



# Metal Layer Architectures for 2D TMD Heterostructures

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# Overview of 2D Transition Metal Dichalcogenides

**Two dimensional** transition metal dichalcogenides (2D TMDs) exhibit useful electronic and mechanical properties for sensing applications:

- Flexible (> 10% Strain)
- Large Surface to Volume Ratio
- Large Band Gap (1.0-3.4 eV)
  - Low Subthreshold Swing → Strong Response to Surface Adsorption Events
    - MoS<sub>2</sub>: 60 mV per decade of current
    - Graphene: >1000 mV per decade of current









2D molecular sensors with enhanced sensitivity/selectivity



# Purpose of Research

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- Designing synthetic materials from ultra thin building blocks (1 atom or 1 molecule thick) allows design of materials at the ultimate scaling limit
- Materials held together with van der Waals bonds (like TMDs) allow assembly with no constraints on lattice parameter
- Ability to synthesize multilayer architectures currently limited by kinetics of film growth
- Short term objective: Create large 2D TMD materials
- Ultimate Goal: synthesis of >10 layer TMD heterostructures
  - Allows for the tailorability of material properties, such as band gap, absorption, etc.









### Process: Create Uniform TMDs

- Control morphology of monolithic metal layers
  - Grow transition metal films using a vapor phase process with control over:
    - Flux (atoms/cm<sup>2</sup>·s)
    - Kinetic energy of incident species
    - Temperature
- Observe morphology of metals
  - AFM/SEM
  - electronic probe station
- Expose metals to sulfur/selenium vapor at high temperature
  - With collaborators at Rice University/AFRL
- Observe structure and properties of TMDs
  - AFM
  - Raman Spectroscopy
  - photoluminescence



Expose metal film to chalcogen vapor to transform it into large area uniform transition metal dichalcogenide film









#### Growing Transition Metal Films

- Transition metal films grown in a sputtering chamber
  - Varied metal deposition conditions
    - Deposition time
    - Temperature
      - Room temperature (25 °C)
      - 500 °C
    - Power modulation
      - Direct current (DC)
        - Lowest energy of deposited atoms
      - Pulsed direct current (PDC)
        - Medium energy range
      - High-Power
        - High energy range







#### Power Modulation Importance

- Surface Energy of Metals
  - Metals have higher surface energy than substrate
  - Favors the formation of islands
- Power Modulation Changes the Surface Energy of the Substrate









# Characterization of Transition Metal Films

- Surface Characteristics
  - Atomic Force Microscope (AFM)
    - Thickness of material
    - Morphology (cluster size)
  - Scanning Electron Microscope (SEM)
    - Surface characteristics



- Conductivity
  - Traditional Probing Station
    - Direct indicator of film continuity







### Results: Conductivity





## Results: AFM Thickness



DC, 8s Thickness: 1.89 nm Roughness: 0.390 nm

PDC, 8s Thickness: 1.66 nm Roughness: 0.473 nm

HiPIMS, 20s Thickness: 1.19 nm Roughness: 0.340 nm



Diameter of 1 Mo atom: 0.3 nm

AFRL



## Results: AFM Morphology



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## Selenation of Mo samples

- Completed by collaborators at Rice University and AFRL
- Raman Spectroscopy
  - Shows bond formation
- Conversion from Mo to MoSe<sub>2</sub> was successful
- The conversion was not localized









#### Refractive index and extinction coefficient of selenized Mo films for different wavelengths of light

Refractive index and extinction coefficient of CVD MoSe<sub>2</sub> films









#### Future Work

- Stack Mo, W
- Convert the stacks to TMDs
- Tune the band gaps by changing the order of the TMD layers















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