





Wearable Platforms for Biomarker Monitoring – Challenges and Opportunities

Prof. Dermot Diamond
Director National Centre for Sensor Research
Funded Investigator, INSIGHT Centre for Data Analytics
Dublin City University

Invited Plenary Lecture presented at 2015 Flexible and Printed Electronics Conference Monterey, California, 23-26 February 2015







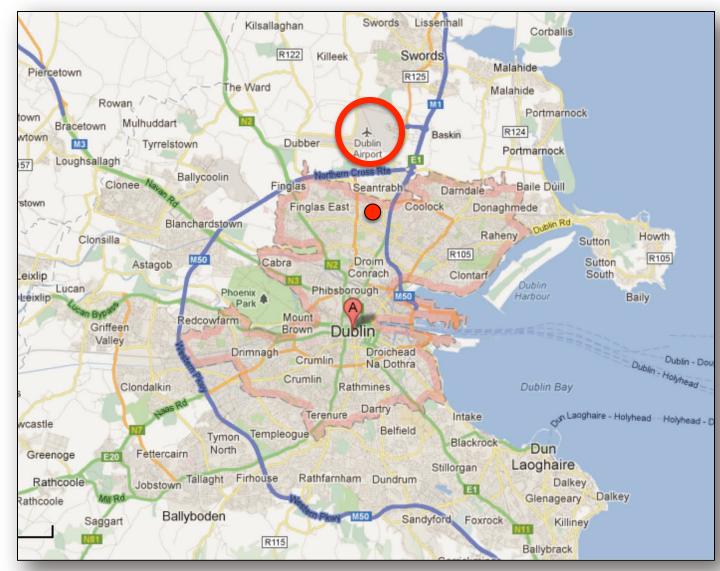






Dublin & DCU Location















Keynote Article: August 2004, Analytical Chemistry (ACS)



Incredible advances in digital communications and computer power have profoundly changed our lives. One chemist shares his vision of the role of analytical science in the next communications revolution.

gital communications networks are at the heart of modern society. The digitization of communications, the development of the Internet, and the availability of relative ly inexpensive but powerful mobile computing technologies have established a global communications network capable of linking billiom of people, places, and objects. Email carrimmant ly transmit complex documents to multiple remote locations, and websites provide a platform for instantaneous notification, dissemination, and exchange of information globally. This technology is now pervasive, and those in research and business have multiple interactions with this digital world every day. However, this technology might simply be the foundation for the next wave of development that will provide a seamless interface between the

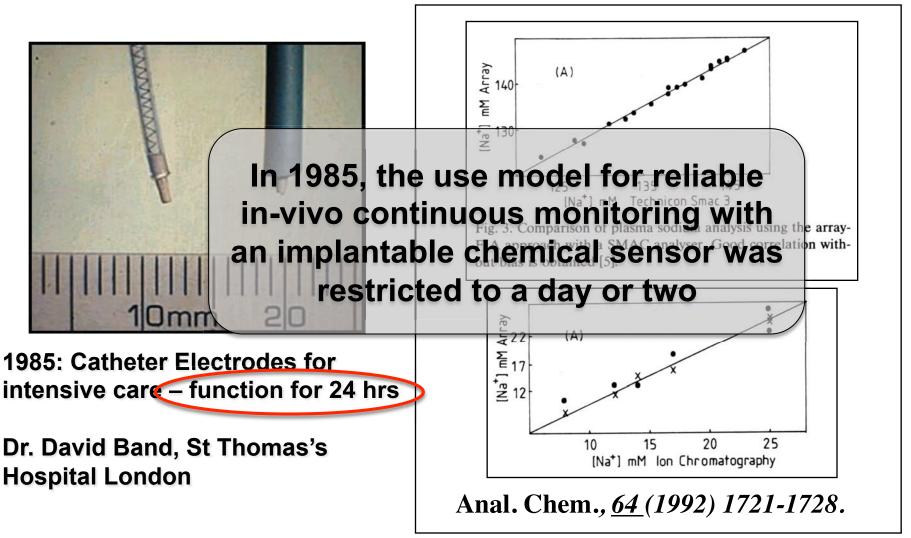
The crucial missing part in this scenario is the gateway through which these worlds will communicate: How can the digital world sense and respond to changes in the real world? Analytical scientists-particularly those working on chemical sensors, biosensors, and compact, autonomous instruments-are

Dermot Diamond, Anal. Chem., 76 (2004) 278A-286A (Ron Ambrosio & Alex Morrow, IBM TJ Watson)



Blood Analysis; Implantible Sensors





Ligand (and variations of) used in many clinical analysers for blood Na⁺ profiling







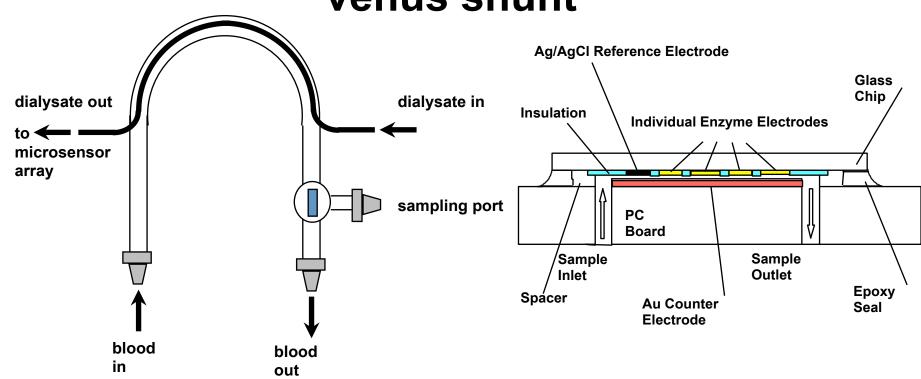






Microdialysis sampling via arteriovenus shunt





Novel Instrumentation for Real-Time Monitoring Using Miniaturised Flow Cells with Integrated Biosensors, R. Freaney, A. McShane, T.V. Keavney, M.McKenna, K. Rabenstein, F.W. Scheller, D. Pfeiffer, G. Urban, I. Moser, G. Jobst, A. Manz, E. Verpoorte, M.W. Widmer, D. Diamond, E. Dempsey, F.J. Saez de Viteri and M. Smyth, Annals of Clinical Biochemistry, 34 (1997) 291-302.

In Vitro Optimisation of a Microdialysis System with Potential for On-Line Monitoring of Lactate and Glucose in Biological Samples, E. Dempsey, D. Diamond, M.R. Smyth, M. Malone, K. Rabenstein, A. McShane, M.McKenna, T.V. Keavney and R Freaney, Analyst, 122 (1997) 185-189.

Design and Development of a Miniaturized Total Chemical-Analysis System for Online Lactate and Glucose Monitoring in Biological Samples, Ethna Dempsey, Dermot Diamond, Malcolm R. Smyth, Gerald Urban, Gerhart Jobst, I. Moser, Elizabeth MJ Verpoorte, Andreas Manz, HM Widmer, Kai Rabenstein and Rosemarie Freaney, Anal. Chim. Acta, 346 (1997) 341-349.







