Expanding Ligand Space: Preparation, Characterization and Synthetic Applications of Air-Stable, Odorless Di-*tert*-alkylphosphine Surrogates

Thomas Barber,^{†,‡} Stephen P. Argent,[†] and Liam T. Ball^{†,‡,*}

[†] School of Chemistry, University of Nottingham, University Park, Nottingham, NG7 2RD, U.K.

[‡]GSK Carbon Neutral Laboratories for Sustainable Chemistry, University of Nottingham, Jubilee Campus, Triumph Road, Nottingham, NG7 2TU, U.K.

ABSTRACT: The di-*tert*-alkylphosphino motif is common to many best-in-class ligands for late transition metal catalysis. However, the structural diversity of these privileged substructures is currently limited by the need to manipulate highly toxic, highly reactive reagents and intermediates in their synthesis. In response to this longstanding challenge, we report an umpolung strategy for the synthesis of structurally diverse di-*tert*-alkylphosphine building blocks *via* S_N1 alkylation of *in situ* generated PH₃ gas. We show that the products – which are isolated as air-stable, odorless phosphonium salts – can be used directly in the preparation of key synthetic intermediates and ligand classes. The di-*tert*-alkylphosphino building blocks that are accessible using our methodology therefore enable facile expansion of extant ligand classes by modification of a previously invariant vector; we demonstrate that these modifications impact the steric and electronic properties of the ligands, and can be used to tune their performance in catalysis.

Keywords: phosphorus, phosphines, ligand synthesis, catalysis, cross-coupling.

Introduction

Advances in homogeneous transition metal catalysis have been underpinned by the rational design of sophisticated, application-specific phosphine ligands. Sterically demanding, electron-rich phosphines bearing *tert*-alkyl substituents have emerged as especially privileged in polymerization,¹ strongbond activation² and cross-coupling³ chemistries. While tri*tert*-alkylphosphines have huge historical⁴ and contemporary⁵ significance, structural modification of this ligand class is extremely challenging.⁶ In contrast, phosphines featuring two *tert*-alkyl substituents share many of the desirable attributes of their homoleptic counterparts, but can be conveniently tuned to meet reaction-specific demands through variation of the third, unique substituent.⁷ As a consequence of this versatility, the di-*tert*-alkylphosphino (DTAP) motif forms the basis of many current best-in-class ligands (Scheme 1A).^{7,8,9}

Despite the importance of DTAP motifs, the diversity in their *tert*-alkyl substituents is extremely limited. Indeed, all commercial phosphines featuring this substructure are based on either *tert*-butyl or 1-adamantyl (Ad) substituents,¹⁰ with just a handful of other examples documented in the patent and primary literature.¹¹ Further exploration of this privileged region of ligand space is currently hampered by the practical challenges associated with the synthesis of new DTAP building blocks. As a case in point, the conventional "P⁺/C" approach to di-*tert*-alkylphosphines (Scheme 1B)¹² involves manipulation of highly hazardous, air-sensitive reagents and intermediates over multiple steps, is redox-inefficient and is ultimately limited in scope by the diversity of the *tert*-alkylmetal reagents that are available.

Scheme 1. Occurrence, Conventional Synthesis and Proposed Synthesis of *tert*-Alkylphosphines



We anticipated that an umpolung strategy ("P-/C+", Scheme 1C) would provide unrivalled access to structurally diverse DTAP building blocks, and would eliminate the need for wasteful redox adjustments at phosphorus. S_N1 alkylation would enable facile installation of sterically demanding substituents and would open up a much wider pool of alkylating agents than is available to the conventional P⁺/C⁻ approach. In situ generation of both the *P*-nucleophile and the *C*-electrophile would ultimately minimize the need to handle reactive reagents and intermediates.

Herein we report realization of this umpolung approach to secondary phosphine synthesis. By exploiting an S_N1 manifold, we demonstrate that di-*tert*-alkylphosphines can be prepared selectively from readily available, bench stable precursors. The products are obtained as air-stable, odorless phosphonium salts which can be isolated conveniently by filtration. The DTAP building blocks that are accessible in this way enable facile expansion of extant ligand classes by modification of a previously invariant vector; we show that these modifications impact the steric and electronic properties of the new ligands, and can be used to tune their performance in catalysis.

Results and Discussion

Our proposed S_N1 strategy (Scheme 1C) requires a synthon of the type "HP²⁻". While phosphine gas (PH₃) is an atomeconomic and readily available synthetic equivalent to this synthon, we were cognizant of the risks and practical challenges associated with handling high-pressure, cylinderized PH₃.¹³ We therefore sought to generate the gas on demand and in precise stoichiometries by protonolysis of a metal phosphide. Specifically, we identified zinc phosphide (Zn_3P_2) as a convenient source of PH₃ because, unlike other metal phosphides, it is both bench stable and cheap (£48 /kg).¹⁴ While Zn₃P₂ can be stored and handled under an ambient atmosphere, it is readily protonolyzed to PH₃ under acidic conditions. We anticipated that this reactivity could be exploited in the two chamber 'CO-ware' reactor system developed by Skrydstrup,¹⁵ with PH₃ generated in the first chamber from Zn₃P₂ and consumed in the second chamber by S_N1 alkylation (Scheme 2A).

To explore the viability of this strategy, we first confirmed that generation of PH₃ from Zn_3P_2 is indeed facile. As determined by volumetric gas titration (Scheme 2B), complete hydrolysis of Zn_3P_2 occurs within 10 minutes of adding excess aqueous HCl. Under these conditions, gas evolution exhibits *pseudo* first order kinetics with an effective half-life of 110 s (Scheme 2B, inset), providing sufficient time for addition of the acid before full gas pressure is achieved.

