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Stoichiometric Boron-Based Nanostructures

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1. Introduction

The elemental boron and boron-containing compounds hold a unique place in chemistry, physics, and materials science (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009). In general, they are composed of various multi-atom boron clusters, such as graphitic layer, octahedral B₆ and icosahedral B₁₂, among which the 12-atom B₁₂ icosahedral cluster is the most common form (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009). The electronic properties of these boron clusters are characterized by the three-center electron-deficient bond, which presents some analogy with metallic bonding because electron deficiency forces electrons to be shared at the cluster surface (Greenwood, 1973; Donohue, 1974; Emin, 1987). Whereas these clusters are linked together by two-center covalent bonds, which lead to the intra-cluster and inter-cluster bonds have comparable strength (Greenwood, 1973; Donohue, 1974; Emin, 1987; Nelmes *et al.*, 1995; Vast *et al.*, 1997; Fujimori *et al.*, 1999). These features make boron-based materials exhibit a wide variety of electronic properties ranging from semiconducting to superconducting. Furthermore, the boron clusters as structural units may be stacked in many different ways. This fact, coupled with the small size and high affinity of boron atoms, make boron-related materials form a unique family with an astonishing number of members.

Boron and borides are widely used in numerous technological applications, particularly in extreme environments where a refractory, light, and hard material is required. Pure boron is, among elemental semiconductors, the least understood as regards its structures and properties. The elemental boron has a low density but a high melting point around 2300°C as well as a hardness close to that of diamond. Moreover, boron is one of the very few elements that can be used in nuclear engineering, high temperature semiconductor devices, thermoelectric power conversion applications, or as a lightweight protective armor for space shuttles (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009). The semiconductor boron becomes a superconductor at temperatures 6–12 K under high pressures above 160 GPa (Erements *et al.*, 2001), but the structure and transition mechanism of superconducting boron is still unknown. Magnesium diboride, MgB₂, has the superconductivity at an unexpectedly high temperature of 39 K (Nagamatsu *et al.*, 2001), which is considered as one of the most important discoveries in superconductivity since the high-temperature copper oxide superconductors. Hexagonal

boron nitride, h-BN, is a wide band-gap semiconductor with excellent mechanical strength, good thermal conductivity, and strong corrosion resistance properties. Cubic boron nitride, c-BN, is the second hardest material. Boron suboxide, B₆O, is as hard as cubic boron nitride and as tough as diamond (Hubert *et al.*, 1998; He *et al.*, 2002). B₆N, the sub-nitride analogue to B₆O, was reported to be a superhard material with metal-like conductivity (Hubert *et al.*, 1997; Garvie *et al.*, 1997). All of these demonstrate that boron and boron-based compounds constitute one of the most fascinating classes of materials, which are of great scientific and applied importance in terms of their unique chemistry and novel electronic, thermal, and mechanical properties.

Recent interest in low-dimensional nanoscale materials has been motivated by the push for miniaturization of electronic and mechanical devices and a need to understand the fundamentals of nanoscale chemistry and physics. Materials in nanoscale sizes behave very differently from their bulk forms, due to the different ways that electrons interact in three-dimensional (3D), two-dimensional (2D), and one-dimensional (1D) structures. One-dimensional nanostructures afford an ideal system for investigating fundamental phenomena in mesoscopic scales such as size and dimensionality-mediated properties, and exploring applications of these materials in future nanodevices (Dresselhaus *et al.*, 1996; Ajayan & Ebbesen, 1997; Hu *et al.*, 1999; Kuchibhatla *et al.*, 2007). Stimulated by the discovery of fullerenes (Kroto *et al.*, 1985) and carbon nanotubes (Iijima, 1991), as well as their potential fundamental and practical implications, extensive experimental and theoretical studies have been focused on investigating various nanostructures and their applications in developing nanotechnology. Theoretical studies have suggested the existence of novel layered, tubular, fullerene-like, and even quasicrystalline boron solids built from elemental subunits which possess numerous novel structural, electronic, and many other useful properties (Gindulyte *et al.* 1998a, 1998b; Boustani *et al.*, 1999, 2000; Quandt & Boustani, 2005; Szwacki *et al.*, 2007). For example, the proposed boron nanotubes reveal a metallic-like density of states (DOS) (Boustani *et al.*, 1999; Quandt & Boustani, 2005). They may be expected to be very good conductors, much better than carbon nanotubes with potential applications, e.g., in field emission and high-temperature light materials, and in high-temperature electron devices. We reported the first creation of well-aligned, smooth boron nanowires (Cao *et al.*, 2001). Since then, various methods have been developed to synthesize amorphous or crystalline boron nanostructures. Yang and coworkers reported the vapor-liquid-solid (VLS) growth of amorphous boron nanowires using a chemical vapor transport (CVT) process in a sealed quartz ampoule (Wu *et al.*, 2001). Buhro and coworkers synthesized crystalline boron nanowires using a chemical vapor deposition (CVD) method (Otten *et al.*, 2002), they also found that the boron nanowires exhibit the semiconducting electrical properties consistent with those of bulk boron. Subsequently, a laser ablation method was also developed to synthesize boron nanowires and nanobelts by some groups (Zhang *et al.*, 2002; Wang *et al.*, 2003; Meng *et al.*, 2003). Ruoff and coworkers synthesized boron nanoribbons by pyrolysis of diborane at 630-750 °C and ~200 mTorr in a quartz tube furnace (Xu *et al.*, 2004). Yun *et al.* grew inclined boron nanowires bundle arrays in an oxide-assisted vapor-liquid-solid process (Yun *et al.*, 2005). Gao and coworkers have fabricated aligned crystalline boron nanowire arrays using a CVD method, and these boron nanostructures show a good field-emission behavior (Liu *et al.*, 2008). Kirihara *et al.* have measured electrical conductance of single crystalline boron nanobelts fabricated by laser ablation (Kirihara *et al.*, 2006). It is interesting that the pure boron nanobelt is a p-type

semiconductor with electrical conductivity on the order of $10^{-3} (\Omega \text{ cm})^{-1}$ at room temperature. While doping magnesium into the boron nanobelts does not change the crystalline structure, the electrical conductance increases by a factor of 100–500.

In this chapter we concentrate on our pioneering work on the synthesis of stoichiometric boron-based nanostructures. In Section 2, we describe our first creation of well-aligned smooth boron nanowires using a magnetron sputtering process. The pure boron nanostructures grow vertically on various substrates to form self-assembled arrays over large areas up to several tens of square centimeters without the use of template or catalyst. Highly pure BN nanotubes discussed in Section 3 are synthesized by annealing the pure boron nanowires in N_2 atmosphere at 1500°C . TEM and EELS studies reveal that the products possess a concentric tubular structure and stoichiometric BN composition. Our results illustrate the technological potential of BN nanotubes produced in large quantities be incorporated into future nanocomposites and nanoscale mechanical and electronic devices. In Section 4 we present the creation of $\text{B}_6\text{N}_x/\text{BN}$ coaxial nanowires with radial heterostructures using the simple nitriding processing of pure boron nanowires at 1200°C . The produced nanostructures consist of a core nanowire with rhombohedral structure and stoichiometry of B_6N_x , a metastable high pressure phase, and a hexagonal BN sheath. We proposed a high-pressure-nanocell-assisted growth mechanism for the formation of the B_6N_x core nanostructure and $\text{B}_6\text{N}_x/\text{BN}$ nanoheterostructure. This simple process might enable the studies of high-pressure-induced phase transformation and reaction in nanosystem at ambient pressure, and be extended to bulk fabrication of a wealth of nanoheterostructures and nanocomposites in B-C-N-O system. Finally in Section 5, we briefly summarize our experimental results and also discuss some of the theoretically proposed novel boron-based nanostructures which are waiting for future explorations.

