogen modifier facilitates the activation of H₂O. The CO adsorption and the hydrogenation of adsorbed CO are also accelerated by halogen on Cu surfaces. The coupling of adsorbed CHO species can readily proceed on Cu surfaces.

Methods

Chemicals and materials

Copper nitrate trihydrate (Cu(NO₃)₂·3H₂O), ammonium hydrogen difluoride (NH₄HF₂), ammonium chloride (NH₄Cl), ammonium bromide (NH₄Br), ammonium iodide (NH₄I), potassium hydroxide (KOH), deuterium water (D₂O) and 1H,1H,2H,2H-perfluorooctyltrichlorosilane were purchased from Energy Chemical Co. *N*,*N*-dimethyformamide (DMF), dimethylsulfoxide (DMSO), ethanol, isopropanol and toluene were purchased from Sinopharm Chemical Co. Gas diffusion layer (GDL, YLS-30T), Nafion binder (5 wt%, DuPont520), anion exchange membrane (NEOSEPTA, AHA) and Ni foam (thickness 1.0 mm) were purchased from Japanese Fuel Cell Store Co. The GDL was composed of carbon fiber in 0.19 mm thickness and hydrophobic microporous carbon in 0.04 mm thickness. The ultrapure water used in all experiments with a resistivity of 18.2 megohms was prepared using an ultrapure water system.

Fabrication of F-Cu catalyst

In a typical procedure, $Cu(NO_3)_2 \cdot 3H_2O$ (2.0 mmol) was added into DMF (50 mL), and then NH_4HF_2 (2.0 mmol) was added. After vigorous stirring for 30 min, the mixture was transferred into a Teflon-lined autoclave (100 mL). The autoclave was then sealed and heated at 160 °C for 4 h. After cooling to room

temperature, the solid product was collected and washed with ethanol and water, and then dried in vacuum at 60 °C overnight to obtain Cu(OH)F. To prepare the electrode, 10 mg samples were dispersed in 1.0 mL of isopropanol-water solution with a volume ratio of 3:1 by sonicating for 2 h to form a homogeneous ink. Then, a proper amount of the ink was loaded onto a 0.5 cm \times 2 cm GDL to create a GDE. Finally, the electrode was reduced in 1.0 M KOH solution at -0.6 V versus RHE for 5 min. The mass loading of catalyst was controlled at 0.25 \pm 0.05 mg cm⁻² by adjusting the catalyst ink amount. For this purpose, the weight difference of GDL before loading the catalyst ink and after electroreduction was measured by a micro balance.

Fabrication of Cl-Cu, Br-Cu and I-Cu catalysts

In a typical procedure, 300 mg NH₄Cl, NH₄Br or NH₄I was added into 50 mL ethanol-water solution with a volume ratio of 49:1, and then 50 mg Cu(OH)F was added. After vigorous stirring for 24 h, the solid products were collected and washed with ethanol and water, and then dried in vacuum at 60 °C overnight. The subsequent procedures for the preparation of GDE were the same as those for the preparation of F–Cu catalyst.

Fabrication of Cu catalyst

In a typical procedure, $Cu(NO_3)_2 \cdot 3H_2O(2.0 \text{ mmol})$ was added into DMF (50 mL). After vigorous stirring for 30 min, the mixture was transferred into a Teflon-lined autoclave (100 mL). The autoclave was then sealed and heated at 220 °C for 36 h. After cooling to room temperature, the solid products were collected and washed with ethanol and water, and then dried in vacuum at 60 °C overnight. The subsequent procedures for the preparation of the Cu electrode were the same as those for the preparation of F–Cu catalyst.

Fabrication of Ni foam@NiFeOx nanosheet catalyst

Ni foam@NiFeO_x nanosheet catalyst was synthesized by an electrodeposition method reported previously⁵³. Typically, the electrodeposition was carried out in a three-electrode configuration containing Ni foam as the working electrode, platinum plate as the counter electrode and Ag/AgCl as the reference electrode. The electrolyte was 3 mM Ni(NO₃)₂ and 3 mM Fe(NO₃)₃ aqueous solution. The electrodeposition was conducted at -1.0 V versus Ag/AgCl at 10 °C for 5 min.

Characterisation

Powder X-ray diffraction (XRD) patterns were recorded on a Rigaku Ultima IV diffractometer using Cu K_{α} radiation (40 kV, 30 mA). Scanning electron microscopy (SEM) measurements were performed on a Hitachi S-4800 operated at 15 kV. High-resolution transmission electron microscopy (HRTEM) and energy-dispersive X-ray spectroscopy (EDX) measurements were carried out on a Phillips Analytical FEI Tecnai 20 electron microscope operated at an acceleration voltage of 200 kV. The X-ray photoelectron spectroscopy (XPS) and Auger spectroscopy measurements were performed in an ultrahigh vacuum system chamber equipped with an Omicron XPS. A Sphera II hemispherical electron energy analyser and a monochromatic Al K_{α} radiation (1486.6 eV) X-ray source were used. The gas adsorption isotherms were measured at 25 °C with Magnetic Suspension Balance.

