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Synthesis and Characterization of in Vitro and in Vivo Profiles of Hydroxybupropion **Analogues: Aids to Smoking Cessation**

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To create potentially superior aids to smoking cessation and/or antidepressants and to elucidate bupropion's possible mechanisms of action(s), 23 analogues based on its active hydroxymetabolite (2S,3S)-4a were synthesized and tested for their abilities to inhibit monoamine uptake and nAChR subtype activities in vitro and acute effects of nicotine in vivo. The 3',4'-dichlorophenyl $[(\pm)-4n]$, naphthyl (4r), and 3-chlorophenyl or 3-propyl analogues 4s and 4t, respectively, had higher inhibitory potency and/or absolute selectivity than (2S,3S)-4a for inhibition of DA, NE, or 5HT uptake. The 3'-fluorophenyl, 3'-bromophenyl, and 4-biphenyl analogues 4c, 4d, and 4l, respectively, had higher potency for antagonism of $\alpha 4\beta 2$ -nAChR than (2S,3S)-4a. Several analogues also had higher potency than (2S,3S)-4a as antagonists of nicotine-mediated antinociception in the tail-flick assay. The results suggest that compounds acting via some combination of DA, NE, or 5HT inhibition and/or antagonism of $\alpha 4\beta 2$ -nAChR can potentially be new pharmacotherapeutics for treatment of nicotine dependence.

Introduction

Tobacco use is the leading preventable cause of disease, disability, and death in the United States (U.S.). According to the Centers for Disease Control (CDCa) 2008 Smoking and Tobacco Use—Fact Sheet, 1 cigarette smoking results in more than 400000 premature deaths in the U.S. each year, about 1 in every 5 deaths. On average, adults who smoke die 14 years earlier than nonsmokers.2 Cigarette smoking accounts for about one-third of all cancers, including 90% of lung cancer cases. Smoking also causes lung diseases such as chronic bronchitis and emphysema and increases the risk of stroke, heart attack, vascular disease, and aneurysm.² In spite of these documented connections between tobacco use and disease, an unacceptable number of people continue to use tobacco products. In 2008, 28.6% of the US population 12 years of age and older (70.9 million people) used a tobacco product at least once in the prior month to being interviewed. This figure includes 3.1 million young people aged 12-17 (12.4% of this age group).3

Nicotine (1) is considered to be the main psychoactive component in tobacco smoke that causes and maintains tobacco use.4 Nicotine's pharmacological and behavioral effects result from the activation of different nicotinic acetylcholine receptor (nAChR) subtypes. The subtypes are either homo- or heteropentameric ion channels, consisting

of different combinations of genetically distinct subunits, (α 1, α 2- α 10, β 1- β 4, γ , δ , ε). The predominant nAChR subtypes found in the brain are thought to be heteromeric $\alpha 4\beta 2$ nAChR or homomeric α7-nAChR.⁷ However, appreciable amounts of $\alpha 3\beta 4^*$ - and $\alpha 6\beta 2^*$ -nAChRs (where the * indicates that other subunits are known or possible assembly partners with those specified) also are in brain regions implicated in reward and drug dependence.8-13

Nicotine exposure can stimulate activity of somatodendritic nAChRs to alter neuronal electrical activity and neurotransmitter release as a consequence of neuronal activation. However, by acting at nAChRs positioned on nerve terminals, nicotine also can increase neurotransmitter release as a consequence of local depolarization of the nerve terminal membrane potential and/or calcium ion mobilization in terminals. The integration of these effects are likely to contribute to nicotine's actions, including those that are presumably involved in its reinforcement of tobacco product use such as effects in monoaminergic reward pathways. 14,15

Even though nicotine dependence has a huge impact on global health, pharmacotherapies for treating tobacco use are limited. They include nicotine-replacement therapies (NRTs),

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^aAbbreviations: CDC, Centers for Disease Control; DA, dopamine; 5HT, serotonin; NE, norepinephrine; SR, sustained release; HEK, human embryonic kidney; DAT, dopamine transporter; SERT, serotonin transporter; NET, norepinephrine transporter; nAChR, nicotine acetylcholine receptor; VTA, ventral tegmental area; NRT, nicotine replacement therapy; MPE, maximum possible effect.

Scheme 1a

^a Reagents: (a) RCH₂MgBr; (b) TBSOTf, CH₂Cl₂, Et₃N; (c) AD-mix-β, t-BuOH/H₂O; (d) Tf₂O, proton sponge, 2-amino-2-methyl-1-propanol, CH₃CN.

bupropion (2), and varenicline (3). Because only about one-fifth of smokers are able to maintain long-term (12 months) abstinence with any of the present pharmacotherapies, ^{16,17} new and improved drugs are needed.

Bupropion $[(\pm)-2-tert]$ -butylamino-3'-chloropropiophenone] is used clinically as a racemic mixture of its (R)- and (S)-isomers, (R)-bupropion [(R)-2] and (S)-bupropion [(S)-2], respectively. Bupropion is extensively metabolized, with less than 1% recovered intact in urine. Hajor metabolites result from hydroxylation of the N-tert-butyl group by P450-(CYP)2B6 isoenzyme. He resulting hydroxylated metabolites cyclizes to give (2R,3R)- and (2S,3S)-hydroxybupropion [(2R,3R)-4a and (2S,3S)-4a, respectively]. Several studies suggest that (2S,3S)-hydroxybupropion [(2S,3S)-4a] contributes to the anti-depressant and smoking cessation efficacy of (2S,3S)-4a exceed those of (2S,3S)-4b exceed those of (2S,3S)-4c exceed those of (2S,3S)

In a previous study, we reported that (2S,3S)-4a was an inhibitor of both dopamine (DA) and norepinephrine (NE) uptake. Importantly, we found that (2S,3S)-4a was a noncompetitive functional antagonist at $\alpha 4\beta 2$ -nAChRs, with an IC₅₀ value of 3.3 μ M, a concentration that is comparable to those needed to inhibit DA and NE uptake. In addition, (2S,3S)-4a was 3–10 times more potent than 2 after acute administration in mice in antagonizing nicotine-induced hypomobility and hypothermia and nicotine-induced analgesia in tail-flick and hot-plate tests. Compound (2S,3S)-4a also was equally potent with 2 in the mouse forced-swim test of depression. Because (2S,3S)-4a has higher potency at relevant targets compared to 2, it may be a better drug candidate for smoking cessation pharmacotherapy. Moreover, (2S,3S)-4a can serve as a lead structure to design analogues with greater potency at the relevant targets and to possess better drug-like properties.

In this study, we report the synthesis and biological evaluation of 23 hydroxybupropion analogues 4b-4v, 5, and 6 (all with the (2S,3S)-stereochemistry except for 4n, 4p, 5, and 6, which are racemic). Some of the analogues have higher potencies than 2 for DA and NE uptake inhibition as well as for antagonism of the $\alpha 4\beta 2$ -nAChR. In addition, some of the compounds antagonize the antinociceptive, hypolocomotion, and hypothermic effects of acutely administered nicotine in mice with potencies greater than that of 2 or (2S,3S)-4a. 2-(3'-Bromophenyl)-3,5,5-trimethylmorpholin-2-ol (4d), which was 19-fold more potent in inhibition of DA uptake and 6-fold more potent as an $\alpha 4\beta 2^*$ -nAChR antagonist than (2S,3S)-4a, has one of the more interesting in vitro properties.

Chemistry

Analogues 4a-g and 4q-t were synthesized in a fashion similar to that reported in the literature for optically active 4a starting with an aryl ketone (Scheme 1).²⁴ The commercially unavailable ketones (8) were synthesized by Grignard additions to commercially available aryl nitriles (7). (Z)-tert-Butyldimethylsilylenol ether formation from these propiophenones, 8a-k, using t-butyldimethylsilyl triflate in methylene chloride, gave high yields of the (Z)-enol ethers 9a-k. The key transformation in this sequence is a chiral Sharpless hydroxylation reaction of these enol ethers, which when using AD-mix- β , provided the (R)- α -hydroxy ketones 10a-k. The products of these reactions were not checked for optical purity but were found to be optically active, so optical induction was successful at some level. Because of possible epimerization throughout the process, it was decided to aminate the ketone before establishing optical purity. Initial efforts to reproduce the literature preparation of (2S,3S)-4a by converting (R)-1-(3-chlorophenyl)-2-hydroxypropan-1-one (10a) to the desired product [(2S,3S)-4a] using the literature conditions with 2-amino-2-methyl-1-propanol and 2,6-lutidine failed or were low yielding. The presence of 2,6-lutidine overwhelmed silica gel chromatography, making purification difficult. A modified approach was developed using proton sponge and provided (2S,3S)-4a in good yields. This modified procedure was used to synthesize compounds 4a-g and 4q-t.

Analogues 4n, 4p, 5, and 6 were synthesized as racemic mixtures by following the standard synthesis of bupropion analogues²⁵ except substituting 2-amino-2-methyl-1-propanol for *t*-butylamine, shown in Scheme 2. As illustrated in Scheme 2, the appropriate ketones (8l-o) were first synthesized by the addition of ethylmagnesium bromide to the nitriles (7), or in the case of the 3-pyridyl analogue was synthesized by lithium halogen exchange starting with 3-bromopyridine (11) and adding proprionitrile. Simple bromination to form the α -bromo ketones (12a-d) followed by amination with 2-amino-2-methyl-1-propanol provided the desired analogues in good yield. It should be noted that the optically active syntheses of 5 and 6 were attempted using the approach in Scheme 1, but the Sharpless reaction failed to provide the desired product.

The synthesis of 4 h-m and 4 o was accomplished by a novel convergent synthetic approach for the preparation of 2-substituted morpholinols as outlined in Scheme 3. This new approach utilized a nucleophilic addition of Grignard reagents to (3S)-3,5,5-trimethylmorpholin-2-one (15). Treatment of methyl (R)-(+)-lactate (13) with trifluoromethanesulfonic anhydride

Scheme 2^a

Scheme 3^a

HO
$$CO_2CH_3$$
 CO_2CH_3 CO_2CH

^a Reagents: (a) Tf₂O, 2,6-lutidine; (b) 2-amino-2-methyl-1-propanol, CH₂Cl₂, -40 °C to RT; (c) arylmagnesium bromide.

and 2,6-lutidine at 0 °C gave methyl (2R)-2-{[(trifluoromethyl)sulfonylloxy\propionate (14) in 77\% yield. The alkylation of 2-amino-2-methyl-1-propanol with triflate 14 at -40 °C for 2 h and overnight at room temperature, and subsequent cyclization afforded 15 in 63% yield. To test the approach, reaction of lactone 15 with 3-chlorophenylmagnesium bromide resulted in the formation of (2S,3S)-trimethyl-2-(3'-chlorophenyl)morpholin-2-ol [(2S,3S)-4a] in 32% yield (98% ee), 16% overall from methyl-(R)-(+)-lactate (13). The addition of the appropriate arylmagnesium bromide to 15 provided 4 h-m and 40.

The C-3 stereocenter of these compounds was derived from the lactate, not created by a synthetic transformation such as the Sharpless hydroxylation used in Scheme 1. This center was then leveraged to create the second C-2 stereocenter. The resulting stereochemistry at C-2 was a result of either facial selectivity during the Grignard addition anti to the C-3 methyl group and/or a thermodynamic equilibrium of the final product to the S,S-configuration because the resulting product can ring open and close. The ring opened form loses its C-2 stereochemistry, forming a ketone. This route was more convergent than the Sharpless hydroxylation route, and was more reliable, requiring far less analytical work. All of the compounds could have been synthesized by the new route, but this was deemed inefficient because those compounds were already available for pharmacological testing.

N-Methylated compounds 4u and 4v were synthesized from their nonalkylated analogues (4a and 4i, respectively) by reaction with methyl iodide in the presence of potassium carbonate (Scheme 4).

In Vitro Assays. The (2S,3S)-4a analogues 4b-4v and 5 and 6 were evaluated for their ability to block reuptake of [³H]dopamine ([³H]DA), [³H]serotonin ([³H]5HT), and [³H]norepinephrine ([3H]NE), respectively, into HEK293 cells stably expressing human DA transporters [(h)DAT], 5HT transporters [(h)SERT], or NE transporters [h(NET)] using methods similar to those previously reported. 21,26 The results are given in Table 1.

Scheme 4^a

$$R^{1}$$
 CH_{3} R^{2} CH_{3} $CH_$

^a Reagents: (a) CH₃I, K₂CO₃.

Compound (2S,3S)-4a and analogues 4b-4v and 5 and 6 also were evaluated for their ability to antagonize functional responses of $\alpha 3\beta 4^*$ -, $\alpha 4\beta 2$ -, $\alpha 4\beta 4$ -, and $\alpha 1^*$ -nAChR using previously reported methods²¹ modified as described in Experimental Section. Results are given in Table 1 and in Figures 1-2.

In Vivo Assays. Compound (2S,3S)-4a analogues 4b-4v and 5 and 6 also were evaluated for their ability to antagonize behavioral responses to acute nicotine administration as previously described.²¹ Results are given in Table 2.

Results

Effects on Monoamine Uptake. Compound 2 inhibits DA reuptake ($IC_{50} = 660 \text{ nM}$), which would increase synaptic levels of DA and presumed reward. Compound (2S,3S)-4a $(IC_{50} = 630 \text{ nM})$, but not (2R,3R)-4a $(IC_{50} > 10 \mu\text{M})$, is as effective as 2 in inhibiting DA uptake inhibition (Table 1). Compound 2 also inhibits NE reuptake ($IC_{50} = 1850 \text{ nM}$), which increases synaptic levels of NE. Interestingly, (2S,3S)-4a $(IC_{50} = 241 \text{ nM})$, but not (2R,3R)-4a $(IC_{50} = 9900 \text{ nM})$, is 7.7 times more potent than 2 in inhibiting NE uptake (Table 1). Neither 2 nor its hydroxymetabolites are active (IC₅₀ > $10 \,\mu$ M; Table 1) as inhibitors of 5HT uptake.

Among the new hydroxybupropion analogues tested, the propyl extended chain form 4t and the (\pm) -3',4'-dichlorophenyl

^a Reagents: (a) EtMgBr; (b) nBuLi, CH₃CH₂CN; (c) Br₂; (d) 2-amino-2-methyl-1-propanol, CH₃CN.

Table 1. Inhibition of Monoamine Uptake and nAChR Function for Hydroxybupropion Analogues

						monoamine uptake inhibition a IC ₅₀ (nM)		nAChR inhibition ^b IC ₅₀ (μ M)				
$compd^c$	R_1	R_2	X	Y	Z	[³ H]DA	[³ H]NE	[³ H]5HT	α3β4*	α4β2	α4β4	α1*β1
2						660 ± 178	1850 ± 300	IA	1.8 (1.15)	12 (1.15)	12 (1.07)	7.9 (1.12)
(2R,3R)-4a	CH_3	Н	Cl	Н	Н	IA	9900 ± 1400	IA	6.5 (1.20)	31 (1.12)	41 (1.07)	7.6 (1.12)
(2S,3S)-4a	CH_3	Н	Cl	Н	Н	630 ± 50	241 ± 60	IA	11 (1.48)	3.3 (1.07)	30 (1.10)	28 (1.45)
4b	CH_3	Н	Н	Н	Η	1065 ± 30	550 ± 90	IA	8.9 (1.23)	6.4 (1.23)	92 (1.29)	IA
4c	CH_3	Н	F	Н	Η	1380 ± 360	740 ± 150	IA	15 (1.12)	1.3 (1.17)	IA	IA
4d	CH_3	Н	Br	Н	Н	3340 ± 680	920 ± 300	IA	3.2 (1.12)	0.55 (1.23)	30 (1.07)	18 (1.07)
4e	CH_3	Н	CH_3	Н	Η	2600 ± 400	1130 ± 20	IA	8.6 (1.12)	6.0 (1.20)	64 (1.20)	33 (1.07)
4f	CH_3	Н	CH_3O	Н	Η	$16,000 \pm 2000$	3000 ± 900	IA	11 (1.07)	10 (1.26)	IA	49 (1.07)
4g	CH_3	Н	NO_2	Н	Η	$12,000 \pm 4000$	1210 ± 340	IA	14 (1.10)	4.8 (1.26)	80 (1.10)	96 (1.10)
4h	CH_3	Н	Н	F	Н	4200 ± 700	3800 ± 600	IA	20 (1.15)	12 (1.10)	IA	69 (1.17)
4i	CH_3	Н	Н	Cl	Η	285 ± 70	830 ± 90	4600 ± 900	5.1 (1.07)	9.2 (1.17)	33 (0.05)	19 (1.15)
4j	CH_3	Н	Н	CH_3	Η	832 ± 260	1680 ± 330	IA	8.6 (1.07)	12 (1.12)	62 (1.10)	20 (1.15)
4k	CH_3	Н	Н	CH_3O	Н	IA	IA	IA	11 (1.10)	27 (1.23)	72 (1.12)	25 (1.10)
41	CH_3	Н	Н	C_6H_5	Н	IA	$10,300 \pm 1500$	IA	1.3 (1.12)	1.8 (1.12)	8.1 (1.07)	5.9 (1.15)
4m	CH_3	Н	F	F	Н	2140 ± 180	740 ± 110	IA	11.9 (1.15)	12 (1.07)	IA	36 (1.2)
4n ^c	CH_3	Н	Cl	Cl	Η	70 ± 20	114 ± 30	360 ± 40	2.6 (1.10)	20 (1.07)	14 (1.17)	7.2 (1.12)
40	CH_3	Н	F	Н	F	1020 ± 190	151 ± 43	IA	11 (1.15)	6.3 (1.51)	62 (1.07)	23 (1.12)
$4p^c$	CH_3	Н	Cl	Н	Cl	8250 ± 720	2440 ± 730	IA	3.9 (1.07)	11 (1.05)	18 (1.17)	7.2 (1.07)
4 q	CH_3	Н	1-napthyl		_	$10,000 \pm 4000$	411 ± 53	1565 ± 215	5.2 (1.15)	9.0 (1.07)	13 (1.10)	6.6 (1.10)
4r	CH_3	Н	2-napthyl			453 ± 4	1570 ± 430	334 ± 42	2.0 (1.05)	6.5 (1.07)	11 (1.10)	11 (1.12)
4s	C_2H_5	Н	Cl	Н	Η	204 ± 23	43.4 ± 72	2500 ± 540	4.3 (1.12)	2.9 (1.10)	16 (1.05)	14 (1.10)
4t	C_3H_7	Н	Cl	Н	Н	30 ± 4	31 ± 10	4130 ± 770	4.8 (1.10)	7.5 (1.05)	18 (1.07)	10 (1.07)
4u	CH_3	CH_3	Cl	Н	Η	3400 ± 600	415 ± 9	IA	6.5 (1.05)	7.1 (1.07)	43 (1.20)	57 (1.05)
4v	CH_3	CH_3	Н	Cl	Η	2870 ± 820	527 ± 104	6480 ± 1280	4.6 (1.15)	42 (1.17)	91 (1.12)	43 (1.05)
5 ^c						IA	IA	IA	IA	IA	IA	IA
6 ^c						IA	7950 ± 1800	IA	IA	IA	IA	IA

^a Values for mean \pm standard error of three independent experiments, each conducted with triplicate determination. ^b Mean micromolar IC₅₀ values (to two significant digits) for bupropion and the indicated analogues from three independent experiments for inhibition of functional responses to an EC₈₀–EC₉₀ concentration of carbamylcholine mediated by nAChR subtypes composed of the indicated subunits (where * indicates that additional subunits are or may be additional assembly partners with the subunits specified; see Experimental Section). Numbers in parentheses indicate SEM as a multiplication/division factor of the mean micromolar IC₅₀ values shown [i.e., the value 1.8 (1.15) reflects a mean IC₅₀ value of 1.8 μM with an SEM range of 1.8 × 1.15 μM to 1.8/1.15 μM or 1.6–2.1 μM]. The value 11 (1.48) reflects a mean IC₅₀ value of 11 μM with an SEM range of 11 × 1.40 μM to 11/1.48 μM or 7.4–16 μM. IA: IC₅₀ > 100 μM. ^c Compounds 4b–4m, and 4o–4v are all (2S,3S)-isomers. Compounds 4n, 4p, 5, and 6 are racemic materials.

derivative (\pm)-4n of (2*S*,3*S*)-4a with IC₅₀ values of 30 and 70 nM, respectively, the ethyl extended chain form 4s (IC₅₀ = 204 nM) and the 4-chlorophenyl analogue 4i (IC₅₀ = 285 nM) have higher potency than (2*S*,3*S*)-4a (IC₅₀ = 630 nM) as inhibitors of DA uptake.

