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Effectiveness of mechanical weed control on Italian flint varieties of maize

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Abstract

Weed control is one of the most important practices for a satisfying crop performance. In organic farming, weeds are mainly controlled by using mechanical methods, which may result in incomplete crop selectivity. Maize is one of the crops for which mechanical weed control is commonly applied. To assess weed control efficacy and the possible crop injuries caused by mechanical interventions (harrowing, hoeing and ridging), a field experiment was carried out in 2013-2014 on traditional flint Italian varieties of maize (Marano, Ottofile, Pignoletto, Nostrano and the hybrid Maranello) suited for organic food production. The study included the following treatments: weed control with a spring tine harrow (STH), manual weed removal all season long (MWR), spring tine harrowing + manual weed removal (STH+MWR) and an untreated check (CHK). In the two years, the experiment was carried out in two similar fields in which 60 plots (6*10 m) were arranged in a RCBD with three replications. Weed control efficacy was assessed by determining weed density, weed species composition and weed cover after each mechanical intervention in the STH and CHK plots. Weed diversity indices were also calculated at the final assessment. The possible crop injuries caused by mechanical means were assessed by determining maize plant height, number of leaves, and plant density after each mechanical intervention. At maturity, maize yield and other yield-related traits (1000-seed weight, hectolitre weight, and grain moisture) were determined. The results showed that

1 the mechanical treatments lowered the weed infestation, without changing weed species
2 dominance and richness; even though they were not able to completely control the weeds.
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4 In both years, the final weed density in STH plots was of about 50 plants m⁻². Better weed
5 control was obtained when weeds were at early growth stages and with a repeated
6 number of harrowings. Mechanical weeding did not cause significant injury in terms of
7 plant height nor density; however, for Marano and Maranello, a delay in the crop cycle was
8 observed as shown by the lower number of leaves in STH compared to MWR. Yield
9 ranged from 0.3 t ha⁻¹ for Marano CHK to 10.4 t ha⁻¹ for the hybrid Maranello in
10 MWR+STH. Yield and yield-related traits were not affected by mechanical weeding.

11 **Keywords:** weeds, spring-tine harrowing, maize yield, organic farming, crop injury

12 **Introduction**

13 Mechanical means are some of the most common methods used to control weeds in crops
14 as they can be applied at different times of the cropping cycle: in pre-planting during the
15 seedbed preparation to stimulate weed seed germination, as in the case of the false
16 seedbed technique, and after crop emergence to eliminate the weeds (Bond, 2007;
17 Meissle et al., 2009). Mechanical control methods can be adopted, in combination with
18 herbicides, in integrated weed management programs. In Europe, Integrated Weed
19 Management (IWM) is considered part of the Integrated Pest Management (IPM), and its
20 application has become mandatory in all European Union Member States following the
21 adoption of the Sustainable Use of Pesticides Directive (2009/128/EC) of the European
22 Commission (Moss, 2010). In this view, herbicide use can be reduced and partially
23 replaced by alternative control methods. In maize, for example, herbicide use can be
24 lowered to 60% when integrated with mechanical tillage in a rotational cropping system
25 (Pimentel et al., 1991). In sustainable agriculture, the use of mechanical weed control has
26 a great importance as it presents less risks of harming the environment, it may prevent the

1 selection of herbicide resistant populations in weeds and it is safer for the operators (Abdin
2 et al., 2000; Upadhyaya and Blackshaw, 2007a). In organic cropping systems weeds are
3 one of the major issues that need to be addressed appropriately in order to get a satisfying
4 crop performance (Bàrberi, 2002; Upadhyaya and Blackshaw, 2007b). In such cultivation
5 systems, specific regulations limit the range of weed control techniques available to
6 preventive methods (e.g. crop rotation, false seed bed) and direct physical and mechanical
7 methods (i.e. flame weeding, spring tine harrowing) (Vidotto et al., 2007). Even in this type
8 of agriculture mechanical means are the most commonly adopted methods for weed
9 control (Armengot et al., 2013; Melander, 2014).

10 Direct mechanical means, harrowing in particular, applied in established crops act mainly
11 by weed seedling burial and uprooting (Cloutier et al., 2007). Both factors are responsible
12 for weed control even though the prevalent mechanism has yet to be determined (Cirujeda
13 et al., 2003). In fact, some previous studies found that burial was the principal factor, while
14 other studies showed that uprooting is fundamental for the final control of the weeds,
15 especially at the first growth stages (Fogelberg and Gustavsson, 1998; Kurstjens and
16 Kropff, 2001). The efficacy of mechanical means used to control weeds is strictly
17 dependent on many factors that are not always easily manageable by the farmers.
18 Unfavourable weather and soil conditions at the moment of the tillage may delay
19 cultivations, affecting weed control (Duerinckx et al., 2005). Wet soil conditions due to
20 prolonged rains may lead to a fast weed growth and poor weed control because grown-up
21 weeds are not well controlled by mechanical means. On the contrary, crusty or hard clayey
22 soils occasionally need a proper mechanical tillage in order to break the crust and loose
23 the clumps prior to the weed control operations (Kouwenhoven, 1997). Weed stage can
24 also affect the effectiveness of the mechanical means; in general, their application results
25 in a better weed control at the earliest weed growth stages, while the crop should be at a
26 later stage (Kouwenhoven, 1997). The best weed growth stage to perform cultivations also

1 depends on the mechanical means chosen and the machinery adjustment set by the
2 operators (Van der Weide et al., 2008).

3 The effects of the uncontrollable factors, namely soil and weather conditions and weed
4 stage, could be managed through regulations of the operative technique such as the
5 number of passages and the working speed. Cultivation frequency and forward speed are
6 strictly related to weed density and weed species compositions (Laguë and Khelifi, 2001).