Subsequently, we sought to identify conditions for S_N1 alkylation of the *ex situ* generated PH₃ gas (Scheme 2C). Prior attempts to alkylate PH₃ or its synthetic equivalents¹⁶ have exploited S_N2^{17} or hydrophosphination¹⁸ reactivity manifolds,

neither of which allow installation of *tert*-alkyl substituents.¹⁹ A single example of S_N1-type alkylation was recently reported by Carrow, although a secondary phosphine nucleophile rather than PH₃ – was employed in order to generate the homoleptic tertiary phosphine, PAd₃.²⁰ As illustrated in entries 1-4, we found that combination of tert-amyl alcohol or tertamyl methyl ether with either HOTf or TMSOTf failed to afford appreciable amounts of alkylphosphine products. While the combination of tert-amyl acetate and HOTf proved similarly unsuccessful (entry 5), use of tert-amyl acetate and TMSOTf resulted in high-yielding alkylation of PH₃ (entry 6).²¹ Notably, >95% of the phosphonium salt formed in this way was recovered conveniently via precipitation and filtration under air. The isolated material proved to be a freeflowing, non-hygroscopic and odorless solid that is soluble in organic media,²² and that can be stored on the bench for at least a year without noticeable degradation. Although the yield of 1a suffered slightly when a lower stoichiometry of tertamyl acetate was employed (entry 7), these more economic conditions proved generally applicable in subsequent studies (vide infra).

The conditions outlined in entries 6 and 7 of Scheme 2C confer excellent selectivity for dialkylation, with neither mono- nor trialkylation products observed by ³¹P NMR spectroscopy. This remarkable selectivity can be explained by considering the different basicities of primary, secondary and tertiary phosphines.²³ The first-formed primary phosphine is, presumably, insufficiently basic to be fully protonated by the HOTf co-product. A second alkylation may therefore occur, affording a more-basic secondary phosphine which is fully protonated under the reaction conditions. This innate alkylation-dependent change in protonation state constitutes an effective self-regulation mechanism that prevents overalkylation, and ensures that the product is obtained as a stable, crystalline phosphonium salt rather than an air-sensitive phosphine.²⁴

The optimized reaction conditions were applied successfully to a range of diverse *tert*-alkyl esters (Scheme 3),²⁵ thereby providing convenient access to structurally unique di*-tert*-alkyl phosphonium salts. All products were isolated as air-stable, odorless solids on preparatively useful scales of up to 2.0 g.



Scheme 2. Validation and Optimization of SN1 Alkylation of PH3 Gas Generated Within a Two-Chamber Reactor System^{a,b}

^{*a*} Gas titration data are an average of 2 independent measurements and exhibit *pseudo* first order kinetics (Scheme 2B, inset). ^{*b*} S_N1 alkylation conditions: aq. HCl (5.0 M, 10 equiv.) added to Zn₃P₂ (0.5 equiv.) at RT in chamber 1 to generate 1 equiv. PH₃; R'OTf (1 equiv.) added to *tert*-amyl-OR (6 equiv.) at RT in chamber 2. Yields are of isolated, pure material; yields in parentheses determined by ³¹P NMR spectroscopic analysis *vs* internal standard. ^{*c*} Using 3 equiv. *tert*-amyl acetate.

Scheme 3. Synthesis of Di-*tert*-alkylphosphonium Salts via S_N1 Alkylation of PH₃ Gas^a



^{*a*} Conditions: aq. HCl (5.0 M, 10 equiv.) added to Zn_3P_2 (0.5 equiv.) at RT in chamber 1 to generate 1 equiv. PH₃; TMSOTF (1 equiv.) added to ester (3 equiv.; acetate ester unless stated otherwise) at RT in chamber 2. Reactions were performed at a 1 mmol scale, unless indicated otherwise; yields are of isolated, pure material. ^{*b*} Using 6 equiv. *tert*-alkyl acetate. ^{*c*} Chamber 2 heated at 40 °C. ^{*d*} CH₂Cl₂ (2 mL) added to chamber 2. Thermal ellipsoids shown at 50% probability; triflate counterion and hydrogen atoms bonded to carbon omitted for clarity.

Using this methodology, two homologous series featuring increasing methylation at all C_{β} -positions (1a-1c: CMe₂Et,

CMeEt₂ and CEt₃), or at a single C_{β} -position (**1a**, **1d** and **1e**: CMe₂Et, CMe₂'Pr, CMe₂'Bu), of each *tert*-alkyl substituent were prepared. We envisage that such facile access to series of these types will enable systematic variation of ligand properties during catalyst development campaigns. Our P'/C⁺ approach also allows installation of substituents featuring steric bulk distal to the phosphorus center (**1f**, **1g**), and is compatible with alkylating agents derived from both cyclic (**1h-1j**) and polycyclic (**1k-1m**) alkanols. Notably, aryl bromides (**1g**) are tolerated by our methodology, which illustrates its complementarity to conventional organometallic strategies. The ability to incorporate this functionality provides a useful synthetic handle that could ultimately be exploited for further elaboration of the ligands.