In terms of activity for NE uptake inhibition, the ethyl and propyl extended chain forms, **4s** and **4t** (IC₅₀ values of 43 and 31 nM, respectively), and the (\pm) -3'-,4'-dichlorophenyl derivative (\pm) -**4n** (IC₅₀ = 114 nM), are more potent than (2S,3S)-**4a** (IC₅₀ = 241 nM).

The only analogues that had submicromolar IC₅₀ values for inhibition of 5HT uptake were the (\pm) -3',4'-dichlorophenyl analogue (\pm) -4n (IC₅₀ = 360 nM) and the 2-napthyl analogue 4r (IC₅₀ = 334 nM). (2S,3S)-4a, (2R,3R)-4a, and 16 of the analogues were inactive at the SERT. The remaining analogues had IC₅₀ values greater than 1560 nM.

Compound **2** has \sim 3-fold selectivity for inhibition at DA over NE uptake and is inactive at inhibition of 5HT uptake. Neither (2R,3R)-**4a** nor (2S,3S)-**4a** shows activity for 5HT uptake. Compound (2R,3R)-**4a**'s poor activity overall precludes comments about its transporter selectivity. On the other hand, (2S,3S)-**4a** has the opposite DA/NE inhibition of uptake selectivity relative to **2**, exhibiting \sim 3-fold selectivity for

inhibition of uptake of NE over DA. Analogues 4b-4g, 4l-4m, 40-4q, 4s, and 4u-4v share with (2S,3S)-4a selectivity for inhibition of NE over DA uptake inhibition. Relative to (2S,3S)-4a, 4s and 4o have the best combination of higher potency in NE uptake inhibition and selectivity for NE over DA uptake inhibition. The propyl-extended chain analogue, 4t, has much higher potency than (2S,3S)- or (2R,3R)-4a at each of the monoamine transporter targets, but it is essentially equipotent for NE and DA uptake inhibition (IC₅₀ = 31 and 30 nM). The only analogues tested with selectivity for inhibition of DA over NE uptake [discounting the small preference for DA over NE and 5HT inhibition shown by (±)-3',4'-dichlorophenyl analogue (\pm)-4n] are the 4'-chlorophenyl analogue 4i or 4'-methylphenyl analogues 4j and 2-napthyl analogue (4r) (3–5-fold). Only the 2-napthyl analogue **4r** shows slight selectivity for the SERT ($IC_{50} = 334 \,\text{nM}$) over NET ($IC_{50} = 1570 \,\text{nM}$). However, by contrast to 4r, the structurally related 1-napthyl analogue (4q) has 24-fold selectivity for inhibition of NE over DA uptake. Thus, alkyl extension as well as phenyl substitution can impact inhibitory potency and selectivity of the hydroxybupropion analogues for monoamine transporters.

In Vitro Profiles for Drug Action at nAChR. Effects of hydroxybupropion analogues 4b-4v and 5 and 6 on function

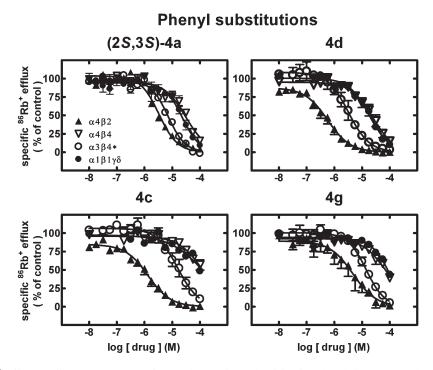


Figure 1. Specific ${}^{86}\text{Rb}^+$ efflux (ordinate; percentage of control) was determined for functional, human muscle-type $\alpha 1\beta 1\gamma \delta$ -nAChR (\bullet), ganglionic $\alpha 3\beta 4^*$ -nAChR (\bigcirc), $\alpha 4\beta 2$ -nAChR (\blacktriangle), or $\alpha 4\beta 4$ -nAChR (\bigtriangledown) naturally or heterologously expressed in human cell lines in the presence of a receptor subtype-specific, EC_{80} – EC_{90} concentration of the full agonist, carbamylcholine, either alone or in the presence of the indicated concentrations (abscissa, \log molar) of (2S,3S)-hydroxybupropion [(2S,3S)-4a] or its analogues (compounds 4d, 4c, and 4g) as indicated. Mean micromolar IC₅₀ values and SEM as a multiplication/division factor of the mean micromolar IC₅₀ value are provided in Table 1.

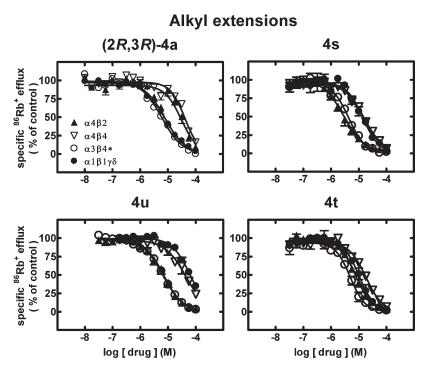


Figure 2. Specific ${}^{86}\text{Rb}^+$ efflux (ordinate; percentage of control) was determined for functional, human muscle-type $\alpha 1\beta 1\gamma\delta$ -nAChR (\bullet), ganglionic $\alpha 3\beta 4^*$ -nAChR (\bigcirc), $\alpha 4\beta 2$ -nAChR (\blacktriangle), or $\alpha 4\beta 4$ -nAChR (\bigtriangledown) naturally or heterologously expressed in human cell lines in the presence of a receptor subtype-specific, EC₈₀ – EC₉₀ concentration of the full agonist, carbamylcholine, either alone or in the presence of the indicated concentrations (abscissa, log molar) of (2R,3R)-hydroxybupropion [(2R,3R)-4a] or analogues (compounds 4s, 4w, and 4t) as indicated. Mean micromolar IC₅₀ values and SEM as a multiplication/division factor of the mean micromolar IC₅₀ value are provided in Table 1.

of diverse, human nAChR subtypes naturally or heterologously expressed by human cell lines were assessed using ⁸⁶Rb⁺ efflux assays that are specific only for nAChR function in the cells used. None of the analogues has activity as an agonist at $\alpha 1^*$ -,

 $\alpha 3\beta 4^*$ -, $\alpha 4\beta 2$ -, or $\alpha 4\beta 4$ -nAChR because 86 Rb⁺ efflux in the presence of these ligands alone at concentrations from ~5 nM to $100 \mu M$ (data not shown here) was indistinguishable from responses in cells exposed only to efflux buffer.

Table 2. Pharmacological Evaluation of Hydroxybupropion Analogues As Noncompetitive Nicotinic Antagonists^a

	$\mathrm{AD}_{50}~(\mathrm{mg/kg})$								
$compd^b$	tail-flick ^c	hot-plate ^c	locomotion ^c	hypothermia ^c 9.2 (4–23)					
2	1.2 (1-1.8)	15 (6-19)	4.9 (0.9-46)						
(2S,3S)-4a	0.2 (0.1-1.1)	1.0(0.5-4.5)	0.9(0.38-3.7)	1.5 (0.95-2.6)					
(2R,3R)-4a	2.5 (1.7–3.5)	10.3 (8.9–15)	IA	IA					
4b	IA	IA	IA	IA					
4c	0.012 (0.002-0.16)	8.6 (0.7-10.5)	IA	4.4 (1.3-14.5)					
4d	0.16 (0.05-0.6)	4.3 (1.8-9.8)	2.6(0.7-10.1)	1.7(0.5-6.8)					
4e	0.054 (0.04-0.066)	7.6 (2-29)	IA	2.3(0.4-11)					
4f	5.85 (3.8-8.8)	IA	IA	IA					
4g	4.9 (1.6–15)	IA	IA	4.7(3.5-6.2)					
4h	0.013 (0.005-0.03)	IA	IA	5.67 (2.5-12.8)					
4i	0.019 (0.063-0.1)	IA	IA	IA					
4j	0.004 (0.002-0.012)	IA	IA	IA					
4k	0.019 (0.06-0.064)	IA	IA	IA					
41	0.021 (0.005-0.1)	IA	IA	IA					
4m	0.006 (0.004-0.01)	IA	IA	IA					
4n	8.8 (4.3–18)	IA	IA	IA					
40	0.0056 (0.004-0.009)	IA	IA	IA					
4p	IA	IA	1.9	IA					
4q	0.034(0.001-0.1)	IA	IA	IA					
4r	0.04 (0.001-0.6)	IA	IA	IA					
4s	0.004 (0.001-0.03)	3.7(0.8-17)	10.3 (1.4-75)	7 (4.5-10.8)					
4t	0.004 (0.001-0.03)	IA	4.7	IÀ					
4u	0.016 (0.004-0.06)	IA	IA	IA					
4v	0.32 (0.04-2.5)	IA	IA	IA					
5	n/a	n/a	n/a	n/a					
6	n/a	n/a	n/a	n/a					

^a Results were expressed as AD₅₀ (mg/kg) \pm confidence limits (CL) or % effect at the highest dose tested. Dose—response curves were determined using a minimum of four different doses of test compound, and at least eight mice were used per dose group. ^b Compounds **4b–4m**, and **4o–4v** are all (2S,3S)-isomers. Compounds **4n**, **4p**, **5**, and **6** are racemic materials 1. ^c n/a: not assayed; IA: AD₅₀ > 15 mg/kg; NFT = no further testing.

⁸⁶Rb⁺ efflux assays also were used to assess whether ligands had activity as antagonists at human nAChR. Representative concentration-response curves for selected ligands (2S,3S)-**4a**, **4d**, **4c**, and **4g** (Figure 1) and (2*R*,3*R*)-**4a**, **4s**, **4u**, and **4t** (Figure 2) illustrate nAChR in vitro inhibitory profiles (see also Table 1). As we have shown previously, 21 (2S,3S)-4a is a full antagonist at all of the nAChR subtypes tested and is selective (p < 0.05) for $\alpha 4\beta 2$ - over $\alpha 3\beta 4^*$ -, $\alpha 4\beta 4$ -, and $\alpha 1^*$ -nAChR (upper left panel, Figure 1). Compounds 4c, 4d, and 4g also block all nAChR function at an adequately high concentration, **4c** and **4d** have higher potency (p < 0.05) than (2S,3S)-**4a** at $\alpha 4\beta$ 2-nAChR, and all three compounds are more selective than (2S,3S)-4a for $\alpha 4\beta 2$ -nAChR over the other nAChR subtypes (Figure 1). By contrast, (2R,3R)-4a, which also is a full antagonist at all of the nAChR subtypes tested, is selective (p < 0.05) for $\alpha 3\beta 4^*$ - and $\alpha 1^*$ -nAChR over $\alpha 4\beta 2$ - and $\alpha 4\beta 4$ -nAChR (upper left panel, Figure 2). Compounds 4s and 4u have very similar potency as inhibitors of $\alpha 4\beta 2$ - and $\alpha 3\beta 4$ *-nAChR function and are selective for those over $\alpha 1^*$ - and $\alpha 4\beta 4$ -nAChR (Figure 2). Compound 4t is another full antagonist at all nAChR subtypes but with diminished selectivity for $\alpha 3\beta 4^*$ -nAChR (Figure 2). Note, more generally, that all of the ligands tested were full antagonists in that they blocked all nAChR function at the highest concentration tested or tended to do so if there still was submaximal block at 100 μ M. Not shown here are other studies demonstrating that antagonism in all cases was mediated noncompetitively in that agonist concentration-ion flux response curves in the presence of ~IC₅₀ concentrations of analogues showed diminished efficacy of agonist relative to response curves obtained in the absence of analogues and that agonist apparent EC₅₀ values were unaffected by the presence of analogues.

As was previously noted, 21 (2S,3S)-4a has an altered nAChR functional inhibitory profile relative to 2, showing higher

potency at $\alpha 4\beta 2$ -nAChR (IC₅₀ = 3.3 μ M compared to 12 μ M for **2**) and higher selectivity for $\alpha 4\beta 2$ - over other nAChR (~3-fold) (Table 1).

Relative to (2R,3R)-4a and (2S,3S)-4a (IC₅₀ values of 6.5 and 11 μ M, respectively), the 3'-deschlorophenyl-analogue **4b** and the 3'-methylphenyl and 4'-methylphenyl-analogues 4e and 4j have comparable inhibitory potencies at $\alpha 3\beta 4^*$ -nAChR $(IC_{50} = 8.5 - 8.9 \mu M; Table 1)$. By contrast, there is slightly higher potency at $\alpha 3\beta 4^*$ -nAChR for the 3'-bromophenyl 4d, 3'-chlorophenyl-4-(N-methyl) **4u**, ethyl and propyl chain extended analogues 4s and 4t, 4'-chlorophenyl 4i, 3',5'-dichlorophenyl 4p, 1-naphthyl 4q, and 4'-chlorophenyl-4-(N-methyl) 4v analogues (IC₅₀ = 3.2-6.5 μ M; p < 0.05 for IC₅₀ value differences between (2R,3R)-4a and 4d or 4p). Also having higher antagonist potencies (p < 0.05) than (2R,3R)-4a at $\alpha 3\beta 4$ *-nAChR are the (\pm)-3',4'-dichlorophenyl analogue (\pm)-4n and the 2-naphthyl analogue 4r (IC₅₀ values of 2.6 and 2.0 μ M, respectively (Table 1)). For these analogues, IC₅₀ values for inhibition of α1*-nAChR function are higher (> 33 μ M for 4b, 4e, 4u, and 4v) or are in the range $(5.9-19 \,\mu\text{M for 4d, 4i-4j, 4l, }(\pm)\text{-4n, 4p-4t}) \text{ of IC}_{50} \text{ values}$ for inhibition of $\alpha 1^*$ -nAChR by (2S,3S)-4a or (2R,3R)-4a (28 or 7.6 μ M, respectively).

In absolute terms, the 3'-bromophenyl-(4d), 3'-fluorophenyl-(4c), biphenyl 4l, and ethyl extended chain analogue 4s have higher inhibitory potency at $\alpha 4\beta$ 2-nAChR than (2*S*,3*S*)-4a [IC₅₀ values of 0.55, 1.3, 1.8 (all p < 0.05) and 2.9 relative to 3.3 μ M, respectively].

Of the analogues tested, **4v** has the largest selectivity for $\alpha 3\beta 4^*$ -nAChR over the other nAChR subtypes (Table 1). (2R,3R)-**4a** is barely selective for $\alpha 3\beta 4^*$ -nAChR over $\alpha 1^*$ -nAChR, but about 5-fold selective for $\alpha 3\beta 4^*$ - over $\alpha 4\beta 2$ -nAChR (Table 1). Of all the analogues tested, **4b**-**4e**, **4g**-**4h**,

40, and **4s** have reasonable selectivity for $\alpha 4\beta 2$ -nAChR over other nAChR subtypes. Compounds 4f, 4m, and 4u are about equipotent at $\alpha 4\beta 2$ - and $\alpha 3\beta 4$ *-nAChR. From another perspective, only the racemic 3',4'-dicholoro (\pm)-4n (\sim 8-fold) and 4'-chloro-4-(N-methyl) 4v (\sim 9-fold) have higher selectivity for $\alpha 3\beta 4^*$ - over $\alpha 4\beta 2$ -nAChR than (2R,3R)-4a (~ 5 -fold) or 2 (\sim 6.7-fold). The 3'-fluorophenyl **4c** (\sim 12-fold) and 3'-bromophenyl **4d** (\sim 6-fold) analogues have selectivity for α 4 β 2-nAChR over other nAChR subtypes better than or comparable to that for (2S,3S)-4a (\sim 3-fold).