7 Weed harrowing, hoeing and ridging are some of the most common mechanical means
8 adopted in row-planted crops for weeding. Harrowing and hoeing are effective between
9 crop rows but not in the intra-rows; for this reason, other practices such as ridging could
10 help in controlling intra-row infestations (Cirujeda et al., 2003).

11 Mechanical interventions may result in poor selectivity causing significant crop injuries
12 when treating the whole crop both in broadcast and row-planted crops. In general, the
13 more effective the mechanical weed control, the less selective for the crop (Rasmussen et
14 al., 2008). For example, high driving speed, deep penetration of the working tools and
15 thick tines are the best setting for efficient weed control in contrast to low working speed,
16 thin tines and their vertical orientation which can assure crop selectivity (Duerinckx et al.,
17 2005). As a consequence, cultivation techniques need to be balanced in order to get a
18 satisfying weed control and crop selectivity. Crop damage can be caused by the direct
19 contact with working implements, or indirectly by soil covering, which both may result in
20 yield reduction.

21 Maize is one of the crops for which mechanical weed control is commonly applied even in
22 combination with herbicides. Italy is one of the largest European maize producers with
23 about 995,000 hectares (Istituto Nazionale di Statistica (ISTAT), 2016). Moreover, Italy has
24 also the largest area of organic maize production in Europe, with more than 1% of the
25 overall Italian maize area (Ceddia and Cerezo, 2008), in which mechanical means are
26 predominantly adopted.

1 Maize can tolerate early weed infestations for the firsts 2-6 weeks after planting without
2 significant yield losses; however, this range of tolerance and the possible damage can
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5 3 vary according to weed density, weed species, time of weed and maize emergence and
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7 4 the environmental conditions (Cloutier et al., 2007).

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10 5 The objective of the present study was to assess weed control efficacy and the possible
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12 6 crop injuries caused by mechanical interventions (harrowing, hoeing and ridging) in
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14 7 traditional flint Italian varieties of maize during two cropping seasons (2013-2014).

18 19 9 **Materials and Methods**

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22 10 The study was carried out at the experimental station of the Dipartimento di Scienze
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24 11 Agrarie, Forestali e Alimentari of the University of Turin, during two cropping seasons
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26 12 (2013-2014). The experimental station is located in northwest Italy in an area traditionally
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29 13 cultivated with maize, characterized by sandy-loam soil.

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32 14 The following five traditional flint Italian varieties of maize for human consumption were
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34 15 considered in the study: Marano, Ottofile, Pignoletto, Nostrano and the hybrid Maranello.

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36 16 These varieties were chosen among those most commonly cultivated in North Italy before
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39 17 the introduction of hybrids. These varieties were also considered interesting in organic
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41 18 agriculture on the basis of a previous experiment conducted in Piemonte (Spagnolo et al.,
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44 19 2005). The seeds of the varieties were provided by the Bergamo Section of the Istituto
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46 20 Sperimentale per la Cerealicoltura (Italy), which maintains a collection of the Italian
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48 21 varieties of maize.

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51 22 The experimental field was mouldboard ploughed during the autumn before each year to a
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53 23 depth of 25 cm and harrowed about a month before seeding to prepare the seedbed. The
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56 24 day preceding maize sowing, the plot was again harrowed to eliminate all the newly
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58 25 emerged weeds. Maize seeds were sown in two different fields on May 4th and April 19th in
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61 26 2013, and 2014, respectively, using a two-row trailed Gaspardo planter (model SP510,

1 Pordenone, Italy). Spacing between the rows was 75 cm and 21 cm between the seeds,
2 with initial density of 6.3 plants m⁻².

3 During the cropping seasons, maize irrigation was carried out once per year, giving about
4 70-80 mm for the whole plot. Rainfalls covered the remaining crop water needs.

5 Maize fertilization was provided each year with Urea (150 kg ha⁻¹) before ridging.

6 7 *Mechanical interventions*

8 Direct weed control treatments were performed at the crop post-emergence stage and
9 named:

- 10 • STH: spring tine harrowing at different growth stages followed by inter-row hoeing and
11 hoe ridging;
- 12 • MWR: manual weed removal with hand-hoe all season long to exclude competition
13 from weeds;
- 14 • STH+MWR: as treatment STH but supplemented with manual removal;
- 15 • CHK: untreated.

16 The number of passes with mechanical means in the STH and STH+MWR plots varied
17 each year in order to simulate a real situation in which farmers varied the number of
18 treatments to obtain a good weed control in relation to the climatic conditions and the field
19 infestation. In particular, in 2013 two interventions with a spring tine harrow at 17 and 26
20 days after sowing (DAS), corresponding to 2-3 and 4-5 leaf stage respectively, were
21 carried out and in 2014 three interventions were performed at 20, 26 and 35 DAS.
22 Subsequently, every year a passage with a hoeing-ridging machine (at 9-10 leaf stage,
23 about 40 DAS) was performed in the STH and STH+MWR treatments.

24 Weed harrowing was carried out with a 2.5-m wide spring tine harrow with 48 elastic tines;
25 driving speed was maintained from 5 to 7 km h⁻¹ and the tine angle was reduced and

1 adjusted on the basis of visual assessments of the crop soil cover to provide an
 2 appropriate treatment.

3 In 2013, MWR was carried out four times during the growing season, while in 2014 six
 4 interventions were necessary to eliminate the weeds because of the higher infestation.

5 6 *Experimental design*

7 The experiment was arranged in a randomised complete block design with three
 8 replications. Plots were 6 meters (8 maize rows) wide by 10 m long, for a total of 60 plots,
 9 resulting from 20 different combinations of maize varieties (5) and weed control treatments
 10 (4). In the two years, the experiment was carried out in two similar fields close each other,
 11 in order to avoid carryover weed infestations.

