

Article

Development of Superparamagnetic Nanoparticles Coated with Polyacrylic Acid and Aluminum Hydroxide as an Efficient Contrast Agent for Multimodal Imaging

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Abstract: Early diagnosis of disease and follow-up of therapy is of vital importance for appropriate patient management since it allows rapid treatment, thereby reducing mortality and improving health and quality of life with lower expenditure for health care systems. New approaches include nanomedicine-based diagnosis combined with therapy. Nanoparticles (NPs), as contrast agents for in vivo diagnosis, have the advantage of combining several imaging agents that are visible using different modalities, thereby achieving high spatial resolution, high sensitivity, high specificity, morphological, and functional information. In this work, we present the development of aluminum hydroxide nanostructures embedded with polyacrylic acid (PAA) coated iron oxide superparamagnetic nanoparticles, Fe₃O₄@Al(OH)₃, synthesized by a two-step co-precipitation and forced hydrolysis method, their physicochemical characterization and first biomedical studies as dual magnetic resonance imaging (MRI)/positron emission tomography (PET) contrast agents for cell imaging. The so-prepared NPs are size-controlled, with diameters below 250 nm, completely and homogeneously coated with an Al(OH)₃ phase over the magnetite cores, superparamagnetic with high saturation magnetization value $(Ms = 63 \text{ emu/g-Fe}_3O_4)$, and porous at the surface with a chemical affinity for fluoride ion adsorption. The suitability as MRI and PET contrast agents was tested showing high transversal relaxivity (r₂) (83.6 mM⁻¹ s⁻¹) and rapid uptake of ¹⁸F-labeled fluoride ions as a PET tracer. The loading stability with ¹⁸F-fluoride was tested in longitudinal experiments using water, buffer, and cell culture media. Even though the stability of the ¹⁸F-label varied, it remained stable under all conditions. A first in vivo experiment indicates the suitability of Fe₃O₄@Al(OH)₃ nanoparticles as a dual contrast agent for sensitive short-term (PET) and high-resolution long-term imaging (MRI).



Keywords: magnetite (Fe₃O₄); superparamagnetic nanoparticles (SPMNPs); aluminum hydroxide (Al(OH)₃); multimodal imaging; MRI; PET; biomedical applications

1. Introduction

Advances in physics and engineering have allowed the development of non-invasive imaging techniques that gave rise to a striking medical revolution in which detailed physiology, pathology, and functionality of the human body could be revealed with detailed precision non-invasively. Among others, X-ray, magnetic resonance imaging (MRI), and positron emission tomography (PET), have settled in as the core technologies that constitute a milestone in medical practice [1,2].

In the quest for increasing the potential of these imaging techniques, nuclides used as contrast agents like Gd, ¹⁸F, ⁶⁸Ga [3] have become a crucial tool for revealing subtle differences between tissues allowing for enhanced accuracy of diagnosis and assessment of the effectiveness of therapies in the last decades.

With the appearance of dual imaging modalities (PET/MRI, PET/computed tomography (CT), and single-photon emission computed tomography (SPECT)/CT), there is not only a potential for further improved diagnosis but also a continuous need for developing more versatile and less harmful contrast agents, capable to provide multimodal contrast in a single formulation, robust effectiveness under minimal dosages, negligible secondary effects, and stable performance for long-term follow-up using functional diagnosis procedures [4–8].

Compared to the conventional use of small molecules as contrast agents for in vivo and in vitro imaging, nanomaterials offer significant advantages and are providing important contributions to the field of diagnostic and non-invasive molecular imaging, which includes the generation of stronger and long-lasting contrast and the combination with therapy delivery in theranostic agents [9,10].

Recently, magnetite iron oxide nanoparticles (Fe₃O₄ NPs) have attracted considerable interest as negative MRI contrast agents due to their excellent magnetic properties, low toxicity, biocompatibility, and biodegradability compared to the other magnetic NPs (MnFe₂O₄, ZnFe₂O₄, CoFe₂O₄, etc.) [11]. For this application, Fe₃O₄ nanoparticles with a narrow size distribution, superparamagnetic behavior, and specific surface modification are desired [12,13]. This surface modification can increase the properties of biocompatibility and avoid the agglomeration of the bare particles due to the magnetostatics interaction [14]. Many materials and coating approaches have been utilized for modifying the surface of these nanoparticles. Polymers are the most widely used coating materials and can be classified as hydrophilic or amphiphilic, neutral or charged, and homopolymers or copolymers. Amongst them, coating with polyethylene glycol (PEG), Dextran, or polyacrylic acid [14–16] has been widely used. Also, to avoid desorption of the polymeric coating by heating or dilution, one or more functional groups, such as carbonate or phosphonate, are necessary to bind with the NPs. Therefore, the use of an inorganic shell material that introduces stability, functionality, and water-solubility is desirable.

Their versatile performance has already given rise and excellent T_2/T_2^* contrast for MRI providing high-resolution images for in vivo cell tracking [17,18] and clinically tested and approved formulations for commercialization as contrast agents for MRI (Feridex; Resovist, Ferumoxtran-10) [19], or as therapeutic agents in magnetic hyperthermia therapies for brain tumor treatment (NanoTherm) [14,20].

However, one disadvantage of the T_2/T_2^* MR contrast generated by superparamagnetic (SPM) iron oxide NPs is that this hypointense signal change (darkening) is not suitable for imaging against a hypointense background like it is the case in MR images of the lungs or parts of the abdomen. In addition, MRI lacks the high sensitivity of imaging techniques like PET. Therefore, contrast agents that generate dual contrast for MRI and PET can help to overcome the limitations of individual imaging techniques [21,22]. SPM nanoparticles, with an engineered composition, offer a platform to incorporate different components into one single entity. Specifically, dual PET/MRI contrast agents could be

obtained combining a magnetite core (Fe₃O₄) for MRI contrast embedded in an aluminum hydroxide shell (Al(OH)₃), which can be labeled with ¹⁸F-fluoride ions as a PET tracer [23,24].

