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# Kinematics, Singularity and Dexterity Analysis of Planar Parallel Manipulators Based on DH Method 

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## 1. Introduction

Parallel manipulators have separate serial kinematic chains that are linked to the ground and the moving platform at the same time. They have some potential advantages over serial robot manipulators such as high accuracy, greater load capacity, high mechanical rigidity, high velocity and acceleration (Kang et al., 2001; Kang \& Mills, 2001). Planar Parallel Manipulators (PPMs), performing two translations along the x and y axes, and rotation through an angle of $\phi$ around the $z$ axis are a special group among the parallel robot manipulators. They have potential advantages for microminiaturization (Hubbard et al., 2001) and pick-and-place operations (Heerah et al., 2003). However, due to the complexity of the closed-loop chain mechanism, the kinematics analysis of parallel manipulators is more difficult than their serial counterparts. Therefore selection of an efficient mathematical model is very important for simplifying the complexity of the kinematics problems in parallel robots. In this book chapter, the forward and inverse kinematics problems of PPMs are solved based on D-H method (Denavit \& Hartenberg, 1955) which is a common kinematic modelling convention using $4 \times 4$ homogenous transformation matrices. The easy physical interpretation of the robot mechanisms is the main advantage of this method. The Forward kinematics problem calculates the position and orientation of the end-effector if the set of joint angles are known. The inverse kinematics problem solves for the joint angles when the position and orientation of the end effector is given. In contrast to serial manipulators, the forward kinematics problem is much more difficult than the inverse kinematic problem for parallel manipulators. Afterwards very practical definitions are provided for Jacobian matrix and workspace determination of PPMs which are required for singularity and dexterity analyses. Rest of this book chapter is composed of the following sections. Some fundamental definitions about D-H method as a kinematics modelling convention, Jacobian matrix, condition number, global dexterity index, singularity and workspace determination are presented in Section 2. A two-degree-of-freedom (2-dof) PPM and a 3-dof Fully Planar Parallel Manipulator (FPPM) are given as examples to illustrate the methodology in the following Section. FPPMs are composed of a moving platform linked to
the ground by three independent limbs including one active (actuated) joint in each (Merlet, 1996). The conclusions with final remarks are presented in the last section.

## 2. Background

### 2.1 Denavit-Hartenberg convention

The D-H convention (Denavit \& Hartenberg, 1955) based on $4 \times 4$ homogenous transformation matrices is commonly used kinematic modelling convention for the robotics community. The easy physical interpretation of the robot mechanisms is the main advantage of this method. A spatial transformation between two consecutive links can be described by a set of parameters, namely $\alpha_{j-1}, a_{j-1}, \theta_{j}$ and $d_{j}$. Using these parameters, the general form of the transformation matrix for adjacent coordinate frames, $\mathrm{j}-1$ and j is obtained as

$$
{ }_{j}^{\mathrm{j}-1} \mathrm{~T}=\left[\begin{array}{cccc}
\cos \theta_{\mathrm{j}} & -\sin \theta_{\mathrm{j}} & 0 & \mathrm{a}_{\mathrm{j}-1}  \tag{1}\\
\sin \theta_{\mathrm{j}} \cos \alpha_{\mathrm{j}-1} & \cos \theta_{\mathrm{j}} \cos \alpha_{\mathrm{j}-1} & -\sin \alpha_{\mathrm{j}-1} & -\sin \alpha_{\mathrm{j}-1} d_{\mathrm{j}} \\
\sin \theta_{\mathrm{j}} \sin \alpha_{\mathrm{j}-1} & \cos \theta_{\mathrm{j}} \sin \alpha_{\mathrm{j}-1} & \cos \alpha_{\mathrm{j}-1} & \cos \alpha_{\mathrm{j}-1} d_{\mathrm{j}} \\
0 & 0 & 0 & 1
\end{array}\right]
$$

The transformation of the link n coordinate frame into the base coordinate frame of the robot manipulator is given by

$$
\begin{equation*}
{ }_{n}^{j-1} T={ }_{j}^{j-1} T{ }_{j+1}^{j} T_{j+2}^{j+1} T \cdots{ }_{n}^{n-1} T \tag{2}
\end{equation*}
$$

where $j=1,2,3, \ldots, n$.

### 2.2 Jacobian Matrix, Condition Number and Global Dexterity Index

Dexterity is an essential topic for design and conceptual control of robotic manipulators. It can be described as the ability to perform infinitesimal movement in the arbitrary directions as easily as possible in the workspace of the robotic manipulators. It is based on the condition number ( $\kappa$ ) of the manipulator Jacobian matrix (Gosselin \& Angeles, 1991).

$$
\begin{equation*}
\kappa=\|J\|\left\|J^{-1}\right\| \tag{3}
\end{equation*}
$$

where J illustrates the Jacobian matrix and $\|\cdot\|$ denotes the Frobenius norm of the matrix. $\kappa$ varies between 1 to $\infty$. In general, $\eta=1 / \kappa$ is used for limiting the dexterity between 0 and 1 . Thus dexterity of a manipulator can be easily measured. It is well known that as $\eta=1$ represents a perfect isotropic dexterity, $\eta=0$ illustrates singular configuration. Then the kinematic relations for the planar parallel manipulators can be expressed as

$$
\begin{equation*}
f(\mathbf{x}, \mathbf{q})=0 \tag{4}
\end{equation*}
$$

where $f$ is the function of $\mathbf{x}=(\mathrm{x}, \mathrm{y}, \phi)^{\mathrm{T}}$ and $\mathbf{q}=\left(\mathrm{q}_{1}, \mathrm{q}_{2} \text {, and } \mathrm{q}_{\mathrm{n}}\right)^{\mathrm{T}}$, and 0 is n dimensional zero vector. The parameters $x, y$ and $\phi$ are the position and orientation of the end-effector in terms of base frame. Additionally, $\mathrm{q}_{1}, \mathrm{q}_{2}$ and $\mathrm{q}_{\mathrm{n}}$ represent the actuated joint variables. The following term is obtained differentiating the equation 4 with respect to the time.

