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A SYNTHETIC AND SPECTROSCOPIC INVESTIGATION OF THE ASYMMETRIC α-LITHIATION-TRAPPING OF SIX-MEMEBERED *N*-BOC HETEROCYCLES USING ALEXAKIS DIAMINES

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This paper is dedicated to Professor Kiyoshi Tomioka, Doshisha Women's College, on the occasion of his 70th birthday.

Abstract – The asymmetric lithiation-trapping of six-membered N-Boc heterocycles using *s*-BuLi and two different Alexakis diamines is reported. These readily available ligands outperform the current 'best-in-class' sparteine-type diamines in the lithiation and benzophenone trapping of N-Boc piperazines and the lithiation-cyclisation-trapping of N-Boc-4-chloro piperidine. In situ IR spectroscopy has been used to optimise lithiation times and to discover previously unknown subtleties regarding the lithiation step.

The enantioselective α -functionalisation of *N*-Boc activated nitrogen heterocycles *via* lithiation-trapping methodology has become a mainstay of asymmetric heterocycle synthesis¹ since its inception by Beak in 1991.² The alkaloid (–)-sparteine and the (+)-sparteine surrogate **1**, developed in our laboratory,³ have become the most useful ligands for such *s*-BuLi-mediated transformations (Scheme 1). Whilst (–)-sparteine and its antipode are naturally occurring,⁴ the commercial availability has varied dramatically over the past 20 years.⁵ Additionally, (+)-sparteine surrogate **1**, although commercially available, is prohibitively expensive and is more commonly synthesised from (–)-cytisine.⁶ Recent developments from ourselves and Maulide have addressed the supply issues relating to these important diamines,⁷ but since **1** is only a pseudo-enantiomer of (–)-sparteine, it exhibits significant differences in rates of organolithium-mediated transformations and it can also have different enantioselectivities.⁸ Given that the use of enantiomeric ligands is preferred in asymmetric synthesis, and the supply of sparteine is unreliable, we chose to revisit chiral diamines that are readily available as both enantiomers. In this regard, the C₂-symmetric diamine **2**,⁹

and pseudoephedrine-derived diamine **3**,¹⁰ devised by Alexakis, seemed highly suitable and both can be easily synthesised in multi-gram quantities from readily available enantiopure precursors.^{11a}



Scheme 1. Structure of diamine ligands and an overview of the lithiation-trapping of N-Boc heterocycles

Although diamines 2 and 3 were originally developed for the addition of MeLi to aromatic imines, both enantiomers of 2 have been used successfully in the lithiation-trapping of *N*-Boc pyrrolidine 4,¹¹ giving comparable results to (–)-sparteine and the (+)-sparteine surrogate 1 (Scheme 1). Additionally, diamine 2 has found some utility in the asymmetric lithiation-trapping of other *N*-containing heterocyles,¹² aryl bromides¹³ and paracyclophanes¹⁴ as well as the dynamic resolution of lithiated *N*-thiopivaloyl azetidine.¹⁵ Since diamine 2 can be considered the diamine of choice for the lithiation of *N*-Boc pyrrolidine 4, we decided to investigate the use of diamine (*S*,*S*)-2, and the structurally related diamine (*R*,*R*)-3, in the asymmetric lithiation-trapping of six-membered *N*-Boc piperazines **5**¹⁶ and *N*-Boc-4-phenyl piperidine **6** (Scheme 1).^{12a} As part of this study, we also included the lithiation-cyclisation-trapping of *N*-Boc-4-chloro piperidine **7**. Lithiation of **7** is followed by internal substitution of the chloride to give a cyclopropane which then undergoes regioselective lithiation *via* removal of the more acidic α -*N*-Boc cyclopropyl proton.^{12d,17} Herein, we present our results.

First, the asymmetric lithiation-trapping of *N*-Boc-*N*'-benzyl piperazine **8** using *s*-BuLi and diamine (*S*,*S*)-**2** was explored. In order to determine the time required for lithiation of *N*-Boc piperazine **8**, *in situ* IR spectroscopy, which has become a popular technique in this context, ^{8b,16a,18} was employed. A solution of *N*-

Boc piperazine 8 (1.0 mmol) in Et₂O (14 mL) at -78 °C (in the presence of diamine (*S*,*S*)-2) exhibited a $v_{C=0}$ peak at 1700 cm⁻¹. On addition of *s*-BuLi, lithiation proceeded to give the organolithium 10 ($v_{C=0}$ peak at 1646 cm⁻¹); formation of a pre-lithiation complex 9, assigned to a peak at 1680 cm⁻¹, was also observed throughout the lithiation (Scheme 2, 2-D plot of absorbance versus time). As the reaction progressed, the proportion of both *N*-Boc piperazine 8 and pre-lithiation complex 9 decreased whereas that of the lithiated species 10 steadily increased, with lithiation taking ~30 min. For comparison, using *s*-BuLi and (–)-sparteine or the (+)-sparteine surrogate 1, the lithiation time for *N*-Boc piperazine 8 is ~60 min and ~2 min respectively.^{16a} Thus, *s*-BuLi/diamine (*S*,*S*)-2 shows intermediate reactivity compared to *s*-BuLi/(–)-sparteine and *s*-BuLi/(+)-sparteine surrogate 1.



Scheme 2. In situ IR spectroscopic monitoring of the asymmetric lithiation of N-Boc piperazine 8 with s-BuLi/diamine (S,S)-2

With an idea of the lithiation time established, we treated *N*-Boc-*N*'-benzyl piperazine **8** with *s*-BuLi and (S,S)-**2** (Et₂O, –78 °C, 1 h) followed by trapping with benzophenone. This gave adduct (*S*)-**11** (in an 87:13 ratio with alkene by-product **12**), which was isolated in 60% yield and 86:14 er (Scheme 3). Alkene by-product **12** is believed to have formed through a single electron transfer (SET) mechanism;¹⁹ one electron oxidation of lithiated *N*-Boc piperazine **8** by Ph₂CO would give an α -amino radical which could lose a β -hydrogen atom to give **12**. In comparison with lithiation employing either (–)-sparteine or the (+)-sparteine surrogate **1**,^{16a} the reaction mediated by *s*-BuLi/diamine (*S*,*S*)-**2** gives higher yields and enantiomeric ratios and a lower proportion of alkene **12**, due to a decrease in SET side-reactions. With (–)-sparteine, (*R*)-**11** was isolated in 54% yield and 89:11 er; with (+)-sparteine surrogate **1**, the yield and er of (*S*)-**11** were 36% and 75:25 respectively. Employment of enantiomeric diamine (*R*,*R*)-**2** would allow an efficient synthesis of (*R*)-**11**, an advanced intermediate in the synthesis of SHA-68, a neuropeptide S receptor antagonist.²⁰



Scheme 3. Lithiation-trapping of *N*-Boc piperazine **8**. *ratio determined by ¹H NMR spectroscopy of the crude product.

