

Nonlinear rheology of colloidal gels with intermediate volume fraction

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Synopsis

The depletion attraction, induced upon addition of a nonadsorbing polymer to a colloidal solution, can lead to gel formation at sufficiently high polymer concentrations, which corresponds to strong attractive interactions. We have investigated the nonlinear rheological response, in particular the yielding, of colloidal gels with an intermediate volume fraction and variable interparticle attraction. Two distinct yielding processes are observed in both oscillatory experiments, namely, dynamic strain sweeps and transient experiments, here step rate, creep, and recovery tests. The first yielding process occurs at strains similar to the range of the interparticle potential and is interpreted as the breaking of bonds, which destroys the particle network and leads to individual clusters. The process of bond breaking is successfully modeled as the escape of a particle from the potential well of its nearest neighbor. The second yield point occurs at larger strains and is related to the deformation and fragmentation of clusters, consistent with the observed dependence of the yield strain on attraction. Both yield stresses exhibit a power-law dependence on attraction strength in agreement with observations of other systems and theoretical predictions. Furthermore, the observed two-step yielding reveals similarities, and also differences, to the rheology of attractive colloidal glasses. © 2011 The Society of Rheology. [DOI: 10.1122/1.3571554]

I. INTRODUCTION

Viscoelastic materials are frequently subjected to large deformations as evidenced in many industrial processes and in our daily lives when eating food or using personal care products [Coussot (2005); Larson (1999)]. Upon an applied deformation or stress, many viscoelastic materials respond elastically, i.e., solidlike, below a certain strain or stress. Beyond this characteristic yield strain or stress the response is dissipative, i.e., fluidlike. This behavior is known as yielding and occurs in very different materials, ranging from complex fluids to amorphous metals [Becu *et al.* (2006); Brader *et al.* (2007, 2008); Carrier and Petekidis (2009); Crassous *et al.* (2008); Fuchs and Ballauff

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(2005); Gopalakrishnan and Zukoski (2007); Johnson and Samwer (2005); Le Grand and Petekidis (2008); Miyazaki and Reichman (2002); Miyazaki *et al.* (2006); Pham *et al.* (2006, 2008); Rao *et al.* (2006); Rottler and Robbins (2003); Rouyer *et al.* (2003); Siebenburger *et al.* (2009); Stokes and Frith (2008); Walls *et al.* (2003)]. A thorough understanding of yielding, however, is still missing.

The yielding of dynamically arrested states, namely, colloidal glasses and gels, has recently attracted particular interest. In suspensions of colloidal hard spheres with volume fractions $\phi \geq 0.58$, an amorphous solid state, a repulsive glass, has been found [Pusey (1991); Pusey and van Meegen (1986, 1987)]. If large enough interparticle attractions are present, amorphous solid states can be formed at any volume fraction: Attractive glasses at high colloid volume fractions [Dawson *et al.* (2001); Eckert and Bartsch (2002); Pham *et al.* (2002, 2004); Poon *et al.* (2003)] are usually distinguished from gels at lower volume fractions [Poon (2002); Shah *et al.* (2003a)]. The location of the transition from a fluid to an attractive glass or gel can be predicted by mode-coupling theory (MCT) and is consistent with experiments [Bergenholtz *et al.* (2003); Laurati *et al.* (2009); Shah *et al.* (2003b)]. It has been suggested that dynamical arrest in these two systems is driven by different mechanisms: bonding in attractive glasses as described by MCT [Cates (2003); Dawson *et al.* (2001); Pham *et al.* (2002)] and phase separation in low volume fraction gels [Cardinaux *et al.* (2007); Ilett *et al.* (1995); Lu *et al.* (2008); Manley *et al.* (2005); Poon *et al.* (1997); Verduin and Dhont (1995); Verhaegh *et al.* (1997)]. However, the formation of gels has also been described as a glass transition of clusters by a MCT-based approach [Kroy *et al.* (2004)]. This suggests that the mechanical properties of gels are governed by the cluster length scale, and those of attractive glasses are governed by the particle size [Zaccone and Del Gado (2009)]. The distinction between attractive glasses and gels becomes, however, difficult to describe at intermediate volume fractions.

The rheology of repulsive and attractive glasses has been studied both experimentally [Conrad *et al.* (2010); Crassous *et al.* (2008); Fuchs and Ballauff (2005); Miyazaki *et al.* (2006); Petekidis *et al.* (2004); Pham *et al.* (2006, 2008); Shah *et al.* (2003b); Varadan and Solomon (2003)] and theoretically [Brader *et al.* (2007, 2008); Fuchs and Ballauff (2005); Fuchs and Cates (2002); Miyazaki and Reichman (2002); Miyazaki *et al.* (2006); Sollich (1998); Zaccone and Del Gado (2009)]. Repulsive glasses show a single yielding process [Petekidis *et al.* (2002a, 2003); Pham *et al.* (2008)]. This has been associated with the accelerated decay of structural correlations due to shear advection by MCT [Brader *et al.* (2007); Crassous *et al.* (2008); Fuchs and Cates (2002); Miyazaki and Reichman (2002); Miyazaki *et al.* (2006)] and with particle delocalization due to hopping processes by trap models [Dyre (1987); Monthus and Bouchaud (1996); Sollich (1998)]. These two approaches have also been combined [Kobelev and Schweizer (2005b)]: The nonergodicity transition of MCT is used to determine the onset of particle localization due to the emergence of finite free-energy barriers in the energy landscape. The importance of nonlinear contributions in achieving a comprehensive theoretical understanding of the stress-strain relation from nonlinear rheology of dense colloidal suspensions under time-dependent shear has recently been recognized [Brader *et al.* (2007, 2008); Fuchs and Cates (2002)], while experimental evidence exists both from steady and oscillatory measurements in a variety of systems [Carrier and Petekidis (2009); Crassous *et al.* (2008); Gadala-Maria and Acrivos (1980); Helgeson *et al.* (2007); Hyun *et al.* (2007); Le Grand and Petekidis (2008); Siebenburger *et al.* (2009)].

Attractive glasses present an even more complex yielding behavior with two distinct yielding processes [Pham *et al.* (2006, 2008)]. These have been associated with the breaking of interparticle bonds at small strains and with the limit of elastic cage deformations at large strains. To date, there is no theoretical description of these processes.

Some effort has also been devoted to the study of the nonlinear rheology of colloidal gels, which include gels formed due to van der Waals attraction [Buscall *et al.* (1987); Furst and Pantina (2007); Kobelev and Schweizer (2005a); Larson (1999); Russel and Grant (2000)] or depletion interactions [Kobelev and Schweizer (2005a); Koumakis and Petekidis (2008)] and also thermoreversible gels [Gopalakrishnan and Zukoski (2007); Woutersen and de Kruif (1991)]. For strongly flocculated gels, a single yielding process with a weak dependence on volume fraction and attraction strength is observed [Buscall *et al.* (1987); Larson (1999); Russel and Grant (2000)], while thermoreversible gels show a stronger dependence on volume fraction [Gopalakrishnan and Zukoski (2007)], which agrees with the combined MCT-barrier hopping approach [Kobelev and Schweizer (2005a)]. In contrast, two yielding processes, as in attractive glasses, are found in depletion gels with intermediate volume fraction with a strong interplay as volume fraction is decreasing. The presence of structural heterogeneities and clusterlike structures over a broad range of intermediate volume fractions, as observed by scattering and microscopy [Dibble *et al.* (2006); Laurati *et al.* (2009); Shah *et al.* (2003c); Smith (2004); Varadan and Solomon (2003)], suggests that an important role is played by structural heterogeneities in the yielding of these systems.

Here, we investigate the nonlinear rheological properties, in particular the yielding, of depletion gels with intermediate volume fractions as a function of attraction strength. The strength of the attraction is varied by changing the concentration of the depletant, a nonadsorbing polymer. Changes in the interparticle interactions induce changes in the structure and dynamics, in particular in the size of heterogeneities, which have been determined by scattering and microscopy [Dibble *et al.* (2006); Laurati *et al.* (2009); Shah *et al.* (2003c); Smith *et al.* (2007); Varadan and Solomon (2003)]. The dependence of the size of heterogeneities on polymer concentration, which shows a maximum around the gelation boundary [Dibble *et al.* (2006); Laurati *et al.* (2009)], suggests a nonequilibrium route leading to gelation at intermediate volume fractions [Lu *et al.* (2008)]. We investigate the effect of these structural and dynamic changes on shear-induced rearrangements and yielding by rheology, namely, dynamic strain sweeps (DSSs), step rate tests, flow curves, and creep and recovery experiments. Both the yield strain and stress were measured under different conditions and the data compared to theoretical predictions [Kobelev and Schweizer (2005a); Smith *et al.* (2007)]. These results together with investigations of attractive glasses at large volume fractions [Pham *et al.* (2006, 2008)] and gels with a constant attraction strength but with variable volume fractions [Koumakis and Petekidis (2008, 2011)] provide a comprehensive mapping of nonlinear rheology of attractive glasses and gels.

II. MATERIALS AND METHODS

A. Samples

The samples contain mixtures of polymethylmethacrylate (PMMA) hard-sphere colloids and linear polystyrene (PS) dispersed in *cis*-decalin at a temperature $T=23$ °C. The average hydrodynamic radius of the PMMA particles, $R=137$ nm, was determined in very dilute samples by dynamic light scattering. The absence of crystallization in quiescent and sheared samples indicates a colloid polydispersity of at least 12%. The radius of gyration of PS (molecular weight $M_w=132\,900$ g/mol, from Polymer Laboratories) in *cis*-decalin is $r_g=10.8$ nm [following Berry (1966)] and the polydispersity $M_w/M_n=1.01$ as specified by the supplier. This implies a polymer-colloid size ratio $\xi=r_g/R=0.079\pm 0.013$ in dilute solution. The effective polymer-colloid size ratio ξ^* has been calculated at a colloid volume fraction $\phi=0.4$ and different polymer concentrations

TABLE I. Investigated samples, which are referred to by their nominal polymer concentration. ϕ is the colloid volume fraction; c_p/c_p^* and c_p^{free}/c_p^* are the polymer concentrations in the total and free volume, respectively, normalized by the overlap concentration c_p^* ; ξ^* is the effective polymer-colloid size ratio; and U_0 is the depth of the attractive potential.

c_p/c_p^* (nominal)	ϕ	c_p/c_p^*	c_p^{free}/c_p^*	ξ^*	$U_0/k_B T$
0	0.40				
0.1	0.40	0.10	0.21	0.079 ± 0.013	-5.0
0.2	0.40	0.20	0.40	0.067 ± 0.009	-10.2
0.25	0.40	0.25	0.49	0.063 ± 0.008	-12.7
0.32	0.39	0.32	0.62	0.057 ± 0.007	-16.3
0.4	0.40	0.40	0.76	0.052 ± 0.007	-20.5
0.5	0.41	0.48	0.90	0.048 ± 0.006	-24.6
0.7	0.40	0.70	1.28	0.040 ± 0.006	-36.0
0.8	0.40	0.82	1.48	0.037 ± 0.005	-42.1
1	0.40	0.99	1.78	0.033 ± 0.005	-51.1
1.5	0.40	1.49	2.63	0.027 ± 0.004	-77.5
2	0.40	1.99	3.48	0.023 ± 0.004	-104.2

$0.0 < c_p/c_p^* \leq 2.0$, where c_p^* is the overlap concentration, taking into account the concentration dependence of the polymer size and the mesh size using the generalized free volume theory (GFVT) [Aarts *et al.* (2002); Fler and Tuinier (2007); Lekkerkerker *et al.* (1992)] (Table I). The calculations are based on polymers in a good solvent, although our conditions approach those of a θ solvent, and thus might slightly overestimate the values of ξ^* . Furthermore, the Asakura–Oosawa (AO) description of the depletion potential is not strictly valid around and beyond the polymer overlap concentration c_p^* [Fuchs and Schweizer (2002)]. The values of the depth of the attraction potential U_0 for large polymer concentrations, reported in Table I, have to be considered therefore as indicative.

The samples were prepared by mixing appropriate amounts of colloid and polymer stock solutions. The colloid stock solution with volume fraction $\phi=0.6$ was obtained by redispersing spun-down sediments, whose volume fraction was estimated to be $\phi=0.67$ when taking polydispersity into account [Schaertl and Silesco (1994)]. Polymer stock solutions of different concentrations were prepared by adding dry polymer to *cis*-decalin with the concentration c_p (mass/volume) calculated from the weighed masses of the two components. After mixing, samples were vigorously shaken using a vortex shaker and then homogenized for 3 days in a rotating-wheel mixer. The compositions of the samples are summarized in Table I, with the first column listing the nominal polymer concentrations, which are used to refer to the samples in the following discussion. Values of the volume fraction ϕ and the polymer concentration c_p refer to the total volume and c_p^{free} to the volume not occupied by colloids, as estimated by GFVT [Aarts *et al.* (2002); Fler and Tuinier (2007); Lekkerkerker *et al.* (1992)]. Polymer concentrations are normalized by the polymer overlap concentration $c_p^* = 3M_w/4\pi N_A r_g^3$, where N_A is Avogadro's number.