12 13 *Weed assessment*

14 Weed data in terms of weed specie composition, density and cover were collected about a
 15 week after each mechanical intervention in the STH and CHK plots. In particular, weeds
 16 were counted in a squared frame of 0.5x0.5 m randomly placed between crop rows,
 17 including both interrow and intrarow areas. No weed counting was carried out on MWR
 18 and STH+MWR plots because they were maintained weed free all season long.

19 Weed diversity indices were also calculated for STH and CHK plots at the last weed
 20 assessment, after all the mechanical intervention, separately for each year, in order to
 21 assess if weed species diversity and dominance changed as a consequence of the
 22 mechanical treatments. In particular, dominance index of Simpson (D) was determined as

23 follows:

$$24 \quad D = \sum \left[\frac{p_i}{N} \right]^2$$

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1 and Shannon diversity index (H') was calculated as follows:

$$H' = \sum \left(-\frac{p_i}{N} \right) \ln \left(\frac{p_i}{N} \right)$$

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5 where p_i is the density of the i^{th} species, N is the total weed density of all the species (Clements et al., 1994).

8 *Crop assessment*

9 The possible crop damages caused by mechanical weeding were estimated by
10 determining several maize growth and yield parameters. Maize plant height, number of
11 leaves, and plant density were determined within few days after each mechanical weeding.
12 In both years, a total of four assessments were performed. In 2013, both the third and
13 fourth assessment were carried out after the last mechanical weeding.

14 At maturity, maize yield and other yield-related traits (1000-seed weight, hectolitre weight,
15 grain moisture) were determined by hand harvesting an area of about 15 m² for each plot
16 (2 adjacent central maize rows, each 10 m long). Afterwards, the remaining area of the
17 plots was combined.

19 *Statistical analyses*

20 The effect of the maize variety, the year, the mechanical treatments and their interactions
21 on weed density were assessed using the GLM Analysis of Variance procedure of the
22 statistical package SPSS (version 23). The efficacy of each STH treatment in each year
23 was evaluated by comparing weed density between CHK and STH through another ANOVA
24 analysis ($P \leq 0.05$). REGWF post-hoc test was used to find out differences among the
25 compared values.

1 For the crop assessments, ANOVA analysis and post-hoc test were performed to compare
2 the values recorded at the same assessment: plant height, number of leaves, and plant
3 density between maize varieties, separately per year. Moreover, the same analyses were
4 carried out to compare the crop values among treatments at each assessment and for
5 each variety. Yield and yield-related traits were compared to find out differences among
6 the treatments within variety, differences among varieties averaging the treatments and
7 differences among the treatments averaging for the varieties.

8 **Results and Discussion**

9 *Weed assessment*

10 The ANOVA analysis conducted on weed density showed a significant effect of the year
11 and of the treatments while no differences among varieties were found; the interactions
12 among the main factors were also non-significant (data not shown).

13 Initial weed infestation in 2013 and 2014 differed, being higher in 2014 (304 plants m⁻²)
14 compared to 2013 (163 plants m⁻²) (Table 1). Plots that underwent mechanical treatments
15 always showed a significant lower weed density compared to the CHK plots. Higher
16 efficacy of the first two STH interventions was recorded in 2013 with values of weed
17 reduction exceeding 50% between STH and CHK plots, while weed density was reduced
18 by only about 30% in 2014. The higher efficacy recorded in 2013 may be due both to a
19 lower initial weed density and weeds being at early growth stage as demonstrated by the
20 lower values of weed cover over the soil surface. This was already established by previous
21 studies in which the highest efficacy obtained by mechanical means, in particular by
22 harrowing, occurred when weeds were at early growth stages (e.g. cotyledon stage)
23 (Lundkvist, 2009; Kolb and Gallandt, 2012). The lower weed density at the moment of the
24 treatment is another factor contributing to the efficacy of the mechanical treatment, as
25 demonstrated by Kouwenhoven (1997). Moreover, the prevalence of certain weed species,

1 their density and their growth stage, has been demonstrated by previous study to affect
2 the efficacy of weed harrowing (Kurstjens and Kropff, 2001).

3 At the third STH treatment a higher weed reduction was instead recorded in 2014 even
4 though the weed density remained higher than in 2013. In 2014, a total of four STH
5 treatments (3 passes with spring-tine harrow + 1 pass with hoeing-ridging machine) have
6 been necessary to obtain the same weed density level (about 50 plants m⁻²) of that
7 recorded in 2013, when a total of three STH treatments were performed (2 passes with
8 spring-tine harrow + 1 pass with hoeing-ridging machine). However, the final percentage of
9 soil covered by weeds in 2014 was lower than that of the previous year, demonstrating
10 that a further mechanical treatment could also help maintaining weeds at the initial growth
11 stages. Repeated harrowing has been reported to better control weeds in spring barley
12 and in winter wheat even though increasing the number of passages caused a decrease in
13 crop yield (Melander et al., 2005; Ulber et al., 2009). Thus, the appropriate number of
14 harrowing passages should be that able to maximize weed control without damaging or
15 reducing the crop yield. In both years, the efficacy of mechanical weeding was only partial
16 as the final weed density was of about 50 plants m⁻²; this partial effectiveness could lead to
17 yield reduction in the short term, but could also worsen the infestation level in the long
18 term as non-controlled weeds may reach maturity and set seeds, contributing to soil seed
19 bank enrichment (José-María and Sans, 2011; Armengot et al., 2013).

20 In both years, the most prevalent weed was *Chenopodium album* both in CHK and STH
21 treatments (Figure 1). In 2013, the weed species present in the two considered treatments
22 were basically the same and with a similar abundance; only, *Panicum dichotomiflorum* and
23 *C. album* were slightly less represented in STH, while *Solanum nigrum* and *Echinochloa*
24 *crus-galli* were more present. In 2014, as in the previous year, the recorded species were
25 similar in CHK and STH, with again *S. nigrum* and *E. crus-galli* having higher densities in

1 STH. These two species were the most abundant in STH treatments in both years
2 probably because were those less controlled by mechanical treatments.

