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(Article begins on next page)

Conjugation of amino-bioactive glasses with **organic—molecules 5-aminofluorescein as probe molecule** for the development of pH sensitive stimuli-responsive biomaterials

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Abstract

Bioceramics, such as silica-based glasses, are widely used in bone and teeth restoration. Nowadays, the association between nanotechnology and pharmacology is one of the most promising research fields in cancer therapy. The advanced processing methods and new chemical strategies allow the incorporation of drugs within them or on their functionalized surfaces. Bioceramics can act as local drug delivery systems to treat bone and teeth diseases.

The present paper reports data related to the development of a pH-stimuli responsive bioactive glass. The glass conjugation with 5-aminofluorescein (5-AF), through a pH-sensitive organic spacer, allows to produce a pH-responsive bioactive biomaterial: when it is exposed to specific pH changes, it can favour the release of 5-AF directly at the target site.

5-aminofluorescein has been chosen as a simple, low cost, non toxic models to simulate doxorubicin an anticancer drug. As doxorubicin, 5-AF contains an amino group in its structure in order to form an amide bond with the carboxylic functionalities of the glass. Raman spectroscopy and thermal analysis confirm the glass conjugation of 5-AF by means of an amide bond; the amount of 5-AF loaded was very high (≈ 65 and 44 wt%). The release tests at two different pH (4.2 and 7.4) show that the amount of released 5-AF is higher at acid pH with respect to physiological one. This preliminary datum evidenced that a pH-sensitive drug delivery system has been developed. The low amount of 5-AF released (~~2%~~ < 1 wt% of the total 5-AF) is due to the very low solubility of 5-AF in aqueous medium. This disadvantage, may be overcome in a dynamic environment (physiological conditions), where it is possible to obtain a drug release system ensuring an effective therapeutic dose for long times and, at the same time, avoiding the drug toxicity.

Keywords: Bioceramics, Controlled drug delivery, pH-Responsive bioactive glass; Covalent surface functionalization; 5-Aminofluorescein; ~~Maleic anhydride~~.

Introduction

Bioceramics, such as calcium phosphates, cements and silica-based glasses, are widely used as components of implants for bone and teeth restoration.[1] Nowadays, the advanced processing methods and new chemical strategies allow the incorporation of drugs within them or on their functionalized surfaces. In this regard, bioceramics can act as local drug delivery systems to treat bone defects, infections, tumours, and osteoporotic fractures. The synergy of the bioactive behaviour of bioceramics together with their capability for local drug delivery is an outstanding perspective for bone therapy purposes.[2]

Specific long-term situations could require the promotion or retardation of drug release, depending on the disease evolution. For this purpose, implantable systems that are able to respond to external stimuli magnetic fields or internal pH changes are at the forefront of research..[3]

Between bioceramics there are melted silica-based bioactive glasses first prepared in 1969 by Hench et al.[4] From a biological and chemical point of view, they exhibit many of the properties associated with an ideal material for grafting and scaffolding. In the early 1990s bioactive glasses were prepared by the sol–gel process for the first time.[5] Their bio-functionalization provides added value to the implant, since the graft not only fills and repairs the defect, but also acts as a drug delivery system, which can supply osteoregenerative agents locally.[6]

The possible causes for a bone defect are numerous, but most of the studies involving bioceramic–drug associations have addressed one of the following therapies: *i*) bone regeneration in critical defects, *ii*) bone infection treatments, *iii*) osteoporotic fracture consolidation and *iv*) bone tumour treatments.[2,7]

Concerning tumour treatments, implantation of bioceramic bone grafts combined with specific local cancer treatments is an excellent alternative way to restore large bone defects that occur after tumour extirpation or partial bone resection resulting in tumour inhibition with low levels of systemic toxicity. Most current therapies for cancer treatment based on systemic administration of conventional cytotoxic agents cause severe side effects in the patient and are of limited effectiveness. Many studies[8-10] could be attributed to a lack of specificity of the antitumor drugs that have been developed so far, which cause collateral damage to healthy cells. To resolve these problems, one of the strategies being investigated is to design specific drug delivery systems that can target and carry on effective dose of drug molecules to cancerous cells or tissues. The success of this strategy depends on the ability to design and synthesize a biocompatible nanocarrier suitable for transferring high drug loadings, avoiding premature release of it before reaching its destination.[11-14]

Stimuli-responsive DDSs, also denoted smart DDSs, are designed to avoid the premature release of drug molecules before the target cell or tissue is reached.[15] Changes in the pH of an environment is an attractive release trigger because some human tissues under pathological conditions (tumours, inflammation, etc.), as well as endosomal cell compartments, have a more acidic pH than human plasma and/or healthy tissues.[2,3,16]

To this purpose, a bioactive glass with a covalent pH sensitive functionalization has been developed. Hydrazones and the amides of unsaturated anhydrides are among the most frequently used pH-sensitive spacers in drug delivery.[17]

The method of surface modification of glasses is crucial for the subsequent applications as pH-responsive nanodevices. α,β -Unsaturated dicarboxylic acid anhydrides were first reported as pH-sensitive spacers by Shen and Ryser in 1981.[18] The amino group of daunorubicin was functionalized with maleic and cis-aconitic anhydrides, and the derivatives were conjugated to aminoethyl polyacrylamide beads through their carboxylic groups. The cis-aconityl linkage proved to be pH-sensitive, with a maximum release of 66% of bound daunorubicin after 6 h at pH 4. At pH 7, the linker proved very stable, and no daunorubicin was detected even after 4 days. Cytotoxicity tests on WEHI-5 cells confirmed this result, showing up to 90% cell growth inhibition after 18 h at pH 5, compared to a total lack of inhibition at pH 7. The maleic anhydride derivative, on the other hand, showed no daunorubicin release nor cytotoxicity, even after incubation in acidic medium. The authors concluded that in the intermediate cis-aconityl daunorubicin, the γ carboxyl reacts with the amino groups on the carrier; during the release, the hydrolysis of the amide bond undergoes intramolecular catalysis by the β carboxyl; on the other hand, the maleyl derivative, lacking the free carboxyl function, doesn't work. Following these results, a considerable amount of literature has flourished over the years; the studies are related to cis-aconitic anhydride as pH-sensitive spacer [19,20] for the drug delivery of doxorubicin, conjugated with polyamidoamines,[17,21,22] with chitosan[23,24] or modified polyethylene glycol.[25]

Only very recently, Zhang et al.[26] used maleic anhydride to conjugate doxorubicin to a folate-decorated pullulan. Pullulan was first functionalized with maleic anhydride, and then, after activation of the maleamic acid, doxorubicin was conjugated. Total amount of bound doxorubicin was determined by fluorescence spectrophotometry, and the conjugate was characterized by NMR spectroscopy. Release tests showed a release of 60% of total bound doxorubicin at pH 5.0 which is comparable with the results obtained with cis-aconitic anhydride. Cytotoxicity tests on human breast cancer cells confirmed the release results. Compared to Shen and Ryser's earlier work,[18]

this study shed a new light on maleic anhydride as a pH-sensitive spacer, and inspired our work on the functionalization of bioactive glasses.

