

# 1 **Application of anammox within an integrated approach to sustainable food waste** 2 **management and valorization**

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12 **Abstract.** In this study, the anammox process was applied for the first time to the treatment of  
13 ammonium-rich liquid residues produced by the two-stage anaerobic digestion of food waste  
14 (2sAD-FW); such residues may represent a significant environmental issue if not properly  
15 managed. A granular anammox reactor was fed with a progressively increasing share of partially  
16 nitrated 2sAD-FW wastewater. An alternative operating strategy based on partial by-pass of the  
17 partial nitrification unit was tested, in order to regulate the influent  $\text{NO}_2/\text{NH}_4$  molar ratio without  
18 chemical addition. High nitrogen removal efficiency ( $89\pm 1\%$ ) and negligible nitrite discharge rates  
19 were achieved, together with high nitrogen removal rate / nitrogen loading rate (NRR/NLR,  
20  $97\pm 1\%$ ) and stable specific anammox activity ( $0.42\pm 0.03 \text{ gN}_2\text{-N/gVSS}\cdot\text{d}$ ). The observed  $\text{NH}_4\text{-}$   
21  $\text{removed}/\text{NO}_2\text{-removed}/\text{NO}_3\text{-produced}$  molar ratio was in agreement with anammox stoichiometry, as  
22 confirmed by the low contribution ( $< 5\%$ ) of denitrification to nitrogen removal. Moreover, the  
23 possibility of using digital color characterization of granular biomass as a novel, simple tool for the  
24 monitoring of anammox biomass enrichment and process performance was investigated under  
25 dynamic conditions, using real wastewater: changes in granule color correlated well with the  
26 increasing share of 2sAD-FW wastewater in the influent ( $R^2=83\%$ ), as well as with the decrease of  
27 anammox biomass abundance in the reactor ( $R^2=68\%$ ). The results suggest that anammox may be  
28 successfully integrated into a 2sAD-FW system, thus enhancing its environmental sustainability.

29 **Keywords.** Ammonium; anaerobic digestion; anammox; CIE-Lab; food waste; sequencing batch  
30 reactor

31 *Abbreviations:* 2sAD, two-stage anaerobic digestion; 2sAD-FW, two-stage anaerobic digestion of  
32 food waste; Anammox, anaerobic ammonia oxidation; AOB, ammonium oxidizing bacteria; BLR,  
33 biomass loading rate; CIE, Commission Internationale de l'Eclairage; COD, chemical oxygen

34 demand;  $C_{org}$ , organic carbon; DOC, dissolved organic carbon; EU, European Union; FA, free  
35 ammonia; FID, flame ionization detector; FISH, fluorescence in situ hybridization; FNA, free nitrous  
36 acid; FW, food waste; HRT, hydraulic retention time; IA, image analysis; Mt,  $10^6$  metric tons;  
37 NitDR, nitrite discharge rate; NLR, nitrogen loading rate; NRE, nitrogen removal efficiency; NRR,  
38 nitrogen removal rate; OFMSW, organic fraction of municipal solid waste; PN, partial nitrification;  
39 SAA, specific anammox activity; SBR, sequencing batch reactor; TKN, total Kjeldahl nitrogen; TNb,  
40 total nitrogen bound; TP, total phosphorus; TSS, total suspended solids; VFA, volatile fatty acids;  
41 VSS, volatile suspended solids.

42

### 43 **Introduction**

44 Every year, approximately 1,200 Mt of the food produced worldwide are lost or wasted through  
45 the food supply chain, which causes significant social, environmental, and economic issues [1,2].  
46 According to European waste statistics, approximately 245 Mt of municipal solid waste were  
47 generated in the EU-28 in 2016, out of which food waste (FW) accounted for 35% by weight [3].  
48 Rather than being considered an environmental issue, FW may be seen as a potential source of  
49 material and energy which should be recovered within an eco-sustainable approach. The two-  
50 stage anaerobic digestion process (2sAD) aiming at the recovery of hydrogen (dark fermentation)  
51 and methane has proved to be a promising option, since it enhances overall energy recovery  
52 compared to conventional one-stage processes [4,5]. Moreover, the possibility of recovering  
53 energy as hydrogen and methane, rather than only methane, is of interest due to the positive  
54 environmental features of hydrogen as an energy carrier, especially if generated from renewable  
55 non-fossil sources [3].

56 However, maximization of energy recovery from FW by a 2sAD process must be accompanied by  
57 minimization of its potential environmental impacts, in order to promote an environmentally  
58 sound approach. Since FW consists mainly of carbohydrates, fats and proteins [6], the anaerobic  
59 digestion of such a substrate results in the transfer of nutrients from the solid to the liquid phase,  
60 whose direct discharge into municipal sewers is not a viable option as it would unbalance the  
61 chemical oxygen demand / total Kjeldahl nitrogen / total phosphorus (COD/TKN/TP) ratio of  
62 municipal wastewater [7]. The use of the digested effluents in agriculture as organic fertilizer may  
63 also be limited by factors such as transport requirements, water content, or the presence of  
64 unwanted substances and pathogenic microorganisms [8].