Next, we explored the lithiation-trapping of *N*-Boc-*N*'-methyl piperazine **13** using *s*-BuLi and diamines (S,S)-**2** and (R,R)-**3**. Initial *in situ* IR spectroscopic studies showed that a solution of piperazine **13** and diamine (S,S)-**2** in Et₂O at -78 °C exhibited a $v_{C=0}$ peak at 1703 cm⁻¹ (Scheme 4A). Treatment with *s*-BuLi gave organolithium **15** ($v_{C=0}$ peak at 1646 cm⁻¹) *via* pre-lithiation complex **14** ($v_{C=0}$ peak at 1680 cm⁻¹). Interestingly, although lithiation of **13** initially proceeded rapidly, the reaction stalled at approximately 50% conversion within 8 min. This could account for the poor yield in the *s*-BuLi/diamine (*S*,*S*)-**2**-mediated lithiation of **13** (*vide infra*). Conversely, analogous *in situ* IR spectroscopic analysis of the lithiation of *N*-Boc-*N*'-methyl piperazine **13** with *s*-BuLi/diamine (*R*,*R*)-**3** showed rapid and full conversion of **13** ($v_{C=0}$ peak at 1702 cm⁻¹) to the lithiated intermediate **15** ($v_{C=0}$ peak at 1646 cm⁻¹) *via* pre-lithiation complex **14** ($v_{C=0}$ peak at 1680 cm⁻¹). Lithiation was complete within 30 min.²¹



Scheme 4. Panel A: *In situ* IR spectroscopic monitoring of the asymmetric lithiation of *N*-Boc piperazine
13; Panel B: Lithiation-trapping of *N*-Boc piperazine
13. *ratio determined by ¹H NMR spectroscopy of the crude product.

Next, lithiation of *N*-Boc-*N*'-methyl piperazine **13** followed by trapping with benzophenone was investigated (Scheme 4B). In the presence of diamine (S,S)-**2**, oxazolidinone (S)-**16** was obtained in 48% yield and 92:8 er. Interestingly, only a trace of alkene side-product **17** was observed. It is thought that the modest yield is due to only partial lithiation of *N*-Boc piperazine **13** as indicated by *in situ* IR spectroscopy. Lithiation-trapping in the presence of *s*-BuLi and pseudoephedrine-derived diamine (R,R)-**3** resulted in oxazolidinone (R)-**16** being isolated in 55% yield and 92:8 er, without the formation of any alkene side-product **17**. In comparison, the more commonly employed diamines for lithiation-trapping of *N*-Boc heterocycles, (–)-sparteine and the (+)-sparteine surrogate **1**, performed worse in terms of yield and enantioselectivity. With (–)-sparteine, oxazolidinone (R)-**16** was isolated in 45% yield and 88:12 er; with (+)-sparteine surrogate **1**, the yield and er of (S)-**16** were 36% and 85:15 er respectively. This is believed to be due to an increase in SET side-reactions. Although it is currently unknown how the Alexakis diamines **2** and **3** suppress SET processes, they appear well-suited for use in the lithiation-trapping of *N*-Boc piperazines with benzophenone.

We then addressed the lithiation of *N*-Boc-*N*'-*tert*-butyl piperazine **18**. Previous *in situ* IR spectroscopic studies^{16a} had shown that lithiation of *N*-Boc piperazine **18** with *s*-BuLi and (–)-sparteine in Et₂O at –78 °C took over 5 h to reach completion, which is significantly slower than either *N*-Boc-*N*'-benzyl piperazine **8** (~60 min)^{16a} or *N*-Boc-*N*'-methyl piperazine **13** (~90 min) (for full details see SI). With (+)-sparteine surrogate **1**, the same trend was observed: lithiation of *N*-Boc-*N*'-*tert*-butyl piperazine **18** took longer (5 min) than either *N*-Boc-*N*'-benzyl piperazine **8** (2 min) or *N*-Boc-*N*'-methyl piperazine **13** (2 min). We were interested to see if this trend continued with the structurally distinct Alexakis diamines. As with *N*-Boc-*N*'-methyl piperazine **13**, lithiation of **18** with *s*-BuLi and diamine (*S*,*S*)-**2** resulted in rapid but incomplete lithiation (see SI for full details). However, using *s*-BuLi and diamine (*R*,*R*)-**3**, complete lithiation occurred within 30 min, which is in fact a similar rate of lithiation as that observed with *N*-Boc-*N*'-methyl piperazine **13** (c.f. 30 min, Scheme 4A). Interestingly, the sparteine-class ligands appear to result in more varied rates of lithiation of *N*-Boc piperazines than the Alexakis ligands, possibly due to the greater rigidity of the bispidine core.

Lithiation of *N*-Boc-*N*'-*tert*-butyl piperazine **18** using diamine (*S*,*S*)-**2** under standard conditions (*s*-BuLi, Et₂O, -78 °C, 1 h) and trapping with benzophenone gave adduct (*S*)-**19** in 36% yield and 85:15 er, without the formation of an alkene side-product (Scheme 5). Similarly, trapping with methyl chloroformate gave ester (*S*)-**20** in 34% yield and 88:12 er as the sole product. Here, the modest yields are likely to be caused by partial lithiation, as observed by *in situ* IR spectroscopy. Conversely, lithiation of **18** with *s*-BuLi/diamine (*R*,*R*)-**3** and trapping with methyl chloroformate gave ester (*R*)-**20** in a good 69% yield and 81:19 er.