3 Comparing the two years, the infestation slightly changed likely because the trials were
4 hosted in two different fields, with a different soil seed bank composition, even if adjacent.
5 In particular, in 2013 *Portulaca oleracea* represented almost 30% of all the weed
6 individuals while in 2014 it counted for less than 1%.

7 In general, the most represented weed species in these fields, *C. album* and *E. crus-galli*,
8 were those commonly observed in Italian maize fields as reported in a previous survey
9 (Vidotto et al., 2016). Weed species found in the treatments CHK and STH, showed a
10 similar presence; this was also confirmed by the two diversity indices, Simpson and
11 Shannon, which showed a similar weed species dominance and diversity (Figure 1). In
12 particular, Simpson indices were similar between both CHK and STH and years with
13 values of about 0.35, indicating an absence of dominance of few species. Similar Shannon
14 indices were recorded for CHK and STH plots with values of about 1.34 in 2013 and 1.4 in
15 2014 (Figure 1), suggesting a similar weed diversity between treatments and years.

16 According to these results, it is possible to confirm what already observed in a previous
17 study, which found that harrowing did not cause a change in species dominance and
18 richness and thus maintained the weed diversity (Armengot et al., 2013).

19 The compared treatments were also quite similar in terms of number of species found; in
20 particular, 17 species were counted in CHK and 11 in STH plots in 2013 (data not shown).

21 In 2014, a total of 11 species were observed in CHK and 7 species in STH plots. The
22 number of species found in STH and CHK plots, as well as the Shannon diversity indices,
23 fall within the range of that observed in a previous study carried out in maize fields in
24 Northern Italy, in which the number of species varied from 5, in plots sprayed with
25 herbicides both in pre-and post-emergence and hoed, to 16 species, in plots sprayed with
26 herbicides in post-emergence only and also hoed (Vasileiadis et al., 2015).

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2 *Crop assessments*

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4 *Plant height*

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6 In both years, ANOVA results indicated that the effect of the applied mechanical

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8 treatments was not significant (data not shown). In 2013, a significant effect of the variety

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10 on plant height (averaging among treatments) was detected only at the final assessment,

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12 while in 2014 differences among varieties were always found with the exception of the

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14 third assessment (Table 2). In particular, Nostrano was the tallest variety at both years,

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16 with values higher than 70 cm after the last mechanical weeding. The shortest varieties

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18 were Pignoletto in 2013 and Maranello, the hybrid variety, in 2014. Taller plants are

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20 usually more susceptible to damage by mechanical treatments; this has been

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22 demonstrated in different crop species, such as barley (Rasmussen et al., 2004). Thus,

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24 among the studied varieties, Nostrano could be the most affected one due to its tallness.

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26 Weed and crop traits measures are usually carried out to assess the efficacy of the

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28 mechanical methods of weed control and the susceptibility of the crop, respectively; plant

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30 height could be one of the crop traits that could be considered (Kurstjens et al., 2004;

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32 Vanhala et al., 2004). Moreover, maize height has been demonstrated to be positively

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34 correlated with yield (Sowinski et al., 2002).

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38 *Number of leaves*

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40 The comparison among the mechanical treatments for all the varieties, with the only

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42 exception of Pignoletto, showed significant differences only at the final assessment in

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44 which the untreated check had always a lower number of leaves (Table 3). Generally, the

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46 applied mechanical treatments had a similar effect on the number of leaves across

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48 varieties; however, for Marano, in particular in 2014, STH treatment showed the same

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50 number of leaves of that recorded for CHK and STH+MWR suggesting a partial negative

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1 effect caused by the mechanical treatments. Maranello in 2014 also showed a lower
2 number of leaves in STH compared to MWR and STH+MWR but this was probably due to
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5 3 the scarce efficacy of the weeding treatment. Considering the number of leaves per plant
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7 4 in each variety, averaging among treatments, Maranello and Marano showed the lowest
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10 5 values, while Nostrano and Pignoletto the highest, in particular at the first and fourth
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12 6 assessment.

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14 7 Leaf number is a varietal characteristic but can also indicate, as in this experiment, the
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17 8 growth stage reached by the maize varieties. Mechanical weeding can cause injuries to
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20 9 maize by delaying the growth or by damaging the leaves which both may result in a lower
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22 10 number of leaves. Previous studies have found that harrowing performed on maize at two-
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24 11 leaf stage can cause injury if the driving speed exceeds 3-4 km per hour (Van der Weide
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27 12 et al., 2008). The higher driving speed used in this experiment (about 7 km/h) could be the
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29 13 reason of the lower number of leaves found in Marano. Moreover, the incomplete weed
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32 14 control obtained with the mechanical treatments can further contribute to lower the leaf
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34 15 number. In addition, Hall et al. (1992) showed that the longevity of maize lower leaves was
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37 16 reduced by the competition with weeds for light and nutrient, resulting in a high number of
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39 17 senescent leaves.

40 41 18 42 43 19 *Maize density*

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46 20 In both years, no differences on plant density were found among the treatments, while the
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49 21 only significant differences were those among varieties, averaging among treatments
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51 22 (Table 4).

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53 23 In 2013, the hybrid variety Maranello showed a higher plant density, followed by Ottofile. In
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56 24 the same year, Marano and Nostrano had a lower density than the other varieties in two
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59 25 assessments. However, in 2014 the density was generally higher for all the varieties and
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61 26 differences were only found at the third assessment, with again Maranello having the
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1 highest density and Pignoletto the lowest. These differences were however not significant
2 in the last assessments.