In the present work, we have developed hydrophilic and colloidally stable $Fe_3O_4@Al(OH)_3$ nanostructures, with almost spherical homogeneous size-morphology, to be used as dual MRI/PET contrast agents, by a relatively simple and controllable chemistry method [25–28]. Magnetite cores with good crystalline quality, SPM response, T_2 contrast, and controlled size, were prepared by a co-precipitation method, based on mild starting reagents and low temperatures, suitable for scaling up purposes. Colloidal stability [29] was ensured by adding a layer of polyacrylic acid (PAA), which was selected for its strong coordination of carboxylate groups with iron cations on the magnetite surface and their high degree of dispersibility in water [30,31]. Al(OH)₃ external coating shell was incorporated by a forced hydrolysis procedure, providing the nanostructure with a porous and positively charged surface with an affinity for fluoride ions to be used in PET imaging. This approach was tested for in vitro mesenchymal stem cell (MSC) labeling, and cytotoxicity assessment of the NPs for future cell tracking applications. The visualization of cells was demonstrated in vivo in a preliminary PET/MRI experiment.

2. Materials and Methods

2.1. Chemicals and Synthesis

2.1.1. Chemicals

Chemicals used for this study were, aluminum nitrate nonahydrate (Al(NO₃)₃·9H₂O, 98%), aluminum sulfate hexadecahydrate (Al₂(SO₄)₃·16H2O, 98%), iron(III) chloride hexahydrate (FeCl₃·6H₂O, 99%), iron(II) sulfate heptahydrate (FeSO₄·7H₂O, 99%), hydrochloric acid (HCl, 37%), nitric acid (HNO₃, 65%), ammonium hydroxide (NH₄OH, 28%), sodium fluoride (NaF, \geq 99%), polyacrylic acid ((C₃H₄O₂)_n average Mw 1800), urea (CON₂H₄, 98%) and agar all obtained from Sigma-Aldrich (St. Louis, MO, USA). Total Ionic Strength Adjustment Buffer solution (TISAB III), phosphate-buffered saline (PBS), TrypLE, high-glucose Dulbecco's Modified Eagle's Medium (DMEM) containing GlutaMax, fetal bovine serum (FBS), and penicillin-streptomycin were obtained from Gibco-Invitrogen (Gibco-InvitrogenTM-Fisher, Carlsbad, CA, USA), Milli-Q (Millipore®, Burlington, MA, USA) deionized water was used in all the experiments.

2.1.2. Synthesis of Fe₃O₄ NPs Functionalized with PAA

MNPs were obtained by co-precipitation, following Massart's method [32] with some modifications. In a typical synthesis, FeCl₃•6H₂O (45 mmol) and FeSO₄•7H₂O (30 mmol) were dissolved in 100 mL of 10 mM HCl aqueous solution with mechanically stirring. The mixture was heated at 60 °C, then NH₄OH (770 mmol) and PAA (1.11 mmol) were added, and the reaction was carried out for 1 h. After that, the obtained magnetic nanoparticles were acidified up to pH 5 with the incorporation of the HCl solution at 9%. Magnetite NPs were separated from the reaction medium by a magnetic field and washed several times (6×) with Milli-Q water. Finally, Fe₃O₄@PAA NPs were re-dispersed in Milli-Q water. The total solid content was determined by thermogravimetric analysis (TGA): $W_{mag} = 5.5\%$ by weight.

2.1.3. Synthesis of Functionalized Fe₃O₄ NPs with PAA Coated Then by a Layer of Al(OH)₃

Al(OH)₃ coating on the Fe₃O₄@PAA NPs was prepared by a forced chemical hydrolysis method as reported by Roh et al. [33] with some alterations. Briefly, 200 mg magnetite coated with PAA nanoparticles were added in 250 mL Milli-Q water, after sonication for 15 min to form a homogenous solution, Al(NO₃)₃·9H₂O (11.6 mmol), Al₂(SO₄)₃·16H₂O (1.92 mmol), and urea (0.5 mol) were added. The reactant solution was added in an oil bath of 98 °C, with mechanical stirring for 1.5 h. The obtained nanomaterial was magnetically separated, washed, and re-dispersed in Milli-Q water. The total solids content was determined by TGA: $W_{mag} = 2.46\%$ by weight.

2.2. Physicochemical Characterization

2.2.1. XRD-Structural Characterization

The characterization of the crystalline phases was performed by X-ray diffraction (XRD) with powder samples using a Philips PW1710 diffractometer (Panalytical, Brighton, UK) with a Cu K α radiation source, $\lambda = 1.54186$ Å. Measurements were collected in the 2 θ angle range between 10° and 80° with steps of 0.02° and 10 s/step.

2.2.2. Microscopy Morphological Characterization

Morphology of the materials was characterized by scanning electron microscopy (SEM) using a Zeiss FE-SEM ULTRA Plus (5 kV) microscope (Zeiss, Oberkochen, Germany). Transmission electron microscopy (TEM) was realized with High-Resolution Transmission Electron Microscopy LIBRA 200FE with field-emission gun and OMEGA Energy Filter (Carl Zeiss NTS GmbH, Oberkochen, Germany). The TEM measurements were performed at 200 kV and the High-Angle Annular Dark Field (HAADF). Scanning transmission electron microscopy (STEM) images were performed using a HAADF detector in STEM mode, and Z-contrast differences were visualized. The dispersive energy analyses were performed with an Oxford energy dispersive X-ray (EDX) detector.

2.2.3. Surface Chemistry Characterization

Fourier transform infrared (FTIR) spectra of the surface functional groups of the nanostructures were recorded with a Thermo Nicolet Nexus spectrometer (Thermo Fisher Scientific, Madrid, Spain) using the attenuated total reflectance (ATR) method from 4000 to 400 cm⁻¹.

2.2.4. Compositional Characterization

Iron content in the nanocomposite samples was determined by flame atomic absorption spectroscopy (FAAS) performed with an Atomic Absorption Spectrometer (Perkin Elmer 3110, Perkin, Waltham, MA, USA).

The composition of the samples was analyzed with a TGA Perkin Elmer model 7 (Perkin, Waltham, MA, USA).

The adsorption percentage of non-radioactive fluoride was determined using a pH & Ion-Meter BASIC 20+ (CRISON, Barcelona, Spain).

2.2.5. Magnetic Characterization

Direct current (DC) magnetization curves of dried samples were measured using a vibrating sample magnetometer (VSM) (DMS, Lowell, MA, USA). In such a device, the measurement of magnetic hysteresis loops at room temperature was carried out under external magnetic fields from -10 to 10 kOe.