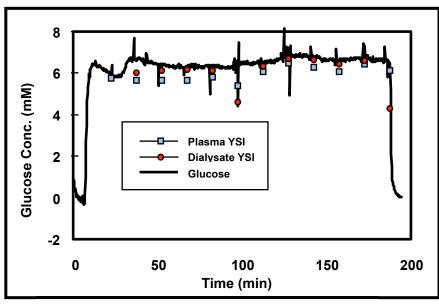


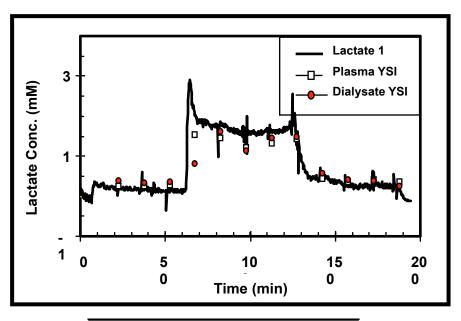


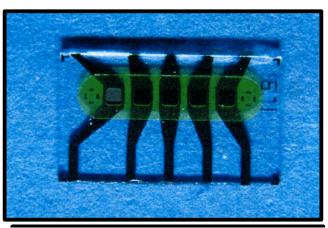


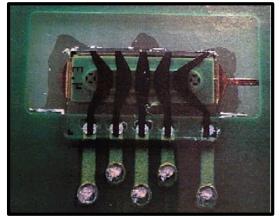
Real Time Blood Glucose and Lactate











System functioned continuously for up to three hours!















Artificial Pancreas

Used a Technicon segmented flow colorimetric glucose analyser

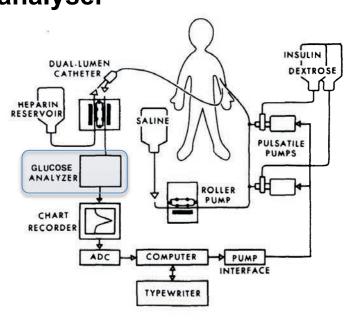
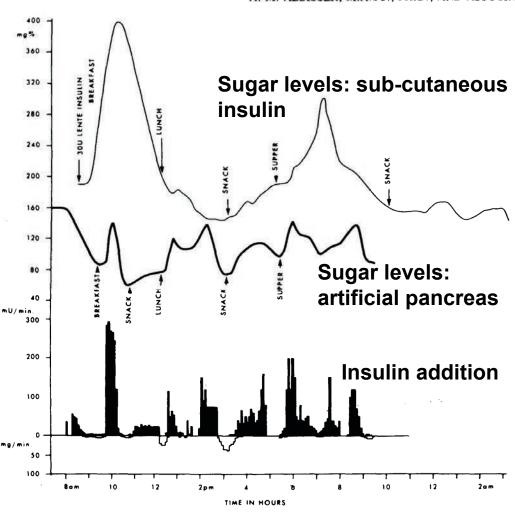


FIG. 1. Schematic diagram of apparatus used for monitoring and automatic regulation of blood sugar.



A M Albisser, B S Leibel, T G Ewart, Z Davidovac, C K Botz, W Zingg, H Schipper, and R Gander Clinical Control of Diabetes by the Artificial Pancreas

Diabetes May 1974 23:5 397-404; doi:10.2337/diab.23.5.397 1939-327X (Toronto)















Impantable Artificial Pancreas



Up to now, implantable pumps for clinical application and suitable for the delivery of insulin have not been developed. However several groups are working on the development of both implantable dosing units and an implantable glucose sensor. Intravascular blood glucose sensing is difficult owing to the complex technology involved, and the foreign-body reaction of blood. The measurement of glucose in tissue would be easier to handle, but it has not been established whether the extravascular tissue concentration of glucose is sufficiently significant to serve as an input signal for a closed-loop system. Only when these questions have been answered and a suitable pumping and dosing unit have been developed, can the closed-loop system for the control of blood glucose be realised and miniaturised for implantation.

An implantable artificial pancreas, W. Schubert, P. Baurschmidt, J. Nagel, R. Thull, M. Schaldach;

Medical and Biological Engineering and Computing, July 1980, Volume 18, Issue 4, pp 527-537

'Intravascular blood glucose sensing is difficult owing to the complex technology involved and the foreign body reaction of blood.'

'The measurement of glucose in tissue would be easier to handle, but it has not been established whether the extravascular tissue concentration of glucose is sufficiently significant to serve as an input signal for a closed-loop system'















Adam Heller



Subcutaneous sampling of interstitial fluid using microneedles to access the fluid through the skin without causing bleeding



San Francisco Business Times; Tuesday, April 6, 2004

'Abbott completes TheraSense acquisition'

Abbott Laboratories said Tuesday it completed its \$1.2 billion acquisition of Alameda-based TheraSense Inc. after a majority of shareholders approved the transaction a day earlier.

- Abbott Press Release September 29, 2008
- Abbott Park, Illinois Adam Heller, Ph.D., a professor at the University of Texas in Austin who created the technology that led to the development of Abbott's FreeStyle Blood Glucose Monitoring Systems® and FreeStyle Navigator® Continuous Glucose Monitoring System, today received the 2007 National Medal of Technology and Innovation from President George W. Bush in an award ceremony at the White House.













Freestyle Navigator





Site Map | Contact Us IFU (Full Version)

Combines microfluidics with

FreeStyle Navigator®

Know The FreeStyle Navigator System

incidence of infection for 5 days

a micro-di filament s. Target is for several days (up to 7) continuous is designe monitoring; then replace

interstitial fluid (not blood). **Diabetics** have

advance.

(therefore Use model is good – short periods of use, regular replacement, coulometric detection (no calibration if Measures the enzyme reaction is specific)

peripheral Freestyle Navigator appears to have been withdrawn therefore from the US market (2012)

Wireless Reasons unclear but may be related to low rates of used to he user uptake - there are many reasons why this can continuou happen

Enables trending, aggregation, warning....















Apple, iWatch & Health Monitoring

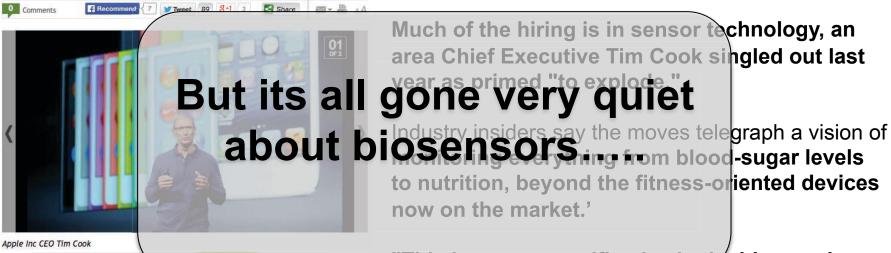




Apple hiring medical device staff, shares break \$600 mark

May 7th 2014

'Over the past year, Apple has snapped up at least half a dozen prominent experts in biomedicine, according to LinkedIn profile changes.



"This is a very specific play in the bio-sensing space," said Malay Gandhi, chief strategy officer at Rock Health, a San Francisco venture capital firm that has backed prominent wearable-tech startups, such as Augmedix and Spire.





WATCH SPORT

The Sport collection cases are made from









Google Contact Lens



United States Patent Application

2014010744

Google Smart Contact Lenses Move

Microelectroles en model ed she 24 hours max, then sensor

Abstract

An eye-mountable device includes an electrole place; sensor embedded in a polymeric material configured for mounting to a likely to the verage Google Glass* electrode, and a reagent that selectively reacts with an analyte to generate a sensor measure in frastructure; concentration of the analyte in a fluid to which the eye-mountable divice is exposad is now working with Google.