2. Pure boron nanowires

Following the discovery of carbon nanotubes (CNTs) (Iijima, 1991), much interest in one-dimensional (1D) nanostructures has been stimulated greatly due to their potential fundamental and practical implications in areas such as materials science, chemistry, physics and engineering (Dresselhaus *et al.*, 1996; Ajayan & Ebbesen, 1997; Hu *et al.*, 1999; Kuchibhatla *et al.*, 2007). Some studies have focused on the preparation and characterization of new one-dimensional nanometer-sized materials with unique and advanced properties. The others contributed to developing techniques for the manipulation of nanotubes or nanowires with the desirable form of aggregation and dimensionality. Boron is the first group-III element with atomic number 5. It has three valence electrons ($2s^2 2p^1$) but four valence shell orbitals (s, p_x, p_y, p_z). The electron-deficient nature makes boron to form the so-called three-center electron-deficient bonds where the charge accumulation occurs at the center of a triangle formed by three adjacent boron atoms [Fig. 1b], other than to form the conventional covalent two-center bonds [Fig. 1a]. As a consequence, boron holds a special place within chemistry and exhibits the most varied polymorphism of any of the elements (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009). The unusual three-center bonding associated with a large variety of uncommon crystal structures of boron and boron-rich borides leads to the formation of a fascinating class of materials with many exceptional and useful properties. Extensive theoretical studies have been focused on investigating the geometrical and electronic structures of boron clusters, and the boron nanostructures possess

numerous novel structural, electronic and thermal properties that are not only interesting in theoretical research but also useful in applications (Gindulyte *et al.* 1998a, 1998b; Boustani *et al.*, 1999, 2000; Quandt & Boustani, 2005; Szwacki *et al.*, 2007). The proposed boron nanostructures exhibit nanoscale structural chemistry as abundant and complicated as that of carbon, the most important element in nature and the basis element for living beings. An important motivation for our research is the synthesis of novel boron-based nanostructures and their applications as critical building blocks in the ongoing miniaturization of nanoelectronics and nanocomposites where they may impart stiffness, toughness, and strength.

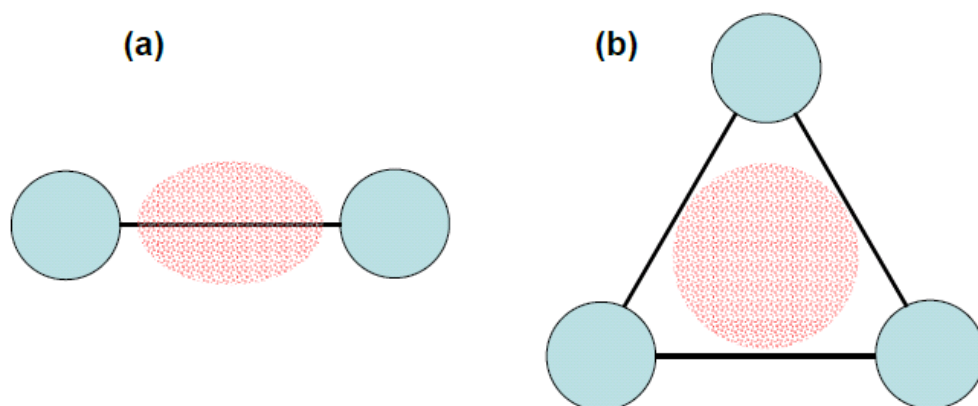


Fig. 1. Schematic of the electronic charge distributions (the dotted regions) of a two-center bond (a) and three-center bond (b).

In this section we describe the first growth of pure boron nanowires and their highly ordered arrays using a magnetron sputtering of high-purity B/B₂O₃ and/or boron targets (Cao *et al.*, 2001, 2002a, 2002b). In a typical experiment, a radio frequency (rf) magnetron sputtering of 80 W power was employed to prepare aligned boron nanowire arrays films. Si(100) substrates were placed on a temperature-controlled heater parallel to the target surface. Prior to sputtering, the vacuum chamber was first pumped to a base pressure better than 4×10^{-5} Pa, highly pure argon (Ar) gas (purity 99.999%) was then introduced. The Si(100) substrate was first heated to 800 °C under the Ar stream, and thereafter growth was initiated at a rf power of 80 W with the total pressure kept at 2 Pa during the process of sputtering. After 6 hours of sputtering deposition, the Si substrate was covered with pitch-black films. Figure 2 shows SEM images of the boron nanowire arrays. The well-aligned boron nanowires grew uniformly on the surface of the substrate over large areas [Fig. 2a]. The largest product, which we obtained, was a uniform film of aligned boron nanowire arrays on a 50-mm-diam Si substrate. The size of the product is limited by the sizes of the sputtering target and the heater in our system. The cross-sectional SEM image [Fig. 2b] shows clearly that the densely aligned boron nanowires grew perpendicular on the substrate surface and they are straight along their axes in the whole length. The clean, smooth, and parallel oriented boron nanowires have uniform diameters of 40-60 nm and a length up to several tens of micrometers [Fig. 2c]. An interesting and unique feature of the boron nanowires is that most of their tips are flat rather than hemispherical in morphology [Fig. 2d]. We found that the formation of boron nanowire arrays is independent from the nature of the substrate. We can obtain well-ordered boron nanowire films with high quality on a set of different substrates, such as SiO₂ wafer, Al₂O₃ wafer, MgO wafer, and many other metal and non-metal plates (Cao *et al.*, 2001, 2002a, 2002b).

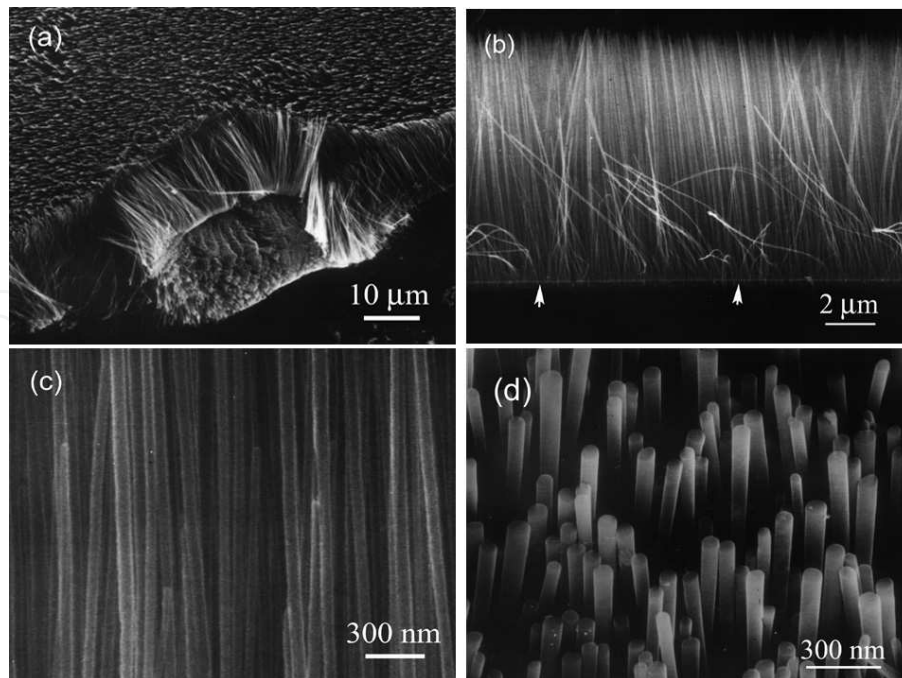


Fig. 2. SEM images of the vertically aligned smooth boron nanowire arrays. (a) Low-magnification side view. (b) Cross-sectional SEM image. (c,d) High-magnification view.

Figure 3 shows a high-resolution transmission electron microscopy (HRTEM) image of a typical boron nanowire. No crystalline fringes can be identified in the HRTEM image at the lattice-resolved scale. This indicates that the boron nanowires are amorphous. No diffraction spots, but some diffuse rings, shown in the selected area electron diffraction (SAED) pattern [Fig. 3, inset] from the boron nanowire, further confirm the amorphous nature of the boron wires. The boron nanowire is sheathed by an amorphous oxide coating that is formed when the boron nanowires are exposed to air after deposition. The chemical characterization of the boron nanowires using EELS shows that the boron nanowire is composed of boron with neglectable traces of oxygen [Fig. 4]. Quantitative EELS studies reveal that the total content of oxygen in the boron wire is less than 5%.

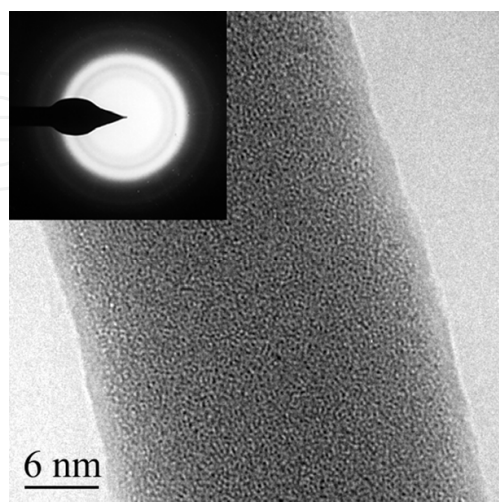


Fig. 3. HRTEM image of a typical boron nanowire. Inset, selected area electron diffraction (SAED) pattern taken from the nanowire.