Scheme 5. Lithiation-trapping of N-Boc-N'-tert-butyl piperazine 18

Next, we turned our attention to the lithiation-trapping of *N*-Boc-4-phenyl piperidine **6** using diamines (S,S)- and (R,R)-**2**. Treatment of *N*-Boc-4-phenyl piperidine **6** with *s*-BuLi and diamine (S,S)-**2** (Et₂O, – 78 °C, 1 h) was followed by trapping with a range of electrophiles, giving *cis*-disubstituted piperidines **21**-**24** as single diastereomers in good er, but moderate yield (Scheme 6). Trapping with dimethyl sulfate gave (R,R)-**21** in 22% yield and 91:9 er (with 50% recovered starting material), phenyl isocyanate gave amide (S,R)-**22** in 25% yield and 89:11 er (with 49% recovered starting material) and PhMe₂SiCl gave (R,R)-**23** in 43% yield and 92:8 er. Use of the enantiomeric ligand (R,R)-**2**, trapping with Me₃SiCl, gave (S,S)-**24** in 48% yield and 87:13 er.^{12a} In comparison, lithiation with *s*-BuLi and (–)-sparteine or the (+)-sparteine surrogate **1** was much less successful. Use of (–)-sparteine resulted in a much poorer yield, with (S,S)-**24** being isolated in only 6% yield and 78:22 er.^{12a} Conversely, the use of the (+)-sparteine surrogate **1** gave (R,R)-**24** in an excellent 89% yield but poorer 70:30 er. The *cis*-diastereomers are formed by equatorial lithiation of a conformation with an equatorial phenyl group and retentive trapping.²² The moderate yields with the Alexakis diamines can be explained by stalling in the lithiation step, as observed by *in situ* IR spectroscopy (see SI for full details).



Scheme 6. Lithiation-trapping of *N*-Boc-4-phenyl piperidine 6. ^alithiation time 3 h; ^busing (*R*,*R*)-2; ^clithiation time 6 h; ^dusing 1

Finally, we re-visited the asymmetric lithiation-trapping of *N*-Boc-4-chloro piperidine **7**.^{12d} Treatment of *N*-Boc-4-chloro piperidine **7** with 2.2 eq. of *s*-BuLi and diamine (*R*,*R*)-**2** (–78 °C, 1 h) followed by trapping with phenyl isocyanate gave amide (*S*,*R*)-**25** in 86% yield and 74:26 er (Scheme 7). In comparison, use of pseudephedrine derived (*R*,*R*)-**3** gave (*S*,*R*)-**25** in 81% yield and a poorer 62:38 er. In contrast, use of the

more established diamines, (–)-sparteine and (+)-sparteine surrogate **1**, resulted in near-racemic **25** being isolated (56:44 er and 46:54 er respectively).^{12d}



Scheme 7. Lithiation-trapping of N-Boc-4-phenyl piperidine 7

In conclusion, we describe the first spectroscopic and synthetic investigation of the asymmetric lithiationtrapping of six-membered *N*-Boc-activated nitrogen heterocycles using the Alexakis diamines **2** and **3** as ligands. Indeed, this is the first report of pseudoephedrine-derived **3** being used for the asymmetric lithiation of any *N*-Boc heterocycle. In comparison with the established diamines, (–)-sparteine and (+)-sparteine surrogate **1**, these readily available ligands give superior results in the lithiation of *N*-Boc piperazines, followed by trapping with benzophenone and the lithiation-trapping of *N*-Boc-4-chloro piperidine **7**. Furthermore, we have demonstrated the asymmetric synthesis of single diastereomers of 2,4-*cis*disubstituted piperidines from *N*-Boc-4-phenyl piperidine **6**. The use of *in situ* IR spectroscopy has provided information on lithiation times and revealed the subtle effect of the lithiation of **6**, **13** and **18** stalling at ~50% in the presence of diamine (*S*,*S*)-**2**. Additionally, this technique revealed the fact that the lithiation of differentially protected *N*-Boc piperazines using *s*-BuLi and (*R*,*R*)-**3** occur at similar rates, unlike the analogous reactions using the sparteine class of ligands.

EXPERIMENTAL

For full details of the synthesis of starting materials and diamines as well as *in situ* IR experiments and NMR and CSP-HPLC data, see the supporting information.

General procedure A: Lithiation-trapping of *N*-Boc piperazines and *N*-Boc-4-phenyl piperidine 6. *s*-BuLi (1.3 M solution in hexanes, 1.3 eq.) was added dropwise to a stirred solution of *N*-Boc heterocycle (1.0–1.95 mmol, 1.0 eq.) and diamine (1.3 eq.) in Et₂O (3.5-10.5 mL) at -78 °C under Ar. The resulting solution was stirred at -78 °C for 1 h. Then, the electrophile (2.0 eq.) was added dropwise, as a solution in Et₂O (1 mL) if necessary. The reaction mixture was allowed to warm slowly to rt overnight. Then, saturated NH₄Cl_(aq) (10 mL), 20% NaOH_(aq) (10 mL), and Et₂O (10 mL) were added, and the two layers were separated. The aqueous layer was extracted with Et₂O (3 × 10 mL). The combined organic layers were dried (MgSO₄), filtered, and evaporated under reduced pressure to give the crude product.

General procedure B: Lithiation-trapping of *N*-Boc-4-chloro piperidine 7. *s*-BuLi (1.3 M solution in hexanes, 2.2 eq.) was added dropwise to a stirred solution of *N*-Boc-4-chloro piperidine 7 (0.75–1.09 mmol, 1.0 eq.) and diamine (2.2 eq.) in Et₂O (5.5-8.0 mL) at -78 °C under Ar. The resulting solution was stirred at -78 °C for 1 h. Then, phenyl isocyanate (2.2 eq.) was added dropwise. The reaction mixture was allowed to warm slowly to rt overnight. Then, saturated NH₄Cl_(aq) (10 mL), and Et₂O (10 mL) were added, and the two layers were separated. The aqueous layer was extracted with Et₂O (3 × 10 mL). The combined organic layers were dried (MgSO₄), filtered, and evaporated under reduced pressure to give the crude product.