*Google Glass project has been blometric sensors and an antenna. The sensors are designed to about the sensors and an antenna. The sensors are designed to about the sensors and an antenna. The sensors are designed to about the sensors and an antenna. The sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read chemicals in the tear fluid of the wearer's eye and alert her, possibly through a little about the sensors are designed to read the sensors are designed to the sensor

https://plus.google:com/#GoogleGlass/posts/9uiwXY42tvc

0 1800 240 300 380

Biosensors & Bioelectronics, 2011, 26, 3290-3296.

d responses: (a) sequential images of sensor pre-treatment with c) measured amperemetric response for the sensor prepared with transit/Nations (e) three controls (signals for buffer) for the same

http://www.gmanetwork.com/news/story/ 360331/scitech/technology/google-s-smartcontact-lenses-may-arrive-sooner-thanyou-think

















After decades of intensive research, our capacity to deliver chemo/biosensors capable of long-term autonomous use of in remote locations is still very limited.

Blood is by far the best diagnostic medium, but no sensor will function acceptably for more than a few days continuous exposure to blood











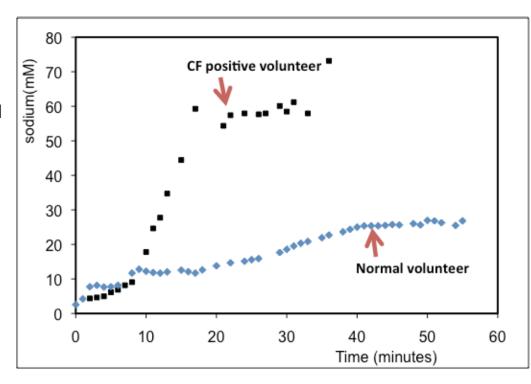




Na⁺ monitoring in sweat using wearable sensor



- Measurements successfully made with CF-positive and normal volunteers
 - clear difference between CF+ and normal levels
- Elevated levels of Na⁺ found in sweat of CF+ volunteers as expected
- Enables electrolyte loss to be estimated when combined with sweat rate/volume data
- Important for rehydration
- Interesting observations
 - elevated viscosity of sweat of CF+ volunteers
 - sweat rate much lower in some cases no sweating occurred
 - could not exercise as long as normal volunteers



- Diagnostic CF threshold >60mM [Na⁺] reached
- Issue with initial delay
 - arises from inherent delay in onset of sweating
 - contribution from device 'dead-volume'













Na⁺ Monitoring in Sweat



Real time monitoring of Sodium in Sweat through screen printed potentiometric strips:

- Monitoring of athletes during exercise
- Monitoring clinical conditions e.g. Cystic Fibrosis patients

Wireless Mote Enclosure

Clasp

Ion-Selective-Electrode

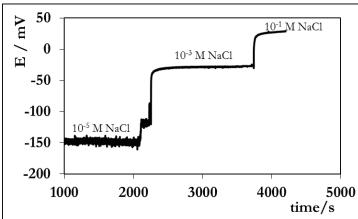
USB door for straps

Macroduct

Macroduct sweat sampling unit (Wescor Corporation) Speed x4







Pilocarpine based sweat sampling

Exercise based sweat sampling

Sensor calibration













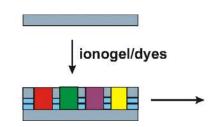
Microfluidic pH Sensor fabrication

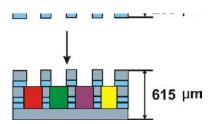




















(b)

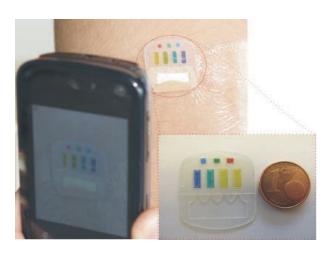








pH Monitoring via Smart Phone App



- COLOUR CHANGE VISIBLE BY EYE
- SMARTPHONE APP TO DETECT pH AUTOMATICALLY
- REAL TIME VIDEO ANALYSIS IS POSSIBLE



Time [min]	pH Meter	Dyes Prediction (pH)	% RE
20	6.38	5.89	7.68
30	5.8	5.56	4.14
40	5.67	5.67	0.00
50	5.95	5.63	5.38

SWEAT pH DETERMINATION USING THE BARCODE IN AN ATHLETE DURING A 50 MIN TRAINING PERIOD











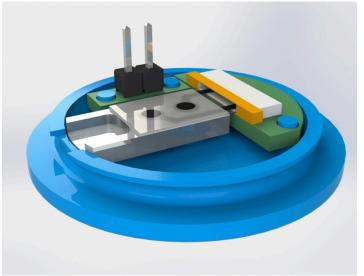


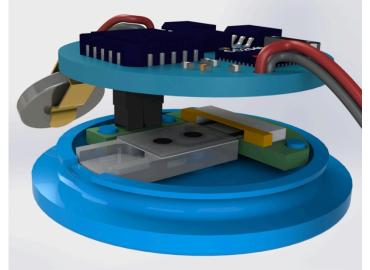
Next Generation: Watch Fluidic Sensor Concept (Shimmer)

















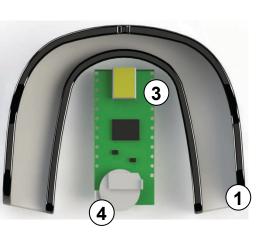




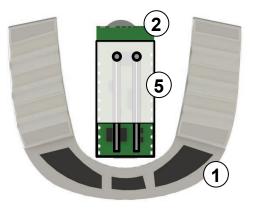


Smart Gumshield

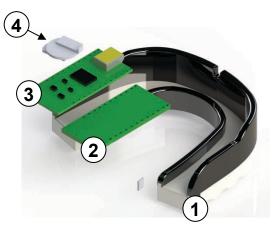




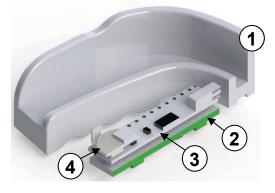
(a) Top View



(c) Bottom View



(b) Exploded View



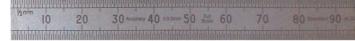
(d) Assembled Sectional View











(e) Photo of components laid out









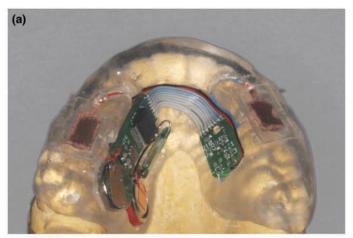






Smart Splint – Preliminary In-Vivo Data





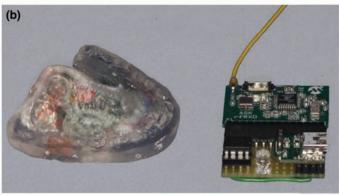


Fig. 1. (a) First prototype splint with electronics exposed before hermetic sealing (b) splint containing sensors and wireless receiver circuit.

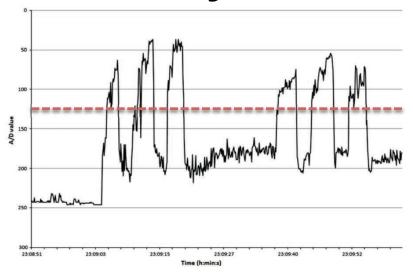


Fig. 2. *In vivo* response of wireless sensor-containing occlusal splint to forces simulating phasic bruxism, as described in Table 1. The *x*-axis shows the time line of the recording, and the *y*-axis is the analogue-to-digital value of the device output, which represents the resistance of the sensor.