B. Rheology

Strain-controlled rheological measurements were performed on an ARES-HR strain-controlled rheometer with a force balance transducer 10FRTN1 mainly using a cone-plate geometry (cone angle of 0.044 rad and cone diameter of 25 mm). Homemade mechanically roughened cone-plate fixtures (typically with a cone angle of 0.044 and a diameter of 25 mm and roughness of few hundred microns), calibrated with viscoelastic standards,

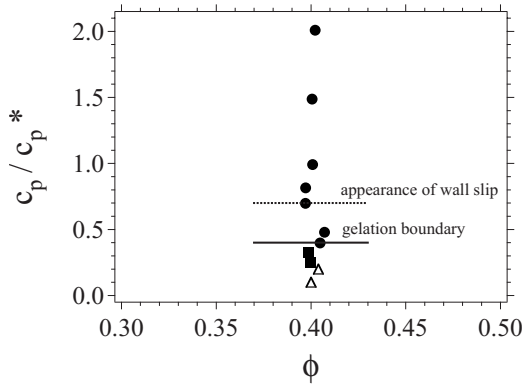


FIG. 1. Results from tube inversion of samples with similar volume fraction $\phi \approx 0.4$ but different polymer concentrations c_p/c_p^* . Samples exhibiting no flow (gels) (●), high viscosity fluids (■), and low viscosity fluids (△).

were also used to avoid wall slip (Sec. III B). Stress-controlled measurements were carried out using a DSR-200 rheometer (Rheometric Scientific, currently TA) with sand-blasted cone-plate geometry (cone angle of 0.04 rad and cone diameter of 50 mm), which was coated with a mixture of small and large PMMA spheres (radii of about 150 nm and 1 μm , respectively) by sintering to obtain an irregular surface. (For the stress-controlled rheometer mechanically roughened geometries were not available.) This procedure has been shown to prevent wall slip in concentrated hard-sphere dispersions [Ballesta *et al.* (2008)]. Solvent evaporation was minimized by using a solvent saturation trap, which is designed to isolate the sample from the surrounding atmosphere by a fluid seal at the top and a permanent seal at the bottom. Inside the enclosure, solvent evaporation leads to a saturated atmosphere.

The effects of sample loading and aging were reduced by performing a standard rejuvenation procedure before each test: Directly after loading, we performed a dynamic strain or stress sweep (for strain or stress-controlled measurements, respectively), i.e., we applied oscillatory shear to the samples with a frequency $\omega = 1$ rad/s and an increasing strain amplitude γ (or stress amplitude σ) until the sample showed a liquidlike response. In strain-controlled experiments, a strain amplitude $\gamma = 8$ was large enough for all polymer concentrations, while in stress-controlled measurements stress amplitudes of $15 \leq \sigma \leq 60$ Pa were used depending on the polymer concentration, $0.4 \leq c_p/c_p^* \leq 1.0$. Samples were then subjected to a dynamic time sweep with a frequency $\omega = 1$ rad/s and a strain $\gamma = 8$ (or a stress $15 \leq \sigma \leq 60$ Pa for stress-controlled measurements) until the elastic, G' , and viscous, G'' , moduli reached constant steady-state values. Subsequently, the samples were left at rest for a waiting time $t_w = 300$ s before the test was started. This waiting time was chosen to ensure a reproducible initial state, on the basis of the time dependence (aging) of the linear viscoelastic properties after rejuvenation.

III. RESULTS AND DISCUSSION

A. Tube inversion

The macroscopic behavior of the samples was studied by observing their flow behavior upon tube inversion. All samples had colloid volume fractions of $\phi \approx 0.4$, but different polymer concentrations c_p/c_p^* , where c_p^* is the polymer overlap concentration (Table I and Fig. 1). Gel samples were identified initially by the absence of flow after tube inversion.

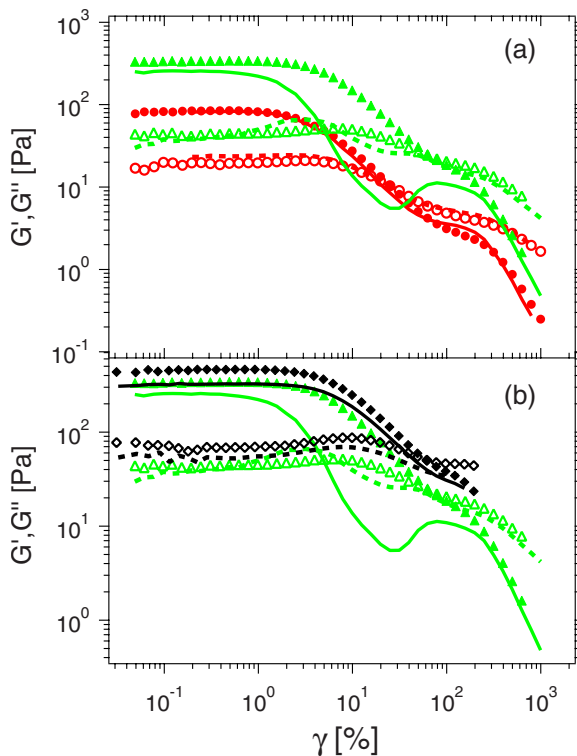


FIG. 2. Comparison of DSS measurements performed with roughened (symbols) and smooth (lines) cone-plate geometries. Full symbols and solid lines represent the elastic modulus G' , while open symbols and dotted lines represent the viscous modulus G'' . (a) Dependence on polymer concentration [$c_p/c_p^* = 0.4$ (●) and 1.0 (▲)] for a fixed frequency $\omega = 1$ rad/s. (b) Dependence on frequency [$\omega = 1$ rad/s (▲) and 100 rad/s (◆)] for a fixed polymer concentration $c_p/c_p^* = 1.0$.

This was observed for samples with $c_p/c_p^* \geq 0.4$. Samples with $0.2 < c_p/c_p^* < 0.4$ still flowed upon inversion but exhibited high viscosities, while samples with $c_p/c_p^* \leq 0.2$ showed low viscosities.

B. Wall slip

The response using smooth and mechanically roughened geometries to dynamic strain sweeps (DSS) is shown in Fig. 2. A comparison of the results for samples with different polymer concentrations c_p/c_p^* at a fixed frequency $\omega = 1$ rad/s Fig. 2(a) shows that for $c_p/c_p^* = 0.4$, comparable results are obtained with different degrees of surface roughness, while markedly different results are obtained for $c_p/c_p^* = 1.0$ in the nonlinear regime. Indeed, for $c_p/c_p^* = 1.0$ the storage modulus G' is smaller at all strains γ when smooth surfaces are used. In addition, the strain dependences of both the elastic, G' , and viscous, G'' , moduli are qualitatively different. One particular difference when using smooth surfaces is in G' ; a minimum is evident at $\gamma \approx 30\%$ followed by a maximum at $\gamma \approx 100\%$. These features disappear when roughened geometries are used. For $c_p/c_p^* = 1.0$, DSS measurements performed at different frequencies ω [Fig. 2(b)] indicate quantitative differences for different surface roughness with the differences in the qualitative trends becoming more pronounced at lower frequencies. Such discrepancies between the response using smooth and roughened geometries have been attributed to slip at the smooth

surfaces [Walls *et al.* (2003)], while the frequency dependence is in qualitative agreement with findings in colloidal glasses under steady shear where slip is observed at low rates [Ballesta *et al.* (2008)]. Responses similar to those shown for $c_p/c_p^*=1.0$ were measured for samples with $c_p/c_p^*\geq 0.7$. Slip during oscillatory measurements was also detectable either by the existence of even harmonics in the stress signal (typically around 2%) or by microscopic dynamics measured with the light-scattering echo (LS-echo) technique [Petekidis *et al.* (2002a, 2002b)], as will be reported in detail elsewhere.

Wall slip thus strongly influences the measurements at large strains in the nonlinear regime for samples with polymer concentrations $c_p/c_p^*\geq 0.7$ (as indicated in Fig. 1), but has little effect on the linear rheological response at small strains. All measurements reported here (and previously performed to investigate the linear response [Laurati *et al.* (2009)]) have been done with roughened surfaces to minimize wall slip. As our experiments indicate, the results with roughened and smooth surfaces agree where wall slip can be excluded.

Besides wall slip, shear banding has been observed in colloidal glasses under steady shear [Besseling *et al.* (2010)] and colloidal crystals under oscillatory shear [Cohen *et al.* (2006)]. A direct detection of such phenomena requires monitoring the velocity profile during shear [Ravindranath and Wang (2008); Tapadia *et al.* (2006)]. Preliminary confocal microscopy experiments under steady shear on gels similar to the ones investigated here have revealed shear banding only at quite low shear rates and high attraction strengths [Ballesta *et al.* (in preparation)]. However, no oscillatory shear experiments are presently available. An indication for the absence of nonperiodic shear banding effects during large amplitude oscillatory shear (LAOS) was obtained by Fourier transform (FT) analysis of the stress response, where even harmonics were absent [Laurati *et al.* (in preparation)]. Hence, although shear banding cannot be entirely excluded, indirect evidence suggests that it is absent in the current LAOS measurements.

C. Linear rheological response

Linear viscoelastic measurements presented before in the same system [Laurati *et al.* (2009)] are briefly summarized here to serve as a reference for the discussion of the nonlinear viscoelastic properties. Dynamic frequency sweep (DFS) tests have been performed with samples below and above the macroscopic gelation boundary.

Below the macroscopic gelation boundary [Fig. 3(a)], the crossing points between the elastic (storage), G' , and viscous (loss), G'' , moduli shift toward smaller frequencies upon increasing the polymer concentration c_p/c_p^* . This indicates a transition from a liquidlike to a solidlike response which occurs at increasingly smaller frequencies ω (corresponding to larger characteristic times) as the polymer concentration, i.e., interparticle attraction, is increased. The characteristic time is related to the “bond” lifetime estimated by the time needed to escape from the attractive potential well. Bond breaking was found to be the dominant process close to but still below the gelation boundary, where the samples already have a network structure with a finite lifetime (transient network), while particle or cluster diffusion seems to control structural relaxation at the lowest polymer concentrations [Laurati *et al.* (2009)]. In this regime, i.e., below the gelation boundary, MCT successfully describes the dependence of the elastic modulus G' on polymer concentration [Fig. 3(c), blue line], while there are discrepancies in the frequency dependence [Laurati *et al.* (2009)].

In the gel region [Fig. 3(b)], solidlike behavior is observed, with G' being larger than G'' for all investigated frequencies and weakly frequency-dependent. The frequency dependence of G'' displays a minimum, indicating structural relaxation of the gels at long

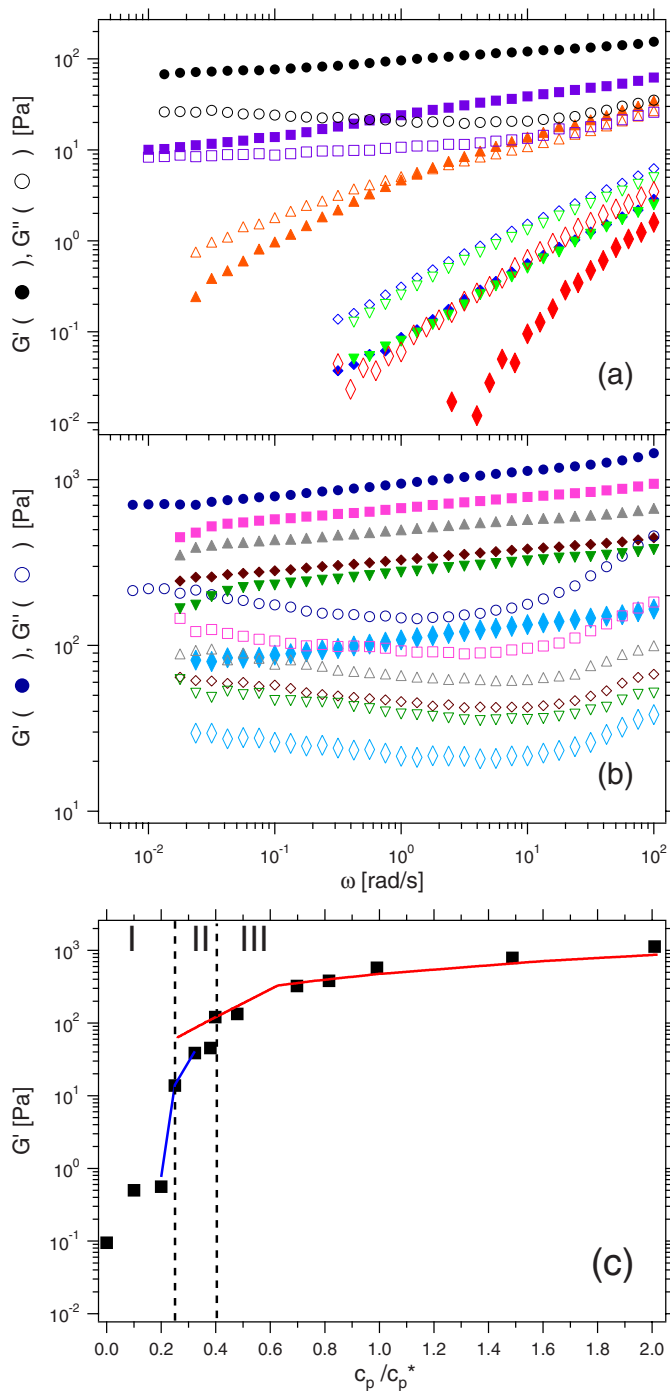


FIG. 3. DFSs with elastic (storage) modulus G' (filled symbols) and viscous (loss) modulus G'' (open symbols) as a function of frequency ω . Samples (a) below and (b) above the macroscopic gelation boundary ($c_p/c_p^* = 0.4$) are shown with polymer concentrations $c_p/c_p^* = 0$ (\blacklozenge), 0.1 (\blacktriangledown), 0.2 (\blacklozenge), 0.25 (\blacktriangle), 0.32 (\blacksquare), 0.4 (\bullet), 0.5 (\blacklozenge), 0.7 (\blacktriangledown), 0.8 (\blacklozenge), 1.0 (\blacktriangle), 1.5 (\blacksquare), and 2.0 (\bullet). (c) Elastic modulus G' extracted from DFS as a function of polymer concentration c_p/c_p^* at frequency $\omega = 10$ rad/s (\blacksquare). Dashed lines separate the different states: fluid (I), transient network (II), and gel (III). Solid lines represent theoretical predictions for the elastic modulus of transient networks (blue line, Laurati *et al.*, 2009) and gels (red line, Zaccone and Del Gado, 2009).