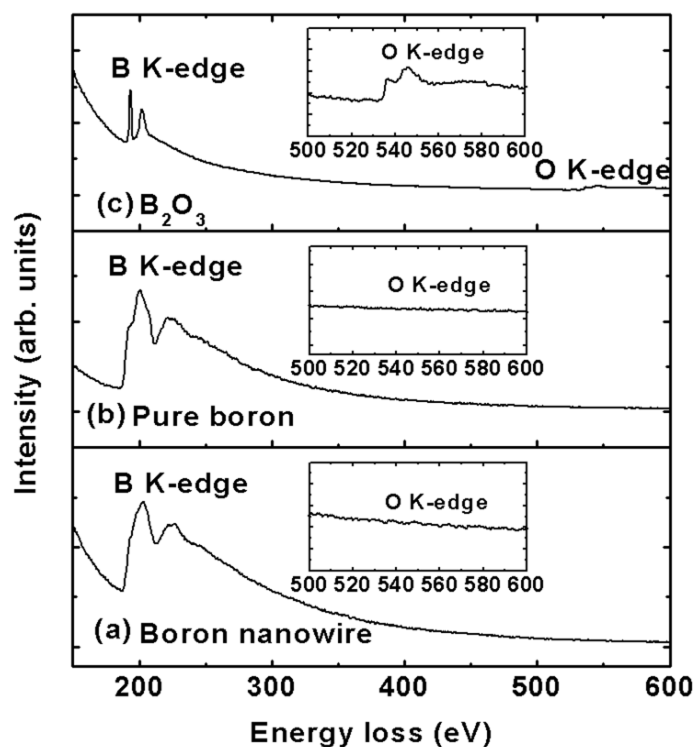


Fig. 4. EELS spectra of (a) a boron nanowire; (b) bulk, pure boron; (c) bulk B_2O_3 . The insets are magnified features of the O-K edges. A comparison of the fine structures of the B-K and O-K edges shows that the edges from the boron nanowire and pure boron are very similar, but are obviously different from those of B_2O_3 . The distinct O-K edges from B_2O_3 form a sharp contrast to those from pure boron and the boron nanowire.

Energy-filtering imaging offers an effective method to directly image the distribution of particular elements of interest in a relatively large area with high spatial resolution. We mapped the elemental distributions of boron and oxygen in the nanowires using a Zeiss EM912 energy-filtering TEM with an Omega filter. Figure 5 shows the representative bright field image and the corresponding energy-filtered images of a typical boron nanowire. The oxygen elemental distribution profile derived from the line scan analysis across the boron nanowire in the oxygen map [Fig. 5c, inset] shows that the oxygen exists mainly within the coating, which might be the presence of an amorphous boron oxide. We concluded that the oxide outer sheath was formed by exposing the material to air. This is consistent with our HRTEM observations and previous results reported by others (Morales & Lieber, 1998).

Structural stability of boron nanowires at room temperature was investigated by means of *in situ* high-pressure energy-dispersive x-ray powder diffraction using synchrotron radiation in a diamond anvil cell. Figure 6 shows x-ray diffraction (XRD) pattern of boron nanowire arrays. No diffraction peaks can be observed, also confirming the amorphous nature of boron nanowires as demonstrated by TEM and SAED analysis. *In situ* high-pressure energy-dispersive x-ray powder diffraction (EDXD) measurements were performed at Beijing Synchrotron Radiation Facility (BSRF) using synchrotron radiation and a diamond anvil cell. In the experiments, gold was used as x-ray diffraction reference, and a mixture of methanol, ethanol, and H_2O (16:4:1) served as the pressure medium. The boron nanowire samples peeled off from substrates along with gold powder, and pressure medium was loaded into a

hole of $100\ \mu\text{m}$ diameter in a preindented gasket of $42\ \mu\text{m}$ thickness. A microcollimated x-ray beam of $20 \times 20\ \mu\text{m}^2$ was employed for the EDXD studies. All of the EDXD spectra were recorded by a Ge detector at $ED = 42.5313\ \text{keV}\ \text{\AA}$. A series of EDXD spectra [Fig. 7] were recorded at pressures ranging from 0 to 103.5 GPa at room temperature with increasing pressures. Apart from the fluorescence peaks and the diffraction peaks from Au marker, no crystalline Bragg reflections from boron nanowires were observed, as shown in Fig. 7. This suggests that the amorphous structure of boron nanowires is stable up to 103.5 GPa, the highest pressure achieved in the study.

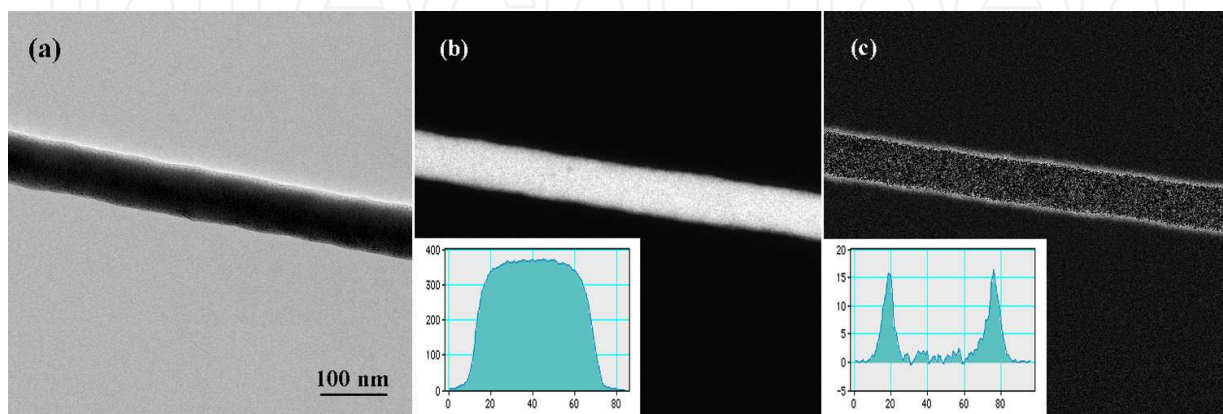


Fig. 5. Bright-field TEM image of a typical boron nanowire (a), and the corresponding boron elemental map (b), and oxygen elemental map (c). Insets show the elemental profiles of boron (b) and oxygen (c) across the boron nanowire, respectively.

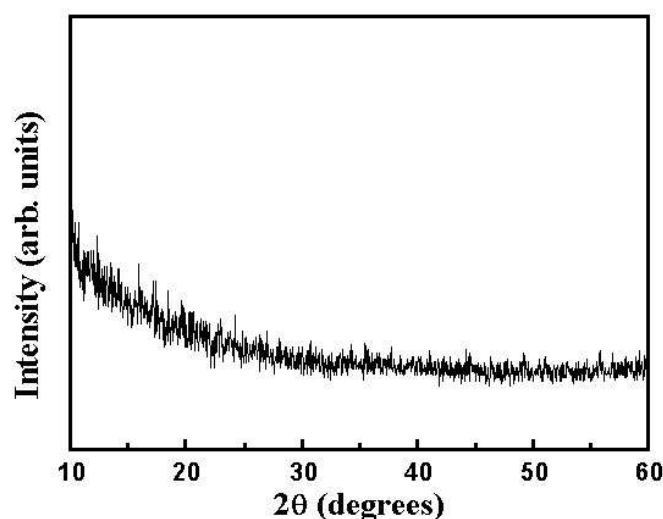


Fig. 6. XRD pattern of the aligned boron nanowire arrays.