- Event detection algorithm -> number of, severity, duration...
- Convert this to a score (where on scale the person is)
- Track effect of interventions on this score

A sleep bruxism detection system based on sensors in a splint – pilot clinical data, Journal of Oral Rehabilitation 2015 42; 34--39 P. MCAULIFFE*, J. H. KIM†, D. DIAMOND†, K. T. LAU† & B. C. O'CONNELL* *Department of Restorative Dentistry & Periodontology, Dublin Dental University Hospital, Trinity College Dublin, and †National Centre For Sensor Research, Dublin City University







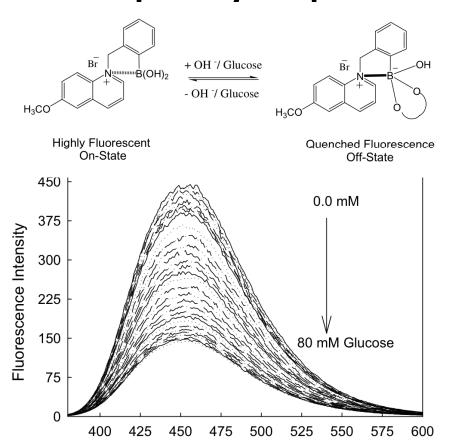




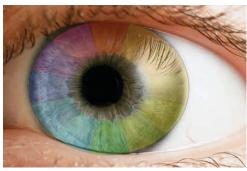


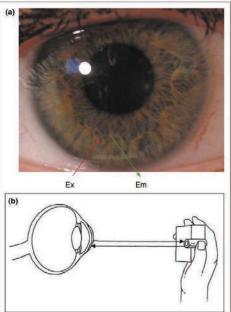
Optically Responsive Contact Lens for Diabetics

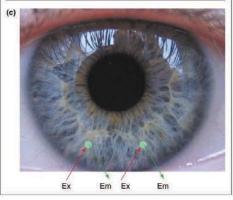




Wavelength / nm







Series of papers by Ramachandram Badugu, Joseph R.Lakowicz, and Chris D. Geddes [1] & Jin Zhang of the University of Western Ontario [2] based on boronic acid quinolinium receptors: Under alkaline conditions (pH9) saccharide diols bind to form the B⁻ centre which interacts strongly with the N⁺ centre, quenching the fluorescence emission.

[1] Noninvasive continuous monitoring of physiological glucose using a monosaccharide-sensing contact lens, R. Badugu, J.R. Lakowicz, C.D. Geddes, Analytical Chemistry, 76 (2004) 610-618.

[2] Jin Zhang*, William Hodge, Cindy Hutnick, and Xianbin Wang, "Non-invasive diagnostic technology for diabetes through monitoring ocular glucose", J. Diabetes Sci. Tech. 5,166, (2011)

Potential methods for non-invasive continuous tear glucose monitoring, (a) Boronic acid doped contact lenses. (b) Schematic of a possible tear glucose-sensing device. The hand-held device works by flashing a light into the eye (Ex) and measuring the emission (Em) intensity. (c) Sensor spots on the surface of the lens can be included to monitor other analytes in addition to glucose, such as drugs, biological markers, Ca²+, K*, Na*, O₂ and Cl⁻. Sensor regions could also allow for ratiometric, lifetime or polarization based fluorescence glucose sensing.









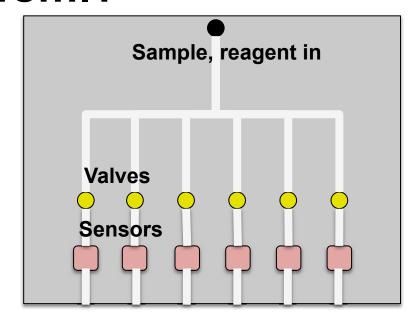




Extend Period of Use via Arrays of Sensors....?



- If each sensor has an inuse lifetime of 1 week....
- And these sensors are very reproducible....
- And they are very stable in storage (up to several years)....



Then 50 sensors when used sequentially could provide an aggregated in-use lifetime of around 1 year

But now we need multiple valves integrated into a fluidic platform to select each sensor in turn











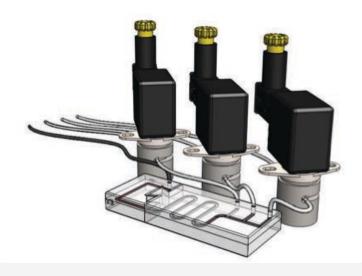








- Conventional valves cannot be easily scaled down -Located off chip: fluidic interconnects required
 - Complex fabrication
 - Increased dead volume
 - Mixing effects
- Based on solenoid action
 - Large power demand
 - Expensive



Solution: soft-polymer (biomimetic) valves fully integrated into the fluidic system









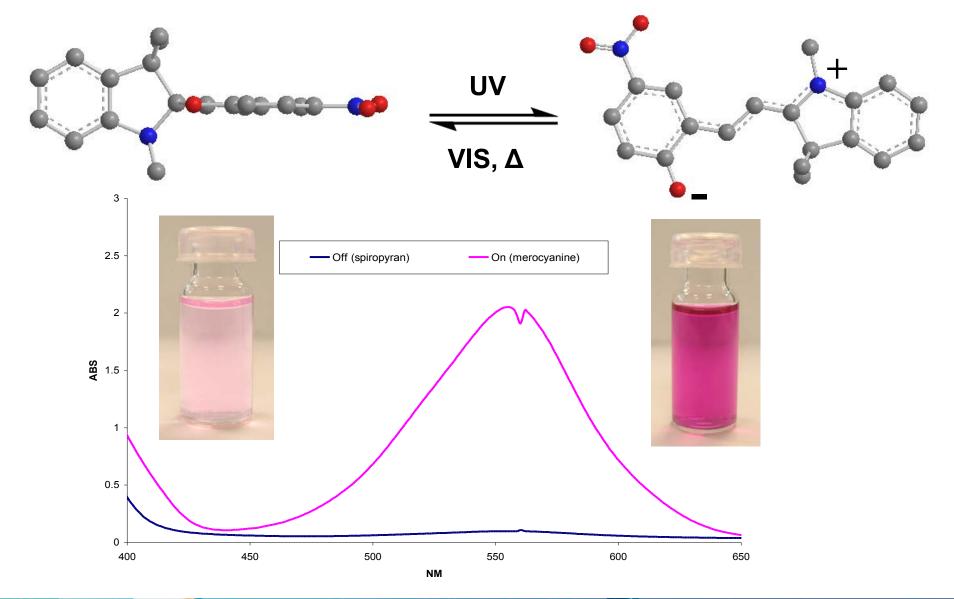






Photoswitchable Materials

















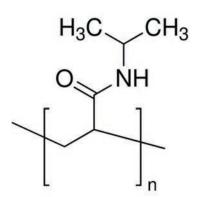


Poly(N-isopropylacrylamide)