$$
\begin{equation*}
\mathrm{A} \dot{\mathbf{x}}+\mathrm{B} \dot{\mathbf{q}}=0 \tag{5}
\end{equation*}
$$

where $\dot{\mathbf{x}}$ and $\dot{\mathbf{q}}$ are the time derivatives of $\mathbf{x}$ and $\mathbf{q}$, respectively. A and B are two separate Jacobian matrices. The overall Jacobian matrix for a parallel manipulator can be obtained as

$$
\begin{equation*}
\mathrm{J}=-\mathrm{B}^{-1} \mathrm{~A} \tag{6}
\end{equation*}
$$

Since the dexterity demonstrates the local property of a mechanism, designers requires a global one. Gosselin and Angeles (1991) introduced Global Dexterity Index (GDI) in order to measure the global property of the manipulators. GDI defined as

$$
\begin{equation*}
\mathrm{GDI}=\frac{\mathrm{A}}{\mathrm{~B}} \tag{7}
\end{equation*}
$$

where $B$ represents the area of the workspace and $A$ is

$$
\begin{equation*}
\mathrm{A}=\iint_{\phi \mathrm{yx}} \int_{\mathrm{x}}\left(\frac{1}{\kappa}\right) \mathrm{dxdyd} \phi \tag{8}
\end{equation*}
$$

### 2.3 Singularity

Three types of singularities exist for planar parallel manipulators (Tsai, 1999; Merlet, 2000). They occur when either determinant of the matrices A or B or both are zero. When the determinant of A and B goes to zero, the direct and inverse kinematics singularities occur, respectively. Direct kinematics singularity occurs inside the workspace of the manipulator. Inverse kinematics singularity occurs at the boundaries of the manipulator's workspace where any limb is completely stretched-out or folded-back.

### 2.4 Workspace Determination

Workspace determination is a very significant step in analyzing robot manipulators. Its determination is necessary for conceptual design and trajectory planning. Many researches (Agrawal, 1990; Gosselin, 1990; Merlet, 1995; Merlet et al., 1998) focused on the workspace determination of parallel manipulators. Merlet, Gosselin and Mouly (1998) outlined some workspace definitions for PPMs such as constant orientation workspace, reachable workspace and dexterous workspace. The constant orientation workspace (considered also in this book chapter) is the area that can be reached by the end-effector with constant orientation. In general, geometrical (Bonev \& Ryu, 2001; Gosselin \& Guillot, 1991) and numerical methods (Kim et al., 1997) are used for workspace determination of parallel manipulators. Computation of workspace based on geometrical method is difficult and may not be obtained due to the complexity of the closed-loop chain mechanisms (Fichter, 1986).

Alternatively, numerical methods based on the discretization of Cartesian space (Kim et al., 1997) in general, are also used in this study due to their simplicity according to the geometrical methods. In discretization method, firstly a Cartesian area is discretized into " PxQ " points along the X and Y axes. Secondly each pose in this discretized Cartesian area is examined whether belonging to the workspace of the manipulator.

## 3. Examples

### 3.1. The 2-dof RPR planar parallel manipulator

The 2-dof RPR (Revolute-Prismatic-Revolute) planar parallel manipulator given by Figure 1 has two limbs $B_{i} M_{i}$, where $i=1$, 2, a moving platform $M_{1} M_{2}$ and a fixed base $B_{1} B_{2}$. The lengths of the actuated prismatic joints vary between $d_{i(\min )}$ and $d_{i(\max )}$. The end-effector is attached to the pint P on the moving platform. The position $\mathrm{P}\left(\mathrm{p}_{x}, \mathrm{p}_{y}\right)$ and orientation $(\phi)$ of the end-effector is defined with respect to the $\{X Y Z\}$ coordinate system.


Fig. 1. The planar 2-dof RPR parallel manipulator.
The following equation can be written using the geometric identities on Figure 1.

$$
\begin{equation*}
\mathrm{OB}_{\mathrm{i}}+\mathrm{B}_{\mathrm{i}} \mathrm{M}_{\mathrm{i}}=\mathrm{OP}+\mathrm{PM}_{\mathrm{i}} \tag{9}
\end{equation*}
$$

where $\mathrm{i}=1,2$.
In order to solve the inverse kinematics problem, the relation in equation 9 is adapted to the manipulator in Figure 1. Thus the ${ }_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{M}_{\mathrm{i}}} \mathrm{T}^{1}$ and ${ }_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{M}_{\mathrm{i}}} \mathrm{T}^{2}$ homogeneous transformation matrices can be obtained as

