



# Article Photocatalytic Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N Thin Films with Enhanced Surface Area and Visible Light Activity

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**Abstract:**  $Bi_2O_3$  nanocone films functionalized with an overlayer of  $TiO_2$  were deposited by d.c. reactive magnetron sputtering. The aforementioned nanocone structures were formed via a vapour-liquid-solid (VLS) growth, starting from a catalytic bismuth seed layer. The resultant nanocones exhibit an improved surface area, measured by atomic force microscopy, when compared to non-VLS deposition of the same metal oxide. X-ray diffraction texture analysis enabled the determination of the crystallographic  $\beta$ -phase of  $Bi_2O_3$ . A very thin TiO<sub>2</sub> overlayer (6 nm thick), undoped and doped with nitrogen, was deposited onto the nanocones template, in order to functionalize these structures with a photocatalytic, self-cleaning, cap material. N-doped TiO<sub>2</sub> overlayers increased the selective absorption of visible light due to nitrogen doping in the anatase cell, thus, resulting in a concomitant increase in the overall photocatalytic efficiency.

Keywords: Bi<sub>2</sub>O<sub>3</sub>; TiO<sub>2</sub>; photocatalysis; reactive sputtering; vapour-liquid-solid mechanism; dendritic

### 1. Introduction

Photocatalytic materials are commonly used in the industry for water and air de-pollution systems [1,2]. In the majority of cases, these photocatalytic processes involve the illumination of a semiconductor material with ultraviolet (UV) light [3,4]. From this activation, hydroxyl radicals with a high oxidation potential are created from the inherent oxidation-reduction mechanisms on the photocatalyst surface [5], which lead to the mineralisation of adsorbed pollutants. Titanium dioxide is a preferable choice for a photocatalyst, in several forms, such as in films [6], nanoparticles [7], nanotubes [8,9], functionalized polymers and membranes [10-12], amongst others. This material is known for its low level of toxicity and relatively high chemical stability, which envisages the aforementioned applications. Conversely, its rather large bandgap energy of 3.2 eV, for the anatase prevailing phase, limits its effectiveness while using the full solar radiation spectrum [13]. Hence, an opportunity has arisen in recent years to enhance the absorption of visible light in  $TiO_2$  [1,14,15]. Anionic doping of  $TiO_2$  has proven to have a positive effect on the absorption of visible light, in particular, substitutional of oxygen atoms in the anatase cell for nitrogen atoms [6,16,17]. This anionic doping is efficient as long as the O 2p and N 2p orbitals overlap in the valence band, in order to inhibit the formation of defect levels inside the gap, which are active recombination centres. Another possibility is to functionalise, or couple, TiO<sub>2</sub> with another metal-oxide semiconductor with smaller band-gap, in order to enhance visible light-induced photocatalysis from this coupling effect [18,19]. Some publications have recounted the photocatalytic efficiency of bismuth oxide  $(Bi_2O_3)$  films [20]. Bi<sub>2</sub>O<sub>3</sub> has several polymorphs ( $\alpha$ ,  $\beta$ ,  $\delta$ ,  $\gamma$  e  $\varepsilon$ ), being the  $\alpha$  an  $\beta$  phase those with greater photocatalytic efficiency, with a direct energy gap in the range of 2.7–3.4 eV [21]. However, certain authors have reported mixed indirect/direct band-gaps in the range of 1.6–2.7 eV for polycrystalline Bi<sub>2</sub>O<sub>3</sub> films comprising the latter polymorphs [22–26]. A high specific surface area is developed in this material

when produced in the form of nanocones [24], which promotes the photocatalytic ability when generating more adsorption sites for pollutants.

In this work,  $Bi_2O_3$  films with nanocone morphology and high projected surface area were produced as layer templates for the deposition of undoped and N-doped TiO<sub>2</sub> photocatalytic overlayer thin films.  $Bi_2O_3$  nanocones structures were developed through a vapour-liquid-solid mechanism (VLS) [27]. The rationale evolved from the hypothesis that by functionalisation of both metal oxides, TiO<sub>2</sub> and  $Bi_2O_3$ , a heterojunction is created with a broader absorption spectrum [28,29]. Since the semiconductor conduction and valence bands of  $Bi_2O_3$  are more anodic than those of TiO<sub>2</sub>, the excited electrons in the TiO<sub>2</sub> conduction band can be transferred to the  $Bi_2O_3$  conduction band and participate actively in the photocatalysis mechanisms [29]. In particular, by actively reducing oxygen (electron scavengers), which subsequently leads to the superoxide ( $O_2^-$ ) radical species formation, which, in turn, disproportionates to H<sub>2</sub>O, hydroperoxide anion (HO<sub>2</sub><sup>-</sup>) and hydroxyl (OH) radicals with a very high (2.8 V) oxidation potential.