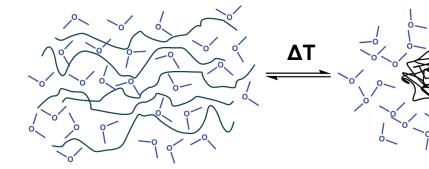


- pNIPAAM exhibits inverse solubility upon heating
- This is referred to as the LCST (Lower Critical Solution Temperature)
- Typically this temperature lies between 30-35°C, but the exact temperature is a function of the (macro)molecular microstructure
- Upon reaching the LCST the polymer undergoes a dramatic volume change, as the hydrated polymer chains collapse to a globular structure, expelling the bound water in the process

pNIPAAM



Hydrophilic



Hydrated Polymer Chains

Loss of bound water -> polymer collapse

Hydrophobic











OPOlymer based photoactuators based on pNIPAAm



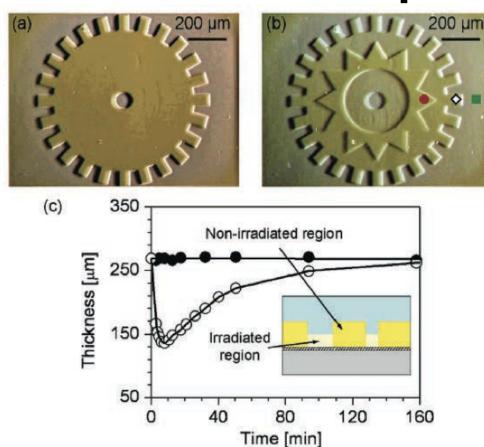
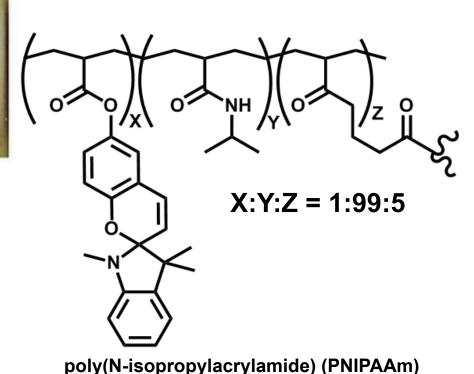


Figure 3. (a, b) Images of the pSPNIPAAm hydrogel layer just after the micropatterned light irradiation. Duration of irradiation was $(\bullet, \text{red}) \ 0$, $(\diamond) \ 1$, and $(\blacksquare, \text{green}) \ 3$ s. (c) Height change of the hydrogel layer in (\bullet) non-irradiated and (\bigcirc) irradiated region as a function of time after 3 s blue light irradiation.



Formulation as by Sumaru et al¹
1) Chem. Mater., 19 (11), 2730 -2732, 2007.







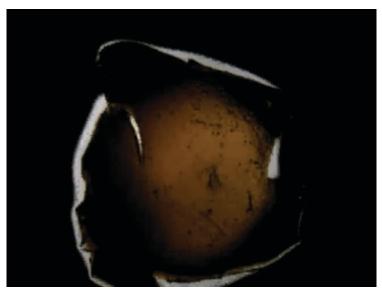


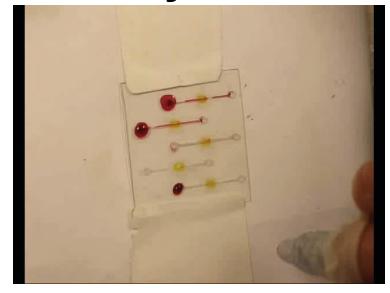


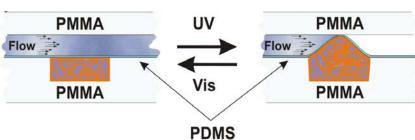


Photo-actuator polymers as microvalves in microfluidic systems









 $\begin{array}{c|c} & & & & & & & & & & \\ \hline O & & & & & & & \\ \hline O & & & & & & \\ \hline O & & & & & \\ \hline O & & & & & \\ \hline N & \\ N & \\ \hline N$

trihexyltetradecylphosphonium dicyanoamide [P_{6,6,6,14}]⁺[dca]⁻

lonogel-based light-actuated valves for controlling liquid flow in micro-fluidic manifolds, Fernando Benito-Lopez, Robert Byrne, Ana Maria Raduta, Nihal Engin Vrana, Garrett McGuinness, Dermot Diamond, Lab Chip, 10 (2010) 195-201.









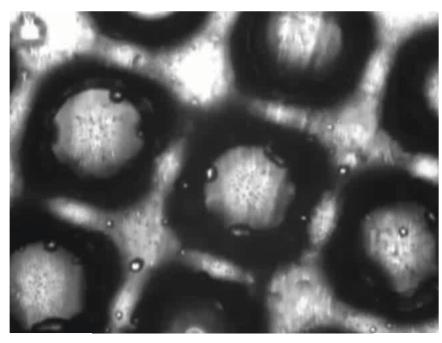


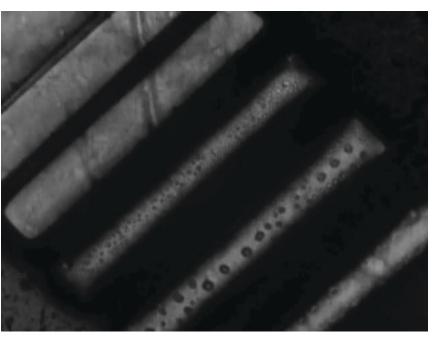






Flexible creation of μ -dimensioned features in flow channels using in-situ photo-polymerisation





Ntf2 pillars speed x3

DCA lines speed x4

With Dr Peer Fischer, Fraunhofer-Institut für Physikalische Messtechnik (IPM), Freiburg









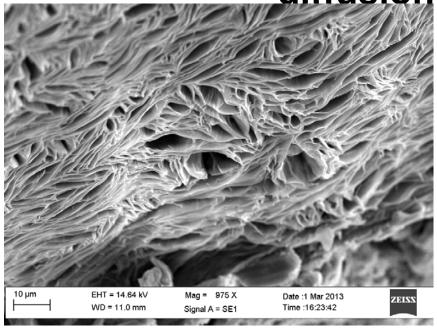


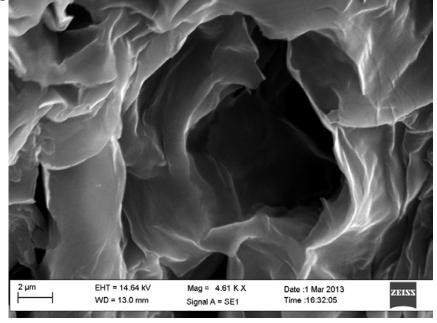


0

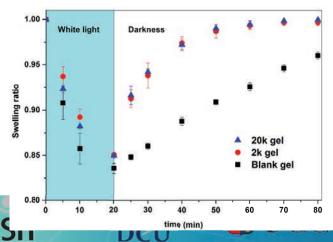
Improve response time: Porous Gels → reduce

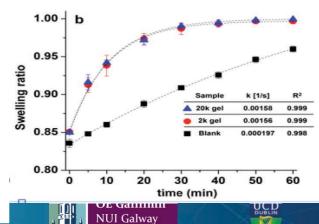
diffusion pathlength





Highly porous pNIPAAm gel structures generated using PEG as the porogen. This dramatically increases the surface area to bulk ratio, reducing the diffusion pathlength for water to penetrate to the gel interior, which in turns results in faster swelling/contraction rates





On the re-swelling side; highly porous gels now recover ca. an order of magnitude faster;

 $k = 1.6x10^{-3} S^{-1}$ vs. $2.0x10^{-4} S^{-1}$

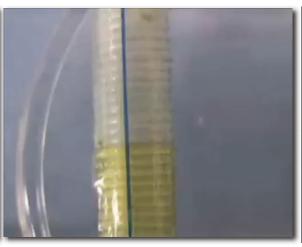




Biomimetic low-power soft pump









Low Power control of fluid movement in channels and on surfaces is possible using electrochemically switched actuators!

