1337. Seismic response of beam-column joints rehabilitated with FRP sheets and buckling restrained braces

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Abstract. An experimental test was performed to evaluate the seismic resistance of reinforced concrete beam-column joints rehabilitated with FRP sheets and Buckling Restrained Braces (BRBs). Six beam-column joints were rehabilitated and tested. The test results were compared in terms of hysteresis loops, stiffness degradation, energy dissipation and ductility. The comparison result showed that wrapping FRP sheets can contribute to increase the effect of confinement and to delay crack development in the joints. Also retrofitting buckling restrained braces (BRBs) can improve the stiffness and energy dissipation capacity. Both FRP sheets and BRBs can effectively improve the strength, stiffness and ductility.

Keywords: beam-column joint, seismic rehabilitation, FRP sheet, braces, energy dissipation.

1. Introduction

Beam-column joints must remain essentially elastic to ensure the stability of the structure under earthquakes. Inadequate details of beam-column joints cause high shear stress, which may result in brittle failure of the joints and total collapse of structures. In order to deal with this problem, rehabilitation of beam-column joints is very important. It is necessary to repair and rehabilitated reinforced concrete structures that have already sustained damage or are likely to in the future. Rehabilitation by wrapping concrete member with fiber reinforced polymer (FRP) sheets increases ductility due to high tensile strength of FRP so it has an effect on delaying shear failure [1, 2]. Pampanin et al. suggested the analysis method to predict structural performance in beam-column joint rehabilitated with CFRP [3]. Gergely et al. verified improved performance in joint such as maximu load, energy dissipation, ductile behavior through the experiment of beam-column joint rehabilitated with CFRP composite [4]. Therefore, this method is widely used to improve seismic resistance capacity of structures [5-7]. Buckling Restrained Braces (BRB) are designed to withstand inelastic deformation. They provide substantial energy dissipation and ductility through the stable hysteresis behavior. Consequently, BRB system is an effective way to prevent damage to beam-column joints and columns for both new and retrofit constructions under large seismic loads [8-10]. It is possibly expected to secure the sufficient lateral resistance capacity when both FRP sheet wrapping method and BRB system are applied simultaneously. In this research, improvement of seismic performance is evaluated experimentally by applying FRP sheet and BRB to rehabilitation of reinforced concrete beam-column joints. Some specimens were rehabilitated by combination of FRP wrapping method and BRB. Based on the results in terms of maximum load, ductile behavior, and energy dissipation, it was performed to evaluate of seismic performance of the beam-colum joints in rehabilitation methods.

2. Experimental program

2.1. Test specimens and materials

Six one-half scaled beam-column specimens were manufactured in order to evaluate seismic performance. All specimens have the same cross-sectional dimensions. Geometry and reinforcement details are given Fig. 1; height of column is 1500 mm and length of beam is

2700 mm with cross sections of (300×400) mm and (400×350) mm respectively. 28 day compressive strength of concrete was measured to be 24 MPa. The yield strength of longitudinal bars with 19 mm diameter and stirrups with 10 mm diameter was 400 MPa. In this study, the BRB system proposed by Shin et al. [11] was used for the test. The yield strength of steel for BRB system was 235 MPa and two U-shape channels were attached to the both sides of a central core to prevent buckling of the core. Each U-shaped channel was welded using eight steel plates. To maximize the stiffness of the core, the core was designed to resist only against the axial force. For this purpose, rubber sheets were attached between the core and the U-shaped cannels, so that the steel core and the channels would behave independently under the load. Dimensions and details of BRB system are given in Fig. 2. Aramid FRP (AFRP) and carbon FRP (CFRP) sheets were used, respectively. The FRP sheets were wrapped in two layers on 60° with respect to the longitudinal axis of the column. Material properties of AFRP and CFRP sheets are presented in Table 1. Notations used for various test specimens are listed in Table 2.