$$
\begin{align*}
& \underset{\mathrm{i}}{\mathrm{O}_{\mathrm{i}}} \mathrm{M}^{1}=\left[\begin{array}{cccc}
1 & 0 & 0 & \mathrm{OB}_{\mathrm{x}_{\mathrm{i}}} \\
0 & 1 & 0 & \mathrm{OB}_{\mathrm{y}_{\mathrm{i}}} \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
\cos \theta_{\mathrm{i}} & -\sin \theta_{\mathrm{i}} & 0 & 0 \\
\sin \theta_{\mathrm{i}} & \cos \theta_{\mathrm{i}} & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
1 & 0 & 0 & 0 \\
0 & 0 & 1 & 1_{\mathrm{i}}+\mathrm{d}_{\mathrm{i}} \\
0 & -1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \\
& =\left[\begin{array}{cccc}
\cos \theta_{\mathrm{i}} & 0 & \sin \theta_{\mathrm{i}} & \mathrm{OB}_{\mathrm{x}_{\mathrm{i}}}-\sin \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+1_{\mathrm{i}}\right) \\
\sin \theta_{\mathrm{i}} & 0 & -\cos \theta_{\mathrm{i}} & \mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}+\cos \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+1_{\mathrm{i}}\right) \\
0 & 1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]  \tag{10}\\
& \underset{\mathrm{i}}{\mathrm{O}_{\mathrm{i}}} \mathrm{~T}^{2}=\left[\begin{array}{llll}
1 & 0 & 0 & \mathrm{p}_{\mathrm{x}} \\
0 & 1 & 0 & \mathrm{p}_{\mathrm{y}} \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
\cos \gamma_{i} & -\sin \gamma_{i} & 0 & 0 \\
\sin \gamma_{i} & \cos \gamma_{i} & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
1 & 0 & 0 & \mathrm{PM}_{\mathrm{i}} \\
0 & 1 & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \\
& =\left[\begin{array}{cccc}
-\cos \phi & \sin \phi & 0 & p_{x}+\mathrm{PM}_{\mathrm{i}} \cos \gamma_{i} \\
-\sin \phi & -\cos \phi & 0 & \mathrm{p}_{\mathrm{y}}+\mathrm{PM}_{\mathrm{i}} \sin \gamma_{\mathrm{i}} \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \tag{11}
\end{align*}
$$

where $\gamma_{1}=\pi+\phi$ and $\gamma_{2}=\phi$. Since the position vectors of ${ }_{O_{i}}^{M_{i}} T^{1}$ and ${ }_{O_{i}}^{M_{i}} T^{2}$ matrices are equal, one can write the following equations easily.

$$
\left[\begin{array}{c}
-\sin \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)  \tag{12}\\
\cos \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)
\end{array}\right]=\left[\begin{array}{c}
\mathrm{p}_{\mathrm{x}}+\mathrm{PM}_{\mathrm{i}} \cos \gamma_{\mathrm{i}}-\mathrm{OB}_{\mathrm{x}_{\mathrm{i}}} \\
\mathrm{p}_{\mathrm{y}}+\mathrm{PM}_{\mathrm{i}} \sin \gamma_{\mathrm{i}}-\mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}
\end{array}\right]
$$

Summing the squares of the both sides in the equation 12, we obtain, after simplification,

$$
\begin{align*}
& \mathrm{Q}_{\mathrm{i}}= \mathrm{PM}_{\mathrm{i}}^{2} \\
&+\mathrm{p}_{\mathrm{x}}^{2}+\mathrm{p}_{\mathrm{y}}^{2}+\mathrm{OB}_{\mathrm{x}_{\mathrm{i}}}^{2}+\mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}^{2}-2 \mathrm{p}_{\mathrm{x}} \mathrm{OB}_{\mathrm{x}_{\mathrm{i}}}-2 \mathrm{p}_{\mathrm{y}} \mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}  \tag{13}\\
&+2 \cos \gamma_{\mathrm{i}} \mathrm{PM}_{\mathrm{i}}\left(\mathrm{p}_{\mathrm{x}}-\mathrm{OB}_{x_{\mathrm{i}}}\right)+2 \sin \gamma_{\mathrm{i}} \mathrm{PM}_{\mathrm{i}}\left(\mathrm{p}_{\mathrm{y}}-\mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}\right)-\left(\mathrm{d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)^{2}=0
\end{align*}
$$

The active joint variables $d_{i}$ can be found using equation 13 as follows.

Once the active joint variables $d_{1}$ and $d_{2}$ are solved, the passive joint variable $\theta_{1}$ and $\theta_{2}$ can be found from the equation 12 by back substitution.

$$
\begin{equation*}
\theta_{i}=\operatorname{atan} 2\left(\frac{-p_{x}-\mathrm{PM}_{\mathrm{i}} \cos \gamma_{\mathrm{i}}+\mathrm{OB}_{\mathrm{x}_{\mathrm{i}}}}{\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)}, \frac{\mathrm{p}_{\mathrm{y}}+\mathrm{PM}_{\mathrm{i}} \sin \gamma_{\mathrm{i}}-\mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}}{\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)}\right) \tag{15}
\end{equation*}
$$

The Jacobian matrix of the 2-dof RPR is computed using the equation 13 as follows.

$$
\begin{gather*}
\mathrm{A} \dot{\mathrm{x}}+\mathrm{B} \mathrm{\dot{q}=0} \\
{\left[\begin{array}{cc}
\frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{p}_{\mathrm{x}}} & \frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{p}_{\mathrm{y}}} \\
\frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{p}_{\mathrm{x}}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{p}_{\mathrm{y}}}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{p}}_{\mathrm{x}} \\
\dot{\mathrm{p}}_{\mathrm{y}}
\end{array}\right]+\left[\begin{array}{ll}
\frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{~d}_{1}} & \frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{~d}_{2}} \\
\frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{~d}_{1}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{~d}_{2}}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{d}}_{1} \\
\dot{\mathrm{~d}}_{2}
\end{array}\right]=0} \\
{\left[\begin{array}{ll}
\mathrm{p}_{\mathrm{x}}-\mathrm{OB}_{\mathrm{x}_{1}}+\cos \gamma_{1} \mathrm{PM}_{1} & \mathrm{p}_{\mathrm{y}}-\mathrm{OB}_{\mathrm{y}_{1}}+\sin \gamma_{1} \mathrm{PM}_{1} \\
\mathrm{p}_{\mathrm{x}}-\mathrm{OB}_{\mathrm{x}_{2}}+\cos \gamma_{2} \mathrm{PM}_{2} & \mathrm{p}_{\mathrm{y}}-\mathrm{OB}_{\mathrm{y}_{2}}+\sin \gamma_{2} \mathrm{PM}_{2}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{p}}_{\mathrm{x}} \\
\dot{\mathrm{p}}_{\mathrm{y}}
\end{array}\right]+\left[\begin{array}{cc}
-\mathrm{d}_{1}-1_{1} & 0 \\
0 & -\mathrm{d}_{2}-1_{2}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{d}}_{1} \\
\dot{\mathrm{~d}}_{2}
\end{array}\right]=0} \tag{16}
\end{gather*}
$$