Internet-scale Sensing: Are Biomimetic Approaches the Answer?, Sonia Ramirez-Garcia and Dermot Diamond, Journal of Intelligent Material Systems and Structures, 18 (2) (2007) 159-164.

Biomimetic, low power pumps based on soft actuators, Sonia Ramirez-Garcia and Dermot Diamond, Sensors and Actuators A 135 (2007) 229–235.

Even better is to use the power of chemistry! 'Beating Heart' with no external power requirement; solvent exchange in a ionogel polymer causes a rhythmic movement







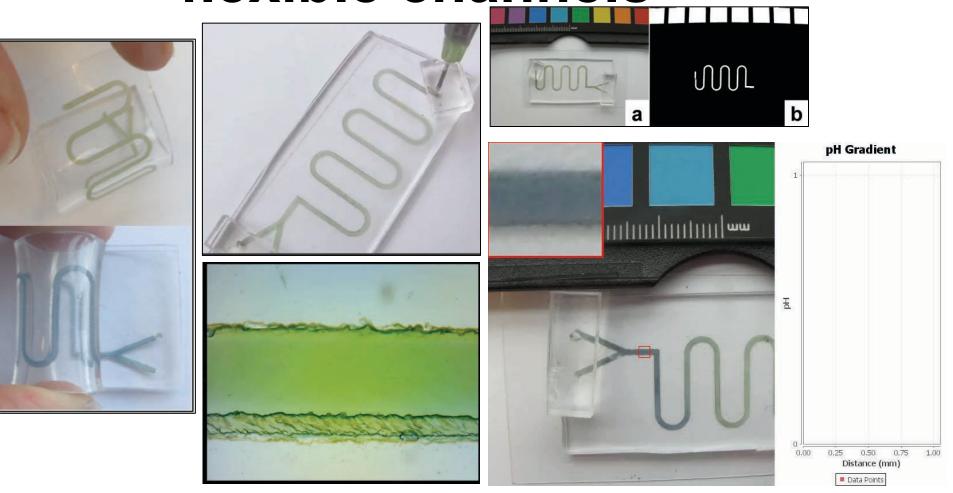






Inherently sensing flexible channels





- PANi deposited on channel walls Channels are now inherently responsive e.g. pH sensitive
- Status can be determined at any location within the channels using low cost digital imaging









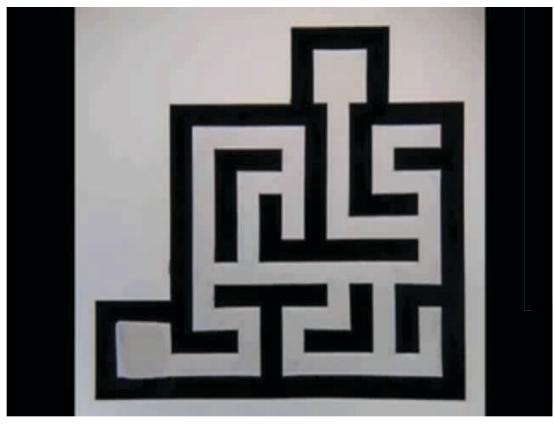


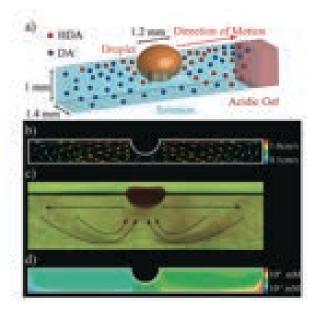




Chemotactic Systems







the liquid—air interface gives rise to convective flows. Since more HDA at the liquid—air interface gives rise to convective flows. Since more HDA is present in the direction facing the source of acid, the flows and forces are asymmetric. (b) Velocity field based on the theoretical model described in the main text (calculated using the Fluent computational fluid dynamics package from Ansys). (c) Experimental image of the convection rolls visualized using Neutral Red indicator (see also video 3 in the SI). (d)

Published on Web 11/01/2010 (speed ~x4): channels filled with KOH (pH 12.0-12.3 + surfactant; agarose gel soaked in HCl (pH 1.2) sets up the pH gradient; droplets of mineral oil or DCM containing 20-60% 2-hexyldecanoic acid + dye. Droplet speed ca. 1-10 mm/s; movement caused by convective flows arising from concentration gradient of HDA at droplet-air interface (greater concentration of HDA towards lower pH side); **HDA <-> H⁺ + DA**⁻

Maze Solving by Chemotactic Droplets; Istvan Lagzi, Siowling Soh, Paul J. Wesson, Kevin P. Browne, and Bartosz A. Grzybowski; **J. AM. CHEM. SOC. 2010**, *132*, *1198*–*1199*

Fuerstman, M. J.; Deschatelets, P.; Kane, R.; Schwartz, A.; Kenis, P. J. A.; Deutch, J. M.; Whitesides, G. M. *Langmuir 2003, 19, 4714.*







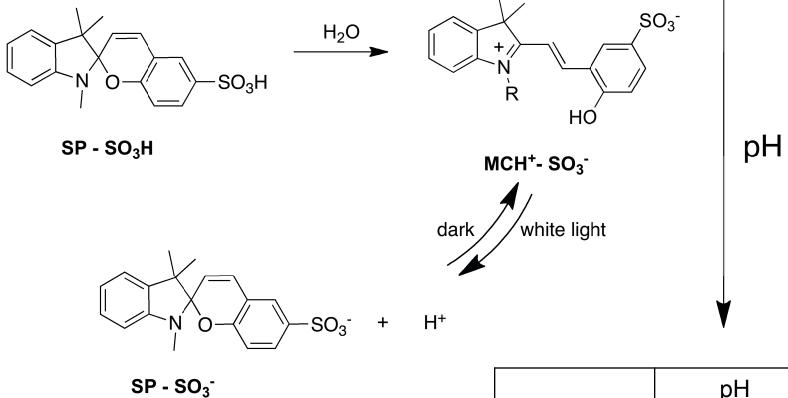






Photo-modulation of pH





Channel Solution: Spiropyran Sulfonic Acid 10⁻³M (H₂O)

	рН
H ₂ O	6.5
MCH+-SO ₃ -	4.8
SP-SO ₃ -	3.4







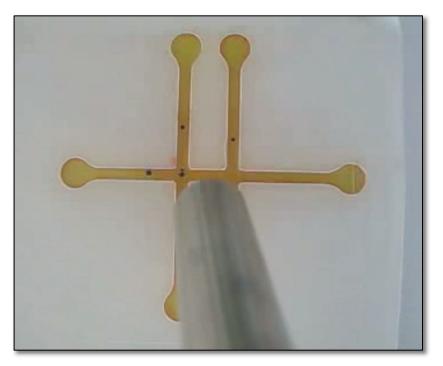






Movement of Droplets in Channels using Light







- We use light to create a localised pH gradient
- This disrupts an ion pair at the droplet interface
- Surfactant is expelled and movement of the droplet occurs
- Interested in exploring how to use droplets for sensing and for transport & release of active components