3 Maize density was used as an indicator of the selectivity of the mechanical weeding as
4 plant uprooting can occur during the treatment (Kurstjens et al., 2000; Pannacci and Tei,
5 2014). Maize harrowing demonstrated in this study to be selective as no damages
6 occurred to the plants, confirming what found in previous studies for summer annual crops
7 (Pannacci and Tei, 2014). Maize density in this study averaged from 4 to 6 plants m⁻²; high
8 plant density has been demonstrated, for maize and other crops, to favour crop selectivity
9 of the mechanical means as close plants on the rows may move away the tines avoiding
10 crop injuries (Melander et al., 2005). Moreover, high plant density is able to limit the weed
11 biomass (Sanyal et al., 2008); a study found that the increase of maize density from 4 to
12 10 plants m⁻² permitted a weed biomass reduction higher than 50% (Tollenaar et al.,
13 1994). In our study, Maranello which was the variety that had the highest plant density was
14 also the one less infested and thus probably the most competitive.

15 16 *Maize yield*

17 In both years, for all the tested varieties the untreated check showed significant lower
18 yields compared to the mechanical treatments, with values ranging from 0.3 t ha⁻¹ for
19 Nostrano in 2013 to 4 t ha⁻¹ for Maranello in 2014 (Figure 2).

20 In general, STH showed intermediate yield values among CHK and the other two
21 treatments, MWR and MWR+STH. Marano was the least productive variety while
22 Maranello, being hybrid, the most productive one as the yield ranged from 0.3 t ha⁻¹ for
23 Marano CHK to 10.4 t ha⁻¹ for Maranello MWR+STH. This study highlighted that, besides
24 the hybrid variety Maranello, Pignoletto showed the highest yield, which peaked at about 6
25 t ha⁻¹. This result was in agreement with a previous study conducted in Italy on old vitreous
26 maize varieties cultivated organically, in which Pignoletto demonstrated to be the most

1 productive one, the most rapid to grow, with high competitive ability towards weeds and
2 thus the old maize variety most suitable to grown organically (Spagnolo et al., 2005).

3 As for the majority of the tested varieties mechanical treatments and manual weed
4 removal did not show significant yield differences, it was possible to observe that the
5 mechanical treatments did not cause significant yield losses due to plant damages. In
6 particular, this was more detectable for two varieties, Nostrano and Ottofile. In fact,
7 Nostrano at both years and Ottofile in 2014 showed similar yields between MWR+STH
8 and MWR and thus the presence of some damages caused by STH can be excluded; in
9 addition, STH yield was significantly lower than MWR+STH indicating that the lower
10 productivity was probably due to an incomplete weed control of the mechanical means and
11 not to a plant damage. This conclusion was also drawn by previous studies in which lower
12 crop yields were obtained in fields with mechanical weed control, compared to chemical
13 control, mainly because of the poor weed control as no or very few damages occurred
14 after the weeding operations (Mulder and Doll, 1993; Gilbert et al., 2009). Moreover, yield
15 reductions can also be caused by other factors as enhanced leaf disease that can result
16 from a higher availability of nitrogen as a consequence of an enhanced nitrogen
17 mineralization following mechanical weeding (Steinmann, 2002).

18 *Other yield-related traits*

19 1,000 seed weight. In our study, Marano was the variety that in both years recorded the
20 lowest 1,000 seed weight, with an average of 200 g (Figure 2). The highest values were
21 instead recorded for Maranello and Ottofile, with weight that exceeded 300 g. With
22 exception of Maranello in both years, Marano in 2013 and Ottofile in 2013, no significant
23 differences were found among treatments, even though higher values of 1,000 seed
24 weight were usually found in MWR and MWR+STH treatments. In general, CHK had
25 similar or lower 1,000 weight values than the other treatments. Significantly lower grain
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1 weights were observed in CHK for Maranello (in both years) and Ottofile (in 2013 only), as
2 in previous study conducted on maize in Brazil, in which lower grain weights were obtained
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5 3 in non-weeded plots (Silva et al., 2010). In the same study, no differences were found
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7 4 between mechanical treated plots neither with different moment of treatment nor with
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10 5 increasing number of weeding operations (Silva et al., 2010).

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12 6 Hectolitre weight. In both years, Nostrano and Marano showed the highest hectolitre
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14 7 weight with about 70 kg hl⁻¹, while Maranello and Ottofile had the lowest values. Regarding
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17 8 the effect of mechanical weeding on the hectolitre weight, no big differences were detected
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19 9 among the treatments. Only Pignoletto showed differences among the treatments in both
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22 10 years, however with opposite results; in particular, in 2013 the CHK had significant higher
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24 11 hectolitre weight, while in 2014 CHK was the lowest with MWR and MWR+STH reaching
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27 12 the highest values. Hectolitre weight, as well as 1,000 seed weight, is one of the measures
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29 13 of maize quality and it is correlated with good milling performance (Tolera et al., 1998;
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32 14 Engelbrecht, 2008); in our study, Marano was the least productive variety and showed the
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34 15 highest hectolitre weight, while Maranello was the most productive but presented a low
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36
37 16 hectolitre weight. It should be noted that these two varieties showed an opposite trend
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39 17 regarding 1,000 seed weight. Controversial results are reported in the literature about the
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41
42 18 presence or absence of correlation between 1,000 seed weight and hectolitre weight;
43
44 19 however, despite the fact that some correlation may exist, these two quality indices are not
45
46 20 alternative to estimate yield quality (Engelbrecht, 2008).

47
48 21 Maize grain moisture. In 2013, moisture values at harvest were generally high and ranged
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51 22 from about 17% up to more than 25%, while in 2007 the moisture was lower with values
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53 23 averaging about 12-14% and thus near to the conservation moisture.