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Table 1. Material properties of FRP sheets						
	Modulus of elasticity (MPa)	Tensile strength (MPa)	Thickness (mm)			
CFRP	2.35×10 ⁵	3.550	0.18			
AFRP	1.20×10^{5}	2.880	0.18			

Number	Specimen notation	Rehabilitation method
1	Control	Control specimen
2	BRB	BRB
3	CFRP	CFRP sheet
4	AFRP	AFRP sheet
5	CFRP-BRB	CFRP sheet + BRB
6	AFRP-BRB	AFRP sheet + BRB

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Table	2	Descru	nfion	of s	necimens
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2.2. Test setup

The experimental set-up is schematically illustrated in Fig. 3. The bottom of the column was connected to the base by a hinge support and the beam was connected to the base at its ends by fixed supports. Sustained axial load was applied to the column using a 300 kN capacity hydraulic jack. The magnitude of the axial load was 10 % of axial capacity of the column and kept constant during the test. Cyclic lateral loading was applied to the top of the column using a 1,000 kN capacity hydraulic actuator by displacement control. The loading protocol consisted of three cycles as shown in Fig. 4.



3. Experimental results

3.1. Failure modes of specimens

Fig. 5 shows the failure modes. For the control specimen, the flexural cracks occurred on the beam during the initial loading stages. Cracks then developed outside and shear cracks observed in the beam-column joints region, then shear cracks developed wider as the load increased. No cracks were observed in the column faces. Concrete was crushed near the joints and longitudinal bars of column were yielded after the maximum load. The failure patterns for BRB specimen was similar as control specimen at initial loading stages. However, shear cracks with X-shape in the beam-column joints progressed along the direction of the column unlike control specimen. This is because energy dissipation had taken place in the beam-column joint by the BRB. After the maximum load, concrete spalling appeared in the column.



Fig. 5. Failure modes of the specimens

For CFRP and AFRP specimens, flexural cracks occurred in the beam at initial loading stage. Then, shear cracks developed in beam-column joints. As the load increased, concrete spalling occurred in the beam-column joints. For CFRP-BRB and AFRP-BRB specimens, shear cracks were observed in the joint then the cracks occurred adjacent to BRB. And rupture of FRP sheets was taken place. Both CFRP-BRB and AFRP-BRB specimens were failed by the pull-out of the anchors in the BRB. Also minor shear cracks in the joint were found.

3.2. Strength and stiffness

The load-displacement hysteresis curves of specimens are presented in Figs. 6 and 7. Also, the test results are summarized in Table 3. The maximum load capacity of the CFRP and AFRP specimens were increased by approximately 10 % and 9 % compared with the control specimen. Regardless of elasticity modulus and tensile strength of FRPs, the test results of CFRP and AFRP specimens showed similar load capacity in terms of maximum load. The maximum load capacities of BRB, CFRP-BRB, AFRP-BRB specimens were significantly higher than the control specimen. This is due to the increased strength of joints resulting from BRB system. However, for BRB specimen, the load capacity dropped dramatically after the maximum load. CFRP-BRB and AFRP-BRB specimens showed more ductile behaviors than that of BRB specimen. Test result indicated that the wrapping of FRP sheets effectively contributed to ductile behavior of beam-column joint.

Table 3. Maximum load						
Specimen	Maximum load (kN)	Ratio of maximum load				
Control	67.20	1.00				
BRB	126.96	1.89				
AFRP	73.15	1.09				
CFRP	74.17	1.10				
CFRP-BRB	131.56	1.96				
AFRP-BRB	133.15	1.98				



To evaluate seismic performance of different rehabilitation methods, effective stiffness of the specimens are plotted in Fig. 8 and summarized in Table 4. The effective stiffness is defined as the slope of the line joining the highest load points in the load versus displacement curve attained at each displacement level [12]. It can be obviously seen that the initial stiffness of all specimens were almost the same except the control and AFRP specimens. The effective stiffness of BRB, AFRP-BRB and CFRP-BRB specimens increased by approximately 70 % compared with the control specimen. This result indicates that BRBs contributes to the effective stiffness of beam-column joints. The control and AFRP specimens showed similar effective stiffness while CFRP specimen exhibited an increase in effective stiffness.