As demonstrated for phosphonium salt **1k**, esters other than acetates can be used with no detriment to reaction efficiency. Combined with the ready availability of tertiary alcohols and their esters, this synthetic flexibility increases the pool of viable alkylating agents that can be employed in our methodology. For example, salt **1f** is prepared from papaya isobutyrate, a commercial fragrance ingredient, whereas salt **1m** is derived from cedrol, which is produced on a kiloton scale each year as the main component of cedar wood oil.²⁶ Notably, salt **1m** is the first example of a *C*-stereogenic di-*tert*-alkylphospine, and is produced here as a single stereoisomer from a cheap, chiral-pool alcohol.

Within the context of our proposed S_N1 pathway, it is essential that a carbocationic electrophile is accessible, and that it is sufficiently long-lived for bimolecular nucleophilic trapping to compete with unimolecular elimination. Thus – in addition to *tert*-alkyl esters – benzhydryl acetate reacts cleanly to give phosphonium salt 1n,²⁷ whereas primary, secondary and conformationally-constrained tertiary alkyl esters are unreactive (Scheme 3, bottom).²⁸ In contrast, while *tert*-butyl acetate ionizes efficiently, a well-documented and industrially important $E1/S_N1$ telomerization process²⁹ competes with trapping of the resulting carbocation by PH₃, affording an inseparable mixture of the desired di-*tert*-butylphosphonium salt **10** and homologs **1p** and **1q** (Scheme 4A).



^{*a*} Conditions: HCl in H₂O *or* DCl in D₂O (5.0 M, 10 equiv.) added to Zn₃P₂ (0.5 equiv.) at RT in chamber 1 to generate 1 equiv. PH₃ *or* PD₃; TMSOTF (1 equiv.) added to ester (3 equiv.) at RT in chamber 2. Product distributions determined by NMR spectroscopic and mass spectrometric analysis of crude mixtures.

Deuterium labelling studies (Scheme 4B) provided further evidence that the reaction progresses via a carbocationic intermediate. Reaction of the isotopologous acetates d_0 -2 and d_6 -2 with either PH₃ or PD₃ resulted in isotopic exchange at the C_β-positions, indicating that reversible elimination of the carbocation to an alkene precedes nucleophilic trapping. Moreover, the comparable extent of environment-weighted exchange $(ca 5\%)^{30}$ at the β-methyl and β-methylene substituents suggests that E1 elimination is equally statistically likely to give the exomethylene or the internal alkene. In contrast, the absence of deuterium incorporation at the γ-methylene position implies that migration of the internal alkene into conjugation with the phenyl ring is negligible.

Having identified general conditions for the preparation of structurally diverse di-*tert*-alkyl phosphonium salts, we sought to demonstrate their utility in ligand synthesis (Scheme 5). As illustrated for **1c**, treatment of the phosphonium salt with base enables *in situ* release of the corresponding air-sensitive secondary phosphine. This can then be exploited in conventional *P*-functionalization chemistry, including (*a*) protection as the phosphine-borane complex, (*b*) polarity inversion via *P*-chlorination, (*c*) selective oxidation to the secondary phosphine oxide, and (*d*) S_N2 alkylation to give an analog of Beller's cataXCium ABn ligand.^{8,31} Our phosphonium salts can therefore be employed as convenient precursors to versatile synthetic intermediates (via pathways *a*-*c*) or can be converted directly to important ligand classes (via pathways *c* or *d*).³²

Notably, the synthesis of tertiary phosphines via pathway d constitutes a low cost and redox-efficient route to privileged DTAP-based ligands that entirely avoids the use of PCl₃.

Scheme 5. Di-*tert*-alkylphosphonium Salts are Convenient Synthetic Surrogates for Secondary Phosphines in Common *P*-Functionalization Reactions^{*a*}



^{*a*} *Pathway a*: (1) DBU (1.2 equiv.), THF, RT, 10 min; (2) BH₃•SMe₂ (2 equiv.), RT, 16 h. *Pathway b*: DBU (1 equiv.), CCl₄, 50 °C, 27 h. *Pathway c*: (1) K₂CO₃ (3 equiv.), MeOH, RT, 0.5 h; (2) H₂O₂ (30% aqueous; 2.5 equiv.), RT, 2 h. *Pathway d*: (1) BnBr (1 equiv.), K₂CO₃ (3 equiv.), toluene, 120 °C, 16 h; (2) BH₃• SMe₂ (2 equiv.), RT, 2 h.

Installation of an aryl group at phosphorus can be achieved via Pd-catalyzed P-C cross-coupling of the phosphonium salts (Scheme 6). In this way, a library of novel (2-biphenyl)di-*tert*alkylphosphines **3** was prepared without the use of either PCl₃ or reactive *tert*-alkyllithium / Grignard reagents at any stage. Although cross-coupling with the sterically demanding *o*biphenyl(*pseudo*)halide proved successful for the majority of phosphonium salts, those featuring especially large *tert*-alkyl substituents (**1e** and **1j**) could not be engaged effectively. The resulting phosphines are analogs of JohnPhos **3o**³³ – a member of the privileged Buchwald ligand class^{7a-c} – and constitute a standardized, catalysis-relevant platform with which to investigate the stereoelectronic properties of the *tert*-alkyl groups.

Scheme 6. Synthesis and Characterization of JohnPhos Analogs, their Selenides and their Gold(I) Chloride Complexes^a



 $^{a 31}$ P NMR spectroscopic data refer to dilute solutions in CDCl₃; % V_{bur} determined using SambVca2.⁴⁰ Ar = *o*-biphenylyl; n.d. = not determined because single crystals of sufficient quality for X-ray diffraction could not be obtained; **3f**: thermal ellipsoids at 30%; **5h**: thermal ellipsoids at 50%, and a molecule of water omitted for clarity.