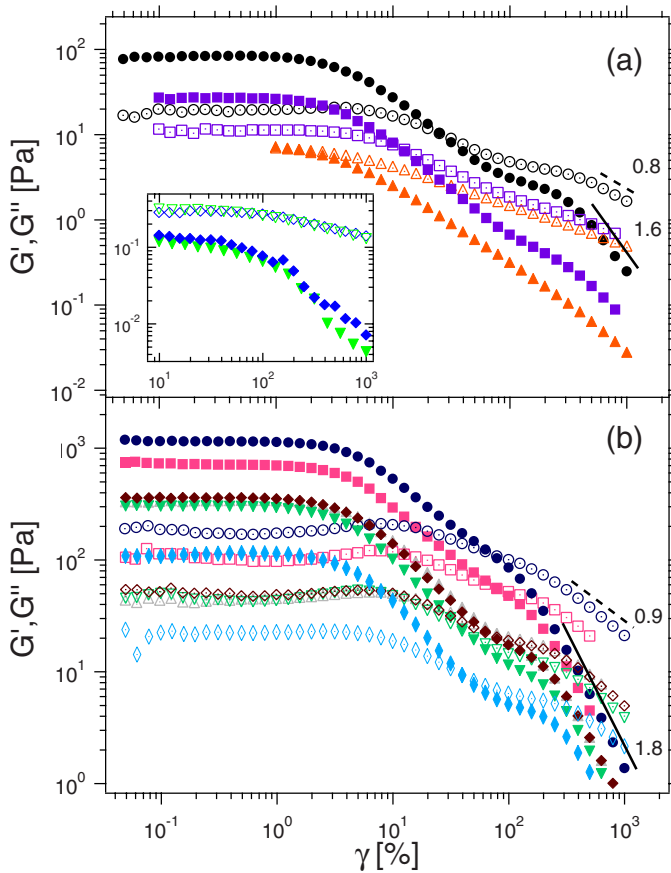


FIG. 4. DSSs with elastic (storage) modulus G' (filled symbols) and viscous (loss) modulus G'' (open symbols) as a function of strain γ at $\omega=1$ rad/s. Samples (a) below and (b) above the macroscopic gelation boundary ($c_p/c_p^*=0.4$) are shown with polymer concentrations $c_p/c_p^*=0.1$ (∇ , inset), 0.2 (\diamond , inset), 0.25 (\blacktriangle), 0.32 (\blacksquare), 0.4 (\bullet), 0.5 (\blacklozenge), 0.7 (\blacktriangledown), 0.8 (\blacklozenge), 1.0 (\blacktriangle), 1.5 (\blacksquare), and 2.0 (\bullet).

times. The almost linear dependence of G' on polymer concentration in this region [Fig. 3(c), region III] was attributed to the dominant contribution of intercluster links; this was theoretically confirmed recently [Zaccone and Del Gado (2009)] [Fig. 3(c), red line]. The intermediate volume fraction gel was modeled as a dispersion of clusters. The intracluster bonds were assumed to be permanent, and the elastic modulus of the gel thus determined by the intercluster elastic constant was calculated on the basis of the interaction potential as well as the coordination number, effective volume fraction, and characteristic size of the clusters [Zaccone and Del Gado (2009)].

D. Nonlinear rheological response

1. DSSs

DSSs at a frequency $\omega=1$ rad/s were performed with samples below and above the macroscopic gelation boundary [Figs. 4(a) and 4(b), respectively]. The moduli measured in DSS tests represent the average response of the samples. The detailed nonlinear response can be accessed by analysis of the higher order harmonics and allows for a more detailed understanding of the intracycle yielding mechanisms [Ewoldt *et al.* (2008)];

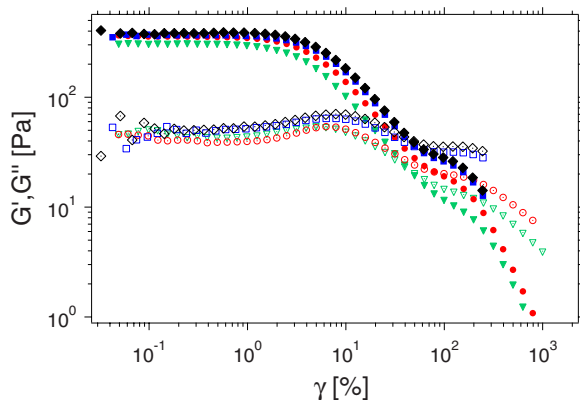


FIG. 5. DSSs with elastic (storage) modulus G' (filled symbols) and viscous (loss) modulus G'' (open symbols) as a function of strain γ for a polymer concentration $c_p/c_p^*=0.7$ and frequencies $\omega=1$ rad/s (\blacktriangledown), 10 rad/s (\bullet), 69 rad/s (\blacksquare), and 100 rad/s (\blacklozenge).

Renou *et al.* (2010)]. Such an analysis, performed on a selection of the samples and well inside the nonlinear regime, revealed amplitudes of the third harmonic as high as 20% and will be the subject of a forthcoming publication. Samples with polymer concentrations $c_p/c_p^*=0.1$ and 0.2 show a fluidlike response in agreement with the linear viscoelastic data [Fig. 3(a)], with shear thinning behavior at high strains. For $c_p/c_p^*=0.25$, G' is smaller than G'' at large strains, but becomes very similar below $\gamma \approx 2\%$, i.e., in the linear regime. The response is thus intermediate between a highly viscous fluid and a low yield-stress solid and may also be used to determine the liquid-gel transition. This is attributed to a transient network structure, which is also consistent with its linear response [Laurati *et al.* (2009)]. At frequencies $\omega > 1$ rad/s (not shown), G' becomes larger than G'' in the linear regime, in agreement with DFS [Fig. 3(a), $c_p/c_p^*=0.25$].

For larger polymer concentrations ($c_p/c_p^* \geq 0.32$), G' is larger than G'' in the linear regime, and thus samples behave solidlike at low frequencies. Entering the nonlinear regime, the shear moduli decrease with increasing strain, with G' showing a stronger decrease than G'' , which leads to a crossover between G' and G'' at strains $\gamma \geq 10\%$. Such a crossover in LAOS is often interpreted as a yielding point since at strains beyond the crossover many materials, for example, hard-sphere glasses [Derec *et al.* (2003); Mason and Weitz (1995); Miyazaki *et al.* (2006); Pham *et al.* (2006, 2008)] and other soft glassy materials [Carrier and Petekidis (2009); Cloitre *et al.* (2000); Daniel *et al.* (2001); Helgeson *et al.* (2007); Hyun *et al.* (2002); Le Grand and Petekidis (2008); Sollich (1998); Wyss *et al.* (2007)], show a fluidlike response with $G' \sim \gamma^{\nu_0}$ and $G'' \sim \gamma^{\nu_1}$ where $\nu_0 \approx 2\nu_1$. In the present case, however, such a fluidlike response is not observed immediately after the crossover. Instead, over a broad range of strains the decay of the two moduli is weaker, indicating that some residual structure remains under flow. Only for $\gamma > 100\%$ is a strain regime with $\nu_0 \approx 2\nu_1$ observed with $-1.8 \leq \nu_0 \leq -1.4$. Such a response indicates the existence of two different yielding mechanisms.

DSSs show a similar frequency dependence for all polymer concentrations investigated; Fig. 5 shows data for $c_p/c_p^*=0.7$. Both G' and G'' increase with increasing frequency ω in the linear and nonlinear regimes (except the 1 and 10 rad/s values of G'' in the linear regime, which show the opposite trends but are very similar). The strain dependence of G' and G'' does not change significantly with frequency, except for strains

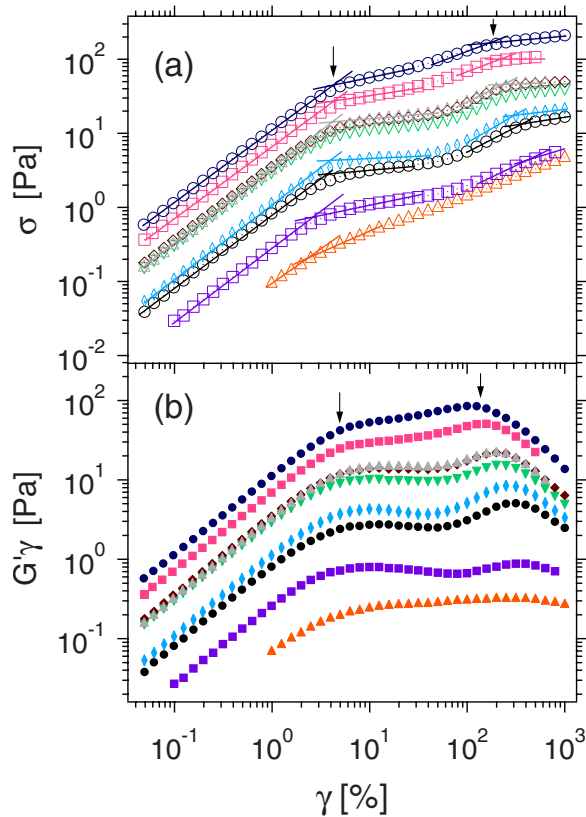


FIG. 6. DSSs represented as (a) total stress σ and (b) its elastic component $G'\gamma$ as a function of strain γ , which were performed at a frequency $\omega=1$ rad/s for different polymer concentrations c_p/c_p^* = 0.25, 0.32, 0.4, 0.5, 0.7, 0.8, 1.0, 1.5, 2.0 (from bottom to top, same data and symbols as in Fig. 4). Yield points (indicated by arrows) are identified from (a) the inflection points in the stress response, located through the crossing points of the corresponding tangents, and (b) the maxima or shoulders in the elastic stress-strain curve.

$\gamma > 100\%$ where, with increasing frequency ω , both moduli show a weaker decay prior to the final shear thinning regime (Fig. 5). The two yielding processes thus remain for all frequencies.

An alternative representation of the DSS data is to plot the strain dependence of the total stress σ and its elastic component $G'\gamma$ (Fig. 6). In this representation the two yielding mechanisms inferred from the trends of the shear moduli in Fig. 4 can be quantitatively determined as the inflection points in the strain dependence of the total stress $\sigma(\gamma)$, at which the stress-strain relation becomes increasingly sublinear [Fig. 6(a)]. The maxima or shoulders of the elastic component of the stress $G'\gamma$ [Fig. 6(b), arrows] provide an alternative way of locating the yield points, as has been done for other soft matter systems [Kobelev and Schweizer (2005a); Pai and Khan (2002); Yang *et al.* (1986)]. Both $\sigma(\gamma)$ and $G'\gamma(\gamma)$ support the presence of two yielding processes for samples with polymer concentrations $c_p/c_p^* \geq 0.32$.