In this preliminary study, 5-aminofluorescein (5-AF), a derivative of fluorescein containing a primary amino group, has been used as model molecule to simulate a drug. This dye is characterized by low cost and low toxicity, and thanks to its high molar absorptivity ($77,000 \text{ L mol}^{-1} \text{ cm}^{-1}$)[27] it can easily be detected by means of absorption and emission spectroscopies (absorption at 494 nm and emission at 519 nm). It can be also used to monitor the localization of these biologically active molecules in living cells and provide a useful tool for linking biochemical investigation with optical visualization methods.[28-31] The combination of 5-AF and maleic anhydride with bioactive glasses has generated a large range of novel hybrid materials tailored to applications in localized drug delivery systems for bone diseases.

In the present paper a covalent glasses functionalization by means of two different routes has been carried out. Through these methods a pH-sensitive bioactive glass was realized by covalently immobilizing 5-AF molecules onto the surface of the bioactive glass with maleic anhydride as linker molecule. Indeed, the efficiency of the functionalization has been verified by means of different physico-chemical characterization techniques. To verify the behaviour of the materials after the covalent functionalization/conjugation procedure, delivery tests in simulated body solution at different pH have been performed showing a pH-sensitive drug delivery behaviour.

Materials

3-Aminopropyltriethoxysilane (APTES) containing glass. In order to obtain the sol-gel amino-propyl bioactive glass the conventional SiO₂ source (tetraethyl orthosilicate, TEOS) was partially substituted with ~~3-aminopropyltriethoxysilane~~ (APTES). Triethylphosphate (TEP) and calcium nitrate tetrahydrate (Ca(NO₃)₂·4H₂O) have been used as P₂O₅ and CaO sources, respectively. The glass theoretical composition is 80% SiO₂, 15% CaO and 5% P₂O₅ (%mol); the percentage of APTES used as precursor of SiO₂ is 25 %mol. A water solution was prepared dissolving ~~specific amounts~~ 2.61 g of Ca(NO₃)₂·4H₂O in a mixture of 0.2 ml HCl (37 wt% % w/w) and 5.0 ml of H₂O. This aqueous solution was added to 40 ml of ethanol where 10.0 ml of TEOS and 3.5 ml of APTES were mixed; 1.3 ml of TEP had been previously added to each APTES/TEOS mixtures (each addition every 3 hours), in order to obtain the stoichiometric compositions. The solutions were then stirred for 1 hour and cast in Teflon[®] containers, that were hermetically closed and kept 1 day at room temperature for gelation. Gels were then aged 1 day at 333K. In order to remove the nitrates eventually still present in the sample the gel has been washed with a 0.1M Ca⁺²- Ca(OH)₂ solution for 1 hour under magnetic stirring.

The aged systems were treated at 423K for 3 hours in an open Al₂O₃ crucible (heating ramp: 2°C/min); the latter temperature value has been chosen on the basis of the thermogravimetric analyses performed on the APTES containing samples. This is the highest calcination temperature to be used in order to avoid the decomposition of the -CH₂-CH₂-CH₂-NH₂ chains of APTES molecules inserted during the synthesis. Finally the obtained powders were grounded in an agate mortar to Ø<500µm. This starting glass will be named **APTES-SG. APTS25SG423**.

Methods

Functionalization and Conjugation Reactions

Functionalization of APTES-containing glass with maleic anhydride (APTES-SG-MA APTS25SG423MA). 0.50 g of **APTS25SG423 APTES-SG** glass (1.75 mmol NH₂), 0.17 g of maleic anhydride (1.75 mmol) and 10 mL anhydrous diethyl ether were introduced in a round bottom flask, previously dried in oven and flushed with Ar. The suspension was let under stirring at room temperature for 5 min, then filtered on Buchner funnel and washed with acetone, yielding 0.22 g of **APTES-SG-MA APTS25SG423MA**. The amount of NH₂ groups available at the glass surface after reaction, determined by acid-basic titration, was 0,9 mmol/g. This datum indicate that the degree of conjugation is ~75% (See **Table 1**).

Conjugation of *APTS25SG423MA APTES-SG-MA* with 5-aminofluorescein (*APTES-SG-MA-AF*) *APTS25SG423MA-AF*). 1.47 g of maleilated *APTS25SG423 APTES-SG* (3.82 mmol –COOH), 2.93 g of 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide hydrochloride (15.3 mmol), 1.76 g N-hydroxysuccinimide (15.3 mmol) and 110 ml anhydrous DMSO were introduced in a round bottom flask, previously dried in oven and flushed with Ar, and let under stirring for 30 min at r.t. in dark; 5-aminofluorescein (1.33 g, 2.98 mmol) was then dissolved in 30 mL anh. DMSO and flushed with Ar; the orange solution was added dropwise to the glass suspension, and the mixture was let under stirring at r.t. in dark for 1 hour, then filtered on a Buchner funnel and washed with DMSO and acetone, giving 1.35 g of *APTS25SG423MA-AF APTES-SG-MA-AF* conjugate. The conjugation was confirmed by means of Raman spectroscopy and TGA analysis (See Results and Discussion Section).

Conjugation of *APTS25SG423 APTES-SG* with N-(5-Fluoresceinyl)maleamic acid (*APTES-SG-MAAF APTS25SG423-MAAF*). N-(5-Fluoresceinyl)maleamic acid (*MAAF*) was synthesized as described in literature.[32] 2.2 g of N-(5-fluoresceinyl)maleamic acid (4.93 mmol), 3.78 g of 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide hydrochloride (19.7 mmol), 2.27 g N-hydroxysuccinimide (19.7 mmol) and 140 ml anhydrous DMSO were introduced in a round bottom flask, previously dried in oven and flushed with Ar, and let under stirring for 3 hours at r.t. in dark, giving a dark yellow solution; 1.41 g of *APTS25SG423 APTES-SG* glass (4.93 mmol NH₂) were then introduced and the mixture was reacted at r.t. in dark for 1 hour, then filtered on a Buchner funnel and washed with DMSO and acetone, giving 1.31 g of *APTS25SG423-MAAF APTES-SG-MAAF* conjugate. The conjugation was confirmed by means of Raman spectroscopy and TGA analysis (See Results and Discussion Section).