The overall Jacobian matrix is obtained as

$$
\mathrm{J}=\left[\begin{array}{cc}
-\frac{\mathrm{p}_{\mathrm{x}}-\mathrm{OB}_{\mathrm{x}_{1}}+\cos \gamma_{1} \mathrm{PM}_{1}}{-\mathrm{d}_{1}-1_{1}} & -\frac{p_{\mathrm{y}}-\mathrm{OB}_{\mathrm{y}_{1}}+\sin \gamma_{1} \mathrm{PM}_{1}}{-\mathrm{d}_{1}-1_{1}}  \tag{17}\\
-\frac{p_{\mathrm{x}}-\mathrm{OB}_{\mathrm{x}_{2}}+\cos \gamma_{2} \mathrm{PM}_{2}}{-\mathrm{d}_{2}-l_{2}} & -\frac{\mathrm{p}_{\mathrm{y}}-\mathrm{OB}_{\mathrm{y}_{2}}+\sin \gamma_{2} \mathrm{PM}_{2}}{-\mathrm{d}_{2}-l_{2}}
\end{array}\right]
$$

Numerical example for the inverse kinematics: The dimensions of the planar 2-dof RPR parallel manipulator are given as $l_{1}=l_{2}=12, \mathrm{PM}_{1}=\mathrm{PM}_{2}=3, \mathrm{OB}_{\mathrm{x} 1}=0, \mathrm{OB}_{\mathrm{y} 1}=0, \mathrm{OB}_{\mathrm{x} 2}=15, \mathrm{OB}_{\mathrm{y} 2}=0$, $p_{x}=11, p_{y}=20$ and $\phi=30^{\circ}$. According to the data above, the active joint variables $d_{1}$ and $d_{2}$ can be found as 8.3185 and 9.5457 , respectively. The passive joint variables $\theta_{1}$ and $\theta_{2}$ are found as -24.4256 and 3.7307 , respectively by back substitution.

Numerical example for the Jacobian matrix and condition number: Using the dimensions of the inverse kinematics exampleabove, the Jacobian matrix and condition number are found as

$$
\mathrm{J}=\left[\begin{array}{cc}
0.4135 & 0.9105  \tag{18}\\
-0.0651 & 0.9979
\end{array}\right] \text { and } \kappa=2.1192
$$

Numerical example for the workspace determination: The dimensions of the manipulator are given as $\mathrm{l}_{1}=\mathrm{l}_{2}=10, \mathrm{PM}_{1}=\mathrm{PM}_{2}=2, \mathrm{OB}_{\mathrm{x} 1}=0, \mathrm{OB}_{\mathrm{y} 1}=0, \mathrm{OB}_{\mathrm{x} 2}=20$ and $\mathrm{OB}_{\mathrm{y} 2}=0$ and. The lengths of the actuated prismatic joints vary between $\mathrm{d}_{\mathrm{i}}(\mathrm{min})=0$ and $\mathrm{d}_{\mathrm{i}}(\max )=7$, where $\mathrm{i}=1,2$. The workspace is obtained as 102.3888 for $\phi=0^{\circ}$ orientation. The limits of the discretized Cartesian area are denoted by the red rectangle shown in Figure 2a. The black and green areas show reachable and non-reachable workspaces of the manipulator, respectively.
Numerical example for the dexterity and singularity analysis: The Figure 2 b shows the inverse dexterity of the manipulator using the same dimensions given by example for workspace determination. The GDI of the manipulator are found as 0.0012 . As seen in Figure 2 b , since the inverse of the condition numbers colored with red areas are so close to
the unity, there isn't any singular point occurred inside reachable workspace. The red and blue areas show reachable and non-reachable workspaces of the manipulator, respectively.

### 3.2. The 3-dof RPR planar parallel manipulator

The 3-dof RPR planar parallel manipulator shown in Figure 3 has three limbs $B_{i} M_{i}$, where $\mathrm{i}=1,2,3$. P denotes the point where the end-effector is located at the moving platform which is chosen as equilateral triangle. The angle $\phi$ represents the orientation of the end-effector. If a line $A B$ passing through the point $P$ is drawn parallel to the $\mathrm{M}_{1} \mathrm{M}_{2}$, the angles $\mathrm{PM}_{1} \mathrm{M}_{2}\left(\sigma_{1}\right)$ and $\mathrm{PM}_{2} \mathrm{M}_{1}\left(\sigma_{2}\right)$ are equal to the angles $\mathrm{APM}_{1}$ and $\mathrm{M}_{2} \mathrm{~PB}$, respectively. The angles between the lines BP and $\mathrm{PM}_{1}, \mathrm{M}_{2} \mathrm{P}$ and $\mathrm{PB}, \mathrm{BP}$ and $\mathrm{PM}_{3}$ are denoted as $\lambda_{1}, \lambda_{2}$ and $\lambda_{3}$, respectively.

x


Fig. 2. a) Workspace, b) dexterity graph, for planar 2-dof RPR parallel manipulator.


Fig. 3. The planar 3-dof RPR parallel manipulator.