Two yielding processes have also been observed for attractive glasses [Pham *et al.* (2006, 2008)]. In this case, the yielding mechanisms have been identified from distinct maxima of G'' , i.e., maxima of energy dissipation, and are associated with bond breaking (at low strains of about 5%) and the limit of elastic cage distortions (at large strains of about 50%). For the gels studied here, the first yield point can also be associated with

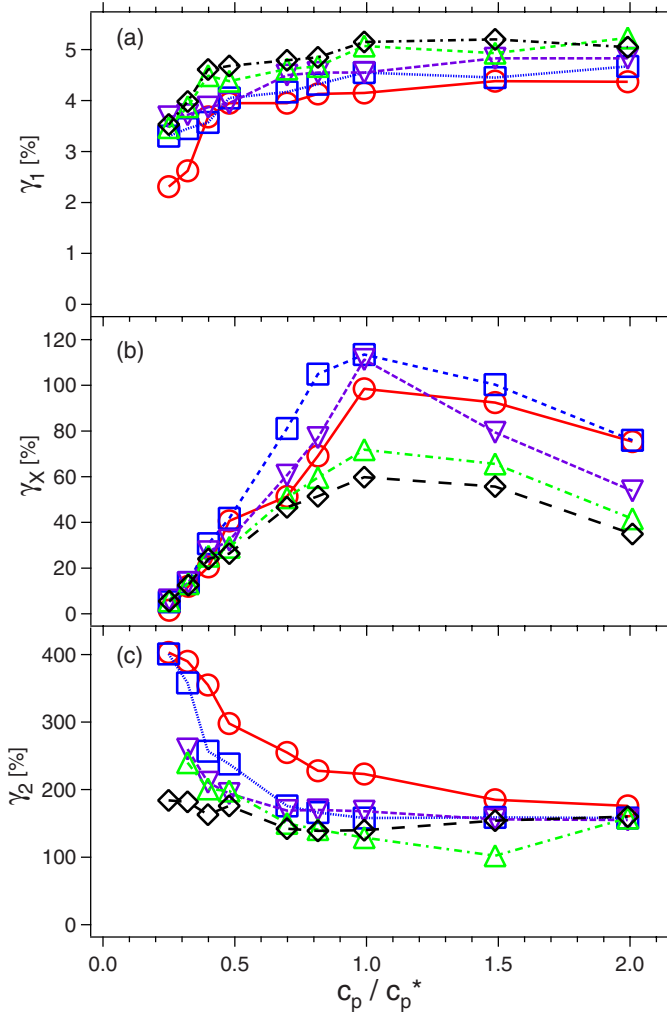


FIG. 7. Yield strains at (a) the first yield point, γ_1 ; (b) the crossing point, γ_X ; and (c) the second yield point, γ_2 , as a function of polymer concentration c_p/c_p^* for different frequencies $\omega=1$ rad/s (\circ), 10 rad/s (\square), 40 rad/s (∇), 69 rad/s (\triangle), and 100 rad/s (\diamond). The yield strains have been extracted from the DSSs with (a) the first yield point estimated as the onset of sublinear stress-strain relation, (b) the crossing point extracted from the strain dependence of G' and G'' , and (c) the second yield point identified with the second inflection point of the stress-strain curve.

bond breaking, where the absence of a maximum at low polymer concentrations is consistent with the low strength of the bonds. The second weaker yield point, in contrast to glasses, relates to a more gradual restructuring resulting in a fluidized state. In the following, we compare this suggestion with our experimental data to test for consistency and to extract further information.

We now consider the dependence of the two yield points, as well as the crossing point between G' and G'' , on the polymer concentration c_p/c_p^* (or depletion attraction) and frequency ω and discuss the corresponding yield strains and yield stresses (Figs. 7 and 8). The first yield point reported (γ_1, σ_1) corresponds to the onset of the sublinear stress-strain relation in the stress-strain plot [Fig. 6(a)]. We chose these values as they are better determined than the values obtained from the maximum or the onset of monotonous

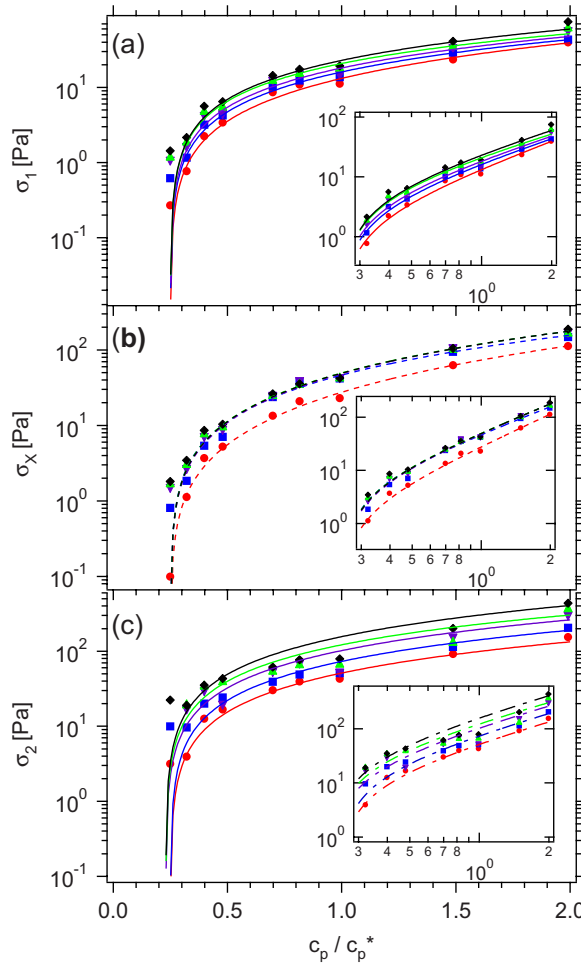


FIG. 8. Yield stresses at (a) the first yield point, σ_1 ; (b) the crossing point, σ_X ; and (c) the second yield point, σ_2 , as a function of polymer concentration c_p/c_p^* for different frequencies $\omega=1$ rad/s (\bullet), 10 rad/s (\blacksquare), 40 rad/s (\blacktriangledown), 69 rad/s (\blacktriangle), and 100 rad/s (\blacklozenge). The yield stresses have been extracted from the DSSs with (a) the first yield point estimated as the onset of sublinear stress-strain relation, (b) the crossing point extracted from the strain dependence of G' and G'' , and (c) the second yield point identified with the second inflection point of the stress-strain curve. Lines are fits to a power-law dependence $\sigma = \hat{\sigma}[(c_p/c_p^{gel})^\mu - 1]$ (Kobayev and Schweizer, 2005a). Insets: Log-log plots of the same data.

decrease of G'' (Fig. 4), and the maximum or shoulder of the elastic stress $G' \gamma$ [Fig. 6(b)], which show a comparable dependence on c_p/c_p^* with only small differences in the absolute values. In comparison, the second yield point (γ_2, σ_2) is identified with the second inflection of the stress-strain curve [Fig. 6(a)]. The crossing point (γ_X, σ_X) is extracted from the strain dependence of G' and G'' , at $G' = G''$ (Fig. 4).

The first yield strain γ_1 increases in value with increasing polymer concentration [Fig. 7(a)]. At a low polymer concentration of $c_p/c_p^* = 0.25$, it ranges, depending on frequency ω , from $2.3\% \lesssim \gamma_1 \lesssim 3.7\%$ and then increases to $4.2\% \lesssim \gamma_1 \lesssim 5.2\%$, with the saturation value reached around $c_p/c_p^* \approx 1$. With increasing frequency ω , the dependence of γ_1 on polymer concentration is qualitatively unchanged, but the value of γ_1 increases [Fig. 7(a)].

The values of the first yield strain γ_1 are comparable to the range of the attractive interparticle interactions; $\gamma_1 \approx \xi^*$ (Table I). This suggests, by comparison to the behavior of attractive glasses [Pham *et al.* (2006, 2008)], that the first yield strain γ_1 reflects the breaking of interparticle bonds. This dissipates energy as indicated by the initial increase of G'' and leads to breaking of the space-spanning gel network into disconnected clusters. An underlying mechanism of such a process could be the breakage of bonds between particles that connect two clusters. Confocal microscopy studies of similar samples [Smith *et al.* (2007); Smith (2004)] suggest that a significant number of such particles are present. In such a picture, after intercluster bonds are broken, the system would represent a “cluster fluid.” Cluster release would be responsible for the observed decrease of G' and G'' (Fig. 4) as well as the sublinear stress-strain relation [Fig. 6(a)]. Furthermore, the residual elasticity of the remaining clusters and the possibility of dynamically reforming bonds could cause a viscoelastic liquidlike response distinct from a simple Newtonian liquid. The presence of clusters or structural heterogeneities is consistent with scattering and microscopy results [Laurati *et al.* (2009)].

Although the values of the first yield strain γ_1 and the interaction range ξ^* are comparable, their dependencies on polymer concentration display competing behavior; the interaction range decreases with increasing polymer concentration due to the transition from a dilute to a semidilute polymer solution. That the first yield strain γ_1 nevertheless increases with polymer concentration is attributed to the additional effect of the increasing interaction strength with increasing polymer concentration, which tends to suppress bond breaking. Below, we combine both effects, the range and strength of the attractive interactions, in a simple model that considers the escape from the attractive potential well of the nearest neighbors and leads to semiquantitative agreement with our data (Sec. IV).

The frequency dependence of the first yield strain γ_1 is attributed to the changing balance between shear-induced motion and Brownian motion. This is quantified by the Peclet number Pe , which describes the balance between Brownian motion, characterized in our case by the time required by the particle to diffuse over a distance corresponding to the interaction range of the potential ($\tau_B = 3.5 \times 10^{-4}$ s), and shear-induced motion, represented by the period of the oscillatory shear $(\omega\gamma)^{-1}$, with the strain amplitude γ . In our experiments, the Peclet number $Pe = \omega\gamma\tau_B$ is always smaller than 1, and thus Brownian motion dominates. This suggests that a particle bond, when it is considerably stretched by shear, has a high probability to break because Brownian motion allows the particle to escape from the attractive potential well. Within one period, the residence time of a particle in the stretched bond condition is determined by the frequency ω , which implies that a higher frequency reduces the residence time and thus the probability of escape. Thus, a larger strain is required for higher frequencies. This qualitatively agrees with the observed increase in γ_1 with increasing frequency and is in semiquantitative agreement with the model proposed in Sec. IV.

In contrast to the first yield strain γ_1 , the second yield strain γ_2 decreases with increasing polymer concentration [Fig. 7(c)]. At low polymer concentrations, γ_2 depends strongly on frequency ω with values ranging from about 200% to 400%, while at higher polymer concentrations ($c_p/c_p^* \gtrsim 1$) a value of $\gamma_2 \approx 170\%$ is attained, almost independent of frequency ω . These strains correspond to displacements of about two to four particle diameters, depending on polymer concentration c_p/c_p^* . This length scale and its c_p/c_p^* -dependence are consistent with the typical cluster sizes observed by differential interference contrast (DIC) and confocal microscopy [Laurati *et al.* (2009); Smith (2004)]. In the same study, the shape of clusters composing the gel network was found to become more elongated with increasing polymer concentration. Similar trends for the dependence of the number of bonds and cluster shape on c_p/c_p^* were observed by con-

focal microscopy for PMMA-PS gels at a lower volume fraction, namely, $\phi=0.2$ [Dibble *et al.* (2006); Lee and Furst (2008)]. A response resembling that of a Newtonian liquid is thus only expected when not only the intercluster bonds are broken but also the clusters themselves are broken down or restructured. In order to quantitatively model this process, detailed structural information is required, which is not available at the moment. Qualitatively, cluster rearrangements occur on much larger length scales (about 150%–400%) than typical cage distortions of about 10% and 50% as implicated in the yielding of repulsive and attractive glasses, respectively [Pham *et al.* (2006, 2008)]. This is consistent with the heterogeneous (cluster) structure of gels, whose length scale decreases with increasing volume fraction, i.e., by moving from gels to attractive glasses [Zaccone and Del Gado (2009)]. This connection is more precisely demonstrated in a recent investigation of the yielding of similar depletion gels along a line of constant attraction and the range of volume fractions covering attractive glasses as well as low volume fraction gels [Koumakis and Petekidis (2011)]. As in our experiments, this probes the effect of a decrease of the characteristic size of heterogeneities, which occurs with increasing attraction strength or polymer concentration [Dibble *et al.* (2006); Laurati *et al.* (2009); Lee and Furst (2008); Smith (2004)].

With increasing frequency ω , the second yield strain γ_2 decreases, which indicates a decreasing size of the “free” clusters which are left after the first network disruption. This indicates an enhanced efficiency of shear in disintegrating the gel structure at larger frequencies or, in other words, a shear-rate dependence of such a cluster size.

The yield strain γ_X , which corresponds to the crossing point of G' and G'' , first increases and then decreases as a function of polymer concentration, with a maximum around $c_p/c_p^* \approx 1$ [Fig. 7(b)]. The yield strain γ_X is intermediate between the first, γ_1 , and second, γ_2 , yield strains, and thus the behavior is also expected to be intermediate, with the intercluster bonds broken and thus the gel network destroyed. However, not all intra-cluster bonds would be broken, and hence the clusters would not yet be completely restructured and a viscoelastic liquid of clusters would be present. The observed trend indicates a gradual transition from bond breaking to cluster rearrangements (around the gelation boundary, $c_p/c_p^*=0.4$) with the size of clusters decreasing upon increasing polymer concentration (within the gel region). The two processes take place at characteristic strains that become increasingly close with increasing c_p/c_p^* . Therefore, in close proximity to the gelation boundary, γ_X follows the trend of the bond breaking process, while well inside the gel ($c_p/c_p^*>1$) the processes begin to superimpose and γ_X follows the smooth decrease of γ_2 , with γ_1 being saturated. Similar trends have been predicted for the yield strain by a model for the nonlinear viscoelasticity of depletion gels [Kobelev and Schweizer (2005a)]. Note also that the trend of γ_X reflects the ratio between G' and G'' in the linear regime due to the fact that the strain dependences of the two moduli are comparable at different polymer concentrations. This suggests that γ_X follows the solid/fluid balance as a function of polymer concentration in the linear regime. The frequency dependence of γ_X also shows intermediate behavior, with the initial increase ($\omega \leq 40$ rad/s) following the frequency dependence of γ_1 and the subsequent decrease ($\omega > 40$ rad/s) following the frequency dependence of γ_2 .