(8aS)-7-Benzyl-1,1-diphenyl-hexahydro-1H-[1,3]oxazolo[3,4-a]-piperazin-3-one (S)-11: Using general procedure A, s-BuLi (1.5 mL of a 1.3 M solution in hexanes, 1.95 mmol, 1.3 eq.), (S,S)-2 (606 mg, 1.95 mmol, 1.3 eq.), and N-Boc-N'-benzyl piperazine 8 (415 mg, 1.5 mmol, 1.0 eq.) in Et₂O (10.5 mL) and a solution of benzophenone (547 mg, 3.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product which contained an 87:13 mixture of (S)-11 and alkene 12 (by ¹H NMR spectroscopy). Purification by flash column chromatography on silica with 7:3 petrol-EtOAc as eluent gave oxazolidinone (S)-11 (345 mg, 60%, 86:14 er by CSP-HPLC) as a white solid, mp 146–149 °C; $R_{\rm F}$ (7:3 petrol-EtOAc) 0.2; ¹H NMR (400 MHz, $CDCl_3$) δ 7.53–7.50 (m, 2H, Ph), 7.40–7.21 (m, 13H, Ph), 4.54 (dd, J = 11.0, 3.5 Hz, 1H, NCH), 3.80 (ddd, J = 13.0, 3.5, 1.5 Hz, 1H, NCH), 3.50 (d, J = 13.0 Hz, 1H, CH₂Ph), 3.31 (d, J = 13.0 Hz, 1H, CH₂Ph), 3.09 (ddd, *J* = 13.0, 12.0, 3.5 Hz, 1H, NCH), 2.70–2.66 (m, 1H, NCH), 2.55 (ddd, *J* = 11.0, 3.5, 1.5 Hz, 1H, NCH), 1.93 (td, J = 12.0, 3.5 Hz, 1H, NCH), 1.57 (t, J = 11.0 Hz, 1H, NCH); ¹³C NMR (100.6 MHz, CDCl₃) δ 156.5 (C=O), 142.7 (ipso-Ph), 139.1 (ipso-Ph), 137.6 (ipso-Ph), 129.1 (Ph), 128.8 (Ph), 128.7 (Ph), 128.6 (Ph), 128.5 (Ph), 128.1 (Ph), 127.6 (Ph), 126.2 (Ph), 126.0 (Ph), 85.3 (Ph₂CO), 62.9 (NCH₂), 61.1 (NCH), 55.7 (NCH₂), 50.7 (NCH₂), 41.5 (NCH₂); HRMS (ESI) m/z calcd for C₂₅H₂₅N₂O₂ (M + H)⁺ 385.1911, found 385.1899 (-3.1 ppm error); $[\alpha]_D = 157.7$ (c 1.0 in CHCl₃) (lit.^{16a} $[\alpha]_D = 114.9$ (c 1.0 in CHCl₃) for (S)-**11** of 75:25 er); CSP-HPLC: Chiralcel OD (90:10 hexane:*i*-PrOH, 1.0 mL min⁻¹) (S)-11 12.9 min, (R)-11 17.4 min. Spectroscopic data consistent with those reported in the literature.^{16a}

Diagnostic signals for alkene **12**: ¹H NMR (400 MHz, CDCl₃) (67:33 mixture of rotamers) δ 6.03 (d, *J* = 6.5 Hz, 0.33H, CH=CHNBoc), 5.88 (d, *J* = 6.5 Hz, 0.67H, CH=CHNBoc), 5.49 (d, *J* = 6.5 Hz, 0.33H, CH=CHNBoc), 5.38 (d, *J* = 6.5 Hz, 0.67H, CH=CHNBoc), 3.94 (s, 2H, CH₂Ph).

(8aS)-7-Methyl-1,1-diphenyl-hexahydro-1H-[1,3]oxazolo[3,4-a]pyrazin-3-one (S)-16: Using general procedure A, *s*-BuLi (1.5 mL of a 1.3 M solution in hexanes, 1.95 mmol, 1.3 eq.), (S,S)-2 (606 mg, 1.95 mmol, 1.3 eq.) and *N*-Boc-*N*'-methyl piperazine 13 (300 mg, 1.5 mmol, 1.0 eq.) in Et₂O (10.5 mL) and a solution of benzophenone (547 mg, 3.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product which contained a 98:2 mixture of (S)-16 and alkene 17 (by ¹H NMR spectroscopy). Purification by flash column

chromatography on silica with 99:1 to 96:4 CH₂Cl₂-MeOH as eluent gave oxazolidinone (*S*)-**16** (221 mg, 48%, 92:8 er by CSP-HPLC) as a white solid, mp 96–98 °C; $R_{\rm F}$ (19:1 CH₂Cl₂-MeOH) 0.4; ¹H NMR (400 MHz, CDCl₃) 7.52–7.47 (m, 2H, Ph), 7.37–7.23 (m, 8H, Ph), 4.50 (dd, *J* = 11.0, 3.5 Hz, 1H, NCH), 3.83 (ddd, *J* = 13.0, 3.5, 1.0 Hz, 1H, NCH), 3.12 (ddd, *J* = 13.0, 12.0, 3.5 Hz, 1H, NCH), 2.68–2.64 (m, 1H, NCH), 2.43 (ddd, *J* = 12.0, 3.5, 1.0 Hz, 1H, NCH), 2.18 (s, 3H, NMe), 1.93 (td, *J* = 12.0, 3.5 Hz, 1H, NCH), 1.43 (t, *J* = 11.0 Hz, 1H, NCH); ¹³C NMR (100.6 MHz, CDCl₃) δ 158.8 (C=O), 142.2 (*ipso*-Ph), 138.6 (*ipso*-Ph), 128.5 (Ph), 128.3 (Ph), 127.8 (Ph), 125.8 (Ph), 125.6 (Ph), 85.1 (Ph₂CO), 60.9 (NCH), 56.9 (NCH₂), 53.2 (NCH₂), 46.3 (NMe), 41.5 (NCH₂); HRMS (ESI) *m/z* calcd for C₁₉H₂₁N₂O₂ (M+H)⁺ 309.1598, found 309.1599 (+0.1 ppm error); [α]_D –221.7 (*c* 1.0 in CHCl₃); CSP-HPLC: Chiralcel AD (90:10 hexane:*i*-PrOH, 1.0 mL min⁻¹) (*S*)-**16** 11.7 min, (*R*)-**16** 17.4 min. Spectroscopic data consistent with those reported in the literature.^{18c}

Diagnostic signals for alkene **17**: ¹H NMR (400 MHz, CDCl₃) (67:33 mixture of rotamers) δ 6.04 (d, *J* = 6.5 Hz, 0.33H, CH=CHNBoc), 5.88 (d, *J* = 6.5 Hz, 0.67H, CH=CHNBoc), 5.28 (d, *J* = 6.5 Hz, 0.33H, CH=CHNBoc), 5.18 (d, *J* = 6.5 Hz, 0.67H, CH=CHNBoc), 2.57, (s, 2H, NMe), 2.56, (s, 1H, NMe).