If the relation in equation 9 is adapted to the manipulator in Figure 3, the ${ }_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{M}_{\mathrm{i}}} \mathrm{T}^{1}$ and $\stackrel{\mathrm{M}_{\mathrm{i}}}{\mathrm{O}_{i}} \mathrm{~T}^{2}$ homogeneous transformation matrices can be obtained as

$$
\begin{align*}
\stackrel{\mathrm{M}}{\mathrm{i}}_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{T}^{1}} & =\left[\begin{array}{cccc}
1 & 0 & 0 & \mathrm{OB}_{\mathrm{x}_{\mathrm{i}}} \\
0 & 1 & 0 & \mathrm{OB}_{\mathrm{y}_{\mathrm{i}}} \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{ccc}
\cos \theta_{\mathrm{i}} & -\sin \theta_{\mathrm{i}} & 0 \\
0 & 0 \\
\sin \theta_{\mathrm{i}} & \cos \theta_{\mathrm{i}} & 0 \\
0 \\
0 & 0 & 1 \\
0 \\
0 & 0 & 0 \\
1
\end{array}\right]\left[\begin{array}{cccc}
1 & 0 & 0 & 0 \\
0 & 0 & 1 & 1_{i}+\mathrm{d}_{\mathrm{i}} \\
0 & -1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \\
& =\left[\begin{array}{cccc}
\cos \theta_{\mathrm{i}} & 0 & \sin \theta_{\mathrm{i}} & \mathrm{OB}_{\mathrm{x}_{\mathrm{i}}}-\sin \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+l_{\mathrm{i}}\right) \\
\sin \theta_{\mathrm{i}} & 0 & -\cos \theta_{\mathrm{i}} & \mathrm{OB}_{\mathrm{y}_{\mathrm{i}}}+\cos \theta_{\mathrm{i}}\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right) \\
0 & 1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \tag{19}
\end{align*}
$$

where $\mathrm{i}=1,2,3$.

$$
\begin{align*}
& \mathrm{M}_{\mathrm{O}_{\mathrm{i}}} \mathrm{~T}^{2}=\left[\begin{array}{cccc}
1 & 0 & 0 & \mathrm{p}_{\mathrm{x}} \\
0 & 1 & 0 & \mathrm{p}_{\mathrm{y}} \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
\cos \left(\lambda_{\mathrm{i}}+\phi\right) & -\sin \left(\lambda_{\mathrm{i}}+\phi\right) & 0 & 0 \\
\sin \left(\lambda_{\mathrm{i}}+\phi\right) & \cos \left(\lambda_{\mathrm{i}}+\phi\right) & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]\left[\begin{array}{cccc}
1 & 0 & 0 & \mathrm{PM}_{\mathrm{i}} \\
0 & 1 & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \\
& \quad=\left[\begin{array}{cccc}
\cos \left(\lambda_{\mathrm{i}}+\phi\right) & -\sin \left(\lambda_{\mathrm{i}}+\phi\right) & 0 & \mathrm{p}_{\mathrm{x}}+\mathrm{PM}_{\mathrm{i}} \cos \left(\lambda_{\mathrm{i}}+\phi\right) \\
\sin \left(\lambda_{\mathrm{i}}+\phi\right) & \cos \left(\lambda_{\mathrm{i}}+\phi\right) & 0 & \mathrm{p}_{\mathrm{y}}+\mathrm{PM}_{\mathrm{i}} \sin \left(\lambda_{\mathrm{i}}+\phi\right) \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right] \tag{20}
\end{align*}
$$

where $\lambda_{1}=\pi+\sigma_{1}$ and $\lambda_{2}=-\sigma_{2}$. Since the position vectors of ${ }_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{M}_{\mathrm{i}}} \mathrm{T}^{1}$ and ${ }_{\mathrm{O}_{\mathrm{i}}}^{\mathrm{M}_{\mathrm{i}}} \mathrm{T}^{2}$ matrices are equal, one can write easily the following equations.

$$
\left[\begin{array}{c}
-\sin \theta_{i}\left(d_{i}+l_{i}\right)  \tag{21}\\
\cos \theta_{i}\left(d_{i}+l_{i}\right)
\end{array}\right]=\left[\begin{array}{l}
p_{x}+v_{x_{i}} \cos \phi-v_{y_{i}} \sin \phi-O B_{x_{i}} \\
p_{y}+v_{x_{i}} \sin \phi+v_{y_{i}} \cos \phi-O B_{y_{i}}
\end{array}\right]
$$

where $v_{x_{i}}=P M_{i} \cos \lambda_{i}$ and $v_{y_{i}}=P M_{i} \sin \lambda_{i}$. Summing the squares of the both sides in the equation 21, we obtain, after simplification,

$$
\begin{align*}
\mathrm{Q}_{\mathrm{i}}=\mathrm{p}_{\mathrm{x}}^{2}+\mathrm{p}_{y}^{2}+ & O B_{x_{i}}^{2}
\end{align*}+O \mathrm{OB}_{y_{i}}^{2}+v_{x_{i}}^{2}+v_{y_{i}}^{2}-2 p_{x} O B_{x_{i}}-2 p_{y} O B_{y_{i}} .
$$

The inverse kinematics problem is solved using the equation 22 as follows.

$$
d_{i}=\sqrt{\begin{array}{c}
p_{x}^{2}+p_{y}^{2}+O B_{x_{i}}^{2}+O B_{y_{i}}^{2}+v_{x_{i}}^{2}+v_{y_{i}}^{2}-2 p_{x} O B_{x_{i}}-2 p_{y} O B_{y_{i}}  \tag{23}\\
+2 \cos \phi\left(p_{x} v_{x_{i}}+p_{y} v_{y_{i}}-O B_{x_{i}} v_{x_{i}}-O B_{y_{i}} v_{y_{i}}\right) \\
+2 \sin \phi\left(p_{y} v_{x_{i}}-p_{x} v_{y_{i}}-O B_{y_{i}} v_{x_{i}}+O B_{x_{i}} v_{y_{i}}\right)
\end{array}}
$$

Once the $d_{1}, d_{2}$ and $d_{3}$ are obtained, the angles $\theta_{1}, \theta_{2}$ and $\theta_{3}$ can be determined from the equation 21 by back substitution.