With ligand series **3** in hand, we sought to demonstrate that the different *tert*-alkyl substituents have a measurable impact on the electronic and steric properties of the phosphorus center (Scheme 6), and that these differences can have significant consequences for catalysis (Scheme 7).³⁴

The ³¹P NMR chemical shifts for the free ligands **3** exhibit the expected steric shielding effect from increased substitution at the C_β-position, and correlate well against the group contribution calculated for the individual *tert*-alkyl substituents.³⁵ Notably, however, this correlation does not hold for ligands in which the *tert*-alkyl groups feature two substituents at the C_βposition (3b, 3d, 3h and 3i).³⁶ Following selenation, the onebond J_{P-Se} coupling constant was measured as an indicator of the net electron-donating ability of each ligand (Scheme 6B).³⁷ While some caution must be exercised when interpreting the absolute values of the J_{P-Se} constants,³⁸ the difference between the most- and least-electron donating JohnPhos analogs (41 and 40; $\Delta J_{P-Se} = 37$ Hz) is significant, and is the same as the difference between triphenylphosphine and Buchwald's RuPhos.³⁹ To obtain a measure of sterics, gold(I) chloride complexes 5 were synthesized, and the buried volumes were calculated from crystal structure data using the SambVca2 program (Scheme 6C).⁴⁰ Again, a significant difference is

observed across the ligand series, with a span between the largest and the smallest ligands (**5c** and **5h**; $\Delta %V_{bur}(2\text{\AA}) = 9.3\%$) that is comparable to the difference between triphenylphosphine and tri-*tert*-butylphosphine ($\Delta %V_{bur}(2\text{\AA}) = 9.1\%$).⁴¹ The *tert*-alkyl groups that can be installed using our methodology therefore confer distinct physical and spectroscopic properties on the resulting phosphines, and significantly extend the range of accessible ligand space beyond that occupied by the commercially-available 1-adamantyl and *tert*-butyl substituents (Scheme 6B and 6C).

Finally, we sought to demonstrate that modification of a ligand through its DTAP substructure can have a direct and meaningful impact on catalysis. As one possible indicator of catalyst performance, we investigated the chemoselectivity of oxidative addition under Suzuki-Miyaura conditions. To this end, the effect of JohnPhos analogs **3** on product distribution was measured by intermolecular competition between regioisomeric aryl bromides (Scheme 7). Notably, data concerning intermolecular competitions between unbiased systems are absent from the literature, although the chemoselectivity of oxidative addition has been studied and exploited in the context of intramolecular competitions.⁴² As illustrated in Scheme 7, simply changing the *tert*-alkyl substituents on a common JohnPhos core resulted in chemoselectivities ranging from 2.0:1 to 5.5:1, which corresponds to 0.6 kcal mol⁻¹ difference in relative activation energies.

That the observed selectivity trend does not correlate to simple ligand descriptors, such as $J_{\text{P-Se}}$ or % V_{bur} , reinforces the fact that prediction of catalyst activity is non-trivial,³⁹ and highlights the value of being able to access new ligand structures for laboratory assessment. More importantly, we have demonstrated that modification of a pre-existing ligand architecture by variation of its DTAP substructure can have significant consequences for its catalytic properties. By using our methodology to vary ligands through this previously inaccessible vector, it is thus now possible to access new regions of ligand space and, ultimately, reaction space.

Scheme 7. Application of JohnPhos Analogs to Suzuki-Miyaura Cross-Coupling: Chemoselectivity of Oxidative Addition Depends on Di-*tert*-alkylphosphino Substructure^{*a*}



^{*a*} Product distribution determined by ¹⁹F NMR spectroscopic analysis vs authentic samples. Ar = *o*-biphenylyl.

Conclusions

We have developed an umpolung (P'/C^+) approach to P-C bond formation that enables the scalable, redox-efficient synthesis of di-*tert*-alkylphosphines from readily available *tert*alkyl esters and bench stable Zn₃P₂. In this way, the conventional dependence on PCl₃ is avoided and an unprecedented variety of *tert*-alkyl substituents can be installed at phosphorus. The resulting DTAP building blocks can be used in the preparation of diverse new analogs of established ligand classes, thereby providing facile access to uncharted regions of ligand space. We show that even apparently minor variations in the DTAP substructure can have a dramatic impact on the steric and electronic properties of a ligand, and ultimately on its performance in catalysis. This study therefore demonstrates that the DTAP motif need no longer be considered an immutable component of a ligand, but should now be treated as another vector for optimization in ligand design. We are actively seeking to exploit the opportunities that this methodology presents.

AUTHOR INFORMATION

Corresponding Author

* liam.ball@nottingham.ac.uk

ORCID

Thomas Barber: 0000-0001-8252-5350 Stephen P. Argent: 0000-0002-3461-9675 Liam T. Ball: 0000-0003-3849-9006 **Notes** The authors declare no competing financial interest.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at

Additional discussion, experimental procedures, characterization data and NMR spectra (PDF); cif files for **1a**, **1d**, **1i**, **1k**, **1m**, **1n**, **3f**, **5a-d**, **5h**, **5i** and **5k** (CIF).

Accession Codes

CCDC 1990404–1990417 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data_request/cif, or by emailing data_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033.

ACKNOWLEDGMENT

This work was supported by the Engineering and Physical Sciences Research Council (EPSRC) Centre for Doctoral Training in Sustainable Chemistry [grant number EP/S022236/1] through a PhD studentship to T. B.