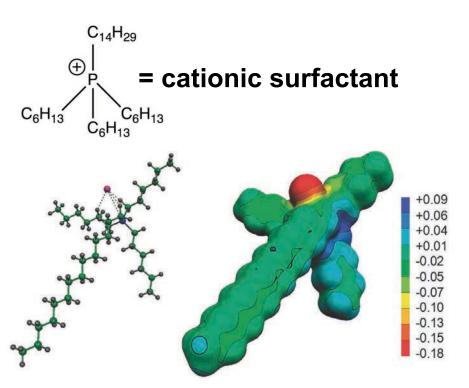


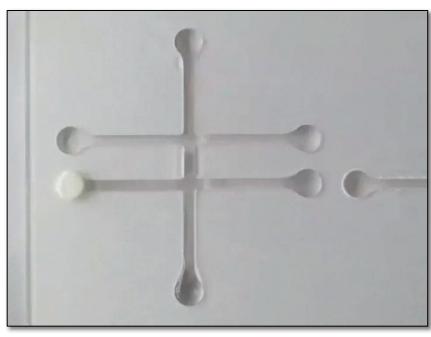




We can do the same with IL Droplets







Trihexyl(tetradecyl)phosphonium chloride ($[P_{6,6,6,14}][Cl]$) droplets with a small amount of 1-(methylamino)anthraquinone red dye for visualization. The droplets spontaneously follow the gradient of the Cl⁻ ion which is created using a polyacrylamide gel pad soaked in 10⁻² M HCl; A small amount of NaCl crystals can also be used to drive droplet movement.

Electronic structure calculations and physicochemical experiments quantify the competitive liquid ion association and probe stabilisation effects for nitrobenzospiropyran in phosphonium-based ionic liquids, D. Thompson et al., *Physical Chemistry Chemical Physics*, 2011, 13, 6156-6168.