#### 2. Experimental Details

All layers were deposited on silicon and glass substrates by dual unbalanced reactive magnetron sputtering, by means of a high-vacuum chamber with a base pressure of  $\sim 10^{-4}$  Pa (Figure 1). Two metallic targets were used as cathodes, Bi and Ti of high purity (99.95%) and (99.8%), respectively, having dimensions of 101 mm (diameter) × 6.1 mm (thickness). In order to prevent contamination of the layers, the substrates were washed in ultrasounds with an isopropyl solution for 20 min, prior to loading into the 6-fold carrousel substrate holder (Figure 1). Furthermore, before layer deposition, a plasma etching at a pressure of 1.8 Pa was performed during 3–5 min for further cleaning of the substrates and targets. In this configuration, the working gas (argon) is fed directly on the target surface, whereas the reactive gases (oxygen and nitrogen) are fed closer to the substrates. The latter feature presents a major modification in regard to a previous report [28], since the quality of the films is substantially enhanced. During all depositions, the substrate temperature was fixed at 175 °C, and the target-to-substrate distance was set to 9 cm. The remaining process parameters for the deposition of all layers are listed in Table 1. Initially, the process parameters for the initial Bi seed layer were kept constant before introducing the reactant oxygen gas in the chamber for the subsequent Bi<sub>2</sub>O<sub>3</sub> layer formation by VLS. Finally, a 6 nm thick TiO<sub>2</sub> overlayer was deposited, with and without N-doping, on top of the Bi<sub>2</sub>O<sub>3</sub> nanocones, conferring to the process parameters listed in Table 1.



Figure 1. Unbalanced magnetron deposition system used for reactive sputtering of Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N layers.

Layer	Bi Seed	Bi <sub>2</sub> O <sub>3</sub>	TiO <sub>2</sub>	TiO <sub>2</sub> :N
Thickness (nm)	400	400-800	6	6
Cathode DC current density $(mA/cm^2)$	4.0	4.0	12.5	12.5
Substrate bias voltage (V)	-60	-60	-60	-60
Ar partial pressure (Pa)	0.4	0.4	0.4	0.4
O <sub>2</sub> partial pressure (Pa)	-	0.14	0.07	0.07
$N_2$ partial pressure (Pa)	-	-	-	0-0.034

Table 1. Deposition parameters for Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N layers.

The crystalline structure and texture of the Bi<sub>2</sub>O<sub>3</sub> layers was characterized using an X-ray diffractometer (Bruker AXS D8 Discover, Karlsruhe, Germany) with a multiple circle goniometer and Eulerian cradle, illuminated by CuK $\alpha$  radiation. The surface topography was studied using a scanning electron microscope (SEM, NanoSEM-FEI Nova 200, FEI, Hillsboro OR, USA). X-ray photoelectron spectroscopy measurements were carried out using monochromatic Al-K $\alpha$  radiation (1486.6 eV) from a Kratos Axis-Supra instrument (Kratos, Manchester, United Kingdom). Transmittance and reflectance spectra were measured with a Shimadzu UV-2501PC spectrophotometer with an integrating sphere (Shimadzu, Kyoto, Japan). The surface roughness and projected surface area of the layers were measured by atomic force microscopy (AFM, Digital Instruments Nanoscope III, Bruker AFM, Santa Barbara, CA, USA). The evaluation of the photocatalytic efficiency of the photocatalytic layers was studied by monitoring the mineralisation of a dye, methylene blue (MB,  $10^{-5}$  M), under UV-A and visible light irradiation. For this, Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> and Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N layers were immersed in a quartz cuvette with the dye, under magnetic stirring with the film side facing the lamp source. The MB dye most relevant absorption peak at 665 nm was monitored as a function of time using a ScanSci high resolution spectrometer (ScanSci, Porto, Portugal). UV-A radiation was centred at 365 nm with a 700 mA high-power LED source (Thorlabs, Newton, NJ, USA, while for visible light excitation an Oriel Xe lamp (Newport-Oriel, Irvine, CA, USA) was used, with an average irradiance of 2 mW/cm<sup>2</sup>.