We now consider the yield stresses at the three yield points: σ_1 , σ_2 , and σ_X (Fig. 8). All three yield stresses show similar behavior, increasing with polymer concentration and frequency. The dependences on polymer concentration, i.e., strength of attraction, follow a power-law increase (log-log plots in the insets). Such a form has already been found for colloidal gels formed due to van der Waals attractions [Buscall *et al.* (1987); Larson (1999); Russel and Grant (2000)] and thermoreversible gels [Gopalakrishnan and Zukowski (2007)] for both increasing polymer and colloid concentrations. Furthermore, for

depletion gels similar to ours, a power-law dependence has been predicted by an activated barrier hopping approach [Kobelev and Schweizer (2005a)]. This model is based on a shear-induced deformation and reduction of the free-energy barrier, which favors the escape of bonded particles. Adapting this approach to our system with its intercluster and intracluster bonds, our particles can be considered as trapped in a free-energy landscape involving *two* barriers. At the first yield point, intercluster bonds are broken, thus disrupting the gel network structure. The first yield stress σ_1 is thus expected to increase with attraction strength controlled by the polymer concentration. A fit of a power law $\sigma = \hat{\sigma}[(c_p/c_p^{\text{gel}})^\mu - 1]$ [Kobelev and Schweizer (2005a)] to the data results in good agreement [Fig. 8(a)]. The obtained exponent $\mu = 1.6$ is lower than experimentally determined values for similar systems [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Larson (1999); Russel and Grant (2003)] and theoretical predictions [Kobelev and Schweizer (2005a)], which suggest values of $2.0 \leq \mu \leq 2.5$. Note that in our system experimental evidence exists [Dibble *et al.* (2006); Smith (2004)] that the number of bonds per particle decreases as a function of c_p/c_p^* , in contrast to the assumption used in theoretical calculations [Kobelev and Schweizer (2005a)]. This can be attributed to the fact that the theory is based on homogeneous gels while our gels, possibly as a result of a nonequilibrium route to gelation, present a large degree of heterogeneity. Such an additional dependence could be a reason for the smaller exponents found in our case. The position of the gel boundary derived from the power-law fit, c_p^{gel} , is found to be in the range $0.25c_p^* < c_p^{\text{gel}} < 0.32c_p^*$. It has been fixed to $c_p/c_p^* = 0.25$, which is consistent with our previous work [Laurati *et al.* (2009)] and leads to good fits at all frequencies. Fitted values of the prefactor $\hat{\sigma}$ increase with increasing frequency over the range $2 \leq \hat{\sigma} \leq 5$ Pa. The agreement between the experimental data and the power-law scaling proposed by Kobelev and Schweizer (2005a) supports the interpretation of the first yield stress σ_1 as the one necessary to overcome the free-energy barrier localizing each particle, which is also consistent with the concept of bond breaking.

The incomplete yielding of samples at the first yield point suggests that particles are still trapped within clusters, which—however—can flow past each other, representing a cluster liquid. We propose that the second yield stress corresponds to a further disruption of these clusters under larger deformations. While the theory of Kobelev and Schweizer (2005a, 2005b) in its present form does not describe such a process, we speculate that in analogy to the first yield point, it might be described as a shear-induced reduction of entropic intracluster barriers where clusters are broken down to individual particles or smaller clusters allowing for a free flow. Again, this barrier increases with increasing polymer concentration, i.e., attraction strength. The second yield stress also follows a power-law dependence on c_p/c_p^* with a slightly smaller exponent $1.2 \leq \mu \leq 1.4$. However, the agreement is not as good as for the first yield point. It is interesting to note that in this case the prefactor $\hat{\sigma}$ ranges from 10 Pa at $\omega = 1$ rad/s to 30 Pa at $\omega = 100$ rad/s. These considerably different levels of stress characterizing the first and second yielding processes indicate a clear distinction between intracluster bond breaking and intercluster rearrangements. In addition, the average number of bonds in similar samples has been observed by confocal microscopy to decrease from 6 at $c_p/c_p^* = 0.4$ to 4 at $c_p/c_p^* = 0.8$ and further to 2 at $c_p/c_p^* = 1.5$ [Smith (2004)]. The ratio σ_2/σ_1 shows a comparable dependence, thus reflecting the fact that, while the increase of the strength of bonds with increasing c_p/c_p^* contributes to the increase of σ_2 (as for σ_1), less compact elongated clusters formed at larger polymer concentrations would need to break less bonds to rearrange, hence contributing to a relative decrease of σ_2 . Finally, the stress at the crossing point, σ_X , also follows a power law with $\mu = 1.9$ and $3 \leq \hat{\sigma} \leq 6$ Pa, as a result of being intermediate between the first and second yield points.

All three yield stresses increase in value with increasing frequency (Fig. 8), which is reflected in the increasing $\hat{\sigma}$, as mentioned above. The same frequency dependence is observed in the linear regime [Laurati *et al.* (2009)], which suggests that in the case of the first yielding point the elastic strength of the samples in the quiescent state governs the stress needed to break the structure and fluidize the sample. In terms of the free-energy picture described above, the increase as a function of frequency of the prefactor used to fit the power-law dependence of stress on polymer concentration indicates an increase of the barriers with increasing frequency.

2. Step rate tests

In step rate tests, a constant rate of deformation is applied, the shear rate $\dot{\gamma}$, and the stress σ measured as a function of time t (Fig. 9). With strain $\gamma = \dot{\gamma}t$, the stress σ initially increases linearly and then overshoots before it seems to tend toward a constant steady-state stress (within the measurement time of 1000 s a well-developed steady-state could only be observed for the largest shear rates). Two distinct stress overshoots are observed for polymer concentrations $c_p/c_p^* \leq 1$, whereas for larger polymer concentrations, $c_p/c_p^* = 2.0$ [Fig. 9(d)], only the second stress overshoot is clearly visible, while the first stress overshoot is reduced to a shoulder. With increasing polymer concentration, the strain at the first overshoot or shoulder, γ_1^{step} , is initially constant with $\gamma_1^{\text{step}} \approx 12\%$ for $c_p/c_p^* < 1$ and then increases to about 20% for $c_p/c_p^* = 1.5$ [Fig. 10(a)]. The corresponding stress at the first overshoot, σ_1^{step} , increases with polymer concentration [Fig. 10(a), inset]. The second stress overshoot moves to smaller strains upon increasing the polymer concentration; γ_2^{step} decays from about 300% to 150% [Fig. 10(b)]. The corresponding stress at the second overshoot, σ_2^{step} , increases with polymer concentration [Fig. 10(b), inset]. The shear rate $\dot{\gamma}$ has only a weak effect on the overshoots; increasing $\dot{\gamma}$ slightly shifts the first overshoot to higher strains and the second overshoot to lower strains (arrows in Fig. 9).

Two stress overshoots are consistent with the presence of two yielding processes, as found in DSS (Sec. III D 1). A stress overshoot in step rate tests has also been reported for other systems such as polymer melts [Osaki *et al.* (2000)], nanocomposite materials [Letwimolnun *et al.* (2007)], metallic glasses [van Aken *et al.* (2000)], and concentrated colloidal suspensions with both repulsive sphere and attractive interactions [Carrier and Petekidis (2009); Zausch *et al.* (2008)]. MCT relates the stress overshoot seen in suspensions of hard spheres to superdiffusive motion of the particles, which has been observed in the transient dynamics of this system [Zausch *et al.* (2008)]. Similarly, simulations relate the overshoot to a distortion of the structure, characterized by an anisotropic component of the pair correlation function [Zausch and Horbach (2009)]. While only *one* stress overshoot has been found in hard-sphere systems, two have been observed in attractive glasses [Pham *et al.* (2008)].

The strain at which the first stress overshoot appears, γ_1^{step} , is slightly larger than, but still comparable to, the first yield strain observed in DSS, γ_1 , and furthermore shows a similar dependence on polymer concentration [Fig. 7(a)]. A power-law fit to the stress (σ_1^{step}) [Kobelev and Schweizer (2005a)] yields good agreement with the data and an exponent $\mu = 1.7$, consistent with the findings of the DSS experiments (Sec. III D 1) and other studies [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Kobelev and Schweizer (2005a); Larson (1999); Russel and Grant (2000)]. The prefactor of the power-law fit, $1 \lesssim \hat{\sigma} \lesssim 2$ Pa, is also in agreement with values obtained for σ_1 from DSS measurements. This suggests that the first stress overshoot is also related to the breaking of intercluster bonds. Shear induces a stretching of the bonds, which represents an elastic deformation with the buildup of stress until the bonds break at the first yield strain (γ_1^{step}).

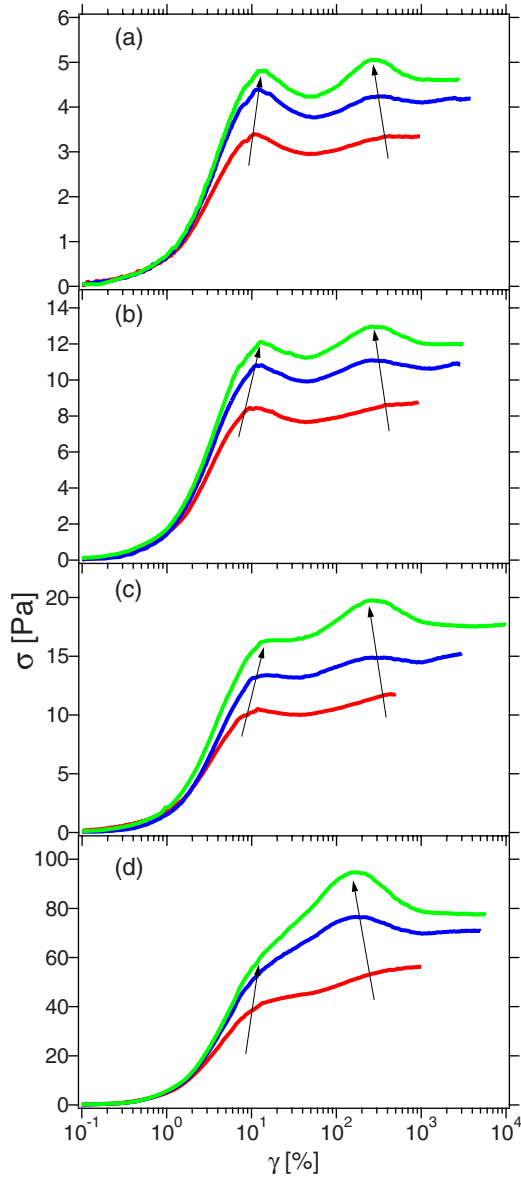


FIG. 9. Step rate tests with stress σ as a function of strain $\gamma = \dot{\gamma}t$ for samples with polymer concentrations $c_p/c_p^* = 0.5$ (a), 0.7 (b), 1.0 (c), and 2.0 (d) and shear rates (increasing from bottom to top at high strains) $\dot{\gamma} = 0.01, 0.05, 0.10 \text{ s}^{-1}$ [(a),(b),(d)] and $0.005, 0.03, 0.10 \text{ s}^{-1}$ (c). The duration of the experiments was $t = 1000$ s. Arrows indicate yielding points and point in the direction of increasing shear rate.

The balance between the decreasing range and the increasing strength of the bonds is again consistent with the dependence of the yield strain on polymer concentration (Sec. IV). The increase of γ_1^{step} with increasing shear rate is also supportive of the findings from the DSS experiments.

The second stress overshoot at larger strains, γ_2^{step} [Fig. 10(b)], supports the existence of a second yielding process which involves the breaking of intracluster bonds along with the deformation of clusters. Again, the value of γ_2^{step} as well as its dependence on polymer

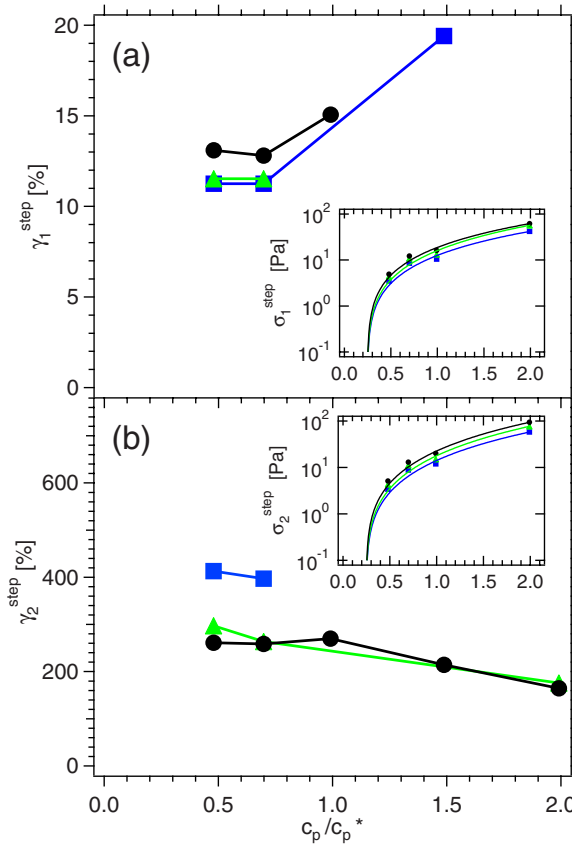


FIG. 10. Strains at (a) the first overshoot or shoulder, γ_1^{step} , and (b) the second overshoot, γ_2^{step} , as a function of polymer concentration c_p/c_p^* for different shear rates $\dot{\gamma}=0.01 \text{ s}^{-1}$ (■), 0.05 s^{-1} (▲), and 0.10 s^{-1} (●). The insets show the corresponding stresses, σ_1^{step} and σ_2^{step} , for the same shear rates with corresponding power-law fits. The strains and stresses have been extracted from step rate tests.

concentration and shear rate resembles that of the second yield strain γ_2 observed in DSS experiments [Fig. 7(c)], where the decreases of γ_2 with polymer concentration and shear rate have been attributed to the decreasing cluster size (Sec. III D 1). The corresponding stress again shows a power-law dependence on c_p/c_p^* with an exponent $\mu=2.0$. The values of the stresses at the second yield point are very similar to those of the first yield point with a similar prefactor $\hat{\sigma} \approx 2 \text{ Pa}$, which is an order of magnitude lower than the corresponding values from DSS measurements.