2.2.6. Preliminary Study of Non-Radioactive ¹⁹F Adsorption

The adsorption capacity of $Fe_3O_4@Al(OH)_3$ NPs of fluoride ions (non-radioactive ¹⁹F) was assessed with the help of an ion-selective electrode (ISE) method, using as working and reference electrodes fluoride and silver, respectively. For this purpose, from an initially prepared solution of NaF (1 g/L), a set of 25 solutions were prepared by mixing 10 mL of aliquots with defined concentrations (from 20 to 500 mg/L) with 10 mg of $Fe_3O_4@Al(OH)_3$ NPs at pH 6.5. The mixtures were incubated at 25 °C during 10 h at 250 rpm with orbital stirring to facilitate the adsorption of fluoride ions on the aluminum hydroxide shell. Afterward, the magnetic nanostructures ($Fe_3O_4@Al(OH)_3$) were separated from the solution with a neodymium magnet (NdFeB), and the supernatants were collected for ISE analysis. As in a typical experiment, 5 mL of supernatant was mixed with 25 mL of Total Ionic Strength Adjustment Buffer solution (TISAB III) to avoid interference of Al(III) and Fe(III) with the electrodes. In this way, metal ions form stable complexes by reacting with 1,2-Cyclohexylenedinitrilotetraacetic acid (buffer component), and fluoride ions are free and available for their concentration analysis based on pH and ion-meter with an ISE of fluoride and silver.

2.2.7. Labeling of Fe₃O₄@Al(OH)₃ Nanoparticles with ¹⁸F-Sodium Fluoride

Fifty μ L containing 5 to 7 MBq [¹⁸F]NaF were added to tubes containing 1, 2, 5, or 10 mg of Fe₃O₄@Al(OH)₃ NPs in 500 μ L of water. Tubes were continuously shaken for 15 min at room temperature. This was followed by separation of the nanoparticles by either centrifugation (3000 rpm for 20 min) or by magnetic separation using a permanent magnet and then were washed three times with water. The radioactivity of the particles and supernatants were measured after each washing step using a gamma counter. All measurements were performed in triplicates.

2.2.8. [¹⁸F]NaF Production

Fluorine-18 was produced by irradiation of $H_2^{18}O$ with 18-MeV protons using a cyclotron (IBA Cyclone 18/9, IBA, Louvain-la-Neuve, Belgium). [¹⁸F]F⁻ was separated from [¹⁸O]H₂O by trapping on a Sep-Pak Light Accell plus QMA anion exchange cartridge (Cl⁻ form; Waters, Zellik, Belgium). The cartridge was washed with water (3 mL, HPCE grade; Sigma-Aldrich, Overijse, Belgium) and [¹⁸F]F⁻ was eluted from the cartridge with an aqueous solution of sodium chloride 0.9% (Mini-Plasco, solution for injection, B. Braun, Diegem, Belgium) to obtain a concentration of 0.8–3.0 GBq/mL at the end of synthesis.

2.2.9. Radiolabeling of Fe₃O₄@Al(OH)₃ NPs

To evaluate the time course of radiolabeling, $45 \ \mu\text{L}$ of Fe₃O₄@Al(OH)₃ NPs containing 60 μ g of Fe were incubated with 5–30 MBq [¹⁸F]NaF (5–30 μ L) while shaking. Two, five, and 10 min after labeling, 2 μ L samples were taken and blotted on instant thin layer chromatography (iTLC) papers impregnated with silica gel (iTLC-SG papers; Varian, Diegem, Belgium). The papers were developed in an elution chamber using NaCl 0.9% as the mobile phase. The read-out was performed using a 2480 Wizard² Automatic Gamma Counter (20 s protocol; PerkinElmer, Waltham, MA, USA) after splitting the papers into two equal halves representing the unbound and bound radiotracer. In addition, autoradiography was performed using phosphor screens (Perkin Elmer) in standard film cassettes. The screens were removed from the cassettes after a five-minute exposure and were scanned immediately at 300 dpi resolution using a Cyclone Plus System (Perkin Elmer). Images were analyzed using the manufactures' Optiquant software (version 5; Perkin Elmer).

For further in vitro and in vivo experiment, NPs are labeled with [¹⁸F]NaF for ten minutes in Milli-Q water. Afterward, they are centrifuged for 20 min at 4000 rpm and resuspended in the media of choice for further application.

2.2.10. Stability of the Radiolabeling

The adsorption stability of $[^{18}F]F^-$ to the Fe₃O₄@Al(OH)₃ NPs was evaluated after centrifugation (20 min at 4000 rpm) of the NPs (11.85 µg iron, labeled with 5 MBq $[^{18}F]$ NaF). The supernatant was removed and the labeled NPs were resuspended in 500 µL of one of the following media: (1) Milli-Q water, (2) saline (sodium chloride 0.9%), (3) PBS, (4) TrypLE, (5) high-glucose DMEM containing GlutaMax and 15% FBS, (6) 50% DMEM + GlutaMax and 50% FBS, or (7) FBS. All components used in conditions (3)–(7) were obtained from Gibco (ThermoFisher Scientific, Erembodegem, Belgium). Afterward, NPs were exposed to the media for 30 min, 1 h, 2 h, and 4 h at 37 °C. At the respective time points, 2 µL samples were taken for iTLC.

In a second stability experiment, NPs were resuspended in either (1) Milli-Q, (2) high-glucose DMEM containing GlutaMax, and 15% FBS, (3) 50% DMEM + GlutaMax, and 50% FBS or (4) FBS. NPs were incubated for 15 min and centrifuged for 20 min at 4000 rpm. After the centrifugation step, the

supernatant was removed, and 2 μ L of the pellet consisting of NPs and 2 μ L of the supernatant were collected for iTLC measurements. Remaining NPs were then resuspended in a fresh medium. All steps were repeated four times to determine.

iTLC was performed as described above. After splitting the iTLC papers into the bottom and top halves (representing the nanoparticle and medium fraction), the radioactivity present on each half was measured using a 20 s protocol on the gamma-counter. The percentage of the unbound and NP-bound fraction of $[^{18}F]F^-$ was calculated based on the total radioactivity present in the mixture.