Multiple Target Actions of Hydroxybupropion Analogues. We compared inhibitory potencies across transporters and nAChR relative to (2S,3S)-4a, which has \sim 3-fold selectivity for inhibition of NE over DA uptake inhibition and ~14-fold selectivity for inhibition of NE uptake inhibition over $\alpha 4\beta 2$ -nAChR function. Interestingly, there is a change to absolute selectivity for inhibition of $\alpha 4\beta 2$ -nAChR over DA uptake inhibition (~6-fold) and over NE uptake inhibition (\sim 1.7-fold), and there is \sim 3.6-fold selectivity for inhibition of NE over DA uptake for 3'-bromophenyl 4d. There is an even more striking increase in selectivity for inhibition of $\alpha 4\beta 2$ -nAChR function over transporter inhibition for biphenyl analogue 41 (> 5-fold over DA uptake inhibition and 6-fold over NE uptake inhibition). Selectivity for inhibition of NE uptake inhibition over $\alpha 4\beta 2$ -nAChR function also is reduced relative to that for (2S,3S)-4a for analogues 4c $(\sim 1.7\text{-fold})$, **4h** $(\sim 3\text{-fold})$, **4f** $(\sim 3.3\text{-fold})$, **4g** and **4r** $(\sim 4\text{-fold})$, **4e** (\sim 5.3-fold), and **4b** (\sim 12-fold), and for analogue **4p** (\sim 4.5fold). Conversely, there is an increase in selectivity for inhibition of NE uptake over $\alpha 4\beta 2$ -nAChR function for 4t $(\sim 240\text{-fold}), (\pm)$ -4n $(\sim 175\text{-fold}), 4v (80\text{-fold}), 4s (\sim 67\text{-fold}),$ and 40 (42-fold), although selectivity for inhibition of NE uptake over inhibition of $\alpha 3\beta 4^*$ - instead of $\alpha 4\beta 2$ -nAChR function is less for 4t, (\pm) -4n, and 4v (\sim 154-, 23-, and 9-fold, respectively; recall that 4t has comparable activity for DA and NE uptake inhibition). Although its selectivity for inhibition of DA over NE uptake is marginal, (\pm) -4n has ~37-fold selectivity for inhibition of DA uptake over $\alpha 3\beta 4^*$ nAChR and >285-fold selectivity for inhibition of DA uptake over $\alpha 4\beta 2$ -nAChR. The biphenyl analogue 4l has 7.9fold selectivity for inhibition of $\alpha 3\beta 4^*$ -nAChR over inhibition of NE uptake, surpassing selectivity seen for (2R,3R)-4a $(\sim 1.5$ -fold).

In Vivo Effects of Analogues. Compound 2 blocks nicotineinduced increases in locomotor activity with an AD₅₀ value of 4.9 mg/kg, while (2S,3S)-4a has a lower AD₅₀ value of 0.9 mg/kg in the same assay, but none of the analogues is better than (2S,3S)-4a, although 4d and 4p $(2.6 \text{ and } 1.9 \text{ mg/kg AD}_{50},$ respectively) have slightly higher potency than 2 (Table 2).

The ability of (2S,3S)-4a to block the nicotine-induced decrease in body temperature is better than that for 2 $[AD_{50} = 1.5 \text{ and } 9.2 \text{ mg/kg}, \text{ respectively (Table 2)}].$ Compound 4d (AD₅₀ = 1.7 mg/kg) also rivals (2S,3S)-4a in this assay, and analogues 4c, 4e, 4g, 4h, and 4s have intermediate potencies $(2.3-7 \text{ mg/kg AD}_{50} \text{ values})$.

In the hot-plate assay, 2 blocks nicotine-induced, supraspinally mediated analgesia with an AD₅₀ value of 15 mg/kg. Compound (2S,3S)-4a is 15-fold more potent $(AD_{50}$ value of 1 mg/kg), but blockade of nicotine-induced hot-plate analgesia is no better for any of the new analogues tested. However, 4c, 4d, 4e, and 4s (3.7-8.6 mg/kg AD_{50} values) are more potent than 2 (Table 2).

Nicotine-induced analgesia in the tail flick assay, which assesses spinal processes involved in nicotine antinociception,²⁷ is blocked by 2 with an AD₅₀ of 1.2 mg/kg. Compound (2S,3S)-**4a** with an AD₅₀ = 0.2 mg/kg (Table 2) has a 6-fold increase in effectiveness in this assay. Fifteen of the new analogues have even higher potency. AD₅₀ values (in mg/kg) are 0.004 for **4j**, **4s**, and 4t, \sim 0.006 for 4m and 4o, 0.012-0.013 for 4c and 4h, 0.016 for 4u; 0.019 for 4i and 4k, 0.021 for 4l, between 0.034 and 0.054 for 4q, 4r, and 4e, and 0.16 for 4d (Table 2).

At the doses tested, none of the compounds showed sedative, convulsive, or other obvious toxic effects in mice.

Thus, in four assays of the ability of analogues to block acute actions of nicotine, 3'-bromophenyl analogue 4d was more effective than 2 in each and rivaled effects of (2S,3S)-4a in tail-flick and hypothermia assessments. The 3'-fluorophenyl analogue 4c, 3'-methylphenyl analogue 4e, and ethyl extended chain analogue 4s exceeded 2's potency in three assays and had higher potency than (2S,3S)-4a in the tailflick assay. Compounds 4c, 4d, and 4s also are remarkable for their higher inhibitory effectiveness at $\alpha 4\beta 2$ -nAChR than (2S,3S)-4a. Eleven of the other ligands had better effectiveness than 2 in one of the acute assays, with potency in the tailflick assay correlating with IC₅₀ values $< 10 \,\mu\text{M}$ for inhibition of $\alpha 4\beta 2$ -nAChR function for 4c-4e, 4l, 4o, and 4q-4ubut not for 4 h-4k, 4m and 4v, which were potent in the tailflick assay but not as $\alpha 4\beta 2$ -nAChR antagonists, or for **4b**, **4f**, and 4g, which lacked effectiveness relative to (2S,3S)-4a in the tail-flick assay but have sub-10 μ M IC₅₀ values at $\alpha 4\beta 2$ nAChR. Lacking potency in tail-flick or inhibition of $\alpha 4\beta 2$ nAChR function, but having activity as antagonists of $\alpha 3\beta 4$ *-nAChR, are **4n** and **4p**. Increased in vitro inhibition of DA and NE uptake did not necessarily correlate with increased in vivo inhibitory potency in nicotine-sensitive assays if there also was no increase in effectiveness at $\alpha 4\beta 2$ -nAChR or selectivity for that target (e.g., **4n**). On the other hand, the ligands with the highest inhibitory potency for NE uptake inhibition (and highest or higher effectiveness than (2S,3S)-4a at DA uptake inhibition) were among the most potent inhibitors of nicotine-induced analgesia in the tail-flick assay (4s and 4t). Improvement over (2S,3S)-4a in the ability to block nicotine-induced analgesia in the tailflick assay as seen for 4j, 4m, and 4o has no obvious basis as judged from in vitro assays.

Discussion

New analogues of the hydroxybupropion isomer (2S,3S)-4a were generated and assessed for their ability to affect monoamine uptake, the function of four different nAChR subtypes, and the acute effects of nicotine on nociception, locomotor activity, and hypothermia.

We succeeded in generating analogues with reasonably higher inhibitory potency than 2 or either of its hydroxymetabolite isomers (2R,3R)-4a and (2S,3S)-4a for DA uptake inhibition (4i, 4n, 4s, and 4t), NE uptake inhibition [(\pm)-4n, 4s, and 4t], or 5HT uptake inhibition [(\pm)-4n and 4r], or for functional inhibition of $\alpha 3\beta 4^*$ -nAChR (41) or $\alpha 4\beta 2$ -nAChR (4c, 4d, 4l, and 4s). Selectivity for inhibition of DA uptake over nAChR or NE uptake inhibition better than that of 2 was achieved with retention of reasonable potency at DAT for 4i. As predicted based on our previous studies of hydroxymetabolites, many of the compounds evaluated have some selectivity for inhibition of NE over DA uptake. This was improved relative to (2S,3S)-4a for 4f-4g, 4s, 4v, 4o, 4u, and 4q, but only 4s and 4o have improved potency at NE uptake inhibition. Compounds (\pm) -4n, 4t, and 4s are more

From a chemical structure perspective, changes in the 3'-chlorophenyl group in (2S,3S)-4a to 3'-bromophenyl 4d or 3'-fluorophenyl 4c afforded ligands with improved affinity and selectivity for $\alpha 4\beta 2$ -nAChRs. Selectivity for monoamine transporter uptake over α4β2-nAChRs functional block was decreased while selectivity for α4β2-nAChRs over other nAChR subtypes was preserved by other changes in the phenyl substitution (nitro 4g, methyl 4e) or lack of chloro group (4b) but not for 3'-methoxyphenyl substitution (4f). The dichlorophenyl analogues (\pm) -4n and 4p have increased selectivity for $\alpha 3\beta 4^*$ -nAChR over other nAChR subtypes. In addition, the (\pm) -3'.4'-dichlorophenyl analogue $[(\pm)$ -4n] also has a marked increase in affinity for inhibition of DA uptake. Replacement of the 3-methyl group on the morpholinol ring with an ethyl or propyl group (4s and 4t) affords ligands with notable improvements in selectivity for inhibition of NE uptake over nAChR and increases in potencies for inhibition of DA and NE uptake. Changing the 3-chlorophenyl ring to a pyridine ring leads to ligands 5 and 6, which are without activity. Naphthyl analogues 4q and 4r have modestly altered activities compared to (2S,3S)-4a. Interestingly, moving the 3-substituent of the phenyl group of (2S,3S)-4a and 4e to the 4' position affords ligands (4i-4j) that are selective for DA over NE uptake and nAChR functional inhibition and for inhibition of $\alpha 3\beta 4^*$ - over $\alpha 4\beta 2$ -nAChR. However, the biphenyl analogue (41) has almost no activity at monoamine transporters yet is very potent as an inhibitor of $\alpha 4\beta 2$ and $\alpha 3\beta 4^*$ nAChR. Moving the 3'-substituent of the phenyl group of the N-methyl analogue **4u** to the 4' position (**4v**) has little effect on inhibition or DA or NE uptake but increases selectivity for functional blockage of $\alpha 3\beta 4^*$ - over $\alpha 4\beta 2$ -nAChRs from negligible to \sim 9-fold.

In silico predictions that all of the compounds synthesized would have drug-like character and activity in the central nervous system were consistent with the results of behavioral studies. We obtained several analogues with higher potency than (2S,3S)-4a or 2 as antagonists of nicotine-mediated antinociception in the tail-flick assay. The ethyl and propyl extended chain ligands 4s and 4t with high affinity for inhibition of DA and NE uptake, the 3'-fluoro and 3'-bromo phenyl substituted analogues 4c and 4d with high affinity and good selectivity for $\alpha 4\beta 2$ -nAChR, and to a lesser extent the 3'-methylphenyl analogue 4e also with good activity at $\alpha 4\beta 2$ -nAChR, also had better potency in the tail-flick assay than 2 or (2S,3S)-4a. The naphthyl analogues 4q and 4r with

selectivity for inhibition of NE over DA uptake and for inhibition of DA over NE uptake, respectively, but having comparable effects on nAChR function, both had \sim 5-fold higher activity in the tail-flick assay than (2S,3S)-4a. However, the other in vivo assays mostly did not reveal striking inhibition by analogues of acute nicotine action. Moreover, the tail-flick assay could reflect CNS actions of ligands at a higher level than the presumed spinal level of nicotine-mediated antinociception in the test.

The current studies dovetail with those based on modifications to the bupropion template 28 to provide insights into further target-directed drug development. The new analogues also illuminate roles of specific molecular targets in nicotine-mediated behavioral effects. Extensions of the R₁ methyl group in (2S,3S)-4a to an ethyl or propyl group (4s and 4t) preferentially improve activities for inhibition of DA and NE uptake. The naphthyl analogues (4q and 4r) afford ligands with better potency for 5HT uptake inhibition, and changing the 3'-chlorophenyl moiety of (2S,3S)-4a to a 3'-fluoro or 3'-bromophenyl group leads to ligands with better activity at $\alpha 4\beta 2$ -nAChRs (4c and 4d).

Greater challenges come in correlating the in vivo effects to each other and to the in vitro fingerprints. Formation of metabolites, differences in pharmacokinetics, or difficulties in brain penetration following systemic administration could confound interpretations. However, even for assays that are done soon after delivery, the chemical modifications that selectively increase in vitro activity at transporters or at α4β2-nAChR afford ligands with potential as nicotine antagonists in vivo. That is, increased activity at either $\alpha 4\beta 2$ nAChR or for inhibition of DA or NE uptake (or for one ligand, at 5HT uptake inhibition) correlates well with improvement in ligand antagonist potency in the tail-flick assay. Thus, the behavioral results suggest that effects of nicotine dependence and/or depression could be countered by ligands acting at DAT, NET, or $\alpha 4\beta 2$ -nAChR or any combination of the three.

Conclusions

The current findings provide part of a preclinical foundation for development of compounds related to (2S,3S)-4a. Recently, Silverstone et al.²⁹ reported that the racemic hydroxybupropion induced convulsions in mice after ip administration. However, the potency of (2S,3S)-4a in our mouse testing is close to 50-fold lower than the racemic hydroxy bupropion metabolite active doses reported by Silverstone et al.²⁹ Furthermore, we found no evidence for seizure or convulsive activities at any of the doses tested in our study. Thus, we will continue exploring use of hydroxybupropion analogues as potentially superior aids to smoking cessation.

Experimental Section

Nuclear magnetic resonance (1 H NMR and 13 C NMR) spectra were recorded on a 300 MHz (Bruker AVANCE 300) unless otherwise noted. Chemical shift data for the proton resonances were reported in parts per million (δ) relative to internal (CH₃)₄Si (δ 0.0). Optical rotations were measured on an AutoPol III polarimeter, purchased from Rudolf Research. Elemental analyses were performed by Atlantic Microlab, Norcross, GA. Purity of compounds (>95%) was established by elemental analyses. Analytical thin-layer chromatography (TLC) was carried out on plates precoated with silica gel GHLF ($250\,\mu$ M thickness). TLC visualization was accomplished with a UV lamp or in an iodine chamber or ninhydrin staining. All moisture-sensitive reactions

were performed under a positive pressure of nitrogen maintained by a direct line from a nitrogen source. Anhydrous solvents were purchased from Aldrich Chemical Co. 3-Methoxypropiophenone (8f), 3,4-dichloropropiophenone (8l), 3,5-dichloropropiophenone (8m), 1-(pyridin-2-yl)propan-1-one (8n), and 1-(pyridin-3-yl)propan-1-one (80), were synthesized, but are now commercially available. 3-Chlorobutyrophenone (8j) and 3-chloropentaphenone (8k) were described in an earlier paper on bupropion analogues.3

Synthesis of (2S,3S)-4a Using Optically Active Sharpless Hydroxylation Chemistry. Step 1: (Z)-tert-Butyl-[1-(3-chlorophenyl)prop-1-enyloxy|dimethylsilane (9a). In a 250 mL flask, 3'-chloropropiophenone (8a, 10 g, 0.059 mol) was dissolved in 100 mL in CH₂Cl₂ and cooled with an ice water bath. Et₃N (13 mL, 95 mmol) was added to the solution, followed by slow addition of TBDMSOTf (15 mL, 65 mmol). After stirring overnight at room temperature, the reaction mixture was diluted with CH2Cl2 and washed with NaHCO₃. The organic layer was separated, dried (Na₂SO₄), and concentrated. The oily residue was purified by column chromatography on neutral alumina using hexanes (a few drops of Et₃N were added) as the eluent to give 16.4 g (98%) of title product as a colorless oil. ¹H NMR (CDCl₃) δ 7.46–7.44 (m, 1H), 7.35–7.32 (m, 1H), 7.21-7.20 (m, 2H), 5.23 (q, 1H, J = 6.9 Hz), 1.73 (d, 3H, J = 6.9 Hz)= 6.9 Hz), 0.99 (s, 9H), -0.03 (s, 6H). $C_{15}H_{23}ClOSi$.

Step 2: (R)-1-(3-Chlorophenyl)-2-hydroxypropan-1-one ((R)-10a). A mixture of AD-mix- β (50.6 g) and CH₃SO₂NH₂ (3.5 g, 0.037 mol) in tert-butyl alcohol-water (120 mL/120 mL) was cooled at 0 °C and treated with 9a (10 g, 0.036 mol). The reaction mixture was stirred for 16 h at 0 °C. Sodium sulfite (36 g) was added, and the mixture was stirred for another hour. The mixture was filtered through a celite pad and washed with ether. The filtrate was transferred to a separation funnel and the lower dark-colored layer was discarded. The upper yellowish phase was separated, dried (Na₂SO₄), filtered, and concentrated. The crude product was purified by column chromatography on silica gel using hexanes— EtOAc (10:1 to 3:1) as the eluent to give 5.8 g (87%) of title product as light-greenish oil: $[\alpha]^{20}_{D}$ +64.2° (c 1.2, CHCl₃). ¹H NMR (CDCl₃) δ 7.91 (s, 1H), 7.80 (d, 1H, J=7.8 Hz), 7.62–7.57 (m, 1H), 7.46 (t, 1H, J = 7.8 Hz), 5.15–5.08 (m, 1H), 3.68–3.65 (m, 1H), 1.45 (d, 3H, J = 7.1 Hz). C₉H₉ClO₂. Characterization data is similar with that reported in the literature.²⁴

Step 3: (2S,3S)-2-(3-Chlorophenyl)-3,5,5-trimethylmorpholin-**2-ol** [(2S,3S)-4a] Hemi-D-tartrate. A sample of (R)-10a (2.47 g, 0.0134 mol) was added to a 250 mL flask and dissolved in CH₂Cl₂ (40 mL). Proton sponge (3.5 g, 0.016 mol) was added to the reaction flask, and the reaction mixture was cooled to −50 °C. Triflic anhydride (2.47 mL, 14.7 mmol) was slowly added to the reaction flask, the temperature was allowed to rise to 0 °C, and the reaction mixture was stirred for an additional hour. The resulting orange slurry was transferred by syringe to another flask containing a solution of 2-amino-2-methyl-1-propanol (2.6 g, 0.029 mol) in CH₃CN (40 mL) at -10 °C. After stirring for 4 h at 0 °C, the precipitate was removed by filtration and the filtrate was concentrated. The residue was extracted with ether and solid was removed by filtration and discarded. The filtrate was concentrated to an oil. Purification of the residue by chromatography on silica gel using EtOAc with 1% NH₄OH as the eluent gave 1.39 g (41%) of (2S,3S)-4a as a white solid. Characterization data is similar with data reported in the literature.²

The product freebase (1.2 g, 0.0047 mol) was dissolved in 20 mL of MeOH and treated with a solution of D-tartaric acid (350 mg, 2.30 mmol) in MeOH (3 mL). After stirring for 5 min at room temperature, the reaction mixture was concentrated, the sample dissolved in CH2Cl2 (30 mL) and MeOH was added until the solution was clear. Next, ether was added slowly until it became cloudy or small crystals started to form. After keeping the mixture at 0 °C for 1 h, the white solid was collected by filtration and recrystallized to give 0.7 g of (2S,3S)-4a · hemi-D-tartrate as a white solid (ee 98.4%): mp 128–131 °C; $[\alpha]^{23}_D$ +13.7° (c 0.76, CH₃OH). Anal. $(C_{15}H_{21}CINO_5 \cdot 0.5H_2O) C$, H, N.