$$
\begin{equation*}
\theta_{i}=\operatorname{atan} 2\left(-\frac{p_{x}+v_{x_{i}} \cos \phi-v_{y_{i}} \sin \phi-O B_{x_{i}}}{\left(d_{i}+l_{i}\right)}, \frac{p_{y}+v_{x_{i}} \sin \phi+v_{y_{i}} \cos \phi-O B_{y_{i}}}{\left(d_{i}+l_{i}\right)}\right) \tag{24}
\end{equation*}
$$

The forward kinematics problem is found rearranging the equation 22 as follows.

$$
\begin{equation*}
\mathrm{p}_{\mathrm{x}}^{2}+\mathrm{p}_{\mathrm{y}}^{2}+\mathrm{a}_{\mathrm{i}} \mathrm{p}_{\mathrm{x}}+\mathrm{b}_{\mathrm{i}} \mathrm{p}_{\mathrm{y}}+\mathrm{c}_{\mathrm{i}}=0 \quad(\mathrm{i}=1,2,3) \tag{25}
\end{equation*}
$$

where $a_{i}=2\left(\cos \phi v_{x_{i}}-O B_{x_{i}}-\sin \phi v_{y_{i}}\right), b_{i}=2\left(\cos \phi v_{y_{i}}+\sin \phi v_{x_{i}}-O B_{y_{i}}\right)$ and $c_{i}=O B_{x_{i}}^{2}$ $+O B_{y_{i}}^{2}+v_{x_{i}}^{2}+v_{y_{i}}^{2}-2 \cos \phi\left(O B_{x_{i}} v_{x_{i}}+O B_{y_{i}} v_{y_{i}}\right)+2 \sin \phi\left(O B_{x_{i}} v_{y_{i}}-O B_{y_{i}} v_{x_{i}}\right)-\left(d_{i}+l_{i}\right)^{2}$

One can obtain the following new system of equations using equation 25.

$$
\begin{align*}
& \left(a_{1}-a_{2}\right) p_{x}+\left(b_{1}-b_{2}\right) p_{y}+\left(c_{1}-c_{2}\right)=0 \\
& \left(a_{1}-a_{3}\right) p_{x}+\left(b_{1}-b_{3}\right) p_{y}+\left(c_{1}-c_{3}\right)=0  \tag{26}\\
& \left(a_{2}-a_{3}\right) p_{x}+\left(b_{2}-b_{3}\right) p_{y}+\left(c_{2}-c_{3}\right)=0
\end{align*}
$$

One can write the following equations using the equation 26.

$$
\begin{align*}
& a_{12} p_{x}+b_{12} p_{y}=c_{12} \\
& a_{13} p_{x}+b_{13} p_{y}=c_{13} \tag{27}
\end{align*}
$$

where $a_{12}=a_{1}-a_{2}, \quad b_{12}=b_{1}-b_{2}, \quad c_{12}=c_{2}-c_{1}, \quad a_{13}=a_{1}-a_{3}, \quad b_{13}=b_{1}-b_{3} \quad$ and $c_{13}=c_{3}-c_{1}$. The $p_{x}$ and $p_{y}$ can be obtained applying the elimination method to the equation 27 as

$$
\begin{equation*}
p_{x}=\frac{b_{12} c_{13}-b_{13} c_{12}}{\left(b_{12} a_{13}-b_{13} a_{12}\right)} \text { and } p_{y}=\frac{a_{13} c_{12}-a_{12} c_{13}}{\left(a_{13} b_{12}-a_{12} b_{13}\right)} \tag{28}
\end{equation*}
$$

The orientation angle $(\phi)$ can be found using $i=3$ in equation 25 .

$$
\begin{equation*}
\mathrm{p}_{\mathrm{x}}^{2}+\mathrm{p}_{\mathrm{y}}^{2}+\mathrm{a}_{3} \mathrm{p}_{\mathrm{x}}+\mathrm{b}_{3} \mathrm{p}_{\mathrm{y}}+\mathrm{c}_{3}=0 \tag{29}
\end{equation*}
$$

If $p_{x}$ and $p_{y}$ in equation 28 are substituted in equation 29 , one can obtain after simplification

$$
\begin{equation*}
\chi^{2}+\xi^{2}+a_{3} \chi \vartheta+b_{3} \xi \vartheta+c_{3} \vartheta^{2}=0 \tag{30}
\end{equation*}
$$

where $\vartheta=\left(\mathrm{b}_{12} \mathrm{a}_{13}-\mathrm{b}_{13} \mathrm{a}_{12}\right), \quad \chi=\mathrm{b}_{12} \mathrm{c}_{13}-\mathrm{b}_{13} \mathrm{c}_{12}$ and $\xi=\mathrm{a}_{13} \mathrm{c}_{12}-\mathrm{a}_{12} \mathrm{c}_{13}$. The equation 30 can be converted into the eight-degree polynomial using $\sin \phi=\frac{2 \mathrm{t}}{1+\mathrm{t}^{2}}$ and $\cos \phi=\frac{1-\mathrm{t}^{2}}{1+\mathrm{t}^{2}}$.
The roots of this polynomial are the answer of the forward kinematics problem. Once $\phi$ is determined, $p_{x}$ and $p_{y}$ can be found easily substituting the angle $\phi$ in equation 28 . After having position ( $p_{x}, p_{y}$ ) and orientation ( $\phi$ ), the passive joint angles can be found using the equation 21 by back substitution

$$
\begin{equation*}
\theta_{\mathrm{i}}=A \tan 2\left(-\frac{\mathrm{p}_{\mathrm{x}}+v_{x_{\mathrm{i}}} \cos \phi-v_{y_{\mathrm{i}}} \sin \phi-O B_{\mathrm{x}_{\mathrm{i}}}}{\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)}, \frac{\mathrm{p}_{\mathrm{y}}+v_{\mathrm{x}_{\mathrm{i}}} \sin \phi+v_{\mathrm{y}_{\mathrm{i}}} \cos \phi-O B_{\mathrm{y}_{\mathrm{i}}}}{\left(\mathrm{~d}_{\mathrm{i}}+\mathrm{l}_{\mathrm{i}}\right)}\right) \tag{31}
\end{equation*}
$$