Using general procedure A, *s*-BuLi (1.0 mL of a 1.3 M solution in hexanes, 1.3 mmol, 1.3 eq.), (+)-1 (252 mg, 1.3 mmol, 1.3 eq.) and *N*-Boc-*N*'-methyl piperazine **13** (200 mg, 1.0 mmol, 1.0 eq.) in Et₂O (7 mL) and a solution of benzophenone (364 mg, 2.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product which contained a 44:56 mixture of (*S*)-**16** and alkene **17** (by ¹H NMR spectroscopy). Purification by flash column chromatography on silica with 99:1 to 96:4 CH₂Cl₂-MeOH as eluent gave oxazolidinone (*S*)-**16** (120 mg, 39%, 85:15 er by CSP-HPLC) as a white solid, CSP-HPLC: Chiralcel AD (90:10 hexane:*i*-PrOH, 1.0 mL min⁻¹) (*S*)-**16** 12.2 min, (*R*)-**16** 18.0 min.

(8a*R*)-7-Methyl-1,1-diphenyl-hexahydro-1H-[1,3]oxazolo[3,4-a]pyrazin-3-one (*R*)-16: Using general procedure A, *s*-BuLi (1.0 mL of a 1.3 M solution in hexanes, 1.3 mmol, 1.3 eq.), (*R*,*R*)-3 (450 mg, 1.3 mmol, 1.3 eq.) and *N*-Boc-*N*'-methyl piperazine 13 (200 mg, 1.0 mmol, 1.0 eq.) in Et₂O (7 mL) and a solution of benzophenone (364 mg, 2.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product. Purification by flash column chromatography on silica with 99:1 to 96:4 CH₂Cl₂-MeOH as eluent gave oxazolidinone (*R*)-16 (170 mg, 55%, 92:8 er by CSP-HPLC) as a white solid, $[\alpha]_D$ +235.0 (*c* 1.0 in CHCl₃); CSP-HPLC: Chiralcel AD (90:10 hexane:*i*-PrOH, 1.0 mL min⁻¹) (*S*)-16 11.9 min, (*R*)-16 15.5 min.

Using general procedure A, *s*-BuLi (1.5 mL of a 1.3 M solution in hexanes, 1.95 mmol, 1.3 eq.), (–)sparteine (448 μ L, 1.95 mmol, 1.3 eq.) and *N*-Boc-*N*'-methyl piperazine **13** (300 mg, 1.5 mmol, 1.0 eq.) in Et₂O (10.5 mL) and a solution of benzophenone (547 mg, 3.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product which contained a 78:22 mixture of (*R*)-**16** and alkene **17** (by ¹H NMR spectroscopy). Purification by flash column chromatography on silica with 99:1 to 96:4 CH_2Cl_2 -MeOH as eluent gave oxazolidinone (*R*)-**16** (210 mg, 45%, 88:12 er by CSP-HPLC) as a white solid, CSP-HPLC: Chiralcel AD (90:10 hexane:*i*-PrOH, 1.0 mL min⁻¹) (*S*)-**16** 12.2 min, (*R*)-**16** 16.7 min.

(8aS)-7-tert-Butyl-1,1-diphenyl-hexahydro-1H-[1,3]oxazolo[3,4-a]pyrazin-3-one (S)-19: Using general procedure A, s-BuLi (1.0 mL of a 1.3 M solution in hexanes, 1.3 mmol, 1.3 eq.), (S,S)-2 (403 mg, 1.3 mmol, 1.3 eq.) and N-Boc-N'-tert-butyl piperazine 18 (242 mg, 1.0 mmol, 1.0 eq.) in Et₂O (7 mL) and a solution of benzophenone (364 mg, 2.0 mmol, 2.0 eq.) in Et₂O (1 mL) gave the crude product. Purification by flash column chromatography on silica with 99:1 to 97:3 CH₂Cl₂-MeOH as eluent gave oxazolidinone (S)-19 (125 mg, 36%, 85:15 er by CSP-HPLC) as a white solid, mp 193–195 °C; $R_{\rm F}$ (99:1 CH₂Cl₂-MeOH) 0.2; ¹H NMR (400 MHz, CDCl₃) δ 7.53–7.50 (m, 2H, Ph), 7.39–7.24 (m, 8H, Ph), 4.43 (dd, J = 11.0, 3.5Hz, 1H, NCH), 3.85 (ddd, *J* = 13.0, 3.5, 1.0 Hz, 1H, NCH), 3.08 (ddd, *J* = 13.0, 12.0, 3.5 Hz, 1H, NCH), 2.92–2.88 (m, 1H, NCH), 2.62 (ddd, J = 12.0, 3.5, 1.0 Hz, 1H, NCH), 2.06 (td, J = 12.0, 3.5 Hz, 1H, NCH), 1.51 (t, J = 11.0 Hz, 1H, NCH), 0.93 (s, 9H, CMe₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 156.1 (C=O), 142.4 (ipso-Ph), 138.8 (ipso-Ph), 128.5 (Ph), 128.4 (Ph), 128.2 (Ph), 127.8 (Ph), 126.0 (Ph), 125.7 (Ph), 85.4 (Ph₂CO), 61.9 (NCH), 54.3 (CMe₃), 48.8 (NCH₂), 44.8 (NCH₂), 42.6 (NCH₂), 26.0 (CMe₃); HRMS (ESI) m/z calcd for C₂₃H₂₇N₂O₂ (M + H)⁺ 351.2067, found 351.2062 (-1.4 ppm error); $[\alpha]_{\rm D}$ -144.6 (c 1.0 in CHCl₃) $(\text{lit.}^{16a} [\alpha]_{D} + 184.1 (c \ 1.0 \text{ in CHCl}_{3}) \text{ for } (R) - 19 \text{ of } 90:10 \text{ er}); \text{ CSP-HPLC: Chiralcel OD-H } (90:10 \text{ hexane:}i-$ PrOH, 0.5 mL min⁻¹) (S)-19 13.4 min, (R)-19 17.3 min. Spectroscopic data consistent with those reported in the literature.^{16a}