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56 24 In 2013, averaging between varieties, no influence of the applied treatments was found,
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59 25 while in 2014 CHK showed the highest moisture values. In agreement with our results, a
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61 26 previous study conducted on maize showed that the mechanical treatment (rotary-hoeing)

1 did not affect the grain moisture content (Begna et al., 2001). The higher moisture content
2 recorded in CHK in 2013 can be attributed to the weed presence as weed seeds can have
3 been harvested with the grains and can have raised the maize moisture (Lyon et al.,
4 2009). Marano in both years showed low moisture at harvest, while Maranello the highest,
5 followed by Pignoletto (Figure 2). Within varieties, no big differences among the treatments
6 were found; in particular, in 2013 Maranello showed a lower moisture for CHK, while in
7 2014 Ottofile recorded highest moisture in CHK. It has been demonstrated that in maize a
8 high grain moisture content causes a decrease in hectolitre weight because humid kernels
9 are bigger and a low number of kernels fits in the container used for the measure of the
10 hectolitre weight (Engelbrecht, 2008). This was also confirmed in our study in which
11 Marano, that had low moisture content, showed a high hectolitre weight, or by Maranello
12 but with an opposite trend.

13 In this study, mechanical weeding significantly lowered weed density even though the
14 efficacy of weed control was not sufficient to avoid yield losses. Higher weed control was
15 obtained with weeds at early growth stages and with a repeated number of harrowing. The
16 weed species composition was that typically observed in other spring crops and the
17 mechanical interventions did not change species richness. Regarding the effect on maize
18 plants, mechanical weeding did not cause significant injury in terms of plant height or
19 density; however, for some varieties, i.e. Marano and Maranello, mechanical treatments
20 caused a delay in the crop cycle as shown by the lower number of leaves in STH
21 compared to MWR at the last assessment.

22 Neither yield nor yield-related traits were affected by mechanical weeding. Maize yield in
23 STH was intermediate between that obtained in untreated and in MWR, and this result has
24 to be attributed to the incomplete weed control as no damages were observed on the crop.
25 Regarding the tested varieties, the study confirmed the superiority of the hybrid Maranello
26 being the most productive, while among the traditional varieties Pignoletto showed the

1 highest yield. Marano showed the lowest yield but with good quality as demonstrated by
2 the high hectolitre weight and the low grain moisture.

3 The results of this study confirmed that mechanical weeding can be an applicable practice
4 to control weeds both in organic and in conventional farming as an integrative means to
5 limit weed infestation without causing crop injuries, even though alone is not able to control
6 the weeds effectively. Even though in organic farming, maize can be sold at higher price,
7 usually 30% more than the conventional one, this cannot compensate the yield losses
8 caused by the incomplete weed control obtained with the sole use of mechanical weeding
9 (Piazza, 2004). Further studies are necessary to determine which mechanical operations
10 and adjustments are the most effective in controlling weeds in different cropping
11 conditions.

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1 Table captions

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3 Table 1. Weed density, weed reduction of STH over CHK and weed cover (%) at each
4 weed assessment after mechanical treatments.

6 Table 2. Plant height of the maize cultivars in the different treatments in 2013 and 2014¹.

8 Table 3. Number of leaves per plant of the maize cultivars in the different treatments in
9 2013 and 2014¹.

11 Table 4. Maize density (number of plants m⁻²) of the maize cultivars in the different
12 treatments in 2013 and 2014¹.

1 Figure captions

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3 **2** Figure 1: most represented weed species and Simpson and Shannon indices at the final
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5 **3** weed assessment (7 days after the third and fourth treatments in 2006 and 2007,
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7 **4** respectively) in CHK and STH plots (percentage over total number of weeds found).
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10 **5**
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12 **6** Figure 2. Yield, 1,000-seed weight, hectolitic weight and grain moisture at harvest in 2013
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14 **7** and 2014. Values sharing the same letter are not significantly different according to
15
16 **8** REGWF test ($P \leq 0.05$). Lower case letters indicate comparison among treatments, while
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18 **9** italics letters refer to comparison among varieties, averaging per treatments. Capital letters
19
20 **10** showed comparison among treatment within a variety and separately for each year. Yield,
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22 **11** 1,000-seed weight and hectolitic weight are standardized to 14% grain moisture.
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Table 1.

Treatment time	Treatment	2006			2007		
		Weed density (plants/m ²)	Weed reduction (%)	Weed Cover (%)	Weed density (plants/m ²)	Weed reduction (%)	Weed Cover (%)
pre-treatments	-	162.7	-	2.3	304.0	-	5.8
post-1 st treatment	CHK	137.0*	51.8	7.9	467.5*	30.5	25.1
	STH	66.0	-	4.6	325.0	-	30.7
post-2 nd treatment	CHK	124.5*	73.2	41.8	437.3*	27.5	41.3
	STH	33.4	-	18.0	317.1	-	35.2
post-3 rd treatment	CHK	86.7*	38.7	99.6	277.7*	64.8	58.5
	STH	53.1	-	78.4	97.8	-	21.9
post-4 th treatment	CHK	-	-	-	241.1*	78.5	92.5
	STH	-	-	-	51.9	-	22.5

*: significant comparison between CHK and STH for each treatment time.

Table 2.