Characterization techniques

Scanning electron microscopy (SEM). SEM microscopy was used to investigate any effect of the on the morphology of bioactive glasses after the functionalization/conjugation reactions. The images were obtained with a ZEISS ECO 50 XVP microscope equipped with a LaB6 source, with acquisition of images at 15 kV. For each sample, four different sample areas were investigated.

Raman spectroscopy. FT-Raman spectra were collected directly on the glass powders in the 4000-100 cm⁻¹ range. A Bruker Vertex 70 instrument with the RAM II accessory, equipped with NdYAG laser (1064 nm) was used: 15000 scans with a mean laser power of 50 mW were accumulated for each sample.

Acid-base titration. Acid-base titration was conducted by suspending the sample (50 mg) in 10 ml of HCl solution (0.1 M) for 1 hour. Then, the solution was centrifuged to remove glass powder and 4 ml of the acid solution (after the glass contact) are titrated with NaOH solution (0.1 M) using phenolphthalein as indicator. Data were a mean of three independent determinations on different samples.

Thermogravimetric analyses and differential thermal calorimetry (TGA-DSC). To determine the amount of organic functionalization, thermo gravimetric analyses coupled with differential thermal calorimetry are performed. A TA instrument Q600 SDT connected with a simultaneous DSC-TGA heat flow analyser has been used.

All measurements are carried out under N₂ flow (ramp: 10 °C·min⁻¹) in the 50-900 °C temperature range.

pH-Dependent release tests

In order to evaluate the bond stability at different pH values, 10 mg of conjugate systems were soaked in 2 ml of buffered solution at different times: 4 hours, 2 and 7 days. Two buffered solutions are used: *i*) buffer at pH = 4.2 (acetic/acetate buffer); *ii*) buffer at pH = 7.4 (PBS buffer). After different soaking times to remove the powder, the solutions were filtrated and analysed by fluorescence spectroscopy.

Fluorescence spectroscopy. All measurements were performed using a JASCO FP6200 fluorescence spectrophotometer. The slits were adjusted to achieve a spectral bandwidth of 2 nm, and the spectra were obtained with a 1-nm step size and 1-s integration time. The samples were excited at a wavelength of 490 nm. The standards of 5-AF were prepared in the concentration range between 10⁻⁵ - 10⁻⁷ M, because in this range the intensity of fluorescence band at 510 nm was proportional to the concentration (Abs in the range 0.1 - 0.2). As fluorescence properties of the 5-AF was strictly pH-dependent, before the measurements the pH of both standard and samples solutions was adjusted to pH ~ 7.4 using phosphate buffered solution (PBS).

Results and Discussion

Two different synthetic routes were explored in the conjugation of 5-aminofluorescein to the APTES-containing glass.

In the first approach, the glass was functionalized with maleic anhydride and then 5-AF was conjugated. (Synthesis details are reported in the Methods section)

Please, insert here Scheme 1

In the second approach, 5-AF was reacted to maleic anhydride to give the maleamic acid and then conjugated to the glass. (Synthesis details are reported in the Methods section).

Please, insert here Scheme 2

The second way of synthesis, frequently used in the drug delivery of doxorubicin,[17-23,33,35] particularly fits our system, since glass degradation proved a limiting factor on reaction times. In this synthetic approach, the bioglass has to endure only one reaction step, and is less subject to disgregation on solvents' part.

Samples Characterization

In **Figure 1** SEM micrographs of the samples before and after the functionalization/conjugation reactions are reported.

Please, insert here Figure 1

Concerning the starting glass (Section A) the size of the aggregates is in the 10-50 μm range and its shape is angular.[35] The morphology of the sample after the reaction with maleic anhydride is

quite similar: it is possible to observe the presence of larger and homogeneously distributed aggregates with respect to the starting glass (probably the anhydride can favour the aggregation; Section B).

In the case of samples conjugated with 5-AF the morphology is modified; the glass aggregates become more regular also with a decreased size. These changes are probably ascribable to the magnetic stirring and to the solvent used in the conjugation reaction. **The difference in the conjugation route (first and second route) does not affect the glass morphology.**

In **Figure 2** Raman spectra carried out on the **APTS25SG423 APTESSG** samples before and after the covalent functionalization with maleic anhydride and the conjugation with 5-AF are reported.

Please, insert here Figure 2

By the inspection of Raman spectra the following features can be evidenced:

i) the bands at ~ 2960 , ~ 2940 and ~ 2890 cm^{-1} typical of asymmetric and symmetric C-H stretching vibrations are clearly detectable in all samples; these bands are due to the presence of APTESS anhydride and 5-AF molecules. The intensity ratio of these bands changed after the functionalization with the anhydride and 5-AF with respect to **APTS25SG423 APTESSG** glass;

ii) the bands at ~ 1650 and ~ 1600 cm^{-1} are due to carbonyl groups stretching vibrations typical of carboxylic acid and amide, respectively. These bands appear on the glass after the covalent functionalization with the anhydride and 5-AF: the band at 1600 cm^{-1} is a clear indication of the formation of an amide bond between the $-\text{NH}_2$ groups present on the glass surface and the carbonyl group of the anhydride or between the carbonyl group of the anhydride and $-\text{NH}_2$ groups of 5-AF; the intensity of this band increased after the conjugation; this is an indication of the formation of the second amide bond. On the opposite, the band at ~ 1650 cm^{-1} typical of C=O stretching vibration of carboxylic groups resulting from the anhydrides' ring opening decreased after the conjugation with 5-AF, another indication of the successful conjugation reaction.

iii) in the 1450 - 1200 cm^{-1} spectral range there are the characteristic bands of C-H bending modes;

iv) the sharp band at ~ 1040 cm^{-1} is **typical** ascribable of **both carbonate and silicate** species; **it can be assigned to both ionic carbonate and to breathing motions of planar three-membered silica rings, ν_{sym} (Si-O) and ν_{asym} (Si-O) of the Si-O-Si groups, respectively; indeed, vibrational evidences for**

the presence of Si-O-H groups could also be present in this spectral region. All the mentioned vibrational features fall in the same range and it is not possible to isolate the single bands but the carbonate modes are more intense with respect to silica one.

Raman spectra confirm the efficiency of the covalent functionalization with both anhydride and 5-AF with the formation of an amide bond between the anhydride with the amino groups of both glass and 5-AF.

This is a very good result highlighting the ability of functional groups present on the material surface to be conjugated with molecules of biological interest.

In **Figure 3** Raman spectra carried out on the ~~APTS25SG423~~ *APTES-SG* samples after the conjugation with N-(5-Fluoresceinyl)maleamic acid are reported.