#### 3. Results and Discussion

Figure 2 shows the morphology of the surface (Figure 2a,b) and cross-section (Figure 2c) of  $Bi_2O_3$  layers grown by VLS from an initial Bi seed layer that was sputtered in an argon atmosphere with a deposition rate of 200 nm/min for 2 min. Subsequently, reactive oxygen gas was introduced with a partial pressure of 0.14 Pa for the  $Bi_2O_3$  layer, while maintaining all other deposition process parameters constant (Table 1). From Figure 2a, and at higher magnification in Figure 2b, a dendritic nanocone growth can be observed. Furthermore, on the surface of the  $Bi_2O_3$ , Bi-metal droplets are discerned, which are active centres that promote the nanocone formation. In the cross-section micrograph of Figure 2c, the formation of both Bi and  $Bi_2O_3$  layers can be readily observed. The dendritic growth can be abnormally high in some zones of the sample surface, reaching a maximum of 2.5 µm height from the substrate. The metallic Bi seed layer shows relatively large columns, typical of Zone II in Thornton's model, whereas the  $Bi_2O_3$  layer has narrower columns, tightly packed fibrous grains, typical of zone T in the same model [30].

Atomic force microscopy analysis enabled the determination of the roughness and projected surface area parameters of the Bi<sub>2</sub>O<sub>3</sub> layers. These quantities were calculated using the statistical algorithms included in the Gwyddion software package [31], in particular, the mean roughness, R<sub>a</sub>, and root mean square roughness, R<sub>q</sub>. An AFM micrograph of the surface of Bi<sub>2</sub>O<sub>3</sub> layers is presented in Figure 3, with R<sub>a</sub> = 133 ± 2 nm and R<sub>q</sub> = 155 ± 2 nm, and a calculated projected surface area of 48  $\mu$ m<sup>2</sup>. This relatively large induced roughness from the dendritic growth of the Bi<sub>2</sub>O<sub>3</sub> layers is important for enhancing the adsorption of pollutants and their subsequent photocatalytic mineralisation.



Figure 2. SEM micrographs taken from (a), (b) the surface and (c) cross-section of  $Bi/Bi_2O_3$  layers.



Figure 3. Atomic force microscopy (AFM) micrograph of the surface topography of Bi/Bi<sub>2</sub>O<sub>3</sub> layers.

Figure 4 shows the X-ray diffraction (XRD) pattern for a Bi<sub>2</sub>O<sub>3</sub> layer, with respective Rietveld fit, where the  $\beta$ -Bi<sub>2</sub>O<sub>3</sub> (tetragonal) phase can be indexed to the P-421c space group (ICDD crystallographic card number 01-077-5341), with lattice parameters a = 7.744 Å and c = 5.659 Å; the most relevant reflections from diffracting planes are labelled. No other relevant Bi<sub>2</sub>O<sub>3</sub> phases are detected. The resulting film is polycrystalline with predominant diffraction from the (201) planes at 27.92°. An average crystallite size of 27 ± 3 nm was derived from the Rietveld fit over whole diffraction pattern.



Figure 4. XRD diffraction pattern with respective Rietveld fit for a Bi<sub>2</sub>O<sub>3</sub> film.

Some authors have reported on the difficulty in indexing XRD patterns to Bi<sub>2</sub>O<sub>3</sub> due to the overlap or contiguous diffraction peaks from other polymorph phases, in particular at lower diffraction angles from  $\alpha$ - (monoclinic, P21/c),  $\gamma$ - (cubic, I23) and/or  $\delta$ - (cubic, Fm-3m) Bi<sub>2</sub>O<sub>3</sub> phases [32], especially if these phases are slightly strained. Bearing this in mind, texture analysis was performed, and the resulting pole figures and 3-D contour plots are displayed in Figure 5. The texture was surveyed for the reflections from (201) at 27.92°, (002) at 31.57° and (220) at 32.70° diffracting planes, being acquired in an azimuth range ( $\Phi$ ) of 0°–360° and a tilt range ( $\Psi$ ) of 0°–90°, with 5° steps and 1s integration

time. The diffraction rings in Figure 5a,c,e, and respective 3-D contours in Figure 5b,d,f were obtained for  $\Psi$  angles of 55.59°, 54,31° and 55.59°, representing angles between (201) $\land$ (002), (220) $\land$ (201) and (002) $\land$ (201), respectively. These pole figures are consistent with a tetragonal crystal system.