To further investigate the relation between the overshoots in the step rate tests and the yield points in the DSS experiments, the stress-strain data from the step rate tests (Fig. 9) are regrouped; the results for different polymer concentrations c_p/c_p^* but a fixed shear rate $\dot{\gamma}=0.10 \text{ s}^{-1}$ are collected and shown in Fig. 11. This representation reveals the similarity to the strain dependence of the elastic stress $G'\gamma$ as determined in a DSS experiment [Fig. 6(b)]. In both cases, the strain dependence shows two maxima or shoulders before a steady-state value is attained. With increasing polymer concentration, the first maximum evolves into a shoulder and both maxima (or shoulders) move closer, i.e., the strains of the first maxima, γ_1 and γ_1^{step} , increase and the strains of the second maxima, γ_2 and γ_2^{step} , decrease. The steady-state values of the stress $\sigma_\infty^{\text{step}}$ increase with polymer concentration and rate $\dot{\gamma}$ [Fig. 12(b), full symbols].

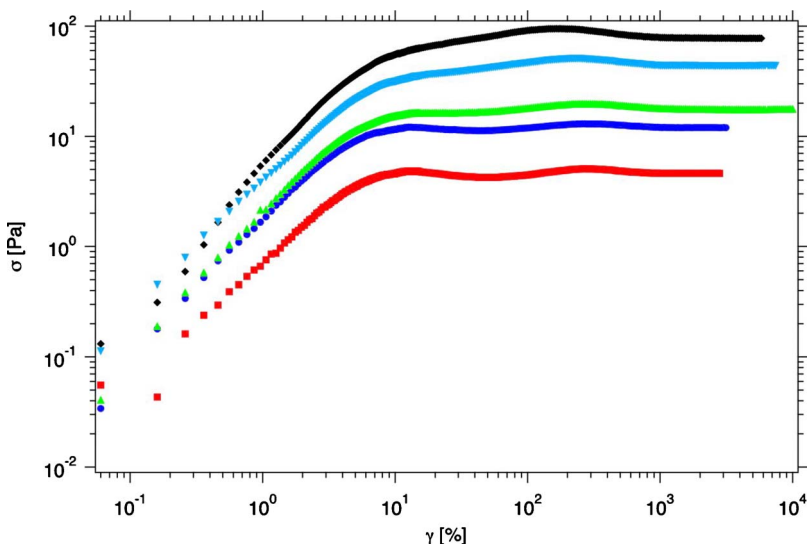


FIG. 11. Step rate tests with stress σ as a function of strain $\gamma = \dot{\gamma}t$ at a shear rate $\dot{\gamma} = 0.10 \text{ s}^{-1}$ for samples with polymer concentrations $c_p/c_p^* = 0.5, 0.7, 1.0, 1.5,$ and 2.0 (from bottom to top).

These steady-state values of the stress $\sigma_{\infty}^{\text{step}}$ are compared to flow curves, i.e., the stress σ as a function of shear rate $\dot{\gamma}$, as determined in a steady rate sweep experiment performed upon decreasing rate [Fig. 12(a)]; the data essentially agree (the stress is, particularly at low rates, slightly underestimated in the standard steady rate sweeps, which we attribute to the long relaxation time needed to reach the steady-state). The flow curves do not exhibit a clear yield-stress plateau. This could be due to the fact that measurements were conducted upon decreasing shear rate starting from high rates where the network structure is broken. Thus, at low rates a long time would be needed for network formation. Furthermore, the “plateau” has a finite slope in step rate experiments, especially for $c_p/c_p^* = 1.0$, where a very small shear rate was measured. This is consistent with activated hopping processes leading to bond breaking, and thus a plateau is not expected to develop [Kobelev and Schweizer (2005b)]. The experimental data in the lowest 2 decades exhibit a smooth power-law dependence on shear rate with an exponent of about 0.23, in agreement with such theoretical predictions. We can extract an indicative yield stress from the value at the lowest shear rate measured, as a function of polymer concentration. Again, the yield stress σ_0 follows a power-law dependence [Kobelev and Schweizer (2005a)] with an exponent $\mu = 1.9$, consistent with the findings of other tests (Sec. III D 1) as well as other studies [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Kobelev and Schweizer (2005a); Larson (1999); Russel and Grant (2000)].

3. Step stress and recovery tests

In a step stress (creep) test, a step of stress σ is applied and the induced strain $\gamma(t)$ is measured as a function of time t (Fig. 13). After the initial oscillations due to coupling of the tool inertia with the viscoelastic properties of the sample, the strain $\gamma(t)$ increases sublinearly as a function of time provided the applied stress σ is well below the first yield stress σ_1 [$\sigma_1 = 3 \text{ Pa}$ for $c_p/c_p^* = 0.5$ and $\sigma_0 = 10 \text{ Pa}$ for $c_p/c_p^* = 1.0$ at $\omega = 1 \text{ rad/s}$, from DSS experiments; Fig. 8(a)]. The strain $\gamma(t)$ does not attain a constant value as would be expected for an ideal elastic solid [Figs. 13(a) and 13(c)], i.e., we observe a so-called

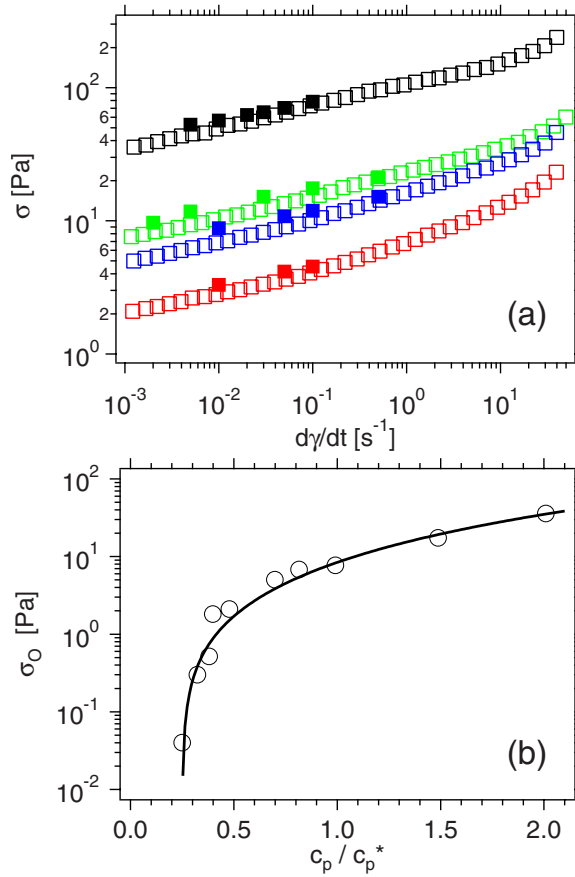


FIG. 12. (a) Stress σ as a function of shear rate $\dot{\gamma}$ (flow curve) as determined in a standard measurement (open symbols) and the steady-state value $\sigma_{\infty}^{\text{step}}$ from step rate tests (full symbols) for different polymer concentrations $c_p/c_p^* = 0.5, 0.7, 1.0,$ and 2.0 (from bottom to top). (b) Stress σ_0 , corresponding to the stress measured at the lowest rate in steady rate sweeps, as a function of polymer concentration. The line is a fit to the power-law dependence $\sigma = \hat{\sigma}[(c_p/c_p^{\text{gel}})^{\mu} - 1]$.

solid creep response. Correspondingly, the viscosity $\eta(t)$ increases with time [Fig. 13(b), $\sigma = 1$ Pa, and Fig. 13(d), $\sigma = 2$ and 8 Pa]. If the applied stress σ becomes comparable or larger than the first yield stress σ_1 , a complex response is observed as a function of time, with regions of decreasing viscosity (shear thinning, $\gamma \sim t^v$, with $v > 1$) alternating with regions of increasing viscosity (shear thickening or creeping, $\gamma \sim t^v$, with $v < 1$), before the system reaches a constant viscosity (steady-state flow, $\gamma \sim t$). For values of the stress significantly larger than σ_1 but still lower than σ_2 , the viscosity shows a maximum as a result of the transition from shear thickening to shear thinning [Figs. 13(b) and 13(d)]. Such a maximum, or equivalently the onset of shear thinning, shifts toward shorter times with increasing stress until, for $\sigma > \sigma_2$, shear thinning is observed immediately after application of stress.

The complex response upon applying a stress σ with $\sigma_1 < \sigma < \sigma_2$ reflects the presence of two yielding processes and is reminiscent of the behavior of attractive glasses [Pham *et al.* (2008)]. As the strain increases with time, the samples pass through regimes with intercluster and intracluster bond breaking as well as bond reformation.

To investigate the transition from creep to flow behavior upon increasing the applied

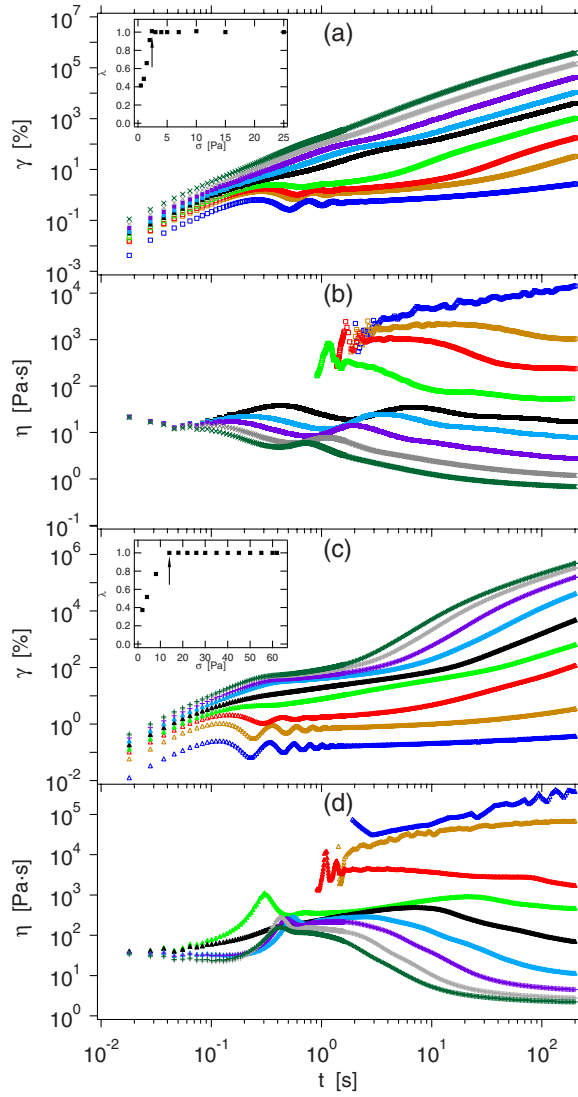


FIG. 13. (a),(c) Strain γ and (b),(d) viscosity η as functions of time t as determined in step stress (creep) tests for samples with polymer concentrations $c_p/c_p^*=0.5$ [(a),(b)] and 1.0 [(c),(d)] for different applied stresses $\sigma = 1.0, 2.0, 2.4, 3.0, 4.0, 5.0, 7.0, 10.0,$ and 15.0 Pa [(a) from bottom to top; (b) from top to bottom] and $2.0, 8.0, 14.0, 18.0, 26.0, 35.0, 45.0, 55.0,$ and 62.0 Pa [(c) from bottom to top; (d) from top to bottom]. According to the DSS experiments, these stresses are below the first yield stress, $\sigma < \sigma_1$ (open symbols); between first and second yield stresses, $\sigma_1 < \sigma < \sigma_2$ (full symbols); and beyond the second yield stress, $\sigma > \sigma_2$ (crosses and plus). Insets: Creep exponent λ as a function of stress σ for the same samples. Arrows indicate when the plateaux $\lambda \approx 1$ are reached.

stress σ , a power-law dependence $\gamma(t) \sim t^\lambda$ was fitted to the data at long times, $150 < t < 200$ s, although this is only a limited region. The strain dependence of the creep exponent λ provides the transition from creep ($\lambda < 1$) to flow ($\lambda \approx 1$), which occurs at the yield stress σ_λ (Fig. 13, arrows in insets). The values of σ_λ (Fig. 14) and their dependence on polymer concentration are consistent with the values of the first yield stress obtained from DSS, σ_1 [Fig. 8(a)], and the first and second yield stresses obtained from step rate tests, σ_1^{step} and σ_2^{step} (Fig. 10, insets). The dependence of σ_λ on polymer concentration

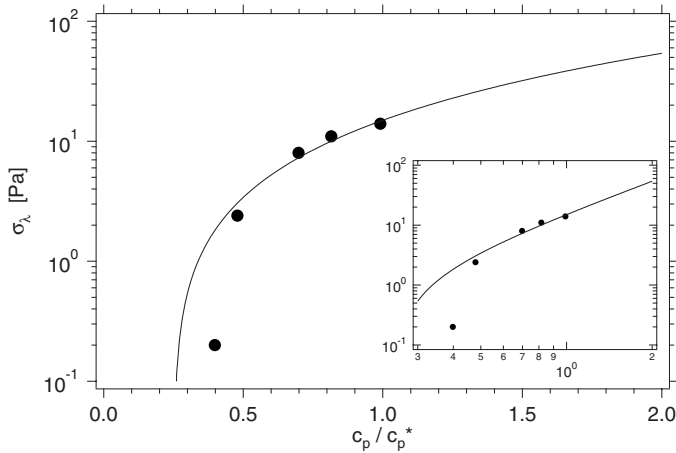


FIG. 14. Stress σ_λ at the transition from creep to flow as a function of polymer concentration c_p/c_p^* as extracted from step stress (creep) tests. The solid line represents a power-law fit. Inset: Log-log plot of the same data.

also agrees with a power law [Kobelev and Schweizer (2005a)] with an exponent $\mu = 1.8$ (Fig. 8), which is consistent with the results of our DSS and step rate experiments (Secs. III D 1 and III D 2) and other studies [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Kobelev and Schweizer (2005a); Larson (1999); Russel and Grant (2000)].