REFERENCES

¹ For reviews, see: (a) Leone, A. K.; Mueller, E. A.; McNeil, A. J. The History of Palladium-Catalyzed Cross-Couplings Should Inspire the Future of Catalyst-Transfer Polymerization. J. Am. Chem. Soc. 2018, 140, 15126-15139. (b) Baker, M. A.; Tsai, C.-H.; Noonan, K. J. T. Diversifying Cross-Coupling Strategies, Catalysts and Monomers for the Controlled Synthesis of Conjugated Polymers. Chem. Eur. J. 2018, 24, 13078-13088. For selected examples, see: (c) Dong, J.; Guo, H.; Hu, Q.-S. Controlled Pd(0)/Ad3P-Catalyzed Suzuki Cross-Coupling Polymerization of AB-Type Monomers with Ad₃P-Coordinated Acetanilide-Based Palladacycle Complex as Initiator. ACS Macro Lett. 2017, 6, 1301-1304. (d) Kocen, A. L.; Brookhart, M.; Daugulis, O. A highly active Ni(II)-triadamantylphosphine catalyst for ultrahigh-molecular-weight polyethylene synthesis. Nature Comm. 2019, 10, 1-6. (e) Collier, G. S.; Reynolds, J. R. Exploring the Utility of Buchwald Ligands for C-H Oxidative Direct Arylation Polymerizations. ACS Macro Lett. 2019, 8, 931-936.

² For reviews, see: (a) Reed-Berendt, B. G.; Polidano, K.; Morrill, L. C. Recent advances in homogeneous borrowing hydrogen catalysis using earth-abundant first row transition metals. *Org. Biomol. Chem.* **2019**, *17*, 1595-1607. (b) Irrgang, T.; Kempe, R. 3d-Metal Catalyzed N- and C-Alkylation Reactions via Borrowing Hydrogen or Hydrogen Autotransfer. *Chem. Rev.* **2019**, *119*, 2524-2549. (c) Tanabe, Y.;

Nishibayashi, Y. Recent advances in nitrogen fixation upon vanadium complexes. Coord. Chem. Rev. 2019, 381, 135-150. For selected examples, see: (d) Ben-Ari, E.; Gandelman, M.; Rozenberg, H.; Shimon, L. J. W.; Milstein, D. Selective Ortho C-H Activation of Haloarenes by an Ir(I) System. J. Am. Chem. Soc. 2003, 125, 4714-4715. (e) Zhang, J.; Gandelman, M.; Shimon, L. J. W.; Rozenberg, H.; Milstein, D. Electron-Rich, Bulky Ruthenium PNP-Type Complexes. Acceptorless Catalytic Alcohol Dehydrogenation. Organometallics 2004, 23, 4026-4033. (f) Prechtl, M. H. G.; Hölscher, M.; Ben-David, Y.; Theyssen, N.; Loschen, R.; Milstein, D.; Leitner, W. H/D Exchange at Aromatic and Heteroaromatic Hydrocarbons Using D₂O as the Deuterium Source and Ruthenium Dihydrogen Complexes as the Catalyst. Angew. Chem. Int. Ed. 2007, 46, 2269-2272. (g) Choi, J.; Choliy, Y.; Zhang, X.; Emge, T. J.; Krogh-Jespersen, K.; Goldman, A. S. Cleavage of sp³ C-O Bonds via Oxidative Addition of C-H Bonds. J. Am. Chem. Soc. 2009, 131, 15627-15629. (h) Frech, C. M.; Shimon, L. J. W.; Milstein, D. Unsaturated Rh(I) and Rh(III) Naphthyl-Based PCP Complexes. Major Steric Effect on Reactivity. Organometallics 2009, 28, 1900-1908. (i) Feller, M.; Ben-Ari, E.; Diskin-Posner, Y.; Carmieli, R.; Weiner, L.; Milstein, D. O2 Activation by Metal-Ligand Cooperation with IrI PNP Pincer Complexes. J. Am. Chem. Soc. 2015, 137, 4634-4637. (j) Heimann, J. E.; Bernskoetter, W. H.; Guthrie, J. A.; Hazari, N.; Mayer, J. M. Effect of Nucleophilicity on the Kinetics of CO2 Insertion into Pincer-Supported Nickel Complexes. Organometallics 2018, 37, 3649-3653.

³ For reviews, see: (a) Fleckenstein, C. A.; Plenio, H. Sterically demanding trialkylphosphines for palladium-catalyzed cross coupling reactions - alternatives to PtBu₃. *Chem. Soc. Rev.* **2010**, *39*, 694-711. (b) Magano, J.; Dunetz, J. R. Large-Scale Applications of Transition Metal-Catalyzed Couplings for the Synthesis of Pharmaceuticals. *Chem. Rev.* **2011**, *111*, 2177-2250. (c) Ruiz-Castillo, P.; Buchwald, S. L. Applications of Palladium-Catalyzed C–N Cross-Coupling Reactions. *Chem. Rev.* **2016**, *116*, 12564-12649. (d) Lavoie, C. M.; Stradiotto, M. Bisphosphines: A Prominent Ancillary Ligand Class for Application in Nickel-Catalyzed C–N Cross-Coupling. *ACS Catal.* **2018**, *8*, 7228-7250.

⁴ Fu, G. C. The Development of Versatile Methods for Palladium-Catalyzed Coupling Reactions of Aryl Electrophiles through the Use of P(*t*-Bu)₃ and PCy₃ as Ligands. *Acc. Chem. Res.* **2008**, *41*, 1555-1564.