Variety	Assessment	2013					2014				
		CHK	STH	MWR	STH+ MWR	Average	CHK	STH	MWR	STH+ MWR	Average
Maranello	1 st	22.9	22.5	21.8	22.3	22.5	29.0	29.5	30.7	28.7	29.5a
	2 nd	30.4	28.2	30.1	30.8	29.9	33.9	33.9	36.1	38.9	35.7ab
	3 rd	39.7	42.1	40.5	40.6	40.7	51.9	56.2	51.6	55.2	53.7
	4 th	72.5	75.9	67.9	69.1	71.3ab ¹	67.5	68.9	67.9	72.4	69.2a
Marano	1 st	21.1	22.6	22.2	20.1	21.3	23.4	30.0	33.5	29.2	30.5a
	2 nd	29.5	31.3	30.3	29.4	32.2	31.0	35.9	37.1	37.4	35.3ab
	3 rd	39.6	43.9	39.3	36.3	39.8	54.8	54.6	58.1	54.8	55.6
	4 th	61.5	72.0	69.5	59.7	65.7ab	70.0	67.7	81.3	66.9	71.5ab
Nostrano	1 st	22.9	24.3	23.7	23.9	23.7	34.3	33.5	35.0	32.8	33.9b
	2 nd	26.4	33.9	32.7	35.7	30.1	36.5	41.0	39.5	37.2	38.6b
	3 rd	44.0	42.4	45.3	43.8	43.9	62.2	58.4	56.2	58.7	58.9
	4 th	65.9	73.1	75.7	73.3	72.0b	79.7	73.4	79.4	75.3	77.0b
Otofile	1 st	24.7	19.8	24.1	20.2	21.8	30.0	32.7	29.5	33.5	30.2a
	2 nd	26.1	26.6	29.3	26.3	27.1	32.6	34.3	33.3	41.0	32.9a
	3 rd	41.3	40.0	40.7	43.7	41.4	55.9	57.0	52.5	58.4	55.0
	4 th	76.6	70.4	66.8	74.4	72.1b	69.7	75.4	71.5	73.4	72.2ab
Pignoletto	1 st	22.1	23.4	23.4	21.2	22.3	27.8	31.4	28.3	28.3	28.9a
	2 nd	25.0	28.4	31.9	28.0	28.3	34.4	36.7	35.7	35.7	35.7ab
	3 rd	41.9	37.8	38.1	36.8	38.7	53.1	57.6	52.2	52.2	55.3
	4 th	65.4	68.5	67.4	54.1	63.9a	71.2	71.4	68.9	68.9	70.4ab

¹ Values within each column sharing the same letter are not significantly different according to REGWF test ($P \leq 0.05$). When no letters are shown, the values are not significantly different. Comparisons were made between maize varieties separately for each assessment and separately for each year.

Table 3.

Variety	Assessment	2013					2014				
		CHK	STH	MWR	STH+ MWR	Average	CHK	STH	MWR	STH+ MWR	Average
Maranello	1 st	3.4	3.5	3.6	3.4	3.4b	5.3	5.5	5.1	5.6	5.4a
	2 nd	4.7	4.7	4.7	4.9	4.7	6.1	6.2	6.1	6.3	6.2
	3 rd	7.5	7.5	7.5	7.4	7.5	8.0	7.3	8.2	8.4	8.0
	4 th	9.1	10.1	10.0	9.5	9.7a	8.6a	9.2b	9.9c	9.6c	9.3a
Marano	1 st	3.1	3.3	3.5	3.1	3.2a	5.1	5.4	5.1	5.3	5.2a
	2 nd	4.8	5.0	4.5	4.7	4.8	5.8	6.2	6.1	6.0	6.0
	3 rd	8.1	8.0	8.6	7.6	8.1	8.0	7.9	8.3	8.0	8.1
	4 th	8.3a	10.3b	10.4b	9.7ab	9.7a	9.4a	9.2a	10.1b	8.9a	9.4a
Nostrano	1 st	3.3	3.4	3.5	3.3	3.3ab	5.5	5.4	5.1	5.5	5.4a
	2 nd	5.0	4.9	4.9	5.0	4.9	6.3	6.4	6.2	6.4	6.3
	3 rd	7.1	8.1	7.9	8.0	7.8	8.3	7.9	8.8	8.6	8.4
	4 th	9.4a	11.0b	10.8b	11.7b	10.7b	10.1	9.9	10.8	10.5	10.3c
Ottofile	1 st	3.2	3.2	3.4	3.1	3.2ab	5.2	5.2	5.3	5.2	5.3a
	2 nd	4.2	4.3	4.7	4.7	4.5	6.2	6.1	6.3	6.0	6.2
	3 rd	7.3	7.9	7.8	7.7	7.7	7.7	8.1	8.4	8.1	8.1
	4 th	9.2	9.7	9.4	10.7	9.8a	9.1a	9.9ab	10.5b	9.8ab	9.8b
Pignoletto	1 st	3.4	3.4	3.5	3.4	3.4b	5.4a	6.0b	5.7ab	6.0b	5.8b
	2 nd	4.8	4.8	5.2	4.6	4.8	6.5	6.5	6.4	6.0	6.4
	3 rd	8.0	8.1	8.2	8.3	9.5	8.2	8.3	8.6	8.4	8.4
	4 th	9.4	10.3	10.9	9.7	10.1ab	10.0	10.2	10.5	10.3	10.3c

¹ Values sharing the same letter are not significantly different according to REGWF test ($P \leq 0.05$). When no letters are shown, the values are not significantly different. Comparisons were made between maize varieties separately for each assessment and separately for each year. *Italic letters* indicate the comparison among treatments within the same assessment for each variety, separately for each year.

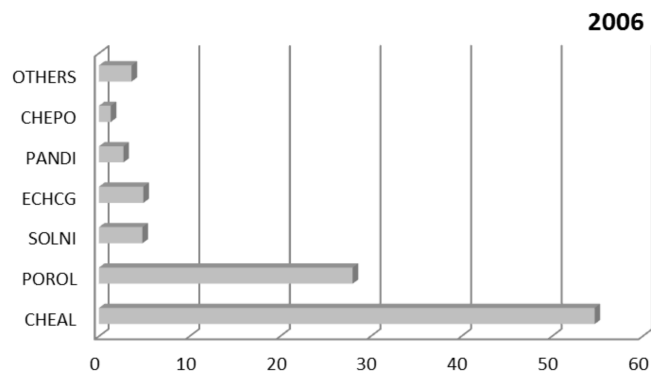
Table 4.