**Figure 5.** Pole figures and 3-D contours for a  $Bi_2O_3$  film with tetragonal crystal system ( $\beta$ -phase; P-421c): (**a**), (**b**) (201), (**c**), (**d**) (220) and (**e**), (**f**) (200) reflections.

In Figure 6, the XPS spectra and respective fits are exposed to the main photoelectron lines of the Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> heterostructured coating. From Figure 6a, the Bi 4f core level was fitted with two peak doublets with a spin-orbit energy separation of  $4f_{5/2} - 4f_{7/2} = 5.3$  eV and a peak area ratio  $A^{4f}_{5/2}/A^{4f}_{7/2} = 0.75$ . Two contributions were fitted, with Bi  $4f_{7/2}$  binding energies of 156.4 eV and 158.7 eV, which correspond to the metallic bismuth and oxidation state of Bi<sup>3+</sup> in Bi<sub>2</sub>O<sub>3</sub>, respectively [33]. Bi-metal contribution is expected from the metal droplets on the surface, as seen in Figure 2a,b. The TiO<sub>2</sub> overlayer is very thin and amorphous (6 nm) and, hence, does not cover all of the underlying Bi<sub>2</sub>O<sub>3</sub> layer. Regarding the O 1s core line in Figure 6b, this was fitted with three components: the main component at 530.2 eV (comp.1) is ascribed with Bi–O and Ti–O bonds; the second component (comp.2) centred at 531.3 eV is associated with defective oxygen (vacancies) in both Bi<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> layers, although it should be more related with the latter; the third component (comp.3) centred at 532.2 eV is associated with adsorbed oxygen contaminants (OH, CO) [34]. The relative areas of these three O 1s core level, where the spin-orbital splitting of 5.7 eV between Ti 2p<sub>3/2</sub> (458.7 eV) and Ti

 $2p_{1/2}$  (464.4 eV) is apparent, with a peak area ratio  $A^{2p}_{1/2}/A^{2p}_{3/2} = 0.5$ , which is in agreement with the literature for TiO<sub>2</sub> [34].



Figure 6. XPS profiles and respective fits for (a) Bi 4f, (b) O 1s and (c) Ti 2p core levels.

In order to study the photocatalytic activity, the kinetics of methylene blue dye degradation were followed in the presence of  $Bi/Bi_2O_3/TiO_2$  and  $Bi/Bi_2O_3/TiO_2$ :N heterostructured films, under visible irradiation (>400 nm) and UV-A plus visible irradiation (>365 nm). These experiments are shown in Figure 7. When using visible light excitation (Figure 7a), the TiO<sub>2</sub> overlayer deposited with a reactive N<sub>2</sub> partial pressure of 0.024 Pa has a much higher photocatalytic efficacy compared to undoped TiO<sub>2</sub> overlayer and N-doped TiO<sub>2</sub> overlayer deposited with higher partial pressure (0.034 Pa). This is

indicative that N-doping in TiO<sub>2</sub> enhances the absorption of visible light. This feature was observed in three sets of samples with the same undoped and doped conditions. The first-order rate constant (*k*) for the degradation of MB can be calculated from the following relation:  $C_0$  and *C* are the initial concentration and concentration at a specific time (*t*) of the MB dye, which follows first-order kinetics with time:  $(C_0 - C) = C_0 \cdot e^{-kt}$ . Following this, *k* is  $4 \times 10^{-5} \min^{-1}$ ,  $4 \times 10^{-4} \min^{-1}$  and  $4 \times 10^{-5} \min^{-1}$ for undoped TiO<sub>2</sub>, doped with 0.024 Pa and 0.034 Pa of N<sub>2</sub> during deposition, respectively. When illuminating the samples with both UV and visible light (Figure 7b) the undoped TiO<sub>2</sub> overlayer performs as well as the N-doped (0.024 Pa), both with  $k = 2 \times 10^{-3} \min^{-1}$ . As in the case of excitation solely with visible illumination, when combining excitation of UV and visible, the N-doped TiO<sub>2</sub> overlayer grown with a higher N<sub>2</sub> partial pressure (0.034 Pa) performs worse ( $k = 9 \times 10^{-4} \min^{-1}$ ). The reason for this is attributed to the amount of N-doping that the anatase structure can accommodate without being excessive and resulting in defect states that will promote electron/hole recombination and, subsequently, hinder photocatalysis [6].