Fig. 7. Hysteresis curves for the specimens

Table 4. Effective sufficess						
Sussimon	Displacement (mm)					
Specifien	48	72	108	125		
Control	1.54	0.94	0.52	0.32		
BRB	2.62	1.76	_	_		
CFRP	2.23	1.29	0.75	0.51		
AFRP	1.56	0.92	0.58	0.43		
CFRP-BRB	2.55	1.62	1.00	0.72		
AFRP-BRB	2.73	1.76	0.98	0.62		

Table 4 Effective stiffness



3.3. Energy dissipation and displacement ductility

Energy dissipation of specimens under cyclic loading has been calculated by summing enclosed area within the load versus displacement hysteresis curves at different loading cycles. The cumulative energy dissipation is plotted in Fig. 9 and summarized in Table 5. AFRP and CFRP specimens were increased by approximately 11 % and 15 % when compared to the control specimen, respectively. The energy dissipation capacity was significantly improved in the case of retrofitted using BRB system compared to the control, CFRP and AFRP specimens. For BRB, CFRP-BRB and AFRP-BRB specimen had almost same energy dissipation capacity at the initial loading stage. However, since BRB specimen was failed at the second loading cycle, it represents the lowest energy dissipation capacity.

	Cumulative dissipated energy (kN mm)						
Specimen	Maximum displacement at each loading stage (mm)						
	30	48	72	108	125	Katio	
Control	3211	5698	9376	13740	15449	1.00	
BRB	6335	11141	15395	-	-	1.00	
CFRP	3410	5496	10091	15056	17080	1.11	
AFRP	3086	5802	10405	15646	17781	1.15	
CFRP-BRB	5161	10570	18066	28584	32802	2.12	
AFRP-BRB	6310	11044	18259	27185	30835	2.00	

Table 5. Cumulative energy dissipation



In this paper, the displacement ductility was computed by the following equation:

$$D = \frac{\delta_{ult}}{\delta_{yield}},\tag{1}$$

where D is the ductility index, the ultimate displacement, δ_{ult} , is defined as the displacement corresponding to a 80 % strength degradation of the maximum strength, δ_{yield} , is defined as the displacement corresponding to the first yielding of the specimen. Fig. 10 and Table 7 present the displacement ductility index of the specimens. As shown in Fig. 10, all specimens exhibit higher displacement ductility index than the control specimen except BRB specimen. BRB specimen exhibited brittle failure at the anchorage of BRB to concrete, and the displacement remained relatively low at 27 mm. Hence, BRB specimen has less ductility than that of the specimens 1337. SEISMIC RESPONSE OF BEAM-COLUMN JOINTS REHABILITATED WITH FRP SHEETS AND BUCKLING RESTRAINED BRACES. HEECHEUL KIM, DAE-JIN KIM, MIN SOOK KIM, YOUNG HAK LEE

retrofitted with FRP sheets and BRB. The specimens retrofitted with FRP sheets increased approximately 24 % in average.

Table 7. Displacement ductility index							
Specimen	Δ_{yield} (mm)	Δ_{ult} (mm)	$\Delta_{ult}/\Delta_{yield}$	Ratio			
Control	13.88	86.02	6.21	1.00			
BRB	12.89	53.10	4.12	0.66			
CFRP	10.86	79.12	7.29	1.17			
AFRP	12.60	108.50	8.61	1.39			
CFRP-BRB	14.38	113.32	7.88	1.27			
AFRP-BRB	14.62	102.42	7.01	1.13			



4. Conclusions

In this paper, cyclic loading test was performed on six beam-column joint specimens using the various rehabilitation methods. Their failure modes, maximum loads, effective stiffness, energy dissipation and displacement ductility were investigated. Effectiveness of FRP sheets and BRBs in improving the seismic performance of beam-column joints was evaluated through the test. From the test results, control specimen was likely to be damaged at an early loading stage and may result in unstable seismic performance. The retrofit mehtod with FRP sheets contributed to the increase of confinement effect and delay of cracking. Also, BRB system can improve the stiffness and energy dissipation capacity when used with FRP wrapping method. The test results demonstrated that retrofit method with both FRP sheets and BRB system can effectively improve the shear strength, effective stiffness and energy dissipation of seismically deficient beam-column joints.

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