⁵ Carrow, B. P.; Chen, L. Tri(1-adamantyl)phosphine: Exceptional Catalytic Effects Enabled by the Synergy of Chemical Stability, Donicity, and Polarizability. *Synlett* **2017**, *28*, 280-288.

⁶ For a rare example of a heteroleptic tri-*tert*-alkylphosphine, see: Suzuki, K.; Hori, Y.; Nakayama, Y.; Kobayashi, T. Development of New Phosphine Ligands (BRIDPs) for Efficient Palladium-Catalyzed Coupling Reactions and Their Application to Industrial Processes. *J. Synth. Org. Chem., Jpn.* **2011**, *69*, 1231-1240.

⁷ See, for example: (a) Surry, D. S.; Buchwald, S. L. Biaryl Phosphane Ligands in Palladium-Catalyzed Amination. *Angew. Chem. Int. Ed.* **2008**, *47*, 6338-6361. (b) Martin, R.; Buchwald, S. L. Palladium-Catalyzed Suzuki-Miyaura Cross-Coupling Reactions Employing Dialkylbiaryl Phosphine Ligands. *Acc. Chem. Res.* **2008**, *41*, 1461-1473. (c) Ingoglia, B. T.; Wagen, C. C.; Buchwald, S. L. Biaryl monophosphine ligands in palladium-catalyzed C-N coupling: An updated User's guide. *Tetrahedron* **2019**, *75*, 4199-4211. (d) Agnew-Francis, K. A.; Williams, C. W. Catalysts Containing the Adamantane Scaffold. *Adv. Synth. Catal.* **2016**, *358*, 675-700.

⁸ Zapf, A.; Ehrentraut, A.; Beller, M. A New Highly Efficient Catalyst System for the Coupling of Nonactivated and Deactivated Aryl Chlorides with Arylboronic Acids. *Angew. Chem. Int. Ed.* **2000**, *39*, 4153-4155.

⁹ Blaser, H.-U.; Pugin, B.; Spindler, F.; Mejia, E.; Togni, A. Josiphos Ligands: From Discovery to Technical Applications. In: Privileged Chiral Ligands and Catalysts. Ed. Zhou, Q.-L. 2011 Wiley-VCH, Weinheim, Germany.

¹⁰ e-Molecules search, February 2020.

¹¹ Excluding 'Bu and 1-Ad, >90% of all di-*tert*-alkyl substituted phosphines are composed of the following substituents: *tert*-amyl, 50%; 2-methyl-2-pentyl, 21%; 1-methyl-cycloalkyl, 14%; phosphorinane, 7%.

¹² (a) Wauters, I.; Debrouwer, W.; Stevens, C. V. Preparation of phosphines through C–P bond formation. *Beilstein J. Org. Chem.* **2014**, *10*, 1064-1096. (b) Kendall, A. J.; Tyler, D. R. The synthesis of heteroleptic phosphines. *Dalton Trans.* **2015**, *44*, 12473-12483.

¹³ (a) Bretherick's Handbook of Reactive Chemical Hazards. 6th
Ed. Vol. 1; Ed.: Urben, P. G. Butterworth Heinemann, Oxford 1999.
(b) NIOSH Pocket Guide to Chemical Hazards: Phosphine. https://www.cdc.gov/niosh/npg/npgd0505.html (accessed February 2020).

¹⁴ Sigma-Aldrich website; accessed February 2020.

¹⁵ For a review of CO-ware applied to carbonylations, see:

(a) Friis, S. D.; Lindhardt, A. T.; Skrydstrup, T. The Development and Application of Two-Chamber Reactors and Carbon Monoxide Precursors for Safe Carbonylation Reactions. Acc. Chem. Res. 2016, 49, 594-605. For selected examples of CO-ware used with CO and other gases, see: (b) Hermange, P.; Lindhardt, A. T.; Taaning, R. H.; Bjerglund, K.; Lupp, D.; Skrydstrup, T. Ex Situ Generation of Stoichiometric and Substoichiometric ¹²CO and ¹³CO and Its Efficient Incorporation in Palladium Catalyzed Aminocarbonylations. J. Am. Chem. Soc. 2011, 133, 6061-6071. (c) Min, G. K. Bjerglund, K.; Kramer, S.; Gøgsig, T. M.; Lindhardt, A. T.; Skrydstrup, T. Generation of Stoichiometric Ethylene and Isotopic Derivatives and Application in Transition-Metal-Catalyzed Vinylation and Enyne Metathesis. Chem. Eur. J. 2013, 19, 17603-17607. (d) Modvig, A.; Andersen, T. L.; Taaning, R. H.; Lindhardt, A. T.; Skrydstrup, T. Two-Chamber Hydrogen Generation and Application: Access to Pressurized Deuterium Gas. J. Org. Chem. 2014, 79, 12, 5861-5868. (e) Van Mileghem, S.; De Borggraeve, W. M. A Convenient Multigram Synthesis of DABSO Using Sodium Sulfite as SO2 Source. Org. Process Res. Dev. 2017, 21, 785-787. (f) Kristensen, S. K.; Eikeland, E. Z.; Taarning, E.; Lindhardt, A. T.; Skrydstrup, T. Ex situ generation of stoichiometric HCN and its application in the Pd-catalysed cyanation of aryl bromides: evidence for a transmetallation step between two oxidative addition Pd-complexes. Chem. Sci. 2017, 8, 8094-8105. (g) Veryser, C.; Demaerel, J.; Bieliūnas, V.; Gilles, P.; De Borggraeve, W. M. Ex Situ Generation of Sulfuryl Fluoride for the Synthesis of Aryl Fluorosulfates. Org. Lett. 2017, 19, 5244-5247. (h) Kristensen, S. K.; Laursen, S. L. R.; Taarning, E.; Skrydstrup, T. Ex Situ Formation of Methanethiol: Application in the Gold(I)-Promoted Anti-Markovnikov Hydrothiolation of Olefins. Angew. Chem. Int. Ed. 2018, 57, 13887-13891.