**Figure 7.** Degradation kinetics of methylene blue (MB) dye as a function of irradiation time in the presence of  $Bi/Bi_2O_3$  templates with undoped  $TiO_2$  and N-doped  $TiO_2$  overlayers, for two different  $N_2$  partial pressures during deposition, upon excitation with (**a**) visible light (>400 nm) and (**b**) UV plus visible light irradiation (>365 nm).

From the optical transmittance (*T*) and reflectance (*R*) of Bi<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub>:N films on glass substrates, with a thickness (*d*) of 480 nm and 6 nm, respectively, the absorption coefficient,  $\alpha = (1/d) \cdot ln[(100-R)/T]$  was calculated [35]. Subsequently, and employing a relation between the absorption coefficient and photon energy,  $\alpha = (A/h\nu) \cdot (h\nu - E_g)^m$ , where A is a parameter independent of the photon energy, hv (h is Planck's constant;  $\nu$  is photon frequency), and m a value representing the optical transition mode (m = 0.5 for the direct band-gap; m = 2 for the indirect band-gap), E<sub>g</sub> was extrapolated from the interception with the photon energy axis, as represented in the Tauc plots of Figure 8 [35]. From this linear regression, confidence and prediction bands (>95%) are plotted and highlighted by the pink lines. The band-gap, E<sub>g</sub>, for TiO<sub>2</sub>:N is much higher (3.69 ± 0.01 eV) when compared to the known bulk value for TiO<sub>2</sub> (anatase polymorph) with indirect band-gap of 3.20 eV [36]. However, the TiO<sub>2</sub>:N overlayer is only 6 nm thick and amorphous, hence the disparity. It would be expected for thicker and crystalline TiO<sub>2</sub> films that the band-gap would be more approximate to the bulk value. Contrariwise, the E<sub>g</sub> value for the Bi<sub>2</sub>O<sub>3</sub> layer (3.12 ± 0.01 eV) is within the extended range that has been reported in the literature for β-Bi<sub>2</sub>O<sub>3</sub> films, between 2.7 and 3.4 eV [37,38].



Figure 8. Tauc plots for the extrapolation of the (a) Bi<sub>2</sub>O<sub>3</sub> (direct) and (b) TiO<sub>2</sub>:N (indirect) band-gaps.

#### 4. Conclusions

 $Bi_2O_3$  template layers with enhanced surface area in the form of nanocone structures were deposited by reactive magnetron sputtering from an initial Bi seed layer following a vapour-liquid-solid mechanism. The resulting microstructure is polycrystalline, being the tetragonal  $\beta$ -phase dominant, as confirmed by XRD combined with texture analysis. XPS provided evidence for metallic bismuth and the oxidation state of Bi<sup>3+</sup> in the Bi<sub>2</sub>O<sub>3</sub> layer, being the metal contribution ascribed to the seed crystals that originate the nanocones through the VLS growth mechanism. AFM measurements enabled the determination of the surface roughness ( $R_q = 155 \pm 2 \text{ nm}$ ) and projected surface area (48  $\mu$ m<sup>2</sup>, for 5  $\mu$ m  $\times$  5 µm scans), which is considerably high for a thin film, owing to the dendritic nanocone structure. From measurements of the degradation kinetics of MB dye degradation under UV-A and visible illumination, it was concluded that the Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N layers increased the absorption of visible light, by being more efficient to degrade the test pollutant, when compared to Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> layers. Hence, these heterostructured layers are innovative and promising photocatalytic materials for the de-pollution of toxic organic volatile compounds present in air, as well of strong chromophores diluted in residual wastewater. In future work, a different anionic doping or even cationic doping of  $TiO_2$ will be pursued to further enhance the absorption of visible light. Currently, these Bi/Bi<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub>:N heterostructured layers are being tentatively applied in air purification units, within the mainframe of a collaboration with a Portuguese industry, Vieira & Lopes Lda.

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