Please, insert here Figure 3

Raman spectrum after glass functionalization with N-(5-Fluoresceinyl)maleamic acid presents the same features described previously confirming the formation of amide bonds. Comparing the spectra of the samples after the two different functionalization routes there are no significant differences.

The amount of 5-AF conjugated with the two different routes are evaluated by means of thermogravimetry (TGA-DSC). Data are reported in **Table 2**.

Please, insert here Table 2

In order to evaluate the amount of organic molecules present in/on the glass the weight loss in the range between 343-673 K has been considered. Concerning the starting glass ~~APTS25SG423~~ *APTES-SG* the % of weight loss is ~ 26 wt% ascribable to the presence of APTES molecules in the glass matrix. After the functionalization with maleic anhydride (~~APTS25SG423-MA~~ *APTES-SG-MA*) the % of weight loss is ~ 27 wt%, this datum is closer to that of the starting glass **as a consequence of the low molecular weight of maleic anhydride with respect to glass matrix**. After the conjugation reactions with 5-AF the weight loss increased with respect to the starting glass. In

the case of the first conjugation route (~~APTS25SG423MA-AF~~ *APTES-SG-MA-AF*), starting from ~~APTS25SG423MA~~ *APTES-SG-MA* sample, the % of weight loss is % ~ 92 wt% whereas in the case of the second conjugation route (~~APTS25SG423-MAAF~~ *APTES-SG-MAAF*), starting from ~~APTS25SG423~~ *APTES-SG* sample, the % of weight loss is ~ 71 wt%. From these data it is possible to conclude that the first method allows to conjugate the greatest amount of 5-AF (≈ 65 vs 44 wt%); this difference can be due to the fact that N-(5-Fluoresceinyl)maleamic acid possesses a greater steric hindrance with respect to maleic anhydride preventing the functionalization of vicinal $-NH_2$ glass surface functionalities. **As a consequence of the high molecular weight of 5-AF there is an increment of weight losses.**

In order to evaluate the efficiency of the pH sensitive bond after the two conjugation reactions, release tests in buffered solutions at pH 7.4 and 4.2 were performed.

The release data are reported in **Figure 4** and in **Table 3**. The amount of 5-AF released has been determined by means of fluorescence spectroscopy.

Please, insert here Figure 4

The release of 5-AF ~~presents~~ **exhibits** a time-dependent trend: increasing the soaking times the amount of 5- AF released from both ~~materials~~ **functionalization route** is increased. This datum confirms the ability of these materials to act as controlled drug delivery system.

Indeed, comparing the release at two different pH (see **Table 3**) it is possible to note that ~~after one week, at pH 4.2~~ the amount of 5-AF released ~~at pH 4.2~~ is higher than at pH 7.4 in both conjugation routes, ~~The amount of 5-AF released is higher at acid pH with respect to physiological one~~ which is consistent with ~~the development of~~ a pH-sensitive drug delivery system.

~~This evidence demonstrated that the amount of 5-AF released is higher at acid pH with respect to physiological one which is consistent with the development of a pH-sensitive drug delivery system~~

Please, insert here Table 3

For short soaking times, however, in the first conjugation route the amount of 5-AF released at physiological pH is higher than of the second route. This result can be explained considering that, in addition to covalent grafting through APTES chains, the 5-AF can interact by means of weak interactions with silanols on the bioactive glasses surface mainly for the first functionalization route [36-38]. In order to remove the physisorbed 5-AF repeated rinsing with polar solvents (DMSO, acetone) were performed on bioactive glass after the functionalization, despite this physisorbed 5-AF was not completely removed and due to its higher solubility in physiological buffer it is released in buffered solution at pH 7.4.

Finally, comparing the amount of 5-AF released in the case of the two conjugation reactions, for the second conjugation route (less efficient with respect to the first one ascribable to less amount of both physisorbed and covalently bonded 5-AF) the percentage of 5-AF released after one week is lower with respect to the material conjugated with the first route. ~~In the second route of functionalization the conjugate is more stable.~~ This seems to confirm that the amount of physisorbed 5-AF plays a significant role in the first conjugation route.

A pictorial representation of the functionalized bioactive glass and its behaviour in different buffered solutions is reported in Scheme 3.

Please, insert here Scheme 3

Concerning the total amount of 5-AF released, the percentage of 5-AF released after 7 days is less than ≈ 1 wt%. The maximum release amount is 0.073 mg in 5 mL, corresponding to 14.6 mg/L. This datum is consistent with the very low solubility of 5-AF in aqueous medium (~ 11 mg/L at pH = 4).[39] It is worth to note that, the conditions used for the *in-vitro* release tests are very different from the ones in the biological environment where there is a continuous flow of biological fluids. This feature was not reproduced in our *in-vitro* release tests where the buffered solution in contact with the systems did not change.

Indeed, the half maximal inhibitory concentration (IC_{50}) for doxorubicin, an anticancer drug commonly used for the treatment of osteosarcoma, is in the range between 0.33-1.1 mg/L.[40] Since the drug could be delivered directly *in-situ* in the tumour site, avoiding the first-pass metabolism,

the therapeutic effects can be achieved even with the low amount released from our conjugated bioactive glass. Indeed, the release of a small amount of drug avoids the toxic effects typical of the conventional drug administration.

In order to analyze the effects of glass dissolution in the two buffered solutions after 7 days of soaking, the samples have been analyzed by means of SEM. In Figure 5 the micrographs of the samples before and after 7 days of soaking in buffered solution at pH 7.4 are reported. For the sake of brevity, the micrographs of the samples soaked 7 days at more acid pH are not reported as no significant morphologies differences can be detected with respect to the material soaked at pH = 7.4.

Please, insert here Figure 5

After 7 days soaking the glasses aggregates were covered by an external layer made up of new particles whose morphology and composition (see EDS spectrum, section C of Figure 5) is ascribable to the formation of an apatite-like phase.

Conclusions

The keystone to building new, specific and smart therapies against cancer in the future consists in the exploitation of the intracellular or external changes.

The development of bioceramics containing a stimuli-responsive covalent bond which can be hydrolyzed in acidic medium, is an ever-evolving research field for specific cancer therapies.

The synergy of the bioactive behaviour of bioceramics together with their capability for local drug delivery is an outstanding perspective for bone therapy purposes.

In the present paper we reported preliminary data for the development of a smart pH-responsive bioactive glass.

Bioactive glass has been conjugated with 5-aminofluorescein (5-AF), mimetic for a amino-containing anticancer drugs such as doxorubicin using a pH-sensitive spacer (maleic anhydride).

The physico-chemical characterization techniques confirm the glass conjugation.