1-*tert*-**Butyl 2-methyl (2***S***)-4-***tert***-butylpiperazine-1,2-dicarboxylate (***S***)-20:** Using general procedure A, *s*-BuLi (1.0 mL of a 1.3 M solution in hexanes, 1.3 mmol, 1.3 eq.), (*S*,*S*)-2 (403 mg, 1.3 mmol, 1.3 eq.) and *N*-Boc-*N*'-*tert*-butyl piperazine **18** (242 mg, 1.0 mmol, 1.0 eq.) in Et₂O (7 mL) and methyl chloroformate (155 μ L, 2.0 mmol, 2.0 eq.) gave the crude product. Purification by flash column chromatography on silica with 7:3 petrol-EtOAc as eluent gave ester (*S*)-**20** (103 mg, 34%, 88:12 er by CSP-HPLC) as a pale yellow oil, *R*_F (7:3 petrol-EtOAc) 0.4; ¹H NMR (400 MHz, CDCl₃) (50:50 mixture of rotamers) δ 4.70 (br s, 0.5H, NCH), 4.53 (br s, 0.5H, NCH), 3.83 (br d, *J* = 12.5 Hz, 0.5H, NCH), 3.75–3.73 (m, 0.5H, NCH), 3.73 (s, 1.5H, OMe), 3.72 (s, 1.5H, OMe), 3.52–3.45 (m, 1H, NCH), 3.13 (td, *J* = 12.5, 3.5 Hz, 0.5H, NCH), 2.92 (br d, *J* = 11.0 Hz, 0.5H, NCH), 2.84 (br d, *J* = 11.0 Hz, 0.5H, NCH), 2.28–2.23 (m, 1H, NCH), 2.11 (td, *J* = 11.0, 3.5 Hz, 1H, NCH), 1.46 (s, 4.5H, OCMe₃), 1.42 (s, 4.5H, OCMe₃), 0.96 (s, 9H, NCMe₃); ¹³C NMR (100.6 MHz, CDCl₃) (mixture of rotamers) δ 171.6 (CO₂Me), 171.3 (CO₂Me), 155.8 (NC=O), 155.4 (NC=O), 80.0 (OCMe₃), 56.3 (NCH), 55.0 (NCH), 53.3

(NCMe₃), 51.9 (OMe), 47.6 (NCH₂), 45.2 (NCH₂), 42.9 (NCH₂), 42.0 (NCH₂), 28.3 (*CMe*₃), 25.8 (*CMe*₃); HRMS (ESI) m/z calcd for C₁₅H₂₉N₂O₄ (M + H)⁺ 301.2122, found 301.2122 (0.0 ppm error); $[\alpha]_D$ –21.2 (c 1.0 in CHCl₃); (lit.^{16a} $[\alpha]_D$ +22.2 (c 1.0 in CHCl₃) for (R)-20 of 89:11 er); CSP-HPLC: Chiralcel AD (99:1 hexane:*i*-PrOH, 1.0 mL min⁻¹) (R)-20 13.4 min, (S)-20 19.5 min. Spectroscopic data consistent with those reported in the literature.^{16a}

1-*tert*-**Butyl 2-methyl (2***R***)-4-***tert***-butylpiperazine-1,2-dicarboxylate (***R***)-20:** Using general procedure A, *s*-BuLi (1.0 mL of a 1.3 M solution in hexanes, 1.3 mmol, 1.3 eq.), (*R*,*R*)-3 (404 mg, 1.3 mmol, 1.3 eq.) and *N*-Boc-*N*'-*tert*-butyl piperazine **18** (242 mg, 1.0 mmol, 1.0 eq.) in Et₂O (7 mL) and methyl chloroformate (155 μ L, 2.0 mmol, 2.0 eq.) gave the crude product. Purification by flash column chromatography on silica with 7:3 petrol-EtOAc as eluent gave ester (*R*)-**20** (206 mg, 69%, 81:19 er by CSP-HPLC) as a pale yellow oil, CSP-HPLC: Chiralcel AD (99:1 hexane:*i*-PrOH, 1.0 mL min⁻¹) (*R*)-**20** 13.9min, (*S*)-**20** 23.7 min.

tert-Butyl (2R,4R)-2-methyl-4-phenylpiperidine-1-carboxylate (R,R)-21: Using general procedure A, s-BuLi (1.15 mL of a 1.3 M solution in hexanes, 1.5 mmol, 1.3 eq.), (S,S)-2 (465 mg, 1.5 mmol, 1.3 eq.) and N-Boc-4-phenyl piperidine 6 (300 mg, 1.15 mmol, 1.0 eq.) in Et₂O (3.8 mL) and Me₂SO₄ (210 µL, 2.3 mmol, 2.0 eq.) gave the crude product containing a single diastereomer of (R,R)-21. Purification by flash column chromatography on silica with 97:3 hexane-EtOAc as eluent gave piperidine (R,R)-21 (70 mg, 22%, 91:9 er by CSP-HPLC) as a colourless oil, $R_{\rm F}$ (95:5 hexane-EtOAc) 0.2; IR (CHCl₃) 2973, 2932, 1692 (C=O), 1478, 1453, 1413, 1365, 1250, 1171, 1142, 759, 700 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.35– 7.28 (m, 2H, Ph), 7.25–7.17 (m, 3H, Ph), 4.02–3.90 (m, 1H, NCH), 3.81 (ddd, *J* = 14.0, 7.5, 3.0 Hz, 1H, NCH), 3.25 (ddd, *J* = 14.0, 10.0, 6.5 Hz, 1H, NCH), 2.81–2-71 (m, 1H, CHPh), 2.22–2.10 (m, 1H, CH), 6.5 Hz, 3H, Me); ¹³C NMR (100.6 MHz, CDCl₃) δ 155.8 (C=O), 146.4 (*ipso-Ph*), 128.7 (Ph), 127.1 (Ph), 126.5 (Ph), 79.2 (CMe₃), 49.9 (NCH), 37.7 (CHPh), 37.4 (NCH₂), 36.9 (CH₂), 31.0 (CH₂), 28.3 (CMe₃), 19.5 (Me); HRMS (ESI) m/z calcd for C₁₇H₂₅NO₂ (M + H)⁺ 276.1958, found 276.1953 (-1.8 ppm error); $[\alpha]_{D}$ -68.8 (c 0.55 in CHCl₃) (lit.,²³ $[\alpha]_{D}$ -72.1 (c 0.6 in CHCl₃) for (*R*,*R*)-21); CSP-HPLC: Chiralcel OD (99:1 hexane-*i*-PrOH, 0.5 mL min⁻¹) (S,S)-21 15.9 min, (R,R)-21 17.3 min and starting material 6 (152 mg, 50%) as a colourless oil. Spectroscopic data consistent with those reported in the literature.²³

tert-Butyl (2*S*,4*R*)-4-phenyl-2-(phenylcarbamoyl)piperidine-1-carboxylate (*S*,*R*)-22: Using general procedure A, *s*-BuLi (1.15 mL of a 1.3 M solution in hexanes, 1.5 mmol, 1.3 eq.), (*S*,*S*)-2 (465 mg, 1.5 mmol, 1.3 eq.) and *N*-Boc-4-phenyl piperidine 6 (300 mg, 1.15 mmol, 1.0 eq.) in Et₂O (3.8 mL) and phenyl