(2R,3R)-2-(3-Chlorophenyl)-3,5,5-trimethylmorpholin-2-ol ((2R,3R)-4a) Hemi-L-tartrate. Following the procedure described for (2S,3S)-4a, a sample of (S)-10a (4.5 g, 0.024 mol), was dissolved in CH₂Cl₂ (75 mL) and treated with Proton sponge (6.3 g) and cooled to −50 °C. Next, triflic anhydride (4.5 mL, 32 mmol) was added slowly, and the reaction mixture was stirred at 0 °C for an additional hour. The resulting orange slurry was transferred by syringe to another flask containing a solution of 2-amino-2methyl-1-propanol, (4.7 g, 0.052 mol) in CH₃CN. After purification, 3.3 g (78%) of the (2R,3R)-4a was isolated and converted to 2.7 g of the Hemi-L-tartrate salt (>99%ee): mp 128–131 °C; $[\alpha]^{23}_D$ –13.0° (c 0.79, CH₃OH). Characterization data is similar with data reported in the literature.²⁴

(2S,3S)-2-Phenyl-3,5,5-trimethylmorpholin-2-ol (4b) Hemi-**D-tartrate.** Compound **4b** was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-1-phenyl-2-hydroxypropan-1-one (**10b**, 3.49 g, 0.0233 mol), Proton sponge (5.9 g), triflic anhydride (4.2 mL, 26 mmol), and 2-amino-2-methyl-1-propanol (4.6 g, 0.052 mol) in CH₂Cl₂ (50 mL). After purification by chromatography on silica gel, 3.52 g (68%) of the free base 4b was isolated and converted to 1.19 g of the hemi-D-tartrate salt, which had >99%ee: mp 112–113 °C; $[\alpha]_D^{20}$ +15.8° (c 1.1, CH₃OH). ¹H NMR (methanol- d_4) δ 7.61–7.59 (m, 2H), 7.44– $7.36 \,(\text{m}, 3\text{H}), 4.32 \,(\text{s}, 1\text{H}), 4.24 \,(\text{d}, 1\text{H}, J = 12.3 \,\text{Hz}), 3.58 - 3.48 \,(\text{m}, 1.24 \,\text{m})$ 2H), 1.64 (s, 3H), 1.39 (s, 3H), 1.09 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 179.1, 142.4, 130.3, 129.6 (2C), 127.9 (2C), 97.3, 75.4, 67.4, 55.47, 55.27, 24.1, 21.3, 14.3. LCMS (ESI) m/z 222.4 $(M - tartrate)^+$. Anal. $(C_{15}H_{22}NO_5 \cdot 0.5H_2O) C$, H, N.

(2S,3S)-2-(3-Fluorophenyl)-3,5,5-trimethylmorpholin-2-ol (4c) Hemi-D-tartrate. Compound 4c was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-1-(3-fluorophenyl)-2-hydroxypropan-1-one (10c, 3.94 g, 0.024 mol), Proton sponge (6.0 g), triflic anhydride (4.6 mL, 25.8 mmol), and 2-amino-2-methyl-1-propanol (4.6 g, 0.052 mol) in acetonitrile (50 mL). After purification, 2.2 g (39%) of the free base 4c was isolated and converted to the hemi-D-tartrate salt, which had >99%ee: mp 131-132 °C; $[\alpha]^{20}_{D} + 20.4$ ° (c 1.0, CH₃OH). ¹H NMR (methanol d_4) δ 7.45–7.41 (m, 2H), 7.35–7.31 (m, 1H), 7.11–7.09 (m, 1H), 4.33 (s, 1H), 4.26 (d, 1H, J = 12.0 Hz), 3.56-3.45 (m, 2H), 1.59 (s, 3H), 1.34 (s, 3H), 1.06 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol d_4) δ 178.1, 165.4, 162.1, 144.8, 130.8, 123.2, 116.3 (d), 114.3 (d), 96.2, 74.5, 67.0, 54.3, 23.6, 20.8, 13.7. LCMS (ESI) *m/z* 240.0 [(M $tartrate)^+$, $M = C_{15}H_{21}FNO_5$]. Anal. $(C_{15}H_{21}FNO_5 \cdot 0.5H_2O)$

(2S,3S)-2-(3-Bromophenyl)-3,5,5-trimethylmorpholin-2-ol (4d) Hemi-D-tartrate. Compound 4d was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-1-(3-bromophenyl)-2-hydroxypropan-1-one (10d, 4.0 g, 0.018 mol), Proton sponge (4.5 g, 0.021 mol), triflic anhydride (3.2 mL, 192 mmol), and 2-amino-2-methyl-1-propanol (3.4 g, 0.038 mol) in acetonitrile (50 mL). After purification, 2.04 g (39%) of the free base 4d was isolated and converted to 1.6 g of the hemi-D-tartrate salt, which had >99%ee: mp 129–130 °C; $[\alpha]_{D}^{20}$ +9.6° (c 1.0, CH₃OH). ¹H NMR (methanol- d_4) δ 7.77–7.76 (m, 1H), 7.63–7.53 (m, 2H), 7.38-7.32 (m, 1H), 4.37 (s, 1H), 4.14 (d, 1H, J = 12.0 Hz), 3.58-3.39 (m, 2H), 1.57 (s, 3H), 1.32 (s, 3H), 1.07-1.02 (m, 3H). 13 C NMR (methanol- d_4) δ 178.8, 145.1, 133.3, 131.1, 126.9, 123.6, 96.7, 75.2, 67.7, 55.0, 24.4, 21.5, 14.4; LCMS (ESI) m/z 300.6 $[(M - tartrate)^+, M = C_{15}H_{21}BrNO_5]$. Anal. $(C_{15}H_{21}BrNO_5 \cdot$ 0.25H₂O) C, H, N.

(2S,3S)-2-(m-Tolyl)-3,5,5-trimethylmorpholin-2-ol (4e) Hemi-**D-tartrate.** Compound **4e** was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-1-(3-methylphenyl)-2hydroxypropan-1-one (10e, 4.2 g, 0.026 mol), Proton sponge (6.5 g, 0.030 mol), triflic anhydride (4.60 mL, 282 mmol), and 2-amino-2methyl-1-propanol (5.0 g, 0.056 mol) in acetonitrile (55 mL). After purification, 4.0 g (66%) of the free base 4e was isolated and converted to 3.6 g of the hemi-D-tartrate salt, which had 94%ee: mp 104–105 °C; $[\alpha]^{20}_{D}$ +11.9° (c 0.85, CH₃OH). ¹H NMR (methanol-d₄) δ 7.43–7.38 (m, 2H), 7.28 (t, 1H, J = 7.8 Hz), 7.21–7.18 (m, 1H), 4.33 (s, 1H), 4.20 (d, 1H, J = 12.0 Hz), 3.52–3.45 (m, 2H), 2.38 (s, 3H), 1.61 (s, 3H), 1.36 (s, 3H), 1.06 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 179.0, 142.3, 139.4, 130.9, 129.5, 128.4, 125.0, 97.2, 75.3, 67.4, 55.2, 24.2, 21.9, 21.4, 14.4. LCMS (ESI) m/z 236.2 [(M - tartrate)⁺, M = $C_{16}H_{24}NO_5$]. Anal. ($C_{16}H_{24}NO_5 \cdot 0.75H_2O$) C, H, N.

(2*S*,3*S*)-2-(3-Methoxyphenyl)-3,5,5-trimethylmorpholin-2-ol (4f) Hemi-p-tartrate. Compound 4f was synthesized by a procedure similar to that described for (2*S*,3*S*)-4a using (*R*)-1-(3-methoxyphenyl)-2-hydroxypropan-1-one (10f, 4.2 g, 0.023 mol), Proton sponge (5.9 g, 0.028 mol), triflic anhydride (4.2 mL, 257 mmol), and 2-amino-2-methyl-1-propanol (4.5 g, 0.051 mol) in CH₂Cl₂ (50 mL). After purification, 4.16 g (71%) of the free base 4f was isolated and converted to 1.24 g the hemi-p-tartrate salt, which had 91%ee: mp 99–100 °C; [α]²⁰_D +7.9° (c 1.1, CH₃OH). ¹H NMR (methanol-*d*₄) δ 7.32 (t, 1H, J = 7.8 Hz), 7.19–7.14 (m, 2H), 6.96–6.92 (m, 1H), 4.33 (s, 1H), 4.18 (d, 1H, J = 12.3 Hz), 3.81 (s, 3H), 3.52 (d, 1H, J = 12.3 Hz), 3.48–3.45 (m, 1H), 1.59 (s, 3H), 1.34 (s, 3H), 1.06 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol-*d*₄) δ 178.8, 161.4, 144.1, 130.7, 120.1, 115.4, 113.8, 97.1, 75.2, 67.6, 56.1, 55.2, 24.4, 21.5, 14.5. LCMS (ESI) mlz 252.3 [(M – tartrate)⁺, M = C₁₆H₂₄NO₆]. Anal. (C₁₆H₂₄NO₆·0.5H₂O) C, H, N.

(2S,3S)-2-(3-Nitrophenyl)-3,5,5-trimethylmorpholin-2-ol (4g) Hemi-p-tartrate. Compound 4g was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-1-(3-nitrophenyl)-2-hydroxypropan-1-one (10g, 4.0 g, 0.021 mol), Proton sponge (5.2 g, 0.0246 mol), triflic anhydride (3.7 mL, 0.023 mol), and 2-amino-2-methyl-1-propanol (4.0 g, 0.045 mol) in acetonitrile (45 mL). After purification, 1.0 g (18%) of the free base 4g was isolated and converted to the hemi-D-tartrate salt, which had 94% ee: mp 192–193 °C; $[\alpha]_D^{20}$ +6.5° (c 1.0, CH₃OH). ¹H NMR (methanol- d_4) δ 8.47–8.45 (m, 1H), 8.31–8.26 (m, 1H), 8.05-8.01 (m, 1H), 7.73-7.66 (m, 1H), 4.34 (s, 1H), 4.18 (d, 1H, J = 12.1 Hz), 3.59 (d, 1H, J = 6.6 Hz), 3.50 (q, 1H, J = 6.6 Hz), 1.60 (s, 3H), 1.35 (s, 3H), 1.07 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 178.3, 149.9, 145.3, 134.4, 131.0, 125.0, 123.0, 96.8, 75.0, 68.1, 54.8, 24.7, 21.7, 14.6. LCMS (ESI) mlz 267.3 $[(M-tartrate)^+, M = C_{15}H_{21}N_2O_7]$. Anal. $(C_{15}H_{21}N_2O_7 \cdot 0.25H_2O)$ C, H, N.

(2S,3S)-2-(4-Fluorophenyl)-3,5,5-trimethylmorpholin-2-ol (4h) Hemi-Fumarate. A solution of 15 (166 mg, 1.16 mmol) in dry THF $(1.2 \,\mathrm{mL}, 1\mathrm{M})$ under an N₂ atmosphere was cooled to $-78 \,^{\circ}\mathrm{C}$ and treated with 4-fluorophenylmagnesium bromide (1.3 equiv, 1.5 mmol, 1.9 mL, 0.8 M solution in THF). The reaction mixture was stirred at -78 °C for 3 h. A saturated aqueous solution of NH₄Cl was added to the reaction vessel, and the mixture was allowed to warm to room temperature. EtOAc (5 mL) was added to the reaction vessel, and the organic layer was separated. The aqueous phase was extracted with EtOAc (three times). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. The residue was purified by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH (90:10) as the eluent to afford 80 mg of **4h** as a white solid: $[\alpha]^{22}_{D}$ $+31.2^{\circ}$ (c 0.5, CHCl₃). ¹H NMR (CDCl₃) δ 7.60–7.55 (m, 2H), δ 7.08–7.00 (m, 2H), 3.83 (d, 1H, J = 11.3 Hz), 3.40 (d, 1H, J = 11.3 Hz) 11.3 Hz), 3.17 (q, 1H, J = 6.4 Hz), 1.38 (s, 3H), 1.08 (s, 3H), 0.78 (d, 3H, J = 6.4 Hz). ¹³C NMR (CDCl₃) δ 128.0, 127.9, 114.87, 114.58, 103.2, 98.4, 96.8, 69.5, 53.5, 27.3, 22.8, 16.4. LCMS (ESI) m/z 240.0 [(M + H)⁺, M = C₁₃H₁₈FNO₂].

A sample of **4h** (56.0 mg, 0.234 mmol) in ether (2 mL) was treated with a solution of fumaric acid (30.0 mg, 0.258 mmol) in MeOH (0.6 mL). The mixture was stirred at room temperature overnight. Filtration and washing of the filter cake with ether, followed by recrystallization of the solid from MeOH—ether gave 45 mg (54%) of **4h** · 0.5fumarate: mp 178–182 °C; [α]²²_D +29° (c 0.6, MeOH). ¹H NMR (methanol- d_4) δ 7.65–7.59 (m, 2H), 7.15–7.08 (m, 2H), 6.66 (s, 1H), 4.15 (d, 1H, J = 12.2 Hz), 3.52 (d, 1H, J = 12.2 Hz), 3.41–3.33 (m, 1H), 1.56 (s, 3H), 1.32 (s, 3H), 1.03 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 136.7, 129.75, 129.64, 115.92, 115.63, 67.5, 54.8, 54.1, 24.3, 21.3, 14.3. LCMS

(ESI) m/z 240.3 [(M – fumaric)⁺, M = $C_{13}H_{18}FNO_2 \cdot 0.5C_4H_4O_4$]. Anal. ($C_{15}H_{20}FNO_4 \cdot H_2O$) C, H, N.

(2S,3S)-2-(4-Chlorophenyl)-3,5,5-trimethylmorpholin-2-ol (4i) Hemi-Fumarate. A solution of 15 (357 mg, 2.50 mmol) in dry THF (2.5 mL, 1M) under an N₂ atmosphere was cooled to −78 °C and treated with 4-chlorophenylmagnesium bromide (2 equiv, 5.00 mmol, 5.00 mL, 1 M solution in ether). The reaction mixture was stirred at -78 °C for 2 h. A saturated aqueous solution of NH₄Cl was added to the reaction vessel, and the mixture was allowed to warm to room temperature. EtOAc was added, and the organic layer was separated and the aqueous phase was extracted with EtOAc (trice). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. The residue was purified by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH (90:10) as the eluent to afford 180 mg (29%) of **4i** as a white solid: $[\alpha]^{23}_D + 33^\circ$ (c 0.4, CHC₁₃). ¹H NMR (CDC₁₃) δ 7.54 (d, 2H, J = 8.5 Hz), 7.32 (d, 2H, J = 8.5 Hz), 3.83 (d, 1H, J = 11.3 Hz), 3.40 (d, 1H, J = 11.3 Hz)11.3 Hz), 3.18 (q, 1H, J = 6.5 Hz), 1.38 (s, 3H), 1.08 (s, 3H), 0.78 (d, 3H, J = 6.5 Hz). ¹³C NMR (CDCl₃) δ 128.5, 128.1, 127.6, 127.2, 101.6, 95.9, 69.5, 53.4, 49.7, 27.3, 22.8, 16.4. LCMS (ESI) m/z 256.3 [(M + H)⁺, M = C₁₃H₁₈ClNO₂].

A sample of **4i** (161 mg, 0.629 mmol) in ether (3 mL) was treated with a solution of fumaric acid (73.0 mg, 0.629 mmol) in MeOH (1.2 mL). The mixture was stirred at room temperature overnight. Filtration and washing of the filter cake with ether, followed by recrystallization from MeOH—ether gave 123 mg (53%) of **4i** · 0.5 fumarate as a white solid; mp 187–190 °C; $[\alpha]^{22}_D + 22^\circ$ (c 0.75, MeOH). ¹H NMR (methanol- d_4) δ 7.58 (d, 2H, J = 8.6 Hz), 7.41 (d, 1H, J = 8.6 Hz), 6.67 (s, 1H), 4.11 (d, 1H, J = 12.0 Hz), 3.51 (d, 1H, J = 12.0 Hz), 3.38–3.36 (m, 1H), 1.53 (s, 3H), 1.28 (s, 3H), 1.00 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 172.9, 141.1, 136.7, 135.8, 129.3, 96.6, 67.4, 54.68, 54.37, 24.1, 21.2, 14.1. LCMS (ESI) m/z 256.6 [(M – fumaric)⁺, M = C₁₃H₁₈-ClNO₂·0.5C₄H₄O₄]. Anal. (C₁₅H₂₀ClNO₄·0.5H₂O) C, H, N.

(2S,3S)-3,5,5-Trimethyl-2-(4-methylphenyl)morpholin-2-ol (4j) Hemi-Fumarate. A solution of morpholin-2-one 15 (270 mg, 1.88 mmol) in anhydrous THF (1.9 mL) was cooled to −78 °C and treated with p-tolylmagnesium bromide (1.2 equiv, 2.26 mmol, 2.26 mL, 1 M solution in THF) under an N₂ atmosphere. After stirring the reaction mixture at -78 °C for 1.5 h, saturated aqueous solution of NH₄Cl (30 mL) was added to the reaction vessel, and the mixture was allowed to warm to room temperature. Ether (30 mL) was added to the reaction flask, and the organic layer was separated. The aqueous phase was extracted with ether (twice). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. The residue was purified by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH (90:10) as the eluent to give 271 mg (41%) of **4j** as a yellow foam: $[\alpha]^{22}_{D} + 21.2^{\circ} (c \, 0.9, CHCl_3).$ H NMR (CDCl₃) $\delta \, 7.47 (d, 2H, J =$ 8.2 Hz), 7.16 (d, 2H, J = 8.0 Hz), 3.85 (d, 1H, J = 11.3 Hz), 3.40(d, 1H, J = 11.2 Hz), 3.20-3.07 (m, 1H), 2.35 (s, 3H), 1.39 (s, 3H),1.08 (s, 3H), 0.81 (d, 3H, J = 6.5 Hz). ¹³C NMR (CDCl₃) δ 129.6, 128.60, 128.49, 125.9, 103.2, 96.2, 69.4, 53.9, 53.4, 49.6, 27.3, 22.8, 16.5. LCMS (ESI) m/z 236.3 $[(M + H)^+, M = C_{14}H_{21}NO_2]$.