Release tests were performed at two different pH (4.2 and 7.4) showing a higher release at acid pH with respect to physiological one. This preliminary datum can be a useful tool in the development of a pH-sensitive drug delivery system.

The percentage of 5-AF released after 7 days is less than **1 wt%. 2%** Despite the low solubility of 5-AF and considering the very low IC_{50} for doxorubicin, the therapeutic effects can be achieved even with the low amount released from our system where the drug would be delivered directly in the tumour site.

These preliminary data are promising results in view of the development of a pH-sensitive drug delivery system. As future perspective, since aromatic amines are less basic and less nucleophilic than their alkyl counterparts due to the resonance effect, the aromatic amine of 5-AF will be derivatized in order to introduce an aliphatic one. Indeed, doxorubicin, an anticancer drug containing an amino group in the structure, will be used instead of 5-AF and a complete more detailed release kinetics will be performed.

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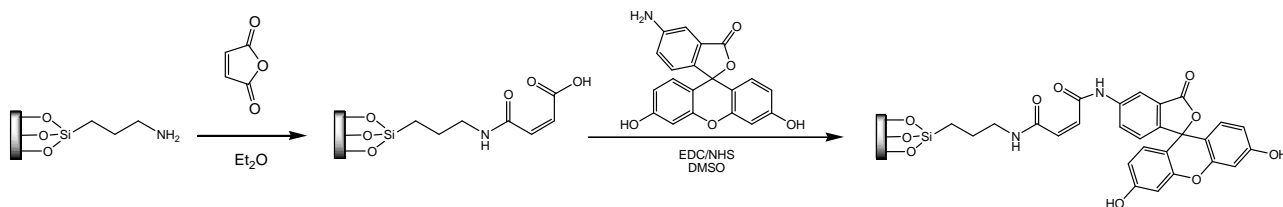
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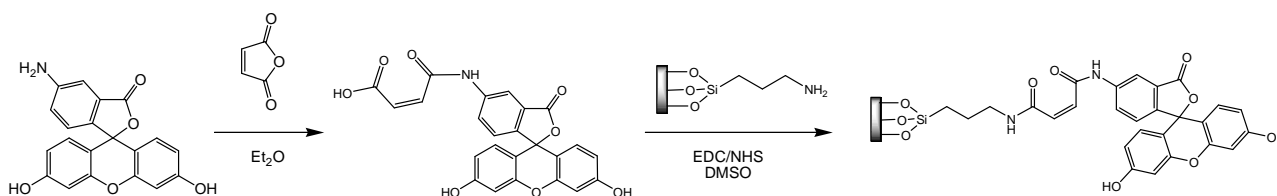
The authors thank Ms. F. Malafrente and Mr. W. Intelisano for their valuable help.

Schemes

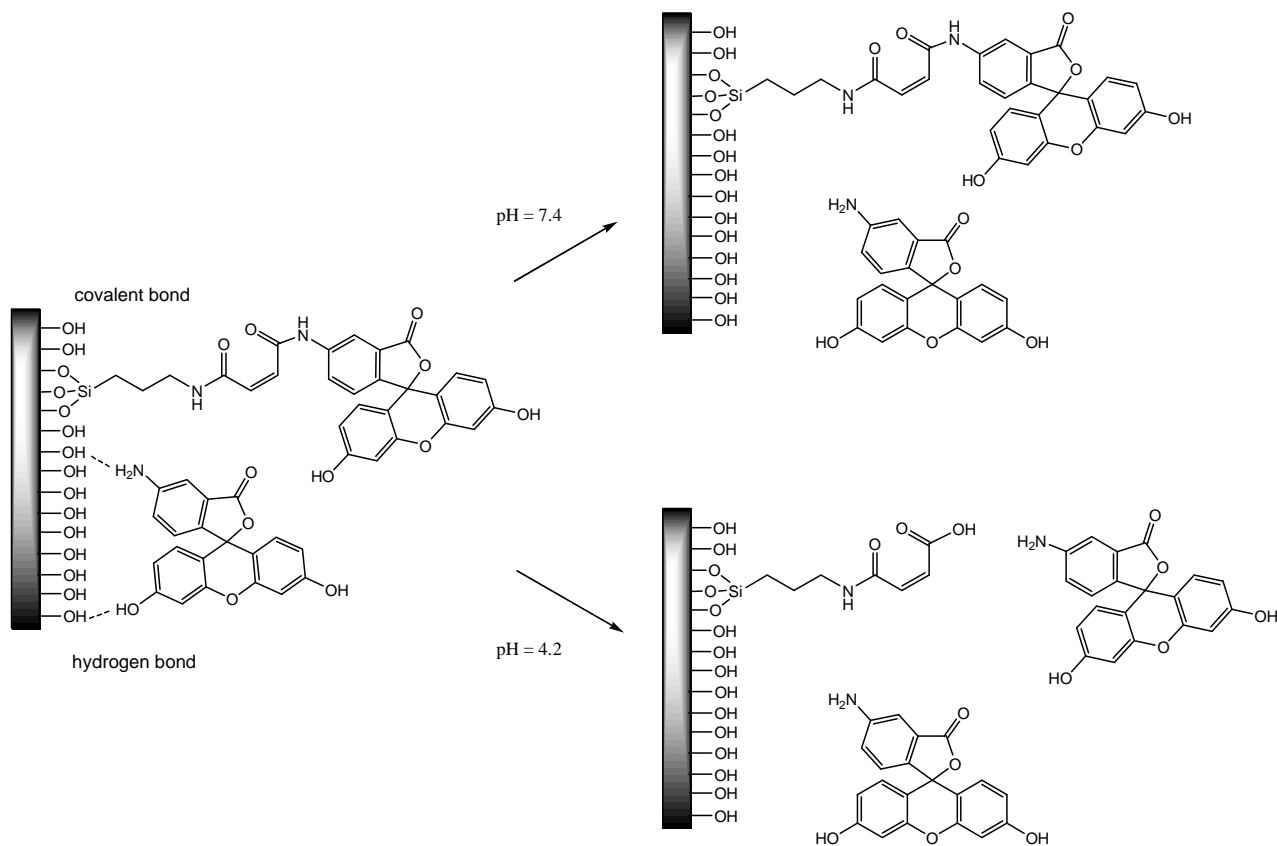
Scheme 1. Synthesis of **APTS25SG423MA** **APTES-SG-MA** and conjugation with 5-aminofluorescein.



Scheme 2. Synthesis of N-(5-Fluoresceinyl)maleamic acid and conjugation to **APTES-SG**. **APTS25SG423**.



Scheme 3. Representation of the different behaviours of the pH-responsive bioactive glass in buffered solutions at different pH.