2.2.11. Dual PET/MRI Scanning

PET/MR images were simultaneously acquired using a Bruker BioSpec 70/30 small animal MRI scanner equipped with a PET insert (3 rings composed of eight monolithic lutetium-yttium oxyorthosilicate (LYSO) crystals coupled to SiPMs; Bruker Biospin, Ettlingen, Germany) [34]. The MR scanner with a horizontal bore of 30 cm was equipped with actively shielded gradients (200 mT m⁻¹). A quadrature radio-frequency resonator (transmit/receive; inner diameter 7.2 cm or 8.6 cm for in vivo and in vitro scans, respectively; Bruker Biospin) was used for image acquisition. A one-hour static PET scan and the following parametric MRI maps were simultaneously acquired in vitro: T₂* (multigradient-echo (MGE) with e echo time (TE) = 4–57.3 ms with 4.1 ms increments, repetition time (TR) = 7000 ms, 4 averages, matrix = 256 × 256), T₂ (multi-slice multi-echo (MSME), TE = 14–280 ms with 14 ms increments, TR = 5000 ms, 2 averages, matrix = 258 × 258) and T₁ (spin-echo sequence with slice selective inversion recovery, TE = 7.45 ms, recovery time = 10,000 ms, inversion times (TI) = 50–5500 ms 500, matrix = 128 × 128) maps. All in vitro scans have a field of view (FOV) 60 × 60 mm and contain five slices of 1 mm thickness with a 1 mm gap between slices.

2.3. Biological Characterization

2.3.1. Cell Labelling Using Radiolabelled Fe₃O₄@Al(OH)₃ NPs

Mouse mesenchymal stem cells (mMSCs) transduced with a lentiviral vector encoding for firefly luciferase and the enhanced green fluorescent protein were cultured in high-glucose DMEM containing GlutaMax supplemented with 15% FBS and 1% penicillin-streptomycin (Gibco). Cells were grown in a humidified incubator at 37 °C, 21% O₂, and 5% CO₂ (Binder, Tuttlingen, Germany).

One day after mMSCs plating, cells were labeled with radiolabeled (RL) NPs (containing 0.38 mM iron, diluted in saline) for 1 h. Next, the NP-containing saline was removed, cells were washed with saline, and 0.5 mL TrypLE was added (approximately 5 min exposure) to detach the mMSCs from the surface. Total cell count was performed using a Neubauer cell counting chamber (Hirschmann, Eberstadt, Germany). Details on NP iron content and the amount of radioactivity are provided below.

2.3.2. Iron Content Measurement in Cell Labelling

To assess cell labeling stability, 100 μ L of the sample (NPs or NP-labeled cells) was digested with 100 μ L of HNO₃. Samples were diluted using distilled water to reach an exact volume of 5 mL. The iron concentration was measured by inductively coupled plasma optical emission spectroscopy (ICP-OES; using a Varian 720ES; Varian). The intensity of the emission at 238.204 nm was used for iron quantification.

2.3.3. In Vitro PET/MR of RL Fe₃O₄@Al(OH)₃ NPs and RL NP-Labelled mMSCs

Fe₃O₄@Al(OH)₃ NPs containing 4.3 μ g of iron were labeled with 10 MBq [¹⁸F]NaF, while 10⁶ mMSC plated the day before where labeled with NPs containing 21.4 μ g of iron in 1 mL of saline (end concentration of iron on cells = 0.38 mM) and radiolabeled with 30 MBq [¹⁸F]NaF. For imaging purposes, serial dilutions of these NPs and cells were resuspended in equal amounts of saline and 2% agar (microbiology grade; Sigma-Aldrich; diluted in distilled water) in 200 μ L Eppendorf tubes. The following controls were used: (1) equal amounts of saline and 2% agar, and (2) 5 × 10⁴ unlabeled mMSCs in saline and agar. The radioactivity present in the samples was measured using a dose

calibrator (CRC-15 PET, Capintec Inc., Ramsey, NJ, USA). The tubes were then placed into a cylindrical in-house made Teflon holder (outer diameter = 7 cm, inner diameter = 3.5 cm) filled with 2% liquid agar. For more details on this phantom, see Trekker et al. [35]. After agar solidification, the phantom was scanned using PET/MRI. Three MRI measurements were performed per phantom.

2.3.4. Image Analysis

MRI

All parametric maps, except T_2^* maps, were generated using the Paravision software (Bruker Biospin, version 6.0.1). Due to the need for Eddy's current correction, the following procedure was used to generate the T_2^* maps: for each slice, the images for the TE 2–14 were co-registered to the image of the first TE using the TurboReg plugin [36]. Afterward, parametric maps (exponential fitting) were generated using an in-house written Python script. To quantify the T_2^* , T_2 , and T_1 values of the NPs/NP-labeled mMSCs, circular regions of interest were drawn within the images of Eppendorf tubes on one slice of the scan.

PET

The manufacturer's Albira software (Bruker Biospin) was used to reconstruct the acquired PET scans. One-hour static scans were reconstructed using a maximum likelihood estimation method (MLEM; parameters = 12 iterations, 0.5 mm isotropic resolution, decay/scatter/random correction). Reconstructed PET images were analyzed in PMOD version 3.9 (PMOD Technologies, Zürich, Switzerland).

The PET scan was overlaid with the MR images using the PMOD FuseIT tool. Volumes of interest were drawn around the contours of the Eppendorf tubes to quantify the radioactivity present in each tube.

2.3.5. Cell Proliferation and Survival

Putative toxic effects due to the labeling procedure were performed by Trypan Blue exclusion as a measure of cell viability/immediate cell death rates after overnight exposure (12 h) of MSCs to different concentrations of Fe₃O₄@Al(OH)₃ NPs. Long-term effects of the cell labeling with the iron oxide contrast agents were studied after washing the cells and continued incubation of the cell lines in iron-free medium and compared with unlabeled controls. Inhibition of proliferation was used as an additional measure for potentially toxic effects. Hereby, population doubling times were determined using t × ln (2)/ln (A/A0), where t is the time between two cell counts, A is the number of cells at the end of the incubation, and A0 is the initial number of cells [37].

2.3.6. Statistical Analysis

All statistical analyses were performed in GraphPad Prism version 5.0.4 (GraphPad Software, San Diego, CA, USA). Linear regressions of the relaxation rates (R_x) versus the iron concentration present in the samples were used for determining the NPs/mMSCs relaxivities and relaxation rates. Correlations between the number of NPs/cells and radioactivity were calculated using a Pearson's correlation test. Comparisons between the groups were analyzed using a one-way ANOVA with Bonferroni correction. Comparisons between the groups at different time points were studied using a two-way repeated-measures ANOVA or mixed-effect analysis in case of missing data with Bonferroni correction for multiple comparisons. Differences were considered statistically significant when p < 0.05. In all the figures, data are represented as mean \pm standard deviation (SD).