Variety	Assessment	2013					2014				
		CHK	STH	MWR	STH+ MWR	Average	CHK	STH	MWR	STH+ MWR	Average
Maranello	1 st	5.2	5.5	5.4	5.0	5.3d	5.5	5.5	6.0	6.2	5.8
	2 nd	4.9	4.5	5.6	4.5	4.9b	5.5	5.8	5.8	6.2	5.9
	3 rd	4.9	4.8	5.2	5.0	5.0 b	5.6	5.9	6.1	6.1	6.0b
	4 th	4.9	5.4	5.7	5.2	5.3	5.5	5.8	6.2	6.0	5.8
Marano	1 st	4.5	3.6	4.3	4.7	4.2a	5.3	5.5	5.3	5.6	5.4
	2 nd	4.6	3.7	4.0	4.4	4.1a	5.3	5.7	5.5	5.6	5.5
	3 rd	4.1	3.8	3.5	4.1	3.9a	5.3	5.7	5.6	5.5	5.5ab
	4 th	5.4	4.5	4.1	4.5	4.6	5.4	5.6	5.6	5.6	5.5
Nostrano	1 st	4.6	4.2	4.3	4.4	4.4ab	5.8	5.8	5.5	6.0	5.8
	2 nd	4.2	4.7	4.2	4.4	4.4ab	5.8	6.3	5.5	6.1	5.9
	3 rd	4.1	3.9	4.0	3.5	3.9a	5.5	6.0	5.6	5.9	5.7ab
	4 th	4.7	5.0	4.4	5.2	4.8	5.5	5.5	5.6	6.1	5.7
Ottofile	1 st	5.5	5.1	5.0	5.1	5.2cd	5.8	5.6	5.6	5.6	5.7
	2 nd	4.2	4.7	5.1	4.2	4.5ab	6.1	5.8	5.5	5.8	5.8
	3 rd	4.7	4.9	4.7	3.8	4.5ab	5.8	6.1	5.6	5.8	5.8ab
	4 th	4.1	5.1	5.6	5.0	5.0	5.7	5.8	5.7	5.8	5.8
Pignoletto	1 st	4.7	4.8	4.8	4.7	4.8bc	5.7	5.8	5.7	5.6	5.7
	2 nd	4.5	5.0	5.1	4.8	4.8b	5.3	5.6	5.7	5.7	5.6
	3 rd	4.4	4.2	5.0	4.1	4.4ab	5.3	5.5	5.8	5.5	5.5a
	4 th	4.0	5.8	4.5	4.9	4.8	5.4	5.5	5.8	5.6	5.6

¹ Values sharing the same letter are not significantly different according to REGWF test ($P \leq 0.05$).
When no letters are shown, the values are not significantly different. Comparisons were made between maize varieties separately for each assessment and separately for each year.

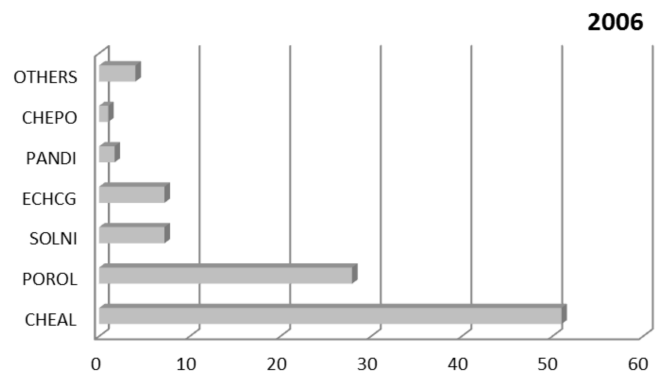
Figure1

CHK

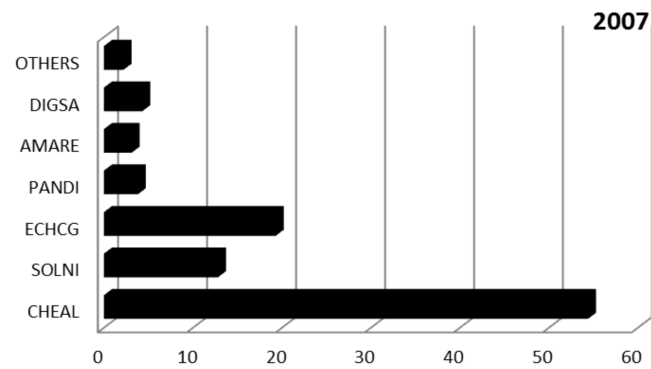


Simpson index (D): 0.38
Shannon index (H'): 1.33

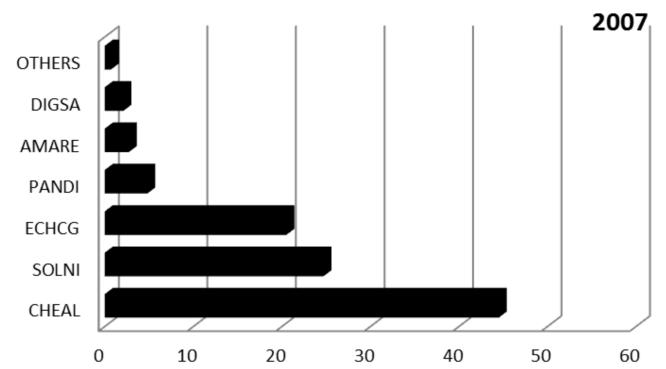
STH



Simpson index (D): 0.35
Shannon index (H'): 1.35



Simpson index (D): 0.35
Shannon index (H'): 1.40



Simpson index (D): 0.30
Shannon index (H'): 1.39

Figure2

2013

2014