65 The relatively low organic carbon to nitrogen ratio makes such effluents potentially suitable for  
66 treatment by completely autotrophic nitrogen removal processes, which combine partial  
67 nitrification (PN) and anaerobic ammonia oxidation (anammox). In the PN reactor, roughly 50-55%  
68 of influent ammonium should be converted into nitrite by ammonium oxidizing bacteria (AOB), so  
69 that the residual ammonium can be converted into dinitrogen gas in the anammox reactor by  
70 Planctomycetes (a distinct phylum in the Bacteria domain), using nitrite as electron acceptor [9].  
71 PN/anammox represents a cost- and technically effective alternative to conventional biological  
72 treatment based on full nitrification and denitrification, as well as to chemical-physical processes,  
73 requiring less energy and fewer chemicals (no exogenous organic substrates such as methanol or  
74 glucose are required) [10,11]. Moreover, the PN/anammox footprint is low in terms of greenhouse  
75 gas emissions [12,13], which makes it an eco-sustainable option worthy of being investigated;  
76 compared with conventional wastewater treatment based on nitrification and denitrification, CO<sub>2</sub>  
77 emissions may be reduced by up to 80%, and N<sub>2</sub>O is absent in anammox physiology (conversely, it  
78 is an intermediate in denitrification) [13].

79 Despite such promising features, limited work has been focused on the application of  
80 PN/anammox to the treatment of the liquid effluents originated by the one-stage anaerobic  
81 digestion of the municipal solid waste organic fraction (OFMSW) [7,14]: in one report, the  
82 possibility was successfully investigated of upgrading the Florence wastewater treatment plant by  
83 integrating the anaerobic co-digestion (waste activated sludge + OFMSW) with the completely  
84 autotrophic removal of nitrogen from the supernatant, using a nitrification membrane bioreactor  
85 and an anammox sequencing batch reactor [7]. The latter showed variable NH<sub>4</sub><sup>+</sup>-N and NO<sub>2</sub><sup>-</sup>-N  
86 removal rates, ranging from 1.3 to 47.1 mgN/L·d and from 0.5 to 47.6 mgN/L·d, respectively.  
87 Others [14] performed batch experiments to investigate the response of anammox biomass  
88 exposed to the liquid fraction of digested and co-digested OFMSW, using conductivity as an  
89 aggregate parameter to evaluate inhibition capacity: although the undiluted liquid fraction of  
90 digested OFMSW was found to have the strongest inhibitory capacity (anammox activity reduction  
91 of 73-89%), likely due to the high overall conductivity, anammox biomass was found to have a  
92 potential adaptation capability.

93 As for the anaerobic digestion of food waste in a two-stage system (2sAD-FW), so far only  
94 preliminary studies have been reported concerning the application of PN/anammox to the  
95 treatment of simulated (synthetic) 2sAD-FW wastewater [15,16]. In particular, anammox biomass  
96 was able to withstand the high nitrogen loading rates applied to the PN reactor (up to 1.5 gN/L·d),  
97 showing high nitrogen removal efficiencies (NRE > 90%) and negligible nitrite discharge rates [16].  
98 However, specific knowledge about anammox behavior with real 2sAD-FW wastewater is not  
99 available, so that an important gap has to be filled in view of possible process scale-up.

100 In this study, the liquid effluent produced by 2sAD-FW and treated in a PN unit was fed into a  
101 granular anammox sequencing batch reactor, in order to evaluate its applicability and achieve  
102 process optimization using real wastewater. An alternative process layout based on partial by-pass  
103 of the PN unit was tested in order to regulate the influent NO<sub>2</sub>/NH<sub>4</sub> molar ratio without chemical  
104 (e.g., ammonium chloride) additions, which would represent a significant cost at pilot/full scale. A

105 novel approach to anammox sludge characterization was also implemented, based on the  
106 determination of biomass color as a potentially quick, simple and cost-effective indirect measure  
107 of process performance and biomass enrichment.