3. Results and Discussion

3.1. X-ray Diffraction (XRD)

In Figure 1, the experimental pattern of the NPs is presented together with the theoretical diffraction peaks of magnetite, (JCPDS card No. 19-0629) [38] showing that both, the location and relative intensity

of Fe₃O₄@Al(OH)₃ NPs coincide with the main theoretical 111, 220, 311, 400, 422, 511, 440 magnetite reflections. This confirms that magnetite is the iron oxide crystalline phase present in the sample. In addition, located at 20°, a broadband which is overlapping with the (110) reflection of Fe₃O₄ can be observed corresponding to the Al(OH)₃ shell that can be ascribed to the amorphous boehmite phase (JCPDS card No. 20-0011) [39,40].



Figure 1. X-ray diffraction (XRD) pattern of the core/shell structure of magnetite/aluminum hydroxide nanoparticles, compared to the XRD pattern of magnetite from the JCPDS 19-0629 data base.

3.2. Fourier-Transform Infrared Spectroscopy (FTIR) Spectroscopy

Figure 2 shows the FT-IR spectra of Al(OH)₃, Fe₃O₄@PAA, and Fe₃O₄@Al(OH)₃ nanoparticles. The peak observed around 550 cm⁻¹ is characteristic of Fe-O vibrations [41], whereas the peaks at 1407, 2851, and 2923 cm⁻¹ are related to $-CH_2^-$ groups, proving the presence of PAA in the sample. Furthermore, a peak at 1701 cm⁻¹ is also observed, related to the carboxyl group [42]. All these results reveal that the surface of Fe₃O₄ NPs is successfully modified with PAA in the Fe₃O₄@PAA nanoparticles. The Al(OH)₃ nanoparticles exhibit peaks at 510 and 1082 cm⁻¹ that correspond to the Al-O bonds, which are also observed in the Fe₃O₄@Al(OH)₃ NPs. A large band around 3400 cm⁻¹ is also observed, due to the -OH groups adsorbed on the nanoparticle surface.



Figure 2. Fourier transform infrared (FTIR) spectra of aluminum hydroxide nanoparticles (NPs), magnetite coated with polyacrylic acid NPs and polyacrylic acid magnetic nanoparticles coated with aluminum hydroxide.

3.3. Magnetic Characterization

Figure 3 show the magnetization curves versus the applied magnetic field from -10 kOe to +10 kOe, measured on dried samples of Fe₃O₄@Al(OH)₃ at room temperature with a Vibrating Sample Magnetometer (VSM). Magnetization data were normalized to the amount of magnetite mass (Wmag) for each sample (determined by FAAS), assuming all the iron present in the sample exists as Fe₃O₄, and as it can be observed, the sample shows negligible coercive fields (Hc = 2.9 Oe) and remanence (M_R = 0.5 emu/g Fe₃O₄), corresponding to a nearly SPM NP behavior, characterized by an averaged zero magnetic moment in the absence of an externally applied magnetic field. In addition, the saturation magnetization of $M_{sat}^{NP} = 62.8emu/g_{Fe3O4}$, below the bulk magnetize value 92 emu/gFe₃O₄, is consistent with a surface dead magnetic layer that lowers the total magnetization and is a characteristic signature of its small size [43] (average crystallite size, Dhkl, is ca. 10 nm, as estimated from the XRD using the Scherrer equation).



Figure 3. Magnetic hysteresis loop of a representative sample of Fe₃O₄@Al(OH)₃ NPs, normalized to the magnetite content and showing nearly superparamagnetic (SPM) behavior, with negligible values of coercivity and remanence.

3.4. Transmission and Scanning Electron Microscopy (SEM, TEM, STEM, and EDS Mapping)

In Figure 4a, a TEM micrograph of Fe_3O_4 @PAA precursor is shown, which was obtained from a coprecipitation method, which was used to prepare the final Fe_3O_4 @Al(OH)₃ NPs. The magnetite cores have an irregular spherical morphology with a medium size distribution of around 7 nm (Figure 4b).



Figure 4. (a) Transmission electron microscopy (TEM) micrograph and (b) size distribution of the $Fe_3O_4@PAA$ nanoparticles. The size distribution was performed by measuring a sample consisting of 486 magnetic nanoparticles with the ImageJ software.

SEM and TEM micrographs of $Fe_3O_4@Al(OH)_3$ NPs (Figure 5) shows a nearly spherical morphology with a diameter of around 200–250 nm, where magnetite cores (dark contrast) are embedded inside the

nanostructure. It can be appreciated in the TEM image (Figure 5b) that the aluminum hydroxide phase (light contrast) creates a wide and porous external layer, which helps in increasing the surface-to-volume ratio of the NP allowing to incorporate a higher amount of the desired radiolabeling payload resulting in great improvements in the detection capability.



Figure 5. Scanning electron microscopy (SEM) (a) and TEM (b) micrographs of the Fe₃O₄@Al(OH)₃ NPs.

Additionally, a further assessment of the composition of the nanostructures was done by a STEM-energy dispersive X-ray spectroscopy (EDX) mapping and presented in Figure 6. STEM micrograph of the $Fe_3O_4@Al(OH)_3$ NPs, is shown in Figure 6a and EDS mapping images of all the main constitutive elements present in the samples, oxygen, O, (Figure 6b), iron, Fe, (Figure 6c), and aluminum, Al, (Figure 6d) are homogeneously distributed. These results confirm the preliminary TEM assessment that aluminum hydroxide has adequately coated the magnetite cores, being the nanostructure available for both MRI/PET contrast activity.



Figure 6. (a) STEM micrograph and mapping with energy dispersive X-ray (EDX) emitted by the elements present in the $Fe_3O_4@Al(OH)_3$ samples: (b) oxygen, O (c) iron, Fe, (d) aluminum, Al, and (e) overlay of Fe (purple color) and Al (green colour) signal.

3.5. Preliminary Study of Fluoride Adsorption of Non-Radioactive ¹⁹F⁻

Prior to the radiolabeling study of $Fe_3O_4@Al(OH)_3$ NPs with ¹⁸F-sodium fluoride, a preliminary assay of non-radioactive fluoride adsorption (¹⁹F) was performed in order to test the adsorption capacity of the aluminum surface. It is well known that the solution's pH of Al(OH)₃ in a solvent has a decisive influence on the adsorption potential of the adsorbent since it alters the adsorbent surface charge [44,45]. It has been reported [46] that the fluoride ions adsorption ability of $Fe_3O_4@Al(OH)_3$ NPs is highly increased when using acid pH solutions, for this reason, a mixture (described in Section 2.2.6), with pH 6.5 was selected for the present analysis.