Figures.

Figure 1. SEM micrographs (500X) of the APTES-glass before and after the conjugation reactions. Section A: as-synthesized glass (~~APTS25SG423~~ APTES-SG); Section B: ~~APTS25SG423~~ APTES-SG glass functionalized with maleic anhydride (APTES-SG-MA) ; Section C: ~~APTS25SG423~~ APTES-SG glass conjugated with maleic anhydride and 5-aminofluorescein (APTES-SG-MA-AF). (~~5-AF~~).

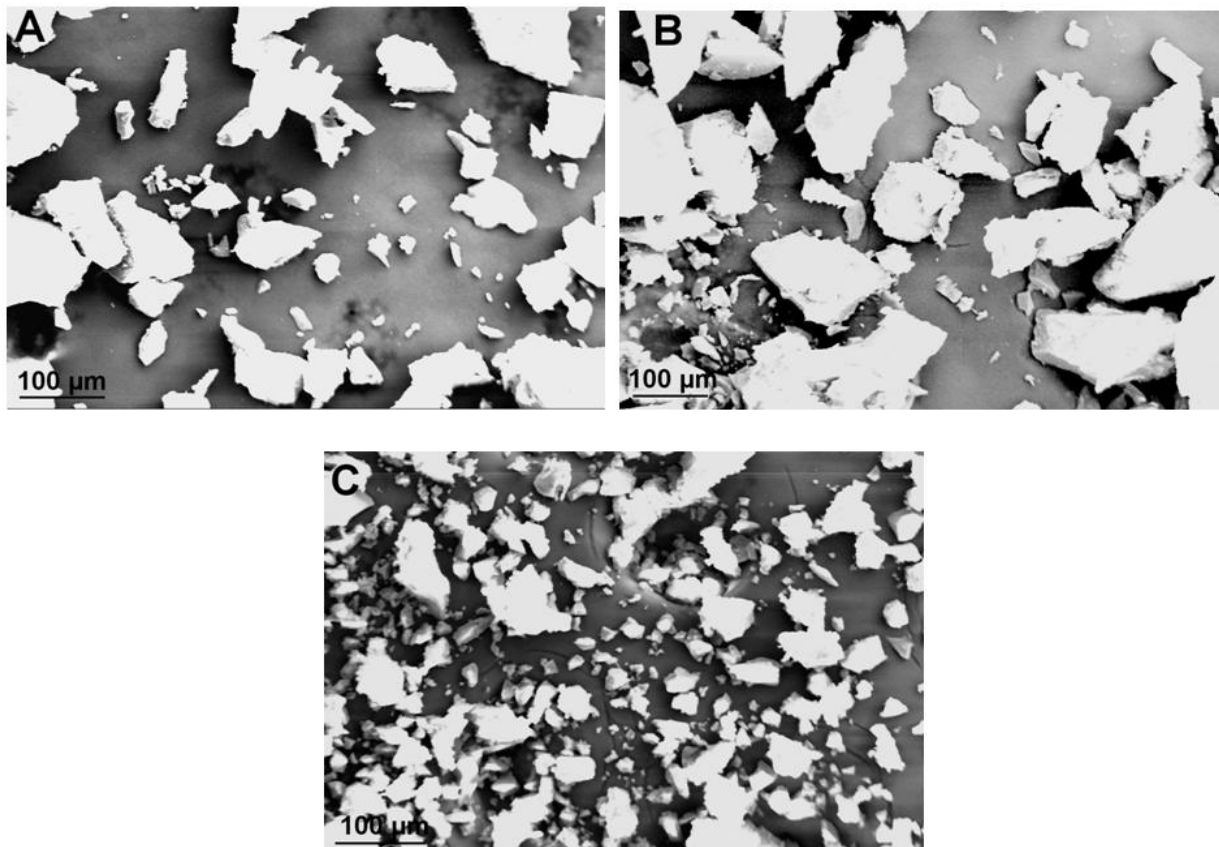


Figure 2. Raman spectra in the 3300-400 cm^{-1} spectral range carried out on: (a) as-synthesized samples (APTES-SG); (b) ~~APTS25SG423~~ APTES-SG after functionalization with maleic anhydride (~~APTS25SG423MA~~ APTES-SG-MA); (c) ~~APTS25SG423MA~~ APTES-SG-MA after functionalization with 5-aminofluorescein (APTES-SG-MA-AF) (\ominus) are reported. As reference, the spectrum of pure 5-aminofluorescein (5-AF) is reported (see spectrum C). Blown-up in the 1700-1500 cm^{-1} spectral range.