¹⁶ (a) Geeson, M. B.; Cummins, C. C. Phosphoric acid as a precursor to chemicals traditionally synthesized from white phosphorus. *Science* **2018**, *359*, 1383-1385. (b) Geeson, M. B.; Rios, P.; Transue, W. J.; Cummins, C. C. Orthophosphate and Sulfate Utilization for C– E (E = P, S) Bond Formation via Trichlorosilyl Phosphide and Sulfide Anions. *J. Am. Chem. Soc.* **2019**, *141*, 6375-6384.

¹⁷ (a) Langhans, K. P.; Stelzer, O.; Svara, J.; Weferling, N. Synthesis of Primary and Secondary Phosphines by Selective Alkylation of PH₃ under Phase Transfer Conditions. *Z. Naturfosch.* **1990**, *45b*, 203-211. (b) Pass, F.; Steininger, E.; Zorn, H. Eine neue Methode zur Darstellung primärer Phosphine. *Monatsh. Chem.* **1962**, *93*, 230-236.

¹⁸ See, for example: Stiles, A. R.; Rust, F. F.; Vaughan, W. E. The Preparation of Organo-phosphines by the Addition of Phosphine to Unsaturated Compounds. *J. Am. Chem. Soc.* **1952**, *74*, 3282-3284.

¹⁹ The sole example of *tert*-alkylation of PH₃ affords a pyrophoric *primary* phosphine ('BuPH₂) in modest yields under extremely forcing conditions. See: Atwood, D. A.; Cowley, A. H.; Harris, P. R.; Jones, R. A.; Koschmieder, S. U.; Nunn, C. M. Synthesis and characterization of bridged dimeric and trimeric group 13/15 complexes containing primary phosphido [('Bu)PH]⁻ and arsenido [('Bu)AsH]- units. *J. Organomet. Chem.* **1993**, *449*, 61-67.

²⁰ (a) Chen, L.; Ren, P.; Carrow, B. P. Tri(1-adamantyl)phosphine: Expanding the Boundary of Electron-Releasing Character Available to Organophosphorus Compounds. J. Am. Chem. Soc. **2016**, 138, 6392-6395. For applications of PAd₃ see references 1c and 1d, and: (b) Chen, L.; Sanchez, D. R.; Zhang, B.; Carrow, B. P. "Cationic" Suzuki–Miyaura Coupling with Acutely Base-Sensitive Boronic Acids. J. Am. Chem. Soc. **2017**, 139, 12418-12421. (c) Chen, L.; Francis, H.; Carrow, B. P. An "On-Cycle" Precatalyst Enables Room-Temperature Polyfluoroarylation Using Sensitive Boronic Acids. ACS *Catal.* **2018**, *8*, 2989-2994. (d) Dong, J.; Guo, H.; Peng, W.; H, Q.-S. Room temperature Pd(0)/Ad₃P-catalyzed coupling reactions of aryl chlorides with bis(pinacolato)diboron. *Tetrahedron* **2019**, *60*, 760-763.

²¹ As determined by ³¹P NMR spectroscopic analysis *vs* internal standard, only 2% of the PH₃ gas remained unreacted in solution at the end of the reaction. PH₃ residual in the head-space was detected using wet, AgNO₃-impregnated filter paper. See: Demange, M.; Elcabache, J. M.; Grzebyk, M.; Peltier, A.; Proust, N.; Thenot, D.; Ducom, P.; Fritsch, J. Phosphine sampling and analysis using silver nitrate impregnated filters. *J. Environ. Monit.* **2000**, *2*, 476-482.

 22 The phosphonium salts are generally soluble in CH₂Cl₂, chloroform, acetone and THF, and are sparingly soluble in toluene, diethyl ether and alkanes.

²³ Calculated pK_{aH} values: PH₃, -14; 'BuPH₂, 3.3; 'Bu₂PH, 6.7; 'Bu₃P, 10.3. See: Henderson Jr., W. M.; Streuli, C. A. The Basicity of Phosphines. *J. Am. Chem. Soc.* **1960**, *82*, 5791-5794.

²⁴ Whereas trialkylphosphonium salts are widely exploited as convenient sources of the corresponding air-sensitive tertiary phosphines, the synthetic potential of secondary phosphonium salts has not been explored to date. See: Netherton, M. R.; Fu, G. C. Air-Stable Trial-kylphosphonium Salts: Simple, Practical, and Versatile Replacements for Air-Sensitive Trialkylphosphines. Applications in Stoichiometric and Catalytic Processes. *Org. Lett.* **2001**, *3*, 4295-4298.

²⁵ Gentle warming of, or addition of a co-solvent to, the alkylation chamber (chamber 2) was required for substrates that are solids at room temperature. See individual entries in Scheme 3 for details.

²⁶ Semen, E.; Hiziroglu, S. Production, Yield and Derivatives of Volatile Oils from Eastern Redcedar (Juniperus Virginiana L.). *Am. J. Environ. Sci.* **2005**, *1*, 1333-138.