From the above observations and discussions, we demonstrated that the nucleation and growth of well-oriented boron nanowire arrays are template-catalyst-independent. The amorphous structure of boron nanowires is stable under high pressure at ambient temperature. The growth of boron nanowires cannot be explained using the classic screw-dislocation model (Frank, 1949) and the vapor-liquid-solid (VLS) model (Wagner & Ellis, 1964; Morales & Lieber, 1998). We suggest that a complicated vapor-solid or vapor-cluster process might govern our system, and the nucleation and growth of the vertically aligned

boron nanowire arrays are entirely due to a self-organization process. The successful synthesis of boron nanowires might lead to a deeper understanding of the growth mechanism of one-dimensional nanostructures. Boron nanowires have appeared as a new member in the family of one-dimensional nanostructures. Moreover, large-scale arrays of boron nanostructures provide very exciting opportunities for understanding more about boron, one of the most important and interesting elements. Considering the unique properties of boron-rich solids and other nanostructures, it is reasonable to expect that boron nanowires will display some exceptional properties. A fascinating prospect is that many other one-dimensional boride nanostructures with advanced properties and desirable arrays, as we will show in Section 3 and Section 4, can be fabricated using the boron nanowire arrays as templates or starting materials.

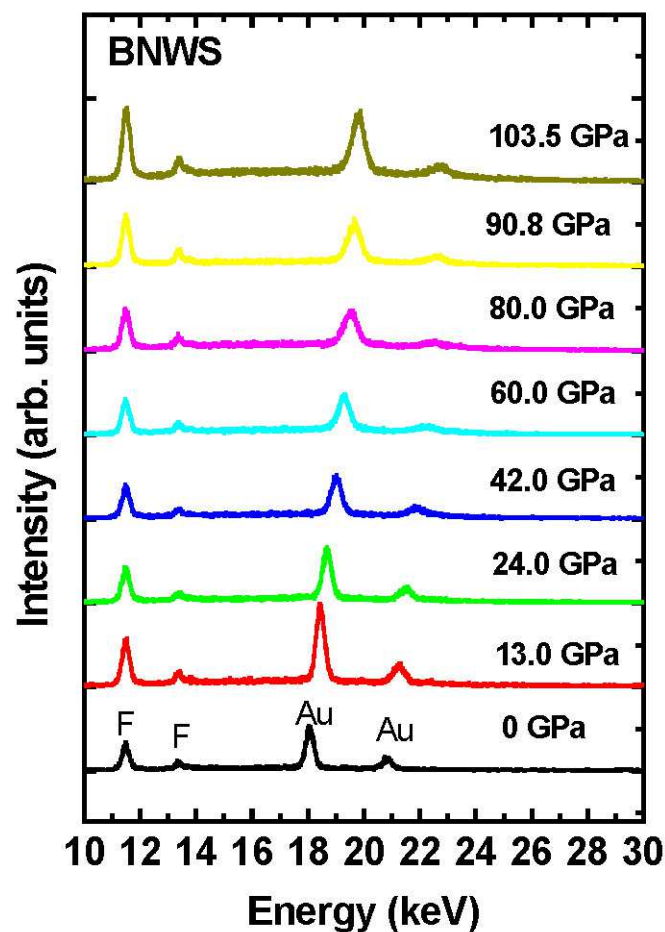


Fig. 7. Synchrotron EDXD spectra of the boron nanowires mixed with an Au pressure standard at various pressures.

3. Stoichiometric boron nitride nanotubes

Carbon and boron nitride (BN) nanotubes are two typical classes of one-dimensional tubular nanostructures, which are of great importance in the fundamental research and in developing nanoscale mechanical and electronic applications (Iijima, 1991; Chopra *et al.*, 1995). They are composed of concentric and seamless cylinders formed by rolling up the

planar atomic layers. Carbon nanotubes can be either metals or small gap semiconductors, depending on their diameter and chirality (Hamada *et al.*, 1992; Saito *et al.*, 1992; Dresselhaus *et al.*, 1996). Boron nitride nanotubes, in contrast, are uniformly wide band-gap semiconductors having an energy gap independent of geometrical arrangements and wall number (Blase *et al.*, 1994). Furthermore, BN nanotubes possess a higher resistance to oxidation at high temperature and have thermal conductivity comparable to carbon nanotubes (Xiao *et al.*, 2004; Chang *et al.*, 2005). Theoretical and experimental studies showed that the BN nanotubes possess the elastic modulus of 700-900 GPa, which is among the highest ones in one-dimensional fibers (Chopra & Zettl, 1998; Hernandez *et al.*, 1998; Suryavanshi *et al.*, 2004). These make BN nanostructures superior to carbon species in many mechanical and electronic applications, especially at high temperature.

To realize the practical applications of one-dimensional BN nanostructures in nanoscale electronic and mechanical devices, it is critically important to synthesize them in large quantities. However, so far the large scale synthesis of BN nanotubes and nanowires is still a challenging task. We have synthesized pure boron nanowires in high yield as described in Section 2. Can these novel nanowires be utilized as the starting materials for the creation of other boron-based nanostructures? Our research demonstrates that the answer to this question is an absolute YES. In this section, we describe the large quantity synthesis of pure BN nanotubes using a simple approach of annealing boron nanowire precursors in N₂ atmosphere at 1500°C (Cao *et al.*, 2007). The boron nanowire samples produced by magnetron sputtering were scraped from the substrates, packed into a Ta tube, and then placed in a home-made high temperature annealing furnace. After evacuating the furnace chamber to 10⁻⁵ Torr, high purity nitrogen gas was introduced into the chamber to a pressure of 150 Torr. The sample was heated to and kept at 1500 °C for 4 hours, and then cooled naturally to room temperature. After nitriding treatment, the nanowire product turns to gray-white from pitch black in color.

SEM studies show that the as-synthesized product consists of one dimensional nanostructures with uniform diameters [Fig. 8]. Energy-dispersive x-ray (EDX) [Fig. 8c] analysis revealed that the resulting nanostructures are composed of boron and nitrogen with B/N atomic ratio of approximately 1. This demonstrates clearly that the pure boron nanostructures have transformed into the corresponding nanoscale BN components by the high-temperature nitriding processing. TEM studies of the product show that the BN nanostructure has the typical tubular structure with a hollow core [Fig. 9]. The nanotube consists of concentric walls with an interlayer spacing of ~0.33 nm, being approximately the hexagonal BN (0002) interplanar distance. Our extensive TEM observations demonstrated that more than 80% of the synthesized BN nano-objects have cylindrical hollow cores with a high crystalline structure (the others are the porous BN nanowires with segmented voids in their interiors). The chemical stoichiometry of the individual nanostructures was further characterized using EELS. A typical EELS spectrum [Fig. 10] exhibits two distinct absorption features beginning at ~188 eV and ~398 eV. These correspond to the characteristic K-shell ionization edges for B and N, respectively. The fine structure of the B and N absorption edges in the spectrum reveals the *sp*² bonding features between boron and nitrogen in the hexagonal BN (Chopra *et al.*, 1995). The quantification analysis of the two edges gives the N/B atomic ratio of about 0.95±0.12, which is consistent with the BN stoichiometry.

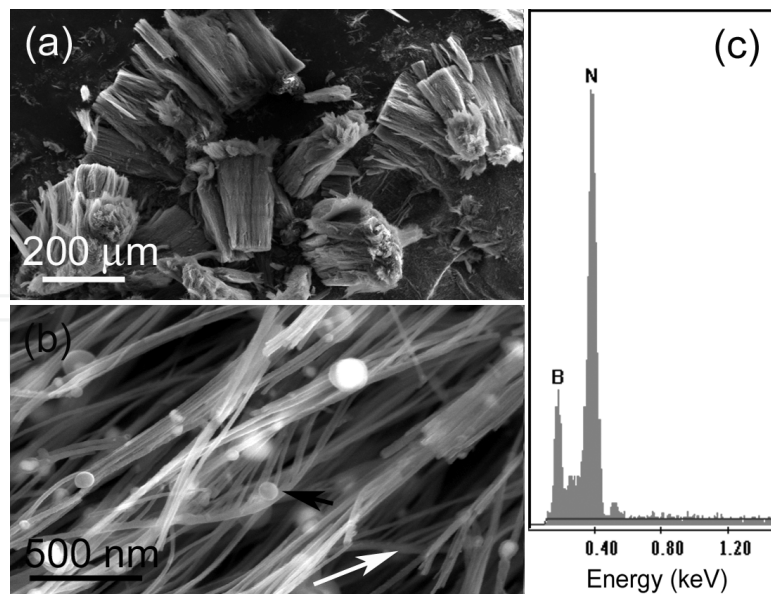


Fig. 8. SEM studies of the as-synthesized BN nanostructures. (a) Low-magnification SEM image of the products. (b) High-magnification SEM image showing the one-dimensional wire-like nanostructures. (c) SEM-EDX spectrum showing that the products are composed of boron and nitrogen.

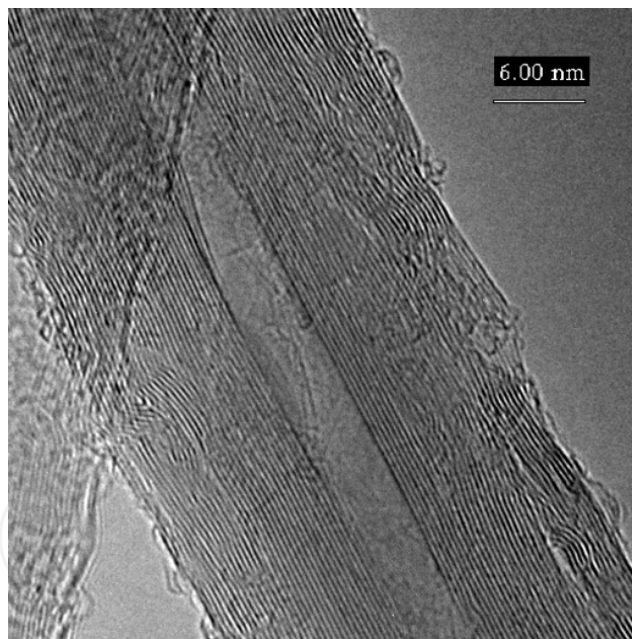


Fig. 9. HRTEM image of the synthesized BN nanotube.

Now we consider the formation mechanism of the hollow BN nanotubes from the solid boron nanowires. Boron is a reactive element at high temperature. High temperature reaction of boron and nitrogen to produce the hexagonal BN component can be expressed as: $2\text{B}(\text{solid}) + \text{N}_2(\text{gas}) \rightarrow 2\text{BN}(\text{solid})$. In our experiments, the resultant BN nanostructures inherited the one-dimensional features from the starting boron nanowires. We suggest that the formation of the tubular BN nanostructures from the corresponding solid boron nanowires involves the following processes [Fig. 11]. In the heating stage, the nitrogen on

the nanowire surface reacts with boron atoms to form hexagonal BN atomic layers [process (a) in Fig. 11]. The BN layers formed will act as a barrier to slower the diffusion of nitrogen into the nanowires. When the temperature is high enough (1500°C in our experiment), the boron atoms, because of its small atomic size, will diffuse outward simultaneously through the BN layers and react with the nitrogen on the outside surface [process (b) in Fig. 11]. Meanwhile, the remnant oxygen (residual in the chamber and desorbed from the chamber's wall) will also react with boron to form boron oxide, which will be evaporated into the vacuum. Since the temperature is high enough, the BN atomic layers formed can rearrange to form concentric cylinders, which makes the structure more energetically stable [process (c) in Fig. 11]. The above reaction, interdiffusion, migration, and rearrangement processes are responsible for the formation of the hollow BN nanotubes. Our model is supported by some recent experimental reports. For example, the Kirkendall effect (Smigelskas & Kirkendall, 1947), which is associated with the non-equilibrium interdiffusion of different components during a solid-state reaction, has been introduced to create a variety of hollow spherical nanocrystals and monocrystalline spinal nanotubes (Yin *et al.*, 2004; Wang *et al.*, 2005; Tu & Gosele, 2005; Fan *et al.*, 2006). A vapor-phase sulphidation process was also reported to synthesize the CdS hemi-cylindrical polycrystalline wires from Cd nanowires (Li & Penner, 2005).

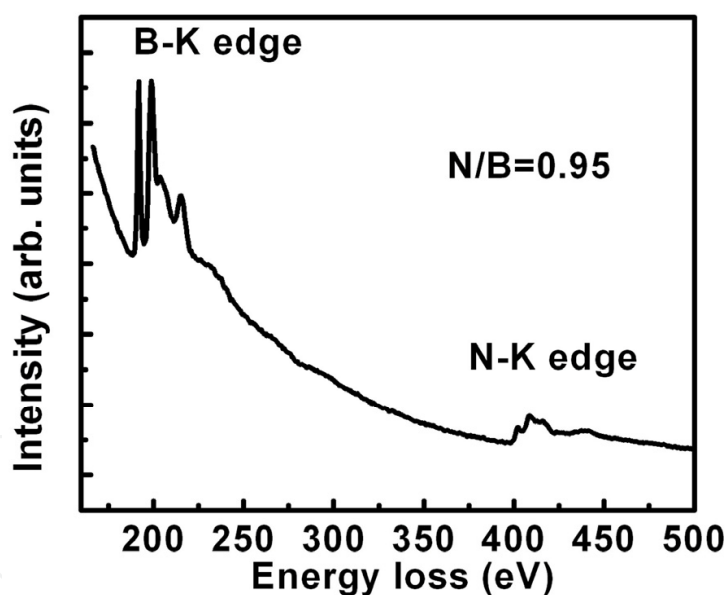


Fig. 10. EELS spectrum of a typical BN nanotube product. The energy-loss fine structures correspond to the sp^2 hybridization of h-BN.

One-dimensional BN nanostructures are of great interest for both fundamental and applied research because of their stable and excellent mechanical and physical properties. Our research has revealed that the high temperature nitriding of pure boron nanowires provides a controllable and simple process to fabricate BN nanotubes. Our results illustrate the technological potential of BN nanotubes synthesized using the simple nitriding process being incorporated into new generation nanoscale mechanical and electronic devices.

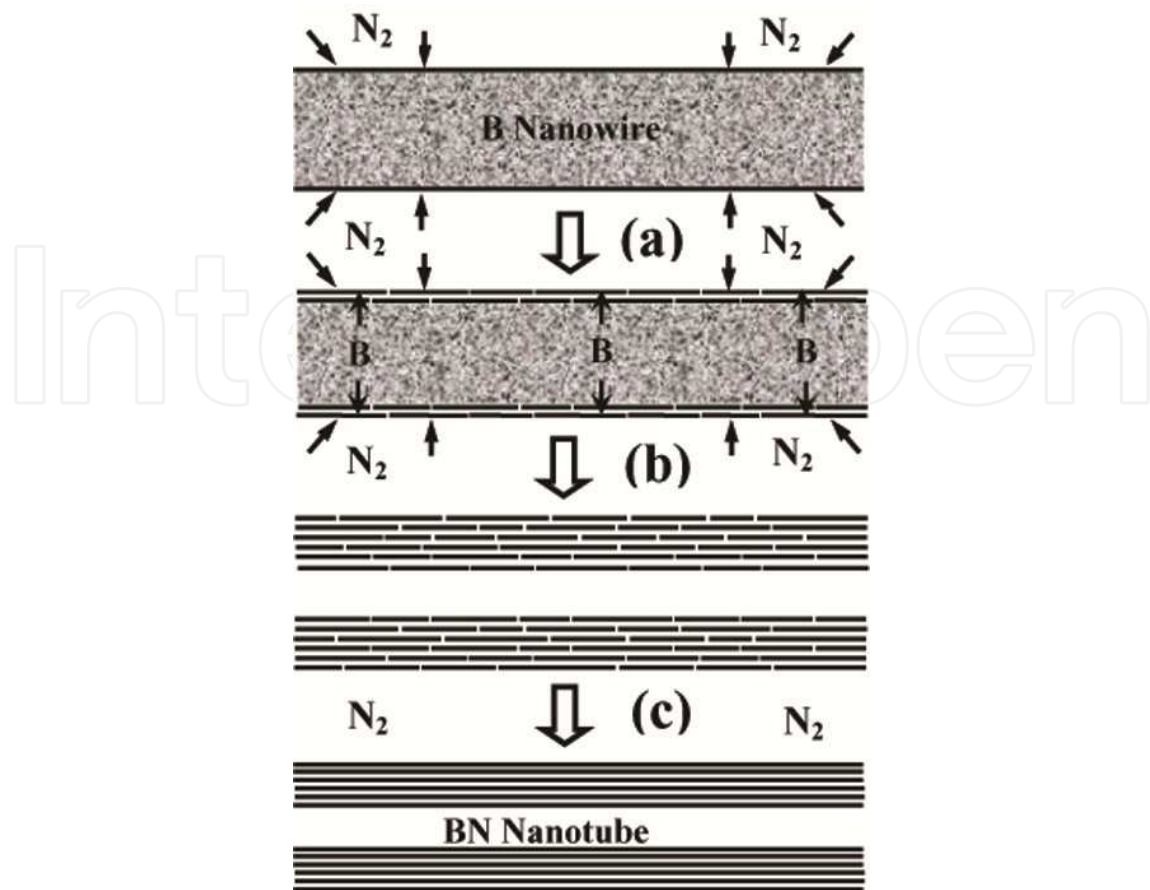


Fig. 11. Schematic diagram of the formation process of hollow BN nanotubes from solid boron nanowires.

4. Boron subnitride nanowires and heterostructured B_6N_x /BN nanocables

One of the substantial challenges in developing nanotechnology is that new nanostructures need to be created and explored to serve as the functional units in the miniaturized nanosystems where high performance and reliability are required. Another practical challenge is that simple processes for reducing cost but improving efficiency are necessitated to mass-fabricate functional nanostructures at commercial scale. Boron and boron-rich borides are unique in terms of their novel structures and properties (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009). They provide an ideal platform to explore the fundamental natures in cluster physics and structural chemistry, thanks to the unusual three-center electron-deficient bond and most varied polymorphism existing in boron family. They possess many unrivalled properties ranging from superconducting metals to wide-band semiconductors, and are widely used in numerous technological applications, peculiarly in those where a refractory, light, and hard material is required (Greenwood, 1973; Donohue, 1974; Matkovich, 1977; Emin, 1987; Albert & Hillebrecht, 2009; Erements *et al.*, 2001; Nagamatsu *et al.*, 2001; Garvie *et al.*, 1997; Hubert *et al.*, 1997, 1998; He *et al.*, 2002). For example, B_6O possesses a hardness comparable with that of cubic BN, the second hardest material (Hubert *et al.*, 1998; He *et al.*, 2002); B_6N shows a metal-like character in electron energy loss spectroscopy (EELS) studies (Garvie *et al.*, 1997; Hubert *et al.*, 1997). However, the syntheses of these useful boron-based materials normally

require extreme high-pressure high-temperature conditions (Garvie *et al.*, 1997; Hubert *et al.*, 1997, 1998; He *et al.*, 2002). Strategies to obtain these materials in useful shape-designed forms at ambient pressure are of practical importance for their technological applications.

In this section we present the creation of boron subnitride and B_6N_x/BN radial heterostructured nanocables in bulk quantities using a simple process of nitriding the corresponding pure boron nanowires at 1200°C (Cao *et al.*, 2008). The synthesized nanostructures consist of a core B_6N_x nanowire with rhombohedral structure, a metastable high pressure phase, and a shell of hexagonal BN layers. This simple strategy might be used to rationally create other novel boron-based nanoheterostructures and nanocomposites in B-C-N-O system, and in principle, can provide nanoscale platforms to study high-pressure-induced phase transformation and reaction at ambient pressure.

The experimental procedure for the synthesis of B_6N_x nanostructures is similar to that of BN nanotubes discussed in Section 3, except that the nitriding temperature is 1200°C here. SEM and TEM studies of the as-prepared products after nitriding treatment show a smooth one-dimensional wire-like morphology as those of the starting pure boron nanowires. The abrupt interface in the diffraction contrast of the TEM image [Fig. 12a] suggests that the body and skin of the synthesized nanowires are of different phases. Selected area electron diffraction (SAED) technique was applied to identify the phase of nanostructures. SAED patterns shown in Fig. 12b and 12c could be well indexed with the lattice parameters of rhombohedral B_6N (Joint Committee on Powder Diffraction Standards (JCPDS) card: 50-1504; space group $R\bar{3}m$; lattice parameters: $a=5.457 \text{ \AA}$, $c=12.241 \text{ \AA}$), in agreement with the chemical analysis. Analysis and diffraction simulation showed that the SAED patterns (Fig. 12b,c) fit precisely to the electron diffractions from [100] and [122] zone axes of rhombohedral B_6N lattice, respectively.

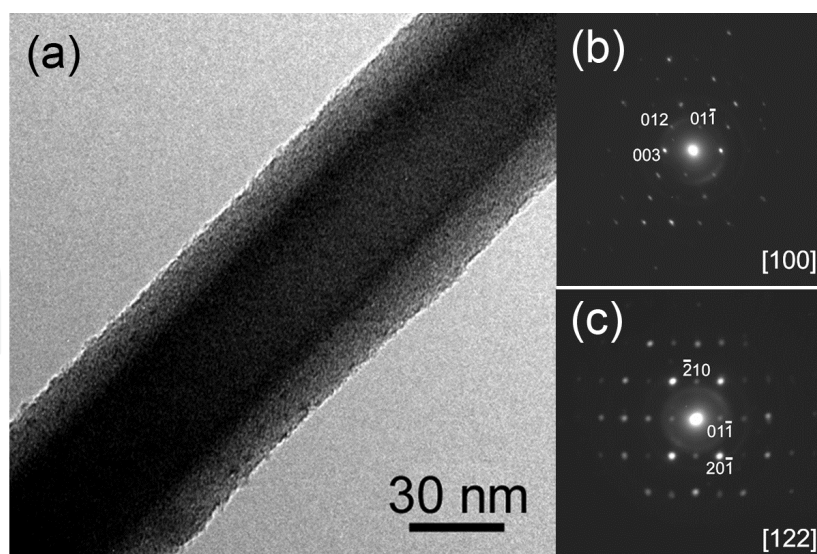


Fig. 12. TEM and SAED analyses of the B_6N_x/BN nanostructures. (a) TEM image showing the coaxial core-shell structure. (b,c) SAED patterns correspond to the electron diffractions from [100] and [122] zone axes of B_6N rhombohedral unit cell, respectively. The weak half-rings (corresponding to a separation of 0.33 nm) in the SAED patterns are from the electron diffraction of hexagonal BN (0002) atomic layers in the nanowire shells.

HRTEM studies highlight that the smooth nanowires consist of a single-crystalline core sheathed with a few graphitic walls with an interlayer spacing of ~ 0.33 nm [Fig. 13]. The lattice images from the crystalline nanowire cores match the structure of rhombohedral B_6N . The shell layers can be designated to hexagonal BN (0002) planes based on chemical analysis (see below) and TEM studies.

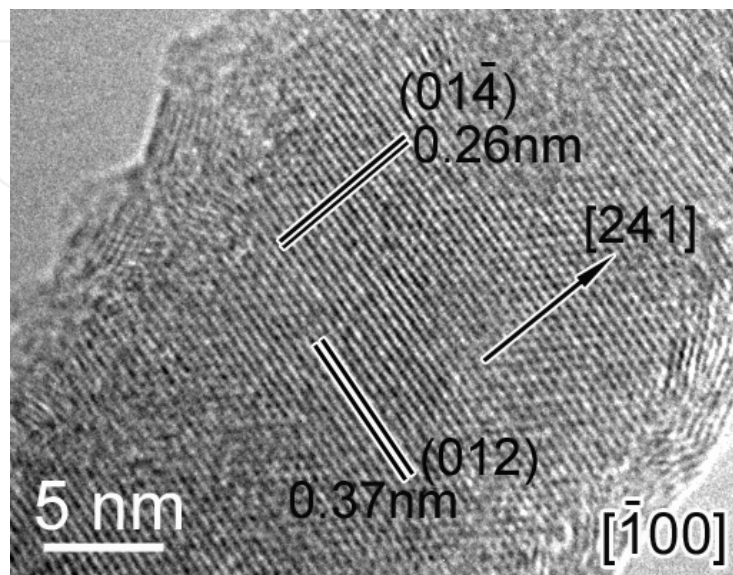


Fig. 13. HRTEM image of the B_6N_x/BN nanostructures. The longitudinal axis of the nanowire orientate roughly along the [241] direction.

We used EDX and EELS to characterize the chemical stoichiometry of the nanostructures. The EDS spectrum revealed that the nanostructures contain boron and nitrogen; the N:B atomic ratio was quantified to be about 1:4.8. Figure 14a shows a representative EELS spectrum taken from the central part of a typical nanowire. Because the shell layers are very thin (2-4 nm), the EELS signals are mainly from the core phase. EELS spectrum presents two sharp threshold peaks beginning at ~ 185 eV and ~ 396 eV, corresponding to the characteristic K-shell ionization edges for B and N, respectively. EELS quantification of the spectra gives the N/B atomic ratio of about 0.21 ± 0.034 , which is in good agreement with the EDX analysis. We also acquired EELS spectra from pure α -rhombohedral boron and hexagonal BN nanotube for a comparison [see Fig. 14b and 14c]. The fine structures of boron K-edges from the product nanowires show a similarity to those from bulk pure boron (B K-edges typical of icosahedral rhombohedral boron-rich phases), but a distinguishing difference from those of hexagonal BN. Our results are coincident with previous EELS studies of the B_6N and other icosahedral boron-rich phases (Garvie *et al.*, 1997).

We acquired the elemental mapping of B and N in the produced BN_x nanostructures. Figure 15a-c shows the bright field TEM image and the corresponding energy-filtered images of two typical BN_x nanostructures. The B elemental map, shown clearly in Fig. 15b, has uniformly bright contrast in the core throughout the nanowires. Careful observations reveal a reduced intensity at the peripheries of the nanowires in the B map. This suggests that the nanowire shells are boron-deficient compared to the core region where the distribution of B is homogeneous. In contrast, the N elemental map [Fig. 15c] shows a bright contrast sheath and a dark core with much lower brightness, indicating that the coating is nitrogen-rich.

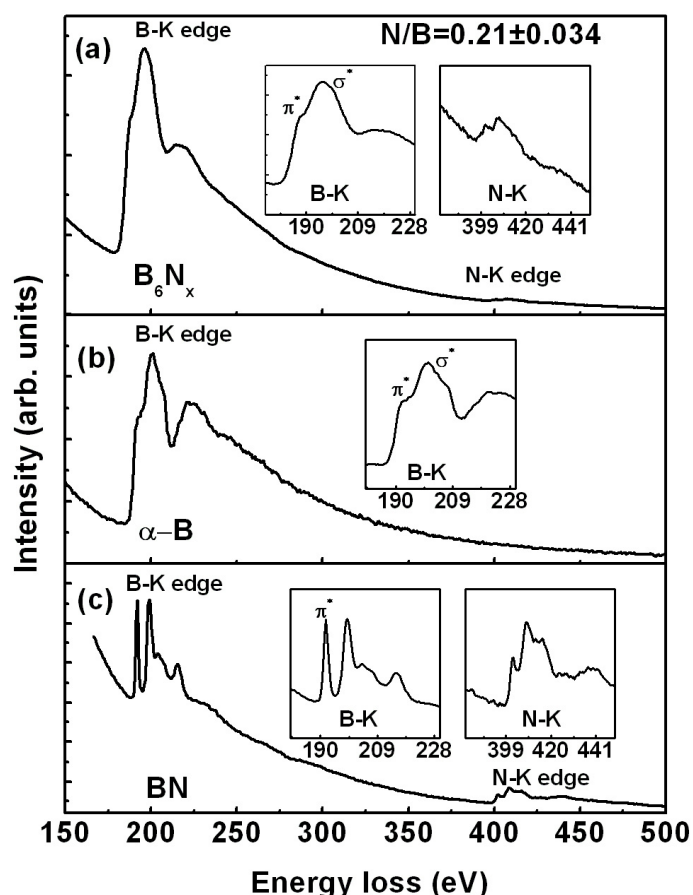


Fig. 14. EELS spectra of B_6N_x nanowire (a), bulk pure α -boron (b), and BN nanotube (c). The B K edge features from B_6N_x nanowire are similar to that from bulk pure boron, but are obviously different from that of BN. The insets show the magnified features of the B and N K-edges from B_6N_x nanostructure (a), pure boron (b), and BN (c).

Linescan analyses of the elemental distributions across the nanowire in the B and N maps show a hill-shaped B concentration profile and valley-like N profile [Fig. 15d,e], confirming that our BN_x nanostructures have a nitrogen-rich shell, and is in good agreement with the conclusion that the nanowire sheath is hexagonal BN. The chemical profiles of B and N, as shown in Figure 15d,e, also highlight two interesting features. First, two shoulder peaks (indicated by the arrows in Fig. 15d) exist in both sides of the B concentration profile. Second, the valley in the intensity profile of the N distribution has a protruding central section (indicated by the arrow in Fig. 15e). Considering that the total N/B atomic ratio in the products is about 1:5, and the BN shell has a higher N/B ratio of 1:1, we can conclude that the core of the synthesized nanostructure has a nominal stoichiometry of B_6N_x ($x < 1.2$). To confirm this assignment, we performed theoretical simulation of the cross-sectional elemental mapping of B and N in the synthetic concentric cylinders of B_6N/BN and B/BN . Figure 15f,g shows the calculated elemental profiles in the B_6N/BN core-shell nanowire with a 40-nm-diameter core and 5-nm-thick shell. The fine features of the calculated B and N mapping cross-sections are in good agreement with the experimental data. In contrast, the theoretical cross-section N profile in the B/BN nanostructure (a 40-nm-diameter B core with a 5-nm-thick BN shell) shows a central dip in the N valley (Fig. 15i), which differs distinctly from the experimental results [Fig. 15e]. Taken together, these structure and composition data show that the produced

nanostructures consist of single-crystalline B_6N_x cores surrounded by the hexagonal BN walls. After a careful comparison of our experimental data with those from the known B_xN_y phases (JCPDS Cards), we found that the crystal structure and stoichiometry of our B_6N_x nanowires fit well to that of bulk B_6N crystal, a metastable high pressure phase.

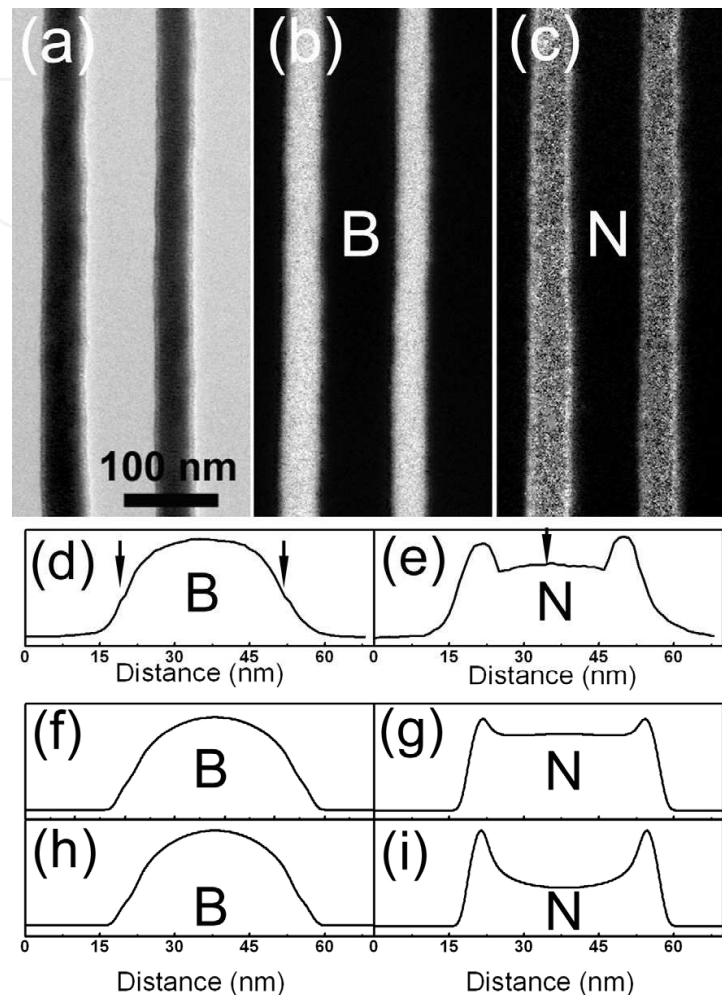


Fig. 15. Chemical analyses of typical B_6N_x/BN nanostructures. (a) Bright-field TEM image. (b) B elemental map. (c) N elemental map. (d,e) Elemental profiles for B and N, respectively, across a typical nanowire. (f,g) Theoretical simulations of the B and N profiles, respectively, on a B_6N/BN core-shell nanocable (40-nm-diameter B_6N core and 5-nm-thick BN shell). (h,i) Elemental mapping cross-sections of B and N, respectively, modelled from a concentric nanowire with B core (40nm diameter) and BN shell (5nm thickness).

Condon *et al.* first showed the existence of B_6N in the direct boron-nitrogen reaction (Condon *et al.*, 1976). By annealing boron powder in N_2 , they obtained a new boron subnitride metastable phase with stoichiometry of B_6N and structure resembling to that of B_6O . The microcrystalline B_6N particles were present as the core particles surrounded by hexagonal BN coats. Hubert *et al.* demonstrated the first bulk synthesis of B_6N_{1-x} crystals with sizes up to 1 μm by reacting boron and hexagonal BN at a high pressure (7.5GPa) and high temperature (1700°C) (Hubert *et al.*, 1997). These observations give us a clue to consider the physical origin of the formation mechanism of B_6N_x crystalline core nanowires in our experiments. In the initial stage of the nitriding process, the nitrogen on the nanowire

surface reacts with boron atoms to form fragments of BN atomic layers according to the reaction $2\text{B}(\text{solid}) + \text{N}_2(\text{gas}) \rightarrow 2\text{BN}(\text{solid})$. As the reaction proceeds, the BN fragments on the outer surface wrap around the host nanowire to form a nano-capsule structure. At high temperature, the B and N atoms in the BN layers can rearrange and the BN fragments interconnect to form perfect concentric cylinders, which makes the structure more energetically stable. Thus the diameter of the BN capsule tends to shrink, and a pressure will build up inside the BN vessel. The BN sheath also separates the residual nanowire from the N_2 atmosphere, and prevents the inward diffusion of N atoms into the nanowire. The BN nanocapsule formed thus acts as a high pressure cell to promote the reaction $12\text{B} + \text{N}_2 \rightarrow \text{B}_6\text{N}$. Under these conditions, the residual core nanowires inside the BN shells react with N atoms to form B_6N_x nanostructures with the assistance of high-pressure build-up in the nanocells. As a result, the heterostructured $\text{B}_6\text{N}_x/\text{BN}$ nanocables are formed. In this model, the isolated high-pressure BN cell and lower inward migration of nitrogen atoms are responsible for the high-pressure-induced formation of nano-crystalline B_6N_x phase. The temperature also takes a critical role in our experiments. At a higher nitriding temperature of 1500°C , all the pure boron precursors were transformed into BN nanotubes (Cao *et al.*, 2007). The nitriding temperature of 1200°C made for the formation of $\text{B}_6\text{N}_x/\text{BN}$ core-shell nanostructure, suggesting that B_6N_x phase inside the BN nanocell is thermodynamically stable at this temperature. Banhart and Ajayan revealed that carbon onions can act as nanoscopic pressure cells for diamond nucleation and growth in the cores of carbon onions under high temperature and electron irradiation conditions (Banhart & Ajayan, 1996). Golberg and coworkers demonstrated the formation of solid nitrogen inside the BN nanocages, a structural analog of carbon onions, due to the existence of super-high-pressure inside them (Golberg *et al.*, 2002). They also observed the high-pressure-induced phase transformation of hexagonal BN to cubic BN inside the BN high-pressure nanocells. Multiwalled carbon nanotubes as high-pressure cylinders and nanoextruders were also reported to deform, extrude, and break hard nanomaterials that are encapsulated inside the core (Sun *et al.*, 2006). All of these experimental observations support our conclusion on the nanocell-high-pressure-assisted formation mechanism of $\text{B}_6\text{N}_x/\text{BN}$ nanostructures in the nitriding reaction.

It is reasonable to expect that the B_6N nanostructures should share some of the very interesting physical and chemical properties with other boron-rich solids, e.g., low density, high hardness, chemical inertness, unique mechanical, thermal, and electronic properties, etc. The coaxial $\text{B}_6\text{N}/\text{BN}$ nanocable heterostructures are of importance as the promising building blocks in developing nanoscale devices and nanocomposites. Our research suggests that the BN nanocells in a similar process can be used as a template to study the pressure-induced phase transformation at nanoscale as well as to synthesize other unique boron-based nanostructures that cannot be formed under normal conditions. This simple synthetic strategy may be used as a general approach for the bulk-fabrication of a variety of intriguing boron-based nanocomposites and nanoheterostructures in B-C-N-O system, through rationally optimizing the synthetic conditions and utilizing the nanocell high-pressure effect.

5. Summary and outlook

In this Chapter, we describe mainly the investigations from our laboratory directed toward the synthesis of stoichiometric boron-based nanostructures. Our goal has been to create new boron and boride nanostructures with advanced properties and desired dimensionality. Through a detailed investigation on the structures and properties of new boron-based nanomaterials, we

target at advancing our understanding of the unique boron chemistry and physics in the nanoscale regime. Another goal of our research has been to develop simple and cost-effective methods for mass-fabricating boron-based nanostructures and their highly ordered arrays in order to facilitate their practical applications in nanoscale devices and nano-composites.

We have synthesized large-area arrays of well-aligned boron nanowires using the simple approach of magnetron sputtering. Our research suggests that the magnetron sputtering approach, which is widely used in the preparation of films and multilayers in both industry and academia, can be employed as a general method for synthesis of some nanometer-sized materials with desirable dimensionalities and ordered assemblies via the rational design of the targets and the proper control of the experimental conditions. We have synthesized high-concentration nitrogen-doped carbon nanotube using magnetron sputtering of a mixture of nanometre-sized graphite and nickel powders in a nitrogen atmosphere (Cao *et al.*, 2003).

Using these boron nanostructures as the starting materials, we have created highly pure BN nanotubes in large quantities and B_6N_x /BN radial heterostructured nanocables in high yield by annealing pure boron nanowire precursors in N_2 atmosphere at 1500°C and 1200°C, respectively. Through exploiting the annealing variations in the simple nitriding process, we can expect to tune the properties of the BN nanostructures via the chemical modulation, and to extend this simple process for bulk fabrication of a wealth of boron-based nanoheterostructures and nanocomposites in B-C-N-O system. Our results show promising technological potential of fabricating new and hybrid boron-based nanostructures using simple processes for practical applications.

We believe there is a promising bright future in science and technology for boron and boride nanostructures. Theoretical studies suggest the existence of new boron-based materials showing at least the same variety of nanoscale forms and interesting properties as those known for carbon. Besides the boron nanotubes, theoretical AlB_2 nanotubes show a metallic density of states, independent of their chirality (Quandt *et al.*, 2001); nanotubular B_2O and BeB_2 , are new semiconductors and metals in one dimension (Zhang & Crespi, 2002). Theoretical calculations show that these new classes of tubular structures promise to offer properties unavailable to the previously studied C, B, B-C-N, and B-N based systems. As for boron cage-like nanostructures, Szwacki and coworkers predicted using *ab initio* calculations that B_{80} , which is very similar in shape and symmetry to the carbon fullerene C_{60} , is an energetically stable boron fullerene (Szwacki *et al.*, 2007). However, the synthesis of these theoretical novel boron-based nanostructures remains a challenge. Though Ciuparu *et al.* claimed that they have synthesized pure boron single-wall nanotubes (Ciuparu *et al.*, 2004), no any subsequent work has come out following their result since it was published. There remain many fundamental and practical issues about the structures and properties of boron-based nanostructures that deserve future explorations. We expect that the investigations on boron-based nanostructures will provide new insights into boron chemistry and physics, and boron nanostructures will serve as important building blocks for nanotechnology.

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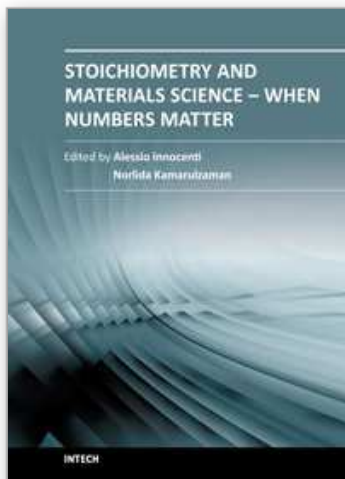
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Stoichiometry and Materials Science - When Numbers Matter

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The aim of this book is to provide an overview on the importance of stoichiometry in the materials science field. It presents a collection of selected research articles and reviews providing up-to-date information related to stoichiometry at various levels. Being materials science an interdisciplinary area, the book has been divided in multiple sections, each for a specific field of applications. The first two sections introduce the role of stoichiometry in nanotechnology and defect chemistry, providing examples of state-of-the-art technologies. Section three and four are focused on intermetallic compounds and metal oxides. Section five describes the importance of stoichiometry in electrochemical applications. In section six new strategies for solid phase synthesis are reported, while a cross sectional approach to the influence of stoichiometry in energy production is the topic of the last section. Though specifically addressed to readers with a background in physical science, I believe this book will be of interest to researchers working in materials science, engineering and technology.

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