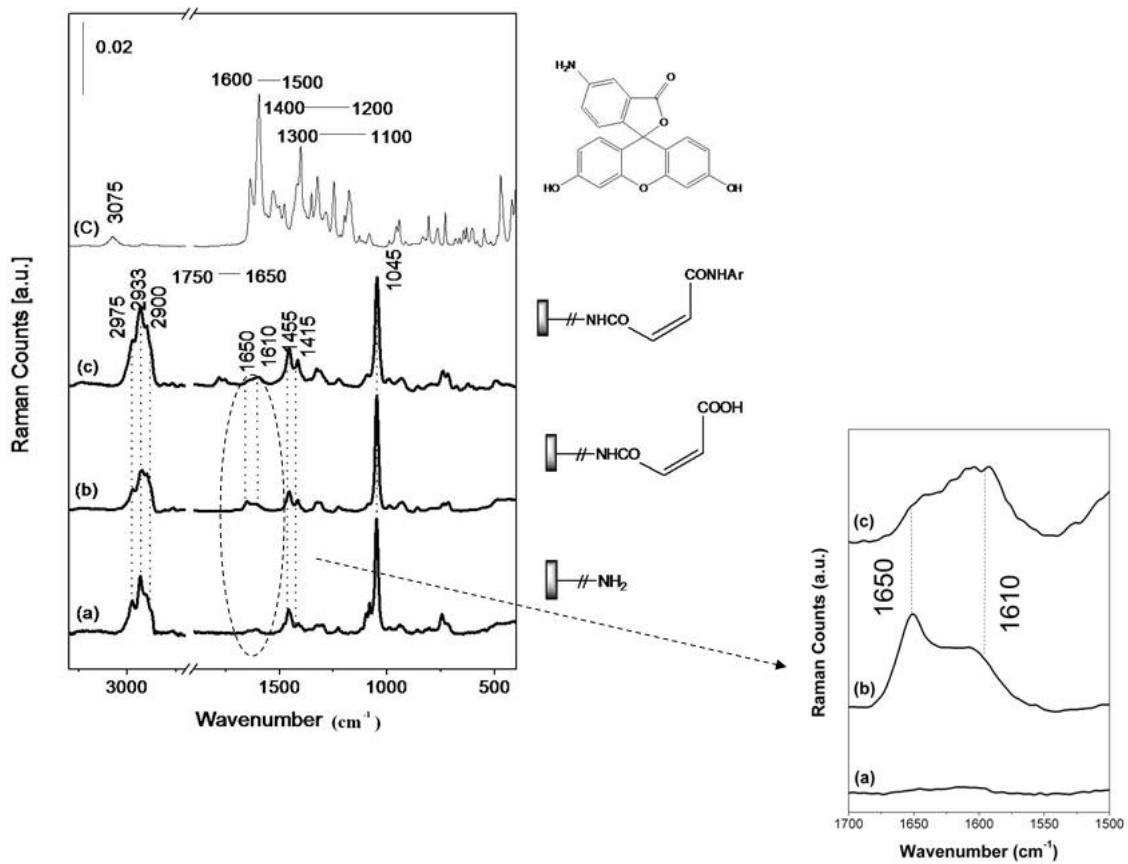


Figure 3. Raman spectra in the 3300-400 cm^{-1} spectral range carried out on: (a) as-synthesized samples (APTES-SG); (b) ~~APTS25SG423~~ APTES-SG after functionalization with N-(5-Fluoresceinyl)maleamic acid (APTES-SG-MAAF). As reference, the spectrum of N-(5-Fluoresceinyl)maleamic acid (MAAF) is reported (see spectrum D). **Blown-up in the 1700-1500 cm^{-1} spectral range.**

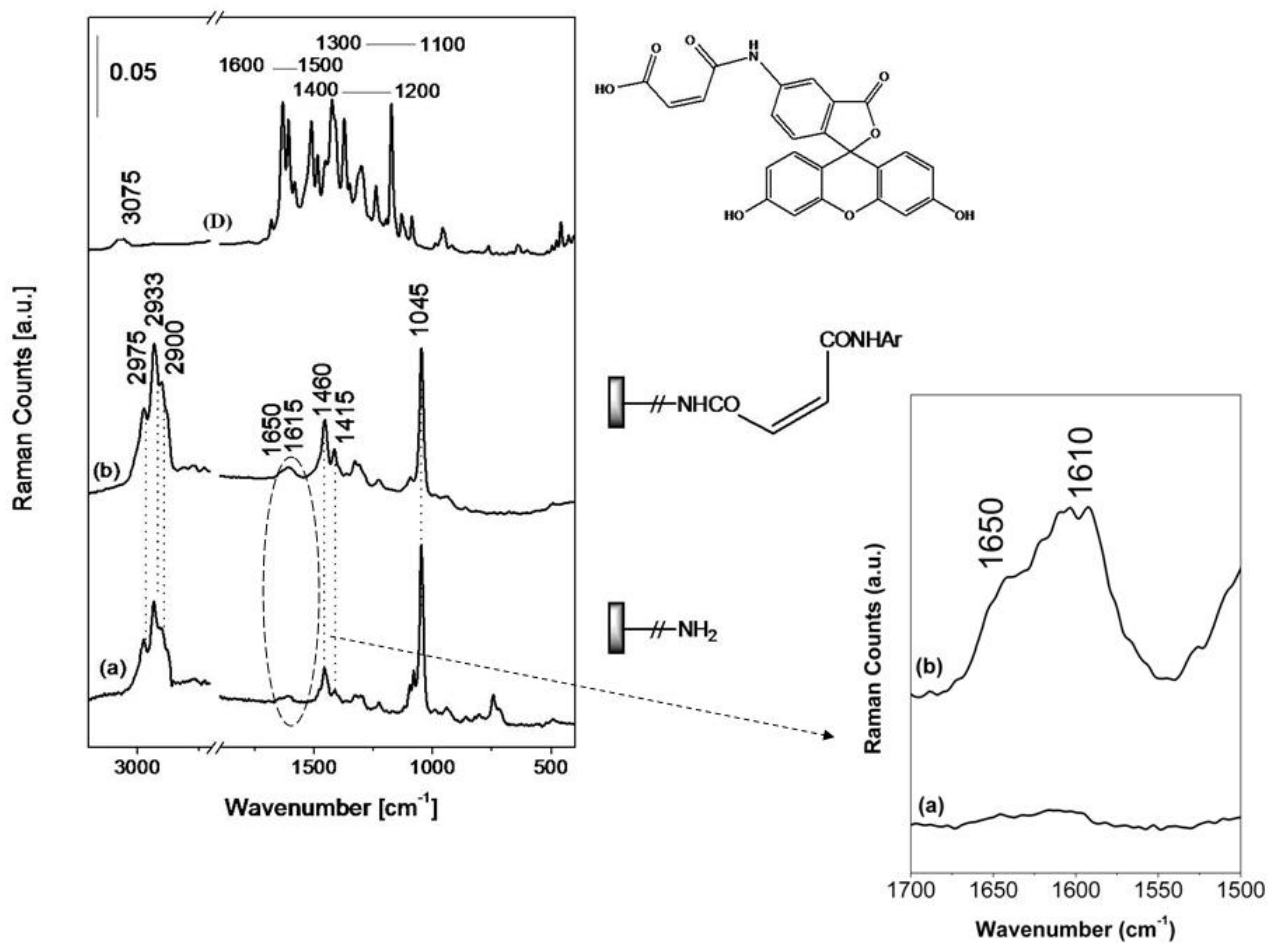


Figure 4. Section A: Release data reported as mg of 5-aminofluorescein (5-AF) released in 5 mL of solution at different times (4 hours, 2 and 7 days) at ~~two different~~ pH 4.5 for both conjugation routes. **Section B:** Release data reported as % of 5-aminofluorescein (5-AF) released at different times (4 hours, 2 and 7 days) at ~~two different~~ pH 4.5 for both conjugation routes. ~~Section A: Phosphate buffer solution pH = 7.4; Section B Acetic/Acetate buffer solution pH = 4.2. Square symbols (■): first conjugation route; Circle symbols (●): second conjugation route; Solid symbols data reported as % of 5-AF released; open symbols data reported as mg of 5-AF released.~~