In Figure 7, the equilibrium isotherm of fluoride adsorption is shown, for a set of 25 solutions with pH 6.5 and increasing concentrations of fluoride ions (Ce/mg L^{-1}) and its fitting to a Langmuir adsorption model curve, which assumes a monolayer and homogeneous adsorption on a uniform

adsorbent surface with energetically identical sorption sites where each molecules' sorption energy is the same with no interaction between the adsorbed ones [47,48]. Langmuir adsorption is described by the following equation [49]:

$$q_e = \frac{q_m K_L C_e}{1 + K_L C_e} \tag{1}$$

where $q_e \text{ (mg g}^{-1)}$ is the mass of fluoride adsorbed per mass of adsorbent, $q_m \text{ (mg g}^{-1)}$ is the Langmuir constant correlated to the maximum capacity, $K_L \text{ (L mg}^{-1)}$ is the Langmuir constant related to the energy of adsorption and $C_e \text{ (mg L}^{-1)}$ is the concentration of fluoride at equilibrium.



Figure 7. Equilibrium isotherm of fluoride adsorption by Fe₃O₄@Al(OH)₃ NPs at 25 °C, pH 6.5.

The regression coefficient (R^2) was 0.999; this high R^2 shows a high fit with the Langmuir equation. The maximum adsorption capacity (q_m) of fluoride was 194.03 mg/g Fe₃O₄@Al(OH)₃ NPs, and the Langmuir adsorption constant (K_L) was 0.005 L/mg. This q_m value indicates the high affinity of this nanomaterial to adsorb fluoride as compared with previous work by Zhao et al. [46] and to be used for radiolabeling with ¹⁸F-fluoride.

In addition, STEM-EDX mapping was performed on the fluoride loaded samples to assess the distribution of the ions over the nanostructures. In Figure 8b, the presence of a high payload of fluoride is observed homogeneously distributed over the Al(OH)₃ surface.



Figure 8. (a) STEM micrograph and mapping with EDX emitted by the elements present in the fluoride loaded Fe₃O₄@Al(OH)₃ samples: (b) fluoride, F (c) iron, Fe, and (d) aluminum, Al.

3.6. Time Course and Stability of $[^{18}F]$ NaF complexation to Fe₃O₄@Al(OH)₃ NPs

Next, NPs were labeled with 5–30 MBq radioactive [¹⁸F]NaF in Milli-Q water under constant shaking. Small samples volumes were collected for iTLC in eluting chambers containing 0.9% NaCl and subsequent analysis using either a gamma-counter or autoradiography (Figure 9).



Figure 9. Time course of the radiolabeling of $Fe_3O_4@Al(OH)_3$ NPs with $[^{18}F]F^-$. (**A**) Graphical representation of the percentage of $[^{18}F]F^-$ bound to NPs containing 1.34 mg/mL iron after two, five or ten minutes of labeling with 5, 10, or 30 MBq $[^{18}F]$ NaF. No significant differences were found between the different conditions (two-way repeated-measures ANOVA, Bonferroni correction), (**B**) Representative autoradiography of iTLC of (left) NPs loaded with $[^{18}F]F^-$ and (right) free $[^{18}F]$ NaF. The retardation factor (R_f) of the labeled NPs indicates the complexation of the tracer to the NPs.

Two minutes after the addition of 5 MBq of the radiotracer, 98.68% of the NPs were labeled with $[^{18}F]F^-$. The amount of bound $[^{18}F]F^-$ did not change significantly over time (98.72% and 98.94% after five and ten minutes, respectively; Figure 9A). Labeling the NPs with more radioactive ^{18}F -fluoride (up to 30 MBq) did not affect the radiolabeling significantly (Figure 9A). Similar percentages of bound $[^{18}F]F^-$ were achieved. Performing autoradiography on the iTLC papers confirmed the results obtained by the gamma-counter as the retardation factor (R_f) of the radiolabeled NPs is zero. In contrast, free $[^{18}F]$ NaF has an R_f of 1 (Figure 9B). Based on these results, we opted to radiolabel the NPs for ten minutes for all subsequent experiments.

As the radiolabeled NPs are meant for future cell and in vivo experiments, the stability of the adsorption of $[^{18}F]F^-$ to the NPs was investigated in different physiological media. Hereby, samples were collected after different times of exposure to the media and the $[18F]F^-$ content in the NP was determined (Table 1). In a second experiment, NPs were resuspended in fresh media after each incubation and centrifugation steps (Supplementary Table S1). While the radiolabeling was relatively stable in Milli-Q water and saline, a steep decrease in the amount of $[^{18}F]F^-$ adsorbed to the NPs was seen already after 30 min after their submersion in PBS, cell culture medium for mMSCs, a mixture of 50% FBS, and 50% mMSCs medium or 100% FBS (Table 1). Most ^{18}F release is associated with phosphate-containing media. Interestingly, loss of fluoride ions occurs within the first 30 min with only limited additional release during the following 4 h. Interestingly, repeated exposure to fresh media after each washing step and continued incubation did not result in similarly large drops in fluoride content (Supplementary Table S1).

Table 1. Stability of $[{}^{18}F]F^-$ adsorption to Fe ₃ O ₄ @Al(OH) ₃ NPs after continued exposure to different med
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	$[^{18}F]F^-$ Bound to NPs after Storage at 37 °C for								
	30 min		1 h		2 h		4 h		
	%	SD	%	SD	%	SD	%	SD	
Milli-Q water	65.6	17.2	85.6	5.2	77.9	6.3	86.7	8.3	
Saline	69.5	2.6	66.8	12.9	78.5	12.7	76.9	12.4	
PBS	57.4	5.6	53.8	12.7	38.5	2.1	40.1	5.0	
TrypLE	53.1	5.7	61.1	19.6	38.2	5.1	36.9	3.4	
mMSC medium	40.4	7.9	46.9	7.4	38.3	8.9	28.9	1.7	
50% medium/ 50% FBS	36.8	3.3	58.5	14.8	40.3	3.2	40.4	5.2	
FBS	35.7	1.8	46.5	8.1	32.5	3.3	34.4	10.3	

Three replicates were measured per condition. No significant differences were found between the different time points based on a two-way repeated-measures ANOVA with Bonferroni correction for multiple comparisons.