Electrochemical measurements

All electrochemical measurements were performed in a flow cell composed of a GDE, anion exchange membrane and Ni foam anode as shown in Supplementary Fig. 1. The electrolysis was controlled by a CHI 660e electrochemical workstation equipped with a high current amplifier CHI 680c. Saturated Ag/AgCl was

used as the reference, and it was calibrated with respect to RHE: E (RHE) = E (Ag/AgCl) + 0.197 + pH × 0.0592. All the electrocatalytic reactions were conducted at ambient pressure and temperature, and 85% IR correction was applied in all the measurements. The cell resistances (*R*) with different electrolytes were measured by electrochemical impedance spectroscopy under open circuit potentials and were displayed in Supplementary Table 6.

KOH was typically used as the electrolyte and was circulated through the electrochemical cell using a peristaltic pump. High purity CO₂ was supplied to the cathode with a constant flow rate monitored by a mass flow controller. Unless otherwise stated, the reaction was conducted in 1 M KOH with a flow rate of 10 mL min⁻¹ for 30 min, and the gas flow rate was 50 mL min⁻¹. During electrolytic reaction, the effluent gas from the cathode compartment went through the sampling loop of gas chromatograph and was analysed on line. H₂ was analysed by thermal conductivity detector (TCD). CO, methane and ethylene were analysed by flame ionization detector (FID). Liquid products (formate, acetate, ethanol and n-propanol) were analysed by ¹H NMR spectroscopy. The ¹H NMR spectrum was recorded on an Advance III 500-MHz Unity plus spectrometer (Bruker), in which 0.5 mL of the electrolyte was mixed with 0.1 mL DMSO (internal standard, diluted to 100 ppm (v/v) by deuterated water). The gaseous products were sampled and analysed online every 15 min during the reaction, and the averaged result was used for discussion. The liquid products were collected and analysed after the operation for 30 min. Electrocatalytic CO₂RR in D₂O solution was performed with similar procedures except for replacing H_2O with D_2O . The onset potential for CO (or ethylene) is the lowest potential required for its formation, at which the Faradaic efficiency for CO (or ethylene) is $\sim 1\%$. The evaluation of CO₂RR performance is displayed in Supplementary Methods.

In situ XAS measurements

The measurements were carried out at the BL14W1 beamline of the Shanghai Synchrotron Radiation Facility (SSRF) operated at 3.5 GeV with a constant current of 260 mA. The measurements at the Cu K-edge were performed in fluorescence mode using a Lytle detector. The electrolysis was performed in 1.0 M KOH with a reactant gas flow rate of 10 mL min⁻¹ in a two-compartment H-type cell. *In situ* XAS measurements were recorded at an applied potential of -0.6 V versus RHE for maintaining 1 h. The XAS data were analysed using the software package Athena.

In situ ATR-FTIRS measurements

The catalyst ink was dropped via pipette onto a hemicylindrical silicon prism covered with two layers of graphene. A Pt foil and a SCE electrode were used as counter and reference electrodes, respectively. The electrolyte was 0.1 M KHCO₃, which was constantly purged with CO₂ during the experiment. Before the experiments, the working electrode was reduced to stable state by continuously scanning the electrode potential in the region from 0.6 to -0.9 V versus RHE at a scan rate of 50 mV s⁻¹ for 20 cycles. The electrode potential was held at 0.4 V versus RHE and a background spectrum (reflectance R_0) was recorded. The electrode potential was altered from -0.1 to -1.0 V versus RHE stepwise, and in the meantime IR spectra were recorded with a time resolution of 42 s per spectrum at a spectral resolution of 8 cm⁻¹. All spectra were reported as the relative change in reflectivity, $\Delta R/R_0 = (R-R_0)/R_0$, where R and R_0 are single-beam spectra collected at the sample potential and the reference potential, respectively. A Nicolet 8700 infrared spectrometer with an HgCdTe detector cooled by liquid nitrogen was used.