isocyanate (250 μL, 2.3 mmol, 2.0 eq.) gave the crude product containing a single diastereomer of (*S*,*R*)-**22**. Purification by flash column chromatography on silica with 97:3 CH₂Cl₂-Et₂O as eluent gave piperidine (*S*,*R*)-**22** (110 mg, 25%, 89:11 er by CSP-HPLC) as a white solid, mp 222–224 °C (lit.,^{22b} 225–226 °C); R_F (97:3 CH₂Cl₂-Et₂O) 0.2; IR (CHCl₃) 2982, 1692 (C=O), 1600, 1524, 1442, 1155, 905, 730, 650 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 8.17 (br s, 1H, NH), 7.53 (dd, *J* = 8.5, 1.0 Hz, 2H, Ph), 7.36–7.29 (m, 4H, Ph), 7.28–7.20 (m, 3H, Ph), 7.11 (tt, *J* = 7.5, 1.0 Hz, 1H, Ph), 4.38 (dd, *J* = 8.5, 8.5 Hz, 1H, NCH), 3.71–3.55 (m, 2H, NCH), 2.78 (dddd, *J* = 10.5, 10.5, 6.5, 6.5 Hz, 1H, CHPh), 2.31–2.19 (m, 2H, CH), 2.14 (dddd, *J* = 13.5, 6.5, 6.5, 6.5 Hz, 1H, CH), 1.75 (dddd, *J* = 13.5, 10.5, 6.0, 6.0 Hz, 1H, CH), 1.47 (s, 9H, CMe₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 170.1 (C=O), 156.7 (C=O), 145.1 (*ipso*-Ph), 137.9 (*ipso*-Ph), 129.0 (Ph), 128.6 (Ph), 126.8 (Ph), 126.5 (Ph), 124.1 (Ph), 119.5 (Ph), 81.5 (CMe₃), 58.5 (NCH), 41.7 (NCH₂), 37.8 (CH), 31.7 (CH₂), 30.9 (CH₂), 28.3 (CMe₃); HRMS (ESI) *m/z* calcd for C₂₃H₂₉N₂O₃ (M + H)⁺ 381.2173, found 381.2162 (-2.9 ppm error).; [α]_D –48.7 (*c* 1.0 in CHCl₃) CSP-HPLC: Chiralcel OD (90:10 hexane-*i*-PrOH, 1.0 mL min⁻¹) (*R*,*S*)-**22** 11.7 min, (*S*,*R*)-**22** 17.0 min and starting material **6** (148 mg, 49%) as a colourless oil. Spectroscopic data consistent with those reported in the literature.^{22b}

tert-Butyl (2*R*,4*R*)-2-[dimethyl(phenyl)silyl]-4-phenylpiperidine-1-carboxylate (*R*,*R*)-23: Using general procedure A, *s*-BuLi (1.15 mL of a 1.3 M solution in hexanes, 1.5 mmol, 1.3 eq.), (*S*,*S*)-2 (465 mg, 1.5 mmol, 1.3 eq.) and *N*-Boc-4-phenyl piperidine **6** (300 mg, 1.15 mmol, 1.0 eq.) in Et₂O (3.8 mL) for 3 h at -78 °C and PhMe₂SiCl (386 µL, 2.3 mmol, 2.0 eq.) gave the crude product containing a single diastereomer of (*R*,*R*)-23. Purification by flash column chromatography on silica with 96:4 petrol-EtOAc as eluent gave piperidine (*R*,*R*)-23 (170 mg, 43%, 92:8 er by CSP-HPLC) as a white solid, mp 144–145 °C; *R*_F (96:4 petrol-EtOAc) 0.3; IR (CHCl₃) 3020, 1685 (C=O), 1425, 1218, 929, 782, 736, 669 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.63–7.56 (m, 2H, Ph), 7.38–7.28 (m, 5H, Ph), 7.25–7.16 (m, 3H, Ph), 4.11 (br s, 1H, NCH), 3.09–2.91 (br m, 1H, NCH), 2.79–2.60 (br m, 1H, NCH), 2.67 (dddd, *J* = 12.0, 12.0, 4.0, 4.0 Hz, 1H, CHPh), 1.88–1.77 (m, 2H, CH), 1.73–1.54 (m, 2H, CH), 1.47 (s, 9H, CMe₃), 0.48 (s, 3H, SiMe), 0.44 (s, 3H, SiMe); ¹³C NMR (100.6 MHz, CDCl₃) δ 155.6 (C=O), 146.4 (*ipso*-Ph), 142.1 (*ipso*-Ph), 134.3 (Ph), 128.7 (Ph), 128.5 (Ph), 127.7 (Ph), 127.1 (Ph), 126.5 (Ph), 79.3 (CMe₃), 50.1 (NCH), 47.0 (NCH₂), 44.4 (CHPh), 33.4 (CH₂), 28.1 (CMe₃), –2.7 (SiMe), –3.3 (SiMe); HRMS (ESI) *m/z* calcd for C₂₄H₃₄NO₂Si (M + H)⁺ 396.2353, found 396.2348 (–1.3 ppm error), [α]_D –44.0 (*c* 1.0 in CHCl₃) CSP-HPLC: Chiralcel OD (99.9:0.1 hexane-*i*-PrOH, 0.5 mL min⁻¹) (*S*,*S*)-23 12.0 min, (*R*,*R*)-23 13.2 min.

tert-Butyl (2*R*,4*R*)-4-Phenyl-2-(trimethylsilyl)piperidine-1-carboxylate (*R*,*R*)-24: Using general procedure A, *s*-BuLi (1.25 mL of 1.18 M solution in cyclohexane, 1.47 mmol, 1.3 eq.), (+)-1 (286 mg, 1.47 mmol, 1.3 eq.) and *N*-Boc-4-phenyl piperidine 6 (289 mg, 1.11 mmol, 1.0 eq.) in Et₂O (3.8 mL) for 6 h at

-78 °C and Me₃SiCl (352 μ L, 2.77 mmol, 2.5 eq.) gave the crude product containing a single diastereomer of (*R*,*R*)-**24**. Purification by flash column chromatography on silica with 96:4 petrol-Et₂O as eluent gave piperidine (*R*,*R*)-**24** (329 mg, 89%, 70:30 er by CSP-GC) as a colourless oil, $[\alpha]_D$ -1.4 (*c* 1.0 in CHCl₃) (lit., ^{12a} $[\alpha]_D$ +4.6 (c 1.1, CHCl₃) for (*S*,*S*)-**24** 87:13 er) Spectroscopic data consistent with that previously reported.^{12a}