3.7. PET/MRI Visualization of Fe₃O₄@Al(OH)₃ NPs and NP-Loaded mMSC Labelled with [¹⁸F]NaF

The potential of the nanostructures as imaging and cell tracking agent was evaluated in a phantom, mimicking the conditions in the human body. Low amounts of radiolabeled NPs (0.048 mM iron, labeled with 2 MBq [18 F]F⁻) and cells labeled with NPs (12,500 mMSCs containing 1.48×10^{-3} mM iron and labeled with approximately 0.05 MBq [18 F]F⁻) could be visualized using simultaneously acquired PET/MRI (Figure 10A).



Figure 10. PET/MRI contrast properties of $Fe_3O_4@Al(OH)_3$ NPs labeled with [¹⁸F]F⁻ and mouse mesenchymal stem cells (mMSCs) labeled with such NPs: (**A**) Upper row: The different conditions measured with the estimated radioactivity present at the start of measurements. Samples (100 µL) were diluted $\frac{1}{2}$ with agar. Middle: ¹⁸F-positron emission tomography (PET) images and Bottom: T₂ maps of the agar phantoms loaded with either radiolabeled $Fe_3O_4@Al(OH)_3$ NPs (left) or mMSCs labeled with radiolabeled $Fe_3O_4@Al(OH)_3$ NPs (right). (**B**,**C**) Relaxation rate ($R_1/_2/_2^*$) plotted against (**B**) iron concentration (mM) of $Fe_3O_4@Al(OH)_3$ NPs or (**C**) intracellular iron concentration (mM) of mMSCs labeled with different amounts of radiolabeled $Fe_3O_4@Al(OH)_3$ NPs. The following cell densities were studied: 12,500, 25,000, and 50,000 cells in 200 µL: 62,500 cells/mL, 125,000 cells/mL, and 250,000 cells/mL, respectively. The intracellular iron concentrations were obtained for 50,000 labeled cells.

The following relaxivities (r_x) were obtained for the NPs: $r_2^* = 468.8 \pm 40.5 \text{ mM-1 s}^{-1}$ ($R^2 = 0.93$), $r_2 = 83.6 \pm 4.5 \text{ mM}^{-1} \text{ s}^{-1}$ ($R^2 = 0.97$), and $r_1 = \text{NPs}$: $0.2 \pm 0.04 \text{ mM}^{-1} \text{ s}^{-1}$ ($R^2 = 0.74$). These were comparable or better than r_2 values of other commercial contrast agents (Resovist) or experimental iron oxide NPs [23,50,51] (Figure 10B). Also, r_2^* was much higher compared to Resovist. As expected, T_2/T_2^* values of labeled cells decreased with increasing cell numbers (Figure 10C). Even though the intracellular environment results in release of some ¹⁸F-fluoride from the NPs, the radiolabel was still suitable for mMSC visualization by PET. The count rates correlated with number of free NPs (iron content; $R^2 = 0.99$) and number of cells, respectively ($R^2 = 0.98$; Supplementary Figure S1).

In a preliminary proof-of-principle experiment, 10^5 mMSCs labeled with RL NPs (10.51 pg ± 1.43 pg Fe per cell and 1.9 MBq [¹⁸F]F⁻) were injected intravenously in a wild-type C57Bl/6 mouse (see Supplementary Materials). We were able to visualize the uptake of the labeled cells/NPs in vivo, in the lungs and liver using PET/MRI, indicating the feasibility of this technique to detect the mMSCs (Supplementary Figure S2).

3.8. Assessment of Potentially Toxic Effects by Fe₃O₄@Al(OH)₃ NPs

Cell survival was assessed after a 12 h exposure of MSC to different concentrations of $Fe_3O_4@Al(OH)_3$ NPs. No significant changes were noticed compared to the unlabeled cells for concentrations of up to 100 µg mL⁻¹ NPs (Figure 11A). Cell proliferation was assessed at two and six days after the removal of NPs from the cell culture medium by determining population doubling times. Significant differences compared to unlabeled MSCs were only seen for 250 µg NPs mL⁻¹ at two days after removal of the NPs from the medium (Figure 11B).



Figure 11. (**A**) Cell viability relative to the unlabeled control MSC was determined 12 h after exposure to $Fe_3O_4@Al(OH)_3$ NPs post-labeling: A significant reduction in the cell survival was seen for concentrations > 100 µg NP mL⁻¹. (**B**) Population doubling times (PDT) were determined after exposure of MSC to NPs for 12 h and subsequent incubation in NP-free medium for two days (solid bares) and six days (striped bares). Significant differences with respect to PDTs were only seen for concentrations of 250 µg NP mL⁻¹ at two days after the removal of NPs from the medium. Three replicates were measured per condition. Differences relative to unlabeled cells were assessed based on a one-way ANOVA with Bonferroni correction. * p < 0.05 and *** p < 0.001.

4. Discussion

We were able to demonstrate that $Fe_3O_4@Al(OH)_3$ NPs are suitable contrast agents for PET and MR imaging. This provides the opportunity to overcome current limitations of PET (low resolution, limited half-life of radiotracers) and MRI (lower sensitivity, difficulty to visualize NPs in areas of low intrinsic signal intensity, for example lungs). This is in particular of interest for applications in cell tracking, like the monitoring of stem cell therapy, cell transplantation, or immunotherapeutic approaches [52–57].

In a first proof-of-concept study, we used $Fe_3O_4@Al(OH)_3$ NPs for the labeling and tracking of mMSCs. As the working mechanism and the optimal route of administration of MSCs is still unknown and under debate [58], in vivo imaging and longitudinal tracking could help in understanding how they function under in vivo conditions.

Characterization of our nanoparticles indicated high relaxivity even after cell labeling and engraftment of the cells in mice. In terms of adsorption of the PET tracer [¹⁸F]NaF, two minutes after the addition of 5 MBq of the radiotracer, 98.68% of the NPs were labeled with [¹⁸F]F⁻, which is comparable to previous work by Cui and colleagues [23,59].

The label remained stable in water. The addition of phosphates to the media clearly decreases the amount of $[^{18}F]F^-$ associated with the NPs starting from the initial measurement at 30 min. A possible explanation is the loss of the Al(OH)₃ from the NPs and the competition between the fluoride and phosphate ions to bind to the Al(OH)₃ shell of the NPs [23,59,60].