A sample of **4j** (240 mg, 0.683 mmol) in ether (3 mL) was treated with a solution of fumaric acid (87.0 mg, 0.751 mmol) in MeOH (2 mL) and stirred at room temperature overnight. Ether was added to the reaction mixture. The solid was recrystallized from MeOH—ether to give 140 mg (67%) of **4j**·0.5fumarate as a white solid: mp 178–182 °C; $[\alpha]_D^{22} + 19^\circ$ (c 0.6, MeOH). ¹H NMR (methanol- d_4) δ 7.47 (d, 2H, J = 8.2 Hz), 7.21 (d, 2H, J = 8.0 Hz), 6.65 (s, 1H), 4.18 (d, 1H, J = 12.2 Hz), 3.51 (d, 1H, J = 12.2 Hz), 3.46 (q, 1H, J = 6.6 Hz), 2.35 (s, 3H), 1.58 (s, 3H), 1.34 (s, 3H), 1.04 (d, 1H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 139.9, 139.2, 136.9, 129.8, 127.4, 96.8, 67.2, 54.9, 54.6, 24.1, 21.1, 14.1. LCMS (ESI) m/z 236.2 [(M — fumaric)⁺ $C_{14}H_{21}NO_2 \cdot 0.5C_4H_4O_4$]. Anal. $(C_{16}H_{23}NO_4 \cdot 0.25H_2O)$ C, H, N.

(2*S*,3*S*)-2-(4-Methoxyphenyl)-3,5,5-trimethylmorpholin-2-ol (4k) **Hydrochloride.** A solution of **15** (434 mg, 3.03 mmol) in anhydrous

THF (3 mL, 1M) was cooled to -78 °C and treated with 4-methoxyphenylmagnesium bromide (1.3 equiv, 3.93 mmol, 3.9 mL of 1 M solution in THF). The reaction mixture was stirred at -78 °C and under an N2 atmosphere for 1.5 h. A saturated aqueous solution of NH₄Cl (30 mL) was added to the reaction vessel, and the mixture was allowed to warm to room temperature. The mixture was extracted with ether (three times). The combined ether extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. The residue was purified by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH-NH₄OH (90:9:1) as the eluent to give 380 mg of a yellow solid.

The sample (379 mg, 0.783 mmol) in ether (5 mL) was treated with HCl (1.00 mmol, 0.250 mL, 4 M solution in dioxane). The mixture was stirred at room temperature overnight. Ether was added to the reaction mixture. The suspension was sonicated, centrifuged, and decanted three times to afford a solid pellet. The solid material was recrystallized from MeOH—ether to give 215 mg (95%) of **4k** · HCl as a pale-yellow solid: mp 170–172 °C; $[\alpha]_{D}^{20}$ +19.6° (c 1.0, MeOH). ¹H NMR (methanol- d_4) δ 7.52 (d, 2H, J = 8.9 Hz), 6.95 (d, 2H, J = 8.9 Hz), 4.22 (d, 1H, J = 12.4)Hz), 3.81 (s, 3H), 3.58–3.45 (m, 2H), 1.62 (s, 3H), 1.39 (s, 3H), 1.10 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 161.8, 133.5, 132.8, 128.8, 114.6, 96.7, 66.6, 55.80, 55.7, 55.2, 23.4, 20.8, 13.7. LCMS (ESI) m/z 286.4 (M – H)⁺, M = C₁₄H₂₁NO₃·HCl]. Anal. (C₁₄H₂₂ClNO₃) C, H, N.

(2S,3S)-2-Biphenyl-4-yl-3,5,5-trimethylmorpholin-2-ol (4l) Hemi-Fumarate. A solution of 15 (394 mg, 2.75 mmol) in anhydrous THF (2.75 mL, 1M) was cooled to -78 °C and treated with 4-biphenylmagnesium bromide (1.2 equiv, 3.30 mmol, 6.60 mL, 0.5 M solution in THF) under an N₂ atmosphere. After stirring at -78 °C for 1.5 h, the reaction mixture was treated with saturated aqueous solution of NH₄Cl (40 mL) and EtOAc was added (30 mL). The organic layer was separated. The aqueous phase was extracted with EtOAc trice. The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. Purification of the residue by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH (90:10) as the eluent afforded 300 mg (37%) of **4l** as a white solid: $\left[\alpha\right]^{23}_{D}$ +15.2° (c 0.3, CHC₁₃). ¹H NMR (CDC₁₃) δ 7.70–7.33 (m, 9H), 3.88 (d, 1H, J = 11.3 Hz, 3.44 (d, 1H, J = 11.3 Hz), <math>3.29-3.25 (m, 1H), 1.42 (s, 3H), 1.10 (s, 3H), 0.86 (d, 3H, J = 6.5 Hz). ¹³C NMR $(CDCl_3)$ δ 140.9, 129.0, 128.97, 128.74, 128.4, 127.54, 127.30, 127.13, 126.7, 126.5, 96.2, 69.5, 53.4, 51.4, 49.6, 27.4, 22.8, 16.6. LCMS (ESI) m/z 298.4, 280.3 [(M + H)⁺, M = C₁₉H₂₃NO₂].

A sample of 41 (379 mg, 1.27 mmol) in CH_2Cl_2 (4 mL) was treated with a solution of fumaric acid (148 mg, 1.27 mmol) in MeOH (4 mL). The mixture was stirred at room temperature overnight. Filtration and washing of the filter cake with ether, followed by recrystallization from MeOH-ether gave 130 mg (25%) of **41**·0.5 fumarate as a white solid: mp 197–202 °C; $[\alpha]^{22}_{D}$ $+18^{\circ}$ (c 1.6, MeOH). ¹H NMR (methanol- d_4) δ 7.70–7.63 (m, 6H), 7.49-7.35 (m, 3H), 6.69 (s, 1H), 4.20 (d, 1H, J = 12.1 Hz), 3.55 (d, 1H, J = 12.1 Hz), 3.47 (q, 1H, J = 6.7 Hz), 1.60 (s, 3H), 1.34 (s, 3H), 1.08 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4) δ 142.9, 141.8, 141.4, 136.7, 129.9, 128.6, 128.04, 128.02, 127.7, 96.9, 67.5, 54.8, 54.1, 30.7, 24.4, 21.3, 14.4. LCMS (ESI) m/z 298.6, 280.3 $[(M - fumaric)^+, M = C_{19}H_{23}NO_2 \cdot 0.5C_4H_4O_4]$ Anal. $(C_{21}H_{25}NO_4 \cdot 0.75H_2O)$ C, H, N.

(2S,3S)-2-(3,4-Difluorophenyl)-3,5,5-trimethylmorpholin-2-ol (4m) Hemi-Fumarate. A solution of morpholin-2-one 15 (410 mg, 2.86 mmol) in anhydrous THF (2.9 mL, 1M) was cooled to −78 °C and treated with 3,4-difluorophenylmagnesium bromide (1.2 equiv, 3.43 mmol, 6.90 mL, 0.5 M solution in THF) under an N_2 atmosphere. After stirring the reaction mixture at -78 °C under an inert atmosphere for 1.5 h, saturated aqueous solution of NH₄Cl was added to the reaction vessel. The reaction mixture was allowed to warm to room temperature and extracted with ether (three times). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. Purification of the residue by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH-NH₄OH (90:9:1) as the eluent gave 190 mg (25%) of **4m** as a yellow solid: $[\alpha]^{22}_{D} + 18.2^{\circ}$ (c 1.0, CHCl₃). ¹H NMR (CDCl₃) δ 7.45–7.39 (m, 1H), 7.34–7.32 (m, 1H), 7.18-7.10 (m, 1H), 3.82 (d, 1H, J = 11.3 Hz), 3.40 (d 11.3 Hz), 3.18 (q, 1H, J = 6.5 Hz), 1.38 (s, 3H), 1.08 (s, 3H), 0.78 (d, 3H, J = 6.5 Hz). ¹³C NMR (CDCl₃) δ 122.40, 122.31 116.74, 116.51, 115.8, 115.6, 96.5, 69.6, 53.4, 49.8, 27.3, 22.8, 16.5. LCMS (ESI) m/z 258.6 [(M + H)⁺, M = C₁₃H₁₇F₂NO₂].

A sample of 4m (180 mg, 0.699 mmol) in ether (3 mL) was treated with a solution of fumaric acid (80.0 mg, 0.689 mmol) in MeOH (2.5 mL). The mixture was stirred at room temperature overnight. Ether was added to the reaction mixture. The suspension was sonicated, centrifuged, and decanted to afford a solid pellet that was recrystallization from MeOH-ether. The suspension was sonicated, centrifuged, and decanted three times to afford 119 mg (53%) of 4m·0.5fumarate as a white solid: mp 187-189 °C; $[\alpha]^{22}_{D}+29.6$ ° (c 0.5, MeOH). ¹H NMR (methanol d_4) δ 7.52–7.41 (m, 2H), 7.38–7.22 (m, 1H), 6.65 (s, 1H), 4.34 (s, 1H), 4.15 (d, 1H, J = 12.2 Hz), 3.54 (d, 1H, J = 12.2 Hz), 3.46 (q, 1H, J = 6.6 Hz), 1.57 (s, 3H), 1.33 (s, 3H), 1.06 (d, 3H, J = 6.6Hz). 13 C NMR (methanol- d_4) δ 136.7, 124.4, 118.1, 117.8, 117.1, 116.9, 98.2, 67.5, 54.58, 54.36, 24.1, 21.2, 14.1. LCMS (ESI) *m/z* 258.6, $[(M - fumaric)^+ M = C_{13}H_{17}F_2NO_2 \cdot 0.5C_4H_4O_4]$. Anal. $(C_{15}H_{19}F_2NO_4 \cdot 0.5H_2O) C, H, N.$

2-(3,4-Dichlorophenyl)-3,5,5-trimethylmorpholin-2-ol $[(\pm)$ -4n] **Hemi-Fumarate.** To a solution of 3',4'-dichloropropiophenone (81, 5.02 g, 0.247 mol) in CH₂Cl₂ (100 mL) was added 10 drops of bromine. After stirring at room temperature under nitrogen for several min, the characteristic red color of bromine disappeared, indicating initiation of the reaction. The remainder of the bromine (1.27 mL, 24.7 mmol) was added dropwise, and the reaction solution was allowed to stir at room temperature under nitrogen atmosphere for 1.75 h. Analysis by TLC (silica, 2:1 hexane:CH₂Cl₂) indicated consumption of starting material. The reaction solution was quenched and brought to a pH of 9 with a saturated aqueous solution of NaHCO₃ and concentrated NH₄OH. The solution was extracted with CH₂Cl₂, dried (Na₂SO₄), filtered, concentrated, and dried under vacuum to give 7.14 g (100%) of 2-bromo-(3',4'-dichlorophenyl)propan-1-one as a white solid. Characterization data is similar with data reported in the literature.³¹

2-Bromo-(3',4'-dichlorophenyl)propan-1-one (6.97 g, 0.025 mol) in a minimal amount of CH2Cl2 was transferred to a sealable reaction tube. Most of the CH₂Cl₂ was removed via positive nitrogen flow. 2-Amino-2-methyl-1-propanol (23.6 mL, 247 mmol) was added in one portion, and the tube was sealed and placed in an oil bath heated to 75 °C. After stirring at 75 °C overnight, analysis by TLC (silica, 9:1:20 ether-Et₃N-hexane) showed only a trace amount of starting material remaining and the reaction was allowed to cool to room temperature. The reaction mixture was quenched and brought to a pH of 10 with a saturated aqueous solution of NaHCO₃, and the product was extracted with CH₂Cl₂. The organic layer was separated, dried (Na2SO4), filtered, concentrated, and dried under vacuum to give 11.29 g of a yellow oil. The residue was purified by column chromatography on silica gel using ether— Et_3N -hexane (9:1:50) as eluent to give 3.50 g (49%) of **4n** as a white solid. ¹H NMR (250 MHz, DMSO-*d*₆) δ 7.70–7.67 (m, 1H), 7.47-7.39 (m, 2H), 3.81 (d, 1H), 3.40 (d, 1H), 3.22-3.14 (m, 1H), 1.38 (s, 3H), 1.08 (s, 3H), 0.78 (d, 3H).

A solution of (\pm) -4n (3.34 g, 0.012 mol) in methanol was treated with fumaric acid (1.34 g, 0.012 mol). The mixture was allowed to stir for 15 min and a white solid precipitated out of solution, which was collected by vacuum filtration to afford 2.23 g (53%) of 4n·0.5 fumarate as a white solid: mp 188–189 °C. ¹H NMR (250 MHz, DMSO- d_6) δ 7.68–7.62 (m, 2H), 7.52–7.48 (m, 1H), 3.77 (d, 1H), 3.36 (d, 1H), 3.13–3.07 (q, 1H), 1.33 (s, 3H), 1.07 (s, 3H), 0.76 (d, 3H). Anal. (C₁₅H₁₉Cl₂NO₄) C, H, N.

(2S,3S)-2-(3,5-Difluorophenyl)-3,5,5-trimethylmorpholin-2-ol (4o) Hydrochloride. A solution of 15 (448 mg, 3.13 mmol) in anhydrous THF (3 mL, 1M) was cooled to −78 °C and treated with 3,5-dipfluorophenylmagnesium bromide (1.2 equiv, 3.75 mmol, 7.5 mL, 0.5 M solution in THF). The reaction mixture was stirred at -78 °C and under an N_2 atmosphere for 1.5 h. Saturated aqueous solution of NH₄Cl was added to the reaction vessel, and the mixture was allowed to warm to room temperature. The reaction mixture was extracted with ether (three times). The combined ether extracts were washed (water, brine), dried (Na₂SO₄), and concentrated. Purification of the residue by column chromatography on silica gel using CH₂Cl₂ to CH₂Cl₂-MeOH $-NH_4OH$ (90:9:1) as the eluent gave 105 mg (13%) of **40** as a yellow solid: $[\alpha]^{22}_D$ +19.5° (c 0.8, CHCl₃). ¹H NMR (CDCl₃) δ 7.16–7.10 (m, 2H), 6.82–6.67 (m, 1H), 3.81 (d, 1H, $J = 12.0 \,\mathrm{Hz}$), 3.40 (d, 1H, $J = 12.0 \,\mathrm{Hz}$), 3.18 (q, 1H, $J = 6.0 \,\mathrm{Hz}$), 1.39 (s, 3H), 1.12 (s, 3H), 0.83 (d, 3H, J = 6.5 Hz). ¹³C NMR $(CDCl_3)$ δ 109.63, 109.40, 103.9, 103.5, 103.2, 95.8, 69.2, 53.3, 50.1, 49.6, 26.9, 22.5, 15.2. LCMS (ESI) m/z 258.8 [(M + H)⁺, $M = C_{13}H_{17}F_2NO_2$].

A sample of **4o** (71.0 mg, 0.275 mmol) in CH₂Cl₂ (1.5 mL) was treated with HCl (0.386 mmol, 0.100 mL solution 4 M in dioxane). The mixture was stirred at room temperature overnight, and ether was added to the reaction mixture. The suspension was sonicated, centrifuged, and decanted to afford a solid pellet; this procedure was repeated three times. The solid material was recrystallized from methanol—ether. The suspension was sonicated, centrifuged, decanted, and dried to give 60 mg (74%) of **4o** · HCl as a pale-yellow solid: mp 199–204 °C; [α]²²D +21.5° (c 1.0, MeOH). ¹H NMR (methanol- d_4) δ 7.23–7.18 (m, 2H), 7.03–6.92 (m, 1H), 4.19 (d, 1H, J = 12.0 Hz), 3.65–3.54 (m, 2H), 1.62 (s, 3H), 1.39 (s, 3H), 1.12 (d, 3H, J = 6.0 Hz). ¹³C NMR (methanol- d_4) δ 166.1, 162.8, 111.1, 110.9, 105.6, 105,2, 104.9, 66.9, 55.6, 54.5, 23.5, 20.9, 13.7. LCMS (ESI) m/z 258.5 [(M – HCl)⁺, M = C₁₃H₁₇F₂-NO₂·HCl]. Anal. (C₁₃H₁₈CIF₂NO₂) C, H, N.

2-(3,5-Dichlorophenyl)-3,5,5-trimethylmorpholin-2-ol $[(\pm)$ -4p] Hemi-Fumarate. To a stirred solution of 3,5-dichloropropiophenone (8m, 3.81 g, 0.0188 mol) in CH₂Cl₂ (28 mL) was added bromine (0.986 mL, 19.1 mmol) dropwise. The bromine was immediately consumed upon addition of each drop until the end of addition when it had a consistent brownish color, indicative of excess bromine. The reaction was immediately quenched with saturated aqueous NaHCO₃, extracted three times with CH₂Cl₂. The organic layer was separated, combined, and concentrated under reduced pressure without drying to afford a yellow oil. The oil was dissolved in anhydrous diethyl ether (50 mL) and 2-amino-2-methyl-1-propanol (6.7 g, 0.075 mol) was added. The reaction mixture was stirred overnight and quenched with saturated aqueous NaHCO₃. The aqueous layer was extracted three times with CH₂Cl₂, and the organic layers were separated, dried, and concentrated to afford another yellow oil. Purification by column chromatography on silica gel afforded 2.51 g (46%) of the title compound. The hemifumarate salt was prepared by dissolving the free base in methanol and adding 1.0 g of fumaric acid to form the title compound: mp 188-190 °C. ¹H NMR (DMSO-d₆) δ 7.58–7.57 (m, 1H), 7.47–7.46 (m, 2H), 6.67 (s, 0.5H), 4.09 (d, 1H, J = 11.9 Hz), 3.53 (d, 1H, J = 12.0 Hz), 3.41–3.37 (m, 1H), 1.53 (s, 3H), 1.28 (s, 3H), 1.02 (d, 3H, 6.6 Hz). ¹³C NMR (DMSO-d₆) δ 134.9, 133.6, 127.7, 125.2, 94.7, 67.2, 52.5, 50.1, 25.0, 21.6, 14.6. Anal. (C₁₅H₁₉Cl₂NO₄·0.25H₂O) C, H, N.