CSP-GC: β -cyclodextrin-permethylated 120 fused silica capillary column 30 m × 0.25 mm i.d. [20% permethylated β -cyclodextrin in SPB-35 poly (35% diphenyl/65% dimethyl)siloxane, hydrogen carrier at 14 psi], retention times 34.0 min and 34.6 min (isothermal at 140 °C).

tert-Butyl (1S,5R)-1-(phenylcarbamoyl)-2-azabicyclo[3.1.0]hexane-2-carboxylate (S,R)-25: Using general procedure B, s-BuLi (1.85 mL of a 1.3 M solution in hexanes, 2.4 mmol, 2.2 eq.), (R,R)-2 (745 mg, 2.4 mmol, 2.2 eq.) and N-Boc-4-chloro piperidine 7 (240 mg, 1.09 mmol, 1.0 eq.) in Et₂O (8 mL) and phenyl isocyanate (261 µL, 2.4 mmol, 2.2 eq.) gave the crude product. Purification by flash column chromatography on silica with 98:2 CH₂Cl₂-Et₂O as eluent gave amide (S,R)-25 (282 mg, 86%, 74:26 er by CSP-HPLC) as a pale yellow solid, mp 102–103 °C; $R_{\rm F}$ (98:2 CH₂Cl₂-Et₂O) 0.2; IR (CDCl₃) 3408 (NH), 2979, 1689 (C=O), 1682 (C=O), 1529, 1444, 1368, 1164, 908, 732 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 8.32 (br s, 1H, NH), 7.49 (d, J = 8.0 Hz, 2H, Ph), 7.30 (t, J = 8.0 Hz, 2H, Ph), 7.07 (d, J = 8.0 Hz, 1H, Ph), 3.75 (ddd, *J* = 11.5, 9.0, 6.5 Hz, 1H, NCH), 3.66 (ddd, *J* = 11.5, 8.5, 5.5 Hz, 1H, NCH), 2.24 (ddt, *J* = 13.0, 9.0, 6.5 Hz, 1H, CH), 2.17-2.12 (m, 1H, CH), 2.07 (dd, *J* = 9.0, 5.0 Hz, 1H, CH), 1.94 (dddd, *J* = 13.0, 8.5, 6.5, 1.5 Hz, 1H, CH), 1.42 (s, 9H, CMe₃), 1.02 (t, J = 5.0 Hz, 1H, CH); ¹³C NMR (100.6 MHz, CDCl₃) δ 168.6 (PhNCO) 156.9 (NCO₂CMe₃), 137.8 (*ipso*-Ph), 128.9 (Ph), 123.9 (Ph), 119.3 (Ph), 81.2 (CMe₃), 51.3 (NCH₂), 50.6 (NC), 31.1 (CH), 28.1 (CMe₃), 26.4 (CH₂), 24.8 (CH₂); HRMS m/z calcd for C₁₇H₂₂N₂NaO₃ (M + Na)⁺ 325.1523, found 325.1523 (0.0 ppm error); CSP-HPLC: Chiracel OD (90:10 hexane-*i*-PrOH, 1.0 mL min⁻¹) (R,S)-25 7.4 min, (S,R)-25 14.5 min. Spectroscopic data consistent with those reported in the literature.^{12d}

Using general procedure B, *s*-BuLi (1.27 mL of a 1.3 M solution in hexanes, 1.65 mmol, 2.2 eq.), (*R*,*R*)-**3** (572 mg, 1.65 mmol, 2.2 eq.) and *N*-Boc-4-chloro piperidine **7** (164 mg, 0.75 mmol, 1.0 eq.) in Et₂O (5 mL) and phenyl isocyanate (179 μ L, 1.65 mmol, 2.2 eq.) gave the crude product. Purification by flash column chromatography on silica with 98:2 CH₂Cl₂-Et₂O as eluent gave amide (*S*,*R*)-**25** (182 mg, 81%, 62:38 er by CSP-HPLC) as a pale yellow solid, CSP-HPLC: Chiracel OD (90:10 hexane-*i*-PrOH, 1.0 mL min⁻¹) (*R*,*S*)-**25** 7.4 min, (*S*,*R*)-**25** 14.8 min.

Using general procedure B, *s*-BuLi (1.69 mL of a 1.3 M solution in hexanes, 2.2 mmol, 2.2 eq.), (–)sparteine (506 μ L, 2.2 mmol, 2.2 eq.) and *N*-Boc-4-chloro piperidine **7** (219 mg, 1.0 mmol, 1.0 eq.) in Et₂O (8 mL) and phenyl isocyanate (239 μ L, 2.2 mmol, 2.2 eq.) gave the crude product. Purification by flash column chromatography on silica with 98:2 CH₂Cl₂-Et₂O as eluent gave amide (*S*,*R*)-**25** (283 mg, 94%, 56:44 er by CSP-HPLC) as a pale yellow solid, CSP-HPLC: Chiracel OD (90:10 hexane-*i*-PrOH, 1.0 mL min⁻¹) (*R*,*S*)-**25** 7.2 min, (*S*,*R*)-**25** 13.6 min.

tert-Butyl (1*R*,5*S*)-1-(phenylcarbamoyl)-2-azabicyclo[3.1.0]hexane-2-carboxylate (*R*,*S*)-25: Using general procedure B, *s*-BuLi (1.51 mL of a 1.3 M solution in hexanes, 1.96 mmol, 2.2 eq.), (+)-1 (381 mg, 1.96 mmol, 2.2 eq.) and *N*-Boc-4-chloro piperidine 7 (194 mg, 0.89 mmol, 1.0 eq.) in Et₂O (5.5 mL) and phenyl isocyanate (179 μ L, 1.65 mmol, 2.2 eq.) gave the crude product. Purification by flash column chromatography on silica with 98:2 CH₂Cl₂-Et₂O as eluent gave amide (*R*,*S*)-25 (212 mg, 79%, 54:46 er by CSP-HPLC) as a pale yellow solid, CSP-HPLC: Chiracel OD (90:10 hexane-*i*-PrOH, 1.0 mL min⁻¹) (*R*,*S*)-25 7.4 min, (*S*,*R*)-25 14.8 min.

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