108

## 109 **Materials and Methods**

### 110 *Reactor set-up and operation*

111 The granular anammox reactor was the second unit of a two-step laboratory-scale treatment  
112 system based on partial nitritation and anammox. A brief description of the PN unit and a  
113 schematic representation of the whole PN-anammox system are provided in supplementary  
114 material (SM1). The anammox unit consisted of a 3 L sequencing batch reactor (SBR) with a  
115 working volume of 2.1 L, operated at controlled temperature ( $35\pm 0.5$  °C) and pH ( $7.0\pm 0.1$ ). In  
116 order to reduce start-up time, granular anammox biomass originating from a previous  
117 experimental campaign concerning refinery wastewater treatment [10] was used as inoculum. The  
118 reactor was operated in fed-batch mode with a 6h cycle configuration (267 min mixed feeding, 83  
119 min reaction, 5 min settling and 5 min effluent withdrawal). Mechanical mixing was provided by a  
120 marine impeller ( $80\pm 5$  rpm). At the beginning of each working cycle, inert N<sub>2</sub> gas was flushed for 5  
121 min, in order to assure anoxic conditions inside the SBR. The influent flow rate was set at 2.0  
122 mL/min; the volumetric exchange ratio was kept equal to 0.25, corresponding to a hydraulic  
123 retention time (HRT) of 1 d. The vessel was completely covered with tin foil, in order to avoid any  
124 penetration of light which would hinder anammox activity [17]. The organization of the  
125 experimental activity is summarized in **Table 1**.

126

### 127 *Influent wastewater*

128 The granular anammox reactor was fed with a synthetic medium simulating PN-treated 2sAD-FW  
129 wastewater [16], in order to avoid any influence of the previous experimental campaign [10], as  
130 well as to achieve stable process performance under strictly controlled conditions, which  
131 constituted the starting point for the present study. The synthetic medium consisted of NH<sub>4</sub>HCO<sub>3</sub>  
132 3,848mg/L, NaNO<sub>2</sub> 4,030 mg/L, MgSO<sub>4</sub>·7 H<sub>2</sub>O 200 mg/L, KH<sub>2</sub>PO<sub>4</sub> 6.25 mg/L, CaCl<sub>2</sub> 300 mg/L,  
133 FeSO<sub>4</sub>·7 H<sub>2</sub>O 12.5 mg/L and trace element solution [18] (1.25 mL/L) in distilled water. The synthetic  
134 medium was progressively replaced by the PN-treated 2sAD-FW wastewater according to a  
135 conservative exponential rule [10] (see supplementary material, SM2). The main characteristics of  
136 both untreated and PN-treated 2sAD-FW wastewater are summarized in **Table 2**.

137 Correction of influent NO<sub>2</sub>/NH<sub>4</sub> molar ratio was initially applied by appropriate NH<sub>4</sub>Cl dosage, and  
138 total influent nitrogen was kept at 1,500 mg/L (Phases 1 and 2), corresponding to a nitrogen  
139 loading rate (NLR) of 1.5 gN/L·d. Thereafter, part of the PN influent was sent directly to the  
140 anammox unit and manual correction by NH<sub>4</sub>Cl addition was avoided (Phase 3).

141

142 *Analytical Methods*

143 Ammonium (as  $\text{NH}_4^+\text{-N}$ ), nitrite (as  $\text{NO}_2^-\text{-N}$ ) and nitrate (as  $\text{NO}_3^-\text{-N}$ ) concentrations were  
144 determined at least twice weekly on influent and effluent samples, as well as on samples drawn  
145 from the anammox reactor during specific anammox activity (SAA) assessments. Ammonium  
146 concentration was determined according to Standard Methods [19], while nitrite and nitrate  
147 concentrations were determined by ion-chromatography using a DIONEX ICS-90 (Dionex-  
148 Thermofisher Scientific Inc., USA) equipped with an AS14A Ion-PAC 5  $\mu\text{m}$  column. All samples were  
149 filtered (0.45  $\mu\text{m}$ ) before analysis. Total nitrogen bound concentration (TNb, the sum of organic  
150 and inorganic nitrogen forms) was measured to characterize the untreated and PN-treated 2sAD-  
151 FW wastewater used for feed preparation, using a Hach DR6800 spectrophotometer (LCK338  
152 cuvette test kit, Hach Lange GmbH, Germany). Samples were not filtered. Free Ammonia (FA) and  
153 Free Nitrous Acid (FNA) concentrations were estimated according to [20]. The nitrogen removal  
154 efficiency (NRE, the actual removal of influent nitrogen, which takes into account the production  
155 of nitrate), the nitrogen removal rate (NRR, the amount of  $\text{NH}_4\text{-N}$  and  $\text{NO}_2\text{-N}$  removed per liter of  
156 reactor per day), and the nitrite discharge rate (NitDR, the amount of  $\text{NO}_2\text{-N}$  discharged per liter of  
157 reactor per day) were calculated as described in [10].