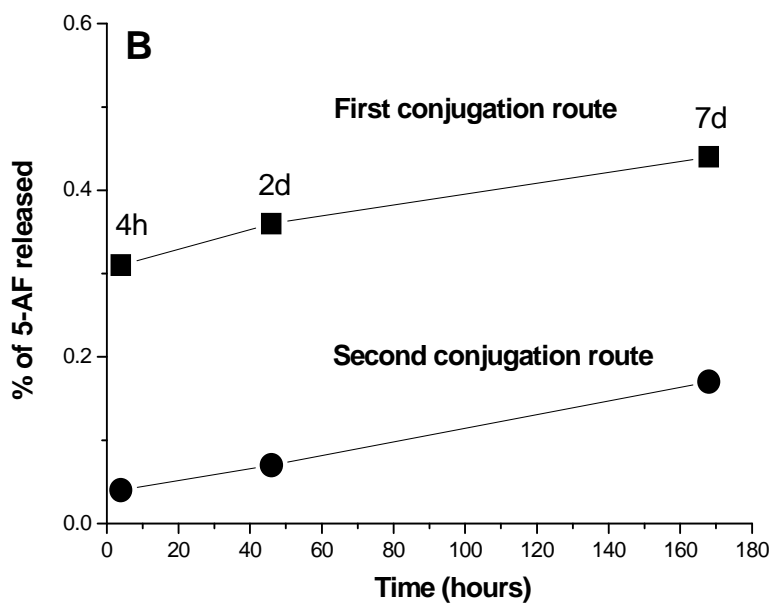
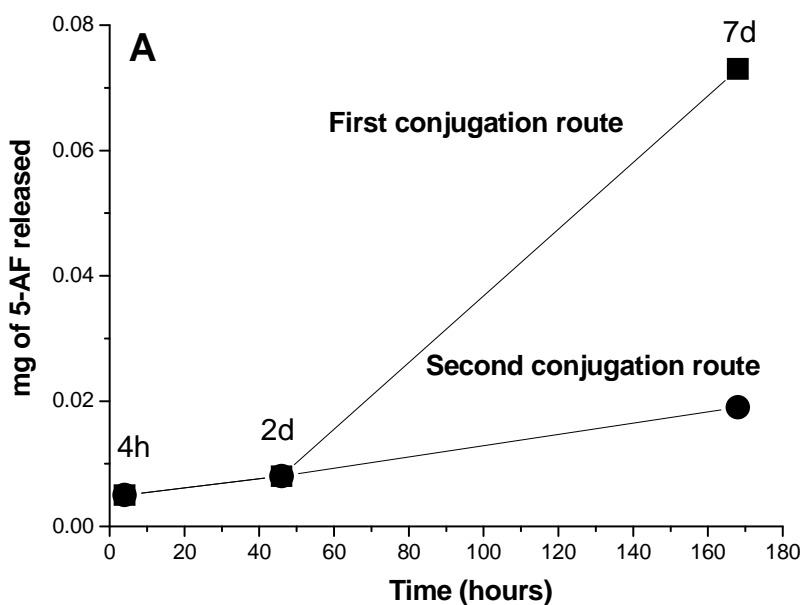
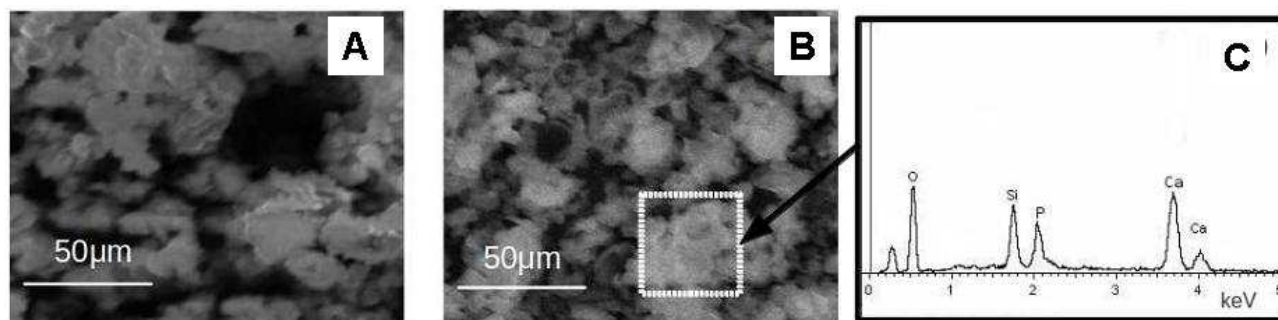


Figure 5. SEM micrographs of the sample APTES-25-SG-MA-AF as synthesized (Section A) and after 7 days of soaking in buffered solution at pH 7,4 (Section B) are reported. Section C: EDS spectrum.



Tables.

Table 1. Acid-base titration: amount of free -NH_2 onto the glass surface before and after the functionalization/conjugation reactions.

Samples	Amount of free -NH_2 (mmol/g)	% of glass -NH_2 functionalized
APTS25SG423 APTES-SG	3.5 ± 0.1	/
APTS25SG423 APTES-SG-MA	0.90 ± 0.1	74%

Table 2. Percentage of weight loss in the temperature range between 373-673 K for the glass as-synthesized and after each functionalization/conjugation reactions. Data are determined by means of TGA analysis.

Samples	% Weight loss (wt%) (373-673 K)
APTS25SG423 -APTES-SG	26 ± 1%
APTS25SG423 APTES-SG-MA	27 ± 1%
APTS25SG423MA APTES-SG-MA-AF	92 ± 1%
APTS25SG423 APTES-SG -MAAF	71 ± 1%

Table 3. Amount of 5-AF released in solution at two different pH (7.4 PBS buffer and pH 4.2 acetic/acetate buffer) after 4 hours, 2 and 7 days soaking time. Data are reported as *i*) mg of 5-AF released in 5mL of buffered solution (starting from 25 mg of samples soaked in 5 mL) or *ii*) percentage of 5-AF released in brackets.

APTS25SG423 APTES-SG-MA-AF 16.25 mg (65%) of 5-AF in 25 mg of glass			APTS25SG423 APTES-SG-MAAF 11.20 mg (44%) of 5-AF in 25 mg of glass		
	Time	mg of 5-AF released (% value)		Time	mg of 5-AF released (% value)
pH 7.4	4 h	0.013 ± 0.002 (0.08 %)	pH 7.4	4 h	*
	2 d	0.016 ± 0.003 (0.10 %)		2 d	*
	7 d	0.019 ± 0.003 (0.12 %)		7 d	0.005 ± 0.001 (0.04%)
pH 4.2	4 h	0.050± 0.003 (0.31 %)	pH 4.2	4 h	0.005 ± 0.001 (0.04%)
	2 d	0.058 ± 0.007 (0.36 %)		2 d	0.008 ± 0.002 (0.07 %)
	7 d	0.073 ± 0.009 (0.44% 1.8 %)		7 d	0.019± 0.003 (0.17 %)

* under the lowest standard (corresponding to 0.005 mg released in 5 ml by 25 mg of sample)

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