DFT calculations

All calculations were performed on the Vienna ab initio simulation package (VASP 5.4.1), a plane-wave

DFT software package^{54,55}. The 2003 version of projector-augmented wave (PAW) potentials⁵⁶ was used, and the detailed descriptions of the PAW potentials of different elements are displayed in Supplementary Table 7. The Perdew-Burke-Ernzerhof (PBE) functional within the generalized gradient approximation (GGA) was used to calculate the electron exchange and correlation energies^{57,58}. The Cu(111) with 4×4 four-layer slab was used as the model surface, a main exposed facet in our experimental result. The bottom two layers were fixed and the vacuum space was 20 Å to avoid interactions with their periodic images. The $3 \times 3 \times 1$ Monkhorst-Pack k-point meshes and a plane-wave cutoff energy of 450 eV were used in all calculations⁵⁹. The structure converges until all the forces on the free atoms were less than 0.05 eV/Å. Considering that entropic effect is rather small for surface reactions (Supplementary Note 3 and Supplementary Table 8), we used reaction total energies for discussion. The constrained optimization method⁶⁰ was used to search for the structures of transition states, which were confirmed to have only one imaginary frequency based on the finite displacement method. The Cu 2p core-level binding energy shift was calculated using the VASP code with the final state approximation⁶¹. The calculated Cu 2p core-level binding energy shift in the presence of F on Cu was +0.1 eV compared to pure Cu, in agreement with the XPS result (Supplementary Fig. 18a). The calculations of phase diagram and core-level binding energy shift are displayed in Supplementary Methods. The atomic coordinates of the optimized computational models are provided in Supplementary Data 1.

Data availability. The data supporting the findings of this study are available within the article and its supplementary information files. Additional data are available from the corresponding authors on reasonable request.

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Author contributions

W.M. and S.X. performed most of the experiments and analysed the experimental data. T.L. and Q. F. performed computational studies and analysed the computational data. J.Y conducted ATR-FTIRS measurements and analysed the results. F.S. and Z.J. conducted XAS measurements and analysed the results. Q.Z. analysed all the data and co-wrote the paper. J.C. guided the computational work, analysed all the data and co-wrote the paper. Y.W. designed and guided the study, and co-wrote the paper. All of the authors discussed the results and reviewed the manuscript.

Competing interests: The authors declare no competing interests.

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Fig. 1 Electrocatalytic CO₂RR performances. a, FEs of C₂₊ products under different applied potentials over X–Cu catalysts in 1.0 M KOH. b, Formation rates of C₂₊ products under different applied potentials over X–Cu catalysts in 1.0 M KOH. c, Formation rates of C₂₊ products over F–Cu catalyst in KOH with different concentrations. d, Comparison of some typical electrocatalytic and thermocatalytic systems reported to date (see Supplementary Tables 2-3 for details). The square and circle in Fig. 1d represent the reactions conducted in H-cell and in flow cell, respectively. The experiments in each case were performed in triplicates and the results are shown as mean \pm standard deviation.



Fig. 2 | Morphologies and chemical states of X–Cu catalysts. a, SEM image of F–Cu catalyst. b, HRTEM image of F–Cu catalyst. c, F 1s XPS spectrum of F–Cu catalyst. d, Cu LMM Auger spectra of X–Cu catalysts. e, *In situ* Cu K-edge XANES spectra of X–Cu catalysts at –0.6 V versus RHE in 1.0 M KOH.



Fig. 3 DFT calculation results. a, Reaction energy diagram for CO_2RR to C_2H_4 via direct *CO dimerization pathway or *CO hydrogenation to *CHO followed by dimerization pathway on Cu(111) and F–Cu(111) facets. **b**, Reaction energy diagram for *CO hydrogenation to *COH, and subsequent dimerization to HOC**COH on Cu(111) and F–Cu(111) facets. **c**, Reaction energy diagram for *CO hydrogenation to *CHO, and subsequent coupling with another *CO to O*CCHO on Cu(111) and F–Cu(111) facets.



Fig. 4 | Functioning mechanism of halogen on X–Cu catalysts. a, Tafel plots. b, Onset potentials for CO and C₂H₄. c, KIE of H/D in CO₂RR to ethylene and hydrogen evolution performance under Ar atmosphere at -0.6 V versus RHE. d, Effect of alkali metal cations in MOH (M = Na⁺, K⁺ and Cs⁺) electrolyte on CO₂RR to C₂H₄ at -0.6 V versus RHE over Cu and F–Cu catalysts. The experiments in each case were performed in triplicates and the results are shown as mean ± standard deviation.



Fig. 5 | *In situ* ATR-FTIRS and reaction scheme. a, *In situ* ATR-FTIRS recorded at different applied potentials for F–Cu catalyst in 0.1 M KHCO₃ electrolyte. b, *In situ* ATR-FTIRS recorded at different applied potentials for Cu catalyst in 0.1 M KHCO₃ electrolyte. $\Delta R/R_0 =$ $(R-R_0)/R_0$, where *R* and R_0 are single-beam spectra collected at the sample potential and the reference potential, respectively. Normally, IR absorption of surface species decreases the reflection intensity, thus the generation of species yields downward peak, such as *CHO at 1754 cm⁻¹. For *CO species, the inversion of peak was observed, named abnormal infrared effects, probably due to the adsorbate vibrational excitation interacting with electronic excitation^{51,52}. c, Proposed reaction mechanism for CO₂RR to C₂H₄. The purple, blue, red, grey and white balls represent K, F, O, C and H, respectively.