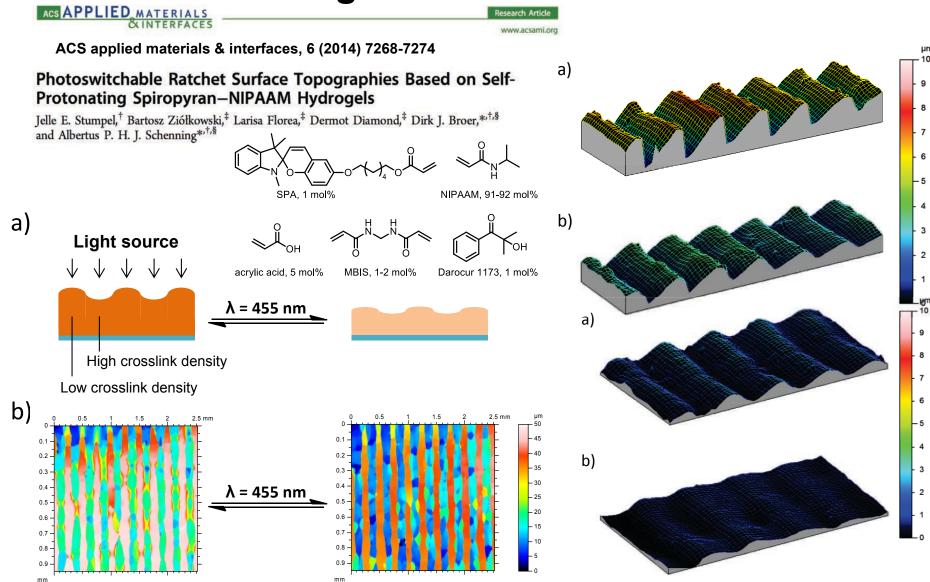






Photocontrol of Assembly and Subsequent Switching of Surface Features











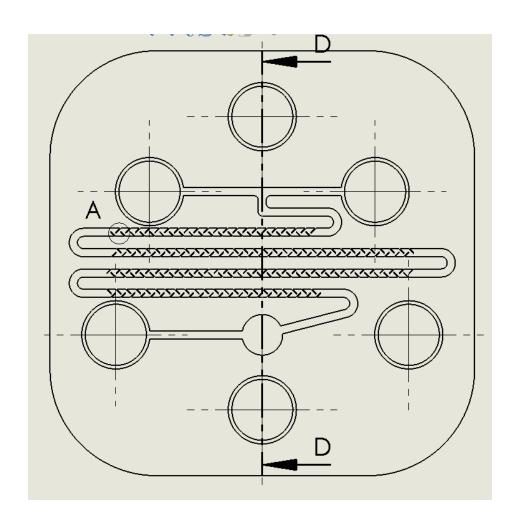


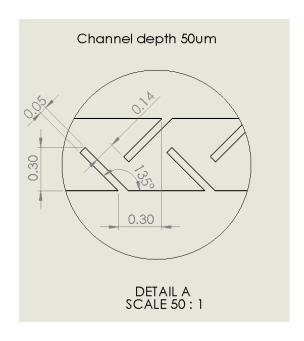




Mixing Baffles

















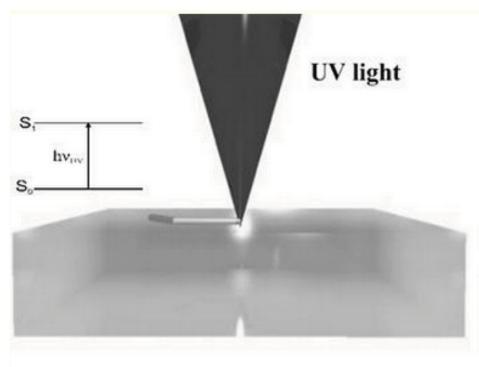




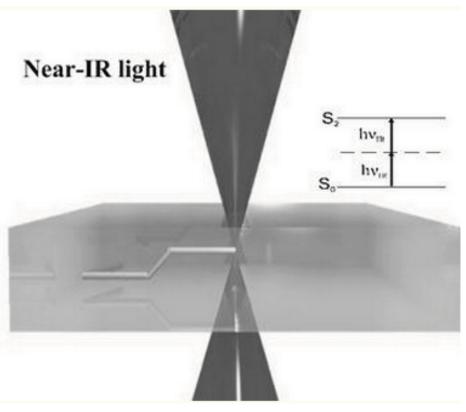
Background



Stereolithography



Two-photon polymerisation



- Single photon absorption
- 2D patterns

- Two photon absorption
- 3D structures









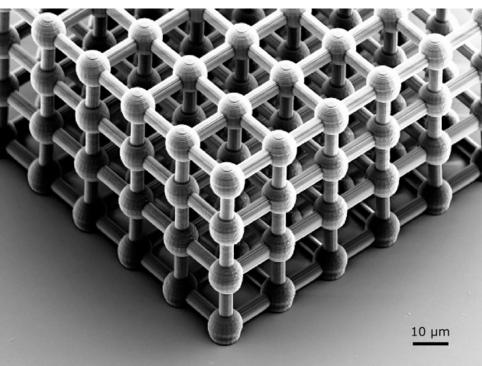


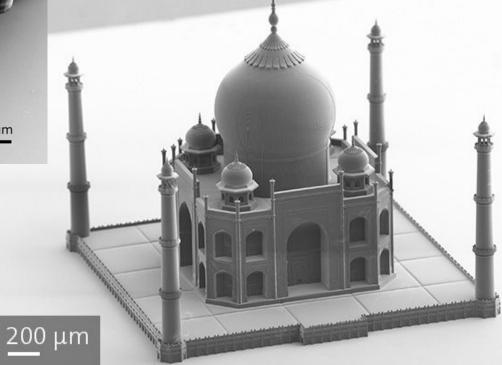




Background







http://www.nanoscribe.de/







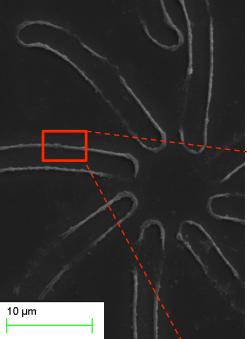












Creating 3D soft \ gel structures with a line resolution of ca. 200 nm

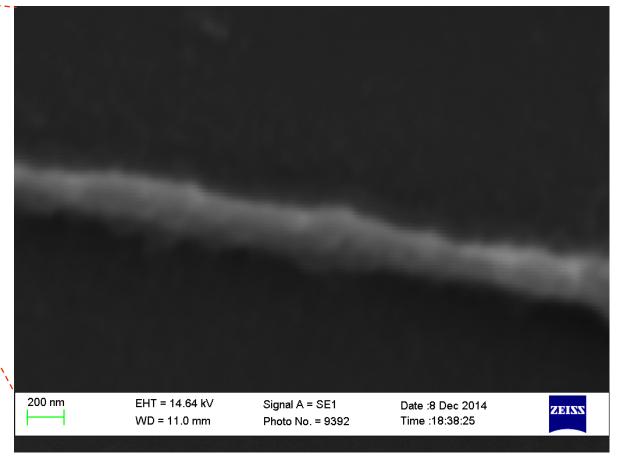
The Exciting Potential of Stimuli-responsive Materials and Biomimetic Microfluidics

Larisa Florea¹, Vincenzo Curto², Alexander J. Thompson², Guang-Zhong Yang², and <u>Dermot Diamond^{1*}</u>

¹Insight Centre for Data Analytics, NCSR, Dublin City University

²The Hamlyn Centre for Robotic Surgery, Imperial College London, London, SW7 2AZ

Submitted to Euronanoforum, Riga, Latvia, June 2015









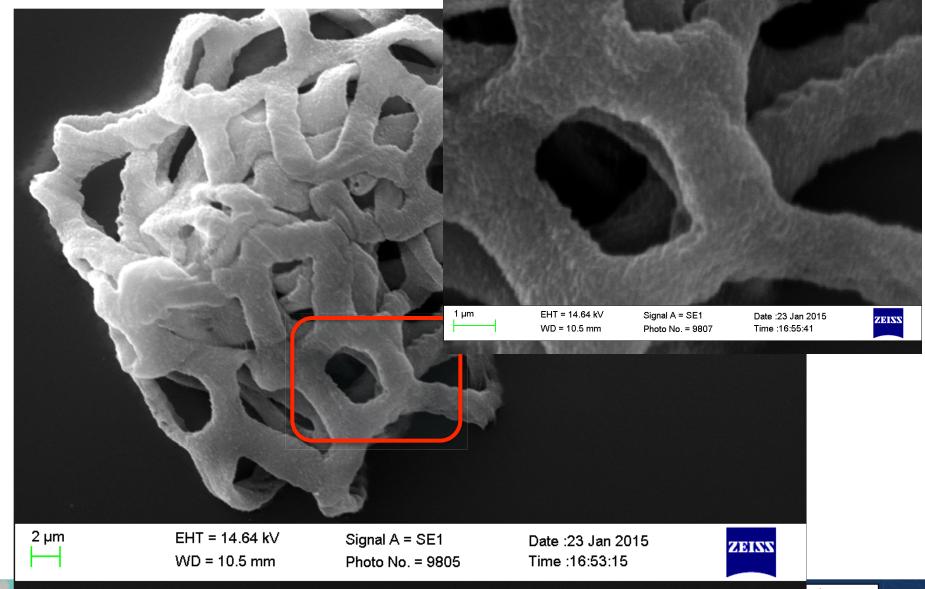






Globular Porous Structure













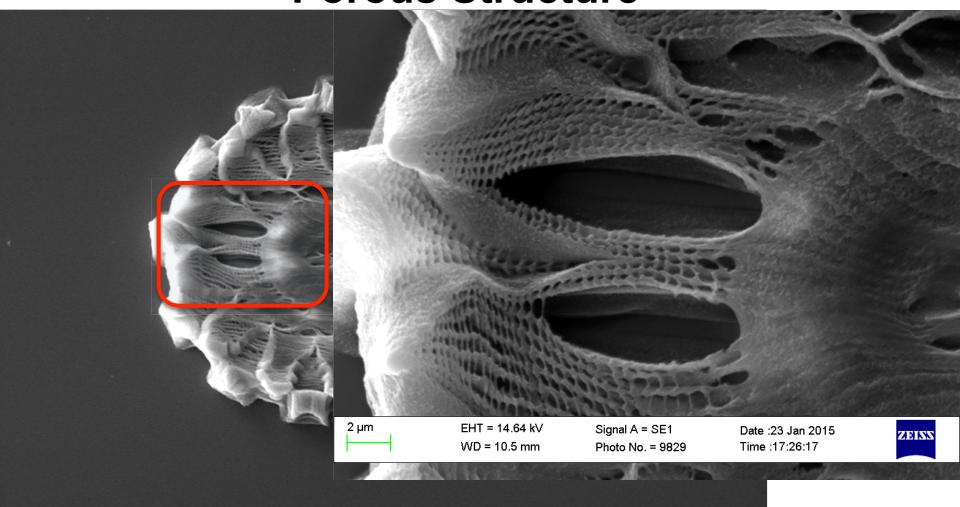






'Daisy' – Micro/Nano Scaled Porous Structure





20 µm

EHT = 14.64 kV WD = 10.5 mm Signal A = SE1

Photo No. = 9826

Date :23 Jan 2015 Time :17:21:12 ZEISS















2 µm

EHT = 14.64 kV WD = 10.5 mm Signal A = SE1 Photo No. = 9753

Date :23 Jan 2015 Time :12:31:01 ZEISS

2 µm

EHT = 14.64 kV WD = 10.5 mm Signal A = SE1 Photo No. = 9755

Date :23 Jan 2015 Time :12:33:11 SEISS





2 µm

EHT = 14.64 kV WD = 11.0 mm Signal A = SE1 Photo No. = 9763 Date :23 Jan 2015 Time :12:39:59 ZEISS

2 µm

EHT = 14.64 kV WD = 11.0 mm Signal A = SE1 Photo No. = 9764 Date :23 Jan 2015 Time :12:40:59 ZEISS



Time to re-think the game!!!



- New materials with exciting characteristics and unsurpassed potential...
- Combine with emerging technologies and techniques for exquisite control of 3D morphology
- And greatly improved methods for characterisation of structure and activity

We have the tools – now we need creativity!













Getting it all to Work Together...



Zero Concepts

Industry Partners

Ideas Modeling Thought experiments **Discussions** Workshops

Materials

Biomaterials

Molecular recognition

Polymers and gels

Stimuli-responsive **Ceramics**

Silicon

Nano/Micro Fab

2-photon deposition Molecular self-assembly **Photolithography** 3D Printing Micromachining Screen/inkjet printing

Macro & **Prototyping**

3D printing Industrial design Mech. Eng. **Electronics** App development Cloud computing

Application Space

- **Personal Health Monitoring**
 - **Environment and water**
 - · Printed electronics
- Food quality & smart packaging
 - Medical devices
 - Flexible electronics
 - **Photovoltaics**
 - **Biomimetic systems**
 - Smart implants

Surface analysis

Characterisation

NMR

X-Ray crystallography

Chromatography

SEM/optical microscopy Imaging systems

Catalysing Social and Economic Impact













Thanks to.....





Thanks for the invitation