158 Alkalinity of untreated and PN-treated 2sAD-FW wastewater (unfiltered samples) was measured  
159 periodically (i.e., every time a new feed was prepared) by potentiometric titration to preselected  
160 end-point pH, using an AT-510 automatic titrator (KEM electronics, Japan). The content of organic  
161 matter in influent and effluent filtered samples (0.45  $\mu\text{m}$ ) was measured at least twice weekly as  
162 dissolved organic carbon (DOC) by means of a TOC-V analyzer (Shimadzu Corp., Japan). Volatile  
163 fatty acids (VFA) concentration was determined in the untreated and PN-treated 2sAD-FW  
164 wastewater every time a new feed was prepared, as well as in anammox reactor effluent (at least  
165 twice per week), using a 6890-N gas chromatograph (Agilent, USA) equipped with a headspace  
166 auto-sampler (Agilent, mod. 7694), a DB-FFAP column (30 m  $\times$  0.25 mm  $\times$  0.25  $\mu\text{m}$ ) and a flame  
167 ionization detector (FID). All samples were acidified with 2M  $\text{H}_2\text{SO}_4$  and filtered (0.45  $\mu\text{m}$ ) before  
168 analysis. Total suspended solids (TSS) and volatile suspended solids (VSS) concentrations in the  
169 anammox reactor and in the effluent were determined according to Standard Methods [19] at  
170 least weekly.

171

172 *Characterization of anammox granular sludge*

173 Specific anammox activity (SAA) assessments were based on a chemical tracking method [21], and  
174 carried out periodically according to a published protocol [10]. Granule density was determined  
175 according to the dextran blue method [22] on samples drawn weekly.

176 Granular aggregates were characterized periodically in terms of size (particle size distribution) and  
177 aspect (roundness, aspect ratio) through image analysis (IA) technique, according to a published  
178 protocol [10] using Image-Pro Plus v.6 (Media Cybernetics, USA). More than 200 granules were  
179 considered for each sample.

180 Digital color analysis of anammox granules was performed using a CM 3610 spectrophotometer  
181 (Konica Minolta, Japan). Color was represented using Konica Minolta SpectraMagic NX software as  
182 three numeric coordinates, labeled L\*, a\* and b\* color components, ranging from 0 to 100 (L\*)  
183 and from -128 to +127 (a\* and b\*), according to CIE Lab color space [23]. L\* is a measure of  
184 lightness; a\* and b\* are related to Hering's color opponent process theory, i.e. a\* represents the  
185 green-red opposition (negative and positive values, respectively), while b\* the blue-yellow  
186 opposition (negative and positive values, respectively). The (a\*, b\*) Cartesian coordinate duplet  
187 was converted to corresponding polar coordinates, labelled as C\* (chroma, which can also be  
188 intended as saturation), and h (hue, or hue angle, expressed as degrees), according to the  
189 following equations:

$$190 \quad C^* = \sqrt{(a^*)^2 + (b^*)^2} \quad \text{Eq. 1}$$

$$191 \quad h = \arctan\left(\frac{b^*}{a^*}\right) \quad \text{Eq. 2}$$

192 Color analysis was performed on samples collected on days 50, 73, 89, and 105, corresponding to  
193 a share of PN-treated 2sAD-FW wastewater of 30%, 50%, 70% and 100%, respectively. To prepare  
194 granular biomass a mixed liquor sample (10 mL) was collected from the reactor; granules were  
195 sieve-drained and then carefully disrupted using a glass mortar and pestle, in order to obtain a  
196 homogeneous suspension expressing not only the color of the surface of the granules, but also of  
197 their internal part. The suspension was then filtered through a glass fiber membrane with a  
198 porosity of 1.2  $\mu\text{m}$ , and the resulting filter cake was analyzed to determine color composition.

199 The absolute C\* value and the a\*/b\* ratio (the latter related to hue changes, according to Eq.2  
200 and [24]) were chosen as color main indicators. Since PN-treated 2sAD-FW wastewater has its own  
201 color and represents a potential darkening/coloring agent itself, its contribution was also assessed  
202 and used as blank: in order to rule out the coloring/darkening effect of PN-treated 2sAD-FW  
203 wastewater, color difference between samples and blanks was calculated according to CIE dE<sub>00</sub>  
204 standard [25] for each "sample/blank" pair, and CIE dE<sub>00</sub> color difference was chosen as the third  
205 color main indicator. For each processed sample, color indicators were plotted versus (i) the  
206 corresponding share of PN-treated 2sAD-FW wastewater on total influent, (ii) the anammox  
207 biomass abundance and (iii) the SAA, and linear fitting was applied in order to highlight potential  
208 correlations.

209

### 210 *Microbiological characterization*

211 Microbiological characterization was performed during Phase 1 by fluorescence in situ  
212 hybridization (FISH) on representative granules samples, according to [26]. Hybridizations with  
213 group specific probes for anammox bacteria (AMX820, specific for "*Candidatus Brocadia*  
214 *anammoxidans*" and "*Candidatus Kuenenia stuttgartiensis*") were carried out simultaneously with  
215 probes EUB338, EUB338-II and EUB338-III combined in a mixture (EUB338mix) for the detection of  
216 most bacteria, and with DAPI staining for quantifying the total number of cells. Anammox bacteria

217 abundance was expressed as the percentage of AMX820-positive cells out of EUB338mix-positive  
218 cells. All probes were purchased from Eurofins Genomics GmbH (Germany), and synthesized with  
219 5'-FITC (green) and 5'-Cy3 (red) labels. Details on oligonucleotide probes are available at  
220 ProbeBase [27]. Slides were examined with an epifluorescence microscope (Olympus BX51) at  
221 different magnifications (100, 400 and 1000x); images were captured with an Olympus XM10  
222 camera using Cell-F software (Olympus Corporation, Japan). DAIME software [28] was used for  
223 FISH quantification of hybridized cells.