The Jacobian matrix of the 3-dof PPM shown in Figure 3 is computed as follows.

$$
\begin{gathered}
{\left[\begin{array}{lll}
\frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{p}_{\mathrm{x}}} & \frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{p}_{\mathrm{y}}} & \frac{\partial \mathrm{Q}_{1}}{\partial \phi} \\
\frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{p}_{\mathrm{x}}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{p}_{\mathrm{y}}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{p} \phi} \\
\frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{p}_{\mathrm{x}}} & \frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{p}_{\mathrm{y}}} & \frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{p} \phi}
\end{array}\right]\left[\begin{array}{ccc}
\dot{\mathrm{p}}_{\mathrm{x}} \\
\dot{\mathrm{p}}_{\mathrm{y}} \\
\dot{\phi}
\end{array}\right]+\left[\begin{array}{ccc}
\frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{~d}_{1}} & \frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{~d}_{2}} & \frac{\partial \mathrm{Q}_{1}}{\partial \mathrm{~d}_{3}} \\
\frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{~d}_{1}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{~d}_{2}} & \frac{\partial \mathrm{Q}_{2}}{\partial \mathrm{~d}_{3}} \\
\frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{~d}_{1}} & \frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{~d}_{2}} & \frac{\partial \mathrm{Q}_{3}}{\partial \mathrm{~d}_{3}}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{d}}_{1} \\
\dot{\mathrm{~d}}_{2} \\
\dot{\mathrm{~d}}_{3}
\end{array}\right]=0} \\
{\left[\begin{array}{ccc}
\delta_{1} & \gamma_{1} & \rho_{1} \\
\delta_{2} & \gamma_{2} & \rho_{2} \\
\delta_{3} & \gamma_{3} & \rho_{3}
\end{array}\right]\left[\begin{array}{c}
\dot{\mathrm{p}}_{\mathrm{x}} \\
\dot{\mathrm{p}}_{\mathrm{y}} \\
\dot{\phi}
\end{array}\right]+\left[\begin{array}{cc}
-\mathrm{d}_{1}-\mathrm{l}_{1} & 0 \\
0 & -\mathrm{d}_{2}-1_{2} \\
0 & 0 \\
0 & -\mathrm{d}_{3}-1_{3}
\end{array}\right]\left[\begin{array}{l}
\dot{\mathrm{d}}_{1} \\
\dot{\mathrm{~d}}_{2} \\
\dot{\mathrm{~d}}_{3}
\end{array}\right]=0}
\end{gathered}
$$

where

$$
\begin{gather*}
\delta_{i}=p_{x}-O B_{x_{i}}+\cos \phi v_{x_{i}}-\sin \phi v_{y_{i}}  \tag{33}\\
\gamma_{i}=p_{y}-O B_{y_{i}}+\cos \phi v_{y_{i}}+\sin \phi v_{x_{i}}  \tag{34}\\
\rho_{i}=-\sin \phi\left(p_{x} v_{x_{i}}+p_{y} v_{y_{i}}-O B_{x_{i}} v_{x_{i}}-O B_{y_{i}} v_{y_{i}}\right) \\
+\cos \phi\left(p_{y} v_{x_{i}}-p_{x} v_{y_{i}}-O B_{y_{i}} v_{x_{i}}+O B_{x_{i}} v_{y_{i}}\right) \tag{35}
\end{gather*}
$$

The overall Jacobian matrix is obtained as

$$
J=\left[\begin{array}{ccc}
\frac{\delta_{1}}{\mathrm{~d}_{1}+l_{1}} & \frac{\gamma_{1}}{\mathrm{~d}_{1}+\mathrm{l}_{1}} & \frac{\rho_{1}}{\mathrm{~d}_{1}+\mathrm{l}_{1}}  \tag{36}\\
\frac{\delta_{2}}{\mathrm{~d}_{2}+l_{2}} & \frac{\gamma_{2}}{\mathrm{~d}_{2}+l_{2}} & \frac{\rho_{2}}{\mathrm{~d}_{2}+l_{2}} \\
\frac{\delta_{3}}{\mathrm{~d}_{3}+l_{3}} & \frac{\gamma_{3}}{\mathrm{~d}_{3}+l_{3}} & \frac{\rho_{3}}{\mathrm{~d}_{3}+l_{3}}
\end{array}\right]
$$

Numerical example for the inverse kinematics: The dimensions of the planar 3-dof RPR parallel manipulator are given as $l_{1}=10, l_{2}=10, l_{3}=10, \mathrm{OB}_{\mathrm{x} 1}=0, \mathrm{OB}_{\mathrm{y} 1}=0, \mathrm{OB}_{\mathrm{x} 2}=20, \mathrm{OB}_{\mathrm{y} 2}=0$, $\mathrm{OB}_{\mathrm{x} 3}=10, \mathrm{OB}_{\mathrm{y} 3}=45, \mathrm{M}_{1} \mathrm{M}_{2}=15$. The position of the point P in terms of the coordinate frame $\{\mathrm{xyz}\}$ attached to the $\mathrm{M}_{1}$ corner of the moving platform is chosen as $(4,5)$. The angles $\lambda_{1}, \lambda_{2}$ and $\lambda_{3}$ are computed as 231.3402, -24.4440 and 66.3453, where $\sigma_{1}=51.3402$ and $\sigma_{2}=24.4440$, respectively. Moreover, the lengths $\mathrm{PM}_{1}, \mathrm{PM}_{2}$ and PM3 are determined as 6.4031, 12.0830 and 8.7233 , respectively. If the position and orientation in terms of the base frame $\{X Y Z\}$ are given as $p_{x}=12, p_{y}=18$ and $\phi=30^{\circ}$, the active joint variables $d_{1} d_{2}$ and $d_{3}$ can be found as $6.0617,9.5881$ and 8.3594 , respectively. The passive joint variables $\theta_{1}, \theta_{2}$ and $\theta_{3}$ are found as $-43.4006,-11.8615$ and -176.7655 , respectively by back substitution.