When the applied stress σ is removed after a step stress experiment, the system relaxes. This relaxation was followed and the recovered strain $\gamma_r(t)$ was measured over time t , where $\gamma_r(t) = \gamma_{\max} - \gamma(t)$, with γ_{\max} being the maximum strain reached at the end of the application of stress [Figs. 15(a) and 15(b)]. A part of the strain recovers almost immediately within the first second. This is followed by a slow relaxation to a steady-state, the maximum recovered strain γ_r^{\max} , within 100–400 s, depending on the applied stress σ . The maximum recovered strain γ_r^{\max} first increases with increasing applied stress σ until it reaches a maximum, γ_1^{creep} at σ_1^{creep} , and then decreases to a steady-state value γ_2^{creep} , which is attained at σ_2^{creep} and only clearly detected at lower c_p/c_p^* , probably due to the lower absolute value of the yield stresses [Fig. 15(c)]. With increasing polymer concentration, the maximum γ_1^{creep} first grows from $c_p/c_p^* = 0.4$ to 0.5, then decreases at $c_p/c_p^* = 0.7$, and successively increases again at larger polymer concentrations [Fig. 16(a)]. At the same time, the position of the maximum, σ_1^{creep} , increases with polymer concentration [Fig. 16(a), inset]. The plateau γ_2^{creep} decreases with increasing polymer concentration, and its beginning shifts to larger stresses σ_2^{creep} [Fig. 16(b)].

In all cases, the maximum recovered strain γ_r^{\max} is much smaller than the maximum strain reached at the end of the application of stress, γ_{\max} [Fig. 15(c)]. At small applied stresses, the sample elastically relaxes with the recovered strain γ_r proportional to the applied stress σ . An almost elastic recovery is observed up to the maximum recovered strain γ_1^{creep} at σ_1^{creep} , which is in agreement with the transition from creep to flow observed upon application of stress, $\sigma_1^{\text{creep}} \approx \sigma_\lambda$ (Fig. 14). At the same stress $\sigma_1^{\text{creep}} \approx \sigma_\lambda$, i.e., at the end of creep and the beginning of flow, plastic deformation starts [Fig. 15(c), inset]. In the plastic regime, the sample recovers only a very small fraction of its deformation. This is consistent with increasing structural disruption of the particle network and the presence of independent clusters or, at higher stresses, individual particles. Interestingly, the values of γ_r^{\max} at $c_p/c_p^* = 0.5$ and 1.0 coincide with the onset of structural and dynamic

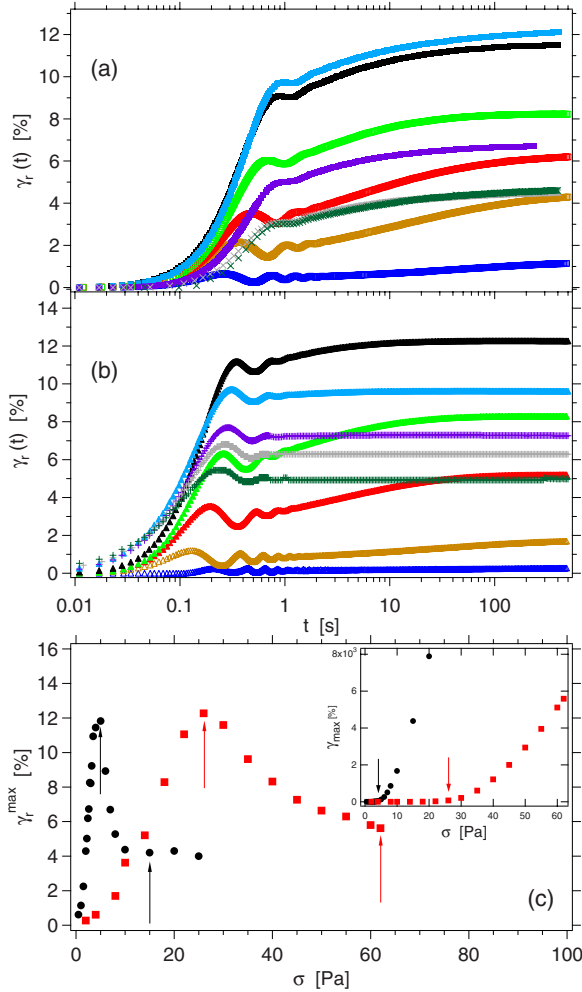


FIG. 15. (a),(b) Recovered strain γ_r as a function of time t and (c) maximum recovered strain γ_r^{max} as a function of applied stress σ . Both are from the relaxation after step stress (creep) experiments for samples with polymer concentrations $c_p/c_p^*=0.5$ [(a); ● in (c)] and 1.0 [(b); ■ in (c)] for different applied stresses $\sigma=1.0, 2.0, 2.4, 3.0, 4.0, 5.0, 7.0, 10.0,$ and 15.0 Pa (a) and $2.0, 8.0, 14.0, 18.0, 26.0, 35.0, 45.0, 55.0,$ and 62.0 Pa (b), with symbols as in Fig. 13. Arrows in (c) indicate the maxima of γ_r^{max} and the beginning of the plateaux. Inset: Maximum strain at the end of the step stress as a function of applied stress. Arrows indicate onset of yielding.

changes observed in confocal microscopy and scattering experiments of very similar samples [Smith (2004); Smith *et al.* (2007)]. The stress σ_1^{creep} and strain γ_1^{creep} at the maximum are expected to be affected by both cluster and bond elasticity. At the end of stress application, the network structure seems to have been broken (they creep), but nevertheless no simple flow is observed, indicating that some structure (clusters) is present. This is similar to what was observed for the crossing point of G' and G'' . The values of γ_1^{creep} and σ_1^{creep} are indeed similar to those of γ_X and σ_X observed in DSS experiments [Figs. 7(b) and 8(b)]. An effect of the cluster size is suggested by the dependence on polymer concentration; γ_1^{creep} shows a minimum that coincides with the maximum size of structural heterogeneities (or clusters) at this polymer concentration [Laurati *et al.* (2009)]. Furthermore, with increasing polymer concentration c_p/c_p^* the

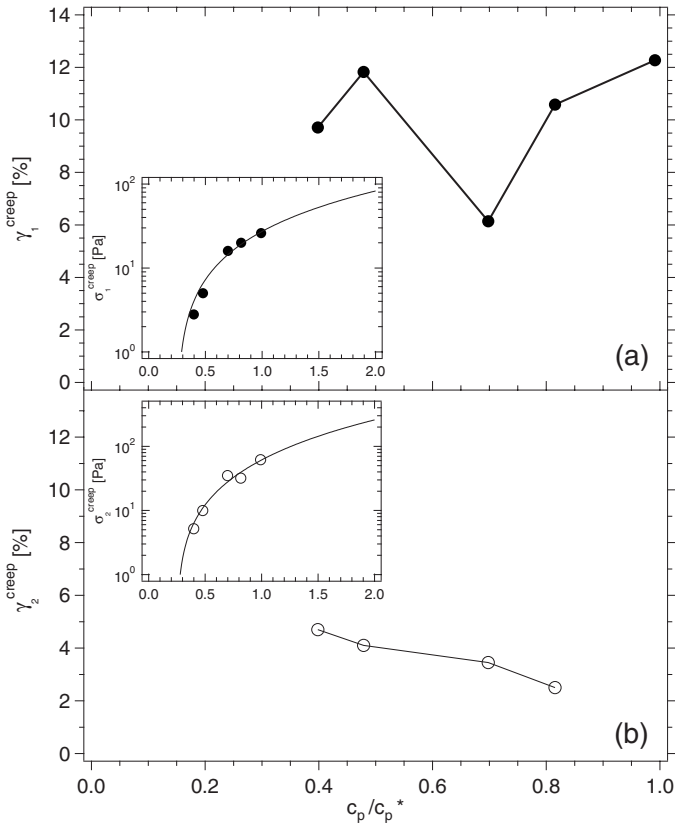


FIG. 16. Strains and stresses (insets) at (a) the maximum, γ_1^{creep} and σ_1^{creep} , and (b) the beginning of the plateau, γ_2^{creep} and σ_2^{creep} , of the maximum recovered strain, $\gamma_r^{\text{max}}(\sigma)$ [arrows in Fig. 15(c)] as functions of polymer concentration c_p/c_p^* , as extracted from recovery experiments after step stress (creep) tests.

attraction strength increases, which is consistent with the observed increase of σ_1^{creep} with polymer concentration [Fig. 16(a), inset]. The predicted power-law dependence [Kobelev and Schweizer (2005a)] again shows good agreement and results in an exponent $\mu = 1.8$, consistent with the results of our DSS, step rate, and step stress experiments (Secs. III D 1 and III D 2 and above) and other reports [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Kobelev and Schweizer (2005a); Larson (1999); Russel and Grant (2000)].

At very high stresses, beyond σ_2^{creep} , the recovered strain saturates at γ_2^{creep} . This residual elastic response suggests that some structures, small clusters, or heterogeneities remain or are reformed, depending on the strength and range of the attractions. The steady-state strain γ_2^{creep} decreases with increasing polymer concentration [Fig. 16(b)], reflecting the decreasing effective range of the potential ξ^* (Table I). Its value in addition is similar to the effective range; $\gamma_2^{\text{creep}} \approx \xi^*$. The value of σ_2^{creep} is related to the force required to break down clusters or to overcome a second free-energy barrier localizing particles within clusters. This is consistent with the power-law increase of σ_2^{creep} with polymer concentration c_p/c_p^* and thus attraction strength with an exponent $\mu=2.0$. Furthermore, the values of σ_2^{creep} and σ_2 extracted from DSS experiments [Fig. 8(c)] are found to be in agreement.

IV. QUANTITATIVE MODELS FOR THE FIRST YIELD POINT

The results of our rheological experiments suggest that the yielding of gels is closely linked to “bond breaking,” i.e., the escape of particles from the attractive potential wells of their neighbors. We recently proposed a model for the escape of a particle from the attractive well of one neighbor [Lekkerkerker *et al.* (1992); Smith *et al.* (2007)]. Although this represents a simplified two-particle situation, it showed semiquantitative agreement with the observed bond lifetimes in samples with different polymer concentrations [Laurati *et al.* (2009)] and the shear-induced crystallization boundary found under oscillatory shear [Smith *et al.* (2007)]. This suggests that breaking one individual bond already allows the particle to significantly rearrange.

We only briefly summarize the model [Laurati *et al.* (2009); Smith *et al.* (2007)]. The model is based on Kramers’ approach to estimate the escape time τ of a particle from an attractive potential well [Kramers (1940)]. The first passage time of a Brownian particle in an AO potential can be calculated numerically [McLeish (2000)]. However, to obtain an analytical expression, we approximate the potential by a ramp potential with the same depth U_0 and width $\delta^* = 2\xi^*R$ as the AO potential, where both U_0 and ξ^* are estimated according to the GFVT [Aarts *et al.* (2002); Fleer and Tuinier (2007); Lekkerkerker *et al.* (1992)] (Table I). The escape time from this ramp potential is [McLeish (2000); Smith *et al.* (2007)]:

$$\tau = \frac{1}{D_S} \int_0^{\delta^*} dx' e^{\beta U(x')} \int_{-\infty}^{x'} dx e^{-\beta U(x)} = \frac{\delta^{*2} e^{-\beta U_0} - (1 - \beta U_0)}{D_S (\beta U_0)^2}, \quad (1)$$

where $1/\beta = k_B T$ is the thermal energy and D_S the short-time self-diffusion coefficient of the particle inside the potential well. We approximate D_S by the value of a particle in a hard-sphere suspension with volume fraction $\phi = 0.55$ reflecting the heterogeneous structure of the samples, $D_S = 0.15 D_0$, with D_0 being the diffusion coefficient of an individual particle in a dilute solution [Banchio and Brady (2003)].