224

## 225 **Results and discussion**

### 226 *Overall anammox performance*

227 During Phase 1, the increasing share of PN-treated 2sAD-FW wastewater did not affect process  
228 performance in terms of nitrogen removal (**Figure 1**): NRE and the NRR/NLR ratio averaged  $90\pm 1\%$   
229 and  $98\pm 1\%$ , respectively, and effluent nitrite concentration was always negligible. The observed  
230 " $\text{NH}_4\text{-removed}/\text{NO}_2\text{-removed}/\text{NO}_3\text{-produced}$ " molar ratio was in good agreement with the stoichiometric  
231 range reported in literature for anammox metabolism [29,30] (Figure 1c), indicating no significant  
232 competition for nitrite between anammox and heterotrophic denitrifying bacteria. Indeed, most of  
233 the readily degradable organic substrates contained in the untreated 2sAD-FW wastewater (e.g.,  
234 VFAs) were completely removed by the previous aerobic step (PN reactor), and were unavailable  
235 for denitrification; despite the progressively increasing availability of organic matter, the resulting  
236 influent organic carbon to nitrogen ratio ( $C_{\text{org}}/\text{N}$ ) at the end of Phase 1 was around 0.1 mol/mol,  
237 much lower than the threshold level proposed by others [31], above which heterotrophic bacteria  
238 outcompete anammox biomass ( $C_{\text{org}}/\text{N}=1$ ). The amount of nitrogen potentially removed by  
239 heterotrophic denitrification accounted for only  $0.9\pm 0.4\%$  of total observed nitrogen removal  
240 (based on the observed organic matter depletion).

241 As the share of PN-treated 2sAD-FW wastewater in the influent reached 100% (Phase 2), process  
242 performance remained stable in terms of NRE ( $89\pm 2\%$ ) and the observed NRR/NLR ratio was still  
243 high ( $97\pm 2\%$ ), as shown in Figure 1b. Again, the amount of nitrogen potentially removed by  
244 heterotrophic denitrification was low ( $0.8\pm 0.4\%$ ), and the observed  $\text{NH}_4\text{-removed}/\text{NO}_2\text{-removed}/\text{NO}_3\text{-}$   
245  $\text{produced}$  molar ratio remained in good agreement with the stoichiometric range. More specifically,  
246 the  $\text{NO}_2\text{-removed}/\text{NH}_4\text{-removed}$  molar ratio substantially followed the fluctuations of the influent  $\text{NO}_2\text{-}$   
247  $\text{N}/\text{NH}_4\text{-N}$  molar ratio, and remained within the stoichiometric range reported in literature (with  
248 the exception of a few points), as well as the observed  $\text{NO}_3\text{-produced}/\text{NH}_4\text{-removed}$  molar ratio (Figure  
249 1c).

250 In order to regulate the influent  $\text{NO}_2\text{-N}/\text{NH}_4\text{-N}$  molar ratio without external  $\text{NO}_2$  or  $\text{NH}_4$  addition, in  
251 the perspective of process application at pilot- or full-scale, an operating strategy based on partial  
252 by-pass of the PN unit was adopted (Phase 3). Feeding the anammox reactor with a mixture of PN-  
253 treated (85%) and untreated (15%) 2sAD-FW wastewater resulted in temporary inhibition, with a  
254 corresponding worsening of nitrogen removal: the NRE decreased from day 122 and reached its

255 lowest on day 135 (72%). Nitrite accumulated up to 113 mgNO<sub>2</sub>-N/L (day 139). However, complete  
256 process recovery was achieved within 20 days: from day 145, the observed NRE and NRR/NLR  
257 were 89±1% and 97±1%, respectively, and NitDR was negligible.

258 As expected, the availability of readily degradable organic matter enhanced the occurrence of  
259 denitrification: DOC removal efficiency increased up to 67% and denitrification contribution to  
260 nitrogen removal rose, peaking at approximately 5% of total removed nitrogen. Despite such  
261 increase, the dilution of untreated 2sAD-FW wastewater minimized the competition for nitrites  
262 between anammox and heterotrophic bacteria, since the resulting influent C<sub>org</sub>/N ratio (<0.3)  
263 remained below critical levels and the available readily degradable VFAs were low (< 10 mg/L).