Numerical example for the forward kinematics: The dimensions of manipulator are given as $\mathrm{l}_{1}=11, \mathrm{l}_{2}=11, \mathrm{l}_{3}=11, \mathrm{OB}_{\mathrm{x} 1}=0, \mathrm{OB}_{\mathrm{y} 1}=0, \mathrm{OB}_{\mathrm{x} 2}=10, \mathrm{OB}_{\mathrm{y} 2}=0, \mathrm{OB}_{\mathrm{x} 3}=5, \mathrm{OB}_{\mathrm{y} 3}=32, \mathrm{M}_{1} \mathrm{M}_{2}=10$. The position of the point $P$ in terms of the coordinate frame $\{x y z\}$ is chosen as $(5,2.8868)$. The angles $\lambda_{1}, \lambda_{2}$ and $\lambda_{3}$ are computed as 210.0004, -30.0004 and 90 , where $\sigma_{1}=30$ and $\sigma_{2}=30.0004$, respectively. Moreover, the lengths $\mathrm{PM}_{1}, \mathrm{PM}_{2}$ and $\mathrm{PM}_{3}$ are determined as $8.4853,7.8102$ and 3.5616 , respectively. If the active and passive joint variables are given as $\mathrm{d}_{1}=8, \mathrm{~d}_{2}=7.9999, \mathrm{~d}_{3}=7.9999$ and $\theta_{1}=-52.1046, \theta_{2}=-52.105, \theta_{3}=-127.8937$, the position and orientation of end-effector in terms of base coordinate frame $\{X Y Z\}$ are found as $p_{x}=19,9936$ $p_{y}=14.5569$ and $\phi=0.000932^{\circ}$, respectively.

Numerical example for the Jacobian matrix and condition number: Using the dimensions of numerical example for the inverse kinematics above, the Jacobian matrix and condition number are found as

$$
\mathrm{J}=\left[\begin{array}{ccc}
0.6871 & 0.7266 & 3.6489  \tag{37}\\
0.2055 & 0.9786 & 11.5290 \\
0.0564 & -0.9984 & 0.4734
\end{array}\right] \text { and } \kappa=8.1351
$$

Numerical example for the workspace determination: The dimensions of the manipulator are given as $l_{1}=l_{2}=l_{3}=8.5, \mathrm{OB}_{\mathrm{x} 1}=0, \mathrm{OB}_{\mathrm{y} 1}=0, \mathrm{OB}_{\mathrm{x} 2}=17, \mathrm{OB}_{\mathrm{y} 2}=0, \mathrm{OB}_{\mathrm{x} 3}=9, \mathrm{OB}_{\mathrm{y} 3}=40, \mathrm{M}_{1} \mathrm{M}_{2}=16$. The lengths of the actuated prismatic joints vary between $\mathrm{d}_{\mathrm{i}}(\mathrm{min})=0$ and $\mathrm{d}_{\mathrm{i}}(\mathrm{max})=8.5$, where $i=1,2,3$. If the position of the point $P$ in terms of the coordinate frame $\{x y z\}$ is chosen as $(7,7)$, the angles $\lambda_{1}, \lambda_{2}$ and $\lambda_{3}$ are computed as $225,-37.8750$ and 81.7020 , where $\sigma_{1}=45$ and
$\sigma_{2}=37.8750$, respectively. Moreover, the lengths $\mathrm{PM}_{1}, \mathrm{PM}_{2}$ and $\mathrm{PM}_{3}$ are determined as $9.8995,11.4018$ and 6.9289 , respectively. The workspace is obtained as 110.6180 for $\phi=0^{\circ}$ orientation. The red rectangle given by Figure 4 illustrates the limits of the discretized Cartesian area. Additionally, the black region shows the reachable workspaces of the manipulator.


Fig. 4. The workspace of the planar 3-dof RPR parallel manipulator.
Numerical example for the dexterity and singularity analysis: The Figure 5 shows the inverse dexterity of the manipulator using the same dimensions given by the example for workspace determination. The GDI of the manipulator is found as 0.00018179 . As can be illustrated in Figure 5, as the inverse of the condition numbers increase the manipulator accomplish better gross motion capability like the regions represented with red color. At the same time, the diagonal line divides the workspaces of the manipulator into two regions, illustrates the singular points. The dark blue areas illustrate the non-reachable workspaces of the manipulator.


Fig. 5. The inverse dexterity graph for planar 3-dof RPR parallel manipulator.

## 4. Conclusion

In this book chapter, the forward and inverse kinematics problems of planar parallel manipulators are obtained using Denavit \& Hartenberg (1955) kinematic modelling convention. Afterwards some fundamental definitions about Jacobian matrix, condition number, global dexterity index, singularity and workspace determination are provided for performing the analyses of a two-degree-of-freedom (2-dof) PPM and a 3-dof Fully Planar Parallel Manipulator.

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# Robot Manipulators New Achievements 

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Robot manipulators are developing more in the direction of industrial robots than of human workers．Recently， the applications of robot manipulators are spreading their focus，for example Da Vinci as a medical robot， ASIMO as a humanoid robot and so on．There are many research topics within the field of robot manipulators， e．g．motion planning，cooperation with a human，and fusion with external sensors like vision，haptic and force， etc．Moreover，these include both technical problems in the industry and theoretical problems in the academic fields．This book is a collection of papers presenting the latest research issues from around the world．

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