(2S,3S)-2-(Naphthalen-1-yl)-3,5,5-trimethylmorpholin-2-ol (4q) Hemi-b-tartrate. Compound 4q was synthesized by a procedure similar to that described for (2S,3S)-4a employing (R)-2-hydroxy-1-(naphthalen-1-yl)propan-1-one (10h, 1.15 g, 0.058 mol), Proton sponge (1.5 g, 0.070 mol), triflic anhydride (1.1 mL, 64 mmol), and 2-amino-2-methyl-1-propanol (1.1 g, 0.012 mol) in CH₃CN (45 mL). After purification, 1.35 g (86%) of the free base 4q was isolated and converted to the D-tartrate salt, which was recrystallized from H₂O-MeOH-Et₂O solvent system: mp 115-116 °C; [α]²⁰_D -9.5° (c 0.74, CH₃OH). ¹H NMR (methanol- d_4) δ 8.89 (d, 1H, J = 8.4 Hz), 7.97-7.89 (m, 3H), 7.54-7.50 (m, 3H), 4.33 (s, 1H), 3.70 (d, 1H, J = 12.2 Hz), 3.48 (q, 1H, J = 7.0 Hz), 1.77 (s, 3H), 1.41 (s, 3H), 0.96 (d, 3H, J = 6.6 Hz). ¹³C NMR (methanol- d_4)

 δ 136.5, 132.3, 131.9, 130.5, 130.2, 128.1, 127.4, 127.0, 126.1, 99.0, 75.1, 68.1, 67.3, 53.9, 24.8, 22.9, 15.8, 15.2. LCMS (ESI) m/z 272.3 [(M - tartrate) $^+$, M = $C_{19}H_{24}NO_5$]. Anal. ($C_{19}H_{24}NO_5\cdot 0.75H_2O$) C, H, N.

(2S,3S)-2-(Naphthalen-2-yl)-3,5,5-trimethylmorpholin-2-ol (4r) **Hemi-**p-tartrate. Compound 4r was synthesized by a procedure similar to that described for (2S,3S)-4a using (R)-2-hydroxy-1-(naphthalen-2-yl)propan-1-one (10i, 2.5 g, 0.013 mol), Proton sponge (3.24 g, 0.0151 mol), triflic anhydride (2.4 mL, 137 mmol), and 2-amino-2-methyl-1-propanol (2.4 g, 0.027 mol) in acetonitrile (40 mL). After purification, 2.2 g (65%) of the free base 4r was isolated and converted to the hemi-D-tartrate salt: mp 179-180 °C; $[\alpha]^{20}_{D}$ –1.5° (c 0.55, CH₃OH). ¹H NMR (methanol- d_4) δ 8.13-8.12 (m, 1H), 7.95-7.88 (m, 3H), 7.75-7.71 (m, 1H), 7.57-7.50 (m, 2H), 4.33 (s, 1H), 4.25 (d, 1H, J = 11.9 Hz), 3.66-3.57 (m, 2H), 1.65 (s, 3H), 1.37 (s, 3H), 1.09 (d, 3H, J = 6.6Hz). 13 C NMR (methanol- d_4) δ 178.7, 139.9, 135.3, 134.6, 129.8, 129.33, 129.00, 128.0, 127.8, 127.4, 125.4, 97.4, 75.2, 67.7, 55.1, 24.5, 21.6, 14.6. LCMS (ESI) m/z 272.5 [(M - tartrate)⁺, M = C₁₉H₂₄NO₅]. Anal. (C₁₉H₂₄NO₅) C, H, N.

(2*S*,3*S*)-2-(3-Chlorophenyl)-3-ethyl-5,5-dimethylmorpholin-2-ol (4s) Hemi-p-tartrate. Compound 4s was synthesized by a procedure similar to that described for (2*S*,3*S*)-4a using (*R*)-1-(3-chlorophenyl)-2-hydroxybutan-1-one (10j, 1.13 g, 0.0568 mol), Proton sponge (1.43 g, 0.0667 mol), triflic anhydride (1.0 g, 0.063 mol), and 2-amino-2-methyl-1-propanol (1.09 g, 0.0122 mol) in CH₂Cl₂ (13 mL). After purification, the free base 4**r** was converted to 0.230 g of its p-tartrate salt: mp 160–161 °C; [α]²⁰_D +5.6° (c 0.8, CH₃OH). ¹H NMR (methanol- d_4) δ 7.49–7.46 (m, 1H), 7.41–7.35 (m, 3H), 4.37–4.34 (m, 1H), 4.30–4.24 (m, 1H), 3.81–3.62 (m, 2H), 1.57 (s, 3H), 1.47–1.36 (m, 2H), 1.33 (s, 3H), 0.81–0.71 (m, 3H). ¹³C NMR (methanol- d_4) δ 178.5, 145.2, 135.6, 131.2, 130.3, 128.2, 126.5, 97.1, 75.0, 67.8, 61.1, 55.0, 24.3, 23.1, 21.6, 11.2. LCMS (ESI) m/z 270.4 [(M – tartrate)⁺, M = C₁₆H₂₃-ClNO₅). Anal. (C₁₆H₂₃ClNO₅·0.25H₂O) C, H, N.

(2*S*,3*S*)-2-(3-Chlorophenyl)-5,5-dimethyl-3-propyl-morpholin-2-ol (4t) Hemi-D-tartrate. Compound 4t was synthesized by a procedure similar to that described for (2*S*,3*S*)-4a using (*R*)-1-(3-chlorophenyl)-2-hydroxypent-1-one (10k, 1.5 g, 0.0704 mol), Proton sponge (1.8 g, 0.0840 mol), triflic anhydride (1.29 g, 0.081 mol), and 2-amino-2-methyl-1-propanol (1.42 g, 0.0159 mol) in CH₂Cl₂ (7 mL). After purification, 790 mg (40%) of the free base 4t was isolated and converted to the hemi-D-tartrate salt, which had 99% ee: mp 151–152 °C, $[\alpha]^{20}_D$ –10.1° (c 0.77, CH₃OH). ¹H NMR (methanol-*d*₄) δ 7.50–7.47 (m, 1H), 7.43–7.36 (m, 3H), 4.38 (s, 1H), 4.32 (d, 1H, J = 10.0 Hz), 3.81–3.66 (m, 1H), 1.58 (s, 3H), 1.49–1.38 (m, 2H), 1.35 (s, 3H), 1.34–1.27 (m, 1H), 1.02–0.92 (m, 1H), 0.77 (t, 3H, J = 7.0 Hz). ¹³C NMR (methanol-*d*₄) δ 176.1, 142.9, 133.3, 128.9, 128.0, 125.9, 124.2, 94.8, 72.7, 65.4, 57.0, 52.7, 29.9, 22.0, 19.3, 18.2, 12.1. Anal. (C₁₇H₂₅ClNO₅) C, H, N.

(2S,3S)-2-(3-Chlorophenyl)-3,4,5,5-tetramethylmorpholin-2-ol (4u) **Di-p-tolyl-L-tartrate.** A sample of (2S,3S)-2-(3-Chlorophenyl)-3,5,5-trimethylmorpholin-2-ol (4i, 107 mg, 0.42 mmol) in DMF (2.0 mL) was treated with K₂CO₃ (174 mg, 1.26 mmol). After stirring the reaction mixture at room temperature under an inert atmosphere for 1.5 h, CH₃I (19 μ L, 0.30 mmol) was added to the reaction flask and the reaction mixture was stirred at 70 °C for 24 h. The reaction mixture was cooled to 0 °C water added, followed by extraction with ether (thee times). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated to a pale-yellow oil. Purification of the residue by column chromatography gave a 72 mg (63%) of **4u** as a white solid. The compound **4u** was converted to the corresponding di-*p*-tolyl-L-tartrate salt: mp 128-129 °C; $[\alpha]_{D}^{20}$ -50.0° (c 0.83, CH₃OH). ¹H NMR (DMSO d_6) δ 7.85 (d, 4H, J = 7.8 Hz), 7.50–7.40 (m, 4H), 7.32 (d, 4H, J =7.8 Hz), 5.6 (s, 2H), 4.07 (d, 1H, J = 12.4 Hz), 3.50–3.40 (m, 1H), 2.56 (s, 3H), 2.36 (s, 6H), 1.40 (s, 3H), 1.21 (s, 3H), 0.90 (d, 3H, *J* = 6.2 Hz). 13 C NMR (DMSO- d_6) δ 168.2, 164.9, 143.9, 132.7, 129.9, 129.3 (d), 128.6, 126.67, 126.31, 125.3, 96.4, 72.2, 66.2, 60.4, 59.2, 33.3, 21.1, 15.9, 11.5. Anal. (C₃₄H₃₈ClNO₁₀⋅2H₂O) C, H, N.

(2S,3S)-2-(4-Chlorophenyl)-3,4,5,5-tetramethylmorpholin-2-ol (4v) Fumarate. A sample of (4i) (144 mg, 0.563 mmol) in anhydrous THF (1.9 mL) was treated with K₂CO₃ (4 folds, 311 mg, 2.25 mmol). After stirring the reaction mixture at room temperature under inert atmosphere for 1 h, CH₃I (1.3 equiv, 46.0 µL, 0.731 mmol) was added to the reaction flask. The reaction mixture was stirred at room temperature for 24 h, cooled to 0 °C, and water added, followed by extraction with ether (thee times). The combined organic extracts were washed (water, brine), dried (Na₂SO₄), and concentrated to a pale-yellow oil. Purification of the residue by column chromatography on silica gel and CH2Cl2-MeOH-NH₄OH (90:9:1) as the eluent gave 93.0 mg (61%) of a white solid: mp = 75–78 °C; $[\alpha]_{D}^{22}$ +28.0° (c 1.0, CHCl₃). ¹H NMR δ 7.58–7.53 (m, 2H), 7.34–7.31 (m, 2H), 4.52–4.49 (br, 1H), 3.90 (d, 1H, J = 11.6 Hz), 3.32 (d, 1H, J = 11.6 Hz), 2.85 (q, 1H, J = 11.6 Hz)6.5 Hz), 2.20 (s, 3H), 1.19 (s, 3H), 1.07 (s, 3H), 0.76 (d, 3H, J = 6.5Hz). ¹³C NMR δ 133.9, 128.59, 128.36, 128.05, 127.7, 97.5, 70.4, 59.3, 53.8, 32.3, 25.5, 14.4, 13.1. MS (ESI) m/z 270.4 $[(M + H)^{+}]$ $M = C_{14}H_{20}ClNO_2.$

A sample of 4v (90 mg, 0.33 mmol) in ether (1.5 mL) was treated with a solution of fumaric acid (38 mg, 0.33 mmol) in MeOH (1 mL). The mixture was stirred at room temperature overnight. Ether was added to the reaction mixture. The suspension was sonicated, centrifuged, and decanted to afford a solid pellet; this procedure was repeated three times. Recrystallization from MeOH-ether afforded the title product as white solid 101 mg (77%): mp = 167–169 °C; $[\alpha]^{22}_D$ +44.3° (c 1.0, MeOH). ¹H NMR (methanol- d_4) δ 7.60 (d, 2H, J = 8.6 Hz), 7.43 (d, 2H, J =8.6 Hz), 6.68 (s, 2H), 4.35 (d, 1H, J = 12.8 Hz), 3.64–3.54 (m, 2H), 2.79 (s, 3H), 1.60 (s, 3H), 1.41 (s, 3H), 1.14 (d, 3H, J = 6.5Hz). ¹³C NMR (methanol- d_4) δ 171.4, 140.9, 136.3, 129.4, 98.1, 67.6, 63.4, 62.5, 34.3, 21.8, 20.8, 16.9, 12.3. MS (ESI) *m/z* 270.4 $[(M - fumaric)^+, M = C_{14}H_{20}CINO_2 \cdot C_4H_4O_4]$. Anal. $(C_{18}H_{24}-$ ClNO₆·0.5H₂O) C, H, N.

3,5,5-Trimethyl-2-(pyridin-3-yl)morpholin-2-ol (5) D-Tartrate. A sample of 1-(pyridin-3-yl)propan-1-one (80, 685 mg, 5.00 mmol) was dissolved in CCl₄ (20 mL). Bromine (0.26 mL, 5 mmol) was added to the reaction flask, and the reaction mixture was gently refluxed for 1 h. The solvent was decanted. The deep-red solid at the bottom of flask was washed with ether, dried, suspended in CH₃CN (40 mL), and treated with 2-amino-2-methyl-1-propanol (0.89 g, 0.01 mol). The reaction mixture was stirred for 8 h. The precipitate was removed by filtration, and the filtrate was extracted with EtOAc. The organic layer was washed with aqueous NaHCO₃, dried (Na₂SO₄), and concentrated to a deep-red oil residue. The oily residue was purified by column chromatography on silica gel and CH₂Cl₂-MeOH (20:1 to 5:1) with 1% NH₄OH) to give 56 mg free base that was converted to 5 tartrate as a yellow solid: mp 115–116 °C. ¹H NMR (CDCl₃) δ 8.85–8.83 (m, 1H), 8.54 (dd, 1H, J = 4.7, 1.7 Hz), 7.91 (tt, 1H, J = 8.0, 2.0 Hz), 7.31–7.25 (m, 1H), 3.85-3.82 (m, 1H), 3.42 (d, 1H, J = 11.2 Hz), 3.21 (q, 1H, J = 11.2 Hz)J = 6.5 Hz), 1.40 (s, 3H), 1.10 (s, 3H), 0.81 (d, 3H, J = 6.5 Hz). ¹³C NMR (CDCl₃) δ 149.4, 148.1, 137.2, 134.1, 122.8, 95.4, 69.4, 53.55, 49.8, 27.4, 22.8, 16.4. LCMS (ESI) m/z 223.3 [(M – tartrate)⁺, M = C₁₆H₂₄N₂O₈]. Anal. (C₁₆H₂₄N₂O₈ · 0.75H₂O) C, H, N.

3,5,5-Trimethyl-2-(pyridin-2-yl)morpholin-2-ol (6) D-Tartrate. 1-(Pyridin-2-yl)propan-1-one (8n, 1.71 g, 0.013 mol) was dissolved in CCl₄ (50 mL). Bromine (0.66 mL, 12.7 mmol) was added and gently refluxed for 1 h. The solvent was decanted. The orange solid at the bottom of flask was washed with ether, vacuum-dried, and then suspend in CH₃CN (40 mL), followed by the addition of 2-amino-2-methyl-1-propanol (2.30 g, 0.0254 mol). The reaction mixture was stirred for 24 h. The precipitate was separated by filtration and was extracted with EtOAc. The organic layer was washed with aqueous NaHCO3 and dried (Na2SO4) and concentrated to give a orange oil. The residue was purified by column chromatography on silica gel using, CH₂Cl₂-MeOH (50:1 to 20:1) with 1% NH₄OH) to give 0.94 g (33%) of free base that was converted to the corresponding tartrate salt. ¹H NMR (CDCl₃) δ 8.55-8.51 (m, 1H), 7.84-7.59 (m, 1H), 7.63-7.57 (m, 1H),

7.34–7.26 (m, 1H), 6.00 (s, 1H), 3.97–3.91 (m, 1H), 3.47–3.37 (m, 2H), 1.42 (s, 3H), 1.10 (s, 3H), 0.74 (d, 3H, J = 6.5 Hz). ¹³C NMR (CDCl₃) δ 158.6, 147.2, 137.5, 123.6, 120.5, 94.2, 70.0, 52.1, 48.9, 27.1, 22.9, 16.2. LCMS (ESI) m/z 223.4 [(M - tartrate)⁺, $M = C_{16}H_{24}N_2O_8$]. Anal. $(C_{16}H_{24}N_2O_8 \cdot 0.5H_2O) C$, H, N.

1-Naphthalen-1-ylpropan-1-one (8q). A sample of 1-cyanonaphthylene (7a, 5.0 g, 0.0327 mol) in dry diethyl ether (200 mL) was treated with ethyl magnesium bromide (49.2 mol, 16.4 mL 3 M solution in ether) under nitrogen atmosphere at room temperature. The solution was stirred overnight at 25 °C and then cooled to 0 °C. The reaction was quenched slowly with 1 N aqueous HCl and allowed to warm to room temperature over 1 h with stirring. The aqueous layer was extracted with ether. The combined organic layers were washed with aqueous NaHCO₃, water, and brine, and dried (Na₂SO₄). The organic layers were concentrated, and the resulting yellow oil was purified by column chromatography on silica gel using hexane-EtOAc (20:1) to (10:1) as the eluent afforded 3.55 g (60%) of the title product. ^{1}H NMR (CDCl₃) δ 8.59–8.52 (m, 1H), 8.00–7.94 (m, 1H), 7.90-7.81 (m, 2H), 7.62-7.45 (m, 3H), 3.08 (q, 2H, J = 7.3Hz), 1.29 (t, 3H, J = 7.3 Hz). $C_{13}H_{12}O$.

1-Naphthalen-2-ylpropan-1-one (8r). Compound 8r was synthesized by a procedure similar to that described for a procedure similar to 8q using identical amounts, except commercially available 2-cyanonaphthylene (7b) was used in place of 1-cyanonaphthylene. Purification by column chromatography on silica gel using hexane-EtOAc (20:1) to (10:1) afforded 4 g (66%) of the title product as a white solid. ¹H NMR (CDCl₃) δ 8.48 (s, 1H), 8.05 (d, 1H, J = 7.5 Hz), 8.00 - 7.94 (m, 1H), 7.93 - 7.85(m, 2H), 7.64–7.51 (m, 2H). 3.15 (q, 2H, J = 7.2 Hz), 1.29 (t, 3H, J = 7.2 Hz). 13 C NMR (CDCl₃) δ 129.9, 128.8 (d), 128.2, 127.1, 124.3, 32.3, 8.8. C₁₃H₁₂O.

(Z)-tert-Butyl(1-phenylprop-1-enyloxy)dimethylsilane (9b). Compound 9b was synthesized by a procedure similar to 9a using commercially available propiophenone (8b, 5.0 g, 0.037 mol), TBDMSOTf (9.4 mL, 41.0 mmol), and of Et₃N (8.3 mL) in CH₂Cl₂ (50 mL). After purification, 7.32 g (79%) of 9b was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.50–7.40 (m, 2H), 7.35–7.22 (m, 3H), 5.23 (q, 1H, J = 6.9 Hz), 1.77 (d, 3H, J = 6.9 Hz), 1.03 (s, 9H), -0.04 (s, 6H). ¹³C NMR (CDCI₃) δ 150.4, 140.0, 128.0, 127.4, 125.9, 105.9, 25.9, 18.5, 11.9, -3.9. C₁₅H₂₄OSi.