²⁷ Selective formation of the tertiary phosphonium salt in this case presumably reflects the lower basicity of the secondary phosphine intermediate, which undergoes a third alkylation prior to protonation.

²⁸ (a) Abboud, J.-L. M.; Alkorta, I.; Davalos, J. Z.; Müller, P.; Quintanilla, E.; Rossier, J. C. Influence of Carbocation Stability in the Gas Phase on Solvolytic Reactivity: Beyond Bridgehead Derivatives. *J. Org. Chem.* **2003**, *68*, 3786-3796. (b) Masson, E.; Leroux, F. The Effect of Ring Size on Reactivity: The Diagnostic Value of 'Rate Profiles'. *Helv. Chim. Acta* **2005**, *88*, 1375-1386.

²⁹ (a) Olah, G. A.; Molnar, A. Hydrocarbon Chemistry; Wiley: Hoboken, NJ, **2003**; 215–220. (b) Naredla, R. R.; Klumpp, D. A. Contemporary Carbocation Chemistry: Applications in Organic Synthesis. *Chem. Rev.* **2013**, *113*, 6905-6948.

³⁰ "Environment-weighted extent of exchange" refers to the percentage isotopic exchange at a given position, weighted by the fraction of potentially exchangeable, non-equivalent nuclides present in the system.

³¹ Köllhofer, A.; Pullmann, T.; Plenio, H. A Versatile Catalyst for the Sonogashira Coupling of Aryl Chlorides. *Angew. Chem. Int. Ed.* **2003**, *42*, 1056-1058. ³² For selected examples of secondary phosphine oxides as ligands, see: (a) Shaikh, T. M.; Weng, C.-M.; Hong, F.-E. Secondary phosphine oxides: Versatile ligands in transition metal-catalyzed cross-coupling reactions. *Coord. Chem. Rev.* **2012**, *256*, 771-803. (b) Ackermann, L. Catalytic Arylations with Challenging Substrates: From Air-Stable HASPO Preligands to Indole Syntheses and C-H-Bond Functionalizations. *Synlett* **2007**, 507-526. (c) Ackermann, L.; Kapdi, A. R.; Schulzke, C. Air-Stable Secondary Phosphine Oxide or Chloride (Pre)Ligands for Cross-Couplings of Unactivated Alkyl Chlorides. *Org. Lett.* **2010**, *12*, 2298-2301.

³³ Wolfe, J. P.; Singer, R. A.; Yang, B. H.; Buchwald, S. L. Highly Active Palladium Catalysts for Suzuki Coupling Reactions. *J. Am. Chem. Soc.* **1999**, *121*, 9550–9561.

³⁴ It should be noted that some of the synthetically accessible JohnPhos analogs **3** proved challenging to isolate in sufficient purity for use in catalysis studies. For these ligands, however, the crude material could be progressed directly to selenation (\rightarrow **4**) or complexation to AuCl (\rightarrow **5**), such that measures of sterics and electronics are still available. See Supporting Information for details.

³⁵ (a) Grim, S. O.; McFarlane, W.; Davidoff, E. F. Group contributions to phosphorus-31 chemical shifts of tertiary phosphines. *J. Org. Chem.* **1967**, *32*, 781-784. (b) Quin, L. D.; Breen, J. J. Steric effects in ³¹P NMR spectra: 'Gamma' shielding in aliphatic phosphorus compounds. *Org. Magn. Reson.* **1973**, *5*, 17-19.

³⁶ See Supporting Information.

³⁷ Allen, D. W.; Taylor, B. F. The chemistry of heteroarylphosphorus compounds. Part 15. Phosphorus-31 nuclear magnetic resonance studies of the donor properties of heteroarylphosphines towards selenium and platinum(II). *J. Chem. Soc., Dalton Trans.* **1982**, 51-54.

³⁸ Beckmann, U.; Süslüyan, D.; Kunz, P. C. Is the ${}^{1}J_{PSe}$ Coupling Constant a Reliable Probe for the Basicity of Phosphines? A ${}^{31}P$ NMR Study. *Phosphorus Sulfur Silicon Relat. Elem.* **2011**, *186*, 2061-2070.

³⁹ Niemeyer, Z. L.; Milo, A.; Hickey, D. P.; Sigman, M. S. Parameterization of phosphine ligands reveals mechanistic pathways and predicts reaction outcomes. *Nature Chem.* **2016**, *8*, 610-617.

⁴⁰ Falivene, L.; Credendino, R.; Poater, A.; Petta, A.; Serra, L.; Oliva, R.; Scarano, V.; Cavallo, L. SambVca 2. A Web Tool for Analyzing Catalytic Pockets with Topographic Steric Maps. *Organometallics* **2016**, *35*, 2286-2293.

⁴¹ Clavier, H.; Nolan, S. P. Percent buried volume for phosphine and N-heterocyclic carbene ligands: steric properties in organometallic chemistry. *Chem. Commun.* **2010**, *46*, 841-861.

⁴² For reviews, see: (a) Dobrunig, P.; Trobe, M.; Breinbauer, R. Sequential and iterative Pd-catalyzed cross-coupling reactions in organic synthesis. *Monatsh. Chem.* **2017**, *148*, 3-35. (b) Rossi, R.; Bellina, F.; Lessi, M. Highly selective palladium-catalyzed Suzuki–Miyaura monocoupling reactions of ethene and arene derivatives bearing two or more electrophilic sites. *Tetrahedron* **2011**, *67*, 6969-7025.

Table of Contents artwork:

