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## Human Ear Cartilage

Lu Zhang, Qiong Li, Yu Liu, Guangdong Zhou, Wei Liu and Yilin Cao  
*Department of Plastic and Reconstructive Surgery, Shanghai 9<sup>th</sup> People's Hospital,  
 Shanghai Jiao Tong University School of Medicine,  
 Shanghai Key Laboratory of Tissue Engineering, Shanghai  
 P.R. China*

### 1. Introduction

The human ear (Fig. 1) is of an ovoid form, with its larger end directed upward. Its lateral surface is irregularly concave, directed slightly forward, and presents numerous eminences and depressions to which names have been assigned (Beahm, Walton, 2002; Walton, Beahm, 2002). The prominent rim of the human ear is called the helix while another curved prominence, parallel with and in front of the helix, is called the antihelix; this divides above into two crura, between which is a triangular depression, the fossa triangularis. The narrow-curved depression between the helix and the antihelix is called the scapha; the antihelix describes a curve around a deep, capacious cavity, the concha, which is partially divided into two parts by the crus or commencement of the helix; the upper part is termed the cymba concha, the lower part the cavum concha. In front of the concha, and projecting backward over the meatus, is a small pointed eminence, the tragus, so called from its being generally covered on its under surface with a tuft of hair, resembling a goat's beard. Opposite the tragus, and separated from it by the intertragic notch, is a small tubercle, the antitragus. Below this is the lobule, composed of tough areolar and adipose tissues, and wanting the firmness and elasticity of the rest of the auricula.

Up to now, total human ear reconstruction for congenital microtia or auricular traumatic amputation still remains one of the greatest challenges for plastic surgeons (Brent, 1999; Nagata, 1993; TANZER, 1959). Although tissue engineering is a promising method for repair and reconstruction of cartilage defects (Chung, Burdick, 2008; Langer, Vacanti, 1993), engineering cartilage with a delicate three dimensional (3D) structure, such as a human ear, remains a great challenge in this field (Ciorba, Martini, 2006; Sterodimas et al., 2009; Zhang, 2010). Since in 1997 Cao *et al.* engineered the cartilage with a shape of human auricle in a nude mouse model (Cao et al., 1997), many researchers have tried to explore further developments of this tissue engineering system, but few of them have succeeded in *in vitro* regeneration of a cartilage construct with a complete and anatomically refined auricle structure (Haisch et al., 2002; Isogai et al., 2004; Kamil et al., 2003; Kamil et al., 2004; Naumann et al., 2003; Neumeister et al., 2006; Shieh et al., 2004; Xu et al., 2005) (Table 1).

One major reason leading to the failure of *in vitro* engineering a cartilage construct with sufficient control over shape is the lack of appropriate scaffolds (Liu et al., 2010). The optimal scaffold used for engineering a cartilage construct with accurate designed shapes should possess at least three characteristics: good biocompatibility for cartilage formation, ease of

being processed into a specific shape, and sufficient mechanical strength for retaining the pre-designed shape during chondrogenesis. Polyglycolic acid (PGA) has proven to be one of the most successful scaffolds for cartilage regeneration (Cui et al., 2009; Frenkel, Di, 2004; Heath, Magari, 1996). Cartilage engineered with the PGA scaffold has structure and composition similar to the native tissue, as demonstrated by histological analysis and cartilage specific matrices (Aufderheide, Athanasiou, 2005; Moran et al., 2003; Yan et al., 2009). However, the most widely used form of PGA material in cartilage engineering is unwoven fiber mesh, which is difficult to be initially prepared into a complicated 3D structure and would most likely fail to maintain its original architecture during subsequent *in vitro* chondrogenesis due to insufficient mechanical support (Gunatillake, Adhikari, 2003; Kim, Mooney, 1998; Moran et al., 2003).

Year	Issue Name	Author	Scaffold	Seeding cells	Shape	Culture
1997	Plastic and Reconstructive Surgery	Cao Yilin et al.	PGA+PLA	Bovine chondrocytes	3-year-old child (partial size)	nude mouse
2002	European Archives of Oto-Rhino-Laryngology	Andreas Halsch et al.	PGA+PLA+Fibrinogen	human nasal septum chondrocytes	Poor shape (silicon stent)	nude mouse (partial)
2003	European Archives of Oto-Rhino-Laryngology	A.Naumann et al.	Hyaff 11	Human nasoseptal chondrocytes	Real size?	Vitro? (partial)
2003	The Laryngoscope	Syed H. Kamil et al.	PGA+PLA	Newborn calf shoulders chondrocytes	Real size Auricle and Nasal Tip	Vitro+ nude rat
2004	Tissue engineering	NORITAKA ISOGAI et al.	PLLA+PCL	Newborn calf shoulders chondrocytes	1-year-old child (partial size)	Nude mouse
2004	Biomaterials	Shyh-Jou Shieh et al.	PGA ,PCL ,P4HB	Adult sheep chondrocytes; rabbit ear cartilage but failed	Poor shape	Vitro+ nude mouse
2004	The Laryngoscope	Kamil,S.H. et al.	Calcium alginate, phuronic, PGA	Chondrocytes	Poor shape(gold stent)	Pig, sheep
2005	Plastic and Reconstructive Surgery	Xu Jianwei et al.	Fibrin	Chondrocytes,perichondrium	Hand sculpted	Nude mouse
2006	Plastic and Reconstructive Surgery	Michael W. Neumeister et al.	Fibrin glue	Chondrocytes femoral vascular pedicle	Poor shape but vascularized (silicone mold)	Rat

Table 1.

To overcome these problems, two crucial issues should be addressed. First, the PGA-based scaffold should be prefabricated into the exact shape of a human ear. Second, the mechanical

strength of the above-mentioned scaffold should be further enhanced so that it can retain the pre-designed shape during *in vitro* chondrogenesis.



Fig. 1. The outline of a human ear

In order to meet these requirements, in the current study, a computer aided design and manufacturing (CAD/CAM) technique was employed to fabricate a set of negative molds, which was then used to press the PGA fibers into the pre-designed ear structure. Furthermore, the mechanical strength of the scaffold was enhanced by coating the PGA fibers with an optimized amount of PLA. Then, the feasibility of engineering a shape controllable ear cartilage *in vitro* was explored by seeding chondrocytes into the optimized scaffolds. In addition, the exactness of the shape of the ear graft was quantitatively evaluated by a 3D laser scanning system.

## 2. Materials and methods

### 2.1 Preparation of scaffolds with different PLA contents

40 mg of unwoven PGA fibers (provided by Dong Hua University, Shanghai, China) were compressed into a cylinder shape of 13mm in diameter and 1.5mm in thickness. A solution

of 0.3 % PLA (Sigma, St. Louis, MO, USA) in dichloromethane was evenly dropped onto the PGA scaffold, dried in a 65 °C oven, and weighed. The PLA mass ratio was calculated according to the formula:  $PLA\% = \frac{\text{final mass} - \text{original mass}}{\text{final mass}} \times 100\%$ . The above procedures were repeated until the predetermined PLA mass ratios of 0%, 10%, 20% and 30% were achieved.

## 2.2 Mechanical analysis of the scaffolds

The mechanical properties of the scaffolds were analyzed by a biomechanical analyzer (Instron-5542, Canton, MA, USA). The scaffold disks were compressed at a constant compressive strain rate of 0.5 mm/min until a maximum of 10% total strain was reached. The maximum compressive force and Young's modulus were determined from the stress-strain curve.

## 2.3 Biocompatibility evaluation of the scaffolds

**Cell seeding:** Chondrocytes were isolated from the articular cartilage of newborn swine (2-3 weeks old) as described (Rodriguez et al., 1999). The harvested chondrocytes were adjusted to a final concentration of  $50 \times 10^6$  cells/mL, and a 200  $\mu$ L cell suspension was pipetted onto each scaffold. The cell-scaffold constructs were then incubated for 5h at 37°C with 95% humidity and 5% CO<sub>2</sub> to allow for complete adhesion of the cells to the scaffolds. Then, the constructs were covered by pre-warmed culture medium and cultured under the same conditions.

**Cell adhesion:** After 24 hours of incubation, the cell-scaffold constructs were gently transferred into a new 6-well plate for subsequent culture to evaluate cartilage formation. The remaining cells were collected and counted. The cell seeding efficiencies of the scaffolds with different PLA contents were calculated based on the formula:  $(\text{total cell number} - \text{remaining cell number}) / \text{total cell number} \times 100\%$  (Moran et al., 2003).

**Scanning electron microscopy (SEM):** The constructs were cultured *in vitro* and the attachment and matrix production of the cells on the scaffolds were examined by SEM (Philips XL-30, Amsterdam, Netherlands) after 2 weeks and 8 weeks.

**Evaluation of cartilage formation:** The constructs were harvested after 8 weeks of culture. The cartilage formation on different scaffolds was evaluated histologically by staining with hematoxylin and eosin (HE) and Safranin O, and immunohistochemically with type II collagen (Zhang, Spector, 2009).

## 2.4 Mold fabrication by CAD/CAM

A patient's normal ear was scanned by CT to obtain the geometric data. These data were further processed by a CAD system to generate the half-sized mirror image data (both positive and negative) of the normal ear, and the resultant data were input into a CAM system (Spectrum 510, Z Corporation) for the fabrication of the resin models by 3D printing. The negative mold was composed of two parts: the outer part and the inner part. In order to make the mold pressure-loadable, the outer part was replaced by a silicon rubber, which was molded according to the inner part of the resin negative mold.

## 2.5 Fabrication of ear shaped scaffold

Two hundred milligrams of unwoven PGA fibers were pressed using the negative mold for over 12 hours. A solution of 0.3 % PLA (Sigma, St. Louis, MO, USA) in dichloromethane was

evenly dropped onto the PGA scaffold, dried in a 65 °C oven, weighed, and pressed again with the negative mold. This procedure was repeated until the final PLA mass ratio of 20% was reached. The edge of the scaffold was carefully trimmed according to the shape of the positive mold.

### 2.6 Three-dimensional laser surface scanning

A 3D laser scanning system was used for the shape analysis (Yu et al., 2009). The surface image data were collected from both the positive mold and the ear shaped scaffolds using a Konica Minolta Vivid 910 and Polygen Editing Tools version 2.21 (Konica Minolta, Tokyo, Japan). These data were further processed by RapidForm 2006 (INUS, Seoul, South Korea) and HP xw6200 (Hewlett Packard, Shanghai, China). The resultant data obtained from the ear-shaped scaffolds were compared to those from the positive mold, which served as a standard. Variations in voxels smaller than 1mm were considered similar, and the number of these similar voxels was divided by the number of total voxels to calculate the similarity level.

### 2.7 In vitro construction of ear-shaped cartilage

A 1mL aliquot of chondrocyte suspension with a density of  $50 \times 10^6$  cells/mL was seeded into the ear-shaped scaffold followed by incubating for 5h, according to the cell seeding procedures described above. Then, the construct was gently transferred into a 50mL centrifuge tube for subsequent culture. The culture medium was changed every other day. The constructs were harvested at 4 weeks, 8 weeks and 12 weeks for evaluation of shape exactness and cartilage specific histology.

### 2.8 Statistical analysis

The differences of cell seeding efficiencies ( $n=6$ ), Young's moduli ( $n=6$ ), and maximum compressive loadings ( $n=6$ ) among the four PLA content groups were analyzed using the Student's t-test. A  $p$ -value less than 0.05 was considered statistically significant.

## 3. Results

### 3.1 Mechanical analysis of different scaffolds

The mechanical properties of the scaffolds were analyzed to evaluate the effects of PLA coating with different amount on the mechanical strength. As shown in Figure 2, all the scaffolds had regular cylinder shapes with the same diameter of 13mm (Fig. 2A-2D). No obvious differences in appearance were observed among the PLA/PGA scaffolds with different PLA amounts (Fig. 2B-2D). As expected, the pure PGA group (0% PLA group) showed a flat compressive stress-strain curve close to the X axis, indicating that pure PGA scaffolds had relatively low mechanical strength. With an increase in PLA content, the compressive stress-strain curves became steeper and more linear before the maximum loadings were reached (Fig. 2E), and the compressive moduli (Fig. 2F) as well as maximum loadings (Fig. 2G) also increased. Noticeably, there was a significant increase (over 4 folds) in both compressive moduli and maximum loading in scaffolds fabricated with 20% PLA compared to those with 10% PLA. Furthermore, the scaffold with 20% PLA reached a compressive modulus around 45MPa ( $45.42 \pm 10.52$  MPa), which was similar to that of native adult human articular cartilage [19]. As expected, the 30% PLA group achieved the highest maximum loading and Young's modulus in all groups, although no significant difference was observed in Young's modulus between the 20% and 30% groups.

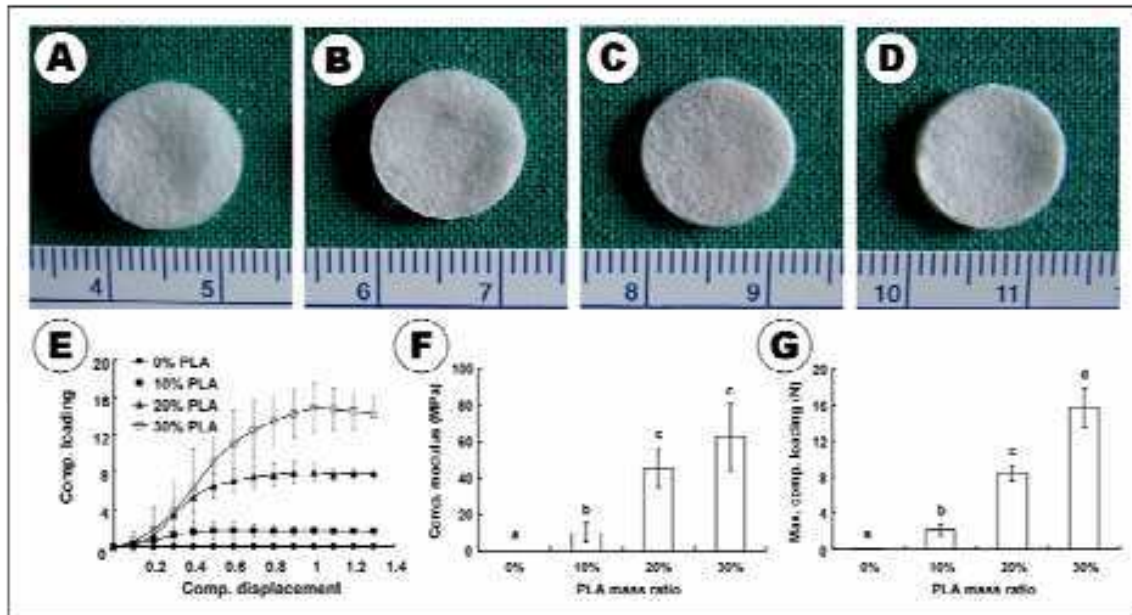


Fig. 2. The influences of PLA contents on mechanical properties. PGA fibers are pressed into a regular cylindrical shape (A). No obvious differences in appearance are observed among the PLA/PGA scaffolds with different PLA ratios of 10% (B), 20% (C), and 30% (D). The scaffolds have different stress-strain curves (E), with significant differences in maximum loading (F) and Young's modulus (G). Different lower-case letters indicate significant differences ( $p < 0.01$ )

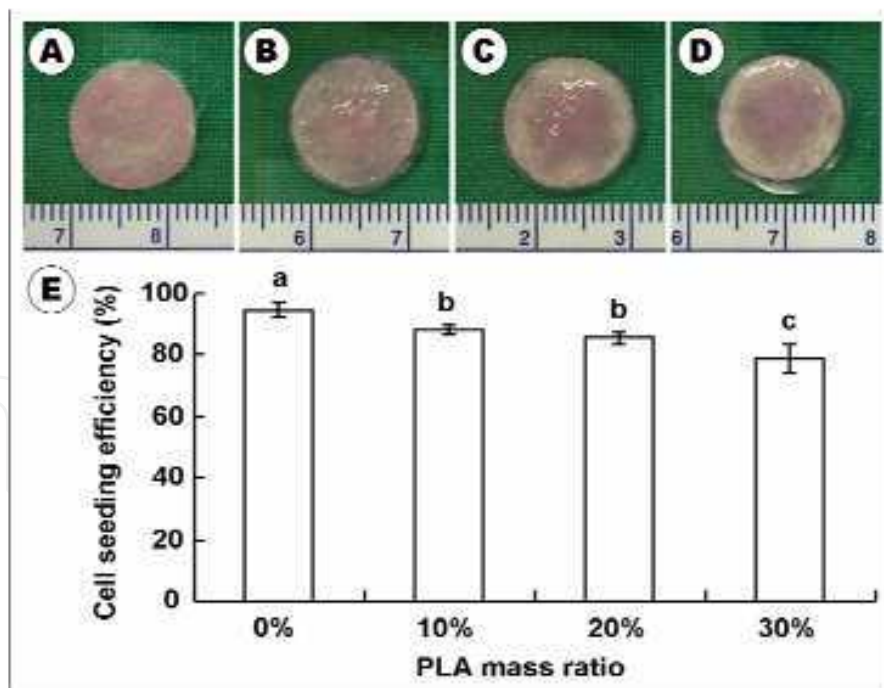


Fig. 3. The influences of PLA contents on cell seeding efficiency. Scaffolds with different PLA contents of 0% (A), 10% (B), 20% (C), and 30% (D) absorb different volumes of the cell suspension. Cell seeding efficiencies decrease with increasing PLA contents in the scaffolds, and a significant decrease is observed in the scaffolds with 30% PLA compared to those with 10% and 20% PLA (E). Different lower-case letters indicate significant differences ( $p < 0.05$ )

### 3.2 Evaluation of the biocompatibility of the scaffolds with different PLA contents

Cell seeding efficiencies, SEM, and histological examination were performed to evaluate the influence of PLA contents on cell compatibility of the scaffolds and on final cartilage formation. The results showed that the increase in PLA content could lead to the reduction in the ability of the scaffolds to absorb the cell suspensions (Fig. 3A-3D), which may be related to the different pore structures (Fig. 4A-4D) and hydrophobicity of the scaffolds with different PLA contents. Quantitative analysis demonstrated that all the groups with PLA presented significantly lower cell seeding efficiencies compared to the group without PLA ( $p < 0.05$ ). Most notably, there was a significant decrease in cell seeding efficiencies in scaffolds with 30% PLA compared to those with 10% and 20% PLA, while no significant differences were observed between the scaffolds with 10% and 20% PLA (Fig. 3E).

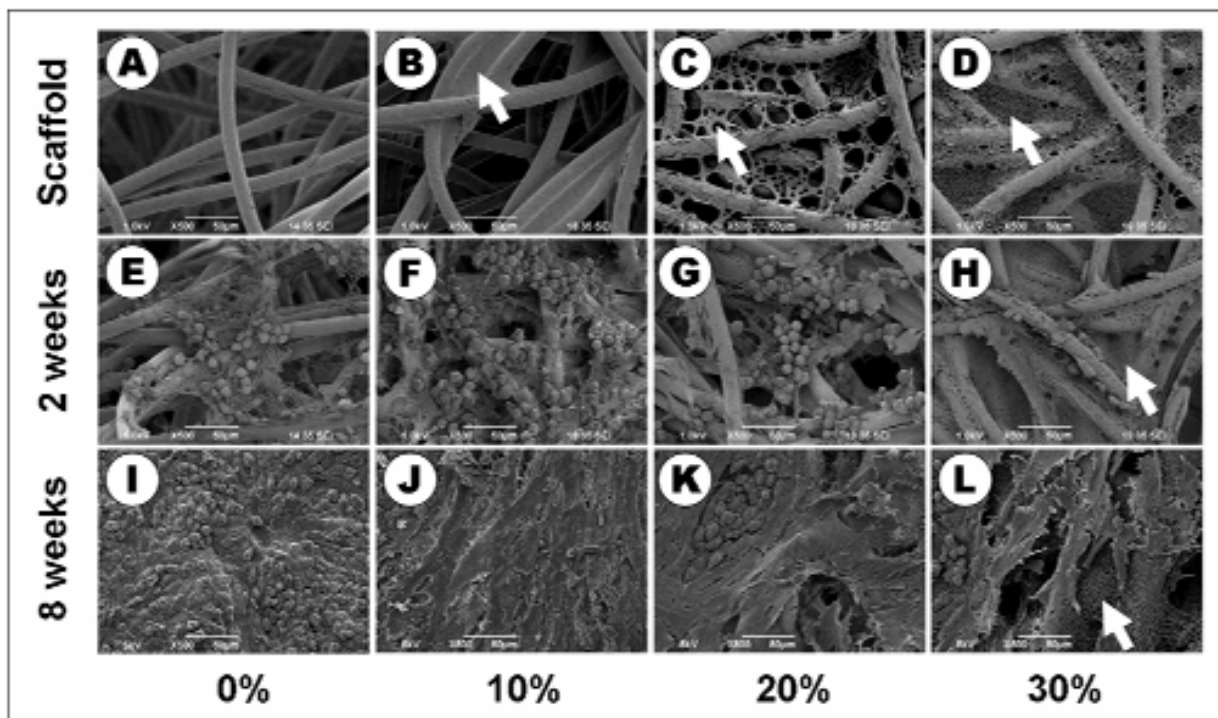


Fig. 4. SEM examination for the influences of PLA contents on cell distribution and ECM production. Scaffolds with different PLA contents show different pore structures (A-D). At 2 weeks, no obvious differences in cell distribution are observed among groups with 0% (E), 10% (F), and 20% (G) PLA, while an obvious decrease in cell number is observed in 30% PLA group (H). At 8 weeks, inferior ECM deposition is observed in 30% PLA group (L) compared to the other groups (I-K). The white arrows indicate the coated PLA

Naturally, the evaluation of final cartilage formation is the most important criterion to determine whether a scaffold can be used for cartilage engineering. As shown in Figure 5, after 8 weeks of *in vitro* culture, homogenous cartilage-like tissue with abundant cartilage-specific extracellular matrices (ECM) was observed in the constructs with 0% (Fig. 5E, 5I, 5M), 10% (Fig. 5F, 5J, 5N), and 20% (Fig. 5G, 5K, 5O) PLA. However, in the group with 30% PLA (Fig. 5H, 5L, 5P), there were high amounts of undegraded scaffold in the constructs, and only sporadic cartilage-like tissues were observed. These findings were consistent with the SEM examinations, which showed an obvious decrease in both cell number and ECM



deposition in 30% PLA group (Fig. 4H, 4L) compared to the other groups (Fig. 4E-4G, 4I-4K). Therefore, these results indicate that 20% but not 30% is an acceptable PLA amount for preparing the scaffolds in terms of cell seeding efficiency, ECM production, and cartilage formation.

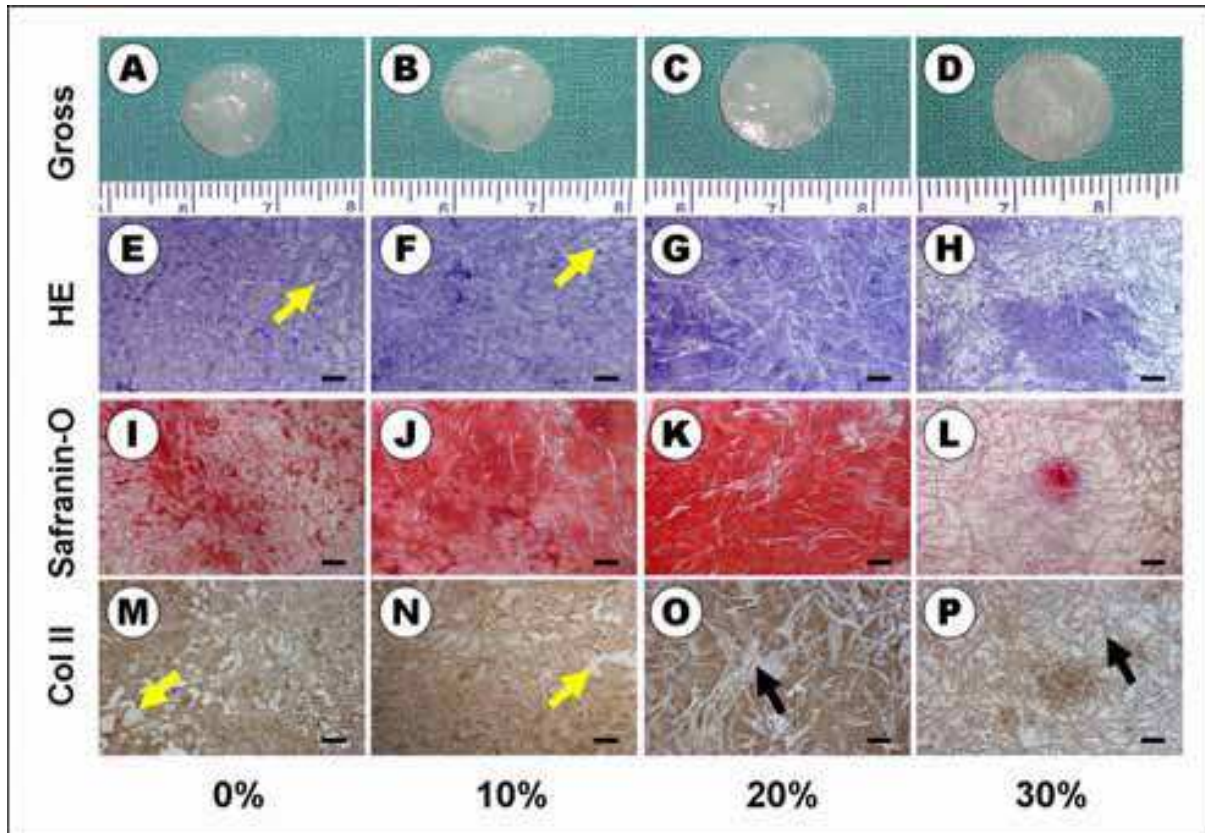


Fig. 5. The influences of PLA contents on cartilage formation. Grossly, the construct without PLA shrinks a little in diameter (A). The constructs that contain PLA basically maintain their original sizes (B-D). Histologically, homogenous cartilage-like tissue is observed in groups with 0% (E, I, M), 10% (F, J, N), and 20% (G, K, O) PLA, except that more compact structures and more undegraded scaffold fibers are observed in 20% PLA group compared with 0% and 10% PLA groups. In the group with 30% PLA (H, L, P), obvious heterogeneous cartilage was observed with an abundance of undegraded scaffolds. The black arrows indicate the undegraded PGA fibers. The yellow arrows indicate void regions caused by fast degradation of the scaffolds. Scale bar = 100 $\mu$ m

### 3.3 Preparation and shape analysis of ear-shaped scaffold

Because sufficient mechanical strength and good biocompatibility could be achieved in the scaffold with 20% PLA, this formulation was further used for the preparation of the human ear-shaped scaffold. In order to prepare the scaffold into a shape that is mirror-symmetrical to the normal ear, a set of negative molds in half size of an ear (Fig. 6F-6G) was fabricated according to the mirror image (Fig. 6B) of the normal ear (Fig. 6A). The resulting ear-shaped scaffold (Fig. 6H-6J; Fig. 7A, 7E) achieved a similarity level of above 97% compared to the positive mold, the standard for comparison, (Fig. 6C-6E) according to the shape analysis. These results indicate that the mold fabricated by CAD/CAM technology is allowed to accurately fabricate a scaffold into an ear-shape mirror-symmetrical to the normal ear.

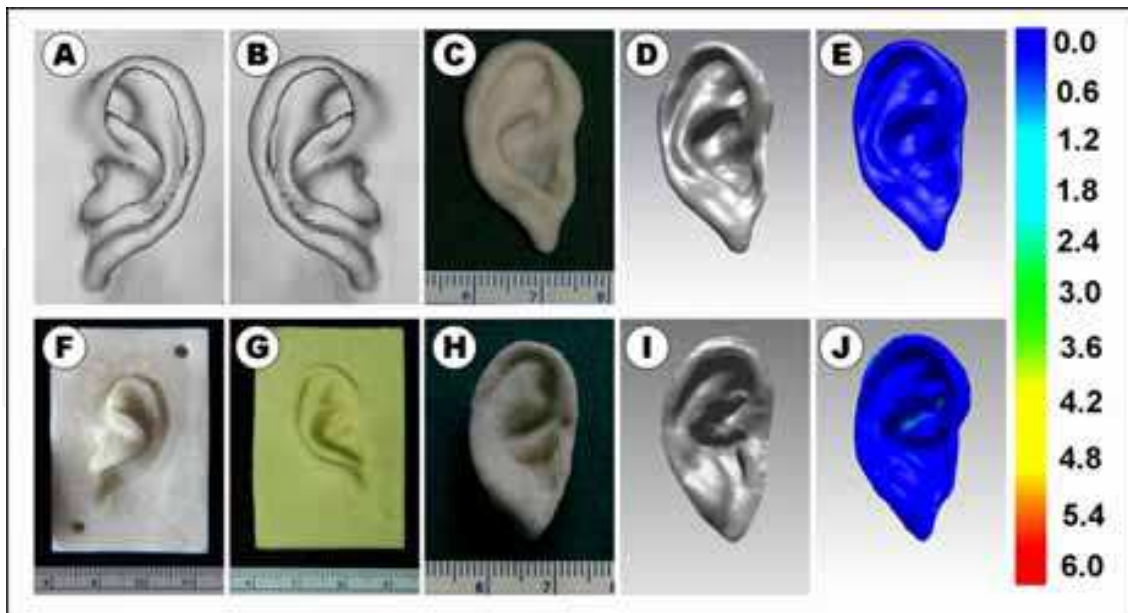


Fig. 6. Preparation and shape analysis of the ear-shaped scaffolds. (A): 3D image of the normal ear; (B): the mirror image of A; (C): The half-sized resin positive mold; (D): laser scan image of C; (E): color map of D; (F): inner part of the resin negative mold fabricated by 3D printing; (G): outer part of the negative mold cast from F with silicon rubber; (H): the ear-shaped PLA/PGA scaffold; (I): laser scan image of H; (J): color map of I compared to D

### 3.4 Construction of ear-shaped cartilage *in vitro*

The scaffolds were then used to explore the feasibility of engineering an ear-shaped cartilage *in vitro*. Similarly to the cylindrical scaffold containing 20% PLA, the ear-shaped scaffold also had good compatibility with seeded chondrocytes (data not shown). Most importantly, all the cell-scaffold constructs largely maintained their original ear-like shape during *in vitro* culture, and the shape similarity of the engineered ear grafts was retained at a level of 85.2% at 4 weeks (Fig.7 B, F), 84.0% at 8 weeks (Fig.7 C, G), and 86.2% at 12 weeks (Fig.7 D, H) compared to positive mold, indicating that the mechanical strength of the scaffolds was strong enough to maintain the ear-shape throughout the *in vitro* culture period.

Histologically, the structure of the ear-shaped constructs gradually became compact with prolonged culture time. At 4 weeks, cartilage-like tissue was preliminarily formed despite the presence of many undegraded PGA fibers (Fig.8 A, D, G). At 8 weeks, there was an obvious increase in both cartilage ECM deposition and the number of mature lacuna, although a few PGA fibers remained observable (Fig.8 B, E, H). At 12 weeks, the constructs had completely transformed into cartilage-like tissues with no visible residual PGA (Fig.8 C, F, I), and abundant cartilage ECM and mature lacuna were observed. Furthermore, the ear-shaped neo-cartilage showed fine elasticity with a certain mechanical strength.

## 4. Discussions

Despite the rapid progress in cartilage engineering, *in vitro* engineering of cartilage with a fine controlled 3D structure, such as a human ear, remains a great challenge due to the lack of appropriate scaffolds. PGA has proven to be one of the most successful scaffolds for cartilage regeneration. However, for *in vitro* engineering of a cartilage with a precise shape, PGA unwoven fibers (the most widely used physical form) still have some drawbacks, such

as the difficulties in controlling an accurate shape and in gaining a proper mechanical strength. In the current study, aided by CAD/CAM technique, the PGA fibers were prepared into the accurate shape of a human ear. Furthermore, by coating with PLA, the scaffold could obtain sufficient mechanical strength to retain the original shape during cell culture until the ear-shaped cartilage was finally formed. These results may provide useful information for future external ear reconstructions by *in vitro* engineered cartilage as well as for the engineering of other tissues with complicated 3D structures.

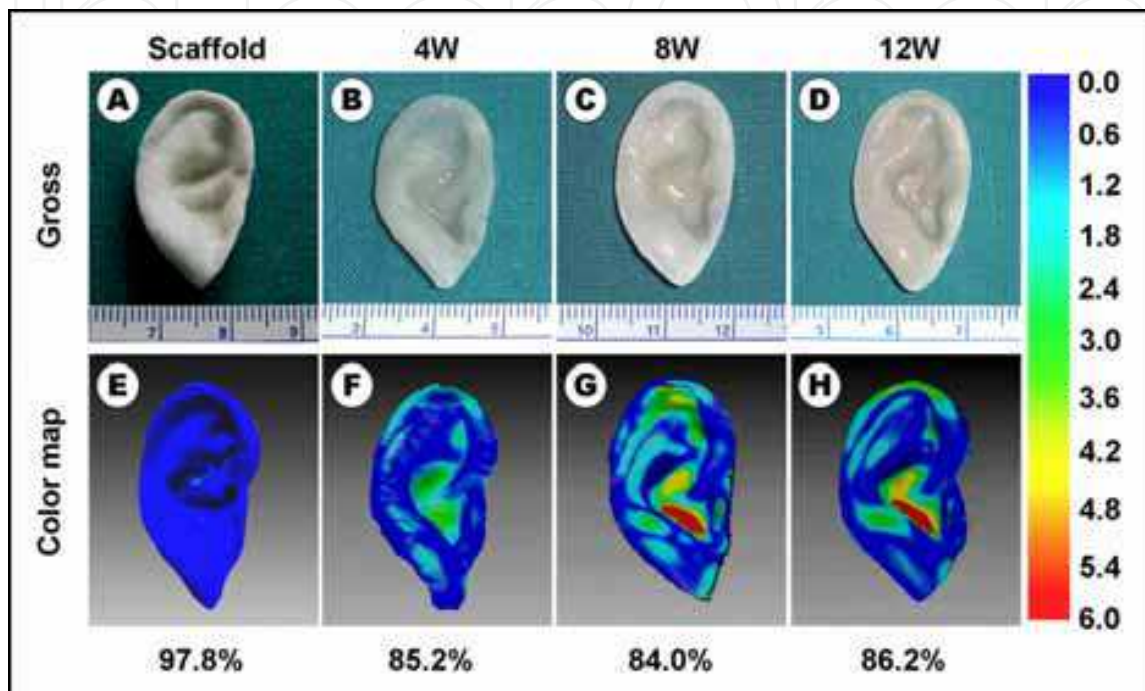


Fig. 7. Shape evaluation of the ear-shaped constructs. The scaffold shows an accurate ear-like structure (A) with a high similarity level compared to the positive mold (E). All the cell-scaffold constructs largely maintain their original ear-like structures at 4 weeks (B), 8 weeks (C), and 12 weeks (D). Quantitative analysis shows over 84% shape similarity in all the samples (E-H) compared to the positive mold.

Preparation of the PGA fibers into an accurate ear structure is the first important step to determine the final shape of the engineered cartilage. To achieve this, a negative mold corresponding to the desired shape is required. Traditionally, the negative mold was fabricated by casting impression materials onto a patient's normal ear (Cao et al., 1997; Isogai et al., 2004), so that the shape of the PGA scaffold prepared by this mold exactly replicated the shape of the ear being casted. However, clinically, the ear aiming to reconstruct should be mirror-symmetrical to the contralateral normal ear. CAD/CAM, as a novel technique, has been widely used for the fabrication of anatomically accurate 3D models (Bill et al., 1995; Ciocca et al., 2007; Erickson et al., 1999; Subburaj et al., 2007). Particularly, this method can accurately perform complicated manipulations of the original 3D data, including Boolean operations, mirror imaging, and scaling (Al et al., 2005; Ciocca, Scotti, 2004; Karayazgan-Saracoglu et al., 2009). CAD/CAM technique was therefore used in the current study for the fabrication of the mirror-image negative mold for a human ear in half size. Using this mold, PGA fibers were able to be accurately prepared into the ear-shaped scaffold that was mirror-symmetrical to the normal ear in half size.

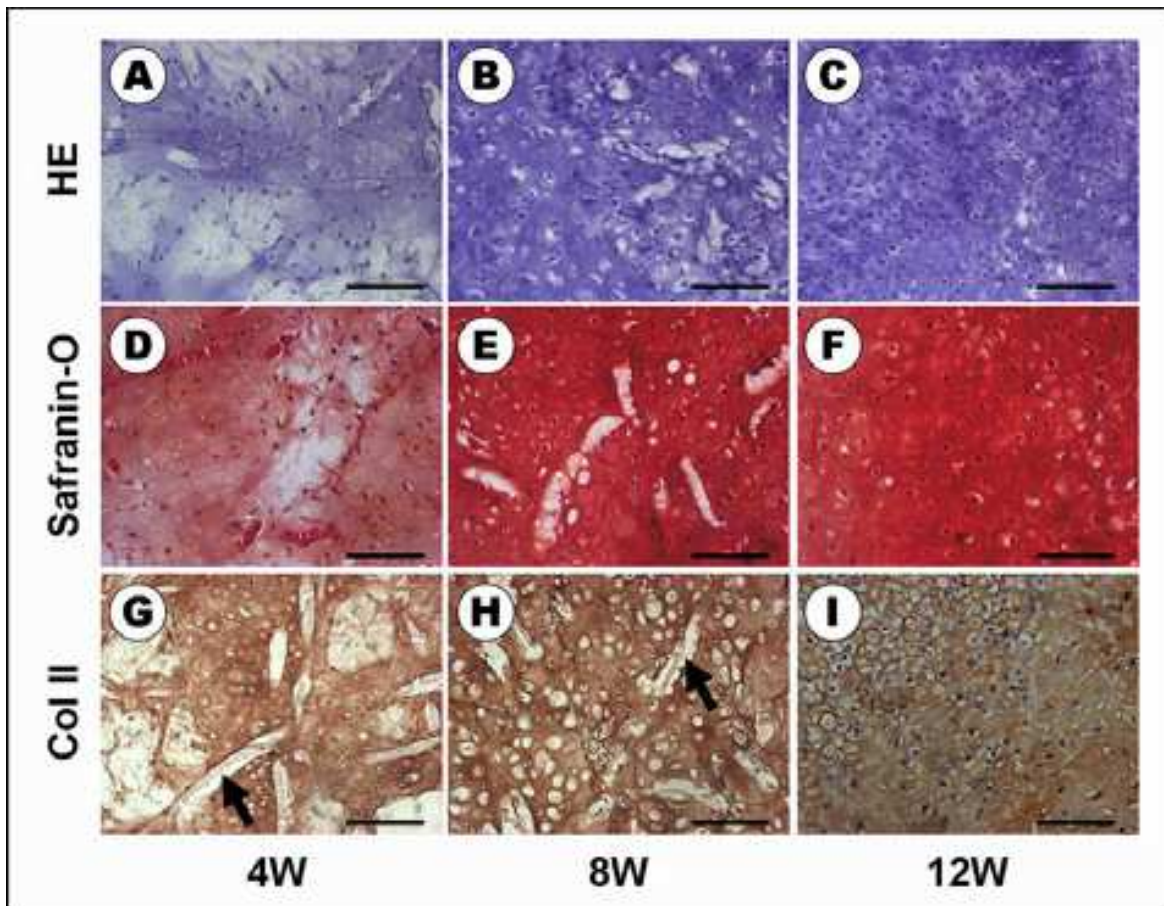


Fig. 8. Histological examinations of the *in vitro* ear-shaped constructs. At 4 weeks, the constructs form heterogeneous cartilage-like tissue along with undegraded PGA fibers (A, D, G). With prolonged culture time, the histological structure of the constructs gradually become compact, accompanied with increased numbers of lacuna structures at 8 weeks (B, E, H). Homogeneous cartilage with abundant ECM and mature lacuna are observed at 12 weeks (C, F, I) with no visible scaffold residuals in the constructs. The black arrows indicate the undegraded PGA fibers. Scale bar = 100 $\mu$ m