(Z)-tert-Butyl(1-(3-fluorophenyl)prop-1-enyloxy)dimethylsilane (9c). Compound 9c was synthesized by a procedure similar to that described for 9a using commercially available 3-fluoropropiophenone (8c, 5.0 g, 0.033 mol), TBDMSOTf (8.3 mL, 36.1 mmol), and Et₃N (7.3 mL) in CH₂Cl₂ (50 mL). After purification, 8.1 g (93%) of **9c** was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.38-7.10 (m, 2H), 7.00-6.87 (m, 1H), 5.26 (q, 1H, J=6.9 Hz),1.75 (d, 3H, J = 6.9 Hz), 1.00 (s, 9H), -0.02 (s, 6H). ¹³C NMR $(CDCl_3)$ δ 164.5, 161.2, 149.2, 142.4, 129.4, 121.4, 114.3, 114.0, 112.8, 112.5, 107.1, 105.9, 26.0, 18.5, 11.9, -3.9. C₁₅H₂₃FOSi.

 $(\textbf{\textit{Z}})\textbf{-}\textbf{\textit{tert}}\textbf{-}\textbf{Butyl}(1\textbf{-}(3\textbf{-}\textbf{bromophenyl})\textbf{prop-1-enyloxy})\textbf{dimethylsilane}$ (9d). Compound 9d was synthesized by a procedure similar to that described for 9a using commercially available 3-bromopropiophenone (8d, 1.0 g, 0.0047 mol), TBDMSOTf (1.4 mL, 5.1 mmol), and Et₃N (1.1 mL) in CH₂Cl₂ (10 mL). After workup, 1.15 g (75%) of crude **9d** was isolated as colorless oil with a Z-E ratio of 94:6. ¹H NMR (CDCl₃) δ 7.64–7.58 (m, 1H), 7.41–7.34 (m, 2H), 7.17 (t, 1H, J = 8.04 Hz), 5.25 (q, 1H, J = 6.9 Hz), 1.75 (d, 3H, J = 6.9 Hz), 1.02 (s, 9H), -0.03 (s, 6H). ¹³C NMR (CDCl₃) δ 148.8, 141.9, 130.2, 129.5, 128.7, 124.1, 122.1, 25.8, 18.3, 11.8, -4.0. C₁₅H₂₃BrOSi.

(Z)-tert-Butyl(1-(m-tolyl)prop-1-enyloxy)dimethylsilane (9e). Compound 9e was synthesized by a procedure similar to that described for 9a using commercially available 3-methylpropiophenone (8e, 5.0 g, 0.033 mol), TBDMSOTf (8.5 mL, 36.1 mmol), and Et₃N (7.5 mL) in CH₂Cl₂ (50 mL). After purification by column chromatography on silica gel, 7.45 g (84%) of 9e was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.31–7.24 (m, 2H), 7.23–7.17 (m, 1H), 7.10–7.05 (m, 1H), 5.22 (q, 1H, J = 6.9 Hz), 2.37 (s, 3H), 1.76 (d, 3H, J = 6.9 Hz), 1.03 (s, 9H), -0.03 (s, 6H). 13 C NMR (CDCl₃) δ 150.7, 140.1, 137.7, 128.4, 127.9, 126.8, 123.2, 105.9, 26.3, 21.8, 18.7, 12.1, -3.6. C₁₆H₂₆OSi.

(*Z*)-tert-Butyl-(1-(3-methoxyphenyl)prop-1-enyloxy)dimethyl-silane (9f). Compound 9f was synthesized by a procedure similar to that described for 9a using 3-methoxypropiophenone (8f, 6.00 g, 0.0366 mol), TBDMSOTf (9.2 mL, 40.2 mmol), and Et₃N (8.1 mL) in CH₂Cl₂ (60 mL). After purification on alumina, 8.14 g (80%) of 9f was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.24–7.16 (m, 1H), 7.07–6.98 (m, 2H), 6.84–6.76 (m, 1H), 5.23 (q, 1H, J = 6.9 Hz), 3.81 (s, 3H), 1.75 (d, 3H, J = 6.9 Hz), 1.01 (s, 9H), -0.01 (s, 6H). ¹³C NMR (CDCl₃) δ 159.4, 150.1, 141.5, 129.0, 118.4, 113.3, 111.2, 106.1, 55.3, 26.0, 18.5, 11.9, -3.9. C₁₆H₂₆O₂Si.

(*Z*)-tert-Butyl-(1-(3-nitrophenyl)prop-1-enyloxy)dimethylsilane (9g). Compound 9g was synthesized by a procedure similar to that described for 9a using commercially available 3-nitropropiophenone (8g, 5.0 g, 0.028 mol), TBDMSOTf (7.1 mL, 30.7 mmol), and Et₃N (6.2 mL) in CH₂Cl₂ (50 mL). After purification on alumina, 8.0 g (98%) of 9g was isolated as colorless oil. ¹H NMR (CDCl₃) δ 8.34–8.30 (m, 1H), 8.12–8.06 (m, 1H), 7.80–7.75 (m, 1H), 7.52–7.42 (m, 1H), 5.40 (q, 1H, J = 6.9 Hz), 1.78 (d, 3H, J = 6.9 Hz), 1.02 (s, 9H), -0.02 (s, 6H). ¹³C NMR (CDCl₃) δ 148.8, 141.6, 131.3, 129.0, 122.1, 120.5, 108.6, 106.8, 25.9, 18.4, 12.0, -3.8. C₁₅H₂₃NO₃Si.

(*Z*)-tert-Butyldimethyl-(1-(naphthalen-1-yl)prop-1-enyloxy)silane (9q). Compound 9q was synthesized by a procedure similar to that described for 9a using 1-naphthalen-1-yl-propan-1-one (8h, 3.5 g, 0.019 mol), TBDMSOTf (4.8 mL, 0.021 mol), and Et₃N (4.3 mL) in CH₂Cl₂ (26 mL). After purification, 4.58 g (81%) of title product was isolated as colorless oil. ¹H NMR (CDCl₃) δ 8.27–8.24 (m, 1H), 7.83–7.75 (m, 2H), 7.48–7.38 (m, 4H), 5.04 (q, 1H, J = 6.0 Hz), 1.83 (d, 3H, J = 6.0 Hz), 0.87 (s, 9H), -0.29 (s, 6H). ¹³C NMR (CDCl₃) δ 150.0, 138.3, 133.6, 131.6, 128.1, 128.0, 126.8, 126.2, 125.7, 125.1, 108.4, 26.3, 25.7, 18.2, -4.6. C₁₉H₂₆OSi.

(*Z*)-tert-Butyldimethyl-(1-(naphthalen-2-yl)prop-1-enyloxy)silane (9r). Compound 9r was synthesized by a procedure similar to that described for 9a using 1-naphthalen-2-ylpropan-1-one (8i, 4.0 g, 0.0217 mol, TBDMSOTf (5.5 mL, 23.9 mmol), and Et₃N (4.9 mL) in CH₂Cl₂ (26 mL). After purification, 4.7 g (73%) of the title product was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.86–7.74 (m, 1H), 7.86–7.74 (m, 3H), 7.59 (dd, 1H, J = 8.6, 1.7 Hz), 7.51–7.41 (m, 2H), 5.38 (q, 1H, J = 6.9 Hz), 1.81 (d, 3H, J = 6.9 Hz), 1.04 (s, 9H), 0.02 (s, 6H). ¹³C NMR (CDCl₃) δ 150.5, 137.5, 133.5, 133.2, 128.5, 127.9, 127.8, 126.4, 126.0, 107.0, 105.9, 26.3, 26.1, 18.8, -3.6. C₁₉H₂₆OSi.

(*Z*)-*tert*-Butyl(1-(3-chlorophenyl)but-1-enyloxy)dimethylsilane (9s). Compound 9s was synthesized by a procedure similar to that described for 9a using 3-chlorobutyrophenone (8j, 3.10 g, 0.0169 mol), TBDMSOTf (4.3 mL, 18.6 mmol), and Et₃N (3.8 mL) in CH₂Cl₂ (30 mL). After purification, 3.7 g (74%) of the title product was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.48–7.44 (m, 1H), 7.38–7.32 (m, 1H), 7.31–7.29 (m, 2H), 5.16 (t, 1H, J = 7.1 Hz), 2.30–2.19 (m, 2H), 1.09–1.03 (m, 3H), 1.01 (s, 9H), -0.04 (s, 6H). ¹³C NMR (CDCl₃) δ 147.5, 141.7, 133.9, 129.2, 127.3, 125.9, 123.8, 114.9, 25.8, 19.5, 14.1, 0.0, -4.1. C₁₆H₂₅ClOSi.

(*Z*)-*tert*-Butyl(1-(3-chlorophenyl)pent-1-enyloxy)dimethylsilane (9t). Compound 9t was synthesized by a procedure similar to that described for 9a using 3-chloropentaphenone (8k, 2.7 g, 0.014 mol), TBDMSOTf (3.5 mL, 15 mmol), and Et₃N (3.1 mL) in CH₂Cl₂ (25 mL). After purification, 4.18 g (96%) of the title product was isolated as colorless oil. ¹H NMR (CDCl₃) δ 7.47–7.44 (m, 1H), 7.38–7.32 (m, 1H), 7.30–7.28 (m, 1H), 7.25–7.22 (m, 1H), 5.18 (t, 1H, J = 7.2 Hz), 2.20 (q, 2H, J = 7.5 Hz), 1.54–1.38 (m, 2H), 1.02 (s, 9H), 1.00–0.90 (m, 3H), -0.05 (s, 6H). ¹³C NMR (CDCl₃) δ 148.0, 141.8, 133.9, 129.2, 127.6, 125.9, 123.9, 113.0, 28.3, 25.8, 22.8, 14.0, 0.0, -4.01. C₁₇H₂₇ClOSi.

(S)-1-(3-Chlorophenyl)-2-hydroxypropan-1-one [(S)-10a]. Compound (S)-10a was synthesized by a procedure similar to that described for (R)-10a using (Z)-tert-butyl(1-(3-chlorophenyl)-prop-1-enyloxy)dimethylsilane (9a, 8.8 g, 0.031 mol), AD-mix- α

(43.5 g), and $CH_3SO_2NH_2$ (3a, 3.0 g, 0.032 mol) in *tert*-butyl alcohol—water (120 mL:120 mL). The reaction mixture was quenched with sodium sulfite (31.1 g). After purification, 4.51 g (78%) of the (S)-10a was isolated. Characterization data is similar with data reported in the literature.²⁴

(*R*)-1-Phenyl-2-hydroxypropan-1-one (10b). Compound 10b was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-*tert*-butyl(1-phenylprop-1-enyloxy)dimethylsilane (9b, 7.2 g, 0.029 mol), AD-mix-β (40.7 g), and CH₃SO₂NH₂ (2.8 g, 0.0294 mol) in *tert*-butyl alcohol—water (110 mL:110 mL). The reaction was quenched with sodium sulfite (29.1 g). After purification, 2.49 g (80%) of the title product was isolated: [α]²⁰_D+84.9° (c 1.6, CHCl₃). ¹H NMR (CDCl₃) δ 7.96–7.90 (m, 2H), 7.66–7.58 (m, 1H), 7.54–7.47 (m, 2H), 5.23–5.12 (m, 1H), 3.84 (d, 1H, *J* = 6.3 Hz), 1.45 (d, 3H, *J* = 7.05 Hz). ¹³C NMR (CDCl₃) δ 202.4, 134.0, 133.4, 128.9, 128.7, 69.3, 22.3. C₉H₁₀O₂.

(*R*)-1-(3-Fluorophenyl)-2-hydroxypropan-1-one (10c). Compound 10c was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-tert-butyl(1-(3-fluorophenyl)prop-1-enyloxy)-dimethylsilane, (9c, 8.0 g, 0.030 mol), AD-mix-β (42.1 g), and CH₃SO₂NH₂ (2.90 g, 0.0301 mol) in tert-butyl alcohol—water (120 mL:120 mL). The reaction was quenched with sodium sulfite (30.1 g). After purification, 4.4 g (87%) of the desired product 10c was isolated: [α]²⁰_D +58.1° (c 3.2, CHCl₃). ¹H NMR (CDCl₃) δ 7.74–7.59 (m, 2H), 7.54–7.45 (m, 1H), 7.37–7.28 (m, 1H), 5.19–5.07 (m, 1H), 1.76 (d, 1H, J = 6.3 Hz), 1.46 (d, 3H, J = 6.9 Hz). ¹³C NMR (CDCl₃) δ 201.6, 164.9, 131.0, (d), 124.7, 121.3 (d), 115.8 (d), 69.9, 22.4. C₉H₉FO₂.

(*R*)-1-(3-Bromophenyl)-2-hydroxypropan-1-one (10d). Compound 10d was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-tert-butyl(1-(3-bromophenyl)prop-1-enyloxy)-dimethylsilane, (9d, 1.15 g, 0.0035 mol), AD-mix-β (4.9 g), and CH₃SO₂NH₂ (334 mg, 3.5 mmol) in tert-butyl alcohol—water (17.5 mL:17.5 mL). The reaction was quenched with sodium sulfite (3.5 g). After purification by column chromatography on silica gel, 0.700 g (88%) of the desired product was isolated: [α]²⁰_D +61.1° (c 1.3, CHCl₃). ¹H NMR (CDCl₃) δ 8.09–8.04 (m, 1H), 7.87–7.81 (m, 1H), 7.78–7.72 (m, 1H), 7.39 (t, 1H, J = 8.0 Hz), 5.18–5.05 (m, 1H), 3.66 (d, 1H, J = 6.4 Hz), 1.45 (d, 3H, J = 7.2 Hz). ¹³C NMR (CDCl₃) δ 201.2, 136.8, 135.2, 131.6, 130.4, 127.1, 123.3, 69.5, 22.1. C₉H₉BrO₂.

(*R*)-1-(*m*-Tolyl)-2-hydroxypropan-1-one (10e). Compound 10e was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-*tert*-butyl(1-(3-methylphenyl)prop-1-enyloxy)-dimethylsilane, (9e, 7.4 g, 0.028 mol), AD-mix-β (39.5 g), and CH₃SO₂NH₂ (2.73 g, 0.029 mol) in *tert*-butyl alcohol—water (110 mL:110 mL). The reaction was quenched with sodium sulfite (28.3 g). After purification, 4.2 g (85%) of the desired 10e was isolated: [α]²⁰_D+83.9° (c 2.0, CHCl₃). ¹H NMR (CDCl₃) δ 7.78–7.67 (m, 2H), 7.46–7.33 (m, 2H), 5.20–5.09 (m, 1H), 3.86 (d, 1H, J = 6.3 Hz), 2.42 (s, 3H), 1.44 (d, 3H, J = 7.0 Hz). ¹³C NMR (CDCl₃) δ 202.6, 138.8, 134.8, 133.5, 129.1, 128.7, 125.9, 69.4, 22.3, 21.4. C₁₀H₁₂O₂.

(*R*)-1-(3-Methoxyphenyl)-2-hydroxypropan-1-one (10f). Compound 10f was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-tert-butyl(1-(3-methoxyphenyl)-prop-1-enyloxy)dimethylsilane, (9f, 8.1 g, 0.029 mol), AD-mix-β (40.7 g), and CH₃SO₂NH₂ (2.8 g, 0.0294 mol) in tert-butyl alcohol—water (110 mL:110 mL). The reaction was quenched with sodium sulfite (29.1 g). After purification, 4.2 g (80%) of the desired 10f was isolated: [α]²⁰_D +71.1° (c 1.1, CHCl₃). ¹H NMR (CDCl₃) δ 7.51-7.45 (m, 2H), 7.44-7.37 (m, 1H), 7.19-7.13 (m, 1H), 5.19-5.09 (m, 1H), 3.87 (s, 3H), 3.76 (d, 1H, J = 6.5 Hz), 1.45 (d, 3H, J = 7.1 Hz). ¹³C NMR (CDCl₃) δ 202.3, 160.0, 134.7, 129.9, 121.1, 120.3, 113.1, 69.4, 55.5, 22.4. C₁₀H₁₂O₃.

(*R*)-1-(3-Nitrophenyl)-2-hydroxypropan-1-one (10g). Compound 10g was synthesized by a procedure similar to that described for (*R*)-10a using (*Z*)-tert-butyl(1-(3-nitrophenyl)prop-1-enyloxy)-dimethylsilane, (9g, 8.0 g, 0.027 mol), of AD-mix- β (38 g), and CH₃SO₂NH₂ (2.64 g, 0.0277 mol) in tert-butyl alcohol—water

(110 mL:110 mL). The reaction was quenched with sodium sulfite (27.4 g). After purification by column chromatography on silica gel, 4.0 g (75%) of the desired product was isolated: $\left[\alpha\right]^{20}$ D +63.8° (c 1.3, CHCl₃). ¹H NMR (CDCl₃) δ 8.80-8.74 (m, 1H), 8.52-8.44 (m, 1H), 8.31-8.24 (m, 1H), 7.83-7.68 (m, 1H), 5.27-5.13 (m, 1H), 3.59 (d, 1H, J = 6.5 Hz), 1.49 (d, 3H, J = 6.5 Hz) 7.08 Hz). ¹³C NMR (CDCI₃) δ 200.4, 148.6, 134.9, 134.1, 130.2, 128.1, 121.6, 69.8, 21.9. C₉H₉NO₄.

(R)-2-Hydroxy-1-(naphthalen-1-yl)propan-1-one (10h). Compound 10h was synthesized by a procedure similar to that described for (R)-10a using (Z)-tert-butyl-(1-(naphthalen-1-yl)prop-1-enyloxy)dimethylsilane, (9h, 4.58 g, 0.015 mol), AD-mix- β (21.4 g), and CH₃SO₂NH₂ (1.5 g, 0.0158 mol) in tert-butyl alcohol-water (60 mL:60 mL). The reaction was quenched with sodium sulfite (15.3 g). After purification by column chromatography on silica gel, 1.15 g (38%) of the title product was isolated plus 2.1 g of starting olefin was recovered, raising the effective yield to 70%: $[\alpha]^{20}$ _D +140.2° (c 3.2, CHCl₃), ¹H NMR (CDCl₃) δ 8.51–8.46 (m, 1H), 8.04 (d, 1H, J = 8.3 Hz), 7.93–7.87 (m, 1H), 7.80–7.75 (m, 1H), 7.66-7.48 (m, 3H), 5.30-5.17 (m, 1H), 3.96 (d, 1H, J = 5.8Hz), 1.36 (d, 3H, J = 7.1 Hz), ¹³C NMR (CDCl₃) δ 205.7, 134.1, 133.5, 132.5, 130.7, 128.7, 128.4, 127.7, 126.9, 125.5, 124.4, 71.2, 21.3. LCMS (ESI) m/z 201.2 [(M + H)⁺, M = C₁₃H₁₂O₂].