The steepest decrease at this early time point can be seen once the FBS medium is added. Even though the composition of the serum used is unknown, the potential presence of citrate, a known competitor for ¹⁸F-binding to Al(OH)₃, could explain this very large drop in binding at early time points [8]. However, after the initial loss of fluoride ions from the NPs the loading remained stable over time, providing sufficient activity of the visualization of NPs and labeled cells. From the two possible explanations for the initial loss of fluoride ions from the NPs: (1) Adjustment to an equilibrium distribution bound/unbound [¹⁸F]F or (2) The maximum load of fluoride ions is exceeded by the initial load; the second explanation is supported by our data (Supplementary Figure S1), indicating that the initial 'loss' of radiolabel is most likely due to exposure to concentrations above loading capacity as the further 'dilution' of labeled nanoparticles results in only small additional loss of fluoride label.

The PAA coating of the NPs provided good biocompatibility in the concentration ranged used in our preliminary study. No indications of cell toxicity were seen for concentrations of up to 100 μ g NP per mL of cell culture medium.

Phantom experiments and cell labeling experiments focused on the visualization of mMSCs by using PET/MRI. Despite some in vitro loss of label, as shown in the stability tests, we were able to detect cells both in phantoms and in the mouse. In the preliminary mouse experiment, we chose to inject the RL NP-labelled cells intravenously as this method is also often used to study the mechanism of stem cells in cell therapy models [58,61,62]. The ability to visualize the labelled MSCs in vivo is encouraging for future biodistribution studies of disease models. Combining PET and MRI would open the opportunity for short-term follow-up and quantification of labelled cells with high specificity (PET) and long-term monitoring of the NP-labelled cells with high resolution (MRI) [63,64].

Utilization of [¹⁸F]F⁻ as a PET tracer has the disadvantage of a short half-life (110 min). But, compared to other tracers like ⁸⁹Zr, advantages include a higher beta branching ratio, a higher volume sensitivity, and a lower partial volume effect, allowing better localization of the NPs [65,66].

Compared to the work of Cui et al. [23], the here presented nanomaterial shows a well-defined core/shell structure (see morphologic characterization, Figure 5) through controlled hydrolysis of aluminum hydroxide layer precursor salts ($(Al(NO_3)_3 \cdot 9H_2O)$ and $Al_2(SO_4)_3 \cdot 16H_2O$). Our method to obtain hydrophilic Fe₃O₄@Al(OH)₃ NPs provides advantages which are the employment of biocompatible and non-toxic starting reagents ((FeCl₃·6H₂O, FeSO₄·7H₂O, PAA and water as solvent)), efficient material production, highly reproducible and cost-effective procedures (synthesis reaction temperature <100 °C). Summarized, this can be understood as a great interest from the scientific and industrial point of view.

In contrast to the serial acquisition of PET and MR images [22], a simultaneous PET/MRI approach was applied in this study. This will provide not only spatial, but also temporal co-registration of PET and MR images. In addition, the acquisition time will be reduced [67,68]. These advantages allow future in vivo studies to focus on the validation of these NPs as cell tracking agents for longitudinal monitoring.

5. Conclusions

Efficient Fe₃O₄@Al(OH)₃ NPs with controlled morphology were synthesized in situ by forced chemical hydrolysis method, characterized and applied as a novel contrast agent for MRI and PET imaging. Phantom studies of labeled NPs and mMSCs verified the high potential of these nanostructures to adsorb radioactive fluoride in aqueous solutions. In addition, these radiolabeled NPs and labeled mMSCs have excellent magnetic properties as superparamagnetic agents as well as good retention of $[^{18}F]F^-$ for visualization by MRI and PET, respectively. Furthermore, a simultaneous PET/MRI approach allowed the visualization of radiolabeled cells in a preliminary in vivo study. Further research will focus on the validation of these nanostructures as cell tracking agents.

Supplementary Materials: The following are available online at http://www.mdpi.com/2079-4991/9/11/1626/s1, Supplementary Materials and Methods: In vivo PET/MRI of RL NPs-labelled mMSCs, Figure S1: Correlation of radiolabelled nanoparticles (RL NPs) and RL NP-labeled mouse mesenchymal stem cells (mMSCs) with radioactivity., Figure S2: In vivo positron emission tomography/magnetic resonance imaging (PET/MRI) images of a healthy mouse injected with mouse mesenchymal stem cells (mMSCs) labeled with ¹⁸F-labeled Fe₃O₄@Al(OH)₃ NPs, Table S1: Stability of [¹⁸F]F⁻ adsorption to Fe₃O₄@Al(OH)₃ nanoparticles (NPs) after repeated suspension of NPs in fresh media after each incubation and centrifugation step.

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Abbreviations

ATR	attenuated total reflectance
CT	computed tomography
DMEM	Dulbecco's Modified Eagle's Medium
ECA	elemental chemical analysis
EDS	energy dispersive X-ray spectroscopy
EDX	energy dispersive X-ray
FAAS	flame atomic absorption spectroscopy
FBS	fetal bovine serum
Fe ₃ O ₄ @OA	magnetite functionalized with oleic acid
FOV	field of view
FTIR	Fourier-Transform Infrared Spectroscopy
GOT	glutamate oxaloacetate transaminase enzyme
GPT	glutamate pyruvate transaminase enzyme
HMMSN	Hybrid Magnetic Mesoporous Silica Nanorods
HAADF	High-Angle Annular Dark Field
ICP-OES	inductively coupled plasma optical emission spectroscopy
ISE	Ion-Selective electrode
iTLC	instant thin layer chromatography
(m)MSCs	(mouse) mesenchymal stem cells
MNPs	magnetic nanoparticles
MRI	Magnetic Resonance Imaging
NPs	nanoparticles
PBS	Phosphate buffered saline
PDT	population doubling times
PET	Positron emission tomography
RL	radiolabelled
Rf	retardation factor
R _x	relaxation rate
r _x	relaxivity
SEM	scanning electron microscopy
SPECT	single photon emission computed tomography
SPM	superparamagnetic

STEM	scanning	transmission	electron	microscopy

- SUV standardized uptake value
- TGA Thermogravimetric analysis
- TEM transmission electron microscopy
- TISAB III Total Ionic Strength Adjustment Buffer solution
- VSM vibrating sample magnetometer
- XRD X-ray diffraction.

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