After the preparation of the ear-shaped PGA scaffold, the issue of shape retention during *in vitro* chondrogenesis becomes important. The shape maintenance of the cell-scaffold constructs mainly depends on the mechanical strength and degradation rate of the scaffold (Kim et al., 1994). The mechanical strength of PGA scaffold alone is not sufficient for the shape maintenance, and thus PLA coating was used to strengthen its mechanical properties as reported (Cui et al., 2009; Frenkel, Di, 2004; Yang et al., 2001). However, a high amount of PLA in the scaffold would negatively affect cartilage formation because of poor cell compatibility (Moran et al., 2003). Therefore, an appropriate PLA content in the scaffold is important for both cartilage formation and shape maintenance. In the current study, we evaluated the effects of four PLA contents on the scaffolds' mechanical properties and cartilage formation. According to the current results, the mechanical strength of the scaffolds increased with increasing PLA content. However, homogeneous cartilage was only observed in groups with PLA contents of 20% or less. Fortunately, the scaffold with 20% PLA was strong enough to retain the original shape of the cell-scaffold construct until the ear-shaped cartilage was finally formed after 12 weeks.

Besides the mechanical strength, the degradation rate of the scaffold is also an important factor that determines the final shape of engineered tissue. The ideal degradation rate should match the rate of ECM deposition. If the degradation rate of the scaffold is much faster than deposition rate of ECM, the engineered tissue would gradually collapse due to insufficient support, and thus the shape cannot be maintained. According to the histological findings at 8 weeks (Fig.4), the constructs in both 0% and 10% PLA groups had some void regions and lower amounts of residual scaffold, indicating that the degradation rate of the scaffolds in these two groups might be faster than the deposition rate of ECM. In contrast, the constructs in 20% PLA group showed a relatively compact histological structure with more scaffold fibers, indicating the scaffold with 20% PLA has an appropriate degradation rate matching the ECM formation.

In addition, for engineering a complicated structure like a human ear, it is necessary to establish a method to quantitatively evaluate the shape exactness of the scaffold as well as to trace the deformation of the constructs during *in vitro* chondrogenesis. 3D laser surface scanning is one of the most popular data acquisition techniques, and has been successfully applied to quantify facial dimensions (Kau, Richmond, 2008; Kau et al., 2005; Toma et al., 2009). It has also been introduced to determine the dimensions of the ear (Coward et al., 2000; Sforza et al., 2005). However, no studies have applied this method to analyze the shape of tissue engineered ear grafts. In the current study, the introduction of 3D laser scanning system provided an effective tool for quantitatively evaluating the shape exactness of the ear graft as well as tracing its shape change during *in vitro* engineering.

## 5. Conclusions

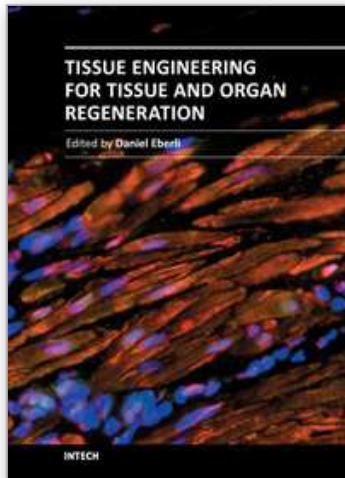
In summary, this study established a method to precisely engineer a cartilage *in vitro* with a shape that is mirror-symmetrical to the normal ear. Additionally, a quantitative system for evaluating the shape exactness of the constructs was established as well. These strategies may provide useful tools for future external ear reconstructions by *in vitro* engineered cartilage as well as for engineering of other tissues with complicated 3D structures. Moreover, the *in vitro* engineering system established in this study may also offer useful references for ear-shaped cartilage construction based on stem cells, since the ectopic chondrogenesis of stem cells requires a long-term induction *in vitro* (Liu et al., 2008). In future studies, we will also investigate the fate of this ear-shaped cartilage after subcutaneous implantation, especially in an immunocompetent animal model.

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## **Tissue Engineering for Tissue and Organ Regeneration**

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Tissue Engineering may offer new treatment alternatives for organ replacement or repair deteriorated organs. Among the clinical applications of Tissue Engineering are the production of artificial skin for burn patients, tissue engineered trachea, cartilage for knee-replacement procedures, urinary bladder replacement, urethra substitutes and cellular therapies for the treatment of urinary incontinence. The Tissue Engineering approach has major advantages over traditional organ transplantation and circumvents the problem of organ shortage. Tissues reconstructed from readily available biopsy material induce only minimal or no immunogenicity when reimplanted in the patient. This book is aimed at anyone interested in the application of Tissue Engineering in different organ systems. It offers insights into a wide variety of strategies applying the principles of Tissue Engineering to tissue and organ regeneration.

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Unit 405, Office Block, Hotel Equatorial Shanghai  
No.65, Yan An Road (West), Shanghai, 200040, China  
中国上海市延安西路65号上海国际贵都大饭店办公楼405单元  
Phone: +86-21-62489820  
Fax: +86-21-62489821



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