We consider oscillatory shear as applied in DSS experiments (Sec. III D 1). The application of shear separates initially close particles if they are in different constant-velocity planes. The increased interparticle separation reduces the potential barrier, which the particle needs to overcome to free itself, and thus the escape time τ is also reduced. The escape time τ decreases with increasing strain and also depends on the relative initial location of the two particles, since this determines the maximum displacement that can be induced by oscillatory shear [Smith *et al.* (2007)]. If τ becomes smaller than the residence time τ_r in the displaced configuration, the particle is likely to escape the attractive well and the bond is broken. We consider a configuration to be displaced if its strain is larger than a threshold strain γ' and thus from geometrical considerations $\tau_r(\gamma', \gamma) = (2/\omega) \arccos(\gamma'/\gamma)$ with the strain amplitude γ . If the residence time $\tau_r(\gamma', \gamma)$ is larger than the corresponding escape time $\tau(\gamma')$, the particle can escape the attractive potential. In the calculation of the escape time τ , the attempt rate is dominated by Brownian motion, $D_S/\delta^{*2} \approx 290$ Hz, also under oscillatory shear, because the particles are small and the frequencies applied in our DSS experiments are low; $\omega/2\pi \lesssim 17$ Hz. (This is in contrast to the situation in [Smith *et al.* (2007)].) For each polymer concentration and frequency, we calculate $\tau(\gamma'/\gamma)$ for different values of the parameter γ , and we find the optimum value of γ (and γ'/γ) for which the equation $\tau = \tau_r$ first presents a root. For strains larger than this optimum value of γ , the particle is likely to escape the attractive well and thus break the bond since $\tau < \tau_r$. This is considered as the first yield strain γ_1 . Based on this kinetic criterion, we calculate γ_1 and its dependence on polymer concentration c_p/c_p^* and frequency ω and compare these predictions to our data [Fig. 17]. The

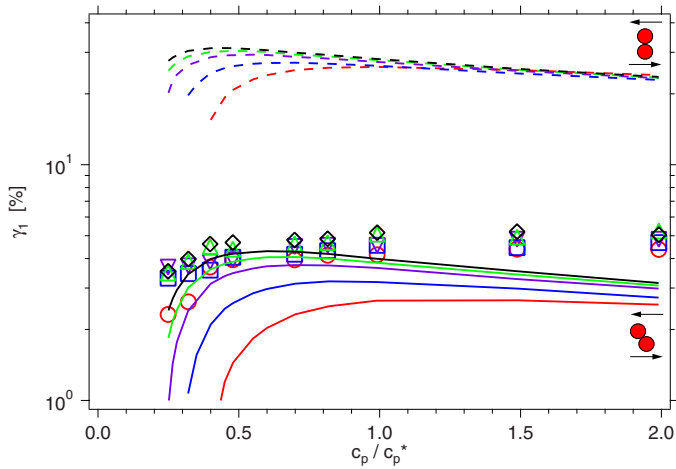


FIG. 17. First yield strain γ_1 as a function of polymer concentration c_p/c_p^* extracted from DSSs as the onset of the sublinear stress-strain relation, with frequencies $\omega=1$ rad/s (\circ), 10 rad/s (\square), 40 rad/s (∇), 69 rad/s (\triangle), and 100 rad/s (\diamond). Lines represent predictions for the first yield strain γ_1 based on particles which are touching and whose relative initial location leads to the maximum-achievable separation (solid line) or is in the gradient direction (dashed line), as indicated. Colors correspond to the same frequencies as experimental data.

calculations have been performed based on two initial configurations: the particles located such that the maximum shear-induced separation is achieved (solid line) and the particles located along the gradient direction (dashed line, Fig. 17). The above imply a number of assumptions: Only one “bonded” neighbor (i.e., a total of two particles) is considered, neglecting the effect of multiple bonds to several neighbors and also ignoring the reformation of bonds. The effective colloid-colloid potential (bond) is furthermore approximated by an attractive ramp potential, commonly used at large polymer concentrations [Fuchs and Schweizer (2002)]. Finally, hydrodynamics are neglected.

In Fig. 17 we compare the yield strain γ_1 calculated at different frequencies to the corresponding experimental data extracted from DSSs. The model reproduces the qualitative dependence of the first yield strain γ_1 on polymer concentration c_p/c_p^* with the two initial configurations bracketing the experimental data (Fig. 17). The most efficient configuration (solid line) represents one limit and, as expected, underestimates the yield strain γ_1 . In contrast, particles arranged along the gradient direction are separated “tangentially” by shear, which is not efficient and thus overestimates the required yield strain (dashed line). The calculations, contrary to the experiments, show a small decrease in the yield strain at large polymer concentrations. A plateau or a slight decrease in γ_1 at large polymer concentrations results from a balance between the increased attraction strength U_0 and the decreased range ξ^* (Table I). Our estimates of ξ^* and U_0 were obtained in the limit of good solvent conditions, although our conditions approach those of a θ solvent, which might account for some of the discrepancy between our experiments and the model. The model also correctly reproduces the frequency dependence of γ_1 showing with increasing frequency. Moreover, the flatter dependence on polymer concentration observed experimentally with increasing frequency is also obtained through the model. Therefore, despite its simplicity, our model successfully predicts the main characteristics of the first yield strain γ_1 and thus captures the essential processes during the first yielding. Although the above model is only strictly applicable to DSS experiments, the first yield strains obtained by other methods are very similar and show a similar dependence on polymer concentration, which is again semiquantitatively captured by our

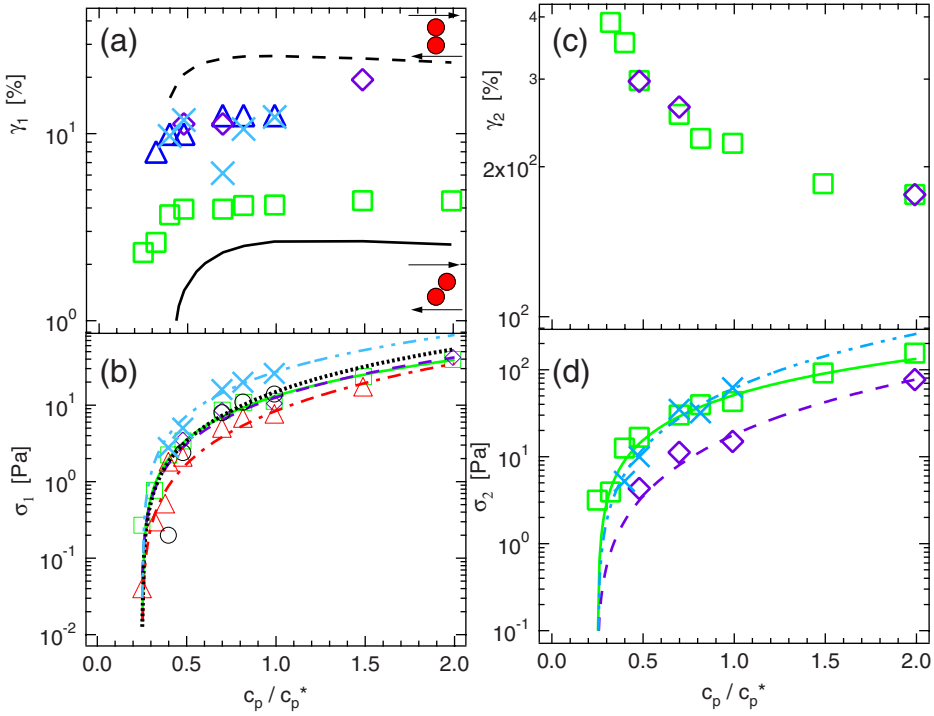


FIG. 18. (a),(c) First and second yield strains γ_1 and γ_2 as a function of polymer concentration c_p/c_p^* extracted from DSSs with frequency $\omega=1$ rad/s as the onset of the sublinear stress-strain relation, $\sigma(\gamma)$ (\square), and the first maximum of the elastic stress, $G' \gamma(\gamma)$ (\triangle); the strain at the first and second peak of step rate tests (\diamond); and the maximum recovered strain (\times). Lines in (a) represent predictions for the first yield strain γ_1 based on particles which are touching and whose relative initial location leads to the maximum-achievable separation (solid line) or is in the gradient direction (dashed line), as indicated. (b),(d) First and second yield stresses σ_1 and σ_2 as a function of polymer concentration c_p/c_p^* extracted from the onset of the sub-linear stress-strain relation in DSSs (\square), the first and second overshoots or shoulder of the strain-stress dependence in step rate tests (\diamond), the stress at the lowest shear rate in flow experiments (\triangle), the maximum of the creep exponent in step stress (creep) tests (\circ), and the maximum and onset of the plateau value of the maximum recovered strain-stress curve in recovery experiments (\times). Lines represent power-law fits.

model [Fig. 18(a)]. Together with the first yield strain γ_1 that has been extracted from DSSs, we show in Fig. 18(a) the data obtained from the first maximum or shoulder of the elastic stress [Fig. 18(a)], corresponding to the left arrow in Fig. 6(b), the strain at the first and second peaks of step rate tests, and the maximum recovered strain.

The first yield stresses σ_1 , which have been determined by different methods, are similar [Fig. 18(b)]. They have already been compared to the power-law dependence $\sigma = \hat{\sigma}[(c_p/c_p^{gel})^\mu - 1]$ which has been derived based on a MCT approach considering the shear-induced reduction of the free-energy barrier [Kobelev and Schweizer (2005a)] (Sec. III D 1). The obtained exponents $1.4 \leq \mu \leq 2.0$ are in good agreement with experimental values for similar systems [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Larson (1999); Russel and Grant (2000)] and theoretical predictions [Kobelev and Schweizer (2005a)]. This agreement further supports our interpretation that the first yield point is related to bond breaking.

V. CONCLUSIONS

The rheological properties, specifically in the nonlinear regime, of intermediate volume fraction ($\phi=0.4$) colloid-polymer mixtures have been investigated as a function of

increasing interparticle attraction. If the attraction is sufficiently strong, colloidal gels are formed which show a complex rheological response with two distinct yielding processes. These two processes are clearly distinguishable in oscillatory and steady shear experiments: in DSSs by two distinct sublinear stress-strain dependencies, in step rate tests by two distinct overshoots or shoulders, and in step stress (creep) tests by an intermediate regime and thus two transitions from creep to flow. We attribute this complex yielding behavior to the heterogeneous structure of the gels, consisting of a network of particle clusters [Dibble *et al.* (2006); Laurati *et al.* (2009); Shah *et al.* (2003c); Smith *et al.* (2007); Varadan and Solomon (2003)]. Mechanical forces or deformations can thus act on bonds between clusters, thus disrupting the network, and bonds between particles, thus restructuring or fragmenting the clusters. The heterogeneous or cluster structure is thus consistent with the idea of two distinct yielding processes. Two distinct yield points have also been observed in attractive glasses [Pham *et al.* (2006, 2008)]. In both systems, the first yielding process is linked to bond breaking, while the second yielding process is linked to bond breaking in gels and to elastic cage deformations in attractive glasses.

We propose that the first yielding point corresponds to the shear-induced breaking of intercluster bonds, which disrupts the network. The first yield strain γ_1 was found to be comparable to the range of the attraction, the “bond length.” However, it is also affected by the bond strength. We combine both effects in a model which is based on the escape of a particle from the attractive potential of its neighbor, i.e., the bond. Shear drives the particle closer to the edge of the potential and thus decreases the potential barrier and hence the escape time. At the yield strain, the escape time becomes comparable to the residence time at the edge of the potential. The predicted yield strain is in good agreement with the observed first yield strain and its dependence on polymer concentration, which determines the attraction strength and range, and shear frequency, which controls the residence time. This suggests that the model correctly captures the balance between attraction strength and range. Furthermore, the power-law dependence of the first yield stress σ_1 on polymer concentration c_p/c_p^* agrees with a prediction based on the shear-induced reduction of the energy barrier localizing bonded particles [Kobelev and Schweizer (2005a)] and experimental results [Buscall *et al.* (1987); Gopalakrishnan and Zukoski (2007); Larson (1999)]. The shear-induced breaking of intercluster bonds is also consistent with theoretical and experimental findings in the linear regime [Laurati *et al.* (2009); Zaccone and Del Gado (2009)].

In the first and second yielding processes, the same kind of bonds is broken on a particle level. However, on a mesoscopic scale they are thought to hold individual particles in a cluster (intracluster bonds) and to connect individual clusters (intercluster bonds), respectively. While the individual bonds are indistinguishable, the number of bonds per particle is expected to be different in the two cases as well as their implications for the structure. Rheology can only provide indirect evidence for this model. Direct support has to be obtained by microscopic structural techniques, such as confocal microscopy or computer simulations. In particular, confocal microscopy studies of the structure of similar colloidal gels [Dibble *et al.* (2006); Smith (2004)] provide an estimate of the distribution of the number of bonds per particle and its mean as a function of polymer concentration at fixed volume fraction. They indicate that a significant fraction of particles only have a small number of bonds. These particles might represent the connections between neighboring clusters and are expected to be the first to break under shear due to their weaker connectivity. Nevertheless, further microscopic and structural data are required to test the model we propose.

Upon increasing the deformation, we expect intracluster bonds to break, which results in smaller clusters or individual particles. These rearrangements cause a complex rheo-

logical response at intermediate strains or stresses. The observed second yield strain γ_2 and its dependence on polymer concentration [Fig. 18(c)] reflect the decreasing cluster size with increasing polymer concentration, supporting its connection with yielding of clusters [Smith *et al.* (2007); Laurati *et al.* (2009)]. Even above the second yield point, a finite strain is recovered after cessation of shear, indicating that some elastic structure remains. The second yield stress σ_2 also shows a power-law dependence on polymer concentration c_p/c_p^* similar to σ_1 [Fig. 18(d)]. The prefactor of the power-law dependence $\hat{\sigma}$ is however about five times higher than in the case of σ_1 , reflecting the difference between intercluster and intracluster bonds.

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