(R)-2-Hydroxy-1-(naphthalen-2-yl)propan-1-one (10i). Compound 10i was synthesized by a procedure similar to that described for (R)-10a using (Z)-tert-butyl(1-(naphthalen-2-yl)prop-1-enyloxy)dimethylsilane, (9i, 4.7 g, 0.016 mol), AD-mix- β (22.0 g), and CH₃SO₂NH₂ (1.55 g, 0.016 mol) in tert-butyl alcohol-water (60 mL:60 mL). The reaction was quenched with sodium sulfite (15.7 g). After purification by column chromatography on silica gel, 2.5 g (80%) of the desired product was isolated: $[\alpha]^{20}_{D}$ +115° (c 0.7, CHCl₃). ¹H NMR (CDCl₃) δ 8.44 (s, 1H), 8.01–7.86 (m, 4H), 7.69–7.54 (m, 2H), 5.37–5.27 (m, 1H), 3.86 (d, 1H, J = 6.5 Hz), 1.52 (d, 3H, J = 7.0 Hz). ¹³C NMR (CDCl₃) δ 202.3, 136.0, 132.4, 130.7, 130.5, 129.7, 129.0, 128.8, 127.9, 127.1, 124.0, 69.4, 22.5. C₁₃H₁₂O₂.

(R)-1-(3-Chlorophenyl)-2-hydroxybutan-1-one (10j). Compound 10j was synthesized by a procedure similar to that described for (R)-10a using (Z)-tert-butyl(1-(3-chlorophenyl)but-1-enyloxy)dimethylsilane (9j, 3.7 g, 0.013 mol), AD-mix- β (17.5 g), and CH₃SO₂NH₂ (1.2 g, 0.0126 mol) in tert-butyl alcohol-water (45 mL:45 mL). The reaction was quenched with sodium sulfite (12.5 g). After purification by column chromatography on silica gel, 2.2 g (79%) of the title product was isolated: $[\alpha]^{20}_D$ +31.4° (c 1.0, CHCl₃). 1 H NMR (CDCl₃) δ 7.91–7.88 (m, 1H), 7.81–7.75 (m, 1H), 7.62-7.56 (m, 1H), 7.45 (t, 1H, J = 7.8 Hz), 5.06-4.98(m, 1H), 3.60 (d, 1H, J = 6.5 Hz), 2.04-1.87 (m, 1H), 1.70-1.51(m, 1H), 0.94 (t, 3H, J = 7.4 Hz). ¹³C NMR (CDCl₃) δ 201.4, 135.8, 135.7, 134.2, 130.6, 128.9, 126.9, 74.5, 29.1, 9.2. C₁₀H₁₁ClO₂.

(R)-1-(3-Chlorophenyl)-2-hydroxypentan-1-one (10k). Compound 10k was synthesized by a procedure similar to that described for (R)-10a using (Z)-tert-butyl(1-(3-chlorophenyl)pent-1-enyloxy)dimethylsilane (9k, 4.1 g, 0.013 mol), AD-mix- β (18.5 g), and CH₃SO₂NH₂ (1.3 g, 0.014 mol) in tert-butyl alcohol-water (50 mL:50 mL). The reaction was quenched with sodium sulfite (13.2 g). After purification, 2.4 g (77%) of the desired product was isolated: $[\alpha]_{D}^{20} + 33.3^{\circ}$ (c 1.1, CHCl₃). ¹H NMR (CDCl₃) δ 7.91– 7.87 (m, 1H), 7.80 - 7.75 (m, 1H), 7.63 - 7.17 (m, 1H), 7.45 (t, 1H)J = 7.6 Hz), 5.08 - 5.00 (m, 1H), 3.58 (d, 1H, J = 6.5 Hz), 1.89 -1.75 (m, 1H), 1.61–1.35 (m, 3H), 0.93 (t, 3H, J = 7.2 Hz). ¹³C NMR (CDCl₃) δ 201.1, 135.4, 133.8, 130.2, 128.6, 126.5, 73.2, 37.8, 18.2, 13.8. C₁₁H₁₃ClO₂.

Methyl (2R)-2-[(trifluoromethyl)sulfonyl]oxypropionate) (14). Following a reported procedure²⁷ with modification, a solution of methyl-(R)-(+)-lactate (13) (5.20 g, 0.05 mol) in anhydrous CH₂Cl₂ (200 mL, 0.25 M) was cooled to 0 °C and was treated with trifluoromethane sulfonic anhydride (8.8 mL, 52.5 mmol) and 2,6-lutidine (6.10 mL, 52.5 mmol) under an N₂ atmosphere. After stirring for 20 min at 0 °C, the reaction mixture was concentrated to a pink oil residue. Column chromatography

on silica gel using CH₂Cl₂ as the eluent afforded 9.15 g (77%) of 14 as a light-pink oil with characterization data as previously reported: 32 [α] 25 _D +40.5° (c 1.0, CHC1₃). 1 H NMR (CDCl₃) δ 5.27 (q, 1H, J = 6.9 Hz), 3.85 (s, 3H), 1.71 (d, 3H, J = 6.9 Hz). $^{13}{\rm C}$ NMR (CDCl₃) δ 167.8, 79.9, 53.3, 18.0. LCMS (ESI) m/z $240.1 [(M + 4H)^{+}, M = C_5H_7F_3O_5S].$

(3S)-3,5,5-Trimethylmorpholin-2-one (15). A solution of triflate 14 (5.00 g, 0.021 mol) in anhydrous CH₂Cl₂ (80 mL) under an N_2 atmosphere, was cooled to -40 °C and was treated with a solution of 2-amino-2-methyl-1-propanol (2.5 folds, 4.68 g, 0.0525 mol) in anhydrous CH₂Cl₂ (10 mL). After stirring for 2 h at -40 °C, the reaction mixture was warmed slowly to 0 °C then to room temperature and stirred overnight. The reaction mixture was treated with saturated aqueous NaHCO₃ solution (100 mL). The organic phase was washed (water, brine), separated, and dried (Na₂SO₄). The aqueous layer was extracted with EtOAc (twice). The organic layer was separated, washed (water, brine), and dried (Na₂SO₄). The organic extracts were combined and concentrated to give a yellow oil. Column chromatography on silica gel using hexanes-EtOAc (1:2) to EtOAc gave 1.88 g (63%) of **15** as a light-yellow oil: $[\alpha]^{22}$ (c 1.0, CHC1₃). ¹H NMR (CDCl₃) δ 4.11 (s, 2H), 3.71 (q, 1H, J = 6.8), 1.39 (d, 3H, J = 6.8 Hz), 1.26 (s, 3H), 1.18 (s, 3H). ¹³C NMR (CDCl₃) δ 229.2, 77.6, 49.5, 49.3, 27.2, 24.2, 18.4. LCMS (APCI) m/z 144.3 [(M + H)⁺, M = C₇H₁₃NO₂].

Note: ¹H NMR data is similar with the data reported in the literature for the racemic compound.

Cell Lines and Culture. Human embryonic kidney (HEK-293) cells stably expressing human DAT, NET or SERT were maintained as previously described.26

Use was made of several human cell lines that naturally or heterologously express specific, functional, human nAChR subtypes.³⁴ Cells of the TE671/RD line naturally expresses muscletype nAChR ($\alpha 1\beta 1\gamma \delta$ - or $\alpha 1^*$ -nAChR), and SH-SY5Y neuroblastoma cells naturally express autonomic α3β4*-nAChRs (containing $\alpha 3$, $\beta 4$, probably $\alpha 5$, and sometimes $\beta 2$ subunits). Different clones of SH-EP1 epithelial cell lines have been engineered to heterologously express either $\alpha 4\beta 2$ -nAChR, which are thought to be the most abundant, high affinity nicotinebinding nAChR in mammalian brain, or α4β4-nAChR, another possible brain nAChR subtype (SH-EP1-h $\alpha4\beta2$ or $\alpha4\beta4$ cells, respectively). ^{35,36} These cells were maintained as low passage number (1-26 from our frozen stocks) cultures to ensure stable expression of native or heterologously expressed nAChR as previously described.³⁴ Cells were passaged once weekly by splitting justconfluent cultures 1/300 (TE671/RD), 1/5 (SH-SY5Y), or 1/20 (transfected SH-EP1) in serum-supplemented medium to maintain log-phase growth.

Transporter Assays. The abilities of 2 and its analogues to inhibit uptake of [3H]dopamine ([3H]DA), [3H]serotonin ([3H]5-HT), or [³H]norepinephrine ([³H]NE) by the respective, human transporters were evaluated using the appropriate HEK-293 cell line as previously reported.²⁶

nAChR Functional Assays. Cells were harvested at confluence from 100 mm plates by mild trypsinization (Irvine Scientific, Santa Ana, CA) and trituration or (for SH-SY5Y cells) by trituration alone before being suspended in complete medium and evenly seeded at a density of 1.25-2 confluent 100 mm plates per 24-well plate (Falcon; $\sim 100-125 \mu g$ of total cell protein per well in a 500 μ L volume). After cells had adhered (generally overnight, but no sooner than 4 h later), the medium was removed and replaced with 250 μ L per well of complete medium supplemented with ~350000 cpm of 86Rb+ (Perkin-Elmer Life and Analytical Sciences, Boston, MA) and counted at 40% efficiency using Cerenkov counting (TriCarb 1900 liquid scintillation analyzer, 59% efficiency; PerkinElmer Life Sciences). After at least 4 h and typically overnight, 86Rb+ efflux was measured using the "flip-plate" technique.³⁴ Briefly, after aspiration of the bulk of ⁸⁶Rb⁺ loading medium from each well of the "cell plate," each well containing cells was rinsed 3× with 2 mL of

fresh ⁸⁶Rb⁺ efflux buffer (130 mM NaCl, 5.4 mM KCl, 2 mM CaCl₂, 5 mM glucose, 50 mM HEPES, pH 7.4) to remove extracellular ⁸⁶Rb⁺. Following removal of residual rinse buffer by aspiration, the flip-plate technique was used again to simultaneously introduce 1.5 mL of fresh efflux buffer containing drugs of choice at indicated final concentrations from a 24-well "efflux/drug plate" into the wells of the cell plate. After a 5 min incubation, the solution was "flipped" back into the efflux/drug plate and any remaining buffer in the cell plate was removed by aspiration. Cells remaining in the cell plate were lysed and suspended by addition of 1.5 mL of 0.1 M NaOH, 0.1% sodium dodecyl sulfate to each well. Suspensions in each well were then subjected to Cerenkov counting (Wallac Micobeta Trilux 1450; 25% efficiency) after placement of inserts (Wallac 1450–109) into each well to minimize cross-talk between wells.

For quality control and normalization purposes, the sum of ⁸⁶Rb⁺ in cell plates and efflux/drug plates was defined to confirm material balance (i.e., that the sum of ⁸⁶Rb⁺ released into the efflux/drug plates and ⁸⁶Rb⁺ remaining in the cell plate were the same for each well). This assured that ⁸⁶Rb⁺ efflux was the same whether measured in absolute terms or as a percentage of loaded ⁸⁶Rb⁺. Similarly, the sum of ⁸⁶Rb⁺ in cell plates and efflux/drug plates also determined the efficiency of ⁸⁶Rb⁺ loading (the percentage of applied ⁸⁶Rb⁺ actually loaded into cells).

Control, total ⁸⁶Rb⁺ efflux was assessed in the presence of only a fully efficacious concentration of carbamylcholine (1 mM for SH-EP1-h α 4 β 2, SH-EP1-h α 4 β 4 cells or TE671/RD cells; 3 mM for SH-SY5Y cells). Control, nonspecific 86Rb+ efflux was measured either in the presence of the fully efficacious concentration of carbamylcholine plus $100 \mu M$ mecamylamine, which gave full block of agonist-induced and spontaneous nAChRmediated ion flux, or in the presence of efflux buffer alone. Either determination of nonspecific efflux was equivalent. Specific efflux was then taken as the difference in control samples between total and nonspecific 86Rb+ efflux. Any intrinsic agonist activity of test drugs was ascertained using samples containing test drug only at different concentrations and was normalized, after subtraction of nonspecific efflux, to specific efflux in test drug-free, control samples. Antagonism of carbamylcholine-evoked 86Rb+ efflux was assessed in samples containing the full agonist at a concentration where it stimulates 80-90% of maximal function (i.e., its $EC_{80}-EC_{90}$ value) when exposed alone to a given nAChR subtype (i.e, 460 µM for TE671/RD cells, 2 mM for SH-SY5Y cells; 200 μM for SH-EP1-h $\alpha 4\beta 2$ or - $\alpha 4\beta 4$ cells) and test drugs at the concentrations shown. After subtraction of nonspecific efflux, results were normalized to specific ion flux in control samples. For studies of mechanism of antagonism, concentration-response curves were obtained using samples containing the full agonist, carbamylcholine, at the indicated concentrations alone or in the presence of a concentration of the test ligand close to its IC₅₀ value for inhibition of nAChR function.

Ion flux assay results were fit using Prism (GraphPad) to the Hill equation, $F = F_{\text{max}}/(1 + (X/Z)^n)$, where F is the test sample specific ion flux as a percentage of control, F_{max} is specific ion flux in the absence of test drug (i.e., for control samples), X is the test ligand concentration, Z is the EC_{50} (n > 0 for agonists) or IC_{50} (n < 0 for antagonists), and n is the Hill coefficient. All concentration-ion flux response curves were simple and fit well, allowing maximum and minimum ion flux values to be determined by curve fitting, but in cases where antagonists had weak functional potency, minimum ion flux was set at 0% of control. Note that because agonist concentrations used for test ligand antagonism assessments were EC₈₀-EC₉₀ values, not all of the data, even at the lowest concentrations of test antagonist, approaches 100% of specific efflux as separately determined in sister samples exposed to fully efficacious concentrations of agonist.

Behavior. Mice were tested for nicotine-induced antinociception, hypothermia, and hypomotility. The complex set of nicotinic

effects makes it difficult to measure a single representative "nicotinic" acute response in animals. We opted instead in our study for a battery of tests where these different effects of the drug are measured. Factors such as agonist potency, time-course, site of action, and nicotinic receptor subtypes mediating these effects were taken into consideration. For obvious reasons, these nicotinic effects measured are centrally mediated. Although little is known about the different nicotinic receptor subtypes activated for some of these different responses, the antinociceptive effects of nicotine were among the best described. Recent report showed that neuronal $\alpha 4\beta 2$ nAChRs subtypes are involved in nicotineinduced antinociception in the tail-flick and hot-plate tests. However, the primary sites of action are different for the two tests (the tail-flick assay involves a spinal reflex but in contrast, supraspinal sites are more likely to be involved in the hot-plate test). Moreover, spinal sites seems to involve both $\alpha 4\beta 2$ and non- $\alpha 4\beta 2$ receptors, whereas supraspinal sites are more likely to involve $\alpha 4\beta 2$ neuronal subtypes as major component.³⁷ We therefore decided to measure nicotinic responses in both pain tests. All animal experiments were conducted in accordance with the NIH Guide for the Care and Use of Laboratory Animals and Institutional Animal Care and Use Committee guidelines.

Animals. Male Institute of Cancer Research (ICR) mice (weighing 20–25 g) obtained from Harlan (Indianapolis, IN) were used throughout the study. Animals were housed in an Association for Assessment and Accreditation of Laboratory Animal Care-approved facility, were placed in groups of six, and had free access to food and water. Studies were approved by the Institutional Animal Care and Use Committee of Virginia Commonwealth University.

Tail-Flick Test. Antinociception for pain mediated at the spinal level was assessed by the tail-flick method of D'Amour and Smith. In brief, mice were lightly restrained while a radiant heat source was shone onto the upper portion of the tail. To minimize tissue damage, a maximum latency of 10 s was imposed. Latency to remove the tail from the heat source was recorded for each animal. A control response (2–4 s) was determined for each mouse before treatment, and a test latency was determined after drug administration (nicotine as an analgesic 5 min after subcutaneous administration at 2.5 mg/kg; nicotine administration 15 min after exposure to saline of bupropion analogue to assess the latter drug's ability to block nicotine-mediated antinociception). Antinociceptive response was calculated as the percentage of maximum possible effect (%MPE), where %MPE = [(test control)/(10 control)] × 100.

Hot-Plate Test. Mice were placed into a 10 cm wide glass cylinder on a hot plate (Thermojust Apparatus) maintained at 55 °C for assessment of pain responses mediated at supraspinal levels. To minimize tissue damage, a maximum exposure to the hot plate 40 s was imposed. Measures of control latencies (time until the animal jumped or licked its paws; typically $8-12 \, \mathrm{s}$) were done twice for stimuli applied at least 10 min apart for each mouse. Antinociceptive responses after test drug administrations were determined and calculated as the %MPE, where %MPE = [(test latency in s – control latency in s)/(40 s – control latency in s) × 100]. Groups of 8-12 animals were used for each drug condition. Antagonism studies were carried in mice pretreated with either saline or bupropion metabolites 15 min before nicotine administration. The animals were then tested 5 min after administration of a subcutaneous dose of 2.5 mg/kg nicotine.

Locomotor Activity. Mice were placed into individual Omnitech photocell activity cages (28 cm \times 16.5 cm; Omnitech Electronics, Columbus, OH) 5 min after subcutaneous administration of either 0.9% saline or nicotine (1.5 mg/kg). Interruptions of the photocell beams (two banks of eight cells each) were then recorded for the next 10 min. Data were expressed as the number of photocell interruptions. Antagonism studies were carried out by pretreating the mice with either saline or bupropion metabolites 15 min before nicotine administration.

Body Temperature. Rectal temperature was measured by a thermistor probe (inserted 24 mm) and digital thermometer (YSI Inc., Yellow Springs, OH). Readings were taken just before and 30 min after subcutaneous injection of either saline or 2.5 mg/kg nicotine. The difference in rectal temperature before and after treatment was calculated for each mouse. The ambient temperature of the laboratory varied from 21 to 24 °C from day to day. Antagonism studies were carried out by pretreating the mice with either saline or bupropion metabolites 15 min before nicotine administration. The animals were then tested 30 min after administration of a subcutaneous dose of 2.5 mg/kg nicotine.

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Supporting Information Available: Elemental analysis data. This material is available free of charge via the Internet at http:// pubs.acs.org.

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