264 Although different authors [30,39] have proposed mixing of PN-treated and untreated wastewater  
265 as the simplest way to correct the influent NO<sub>2</sub>-N/NH<sub>4</sub>-N ratio, such a solution was applied only  
266 once in an anammox reactor fed with a mixture of PN-treated and raw livestock manure digester  
267 liquor (relative share not reported) [32]: nitrite accumulation was observed after the first week of  
268 operation, ascribed to an increase in influent nitrite concentration due to unstable operation of  
269 the PN reactor. Severe inhibition of anammox activity occurred and process recovery could be  
270 achieved by adjusting process pH from 7.9 to 7.5. Neither positive nor negative effects could be  
271 unequivocally ascribed to the presence of untreated wastewater in the influent.

272 With regard to specific anammox activity (**Figure 2**), an increasing trend was observed in the first  
273 part of Phase 1, with a maximum value of 0.71 gN<sub>2</sub>-N/gVSS·d (day 60, 36% of PN-treated 2sAD-FW  
274 wastewater). However, SAA decreased progressively as the share of PN-treated 2sAD-FW  
275 wastewater was further increased (it was 0.44 gN<sub>2</sub>-N/gVSS·d at the beginning of Phase 2, when  
276 100% PN-treated 2sAD-FW wastewater was fed to the reactor). The results suggest that PN-  
277 treated 2sAD-FW wastewater may contain compounds which stimulate anammox activity, at least  
278 if the share of PN-treated 2sAD-FW wastewater in the influent is low enough. A similar trend was  
279 observed by others [10] in a granular anammox reactor fed with progressively increasing share of  
280 PN-treated refinery (IGCC) wastewater; higher SAAs (maximum value: 0.27 gN<sub>2</sub>-N/gVSS·d) were  
281 achieved when PN-treated wastewater was fed to unacclimated anammox biomass, compared to  
282 those measured using a synthetic medium [32].

283 During Phase 2, no significant biomass inhibition due to prolonged exposure to PN-treated  
284 wastewater was observed. The lowest SAA was at the beginning of Phase 3 (0.39 gN<sub>2</sub>-N/gVSS·d),  
285 when untreated 2sAD-FW wastewater was added to the influent. Such a decrease in SAA was  
286 consistent with the overall worsening of process performance observed on days 122-140. Given  
287 the complex composition of such effluents [14,33], it was not possible to identify any specific  
288 compound or parameter at the origin of the temporary decrease in SAA and NRE. A hypothesis  
289 may involve interference of organic matter to anammox metabolism, whose mechanisms are still  
290 unclear and depend on the organic compounds and their concentration [34].

291 Although overall process performance recovered during the second half of Phase 3, SAA did not  
292 show a particular increase and stabilized at 0.42±0.03 gN<sub>2</sub>-N/gVSS·d. The reduced SAA may be



293 considered as a measurable effect of competition between anammox and heterotrophic bacteria,  
294 which was less evident when NRE, NRR and NitDR were considered.

295 As far as we are aware, to date no other studies have focused on anammox application to 2sAD-  
296 FW wastewater, so that an extensive direct comparison of SAA cannot be drawn. The SAAs  
297 observed here were comparable to, or higher than, those previously reported concerning the  
298 application of anammox to similar substrates (i.e., the digestate of OFMSW), although reported  
299 data are limited [7,35]. Moreover, SAAs were also comparable with those reported in previous  
300 studies concerning anammox systems treating conventional substrates (reject water) [36,37].

301

### 302 *Granular anammox physical and morphological properties*

303 With regard to the average size of anammox granules, no significant differences were detected  
304 throughout the experimental period (mean diameters measured during Phase 1, 2 and 3 were  
305  $0.66\pm 0.01$ ,  $0.64\pm 0.02$  and  $0.66\pm 0.02$  mm, respectively). On closer inspection (**Figure 3**), the  
306 evolution of particle size distribution showed changes in the frequencies of smaller size (<1 mm) as  
307 the share of PN-treated 2sAD-FW wastewater in the influent increased: compared to the  
308 beginning of Phase 1, at the end of Phase 2 (day 123) a decrease in 0.3-0.7 mm classes abundance  
309 from 53 to 40% was observed, together with a corresponding increase from 2.3 to 12.9% in 0.1  
310 mm and from 16 to 20% in 0.9-1.1 mm class abundances, suggesting the formation of new  
311 granules and the simultaneous enlargement or disruption of part of existing ones. By the end of  
312 Phase 3 (day 161), the increase up to 20% in 0.3 mm and up to 12.4% in 1.1-1.3 mm class  
313 abundances combined with the corresponding decrease from 24.4 to 15.8% in 0.7-0.9 mm class  
314 seemed to confirm this behavior. Consistent with average granule size, the other morphological  
315 parameters investigated, namely aspect ratio and shape regularity (roundness), did not change  
316 significantly during the entire operation. Only a slight decrease in shape regularity was observed,  
317 as indicated by the decreasing rate of granules with a roundness value above 0.8, at 62%, 51% and  
318 39% for days 1, 123 and 161, respectively.

319 Neither the increasing share of PN-treated 2sAD-FW wastewater (Phase 1) nor the partial by-pass  
320 of the PN unit (Phase 3) affected anammox granule density, which was stable during the whole  
321 experimental campaign ( $69.5\pm 6.1$  gTSS/L<sub>gran</sub>), and comparable to other anammox granular sludge  
322 systems previously reported in literature [10,38,39].

323 Stressful operating conditions, such as prolonged shear stress, exposure to toxic substances, etc.,  
324 were found to strongly affect physical and morphological properties of both anaerobic and aerobic  
325 granular aggregates [38,40]. The stable behavior observed in this study can be likely ascribed to  
326 the conservative feeding strategy applied during Phase 1, which minimized any potentially stress  
327 condition for granular anammox biomass and facilitated acclimation to the real wastewater, as  
328 previously reported [10].

329 Biomass concentration inside the anammox reactor did not change significantly during the entire  
330 SBR operation (VSS  $5.0\pm 0.75$  g/L; VSS/TSS  $90\pm 2\%$ ), although an increasing trend was observed

331 during Phase 1. Effluent TSS concentration reached its maximum values at the end of Phase 1 and  
332 during Phase 2 ( $143\pm 6$  mg/L), while the average observed during Phase 3 was  $103\pm 20$  mg/L. Only a  
333 few granules were lost with the effluent at the end of each cycle, and TSS mostly consisted of floc-  
334 shaped biomass or small particles probably produced by granule breakage due to  
335 abrasion/collision.

336

### 337 *Microbiological characterization*

338 During Phase 1, biomass samples were collected under dynamic conditions at progressively  
339 decreasing time intervals (due to the exponential rule adopted for replacement of the synthetic  
340 medium), and microbiological characterization by FISH was used to draw an indicative trend of  
341 anammox biomass abundance with increasing share of PN-treated 2sAD-FW wastewater in the  
342 influent (**Figure 4**).

343 Initial anammox biomass abundance represented 62% of total bacteria, in agreement with  
344 previously reported studies [41]; a linear correlation was observed between the share of PN-  
345 treated 2sAD-FW wastewater and abundance, the latter decreasing as the synthetic medium was  
346 progressively replaced by real wastewater. Such behavior can be reasonably ascribed to the  
347 progressive enrichment of other microbial populations due to the increasing availability of  
348 substrates other than ammonium nitrogen, as confirmed by the increase in EUB338mix/DAPI ratio  
349 from 74% (Day 1) to 87% (day 105, end of Phase 1).

350

### 351 *Digital color characterization of granules*

352 For color evolution of granular biomass, a representation on CIE Lab color space is provided in  
353 **Figure 5**: as the share of PN-treated 2sAD-FW wastewater increased up to 100% (Phase 1), the  
354 progressive darkening of biomass samples was observed, as indicated by the decrease in  $L^*$  (i.e.,  
355 lightness) values. Moreover, the progressive decrease in  $a^*$  and  $b^*$  values indicated a shift from  
356 red towards green opposites, and from yellow towards blue opposites, respectively, which  
357 resulted in the progressive loss of the initial vivid orange-reddish color typical of anammox  
358 enriched biomass. The analysis of blank (influent) samples showed a similar decreasing trend in  $L^*$   
359 values, negligible variations of  $a^*$  and, as expected, a slight increase of  $b^*$  values toward the same  
360 yellowish hue of the PN-treated wastewater: these results demonstrated that the influent  
361 contained progressively increasing amounts of darkening (e.g., suspended solids) and coloring  
362 (e.g., dyed compounds) agents which may affect biomass color characterization, if not properly  
363 taken into consideration.

364 As shown in **Figure 6a-b**, both  $C^*$  and  $a^*/b^*$  trends showed a linear correlation with the increasing  
365 share of PN-treated 2sAD-FW wastewater on total influent ( $R^2=83$  and  $79\%$ , respectively), thus  
366 confirming that the progressive replacement of the synthetic medium with real wastewater  
367 altered the initial biomass color. As CIE  $dE_{00}$  color difference was considered as color indicator,

368 linear correlation was still maintained (Figure 6c,  $R^2=68\%$ ), thus showing that changes in biomass  
369 color were related not only to a direct coloring effect of the influent, but also to changes in other  
370 biomass properties, which were in turn influenced by the increasing share of PN-treated 2sAD-FW  
371 wastewater.

372 On this premise, the possible correlation between changes in granular biomass color and  
373 anammox biomass abundance was investigated, in order to evaluate if digital color analysis may  
374 be used to track biomass evolution in anammox based systems. As previously discussed, the  
375 progressive replacement of the synthetic medium with PN-treated 2sAD-FW wastewater was  
376 accompanied by a corresponding slight decrease in anammox biomass abundance. The decrease  
377 was correlated linearly with changes in  $C^*$  and  $a^*/b^*$  values ( $R^2=68$  and  $63\%$ , respectively), as  
378 shown in Figure 6d-e. When the direct influent contribution to biomass color was subtracted, a  
379 linear correlation still remained (Figure 6f,  $R^2=50\%$ ), thus indicating that relatively small changes in  
380 anammox biomass abundance can be detected effectively through digital color analysis of the  
381 granules, even in a system fed with real wastewater under dynamic conditions.

382 Conversely, none of the chosen color indicators showed a significant linear correlation with SAA  
383 ( $R^2=12, 8$  and  $2\%$  for  $C^*$ ,  $a^*/b^*$  and  $dE_{00}$ , respectively). This result was predictable, given the  
384 unusual SAA trend observed during Phase 1 which increased as the share of PN-treated 2sAD-FW  
385 wastewater increased up to  $36\%$ , and subsequently decreased (Figure 2). Indeed, SAA was  
386 affected by the decreasing trend of anammox biomass abundance, which correlated well with  
387 changes in biomass color as well as with the ascending share of PN-treated 2sAD-FW wastewater,  
388 but was also directly affected by the changing composition of influent wastewater, as previously  
389 discussed. Although the correlation of each of these influencing factors with SAA should have been  
390 investigated with specific assessments, it was beyond the aims of this study.

391 Digital color characterization of granular anammox through color space representation was  
392 apparently tested only once previously [24]. In that study, three reactors were fed with synthetic  
393 influent at different biomass loading rate (BLR, the ratio between NLR and biomass concentration).  
394 Granular biomass drawn from the reactors showed three different surface colors, namely black,  
395 brown and red; only the  $a^*/b^*$  ratio was chosen as main color indicator, showing a linear  
396 correlation with SAA and BLR, while no correlation with anaerobic oxidizing bacteria abundance or  
397 cytochrome-c concentration was observed. A direct comparison between the results achieved in  
398 [24] and those reported here is not possible, due to significantly different operating conditions,  
399 namely steady state vs. dynamic conditions, and synthetic medium vs. a progressively increasing  
400 share of real wastewater in the influent. However, both studies highlight the potential of digital  
401 color analysis as a simple method for monitoring of granular anammox based systems.

402

## 403 **Conclusion**

404 The anammox process was proved to be a feasible and valuable option for the treatment of  
405 ammonium-rich liquid digestate produced by the 2sAD-FW process, in a two-step PN/anammox

406 system. In view of process scale-up, the dosage of ammonium chloride was avoided by adopting  
407 an alternative treatment scheme layout based on partial by-pass of the PN unit to regulate the  
408  $\text{NO}_2/\text{NH}_4$  molar ratio in the influent to the anammox reactor (Phase 3); no significant effects of  
409 competition between anammox and heterotrophic bacteria were observed in terms of overall  
410 process performance, although a decrease in SAA occurred. The application of PN/anammox  
411 would strongly contribute to reducing the overall environmental impact of the 2sAD-FW process.

412 Color characterization was applied for the first time on granular anammox fed with real  
413 wastewater: a good correlation between biomass color change and the increasing share of PN-  
414 treated 2sAD-FW wastewater on total influent was observed. Moreover, relatively small changes  
415 in anammox biomass abundance under dynamic conditions were detected by FISH and confirmed  
416 by digital color analysis, which may be used as a quick, simple and cost-effective indirect  
417 measurement of anammox biomass enrichment in pilot- or full-scale plant application.

418

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546

#### 547 **Figure and Table Legends**

548 Figure 1. Anammox reactor performance throughout the whole experimental period. (a)  
549 Composition of NLR; (b) NRE, NLR, NRR and NitDR; (c) measured influent and effluent  
550 stoichiometric ratios. Yellow horizontal belts indicate a range of stoichiometric values, considering  
551 those proposed in literature.

552 Figure 2. (a) Specific Anammox Activity (SAA) vs time profiles measured during the whole  
553 experimental campaign; (b) average SAA,  $\text{NO}_2\text{-removed}/\text{NH}_4\text{-removed}$ , and  $\text{NO}_3\text{-produced}/\text{NH}_4\text{-removed}$  molar  
554 ratios measured in each experimental Phase.

555 Figure 3. Anammox granule size distribution during the experimental period.

556 Figure 4. Evolution of anammox biomass abundance with increasing share of PN-treated 2sAD-FW  
557 wastewater in the influent (Phase 1).

558 Figure 5. Representation of samples (blue circles) and blanks (white circles) color and lightness in  
559 the CIE Lab color space.

560 Figure 6. Scatter plots correlating color parameters with increasing share of PN-treated 2sAD-FW  
561 wastewater on total influent (a-c) and anammox biomass abundance (d-f).

562

563 Table 1: Organization of the experimental activity.

564 Table 2: Average composition of the untreated and PN-treated 2sAD-FW wastewater.